

# The Rock Manual

*The use of rock in hydraulic engineering  
(2nd edition)*



**The Rock Manual. The use of rock in hydraulic engineering (2nd edition)**

CIRIA; CUR; CETMEF

CIRIA C683

© CIRIA 2007

RP683

ISBN 978-0-86017-683-1

<p><b>CIRIA keywords</b></p> <p>Climate change, coastal and marine, construction management, design and buildability, flooding, ground investigation and characterisation, sustainable construction, sustainable resource use, whole-life costing, materials, concrete and structures, dams and reservoirs, environmental good practice, health and safety, refurbishment, rivers and waterways, procurement, risk and value management, water infrastructure</p>	<p><b>General keywords</b></p> <p>Armourstone, rock, climate change, coastal and marine, construction, design and buildability, flooding, geotechnics, hydraulics, sustainable construction, sustainable resource use, whole-life costing, construction materials, quarrying, concrete and structures, dams and reservoirs, environmental good practice, health and safety, refurbishment and repair, river and channels, maintenance</p>
<p><b>Reader interest</b></p> <p>Coastal, river and estuarine managers and engineers, consultants, civil engineers, hydraulic engineers, geotechnical engineers, engineering geologist, environmental regulators, geomorphologists, modellers, planning and other consenting authorities, environmental advisers, contractors, quarry companies, laboratories, academics</p>	<p><b>Classification</b></p> <p>AVAILABILITY Unrestricted  CONTENT Advice/guidance  STATUS Committee-guided  USER Coastal and estuarine managers, consultants, contractors, suppliers, consenting authorities, environmental regulators and advisers, researchers</p>

**Disclaimer**

All rights reserved. No part of this publication may be reproduced or transmitted in any form or by any means, including photocopying and recording, without the written permission of the copyright-holder (CIRIA, CUR, CETMEF), application for which should be addressed to the publisher. Such written permission must also be obtained before any part of this publication is stored in a retrieval system of any nature.

This publication is designed to provide accurate and authoritative information in regard to the subject matter covered. It is sold and/or distributed with the understanding that neither the authors nor the publisher is thereby engaged in rendering a specific legal or any other professional service. While every effort has been made to ensure the accuracy and completeness of the publication, no warranty or fitness is provided or implied, and the authors and publisher shall have neither liability nor responsibility to any person or entity with respect to any loss or damage arising from its use.

**Trademarks**

Certain products mentioned in this book are registered trademarks; for clarification, readers should consult the manufacturer. The mention in this publication of a proprietary product should not be taken to imply that the authors or publishers endorse any such product.

**Referencing this publication**

When referencing this publication in other written materials please use the information below:

Title *The Rock Manual. The use of rock in hydraulic engineering (2nd edition)*

Author CIRIA; CUR; CETMEF

Date 2007

Publisher C683, CIRIA, London

**Example**

Under the standard Harvard system, the reference should appear as:

CIRIA, CUR, CETMEF (2007). *The Rock Manual. The use of rock in hydraulic engineering (2nd edition)*. C683, CIRIA, London

# Ministerial foreword

Our ports, coastal and river defences and inland waterways are vital to the maintenance of trade and economic development. Natural and durable rock is one of the main materials employed in marine and river construction works to prevent scour and erosion, and to limit wave overtopping and flooding. It is estimated that at least 10 million tonnes of armourstone are used each year across Europe, in construction works valued at nearly €1 billion. Yet many engineers still employ traditional techniques in the use of rock and fail to gain the benefits of industry experience and new research. They also need guidance to ensure that the projects they conceive are environmentally friendly and sustainable.

Our national governments realised there was a need to sponsor the production of a single reference source on good practice in the use of rock in hydraulic engineering, drawing on the expertise of the limited number of real experts across Europe. The project to produce this manual is therefore, very appropriately, the fruits of collaboration between three countries in the European Union: France, Netherlands and United Kingdom.

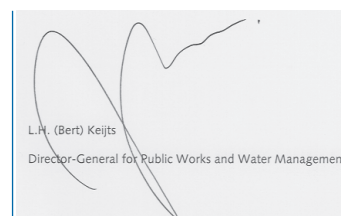
The new manual is more than a revision of existing documents. It is based on two full years of effort by an unique team of international experts. They have put together a extensive summary of good practice on the use of rock in engineering works for our rivers, coasts and seas and have incorporated all the significant advances in knowledge that have occurred over the past 10–15 years. It is our belief that application of the guidance in this manual will help to achieve a long-term improvement in the use of armourstone and will promote conservation of natural systems in balance with the proper protection of human life and property.

We therefore have pleasure in commending this document to all those interested in the subject including public authorities commissioning work, designers and construction contractors.

Ian Pearson  
Minister of State, Department  
for Environment, Food and  
Rural Affairs, United Kingdom



G Caude  
Director of Institute for  
Maritime and Inland  
Waterways, France



Ministerie van Verkeer en Waterstaat



Rijkswaterstaat

L H (Bert) Keijts  
Director-General for Public  
Works and Water  
Management, Netherlands

# Summary

In 1991 CIRIA/CUR produced the *Manual on the use of rock in coastal and shoreline engineering*, commonly referred to as “**The Rock Manual**” (CIRIA, 1991). CUR/RWS updated the book in 1995 to include the use of rock in dams, fluvial engineering and construction (CUR, 1995). Two French reference books were produced in the late 1980s: *Le dimensionnement des digues à talus* (EDF R&D, 1987) and *Les Enrochements* (LCPC/CETMEF, 1989). Since publication of these earlier reference texts significant research has been done to improve understanding of rock behaviour and to determine improved practices for hydraulic engineering. Consequently, this manual has been developed to bring the earlier publications up to date and has been given a broader scope that increases the focus on environmental and sustainability concerns.

New information incorporated in this edition includes:

- extended scope of the manual (from the 1991 edition) to cover coastal, inland waterway and closure structures
- guidance on design and construction using concrete armour units
- updated guidance on armourstone specification and model construction specification for rock structures
- cross-referencing to the new European armourstone specification EN 13383, which supersedes sections of the previous manuals
- extensive cross-referencing to the Eurocodes for geotechnical considerations
- new research on block integrity, packing and placement, predicting quarry yield and block size distributions
- a new risk assessment template
- updated guidance on wave overtopping, wave run-up and wave transmission
- updated guidance on wave climate description and representative wave parameters including wave height distribution in shallow waters
- updated guidance on the selection of hydraulic design conditions, including design with joint probabilities of, for example, waves and water levels
- updated guidance on river hydraulics and design conditions for river structures
- updated guidance on the performance of falling aprons
- updated guidance on stability of low-crested structures, toe protection to vertical breakwaters, calculating wave forces on crown elements and on the stability of rock-armoured slopes with shallow foreshores
- new guidance on rear-side stability of rock structures, on the stability of near-bed rockfill structures, on design and construction of statically stable berm breakwaters and on the structural response to ice loads
- a new section on design of rock protection works in ports
- a completely revised chapter on monitoring, inspection, maintenance and repair.

The following changes or omissions from the earlier versions have been made in this update:

- gravel beaches have been omitted, as these are covered in other reference texts on beach design
- detailed guidance on scour is omitted, as this subject is well covered in other reference texts and manuals
- appendices on rock measurement, hydraulic and geotechnical data collection have been omitted.

The chapter on construction provides reference to recent research on safety and construction risk. Chapter 10 on monitoring, inspection, maintenance and repair concentrates on practical experiences and approaches to post-construction monitoring and to upgrading and repair of structures.

This publication is available in English and French language as both a book and a CD-Rom. The material can also be downloaded from the CIRIA and CETMEF websites (<[www.ciria.org](http://www.ciria.org)> <[www.cetmef.equipement.gouv.fr](http://www.cetmef.equipement.gouv.fr)>). A large number of equations from this manual are included in the software package CRESS, which is free to download from the website <[www.cress.nl](http://www.cress.nl)>.

More than 100 experts from Europe and across the world have been involved in the project to update *The Rock Manual*, ensuring the updated edition will retain its place as the number one reference guide worldwide for the use of rock in hydraulic engineering.

# Acknowledgements

## Editorial and publication teams

<b>Partner organisations</b>	This publication is the result of a joint research project of CIRIA (UK) Research Project 683 <i>Update of the manual on the use of rock in hydraulic engineering</i> , the CUR (NL) Research Project C138 <i>Update Rock Manual</i> , and the CETMEF (FR) Research Project “ <i>Guide sur l'utilisation des enrochements dans les ouvrages hydrauliques</i> ”.	
<b>Research contractors</b>	<p><b>UK:</b> HR Wallingford and sub-contractors Imperial College, Halcrow and University of Southampton, under contract to CIRIA.</p> <p><b>France:</b> SOGREAH, CETE de Lyon under contract to CETMEF.</p> <p><b>Netherlands:</b> WL Delft Hydraulics, GeoDelft, Infram, Van Duivendijk and Royal Haskoning, under contract to CUR.</p>	
<b>Technical Editorial Team</b>	Sébastien Dupray Daan Heineke Kirsty McConnell	CETE de Lyon, France Rijkswaterstaat, Netherlands HR Wallingford, UK
<b>Lead technical reviewer</b>	Jonathan Simm	HR Wallingford, UK
<b>Project managers</b>	Nick Bean Marianne Scott	CIRIA, UK CIRIA, UK
<b>Executive Steering Board</b>	Sébastien Dupray Michel Fons Daan Heineke Joop Koenis Huub Lavooij Kirsty McConnell Marianne Scott Jonathan Simm Dick Thomas Jean-Jacques Trichet Henk Jan Verhagen	CETE de Lyon, France SOGREAH, France Rijkswaterstaat, Netherlands CUR, Netherlands Rijkswaterstaat, Netherlands HR Wallingford, UK CIRIA, UK HR Wallingford, UK Faber Maunsell, UK CETMEF, France Technische Universiteit Delft, Netherlands
<b>Report editors</b>	Kasay Asmerom Jeroen van den Bos Clare Drake Sébastien Dupray Daan Heineke Kirsty McConnell Marianne Scott Céline Trmal	HR Wallingford, UK Technische Universiteit Delft, Netherlands CIRIA, UK CETE de Lyon, France Rijkswaterstaat, Netherlands HR Wallingford, UK CIRIA, UK CETMEF, France
<b>Managers of publishing process</b>	Nick Bean Richard D'Alton Clare Drake	CIRIA, UK CIRIA, UK CIRIA, UK

## Funders

**Project funders** The project team would like to express their thanks to the organisations that provided cash funding to enable this manual to be developed.

**UK funders** Defra/Environment Agency joint flood and coastal management research and development programme – Engineering TAG  
Department of Trade and Industry  
Network Rail  
CEMEX (RMC Aggregates)  
Royal Boskalis Westminster  
SCOPAC  
Stema Shipping (UK) Ltd  
Van Oord UK Ltd

**French funders** CETE de Lyon  
CETMEF  
EDF-LNHE  
France Maccaferri  
LCPC  
SOGREAH  
UNICEM/Carrières du Boulonnais

**Dutch funders** DHV Milieu en Infrastructuur  
Grontmij Advies & Techniek  
Havenbedrijf Rotterdam  
Raadgevend Ingenieursbureau Lieveense  
Rijkswaterstaat Bouwdienst en DWW  
Royal Boskalis Westminster  
Royal Haskoning  
Stichting Fonds Collectief Onderzoek GWW  
STOWA  
Van Oord nv  
VBKO  
Witteveen+Bos Raadgevende Ingenieurs

## Chapter teams

### Chapter 1 Introduction

**Chapter lead** Kirsty McConnell, HR Wallingford  
**Author** Marianne Scott, CIRIA

### Chapter 2 Project planning and implementation

**Chapter lead** Kevin Burgess, Halcrow  
**Authors** Kirsty McConnell, HR Wallingford; Hans Noppen, Technische Universiteit Delft; Clive Orbell-Durrant, independent consultant; Lydia Roumégas, CETMEF

### Chapter 3 Materials

**Chapter lead** Sébastien Dupray, CETE de Lyon; John-Paul Latham, Imperial College  
**Authors** Ed Berendsen, Rijkswaterstaat; Jérôme Crosnier, CETE de Lyon; Francis Derache, France Maccaferri; Michel Fons, SOGREAH; Remi Mattras, France Maccaferri; Jan van Meulen, Royal Boskalis; Annette Moiset, Carrières du Boulonnais; Jacques Perrier, CNR; Krystian Pilarczyk, Rijkswaterstaat; David Shercliff, Geofabrics; Jonathan Simm, HR Wallingford; Céline Trmal, CETMEF; Michael Wallis, HR Wallingford; Thierry Wojnowski, TPPL

- Chapter 4**      *Physical site conditions and data collection*  
**Chapter lead**    Michel Benoit, EDF-LNHE  
**Authors**        David Brew, Royal Haskoning; Sébastien Dupray, CETE de Lyon; Peter Hawkes, HR Wallingford; Vanessya Laborie, CETMEF; Arny Lengkeek, Witteveen+Bos Raadgevende Ingenieurs; Jean-Pierre Magnan, LCPC; Olivier Soulat, CETMEF; Jean-Jacques Trichet, CETMEF; Henk Verheij, WL|Delft Hydraulics
- Chapter 5**      *Physical processes and design tools*  
**Chapter lead**    Marcel van Gent, WL|Delft Hydraulics  
**Authors**        Kasay Asmerom, HR Wallingford; Michel Benoit, EDF-LNHE; Martijn Coeveld, WL|Delft Hydraulics; Manuela Escarameia, HR Wallingford; Maarten de Groot, GeoDelft; Daan Heineke, Rijkswaterstaat; Jurgen Herbschleb, Royal Haskoning; Bas Hofland, WL|Delft Hydraulics; Arny Lengkeek, Witteveen+Bos Raadgevende Ingenieurs; Jean-Pierre Magnan, LCPC; Markus Muttray, Delta Marine Consultants; Beatriz Pozueta, WL|Delft Hydraulics; Olivier Soulat, CETMEF; Terry Stewart, HR Wallingford; Henk Jan Verhagen, Technische Universiteit Delft
- Chapter 6**      *Design of marine structures*  
**Chapter lead**    Kirsty McConnell, HR Wallingford  
**Authors**        Teus Blokland, Ingenieursbureau Gemeentewerken Rotterdam; Javier Escartin, Prointec; Michel Fons, SOGREAH; Mark Glennerster, Halcrow; Greg Smith, Van Oord nv; Alf Tørum, SINTEF; Céline Trmal, CETMEF; Arnaud Sallaberry, SOGREAH
- Chapter 7**      *Design of closure works*  
**Chapter lead**    Henk Jan Verhagen, Technische Universiteit Delft  
**Authors**        Gé Beaufort, Rijkswaterstaat; Hans van Duivendijk, independent consultant
- Chapter 8**      *Design of river and canal structures*  
**Chapter lead**    Fabrice Daly, CETMEF  
**Authors**        Hans van Duivendijk, independent consultant; Mark Franssen, Rijkswaterstaat; Remi Matras, France Maccaferri; Bas Reedijk, Delta Marine Consultants; Charlie Rickard, independent consultant; Bert te Slaa, Royal Haskoning; Maarten van der Wal, Rijkswaterstaat; Dick de Wilde, Rijkswaterstaat
- Chapter 9**      *Construction*  
**Chapter lead**    Jelle Olthof, Hydronamic  
**Authors**        Pieter Bakker, Delta Marine Consultants; Andrew Bradbury, University of Southampton; Ian Cruickshank, HR Wallingford; Martin Johansen, Stema Shipping (UK) Ltd; John Laker, Dean & Dyball Limited; John-Paul Latham, Imperial College; Jan van Meulen, Royal Boskalis Westminster; Yves Rhan, Port Autonome de Rouen; David Rochford, Sillanpää; Greg Smith, Van Oord nv; Pierre Vetro, Marine Nationale – STTIM
- Chapter 10**     *Monitoring, inspection, maintenance and repair*  
**Chapter lead**    Andrew Bradbury, University of Southampton  
**Authors**        Bart van Bussel, Infram; Ep van Hijum, Infram; Steven Hughes, USACE; David Lhomme, ATM3D; Cliff Ohl, HR Wallingford
- Reviewers of all chapters**    **Reviewers**    John Ackers, Black & Veatch; William Allsop, HR Wallingford; Pierre Aristaghes, ENI-SAIPEM; Olivier Artières, BIDIM; Bill Baird, WF Baird & Associates; Brian Bell, Network Rail; Jeremy Benn, JBA Consulting; Michel Benoit, EDF-LNHE; André Beziau, Merceron TP; Romke Bijker, independent consultant; Teus Blokland, Ingenieursbureau Gemeentewerken Rotterdam; Stéphane Bonelli, CEMAGREF; Andrew



Bradbury, University of Southampton; Mervyn Bramley, Environment Agency; Franck Brisset, FRABELTRA; Sjoerd van den Brom, Royal Boskalis Westminster; Chris Browne, Royal Haskoning; Amund Bruland, SINTEF; Hans Burcharth, Aalborg University; Kevin Burgess, Halcrow; Neil Chamberlain, Black & Veatch; Zhi Wen Chen, Alkyon; Malcolm Chevin, CEMEX; Ken Croasdale, K.R. Croasdale & Associates Ltd; Gérard Degoutte, CEMAGREF; Francis Derache, France Maccaferri; Hans van Duivendijk, independent consultant; Jean-Louis Durville, CETE de Lyon; Craig Elliott, Environment Agency; Manuela Escarameia, HR Wallingford; Jean-Pascal Faroux, Port Autonome du Havre; Michel Fons, SOGREA; Steve Fort, High-Point Rendel; Leopoldo Franco, Modimar; Denis François, LCPC; Ron Gardner, Royal Boskalis Westminster; Marcel van Gent, WL|Delft Hydraulics; Yoshimi Goda, Yokohama National University; David Goutx, CETE Normandie-Centre; Maarten de Groot, GeoDelft; Luc Hamm, SOGREA; Paul Hesk, Van Oord UK Ltd; Martin Hirst, Dean & Dyball Limited; Brian Holland, Arun District Council; Kevin Howat, Edmund Nuttall; Andy Hughes, British Dam Society; Steven Hughes, USACE; Martin Johansen, Stema Shipping (UK) Ltd; Jean-Claude Jouanneau, CETE Normandie-Centre; Andreas Kortenhaus, Leichtweiss-Institut; Stein Krogh, SINTEF; Kurt Larson, Foster Yeoman Limited; George Lees, Scottish Natural Heritage; Fabien Lemaitre, Service Maritime Boulogne Calais; François Leroy, GSM; Dave Lienhart, independent consultant; Han Ligteringen, Royal Haskoning; Mike Little, Black & Veatch; Mervyn Littlewood, HR Wallingford; Philippe Maron, Université de Pau; Jon McCue, Atkins; Alastair McNeill, Scottish Environmental Protection Agency; Jentsje van der Meer, Infram; Jeff Melby, USACE; Jan van Meulen, Royal Boskalis Westminster; Edmond Richard Michalski, ANTEA; Annette Moiset, Carrières du Boulonnais; David Moussay, DDE 45; Clive Orbell-Durrant, independent consultant; Finn Ouchterlony, BAM Civiel; Hocine Oumeraci, Leichtweiss-Institut; Eray Ozguler, DSI; Christopher Pater, English Nature; Andrew Patterson, Patterson Britton & Partners Pty Ltd; Jacques Perême, CTPL; Jean-Luc Person, Port Autonome de Marseille; Paolo Di Pietro, Maccaferri; Krystian Pilarczyk, Rijkswaterstaat; Peter Prins, BAM Civiel; Suan Tie Pwa, Witteveen+Bos Raadgevende Ingenieurs; Gerard van Raalte, Royal Boskalis Westminster; David Rochford, Sillanpää; Paul Samuels, HR Wallingford; Ignacio Rodriguez Sanchez-Arevalo, Puertos del Estado; Paul Sedgwick, Environment Agency; Daoxian Shen, Han-Padron Associates; David Shercliff, Geofabrics; Björn Shoenberg, SP; Sigurdur Sigurdarson, Siglingastofun Íslands (Icelandic Maritime Administration); Jonathan Simm, HR Wallingford; Omar Smarason, STAPI Ltd; Shigeo Takahashi, PARI; Dick Thomas, Royal Haskoning; Tamer Topal, TU Ankara; Alf Tørum, SINTEF; Jean-Jacques Trichet, CETMEF; Henk Verheij, WL|Delft Hydraulics; Peter Verhoef, Royal Boskalis Westminster; Han Vrijling, Technische Universiteit Delft; Thierry Wojnowski, TPPL; John Zabicki, Grontmij.

## National teams

**National backing groups** Three national backing groups were established to guide the project and represent the stakeholders of the partner countries.

**UK backing group National manager Marianne Scott, CIRIA**

John Ackers, Black & Veatch; Brian Bell, Network Rail; Jeremy Benn, JBA Consulting; Rob Bentinck, ICE Maritime Board representative; Andrew Bradbury, SCOPAC and New Forest District Council; Mervyn Bramley, Environment Agency; Chris Browne, Royal Haskoning; Malcolm Chevin, CEMEX (RMC Aggregates); Steve Fort, High-Point Rendel; Ron Gardner, Royal Boskalis Westminster; Paul Hesk, Van Oord UK Ltd; Martin Hirst, Dean & Dyball Limited; Brian Holland, Arun District Council; Kevin Howat, Edmund Nuttall; Martin Johansen, Stema Shipping (UK) Ltd; Kurt Larson, Foster Yeoman Limited; George Lees, Scottish Natural Heritage; Jon McCue, Atkins; Alastair McNeill, Scottish Environment Protection Agency; Clive Orbell-Durrant, independent consultant; Christopher Pater, English Nature; Charlie Rickard, independent consultant; David Rochford, Sillanpää; Mike Roe, Atkins (DTI representative); Neil Sandilands, Scottish and Southern Energy plc; Paul Sedgwick, Environment Agency; **Dick Thomas (chair)**, Royal Haskoning; Chris Wainwright, Aggregate Industries UK Ltd; Russ Wolstenholme, Atkins (DTI representative).

**French backing group National manager Sébastien Dupray, CETE de Lyon**

Pierre Aristaghes, ENI-SAIPEM; Olivier Artières, BIDIM; Michel Benoit, EDF-LNHE; André Beziau, Merceron TP; Stéphane Bonelli, CEMAGREF; Franck Brisset, FRABELTRA; Jérôme Crosnier, CETE de Lyon; Fabrice Daly, CETMEF; Gérard Degoutte, CEMAGREF; Francis Derache, France Maccaferri; Sébastien Dupray, CETE de Lyon; Jean-Louis Durville, CETE de Lyon; Jean-Pascal Faroux, Port Autonome du Havre; Michel Fons, SOGREAH; Denis François, LCPC; Nicolas Fraysse, BRL; David Goutx, CETE Normandie-Centre; Michel Gueret, Merceron TP; Luc Hamm, SOGREAH; Jean-Claude Jouanneau, CETE Normandie-Centre; Vanessya Laborie, CETMEF; Pascal Lebreton, CETMEF; Fabien Lemaitre, Service Maritime Boulogne-Calais; François Leroy, GSM; David Lhomme, ATM3D; Jean-Pierre Magnan, LCPC; Philippe Maron, Université de Pau; Remi Mattras, France Maccaferri; Edmond Richard Michalski, ANTEA; Annette Moiset, Carrières du Boulonnais; David Moussay, DDE 45; Jacques Perême, CTPL; Jacques Perrier, CNR; Jean-Luc Person, Port Autonome de Marseille; Yves Rhan, Port Autonome de Rouen; François Ropert, Service Navigation de la Seine; Lydia Roumégas, CETMEF; Arnaud Sallaberry, SOGREAH; Olivier Soulat, CETMEF; Céline Trmal, CETMEF; **Jean-Jacques Trichet (chair)**, CETMEF; Pierre Vetro, Marine Nationale, SID; Thierry Wojnowski, TPPL.

**Dutch backing group National manager Joop Koenis, CUR**

Marcel van Gent, WL|Delft Hydraulics; Maarten de Groot, GeoDelft; Ami Habib, Grontmij; Daan Heineke, Rijkswaterstaat; Stefan van Keulen, Royal Boskalis Westminster; Joop Koenis, CUR; **Huub Lavooij (chair)**, Rijkswaterstaat; Han Ligteringen, Royal Haskoning; Jentsje van der Meer, Infram; Arie Mol, Raadgevend Ingenieursbureau Lievense; Henk Nieboer, Witteveen+Bos Raadgevende Ingenieurs; Hans Noppen, Technische Universiteit Delft; Jan van Overeem, Alkyon; Krystian Pilarczyk, Rijkswaterstaat; Bas Reedijk, Delta Marine Consultants; Ben Reeskamp, DHV Milieu en Infrastructuur; Bert te Slaa, Royal Haskoning; Greg Smith, Van Oord nv; Henk Jan Verhagen, Technische Universiteit Delft.

# Contents

Ministerial foreword . . . . .	iii
Summary . . . . .	iv
Acknowledgements . . . . .	vi
Glossary . . . . .	xiv
Abbreviations . . . . .	xxv
Notation . . . . .	xxvii
Commonly used indices . . . . .	xxxv
<b>1 Introduction. . . . .</b>	<b>1</b>
1.1 Use of rock. . . . .	3
1.2 Background to the manual . . . . .	4
1.3 Structure of the manual . . . . .	4
1.4 Target readership and experience . . . . .	7
1.5 Scope . . . . .	8
1.6 References . . . . .	8
<b>2 Planning and designing rock works. . . . .</b>	<b>15</b>
2.1 Introduction. . . . .	19
2.2 Defining project requirements . . . . .	20
2.3 Technical considerations . . . . .	28
2.4 Cost considerations . . . . .	41
2.5 Environmental considerations. . . . .	48
2.6 Social considerations . . . . .	60
2.7 References . . . . .	861
<b>3 Materials . . . . .</b>	<b>63</b>
3.1 Introduction. . . . .	71
3.2 Quarried rock – overview of properties and functions . . . . .	86
3.3 Quarried rock – intrinsic properties. . . . .	95
3.4 Quarried rock – production-induced properties . . . . .	101
3.5 Quarried rock – construction-induced properties . . . . .	123
3.6 Rock quality, durability and service-life prediction . . . . .	131
3.7 Preparing the armourstone specification . . . . .	155
3.8 Testing and measuring . . . . .	160
3.9 Quarry operations . . . . .	181
3.10 Quality control of armourstone. . . . .	232

3.11	Armourstone costs	245
3.12	Concrete armour units	248
3.13	Recycled and secondary materials	264
3.14	Gabions	272
3.15	Grouted stone materials	279
3.16	Geotextiles and geosystems	282
3.17	References	290
<b>4</b>	<b>Physical site conditions and data collection</b>	<b>301</b>
4.1	Bathymetry	306
4.2	Hydraulic boundary conditions and data collection – marine and coastal waters	319
4.3	Hydraulic boundary conditions and data collection – inland waters	405
4.4	Geotechnical investigations and data collection	448
4.5	Ice conditions	464
4.6	References	468
<b>5</b>	<b>Physical processes and design tools</b>	<b>481</b>
5.1	Hydraulic performance	487
5.2	Structural response to hydraulic loading	536
5.3	Modelling of hydraulic interactions and structural response	682
5.4	Geotechnical design	697
5.5	References	756
<b>6</b>	<b>Design of marine structures</b>	<b>773</b>
6.1	Rubble mound breakwaters	778
6.2	Rock protection to port structures	823
6.3	Shoreline protection and beach control structures	836
6.4	Rockfill in offshore engineering	883
6.5	References	905
<b>7</b>	<b>Design of closure works</b>	<b>909</b>
7.1	Introduction	913
7.2	Estuary closures	919
7.3	River closures	938
7.4	Reservoir dams	952
7.5	Barriers, sills, weirs, barrages and diversion dams	956
7.6	Modelling in relation to flow pattern, scour and bed protection	962
7.7	References	963
<b>8</b>	<b>Design of river and canal structures</b>	<b>965</b>
8.1	Introduction	970

8.2	River training works . . . . .	980
8.3	Navigation and water conveyance canals . . . . .	1026
8.4	Rock works in small rivers. . . . .	1036
8.5	Special structures. . . . .	1045
8.6	Use of special materials . . . . .	1051
8.7	References . . . . .	1064
<b>9</b>	<b>Construction . . . . .</b>	<b>1067</b>
9.1	Project preparation . . . . .	1074
9.2	Site preparation. . . . .	1077
9.3	Equipment . . . . .	1086
9.4	Transport . . . . .	1109
9.5	Construction risk and safety . . . . .	1118
9.6	Ground and soil issues. . . . .	1127
9.7	Work methods . . . . .	1128
9.8	Quality control. . . . .	1154
9.9	Survey and measurement techniques. . . . .	1164
9.10	References . . . . .	1175
<b>10</b>	<b>Monitoring, inspection, maintenance and repair . . . . .</b>	<b>1177</b>
10.1	Conceptual management approaches. . . . .	1181
10.2	Developing a management strategy . . . . .	1184
10.3	Monitoring. . . . .	1188
10.4	Evaluation of structure condition and performance . . . . .	1211
10.5	Maintenance, repair and rehabilitation . . . . .	1220
10.6	References . . . . .	1234
	<b>Appendix A1 Model construction specification. . . . .</b>	<b>1237</b>
	<b>Appendix A2 Risk assessment for the handling of armourstone at quarries or on site . . .</b>	<b>1249</b>
	Index of key topics. . . . .	1255

# Glossary

<b>Abutment</b>	That part of the valley side against which a <b>dam</b> is constructed or, in the case of bridges, the approach embankment, which may intrude some distance into the waterway.
<b>Accretion</b>	Process by which particles carried by the flow of water are deposited and accumulate (the opposite of <b>erosion</b> ).
<b>All-in</b>	A material that includes everything that passes through a spacing of a grizzly or a screen aperture.
<b>Alternative granular materials</b>	Granular materials excluding rock sourced from quarries and natural deposits. They include secondary and recycled materials.
<b>Alternative materials</b>	Materials, such as plastic and rubber, that are not usually considered to be traditional construction materials.
<b>Apron</b>	Layer of stone, concrete or other material to protect a structure's toe against <b>scour</b> .
<b>Armour layer</b>	Outer layer of larger and/or more durable material used as protection against waves and/or currents and/or ice loads.
<b>Armourstone</b>	Coarse aggregates used in hydraulic structures and other civil engineering works.
<b>Armourstone quality designation (AQD)</b>	A numerical value of the overall quality of an armourstone source between 1 (poor) and 4 (excellent).
<b>Armour stone or unit</b>	A relatively large quarry stone or concrete block that is selected to fit specified requirements of mass and shape; it is placed in a <b>cover layer</b> .
<b>Attrition</b>	Degradation mechanism related to shear movement of particles.
<b>Back-rush</b>	The seaward return of the water following the <b>up-rush</b> of a wave.
<b>Backwater curve</b>	The longitudinal profile of the water surface in an open channel where the depth of flow has been increased by an obstruction such as a <b>weir</b> or a <b>dam</b> across the channel, by an increase in channel roughness, by a reduction of channel width or by a lessening of the bed gradient.
<b>Barrage</b>	Structure built in an <b>estuary</b> with the specific intention of preventing, or in some way modifying, tidal propagation.
<b>Barrier</b>	The function of a barrier is to control the water level. It consists of a combination of a concrete or a steel structure with or without adjacent <b>rockfill dams</b> .
<b>Bastion</b>	A massive <b>groynes</b> or a projecting section of seawall, normally constructed with its crest above water level.
<b>Bathymetry</b>	Underwater topography of sea, estuary or lake bed.
<b>Bedload</b>	Sediment transport mode in which individual particles either roll or slide along the bed as a shallow, mobile layer a few particle diameters deep; the part of the load that is not continuously in suspension.
<b>Bed protection</b>	A (rock) structure on the bed intended to protect the underlying bed against erosion by current and/or wave action.
<b>Bed shear stress</b>	Stress acting tangentially to the bed and represent wave and current energy transfer to the bed.
<b>Berm</b>	<ol style="list-style-type: none"> <li>1 Relative small mound to support or key-in an <b>armour layer</b>.</li> <li>2 A horizontal step in the sloping profile of an <b>embankment</b> or <b>breakwater</b>.</li> </ol>

<b>Berm breakwater</b>	Rubble mound structure with a horizontal <b>berm</b> of <b>armour stones</b> at about design water level, which is allowed to be (re)shaped by the waves.
<b>Bifurcation</b>	The point where a river separates into two or more reaches or branches (the opposite of a <b>confluence</b> ).
<b>Blanket</b>	A layer or layers of graded fine stones underlying a breakwater, rock <b>embankment</b> or <b>groyne</b> . Its purpose is to prevent the natural bed material from being washed away.
<b>Block size distribution</b>	Sizes of armourstone pieces represented mathematically to reflect the relative proportions of smaller and larger pieces.
<b>Braided river</b>	A river type with multiple channels separated by shoals, bars and islands.
<b>Breakage</b>	Degradation of <b>armourstone</b> or <b>armour units</b> that can be categorised either as major breakage (or loss of integrity) or minor breakage.
<b>Breaker zone</b>	The zone within which waves approaching the coastline begin <b>wave breaking</b> , typically in water depths of between 5 m and 10 m.
<b>Breakwater</b>	A structure projecting into the sea that shelters vessels from waves and currents, prevents siltation of a navigation channel, protects a shore area or prevents thermal mixing (eg cooling water intakes).
<b>Bulk density</b>	Mass of <b>armourstone</b> placed in the works per unit volume; see <b>Placed packing density</b> .
<b>Bund</b>	Mound of material, such as rock, gravel, sand, clay, gabions etc.
<b>Caisson</b>	Concrete box-type structure.
<b>Canal</b>	A large artificial channel, generally of trapezoidal cross-section, designed for low-velocity flow.
<b>Catchment area</b>	The area that drains naturally to a particular river, thus contributing to its natural discharge.
<b>Channel</b>	<ol style="list-style-type: none"> <li>1 A natural or artificial waterway of perceptible extent that either periodically or continuously contains moving water, or that forms a connecting link between two bodies of water.</li> <li>2 The part of a body of water deep enough to be used for navigation through an area otherwise too shallow for navigation.</li> <li>3 A large strait, such as the English Channel.</li> <li>4 The deepest part of a stream, bay or strait through which the main volume or current of water flows.</li> </ol>
<b>Coastal defence(s), coastal works</b>	Collective terms covering protection provided to the coastline. These include <b>coast protection</b> and <b>sea defences</b> .
<b>Coastal processes</b>	The action of natural forces on the coastline and adjoining sea bed.
<b>Coastal regime</b>	The overall system resulting from the interaction on the coast and sea bed of the various <b>coastal processes</b> .
<b>Coast protection</b>	Works to protect land against <b>erosion</b> or encroachment by the sea.
<b>Cofferdam</b>	A temporary watertight structure enclosing all or part of the construction area so that construction can proceed in the dry.
<b>Combined closure method</b>	Construction of a <b>dam</b> partly by means of the <b>horizontal closure method</b> and partly by the <b>vertical closure method</b> .
<b>Confluence</b>	The junction of two or more river reaches or branches (the opposite of a <b>bifurcation</b> ).
<b>Co-ordination number</b>	The average number of points of contact that each armour unit makes with its neighbouring units in an armour layer.

<b>Core</b>	An inner, often much less permeable, portion of a <b>rubble mound structure</b> .
<b>Core materials</b>	Materials used primarily for the function of volume filling. Their fines content and upper sizes may be controlled, but there is normally no constraint on their median mass or size.
<b>Cover layer</b>	The outer layer used in a <b>rubble mound structure</b> as protection against external hydraulic loads.
<b>Crest</b>	Highest part of a breakwater, seawall, <b>sill</b> or <b>dam</b> .
<b>Crown wall</b>	Concrete superstructure on a <b>rubble mound structure</b> .
<b>Crusher run</b>	Material that includes everything passing through the primary crusher. The top size is therefore restricted by crusher aperture settings.
<b>Dam</b>	Structure built in rivers or estuaries to separate water on either side and/or to retain water at one side (in the estuarine environment the term <b>barrage</b> is also used).
<b>Damage level</b>	A scale for assigning the degree of damage of an armour layer with respect to an undamaged layer, usually based upon the cross-sectional area of armour layer removed by hydraulic action and normalised in relation to armour unit size.
<b>Datum</b>	Any permanent line, plane or surface used as a reference datum to which elevations are referred.
<b>Deep water</b>	Water so deep that surface waves are little affected by the sea bed. Generally, water deeper than one half the surface <b>wavelength</b> is considered deep water.
<b>Design storm</b>	A hypothetical extreme storm whose waves coastal structures will often be designed to withstand. The severity of the storm (ie <b>return period</b> ) is chosen in view of the acceptable level of risk of damage or failure. A design storm consists of a design wave condition, a design water level and a duration.
<b>Detached breakwater</b>	A breakwater without any constructed connection to the shore.
<b>Diffraction</b>	Process by which energy is transmitted laterally along a wave crest. Propagation of waves into the sheltered region behind a <b>barrier</b> such as a breakwater.
<b>Dike</b>	Earth structure along sea or river constructed to protect low lands from flooding by high water (the term dike is often also used for <b>embankments</b> ; <b>dikes</b> along rivers are sometimes called <b>levees</b> ).
<b>Dimension stone quarry</b>	A quarry producing ornamental and building stone in which orthogonal blocks are cut out or split from the rock mass, in contrast to aggregate quarries, in which explosives are used to fragment the rock.
<b>Discontinuity</b>	A zone or plane of weakness within a rock mass or in a rock block.
<b>Diversion channel</b>	A <b>waterway</b> used to divert water from its natural course. The term is often applied to a temporary arrangement, eg to take water around a <b>dam</b> site during construction.
<b>Downdrift</b>	The direction of predominant movement of littoral drift along the shore.
<b>Drowned flow</b>	See <b>subcritical flow</b> .
<b>Durability</b>	The ability of a material to retain its physical and mechanical properties when exposed to actual loading during the service life.
<b>Ebb</b>	Period when tide level is falling; often taken to mean the <b>ebb current</b> that occurs during this period.
<b>Ebb current</b>	Tidal current away from shore or down a tidal stream.
<b>Eddy</b>	A vortex-type motion of fluid flowing partly opposite to the main current.
<b>Embankment</b>	Fill material, usually earth or <b>rock</b> , placed with sloping sides and with a length greater than its height (the term embankment is often also used for <b>dikes</b> ).



<b>Erosion</b>	Process by which particles are removed by the action of wind, flowing water or waves (the opposite of <b>accretion</b> ).
<b>Estuary</b>	<ol style="list-style-type: none"> <li>1 The part of a river that is affected by tides.</li> <li>2 The region near a river mouth in which the fresh water of the river mixes with the salt water of the sea and that receives both fluvial and littoral sediment influx.</li> </ol>
<b>Facing</b>	A coating of a different material, masonry or brick, for architectural or protection purposes, eg stonework facing, brickwork facing (concrete dam) or an impervious coating on the upstream slope of the <b>dam</b> .
<b>Factory production control (FPC)</b>	A system for monitoring, with feedback and adjustment where necessary, performed by periodically testing samples, equipment and procedures to ensure the production process continues to generate materials of expected properties.
<b>Fascine mattress</b>	A blanket constructed from willow branches or bamboo poles, <b>geotextile</b> and reed lashed together to protect a shoreline, <b>embankment</b> or river bed or sea bed against <b>erosion</b> .
<b>Fetch (length)</b>	Relative to a particular point (on the sea), the area of sea over which the wind can blow to generate waves at the point. The fetch length depends on the shape and dimensions of the fetch area and upon the relative wind direction.
<b>Filter</b>	Intermediate layer, preventing the fine materials of an underlayer from being washed through the voids of an upper layer.
<b>Fictitious wave steepness</b>	The ratio of the local wave height - in shallow water - and the theoretical deep-water wavelength, expressed in terms of the local wave height and the wave period accompanied with a factor.
<b>Flood</b>	<ol style="list-style-type: none"> <li>1 Period when tide level is rising; often taken to mean the <b>flood current</b> that occurs during this period.</li> <li>2 A flow beyond the carrying capacity of a channel.</li> </ol>
<b>Flood current</b>	Tidal current towards the shore or up a tidal stream.
<b>Floodplain</b>	The low-lying area adjacent to a river, often contained within flood <b>embankments</b> .
<b>Flood routing</b>	The attenuating effect of storage on a flood passing through a valley, a <b>channel</b> or <b>reservoir</b> by reason of a feature acting as a control, eg a reservoir with a spillway capacity less than the flood inflow or the widening or narrowing of a valley.
<b>Flood wall, splash wall</b>	Wall, set back from the seaward edge of the seawall crest, to prevent water from flowing on to the land behind.
<b>Flow regime</b>	Combinations of river discharge and corresponding water levels and their respective yearly or seasonally averaged values and characteristic fluctuations around these values.
<b>Foreshore</b>	The part of the shore lying between mean high water (spring) and mean low water level (spring).
<b>Fractile</b>	The variable value below which a given fraction of the cumulative frequency lies.
<b>Freeboard</b>	The height of a structure above <b>still water level</b> .
<b>Gabion</b>	Generic name given to a revetment system consisting of stone contained in steel or polymer mesh. Types include box gabions, gabion mattresses and sack gabions.
<b>Geotextile</b>	A synthetic fabric, woven or non-woven, used as a <b>filter</b> or separation layer.
<b>Gradation</b>	Parameter that characterises the width of a mass distribution or size distribution.
<b>Grading</b>	Distribution defined by nominal and extreme limits, with regard to size or mass of individual stones. Heavy, light and coarse gradings are distinguished.

<b>Granular filter</b>	A band of granular material incorporated in an <b>embankment</b> dam and graded so as to allow <b>seepage</b> to flow across or down the filter zone without causing the migration of the material from zones adjacent to the <b>filter</b> .
<b>Grouted materials</b>	Loose granular materials that have been treated with a grout – usually of bituminous or cementitious origin – such that the particles are less able to move because of the binding action of the grout.
<b>Groyne</b>	A structure generally perpendicular to the shoreline built to control the movement of beach material.
<b>Head</b>	End of a <b>breakwater</b> or <b>dam</b> .
<b>Headwater level</b>	The level of water in the <b>reservoir</b> .
<b>Horizontal closure method</b>	Construction of a <b>dam</b> by dumping the materials from one or both banks, thereby progressively constricting the <b>waterway</b> laterally until the gap is closed. The method is also known as end dumping, and point tipping (the opposite of vertical closure method).
<b>Hydraulics</b>	Science of the motion, flow and mass behaviour of water.
<b>Hydrology</b>	Science of the hydrological cycle, including precipitation, runoff and fluvial flooding.
<b>Incident wave</b>	A wave moving landward.
<b>In-service degradation model (armourstone)</b>	A model under research and development that attempts to predict yearly mass losses from the <b>armourstone</b> , taking account of rock properties and site conditions.
<b>In situ block size distribution (ISBD)</b>	The block size distribution consisting of all the distinct pieces of rock bounded by discontinuities located within the rock mass before excavation.
<b>Intact fabric strength</b>	Strength of rock derived from the strength and fabric of the rock's minerals.
<b>Integrity</b>	The ability of a piece of <b>armourstone</b> to remain in one piece during construction and service that is controlled by geological or production-induced discontinuities.
<b>Internal erosion</b>	The formation of voids within soil or soft rock caused by the mechanical or chemical removal of material by <b>seepage</b> .
<b>Intertidal</b>	The zone between the high and low water marks.
<b>Irregular waves</b>	Waves with random wave periods (and in practice, also heights), which are typical for natural wind-induced waves.
<b>Length-to-thickness ratio</b>	Shape description of a piece of <b>armourstone</b> calculated by dividing its maximum length by its minimum thickness.
<b>Levee</b>	Flood <b>embankment</b> .
<b>Limit states</b>	Conditions under which a structure can no longer perform its intended functions. Ultimate limit states (ULSs) are related to the safety of the structure and they define the limits for its total or partial collapse. Serviceability limit states (SLSs) represent those conditions that adversely affect the expected performance of the structure under normal service loads.
<b>Lining</b>	A coating of asphaltic concrete, concrete or reinforced concrete to provide watertightness, to prevent <b>erosion</b> or to reduce friction of a canal, tunnel or shaft.
<b>Littoral zone</b>	Beach and <b>surf zone</b> .
<b>Longshore</b>	Parallel to and near the shoreline.
<b>Longshore transport</b>	Wave-induced movement of sediment, stones or gravel along a beach (but also along sloping rock structures).
<b>Low-lying</b>	Used to describe land or infrastructure located below sea level or in a floodplain that is at risk from flooding.

<b>Mach-stem wave</b>	Higher-than-normal wave generated when waves strike a structure at an oblique angle.
<b>Maintenance</b>	<b>Repair</b> or replacement of components of a structure whose life is less than that of the overall structure, or of a localised area that has failed.
<b>Major breakage</b>	Breakage of pieces of <b>armourstone</b> resulting from failure along pre-existing geological or production-induced <b>discontinuities</b> , usually resulting in particle mass reductions of greater than 10 per cent.
<b>Manufactured armourstone</b>	<b>Armourstone</b> resulting from an industrial process involving thermal or other modification (excluding concrete armour units).
<b>Maximum water level</b>	The maximum water level, including flood surcharge, that the <b>dam</b> has been designed to withstand.
<b>Meandering</b>	A single channel characterised by a pattern of successive deviations in alignment that results in a more or less sinusoidal course.
<b>Mean wave period</b>	The mean period of the wave defined by zero-crossing analysis of a wave record.
<b>Minor breakage</b>	Breakage of pieces of <b>armourstone</b> resulting from crushing, shearing, spalling and splitting through the mineral fabric, usually resulting in particle mass reductions of less than 10 per cent.
<b>Modular flow</b>	See <b>supercritical flow</b> .
<b>Monochromatic waves</b>	See <b>regular waves</b> .
<b>Morphology</b>	River, estuary, lake or seabed form and its change with time.
<b>Numerical model</b>	Mathematical equations that describe reality and permit prediction of the behaviour of flows, sediment and structures.
<b>Offshore</b>	<ol style="list-style-type: none"> <li>1 In beach terminology, the comparatively flat zone of variable width, extending from the shoreface to the edge of the continental shelf. It is continually submerged.</li> <li>2 The direction seaward from the shore.</li> <li>3 The zone beyond the nearshore zone where sediment motion induced by waves alone effectively ceases and where the influence of the sea bed on wave action is small in comparison with the effect of wind.</li> <li>4 The breaker zone directly seaward of the low tide line.</li> </ol>
<b>One-dimensional (1D) model</b>	A <b>numerical model</b> in which all the flow parameters are assumed to be constant over the cross-section normal to the flow. There is only a velocity gradient in the flow direction.
<b>Orthogonal wave ray</b>	In a wave refraction or diffraction diagram, a line drawn perpendicular to the wave crest.
<b>Outlet</b>	An opening through which water can be freely discharged from a <b>reservoir</b> to a river for a particular purpose.
<b>Outflanking</b>	<b>Erosion</b> or <b>scour</b> behind or around the land-based end of a structure that may threaten to compromise the stability or integrity of the structure and its function.
<b>Overtopping</b>	Passing of water over the top of a structure as a result of wave <b>run-up</b> or surge action.
<b>Parapet</b>	Solid wall at the crest of a <b>seawall</b> projecting above deck level.
<b>Parapet wall</b>	See <b>crown wall</b> .
<b>Peak period</b>	The wave period determined by the inverse of the frequency at which the wave energy spectrum reaches a maximum.
<b>Permeability</b>	The property of bulk material (sand, crushed rock, soft rock <i>in situ</i> ) that permits movement of water through its pores.

<b>Physical model</b>	See <b>scale model</b> .
<b>Pitched stone</b>	Squared masonry, precast blocks or embedded stones laid in regular fashion with dry or filled joints (to increase friction forces). It is often placed on <b>dikes</b> , <b>revetments</b> , the upstream slope of an <b>embankment</b> dam or on a <b>reservoir</b> shore as a protection against wave and ice action.
<b>Placement packing density</b>	Mass per unit volume of <b>armourstone</b> placed in the works. The value obtained is very sensitive to the type of placement (ie loose, dense, random, standard); the <b>grading</b> , shape and density of the rock materials; the method used to survey the volume; and whether the element is thin-layered or bulk-filled.
<b>Placement packing density</b>	Mass per unit volume of <b>armourstone</b> placed in the works. The value obtained is very is very sensitive to the type of placement (ie loose, dense, random, standard); the <b>grading</b> , shape and density of the rock materials; the method used to survey the volume; and whether the element is thin-layered or bulk-filled.
<b>Packing (density)</b>	The number of armour units per unit area, equal to the ratio of the part of the armour layer occupied by with material to the volume of the armour unit (which ratio is also equal to the ratio of the <b>packing density coefficient</b> to the squared nominal diameter of the armour unit). The value obtained is sensitive to the method of placement, the grading in the case of armourstone and the shape of the armourstone or the concrete armour unit.
<b>Packing density coefficient</b>	The <b>packing density</b> times the squared nominal diameter of the armour unit, equal to the part of the armour layer occupied by material to the nominal diameter of the armour unit.
<b>Pore pressure</b>	The interstitial pressure of fluid (air or water) within a mass of soil, rock or concrete.
<b>Porosity</b>	Property of a <b>material</b> or <b>armour layer</b> expressed as the percentage of the total volume occupied by air and water rather than solid particles.
<b>Porous</b>	For <b>revetments</b> and <b>armour layer</b> , the permitting of rapid through movement of water, such as during wave action. Many <b>geotextiles</b> and sand asphalt can be non-porous under the action of waves but are porous in soil mechanics terms.
<b>Primary materials</b>	Materials whose production has involved extraction from virgin natural reserves.
<b>Prototype</b>	The actual structure or condition being simulated in a model.
<b>Quality control</b>	A system of procedures, including documentation, based on repeated monitoring and feedback with adjustment as necessary, with the purpose of maintaining a target performance or property.
<b>Quasi-three-dimensional (3D) model</b>	A <b>numerical model</b> in which the flow parameters vary in two dimensions, but which allows determination of the flow parameter in the third dimension.
<b>Quarry run</b>	<b>Materials</b> with no fines control and including all granular material found in the quarry blastpile that can be picked up in a typical loading shovel; ie only blocks too large for easy digging and loading are left behind.
<b>Random waves</b>	The laboratory simulation of irregular sea-states which occur in nature.
<b>Reach</b>	<ol style="list-style-type: none"> <li>1 An arm of the ocean extending into the land, eg an <b>estuary</b>.</li> <li>2 A straight section of restricted waterway that is uniform with respect to discharge, slope and cross-section.</li> </ol>
<b>Recycled material</b>	Material that has been collected and separated from the waste stream and that has undergone some form of processing so that it can be used again.
<b>Reef breakwater</b>	<b>Rubble mound</b> of single-sized stones with a crest at or below sea level that is allowed to be (re)shaped by the waves.

<b>Reflected wave</b>	That part of an incident wave that is returned seaward when a wave impinges on a beach, seawall or other reflecting surface.
<b>Reflection</b>	The process by which (part of) the energy of the wave is returned seaward.
<b>Refraction (of water waves)</b>	The process by which the direction of a wave moving in <b>shallow water</b> at an angle to the depth contours is changed so that the wave crests tend to become more aligned with those contours.
<b>Regime theory</b>	Empirical method for predicting river characteristics.
<b>Regular waves or monochromatic waves</b>	Waves with a single height, period and direction.
<b>Regulating reservoir</b>	A <b>reservoir</b> from which water is released so as to regulate the flow in the river.
<b>Rehabilitation</b>	Restoring to good condition, operation or capacity. This implies that steps are taken to correct problems before the structure's functionality is significantly degraded. Rehabilitation can also be thought of as preventative <b>maintenance</b> .
<b>Repair</b>	Restoring to good condition after damage has occurred and a structure's functionality has been greatly reduced. Repair can also be thought of as corrective <b>maintenance</b> .
<b>Replacement</b>	Process of demolition and reconstruction.
<b>Reservoir</b>	An artificial lake, basin or tank in which a large quantity of water can be stored.
<b>Retention water level</b>	For a <b>reservoir</b> with a fixed overflow <b>sill</b> , the lowest crest level of that sill. For an outflow controlled wholly or partly by movable gates, syphons or other means, the retention water level is the maximum level at the <b>dam</b> to which water may rise under normal operating conditions, exclusive of any provision for flood surcharge.
<b>Return period</b>	Inverse of the probability that a given event will occur in any one year. It can also be considered as the statistical average period of time between occurrences of the event.
<b>Reuse</b>	The use of materials recovered from waste materials without further processing.
<b>Revetment</b>	A sloping surface of stone, concrete or other material used to protect an embankment, natural coast or shoreline against erosion.
<b>Rip-rap</b>	Wide-graded quarry stone normally bulk-placed as a protective layer to prevent <b>erosion</b> of the sea bed and/or river bed, riverbanks or other slopes (possibly including the adjoining crest) by current and/or wave action.
<b>River regime</b>	Combinations of river discharge and water levels characteristic for a prescribed period (usually a year or a season). The river regime determines the overall <b>morphology</b> of the river.
<b>River training structure</b>	Any configuration constructed in a stream or placed on, adjacent to or in the vicinity of a streambank that is intended to deflect currents, induce sediment deposition, induce <b>scour</b> or otherwise alter the flow and sediment <b>regimes</b> of a river.
<b>Rock</b>	Natural accumulation of minerals bound together by geological processes to produce a compact solid.
<b>Rockfill closure dam</b>	Structure primarily designed to stop water flow. It is composed of loose stone (usually dumped) in place and characterised by high flows in the final stages of the closure.
<b>Rock weathering</b>	Physical and mineralogical decay processes in rock brought about by exposure to climatic conditions either at the present time or in the geological past.
<b>Roundhead</b>	Circular-shaped head of a breakwater, often reinforced by using larger armour units, higher-density armour units and/or a reduced slope.

<b>Rubble mound structure</b>	A mound of random-shaped and random-placed stones protected by a cover layer of selected <b>armour stones</b> or specially shaped concrete <b>armour units</b> . The <b>armour layer</b> may be placed in an orderly manner or dumped at random.
<b>Run-up, run-down</b>	The upper and lower levels reached by a wave on a beach or coastal structure, relative to still water level, measured vertically.
<b>Sampling (rock)</b>	Selection and assessment by test methods of a small proportion of a large collection of rock particles or rock mass.
<b>Scale or physical model</b>	Simulation of a structure and/or its (hydraulic) environment, usually in much smaller dimensions, to enable the consequences of future changes to be predicted. The model can be built with a fixed bed or a movable bed.
<b>Scour</b>	<b>Erosion</b> resulting from shear forces associated with flowing water and wave actions.
<b>Scour protection</b>	Works to prevent or mitigate <b>scour</b> .
<b>Sea defences</b>	Works to prevent or alleviate flooding by the sea.
<b>Sea state</b>	Description of the sea surface with regard to wave action.
<b>Secondary materials</b>	Materials used in construction that have already been used or are recovered from the waste stream of other activities.
<b>Sediment load</b>	The sediment carried through a <b>channel</b> by streamflow.
<b>Seepage</b>	The interstitial movement of water that may take place through a <b>dam</b> , its foundation or <b>abutments</b> .
<b>Seiche</b>	Standing wave oscillation of the water surface that may occur in a closed or semi-closed body of water with the natural frequency of oscillation for that water body.
<b>Shallow water</b>	Commonly, water of such depth that surface waves are noticeably affected by bottom topography. It is customary to consider water of depths less than half the surface wavelength as shallow water.
<b>Shoulder</b>	Horizontal transition between sloping sections of a structure, often used where there is a change in stone size.
<b>Significant wave height</b>	Average height of the highest one-third of the waves in a given <b>sea state</b> .
<b>Significant wave period</b>	Average of the periods associated with the highest one-third of wave heights in a given <b>sea-state</b> .
<b>Sill</b>	1 A submerged structure across a river to control the water level upstream. 2 The crest of a spillway.
<b>Skewness</b>	The phenomenon that as gravity waves become steeper their profile becomes distorted with a tendency towards sharper crests and flatter <b>troughs</b> , characteristic of the classical shape of the Stokes infinite wave train. Such a profile has a non-zero third moment, ie the skewness is greater than zero.
<b>Slope</b>	The inclined face of a cutting or canal or <b>embankment</b> .
<b>Slope protection</b>	The protection of <b>embankment</b> slope against wave action or <b>erosion</b> .
<b>Soft defences</b>	Usually refers to sand beaches (natural or designed), but may also refer to energy-absorbing structures including those consisting of gravel (or <b>shingle</b> ).
<b>Specification</b>	Document detailing the materials, construction and/or measurement requirements for a contract, agreed by the contracted parties before they undertake the contract.
<b>Spillway</b>	A structure over or through which flood flows are discharged.
<b>Spur (-dike) or groyne</b>	A structure extending from a bank into a channel that is designed usually to protect the banks or to provide sufficient water depth for navigation purposes.

<b>Stationary process</b>	A process in which the mean statistical properties do not vary with time.
<b>Stilling basin</b>	A basin constructed to dissipate the energy of fast-flowing water, such as that from a <b>spillway</b> or bottom outlet, and to protect the river bed from erosion.
<b>Still water level</b>	The water level that would exist in the absence of waves.
<b>Stochastic</b>	Having random variation in statistics.
<b>Stone</b>	Piece of <b>rock</b> .
<b>Storage reservoir</b>	A <b>reservoir</b> operated with changing water level for the purpose of storing and releasing water.
<b>Storm surge</b>	A rise in water level in the open coast caused by the action of wind stress as well as atmospheric pressure on the sea surface.
<b>Subcritical</b>	The flow condition above a dam by which the <b>tailwater</b> level influences the upstream head. The discharge is a function of upstream and downstream head. Also called submerged flow, submodular flow or <b>drowned flow</b> .
<b>Supercritical</b>	The flow condition above a <b>dam</b> by which the upstream head is independent of the <b>tailwater</b> level. The discharge is a function of the upstream head only. Also called free flow, rapid flow or <b>modular flow</b> .
<b>Supplier</b>	Party from whom the purchaser takes materials in return for a fee. This may be the producer, a transport agent or a contractor.
<b>Surf zone</b>	The area between the outermost breaker and the limit of the wave <b>run-up</b> .
<b>Suspended load</b>	The material moving in suspension in a fluid, kept up by the upward components of turbulent currents or by colloidal suspension.
<b>Swell (waves)</b>	Wind-generated waves that have travelled out of their generating area. Swell characteristically exhibits a more regular and longer period and has flatter crests than waves within their <b>fetch</b> .
<b>Tailwater level</b>	The water level downstream of a <b>dam</b> or <b>sill</b> .
<b>Thalweg</b>	The locus of the deepest points in a valley at successive cross-sections.
<b>Tides</b>	Water movements that essentially are generated by the global response of oceans to astronomic effects. On the continental shelves and in coastal waters, particularly bays and estuaries, the effect is amplified by shallow water and coastal platforms.
<b>Toe</b>	The lowest part of a coastal or fluvial defence structure. Often it provides support for the slope protection.
<b>Toe blanket</b>	See <b>apron</b> .
<b>Total load</b>	The sum of <b>bed load</b> and <b>suspended load</b> in the river.
<b>Tout venant</b>	See <b>quarry run</b> .
<b>Training wall</b>	A wall built to confine or guide the flow of water over the downstream face of an overflow <b>dam</b> or in a <b>channel</b> .
<b>Transmission</b>	The process of wave energy passing over and through a (low) crested structure and generating waves behind the structure.
<b>Tsunami</b>	Gravity waves that originate from earthquakes below the ocean. Their <b>wavelengths</b> are in the order of minutes rather than seconds.
<b>Two/three-dimensional (2D or 3D) model</b>	A mathematical model in which the flow parameters vary in two or three dimensions.
<b>Underlayer</b>	Granular layer beneath an <b>armour layer</b> that serves either as a <b>filter</b> or to even-out the formation level.
<b>Uniformity index</b>	Parameter expressing the <b>gradation</b> in Rosin-Rammler distribution.

<b>Upgrading</b>	Improved performance against a particular criterion.
<b>Uplift</b>	Upward pressure in the pores of a material (interstitial pressure) or on the base of a structure.
<b>Up-rush, down-rush</b>	The flow of water up or down the face of a structure following <b>wave breaking</b> .
<b>Vertical closure</b>	Construction of a <b>dam</b> by dumping the materials over the full width. During this operation the dam crest is raised more or less uniformly over the entire gap until the channel is completely blocked. The method is also known as frontal dumping, <b>horizontal closure</b> and traverse dumping.
<b>Vesicular</b>	Used to describe basalt and other volcanic rocks containing many spherical or ellipsoidal cavities produced by bubbles of gas trapped during solidification.
<b>Water level</b>	Elevation of still water level relative to a <b>datum</b> .
<b>Waterway</b>	A navigable <b>channel</b> .
<b>Wave breaking</b>	Reduction in wave energy and height in the surf zone due to limited water depth.
<b>Wave height</b>	The vertical distance between a crest and the preceding trough.
<b>Wavelength</b>	The horizontal distance between two successive crests or troughs in a wave record.
<b>Wave number</b>	Inverse of the <b>wavelength</b> times $2\pi$ .
<b>Wave period</b>	The time for a wave crest to traverse a distance equal to one <b>wavelength</b> .
<b>Wave return face</b>	The face of a <b>crown wall</b> designed to throw back the waves.
<b>Wave set-down</b>	Drop in water level beyond the <b>breaker zone</b> to conserve momentum as wave particle velocities and pressures change before <b>wave breaking</b> .
<b>Wave set-up</b>	Superelevation of the water surface over the normal surge elevation attributable to onshore mass transport of the water by wave action alone.
<b>Wave spectrum</b>	A function that describes the distribution of wave energy over wave frequency.
<b>Wave steepness</b>	The ratio of <b>wave height</b> to <b>wavelength</b> .
<b>Wear</b>	Superficial degradation of a material that may be induced by <b>weathering</b> or <b>attrition</b> .
<b>Weathering</b>	Physical, chemical and biological action that leads to deterioration in strength of the rock mass or deterioration in strength of the pieces of produced <b>armourstone</b> .
<b>Weir</b>	A low dam or wall across a stream to raise the upstream water level. When uncontrolled, it is termed a fixed crest weir.
<b>Yield curve</b>	Cumulative plot of the blasted <b>block size distribution</b> of a quarry. It refers to a period of production and is often taken as the basis for calculating the relative proportions of available quarry materials. The yield curve may either be a prediction or an analysis of past production.



# ABBREVIATIONS

2DV	Two-dimensional, vertical averaged
AQD	Armourstone quality designation
BBSD	Blasted block size distribution
CLASH	Crest Level Assessment of coastal Structures by full-scale monitoring, neural network prediction and Hazard analysis on permissible wave overtopping
CWD	Composite Weibull distribution
DELOS	Environmental DEsign of LOw-crested coastal defence Structures
DGPS	Differential global positioning system
DSF	Directional spreading function
DT	Drop test
DTM	Digital terrain model
DWT	Deadweight tonnage
EDM	Electronic distance measurement
EIA	Environmental Impact Assessment
ELL	Extreme lower limit of armourstone grading
ES	Environmental Statement
EUL	Extreme upper limit of armourstone grading
FEM	Finite element method
FSCT	Full-scale crushing test
FSST	Full-scale splitting test
GPS	Global positioning system
HWL	High water level
IBSD	<i>In situ</i> block size distribution
ICOLD	International Commission on Large Dams
ITT	Initial type testing
JONSWAP	Joint Northsea Wave project
LAT	Lowest astronomical tide
LIDAR	Light detection and ranging
LWL	Low water level
LWS	Low water spring
MDE	Micro-Deval method
NLL	Nominal lower limit of armourstone grading
NUL	Nominal upper limit of armourstone grading
PIANC	Permanent International Association of Navigation Congresses (now called International Navigation Association)

PM	Pierson-Moskowitz (wave energy) spectrum
PMS	Principal mean spacing
POT	Peak over threshold
MCWI	Meteorological Climate Weathering Intensity
MHWN	Mean high water neap
MHWS	Mean high water spring
MLWS	Mean low water spring
MLWN	Mean low water neap
MSL	Mean sea level
MWL	Mean water level
ROV	Remotely operated (underwater) vehicles
RQD	Rock quality designation
RTK	Real-time kinematic
SLS	Serviceability limit state
SWL	Still water level
TMA	Texel-Marsen-Arsloe project
UCS	Uniaxial compressive strength
ULS	Ultimate limit state

# Notation

$A$	Area general; total surface area of armour layer panel parallel to slope	(m <sup>2</sup> )
$A_a$	Area covered by one armour unit, equal to: $nA/N_a$	(m <sup>2</sup> )
$A_b$	Area of basin	(m <sup>2</sup> )
$A_c$	Cross-sectional area of waterway	(m <sup>2</sup> )
$A_{cs}$	Cross-sectional area (of armour layer)	(m <sup>2</sup> )
$A_e$	Erosion area on rock profile	(m <sup>2</sup> )
$A_t$	Total area of structure cross-section	(m <sup>2</sup> )
$A_S$	Pipeline steel wall cross-sectional area, = $2 \pi R t$ , where $t$ = wall thickness	(m <sup>2</sup> )
$AQD$	Armourstone quality designation	(-)
$a$	Acceleration	(m/s <sup>2</sup> )
$a$	Coefficient used in various empirical formulae	(-)
$a_o$	Amplitude of horizontal (orbital) wave motion at bed	(m)
$B$	Structure width at crest, in horizontal direction normal to face	(m)
$B$	Channel width	(m)
$B$	Width of the constricted river in case of spur-dikes	(m)
$BLc$	Blockiness, the volume of a block divided by the volume of the enclosing XYZ orthogonal	(-)
$B_B$	Berm width	(m)
$B_a$	Width of armour berm at crest	(m)
$B_n$	Breakage rate	(%)
$B_s$	Beam width of ship	(m)
$b$	Width of closure gap	(m)
$b$	Width of fairway	(m)
$b$	Coefficient used in various empirical formulae	(-)
$b_t$	idem, at the bed (toe)	(m)
$b_w$	Width of waterway on waterline	(m)
$b_0$	Initial width of closure gap	(m)
$C$	Chezy coefficient	(m <sup>1/2</sup> /s)
$C_D$	Drag coefficient	(-)
$C_{FSST}$	Characteristic integrity determined using FSST	(J/kg)
$C_c$	Compression index	(-)
$C_r$	Wave reflection coefficient	(-)
$C_s$	Recompression index	(-)
$C_t$	Wave transmission coefficient	(-)
$C_U$	Coefficient of uniformity, = $D_{60}/D_{10}$	(-)
$c$	Cohesion of soil	(N/m <sup>2</sup> )
$c$	Propagation celerity of waves	(m/s)
$c_g$	Group velocity	(m/s)
$c_k$	Creep coefficient	(-)
$c_T$	Turbulence coefficient (in Escarameia and May stability formula)	(-)
$c_v$	Consolidation coefficient	(m <sup>2</sup> /s)
$D$	Particle size, or typical dimension/block height of concrete armour unit	(m)
$D_I$	Indicative grain size diameter	(m)
$D'$	Basket or mattress thickness	(m)
$D_f$	Degree of fissuration	(-)
$D_n$	Nominal block diameter, or equivalent cube size, $D_n = (M/\rho_{app})^{1/3}$	(m)
$D_{n50}$	Median nominal diameter, or equivalent cube size, $D_{n50} = (M_{50}/\rho_{app})^{1/3}$	(m)
$D_p$	Diameter of ship propeller; diameter of pipe	(m)

$D_s$	Size of the equivalent volume sphere	(m)
$D_z$	Block size corresponding to sieve size $z$	(m)
$D_{50}$	Sieve diameter, diameter of stone that exceeds the 50% value of sieve curve	(m)
$D_{85}$	85% value of sieve curve	(m)
$D_{15}$	15% value of sieve curve	(m)
$D_{63.2}$	Location parameter in the Rosin-Rammler equation for sieve size distribution	(m)
$D_*$	Non-dimensional sediment grain diameter, $D_* = D_{50}(g\Delta/v^2)^{1/3}$	(-)
$d$	Structure (crest) height relative to bed level (breakwaters, dams etc)	(m)
$d$	Thickness or minimum axial breadth (given by the minimum distance between two parallel straight lines between which an armour block can just pass)	(m)
$d_c$	Crown wall height	(m)
$d_{ca}$	Difference of level between crown wall and armour crest, $d_{ca} = R_c - R_{ca}$	(m)
$E$	Young's Modulus	(N/m <sup>2</sup> )
$E$	Estuary number	(-)
$E_c$	Impact energy absorbance capacity	(kNm)
$E_D$	Total degradation energy applied to the material	(J)
$E_i$	Incident wave energy	(N/m)
$E_r$	Reflected wave energy	(N/m)
$E_t$	Transmitted wave energy	(N/m)
$E_{\eta\eta}$	Energy density of a wave spectrum	(m <sup>2</sup> s)
$E_{i;d}$	Design value of the effect of actions	(Unit of $E$ )
$E_{i;k}$	Characteristic value of the effect of actions	(Unit of $E$ )
$e$	Void ratio, $e = n_v/(1 - n_v)$	(-)
$e_{sp}$	Ratio of the head loss in a river between two spur-dikes	(m)
$F$	Fetch length	(m)
$F$	Factor of safety (geotechnical), defined as ultimate resistance/required resistance	(-)
$F^*$	Non-dimensional freeboard parameter, $F^* = (R_c/H_s)^2 (s_{om}/2\pi)$	(-)
$Fr$	Froude number, $Fr = U/(gh)^{1/2}$	(-)
$F_H$	Horizontal force (on caisson or crown wall element)	(N/m)
$F_U$	Uplift force (on caisson or crown wall element)	(N/m)
$F_{j;d}$	Design value of an action or force	(N/m)
$F_{j;k}$	Characteristic value of an action or force	(N/m)
$F_q$	Discharge factor, ratio of critical discharge for bed protection and that of closure dam, $q_{cr-b}/q_{cr-d}$	(-)
$F_o$	Parameter expressing the amount of fines after minor breakage	(%)
$F_s$	Shape factor (of armour stone)	(-)
$f$	Friction factor	(-)
$f$	Frequency of waves, $f = 1/T$	(1/s)
$f$	Lacey's silt factor	(-)
$f_c$	Friction factor for currents	(-)
$f_i$	Stability increase factor for armourlayers with stepped or bermed slopes	(-)
$f_p$	Peak frequency of wave spectrum	(1/s)
$f_w$	Friction factor for waves	(-)
$G$	Shear modulus	(N/m <sup>2</sup> )
$g$	Gravitational acceleration	(m/s <sup>2</sup> )
$H$	Wave height, from trough to crest	(m)
$H$	Water level upstream of a dam or sill, relative to dam crest	(m)
$H_{1/10}$	Mean height of highest 1/10 fraction of waves	(m)
$H_{1/3}$	Significant wave height based on time domain analysis, average of highest 1/3 of all wave heights	(m)
$H_{2\%}$	Wave height exceeded by 2% of waves	(m)
$Ho$	Stability number, $Ho = N_s = H_s/(\Delta D_{n50})$	(-)
$HoTo$	Dynamic stability number, $HoTo = N_{sd} = N_s T_m (g/D_{n50})^{1/2}$	(-)
$H_d$	Drop height	(m)

$H_i$	Wave height of secondary ship-induced waves	(m)
$H_{m0}$	Significant wave height calculated from the spectrum, $H_{m0} = 4\sqrt{m_0}$	(m)
$H_{max}$	Maximum wave height in a record	(m)
$H_o$	Offshore or deep-water wave height	(m)
$H_{rms}$	Root mean square wave height	(m)
$H_s$	Significant wave height, $H_s = H_{1/3}$	(m)
$H_{s,b}$	Breaking significant wave height	(m)
$H_{s0}$	Deep-water significant wave height	(m)
$h$	Water depth; water depth at structure toe	(m)
$\hat{h}$	Maximum water depth of a channel	(m)
$h_0$	Water depth at critical section on closure dam during vertical closure	(m)
$h_1$	Water depth upstream of dam, relative to bed level	(m)
$h_2$	Water depth above dam crest	(m)
$h_3$	Water depth downstream of dam, relative to bed level	(m)
$h_B$	Water depth above berm	(m)
$h_b$	Tailwater depth downstream of dam or sill, relative to dam crest	(m)
$h_c$	Water depth above structure crest	(m)
$h_f$	Depth of intersection point between original berm and reshaped berm	(m)
$h_s$	Water depth at a distance of $1/2L$ or $5H_{max}$ seaward of structure toe	(m)
$h_t$	Water depth at structure toe, depth of the toe relative to SWL	(m)
$h_l$	Water depth above transition in composite slope	(m)
$I_D$	Density index, $I_D = (e_{max} - e)/(e_{max} - e_{min})$	(-)
$I_{FSST50}$	Full-scale splitting index	(-)
$I_{Mx}$	Relative decrease of characteristic percentage passing mass	(-)
$I_c$	Continuity index, equal to $V_p/V^* \times 100$	(%)
$I_d$	Normalised velocity anisotropy index	(-)
$I_{d50}$	Drop test breakage index	(-)
$I_p$	Plasticity index of soil	(-)
$I_{s(50)}$	Point load strength index	(N/m <sup>2</sup> )
$I_s$	Sinuosity index	(-)
$i$	Hydraulic gradient of (phreatic) water level	(-)
$i_b$	Gradient of river bed	(-)
$i_{cr}$	Critical hydraulic gradient	(-)
$i_n$	Transversal hydraulic gradient	(-)
$i_p$	Longitudinal hydraulic gradient	(-)
$i_w$	Wind-induced gradient of still water surface	(-)
$K$	Stability or velocity factor (rock stability), $K = \sqrt{(1/K')} = k_t \sqrt{k_w}$	(-)
$K$	Modulus of compressibility	(N/m <sup>2</sup> )
$K'$	Velocity loading factor (armourstone stability), $K' = k_w^{-1} k_t^{-2}$	(-)
$K_D$	Stability coefficient, Hudson formula	(-)
$K_R$	Refraction coefficient	(-)
$K_S$	Shoaling coefficient	(-)
$K_d$	Diffraction coefficient	(-)
$K_{wa}$	Modulus of compressibility for water with air	(N/m <sup>2</sup> )
$K_r$	Reflection coefficient	(-)
$k$	Permeability coefficient according to Darcy	(m/s)
$k$	Wave number, $k = 2\pi/L$	(-)
$k_B$	Influence factor for berm width	(-)
$k_c$	Modified layer coefficient for concrete armour units	(-)
$k_d$	Slope reduction factor for critical bed shear stress on a slope normal to the flow direction	(-)
$k_h$	Influence factor for berm level relative to SWL	(-)
$k_h$	Velocity profile factor	(-)

$k_l$	Slope reduction factor for critical bed shear stress on a slope along the flow direction	(-)
$k_r, k_r'$	Factor, similar to $k_d$ , but for wave run-up/down	(-)
$k_s$	Bed roughness	(m)
$k_s$	Rock fabric strength	(-)
$k_s$	Shape coefficient for concrete armour units, $k_s = (D_n/D)^3$	(-)
$k_{sl}$	Slope reduction factor for critical bed shear stress, $k_{sl} = k_l k_d$	(-)
$k_w$	Wave amplification factor for bed shear stress	(-)
$k_t$	Layer thickness coefficient	(-)
$k_t$	Turbulence amplification factor for current velocity	(-)
$L$	Wavelength, in the direction of propagation	(m)
$L$	Characteristic response distance (geotechnics)	(m)
$L$	Panel chainage length	(m)
$L$	Length of the thalweg of a river between two inflection points	(m)
$LT$	Length-to-thickness ratio, $LT = l/d$	(-)
$L_b$	Basin length	(m)
$L_i$	Wavelength of secondary ship-induced waves	(m)
$L_k$	Seepage length	(m)
$L_{om}$	Offshore or deep-water wavelength of mean period, $T_m$	(m)
$L_m$	Relative loss of mass in destructive testing	(-)
$L_o$	Offshore or deep-water wavelength, $L_o = gT^2/2\pi$	(m)
$L_{op}$	Offshore or deep-water wavelength of peak period, $T_p$	(m)
$L_m, L_p$	Wavelength in (shallow) water at structure toe, based on $T_m$ and $T_p$	(m)
$L_s$	Ship length	(m)
$L_{sp}$	Length of a spur-dike	(m)
$l$	Maximum axial length (given by the maximum distance between two points on the block)	(m)
$M$	Mass of an armour unit	(kg)
$M$	Overtopping moment	(kNm/m)
$M$	Earthquake magnitude – Richter scale	(-)
$M_I$	Impactor mass	(kg)
$M_0$	Initial mass before degradation test	(kg)
$M_{50}$	Mass of particle for which 50% of the granular material is lighter	(kg)
$M_{50max}$	Maximum $M_{50}$ calculated to exist when $M_{em} = M_{emul}$ for a given grading	(kg)
$M_{50min}$	Minimum $M_{50}$ calculated to exist when $M_{em} = M_{emll}$ for a given grading	(kg)
$M_{DE}$	Micro-Deval test value	(-)
$M_{em}$	Effective mean mass (of a standard grading), ie the arithmetic average of all pieces excluding those that fall below ELL for the grading	(kg)
$M_{emll}$	Lower limit requirement for $M_{em}$ given in EN 13383 system of gradings	(kg)
$M_{emul}$	Upper limit requirement for $M_{em}$ given in EN 13383 system of gradings	(kg)
$M_y$	Mass for which a fraction or percentage $y$ is lighter on the cumulative mass distribution curve (eg $M_{15}, M_{50}$ )	(kg)
$M_{x,f}$	Value of $M_x$ after degradation	(kg)
$M_{x,i}$	Value of $M_x$ before degradation	(kg)
$MCWI$	Meteorological climate weathering intensity	(° cm/days <sup>2</sup> )
$m$	Seabed slope (gradient)	(-)
$m_0$	Zeroth moment of wave spectrum	(m <sup>2</sup> s)
$m_n$	$n$ -th moment of spectrum	(m <sup>2+ns</sup> )
$m_v$	Coefficient of volume change	(m <sup>2</sup> /N)
$m_{ve}$	idem, elastic	(m <sup>2</sup> /N)
$N$	Number of waves over the duration $T_r$ of a storm, record, or test, $N = T_r/T_m$	(-)
$N_a$	Total number of armour units in area considered	(-)
$N_b$	Bulk number (cross-section of stones), $N_b = A_t/(D_{n50})^2$	(-)
$N_d$	Damage number, the number of armour units displaced in area considered	(-)

$N_e$	Number of earthquake excitations	(-)
$N_{od}$	Damage number, the number of displaced units per width $D_n$ across armour face	(-)
$N_{ov}$	Number of overtopping waves	(-)
$N_s$	Stability number, $N_s = H_s/(\Delta D_{n50})$	(-)
$N_s^*$	Spectral (or modified) stability number, $N_s^* = N_s(H_s/L_p)^{-1/3}$	(-)
$N_{sd}$	Dynamic stability number, $N_{sd} = N_s T_m (g/D_{n50})^{1/2}$	(-)
$n$	Number of layers	(-)
$n$	Manning's coefficient of bed roughness	(s/m <sup>1/3</sup> )
$n_{RRM}$	Exponent (uniformity index) in Rosin-Rammler equation for mass distribution	(-)
$n_{RRD}$	Exponent (uniformity index) in Rosin-Rammler equation for size distribution, $n_{RRD} = 3n_{RRM}$	(-)
$n_{RRDp}, D_{63.2p}, D_p$	Values for the Rosin-Rammler segment length distribution used in association with the photo-scanline method for block-size assessment; uniformity index, characteristic segment length and segment length respectively	(-), (m), (m)
$n_X$	Scale factor of parameter $X$ , $n_X = X_p/X_m$	(-)
$n_v$	Porosity of granular material within the component of the structure in question, equal to the volume of voids as a proportion of the total volume; the volumetric porosity, referred to as <i>armour layer porosity</i> for layered components and <i>bulk porosity</i> for bulk or volume-filling components	(-)
$O, O_i$	Opening size in geotextile, %	( $\mu$ m)
$P$	Notional permeability factor, defined by van der Meer	(-)
$P$	Wetted perimeter	(m)
$P$	Installed power of ship screw	(W)
$P(x)$	Probability function	(-) or (1/year)
$P_R$	Fourier asperity roughness based on the 11 <sup>th</sup> to 20 <sup>th</sup> harmonic amplitudes	(-)
$p$	Porosity of the rock	(-)
$p$	Pore water pressure; wave (-induced) or ice-crushing pressure	(N/m <sup>2</sup> )
$p(x)$	Probability density function	(1/x)
$p_a$	Atmospheric pressure at sea level	(N/m <sup>2</sup> )
$p_i$	Wave impact pressure	(N/m <sup>2</sup> )
$p_p$	Wave pulsating pressure	(N/m <sup>2</sup> )
$p_u$	Wave uplift pressure	(N/m <sup>2</sup> )
$Q$	Discharge	(m <sup>3</sup> /s)
$Q/V$	Specific charge of blasting	(kg/m <sup>3</sup> )
$q$	Time-averaged overtopping discharge per metre run of crest	(m <sup>3</sup> /s/m)
$Q^*$	Non-dimensional specific overtopping discharge, $Q^* = q/(T_m g H_s)$	(-)
$q$	Specific discharge	(m <sup>3</sup> /s/m)
$R$	Radius hydraulic, $R = A_c/P$	(m)
$R$	Radius	(m)
$R_m$	Mean hydraulic radius of voids in rock fill	(m)
$Re$	Reynolds number, $Re = 4RU/\nu$	(-)
$Re_v$	Reynolds number for flow through voids of rock fill	(-)
$Re_*$	Reynolds number with regard to shear velocity $u_*$	(-)
$Rec$	Recession of berm of berm breakwater	(m)
$R'$	Equivalent rock roughness	(-)
$R^*$	Non-dimensional freeboard, $R^* = R_c/(T_m \sqrt{g H_s})$	(-)
$R_c$	Crest freeboard, level of crest relative to still water level	(m)
$R_{ca}$	Crest freeboard, level of rock armour crest relative to still water level	(m)
$R_d$	Run-down level, relative to still-water level	(m)
$R_{d2\%}$	Run-down level, below which only 2% pass	(m)
$R_{i;d}$	Design value of a resistance	(N/m)
$R_{i;k}$	Characteristic value of a resistance	(N/m)
$R_u$	Run-up level, relative to still-water level	(m)
$R_u'$	Run-up level, due to ship-induced waves	(m)

$R_{u2\%}$	Run-up level exceed by only 2% of run-up tongues	(m)
$r$	Relative intensity of turbulence	(-)
$r$	Centre-line radius of river bend	(m)
$S$	Sediment transport	(m <sup>3</sup> /s)
$S(f,\theta)$	Directional wave spectrum	(m <sup>2</sup> s)
$S'$	Equivalent rock strength	(N/m <sup>2</sup> )
$S_d$	Non-dimensional damage parameter, $S_d = A_e/D_{n50}^2$ calculated from mean profiles or separately for each profile line, then averaged	(-)
$S_r$	Degree of saturation of the rock	(-)
$S_{sp}$	Spacing between spur-dikes	(m)
$s$	Wave steepness, $s = H/L$	(-)
$s_o$	Fictitious wave steepness, defined as $H_s/L_o = 2\pi H_s/(gT_m^2)$	(-)
$s_{om}$	Fictitious wave steepness for mean period wave, $s_{om} = 2\pi H_s/(gT_m^2)$	(-)
$s_{op}$	Fictitious wave steepness for peak period wave, $s_{op} = 2\pi H_s/(gT_p^2)$	(-)
$s_p$	Wave steepness at toe for peak period wave, $s_p = H_s/L_p$	(-)
$s_{m-1,0}$	Fictitious wave steepness for mean energy period, $s_{m-1,0} = 2\pi H_{m0}/(gT_{m-1,0}^2)$	(-)
$s_{s-1,0}$	Fictitious wave steepness for mean energy period, $s_{s-1,0} = 2\pi H_s/(gT_{m-1,0}^2)$	(-)
$T$	Wave period	(s)
$T$	Tidal period	(s)
$T$	Typical (geotechnical) response period	(s)
$T_0$	Wave period parameter for dynamic stability number $HoTo$ , $To = T_m(g/D_{n50})^{1/2}$	(-)
$T_E$	Mean energy wave period or spectral wave period, $T_E = T_{m-1,0} = T_{-10}$	(s)
$T_R$	Return period, or recurrence interval	(years)
$T_m$	Mean wave period	(s)
$T_{m-1,0}$	Mean energy wave period or spectral wave period, $T_{m-1,0} = T_E = T_{-10} = m_{-1}/m_0$	(s)
$T_p$	Spectral peak period, inverse of peak frequency	(s)
$T_r$	Duration of wave record, test or sea state	(s)
$T_s$	Significant wave period	(s)
$T_s$	Draught of loaded ship	(m)
$t$	Time, variable, pipe wall thickness	(s)
$t_d$	Theoretical orthogonal thickness	(m)
$t_a, t_u, t_f$	Thickness of armour and underlayer or filter layer in direction normal face	(m)
$U$	Horizontal depth-mean current velocity	(m/s)
	Horizontal cross-sectional mean current velocity in rivers	(m/s)
$U$	Ursell number	(-)
$U_{cr}$	Depth-averaged critical current velocity	(m/s)
$U_g$	Velocity in gap of closure dam (horizontal closure)	(m/s)
$U_p$	Propeller thrust velocity	(m/s)
$U_r$	Return current	(m/s)
$U_v$	Velocity through the voids, equal to seepage flow velocity	(m/s)
$U_w$	Wind speed	(m/s)
$U_z$	Wind speed at a height of $z$ (m) above sea surface	(m/s)
$U_0$	Depth-averaged velocity over closure dam during vertical closure	(m/s)
$U_1$	Critical depth-averaged current velocity in water depth of 1 m	(m/s)
$U_{10}$	Wind speed at 10 m above sea surface	(m/s)
$u, v, w$	Local velocities, usually defined in $x, y, z$ directions	(m/s)
$u'$	Fluctuating velocity component	(m/s)
$u_*$	Shear velocity, $u_* = \sqrt{(\tau_b/\rho_w)}$	(m/s)
$u_b$	Near-bed velocity	(m/s)
$u_o$	Maximum wave-induced orbital velocity near the bed	(m/s)
$\hat{u}_\delta$	Peak bottom velocity	(m/s)
$V$	Volume	(m <sup>3</sup> )
$V$	Volume ratio number of an estuary, $V = Q_{river} T/V_f$	(-)
$V$	Individual overtopping volume per metre run of crest	(m <sup>3</sup> /m)



$V_{I50}$	Velocity index for geotextiles according to EN ISO 11058	(m/s)
$V_b$	Bulk volume of armour layer	(m <sup>3</sup> )
$V_{b,d}, V_{b,s}$	Designed and surveyed bulk volume of armour layer	(m <sup>3</sup> )
$V_e$	Equilibrium fall velocity of an object in water	(m/s)
$V_f$	Volume of sea water entering the estuary during flood	(m <sup>3</sup> )
$V_L$	Maximum (or limit) sailing speed	(m/s)
$V_{max}$	Maximum individual overtopping volume	(m <sup>3</sup> /m)
$V_P$	Volume of pores in the rock	(m <sup>3</sup> )
$V_p$	P-wave velocity in rock	(m/s)
$V^*$	Theoretical sonic velocity of the mineral fabric	(m/s)
$V_r$	Volume of rock	(m <sup>3</sup> )
$V_s$	Ship sailing speed	(m/s)
$W$	Blast energy	(kWh/t)
$WA$	Water absorption, $WA = (\rho_w/\rho_{rock}) p/(1 - p)$	(-)
$w$	Sediment fall velocity	(m/s)
$X, Y, Z$	Block dimensions of enclosing rectangular box with minimum volume, as used in blockiness calculation	(m)
$X$	Equivalent wear time factor in the in-service degradation model equal to the number of years in service divided by the equivalent number of revolutions in the reference abrasion test	(-)
$X_1, X_2 \dots X_9$	Parameters that are given rating values in the in-service degradation model	(-)
$X_{j;k}$	Characteristic value of a material property	(Unit of x)
$X_{j;d}$	Design value of a material property	(Unit of x)
$x, y, z$	Distances along orthogonal axes	(m)
$y_s$	Scour depth relative to the original bed	(m)
$y_{max}$	Maximum depth of scour hole	(m)
$z_a$	Static rise in water level due to storm surge	(m)
$z_{max}$	Stern wave height (ship-induced water movements)	(m)
$z_s$	Internal set-up in a mound above still-water level	(m)
$z_0$	Reference level of vertical velocity profile, also called <i>bed roughness length</i>	(m)
$\alpha$	Structure slope angle	(rad) or (°)
$\alpha_s$	Slope angle of the foreshore	(rad) or (°)
$\beta$	Angle of wave attack with respect to the structure	(rad) or (°)
$\beta$	Horizontal slope of the bed	(rad) or (°)
$\gamma$	Unit weight or weight density, $\gamma = \rho g$	(N/m <sup>3</sup> )
$\gamma'$	Submerged unit weight, $\gamma = \gamma - \gamma_w = g(\rho - \rho_w)$	(N/m <sup>3</sup> )
$\gamma_E$	Partial factor on the effect of an action	(-)
$\gamma_F$	Partial factor to determine the design value of an action	(-)
$\gamma_R$	Partial factor on a resistance	(-)
$\gamma_X$	Partial factor to determine the design value of a material property	(-)
$\gamma_{br}$	Breaker index or depth-limited relative maximum wave height, $\gamma_{br} = [H/h]_{max}$	(-)
$\gamma_b$	Reduction factor for berm influence (wave run-up, wave overtopping)	(-)
$\gamma_f$	Reduction factor for slope roughness (wave run-up, wave overtopping)	(-)
$\gamma_h$	Reduction factor for shallow foreshores (wave run-up)	(-)
$\gamma_\beta$	Reduction factor for oblique waves (wave run-up, wave overtopping)	(-)
$\Delta$	Relative buoyant density of material, ie for rock $\Delta = \rho_{app}/\rho_w - 1 = \rho_r/\rho_w - 1$	(-)
$\Delta x$	Difference or increase/decrease of x	Unit of x
$\Delta h$	Water level depression (ship-induced water movements)	(m)
$\Delta h_f$	Front wave height (ship-induced water movements)	(m)
$\delta$	Friction angle between two materials	(-)
$\delta A_M$	Effect of major breakage on grading curve	(kg)
$\delta A_m$	Effect of minor breakage on grading curve	(kg)
$\delta T$	Temperature change	(°C)

$\delta m$	Shift in grading curve after minor breakage	(kg)
$\varepsilon$	Strain, relative displacement	(-)
$\eta$	Instantaneous surface elevation relative to MWL	(m)
$\eta$	Wave set-up	(m)
$\theta$	Mobility parameter for near-bed structures, $\theta = u^2/(g\Delta D_{n50})$	(-)
$\theta$	Mean direction of waves, usually to grid north	(rad) or ( $^{\circ}$ )
$\Lambda_h$	Depth or velocity profile factor	(-)
$\Lambda_w$	Depth factor for hydraulic resistance in wave-induced flow	(-)
$\lambda$	Leakage length	(m)
$\lambda$	Wavelength of river bends	(m)
$\mu$	Discharge coefficient	(-)
$\mu_x$	Mean value of $x$	(Units of $x$ )
$\nu$	Coefficient of kinematic viscosity	(m <sup>2</sup> /s)
$\nu_p$	Poisson's ratio	(-)
$\xi$	Surf similarity parameter or Iribarren number, $\xi = \tan\alpha/\sqrt{s_0}$	(-)
$\xi_m$	Surf similarity parameter or Iribarren number for mean wave period $T_m$	(-)
$\xi_{m-1,0}$	Surf similarity parameter or Iribarren number for spectral wave period $T_{m-1,0}$ and spectral significant wave height $H_{m0}$	(-)
$\xi_p$	Surf similarity parameter or Iribarren number for peak wave period $T_p$	(-)
$\xi_{s-1,0}$	Surf similarity parameter or Iribarren number for spectral wave period $T_{m-1,0}$ and significant wave height $H_s = H_{1/3}$ from record	(-)
$\rho$	Mass density, usually of fresh water; mass density of soil or rockfill including water if fully saturated: $\rho = \rho_b + n_v \rho_w$	(kg/m <sup>3</sup> )
$\rho_{app}$	Apparent mass density of rock that may have water in its pores, the value depends on the degree of saturation, often also called $\rho_r$	(kg/m <sup>3</sup> )
$\rho_b$	Placed packing density or dry bulk density, $\rho_b = \rho_r (1 - n_v)$	(kg/m <sup>3</sup> )
$\rho_{rock}$	Density of rock with zero saturation	(kg/m <sup>3</sup> )
$\rho_r, \rho_c, \rho_a$	Mass density of rock ( $\rho_r = \rho_{app}$ ), concrete and armour, respectively	(kg/m <sup>3</sup> )
$\rho_w$	Mass density of water	(kg/m <sup>3</sup> )
$\rho'$	Submerged mass density, $\rho' = \rho - \rho_w$	(kg/m <sup>3</sup> )
$\sigma$	Stress; strength	(N/m <sup>2</sup> )
$\sigma'$	Effective stress in soil or rubble, $\sigma' = \sigma - p$	(N/m <sup>2</sup> )
$\sigma_c$	Uni-axial compressive strength	(N/m <sup>2</sup> )
$\sigma_x$	Standard deviation of $x$	(Unit of $x$ )
$\tau$	Shear strength of rubble or soil	(N/m <sup>2</sup> )
$\tau_c$	Bed shear stress exerted by a steady current	(N/m <sup>2</sup> )
$\tau_{cr}$	Critical bed shear stress (hydraulic stability)	(N/m <sup>2</sup> )
$\tau_w$	Bed shear stress due to wave-induced orbital water motion	(N/m <sup>2</sup> )
$\tau_{cw}$	Bed shear stress due to combined current and waves	(N/m <sup>2</sup> )
$\phi$	Packing density coefficient, packing factor, $= n k_t (1 - n_v)$	(-)
$\Phi_p$	Packing factor (Knauss)	(-)
$\phi$	Angle of repose	(rad) or ( $^{\circ}$ )
$\phi_{sc}$	Stability correction factor for current-exposed stones	(-)
$\phi_{sw}$	Stability correction factor for wave-exposed stones	(-)
$\phi_u$	Stability upgrading factor (depending on system)	(-)
$\varphi, \varphi'$	Angle of internal friction of soil or stone	(rad) or ( $^{\circ}$ )
$\varphi_m$	Mobilised angle of internal friction in plane parallel to slope	(rad) or ( $^{\circ}$ )
$\phi_w$	Angle of wind direction in wind wave-generation calculations	(rad) or ( $^{\circ}$ )
$\psi$	Angle made by the flow to the upslope direction	(rad) or ( $^{\circ}$ )
$\psi$	Non-dimensional shear stress parameter or Shields number	(-)
$\psi_{cr}$	Critical value of the Shields number (hydraulic stability)	(-)
$\omega$	Angular frequency of waves, $\omega = 2\pi/T$	(1/s)

# Commonly used indices

<i>A</i>	air
<i>a</i>	armour layer
<i>app</i>	apparent
<i>b</i>	bed; base; bulk; blasted
<i>br</i>	breaking; breaker
<i>c</i>	cover layer; crest; current; concrete
<i>cr</i>	critical
<i>d</i>	design
<i>el</i>	elastic
<i>f</i>	filter layer; final; friction; front
<i>g</i>	geotextile; gap
<i>H</i>	horizontal
<i>i</i>	<i>in situ</i> ; incident; initial
<i>M</i>	mass; minerals; major breakage
<i>m</i>	mean value; moment (wave spectrum); model; minor breakage
<i>max</i>	maximum
<i>min</i>	minimum
<i>o</i>	offshore (= deep water); orbital
<i>P</i>	pores
<i>p</i>	peak; prototype
<i>ph</i>	phreatic
<i>pl</i>	plastic
<i>R</i>	strength (or resistance) descriptor; return
<i>r</i>	rock; return; reflection
<i>S</i>	loading descriptor
<i>s</i>	ship; significant; soil; stability; steel
<i>T</i>	total; test
<i>t</i>	top layer, time, toe, transition, total
<i>V</i>	vertical
<i>W</i>	water
<i>w</i>	water (usually sea water), waves
<i>0</i>	initial

