

# Cummins Engine Company, Inc.

## Marine Engine General Data Sheet

Marine  
Pg. No.

**N855**

77

Engine Model: N/NT/NTA 855-M

Data Sheet: DS-4962  
Date: 18Feb02

### General Engine Data

### Metric [U.S. Customary]

Type .....	.....	4 cycle, Inline, 6 cylinder
Bore & Stroke .....	mm [in.]	139 [5.5] x 152 [6.0]
Displacement .....	litre [in. <sup>3</sup> ]	14 [855]
C.G. Distance from Front Face of Block (Engine Only) .....	mm [in.]	559 [22]
C.G. Distance above Crankshaft Centerline (Engine Only) .....	mm [in.]	127 [5]

### Engine Mounting

Maximum Allowable Bending Moment at Rear Face of Block .....	N•m [lb-ft]	1356 [1000]
Minimum/Maximum Static Installation Angle for In-line Drives (Front Up) .....	Degrees	0 / 12
Minimum/Maximum Static Installation Angle for V drives (Front Up) .....	Degrees	3 / 12

Note: Front up refers to front of engines. In V-Drives it faces the back of the boat.

### Fuel System

Maximum Allowable Restriction to Fuel Pump - With Clean Filter .....	mm Hg [in. Hg]	100 [4]
Maximum Allowable Restriction to Fuel Pump - With Dirty Filter .....	mm Hg [in. Hg]	200 [8]
Maximum Allowable Return Line Pressure .....	mm Hg [in. Hg]	102 [4]

### Exhaust System

Maximum Allowable Back Pressure .....	mm Hg [in. Hg]	75 [3]
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### Air Induction System

Maximum Allowable Intake Restriction Clean/Dirty Element.....	mm H <sub>2</sub> O [in. H <sub>2</sub> O]	254 / 508 [10 / 20]
Maximum Allowable Intake Air Temperature $\Delta T$ .....	°C [°F]	17 [30]

### Lubrication System

Oil Pressure At Idle Speed-Minimum .....	kPa [PSI]	103 [15]
Normal Operating Range .....	kPa [PSI]	276 - 414 [40 - 60]
Maximum Allowable Oil Temperature ( <b>Sump</b> ) .....	°C [°F]	121 [250]
Oil Pan Capacity High/Low .....	litre [U.S. gallons]	26.5 / 22.7 [7 / 6]
Total System Capacity (Excluding By-pass Filter) .....	litre [U.S. gallons]	37 [9.8]
By-Pass Oil Filter Capacity (1-LF777) .....	litre [U.S. gallons]	2.6 [0.7]
Maximum Operational Angularity of Oil Pan (See Engine Mounting) Front Down .....	Degrees	45
Front Up.....	Degrees	45
Side-to-Side.....	Degrees	45

### Cooling System

Coolant Capacity - Engine Only .....	litre [U.S. gallons]	21 [5.5]
Coolant Capacity - Engine with Heat Exchanger .....	litre [U.S. gallons]	49 [13]
Maximum External Pressure Loss in Cooling System .....	kPa [PSI]	35 [5]
Maximum Static Pressure of Coolant (exclusive of Pressure Cap).....	kPa [PSI]	103 [15]
Standard Thermostat (modulating) Range .....	°C [°F]	80 - 90 [175 - 195]
Maximum Coolant Temperature .....	°C [°F]	96 [205]
Minimum Allowable Coolant Expansion Space .....	% of System Capacity	5
Minimum Coolant Makeup Capacity .....	litre [U.S. gallons]	4.2 [1.1]
Maximum Sea Water Pressure .....	kPa [PSI]	103 [15]

**Sea Water Pump Specifications..... Refer to MAB 0.08.17-07/16/2001**

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COLUMBUS, INDIANA**

All Data is Subject to Change Without Notice - consult the following Cummins intranet site for most recent data:  
<http://marketingtechdata.cummins.com/curves/database/htmfiles/curvemainpage.htm>

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### Electrical System

	<b><u>24V</u></b>	<b><u>32V</u></b>
Minimum Recommended Battery Capacity		
Cold Soak at -18°C (0°F).....	Cold Cranking Amperes (CCA)	900
Reserve Capacity .....	minutes	780
Cold Soak at 0°C (32°F).....	Marine Cranking Amperes (MCA)	320
Reserve Capacity .....	minutes	1125
Maximum Allowable Resistance of Starting Circuit.....	Ohms	240
Wiring Diagram Number .....		975
	0.0020	180
		0.0020
		3074324

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