

TYPE-CERTIFICATE DATA SHEET

No. EASA E.111

for Trent XWB series engines

Type Certificate Holder

Rolls-Royce Deutschland Ltd & Co KG Eschenweg 11 Dahlewitz 15827 Blankenfelde-Mahlow Germany

For Models: Trent XWB-75 Trent XWB-79 Trent XWB-79B Trent XWB-84 Trent XWB-97

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I. General

1. Type/ Model

Trent XWB / Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84, Trent XWB-97

2. Type Certificate Holder

Rolls-Royce Deutschland Ltd & Co KG Eschenweg 11 Dahlewitz 15827 Blankenfelde-Mahlow Germany

Design Organisation Approval No.: EASA.21J.065

3. Manufacturer

Rolls-Royce plc 62 Buckingham Gate London SW1E 6AT United Kingdom

4. Date of Application

Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84: 16 June 2008 Trent XWB-97: 11 March 2013

5. Certification Reference Date

Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84: 01 October 2010 Trent XWB-97: 01 September 2014

6. EASA Type Certification Date

Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84: 07 February 2013 Trent XWB-97: 31 August 2017



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II. Certification Basis

1. EASA Certification Basis

1.1. Airworthiness Standards

	CS-E amendment 2, effective 18 December 2009 as issued by EASA
Trent XWB-75, Trent XWB-79,	Decision N°2009/18/R on 11 December 2009
Trent XWB-79B, Trent XWB-84	CS-E 1040 "ETOPS" amendment 3, effective 23 December 2010 as
	issued by EASA Decision N°2010/015/R on 16 December 2010
	CS-E amendment 3, effective 23 December 2010 as issued by EASA
Trent XWB-97	Decision N°2010/015/R on 16 December 2010
	CS-E 650 "Vibration Surveys" amendment 4, effective 12 March
	2015 as issued by EASA Decision N° 2015/009/R on 12 March 2015

1.2. Special Conditions (SC)

None

1.3. Equivalent Safety Findings

All Trent XWB engine m	odels:
CS-E 790(a)(1)	"Ingestion of Large Hailstones"
CS-E 740	"Endurance tests"
CS-E 840 & 850	"HP Rotor "Rotor Integrity" compliance"

1.4. Deviations

None

1.5. Environmental Protection

ICAO Annex 16 Volume II, third edition, including Amendment 7, effective 17 November 2011, as applicable to turbofan engines. NOx Standard in accordance with Part III, Chapter 2, § 2.3.2, e) (CAEP/8)

III. Technical Characteristics

1. Type Design Definition

The certified engine configurations are defined in the following Drawing Introduction Sheet (DIS) or later approved issues:

Trent XWB-75	DIS 2304 Issue 3
Trent XWB-79	DIS 2338 Issue 3
Trent XWB-79B	DIS 2339 Issue 3
Trent XWB-84	DIS 2306 Issue 3
Trent XWB-97	DIS 2341 Issue 3
(See note 4)	



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2. Description

Three-shaft, high bypass ratio, axial flow, turbofan with Low Pressure (LP), Intermediate Pressure (IP) and High Pressure (HP) compressors driven by separate turbines through coaxial shafts:

- single stage LP compressor (fan), 8-stage IP compressor (IPC), 6-stage HP compressor (HPC)
- annular combustor with 20-off fuel spray nozzles
- single stage HP turbine (HPT), 2-stage IP turbine (IPT), 6-stage LP turbine (LPT)
- dual-channel full authority digital engine control (FADEC).

The LP compressor (Fan) diameter is 3.00m (118 inches). The LP and IP assemblies rotate in a counter clockwise direction; the HP assembly rotates clockwise, when viewed from the rear of the engine. The engine FADEC has an airframe interface for digital bus communications. An Engine Monitor Unit (EMU) provides vibration signals to the aircraft.

3. Equipment

The engine starter is part of the engine type design. Refer to the engine Drawing Introduction Sheet for details. The Thrust Reverser Unit is not part of the engine type design. (See note 3)

4. Dimensions

	Overall Length (Front edge of A1 flange – fan case – to rear edge of A7 flange – tail bearing housing)	Maximum Radius (from centre line, not including drains mast)
Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84, Trent XWB-97	4483 mm (176.5 inches)	2001 mm (78.8 inches)

5. Dry Weight (kg)

	Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84	Trent XWB-97
Maximum dry engine weight, not including fluids, nacelle	7277	7549
and aircraft interface parts:		



6. Ratings

	Thrust - kN (lbf)				
	Trent	Trent	Trent	Trent	Trent
	XWB-75	XWB-79	XWB-79B	XWB-84	XWB-97
Take-Off	220.0	251.0	251.0	274 5	/21 E
Thrust (net)	(74200)	(78000)	(78000)	574.5 (84200)	431.3
(5 minutes)	(74200)	(78900)	(78900)	(84200)	(97000)
Equivalent					
Bare	334.0	355 2	355.2	379.0	136.2
Engine	(75004)	(70845)	(70845)	(85212)	(08074)
Take-Off	(75054)	(79845)	(79845)	(85215)	(38074)
Thrust					
Maximum	206.3	317.6	317.6	317.6	369.6
Continuous	(66600)	(71400)	(71400)	(71400)	(92100)
Thrust (net)	(00000)	(71400)	(71400)	(71400)	(83100)
Maximum	299.9	321.4	321.4	321.4	373.6
Continuous	(67414)	(72264)	(72264)	(72264)	(83984)

(See notes 1 and 2)

7. Control System

The software is part of the engine Type Design:

The control and monitoring system software meets the following levels according to EUROCAE ED- 12B/RTCA DO178B:

- Electronic Engine Control is designated Level "A".
- Engine Monitoring Unit is designated Level "E", except that the flight deck vibration display is level "C".

Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84 – At DIS issue 3 certification:

- Engine Electronic Control: Version XWB-3.5.3 P/N RRY2FXWB0030008
- Engine Monitoring Unit: Version EX5.0 P/N RRY57M3A0000023

Trent XWB-97 - At DIS issue 3 certification:

- Engine Electronic Control: Version XWB-5.3.1 P/N RRY2CXWB0011019
- Engine Monitoring Unit: Version EX6.1 P/N RRY5CM3A0000039

8. Fluids (Fuel, Oil, Coolant, Additives)

Fuel and Additives: Refer to the applicable engine "Operating Instructions" document, APPENDIX 1. Oil: Refer to Civil Large Engines – Engine Oils Manual – Publication reference EOM-CIVIL-1RR.

9. Aircraft Accessory Drives

All Trent XWB engine models:

Drive	Rotation	Gear ratio / HP rotor	Wet weight (kg)	Overhung Moment (Nm)	Shear Torque (Nm)
Hydraulic Generation (2 drives)	CW	0.363	27.5	51.1	974
Electrical Generation (front)	CCW	1.726	57.6	124	612.2 – 703.9
Electrical Generation (rear)	CCW	1.762	57.6	124	612.2 – 703.9

CW = Clockwise / CCW = Counter Clockwise when looking at the gearbox drive pad. Refer to the applicable engine "Engine Installation Manual" document for installation details and operational requirements.

10. Maximum Permissible Air Bleed Extraction

%W26 and %W30 represent the percentage of air mass-flow through the core of the engine at the HPC entry (location 26) and at the HPC exit (location 30). Bleed flows vary linearly between the points listed.

10.1 Cabin Environmental Bleed Air System (EBAS)

Maximum Normal Cabin Air Bleed Schedule					
Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84			Trent XWB-97		
TET (k)	%W26	Source	TET (k)	%W26	Source
1000	11.0	HP6	1000	10.8	HP6
1415	11.0	HP6	1575	10.8	HP6
1716	4.9	HP6 / IP 8	1675	6.6	HP6
>1786	2.1	IP 8	1744.9	4.9	HP6
			1745	4	IP8
			>1886	2.6	IP8

Maximum Abnormal Cabin Air Bleed Schedule					
Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84			Trent XWB-97		
TET (k)	%W26	Source	TET (k)	%W26	Source
1000	14.6	HP6	1000	14.1	HP6
1485	14.6	HP6	1685	14.1	HP6
1685	12.8	HP6	1790	13.5	HP6
1720	10.4	HP6 / IP8	1814.9	9.9	HP6
1750	6.5	IP8	1815	3.9	IP8
>1815	3.7	IP8	>1886	3.1	IP8



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10.2 Nacelle Anti-Icing (NAI) Bleed Air System:

Nacelle Anti-Icing Bleed Schedule					
Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84			Trent XWB-97		
TET (k)	%W26	Source	TET (k)	%W26	Source
1000	1.00	HP3	1000	0.8	HP3
1256	1.00	HP3	1431	0.8	HP3
1685	0.97	HP3	1810.9	0.76	HP3
>1815	0.45	HP3	1811	0.4	HP3
			>1900	0.3	HP3

IV. Operating Limitations

1. Temperature Limits

1.1 Turbine Gas Temperature (°C)

All Trent XWB engine models: The Turbine Gas Temperature (TGT) is measured by thermocouples positioned at the stage 1 Nozzle Guide Vane of the LP Turbine.

	Maximum trimmed TGT (displayed)
	(See note 6)
Take-Off (5 minutes)	900
Maximum Continuous	850
Ground start and shutdown	700
In-flight relight	900
Maximum exhaust gas over temperature (*)	920

(*) The engine is approved for a maximum exhaust gas over temperature for inadvertent use for periods of up to 20 seconds without requiring maintenance action. The cause of the over temperature must be investigated and corrected.

1.2 Oil Temperature (°C)

	Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84	Trent XWB-97
Minimum for starting	minus 40	minus 40
Minimum for acceleration to	+ 50	+ 50
power	+ 50	+ 50
Maximum Continuous	+180	+ 185.7



1.3 Fuel Inlet Temperature (°C)

At the pylon interface point:

	Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84	Trent XWB-97
Minimum	minus 54 (*)	minus 54 (*)
Minimum for ground starting	minus 54 (*)	minus 54 (*)
Maximum	+ 55	+ 55

(*) or fuel freeze point, whichever is higher

Refer to the applicable engine "Installation Manual" document for additional information.

1.4 Engine Equipment Temperatures

Refer to the applicable engine "Installation Manual" document.

1.5 Climatic Operating Envelope

The engine may be used in ambient temperatures up to ISA +40°C. Refer to the Installation Manual for details of the Operating Envelope, including the air inlet distortion at the engine inlet.

2. Rotational Speed Limits (rpm)

Trent XWB-7	5, Trent XWB-79,	LP Rotor	IP Rotor	HP Rotor
Trent XWB-79B, Trent XWB-84		(N1)	(N2)	(N3)
Reference	Speed (100%)	2700	8200	12600
	Dre CD 72 1149	2649	8200	12272
	Pre SB 73-J148	(98.1%)	(100%)	(97.4%)
		2676		
		(99.1%)		
	Post SB 73-J148	Post SB 72-H706 (Mk2 Fan)	8200	12272
	(4.2.1 Software)	2649	(100%)	(97.4%)
Take-off		(98.1%)		
(5 minutes)		Pre SB 72-H706 (Mk1d Fan)		
		2676		
	Post SB 73-K228	(99.1%)		
	(6.1.1 Software)	Post SB 72-H706 (Mk2 Fan)	8216	12424
	or later approved	2649	(100.2%)	(98.6%)
	software version	(98.1%)		
		Pre SB 72-H706 (Mk1d Fan)		
Maximum	A 11	2614	8077	12146
Continuous (*)	All	(96.8%)	(98.5%)	(96.4%)

(*) Maximum Continuous speed limitations recorded in this Data Sheet are not displayed as limitations on the aircraft flight deck. Non-display of these limitations was agreed during the certification programme.



Trent XWB-97		LP Rotor	IP Rotor	HP Rotor
		(N1)	(N2)	(N3)
Reference Speed (100%)		2700	8200	12600
Take-off		2816	8413	12575
(5 minutes)	All	(104.3%)	(102.6%)	(99.8%)
	Dro SP 72 K140	2765	8200	12411
Maximum	imum		(100.0%)	(98.5%)
Continuous (*)	Post SB 73-K140	2746	8200	12335
	(Profile 4)	(101.7%))	(100.0%)	(97.9%)

(*) Maximum Continuous speed limitations recorded in this Data Sheet are not displayed as limitations on the aircraft flight deck. Non-display of these limitations was agreed during the certification programme.

Stabilised operation in the following N1 speed ranges is not permitted during all ground operations:

N1 Keep Out Zone (KOZ - % N1 - ISA day conditions)		
Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84 (*)	Pre SB 73-K228	71.5% to 79.7%
	Post SB 73-K228	
	(6.1.1 Software)	68.6% to 79.7%
	or later approved software version	
Trent XWB-97 (*)	All	64% to 84%

(*) The Electronic Engine Control (EEC) software includes a logic which does not permit stabilised operation in this speed range as appropriate for the ambient conditions. However, passing through the above speed range, while increasing or decreasing thrust is permitted.

3. Pressure Limits

3.1 Fuel Pressure Limits

Measured at the pylon interface:

	Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84	Trent XWB-97
Minimum absolute	34.5 kPa (5 psi) above Fuel True Vapour Pressure	34.5 kPa (5 psi) above Fuel True Vapour Pressure (Minimum absolute pressure increases with reducing altitude below 14,600 feet)
Maximum gauge pressure - Transient conditions due to high power shut down	2517 kPa (365 psi)	2517 kPa (365 psi)
Maximum gauge pressure - Transient conditions when the engine is running	1276 kPa (185 psi)	1276 kPa (185 psi)
Maximum gauge pressure - Thermal relief after Engine shut down	689 kPa (100 psi)	689 kPa (100 psi)
Maximum gauge pressure - Steady state conditions	483 kPa (70 psi)	483 kPa (70 psi)



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3.2 Oil Pressure Limits

Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84	NH Speed (%)	Oil Pressure kPa (psid)
	0	172.4 (25)
	70	172.4 (25)
	92.5	330.9 (48)
Pre SB 73-J148 (Version 4.2.1 software)	96	517.1 (75)
(version 4.2.1 software)	97	517.1 (75)
	97.5	655.0 (95)
	100	655.0 (95)
	0	172.4 (25)
	70	172.4 (25)
Post SB 73-J148	93	296.5 (43)
(Version 4.2.1 software) or later	96	517.1 (75)
approved software version	97	517.1 (75)
	97.5	655.0 (95)
	100	655.0 (95)

	NH Speed (%)	Oil Pressure kPa (psid)
	0	172.4 (25)
	75	172.4 (25)
Trent XWB-97	91.8	289.5 (42)
	95	517.1 (75)
	97.7	517.1 (75)
	105	517.1 (75)

4. Installation Assumptions

Refer to the applicable engine "Installation Manual" document.

5. Time Limited Dispatch

	The engine is approved for Time Limited Dispatch in accordance with CS-E 1030 amendment 3 by EASA Certificate 10050644 dated 26
Trent XWB-75, Trent XWB-79,	September 2014 (EEC software version XWB-3.5.3 and later
Trent XWB-79B, Trent XWB-84	approved revisions). The maximum rectification period for each
	dispatchable state is specified in the Airworthiness Limitations
	Section of the applicable "Time Limits Manual".
	The engine is approved for Time Limited Dispatch in accordance with
	CS-E 1030 amendment 3 by EASA Certificate 10063455 dated 16
Trent XWB-97	October 2017 (EEC software version XWB-5.3.1 and later approved
	revisions). The maximum rectification period for each dispatchable
	state is specified in the Airworthiness Limitations Section of the
	applicable "Time Limits Manual".



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6. ETOPS Capability

	The engine (DIS issue 3 and later approved revisions) are approved
	for ETOPS capability in accordance with CS-E1040 amendment 3 by
	EASA Certificate 10050670 dated 29 September 2014 for a Maximum
	Approved Diversion Time of 405 minutes at Maximum Continuous
Trent XWB-75, Trent XWB-79,	thrust plus 15 minutes at hold thrust. ETOPS does not require any
Trent XWB-79B, Trent XWB-84	special engine limitation, marking, placard, or configuration. Engine
	Condition Monitoring according to task Airbus A350-A- 77-34-XX-
	00001-398A-A / Rolls-Royce TRENTXWB-A-77-34-00-00A01-370A-A
	is required. This approval does not constitute an approval to conduct
	ETOPS operations.
	The engine (DIS issue 3 and later approved revisions) is approved for
	ETOPS capability in accordance with CS-E1040 amendment 3 by
EASA Certificate 10065874 dated 15 June 2018 for a M	
	Approved Diversion Time of 405 minutes at Maximum Continuous
	thrust plus 15 minutes at hold thrust. Oil consumption limits apply
Trent XWB-97	to the actual approved diversion time as specified in the A350 ETOPS
	CMP. Condition Monitoring according to task Airbus A350-A-77-34-
	XX-00001-398A-A / Rolls-Royce TRENTXWB-B-77-34-00-00A01-
	370A-A is required. ETOPS does not require any special marking,
	placard, or configuration. This approval does not constitute an
	approval to conduct ETOPS operations.

V. Operating and Service Instructions

Manuals	Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84	Trent XWB-97
Installation Manual	DNS184155	EDNS01000583229
Operating Instructions	OI-TRENT-XWB – A350	OI–Trent-XWB-97-A350

Instructions for Continued Airworthiness (ICA)	All Trent XWB
Engine Manual	TRENTXWB-K0680-EMAN0-01
Time Limits Manual	TRENTXWB-K0680-TIME0-01
Cleaning, Inspection and Repair Manual	TRENTXWB-K0680-CIRM0-01
Check and Rectify Manual	TRENTXWB-K0680-CREP0-01
Illustrated Parts Catalogue	TRENTXWB-K0680-EIPCB-01
Civil Large Engines – Engine Oils Manual	EOM-CIVIL-1RR
Maintenance Manual	Airbus A350 Customer Aircraft Maintenance Manual
Service Bulletins	Trent XWB — As published by Rolls-Royce



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VI. Notes

- 1. The take-off thrust, with the associated limits, shall not be used continuously more than 5 minutes. The duration may be extended to 10 minutes in case of engine failure of another engine on a multiengine aircraft. If the duration exceeds 5 minutes, this shall be recorded in the engine log book.
- 2. The Equivalent Bare Engine Take-off and Maximum Continuous thrusts quoted above are derived from the approved Net Take-off and Net Maximum Continuous thrust by excluding the losses attributable to the inlet, cold nozzle, hot nozzle, by-pass duct flow leakage and the after body. No power off-takes are assumed.
- **3.** Trent XWB-84 and Trent XWB-97 are approved for use with Airframer supplied thrust reverser systems:

Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84:

- 351-3000-513 –LH Wing TRU Assy
- 351-3000-515 RH Wing TRU Assy
- Trent XWB-97:
- 352-3000-505 –LH Wing TRU Assy
- 352-3000-507 RH Wing TRU Assy

The maximum reverse thrust for all thrust reverser systems should not be used below 60 KCAS when idle reverse thrust should be promptly selected. Reverse thrust should be fully deselected below 40 KCAS.

4. Certified configurations:

	In issue 02 of this TCDS, the DIS issue 3 engine configuration
Trent XWB-75, Trent XWB-79,	approved by EASA Certificate 10050669 dated 29 September 2014 is
Trent XWB-79B, Trent XWB-84	replacing the originally certified DIS issue 2 configuration. No
	engines were produced to DIS 2.
	In issue 05 of this TCDS, the DIS issue 3 engine configuration
Trent XWB-97	approved by EASA Certificate 10063546 dated 20 October 2017 is
	replacing the originally certified DIS issue 2 configuration. No
	engines were produced to DIS 2.

5. The EASA approved Airworthiness Limitations Section of the Instructions for Continued Airworthiness is published in the applicable "Time Limits Manual".



6. The measured TGT is modified by trimming to provide consistent cockpit maximum trimmed TGT indications across all engine models. The TGT trim profile is programmed into the engine Data Entry Plug (DEP), which is fitted to the Electronic Engine Controller (EEC). The EEC processes the measured TGT and calculates the indicated TGT. The maximum TGT pull-down is the maximum value permitted, which corresponds to the maximum cleared turbine temperature:

Trent XWB-75, Trent XWB-79, Trent XWB-79B, Trent XWB-84 maximum TGT pull-down					
TGT Trim Profile	Take-Off (5 minutes)	Maximum Continuous	Maximum exhaust gas over temperature (20 seconds)		
DIS Issue 3 (See note 4) (Profile 2)	-62	-70.5	-43.5		
Post SB 73-J255 (Profile 5)	-73.5	-67.5	-49.5		
Post SB 73-K118 (Profile 6)	-93	-85	-80.5		

Trent XWB-97 maximum TGT pull-down						
TGT Trim Profile	Take-Off (2 minutes / 5 minutes)	Maximum Continuous	Maximum exhaust gas over temperature (20 seconds)			
DIS Issue 3 (See note 4) (Profile 2)	-124 / -113.5	-106	-103			
Post SB 73-K002 (Profile 3)	-127.5 / -116.5	-109.5	-107.5			
Post SB 73-K140 (Profile 4)	-138 / -124	-111	-127			

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ΗP

IP

LP

SB

SC

SECTION: ADMINISTRATIVE

I. Acronyms and Abbreviations

- CS-E **Certification Specifications for Engines** EASA European Aviation Safety Agency EBAS **Environmental Bleed Air System** EEC **Electronic Engine Control** EMU **Engine Motor Unit** ETOPS Extended Time Operations DIS **Drawing Introduction Sheet** FADEC Full Authority Digital Engine Control **High Pressure** HPT **High Pressure Turbine** ICAO International Civil Aviation Organisation **Intermediate Pressure** IPT Intermediate Pressure Turbine KOZ Keep Out Zone Low Pressure LPT Low Pressure Turbine Nacelle Anti-Icing NAI rpm **Revolutions per Minute** Service Bulletin **Special Conditions** TCDS Type Certificate Data Sheet TET **Turbine Entry Temperature**
- TGT **Turbine Gas Temperature**
- W26 Air Mass Flow HPC entry (location 26)
- W30 Air Mass Flow HPC exit (location 30)

II. Type Certificate Holder Record

Rolls-Royce plc	
62 Buckingham Gate	
Westminster	From 07 Feb. 2013
London	to 20 Feb. 2019
SW1E 6AT	
United Kingdom	
Rolls-Royce Deutschland Ltd & Co KG	
Eschenweg 11	
Dahlewitz	From 21 Feb. 2019
15827 Blankenfelde-Mahlow	
Germany	

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III. Change Record

Issue	Date	Changes	TC issue date
lssue 01	07 February 2013	Initial Issue	Initial Issue, 07 February 2013
Issue 02	29 September 2014	84K DIS3 approval (Certificate 10050669). 84K TLD approval according to CS-E 1030 (Certificate 10050644). 84K ETOPS approval according to CS-E 1040 (Certificate 10050670).	07 February 2013
Issue 03	20 April 2016	Revised rotational speed limits reflecting introduction of the Mk 2 Fan System (Certificate 10055263) and new limits demonstrated by a post certification testing (Certificate 10055779).	07 February 2013
Issue 04	31 August 2017	Addition of the Trent XWB-97 engine model.	Amended, 31 August 2017
Issue 05	23 October 2017	Correction of TC holder address. Trent XWB-97 DIS 3 approval (Certificate 10063546) and amendment of the affected limitations. Correction of Hydraulic Generation direction of rotation. Trent XWB-97 TLD approval according to CS-E 1030 (Certificate 10063455). Note 4 and 5 are amended.	31 August 2017
Issue 06	16 January 2018	Trent XWB-97 ETOPS approval according to CS-E 1040 (Certificate 10064332).	31 August 2017
Issue 07	15 June 2018	Trent XWB-97 ETOPS approval according to CS-E 1040 for 420 minutes (Certificate 10065874).	31 August 2017
Issue 08	21 December 2018	Addition of note 6 following the revision of Trent XWB-97 Turbine Gas Temperature limits, together with update of the Rotational Speed Limits in the chapter IV.2. (Certificates 10063924 and 10065992).	31 August 2017
Issue 09	21 February 2019	Transfer of the Type Certificate from Rolls-Royce plc to Rolls-Royce Deutschland Ltd & Co KG.	Transferred, 21 February 2019
Issue 10	01 April 2019	Update of the Rotational Speed and KOZ Limits in the chapter IV.2. (Certificate 10068362). Update of note 6 following the introduction of profile 6 (Certificate 10068828).	21 February 2019

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