

**N-SSA APPROVED**

**REPRODUCTION ARMS, BARRELS,**

**AND PROCESSES**

**HAND AND SHOULDER ARMS**

North-South Skirmish Association, Inc.  
Small Arms Committee  
2008 Edition  
11/01/2008 Update



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**IMPORTANT NOTICES.** **READ CAREFULLY!**

- (1) All firearms, barrels, and processes listed in this document are approved by the Board of Directors for use in shooting activities of the North-South Skirmish Association, Inc. They have received “production approval”, which means that they, as manufactured, are approved for skirmish use. An arm or barrel which has been altered or modified must be submitted to the Small Arms Committee for individual approval and must be issued a Small Arms Committee approval card before it can be used in a skirmish. ***It is the responsibility of the skirmisher to find out if planned or executed changes might void the existing approval of an arm or a barrel, and to submit altered production arms and/or barrels to the Small Arms Committee for consideration.*** If you are considering making any changes to an approved arm or barrel it is good practice to discuss it first with a member of the Small Arms Committee.
- (2) The Small Arms Committee must individually approve custom-made arms for which the maker does not have production approval, and a Small Arms Committee approval card must be carried for that arm as evidence of that approval. Failure to have an approval card for a non-production-approved replica firearm will cause the disqualification of the shooter and/or the shooter’s competing company, with appropriate penalties. ***It is the responsibility of the skirmisher to submit any custom-built arm for which there is no production approval to the Small Arms Committee for consideration.***
- (3) In this, and all other documents and publications of the North-South Skirmish Association, Inc., the terms “approval” and “approved”, when applied by the N-SSA or its representatives, mean that the item to which the term is applied has been determined to meet the dimensional, configurational, functional, and historical criteria of the N-SSA, Inc. It does not in any way imply or guarantee the safety or the integrity of any firearm, barrel, or process.

Notes to users:

1. “Makers” may include manufacturers, importers, and/or vendors.

2. Replica Arms Company is now owned by Navy Arms Company, and its approved products now carry Navy Arms Company markings.

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# 1. Rifles

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## US Rifle Model 1841 (Mississippi Rifle)

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### **Makers**

- 1) Navy Arms (Antonio Zoli & Co.)
- 2) Gold Rush Arms (with "W" mark on bolster)
- 3) Anderson, Bridges & Mullen  
(using Bill Large .54 caliber barrels)
- 4) Euroarms (.54 and .58 caliber)
- 5) Tom Nixon, "Mounted Infantry"
- 6) James River Armory, "Mounted Infantry"
- 7) James River Armory Type "E", .58 caliber
- 8) James River Armory, Type "F", .58 cal.
- 9) Tom Nixon, Type "D", .54 and .58 cal

### **Barrels**

- 1) Bill Large (.54 and .58 caliber)
- 2) Bill Large/Jerry Harmon (.54 and .58 caliber)
- 3) Navy Arms
- 4) Gold Rush Arms (with "W")
- 5) Numrich Arms
- 6) T.Q. Howard
- 7) Steven M. Jencso
- 8) Apple Town Gun Shop
- 9) Blair Clowdis .
- 10) Robert A. Hoyt
- 11) Whitacre's Machine Shop
- 12) Donald Greene
- 13) Whitacre/Hoyt (54 cal.)
- 14) W.A. Crowther (marked "W.A. Crowther")
- 15) Larry Romano Rifle Co.  
(Marked LRRCO)

## US Rifle Model 1855

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### **Makers**

- 1) Will Ellis (with "W", "E", or "WE" marks)
- 2) Haack & Vikar
- 3) John Zimmerman Type 1 "JGZ" mark on bbl
- 4) Edward Nicodemus (marked "EN")
- 5) Tom Nixon (marked "TEN")
- 6) James River Armory, Type 1
- 7) James River Armory, Type 2
- 8) James River Armory, Type 4

### **Barrels**

- 1) Bill Large
- 2) A.R. Goode
- 3) Will Ellis (with "W", "E", or "WE")
- 4) H&H Barrel Works
- 5) Jerry Harmon
- 6) Steven M. Jencso
- 7) Whitacre's Machine Shop
- 8) Apple Town Gun Shop
- 9) Robert A. Hoyt
- 10) Haack & Vikar
- 11) Kurt Gubert
- 12) Blair Clowdis
- 13) Bruce Clark
- 14) Tom Lagoe

## Remington Model 1863 Rifle ("Zouave" Rifle)

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### **Makers**

- 1) Navy Arms (Antonio Zoli & Co.)
- 2) Antonio Zoli & Co. (sold under a variety of retail labels)
- 3) Ranson Italia
- 4) Dikar S. Coop, Bergara, Spain  
(Connecticut Valley Arms)
- 5) Armi San Paulo-DGG (Euroarms of America)

### **Barrels**

- 1) Numrich Arms
- 2) Bill Large
- 3) Bill Large/Jerry Harmon
- 4) T.Q. Howard
- 5) Guy W. Owen
- 6) Whitacre's Machine Shop
- 7) Apple Town Gun Shop

- |                                    |   |
|------------------------------------|---|
| 6) ArmiSport (Taylor's & Co.)      | 8) W.A. Crowther (marked "W.A. Crowther") |
| 7) Tom Nixon                       | 9) Larry Romano Rifle Co. (Marked LRRCO)  |
| 8) James River Armory (marked JRA) |   |

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**US Rifle Model 1861 (Plymouth Rifle)**

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|----------------------------|-------------------|
| <b>Makers</b>              | <b>Barrels</b>    |
| 1) No production approvals | 1) Robert A. Hoyt |

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**Whitney Militia Rifle**

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- |                                       |                  |
|---------------------------------------|------------------|
| <b>Makers</b>                         | <b>Barrels</b>   |
| 1) Haack & Vikar, Type 2 (marked H&V) | 1) Haack & Vikar |
| 2) Tom Nixon, Type 2                  |                  |
| 3) James River Armory, Type 1         |                  |
| 4) James River Armory, Type 2         |                  |

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**Whitney "Flush Lock" Short Rifle**

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- |                               |                            |
|-------------------------------|----------------------------|
| <b>Makers</b>                 | <b>Barrels</b>             |
| 1) Haack & Vikar (marked H&V) | 1) no production approvals |

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**CS Richmond Short Rifle ("Mounted Infantry")**

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- |  |                            |
|--|----------------------------|
| <b>Makers</b>                            | <b>Barrels</b>             |
| 1) James River Armory (Type 1)           | 1) no production approvals |
| 2) James River Armory (Type 2)           |                            |
| 3) James River Armory ("from old parts") |                            |

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**CS Rifle Model 1855 (Fayetteville Rifle)**

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|--|--|
| <b>Makers</b>                                | <b>Barrels</b>   |
| 1) G. Scott Gresham                          | 1) Any barrel approved for the US Rifle Model 1855 may be used for this arm. |
| 2) Haack & Vikar                             |  |
| 3) Tom Lagoe                                 |  |
| 4) James River Armory (Type 2)               |  |
| 5) James River Armory (Type 4, Transitional) |  |
| 6) James River Armory (Type 4)               |  |
| 7) Steve Doyle (Type 4)                      |  |

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**CS Rifle Model 1860 (Cook & Brother, New Orleans)**

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|----------------------------------|----------------------------|
| <b>Makers</b>                    | <b>Barrels</b>             |
| 1) John Zimmerman (marked "JGZ") | 1) no production approvals |

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**English Pattern 1856 Rifle (P-56)**

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|-----------------------------|-----------------|
| <b>Makers</b>               | <b>Barrels</b>  |
| 1) James River Armory (JRA) | 1) Jerry Harmon |

**English Pattern 1858 Naval Rifle (P-58)**

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**Makers**

- 1) Parker-Hale Ltd.
- 2) Armi San Paulo-DGG (Euroarms of America)  
(London Armory Co.)
- 3) ArmiSport (Taylor's & Co.)
- 4) James River Armory (marked JRA)

**Barrels**

- 1) Parker-Hale
- 2) Bill Large
- 3) Bill Large/Jerry Harmon
- 4) Guy W. Owen
- 5) Whitacre's Machine Shop
- 6) Apple Town Gun Shop
- 7) Steven M. Jencso
- 8) Paul Faeth

**English Pattern 1853 Royal Marine Artillery Rifle**

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**Makers**

- 1) James River Armory

**Barrels**

- 1) no production approvals

**Lorenz Jaeger Short Rifle, Model 1854 (Jagerstutzen)**

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**Makers**

- 1) Kurt Gubert
- 2) Arms Moravia (Dixie Gun Works)

**Barrels**

- 1) Kurt Gubert

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## **2. Rifle Muskets**

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### **US Rifle Musket Model 1855, Type I**

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#### **Makers**

- 1) Will Ellis (with “W”, “E”, or “WE” mark)
- 2) C.H.Weisz
- 3) S&S Firearms
- 4) ArmiSport (Taylor’s & Co.)
- 5) Tom Nixon
- 6) James River Armory

#### **Barrels**

- 1) Will Ellis (with “W”, “E”, or “WE” )
- 2) Bill Large
- 3) A.R.Goode
- 4) John Stotler
- 5) Yeck Antique Firearms
- 6) C.H.Weisz
- 7) H&H Barrel Works
- 8) Numrich Arms
- 9) Francis M. Lane
- 10) Whitacre’s Machine Shop
- 11) Apple Town Gun Shop
- 12) Blair Clowdis
- 13) Robert A. Hoyt
- 14) Steven M. Jencso
- 15) T.Q. Howard
- 16) Paul Faeth

### **US Rifle Musket Model 1855, Type II**

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#### **Makers**

- 1) John Zimmerman, “JGZ” marked, 1861 date
- 2) Tom Nixon, “TEN” marked
- 3) James River Armory, “JRA” marked

#### **Barrels**

- 1) Any barrel approved for the Type I is approved for the Type II

### **US Rifle Musket Model 1855, shortened (“Artillery Model”)**

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#### **Makers**

- 1) Haack & Vikar, Type I
- 2) Tom Nixon

#### **Barrels**

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be altered to the proper configuration for this arm.

### **US Rifle Musket Model 1861**

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#### **Makers**

- 1) Yeck Antique Firearms
- 2) Harpers Ferry Arms Co.
- 3) Robert Hubbard
- 4) C.H.Weisz
- 5) Miroku (Dixie Gun Works)
- 6) ArmiSport (Taylor’s & Co.)
- 7) Armi San Paulo, DGG (Euroarms)
- 8) John Zimmerman (Marked “JGZ”)
- 9) James River Armory (Marked “JRA”)
- 10) Pedersoli (Dixie Gun Works)

#### **Barrels**

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.
- 2) Larry Romano Rifle Co. (only fits ArmiSport replicas)

**US Rifle Musket Model 1861, shortened (“Artillery Model”)**

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**Makers**

- 1) Will Ellis (with “W”, “E”, or “WE” mark)
- 2) John Zimmerman (marked “JGZ”)

**Barrels**

- 1) Any barrel approved for the US Rifle Musket Model 1861 may be altered to the proper configuration for this arm.
- 2) Delwin Wirth

**US Rifle Musket Special Model 1861**

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**Makers**

- 1) Springfield Firearms Corporation
- 2) Chattahoochee BPS Co. (Colt Signature Series)
- 3) Chattahoochee BPS Co. (Amoskeag)
- 4) Chattahoochee BPS Co. (LG&Y)

**Barrels**

- 1) Bill Large
- 2) Whitacre’s Machine Shop (only fits Chattahoochee BPS Co. replicas)
- 3) Larry Romano Rifle Co. (only fits Chattahoochee BPS Co. replicas)

**US Rifle Musket Special Model 1861, shortened (“Artillery Model”)**

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**Makers**

- 1) Chattahoochee BPS Co. (Colt Signature Series)
- 2) Chattahoochee BPS Co. (Amoskeag)
- 3) Chattahoochee BPS Co. (LG&Y)

**Barrels**

- 1) Any barrel approved for the US Special Model 1861 Rifle Musket may be altered to the proper configuration for this arm.

**US Rifle Musket Model 1863 Type I**

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**Makers**

- 1) Yeck Antique Firearms
- 2) Dixie Gun Works
- 3) Robert Hubbard
- 4) C.H.Weisz
- 5) Euroarms, dated “1863”
- 6) Tom Nixon
- 7) James River Armory

**Barrels**

- 1) C.H.Weisz
- 2) Bill Large
- 3) Numrich Arms Co.
- 4) A.R.Goode
- 5) Yeck Antique Firearms
- 6) H&H Barrel Works
- 7) Whitacre’s Machine Shop
- 8) Apple Town Gun Shop
- 9) Paul Faeth
- 10) Steven M. Jencso
- 11) Robert A. Hoyt
- 12) Bruce Parker
- 13) Larry Romano Rifle Co.

**US Rifle Musket Model 1863, Type II**

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**Makers**

- 1) Navy Arms
- 2) Yeck Antique Firearms
- 3) Dixie Gun Works

**Barrels**

- 1) All barrels approved for the Type I are approved for the Type II

- 4) Robert Hubbard
- 5) Euroarms, dated "1864"
- 6) Tom Nixon

**US Rifle Musket Model 1863, Types I and II, shortened ("Artillery Model")**

**Makers**

- 1) Will Ellis
- 2) Bruce Clark
- 3) James River Armory "SN&WTC"

**Barrels**

- 1) Any barrel approved for the US Rifle Musket Model 1863 (Types I or II) may be altered to the proper configuration for this arm.

**Whitney Rifle Musket Model 1855**

**Makers**

- 1) Tom Nixon

**Barrels**

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.

**CS Rifle Musket Model 1855 (CS Richmond)**

**Makers**

- 1) Yeck Antique Firearms
- 2) Euroarms
- 3) Armisport (Taylor's & Co.)
- 4) Tom Nixon
- 5) James River Armory (Type 1)
- 6) James River Armory (Type 2)

**Barrels**

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.

**CS Rifle Musket Model 1855 (Richmond), shortened ("Artillery Model")**

**Makers**

- 1) Haack & Vikar

**Barrels**

- 1) Any barrel approved for the US Model 1855 Rifle Musket may be altered to the proper configuration for this arm.

**English Rifle Musket Pattern 1853 (P-53)**

**Makers**

- 1) Parker-Hale Ltd.
- 2) Euroarms (London Armory)
- 3) Armi San Paulo, DGG
- 4) Dixie Gun Works
- 5) ArmiSport (Taylor's & Co.)
- 6) Tom Nixon
- 7) James River Armory (J.P. Moore)
- 8) James River Armory (Robbins & Lawrence)
- 9) James River Armory (Class II Arm as exported)

**Barrels**

- 1) Parker-Hale Ltd.
- 2) Bill Large/Jerry Harmon
- 3) Bill Large
- 4) Whitacre's Machine Shop
- 5) Apple Town Gun Shop
- 6) Robert Hoyt

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### **3. Rifled Muskets**

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#### **US Rifled Musket Model 1842**

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**Makers**

- 1) ArmiSport "AC" (Taylor's & Co.)

**Barrels**

- 1) Francis M. Lane
- 2) Whitacre's Machine Shop

#### **US Short Rifled Musket Model 1842 (Fremont Special)**

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**Makers**

- 1) John Zimmerman, "JGZ"
- 2) ArmiSport Chiappa "AC" (Taylor's & Co.)

**Barrels**

- 1) Whitacre's Machine Shop

#### **US Rifled Musket Model 1851 Cadet**

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**Makers**

- 1) Hahn, Charles, "HAHN"

**Barrels**

- 1) Robert A. Hoyt

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## **4. Smoothbore Arms**

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### **US Musket Model 1816, Harpers Ferry, flintlock**

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**Makers**

1) Pedersoli (Dixie Gun Works)

**Barrels**

1) no production approvals

### **US Musket Model 1816, converted to percussion**

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**Makers**

1) Pedersoli, Drum Conv. (Dixie Gun Works)

**Barrels**

1) Robert A. Hoyt, cone-in-bbl

2) Robert A. Hoyt, H&P

### **US Musket Model 1835/40**

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**Makers**

1) No production approvals

**Barrels**

1) Robert A. Hoyt, H&P

### **US Musket Model 1842**

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**Makers**

1) ArmiSport (Taylor's & Co.)

**Barrels**

1) Whitacre's Machine Shop

### **US Musket Model 1851 Cadet**

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**Makers**

1) Hahn, Charles "HAHN"

**Barrels**

1) Robert A. Hoyt

### **CS Macon Armory (Shortened US Model 1842 Smoothbore)**

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**Makers**

1) James River Armory, Type 1 (30" bbl.)

2) Gun Trader "GT" Type 1 (30" bbl.)

3) Brake, Jim "JB" Type 1 (30" bbl.)

**Barrels**

1) Any barrel approved for the US Model 1842 Musket may be altered for these arms.

### **Wm. Glaze Model 1842 Musket**

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**Makers**

1) James River Armory

**Barrels**

1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

### **CS Richmond Cavalry Musketoone (Shortened US Model 1842 Smoothbore)**

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**Makers**

1) James River Armory

**Barrels**

1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

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## 5. Carbines

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### US Carbine Model 1855

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**Makers**

- 1) No production approvals

**Barrels**

- 1) Jerry Harmon (.54 and .58 cal.)
- 2) Whitacre's Machine Shop
- 3) Apple Town Gun Shop

### Gallager

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**Makers**

- 1) Erma Werke (Jana International Co.)

**Barrels**

- 1) Jerry Harmon (.50 cal.)

### Maynard Carbine, Model 1

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**Makers**

- 1) L. Romano Rifle Co. (26" barrel, .36 cal. and .50 caliber)

**Barrels**

- 1) John D. Bly (marked JDB), .50 caliber (20" and 26" length)
- 2) John D. Bly, .36 cal. (20" and 26" length)

### Maynard Carbine, Model 2

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**Makers**

- 1) Harper's Ferry Arms (dated 1976 or later)
- 2) John Stuard (Ramshorn LLC)
- 3) L. Romano Rifle Co.

**Barrels**

- 1) Harper's Ferry Arms (1976 or later)
- 2) Steven M. Jencso
- 3) Eric Schuessler (marked ES&H)
- 4) John D. Bly

### Sharps New Model 1859

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**Makers**

- 1) Shiloh Products
- 2) Pedersoli (Dixie Gun Works)
- 3) ArmiSport (Taylor's & Co.)

**Barrels**

- 1) No production approvals

### Sharps New Model 1863

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**Makers**

- 1) Garrett Arms
- 2) Shiloh Products
- 3) Sile Dist. Co.
- 4) Armi San Marco
- 5) I.A.B.
- 6) ArmiSport (Taylor's & Co.)

**Barrels**

- 1) No production approvals

### **Smith**

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#### **Makers**

- 1) Yeck Antique Firearms
- 2) F.LLI Pietta (Navy Arms, Art. & Cav. models)

#### **Barrels**

- 1) Yeck Antique Firearms
- 2) Eldon Bertram
- 3) Sam Dobbins
- 4) T.Q. Howard
- 5) Jerry Harmon
- 6) Francis M. Lane
- 7) Steven M. Jencso
- 8) Eric Schuessler (marked "ES&H")

### **CS Richmond Carbine**

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#### **Makers**

- 1) Will Ellis (with "W", "E" or "WE" mark)
- 2) Haack & Vikar
- 3) Euroarms
- 4) S&S Firearms
- 5) Tom Lagoe
- 6) John Zimmerman (CS Richmond or US Springfield lockplate with "JGZ" mark on the barrel)
- 7) James River Armory (Springfield lock, Type 1)
- 8) James River Armory (Richmond lock)

#### **Barrels**

- 1) Will Ellis ("W", "E" or "WE")
- 2) Francis M. Lane
- 3) Kurt Gubert
- 4) Blair Clowdis
- 5) Haack & Vikar
- 6) Bruce Clark
- 7) Robert A. Hoyt
- 8) Whitacre's Machine Shop
- 9) Tom LaGoe

### **S.C. Robinson Model 1862 (Richmond Sharps)**

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#### **Makers**

- 1) Shiloh Products
- 2) Pedersoli (Dixie Gun Works), with butt stock sling swivel and flat brass barrel band

#### **Barrels**

- 1) No production approvals

### **J.P. Murray & Co. Artillery Carbine**

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#### **Makers**

- 1) Antonio Zoli (Navy Arms)
- 2) Euroarms

#### **Barrels**

- 1) No production approvals

### **Perry**

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#### **Makers**

- 1) L. Romano Rifle Company

#### **Barrels**

- 1) No production approvals

**English Pattern 1856 Cavalry Carbine (Swivel Ram Rod & Saddle Bar)**

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**Makers**

- 1) James River Armory

**Barrels**

- 1) No production approvals

**English Pattern 1861 Carbine (Musketoon)**

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**Makers**

1. Parker-Hale Ltd.
2. Armi San Paulo
3. Euroarms (London Armory Co.)
4. Garrett Arms

**Barrels**

- 1) Parker-Hale Ltd.
- 2) Armi San Paulo
- 3) Bill Large/Jerry Harmon
- 4) T.Q. Howard
- 5) Steven M. Jencso
- 6) Whitacre's Machine Shop

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## **6. Breechloading Rifles and Class II Carbines**

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### **Henry Rifle**

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**Makers**

- 1) Navy Arms (24"barrel), Iron or Brass frame, .44-40 cal. or .45LC cal.)
- 2) Uberti Arms (24" barrel), Iron or Brass frame, .44-40 cal. or .45LC cal.)

**Barrels**

- 1) No production approvals

### **Sharps Rifle New Model 1859**

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**Makers**

- 1) Pedersoli (Dixie Gun Works)
- 2) ArmiSport (Taylor's & Co.)

**Barrels**

- 1) No production approvals

### **Sharps Rifle New Model 1863**

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**Makers**

- 1) Shiloh Products (.50 and .54 cal.)

**Barrels**

- 1) No production approvals

### **Spencer Rifle Model 1860**

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**Makers**

- 1) L. Romano Rifle Co. (.56-50 only)

**Barrels**

- 1) No production approvals

### **Spencer Carbine Model 1860**

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**Makers**

- 1) Spencer Repeating Arms, Inc.
- 2) L. Romano Rifle Co. (.56-50 only)

**Barrels**

- 1) No production approvals

### **Spencer Carbine Model 1865**

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**Makers**

- 1) ArmiSport (Taylor's & Company .56-50 only)

**Barrels**

- 1) No production approvals

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## **7. Revolvers**

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### **Colt Model 1836 “Paterson” (.36 cal.)**

**Makers**

- 1) Navy Arms

### **Colt Model 1847 “Walker” (.44 cal.)**

**Makers**

- 1) Replica Arms Co.
- 2) Colt Firearms Division
- 3) Connecticut Valley Arms
- 4) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

### **Colt Model 1848 2<sup>nd</sup> Model Dragoon (.44 cal.)**

**Makers**

- 1) Colt Firearms Division
- 2) Replica Arms Co.

### **Colt Model 1848 3<sup>rd</sup> Model Dragoon (.44 cal.)**

**Makers**

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

### **Colt Model 1849 “Baby Dragoon” (.31 cal.)**

**Makers**

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

### **Colt Model 1851 Navy (.36 cal.)**

**Makers**

- 1) Euroarms
- 2) Navy Arms Co. (“Yank”)
- 3) Replica Arms Co.
- 4) Colt Firearms Division
- 5) Colt Signature Series (Chattahoochee Black Powder Supply Co.)
- 6) F.LLI Pietta (“Yank, Dixie Gun Works”)

### **Colt Model 1860 Army (includes fluted cylinder) (.44 cal.)**

**Makers**

- 1) Centennial Arms Co.
- 2) Replica Arms Co.
- 3) Colt Firearms Division (Type 3)
- 4) Western Arms (Type 3)
- 5) Connecticut Valley Arms (CVA)
- 6) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

**Colt Model 1861 Navy (.36 cal.)**

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**Makers**

- 1) Navy Arms Co.
- 2) Colt Firearms Division
- 3) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

**Colt Model 1862 Pocket Police (.36 cal.)**

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- 1) Colt Firearms Division
- 2) Navy Arms Co.

**Colt Model 1862 Pocket Navy (.36 cal.)**

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- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

**Dance & Brothers (.36 cal.)**

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**Makers**

- 1) Pietta F.LLI (Dixie Gun Works)

**Griswold & Gunnison (.36 cal.)**

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**Makers**

- 1) Uberti (Navy Arms Co.)

**LeMat Revolver (.44 cal.)**

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**Makers**

- 1) Pietta (Dixie Gun Works)

**Remington Model 1858 Navy (.36 cal)**

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**Makers**

- 1) Lyman
- 2) Hawes
- 3) Euroarms
- 4) Navy Arms
- 5) Lost River Arms
- 6) T.F. Ball

**Barrels**

- 1) Lost River Arms
- 2) T.F. Ball

**Remington New Model 1858 Army (.44 cal)**

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**Makers**

- 1) Lyman
- 2) Hawes
- 3) Euroarms
- 4) Armi San Paulo (DGG)
- 5) Navy Arms (Uberti and Pietta, includes stainless model)
- 6) Witlow Precision Co. (“Grant” iron frame, “Lee” brass frame, Note: This is the ONLY brass frame Remington revolver allowed in the N-SSA)
- 7) Rigami-Brescia

**Barrels**

- 1) T.F. Ball
- 2) Lost River Arms
- 3) Tri L

- 8) Armi San Marco (CVA)
- 9) Uberti (Taylor's & Co.)
- 10) Lost River Arms
- 11) T.F. Ball
- 12) Tri L
- 13) Hege
- 14) F.LLI Pietta ("Shooter's Model", Dixie Gun Works)

**Remington Model 1863 New Army (.44 cal)**

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**Makers**

- 1) Gold Rush Gun Shop
- 2) Santa Barbara, Spain
- 3) Navy Arms Co.
- 4) Hege

**Remington Model 1863 Navy (.36 cal.)**

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**Makers**

- 1) T.F. Ball

**Remington New Model S/A Belt Revolver (6.5" bbl., .36 cal.)**

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**Makers**

- 1) Western Arms Company
- 2) F.LLI Pietta (Dixie Gun Works)

**Rogers & Spencer (.44 cal.)**

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**Makers**

- 1) Euroarms (DGG)
- 2) Feinwerkbau

**Barrels**

- 1) T.F. Ball
- 2) Lost River Arms
- 3) Tri L

**Schneider & Glassick (.36 cal.)**

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**Makers**

- 1) Eig

**Spiller & Burr (.36 cal.)**

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**Makers**

- 1) Pietta (Joan's Guns & Ammo)

**Barrels**

- 1) Lost River Arms

**Starr Model 1863 Single Action (.44 cal.)**

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**Makers**

- 1) Pietta (Dixie Gun Works)

**Whitney Navy Revolver (.36 cal.)**

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**Makers**

- 1) Richland Arms Co.
- 2) Palmetto (Dixie Gun Works)

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## **8. Approved Processes**

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### **a. Rimfire to Centerfire Conversion Processes**

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#### **Spencer Firearms**

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##### **Makers**

- 1) S & S Firearms – breechblock (marked “&”)
- 2) M. Newhouse – breechblock (marked “MN”)
- 3) Tony Beck – breechblock
- 4) Buffalo Arms Co. – breechblock (marked “BACO”)

#### **Ballard Firearms**

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##### **Makers**

- 1) K. Gubert – breechblock assembly (marked “KG”)
- 2) K. Gubert – breechblock assembly, 2<sup>nd</sup> variation (marked “KG”)
- 3) Bob Hemmerly - breechblock assembly
- 4) P. Webber – breechblock assembly (marked “PW”)
- 5) Ron Dilliot – breechblock assembly
- 6) T. Nixon/L. Gollahon – Solid Breechblock (marked “TN/with #/C-SA”)
- 7) Gollahon/Coleman – Split Breechblock – (marked “CS-A with #”)
- 8) Brevoort C.F. Converter for Brown-Ballard Rifle – **Requires SAC Card**

### **b. Approved Barrel Processes**

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- |                            |  |
|----------------------------|--|
| 1) Will Ellis              | Socket fit, brazed, with Numrich barrel  |
| 2) Jerry Harmon            | A) Socket fit, brazed, with Large barrel<br>B) Threaded, silver brazed, with Large barrel          |
| 3) Francis M. Lane         | Original or approved breech, Lane barrel   |
| 4) Guy W. Owen             | Sleeving, re-rifling, of original or replica barrels having a solid (forged) or patent breech.     |
| 5) Robert A. Hoyt          | Sleeving, re-rifling of original or replica barrels having a solid (forged) or patent breech.      |
| 6) Blue-Grey Gunshop, Inc. | Barrels and breeching process, all models.   |
| 7) Apple Town Gun Shop     | Threaded breech, using original or Yeck breeches and Getz or Wm. Large Machine Co. barrel blanks.  |
| 8) Steven M. Jencso        | Socket fit, soldered sleeving process as alternative method to previously approved Jencso barrels. |

- 9) Paul E. Faeth  
Socket thread process sleeved to contact breech plug face  
+/- .002 inch using original breech.
- 10) Kurt Gubert  
Sleeved breech using Yeck or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.
- 11) Whitacre's Machine Shop  
Sleeving, re-rifling of original or replica barrels having a solid (forged) or patent breech.
- 12) Tom LaGoe  
Sleeved breech using Yeck or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.
- 13) W.A. Crowther  
Sleeved threaded breech process.
- 14) Robert A. Hoyt  
Sleeving or sleeving and re-rifling original or replica small arms barrels.
- 15) Larry Romano Rifle Co.  
Sleeved threaded breech using any N-SSA approved breech and using a separate breech plug. Marked "LRRCO".
- 16) Larry Romano Rifle Co.  
Sleeved threaded breech using a breech of his own manufacture machined from solid stock and using a separate breech plug. Marked "LRRCO".
- 17) Larry Romano Rifle Co.  
Lining of muzzle loading barrels, smoothbore or rifled, original or reproduction. The liner is secured in place with Loctite.
- 18) Larry Romano Rifle Co.  
Lining of breech loading barrels, rifled or smoothbore, original or reproduction. The liner is fit from the breech end with a shoulder and secured with Loctite.
- 19) Larry Romano Rifle Co.  
Lining of revolver barrels, original or reproduction. The liner is fit from the breech end with a shoulder and secured with Loctite.
- 20) H.P. Gregory  
For solid frame revolvers: Replacing the barrel with one fabricated from a blank, fitted to the individual revolver, with forcing cone, front sight and loading lever stud replaced in the original positions. Marked with an "H" in a circle.

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## **9. Miscellaneous Approved Barrels**

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- 1) Austrian Lorenz, .54 cal.....Wayne Schartz
- 2) Pattern 1863 Enfield Rifle.....Jerry Harmon
- 3) Pattern 1853 Enfield Carbine (Musketoon).....Jerry Harmon
- 4) Austrian Lorenz Model 1854 & 1862.....Greg Edington & R.A. Hoyt

## **Approved Arms by Maker and Importer**

### **Anderson, Bridges & Mullen**

U.S. Rifle Model 1841 (Mississippi Rifle) – using Bill Large .54 caliber barrels

### **Antonio Zoli & Company**

Remington Model 1863 Rifle (Zouave Rifle) – sold under a variety of retail labels

### **Armi San Marco**

Remington New Model 1858 Army revolver (.44 caliber) – CVA  
Sharps Carbine New Model 1863

### **Armi San Paulo – DGG**

*Now a proprietary of Euroarms S.r.l*

English Pattern 1858 Naval Rifle (P-58) – Euroarms of America

English Pattern 1858 Naval Rifle (P-58) – London Armory Co.

English Pattern 1861 Carbine (Musketoon)

English Rifle Musket Pattern 1853 (P-53)

Remington Model 1863 Rifle (Zouave Rifle) – Euroarms of America

Remington New Model 1858 Army Revolver (.44 caliber)

Rogers & Spencer Revolver (.44 cal.) – Euroarms of America

U.S. Rifle Musket Model 1861 – Euroarms of America

### **ArmiSport**

*Marked “AC” in an oval on the barrel, for “ArimSport Chiappa”.*

C.S. Rifle Musket Model 1855 (CS Richmond) – Taylor’s & Co.

English Pattern 1858 Naval Rifle (P-58) – Taylor’s & Co.

English Rifle Musket Pattern 1853 (P-53) – Taylor’s & Co.

Remington Model 1863 Rifle (Zouave Rifle) – Taylor’s & Co.

Sharps Carbine New Model 1859 – Taylor’s & Co.

Sharps Carbine New Model 1863 – Taylor’s & Co.

Sharps Rifle New Model 1859 – Taylor’s & Co.

Spencer Carbine Model 1865 (.56-50 cal. only) – Taylor’s & Co.

U.S. Musket Model 1842 – Taylor’s & Co.

U.S. Rifle Musket Model 1855, Type I – Taylor’s & Co.

U.S. Rifle Musket Model 1861 – Taylor’s & Co.

U.S. Rifled Musket Model 1842 – Taylor’s & Co.

U.S. Short Rifled Musket Model 1842 (Fremont Special) – Taylor’s & Co.

### **Arms Moravia**

Lorenz Jaeger Short Rifle, Model 1854 (Jagerstutzen) – Dixie Gun Works

### **Ball, T.F.**

Remington Model 1858 Navy Revolver - .36 cal.

Remington Model 1863 Navy Revolver - .36 cal.

Remington New Model 1858 Army Revolver - .44 cal.

### **Brake, Jim**

*Marked "JB" on stock*

C.S. Macon Armory, Type 1, (Shortened U.S. Model 1842 Smoothbore)

### **Centennial Arms Company**

Colt Model 1860 Army Revolver (includes fluted cylinder) - .44 cal.

### **Chattahoochie Black Powder Supply Company**

Colt Revolver Model 1847 "Walker" - .44 cal.

Colt Revolver Model 1848 3<sup>rd</sup> Model Dragoon - .44 cal.

Colt Revolver Model 1849 "Baby Dragoon" - .31 cal.

Colt Revolver Model 1851 Navy - .36 cal.

Colt Revolver Model 1860 Army (includes fluted cylinder) - .44 cal.

Colt Revolver Model 1861 Navy - .36 cal.

Colt Revolver Model 1862 Pocket Navy - .36 cal.

U.S. Rifle Musket Special Model 1861 – Amoskeag

U.S. Rifle Musket Special Model 1861 – Colt Signature Series

U.S. Rifle Musket Special Model 1861 – LG & Y

U.S. Rifle Musket Special Model 1861, shortened "Artillery Model" – Amoskeag

U.S. Rifle Musket Special Model 1861, shortened "Artillery Model" – Colt Signature Series

U.S. Rifle Musket Special Model 1861, shortened "Artillery Model" – LG & Y

### **Clark, Bruce**

U.S. Rifle Musket Model 1863, Types I and II, shortened "Artillery Model"

### **Colt Firearms Division**

Colt Revolver Model 1847 "Walker" - .44 cal.

Colt Revolver Model 1848 2<sup>nd</sup> Model Dragoon - .44 cal.

Colt Revolver Model 1848 3<sup>rd</sup> Model Dragoon - .44 cal.

Colt Revolver Model 1849 "Baby Dragoon" - .31 cal.

Colt Revolver Model 1851 Navy - .36 cal.  
Colt Revolver Model 1860 Army Type 3 (includes fluted cylinder) - .44 cal.  
Colt Revolver Model 1861 Navy - .36 cal.  
Colt Revolver Model 1862 Pocket Navy - .36 cal.  
Colt Revolver Model 1862 Pocket Police - .36 cal.

### **Connecticut Valley Arms**

Colt Revolver Model 1847 "Walker" - .44 cal.  
Colt Revolver Model 1860 Army (includes fluted cylinder) - .44 cal.  
Remington Model 1858 Army Revolver (.44 cal.) – Armi San Marco  
Remington Model 1863 Rifle (Zouave Rifle) – Dikar S. Coop, Bergara, Spain

### **Dikar S. Coop, Bergara, Spain**

Remington Model 1863 Rifle (Zouave Rifle) – Connecticut Valley Arms

### **Dixie Gun Works**

Colt Model 1851 Navy Revolver (.36 cal.) – F LLI Pietta  
Dance & Brothers Revolver (.36 cal. – F LLI Pietta  
English Rifle Musket Pattern 1853 (P-53)  
LeMat Revolver (.44 cal.) – F LLI Pietta  
Lorenz Jaeger Short Rifle, Model 1854 (Jagerstutzen) – Arms Moravia  
Remington New Model 1858 Army Revolver "Shooter's Model" (.44 cal.) – F LLI Pietta  
Remington New Model S/A Belt Revolver (6.5" bbl, .36 cal.) – F LLI Pietta  
S.C. Robinson Model 1862 (Richmond Sharps, with butt stock sling swivel & flat brass band) – Pedersoli  
Sharps Carbine New Model 1859 – Pedersoli  
Sharps Rifle New Model 1859 – Pedersoli  
Starr Model 1863 Single Action Revolver (.44 cal.) – F LLI Pietta  
U.S. Musket Model 1816, converted to percussion (drum conversion) – Pedersoli  
U.S. Musket Model 1816, Harpers Ferry, flintlock – Pedersoli  
U.S. Rifle Musket Model 1861 – Miroku  
U.S. Rifle Musket Model 1861 – Pedersoli  
U.S. Rifle Musket Model 1863 Type I  
U.S. Rifle Musket Model 1863 Type II  
Whitney Navy Revolver (.36 cal.) – Palmetto Arms

### **Doyle, Steve**

*Marked "SD" on stock*

C.S. Rifle Model 1855, Fayetteville Rifle ,Type 4

### **Eig**

Schneider & Glassick Revolver - .36 cal.

### **Ellis, Will**

C.S. Richmond Carbine

U.S. Rifle Model 1855 – (with ‘W’, ‘E’, or ‘WE’ marks)

U.S. Rifle Musket Model 1855, Type I (with ‘W’, ‘E’, or ‘WE’ marks)

U.S. Rifle Musket Model 1861, shortened ‘Artillery Model’ – (with ‘W’, ‘E’, or ‘WE’ marks)

U.S. Rifle Musket Model 1863, Types I and II, shortened ‘Artillery Model’

### **Erma Werke**

Gallagher Carbine – Jana International Co.

### **Euroarms of America**

C.S. Richmond Carbine

C.S. Rifle Musket Model 1855 (CS Richmond)

Colt Model 1851 Navy Revolver - .36 cal.

English Pattern 1858 Naval Rifle (P-58) – Armi San Paulo-DGG

English Pattern 1861 Carbine (Musketoon) – London Armory

English Rifle Musket Pattern 1853 (P-53) – London Armory

J.P. Murray & Company Artillery Carbine

Remington Model 1858 Navy Revolver - .36 cal.

Remington Model 1863 Rifle (Zouave Rifle) – Armi San Paulo-DGG

Remington New Model 1858 Army Revolver - .44 cal.

Rogers & Spencer Revolver (.44 cal.) – DGG

U.S. Rifle Model 1841 (Mississippi Rifle) - .54 and .58 cal.

U.S. Rifle Musket Model 1861 – Armi San Paulo-DGG

U.S. Rifle Musket Model 1863 Type I – dated 1863

U.S. Rifle Musket Model 1863 Type II – dated 1864

### **F LLI Pietta**

Colt Revolver Model 1851 Navy ‘Yank’ (.36 cal.) – Dixie Gun Works

Dance & Brothers Revolver (.36 cal.) – Dixie Gun Works

LeMat Revolver (.44 cal.) – Dixie Gun Works

Remington New Model 1858 Army Revolver (.44 cal.) ‘Shooter’s Model) – Dixie Gun Works

Remington New Model 1858 Army Revolver (.44 cal.) – includes stainless model – Navy Arms

Remington New Model S/A Belt Revolver (6.5” bbl, .36 cal.) – Dixie Gun Works

Smith Carbine, Artillery Model – Navy Arms

Smith Carbine, Cavalry Model – Navy Arms

Spiller & Burr Revolver (.36 cal.) – Joan’s Guns & Ammo

Starr Model 1863 Single Action Revolver (.44 cal.) – Dixie Gun Works

### **Feinwerkbau**

Rogers & Spencer Revolver - .44 cal.

### **Garrett Arms**

English Pattern 1861 Carbine (Musketoon)

Sharps Carbine New Model 1863

### **Gold Rush Arms**

U.S. Rifle Model 1841 (Mississippi Rifle)

### **Gold Rush Gun Shop**

Remington Model 1863 New Army Revolver - .44 cal.

### **Gresham, G. Scott**

C.S. Rifle Model 1855 (Fayetteville Rifle)

### **Gubert, Kurt**

Lorenz Jaeger Short Rifle, Model 1854 (Jagerstutzen)

### **Gun Trader**

*Marked "GT" on stock and barrel*

C.S. Macon Armory, Type 1, (Shortened U.S. Model 1842 Smoothbore)

### **Haack & Vikar**

*Marked "H&V"*

C.S. Richmond Carbine

C.S. Rifle Model 1855 (Fayetteville Rifle)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened "Artillery Model"

U.S. Rifle Model 1855

U.S. Rifle Musket Model 1855 Type I, shortened "Artillery Model"

Whitney "Flush Lock" Short Rifle

Whitney Militia Rifle Type 2

## **Hahn, Charles**

*Marked "HAHN" on stock*

U.S. Model 1851 Cadet, smoothbore musket

U.S. Model 1851 Cadet, rifled-musket

## **Harpers Ferry Arms Company**

Maynard Carbine, Model 2 – dated 1976 or later

U.S. Rifle Musket Model 1861

## **Hawes**

Remington Model 1858 Navy Revolver - .36 cal.

Remington New Model 1858 Army Revolver - .44 cal.

## **Hege**

Remington Model 1863 New Army Revolver - .44 cal.

Remington New Model 1858 Army Revolver - .44 cal.

## **Hubbard, Robert**

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1863 Type I

U.S. Rifle Musket Model 1863 Type II

## **I.A.B.**

Sharps Carbine New Model 1863

## **James River Armory**

*Marked "JRA" on stock*

C.S. Macon Armory (shortened U.S. Model 1842 Smoothbore) Type I – 30" bbl.

C.S. Richmond Carbine – Richmond Lock

C.S. Richmond Carbine – Springfield Lock Type 1

C.S. Richmond Cavalry Musketoon (Shortened U.S. Model 1842 Smoothbore)

C.S. Richmond Short Rifle (Mounted Infantry) "From old parts"

C.S. Richmond Short Rifle (Mounted Infantry) Type 1

C.S. Richmond Short Rifle (Mounted Infantry) Type 2

C.S. Rifle Model 1855 (Fayetteville Rifle) Type 2

C.S. Rifle Model 1855 (Fayetteville Rifle) Type 4

C.S. Rifle Model 1855 (Fayetteville Rifle) Type 4 Transitional

C.S. Rifle Musket Model 1855 (CS Richmond) Type I

C.S. Rifle Musket Model 1855 (CS Richmond) Type II  
English Pattern 1853 Rifle Musket (P-53) – Class II Arm as exported  
English Pattern 1853 Rifle Musket (P-53) – J.P. Moore  
English Pattern 1853 Rifle Musket (P-53) – Robbins & Lawrence  
English Pattern 1853 Royal Marine Artillery Rifle  
English Pattern 1856 Cavalry Carbine – Swivel Ramrod and Saddle Bar  
English Pattern 1856 Rifle (P-56)  
English Pattern 1858 Naval Rifle (P-58)  
Remington Model 1863 Rifle (Zouave Rifle)  
U.S. Rifle Model 1841 (Mississippi Rifle) – Mounted Infantry  
U.S. Rifle Model 1841 (Mississippi Rifle) Type E - .58 cal.  
U.S. Rifle Model 1841 (Mississippi Rifle) Type F - .58 cal.  
U.S. Rifle Model 1855 Type I  
U.S. Rifle Model 1855 Type II  
U.S. Rifle Model 1855 Type IV  
U.S. Rifle Musket Model 1855 Type I  
U.S. Rifle Musket Model 1855 Type II  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1863 Type I  
U.S. Rifle Musket Model 1863 Types I and II, shortened “Artillery Model” – SN & WTC for Massachusetts  
Whitney Militia Rifle Type 1  
Whitney Militia Rifle Type 2  
William Glaze Model 1842 Musket (smoothbore)

### **Jana International Company**

Gallagher Carbine – Erma Werke

### **Joan’s Guns & Ammo**

Spiller & Burr Revolver (.36 cal.) – Pietta

### **Lago, Tom**

C.S. Richmond Carbine

C.S. Rifle Model 1855 (Fayetteville Rifle)

### **London Armory Company**

English Pattern 1858 Naval Rifle (P-58) – Armi San Paulo-DGG

English Pattern 1861 Carbine (Musketoon) – Euroarms

### **Lost River Arms**

Remington Model 1858 navy Revolver - .36 cal.

Remington New Model 1858 Army Revolver - .44 cal.

## **Lyman**

Remington Model 1858 Navy Revolver - .36 cal.

Remington New Model 1858 Army Revolver - .44 cal.

## **Miroku**

U.S. Rifle Musket Model 1861 – Dixie Gun Works

## **Navy Arms**

Colt Model 1836 “Paterson” Revolver (.36 cal.)

Colt Model 1851 Navy Revolver “Yank” (.36 cal.)

Colt Model 1861 Navy Revolver (.36 cal.)

Colt Model 1862 Pocket Police Revolver (.36 cal.)

Griswold & Gunnison Revolver (.36 cal.) – Uberti

Henry Rifle – 24” barrel – Iron or Brass Frame - .44-40 or .45 LC cal. – Uberti

J.P. Murray & Co. Artillery Carbine – Antonio Zoli & Co.

Remington Model 1858 Navy Revolver (.36 cal.)

Remington Model 1863 New Army Revolver (.44 cal.)

Remington Model 1863 Rifle (Zouave Rifle) – Antonio Zoli & Co.

Remington New Model 1858 Army Revolver (.44 cal.) – Pietta, includes stainless models

Remington New Model 1858 Army revolver (.44 cal.) – Uberti, includes stainless models

Smith Carbine, Artillery Model – F LLI Pietta

Smith Carbine, Cavalry Model – F LLI Pietta

U.S. Rifle Model 1841 (Mississippi Rifle) – Antonio Zoli & Co.

U.S. Rifle Musket Model 1863, Type II

## **Nicodemus, Edward**

*Marked “EN” on stock*

U.S. Rifle Model 1855

## **Nixon, Thomas E.**

*Marked “TEN” in an oval on the stock.*

C.S. Rifle Musket Model 1855 (CS Richmond)

English Rifle Musket Pattern 1853 (P-53)

Remington Model 1863 Rifle (Zouave Rifle)

U.S. Rifle Model 1841 (Mississippi Rifle) Mounted Infantry

U.S. Rifle Model 1841 (Mississippi Rifle) Type D - .54 and .58 cal.

U.S. Rifle Model 1855

U.S. Rifle Musket Model 1855, shortened “Artillery Model”

U.S. Rifle Musket Model 1855 Type I

U.S. Rifle Musket Model 1855 Type II

U.S. Rifle Musket Model 1863 Type I  
U.S. Rifle Musket Model 1863 Type II  
Whitney Militia Rifle Type 2  
Whitney Rifle Musket Model 1855

### **Palmetto Arms**

Whitney Navy Revolver (.36 cal.) – Dixie Gun Works

### **Parker-Hale, Ltd.**

English Pattern 1858 Naval Rifle (P-58)  
English Pattern 1861 Carbine (Musketoon)  
English Rifle Musket Pattern 1853 (P-53)

### **Pedersoli**

S.C. Robinson Model 1862 Carbine (Richmond Sharps), with butt stock sling swivel & flat brass barrel  
Band – Dixie Gun Works  
Sharps Carbine New Model 1859 – Dixie Gun Works  
Sharps Rifle New Model 1859 – Dixie Gun Works  
U.S. Musket Model 1816, converted to percussion (drum conversion) – Dixie Gun Works  
U.S. Musket Model 1816, Harpers Ferry, Flintlock – Dixie Gun Works  
U.S. Rifle Musket Model 1861 – Dixie Gun Works

### **Ramshorn, LLC**

Maynard Carbine Model 2 – John Stuard

### **Ranson Italia**

Remington Model 1863 Rifle (Zouave Rifle)

### **Replica Arms Company**

Colt Revolver Model 1836 “Paterson” - .36 cal.  
Colt Revolver Model 1848 2<sup>nd</sup> Model Dragoon - .44 cal.  
Colt Revolver Model 1851 Navy - .36 cal.  
Colt Revolver Model 1860 Army (includes fluted cylinder) - .44 cal.

### **Richland Arms Company**

Whitney Navy Revolver - .36 cal.

**Rigami-Brescia**

Remington New Model 1858 Army Revolver - .44 cal.

**Romano, L. Rifle Company**

Keen, Walker & Co. Carbine, aka "Perry/Maynard"

Maynard Carbine, Model 1 – 26" barrel (.36 and .50 cal.)

Maynard Carbine, Model 2

Spencer Carbine Model 1860 - .56-50 cal only

Spencer Rifle Model 1860 - .56-50 cal only

**S & S Firearms**

C.S. Richmond Carbine

U.S. Rifle Musket Model 1855 Type I

**Santa Barbara, Spain**

Remington Model 1863 New Army Revolver - .44 cal.

**Shiloh Products**

S.C. Robinson Model 1862 Carbine (Richmond Sharps)

Sharps Carbine New Model 1859

Sharps Carbine New Model 1863

Sharps Rifle New Model 1863 - .50 and .54 cal.

**Sile Distributing Company**

Sharps Carbine New Model 1863

**Spencer Repeating Arms Inc**

Spencer Carbine Model 1860

**Springfield Firearms Corporation**

U.S. Rifle Musket Special Model 1861 (Colt Model)

**Stuard, John**

Maynard Carbine Model 2 – Ramshorn. LLC

**Taylor's & Company**

C.S. Rifle Musket Model 1855 (CS Richmond) – ArmiSport

English Pattern 1858 Naval Rifle (P-58) – ArmiSport  
English Rifle Musket Pattern 1853 (P-53) – ArmiSport  
Remington Model 1863 Rifle (Zouave Rifle) – ArmiSport  
Remington New Model 1858 Army Revolver (.44 cal.) – Uberti  
Sharps Carbine New Model 1859 – ArmiSport  
Sharps Carbine New Model 1863 – ArmiSport  
Sharps Rifle New Model 1859 – ArmiSport  
Spencer Carbine Model 1865 (.56-50 cal. only) – ArmiSport  
U.S. Musket Model 1842 – ArmiSport  
U.S. Rifle Musket Model 1855 Type I – ArmiSport  
U.S. Rifle Musket Model 1861 – ArmiSport  
U.S. Rifled Musket Model 1842 – ArmiSport , Marked “AC” (ArmiSport Chiappa)  
U.S. Short Rifled Musket Model 1842 (Fremont Special) –Marked “AC” (ArmiSport Chiappa)

### **Tri L**

Remington New Model 1858 Army Revolver - .44 cal

### **Uberti Arms**

Griswold & Gunnison Revolver (.36 cal.) – Navy Arms  
Henry Rifle – 24” barrel – Iron or Brass Frame - .44-40 or .45 LC cal.  
Remington New Model 1858 Army Revolver (.44 cal.) – Taylor’s & Co.

### **Weisz, C.H.**

U.S. Rifle Musket Model 1855 Type I  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1863 Type I

### **Western Arms**

Colt Model 1860 Army Revolver Type 3 (includes fluted cylinder) - .44 cal.

### **Western Arms Company**

Remington New Model S/A Belt Revolver – 6.5” bbl, .36 cal.

### **Witlow Precision Company**

Remington New Model 1858 Army Revolver (.44 cal.) – “Grant” iron frame  
Remington New Model 1858 Army Revolver (.44 cal.) – “Lee” brass frame

**NOTE: This is the only brass frame Remington revolver allowed in the N-SSA**

**Yeck Antique Firearms**

*Marked "YAF" in an oval on the stock.*

C.S. Rifle Musket Model 1855 (CS Richmond)

Smith Carbine

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1863 Type I

U.S. Rifle Musket Model 1863 Type II

**Zimmerman, John G.**

*Marked "JGZ" in an oval on the stock.*

C.S. Richmond Carbine – C.S. Richmond or U.S. Springfield 1861 lock plate

C.S. Rifle Model 1860 (Cook & Brother, New Orleans)

U.S. Rifle Model 1855 Type I

U.S. Rifle Musket Model 1855 Type II (1861 date)

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened "Artillery Model", 33" bbl.

U.S. Short Rifled Musket Model 1842 (Fremont Special)

## **Approved Replacement Barrels by Maker**

### **Apple Town Gun Shop**

C.S. Rifle Model 1855 (Fayetteville Rifle)  
C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
English Pattern 1858 Naval Rifle (P-58)  
English Rifle Musket Pattern 1853 (P-53)  
Remington Model 1863 Rifle (Zouave Rifle)  
U.S. Carbine Model 1855  
U.S. Rifle Model 1841 (Mississippi Rifle)  
U.S. Rifle Model 1855  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1863, Types I and II  
U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

### **Armi San Paulo**

English Pattern 1861 Carbine (Musketoon)

### **Ball, T.F.**

Remington Model 1858 Navy Revolver (.36 cal.)  
Remington New Model 1858 Army Revolver (.44 cal.)  
Rogers & Spencer Revolver (.44 cal.)

### **Bertram, Eldon**

Smith Carbine

### **Bly, John D.**

Maynard Carbine, Model 1 - .36 cal., 20" and 26" length  
Maynard Carbine, Model 1 - .50 cal., 20" and 26" length  
Maynard Carbine, Model 2

**Clark, Bruce**

C.S. Richmond Carbine  
C.S. Rifle Model 1855 (Fayetteville Rifle)  
U.S. Rifle Model 1855

**Clowdis, Blair**

C.S. Richmond Carbine  
C.S. Rifle Model 1855 (Fayetteville Rifle)  
C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
U.S. Rifle Model 1841 (Mississippi Rifle)  
U.S. Rifle Model 1855  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

**Crowther, W.A.**

Remington Model 1863 Rifle (Zouave Rifle)  
U.S. Rifle Model 1841 (Mississippi Rifle)

**Dobbins, Sam**

Smith Carbine

**Edington-Hoyt**

Austrian Lorenz Model 1854  
Austrian Lorenz Model 1862

**Ellis, Will**

C.S. Richmond Carbine  
C.S. Rifle Model 1855 (Fayetteville Rifle)  
C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
U.S. Rifle Model 1855  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

### **Faeth, Paul**

C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
English Pattern 1858 Naval Rifle (P-58)  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1863, Types I and II  
U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

### **Gold Rush Arms**

U.S. Rifle Model 1841 (Mississippi Rifle)

### **Goode, A.R.**

C.S. Rifle Model 1855 (Fayetteville Rifle)  
C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
U.S. Rifle Model 1855  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
U.S. Rifle Model 1863, Types I and II  
U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

### **Greene, Donald**

U.S. Rifle Model 1841 (Mississippi Rifle)

### **Gubert, Kurt**

C.S. Richmond Carbine  
C.S. Rifle Model 1855 (Fayetteville Rifle)  
Lorenz Jaeger Short Rifle, Model 1854 (Jagerstutzen)  
U.S. Rifle Model 1855

### **H & H Barrel Works**

C.S. Rifle Model 1855 (Fayetteville Rifle)  
C.S. Rifle Musket Model 1855 (CS Richmond)

## **H & H Barrel Works, continued**

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
U.S. Rifle Model 1855  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
U.S. Rifle Model 1863, Types I and II  
U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

## **Haack & Vikar**

C.S. Richmond Carbine  
C.S. Rifle Model 1855 (Fayetteville Rifle)  
U.S. Rifle Model 1855  
Whitney Militia Rifle

## **Harmon, Jerry**

C.S. Rifle Model 1855 (Fayetteville Rifle)  
English Rifle Pattern 1856 (P-56)  
English Rifle Pattern 1863  
English Pattern 1853 Carbine (Musketoon)  
Gallagher Carbine - .50 cal.  
Smith Carbine  
U.S. Carbine Model 1855 - .54 and .58 cal.  
U.S. Rifle Model 1855

## **Harmon-Large**

English Pattern 1858 Naval Rifle (P-58)  
English Pattern 1861 Carbine (Musketoon)  
English Rifle Musket Pattern 185 (P-53)  
Remington Model 1863 Rifle (Zouave Rifle)  
U.S. Rifle Model 1841 (Mississippi Rifle) - .54 and .58 cal.

## **Harpers Ferry Arms**

Maynard Carbine, Model 2 – dated 1976 or later

## **Howard, T.Q.**

C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

**Howard, T.Q., continued**

English Pattern 1861 Carbine (Musketoon)  
Remington Model 1863 Rifle (Zouave Rifle)  
Smith Carbine  
U.S. Rifle Model 1841 (Mississippi Rifle)  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

**Hoyt, Robert A.**

C.S. Richmond Carbine  
C.S. Rifle Model 1855 (Fayetteville Rifle)  
C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
English Rifle Musket Pattern 1853 (P-53)  
U.S. Musket Model 1816, converted to percussion (cone-in-barrel conversion)  
U.S. Musket Model 1816, converted to percussion (H & P conversion)  
U.S. Musket Model 1835 (H & P conversion)  
U.S. Rifle Model 1841 (Mississippi Rifle)  
U.S. Rifle Model 1855  
U.S. Rifle Model 1861 (Plymouth Rifle)  
U.S. Musket Model 1851 Cadet  
U.S. Rifled Musket Model 1851 Cadet  
U.S. Rifle Musket Model 1855, Types I and II  
U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'  
U.S. Rifle Musket Model 1861  
U.S. Rifle Musket Model 1861, shortened 'Artillery Model'  
U.S. Rifle Model 1863, Types I and II  
U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'  
Whitney Rifle Musket Model 1855

**Jencso, Steven M.**

C.S. Rifle Model 1855 (Fayetteville Rifle)  
C.S. Rifle Musket Model 1855 (CS Richmond)  
C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'  
English Pattern 1858 Naval Rifle (P-58)  
English Pattern 1861 Carbine (Musketoon)  
Maynard Carbine, Model 2  
Smith Carbine

U.S. Rifle Model 1841 (Mississippi Rifle)

U.S. Rifle Model 1855

**Jencso, Steven M., continued**

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

Whitney Rifle Musket Model 1855

**Lago, Tom**

C.S. Richmond Carbine

C.S. Rifle Model 1855 (Fayetteville Rifle)

U.S. Rifle Model 1855

**Lane, Francis M.**

C.S. Richmond Carbine

C.S. Rifle Musket Model 1855 (CS Richmond)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

Smith Carbine

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

U.S. Rifled Musket Model 1842

Whitney Rifle Musket Model 1855

**Large, Bill**

C.S. Rifle Model 1855 (Fayetteville Rifle)

C.S. Rifle Musket Model 1855 (CS Richmond)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

English Pattern 1858 Naval Rifle (P-58)

English Rifle Musket Pattern 1853 (P-53)

Remington Model 1863 Rifle (Zouave Rifle)

U.S. Rifle Model 1841 (Mississippi Rifle)

U.S. Rifle Model 1855

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

### **Large, Bill, continued**

U.S. Rifle Musket Special Model 1861

U.S. Rifle Musket Special Model 1861, shortened 'Artillery Model'

Whitney Rifle Musket Model 1855

### **Lost River Arms**

Remington Model 1858 Navy Revolver (.36 cal.)

Remington New Model 1858 Army Revolver (.44 cal.)

Rogers & Spencer Revolver (.44 cal.)

Spiller & Burr Revolver

### **Navy Arms**

U.S. Rifle Model 1841 (Mississippi Rifle)

### **Numrich Arms**

C.S. Rifle Musket Model 1855 (CS Richmond)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

Remington Model 1863 Rifle (Zouave Rifle)

U.S. Rifle Model 1841 (Mississippi Rifle)

U.S. Rifle Model 1855

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

Whitney Rifle Musket Model 1855

### **Owen, Guy W.**

English Pattern 1858 Naval Rifle (P-58)

Remington Model 1863 Rifle (Zouave Rifle)

### **Parker, Bruce**

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

### **Parker-Hale, Ltd.**

English Pattern 1858 Naval Rifle (P-58)

English Pattern 1861 Carbine (Musketoon)

English Rifle Musket Pattern 1853 (P-53)

**Romano, Larry Rifle Company**

Remington Model 1863 Rifle (Zouave Rifle)

U.S. Rifle Model 1841 (Mississippi Rifle)

U.S. Rifle Musket Model 1861 – **ONLY FITS ARMISPORT REPLICAS**

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Special Model 1861 – **ONLY FITS CHATTAHOOCHE BPS CO. REPLICAS**

U.S. Rifle Musket Special Model 1861, shortened 'Artillery Model' – **ONLY FITS CHATTAHOOCHE BPS CO. REPLICAS**

**Schartz, Wayne**

Austrian Lorenz - .54 cal.

**Schuessler, Eric**

Maynard Carbine, Model 2

Smith Carbine

**Stotler, John**

C.S. Rifle Musket Model 1855 (CS Richmond)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

Whitney Rifle Musket Model 1855

**Tri L**

Remington New Model 1858 Army Revolver (.44 cal.)

Rogers & Spencer Revolver (.44 cal.)

**Weisz, C.H.**

C.S. Rifle Musket Model 1855 (CS Richmond)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

Whitney Rifle Musket Model 1855

### **Whitacre-Hoyt**

U.S. Rifle Model 1841 (Mississippi Rifle) - .54 cal.

### **Whitacre's Machine Shop**

C.S. Richmond Carbine

C.S. Rifle Model 1855 (Fayetteville Rifle)

C.S. Rifle Musket Model 1855 (CS Richmond)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

English Pattern 1858 Naval Rifle (P-58)

English Pattern 1861 Carbine (Musketoon)

English Rifle Musket Pattern 1853 (P-53)

Remington Model 1863 Rifle (Zouave Rifle)

U.S. Carbine Model 1855

U.S. Musket Model 1842 Smoothbore

U.S. Rifle Model 1841 (Mississippi Rifle)

U.S. Rifle Model 1855

U.S. Rifle Model 1861 (Plymouth Rifle)

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Special Model 1861 – **ONLY FITS CHATTAHOOCHE BPS CO. REPLICAS**

U.S. Rifle Musket Special Model 1861, shortened 'Artillery Model' – **ONLY FITS CHATTAHOOCHE**

#### **BPS CO. REPLICAS**

U.S. Rifled Musket Model 1842

U.S. Short Rifled Musket Model 1842 (Fremont Special)

Whitney Rifle Musket Model 1855

### **Wirth, Delwin**

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

### **Yeck Antique Firearms**

C.S. Rifle Musket Model 1855 (CS Richmond)

C.S. Rifle Musket Model 1855 (CS Richmond), shortened 'Artillery Model'

Smith Carbine

U.S. Rifle Musket Model 1855, Types I and II

U.S. Rifle Musket Model 1855, Types I and II, shortened 'Artillery Model'

U.S. Rifle Musket Model 1861

U.S. Rifle Musket Model 1861, shortened 'Artillery Model'

**Yeck Antique Firearms, continued**

U.S. Rifle Model 1863, Types I and II

U.S. Rifle Musket Model 1863, Types I and II, shortened 'Artillery Model'

Whitney Rifle Musket Model 1855