# United States Patent [19]

## Paul

## [54] OFFSET PRESS FOUNTAIN KEYS

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- - 101/350, 363

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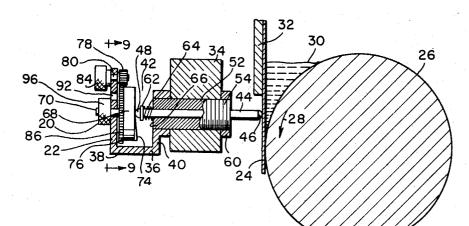
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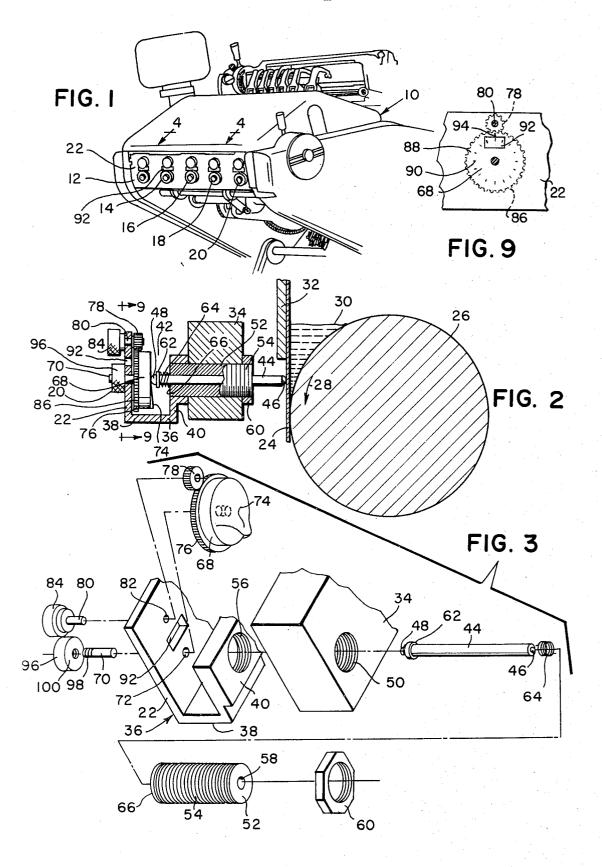
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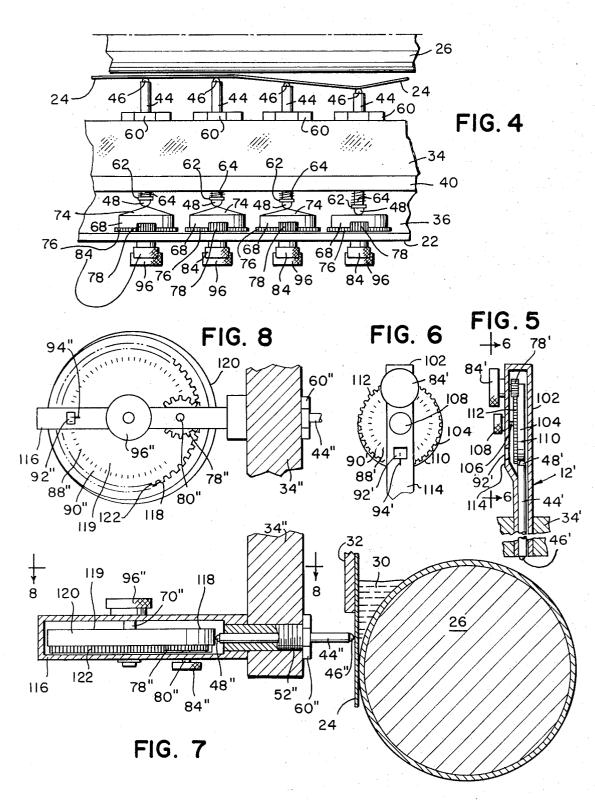
## [57] ABSTRACT

Fountain keys for adjusting the amount of ink discharged from an offset printing press ink fountain to the fountain roller which includes an elongate rod carrying a hardened steel ball in contact with the fountain blade. The rod serves as a follower in conjunction with a cammed surface to precisely position each steel ball with respect to the fountain blade. The rods are slidable within aligned bushings and are spring biased towards the cammed surface in a manner to completely eliminate the need for threaded components to function the rods relative to the fountain blade. A vernier scale is disposed upon the fountain key operator to facilitate subsequent adjustment of the key positions.

#### 6 Claims, 9 Drawing Figures







# **OFFSET PRESS FOUNTAIN KEYS**

### BACKGROUND OF THE INVENTION

This invention relates generally to the field of offset 5 printing presses, and more particularly, to improvements in fountain keys to control the position of the fountain blade with respect to the fountain roller.

the technique of offset printing wherein the lithographic principle that grease in the form of ink and water in the form of the fountain solution do not mix readily and so most offset duplicators include two separate systems, one for inking and one for dampening. In 15 the inking system, a series of thumbscrews, called fountain keys, push against a thin blade which positions beneath the ink fountain to control the volume of ink to the fountain roller. Each thumbscrew allows more or 20 less ink to be deposited on a specific area of the fountain roller by varying the spacing between portions of the fountain blade and the fountain roller. As the spacing increases, a greater quantity of ink will be deposited upon the fountain roller and subsequently transferred 25 to the plate cylinder where it will be printed as a relatively darker color. Conversely, relatively lighter colors will be printed on the final copy at the plate cylinder by reducing the spacing between the fountain plate and 30 fountain cylinder by manipulating the fountain keys.

Presently available fountain keys are all of the thumbscrew type, that is, all are threaded and threadedly turn into or away from the fountain plate. Additionally, the keys terminate forwardly in a bearing end 35 which is continuously in contact with the fountain blade to forwardly or rearwardly urge the blade with respect to the surface of the fountain cylinder. In view of the fact that the threaded section and forward bearing ends of the fountain keys are continuously stressed 40under the bias of normal operation, these areas are subject to rapid wear and deterioration. Additionally, the existing fountain keys are pointed, and accordingly, after periods of use, have a tendency to pit or otherwise 45 damage the fountain blade surface.

In accordance with the usual operations in the trade, considerable time and effort is spent by a pressman in order to properly set up a press prior to running a printing order. The individual fountain keys must each be 50 carefully adjusted to assure that the fountain blade is properly positioned relative to the surface of the fountain cylinder for optimum printing results. Each fountain key must be individually adjusted on a trial and 55 error basis until the desired settings are obtained. Because of the multitude of precise adjustments required, the set up procedure by nature is a tedious, time consuming and costly operation.

Once the proper settings of the fountain keys have 60 been obtained, the prior art devices of which I am familiar offered no easy method of marking the exact rotative location of each fountain key. Accordingly, then, should it become necessary to move the fountain blade 65 for any reason during a run, the entire trial and error process had to be duplicated in order to complete the гuп.

### SUMMARY OF THE INVENTION

The present invention relates generally to the art of printing machinery, and more particularly, is directed to improvements in fountain keys to control the flow of ink from the ink fountain to the fountain roller.

The fountain keys constructed in accordance with the teachings of this invention each include an elongate, unthreaded rod which has motion normal to the Prior workers in the art have previously developed 10 surface of a fountain blade and which is in sliding engagement within a properly aligned, stationary bushing. The rod terminates at either end in a conventional socket, within which is retained a hardened steel ball. The forward ball bears against the surface of the fountain blade and is fabricated of harder material so as to assure extended periods of use without undue wear. The rearward ball bears against a cam surface and serves as a cam follower to transmit axial forces to the rod for fountain blade adjusting purposes.

> The cam surface is turned by a peripherally positioned gear which may be precisely positioned in any desired rotative location by means of a meshed pinion gear. Preferably, the cam surface includes structure which is scored or otherwise marked to provide a vernier scale to visually indicate the precise key position at any given time. Accordingly, a predetermined fountain key position may be readily duplicated by employing the associated vernier scale and turning the pinion gear until the cam surface reaches the precise desired rotative location.

It is therefore an object of the present invention to provide improved offset press fountain keys of the type set forth.

It is another object of the present invention to provide novel fountain keys to overcome the deficiencies of presently available offset press fountain keys.

It is another object of the present invention to provide novel offset press fountain keys which are provided with gear actuated movement designed to completely eleminate threaded engagements.

It is another object of the present invention to provide novel, offset press fountain keys which include an elongate rod and a hardened steel ball at each end of the rod.

It is another object of the present invention to provide novel offset press fountain keys which function by means of a cam to vary the spacing of a fountain blade from its associated fountain roller.

It is a further object of the present invention to provide novel offset press fountain keys which are cam operated and which have a vernier scale associated therewith to accurately set forth the rotative location of the cam.

It is a further object of the present invention to provide novel offset press fountain keys which have elongate rods in contact with a fountain blade, cam means to axially bias the rods and lock means to securely restrain the cam means in the desired rotative location to position the fountain blade in the desired position relative to the associated fountain roller.

It is another object of the present invention to provide novel offset press fountain keys which are rugged in construction, highly accurate in use and trouble-free when in operation.

Other objects and a fuller understanding of the invention will be had by referring to the following description and claims thereof taken in conjunction with the

accompanying drawings wherein like reference characters refer to similar parts throughout the several views and in which:

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

FIG. 1 is a partial perspective view of a portion of an offset printing press, showing a portion of the fountain keys.

FIG. 2 is an enlarged, side elevational view of a fountain key of FIG. 1, partially broken away to expose de- 10 tails of interior construction.

FIG. 3 is an exploded, perspective view of the construction components of a fountain key.

FIG. 4 is a cross sectional view, taken along Line 4-4 of FIG. 1. looking in the direction of the arrows. 15

FIG. 5 is a partial, side elevational view similar to FIG. 2, showing a modified cam arrangement.

FIG. 6 is an elevational view of the modified cam arrangement taken along Line 6-6 of FIG. 5, looking in 20 the direction of the arrows.

FIG. 7 is a partial, side elevational view similar to FIG. 2, showing a second modified cam arrangement.

FIG. 8 is an elevational view of the second modified <sup>25</sup> cam arrangement taken along Line 8–8 of FIG. 7, looking in the direction of the arrows.

FIG. 9 is a cross sectional view taken along Line 9—9 of FIG. 2, looking in the direction of the arrows.

#### DESCRIPTION OF THE PREFERRED EMBODIMENT OF THE INVENTION

Although specific terms are used in the following description for the sake of clarity, these terms are intended to refer only to the particular structure of my <sup>35</sup> invention selected for illustration, and are not intended to define or limit the scope of the invention.

Referring now to the drawings, I show in FIG. 1 a conventional offset printing press 10 which incorporates a plurality of fountain keys 12, 14, 16, 18, 20. The 40 fountain keys mount through the front housing 22 and have axial movement relative to the fountain blade 24. (FIG. 2) as hereinafter more fully set forth.

As best seen in FIG. 2, a conventional fountain roller 26 of the offset press 10 rotates in the direction indicated by the arrow 28 to receive a coating of ink from the ink reservoir 30 in the usual manner. The fountain blade 24 mounts upon the support 32 in well known manner and is substantially tangentially positioned with respect to the fountain roller 26 to spread a film of ink upon the surface of the roller upon function of the fountain keys 12, 14, 16, 18, 20 in the manner hereinafter more fully set forth. A relatively heavy base bar 34 is carried by the machine frame (not shown) in spaced 55 relation from the fountain roller 26 in stationary manner so that there is no relative movement between the roller 26 and the base bar 34. An elongate, generally U-shaped channel 36 forwardly secures to the base bar 34 to mount the plurality of fountain keys 12, 14, 16, 60 18, 20 in position to function the fountain blade 24. The U-shaped channel member 36 incorporates the front housing 22, a bottom web 38 and the connecting leg 40 which define the interior channel space 42 to receive the fountain key cams and gears as hereinafter 65 more fully described.

As best seen in FIGS. 2 and 3, each fountain key 12, 14, 16, 18, 20 comprises an elongate rod 44 which ter-

minates at the fountain plate end in a hardened steel ball 46 which is positioned to bear against the fountain blade 24. The rod terminates forwardly in a second steel ball 48 which serves as a cam follower to move the rod 44 normally to the surface of the fountain blade 24.

The base bar 34 is drilled and tapped to provide a threaded opening 50 for each fountain key 12, 14, 16, 18, 20. A bushing 52 having external threads 54, threadedly engages the opening 50 and projects through the aligned threaded opening 56 which is provided in the connecting leg 40 of the U-shaped channel member 36. In this manner, the plurality of threaded bushings 52 can be employed to secure the channel member 36 to the base bar 34. Each bushing 52 is provided with an axially aligned cylindrical bearing 58 which is sized to receive the elongate rod 44 therein in sliding engagement. The bushing 52 serves to position the elongate rod 44 for functional operation of the fountain blade 24 in the manner hereinafter more fully set forth. If desired, a lock nut 60 may be employed to threadedly engage the external threads 54 of the bushing 52 rearwardly of the base bar 34 to firmly lock the bushing 52 in the desired location.

The elongate rod 44 is provided with a collar 62 near the forwardly positioned steel ball 48 to serve as a stop for the coil spring 64. The spring 64 biases between the rearward face of the collar 62 and the forward end 66 of the bushing 52 to continuously bias the elongate rod 44 and the rearward steel ball 46 forwardly away from the fountain blade 24. Of course, in accordance with well known principles of fountain key construction, the rearward steel ball 46 is never actually pulled out of contact with the fountain blade 24.

A circular cam 68 mounts upon the front housing 22 and may be rotative about the pin 70 which positions in the lower housing opening 72. The rearward face 74 of the cam 68 serves as the cam surface and is configured as necessary to provide a gradual transition be-40 tween the high point and the low point to axially function the elongate rod 44 through its necessary full range of operation. The forward steel ball 48 bears against the rearward face 74 of the circular cam 68 to impart axial movement to the rod 44 as the cam is circularly 45 turned.

In the embodiment illustrated, the cam 68 is provided with external gear teeth 76 which mesh with the teeth of the pinion gear 78 for fountain key adjustment purposes. The pinion gear 78 is pinned or otherwise affixed 50 to the pinion shaft 80 which is turnable through the upper opening 82 which is provided in the front housing 22. An adjusting knob 84, which may be knurled, affixes to the forward end of the pinion shaft 80 and serves to provide a positive finger grasp for adjusting the position of the pinion gear 78. Thus, by turning the adjusting knob 84, the affixed pinion gear 78 may be readily turned to any desired rotative position. Simultaneously, the circular cam 68 is also turned through action of the meshed external gear teeth 76. It will be noted that in accordance with well known principles of gear design, the ratio of diameters between the pinion gear 78 and the circular cam 68 is so designed that rotative movement of the pinion gear through a greater arc of rotation will result in correspondingly smaller arcuate movement of the circular cam 68 itself. In this manner, extremely fine adjustment of the circular cam and accordingly, the relative axial location of the steel ball 46 can be precisely located for control of the fountain plate 24.

The forward face 86 of each circular cam is preferably provided with a plurality of position marks 88 in the form of a circular dial 90. The position marks 88 are 5 equidistantly located to provide a plurality of calibrations so that the relative rotative position of each key may be readily apparent by the location of any given position mark 88. The circular dial 90 may be divided circularly into any predetermined number of incre- 10 mark the relative circular position of the circular cam ments, for example 100 increments, for ease in decimal calibration. As best seen in FIGS. 3 and 9, the front housing 22 of the channel member 36 is provided with an opening 92 which registers in front of the circular dial 90. Preferably, an index mark 94 is scribed or oth-15 erwise marked above the center of each opening 92 to coact with the circular dial 90 which is provided on the face of the cam 68. Thus, as the cam 68 is rotated by function of the adjusting knob 84, the rotative position of the cam may be readily read through the opening 92 20 by aligning a position mark 88 with the index mark 94. It is contemplated that the fountain keys would be normally calibrated by having their zero position on the dial 90 coincide with the index mark 94 when the foun-25 tain blade 24 contacts the fountain roller 26.

In operation, the adjusting knob 84 would be turned by the fingers of the operator (not shown) to rotate the pinion gear 78. This in turn rotates the circular cam 68 by the action of the pinion gear teeth upon the external gear teeth 76 to rotate the rearward cam face 74. The  $^{30}$ rotation of the cam 68 in turn causes axial movement of the elongate rod 44 toward the fountain blade 24 through interaction of the forward steel ball 48 which serves as a cam follower. After the desired position of the fountain blade 24 has been set, the circular cam 68 35 tive to the forward steel ball 48". can then be locked in position by turning the lock knob 96 on the threaded end 98 of the cam pin 70. By turning the lock knob 96 fully until its rearward face 100 bottoms against the front housing 22, the circular cam 68 can be readily locked in the desired position. In this position, the position marks 88 of the circular dial 90 are visible through the opening 92. Accordingly, the precise axial position of the elongate rod 44 can be marked by noting which position mark 88 aligns with 45 the index mark 94 when the cam 68 is locked in the desired position.

Referring now to FIGS. 5 and 6, I show a modified type of fountain key 12' which employs an elongate rod 44' which is equipped with steel balls 46' and 48' in the 50 manner hereinbefore described. The elongate rod 44' operates in the same manner as the elongate rod 44 and so need not be further described at this time. A generally U-shaped housing 102 affixes to the base bar 34' to carry the circular cam 104 in operative edge contact with the forward steel ball 48'. The circular cam 104 55 turns within the housing 102 about the pin 106 which extends through the housing to threadedly receive the lock knob 108. The circular cam 104 is provided with an eccentric surface 110 which is in contact with the 60 steel ball 48' for axially functioning the elongate rod 44'. The circular cam 104 is provided with peripheral external gear teeth 112 which mesh with the teeth of the pinion gear 78' for cam position adjustment purposes. An adjusting knob 84' extends forwardly of the 65 housing 102 to provide a convenient means for turning the pinion gear 78'. Thus, turning the pinion gear 78' in turn rotates the circular cam 104 to move the eccen-

tric surface 110 relative to the forward steel ball 48. In the manner hereinbefore set forth, a circular dial 90' may be imprinted or otherwise affixed to the forward surface of the circular cam 104 for cam positioning purposes. An opening 92' is provided through the forward wall 114 of the housing 102 in registry above the circular dial 90 so that the individual position marks 88' of the dial are visible therethrough. An index mark 94' is provided on the forward wall 114 to accurately 104.

In the embodiment illustrated in FIGS. 7 and 8, a similar elongate rod 44" is employed to function the fountain blade 24 relative to the fountain roller 26. The rod 44" terminates at each end in hardened steel balls 46' 48" and is a sliding fit within the threaded bushing 52' which is threadedly engaged within the base bar 34". A lock nut 60" secures the threaded bushing and elongate rod in the desired operating position. A generally U-shaped housing 116 forwardly secures to the base bar 34" in well known manner such as by means of the threaded bushings 52" and mounts the circular cam 118 in position to rotate its cam edge 120 relative to the forward steel ball 48", which serves as a cam follower in the manner hereinbefore described. In this embodiment, an adjusting knob 84" turns a pinion gear 78" by means of a shaft 80" which journals through the housing 116. The circular cam 118 is machined or otherwise fabricated to provide an interior, peripheral gear 122 which meshes with the teeth of the pinion gear 78". Thus, when the adjusting knob 84" is turned, the pinion gear 78" will cause rotation of the circular cam 118 to thereby circularly move the cam edge 120 rela-

In the manner hereinbefore described regarding the embodiments set forth in FIGS. 5 and 6, the top surface 119 of the circular cam 118 may be inscribed or otherwise provided with a circular dial 90" comprising a plu-40 rality of individual position marks 88" which indicate various increments of rotative travel of the cam 118. An opening 92" and an index mark 94" may be provided in the housing 116 in position to register over the circular dial 90" to visually indicate the circular position of the cam 118 in any rotative location. A lock knob 96" threadedly turns on the pin 70" in well known manner to lock the circular cam 118 in any desired rotative position.

It should be noted that the fountain key and cam operation disclosed herein may be used and installed both on new equipment and on existing type offset presses. Also, after the equipment has been used and the pressman gains experience, it is contemplated that it will be possible to rapidly set the fountain keys in predetermined desired position since it will be possible to plot fountain key locations associated with desired ink characteristics by means of the dial 88, 88' or 88".

Although I have described the present invention with reference to the particular embodiments therein set forth, it is understood that the present disclosure has been made only by way of example and that numerous changes in the details of construction may be resorted to without departing from the spirit and scope of the invention. Thus, the scope of the invention should not be limited by the foregoing specification, but rather only by the scope of the claims appended hereto.

I claim:

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1. In an apparatus including fountain keys for positioning the fountain blade of an ink fountain at a predetermined setting for ink releasing purposes of the type wherein a fountain roller rotates relative to the ink fountain, wherein the fountain blade has a forward sur- 5 face facing away from a fountain roller and a rearward surface facing toward the fountain roller, the combination of

- A. a base bar mounted forwardly of the fountain roller and in spaced relationship therefrom,
  - 1. said base bar being stationary and having no movement relative to the fountain roller,
  - 2. said base bar being provided with a plurality of openings, said openings facing the fountain blade:
- B. a channel member mounted forwardly upon the base bar,
  - 1. said channel member including a bottom web and a front housing,
  - 2. said bottom web, front housing and base bar de- 20 fining an interior channel space;
- C. a bushing secured within each said opening,
- (1) each said bushing being drilled to provide an axial, cylindrical bearing;
- D. a smooth, elongate rod having a forward end and 25 a rearward end and being slidably arranged within each said bearing,
  - 1. said rod terminating at each end in a hardened ball,
  - 2. said rearward ball being in continuous contact 30 with the forward surface of the fountain blade;
- E. a cam rotatively mounted on the front housing and having a cam surface and an index surface,
  - 1. said cam positioning in the interior channel housing,
  - 2. said forward ball being in continuous contact with the cam surface whereby rotation of the

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cam causes axial movement of the rod for fountain blade adjusting purposes,

- 3. said cam being furnished with gear teeth for cam rotative purposes; and
- F. a pinion gear rotatively mounted on the front housing and being in mesh with the cam gear teeth,
  - 1. said pinion gear being rotated by an adjusting knob which mounts forwardly of the front housing,
  - 2. a relatively large rotation of the pinion gear causing a relatively small rotation of the cam.

2. The invention of claim 1 wherein the rod is provided with a collar near the forwardly positioned ball, and a spring associated with the rod and biasing between the collar and the bushing to continuously bias the rearward ball forwardly in a direction away from the fountain blade.

3. The invention of claim 2 wherein the cam rotates about a pin, a portion of the said pin projecting through the front housing.

4. The invention of claim 3 wherein the pin terminates forwardly in a threaded end which forwardly projects from the front housing and wherein a lock knob threadedly engages the threaded end, the lock knob locking the cam in a desired rotative position by turning upon the threaded end until it is tight against the front housing.

5. The invention of claim 4 wherein the index surface of each cam faces the front housing and is provided with a dial comprising a plurality of circularly spaced position marks.

6. The invention of claim 5 wherein the front housing space with its index surface adjacent the front 35 is provided with an opening in alignment with a portion of each dial wherein the position marks may be viewed therethrough.

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