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# (54) METHODS OF USING IMPLANTABLE MEDICAL DEVICE DETACHMENT SYSTEM

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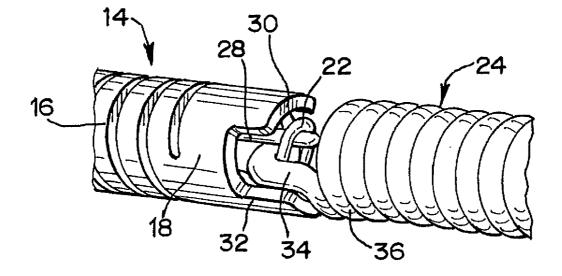
## **Related U.S. Application Data**

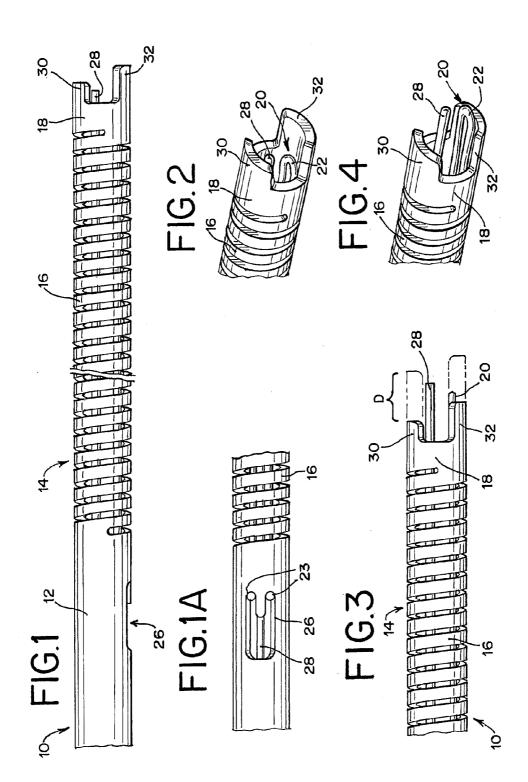
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(57)	ABSTRACT	

Implantable medical device detachment methods are provided using a carrier member having a compressible portion at a distal end thereof. The compressible portion is moved to a compressed condition to allow an engagement member of the system to releasably engage an implantable device, such as an embolic coil. The carrier member and associated implantable device are fed through a body vessel to a target location, where the device is disengaged from the engagement member. The compressible portion then moves from the compressed condition to an elongated condition to completely separate the implantable device from the engagement member.





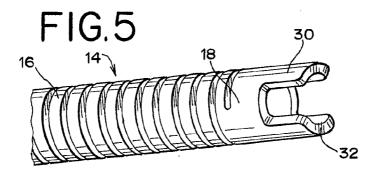
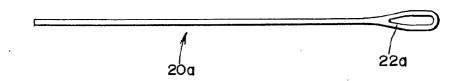
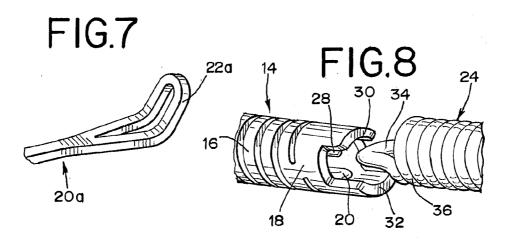
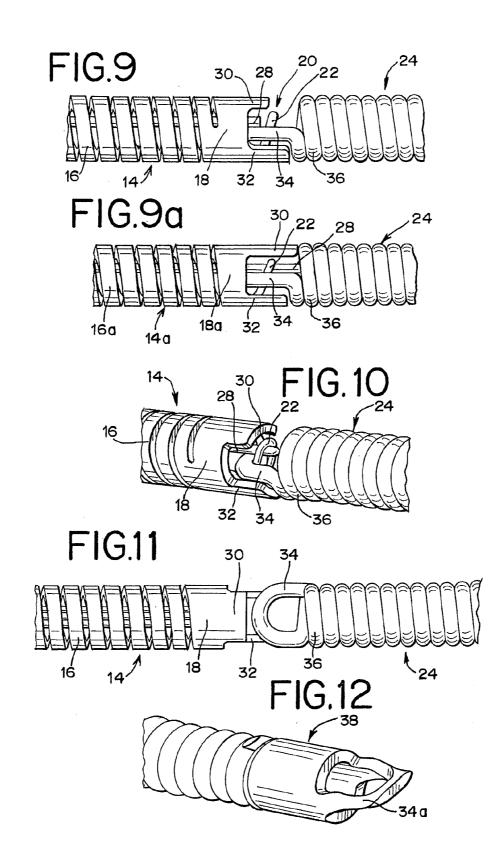


FIG.6







## METHODS OF USING IMPLANTABLE MEDICAL DEVICE DETACHMENT SYSTEM

**[0001]** This is a divisional of U.S. patent application Ser. No. 11/461,245, filed Jul. 31, 2006, hereby incorporated by reference hereinto.

### FIELD OF THE INVENTION

**[0002]** This invention generally relates to interventional medical device systems that are navigable through body vessels of a human subject. More particularly, this invention relates to detachment systems for deploying an implantable medical device to a target location of a body vessel and methods of using the same.

# DESCRIPTION OF RELATED ART

[0003] The use of catheter delivery systems for positioning and deploying therapeutic devices, such as dilation balloons, stents and embolic coils, in the vasculature of the human body has become a standard procedure for treating endovascular diseases. It has been found that such devices are particularly useful in treating areas where traditional operational procedures are impossible or pose a great risk to the patient, for example in the treatment of aneurysms in cranial blood vessels. Due to the delicate tissue surrounding cranial blood vessels, especially for example brain tissue, it is very difficult and often risky to perform surgical procedures to treat defects of the cranial blood vessels. Advancements in catheter deployment systems have provided an alternative treatment in such cases. Some of the advantages of catheter delivery systems are that they provide methods for treating blood vessels by an approach that has been found to reduce the risk of trauma to the surrounding tissue, and they also allow for treatment of blood vessels that in the past would have been considered inoperable.

[0004] Typically, these procedures involve inserting the distal end of a delivery catheter into the vasculature of a patient and guiding it through the vasculature to a predetermined delivery site. A vascular occlusion device, such as an embolic coil, is attached to the end of a delivery member which pushes the coil through the catheter and out of the distal end of the catheter into the delivery site. Some of the problems that have been associated with these procedures relate to ensuring the complete release and deployment of the coil. For example, U.S. Pat. No. 5,250,071 to Palermo, which is hereby incorporated herein by reference, describes a detachment system whereby interlocking clasps of the system and the coil are held together by a control wire. The control wire is moved proximally to disengage the clasps from each other. However, the system does not include any positive means for separating the disengaged clasps from each other, so merely retracting the control wire does not ensure release and deployment of the coil. Numerous other detachment systems currently in use suffer from similar problems.

**[0005]** Therefore, a need remains for a rapid release detachment system or method that can ensure release and deployment of an implantable medical device.

**[0006]** Further advantages could be realized with a detachment system or method incorporating a simple and inexpensive locking and deployment system.

#### SUMMARY OF THE INVENTION

**[0007]** In accordance with one embodiment or aspect of the present invention, a detachment system for delivering an

implantable medical device to a target location of a body vessel is provided with a generally hollow tubular carrier member having a distal end and an engagement member associated with the distal end. The distal end includes a compressible portion that is axially adjustable between a compressed condition and an elongated condition. The engagement member is adapted to engage an implantable medical device when the compressible portion is in the compressed condition.

**[0008]** According to another embodiment or aspect of the present invention, a detachment system for delivering an implantable medical device to a target location of a body vessel is provided with a generally hollow tubular carrier member having a distal end and an engagement member associated with the distal end. The distal end includes a compressible portion that is axially movable from a compressed condition to an elongated condition. The engagement member is adapted to engage an implantable medical device when the compressible portion is in the compressed condition. Movement of the compressible portion to the elongated condition causes an implantable device engaged by the engagement member to be actively separated from the engagement member and deployed to the target location of the body vessel.

**[0009]** According to yet another embodiment or aspect of the present invention, a method of connecting an implantable medical device to a detachment system includes providing a generally hollow tubular carrier member. The carrier member has a distal end with a compressible portion that is axially movable from an elongated condition to a compressed condition. The compressible portion is moved to the compressed condition to expose at least a portion of an engagement member associated with the distal end. The exposed portion of the engagement member is then connected to an implantable medical device.

**[0010]** According to another embodiment or aspect of the present invention, a method of deploying an implantable medical device to a detachment system includes providing a generally hollow tubular carrier member. The carrier member has a distal end with a compressible portion in a compressed condition. An engagement member associated with the distal end is releasably connected to an implantable medical device. The thusly provided system is introduced into a body vessel and the implantable medical device is positioned generally adjacent to a target location of the vessel. When the implantable medical device is properly positioned, it is disengaged from the engagement member, which causes the compressible portion of the carrier member to axially elongate and actively deploy the implantable medical device.

**[0011]** Special application for the present invention has been found for deploying embolic coils to aneurysms in the neurovascular system. However, the present invention is also applicable to the deployment of other devices, including stents, to other portions of the vascular system, so it will be understood that the products and methods described herein are not limited to particular medical devices or particular surgical applications.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0012]** FIG. **1** is a front elevational view of a carrier member of a detachment system according to an aspect of the present invention, in an elongated condition;

**[0013]** FIG. **1**A is a bottom plan detail view of an anchor portion of the carrier member of FIG. **1**;

**[0014]** FIG. **2** is a front perspective detail view of a distal end of the carrier member of FIG. **1**;

**[0015]** FIG. **3** is a front elevational view of the carrier member of FIG. **1**, in a compressed condition;

**[0016]** FIG. **4** is a front perspective detail view of a distal end of the carrier member of FIG. **3**;

**[0017]** FIG. **5** is a front perspective view of a carrier member having a pusher portion according to an alternative embodiment;

**[0018]** FIG. **6** is a plan view of an engagement member according to an alternative embodiment;

**[0019]** FIG. **7** is a front perspective detail view of the opening of the engagement member of FIG. **6**, in an up-turned condition;

**[0020]** FIG. **8** is a front perspective view of the distal end of the carrier member of FIG. **1** and a rear perspective view of an implantable medical device in a pre-connection condition;

**[0021]** FIG. **9** is a front elevational view of a connection step for connecting the distal end and implantable medical device of FIG. **8**;

**[0022]** FIG. **9***a* is a front elevational view of the proximal end of the pusher portion of FIG. **5** and illustrating a connection step by which the distal end of the pusher engages the proximal portion of the implantable medical device;

**[0023]** FIG. **10** is a front perspective detail view of the distal end of the carrier member and a rear perspective view of the implantable medical device of FIG. **8**, in a connected condition;

**[0024]** FIG. **11** is a plan view of the distal end of the carrier member and proximal end of the implantable medical device of FIG. **8**, in a disengaged condition; and

**[0025]** FIG. **12** is a front perspective view of a head piece for an implantable medical device.

### DESCRIPTION OF THE PREFERRED EMBODIMENTS

**[0026]** As required, detailed embodiments of the present invention are disclosed herein; however, it is to be understood that the disclosed embodiments are merely exemplary of the invention, which may be embodied in various forms. Therefore, specific details disclosed herein are not to be interpreted as limiting, but merely as a basis for the claims and as a representative basis for teaching one skilled in the art to variously employ the present invention in virtually any appropriate manner.

**[0027]** FIGS. **1-4** illustrate a distal portion of a generally hollow or tubular structure according to the present invention. When used herein, the terms "tubular" and "tube" are to be construed broadly and are not limited to a structure that is a right cylinder or strictly circumferential in cross-section or of a uniform cross-section throughout its length. For example, the tubular structure or system is generally designated at **10** and shown as a substantially right cylindrical structure. However, the tubular system may have a tapered or curved outer surface without departing from the scope of the present invention.

**[0028]** The detachment system **10** is comprised of a generally hollow tubular carrier member **12** having a distal end portion **14** with a compressible portion **16** and a pusher portion **18**. Preferably, the carrier member **12** is a hypotube that may be comprised of a biocompatible material, such as stainless steel. The hypotube typically will have a diameter of between about 0.010 inch and about 0.015 inch, a preferred tube having a diameter of approximately 0.013 inch. Such a

carrier member 12 is suitable for delivering and deploying embolic coils to target locations, typically aneurysms, within the neurovasculature, but differently sized carrier members comprised of other materials may be useful for different applications and are within the scope of the present invention. [0029] The compressible portion 16 of the distal end portion 14 is axially adjustable between an elongated condition (FIGS. 1 and 2) and a compressed condition (FIGS. 3 and 4). Preferably, the compressible portion 16 comprises a spiralcut portion of the carrier member 12, formed by a lasercutting operation. However, any other arrangement allowing axial adjustment (e.g., a wound wire or spiral ribbon) is also suitable for use with detachment systems according to the present invention. Most preferably, the compressible portion 16 is in the elongated condition at rest and automatically or resiliently returns to the elongated condition from the compressed condition, unless otherwise constrained. The function of the compressible portion 16 will be described in greater detail herein.

[0030] When the compressible portion 16 is in the elongated condition, the distal end 14 receives and shields at least a portion of an engagement member 20, as shown in FIG. 2. The engagement member 20 is relatively small, having the thickness of a hair in some embodiments, so it may be preferred for it to be entirely shielded by the distal end 14 to prevent damage from accidental contact. In the embodiment of FIGS. 1-4, the engagement member 20 comprises an elongated wire loosely bent in half to define an opening 22. The ends 23 of the engagement member 20 are fixedly connected to the carrier member 12 at a position proximal to the compressible portion 16, for example at an anchor portion 26 (FIG. 1A).

[0031] In an alternative embodiment, illustrated in FIGS. 6 and 7, the engagement member 20a comprises a flat ribbon defining an opening 22a at a distal portion thereof. FIG. 7 shows the opening 22a in an up-turned condition suitable for engaging an implantable medical device 24, as shown in FIGS. 9 and 10 and described in greater detail herein. The engagement member 20 of FIGS. 1-4 is preferably similarly deformable to the up-turned condition of FIGS. 9 and 10. Most preferably, the engagement member 20, 20a is elastically deformable to the up-turned condition of FIGS. 7, 9, and 10, such that it will return to the substantially flat condition of FIGS. 1-4 and 6 when not otherwise constrained. The engagement member 20, 20a may be comprised of any of a number of materials, including nitinol and stainless steel. The function of the engagement member 20, 20a will be described in greater detail herein.

[0032] As shown in FIGS. 1-4, the detachment system 10 further includes a locking member 26 received within the lumen of the carrier member 12 and movable with respect to the engagement member 20. The locking member 28 is preferably substantially longer than the engagement member 20, stretching beyond the anchor portion 26 to at least a proximal end portion (not illustrated) of the carrier member 12. In some embodiments, the locking member 28 stretches beyond a proximal end of the carrier member 12 to be directly manipulated by the user. The locking member 28 may be a wire comprised of any of a number of materials, including nitinol. The function of the locking member 28 will be described in greater detail herein.

**[0033]** The pusher portion **18** is positioned adjacent to and distally of the compressible portion **16**. As shown in FIGS. **1-4**, the pusher portion **18** preferably is not a simple right

cylindrical member, but is a modified cylinder having a slotlike component, being defined by two arcuate extensions **30** and **32**.

[0034] In one embodiment, the two extensions 30, 32 of the pusher portion 18 accommodate therebetween an aperture-defining proximal end portion 34 of an implantable medical device 24, which may be wider than the lumen of the carrier member 12, as shown in FIG. 11. Thus, the spacing that separates the two arcuate extensions 30 and 32 accommodates the proximal end member 34 and allows the engagement member 20 to engage the implantable medical device 24 (FIGS. 9 and 10), as described in greater detail herein. Furthermore, the engaged implantable medical device 24 may be rotated by rotating the carrier member 12 until at least one of the arcuate extensions 30, 32 bears against and turns the aperture-containing proximal end member 34 of the implantable medical device 24.

[0035] The arcuate extensions 30 and 32 of FIGS. 1-4 and 8-11 are illustrated with different lengths. As shown in FIG. 9, this creates a gap between the first arcuate extension 30 and a proximal end portion 36 of the implantable medical device 24, which may simplify connection of the device 24, as will be described in greater detail herein. However, according to an alternative embodiment of FIG. 5, the arcuate extensions 30 and 32 may have the same length without departing from the scope of the present invention. The function of the pusher portion 18 will be described in greater detail herein.

**[0036]** As for the implantable medical device **24**, an embolic coil having a proximal end portion **36** with an aperture **34** is illustrated in FIGS. **8-11**. However, it will be appreciated that virtually any implantable medical device may be delivered and deployed by detachment systems according to the present invention.

[0037] To connect the implantable medical device 24, the compressible portion 16 of the carrier member 12 is shortened in axial length to a compressed condition (FIGS. 3 and 4) to expose at least a portion of the engagement member 20. In particular, FIG. 3 shows a distance "D" by which the carrier member 12 is axially foreshortened in moving the compressible portion 16 from the elongated condition to the compressed condition. If the locking member 28 of the carrier member 12 is oriented to extend beyond the engagement member 20, as shown in FIGS. 3 and 4, it is withdrawn into the carrier member 12 sufficiently to position it clear of at least a portion of the opening 22 of the engagement member 20 (FIG. 9).

[0038] With the engagement member 20 exposed and clear of the locking member 28, the aperture-containing proximal end member 34 of the implantable medical device 24 is placed adjacent to opening 22, which is then deformed to the up-turned condition of FIG. 9. Alternatively, the opening 22 may be moved to the up-turned condition prior to placement of the implantable medical device 24. In the up-turned condition, at least a portion of the opening 22 passes through the aperture-containing portion 34, as best shown in FIG. 10. If the device is not provided with a suitable aperture, then a head piece 38 may be affixed to a proximal end portion thereof (FIG. 12) to provide an aperture 34*a* to receive the engagement member 20.

[0039] If the first arcuate extension 30 of the pusher portion 18 is relatively short compared to the second arcuate extension 32, then the second extension 32 will bear against the implantable medical device 24, while a gap is defined between the device 24 and the first arcuate extension 30, as illustrated in FIG. 9. The gap allows improved access to the

engagement member 20, thereby simplifying movement thereof through the aperture 34 of the implantable medical device 24.

**[0040]** As described herein, the engagement member **20** is preferably elastically deformable to the up-turned condition of FIG. **9**, so it will tend to return to a substantially flat condition. In order to prevent this, and to consequently lock the implantable medical device **24** to the engagement member **20**, the locking member **28** is moved axially through the opening **22** to the position of FIG. **10**. In this connected condition, the locking member **28** holds the engagement member **20** holds the proximal end portion **36** of the implantable medical device **24** against at least one arcuate extent **30**, **32** of the pusher portion **18**, preventing the compressible portion **16** from moving to the elongated condition.

[0041] Although an engagement system according to the preceding description is preferred for use with a detachment system of the present invention, other engagement systems may be used without departing from the present invention. For example, it is known to use heat-release adhesive to detach an implantable medical device from a delivery system. One such device is disclosed in Geremia et al. U.S. Pat. No. 5,108,407, which shows a fiber optic cable including a connector device mounted to the end to the optic fiber. An embolic coil is attached to the connector device by a heat releasable adhesive. Laser light is transmitted through the fiber optic cable to increase the temperature of the connector device, which melts the adhesive and releases the embolic coil. Such an engagement system may be incorporated into the present invention by orienting the engaged embolic coil to bear against the pusher portion 18 and hold the compressible portion 16 in the compressed condition while the adhesive is intact. Of course, the adhesive should be sufficiently strong to prevent release by the force of the compressible portion 16 acting on the embolic coil through the pusher portion 18.

[0042] Regardless of the engagement means employed to secure the implantable medical device 24, a device thus engaged is preferably delivered to a target location within a body vessel by a separate catheter or introducer. According to one method of delivering the device 24, a tubular catheter is fed into a body vessel until a distal end thereof is adjacent to a target location. Thereafter, the detachment system 10 and associated implantable medical device 24 are advanced through the catheter until the device 24 is itself generally adjacent to the target location. Alternatively, the detachment system 10 and associated device 24 may be pre-loaded in the catheter, with the combination being fed through a body vessel to a target location. Other methods of positioning the implantable medical device 24 generally adjacent to a target location may also be practiced without departing from the scope of the present invention.

**[0043]** To more accurately position the engaged device **24**, radiopaque markers (not illustrated) may be attached to the carrier member **12** or the device **24** itself.

**[0044]** When the engaged device **24** has been properly positioned and oriented, it is disengaged from the engagement member **20**. In the illustrated embodiment, this is achieved by moving the locking member **28** proximally from the position of FIG. **10** to the position of FIG. **9**. In the position of FIG. **9**, the engagement member **20** is allowed to return to its original substantially flat condition (FIGS. **3** and **4**), thereby disengaging the aperture-containing end portion **34** of the implantable medical device **24**. The locking member **28** may be provided with a radiopaque portion to provide visual feedback to indicate when the device **24** has been released.

[0045] One suitable method of withdrawing the locking member 28 is described in greater detail in an application entitled "Interventional Medical Device System Having an Elongation Retarding Portion and Method of Using the Same" (Attorney Docket No. 0805-0356), filed herewith on Jul. 31, 2006, which is hereby incorporated herein by reference. Briefly, the carrier member 28 may include a proximal portion with an elongatable portion defined by a series of alternating cut sections and frangible bridge members arranged in a spiral or helical pattern. A proximal end of the locking member 28 (not illustrated) is fixedly attached to the carrier member 12 at a location proximal to the elongatable portion. The elongatable portion is elongated by a user, thereby retracting the locking member 28. In one embodiment, the locking member 28 is adapted such that it will not disengage the engagement member 20 until a sufficient pull force is applied to break the frangible bridge members and more fully elongate the elongatable portion. Such an embodiment functions as a safety mechanism, because the implantable medical device 24 cannot be released until a minimum pull force is applied by the user.

[0046] When the implantable medical device 24 is disengaged from the engagement member 20, the compressible portion 16 automatically or resiliently moves from the compressed condition of FIG. 9 to the elongated condition of FIG. 11. At least one of the arcuate extensions 30, 32 of the pusher portion 18 bears against the device 24, completely separating it from the engagement member 20. Preferably, the pusher portion 18 bears against the proximal end portion 36 of the device 24 without contacting the aperture-containing proximal end portion 34, as illustrated in FIG. 10, because the proximal end portion 36 is typically sturdier than the aperture 34.

[0047] In the embodiment of FIG. 5 and FIG. 9a, the pusher portion 18a is designed to bear against one or more of the coils of the illustrated embolic device 24 when separating the aperture-containing end portion 34 of the device 24 from the engagement member 22. First arcuate extension 30 has a distal end surface that engages an upper edge (as viewed in FIG. 9a) of the distal-most turn of the device 24 (or a distalmost surface of a portion of some other device to be implanted). This engagement securely holds the device and protects the rest of the device, especially the extending portion 34, during disengagement. It also is contemplated that the second arcuate extension 32 has a distal end surface that engages a lower edge (as viewed in FIG. 9a) of the distal-most turn at this portion of the device 24 (or distal-most surface of some other device). This engagement securely holds this portion of the device during disengagement. By combining engagement between the device at locations that flank the aperture-containing proximal end portion 34 by the arcuate extensions 30, 32 respectively, an especially protective engagement is effected during pushing and disengaging action.

**[0048]** Ultimately, the force of the compressible portion 16 automatically or resiliently moving from the compressed condition to the elongated condition will force the implantable medical device 24 some distance from the engagement member 20, as shown in FIG. 11. The distance is exaggerated in FIG. 11 for illustrative purposes, as the compressible portion 16 is preferably calibrated such that its elongation will move the device 24 away from the engagement member 20 without expelling the same a significant distance from the pusher portion 18.

**[0049]** It will be seen from the preceding description that detachment systems according to the present invention eliminate numerous problems associated with known devices. In

particular, detachment systems and associated methods of use according to the present invention ensure that the implantable device is completely separated from the engagement system and deployed to the target location.

**[0050]** It will be understood that the embodiments of the present invention which have been described are illustrative of some of the applications of the principles of the present invention. Numerous modifications may be made by those skilled in the art without departing from the true spirit and scope of the invention, including those combinations of features that are individually disclosed or claimed herein.

**1**. A method of connecting an implantable medical device to a detachment system, comprising:

- providing a generally hollow tubular carrier member having (a) a distal end, wherein a compressible portion of said distal end is axially movable from an elongated condition to a compressed condition and (b) an engagement member associated with the distal end of the carrier member;
- providing an implantable medical device adapted to be engaged with the engagement member;
- moving the compressible portion of the distal end to the compressed condition to expose at least a portion of the engagement member; and
- connecting the engagement member and the implantable medical device.

2. The method of claim 1, wherein said providing a carrier member includes providing an engagement member defining an opening and a locking member received within the carrier member and movable with respect to the engagement member, and wherein said providing an implantable medical device includes providing an aperture at a proximal end portion of the implantable medical device.

3. The method of claim 1, wherein said connecting the engagement member and the implantable member includes passing at least a portion of the engagement member opening through the aperture of the implantable medical device and passing at least a portion of the locking member through said portion of the engagement member opening.

**4**. The method of claim **1**, wherein said providing of the distal end compressible portion includes providing a spiral-cut portion of the carrier member.

**5**. The method of claim **1**, wherein said providing of the engagement member includes defining an opening receivable by an aperture of the implantable medical device.

6. The method of claim 5, further comprising providing a locking member and receiving same within the carrier member and moving same with respect to the engagement member such that at least a portion of the locking member is received by the opening of the engagement member to releasably lock the engagement member and the implantable medical device.

7. The method of claim 1, wherein when the compressible portion of the distal end is in the elongated condition the engagement member is substantially unexposed, and wherein when the compressible portion is in the compressed condition at least a portion of the engagement member is exposed.

8. The method of claim 1, further comprising providing a pusher portion of the carrier member that is modified from a right cylindrical shape to accommodate a proximal end portion of the implantable medical device and positioning same adjacent to and distally of the compressible portion.

9. The method of claim 8, further including axially adjusting the compressible portion of the carrier member distal end 5

that is a spiral-cut portion of the carrier member itself, said adjusting being between a compressed condition and an elongated condition;

- providing an engagement member associated with the distal end of the carrier member with an up-turned condition at the distal end portion thereof, in which condition the engagement member has an up-turned distal end portion;
- receiving an elongated locking member within the carrier member and axially moving same with respect to the engagement member and with respect to the tubular carrier member; and
- receiving at least a portion of the elongated locking member within an opening of the up-turned engagement member, thereby defining an engagement space by and partially bounded by the up-turned engagement member distal end portion and the locking member, and engaging by the engagement space the implantable medical device when the compressible portion of the tubular carrier member is in the compressed condition.

**10**. The method of claim **9**, further including releasably interlocking the up-turned engagement member and the elongated locking member thereby releasably locking the implantable medical device in the engagement space.

11. The method of claim 8, further comprising providing the pusher portion with a plurality of extensions that flank a proximally extending portion of the proximal end portion of the implantable medical device.

**12**. The method of claim **11**, wherein the providing of the pusher portion includes having one of the flanking extensions shorter than the other flanking extension.

**13**. The method of claim **11**, wherein the connecting includes engaging at least one of the flanking extensions with a proximal face of the implantable medical device.

14. The method of claim 11, wherein the connecting includes engaging at least two of the flanking extensions with a respective proximal face portion of the implantable medical device.

**15**. A method of deploying an implantable medical device to a target location of a body vessel, comprising:

- providing a generally hollow tubular carrier member having (a) a distal end, wherein a compressible portion of said distal end is in a compressed condition, (b) an engagement member associated with the distal end of the carrier member, and (c) an implantable medical device releasably connected to the engagement member; positioning the implantable medical device generally adja-
- cent to a target location of a body vessel;
- disengaging the engagement member from the implantable medical device; and
- thereby causing said compressible portion to axially elongate and separate the implantable medical device from the engagement member.

16. The method of claim 15, wherein said providing a carrier member includes providing an aperture at a proximal end portion of the implantable medical device, providing an opening of the engagement member received in part by the aperture, and providing a locking member of the carrier member received in part by the opening of the engagement member.

**17**. The method of claim **15**, wherein said disengaging the engagement member from the implantable medical device includes moving the locking member proximally with respect

to the opening of the engagement member, and thereby releasing the opening from the aperture of the implantable medical device.

**18**. The method of claim **15**, wherein said providing a carrier member includes providing a compressible portion automatically/resiliently movable from the compressed condition to an elongated condition when the engagement member is disengaged from the implantable medical device.

**19**. The method of claim **15**, wherein said providing of the compressible portion of the distal end includes providing a spiral-cut portion of the carrier member.

**20**. The method of claim **15**, further including automatically/resiliently moving the compressible portion of the distal end of the carrier member to the elongated condition when the engagement member is disengaged from the implantable medical device.

**21**. The method of claim **15**, further comprising positioning a pusher portion of the carrier member adjacent to and distally of the compressible portion, and providing the pusher portion to be generally non-tubular to accommodate a proximal end portion of the implantable medical device.

22. The method of claim 21, wherein the pusher portion is provided with a first arcuate extension and a second arcuate extension, and bearing at least one of the first and second arcuate extensions against the implantable medical device when the compressible portion of the distal end moves to the elongated condition.

23. The method of claim 22, comprising providing one of the first and second arcuate extensions to be longer than the other.

**24**. The method of claim **22**, comprising providing the first and second arcuate extensions to have substantially the same length.

**25**. The method of claim **15**, further including axially adjusting the compressible portion of the carrier member distal end that is a spiral-cut portion of the carrier member itself, said adjusting being from a compressed condition to an elongated condition;

- providing the engagement member with an up-turned condition at the distal end portion thereof, in which condition the engagement member has an up-turned distal end portion;
- positioning a pusher portion of the carrier member adjacent to and distally of the compressible portion and accommodating a proximal end portion of the implantable medical device; and
- whereby the engagement member moves to the elongated condition thereby deploying the implantable medical device.

26. The method of claim 25, further including receiving an elongated locking member within the carrier member and axially moving same with respect to the engagement member and with respect to the tubular carrier member; and

receiving the elongated locking member during the upturned condition of the engagement member opening within an engagement space defined by and partially bounded by the up-turned distal end portion and the locking member, thereby engaging the implantable medical device when the compressible portion of the tubular carrier member is in the compressed condition prior to deploying same.

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