



(51) International Patent Classification:

E21B 10/60 (2006.01) *E21B 33/12* (2006.01)
E21B 23/06 (2006.01)

(21) International Application Number:

PCT/US2012/059063

(22) International Filing Date:

5 October 2012 (05.10.2012)

(25) Filing Language:

English

(26) Publication Language:

English

(71) Applicant: **HALLIBURTON ENERGY SERVICES, INC.** [US/US]; 10200 Bellaire Boulevard, Houston, TX 77072 (US).

(72) Inventors: **CARROLL, Sean**; 3000 North Sam Houston Parkway East, Houston, TX 77032 (US). **FRIPP, Michael, L.**; 2601 Beltline Road, Carrollton, TX 75006 (US).

(74) Agent: **SMITH, Marlin, R.**; Smith IP Services, P.C., P.O. Box 997, Rockwall, TX 75087 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,

HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- of inventorship (Rule 4.17(iv))

Published:

- with international search report (Art. 21(3))



WO 2014/055089 A1

(54) Title: WELL TOOL WITH DYNAMIC METAL-TO-METAL SHAPE MEMORY MATERIAL SEAL

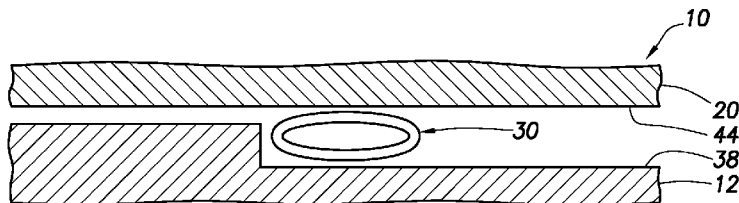


FIG. 3C

(57) Abstract: A well tool can include sealing surfaces, and a shape memory material seal which dynamically seals between the sealing surfaces with metal-to-metal contact between the shape memory material seal and each of the sealing surfaces. A method of sealing in a well tool can include forming a shape memory material seal, heat treating the seal, then deforming the seal, then installing the seal in the well tool, and then heating the seal, thereby causing the seal to expand into metal-to-metal sealing contact with a sealing surface which displaces relative to the shape memory material seal. A drill bit can include sealing surfaces formed on a cone and a journal of the drill bit, and a shape memory material seal which dynamically seals between the sealing surfaces with metal-to-metal contact between the shape memory material seal and each of the sealing surfaces.

- 1 -

**WELL TOOL WITH DYNAMIC METAL-TO-METAL SHAPE MEMORY
MATERIAL SEAL**

TECHNICAL FIELD

This disclosure relates generally to operations performed and equipment utilized in conjunction with subterranean wells and, in one example described below, more particularly provides a well tool with a dynamic metal-to-metal shape memory material seal.

BACKGROUND

Heat can be generated when elastomeric seals are used to seal against moving parts of well tools. Such heat can deteriorate the seals, so that they no longer adequately provide their sealing function. The generated heat can also damage other components of certain well tools. It will, therefore, be readily appreciated that improvements are continually needed in the art of constructing well tools and providing seals therein.

- 2 -

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a representative elevational view of a well tool and associated method which can embody principles of this disclosure.

FIG. 2 is a representative cross-sectional view of a portion of the well tool.

FIGS. 3A-D are representative cross-sectional views of a shape memory material seal in a method of sealing in the well tool.

FIGS. 4A-D are representative cross-sectional views of another example of the the shape memory material seal in a method of sealing in the well tool.

DETAILED DESCRIPTION

Representatively illustrated in the drawings is a well tool 10 and associated method which can embody principles of this disclosure. However, it should be clearly understood that the well tool and method are merely one example of an application of the principles of this disclosure in practice, and a wide variety of other examples are possible. Therefore, the scope of this disclosure is not limited at all to the details of the well tool and method described herein and/or depicted in the drawings.

In examples described below, metal-to-metal seals are made at least partially from shape memory material. A super-elastic behavior of shape memory materials can be used to minimize or eliminate seal insertion forces, to allow for broader mechanical tolerances on sealing surfaces, to increase sealing capabilities, and to minimize wear in a dynamic seal.

- 3 -

A metal ring seal can be made from a shape memory material. The shape memory material seal is deformed to provide for easy assembly, with little or no insertion force needed. Heat causes the seal to expand for an energized seal between sealing surfaces.

In one example, the shape memory material seal is deformed, so that it can be readily inserted into a well tool. When heated, the shape memory material returns to its memory shape. The memory shape is preferably a toroidal metal seal ring, although other shapes may be used.

A circular cross-section of the toroidal shape memory seal is an interference fit between the sealing surfaces of the well tool. This interference fit results in the shape memory material seal being in metal-to-metal sealing contact with the well tool sealing surfaces.

The shape memory material seal will maintain this interference fit between the sealing surfaces, even as temperature changes downhole during use of the well tool. The shape memory material seal may have a wall thickness sufficient to withstand fluid pressures exerted on the seal downhole, or the seal may be partially or completely filled with a fluid to prevent its collapse, etc. In other examples, an interior of the seal may be pressure balanced with an exterior on one side (e.g., via a hole or other opening in the side of the seal, etc.). In one example, the seal may have a C-shaped cross-section.

The shape memory material seal can be used as a static or dynamic seal. It is considered that some shape memory material material can have excellent anti-erosion characteristics. In a dynamic seal, there is less likelihood of eroding the shape memory material seal, as compared to an elastomeric seal. For sealing in roller cone drill bits, the

- 4 -

reduced heat generation due to metal-to-metal sealing with the shape memory material seal can be an advantage.

The shape memory material is in some examples chosen so that it is in its martensitic phase at room temperature, and is in its austenitic phase at downhole temperatures. In the room temperature martensitic phase, the shape memory material has lower modulus of elasticity and can be plastically deformed. When heated to the austenitic phase, the modulus of the shape memory material can triple, and the material will return to its heat-treated memory shape.

The shape memory material can comprise any of Ni-Ti, Ni-Ti-Nb, Ni-Ti-Hf, Ni-Ti-Pd, Ni-Ti-Zr, Cu-Zr, Ni-Al, Fe-Mn-Si, Cu-Al-Ni, Cu-Zn-Al and Fe-Ni-Co-Ti. Other shape memory material materials may be used, if desired. The shape memory material could in some examples comprise a shape memory polymer (e.g., polyurethanes, other block copolymers, linear amorphous polynorbornene, organic-inorganic hybrid polymers consisting of polynorbornene units that are partially substituted by polyhedral oligosilsesquioxane, etc.) in addition to, or instead of a shape memory alloy.

In one example, a shape memory material material with a large temperature hysteresis may be used. The shape memory material material would be formed in its martensitic phase at room temperature. Upon heating, the material will transform into the high-strength austenitic phase. Due to the large temperature hysteresis, the material will remain in the austenitic phase upon cooling back to room temperature.

In other examples, the shape memory material can be in its martensitic phase both at downhole temperatures, and at surface temperatures. In these examples, the material could remain in its heat-treated memory shape, even after cooling

- 5 -

back to its martensitic phase. One advantage to having the shape memory material in its martensitic phase when downhole is that such materials are generally more erosion resistant when they are in their martensitic phase.

If the shape memory material seal is not to be reusable, or if disassembly of the well tool is not needed, then a material with a large temperature hysteresis may be preferred. If the shape memory material seal is to be reused, or if ready disassembly of the well tool is desired, then a material with less temperature hysteresis may be preferred. Examples of shape memory materials with relatively large temperature hysteresis include Ni-Ti-Nb and Ni-Ti-Fe.

Representatively illustrated in FIG. 1 is a drill bit 10 which can embody principles of this disclosure. The drill bit 10 is of the type known to those skilled in the art as a roller cone bit or a tri-cone bit, due to its use of multiple generally conical shaped rollers or cones 12 having earth-engaging cutting elements 14 thereon.

Each of the cones 12 is rotatably secured to a respective arm 16 extending downwardly (as depicted in FIG. 1) from a main body 18 of the bit 10. In this example, there are three each of the cones 12 and arms 16.

However, it should be clearly understood that the principles of this disclosure may be incorporated into drill bits having other numbers of cones and arms, and other types of drill bits and drill bit configurations. The drill bit 10 depicted in FIG. 1 is merely one example of a wide variety of drill bits and other well tools which can utilize the principles described herein.

Referring additionally now to FIG. 2, a cross-sectional view of one of the arms 16 is representatively illustrated.

- 6 -

In this view it may be seen that the cone 12 rotates about a journal 20 of the arm 16. Retaining balls 22 are used between the cone 12 and the journal 20 to secure the cone on the arm.

Lubricant is supplied to the interface between the cone 12 and the journal 20 from a chamber 24 via a passage 26. A pressure equalizing device 28 ensures that the lubricant is at substantially the same pressure as the downhole environment when the drill bit 10 is being used to drill a wellbore.

A seal 30 is used to prevent debris and well fluids from entering the interface between the cone 12 and the journal 20, and to prevent escape of the lubricant from the interface area. As the cone 12 rotates about the journal 20, the seal 30 preferably rotates with the cone and seals against an outer surface of the journal, as described more fully below. However, in other examples, the seal could remain stationary on the journal 20, with the cone 12 rotating relative to the journal and seal.

The seal 30 in this example comprises a shape memory material and forms metal-to-metals seals between sealing surfaces on each of the journal 20 and cone 12. Such metal-to-metal sealing enhances the capabilities of the seal 30 to exclude debris, reduce wear, prevent escape of lubricant, etc., as well as reducing the heat generated in dynamic sealing. If a shape memory polymer is used, the shape memory polymer can be used to bias a metallic component of the seal 30 into sealing contact.

Referring additionally now to FIGS. 3A, an enlarged scale cross-sectional view of one example of the seal 30 is representatively illustrated. In this example, the seal 30 has a memory shape which is a toroid having a circular

- 7 -

cross-section. The seal 30 is heat treated, so that the shape memory material thereof is in its martensitic phase at room temperature.

The seal 30 is then deformed, as depicted in FIG. 3B. Preferably, the seal 30 is deformed in manner making it more suitable for ready installation in a well tool, such as the drill bit 10. In this example, a radial width of the seal 30 is decreased, in order to allow the seal to readily fit between the journal 20 and cone 12.

The seal 30 is then installed in the drill bit 10, as depicted in FIG. 3C. Note that, due to the deformation of the seal 30, there preferably is no interference between the seal 30 and sealing surfaces 38, 44 formed on the cone 12 and journal 20. This can reduce or eliminate potential damage to the metal seal 30 due to installation.

The seal 30 is then heated, so that it is transformed to its austenitic phase and expands to (or toward) its memory shape. In FIG. 3D, the seal 30 is depicted as expanded into metal-to-metal sealing contact with each of the sealing surfaces 38, 44. A shape memory polymer material can extend a metal component (such as an outer, erosion resistant layer) of the seal 30 into metal-to-metal sealing contact.

The heating of the seal 30 may be performed during manufacture of the drill bit 10, or it may occur due to downhole temperatures experienced by the drill bit. The scope of this disclosure is no limited to any particular way of heating the seal 30.

Note that the seal 30 could be completely or partially filled with a liquid and/or gas to completely or partially balance fluid pressures exerted on the seal downhole. Alternatively, one or more openings could be provided in a

- 8 -

wall of the seal 30 to equalize pressure in the interior of the seal with pressure on one side of the seal.

Referring additionally now to FIGS. 4A-D, another configuration of the seal 30 is representatively illustrated. In this configuration, the seal 30 has a generally C-shaped cross-section.

As with the seal 30 of FIGS. 3A-D, the seal of FIGS. 4A-D is formed and heat treated so that it has a certain memory shape in its martensitic phase at room temperature. The seal 30 is then deformed, installed in a well tool, and heated. Upon heating, the seal 30 attempts to return to its memory shape, thereby forming static and/or dynamic metal-to-metal sealing against the sealing surfaces 38, 44.

Alternatively, or in addition, the seal 30 can be used as a backup or redundant seal to another seal, such as an elastomer seal (e.g., an o-ring, etc.). In its expanded downhole condition, the seal 30 will close off an extrusion gap between the surfaces 38, 44 (or other surfaces), thereby mitigating extrusion of the elastomer seal due to a pressure differential across the elastomer seal.

It may now be fully appreciated that the above disclosure provides significant advancements to the art of constructing seals for use in well tools. The seal 30 comprises a metal-to-metal dynamic seal in the drill bit 10, which seal can be readily installed in the drill bit without interference or damage to the seal.

A well tool (e.g., drill bit 10) is provided to the art by the above disclosure. In one example, the well tool can include first and second sealing surfaces 38, 44, and a shape memory material seal 30 which dynamically seals between the first and second sealing surfaces 38, 44 with metal-to-metal contact between the shape memory material

seal 30 and each of the first and second sealing surfaces 38, 44.

The shape memory material seal 30 can seal against the first and second sealing surfaces 38, 44 while there is relative displacement between the first and second sealing surfaces 38, 44.

The first sealing surface 38 may be formed on a drill bit cone 12, and the second sealing surface 44 may be formed on a drill bit journal 20. The shape memory material seal 30 can seal between the cone 12 and the journal 20 as the cone 12 rotates about the journal 20.

The shape memory material seal 30 may expand into sealing contact with each of the first and second sealing surfaces 38, 44. The shape memory material seal 30 may expand into sealing contact in response to heat applied to the shape memory material seal 30.

The shape memory material seal 30 may have a generally circular cross-section or a generally C-shaped cross-section. Other shapes may be used in keeping with the scope of this disclosure.

A method of sealing in a well tool is also described above. In one example, the method can comprise: forming a shape memory material seal 30; heat treating the shape memory material seal 30; then deforming the shape memory material seal 30; then installing the shape memory material seal 30 in the well tool; and then heating the shape memory material seal 30, thereby causing the shape memory material seal 30 to expand into metal-to-metal sealing contact with a first sealing surface 38 which displaces relative to the shape memory material seal 30.

- 10 -

A drill bit 10 is provided to the art by the above disclosure. In one example, the drill bit 10 includes first and second sealing surfaces 38, 44 formed on a cone 12 and a journal 20, respectively, of the drill bit 10, and a shape memory material seal 30 which dynamically seals between the first and second sealing surfaces 38, 44 with metal-to-metal contact between the shape memory material seal 30 and each of the first and second sealing surfaces 38, 44.

The shape memory material may comprise a shape memory alloy and/or a shape memory polymer. Heating of the shape memory material may transform the shape memory material to an austenitic phase. However, the shape memory material may be in an austenitic or martensitic phase at downhole temperatures.

Although various examples have been described above, with each example having certain features, it should be understood that it is not necessary for a particular feature of one example to be used exclusively with that example. Instead, any of the features described above and/or depicted in the drawings can be combined with any of the examples, in addition to or in substitution for any of the other features of those examples. One example's features are not mutually exclusive to another example's features. Instead, the scope of this disclosure encompasses any combination of any of the features.

Although each example described above includes a certain combination of features, it should be understood that it is not necessary for all features of an example to be used. Instead, any of the features described above can be used, without any other particular feature or features also being used.

- 11 -

It should be understood that the various embodiments described herein may be utilized in various orientations, such as inclined, inverted, horizontal, vertical, etc., and in various configurations, without departing from the principles of this disclosure. The embodiments are described merely as examples of useful applications of the principles of the disclosure, which is not limited to any specific details of these embodiments.

In the above description of the representative examples, directional terms (such as "above," "below," "upper," "lower," etc.) are used for convenience in referring to the accompanying drawings. However, it should be clearly understood that the scope of this disclosure is not limited to any particular directions described herein.

The terms "including," "includes," "comprising," "comprises," and similar terms are used in a non-limiting sense in this specification. For example, if a system, method, apparatus, device, etc., is described as "including" a certain feature or element, the system, method, apparatus, device, etc., can include that feature or element, and can also include other features or elements. Similarly, the term "comprises" is considered to mean "comprises, but is not limited to."

Of course, a person skilled in the art would, upon a careful consideration of the above description of representative embodiments of the disclosure, readily appreciate that many modifications, additions, substitutions, deletions, and other changes may be made to the specific embodiments, and such changes are contemplated by the principles of this disclosure. For example, structures disclosed as being separately formed can, in other examples, be integrally formed and *vice versa*.

- 12 -

Accordingly, the foregoing detailed description is to be clearly understood as being given by way of illustration and example only, the spirit and scope of the invention being limited solely by the appended claims and their equivalents.

- 13 -

WHAT IS CLAIMED IS:

1. A well tool, comprising:
first and second sealing surfaces; and
a shape memory material seal which dynamically seals between the first and second sealing surfaces with metal-to-metal contact between the shape memory material seal and each of the first and second sealing surfaces.
2. The well tool of claim 1, wherein the shape memory material seal seals against the first and second sealing surfaces while there is relative displacement between the first and second sealing surfaces.
3. The well tool of claim 1, wherein the first sealing surface is formed on a drill bit cone, and wherein the second sealing surface is formed on a drill bit journal.
4. The well tool of claim 3, wherein the shape memory material seal seals between the cone and the journal as the cone rotates about the journal.
5. The well tool of claim 1, wherein the shape memory material seal expands into sealing contact with each of the first and second sealing surfaces.
6. The well tool of claim 1, wherein the shape memory material seal expands into sealing contact in response to heat applied to the shape memory material seal.

- 14 -

7. The well tool of claim 1, wherein the shape memory material seal has a generally circular cross-section.

8. The well tool of claim 1, wherein the shape memory material seal has a generally C-shaped cross-section.

9. The well tool of claim 1, wherein the shape memory material seal comprises a shape memory alloy.

10. The well tool of claim 1, wherein the shape memory material seal comprises a shape memory polymer.

- 15 -

11. A method of sealing in a well tool, the method comprising:

forming a shape memory material seal;

heat treating the shape memory material seal;

then deforming the shape memory material seal;

then installing the shape memory material seal in the well tool; and

then heating the shape memory material seal, thereby causing the shape memory material seal to expand into metal-to-metal sealing contact with a first sealing surface which displaces relative to the shape memory material seal.

12. The method of claim 11, wherein the forming further comprises forming the shape memory material seal with a generally circular cross-section.

13. The method of claim 11, wherein the forming further comprises forming the shape memory material seal with a generally C-shaped cross-section.

14. The method of claim 11, wherein the first sealing surface is formed on a drill bit cone which rotates about a drill bit journal.

15. The method of claim 14, wherein the shape memory material seal also expands into metal-to-metal sealing contact with a second sealing surface formed on the journal.

- 16 -

16. The method of claim 15, wherein the shape memory material seal seals against the first and second sealing surfaces while the cone rotates about the journal.

17. The method of claim 11, wherein the shape memory material seal seals against the first sealing surface and a second sealing surface while there is relative displacement between the first and second sealing surfaces.

18. The method of claim 11, wherein the shape memory material seal comprises a shape memory alloy.

19. The method of claim 11, wherein the shape memory material seal comprises a shape memory polymer.

20. The method of claim 11, wherein the heating comprises transforming the shape memory material to an austenitic phase.

- 17 -

21. A drill bit, comprising:

first and second sealing surfaces formed on a cone and a journal, respectively, of the drill bit; and

a shape memory material seal which dynamically seals between the first and second sealing surfaces with metal-to-metal contact between the shape memory material seal and each of the first and second sealing surfaces.

22. The drill bit of claim 21, wherein the shape memory material seal seals against the first and second sealing surfaces while there is relative displacement between the first and second sealing surfaces.

23. The drill bit of claim 21, wherein the shape memory material seal seals between the cone and the journal as the cone rotates about the journal.

24. The drill bit of claim 21, wherein the shape memory material seal expands into sealing contact with each of the first and second sealing surfaces.

25. The drill bit of claim 21, wherein the shape memory material seal expands into sealing contact in response to heat applied to the shape memory material seal.

26. The drill bit of claim 21, wherein the shape memory material seal has a generally circular cross-section.

- 18 -

27. The drill bit of claim 21, wherein the shape memory material seal has a generally C-shaped cross-section.

28. The drill bit of claim 21, wherein the shape memory material seal comprises a shape memory alloy.

29. The drill bit of claim 21, wherein the shape memory material seal comprises a shape memory polymer.

30. The drill bit of claim 21, wherein the shape memory material is in an austenitic phase.

1/4

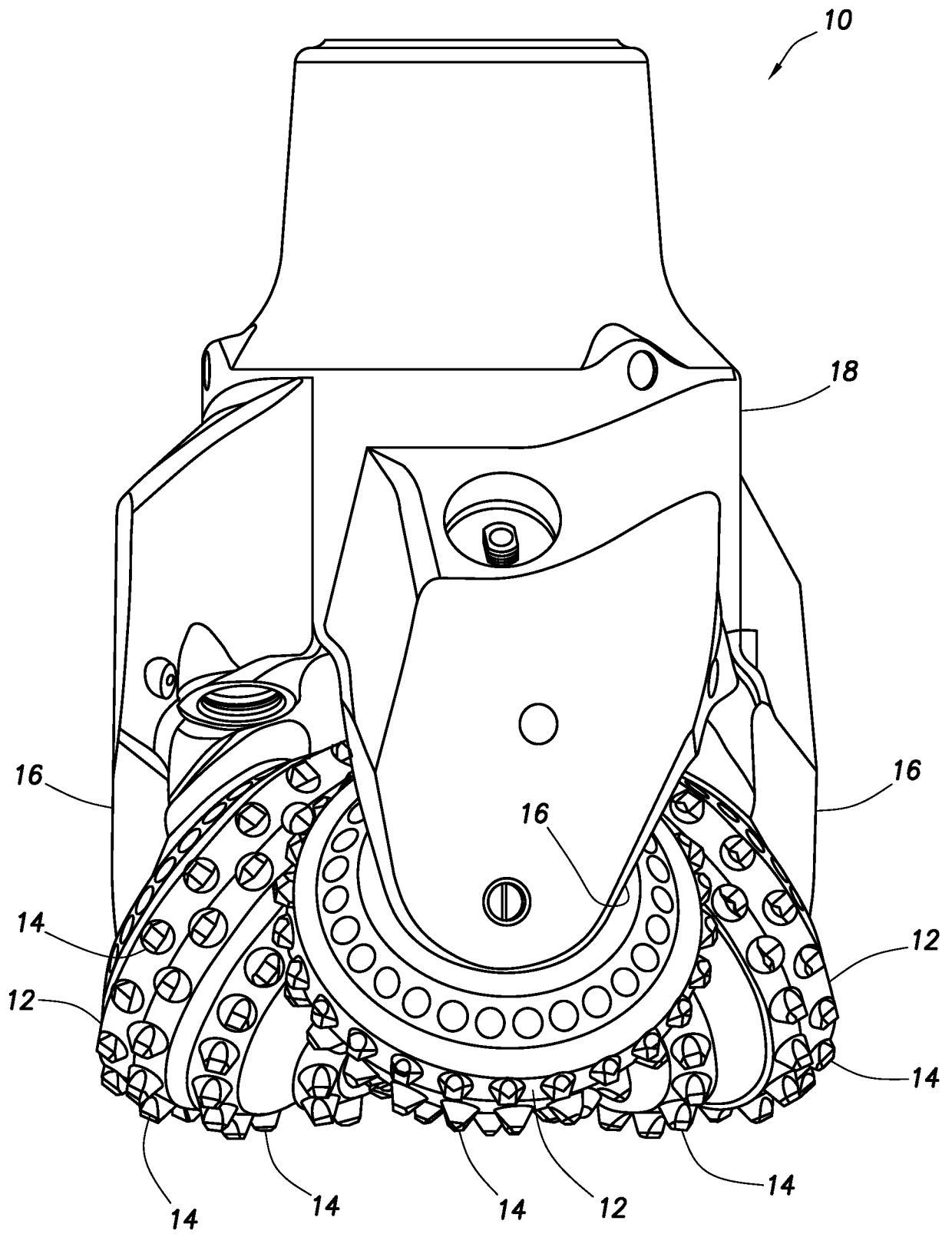


FIG. 1

2/4

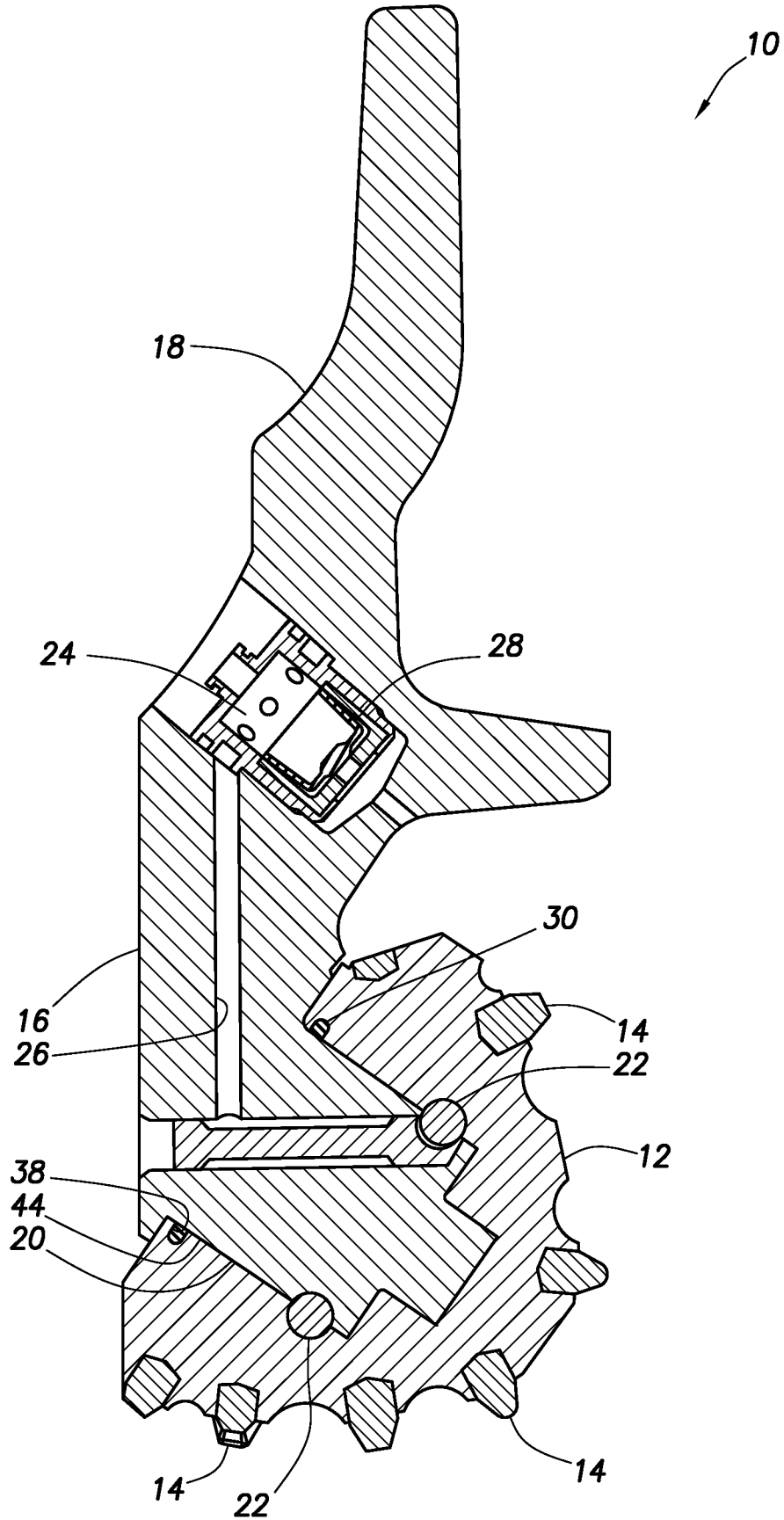


FIG. 2

3/4

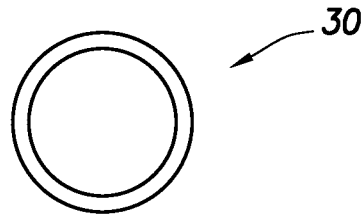


FIG. 3A

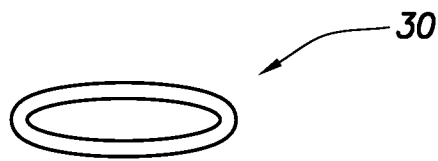


FIG. 3B

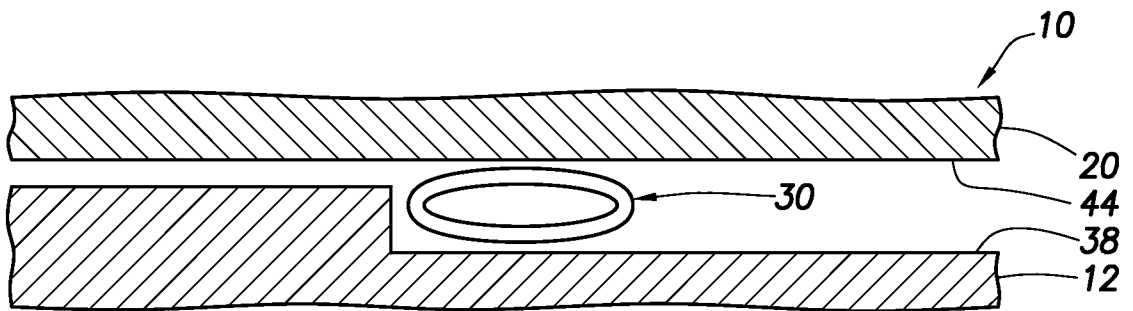


FIG. 3C

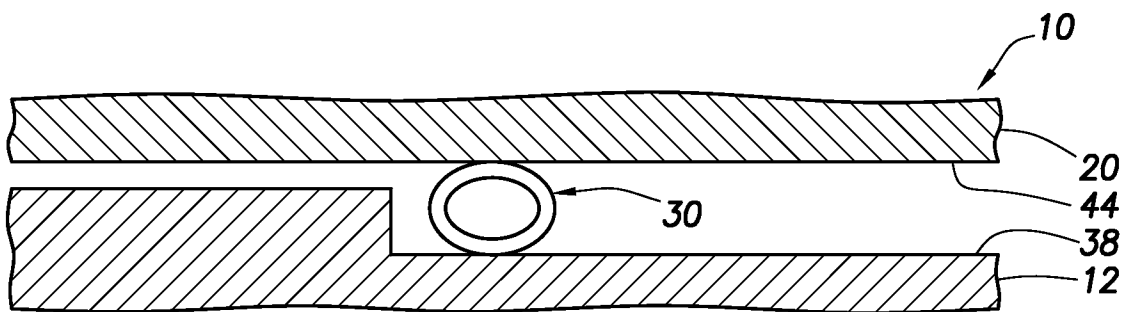


FIG. 3D

4/4

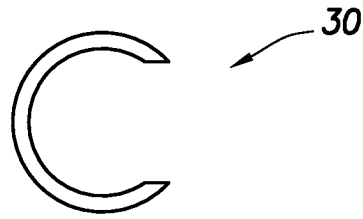


FIG. 4A

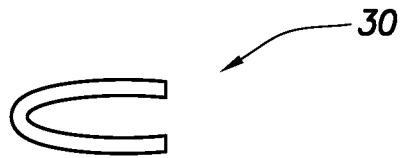


FIG. 4B

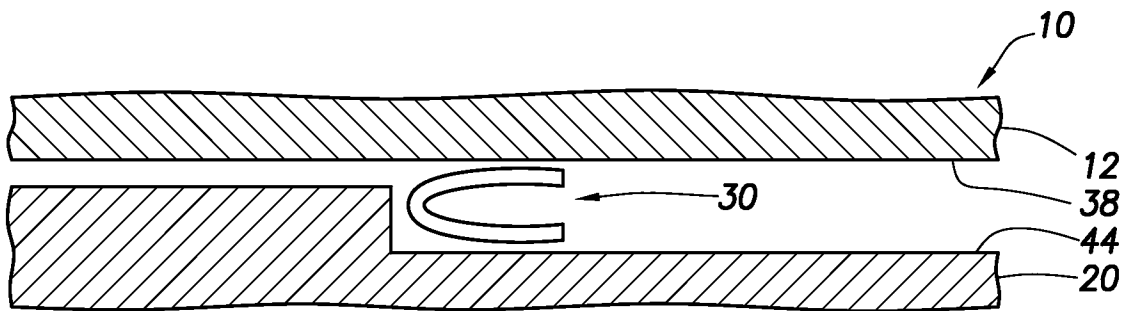


FIG. 4C

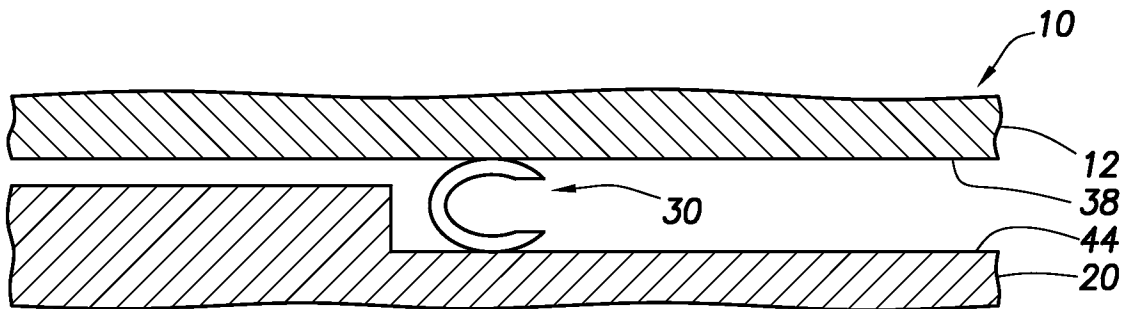


FIG. 4D

A. CLASSIFICATION OF SUBJECT MATTER**E21B 10/60(2006.01)i, E21B 23/06(2006.01)i, E21B 33/12(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHEDMinimum documentation searched (classification system followed by classification symbols)
E21B 10/60; F16J 15/34; E21B 10/08; E21B 17/08; E21B 10/22Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean utility models and applications for utility models
Japanese utility models and applications for utility modelsElectronic data base consulted during the international search (name of data base and, where practicable, search terms used)
eKOMPASS(KIPO internal) & keywords: seal, shape memory, recovery, remember, alloy, polymer, and austenitic**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 01-38687 A2 (SHELL INTERNATIONALE RESEARCH MAATSCHAPPIJ B.V.) 31 May 2001 See abstract, page 2, lines 3-31, page 4, lines 12-18, and claims 1,3,4.	1-2,5-13,17-20
Y		3-4,14-16,21-30
Y	US 4429854 A (KAR et al.) 07 February 1984 See abstract, column 1, lines 44-46, column 3, lines 16-30, claim 1, and figures 1-3.	3-4,14-16,21-30
A	EP 1533468 A1 (HALLIBURTON ENERGY SERVICES, INC.) 25 May 2005 See abstract, paragraph [0057], and figure 3.	1-30
A	US 4394020 A (OELKE, ERWIN S.) 19 July 1983 See abstract, claim 1, and figures 1-2.	1-30
A	US 4588309 A (UYEHARA et al.) 13 May 1986 See abstract, claim 1, and figures 2-4.	1-30



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family


Date of the actual completion of the international search

25 June 2013 (25.06.2013)

Date of mailing of the international search report

27 June 2013 (27.06.2013)

Name and mailing address of the ISA/KR



Korean Intellectual Property Office
189 Cheongsa-ro, Seo-gu, Daejeon Metropolitan City,
302-701, Republic of Korea

Facsimile No. 82-42-472-7140

Authorized officer

LEE, Jong Kyung

Telephone No. 82-42-481-3360



INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2012/059063

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 01-38687 A2	31.05.2001	EP 1234090 A2	28.08.2002
		EP 1234090 B1	06.08.2003
		GC 0000351 A	31.03.2007
		NO 20022510 A	25.07.2002
		NO 20022510 D0	28.05.2002
		NO 326362 B1	17.11.2008
		OA 12103 A	04.05.2006
		US 6907652 B1	21.06.2005
		WO 01-38687 A3	29.11.2001
		US 4429854 A	07.02.1984
EP 1533468 A1	25.05.2005	DE 602004018600 D1	05.02.2009
		EP 1533468 B1	24.12.2008
		EP 2055890 A1	06.05.2009
		EP 2055890 B1	21.12.2011
		US 2005-0109544 A1	26.05.2005
		US 7013998 B2	21.03.2006
US 4394020 A	19.07.1983	None	
US 4588309 A	13.05.1986	None	