(11) Publication number:

## **EUROPEAN PATENT APPLICATION**

(21) Application number: 87301467.4

(5) Int. Cl.<sup>3</sup>: C 10 G 53/10 C 10 G 53/14

(22) Date of filing: 20.02.87

(30) Priority: 24.02.86 US 832612

(43) Date of publication of application: 09.09.87 Bulletin 87/37

(88) Date of deferred publication of search report: 25.01.89

Europäisches Patentamt European Patent Office

Office européen des brevets

**Designated Contracting States:** DE FR GB IT NL

(71) Applicant: ENSR Corporation (a Delaware Corporation) 3000 Richmond Avenue Suite 530 Houston, Texas 77098(US)

(72) Inventor: Kittrel, James R. 218 Heatherstone Amherst, Mass. 01002(US)

(72) Inventor: Darian, Saeed T. 77 Village Park Amherst, Mass. 01002(US)

(72) Inventor: Tam, Patrick S. 157 Colonial Village Amherst, Mass. 02002(US)

(74) Representative: Woodcraft, David Charles et al, BROOKES & MARTIN High Holborn House 52/54 High Holborn London, WC1V 6SE(GB)

(54) Process for upgrading diesel oils.

57) A process for upgrading diesel oil to produce an upgraded diesel fuel comprising the steps of:

(a) reacting a diesel oil, having a boiling point at normal pressure of about 300°F to about 700°F, derived from a petroleum source with an oxidant selected from the group consisting of nitrogenous oxidizing agents and ozone wherein

(1) the reacting is to an extent sufficient to increase the cetane number of the diesel oil obtained in step (a) by at least 5 cetane numbers over the cetane number of the diesel oil feed to step (a), and

(2) (i) the reacting is such that when the oxidant is a nitrogenous treating agent, the amount of oxidant, equivalent on a 100% nitric acid basis, is about 10% or less by weight of diesel oil feed to step (a); and the reacting is such that when the oxidant is ozone, the amount of oxidant is sufficient to achieve an about 10% or greater reduction in the sulfur content of the reacted diesel oil obtained in step (a) over the diesel oil feed to step (a);

- (b) contacting the diesel oil from step (a) above with an extracting solvent, the extracting solvent
- (1) having a dipole moment of about 2 or greater.
- (2) being substantially immiscible with the diesel oil at

the temperature of contacting with the diesel oil obtained in step (a).

- (3) being a nonhalogenated solvent, and
- (4) excluding amines, which are reactive with the oxi-

or a mixture of such solvents or a water mixture of such solvents comprising about 50% by weight or less water; and

(c) separating the diesel oil from step (b) above from the extracting solvent to recover upgraded diesel fuel.



## EUROPEAN SEARCH REPORT

Application Number

EP 87 30 1467

DOCUMENTS CONSII	DERED TO BE RELEVAN	IT		
	Citation of document with indication, where appropriate, of relevant passages		CLASSIFICATION OF THE APPLICATION (Int. Cl.4)	
D,A US-A-4 280 818 (SCH	NULZ et al.)		C 10 G 53/10	
A US-A-3 309 309 (F.K	(. HESS)		C 10 G 53/14	
A US-A-4 113 607 (MIL	LLER)			
A US-A-3 197 400 (FIE	ERCE et al.)			
D,A EP-A-0 097 055 (ENVAND TECHNOLOGY, INC.				
A US-A-2 521 698 (DE	NISON et al.)		·	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)	
			C 10 G C 10 L	
			C 10 L	
			•	
	•			
		1		
The present search report has l	heen drawn up for all claims			
Place of search	Date of completion of the search		Examiner .	
THE HAGUE	27-10-1988	LO	LO CONTE C.	
CATEGORY OF CITED DOCUME  X: particularly relevant if taken alone Y: particularly relevant if combined with an document of the same category A: technological background	E : earlier patent after the filin nother D : document cit L : document cit	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons		
THE HAGUE  CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category  A: technological background O: non-written disclosure P: intermediate document		& : member of the same patent family, corresponding document		