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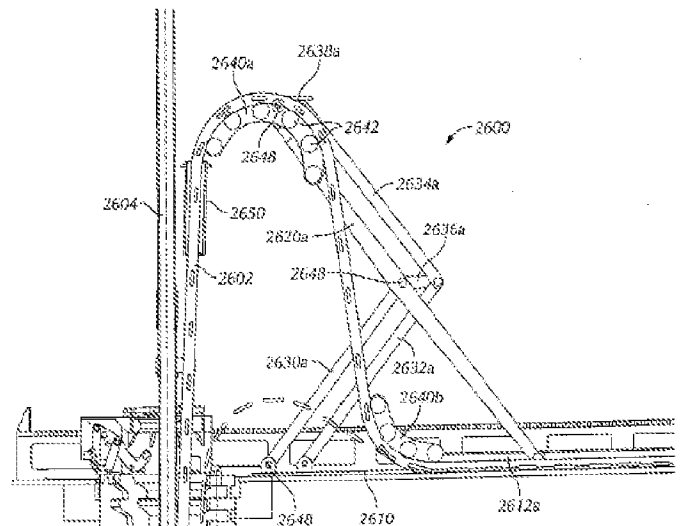
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(54)	Title	METHOD AND APPARATUS TO POSITION AND PROTECT CONTROL LINES BEING COUPLED TO A PIPE STRING ON A RIG
(56)	References Cited:	US 2006/0090901 A1, US 2008/264650 A1, US 2005/161230 A1
(57)	Abstract	

An apparatus to attach a control line to a tubular member, in which the apparatus includes a control line arm having a first control line guide coupled thereto, and a base having a second control line guide coupled thereto, with the control line arm coupled to the base and movable with respect to the base. The control line arm may be movable between a raised position and a collapsed position with respect to the base, and the control line arm may be at least one of slidably coupled and rotatably coupled to the base.



CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present application claims benefit to U.S. Patent Application No. 13/780,985 (“the ‘985 application”), filed on February 28, 2013. The ‘985 application is a continuation-in-part of U.S. Patent Application No. 12/907,846, filed on October 19, 2010, which claims benefit of U.S. Provisional Application Serial No. 61/252,956, filed on October 19, 2009, and entitled “Method and Apparatus to Position and Protect Control Lines Being Coupled to a Pipe String on a Rig.” Further, the ‘985 application is also a continuation-in-part of U.S. Patent Application No. 12/113,174, filed on April 30, 2008, now having issued as U.S. Patent No. 8,225,875 on July 24, 2012, which claims benefit of U.S. Provisional Application Serial No. 60/926,883, filed on April 30, 2007. The disclosure of these priority applications are incorporated herein by reference in their entirety. Applicant also hereby incorporates by reference into this application the following issued U.S. patents: U.S. Patent No. 6,889,772, U.S. Patent No. 7,337,853, U.S. Patent No. 7,376,403, U.S. Patent No. 6,920,931, U.S. Patent No. 7,216,716, U.S. Patent No. 7,222,677, and U.S. Patent No. 7,703,540.

BACKGROUND OF THE DISCLOSURE

Field of the Disclosure

[0002] This present disclosure relates to an apparatus and method to attach a control line to a tubular member. More specifically, the present disclosure relates to an apparatus having a control line arm having a control line guide.

Description of the Related Art

[0003] A pipe string is generally installed in a drilled borehole by lowering a distal end of a pipe segment or a pipe string into the borehole, supporting the pipe segment or the pipe string from its proximal end using a pipe engaging apparatus, threadably coupling a pipe segment to the proximal end of the pipe string above the rig floor, and again lowering the lengthened pipe string into the borehole. This process is repeated until the pipe string achieves the desired length, after which it may be positioned within a targeted interval of the drilled borehole and cemented into the borehole.

[0004] The pipe string is generally supported within the borehole from its proximal end using a stationary spider or a collar load support (CLS) landing spear at or adjacent to the rig floor so that an additional pipe segment may be coupled to the proximal end of the

pipe string to lengthen the pipe string. A vertically movable elevator assembly, such as a string elevator or casing running tool (CRT), may be movably suspended above the spider or CLS landing spear to engage and support the pipe string from its new proximal end (at the proximal end of the newly added pipe segment) to unload the spider or CLS landing spear. After the spider or CLS landing spear is disengaged from the pipe string, the pipe string may be lowered into the borehole by lowering the elevator assembly, and the spider or CLS landing spear may be reengaged just under the new proximal end of the pipe string.

[0005] The spider or CLS landing spear is supported by a rig in a manner that distributes the load of the pipe string to structural components in or under the rig floor. Alternately, when the load of the pipe string is supported by the elevator assembly, the load of the pipe string is distributed to structural components of the rig through a block, a draw works and a derrick to unload the spider or CLS landing spear so that it can be disengaged and opened to permit enlarged portions of the pipe string, such as pipe joints, to pass through the spider or CLS landing spear into the borehole. Specifically, to transfer the load of the pipe string from the elevator assembly back to the spider, the slips of the spider must engage and grip the exterior surface of the pipe string so that the pipe string can be supported by the spider and then released by the elevator assembly. Similarly, to transfer the load of the pipe string from the elevator assembly to a CLS landing spear, the halves of the CLS landing spear must close on and surround the exterior surface of the pipe string just below a pipe joint so that the pipe string can be supported by the CLS landing spear and then released by the elevator assembly.

[0006] Oil and/or gas wells may be equipped with control lines for electrically, fluidically or optically linking various downhole devices to the surface. For example, control lines may be used to receive data from downhole instruments and to selectively operate, from the surface, downhole devices such as valves, switches, sensors, relays or other devices. One use of control lines may be to open, close or adjust downhole valves in order to selectively produce or isolate formations penetrated by the borehole. A control line may also transmit data gathered downhole to the surface, and control lines may transmit commands from the surface to downhole devices.

[0007] Control lines may comprise conductive wires or cables for electrically controlling downhole devices, fibers for optically controlling downhole devices, or

small-diameter tubing for fluidically (e.g., hydraulically or pneumatically) controlling downhole devices. Control lines are generally of a small diameter compared to the diameter of the pipe string to which they may be secured, and are generally between 0.5 and 6 cm. in diameter. Control lines may be generally aligned along the length of a portion of the outer surface of a pipe string, generally parallel to the center axis of the bore of the pipe string, and secured to the pipe string using clamps, ties, straps, etc. Although pipe strings generally comprise a plurality of pipe segments coupled together at pipe joints, a control line is generally continuous or has few joints along its length in order to eliminate or minimize couplings along the control line. Control lines may be stored on a reel that may be brought to the rig and unreeled as the control line is secured to the pipe string and installed in the borehole.

[0008] A pipe string is generally made-up and run into the borehole using a spider supported in or on a rig floor. The spider may comprise a tapered bowl that movably receives pipe slips that converge to engage and grip the pipe string, and retract to release the pipe string. Alternately, a collar load support (CLS) landing spear may comprise a pair of halves that can be closed around the pipe string to support a load transfer sleeve that engages an upper collar of the pipe string, as disclosed in U.S. 6,651,737, a patent that is assigned to and owned by the owner of the patent rights related to this disclosure. An elevator assembly, such as a string elevator or a casing running tool (CRT), is generally vertically movable above the spider or the CLS landing spear, and may be used to engage and movably support the pipe string so that the pipe string can be released at the spider or CLS landing spear, and so that the lengthened pipe string can be lowered further into the borehole. Whether a spider or a CLS landing spear is used to support the pipe string, during this critical “hand-off” step, the one or more control lines must be positioned and protected so that they will not become damaged. A control line secured to a pipe string is subject to being damaged and rendered useless if it is pinched or crushed between the tapered bowl and the slips of a spider, two adjacent slips of a spider, the halves of a CLS landing spear, or the pipe string and another structure. For example, but not by way of limitation, a control line may be damaged if it is pinched between the pipe string and the pipe slips that may be movably received within the tapered bowl of a spider to engage and grip the pipe string. Similarly, a control line may be damaged if it is crushed between the pipe string and the wall of the borehole as the pipe string is lowered into the borehole. If a control line is pinched or crushed, it may be necessary to

remove the entire pipe string from the borehole in order to remove and replace the damaged control line, thereby resulting in a substantial loss of valuable rig time.

5 [0009] The control line may be secured to the pipe string using a clamp, tie, strap, band or other device. For example, but not by way of limitation, a protective clamp may be applied to secure the control line to the pipe string and also to protect the control line at critical positions along the pipe string, such as at pipe joints. Some control line clamps comprise an elongate guard member, shaped to cover and shield a portion of the control line adjacent to a pipe joint, and end portions that may couple to the guard member to secure the guard member to the pipe string and to secure the control line to the pipe string.

10 [0010] When running one or more control lines into a borehole along with the pipe string, it is important that the pipe slips of the spider engage and grip the pipe string in a manner that prevents crushing or damaging the control line while making up the pipe string. It is advantageous if the control lines can be positioned out of the zone of operation of the spider, or the CLS landing spear, when the spider is engaged to grip, or the CLS landing spear is closed to support, the pipe string. A control line positioning apparatus, such as a pivotable arm, may be used to position a portion of one or more control lines to prevent exposure of the control lines to crushing or pinching by the spider or by the CLS landing spear. Optionally, a rig floor, a shock table, the tapered bowl of a spider, or some other structure to support the spider or the CLS landing spear may comprise a groove, bay or recess into which the control lines can be positioned using the control line positioning arm to protect the control lines during operation of the spider or the CLS landing spear. After the load of the pipe string is transferred to the elevator assembly to unload the spider or the CLS landing spear, the control line positioning arm may then be actuated to reposition the portion of the control lines from the groove, bay or recess to a raised position proximal the pipe string but above the disengaged spider or the opened CLS landing spear so that a portion of the length of the control lines lie along the exterior surface of the pipe string to facilitate application of a clamp.

25 [0011] One or more reels on which control lines are stored may be disposed on or near the rig floor, and unreeled to supply control lines to the control line positioning apparatus that is on the rig floor proximate the pipe string. In order to prevent a hazard to personnel and equipment on the rig floor, the control lines may be directed overhead to

one or more guide members, such as a sheave or roller, supported above the rig floor. For example, control lines may be fed from a reel, and one or more guide members supported from the derrick and redirected toward the control line positioning apparatus on the rig floor. Alternately, the control lines may be routed through a radially more direct path to the control line positioning apparatus and to the pipe string along a path that is substantially radial to the axis of the pipe string and spaced-apart from the rig floor, but this arrangement is more likely to interfere with rig floor activities and equipment. Prior art documents include US 2006/0090901 A1 which discloses arm for moving flexible lines at a well site, and more specifically a movable arm which engages a flexible line at a well site for positioning the flexible line between run-in position for passing the flexible line with a tubular through a well hole in the rig floor and a clamping position wherein the flexible line is adjacent the tubular above the rig floor for clamping the line to the tubular.

Other prior art includes US 2008/264650 A1 which relates to a method and apparatus to position and protect control lines being coupled to a pipe string on a rig which comprises a control line positioning apparatus comprising a retainer arm, having a control line retainer thereon, is driven between a removed position with the retainer arm positioned adjacent to a base and adjacent to a rig floor and a raised position with the retainer arm raised by a drive member to a raised position to hold one or more control lines along a portion of the length of a pipe string to facilitate application of a clamp to secure the control lines to the pipe string.

US 2005/161230 A1 relates to a control line guide and method of using same, and more specifically to a control line guide and manipulating arm can protect and guide one or more control lines which are desired to be attached and lowered into a wellbore with a tubular string. The control lines may be moved toward a tubular string, can be clamped to the tubular string, and the tubular string and control lines may be lowered into the wellbore. When the elevator reaches a predetermined position, the spider slips are preferably set. To protect the control lines, the control lines are moved in a substantially radial direction outward from the tubular string. The spider slips are closed only after the control lines are retained outward

[0012] What is needed is a method of safely securing control lines to a pipe string as the pipe string is being made up and run into a well. What is needed is a method and an apparatus that shelters control lines and prevents damage to control lines being secured to

a pipe string and installed in a borehole with the pipe string. What is needed is a method and apparatus to reliably position control lines and to provide a reliable control line feed to a control line positioning device, and to prevent the control lines from entering the operating zone of a spider or a CLS landing spear unless the spider or CLS spider is disabled from closing around a pipe string. What is needed is a method and an apparatus to deliver a control line feed to a control line positioning device that routes the control lines along a path that will not interfere with personnel or equipment on the rig floor.

SUMMARY OF THE CLAIMED SUBJECT MATTER

[0013] The present disclosure satisfies one or more of the above needs by providing a control line positioning method and an apparatus to use on a rig to position and protect one or more control lines, and to facilitate clamping of control lines to a pipe string using, for example, clamps, ties, straps, bands, etc. (hereinafter these are collectively referred to herein as “clamps”). Clamps may be installed at spaced intervals along the length of a pipe string as the pipe string is made-up and run into a borehole. In one embodiment, the present disclosure provides a control line positioning method and apparatus to protect control lines by positioning and restraining control lines from entering the operating zone of a spider or a CLS landing spear, and to prevent control lines from being pinched, crushed or otherwise damaged by such operation, which includes the movement of components of a spider or the closure of the halves of a CLS landing spear.

[0014] In another embodiment, the present disclosure provides a control line positioning method and an apparatus to position control lines to be clamped to a pipe string while the pipe string is received through a pipe engagement apparatus and supported by an elevator assembly above the pipe engagement apparatus. The apparatus may comprise a control line retainer arm that is movable between a removed position, with the control lines restrained from entering the operating zone of the pipe engagement apparatus, and a raised position to position the control lines along the pipe string above the pipe engagement apparatus. In one embodiment, the control line retainer arm may comprise a receiving member to be removably received within a receiving assembly adjacent to the pipe engaging apparatus when the control line retainer arm is moved to a removed position to restrain the control lines from entering the operating zone of the pipe engaging apparatus. In another embodiment, the control line retainer arm may comprise

a docking member to be releasably coupled to a docking assembly adjacent to the pipe engaging apparatus when the control line retainer assembly is moved to its removed position to restrain the control lines from entering the operating zone of the pipe engaging apparatus, and the control line retainer arm may be released from the docking assembly and moved, using a drive member, to position the control lines along a portion of the pipe string, and generally along a side of the portion of the pipe string that is radially disposed toward the control line retainer arm. The control lines may be held in that position as they are clamped to the pipe string.

[0015] Some embodiments of the control line positioning apparatus may be used with a safety interlock system to prevent damage to control lines. For example, but not by way of limitation, a docking assembly may be positioned adjacent to the pipe engagement apparatus and used to releasably couple to the control line retainer arm and to secure the retainer arm in its removed position during engagement of the pipe engaging apparatus with the pipe string. In one embodiment, the docking assembly may be mechanically, fluidically or electrically coupled to the pipe engaging apparatus to provide a safety interlock system preventing release of the control line retainer arm from the docking assembly until the pipe engaging apparatus is in a disengaged or open condition. In one embodiment, when the pipe engaging apparatus is in the disengaged or open condition and the control line retainer arm is released from the docking assembly, the docking assembly may deploy, or cause to be deployed, one or more blocking members to prevent re-engagement of the pipe engagement apparatus until the control line retainer arm is again releasably coupled to the docking assembly. In one embodiment, when the control line retainer arm couples to the docking assembly, the docking assembly may automatically disable or retract the one or more blocking members to again permit the pipe engagement apparatus to engage and support the pipe string.

[0016] In one embodiment, the movement of the control line retainer arm of the control line positioning apparatus may be by rotation and/or translation, and the control line retainer arm may be movable between the removed position, to restrain the control lines from entering the operating zone of the pipe engagement apparatus, and a raised position to position the control lines along a portion of the pipe string to facilitate the application of a clamp. In one embodiment, the movement of the control line retainer arm may, for example, be generated by simultaneous translation and rotation of the control line retainer arm within a common plane as the control retainer arm is raised from the

removed position to the raised position, or as the retainer arm is lowered from the raised position to the removed position. The translation and/or rotation of the retainer arm may be driven by a drive member, for example, a cylinder, coupled to the control line retainer arm.

5 **[0017]** In one embodiment, the control line positioning apparatus may comprise a positionable control line retainer arm supporting a control line retainer assembly. The control line retainer assembly may comprise a control line retainer that may slidably or rollably engage one or more control lines so that the control lines can be positioned proximal to the pipe string by raising the control line retainer arm from the removed
10 position to the raised position. The one or more control lines may be fed to the control line retainer assembly coupled to the control line retainer arm from a control line reel that is positioned remote to the control line positioning apparatus. In one embodiment, a control line reel may be disposed above, on or adjacent to the rig floor and generally lateral to the pipe string. In another embodiment, a control line reel may be disposed
15 underneath the rig floor within a sub-space. Optionally, the control line retainer comprises rolling members, such as rollers or sheaves, and the control lines may be routed or threaded over the rollers or sheaves to rotatably couple the control lines to the control line retainer arm, and to feed the control lines to the control line retainer that is positionable by movement of the control line retainer arm.

20 **[0018]** Once positioned along the pipe string by the control line positioning apparatus, the control lines may be secured to the pipe string using fasteners, such as clamps, sleeves, bands, clips, ties or other fasteners, and these fasteners may be applied or installed by rig personnel or by an automatic fastener installing machine. In one embodiment, a fastener installing machine may be coupled to and supported by the
25 control line positioning apparatus and automatically deployed to install a fastener to clamp control lines to the pipe string when the control line retainer arm is in the raised position.

[0019] In one embodiment of the control line positioning method and the apparatus, for example, when the slips of a spider engage and grip a pipe string, or when the halves of
30 the CLS landing spear close to surround and support the pipe string, the control line retainer arm of the control line positioning apparatus is in the removed position to position and restrain the control lines from entering the operating zone of the pipe slips of

the spider, or from entering the operating zone of the halves of the CLS landing spear, to protect the control lines from being pinched, crushed or otherwise damaged. In one embodiment, the control line positioning apparatus may be automatically disabled. For example, the control line positioning apparatus may be disabled during engagement of the pipe engaging apparatus by releasably coupling the control line retainer arm to a docking assembly adjacent to the pipe engaging apparatus to prevent inadvertent movement of the control line retainer arm to the raised position and to prevent the resulting movement of the control lines from entering the operating zone of the pipe engaging apparatus. In an alternate embodiment, the pipe engaging apparatus may be disabled from engaging the pipe string when the control line retainer arm is not in the removed position. For example, the slips of a spider may be disabled from engaging the pipe string, or the halves of the CLS landing spear may be disabled from closing to surround the pipe string, when the control line retainer arm of the control line positioning apparatus is not in the removed position. These safeguards prevent damage to control lines by engagement of the slips of the spider or by closure of the halves of the CLS landing spear.

[0020] In one embodiment of the control line positioning apparatus for use with a spider, the retainer arm of the control line positioning apparatus positions the control lines along a portion of the pipe string and at a radial position that is generally opposite the center slip of a three-unit slip assembly. In a three-unit slip assembly, a center slip, a right slip and a left slip each comprise a gripping face having a generally arcuate gripping surface that generally conforms to the curvature of the exterior of the pipe string. The right slip and the left slip may be hingedly coupled to the right side and the left side, respectively, of the center slip so as to form a generally annular slip assembly when the right and left slips are rotated to surround the pipe string. When the spider is disengaged, the load of the pipe string is transferred to the elevator assembly, and the center slip is manipulated up from its gripping position within the tapered bowl of the spider, and simultaneously pulled radially away from the pipe string. As the right slip and left slip follow the center slip, each of the right slip and the left slip hinge and rotate away from the annular position relative to the center slip, and toward a lateral, open and disengaged position relative to the center slip. It should be understood that the number of slips in the slip assembly may be varied without a substantial change in the manner of use or mode

of operation of the slip assembly within the context of the use and operation of the control line positioning apparatus.

[0021] In one embodiment, the movement of the control line retainer arm of the control line positioning apparatus between the removed position and the raised position is provided by operation of a mechanical linkage comprising the control line retainer arm having a first end and a second end, a track that engages a follower that is coupled to the retainer arm intermediate the first end and the second end, a stabilizer coupled to the control line retainer arm and a drive member to drive the follower along the path of the track. The path of the track may be generally adapted to produce, at the control line retainer assembly that is coupled to the second end of the control line retainer arm, a resulting path terminating at a removed position proximate the pipe engaging apparatus at or near a lower end of the track, and terminating at a raised position that is proximate the pipe string and generally above the pipe engaging apparatus at or near an upper end of the track.

[0022] In another aspect, the present disclosure comprises a rig floor-mounted pathway comprising a protectable control line feed channel. In one embodiment, the rig floor-mounted pathway comprises a channel cover, a first cover support and a generally parallel second cover support. The cover and the first and second cover supports may each be generally elongate, each having a first end disposed proximate a control line positioning apparatus and a second end distal the control line positioning apparatus. In one embodiment, the channel cover may be hingedly coupled to one of the first cover support or the second cover support, and the channel cover may be pivotable between an open position to provide access to the control line feed channel, and a closed position to close and protect the control line feed channel.

[0023] In one embodiment, the first and/or the second cover supports each may comprise a generally triangular cross-section and positioned one relative to the other to dispose an acutely angled portion of the cover support outboard to the channel, and to disposed a substantially right-angled or a substantially angled portion of the cover support adjacent to the channel defined between the first and the second cover supports. This arrangement of the cover supports and the triangular cross-sections thereof provides a ramp-like structure on both sides of the rig floor-mounted pathway, each generally parallel to the channel, to facilitate unimpaired movement of equipment or personnel

over the pathway. The cover supports may comprise highly visible colors and/or treaded surfaces to provide favorable traction for personnel that may walk on the pathway.

[0024] In one embodiment, the rig floor-mounted pathway may comprise a bend portion to receive a control line feed and redirect one or more control lines received at an inlet to the bend portion to assume a new direction upon exiting the bend portion through an outlet. The bend portion may comprise a plurality of rolling members, such as rollers, arranged in one or more arcuate patterns to prevent exceeding a desired minimum bend radius as the control lines are redirected by the bend portion. In one embodiment, the bend portion may be coupled to a scale, a strain gauge, a load cell or other force measuring device to measure the force applied to the bend portion, or to a component of the bend portion, and the measured force may be used to determine the tension in one or more of the control lines redirected by the bend portion. In one embodiment, the force may be measured and the tension in one or more control lines may be determined using an algorithm that calculates the tension, and the tension in the one or more control lines may be compared to one or more maximum recommended tension values to generate a warning, alarm, or to interrupt operation of the control line positioning apparatus fed by the pathway until the cause of the excessive control line tension can be investigated and remedied.

[0025] In one embodiment, a control line positioning apparatus may provide a base, a control line retainer arm having a first end and a second end, a drive member to move the control line retainer arm between a removed position and a raised position, and an ascending control line pathway cooperating with the control line retainer arm and having an inlet to the ascending pathway proximate the base and an outlet spaced-apart from the inlet and generally above or proximate to the retainer arm. The ascending pathway may further comprise one or more rolling members to engage and redirect one or more control lines fed into the inlet, for example, from a rig floor-mounted pathway or from an aperture through the rig floor providing access to a sub-space beneath the rig floor. The rolling members of the ascending pathway are spaced apart one from the others to redirect the one or more control lines along the rolling members without exceeding the minimum bend radius of the one or more control lines, and the rolling members are positioned to feed the one or more control lines from the outlet of the ascending pathway and to the control line retainer assembly coupled to the second end of the control line

retainer arm when in the control line retainer arm is in the removed position, the raised position, and all positions therebetween.

5 **[0026]** In one embodiment, an apparatus to cut a control line may include a movable cutting apparatus having a cutting member attached thereto, in which the movable cutting apparatus is configured to move the cutting member between a retracted position and a deployed position. The cutting member of the movable cutting apparatus is configured to engage and cut the control line in the deployed position of the cutting member.

10 **[0027]** In one embodiment, a method to cut a control line may include providing a movable cutting apparatus having a cutting member attached thereto and disposed adjacent to the control line, moving the cutting member from a retracted position to a deployed position, and cutting the control line with the cutting member of the movable cutting apparatus in the deployed position.

15 **[0028]** In one embodiment, an apparatus to run a control line on a rig may include a control line pathway configured to feed the control line through the rig, a load transfer member disposed adjacent to the control line pathway and configured to engage the control line in the control line pathway, and a load measuring device coupled to the load transfer member and configured to measure a load imparted to the load transfer member by the control line.

20 **[0029]** In one embodiment, a method to run a control line on a rig may include feeding the control line through a control line pathway through the rig, engaging the control line in the control line pathway with a load transfer member, and measuring a load imparted to the load transfer member by the control line with a load measuring device coupled to the load transfer member.

25 **[0030]** In one embodiment, an apparatus to feed a control line through a rig may include a drive member having an actuator coupled thereto, in which the drive member is configured to engage the control line and drive the control line along a longitudinal axis of the control line.

30 **[0031]** In one embodiment, a method to feed a control line through a rig may include engaging the control line with a drive member coupled to an actuator, and energizing the actuator to drive the control line with the drive member along a longitudinal axis of the control line.

- [0032]** In one embodiment, an apparatus to run a control line on a rig may include a control line pathway configured to feed the control line through the rig, and a rolling member disposed adjacent to the control line pathway and configured to engage the control line in the control line pathway.
- 5 **[0033]** In one aspect, embodiments disclosed herein relate to an apparatus to attach a control line to a tubular member. The apparatus includes a control line arm having a first control line guide coupled thereto, and a base having a second control line guide coupled thereto, with the control line arm coupled to the base and movable with respect to the base.
- 10 **[0034]** In another aspect, embodiments disclosed herein relate to a method of manufacturing an apparatus that attaches a control line to a tubular member. The method includes coupling a first control line guide to a control line arm, coupling a second control line guide to a base, and coupling the control line arm to the base such that the control line arm is movable with respect to the base.
- 15 **[0035]** In one aspect, embodiments disclosed herein relate to an apparatus to attach a control line to a tubular member. The apparatus includes a control line arm comprising a first control line guide, a base comprising a second control line guide, and a first support member rotatably coupled to the base and rotatably coupled to the control line arm. The control line arm is slidably coupled to the base such that the control line arm is movable
- 20 between a raised position and a collapsed position with respect to the base.
- [0036]** In another aspect, embodiments disclosed herein relate to a method of manufacturing an apparatus that attaches a control line to a tubular member. The method includes moving a control line arm from a collapsed position to a raised position with respect to a base coupled to the control line arm, thereby moving a control line adjacent
- 25 to a first tubular member, guiding the control line with a first control line guide and a second control line guide, the first control line guide coupled to the control line arm and the second control line guide coupled to the base, attaching the control line to the first tubular member, and lowering the first tubular member with the control line attached thereto with respect to the base.
- 30 **[0037]** In one or more embodiments, the control line arm may be movable between a raised position and a collapsed position with respect to the base, and the control line arm may be slidably coupled and/or rotatably coupled to the base.

5 [0038] In one or more embodiments, the control line arm may include a first end and a second end, in which the first control line guide may be disposed adjacent the first end of the control line arm, and the second end of the control line arm may be movably coupled to the base. The first control line guide may include a first roller and/or a first plurality of rollers, and the second control line guide may include a second roller and/or a second plurality of rollers.

[0039] In one or more embodiments, an apparatus may include a docking chute coupled to the first control line guide, such as the docking chute is rotatably coupled to an end of the first control line guide.

10 [0040] In one or more embodiments, the first control line guide may be rotatably coupled to an end of the control line arm, and/or the second control line guide may include a plurality of movable segments.

15 [0041] In one or more embodiments, an apparatus may include a first support member coupled between the control line arm and the base, in which the first support member may be rotatably coupled to the control line arm and/or rotatably coupled to the base.

[0042] In one or more embodiments, an apparatus may include a second support member and/or a third support member, in which the second support member may be disposed in parallel with respect to the first support member and/or the third support member may be disposed in parallel with respect to the control line arm.

20 [0043] In one or more embodiments, an apparatus may include a first link disposed between an end of the first support member and an end of the second support member, and/or a second link disposed between an end of the control line arm and an end of the third support member.

25 [0044] In one or more embodiments, an apparatus may include a second support member and a third support member, in which the second support member may be rotatably coupled to the base and/or rotatably coupled to the third support member, and the third support member may be coupled to the control line arm adjacent the first control line guide.

30 [0045] In one or more embodiments, the base and/or the control line arm may include a sliding element to slidably couple the control line arm to the base, such as the base

including the sliding element that includes a track with the control line arm slidably coupled to the track of the base.

5 [0046] In one or more embodiments, the control line arm may include a first control line arm and a second control line arm, in which the first control line arm and the second control line arm may be coupled to the base and movable with respect to the base, and the first control line guide may be disposed between the first control line arm and the second control line arm.

10 [0047] In one or more embodiments, the apparatus may include a link disposed between the first control line arm and the second control line arm, in which the first control line guide may be coupled to the link.

15 [0048] In one aspect, embodiments disclosed herein relate to a control line guide to attach a control line to a tubular member. The control line guide includes a body, a first arm coupled to and extending from a first side of the body, a first outer wing control line guide rotatably coupled to the first arm, a second arm coupled to and extending from a second side of the body, and a second outer wing control line guide rotatably coupled to the second arm. The first outer wing control line guide and the second outer wing control line guide are movable between an open position and a closed position with respect to the body.

20 [0049] "Jack," as that term is used herein, includes but is not limited to jacks, winches, lifts and other powered devices for generally one-dimensional displacement of an object. A jack may be powered pneumatically, hydraulically, electrically or mechanically, and it may include a rotating screw drive, cylinder, scissor extension, track and pinion or other devices.

25 [0050] "Elevator," as that term is used herein, includes but is not limited to a side door elevator, an elevator comprising internal or external slips and all other devices used for gripping and supporting a pipe string from above the spider, including those supported by a top drive or draw works.

30 [0051] The terms "comprising," "including," and "having," as used in the claims and specification herein, shall indicate an open group that may include other elements not specified. The term "consisting essentially of," as used in the claims and specification herein, shall indicate a partially open group that may include other elements not

specified, so long as those other elements do not materially alter the basic and novel characteristics of the present disclosure.

5 **[0052]** The terms "a," "an," and the singular forms of words shall be taken to include the plural form of the same words, such that the terms mean that one or more of something is provided. For example, the phrase "an apparatus having a drive motor" should be read to describe an apparatus having one or more drive motors. The term "one" or "single" shall be used to indicate that one and only one of something is intended. Similarly, other specific integer values, such as "two," are used when a specific number of things is intended.

10 **[0053]** The terms "preferably," "preferred," "prefer," "optionally," "may," and similar terms are used in the specification to indicate that an item, condition or step being referred to is an optional (not required) feature of the present disclosure.

15 **[0054]** While a preferred form of the present disclosure has been described herein, various modifications of the apparatus and method of the present disclosure may be made without departing from the spirit and scope of the present disclosure, which is more fully defined in the following claims.

[0055] The foregoing, as well as other, objects, features, and advantages of the present disclosure will be more fully appreciated and understood by reference to the following drawings, specification and claims.

20 BRIEF DESCRIPTION OF DRAWINGS

[0056] Features of the present disclosure will become more apparent from the following description in conjunction with the accompanying drawings.

25 **[0057]** Fig. 1 is an elevation view of one embodiment of the control line positioning apparatus having a control line retainer assembly coupled to the second end of a rotational and translational control line retainer arm, the control line retainer assembly positioned adjacent to, and slightly elevated from, a spider.

30 **[0058]** Fig. 2 is the control line positioning apparatus of Fig. 1 after the control line retainer arm and the control line retainer assembly thereon are moved, using a drive member, to a position proximate the pipe string and further above the spider by rotation and translation of the control line retainer arm.

[0059] Fig. 3 is the control line positioning apparatus of Fig. 2 after the control line retainer arm and the control line retainer assembly are moved, using the drive member, to a position proximate the pipe string and still further above the spider by further rotation and translation of the retainer arm.

5 **[0060]** Fig. 4 is the control line positioning apparatus of Fig. 3 after the control line retainer arm and the control line retainer assembly thereon are moved, using the drive member, to a raised position proximate the pipe string and still further above the spider by further rotation and translation of the control line retainer arm, and after an optional auxiliary pusher arm movably coupled to the control line retainer arm is deployed to
10 position the control lines along a portion of the pipe string to facilitate clamping of the control line to the portion of the pipe string above the spider.

[0061] Fig. 5 is a perspective view of the control line positioning apparatus of Fig. 4 after a clamp is installed to secure the control line to the portion of the pipe string above the spider. Also shown in Fig. 5, but not present in Figs. 1-4, is one embodiment of a
15 docking assembly to secure the control line retainer arm in a removed position.

[0062] Fig. 6A is a perspective view of one embodiment of a control line retainer assembly coupled to the second end of the control line retainer arm of a control line positioning apparatus. The control line retainer assembly of Fig. 6A comprises a docking member positioned adjacent to one embodiment of a docking assembly that may be
20 disposed adjacent a pipe engagement apparatus and releasably coupled to the control line retainer arm.

[0063] Fig. 6B is a perspective view of the control line retainer arm of Fig. 6A after the control line retainer arm and the docking member thereon are lowered to engage the docking assembly and releasably couple to the docking assembly, and the docking
25 member of the control line retainer assembly is releasably captured within a pivotable docking wheel of the docking assembly. Fig. 6B shows the docking wheel coupled to the docking member and blocked from rotation back to its open position to immobilize the control line retainer arm.

[0064] Fig. 7A is an elevational cross-section view of one embodiment of a spider that
30 may be used to engage and grip a pipe string, and to cooperate with a position sensor that senses the movement of the control line retainer arm to a removed position to restrain the control lines coupled to the control line retainer arm from entering the zone of operation

of the spider. The position sensor may be used to prevent the slips of the spider from engaging a pipe string (not shown in Fig. 7A) until the control line retainer arm of the control line positioning apparatus is in the removed position.

5 **[0065]** Fig. 7B is the elevational cross-section view of Fig. 7A after the control line retainer arm has been moved to the removed position to activate the position sensor, and after the spider is enabled to engage and support the pipe string (not shown in Fig. 7A). The activation of the position sensor may automatically enable engagement of the spider by, for example, opening a valve to supply pressurized fluid to disable a blocking member, such as a cylinder.

10 **[0066]** Fig. 8A is a perspective view of a control line retainer assembly coupled to a control line retainer arm and positioned adjacent to a docking assembly that cooperates with a CLS landing spear. The CLS landing spear is shown restrained in the open position by a blocking member deployed to prevent closure of the CLS landing spear around the pipe string until the position sensor detects the movement of the control
15 line retainer arm to the removed position.

[0067] Fig. 8B is the perspective view of Fig. 8A after the control line retainer arm is moved to the removed position and releasably coupled to the docking assembly. The movement of the control line retainer arm to the removed position to restrain the control
20 lines from entering the operating zone of the CLS landing spear, and the releasable coupling of the control line retainer arm with the docking assembly, automatically withdraws the blocking member to a retracted position to permit pivotal closure of the halves of the CLS landing spear around the pipe string.

[0068] Fig. 9A is a perspective view of one embodiment of an automatic safety latch to
25 allow the control line retainer arm to be moved by a drive member to a raised position, but to prevent inadvertent lowering of the control line retainer arm back to the removed position until the safety latch is manually disabled by rig personnel.

[0069] Fig. 9B is the perspective view of Fig. 9A after the follower on the control line retainer arm has moved through the portion of the track adjacent to the safety latch to
30 enter the portion of the track that may correspond to the raised position of the control line retainer arm.

[0070] Fig. 9C is the perspective view of Fig. 9B after the safety latch is disabled to enable lowering of the control line retainer arm back toward the removed position. The safety latch shown in Figs. 9A-9C is an example of a fail-safe safety latch.

5 **[0071]** Fig. 10 is a perspective view of an alternative control line retainer assembly that may be coupled to the control line retainer arm of the control line positioning apparatus to couple one or more control lines to the control line retainer arm.

10 **[0072]** Fig. 11 is a perspective view of an alternate embodiment of the control line positioning apparatus comprising a rotatable and translatable control line retainer arm positionable by a drive member along the path of a track between a removed position and a raised position. The control line retainer arm is shown in Fig. 11 is in the removed position and coupled to a docking assembly disposed adjacent to, and cooperative with, a CLS landing spear. The alternate embodiment of the control line positioning apparatus of Fig. 11 also comprises an ascending control line feed pathway having an inlet proximate the base to receive a control line feed and an outlet proximate to the control line retainer arm to redirect the control line feed to a control line retainer assembly coupled to the control line retainer arm.

15 **[0073]** Fig. 12 is the perspective view of the control line positioning apparatus of Fig. 11 after the control line retainer arm is moved by the drive member to a raised position to position the control line along a portion of the pipe string above the pipe engagement apparatus. The drive member is shown in an extended condition after it has moved the follower on the control line retainer arm along the path of the track.

20 **[0074]** Fig. 13 is a perspective view of control line reels stored in a sub-space beneath a rig floor supporting a control line positioning apparatus. The sub-space may be used to store and supply control line to a control line positioning apparatus through an aperture in the rig floor.

25 **[0075]** Fig. 14 is a side elevation cross-section view of the embodiment of the control line positioning apparatus of Fig. 12 revealing the ascending control line feed pathway comprising a plurality of rolling members supported by one or more frames connected to the track that engages the follower on the control line retainer arm.

30 **[0076]** Fig. 15 is a perspective view of one embodiment of a rig floor-mounted control line pathway having an inlet to receive a control line feed, an outlet to discharge the

control line feed to a control line positioning apparatus, two straight channel portions and a bend portion intermediate the straight channel portions and intermediate the inlet and the outlet. The rig floor-mounted pathway provides a protected control line feed channel through which one or more control lines may be fed to a control line positioning
5 apparatus.

[0077] Fig. 16 is the perspective view of Fig. 15 after hinged channel covers on the straight channels of the pathway are pivoted to an open position to provide access to the control line feed channel. The channel cover is removed from the bend portion of the control line feed pathway.

10 **[0078]** Fig. 17 is a top plan view of the bend portion of the floor-mounted control line pathway of Fig. 16 showing one possible arrangement of rolling members within the bend portion, and also showing one embodiment of a load cell coupled to the bend portion to facilitate measurement of the tension of control lines being fed through the pathway to a control line positioning apparatus.

15 **[0079]** Fig. 18A is an elevation view of one embodiment of a rectilinear control line positioning apparatus with a control line retainer arm in the removed position to restrain the control lines from entering the operating zone of a spider.

[0080] Fig. 18B is the elevation view of Fig. 18B after the control line positioning apparatus is driven by cylinders from the removed position to a raised position to
20 position the control line along a portion of the pipe string above the spider.

[0081] Fig. 19 is a side view of the frame supporting a plurality of rolling members rotatable about rolling member axles to define a portion of the ascending pathway.

[0082] Fig. 20 is a perspective view of one embodiment of a control line cutter in the retracted or ready position.

25 **[0083]** Fig. 21 is a perspective view of the control line cutter where the cylinder has been retracted and the retainers have released the control line cutter for pivoting under the bias of the spring.

[0084] Fig. 22 is a perspective view of a control line cutter in accordance with one or more embodiments of the present disclosure.

- [0085]** Fig. 23 is an elevation view of a control line manipulator in accordance with one or more embodiments of the present disclosure.
- [0086]** Figs. 24 and 24A are multiple views of a control line cutting member in accordance with one or more embodiments of the present disclosure.
- 5 **[0087]** Fig. 25 is a side view of a control line cutting member in accordance with one or more embodiments of the present disclosure.
- [0088]** Fig. 26A shows a side view of an apparatus to attach a control line to a tubular member in accordance with one or more embodiments of the present disclosure.
- [0089]** Fig. 26B shows an above front perspective view of an apparatus to attach a control line to a tubular member in accordance with one or more embodiments of the present disclosure.
- 10 **[0090]** Fig. 26C shows an above back perspective view of an apparatus to attach a control line to a tubular member in accordance with one or more embodiments of the present disclosure.
- [0091]** Fig. 27A shows a side perspective view of an apparatus to attach a control line to a tubular member in a raised position in accordance with one or more embodiments of the present disclosure.
- 15 **[0092]** Fig. 27B shows a side perspective view of an apparatus to attach a control line to a tubular member in an intermediate position in accordance with one or more embodiments of the present disclosure.
- 20 **[0093]** Fig. 27C shows a side perspective view of an apparatus to attach a control line to a tubular member in a collapsed position in accordance with one or more embodiments of the present disclosure.
- [0094]** Fig. 27D shows a perspective detailed view of a control line guide of an apparatus to attach a control line to a tubular member in a collapsed position disposed adjacent to a tubular gripping and/or supporting apparatus in accordance with one or more embodiments of the present disclosure.
- 25 **[0095]** Fig. 27E shows a front side perspective view of an apparatus to attach a control line to a tubular member in a collapsed position with power tongs disposed above the apparatus in accordance with one or more embodiments of the present disclosure.
- 30

[0096] Fig. 27F shows a back side perspective view of an apparatus to attach a control line to a tubular member in a collapsed position with power tongs disposed above the apparatus in accordance with one or more embodiments of the present disclosure.

5 **[0097]** Fig. 28A shows an above perspective view of a system and an apparatus to attach a control line to a tubular member in a collapsed position having multiple tools in accordance with one or more embodiments of the present disclosure.

[0098] Fig. 28B shows a front side perspective view of an apparatus to attach a control line to a tubular member in a collapsed position with additional power tongs disposed above the apparatus in accordance with one or more embodiments of the present
10 disclosure.

[0099] Fig. 28C shows a back side perspective view of an apparatus to attach a control line to a tubular member in a collapsed position with additional power tongs disposed above the apparatus in accordance with one or more embodiments of the present disclosure.

15 **[00100]** Fig. 29A shows a top down view of a tubular gripping and/or support apparatus having slips that are disposed downward within a bowl and in a closed position in accordance with one or more embodiments of the present disclosure.

[00101] Fig. 29B then shows a side perspective view of slips of a tubular gripping and/or support apparatus disposed upward within a bowl and in an open position in accordance
20 with one or more embodiments of the present disclosure.

[00102] Fig. 29C shows a side perspective view of slips of a tubular gripping and/or support apparatus disposed downward within a bowl and in a closed position in accordance with one or more embodiments of the present disclosure.

[00103] Fig. 30A shows a docking chute entering into an opening of a tubular gripping and/or support apparatus in accordance with one or more embodiments of the present
25 disclosure.

[00104] Fig. 30B shows a docking chute disposed within an opening of a tubular gripping and/or support apparatus with slips in an upward position in accordance with one or more embodiments of the present disclosure.

[00105] Fig. 30C shows a docking chute disposed within an opening of a tubular gripping and/or support apparatus with slips in a downward position to grip and/or support a tubular member in accordance with one or more embodiments of the present disclosure.

5 **[00106]** Fig. 31 shows a side perspective view of an apparatus having a control line arm moving between a raised position and a collapsed position in accordance with one or more embodiments of the present disclosure.

[00107] Fig. 32 shows a side view of a control line guide in accordance with one or more embodiments of the present disclosure is shown.

10 **[00108]** Fig. 33 shows an example of respective control lines that may be used in accordance with one or more embodiments of the present disclosure.

[00109] Fig. 34A shows a top down view of a control line guide in accordance with one or more embodiments of the present disclosure.

15 **[00110]** Fig. 34B shows a top down view of a second outer wing control line guide in accordance with one or more embodiments of the present disclosure.

[00111] Fig. 34C shows a side view of a control line guide in accordance with one or more embodiments of the present disclosure.

[00112] Fig. 34D shows a cross-sectional view across a second outer wing control line guide in accordance with one or more embodiments of the present disclosure.

20 **[00113]** Fig. 35 shows a system to handle, guide, and attach one or more control lines to a tubular member in accordance with one or more embodiments of the present disclosure is shown.

DETAILED DESCRIPTION

25 **[00114]** Specific embodiments of the present disclosure will now be described in detail with reference to the accompanying figures. Like elements in the various figures may be denoted by like reference numerals for consistency. Further, in the following detailed description of embodiments of the present disclosure, numerous specific details are set forth in order to provide a more thorough understanding of the present disclosure.

30 However, it will be apparent to one of ordinary skill in the art that the embodiments disclosed herein may be practiced without these specific details. In other instances, well-

known features have not been described in detail to avoid unnecessarily complicating the description.

[00115] Furthermore, those having ordinary skill in the art will appreciate that when describing connecting or coupling a first element to a second element, it is understood
5 that connecting and coupling may be either directly connecting or coupling the first element to the second element, or indirectly connecting or coupling the first element to the second element. For example, a first element may be directly connected to a second element, such as by having the first element and the second element in direct contact with each other, or a first element may be indirectly connected to a second element, such as by
10 having a third element, and/or additional elements, connected between the first and second elements.

[00116] In one embodiment, the present disclosure provides a control line positioning method and apparatus to position one or more generally continuous control lines along a
15 portion of a pipe string to facilitate securing the control lines to the pipe string as it is made-up and run into a borehole from a rig. The method may comprise the steps of coupling one or more control lines to a control line retainer arm that is movable by a drive member between a raised position and a removed position that restrains the control lines from entering the operating zone of a pipe engaging apparatus. The method may additionally comprise the step of releasably coupling the control line retainer arm in the
20 removed position to prevent the retainer arm from being moved to the raised position until the pipe engaging apparatus is in the open and disengaged condition. The method may further comprise the steps of releasing the control line retainer arm from the coupled position, raising the control line retainer arm to position the control lines along a portion of the pipe string above the pipe engagement apparatus, and clamping the control lines to
25 the pipe string. The method may further comprise the steps of lowering the pipe string and the control lines into the borehole, returning the control line retainer arm to the removed position, and closing the pipe engaging apparatus to engage and support the pipe string in the borehole.

[00117] In another embodiment, the present disclosure provides a control line
30 positioning method and apparatus to position one or more control lines along a portion of a pipe string above a pipe engaging apparatus to be clamped to the pipe string as the pipe string is made-up and run into a borehole, and to protect the control lines from being

pinched or crushed by closure of the pipe engaging apparatus used to engage and support the pipe string within the borehole. The apparatus may comprise a base, a control line retainer arm movable between a raised position and a removed position to restrain the control lines from entering the operating zone of the pipe engaging apparatus, and a control line retainer assembly having a control line retainer coupled to and movable by the control line retainer arm. In one embodiment, the apparatus may further comprise a docking member to releasably couple to a docking assembly disposed adjacent to the pipe engaging apparatus. In another embodiment, the apparatus may further comprise a receiving member to be removably received in a receiving assembly disposed adjacent to the pipe engaging apparatus. The drive member of the apparatus may be used to drive the control line retainer arm to the raised position to position control lines along a portion of the pipe string above the pipe engaging apparatus to be clamped to the pipe string. After a clamp is applied to secure the control lines to the pipe string, the pipe string and the control lines may be lowered into the borehole to position the clamp below the pipe engaging apparatus, the control line retainer arm may be moved to the removed position, and the load of the pipe string may then be transferred back from the elevator assembly to the pipe engaging apparatus. The method and the apparatus will protect the control lines from damage that may result from pinching or crushing between pipe slips of a spider, or between a pipe slip and the exterior surface of the pipe string, or between the halves of a CLS landing spear in a CLS pipe engaging apparatus.

[00118] In one embodiment, a control line positioning apparatus comprises a control line retainer arm, positionable between a raised position and a removed position, and movably supporting a control line retainer assembly thereon. The control line retainer assembly may comprise a control line retainer that slidably or rollably engages one or more control lines fed to the pipe string through or over the control line retainer assembly. In one embodiment, the control line retainer assembly may further comprise a docking member that can be releasably coupled in a docking assembly disposed adjacent to the pipe engaging apparatus when the control line retainer apparatus is in the removed position.

[00119] In one embodiment, the control line positioning apparatus may be automatically disabled from moving the control line retainer arm to the raised position, and from thereby positioning the control lines along a portion of the pipe string above the pipe engaging apparatus, when the pipe engaging apparatus is engaged and supporting the

pipe string within the borehole, thereby requiring that the pipe string be supported from an elevator assembly movably disposed above the rig floor and above the pipe engaging apparatus. For example, the control line positioning apparatus may be disabled when the slips of a spider are engaged to support the pipe string in the borehole. In an alternate
5 embodiment, the pipe engaging apparatus may be disabled from engaging and supporting the pipe string when the control line positioning apparatus is not in a removed position restraining the control lines from entering the operating zone of the pipe engaging apparatus. For example, the slips of a pipe engaging apparatus supported on or in a rig floor may be disabled from engaging and supporting a pipe string in a borehole when the
10 control line retainer arm of the control line positioning apparatus is raised to position control lines along a portion of the pipe string above the pipe engaging apparatus.

[00120] In one embodiment of the control line positioning apparatus that is adapted to cooperate with a spider, the control line retainer arm may be movable to position one or more control lines along a portion of the pipe string above the pipe engaging apparatus and at a position generally radially opposite the center slip of a three-unit slip assembly.
15 In a three-unit slip assembly, a center slip, a right slip and a left slip each define, along each gripping face, an arcuate gripping surface that generally conforms to the exterior contour of the pipe string. The right slip and the left slip are hingedly coupled to the right side and the left side, respectively, of the center slip so as to form a generally
20 annular slip assembly when the right and left slips are rotated to the gripping positions relative to the center slip. When the spider is to be disengaged, the load of the pipe string may be transferred to an elevator assembly movably disposed above the spider, and the center slip may be manipulated up from its gripping position within the tapered bowl of the spider and radially away from the pipe string. As the right and left slips follow, each
25 hinges away from its annular position relative to the center slip and toward a open and disengaged position. It should be understood that the number of slips in the slip assembly may be varied without substantial change in the manner of use or operation of the slip assembly within the context of the use and operation of the control line positioning apparatus.

[00121] In one embodiment, the positioning of the control line retainer arm of the control line positioning apparatus between the removed position and the raised position is provided by rotation of the control line retainer arm. In another embodiment, the
30 positioning of the control line retainer arm of the control line positioning apparatus

between the raised position and the removed position is provided by translation of the control line retainer arm, either vertical, horizontal or both. A control line retainer assembly may be coupled to the control line retainer arm to slidably or rollably couple one or more control lines to the control line retainer arm so that the control lines can be fed into the borehole along with the pipe string, and the control lines may also be positioned between the raised position and the removed position by rotational or translational movement of the arm. It should be understood that a rotationally movable control line retainer arm and/or a translatably movable control line retainer arm may also extend, for example, by use of an extendable cylinder or a telescoping cylinder, to vary its length in order to position the control line retainer arm in the removed position to restrain the control lines slidably or rollably coupled thereto from entering the operating zone of a pipe engaging apparatus.

[00122] In one embodiment, the positioning of the control line retainer arm of the control line positioning apparatus between the removed position and the raised position is provided by simultaneous rotation and translation of the control line retainer arm. In this embodiment, the control line positioning apparatus may comprise a base, a track supported on the base to engage a follower driven by a drive member along a path of the track, a stabilizer coupled to the base at a first end and coupled to a retainer arm at a second end, the control line retainer arm coupled to the follower and positionable by the drive member, as restrained by the track and follower, and the stabilizer, between a removed position and a raised position. The follower may be moved along the path of the track by, for example, a cylinder or other source of mechanical, hydraulic or pneumatic power.

[00123] In one embodiment, a control line retainer assembly may be coupled to the control line retainer arm and may comprise a control line retainer to slidably or rollably couple one or more control lines to the control line retainer arm so that the control lines may be positioned by movement of the control line retainer arm. In embodiments of the control line positioning apparatus that cooperate with a docking assembly or a control line retainer arm position sensor to implement a safety interlock to prevent damage to the control lines from closure of the pipe engaging apparatus, the control line retainer assembly may comprise a docking member that can be releasably captured by a docking assembly, or it may comprise a position sensor that can detect movement of the control line retainer assembly to its removed position.

[00124] Fig. 1 is an elevation view of one embodiment of the control line positioning apparatus 10 having a control line retainer assembly 50 coupled to the second end 30B of a rotatable and translatable control line retainer arm 30, the control line retainer assembly 50 positioned adjacent to a pipe string 80 and proximate a pipe engaging apparatus 70. The pipe engaging apparatus 70 shown in Fig. 1 is a spider that is supported by the rig floor 8 generally over an aperture 75 in the rig floor 8, and an elevator assembly 82 can be engaged to support the pipe string 80 so that the pipe engaging apparatus 70 may be disengaged. The control line retainer assembly 50 of Fig. 1 may comprise a plurality of rolling members to rollably engage a control line 90 as it is moved by the control line retainer arm to position the control line 90. It should be understood that a single control line 90 is illustrated in many of the appended drawings, but a plurality of control lines can be positioned in a generally parallel relationship by the control line positioning apparatus 10.

[00125] In the embodiment of the control line retainer assembly 50 shown in Fig. 1, a primary roller 51 rotatable on a first axle 51a engages the control line 90. Optionally, a generally "L"-shaped protective shield 53 may be rotatably coupled to the first axle 51a to support a secondary roller 52 rotatable on a second axle 52a and spaced apart from the primary roller 51 to accommodate one or more control lines 90 there between. It should be understood that the primary roller 51 and, optionally, the secondary roller 52 may each comprise one or more grooves, ridges, shoulders or rims to position and retain control lines in a generally predetermined position along the roller and/or in a parallel relationship with other control lines as the control lines are fed through the control line retainer assembly 50 during movement of the control line retainer arm 30 relative to the control line 90.

[00126] Optionally, control line retainer assembly 50 may be hinged to open so that control lines can be introduced and retained within or removed from the control line retainer assembly 50. In one embodiment to be discussed later in connection with Figs. 5-6B, 8A-8B and 10, the control line retainer 50 may further comprise a receiving member or a docking member that may be removably received or releasably coupled, respectively, to a receiving assembly or a docking assembly, respectively. While no receiving assembly or docking assembly is shown in Figs. 1-4, it should be noted that, in one embodiment of a receiving member and/or a docking member, a protruding locking

pin 55 may protrude outwardly from the control line retainer assembly 50 to serve this purpose.

5 [00127] The pipe engaging apparatus, which in Fig. 1 is a spider 70, comprises a tapered bowl 71 movably receiving a set of pipe slips 72 that can be engaged with the exterior surface of the pipe string 80 to support the pipe string 80 within the borehole 5 below the spider 70.

10 [00128] The embodiment of the control line positioning apparatus 10 shown in Fig. 1 comprises a base 12 pivotally coupled to the first end 24A of a stabilizer 24 to provide rotation of the stabilizer 24 within an angular range and within a generally vertical plane within the plane of elevation view of Fig. 1. The base 12 also supports a frame 62 having a track 69 with a lower end 69A and an upper end 69B. The path of the track 69 shown in Fig. 1 may be generally characterized as upwardly sloped at every position along the path of the track 69 between the lower end 69A and upper end 69B or, alternately, the track 69 may be characterized as downwardly sloped at every position along the path of the track 69 between the upper end 69B and lower end 69A. The track 69 shown in Fig. 1 is adapted to slidably or rollably engage a follower 39 coupled through truss members 36, 37 to the control line retainer arm 30 and imposing on the follower 39 a pattern of movement influenced or determined by the path of the track 69. The frame 62 and the track 69 in Fig. 1 are supported in a generally fixed position relative to the base 12 by a support 61 extending upwardly from the base 12.

20 [00129] The second end 24B (not shown in Fig. 1 – see Fig. 2) of the stabilizer 24 shown in Fig. 1 is pivotally coupled to a first end 30A (not shown in Fig. 1 – see Fig. 2) of a control line retainer arm 30, and the retainer arm assembly 50 is coupled to the second end 30B of the retainer arm 30, with the control line retainer arm 30 coupled to the follower 39 through truss members 36, 37 at a position intermediate the first end 30A and the second end 30B. It should be understood that the retainer arm 30 of the control line positioning apparatus 10 in Fig. 1, like the stabilizer arm 24, may rotate within the plane of the drawing, but unlike the stabilizer arm 24, the retainer arm 30 shown in Fig. 1 may also translate within the same plane during operation of the control line positioning apparatus 10 as disclosed in connection with Figs. 1-4.

30 [00130] Also shown in Fig. 1 is an auxiliary arm 40 that may deploy, as shown in Figs. 4 and 5, to position the control line 90 along a portion of the pipe string 80 to facilitate

clamping (not shown in Fig. 1 – see Fig. 5) to secure the control line 90 to the pipe string 80. The auxiliary arm 40 in Fig. 1 is pivotally coupled to the retainer arm 30 by auxiliary pusher arm stabilizers 47, 48 and the auxiliary arm 40 may be retracted (as shown in Fig. 1) or extended (as shown in Fig. 4) by auxiliary pusher arm cylinder 46.

5 **[00131]** The control line positioning apparatus 10 of Fig. 1 further comprises a drive member 13 having a feed line of pressurized fluid 18 to move the control line retainer arm 30 between a removed position and a raised position, as will be discussed in relation to Figs. 2-4. The traveling end 17 of the rod 14 is pivotally coupled to the follower 39 of the retainer arm 30 to guide the follower 39 along the path of the track 69 upon extension and retraction of rod 14 from and within cylinder 13. The cylinder 13 in Fig. 1 is
10 pivotally coupled to base 12 at cylinder pivot 15 to permit the cylinder 13 to pivot within a limited angular range in the plane of the drawing of Fig. 1.

[00132] Fig. 2 is the control line positioning apparatus 10 of Fig. 1 after the retainer arm 30 and the control line retainer assembly 50 are raised, by extension of drive member 13,
15 to position the retainer assembly 50 adjacent to the pipe string 80 and generally further above the pipe engaging apparatus 70 as compared to the position shown in Fig. 1. The movement of the control line retainer assembly 50 to the position shown in Fig. 2, as compared to the position in Fig. 1, results from simultaneous rotation (in a counterclockwise direction) and translation (to the left in Fig. 1) of the control line
20 retainer arm 30. Fig. 2 shows the cylinder rod 14 extended further from the cylinder 13 due to force applied to the rod 14 by pressurized fluid supplied to the cylinder 13 through fluid conduit 18, and also pivotal rotation of the cylinder 13 about pivot 15 (in a counterclockwise direction) as the cylinder rod 14 extends to drive the traveling end 17 and the follower 39 upwardly along the path of track 69. The stabilizer 24 has also
25 pivoted (in a counterclockwise direction) from its position in Fig. 1.

[00133] Fig. 3 is the elevation view of Fig. 2 after the control line retainer assembly 50 is moved further by extension of drive member 13 to a position generally adjacent the pipe string 80 and still further above the pipe engaging apparatus 70. The cylinder 13 moves the travelling end 17 and the follower 39 further along the path of the track 69
30 towards the upper end 69B. It should be noted that the stabilizer 24, which initially rotated counterclockwise (from the position in Fig. 1 to the position in Fig. 2) has reversed its direction of rotation due to the change in horizontal component of the

direction of the track 69, and that the extreme counterclockwise position of the stabilizer 24 occurred at a point intermediate the positions shown in Figs. 2 and 3.

[00134] Fig. 4 is the elevation view of the control line positioning apparatus 10 of Fig. 3 after the control line retainer assembly 50 is moved further by extension of drive member 13 to a raised position generally adjacent to and proximate the pipe string 80, and further above the pipe engaging apparatus 70 as compared to Fig. 3, and after an optional auxiliary pusher arm 40 is deployed by extension of auxiliary pusher arm cylinder 46 to position the control line 90 along a portion of the pipe string 80 above the pipe engaging apparatus 70 to facilitate clamping to secure the control line 90 to the pipe string 80.

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10 The follower 39 is shown to be moved, as compared to the position in Fig. 3, further along the path of the track 69 by further extension of the rod 14 from the cylinder 13. It should be understood that the curvilinear path of the track 69 enables the control line positioning apparatus 10 of Fig. 4 to be used to position control lines against or proximate to a pipe string with a range of distances separating the base 12 of the apparatus 10 from the pipe engaging apparatus 70 since the follower 39 can be, if necessary to achieve proper control line positioning, positioned further along the path of the track 69 towards the upper end 69B. It should also be understood that this flexibility enables the control line positioning apparatus 10 to be used to position control lines against or proximate to a range of diameters of pipe string given a constant distance separating the base 12 from the pipe engaging apparatus 70. With the distance between the base 12 of the control line positioning apparatus 10 and the pipe engaging apparatus 70 and the diameter of the pipe string 80 shown in Figs. 1-4, the position of the control line positioning apparatus 10 shown in Fig. 4 represents the fully-deployed configuration of the control line positioning apparatus 10 for this specific configuration, but the raised position of a given control line positioning apparatus 10 may vary according to these parameters. It should be further understood that the shapes and configurations of the various components of the control line positioning apparatus 10, such as, for example, the length and pivot location of the stabilizer 24, the angle, length and position of the follower 39 of the control line retainer arm 30, the position of the follower 39 on the retainer arm 30, the length and pivot position of the cylinder 13, and the shape and location of the track 69 within frame 62, to name a few, as well as the relative spatial relationships of these components, one relative to the others, will influence the raised

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position and the removed position shown in Figs. 4 and 1, respectively, as well as all intermediate positions, such as those shown in Figs. 2 and 3.

5 **[00135]** It should be noted that the pipe string 80 shown in Figs. 1-4 is supported by an elevator assembly 82 coupled to the pipe string 80 and, in turn, supported from above the view of these figures by bails 83, a block and draw works (not shown in Figs. 1-4), as is well known in the art. The pipe string 80 must remain supported from the string elevator above at all times until the slips 72 of the spider 70 are released to seat in the tapered bowl 71 and to engage and support the pipe string 80 within the borehole.

10 **[00136]** Fig. 5 is a perspective view of the embodiment of the control line positioning apparatus 10 shown in Fig. 4 after a clamp 88 is installed to secure the control line 90 to the pipe string 80. Fig. 5 reveals a generally bipartite structure of the embodiment of the control line retainer arm 30, frame support 61, frame 62, track 69 and follower 39 shown in Fig. 5, and a generally unitary and centered stabilizer 24, cylinder 13, and auxiliary pusher arm cylinder 46, all generally intermediate the bipartite members. It should be understood that a wide variety of each of these components can be designed without departing from the scope of the present disclosure, and that the illustrations in Figs. 1-5 are of but one embodiment of the control line positioning apparatus 10.

15 **[00137]** In one embodiment of the control line positioning apparatus 10, the control line retainer arm can be moved to its removed position and releasably coupled to a docking assembly adjacent the pipe engaging apparatus that cooperates with the pipe engaging apparatus to prevent inadvertent closure of the pipe engaging apparatus if the control line retainer assembly is not coupled to the docking assembly, to prevent inadvertent moving of the control line retainer arm away from the removed position while the pipe engaging apparatus is in the closed position, or both. It should be understood that a docking assembly that cooperates with the pipe engaging apparatus to prevent one or both of these actions may be used along with a control line positioning apparatus of the present disclosure. Similarly, in one embodiment of the control line positioning apparatus 10, the control line retainer arm can be moved to its removed position and removably received in or at a receiving assembly adjacent the pipe engaging apparatus that cooperates with the pipe engaging apparatus to prevent inadvertent closure of the pipe engaging apparatus if the control line retainer assembly is not received in or at the receiving assembly, to prevent inadvertent moving of the control line retainer arm away

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from the removed position while the pipe engaging apparatus is in the closed position, or both. It should be understood that a docking assembly or a receiving assembly that cooperates with the pipe engaging apparatus to prevent one or both of these actions may be used along with a control line positioning apparatus of the present disclosure.

5 **[00138]** Fig. 5 illustrates the use of one embodiment of a docking assembly 150 with the control line positioning apparatus 10 illustrated in Figs. 1-4, the docking assembly 150 comprising a rotating wheel or a Geneva wheel 155 pivotally coupled to rotate between an open position (as shown in Fig. 6A) to receive a docking member 55 protruding from the control line retainer assembly 50 on the control line retainer arm 30, and a closed
10 position (as shown in Fig. 6B) to secure the docking member 55 within the docking assembly 150 and thereby couple the control line retainer arm 30 in the removed position. The rotating wheel or Geneva wheel 155 shown in Fig. 6A pivots about a wheel pivot 156 adjacent to a stationary receiving slot 166 of the docking assembly 150 and may be spring biased (spring not shown in Fig. 6A) towards its open position shown
15 in Fig. 6A. The position of the control line retainer arm 30 shown in Fig. 6A is slightly elevated above the docking assembly. The docking member 55 of the control line retainer assembly 50 is generally vertically aligned with the stationary receiving slot 166 of the docking assembly 150 so that, as the control line retainer arm 30 is lowered by gravity or by operation of the cylinder 13 (not shown in Fig. 6A – see Figs. 1-4) from the
20 position in Fig. 6A, the docking member 55 is received generally simultaneously into the receiving slot 166 and also into the slot 159 of the rotating wheel or Geneva wheel 155 to rotate the wheel 155 clockwise about its pivot 156 as the docking member 55 is moved towards the bottom of the stationary receiving slot 166.

[00139] It should be understood that, as the control line retainer arm 30 is moved from
25 the position shown in Fig. 6A to the coupled position shown in Fig. 6B, the protective shield 53 control line retainer assembly 50 may be received into a space intermediate the pipe string 80 (not shown in Fig. 6A – see Figs. 1-4) and the docking assembly 150 to shield the portion of the control line 90 generally below the primary roller 51 from the moving components in the operating zone of the pipe engaging apparatus 70 (not shown
30 in Fig. 6A – see Figs. 1-4).

[00140] The movement of the rotating wheel or Geneva wheel 155 from its open position shown in Fig. 6A to its coupled and closed position shown in Fig. 6B may, in

one embodiment, be sensed by a toggle sensor 165 pivotally coupled and positioned adjacent to the rotating wheel or Geneva wheel 155 so that rotation of the wheel 155 to its closed position (as shown in Fig. 6B) toggles the toggle sensor 165 to, for example, open a valve to actuate a wheel blocker cylinder 158 to reposition wheel blocker 157 into the path of the rotating wheel or Geneva wheel 155 to prevent the wheel 155 from returning to its open position and from releasing the control line retainer arm 30 from the removed position corresponding to the coupling with the docking assembly 150.

[00141] Fig. 6B is the perspective view of Fig. 6B after the docking member 55 is received into the stationary receiving slot 166 to rotate the rotating wheel or Geneva wheel 155 from the open position to its closed position, and after the wheel blocking cylinder 158 is actuated by depression of the toggle sensor 165 to reposition the wheel blocker 157 to secure the wheel 155 in the closed position. In one embodiment, the wheel blocking cylinder 158 may be spring-biased to the position shown in Fig. 6B to require positive fluid pressure to remove the wheel blocker 157 from the path of the wheel 155 to release the retainer arm 30 from the docking assembly 150.

[00142] In one embodiment, the movement of the wheel blocker 157 into the path of the rotating wheel or Geneva wheel 155 may correspond to the release of a blocking member in the pipe engaging apparatus 70 to enable the pipe engaging apparatus to move from an open position to a closed position to engage and support the pipe string 80. For example, Fig. 7A is an elevation cross-section view of one embodiment of a spider 70 to releasably engage and grip a pipe string 80 (not shown in Fig. 7A), and to cooperate with the position sensor 174 to prevent the slips 73 of the spider 70 from engaging a pipe string until, for example, a position sensor 174 detects that the control line positioning arm 30 is in the removed position. Fig. 7A shows a slip positioning linkage 170 to position a set of slips 73 within the tapered bowl 71 of a spider 70. The slip linkage 170 may be powered by a cylinder (not shown) to retract the slips 73 from the tapered bowl 71 to the removed position of Fig. 7A, where the slips 73 are captured by a blocking member, such as a slip retainer hook 172, to prevent inadvertent engagement of the slips 73 with the pipe string 80 when the control line retainer arm 30 (see Figs. 6A and 6B) is not in the removed position. Once the slips 73 are captured in the removed position by the slip retainer hook 172, as shown in Fig. 7A, the slip retainer hook 172 may be held in the removed position by hook release cylinder 165 and, in one embodiment, may not release

slips 73 to engage pipe string 80 until position sensor 174 is depressed by the control line retainer arm 30 (not shown in Fig. 7A – see Fig. 7B) to unlock the slip retainer hook 172.

5 **[00143]** As shown in Fig. 7A, a spring-biased slip release cylinder 165 may be coupled to a spring-biased slip retainer hook 172 to retain the slips 73 of spider 70 in the open and disengaged position until fluid pressure is provided to slip release cylinder 165 to override the spring-bias, pivot the slip retainer hook 172 and to thereby release the slips 73 of the spider 70 to engage and close on the portion of the pipe string within the tapered bowl of the spider 70.

10 **[00144]** Fig. 7B is the elevation cross-section view of Fig. 7A after control line retainer arm 30 engages the position sensor 174. The activation of the position sensor 174 may automatically enable the spider 70 by, for example, opening a valve to supply pressurized fluid to the hook release cylinder 173 to override the spring bias and to release the slip retainer hook 172 and to release the slips 73 to enter the tapered bowl 71. It should be understood that other effective position sensors may be used to prevent engagement of the pipe engaging apparatus until the control line retainer arm is detected in its removed position to restrain the control lines from entering the operating zone of the pipe engaging apparatus.

15 **[00145]** Fig. 8A is a perspective view of one embodiment of a control line retainer assembly 50 coupled to the second end 30B of control line retainer arm 30 of a control line positioning apparatus (not shown in its entirety). The control line retainer assembly 20 50 of Fig. 8A is docked with an alternate embodiment of a docking assembly 150 adjacent to a CLS landing spear 100 in an open position. The docking assembly 150 shown in Fig. 8A deploys a rotatable blocking member 120 to protect the control line 90 by obstructing pivotal closure of the halves 102 of the CLS landing spear 100 about 25 hinges 108 to surround pipe string.

[00146] Fig. 8B is the perspective view of Fig. 8A after the docking assembly 150 is releasably coupled to the control line retainer arm 30 of the control line positioning apparatus. In the embodiment of Fig. 8B, the coupling of the control line retainer arm 30 with the docking assembly 150 urges docking member 55 to reposition link 124 to rotate 30 blocking member 120 to the retracted position shown in Fig. 8B and to thereby permit pivotal closure of the halves 102 of the CLS landing spear 100 to surround the pipe string (not shown). The docking of the control line retainer arm 30 adjacent to the CLS landing

spear 100 removes the control lines 90 from the operating zone of the CLS landing spear 100. It should be understood that the embodiment of the docking member and blocking member disclosed in connection with Figs. 8A and 8B does not include any non-mechanical devices, such as cylinders, to implement the safety interlock system.

5 **[00147]** Fig. 9A is a perspective view of one embodiment of an automatic safety latch 61 to allow the control line retainer arm (not shown) to be raised by the drive member (not shown) to a raised position, but to prevent inadvertent lowering of the control line retainer arm until the safety latch 61 is disabled by rig personnel. Fig. 9A is a perspective view of one embodiment of a retainer arm safety latch 61 to selectively
10 permit raising of the control line retainer arm to the raised position (see retainer arm 30 in Fig. 4), but to block the control line retainer arm from being returned to the removed position until an operator overrides the safety latch 61. The safety latch of Fig. 9A comprises a pivotal track blocker 68 with a pivot 68A and a spring-biased cylinder 67. The cylinder 67 may be spring biased to pivot the track blocker 68 against the stop 65
15 and into the safety position shown in Fig. 9A. The cylinder 67 may be energized by a supply of pressurized fluid through conduit 67E to extend the cylinder 67 and override the springs 67D and auxiliary spring 66 and to pivot the track blocker 68 out of the safety position. The cylinder 67 may also be extended by movement of the follower 39 through the portion of the track 69 adjacent to the track blocker 68 in the direction of the arrow
20 64A and toward the upper end 69B of the track 69.

[00148] Fig. 9B is the perspective view of Fig. 9A after the follower 39 on the retainer arm has moved through a portion of the track 69 adjacent to the safety latch 61 to enter the portion 69B of the track 69 corresponding to the raised position of the retainer arm. The track blocker 68 pivots out of the blocking position shown in Fig. 9A due to the
25 camming action of the follower 39 along the ramped surface 69C of the track blocker 68 as it is driven along the path of the track 69 in the direction of arrow 64A (See Fig. 9A). It should be understood that in the event that the retainer arm and the follower 39 are driven along the track 69 in the reverse direction and against the blocking surface 68B of the track blocker 68, the track blocker 68 will be pivotally urged against the stop 65, and
30 that the control line retainer arm 30 (not shown in Fig. 9B) will be blocked from being returned to the removed position with the follower 39 nearer the lower end of the track 69 unless the track blocker 68 is pivoted out of the safety position. The track blocker is shown in the safety position in Figs. 9A and 9B.

[00149] Fig. 9C is the perspective view of Fig. 9B with the safety latch disabled to permit lowering of the retainer arm back toward the removed position. The safety latch shown in Figs. 9A-9C is one example of a fail-safe safety latch. Fig. 9C shows the safety latch 61 disabled by a supply of pressurized fluid to cylinder 67 to override the spring bias and to permit passage of the follower 39 in the direction of arrow 64B and the corresponding lowering of the control line retainer arm back toward the removed position. The safety latch 61 may be disabled, for example, by a rig personnel depressing a button (not shown) to open a valve (not shown) feeding pressurized fluid through fluid conduit 67E and to the cylinder 67 to override the bias of the springs 66 and 67D to pivot the track blocker 68 out of the safety position (as shown in Fig. 9C), and by clearing the track 69 to permit the follower 39 to move along the track 69 in the direction of arrow 64B.

[00150] Fig. 10 is a perspective view of an alternative control line retainer 50 coupled to the second end 30B of the control line retainer arm 30 of a control line positioning apparatus. The alternative retainer assembly 50 comprises a generally hollow sleeve 49 to surround and position the control line 90. The interior of the sleeve 49 may comprise a material having favorable lubricity for sliding engagement with the control line, and may be lubricated, to produce favorable low-friction sliding of the control line 90. It should be understood that, although the alternative retainer assembly 50 of Fig. 10 is shown engaging a docking assembly to secure the retainer arm in the removed position, the alternative retainer assembly may be used without a docking assembly.

[00151] Fig. 11 is a perspective view of an alternate embodiment of a control line positioning apparatus 210 comprising a rotatable and translatable control line retainer arm 130 positionable by a drive member 113 between a removed position shown in Fig. 11 and a raised position shown in Fig. 12. The embodiment of the control line retainer arm 130 of Fig. 11 is coupled to a docking assembly 150 that cooperates with a CLS landing spear 100 when the control line retainer arm 130 is in the removed position shown in Fig 11 to restrain the control line 90 from entering the operating zone of the CLS landing spear 100. The alternate embodiment of the control line positioning apparatus 210 of Fig. 11 also comprises an ascending control line feed pathway 112 having an inlet 116 proximate the base 12 to receive a control line feed and an outlet 118 generally above or proximate to the control line retainer arm 130 to direct the control line

feed to a control line retainer assembly 115 coupled to the second end 130B of the retainer arm.

5 **[00152]** Fig. 12 is the perspective view of the control line positioning apparatus 210 of Fig. 11 after the halves 102 of the CLS landing spear 100 are unloaded and pivoted to the open position, and after the control line retainer arm 130 is moved by the drive member 113 from the removed position shown in Fig. 11 to the raised position shown in Fig. 12. The drive member 113 is shown in an extended condition after it has moved the follower 139 on the control line retainer arm 130 along the path of the track 169.

10 **[00153]** Fig. 13 is a perspective view of control line storage reels stored in a rig sub-space beneath a rig floor supporting a control line positioning apparatus (not shown in Fig. 13). The sub-space may be used to store and supply control line 90 to a control line positioning apparatus through an aperture 116A in the rig floor that may, in one embodiment, be aligned with the inlet 116 to an ascending pathway 112 on a control line positioning apparatus (see, for example, the control line positioning apparatus 210 in
15 Figs. 11 and 12). A sheave 176 may be used to redirect the control line feed from the reel 174 into the aperture 116A.

[00154] Fig. 14 is an elevation cross-section view of an alternate embodiment of a control line positioning apparatus 210 revealing the path of the ascending control line feed pathway 112 comprising rolling members (not shown, but positions indicated by
20 rolling member axles 119) supported by one or more frames 111 connected to the track 169 that engages and guides the follower 139 of the control line retainer arm 130. Rolling member axles 119 may support rolling members that are strategically positioned to define the ascending control line feed pathway 112 and to prevent bending any portion of the control line feed beyond the minimum bend radius. In one embodiment, the
25 control line feed pathway may be adjustable. The inlet 116B of the embodiment of the ascending control line feed pathway 112 of Fig. 14 is aligned with the outlet of a rig floor-mounted control line feed pathway, as will be described below in connection with Figs. 15 and 16.

[00155] It should be understood that the ascending control line pathway 112 may be
30 adapted to receive a control line feed through an aperture 116 in the rig floor, as shown in Figs. 11 and 12, from an outlet 218 of a rig floor-mounted control line pathway 220, as shown in Fig. 14, or from a control line feed in other locations.

[00156] Fig. 15 is a perspective view of one embodiment of a rig floor-mounted control line pathway 220 having an inlet 216 to receive a control line feed, an outlet 218 to discharge the control line feed to an inlet 116B to an ascending control line feed pathway of a control line positioning apparatus (not shown in Fig. 15), and a bend portion 250 intermediate two generally straight control line channels 220. The embodiment of the rig floor-mounted pathway of Fig. 15 provides a protected channel through which one or more control line feeds may be delivered to a control line positioning apparatus. The rig floor-mounted pathway 220 of Fig. 15 may comprise an elongate cover support 230 in a spaced-apart relationship from an adjacent cover support 230 to define a channel therebetween. In one embodiment, the cover supports 230 may each comprise a triangular cross-section to provide a ramp over which personnel and equipment may pass. A channel cover 234 may be hingedly coupled to one of the cover supports 230 and pivotable between a closed position to protect the control line feed channel there beneath, as in Fig. 15, and an open position to provide access to the control line feed channel, as shown in Fig. 16. Windows 232 in the channel cover 234 may provide rig personnel with visual access to at least a portion of the control line feed channel with the covers 234 in the closed position.

[00157] Fig. 16 is the perspective view of Fig. 15 after hinged channel cover 234 on the straight portions of the rig floor-mounted pathway are pivoted to an open position to provide access to the control line feed channel and to the control lines 90 therein. A cover on the bend portion 250 is also removed to reveal an array of rolling members 256a-256c for maintaining a spaced-apart relationship between the control lines 90 as the control lines are redirected in the bend portion into a subsequent channel portion.

[00158] It should be noted that the rig floor-mounted control line pathway may be secured to the rig floor 8 using fasteners that, when the cover supports 230 are slid and secured in place, are hidden from view and access in order to prevent tripping or snagging hazards, as illustrated on the straight portions of the pathway 220 in Figs. 15 and 16. Alternately, portions of the rig floor-mounted control line pathway may be secured to the rig floor using visible, external fasteners 252, as shown for the bend portion 250 of the pathway in Figs. 15 and 16.

[00159] Fig. 17 is a top plan view of the array of rolling members 256a-256c within the bend portion 250 of the floor-mounted control line pathway 220 of Figs. 15 and 16

showing one possible arrangement of an array of rollers within the bend portion 250, and also showing one embodiment of a load cell 262 coupled to the rig floor 8 and to the bend portion 250 to facilitate measurement of the tension of the control lines 90. The bend portion 250 may be movably secured to the rig floor using fasteners 257 slidably received within slots 259 to permit limited movement of the bend portion, as restrained by a spring 261 biasing the bend portion 250 in a direction opposite to the movement urged by tension in the control lines 90 that traverse the array of rolling members 256a-256c. It should be understood that a spring scale, fluid cylinder, strain gauge, or other load measuring device may be used to measure the force imparted to the bend portion 250 as a result of the tension in the control lines 90. It should further be understood that these devices may be used, along with commonly used instruments and devices, to generate a signal 260 corresponding to the measured force imparted by the bend portion 250, and to initiate an alert, display, or automatic emergency shut-down of the control line feed operation as necessary to maintain and protect the control line feed operation, the control line and the related equipment.

[00160] Fig. 18A is an elevation view of one embodiment of a rectilinear control line positioning apparatus 300 comprising a control line retainer assembly 50 positionable, in part, by a horizontal cross-slide 309 that is vertically positionable on vertical brace 301 by a vertical lift cylinder 302. The lift cylinder 302 on the brace 301 may retract to lift and extend to lower the horizontal cross-slide 309. The horizontal cross-slide 309 may be positioned vertically by extending and retracting cylinder 302 by controlling a feed of pressurized fluid to the cylinder through conduits (not shown). The horizontal cross-slide 309 is comprises a vertically reciprocating base 311 that is slidably coupled to the brace 301 by the vertical cylinder 302 and by a “T”-shaped rail 310 received into a corresponding “T”-shaped groove (not shown) in reciprocating base 311. The horizontal slide member 309 is horizontally extendable by operation of cylinder 312 to extend and retract the control line retainer assembly 50.

[00161] Fig. 18A shows the control line positioning apparatus 300 with the control line retainer assembly 50 in the removed position to restrain the control lines 90 from entering the operating zone of the spider 70.

[00162] Fig. 18B shows the control line positioning apparatus of Fig. 18A after the vertical lift cylinder 302 is retracted to lift horizontal cross-slide 309 and the extension

cylinder 312 is used to extend the control line retainer assembly 50 to a raised position proximate the pipe string 80 and to position the control line 90 along a portion of the pipe string 80 above the spider 70 to facilitate clamping of the control line 90 to the pipe string 80.

5 **[00163]** FIG. 19 is a side view of the frame 62 supporting one or more rolling members 114 rotatable about rolling member axles 119, thereby defining at least a portion of the ascending pathway 112. A load transfer member, or subassembly 180, may include one or more members 256, such as rolling members, in which the rolling members may be rotatable about rolling member axles 188. The subassembly 180 may be used to position
10 the rolling members 256 to cooperate with the rollers 114 to define at least a portion the ascending pathway 112. Further, the subassembly 180 may be movably secured to the frame 62 to permit limited movement of the subassembly 180 in a direction of a mounting bracket 192. A biasing member, such as a spring (not shown), may be used to bias the subassembly 180, such as bias the subassembly 180 in a direction opposite to the
15 movement urged by tension in the control line 90 traversing the plurality of rolling members 256. A scale, strain gauge, load cell, and/or any other load measuring device 194 may be used to measure the force imparted to the subassembly 180 as a result of the tension in the control lines 90. It should be understood that the load measuring device 194 may be used, along with commonly used instruments and devices, to generate a
20 signal corresponding to the measured force imparted on the subassembly 180. For example, the load measuring device 194 may include and/or have coupled thereto one or more guides and/or a sensor, in which the sensor may be able to measure a force imparted thereto, such as the shear force imparted thereto. The sensor may then be able to measure a load applied to the subassembly 180 though the control line 90. In one
25 embodiment, the sensor may be disposed within the mounting bracket 192, in which a bearing, such as a spherical bearing, may be disposed within the mounting bracket 192 with the sensor. In such an embodiment, the bearing may be used to prevent twisting and/or any other movement and/or warping of the guides, sensor, and/or the subassembly 180. As such, this may increase the accuracy of the measurements for the load
30 measuring device 194. Further, the load measuring device, or an instrument coupled thereto, such as a controller, may be used to initiate an alert, display, or automatic emergency shut-down of the control line feed operation as necessary to maintain and protect the control line feed operation, the control line and the related equipment.

[00164] Another embodiment of the apparatus and the method of the present disclosure may provide safeguards against tensile or other failure or rupture of the control line, such as when the control line is being connected to the pipe string and as the pipe string is made-up and run into the borehole. Figs. 20 and 21 show an embodiment of a
5 deployable control line cutter 201 in accordance with the present disclosure that may be actuated to engage and cut or sever a control line 90 at a controlled location along the control line. As such, the control line cutter 201 may be used to prevent parting of the control line at a location that may be difficult, if not impossible, to retrieve, repair, and/or otherwise remediate the control line failure without great expense and rig downtime. For
10 example, it may be desirable to prevent the control line from severing within the borehole because this may require removal of at least a portion of pipe string from the borehole to reconnect and repair the control line.

[00165] Fig. 20 is a perspective view of an embodiment of a control line cutter in the retracted or ready position in accordance with the present disclosure. The embodiment of
15 the control line cutter 201 may include a cutting member 203 that may be pivotable between a retracted position, such as shown in Fig. 20, and a deployed position, such as shown in Fig. 21. In one or more embodiment, the control line cutter 201 may be used to engage and/or guide the control line 90 without having the cutting member 203 engage the control line 90. For example, the control line cutter 201 may rotate when engaged
20 with the control line 90, such as shown in Fig. 20, but the cutting member 203 may independently rotate with respect to the control line cutter 201 such that the cutting member 203 does not rotate and engage the control line 90. In one embodiment, the control line cutter 201 may be biased towards the deployed position, such as to engage and cut the control line 90 at a location adjacent to the pivotable cutting member 203.
25 The control line cutter 201 may be biased to pivot from the retracted position to the deployed position using, for example, a biasing member, such as a coil spring 207, a torsion spring, or any other biasing member known in the art. The coil spring 207 may be coupled intermediate the control line cutter 201 and a cutter support that may be supported, such as rotationally supported, from the frame 62. The control line cutter 201
30 may be secured in the retracted position, in opposition to the biasing coil spring 207, such as by one or more retainers 204 that may be coupled to an actuator. For example, the retainers 204 may be secured to a rod of a cylinder 202. The cylinder 202 may be hydraulically operated and coupled to a hydraulic fluid line (not shown) that selectively

depressurizes the cylinder 202 to deploy the control line cutter 201 in response to an emergency condition, such as may be detected by excessive tension in the control line 90. Further, an optional cutter sensor 209 may be used to generate a signal in response to sensing deployment of the cutting member, such as a pressure sensor in communication with the fluid in or to the cylinders 202.

[00166] The system preferably includes first and second retainers operated by first and second actuators. In such an embodiment, both retainers may be required to disengage from the cutting member before the cutting member is allowed to rotate to cut the control line. The use of redundant actuators and respective retainers may decrease the likelihood that the cutting member is accidentally deployed.

[00167] In one embodiment, the control line cutter system may include a back-up member 210. The back-up member 210 may be disposed adjacent the control line cutter 201 with the pathway 112 of the control line 90 disposed intermediate the pivotable control line cutter 201 and the back-up member 210. The back-up member 210 may be stationary or movable. For example, in one embodiment, the back-up member 210 may be pivotable about an axle 213 such that the back-up member 210 may rotate with the control line under normal feeding and/or as the control line cutter 201 pivots to engage and cut the control line. Specifically, depressurizing the cylinders 202 may allow the retainers 204 to disengage from the control line cutter 201 such that the spring 207 causes the control line cutter 201 to rotate counter-clockwise (as seen in Fig. 20). After slight rotation, the pivotable cutting member 203 may then engage and cut the control line 90.

[00168] It should be understood that the control line cutter 201 may be used to prevent parting of the control line due to excessive loading of the control line. A control line cutter may be included with and/or within a control line pathway, a spider (e.g., a control line pathway extending through the bore of the spider), a CLS pipe engaging apparatus, and/or a control line manipulator (e.g., as shown in Fig. 20). Excessive loading may be caused, for example, by lowering of the pipe string, to which the control line is coupled, into the borehole with some impediment or excessive resistance to continuous feeding of the control line to the borehole through the ascending pathway.

[00169] In one embodiment, an actuator, e.g., electrically or fluidically powered (hydraulic or pneumatic) motor, 206 may be provided in communication with (e.g., fluidic or electrical communication) a source of energy (e.g., controlling lines 205A and

205B) to cause rotation of and/or drive a drive member, such as a drive roller 208 or a conveyor belt, in which the drive roller 208 may engage the control line 90. A drive member may include an outer surface including a resilient material, such as an elastomeric material. Further, in one or more embodiments, a motor may be used to drive a drive member using, for example, a keyed shaft coupled between the motor 206 and the roller 208, in which torque and/or rotation may be transmitted from the motor 206 to the drive roller 208. Alternatively, a spur gear, a splined shaft, and/or any other mechanism known in the art, such as a one-way rotational mechanism, may be used to enable the motor to drive the drive roller. A back-up member may also be used, such as with the drive member. For example, the back-up member may include an adjustable rolling member 212, which may be disposed adjacent to the drive roller 208 with the control line 90 passing therebetween. Additionally or alternatively, the back-up member may include a conveyor belt, a support member (e.g., a plate or a non-rotatable support), a low friction control line contacting surface, and/or any other member or device known in the art that may be used with the drive member, such as to support a control line. Further, a passive rolling member, such as a passive roller, may be used within a control line system in accordance with the present disclosure. The passive rolling member may include a one-way rotational mechanism, in which the one-way rotational mechanism may enable the passive rolling member to selectively rotate in one direction or in two directions. As such, when a one-way rotational mechanism is engaged, the passive rolling member may only rotate in one direction, as compared to when the one-way rotational mechanism is not engaged, in which the passive rolling member may rotate in two directions.

[00170] Further, (for example through, one or more adjustment handles 211) the rolling member 212, such as each end of the rolling member 212, may extend toward or retract away from the control line 90, e.g., via an actuator coupled thereto and/or any other means known in the art. The rolling member 212 and the drive roller 208 may be used to create friction against the control line 90 passing therebetween with the drive roller 208 such that the drive roller 208 may be able to drive, feed, and/or otherwise control force and/or movement of the control line 90 being engaged by the drive roller 208. Adjusting the position of the rolling member 212 may press the control line 90 against the drive roller 208 such that the motor 206 can push, pull, and/or otherwise provide a force to the control line 90. A drive member may be controlled to feed, e.g., move axially, a control

line at a desired rate, such as a rate equal to the rate that the pipe string is advanced into the borehole, or to maintain a desired amount of tension in the control line.

[00171] In one or more embodiments, the drive member, e.g., roller 208, in addition to other components and/or equipment, may be used to provide a force to a control line 90, such as to pull the control line 90 through a control line pathway of a control line positioning apparatus. For example, by pulling, or feeding, the control line 90 with the driver roller 208, the control line 90 may have sufficient enough slack developed therein such that the control line 90 may be manipulated as desired, such as handled by one or more persons or by control line handling equipment, such as to clamp the control line to a pipe string. In such an embodiment, after the drive roller 208 has driven the control line 90, at least partially, within and/or through the control line pathway, the control line 90 may be cut, such as using the control line cutter 201, in which the drive roller 208 may maintain engagement with the control line 90.

[00172] In one or more embodiments, the drive member, e.g., drive roller 208, may rotate and/or be driven in one direction and/or in two directions. For example, the drive member may be used to drive and feed the control line 90 into a borehole and/or out from a borehole. However, in such embodiments, the drive member may be prevented from rotating in both directions, such as after the control line cutter 201 has been activated to cut the control line 90. In such an embodiment, the drive member may be used to feed the control line 90 in a direction further downhole into a borehole, but may be prevented from rotating such that the control line 90 may not recoil back and have the drive member lose engagement with the control line 90. As such, in one embodiment, a check valve, such as a pneumatic pilot valve, and/or any other appropriate sensor or mechanism may be activated when desired to have the drive member drive a control line in one direction and/or in two directions. For example, the check valve may be opened and closed in response to the movement of the control line cutter 201. The check valve may then prevent the movement of the motor 206 and/or the drive member, at least movement in one direction, after the control line 90 has been cut. In such an example, the drive member may be able to maintain engagement with the control line 90 to prevent movement of the control line 90, such as by preventing the control line 90 recoil and be released from engagement with the drive member.

[00173] Furthermore, in one or more embodiments, the motor 206 and/or the drive member, e.g., drive roller 208, may be used when handling and/or otherwise managing one or more of the control lines 90 in use with a drilling rig. For example, when handling a control line, such as when lifting and/or pulling a control line, a tether (e.g., a rope or cable) may be connected and attached to the control line. The tether may be driven, at least partially, by the motor 206, e.g., a moving portion of the motor 206, and/or the drive member, such as by having the tether disposed about the motor 206 and/or the drive member. Accordingly, the motor 206 and/or the drive member may be used as a winch, such as a capstan winch, in which the motor 206 and/or the drive member may be used to assist in handling the control line. For example, the tether may be disposed about and fed around the motor 206, in which the motor 206 may be rotated and driven to operate as a winch, thereby enabling the motor 206 to lift, pull, and/or otherwise handle the control line as desired. Those having ordinary skill in the art will also appreciate that the present disclosure contemplates multiple other methods and uses in accordance with one or more embodiments disclosed herein.

[00174] Fig. 21 is a perspective view of the control line cutter 201 in accordance with the present disclosure. In Fig. 21, the cylinder 202 may be depressurized and the retainers 204 may be released from the control line cutter 201 to enable the control line cutter 201 to pivot under the bias of the spring 207. The pivotable cutting member 203 may include a contacting surface, such as teeth 203B, that initially engage the side or outer casing of the control line 90. As the control line 90 continues to advance along the pathway, the control line 90 pulls on the teeth 203B to cause and/or assist further pivoting of the cutting member 203 until the cutting blade 203A slices into and through the control line 90. The portion of the control line 90 that is downstream from the cut may then be free to advance and relieve tension in the control line 90 such that the control line does not become damaged in an undesirable location and/or cause damage to other equipment. The portion of the control line 90 that is upstream and/or proximal of the cutting blade 203A may be secured between the drive roller 208 and the adjustable roller 212. Optionally, a complete loss of tension in the control line 90 may be detected and cause the hydraulic motor 206 to lock the drive roller 208 against rotation. When a control line 90 has been cut, as described, the control line cutter 201 may be reset before reconnecting the control line 90 and running the control line 90 into the borehole along with the pipe string. Those having ordinary skill in the art will appreciate that the system

of Figs. 20 and 21 may be operated in many different ways to prevent harm to personnel and equipment, as well as to safeguard the control line that has already been run into the borehole. In one embodiment, the actuator may release the retainer upon loss of fluid pressure to the actuator. For example, the actuator may release the retainer upon receiving a signal generated by a control line tension sensor. In accordance with Figs. 15-17 and 19, a control line tension sensor may detect whether a force imparted by the control line to a load transfer member exceeds a predetermined setpoint force. The signal received by the actuator may be in the form of an electronic signal or a fluid pressure signal.

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[00175] In one embodiment, the system may include a controller that controls operation of the actuators 202, in addition to multiple other components of the system. The controller may be designed or programmed to control the actuator based upon one or more signals received from one or more sensors. For example, one or more sensors may be selected from a control line tension sensor, a dropped pipe string sensor, and an emergency shut-down sensor. A suitable control line tension sensor may be disposed to measure forces in a bend of a control line pathway, such a rig floor mounted pathway or an ascending pathway of a control line positioning apparatus. In a further embodiment, the controller operates the actuator to allow rotation of the cutting member in response to receiving a signal from the control line tension sensor that indicates the tension is greater than a setpoint tension. Optionally, the setpoint tension may be selected to prevent an excessive load on the control line that could cause unwanted parting of control line and whipping. Additionally or alternatively, a system may include a control line speed, velocity, acceleration, rotation, etc. sensor, such as a sensor to provide a speed signal to the controller. In one embodiment, a sensor may be coupled to one or more rollers (e.g., passive roller), one or more drive members, and/or any other component(s) of a control line system, e.g., a component that engages and/or moves with the control line, in which the sensor may be able to detect and measure one or more parameters, as desired. For example, a controller may compare the speed of the control line to the maximum desired descent speed (e.g., indicating a drop string) of the pipe string and operates the actuator to cut the control line in response to the control line speed exceeding the maximum descent speed of the pipe string. Other variations and combinations of control schemes for controlling the cutting member, and/or any other member or component within a

control line system, are considered to be within the scope of the present present disclosure.

[00176] Fig. 22 is a perspective exploded view of an alternate embodiment of a control line cutter 201 in accordance with the present disclosure. The control line cutter 201 may be primed using an accessible sprag clutch 215 and a cooperating spring 207A that may be used to prevent the need for inserting a hand into the interior of a control line manipulating machine or other enclosure. Fig. 22 illustrates a pivotable cutting member 203 that may include a cutting blade 203A and/or a contacting surface thereon. For example, the contacting surface may include teeth 203B, as shown, may include a control line engaging surface to frictionally engage a control line, and/or may include any other surface, material, or device that may be used to engage and contact a surface of a control line. The pivotable cutting member 203 of Fig. 22 further may include an axle 203C having a slot 203D therein to receive an interior anchor leg 207B of spring 207A upon assembly of the control line cutter 201. Further, one or more spacers 225 and 227 may be provided for ease of assembly and to ensure alignment and proper engagement of the components of the control line cutter 201.

[00177] A clutch, such as a sprag clutch 215, may include a unidirectional member, such as a ratcheting member, that permits rotation of the (as shown in Fig. 22) sprag clutch in a first (e.g., clockwise) direction to “prime” (e.g., to store energy with) the spring 207A component of the control line cutter 201. The exterior anchor leg 207C of the spring 207A, which may be received in a gap 215A of the sprag clutch 215, may thus be pivoted relative to the interior anchor leg 207B of the spring 207A. Further, the spring 207B may be received in the slot 203D of the axle 203C to store energy in the spring 207A and to bias the pivotable cutting member 203 from the retracted position illustrated in Fig. 23 and towards the engaged position with the control line (not shown in Fig. 22 – see, e.g., Fig. 21). The control line cutter may be secured in the assembled condition using a cotter pin 215B disposed within a groove (not shown) on the axle 203C and within the sprag clutch 215.

[00178] Fig. 23 is an elevation view of a portion of a control line manipulator (e.g., the control line manipulator illustrated in Fig. 14) equipped with the alternative embodiment of the control line cutter 201 of Fig. 22 in accordance with the present disclosure. The cylinder 202 and the retainer 204 may be supported by the control line manipulator

immediately adjacent to and in engagement with the pivotable cutting member 203 of the control line cutter 201. The cylinder 202 may be pressurized to extend the retainer 204 to engage and retain the pivotable cutting member 203 in the retracted configuration.

5 Further, the sprag clutch 215 may be accessible from outside the control line manipulator for manual rotation to prime the spring (not shown in Fig. 23 – see Fig. 22). The cylinder 202 may be spring-biased to retract and withdraw the retainer 204 from engagement with the pivotable cutting member 203 upon depressurizing of the cylinder 202. Once disengaged by the retainer 204, the pivotable cutting member 203 may pivot about an axle (not shown in Fig. 23 – see element 203C in Fig. 22) as biased by the
10 spring 207A in the counter-clockwise direction (as seen in Fig. 23) to engage and cut the control line 90.

[00179] Fig. 24 illustrates an alternative embodiment of a control line cutting member in accordance with the present disclosure. The control line cutting member may employ a non-pivoting cutting member that is self-energized upon engagement with a moving
15 control line. As shown in Fig. 24, a cutting member 240 may be movably coupled to a cutting member pathway 241, and adjacent to a control line 90. Further, the cutting member 240 may be retained in the retracted position by a retainer 204 coupled to a spring-biased cylinder 202. The retainer 204 may obstruct the movement of the cutting member 240 along the cutting member pathway 241, such as until the retainer 204 may be withdrawn from the position illustrated in Fig. 24 by depressurization of the cylinder
20 202, which results in the cutting member 240 moving downwardly (in Fig. 24) along at least a portion of the cutting member pathway 241 to engage and cut the control line 90 that is moving in the direction of the arrow 90A. As can be seen from Fig. 24, the cutting member 240 and the cutting member pathway 241 may be arranged, relative to the
25 pathway and direction of movement of the control line 90, to facilitate engagement of the cutting member 240 with the control line 90 in a self-energizing mode. That is, the tension in the control line 90 may draw the cutting member 240 further along the cutting member pathway 241 to cause the cutting member 240 to be forced further into cutting engagement with the control line 90.

30 **[00180]** Fig. 24A is a section view of one embodiment of the cutting member pathway 241 in accordance with the present disclosure. The cutting member pathway 241 may be used to facilitate movement of the cutting member 240 upon retraction of the retainer 204. In one embodiment, the force used to move the cutting member 240 upon release

from the retracted position illustrated in Fig. 24 to the engaged position (not shown) with the control line 90 may be, for example, gravity, a spring or other biasing member, or a combination of both.

5 **[00181]** Fig. 25 is an alternate embodiment of the control line cutting member of Fig. 24 in accordance with the present disclosure. As shown, this embodiment may include two cutting members 240 movably coupled to two opposed cutting member pathways 241 and restrained in the retracted positions using retainers 204 coupled to pressurized cylinders 202.

10 **[00182]** It should be understood that, in the above embodiments, such as with respect to Figs. 19-25, a control line positioning apparatus is shown to be included and in use with a movable cutting apparatus, in which the cutting apparatus may be used to cut a control line. Further, a control line positioning apparatus is shown to be included and in use with a load transfer member, a load measuring device, and a drive member, in which each of these pieces of equipment may be used with a control line. However, those having
15 ordinary skill in the art will appreciate that the present disclosure is not so limited, as a cutting apparatus, a load transfer member, a load measuring device, and/or a drive member in accordance with the present disclosure may be used, e.g., separately or in combination, with any equipment and/or method for running a control line. For example, in one embodiment, a pipe engaging apparatus, such as a spider or a CLS pipe engaging
20 apparatus, which may be used to engage and/or support one or more tubular members, may incorporate the use of a cutting apparatus in accordance with the present disclosure. The cutting apparatus may be disposed within the pipe engaging apparatus such that the cutting apparatus may engage and cut a control line that passes through and/or adjacent to the pipe engaging apparatus. In another embodiment, a pipe engaging apparatus may
25 additionally or alternatively may incorporate the use of a load transfer member, a load measuring device, and/or a drive member in accordance with the present disclosure. Accordingly, the present disclosure contemplates multiple other embodiments and is not limited only to the embodiments shown and discussed above, as one or more of the apparatuses and methods disclosed herein may be used with running a control line and/or
30 handling a control line, such as running a control line on a rig.

[00183] In yet another embodiment of a method of cutting a control line, other preventive or remedial steps may be taken. For example, the control line tension sensor

may generate a signal that may be communicated to a pipe string elevator to slow the descent of the pipe string. Furthermore, the control line tension sensor may generate a signal that is communicated to a control line feed drive motor, optionally increasing the speed of the drive motor in response to a signal indicating high tension in the control line.

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[00184] In accordance with the present disclosure, a control line inhibiting apparatus may be included within one or more embodiments disclosed herein such that the control line inhibiting device may be able to inhibit and prevent a control line from being further fed into a control line positioning apparatus, a pipe engaging apparatus, and/or any other apparatus or device used to receive a control line. For example, the control line inhibiting apparatus may include a brake and/or a shear mechanism configured to engage the control line such that the control line inhibiting apparatus inhibits and prevents movement of the control line (e.g., feeding of the control line), or such that the control line inhibiting apparatus at least reduces the rate of movement of the control line (e.g., reduces the feeding rate of the control line). Those having ordinary skill in the art will also appreciate that other control line inhibiting apparatuses may be used in accordance with one or more embodiments disclosed herein.

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[00185] It should be understood that an “elevator assembly,” as used herein, means a vertically movable spider, a casing running tool (CRT) or any other pipe gripping assembly that can be manipulated to raise or lower a pipe string that is supported within the elevator assembly. It should be further understood that “pipe gripping apparatus,” as used herein, means an apparatus that can support a pipe string, and specifically includes an elevator assembly and also includes a spider.

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[00186] In one aspect, embodiments disclosed herein generally relate to an apparatus, method, and/or system that may be used to attach a control line to a tubular member. The apparatus includes a control line arm having a first control line guide coupled thereto, a base having a second control line guide coupled thereto, with the control line arm coupled to the base and movable with respect to the base. The control line arm is movable between a raised position and a collapsed position with respect to the base, such as by having the control line arm slidably coupled and/or rotatably coupled to the base.

[00187] The control line arm may include a first end and a second end, in which the first control line guide may be disposed adjacent the first end of the control line arm with the

second end of the control line arm movably coupled to the base. As such, the control line arm and/or the base may include a sliding element, such as a track, to slidably couple the control line arm to the base. Further, the control line arm may include a first control line arm and a second control line arm. The first control line arm and the second control line arm may be coupled to the base and movable with respect to the base, in which the first control line guide may be disposed between the first control line arm and the second control line arm. Furthermore, the first control line guide and/or the second control line guide may include one or more rollers.

[00188] The apparatus may include one or more support members to help support, guide, and facilitate movement of the control line arm, the first control line guide, and/or the second control line guide. For example, a first support member may be rotatably coupled to the control line arm and rotatably coupled to the base to provide support thereto. Further, a second support member and a third support member may be included, in which the second support member may be rotatably coupled to the base and to the third support member, with the third support member coupled to the control line arm adjacent the first control line guide.

[00189] Referring now to Figs. 26A-26C, multiple perspective views of an apparatus 2600 to attach a control line 2602 to a tubular member 2604 in accordance with one or more embodiments of the present disclosure are shown. Specifically, Fig. 26A provides a side perspective view of the apparatus 2600, Fig. 26B provides an above front perspective view of the apparatus 2600, and Fig. 26C provides an above back perspective view of the apparatus 2600.

[00190] The apparatus 2600 includes a base 2610 and one or more control line arms 2620. As shown in Figs. 26A-26C, the apparatus 2600 includes two control line arms 2620A and 2620B, but those having ordinary skill in the art will appreciate that one or more embodiments in accordance with the present disclosure may include only one control line arm, or may include more than two control line arms, each without departing from the scope of the present disclosure. Accordingly, the first control line arm 2620A and/or the second control line arm 2620B may be coupled to the base 2610 such that the first control line arm 2620A and the second control line arm 2620B are movable with respect to the base 2610. For example, the first control line arm 2620A and the second

control line arm 2620B may be movable between a raised position (as shown in Figs. 26A-26C) and a collapsed position with respect to the base 2610.

[00191] In one or more embodiments, the first control line arm 2620A and the second control line arm 2620B may be slidably coupled and/or rotatably coupled to the base 2610. As such, the first control line arm 2620A, the second control line arm 2620B, and/or the base 2610 may include a sliding element to slidably couple the first control line arm 2620A and the second control line arm 2620B to the base 2610. One having ordinary skill in the art will appreciate that any sliding element known in the art may be used to facilitate slidably coupling a control line arm to a base, such as a track, a rail, a pathway, a roller, wheel or similar rolling element, a low-friction sliding element, and/or any other sliding element known in the art. For example, as shown in Figs. 26A-26C, the base 2610 may include one or more tracks 2612 formed therein and/or attached thereto. As such, an end of the first control line arm 2620A may be received within a first track 2612A such that the end of the first control line arm 2620A may be rotatably coupled and/or slidably coupled to the first track 2612A. Similarly, an end of the second control line arm 2620B may be received within a second track 2612B such that the end of the second control line arm 2620B may be rotatably coupled and/or slidably coupled to the second track 2612B. By having this engagement between the first control line arm 2620A and/or the second control line arm 2620B with the base, the apparatus 2600 may be movable between a raised position and a collapsed position.

[00192] The apparatus 2600 may include one or more control line guides included therein and/or coupled thereto. As shown in Figs. 26A-26C, the first control line arm 2620A and/or the second control line arm 2620B may have a first control line guide 2640A coupled thereto, and the base 2610 may have a second control line guide 2640B coupled thereto. A control line guide in accordance with the present disclosure may be any device or apparatus configured to guide a control line. Accordingly, a control line guide in accordance with the present disclosure may include one or more rollers, sheaves, or any other device known in the art to guide a control line. As shown in Figs. 26A-26C, the first control line guide 2640A may include a plurality of rollers 2642, and similarly the second control line guide 2640B may include a plurality of rollers 2642.

[00193] The first control line arm 2620A and the second control line arm 2620B may have one end coupled to the base 2610 of the apparatus 2600. As such, another end of

the first control line arm 2620A and the second control line arm 2620B may have the first control line guide 2640A coupled thereto and/or disposed adjacent thereto. For example, as shown in Figs. 26B and 26C in particular, in an embodiment having two control line arms, the first control line arm 2620A and the second control line arm 2620B, the first control line guide 2640A may be disposed between and coupled to the first control line arm 2620A and the second control line arm 2620B using a link 2646. The link 2646 may be connected to the ends of the first control line arm 2620A and the second control line arm 2620B, with the first control line guide 2640A then connected to the link 2646. In an embodiment in which the first control line guide 2640A includes the rollers 2642, the control line 2602 may be reeved over the rollers 2642 of the first control line guide 2640A and under the link 2646.

[00194] Further, the second control line guide 2640B may be coupled to the base 2610. As such, and as shown in Figs. 26A-26C, the second control line guide 2640B may be disposed adjacent to the first control line arm 2620A and/or the second control line arm 2620B. For example, the second control line guide 2640B may be disposed between the first control line arm 2620A and the second control line arm 2620B at the end of the first control line arm 2620A and the second control line arm 2620B coupled to the base 2610 of the apparatus 2600. This arrangement may facilitate reeving the control line 2602 along a floor, and then reeving the control line 2602 up the second control line guide 2640B towards the first control line guide 2640A.

[00195] In addition to the apparatus 2600 having the first control line arm 2620A and/or the second control line arm 2620B, the apparatus 2600 may include one or more support members to help support, guide, and facilitate movement of the components of the apparatus 2600. For example, with respect to Fig. 26A, the apparatus 2600 may include a first support member 2630A, a second support member 2632A, and/or a third support member 2634A. The first support member 2630A may be coupled between the first control line arm 2620A and the base 2610, such as by having the first support member 2630A rotatably coupled to the first control line arm 2620A and rotatably coupled to the base 2610.

[00196] Further, one or more of the support members may be disposed in parallel with respect to each other and/or with respect to the control line arms of the apparatus. For example, as shown particularly in Fig. 26A, the second support member 2632A may be

- disposed in parallel with respect to the first support member 2630A, and the third support member 2634A may be disposed in parallel with respect to the first control line arm 2620A. The second support member 2632A may be coupled between the base 2610 and the third support member 2634A, such as by having the second support member 2632A
- 5 rotatably coupled to the base 2610 and rotatably coupled to the third support member 2634A. The third support member 2634A may be coupled between the second support member 2632A and the first control line arm 2620A, such as by having the third support member 2634A coupled to the first control line arm 2620A adjacent the end thereof and/or adjacent the first control line guide 2640A.
- 10 **[00197]** As discussed above, the apparatus 2600 may include one or more control line arms. As such, in an embodiment in which the apparatus 2600 includes the first control line arm 2620A and the second control line arm 2620B, the second control line arm 2620B may include one or more support members coupled thereto for support. For example, similar to the support members shown coupled to the first control line arm
- 15 2620A, the apparatus 2600 may include a fourth support member 2630B, a fifth support member 2632B, and/or a sixth support member 2634B. The fourth support member 2630B may be coupled between the second control line arm 2620B and the base 2610, such as by having the fourth support member 2630B rotatably coupled to the second control line arm 2620B and rotatably coupled to the base 2610.
- 20 **[00198]** Furthermore, the fifth support member 2632B may be disposed in parallel with respect to the fourth support member 2630B, and the sixth support member 2634B may be disposed in parallel with respect to the second control line arm 2620B. The fifth support member 2632B may be coupled between the base 2610 and the sixth support member 2634B, such as by having the fifth support member 2632B rotatably coupled to
- 25 the base 2610 and rotatably coupled to the sixth support member 2634B. The sixth support member 2634B may be coupled between the fifth support member 2632B and the second control line arm 2620B, such as by having the sixth support member 2634B coupled to the second control line arm 2620B adjacent the end thereof and/or adjacent the first control line guide 2640A.
- 30 **[00199]** In addition to having one or more support members to help support, guide, and facilitate movement of the components of the apparatus 2600, the apparatus 2600 may also include one or more links included therein to help support and couple the

components of the apparatus 2600. As discussed above, the link 2646 may be disposed between the first control line arm 2620A and the second control line arm 2620B.

Further, as shown in Fig. 26A, the apparatus 2600 may include a first link 2636A and/or a second link 2638A. The first link 2636A may be disposed between the end of the first
5 support member 2630A and the end of the second support member 2632A and/or the end of the third support member 2634A, thereby coupling the first support member 2630A with the second support member 2632A and/or the third support member 2634A.

Further, the second link 2638A may be disposed between the end of the first control line arm 2620A and the end of the third support member 2634A, thereby coupling the first
10 control line arm 2620A to the third support member 2634A.

[00200] Similarly, in an embodiment having a second control line arm 2620B, as shown in Figs. 26B and 26C, the apparatus 2600 may include a third link 2636B and/or a fourth link 2638B. The third link 2636B may be disposed between the end of the fourth support member 2630B and the end of the fifth support member 2632B and/or the end of the
15 sixth support member 2634B, thereby coupling the fourth support member 2630B with the fifth support member 2632B and/or the sixth support member 2634B. Further, the fourth link 2638B may be disposed between the end of the second control line arm 2620B and the end of the sixth support member 2634B, thereby coupling the second control line arm 2620B to the sixth support member 2634B.

[00201] As shown and discussed above, multiple elements within the present disclosure may be rotatably coupled to each other and/or rotatable with respect to each other. As such, an apparatus in accordance with the present disclosure may include one or more hinges, pins, and/or any other rotatable device known in the art to rotatably couple components to each other. For example, as shown in Fig. 26A, one or more pins 2648
25 may be disposed through and/or between various components and elements of the apparatus 2600 to rotatably couple the components or elements to each other.

[00202] Referring now to Figs. 27A-27F, multiple perspective views of the apparatus 2600 and a method to attach a control line to the tubular member 2604 in accordance with one or more embodiments of the present disclosure are shown. Fig. 27A shows the
30 apparatus 2600 in the raised position, in which the first control line guide 2640A coupled to the first control line arm 2620A and/or the second control line arm 26020B may be disposed adjacent to the tubular member 2604. This raised position may facilitate

attaching a control line that is guided with the first control line guide 2640A to the tubular member 2604.

[00203] Fig. 27B shows the apparatus 2600 in an intermediate position between the raised position and the collapsed position, thereby lowering the first control line arm 2620A and/or the second control line arm 26020B with the first control line guide 2640A with respect to the tubular member 2604. Fig. 27C then shows the apparatus 2600 in the collapsed position, in which the apparatus 2600 has been lowered adjacent to the floor to facilitate access to the tubular member 2604. In Fig. 27C, and also shown in Fig. 27D, the apparatus 2600 has moved into the collapsed position, in which the first control line guide 2640A is disposed adjacent to a tubular gripping and/or support apparatus 2660. The tubular gripping and/or support apparatus 2660 may be any device or apparatus capable of gripping and/or supporting a tubular member and/or a string of tubular members. Such a device or apparatus may include a spider, a collar load support system, and/or any other device or apparatus known in the art. As such, in Figs. 27C and 27D, the first control line guide 2640A may be disposed adjacent the tubular gripping and/or support apparatus 2660 to have a control line run from the first control line guide 2640A into and through the tubular gripping and/or support apparatus 2660.

[00204] Referring now to Figs. 27E and 27F, multiple perspective views of the apparatus 2600 in the collapsed position are shown. The apparatus 2600 may be movable to the collapsed position to facilitate access to the tubular member 2604. As such, when in the collapsed position, a tool or apparatus, such as power tongs 2662, may be disposed adjacent to the tubular member 2604. The power tongs 2662 may be used to couple or de-couple the tubular member 2604 with an additional tubular member 2606, such as by rotating the tubular members 2604 and 2606 with respect to each other. As such, the power tongs 2662 may be used to make-up and/or break-out threaded connections of tubular members 2604 and 2606 with respect to each other. As shown, the power tongs 2662 may be disposed on one or more rails 2664 to facilitate movement of the power tongs 2662 with respect to the tubular members 2604 and 2606 and/or the tubular gripping and/or support apparatus 2660.

[00205] Referring now to Figs. 28A-28C, multiple perspective views of the apparatus 2600 and a system to attach a control line to the tubular member 2604 in accordance with one or more embodiments of the present disclosure are shown. As shown in Fig. 28A,

the apparatus 2600 is shown in the collapsed position, and the power tongs 2662 are disposed adjacent to the apparatus 2600 at an end of the rails 2664 at a distance from the tubular gripping and/or support apparatus 2660. The rails 2664 may then be removably disposed on the floor 2670, depending on the configuration and sizing requirements to support and handle the tubular member 2604.

[00206] As such, the rails 2664 may be removed, along with the power tongs 2662, such that an additional tool or apparatus may be disposed adjacent to the tubular member 2604. Accordingly, as shown in Figs. 28B and 28C, the rails 2664 may be removed to enable access to one or more tracks 2666. The tracks 2666 may be used to dispose an additional tool or apparatus adjacent to the tubular member 2604. For example, additional power tongs 2668, which may be sized to couple or de-couple tubular members of different sizes as compared to power tongs 2662, may use the tracks 2666. The additional power tongs 2668 may be disposed on one or more tracks 2666 to facilitate movement of the additional power tongs 2668 with respect to the tubular member 2604 and/or the tubular gripping and/or support apparatus 2660.

[00207] As shown and discussed above, an apparatus in accordance with one or more embodiments of the present disclosure may include a base, such as the base 2610 having tracks 2612 formed thereon and/or attached thereto. However, those having ordinary skill in the art will appreciate that a base in accordance with the present disclosure may include only the tracks 2612 and/or similar structure to have the one or more control line arms rotatably coupled thereto, with the tracks 2612 then connected to a floor. For example, tracks 2612 may be directly connected to a floor of a drilling rig, as compared to connecting the tracks 2612 to the base 2610, and then disposing the base 2610 on the floor. Similarly, the one or more support members of the present disclosure need not be connected directly to a base, and instead may be coupled to the floor when supporting the apparatus of the present disclosure.

[00208] Further, the present disclosure contemplates having one or more actuators coupled to one or more components of the apparatus 2600 to impart movement thereto, as desired. For example, an actuator may be coupled between one or more of the control line arms and the base to impart movement to the control line arms with respect to the base. This arrangement may enable the apparatus 2600 to be movable between the raised position and the collapsed position. As such, an actuator used in accordance with one or

more embodiments disclosed herein may be a hydraulic, pneumatic, electric, and/or any other actuator known in the art. An actuator may be remotely controlled. Further, those having ordinary skill in the art will appreciate that other arrangements for an actuator to move one or more components of an apparatus in accordance with embodiments
5 disclosed herein may be used without departing from the scope of the present disclosure.

[00209] Referring now to Figs. 29A-29C, multiple perspective views of the tubular gripping and/or support apparatus 2660 in accordance with one or more embodiments of the present disclosure are shown. Fig. 29A shows a top down view of the tubular gripping and/or support apparatus 2660, which may be a spider, as shown, having slips
10 that are disposed downward within a bowl and in a closed position. As shown, the tubular gripping and/or support apparatus 2660 may have one or more openings 2672 formed therethrough, such as a “keyhole” formed therethrough from a top side to a bottom side of the tubular gripping and/or support apparatus 2660. Fig. 29B then shows a side perspective view of the slips of the tubular gripping and/or support apparatus 2660
15 disposed upward within the bowl and in an open position, and Fig. 29C shows a side perspective view of the slips of the tubular gripping and/or support apparatus 2660 disposed downward within the bowl and in the closed position. As such, the control line 2602 may be disposed within an opening 2672 of the tubular gripping and/or support apparatus 2660 such that the control line 2602 may pass through the tubular gripping
20 and/or support apparatus 2660 without damage.

[00210] As such, referring now to Figs. 30A-30C, and also as shown in Figs. 26A-26C and Figs. 27A-D, the apparatus 2600 may include a docking chute 2650 to facilitate passing one or more control lines from the apparatus 2600 and into and through the tubular gripping and/or support apparatus 2660. As shown in the figures, the docking
25 chute 2650 may be a tube or cylinder, or any other framework that may at least partially enclose a control line, and may be disposed adjacent an end of the control line arms 2620 of the apparatus 2600. In particular, as shown in Figs. 26A-26C and Figs. 27A-D, the docking chute 2650 may be coupled, such as rotationally coupled, to an end of the first control line guide 2640A having the plurality of rollers 2642 (shown in Figs. 30A-30C).
30 In one or more embodiments, a side edge, such as a backside edge, of the docking chute 2650 may be disposed in a tangential alignment with the roller 2642 of the first control line guide 2640A disposed closest and adjacent to the docking chute 2650. Further, in one or more embodiment, the docking chute 2650 may additionally, or alternatively,

include one or more rollers to facilitate movement and passing of the control line 2602 therethrough.

[00211] As the control line arms 2620 move within the apparatus 2600, such as when the apparatus 2600 moves between the raised position and the collapsed position, the docking chute 2650 may be able to rotate and articulate with respect to the control line arms 2620 and/or the first control line guide 2640A. Thus, independent of the movement of the control line arms 2620 and the apparatus 2600 altogether, the docking chute 2650 may maintain a downward alignment to facilitate handling of the control line 2602. Further, one or more actuators may be coupled to the docking chute 2650, such as coupled between the docking chute 2650 and one or more components of the apparatus 2600 (*e.g.*, control line arms 2620, first control line guide 2640A), to control movement of the docking chute 2650 with respect to the apparatus 2600, as desired.

[00212] In Figs. 30A-30C, and also in Figs. 27A-27D, the docking chute 2650 is shown moving into and docking within the tubular gripping and/or support apparatus 2660, such as within the opening 2672 of the tubular gripping and/or support apparatus 2660, as the apparatus 2600 and control line arms 2620 move from the raised position to the collapsed position. Once the docking chute 2650 has been disposed within the opening 2672 of the tubular gripping and/or support apparatus 2660, the slips of the tubular gripping and/or support apparatus 2660 may be moved from an upward position to a downward position to externally grip the tubular member 2604. As the control line 2602 is disposed within and at least partially enclosed within the docking chute 2650, the control line 2602 may be protected from any damage that may be imparted thereto from the movement of the internal components of the tubular gripping and/or support apparatus 2660 when gripping the tubular member 2604. As such, Fig. 30A shows the docking chute 2650 entering into the opening 2672 of the tubular gripping and/or support apparatus 2660, Fig. 30B shows the docking chute 2650 disposed within the opening 2672 of the tubular gripping and/or support apparatus 2660 with the slips still in an upward position, and Fig. 30C shows the docking chute 2650 disposed within the opening 2672 of the tubular gripping and/or support apparatus 2660 with the slips in downward position to grip and/or support the tubular member 2604.

[00213] Referring now to Fig. 31, a side perspective view of an apparatus 3100 having a control line arm 3120 moving between a raised position and a collapsed position in

accordance with one or more embodiments of the present disclosure is shown. The control line arm 3120 may include a control line guide 3140 disposed and/or coupled to an end thereof, such as by having the control line guide 3140 rotationally and/or pivotally coupled to the end of the control line arm 3120. Further, the control line guide 3140 may include a plurality of rollers 3142 included therein to facilitate handling and movement of a control line 3102 therethrough. As the control line arm 3120 and the apparatus 3100 moves between the raised position and the collapsed position, the control line guide 3140 may be able to rotate and articulate with respect to the control line arm 3120. Thus, independent of the movement of the control line arm 3120 and the apparatus 3100 altogether, the control line guide 3140 may maintain a downward alignment to facilitate handling of the control line 3102.

[00214] Referring now to Fig. 32, a side view of a control line guide 3240 in accordance with one or more embodiments of the present disclosure is shown. The control line guide 3240 may be used to articulate with a control line 3202, such as when the control line 3202 is moved within the apparatus 2600 between the raised position and the collapsed position. As shown, the control line guide 3240, which may be used as the second control line guide 2640B in Figs. 26A-26C, may include a plurality of rollers 3242 to facilitate movement of the control line 3202 through the control line guide 3240. Further, the control line guide 3240 may include one or more movable segments 3244, such as movably and/or rotatably coupled to a body of the control line guide 3240 and/or coupled to each other.

[00215] For example, as shown in Fig. 32, one or more of the segments 3244 may be rotatably and/or pivotally coupled to an end of the body of the control line guide 3240, in which subsequent additional segments 3244 may then be rotatably and/or pivotally coupled to each other such that the control line guide 3240 may be able to articulate with the movement of the control line 3202. As such, when the apparatus 2600 is in the raised position, the control line guide 3240 may be in a upward position when guiding the control line 3202 therethrough, and when the apparatus 2600 is in the collapsed position, the control line guide 3240 may be in a downward position when guiding the control line 3202 therethrough. Further, one or more of the segments 3244 may include a hard stop 3246, such as disposed on a top side thereof, as shown, may be used to prevent or limit movement of the segments 3244 with respect to each other. This may enable the hard stops 3246 to engage adjacent surfaces of the segments 3244 and the control line guide

3240 to prevent any damage to the control line 3202 by maintaining an appropriate bend radius for the control line 3202 when disposed within the control line guide 3240.

[00216] It should be understood that a “control line,” as used herein, may refer to any type of line, cord, umbilical, cable, tube, hose, wire, flat pack, and/or any other similar structure or device that may be attached to a tubular member and used to transmit electrical power and/or signals along the tubular member downhole. For example, a control line, which may be known as having an outer diameter between about 0.25 inches to about 0.75 inches (about 0.64 cm to about 1.9 cm), may not be so limited. For example, a control line, as used herein, may also be known in the present disclosure to encompass flat packs, which may include two to three lines therein, and/or may also be known in the present disclosure to encompass umbilicals, which may include multiple lines therein and may have an outer diameter between about 1.5 inches to about 4 inches (about 3.8 cm to about 10 cm).

[00217] An example of the respective control lines is shown in Fig. 33, thereby showing the different configurations and sizes of control lines that may be used in accordance with the present disclosure. As such, the present disclosure not only contemplates being able to be used in conjunction with each of these different types of control lines, but in fact may be used to control multiple control lines having the same or varied sizes or configurations. Further, it should be understood that the different types of control lines used herein may have different bend radiuses. For example, in one or more embodiments, the bend radiuses may vary be between about 12 inches (about 30.5 cm), and up to about 34 feet (about 10.4 m), at least. Accordingly, the present disclosure contemplates being able to use and guide control lines having all types of shapes, sizes, and configurations, in addition to controlling one or more of these varied types of control lines.

[00218] Referring now to Figs. 34A-34D, multiple views of a control line guide 3400 in accordance with one or more embodiments of the present disclosure are shown. Fig. 34A shows a top down view of the control line guide 3400, Fig. 34B shows a top down view of a second outer wing control line guide 3432, Fig. 34C shows a side view of the control line guide 3400, and Fig. 34D shows a cross-sectional view across the second outer wing control line guide 3432. As discussed above, more than one control line, and more than one size/configuration of control line, may be used in accordance with one or more

embodiments of the present disclosure. As such, when attaching multiple control lines to a tubular member, a control line guide, such as that shown in Figs. 34A-34D, may be used in accordance with one or more embodiments disclosed herein.

5 **[00219]** The control line guide 3400 may include a body 3410 with a first arm 3420 coupled to and/or extending from one side of the body 3410 and a second arm 3430 coupled to and/or extending from another/opposite side of the body 3410. The body 3410 may include one or more rollers 3412, such as by including a first roller 3412A and a second roller 3412B, in which at least one of the rollers 3412, such as the first roller 3412A, may include one or more grooves formed therein to facilitate handling and
10 guiding of the control lines therethrough. Further, the first arm 3420 may have a first outer wing control line guide 3422 rotationally and/or pivotally coupled thereto, and the second arm 3430 may have a second outer wing control line guide 3432 rotationally and/or pivotally coupled thereto.

[00220] The first outer wing control line guide 3422 may include one or more rollers
15 3424, such as by including a first roller 3424A and a second roller 3424B, in which at least one of the rollers 3424, such as the first roller 3424A as shown, may include one or more grooves formed therein to facilitate handling and guiding of the control lines therethrough. Similarly, the second outer wing control line guide 3432 may include one or more rollers 3434, such as by including a first roller 3434A and a second roller 3434B,
20 in which at least one of the rollers 3434, such as the first roller 3434A as shown, may include one or more grooves formed therein to facilitate handling and guiding of the control lines therethrough.

[00221] As shown, the control line guide 3400 may be used to handle and guide control lines of multiple sizes and configurations. For example, as shown in Fig. 34A, in
25 particular, the body 3410 may be used to handle and guide control lines having larger sizes, as compared to that of the first outer wing control line guide 3422 and/or the second outer wing control line guide 3432. Further, the body 3410, the first outer wing control line guide 3422, and/or the second outer wing control line guide 3432 may be used to handle and guide control lines having different configurations. As shown in Fig.
30 34A, the first outer wing control line guide 3422, and/or the second outer wing control line guide 3432 may be able to handle and guide control lines having circular cross-sections, as well as rectangular cross-sections. As such, the grooves in one or more of

the rollers of the control line guide may be formed and sized to particularly accommodate one or more control lines having particular shapes or sizes, and/or any other configurations.

5 **[00222]** As the control line guide 3400 includes the first outer wing control line guide 3422 and/or the second outer wing control line guide 3432 rotationally and/or pivotally coupled thereto, the first outer wing control line guide 3422 and/or the second outer wing control line guide 3432 may be movable between an open position and a closed position. In the closed position, as shown particularly in Fig. 34A, the first outer wing control line guide 3422 and the second outer wing control line guide 3432 may be folded and
10 disposed inwards with respect to the body 3410. The first outer wing control line guide 3422 and the second outer wing control line guide 3432 may be disposed in the closed position when the control line guide 3400 is disposed away from a tubular member, such as when not being used to currently attach one or more control lines to a tubular member.

[00223] Then, when desired to attach one or more control lines to a tubular member, the
15 first outer wing control line guide 3422 and the second outer wing control line guide 3432 may rotate from the closed position to the open position, in which the first outer wing control line guide 3422 and the second outer wing control line guide 3432 may rotate by about 90 degrees with respect to the body 3410. In the open position, the first outer wing control line guide 3422 and the second outer wing control line guide 3432
20 may be extended and disposed outwards with respect to the body 3410. The first outer wing control line guide 3422 and the second outer wing control line guide 3432 may be disposed in the open position when the control line guide 3400 is disposed adjacent to a tubular member.

[00224] The first arm 3420 and the second arm 3430 may or may not be symmetric with
25 respect to each other. For example, as shown in Figs. 34A-34D, the first arm 3420 and the second arm 3430 may not be symmetric with each other, in which the first arm 3420 may be longer than the second arm 3430. Further, the first arm 3420 may be disposed at a different height with respect to the second arm 3430 on the body 3410. For example, as shown in Figs. 34A-34D, the first arm 3420 may be disposed higher and above the
30 second arm 3430, thereby enabling the first outer wing control line guide 3422 and the second outer wing control line guide 3432 to rotate and move along different planes with respect to each other. These arrangements of the first arm 3420 and the second arm 3430

may enable control lines to be fed and guided through each of the first outer wing control line guide 3422 and the second outer wing control line guide 3432, respectively, without either of the outer wing control line guides interfering with and/or contacting the control lines when being grasped and controlled by the respective outer wing control line guide.

5 **[00225]** Referring now to Fig. 34D, a cross-sectional view across the second outer wing control line guide 3432 is shown, in which the second outer wing control line guide 3432 is disposed in the open position guiding a control line 3402 adjacent a tubular member 3404. The control line 3402 may be guided between the first roller 3434A and the
10 second roller 3434B of the second outer wing control line guide 3432. Further, the control line guide 3400 may include one or more auxiliary arms 3440 having one or more rollers 3442 coupled thereto. As shown in Fig. 34D, an auxiliary arm 3440 may be disposed on a bottom side and below the second outer wing control line guide 3432, in which the roller 3442 rotatably coupled to an end of the auxiliary arm 3440 may be used to guide and push the control line 3402 radially and adjacent the tubular member 3404.
15 As shown, the auxiliary arm 3440 may be rotatably coupled to the control line guide 3400, such as rotatably coupled to the second outer wing control line guide 3432. One or more auxiliary arms with rollers coupled thereto may also be similarly used with the first outer wing control line guide 3422 and/or the body 3410.

[00226] As the outer wing control line guides and the auxiliary arms used in conjunction
20 with the control line guide may be movable and rotatable within the control line guide, one or more actuators may be included within the control line guide to facilitate movement of the outer wing control line guides and the auxiliary arms. For example, as shown in Fig. 34A, an actuator 3450 may be coupled between the first outer wing control line guide 3422 and the first arm 3420 or the body 3410 such that the actuator may
25 provide movement to the first outer wing control line guide 3422 with respect to the first arm 3420. One or more actuators may also be similarly used with the second outer wing control line guide 3432. Further, as shown in Fig. 34D, an actuator 3450 may be coupled between the second outer wing control line guide 3432 and the auxiliary arm 3440 such that the actuator may provide movement to the auxiliary arm 3440 with respect to the
30 second outer wing control line guide 3432. One or more actuators may also be similarly used with other auxiliary arms.

[00227] Depending on the size, shape, number, and configuration of the control lines used with the control line guide, the control line guide may have one or more components that are removable and/or replaceable. For example, in an embodiment in which smaller control lines may be used, outer wing control line guides and/or only the rollers of the outer wing control line guides having smaller grooves to correspond with the smaller control lines may be used and/or replaced within the control line guide. As such, the present disclosure contemplates multiple embodiments for a control line guide to accommodate, handle, and guide different sizes, shapes, numbers, and configurations of control lines.

[00228] Referring now to Fig. 35, a system 3500 to handle, guide, and attach one or more control lines 3502 to a tubular member 3504 in accordance with one or more embodiments of the present disclosure is shown. In Fig. 35, multiple levels A-H are shown when using the system 3500 to guide and attach the control lines 3502 to the tubular member 3504. At level H, a control line guide 3510, such as similar to the control line guide 3400 shown in Figs. 34A-34D or other control line guide discussed above, may be used to guide the control lines 3502. The control line guide 3510 may be moved from a removed position, such as away from the tubular member 3504, to adjacent the tubular member 3504 to facilitate attaching the control lines 3502 to the tubular member 3504. As the control line guide 3510 is moved adjacent the tubular member 3504, the outer wing control line guides may move from the closed position to the open position, if so equipped, to move and guide the control lines into the desired arrangement and placement about the tubular member 3504.

[00229] A control line guide 3520 may be used at level E, such as above a tubular gripping and/or support apparatus 3530, and additionally and/or alternatively may be used below the tubular gripping and/or support apparatus 3530. The control line guide 3520 may include a body 3522 having one or more fingers 3524 rotatably and/or pivotally coupled thereto between an open position and a closed position. In the open position, the fingers 3524 may form an opening to receive the control lines 3502 into the control line guide 3520. Then, in the closed position, the fingers 3524 may enclose about the control lines 3502 such that the control lines 3502 are retained within the control line guide 3520. In the closed position, the control line guide 3520 may be selectively moved towards and/or away from the tubular member 3504 such that the control lines 3502 pass through the tubular gripping and/or support apparatus 3530 without any damage when in

use. The control line guide 3540 may include one or more actuators to facilitate movement of the fingers 3524 with respect to the body 3522. Additionally or alternatively to the control line guide 3520, a control line sleeve may be used, such as disposed within and/or through the tubular gripping and/or support apparatus 3530, to selectively move and position the control lines 3502 in the tubular gripping and/or support apparatus 3530.

[00230] Further, at levels G and F, one or more auxiliary arms 3540 having one or more rollers 3542 may be used to facilitate any desired movements of the control lines 3502. As shown at level G, the auxiliary arm 3540 may be coupled to and/or movable with respect to the control line guide 3510, and as shown at level F, the auxiliary arm 3540 may be coupled to and/or movable with respect to the control line guide 3540. The auxiliary arms 3540 may include one or more actuators to enable movement. For example, the auxiliary arms 3540 may be extendable to selectively push and guide the control lines 3502 toward and away from the tubular member 3504.

[00231] At levels C, B, and A, the control lines 3502 gradually move closed and into the desired arrangement about the tubular member 3504. Once the control lines 3502 are within the desired arrangement and configuration about the tubular member 3504, the control lines 3502 may be attached to the tubular member 3504 using a clamp 3506, such as shown at level A. The size and shape of the clamp 3506 may then depend on the number, size, and configuration of control lines about the tubular member 3504.

[00232] Referring now to Fig. 34D, a cross-sectional view across the second outer wing control line guide 3432 is shown, in which the second outer wing control line guide 3432 is disposed in the open position guiding a control line 3402 adjacent a tubular member 3404. The control line 3402 may be guided between the first roller 3434A and the second roller 3434B of the second outer wing control line guide 3432. Further, the control line guide 3400 may include one or more auxiliary arms 3440 having one or more rollers 3442 coupled thereto. As shown in Fig. 34D, an auxiliary arm 3440 may be disposed on a bottom side and below the second outer wing control line guide 3432, in which the roller 3442 rotatably coupled to an end of the auxiliary arm 3440 may be used to guide and push the control line 3402 radially and adjacent the tubular member 3404. As shown, the auxiliary arm 3440 may be rotatably coupled to the control line guide 3400, such as rotatably coupled to the second outer wing control line guide 3432. One or

more auxiliary arms with rollers coupled thereto may also be similarly used with the first outer wing control line guide 3422 and/or the body 3410.

5 **[00233]** An apparatus, a method, and/or a system in accordance with the present disclosure may be helpful in multiple areas, such as within the oil and gas industry. For example, an apparatus in accordance with the present disclosure may be used to facilitate attaching a control line to a tubular member. Further, the present disclosure may be used to provide selective access to a tubular member when adding and/or removing tubular members to a tubular string, such as by making-up and/or breaking-out connections between tubular members within the tubular string. Further, the present disclosure may be used to selectively distance a control line away from a tubular member, such as
10 disposing a control line within a control line pathway of a tubular gripping and/or supporting apparatus, when the tubular gripping and/or support apparatus is in use and is gripping and/or supporting one or more tubular members therein.

15 **[00234]** While the disclosure has been presented with respect to a limited number of embodiments, those skilled in the art, having benefit of this disclosure, will appreciate that other embodiments may be devised which do not depart from the scope of the present disclosure. Accordingly, the scope of the disclosure should be limited only by the attached claims.

20

CLAIMS

1. An apparatus (10; 2600; 3100) to attach a control line (90; 2602; 3402) to a tubular member (80; 2604), the apparatus (10) comprising:
 - 5 a control line arm (30; 2620; 2620A; 2620B; 3120; 3520) having a first control line guide (2640A; 3140; 3422; 3432; 3520) coupled thereto; and a base (12; 2610) having a second control line guide (2640B) coupled thereto;
 - 10 the control line arm (30; 2620; 2620A; 2620B; 3120; 3520) coupled to the base (12; 2610) and movable with respect to the base (30; 2610),
characterized in that the control line arm (30; 2620; 2620A; 2620B; 3120; 3520) is at least one of slidably coupled and rotatably coupled to the base (12; 2610).
2. The apparatus (10; 2600; 3100) of claim 1, wherein the control line arm (30; 15 2620; 2620A; 2620B; 3120) is movable between a raised position and a collapsed position with respect to the base (12; 2610).
3. The apparatus (10; 2600; 3100) of claim 1, wherein the control line arm (30; 2620; 2620A; 2620B; 3120; 3520) comprises a first end (30A) and a second end (30B), wherein the first control line guide (2640A; 3140) is disposed adjacent the 20 first end (30A) of the control line arm, and wherein the second end (30B) of the control line arm is movably coupled to the base (12; 2610).
4. The apparatus (10; 2600; 3100) of claim 1, wherein the first control line guide (30A) comprises a first roller (3424A; 3434A), and wherein the second control line guide comprises a second roller (3424B; 3434B).
- 25 5. The apparatus (10; 2600; 3100) of claim 1, wherein the first roller comprises a first plurality of rollers (2642; 3142), and wherein the second roller comprises a second plurality of rollers (2642; 3242).
6. The apparatus (10; 2600; 3100) of claim 1, further comprising:
 - a docking chute (2650) coupled to the first control line guide.

7. The apparatus (10; 2600; 3100) of claim 6, wherein the docking chute (2650) is rotatably coupled to an end of the first control line guide.
8. The apparatus (10; 2600; 3100) of claim 1, wherein the first control line guide is rotatably coupled to an end of the control line arm.
- 5 9. The apparatus (10; 2600; 3100) of claim 1, wherein the second control line guide (2640B) comprises a plurality of movable segments (3244).
10. The apparatus (10; 2600; 3100) of claim 1, further comprising:
a first support member (2630A) coupled between the control line arm and the
base;
10 the first support member (2630A) rotatably coupled to the control line arm
and rotatably coupled to the base.
11. The apparatus (10; 2600; 3100) of claim 10, further comprising:
a second support member (2632A) and a third support member (2634A);
the second support member (2632A) disposed in parallel with respect to the
15 first support member (2630A);
the third support member (2634A) disposed in parallel with respect to the
control line arm.
12. The apparatus (10; 2600; 3100) of claim 11, further comprising:
a first link (2636A) disposed between an end of the first support member
20 (2630A) and an end of the second support member (2632A); and
a second link (2638A) disposed between an end of the control line arm and
an end of the third support member (2634A).
13. The apparatus (10; 2600; 3100) of claim 10, further comprising:
a second support member (2632A) and a third support member (2634A);
25 the second support member (2632A) rotatably coupled to the base and
rotatably coupled to the third support member (2634A);
the third support member (2634A) coupled to the control line arm adjacent
the first control line guide.

14. The apparatus (10; 2600; 3100) of claim 1, wherein one of the base and the control line arm comprises a sliding element to slidably couple the control line arm to the base.
15. The apparatus (10; 2600; 3100) of claim 14, wherein the base comprises the sliding element, and the sliding element comprises a track with the control line arm slidably coupled to the track of the base.
16. The apparatus (10; 2600; 3100) of claim 1, wherein the control line arm comprises a first control line arm (2620A) and a second control line arm (2620B), wherein the first control line arm and the second control line arm are coupled to the base (2610) and movable with respect to the base, and wherein the first control line guide is disposed between the first control line arm and the second control line arm.
17. The apparatus (10; 2600; 3100) of claim 16, further comprising:
a link (2646) disposed between the first control line arm (2620A) and the second control line arm (2620B);
the first control line guide coupled to the link (2646).
18. The apparatus (10; 2600; 3100) of claim 1, wherein the first control line guide and/or the second control line guide further comprises:
a body (3400);
a first arm (3420) coupled to and extending from a first side of the body (3400);
a first outer wing control line guide (3422) rotatably coupled to the first arm;
a second arm (3430) coupled to and extending from a second side of the body; and
a second outer wing control line guide (3432) rotatably coupled to the second arm (3430);
the first outer wing control line guide (3422) and the second outer wing control line guide (3432) movable between an open position and a closed position with respect to the body,
wherein the first arm (3420) is longer than the second arm (3430).

19. The apparatus of claim 18, wherein the body (3400) comprises a first roller (3412A), the first outer wing control line guide (3422) comprises a second roller (3412B), and the second outer wing control line guide (3432) comprises a third roller.
- 5 20. The apparatus of claim 19, wherein at least one of the first roller, the second roller, and the third roller comprises a groove .
21. The apparatus of claim 18, wherein the first arm is disposed above the second arm with respect to the body.
22. A method of manufacturing an apparatus (10; 2600; 3100) that attaches a
10 control line to a tubular member, the method comprising:
coupling a first control line guide (2640A) to a control line arm (2620A);
coupling a second control line guide (2620B) to a base (2610); and
coupling the control line arm to the base such that the control line arm is
movable with respect to the base (2610),
15 wherein the control line arm is movable between a raised position and a
collapsed position with respect to the base, and *characterized in that* the
control line arm is at least one of slidably coupled and rotatably coupled
to the base.
23. The method of claim 22, wherein the control line arm comprises a first end
20 and a second end, the method further comprising:
disposing the first control line guide adjacent the first end of the control line
arm; and
movably coupling the second end of the control line arm to the base.
24. The method of claim 23, wherein the first control line guide is rotatably
25 coupled to the first end of the control line arm.
25. The method of claim 22, further comprising:
coupling a docking chute (2650) to the first control line guide.
26. The method of claim 22, further comprising:

rotatably coupling a first support member between the control line arm and the base such that the first support member is rotatably coupled to the control line arm and is rotatably coupled to the base.

27. The method of claim 22, further comprising:
5 disposing a second support member in parallel with respect to the first support member; and
disposing a third support member in parallel with respect to the control line arm.
28. The method of claim 27, further comprising:
10 disposing a first link between an end of the first support member and an end of the second support member and
disposing a second link between an end of the control line arm and an end of the third support member.
29. The method of claim 22, wherein the base (2610) comprises a track (2612; 2612A; 2612B) with the control line arm slidably coupled to the track of the base.
30. The method of claim 22, wherein the control line arm comprises a first control line arm (2620A) and a second control line arm (2620B), wherein the first control line arm (2620A) and the second control line arm (2620B) are coupled to the base (2610) and movable with respect to the base (2610), and wherein the first control line guide is disposed between the first control line arm (2620A) and the second control line arm (2620B).
20
31. A method to attach a control line to a tubular member (2604; 2606), the method is *characterized by* comprising:
25 moving a control line arm from a collapsed position to a raised position with respect to a base coupled to the control line arm, thereby moving a control line adjacent to a first tubular member;
guiding the control line with a first control line guide and a second control line guide, the first control line guide coupled to the control line arm and the second control line guide coupled to the base;
30 attaching the control line to the first tubular member; and

- lowering the first tubular member with the control line attached thereto with respect to the base,
wherein a second support member is rotatably coupled to the base and is rotatably coupled to a third support member, and wherein the third
5 support member coupled to the control line arm adjacent the first control line guide.
32. The method of claim 31, further comprising:
disposing an end of a second tubular member adjacent an end of the first
tubular member;
10 moving the control line arm from the raised position to the collapsed position;
moving power tongs (2662) adjacent to the first tubular member and the second tubular member such that the power tongs are disposed above the control line arm with respect to the first tubular member; and
15 making-up a connection between the end of the first tubular member and the end of the second tubular member with the power tongs (2662).
33. The method of claim 32, wherein the power tongs (2662) are disposed upon a track to move the power tongs adjacent to the first tubular member and the second tubular member.
- 20 34. The method of claim 31, further comprising:
supporting the first tubular member with a tubular gripping and/or support apparatus; and
disposing a docking chute (2650) coupled to the first control line guide within an opening of the tubular gripping and/or support apparatus.
- 25 35. The method of claim 31, wherein a first support member is rotatably coupled to the base and is rotatably coupled to the control line arm to move the control line arm from a collapsed position to a raised position.
- 30 36. The method of claim 31, wherein the base comprises a track with the control line arm slidably coupled to the track of the base to move the control line arm from a collapsed position to a raised position.

37. The method of claim 31, wherein the control line arm comprises a first control line arm and a second control line arm, wherein the first control line arm and the second control line arm are coupled to the base and movable with respect to the base, and wherein the first control line guide is disposed between the first control line arm and the second control line arm.
- 5

PATENTKRAV

1. Apparat (10; 2600; 3100) for å feste en styringslinje (90; 2602; 3402) til et rørformet element (80; 2604), der apparatet (10) omfatter:
- 5 en styringslinjearm (30; 2620; 2620A; 2620B; 3120) som har en første styringslinjeguide (2640A; 3140; 3422; 3432; 3520) koblet dertil; og en base (12; 2610) som har en andre styringslinjeguide (2640B) koblet dertil; der styringslinjearmen (30; 2620; 2620A; 2620B; 3120; 3520) er koblet til basen (12; 2610) og er bevegelig i forhold til basen (30; 2610), *karakterisert*
- 10 *ved at* styringslinjearmen (30; 2620; 2620A; 2620B; 3120; 3520) er minst én av glidbart koblet og roterbart koblet til basen (12; 2610).
2. Apparat (10; 2600; 3100) ifølge krav 1, der styringslinjearmen (30; 2620; 2620A; 2620B; 3120) er bevegelig mellom en
- 15 hevet posisjon og en kollapset posisjon i forhold til basen (12; 2610).
3. Apparat (10; 2600; 3100) ifølge krav 1, der styringslinjearmen (30; 2620; 2620A; 2620B; 3120; 3520) omfatter en første ende (30A) og en andre ende (30B), der den første styringslinjeguiden (2640A;
- 20 3140) er anbrakt ved siden av den første enden (30A) av styringslinjearmen, og der den andre enden (30B) av styringslinjearmen er bevegelig koblet til basen (12; 2610).
4. Apparat (10; 2600; 3100) ifølge krav 1,
- 25 der den første styringslinjeguiden (30A) omfatter en første rulle (3424A; 3434A), og der den andre styringslinjeguiden omfatter en andre rulle (3424B; 3434B).
5. Apparat (10; 2600; 3100) ifølge krav 1, der den første rullen omfatter et første flertall av ruller (2642; 3142), og der den
- 30 andre rullen omfatter et andre flertall av ruller (2642; 3242).
6. Apparat (10; 2600; 3100) ifølge krav 1, ytterligere omfattende:
- 35 en mottaksrenne (Eng. docking chute) (2650) koblet til den første styringslinjeguiden.
7. Apparat (10; 2600; 3100) ifølge krav 6, der mottaksrennen (2650) er roterbart koblet til en ende av den første styringslinjeguiden.
- 40

8. Apparat (10; 2600; 3100) ifølge krav 1, der den første styringslinjeguiden er roterbart koblet til en ende av styringslinjearmen.
- 5 9. Apparat (10; 2600; 3100) ifølge krav 1, der den andre styringslinjeguiden (2640B) omfatter et flertall av bevegelige segmenter (3244).
- 10 10. Apparat (10; 2600; 3100) ifølge krav 1, ytterligere omfattende:
et første støtte-element (2630A) koblet mellom styringslinjearmen og basen; der det første støtte-elementet (2630A) er roterbart koblet til styringslinjearmen og roterbart koblet til basen.
- 15 11. Apparat (10; 2600; 3100) ifølge krav 10, ytterligere omfattende:
et andre støtte-element (2632A) og et tredje støtte-element (2634A); der det andre støtte-elementet (2632A) er anbrakt parallelt med det første støtte-elementet (2630A);
20 der det tredje støtte-elementet (2634A) er anbrakt parallelt med styringslinjearmen.
- 25 12. Apparat (10; 2600; 3100) ifølge krav 11, ytterligere omfattende:
en første link (2636A) anbrakt mellom en ende av det første støtte-elementet (2630A) og en ende av det andre støtte-elementet (2632A); og
en andre link (2638A) anbrakt mellom en ende av styringslinjearmen og en ende av det tredje støtte-elementet (2634A).
- 30 13. Apparat (10; 2600; 3100) ifølge krav 12, ytterligere omfattende:
et andre støtte-element (2632A) og et tredje støtte-element (2634A);
det andre støtte-elementet (2632A) er roterbart koblet til basen og roterbart koblet til det tredje støtte-elementet (2634A);
35 det tredje støtte-elementet (2634A) er koblet til styringslinjearmen ved siden av den første styringslinjeguiden.
- 40 14. Apparat (10; 2600; 3100) ifølge krav 1, der én av basen og styringslinjearmen omfatter et glidende element for glidbart å koble styringslinjearmen til basen.
15. Apparat (10; 2600; 3100) ifølge krav 14,

der basen omfatter et glidende element, og det glidende elementet omfatter et spor med styringslinjearmen glidbart koblet til sporet i basen.

- 5 16. Apparat (10; 2600; 3100) ifølge krav 1,
der styringslinjearmen omfatter en første styringslinjearm (2620A) og en andre
styringslinjearm (2620B), der den første styringslinjearmen og den andre
styringslinjearmen er koblet til basen (2610) og bevegelig med hensyn på basen, og
der den første styringslinjeguiden er anbrakt mellom den første styringslinjearmen
og den andre styringslinjearmen.
- 10 17. Apparat (10; 2600; 3100) ifølge krav 16,
ytterligere omfattende:
en link (2646) anbrakt mellom den første styringslinjearmen (2620A) og den
andre styringslinjearmen (2620B),
15 der den første styringslinjeguiden er koblet til linken (2646).
18. Apparat (10; 2600; 3100) ifølge krav 1, der den første styringslinjeguiden
og/eller den andre styringslinjeguiden videre omfatter:
et legeme (3400);
20 en første arm (3420) koblet til og forløpende ut fra en første side av legemet (3400);
en første ytre vinge styringslinjeguide (3422) roterbart koblet til den første armen;
en andre arm (3430) koblet til og forløpende ut fra en andre side av legemet; og
en andre ytre vinge styringslinjeguide (3432) roterbart koblet til den andre armen
(3430);
25 der den første ytre vinge styringslinjeguiden (3422) og den andre ytre vinge
styringslinjeguiden (3432) er bevegelige mellom en åpen posisjon og en lukket
posisjon i forhold til legemet,
der den første armen (3420) er lengre enn den andre armen (3430).
- 30 19. Apparat ifølge krav 18,
der legemet (3400) omfatter en første rulle (3412A), den første ytre vinge
styringslinjeguiden (3422) omfatter en andre rulle (3412B), og den andre ytre vinge
styringslinjeguiden (3432) omfatter en tredje rulle.
- 35 20. Apparat ifølge krav 19,
der minst én av den første rullen, den andre rullen, og den tredje rullen omfatter et
spor.
- 40 21. Apparat ifølge krav 18,
der den første armen er anbrakt over den andre armen i forhold til legemet.

22. Fremgangsmåte for fremstilling av et apparat (10; 2600; 3100) som fester en styringslinje til et rørformet element, der fremgangsmåten omfatter:
koble en første styringslinjeguide (2640A) til en styringslinjearm (2620A);
koble en andre styringslinjeguide (2620B) til en base (2610); og
5 koble styringslinjearmen til basen slik at styringslinjearmen er bevegelig i forhold til basen (2610),
der styringslinjearmen er bevegelig mellom en hevet posisjon og en kollapset posisjon i forhold til basen, og *karakterisert ved at* styringslinjearmen er minst én av glidbart koblet og roterbart koblet til basen.
- 10 23. Fremgangsmåte ifølge krav 22,
der styringslinjearmen omfatter en første ende og en andre ende, der fremgangsmåten ytterligere omfatter:
anbringe den første styringslinjeguiden ved siden av den første enden av
15 styringslinjearmen; og
bevegelig koble den andre enden av styringslinjearmen til basen.
24. Fremgangsmåte ifølge krav 23,
der den første styringslinjeguiden er roterbart koblet til den første enden av
20 styringslinjearmen.
25. Fremgangsmåte ifølge krav 22,
ytterligere omfattende:
koble en mottaksrenne (2650) til den første styringslinjeguiden.
- 25 26. Fremgangsmåte ifølge krav 22,
ytterligere omfattende:
roterbart koble et første støtte-element mellom styringslinjearmen og basen slik at
det første støtte-elementet er roterbart koblet til styringslinjearmen og er roterbart
30 koblet til basen.
27. Fremgangsmåte ifølge krav 22,
ytterligere omfattende:
anbringe et andre støtte-element parallelt med det første støtte-elementet; og
35 anbringe et tredje støtte-element parallelt med styringslinjearmen.
28. Fremgangsmåte ifølge krav 27,
ytterligere omfattende:
anbringe en første link mellom en ende av det første støtte-elementet og en
40 ende av det andre støtte-elementet og
anbringe en andre link mellom en ende av styringslinjearmen og en ende av
det tredje støtte-elementet.

29. Fremgangsmåte ifølge krav 22,
der basen (2610) omfatter et spor (2612; 2612A; 2612B) med styringslinjearmen
glidbart koblet til sporet i basen.
- 5
30. Fremgangsmåte ifølge krav 22,
der styringslinjearmen omfatter en første styringslinjearm (2620A) og en andre
styringslinjearm (2620B), der den første styringslinjearmen (2620A) og den andre
styringslinjearmen (2620B) er koblet til basen (2610) og er bevegelig i forhold til
10 basen (2610), og der den første styringslinjeguiden er anbrakt mellom den første
styringslinjearmen (2620A) og den andre styringslinjearmen (2620B).
31. Fremgangsmåte for festing av en styringslinje til et rørformet element (2604;
2606),
15 der fremgangsmåten *er karakterisert ved at* den omfatter:
bevege styringslinjearmen fra en kollapset posisjon til en hevet posisjon i forhold til
en base koblet til styringslinjearmen, for derved å bevege en styringslinje ved siden
av et første rørformet element;
lede styringslinjen med en første styringslinjeguide og en andre styringslinjeguide;
20 der den første styringslinjeguiden er koblet til styringslinjearmen og den andre
styringslinjeguiden er koblet til basen;
feste styringslinjen til det første rørformede elementet; og
senke det første rørformede elementet med styringslinjen festet dertil i forhold til
basen,
25 der et andre støtte-element er roterbart koblet til basen og roterbart koblet til et
tredje støtte-element, og der det tredje støtte-elementet er koblet til
styringslinjearmen ved siden av den første styringslinjeguiden.
32. Fremgangsmåte ifølge krav 31,
30 ytterligere omfattende:
anbringe en ende av et andre rørformet element ved siden av en ende av det
første rørformede elementet;
bevege styringslinjearmen fra den hevede posisjonen til den kollapsede
posisjonen;
35 bevege krafttenger (2662) ved siden av det første rørformede elementet og
det andre rørformede elementet slik at krafttengene blir anbrakt over
styringslinjearmen i forhold til det første rørformede elementet; og
lage en kobling mellom enden av det første rørformede elementet og enden
av det andre rørformede elementet med krafttengene (2662).
- 40
33. Fremgangsmåte ifølge krav 32,

der krafttengene (2662) er anbrakt på et spor for å bevege krafttengene ved siden av det første rørformede elementet og det andre rørformede elementet.

- 5 34. Fremgangsmåte ifølge krav 31,
ytterligere omfattende:
understøtte det første rørformede elementet med et rørformet gripe- og/eller støtteapparat; og
anbringe en mottaksrenne (2650) koblet til den første styringslinjeguiden i en åpning i det rørformede gripe- og/eller støtteapparatet.
- 10 35. Fremgangsmåte ifølge krav 31,
der et første støtte-element er roterbart koblet til basen og roterbart koblet til styringslinjearmen for å bevege styringslinjearmen fra en kollapset posisjon til en hevet posisjon.
- 15 36. Fremgangsmåte ifølge krav 31,
der basen omfatter et spor med styringslinjearmen glidbart koblet til sporet i basen for å bevege styringslinjearmen fra en kollapset posisjon til en hevet posisjon.
- 20 37. Fremgangsmåte ifølge krav 31,
der styringslinjearmen omfatter en første styringslinjearm og en andre styringslinjearm, der den første styringslinjearmen og den andre styringslinjearmen er koblet til basen og bevegelig i forhold til basen, og der den første styringslinjeguiden er anbrakt mellom den første styringslinjearmen og den andre styringslinjearmen.
- 25

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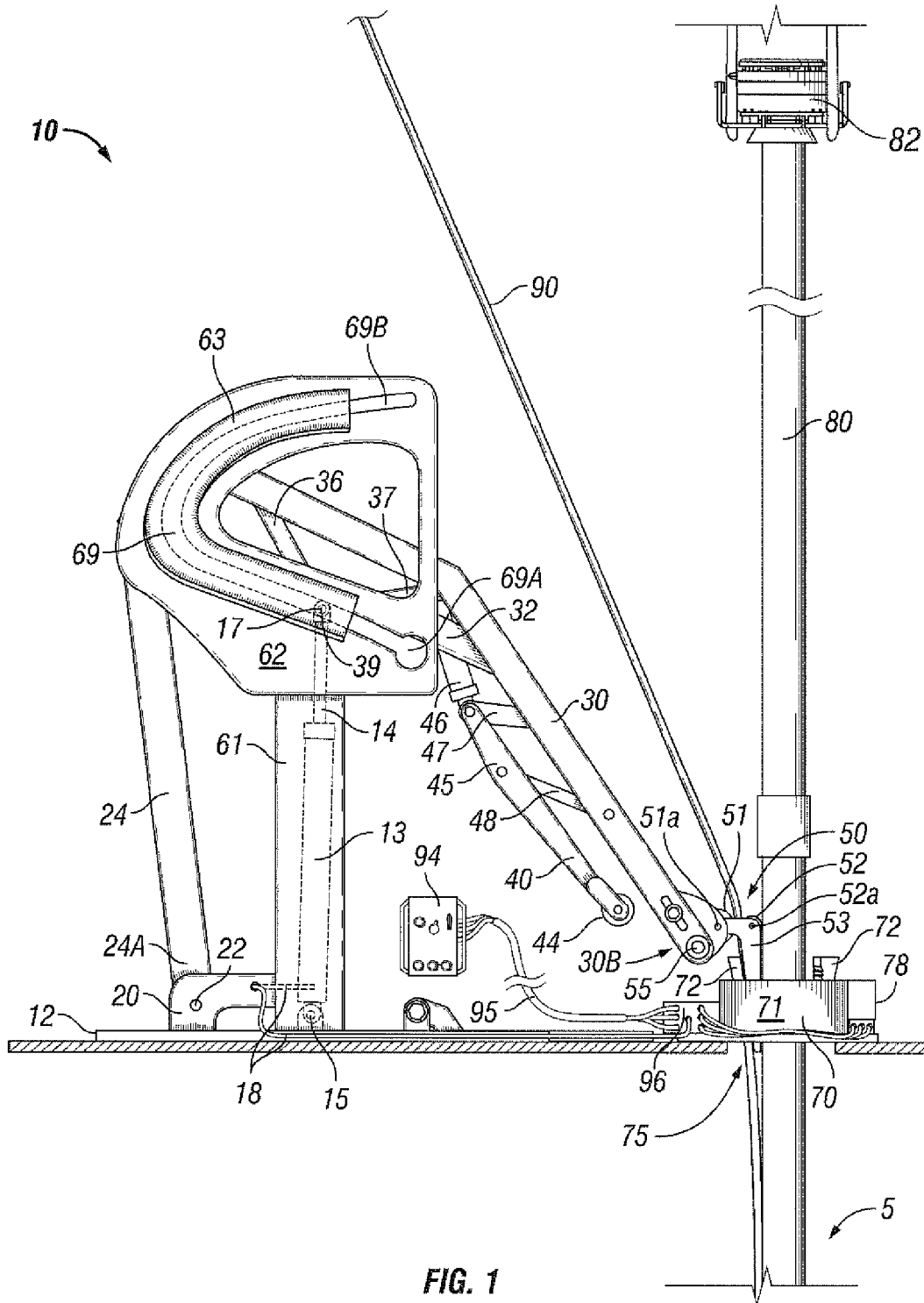


FIG. 1

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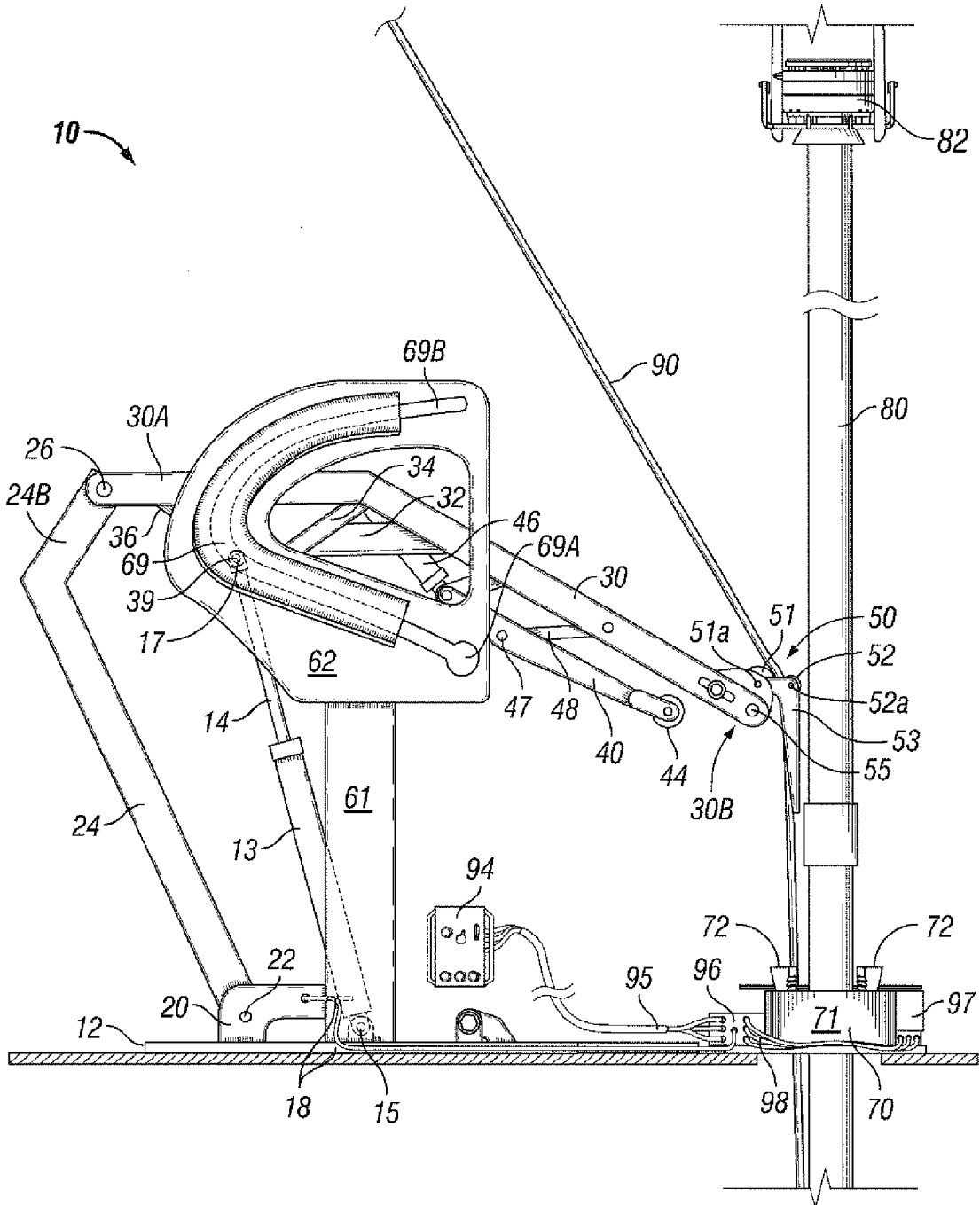


FIG. 2

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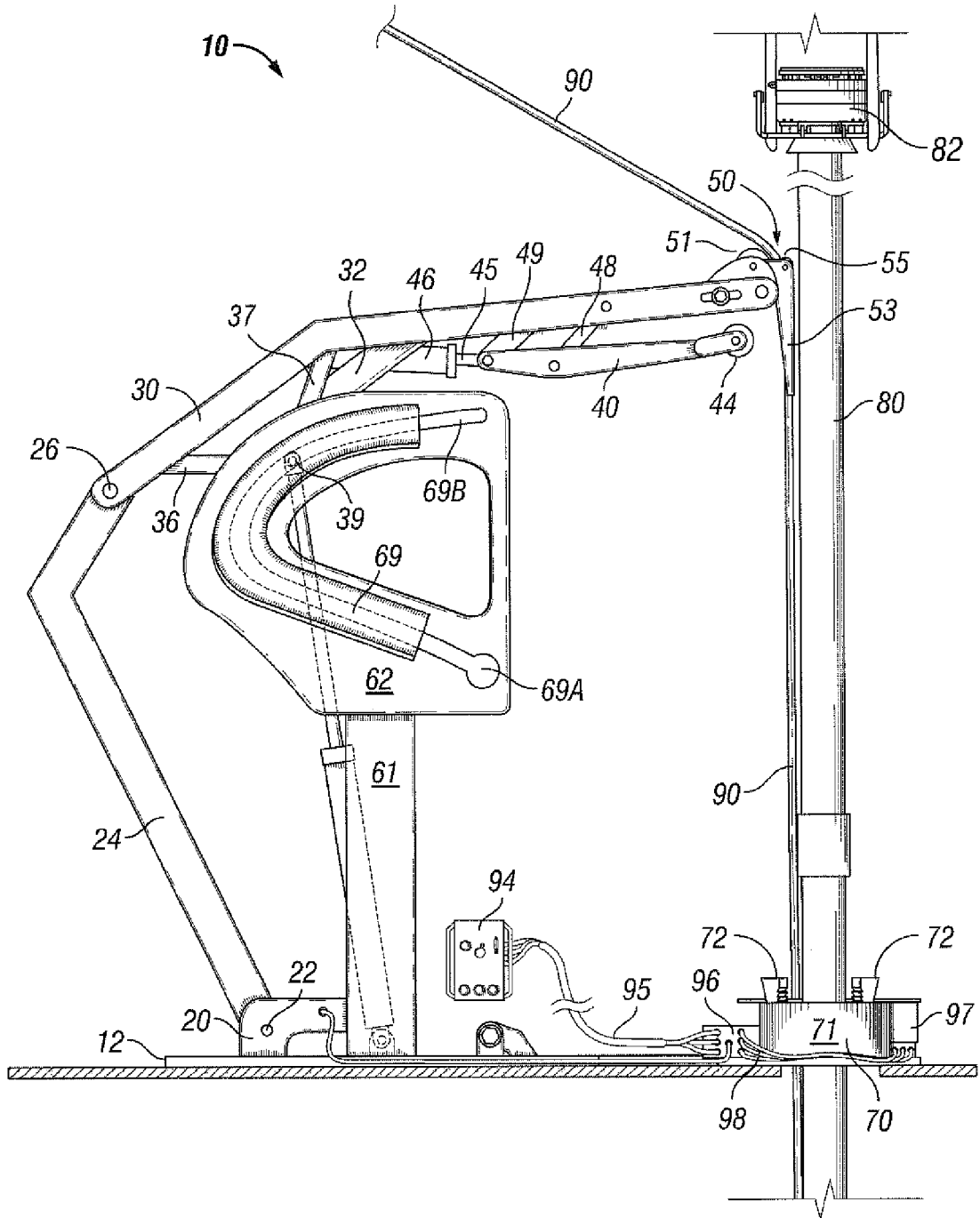


FIG. 3

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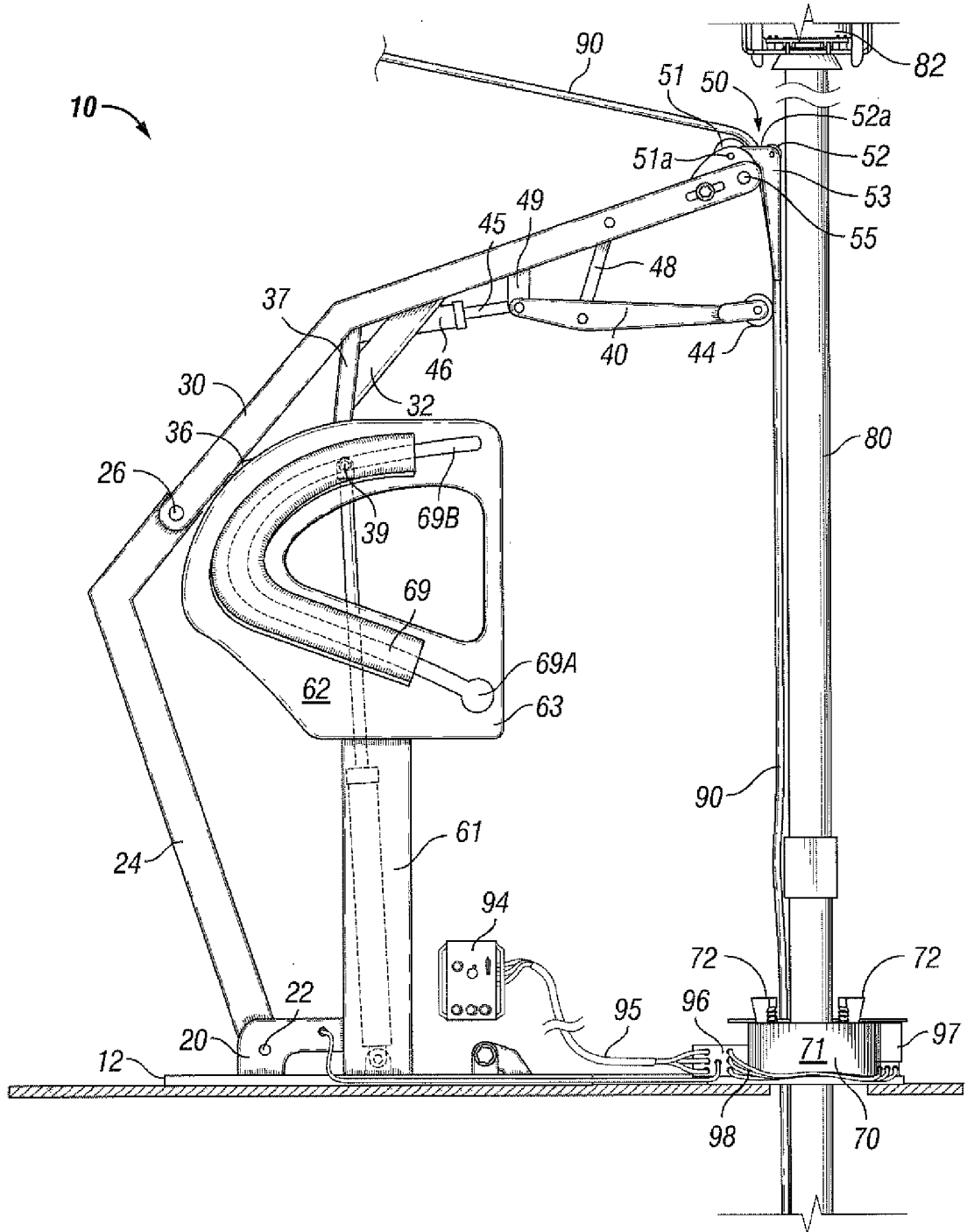


FIG. 4

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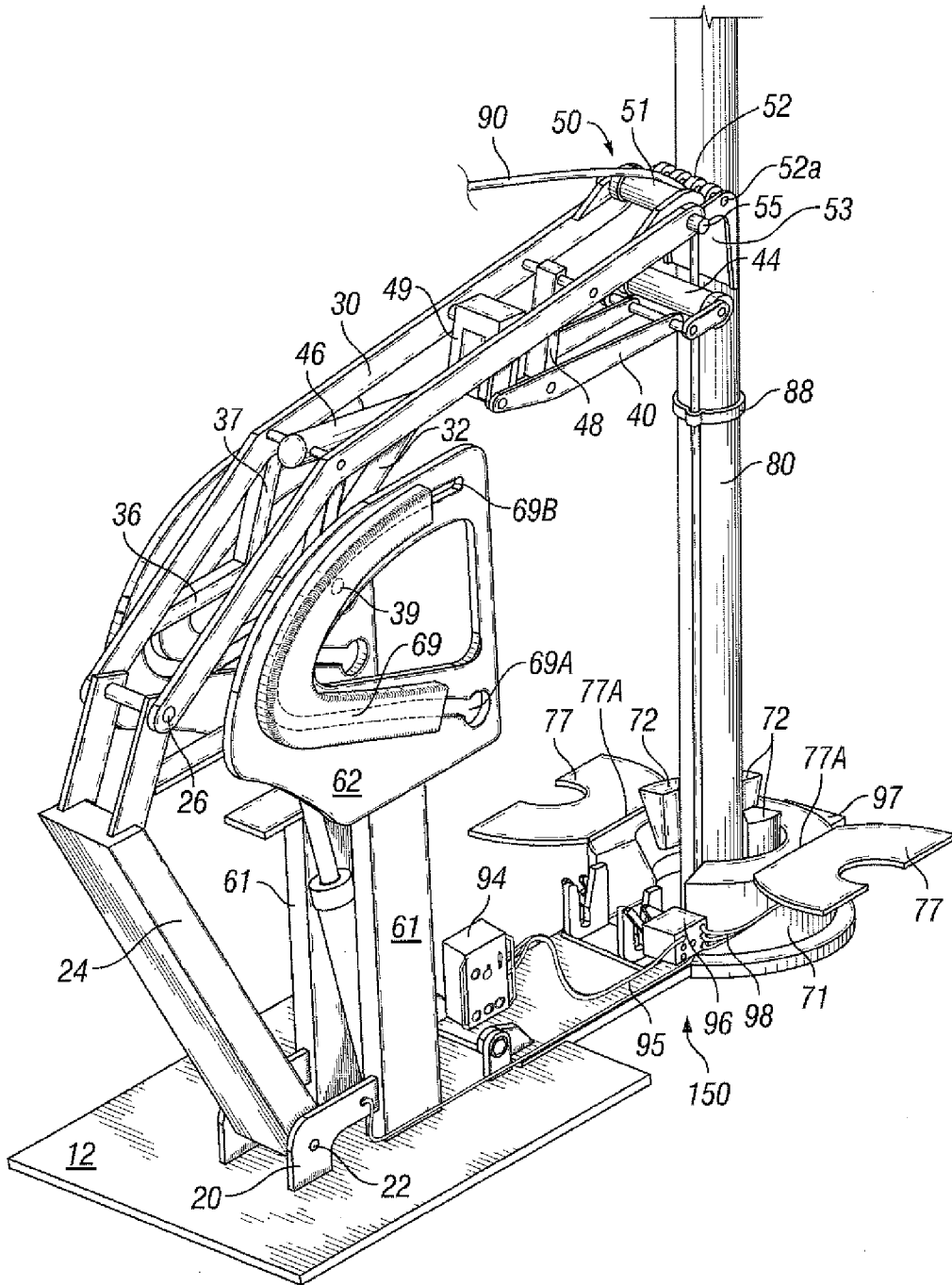


FIG. 5

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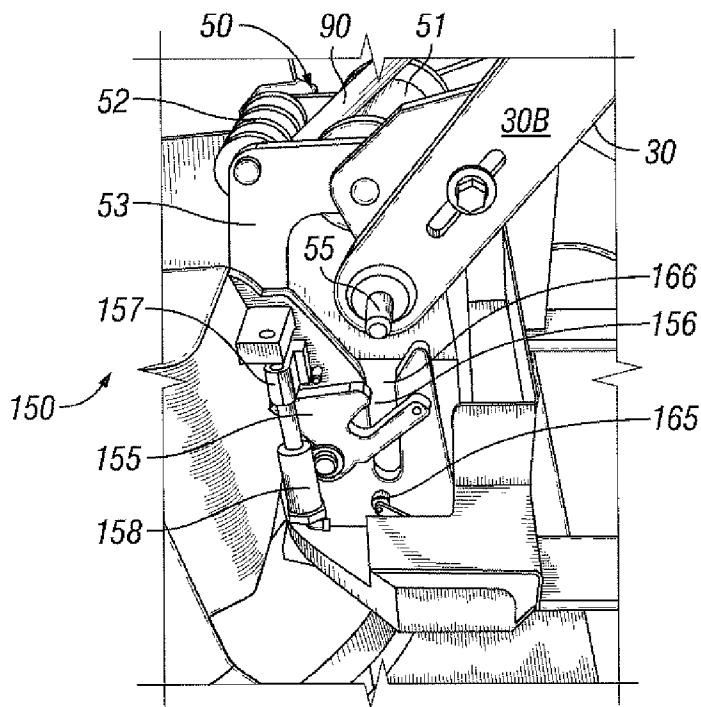


FIG. 6A

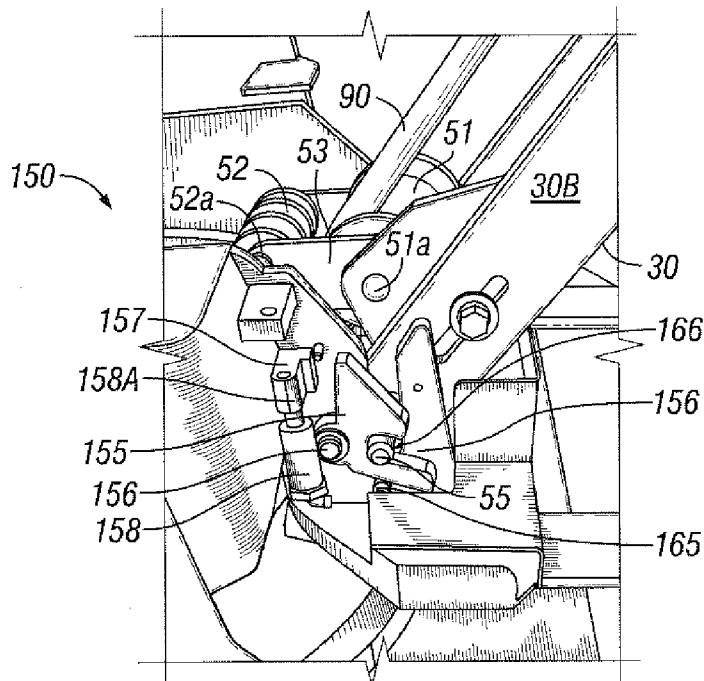


FIG. 6B

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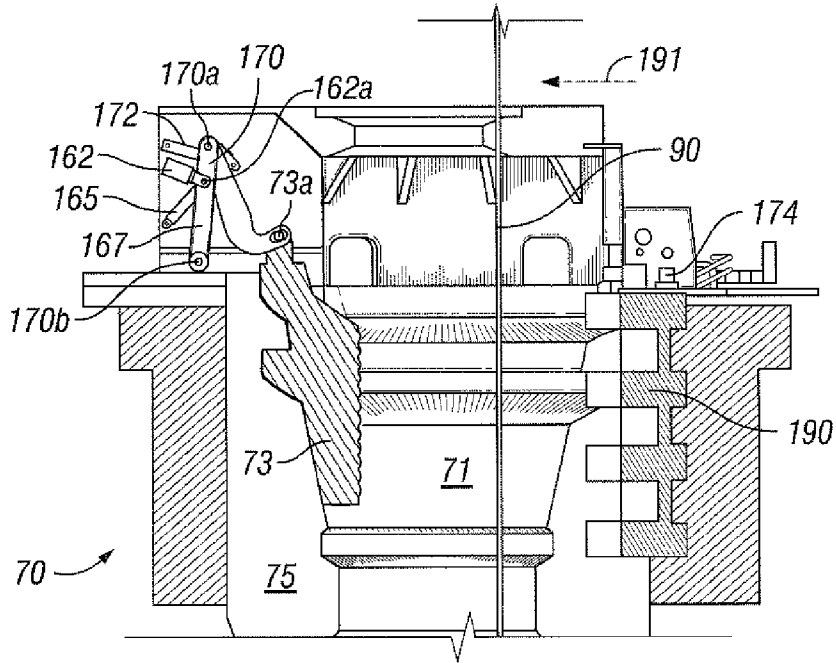


FIG. 7A

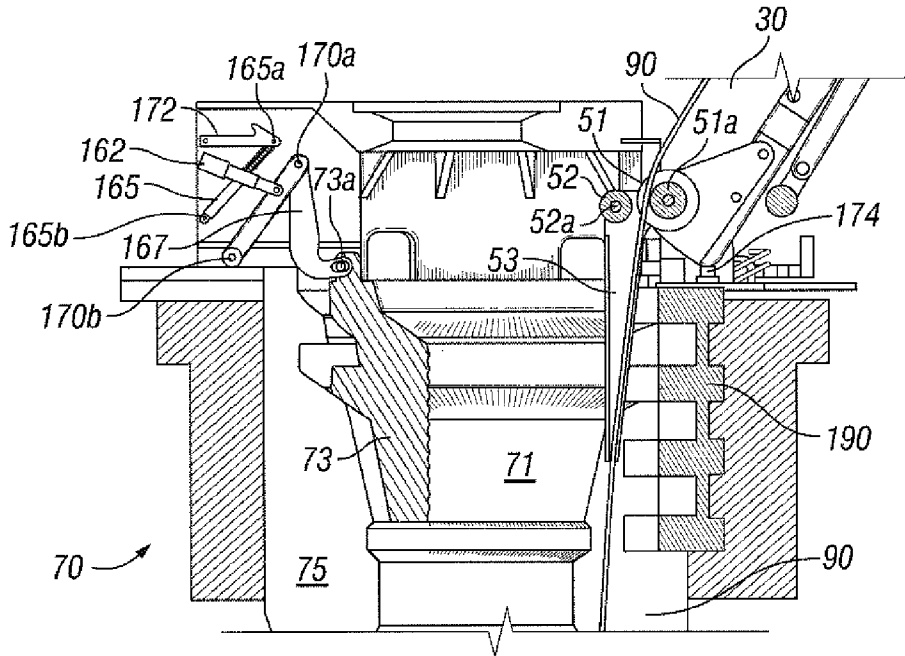


FIG. 7B

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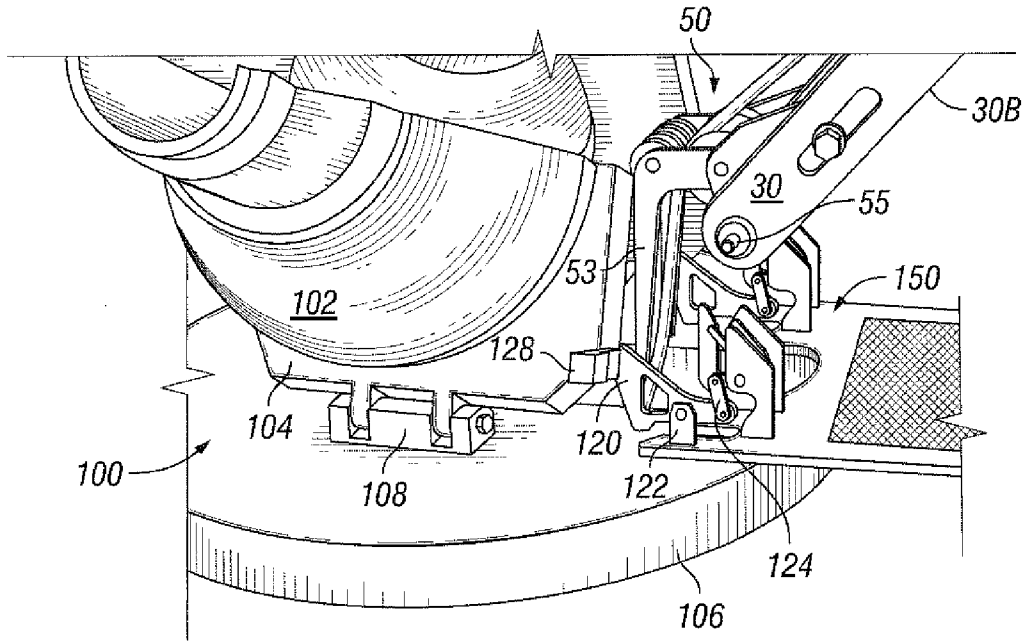


FIG. 8A

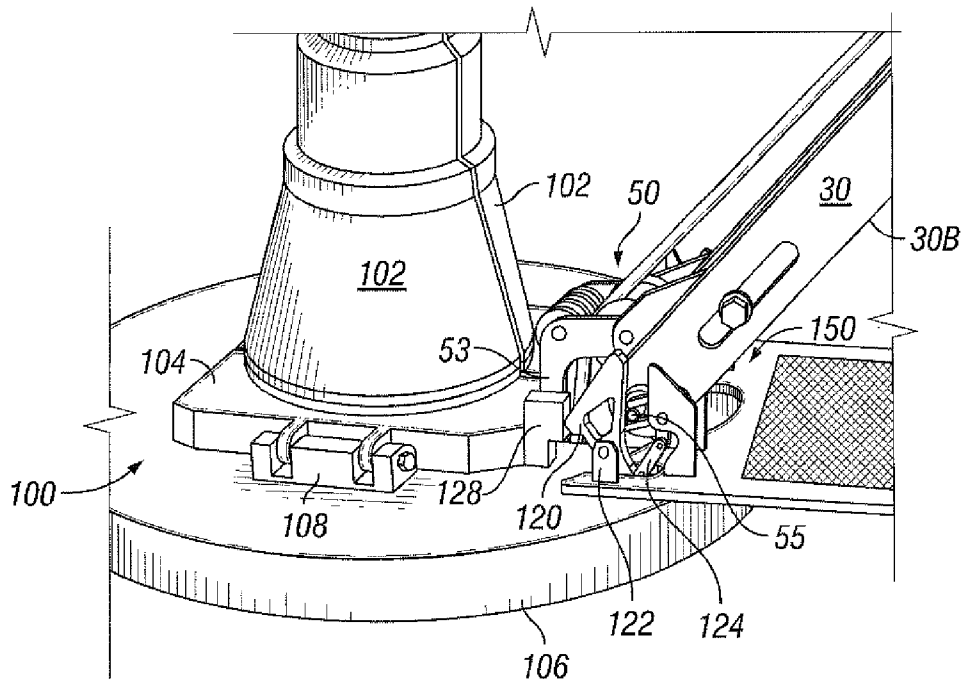


FIG. 8B

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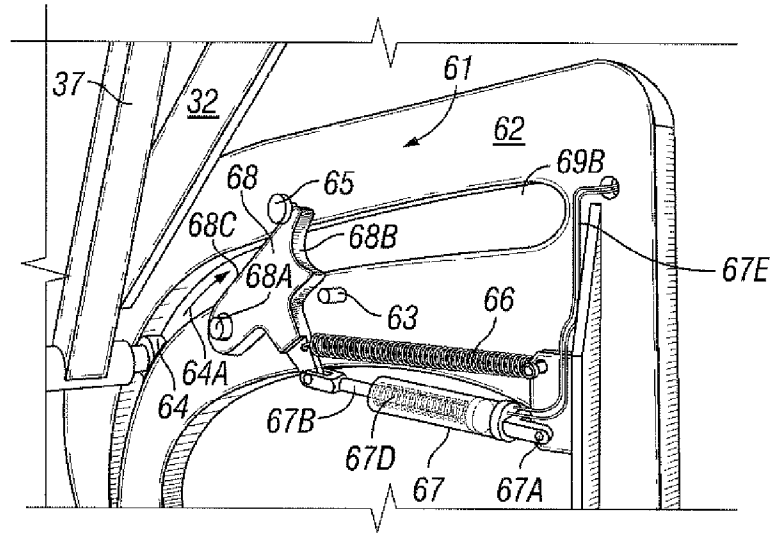


FIG. 9A

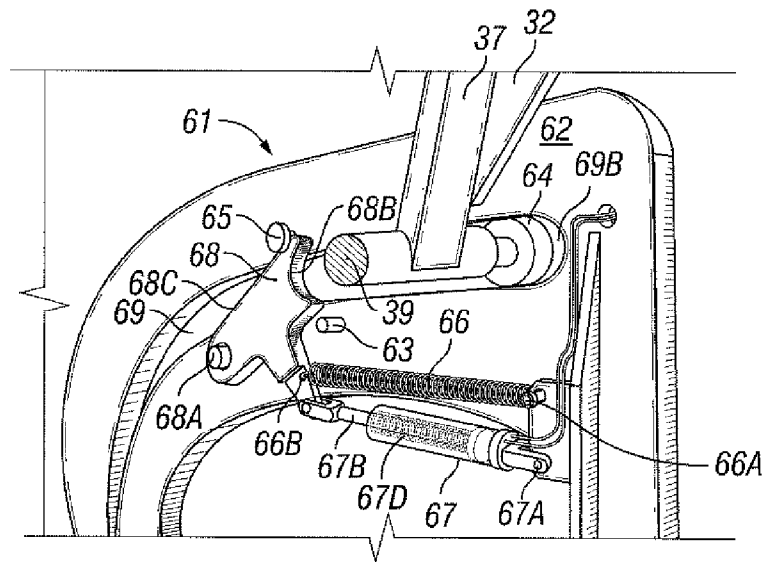


FIG. 9B

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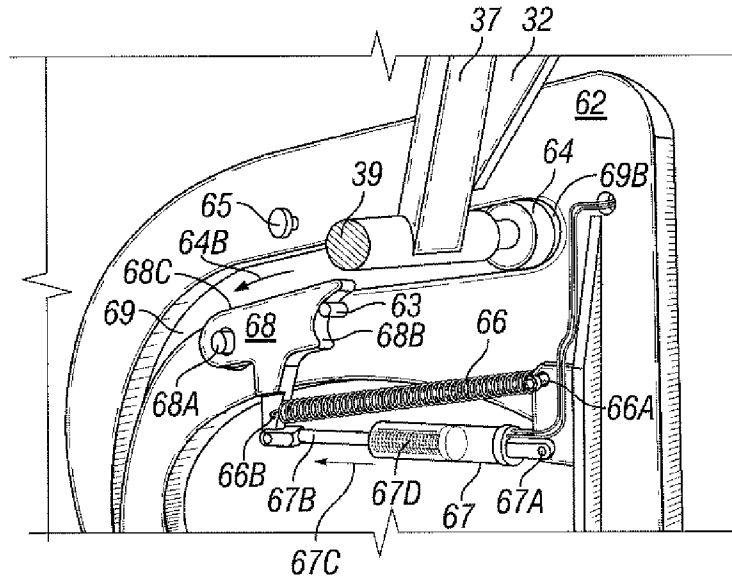


FIG. 9C

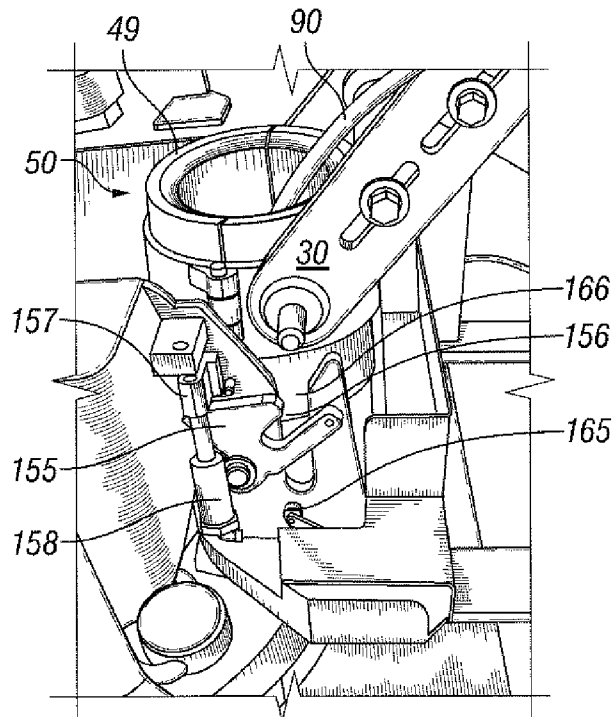


FIG. 10

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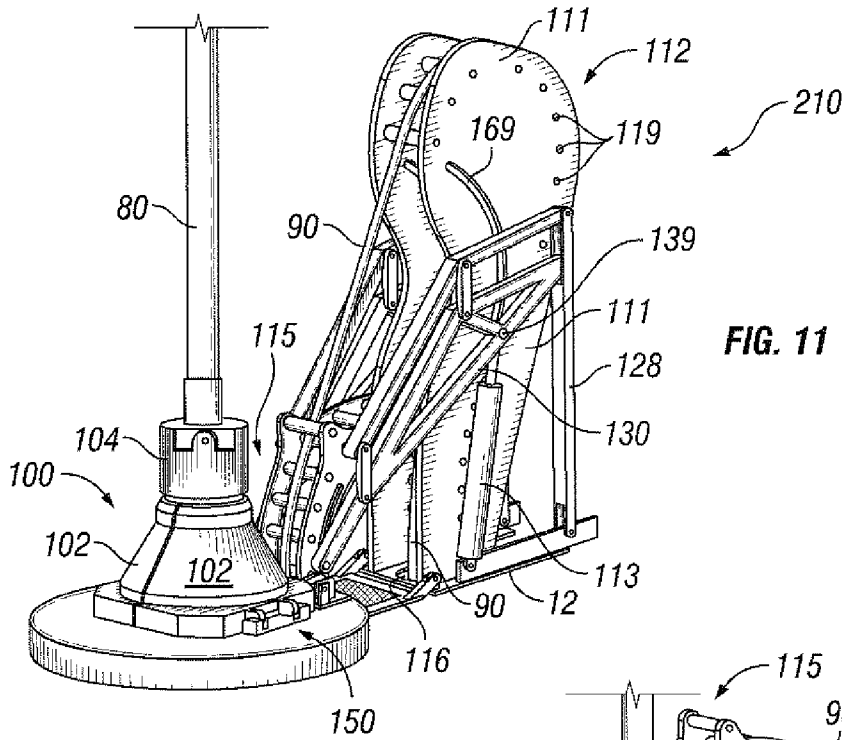
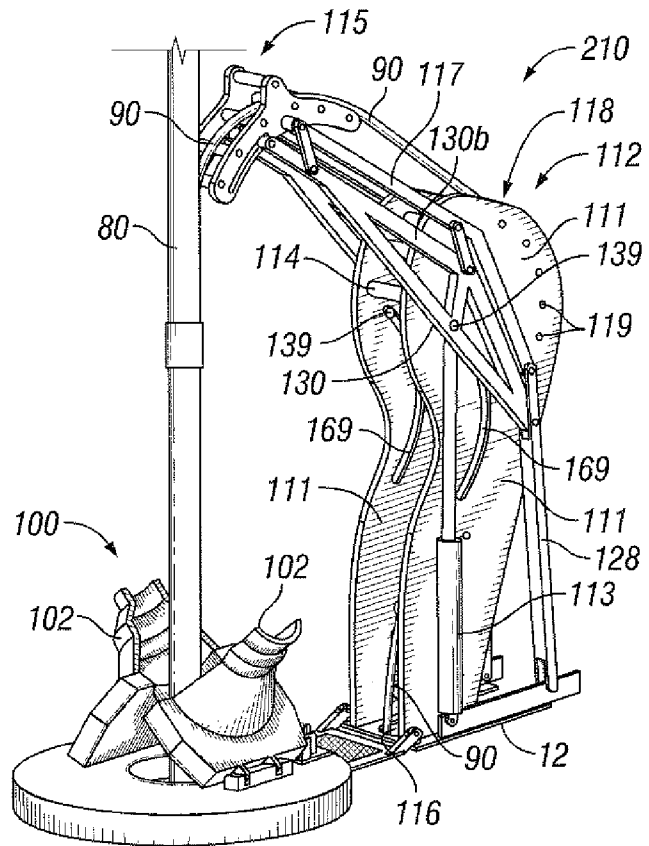


FIG. 11

FIG. 12



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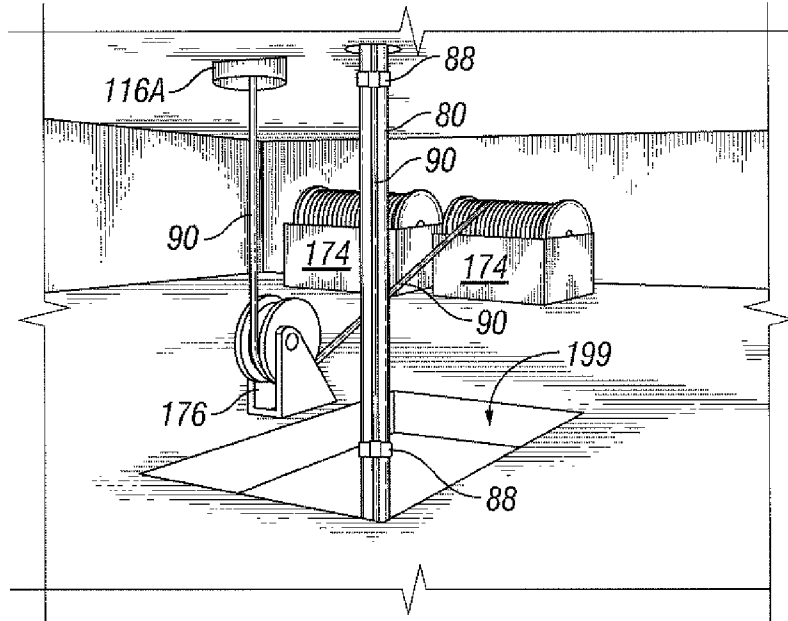


FIG. 13

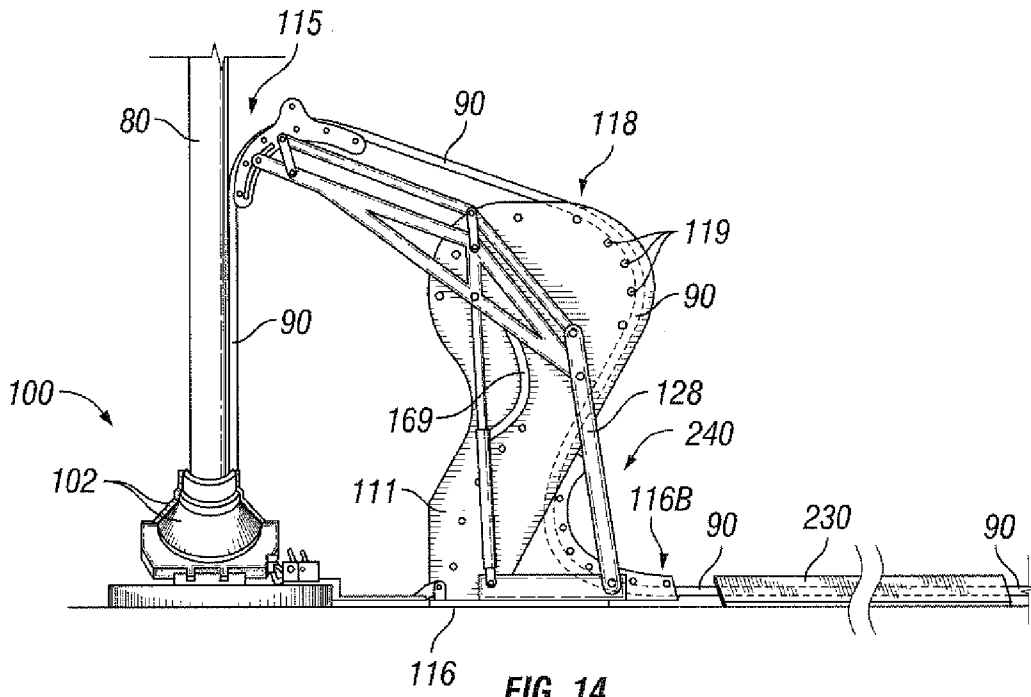
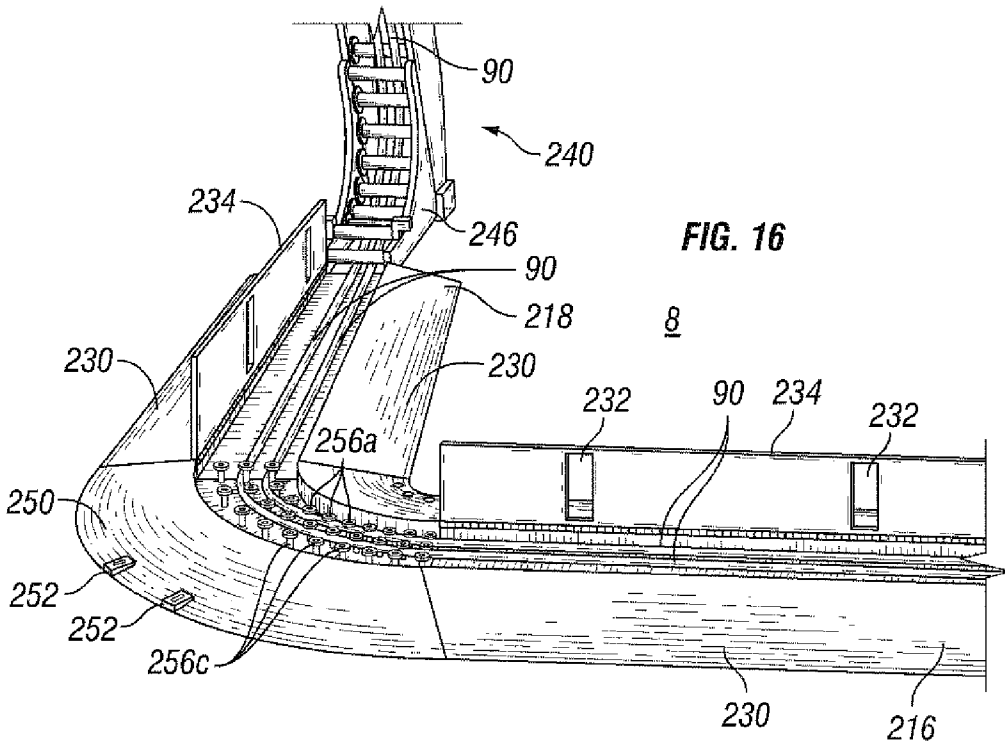
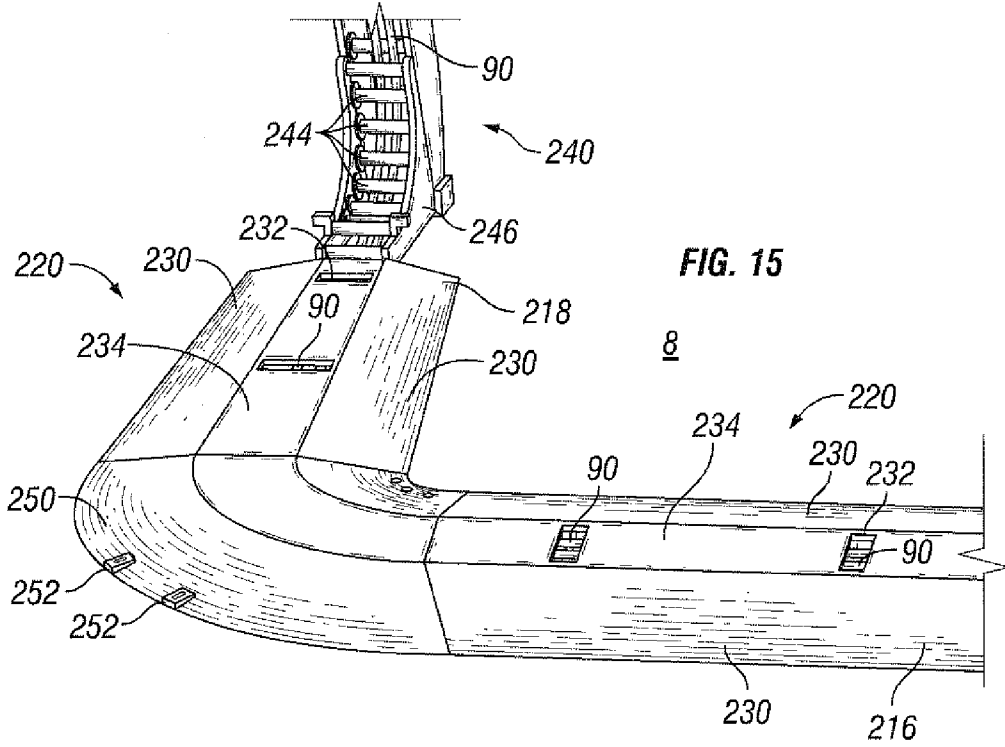


FIG. 14

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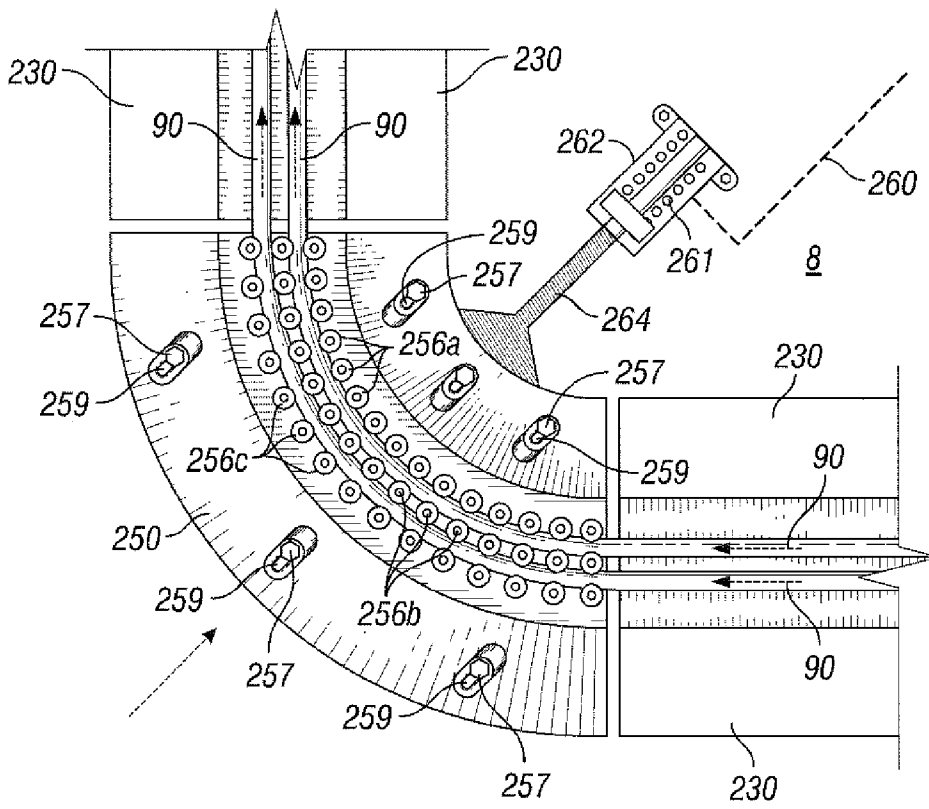


FIG. 17

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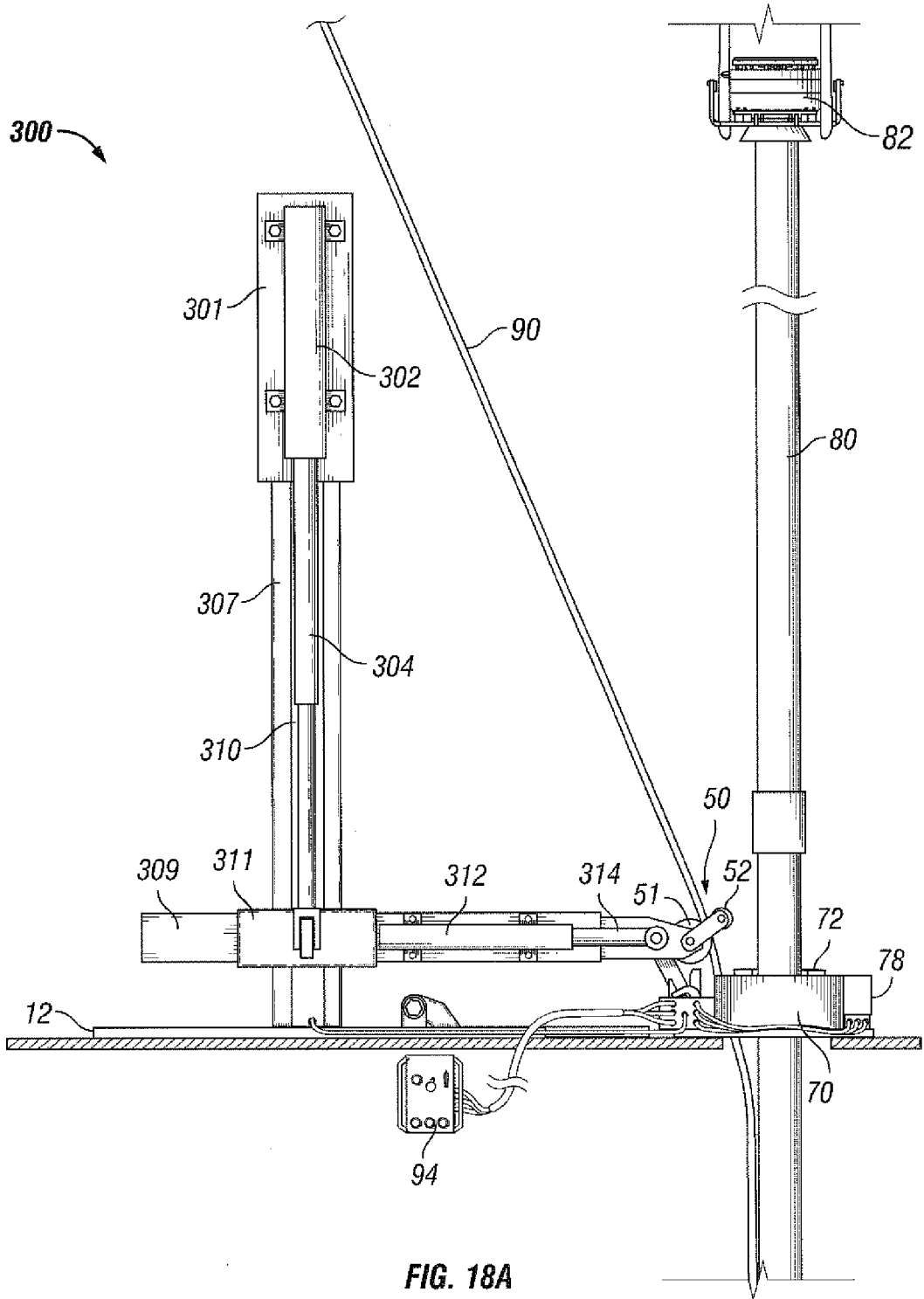


FIG. 18A

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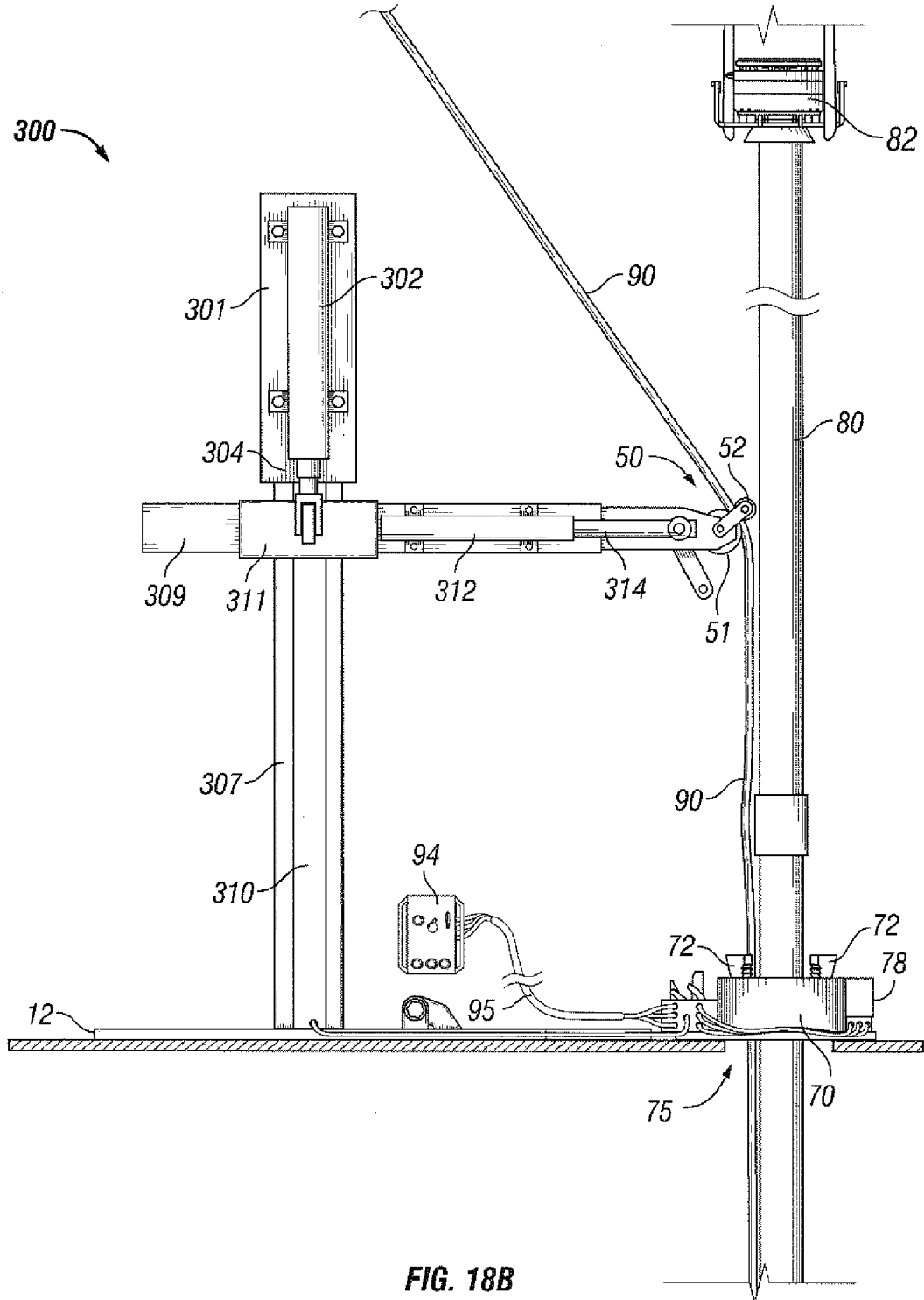


FIG. 18B

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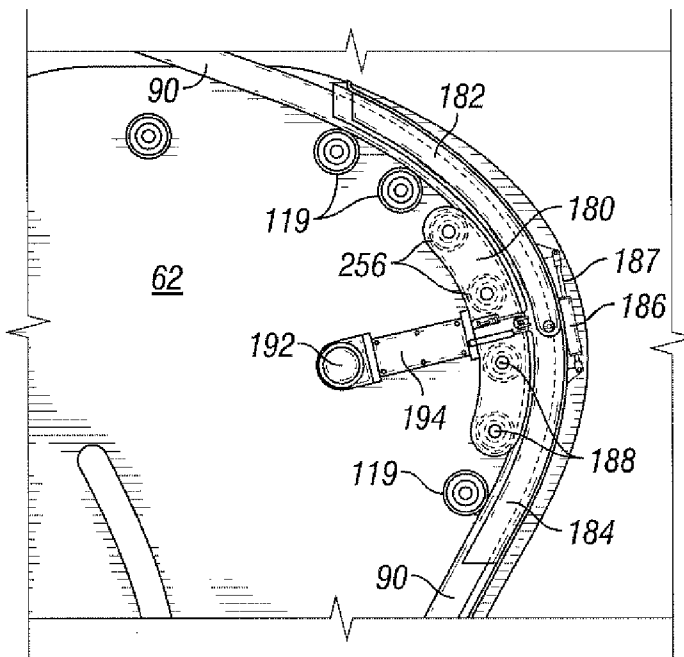


FIG. 19

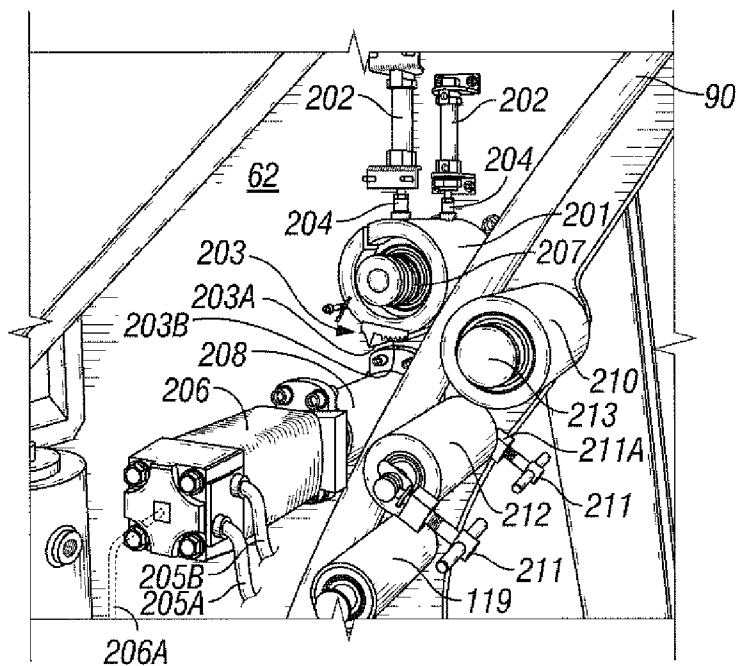


FIG. 20

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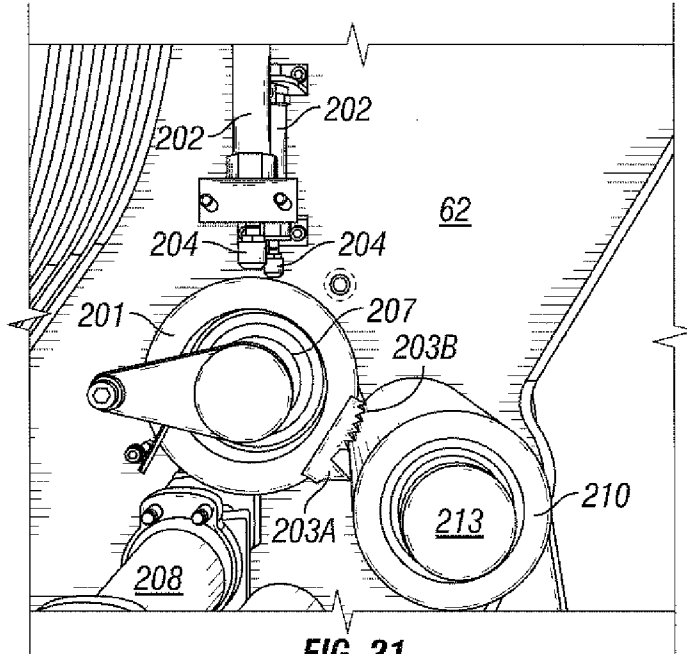


FIG. 21

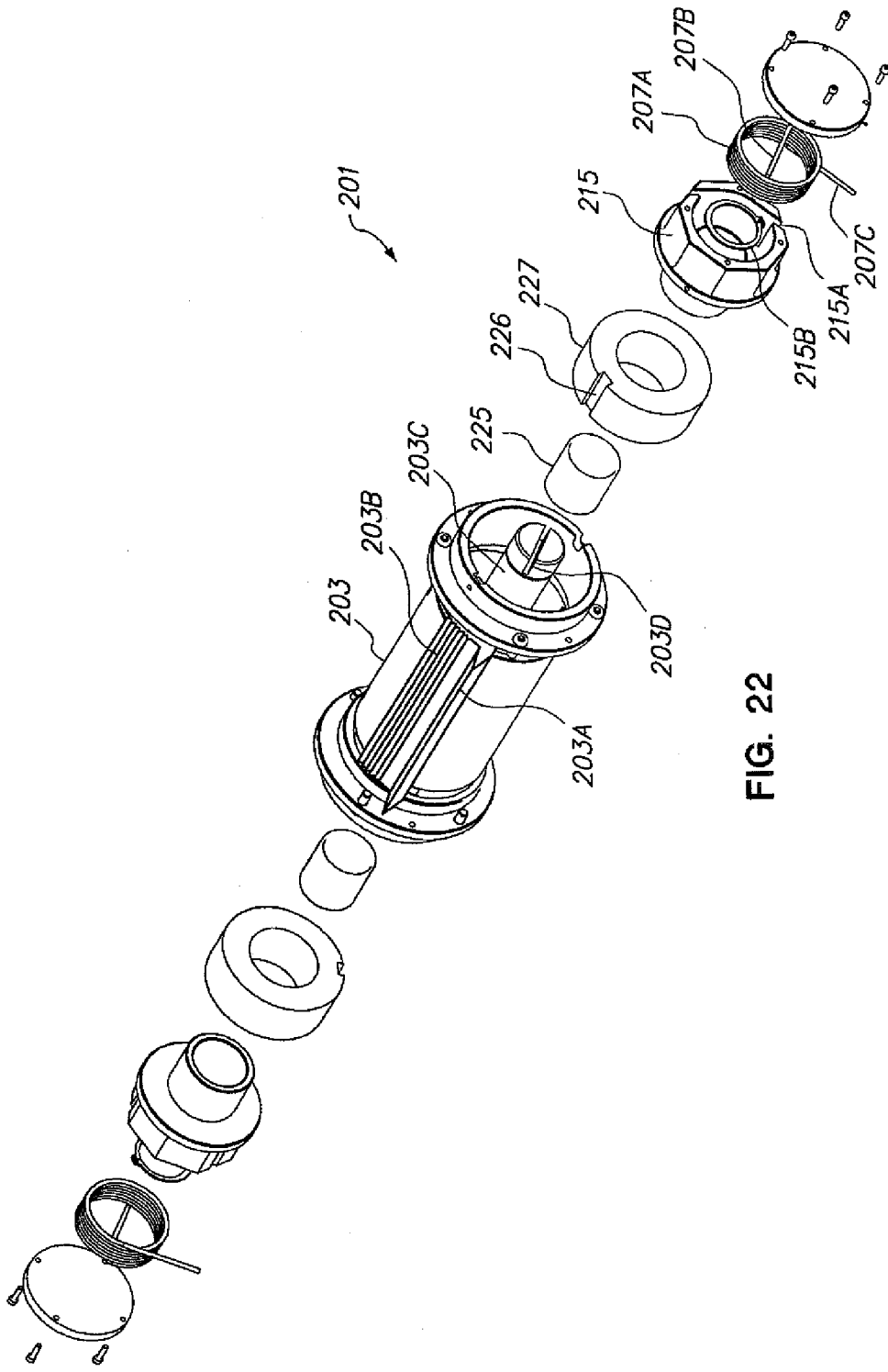


FIG. 22

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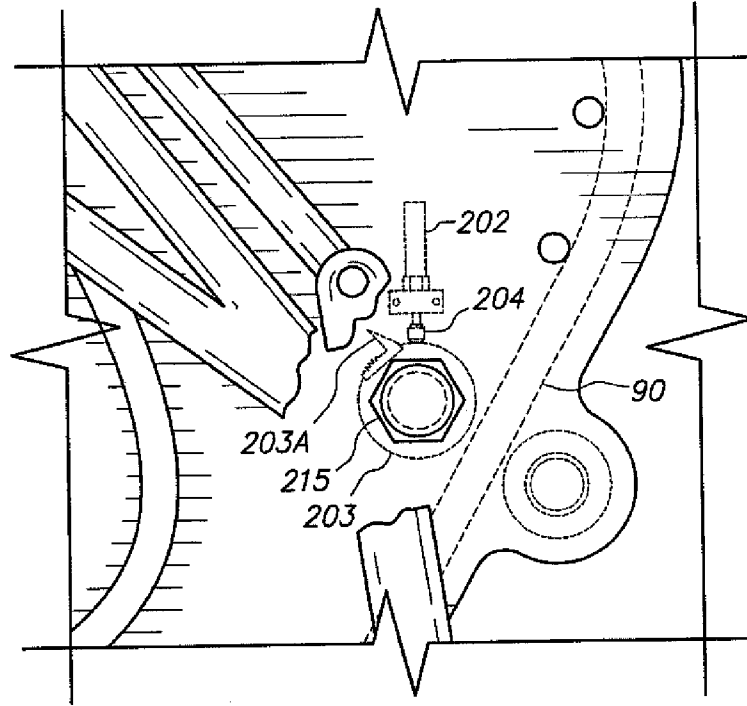


FIG. 23

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FIG. 24A

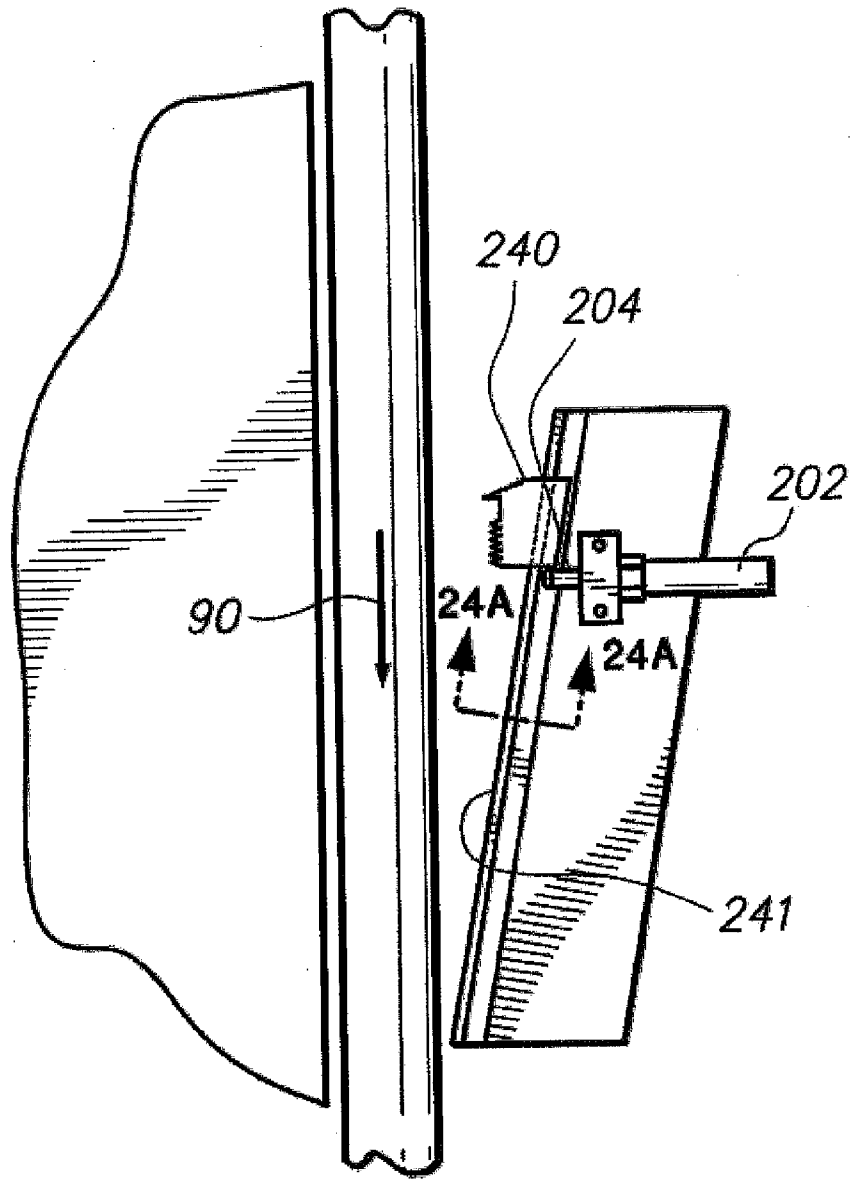


FIG. 24

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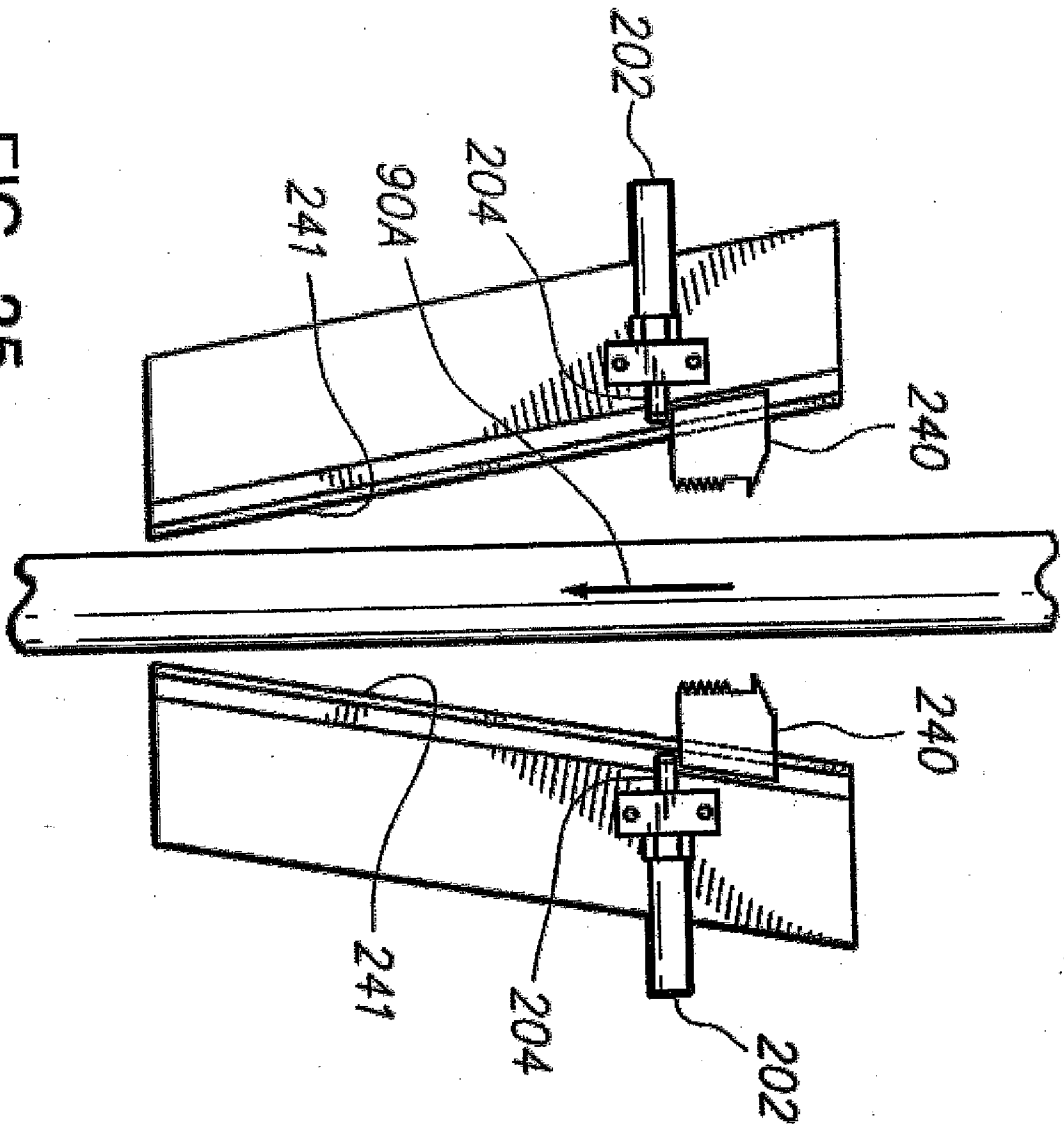


FIG. 25

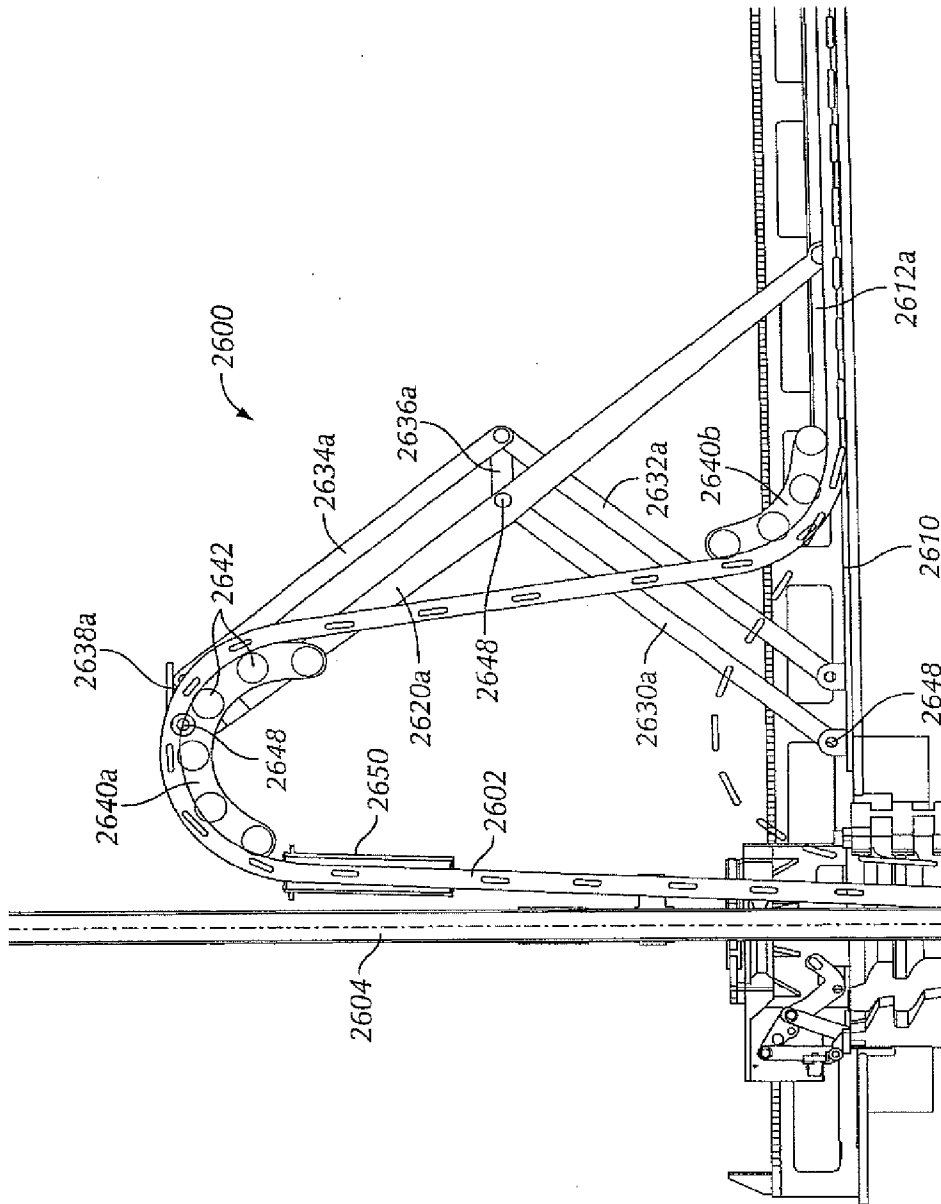


FIG. 26A

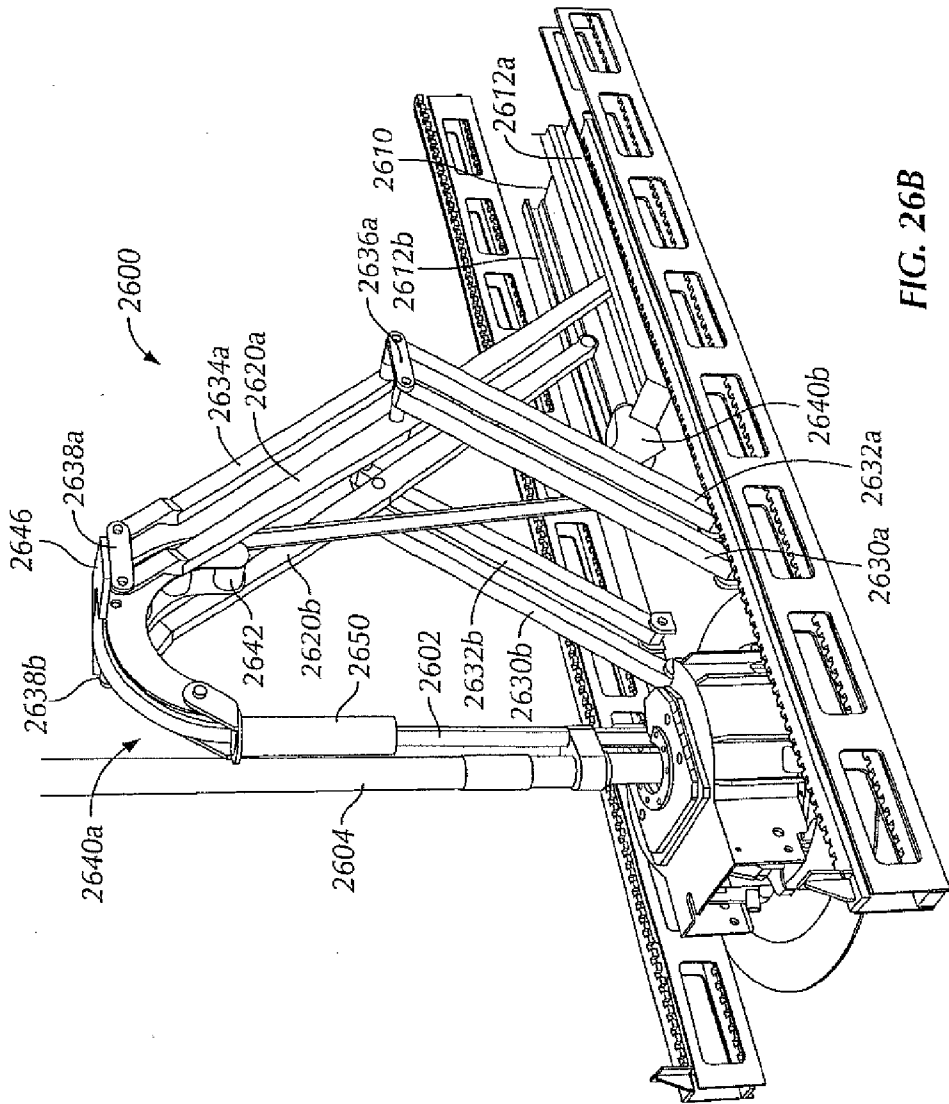


FIG. 26B

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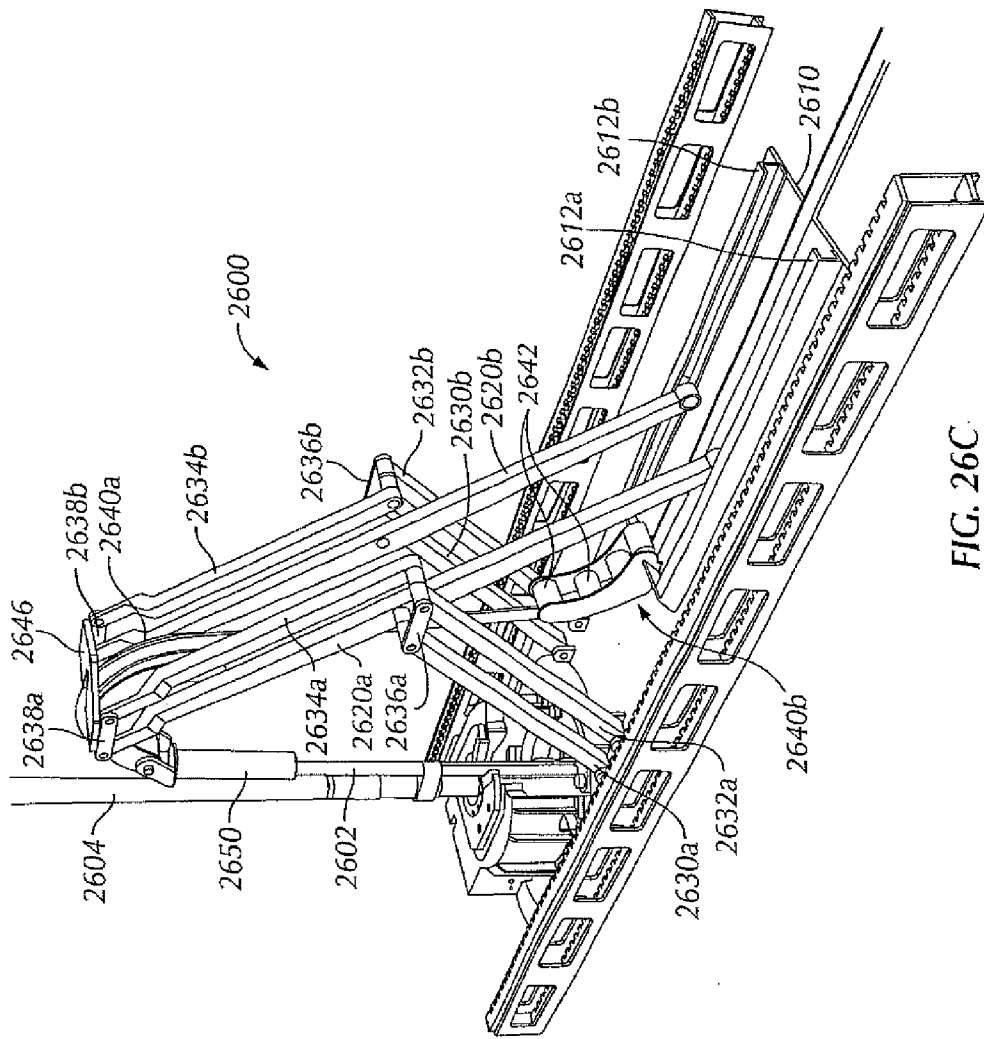


FIG. 26C

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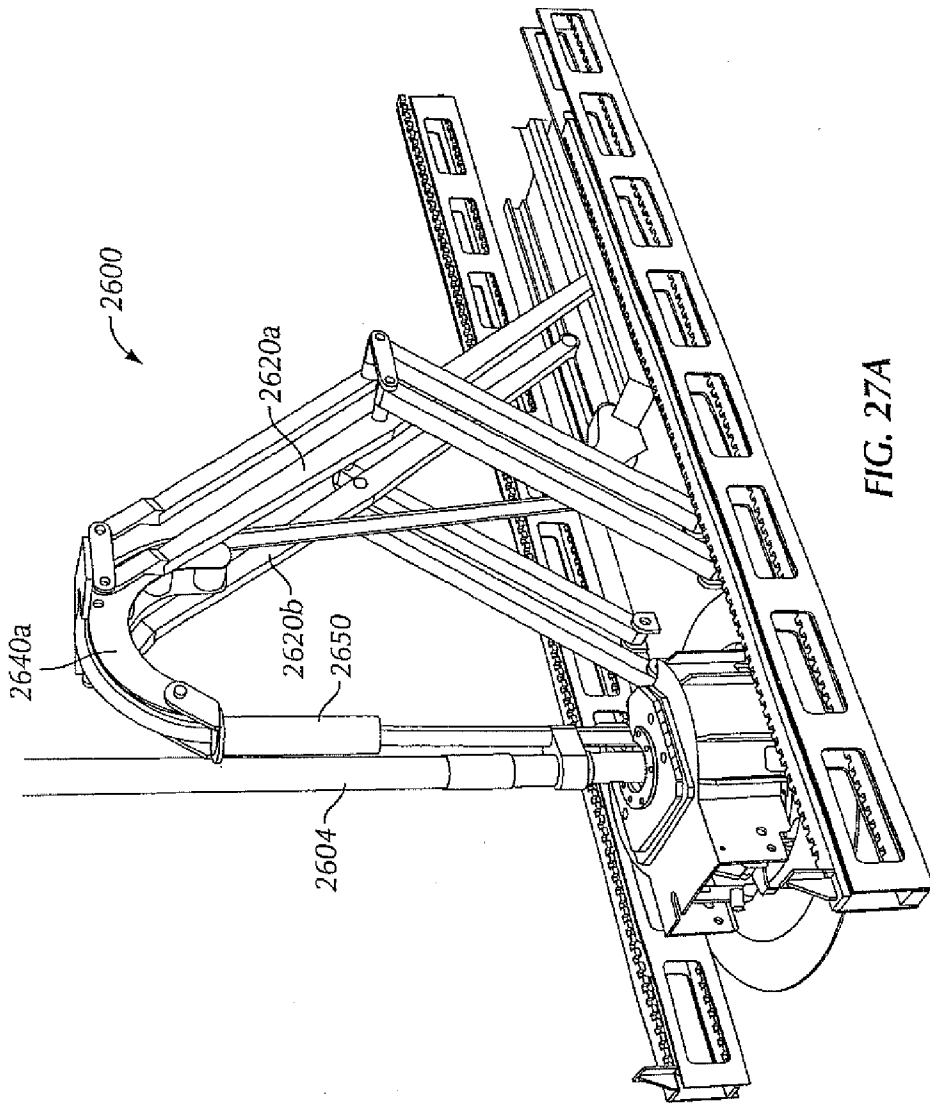


FIG. 27A

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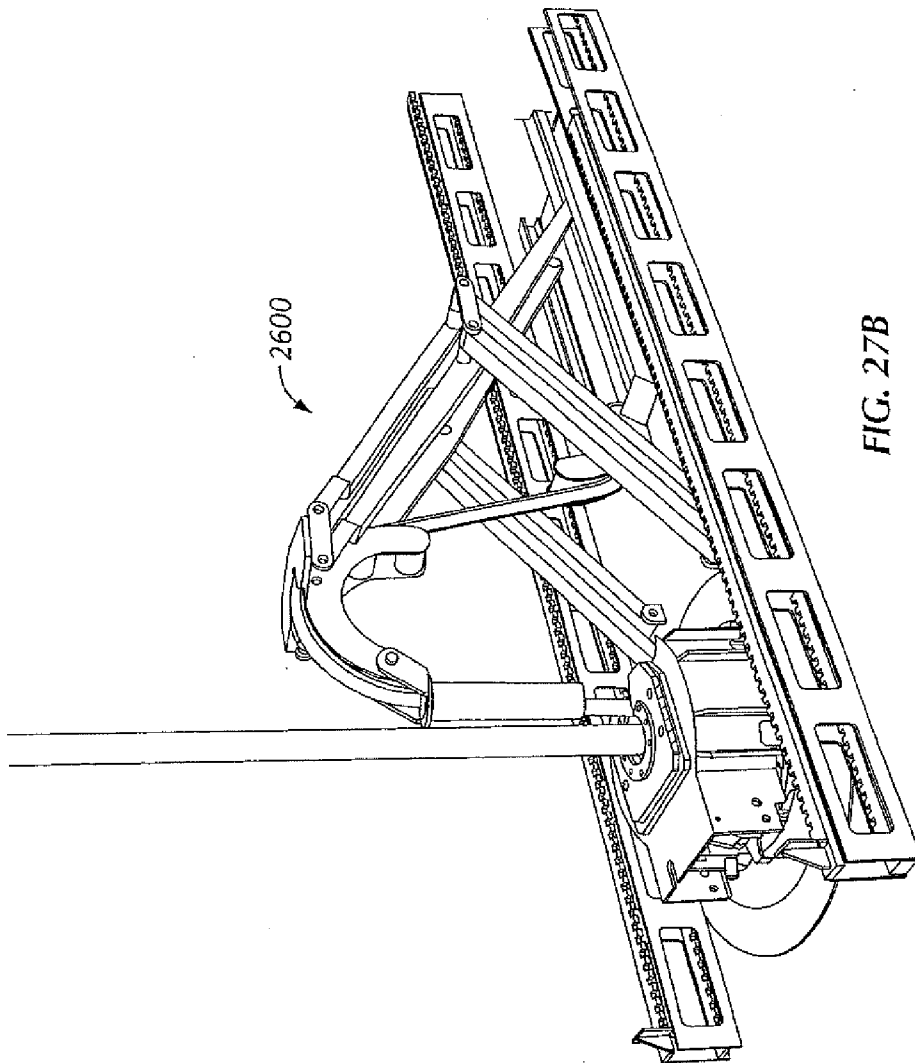


FIG. 27B

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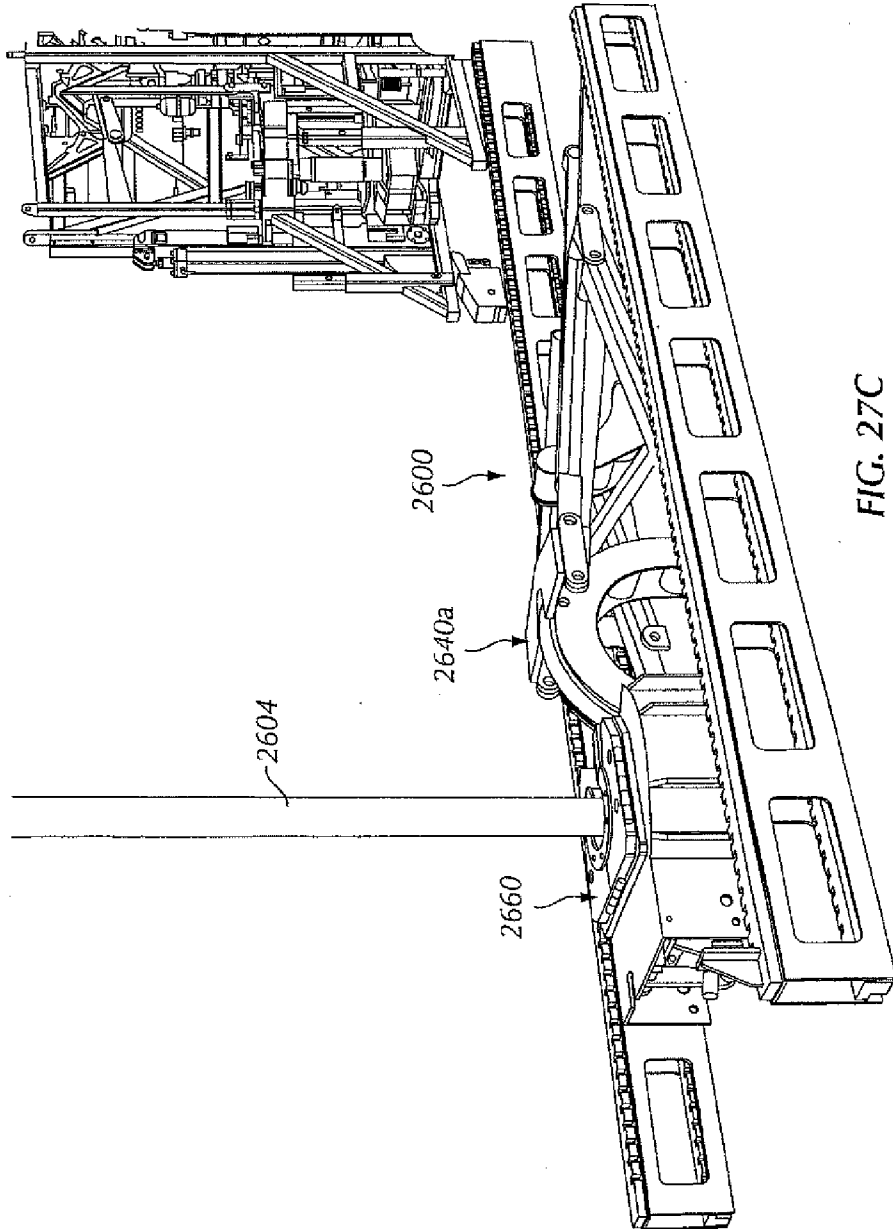


FIG. 27C

FIG. 27C is a perspective view of a mechanical assembly, showing a frame with multiple rectangular cutouts and a complex mechanical structure attached to the top. The assembly includes a curved component (2600) and a smaller curved component (2640a) positioned below it. A vertical support structure (2604) is located on the left side, and a component (2660) is positioned at the bottom of the frame.

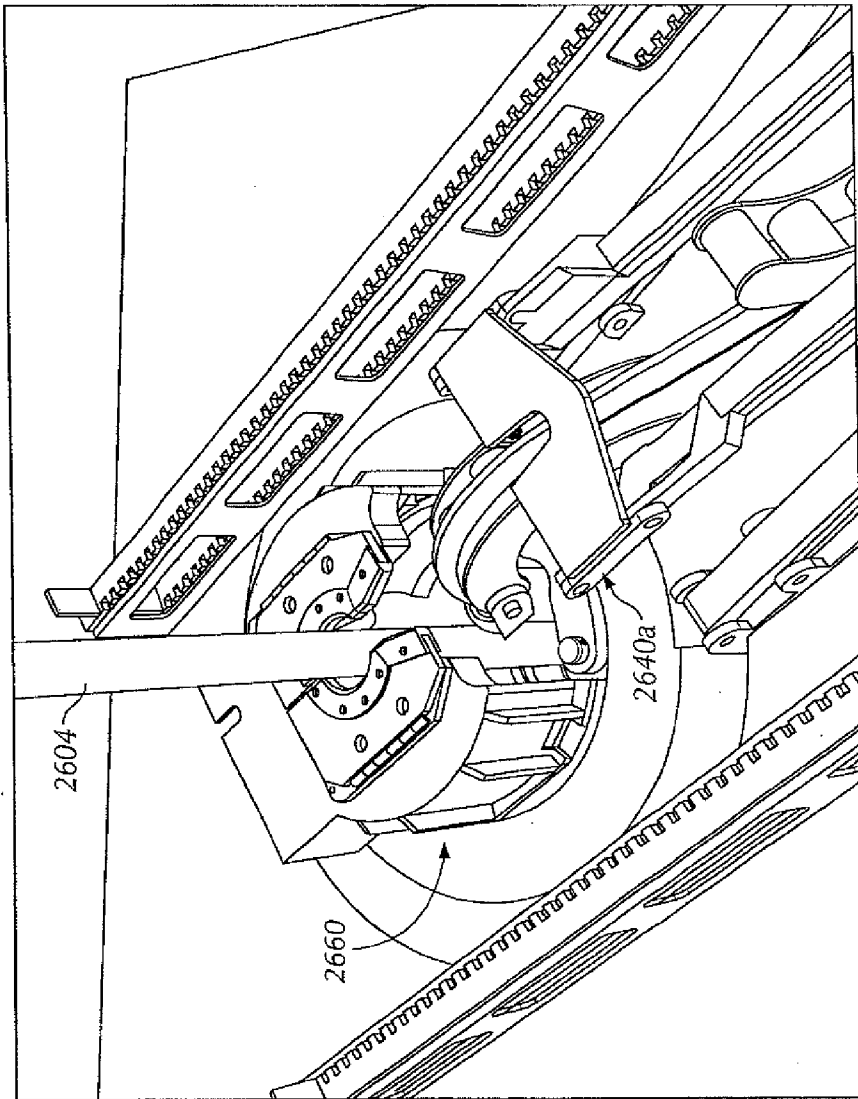


FIG. 27D

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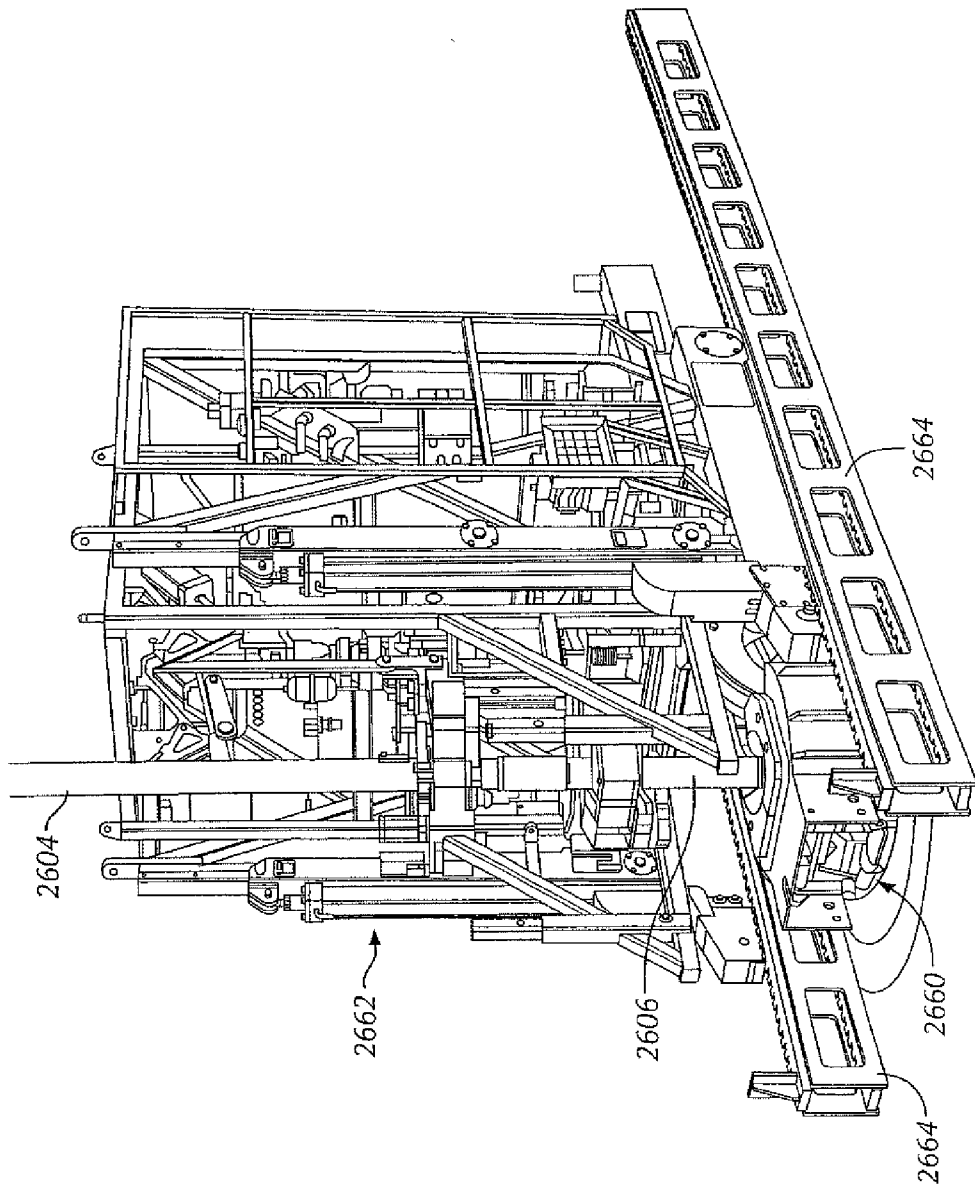


FIG. 27E

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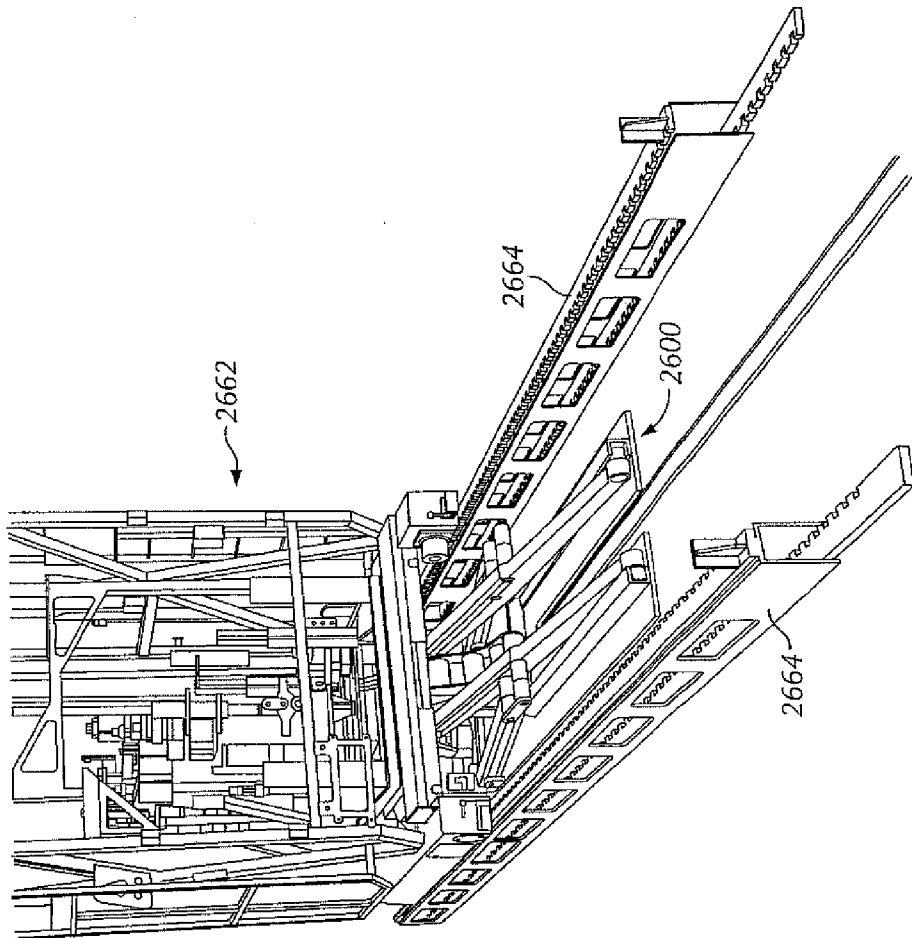


FIG. 27F

FIG. 27F is a perspective view of a mechanical assembly, showing a frame structure (2662) and a curved member (2664) with openings. A rod-like component (2600) is also visible.

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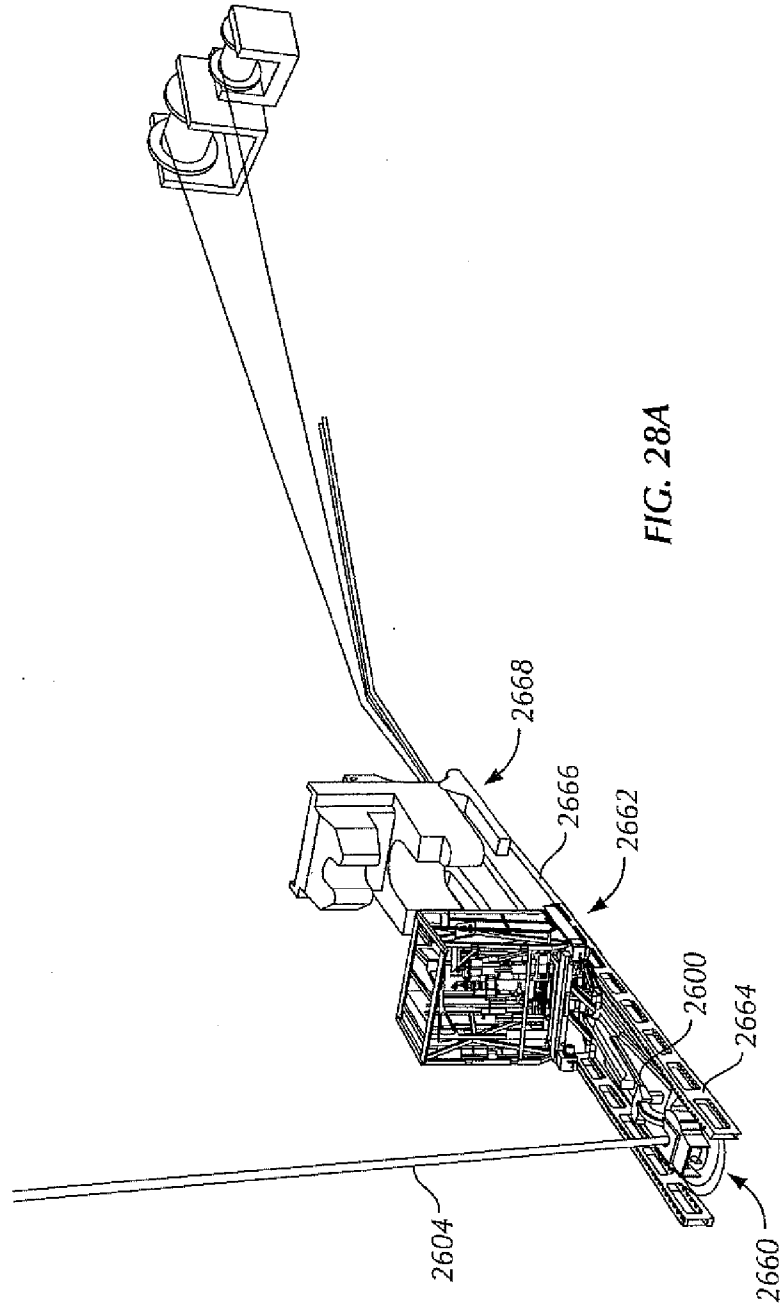


FIG. 28A

FIG. 28A is a perspective view of a mechanical assembly. The assembly includes a shaft 2604, a housing 2600, a bracket 2662, a component 2660, a component 2666, and a rod 2668. The shaft 2604 is connected to the housing 2600 and the bracket 2662. The component 2660 is attached to the end of the shaft 2604. The component 2666 is attached to the shaft 2604, and the rod 2668 passes through the component 2666.

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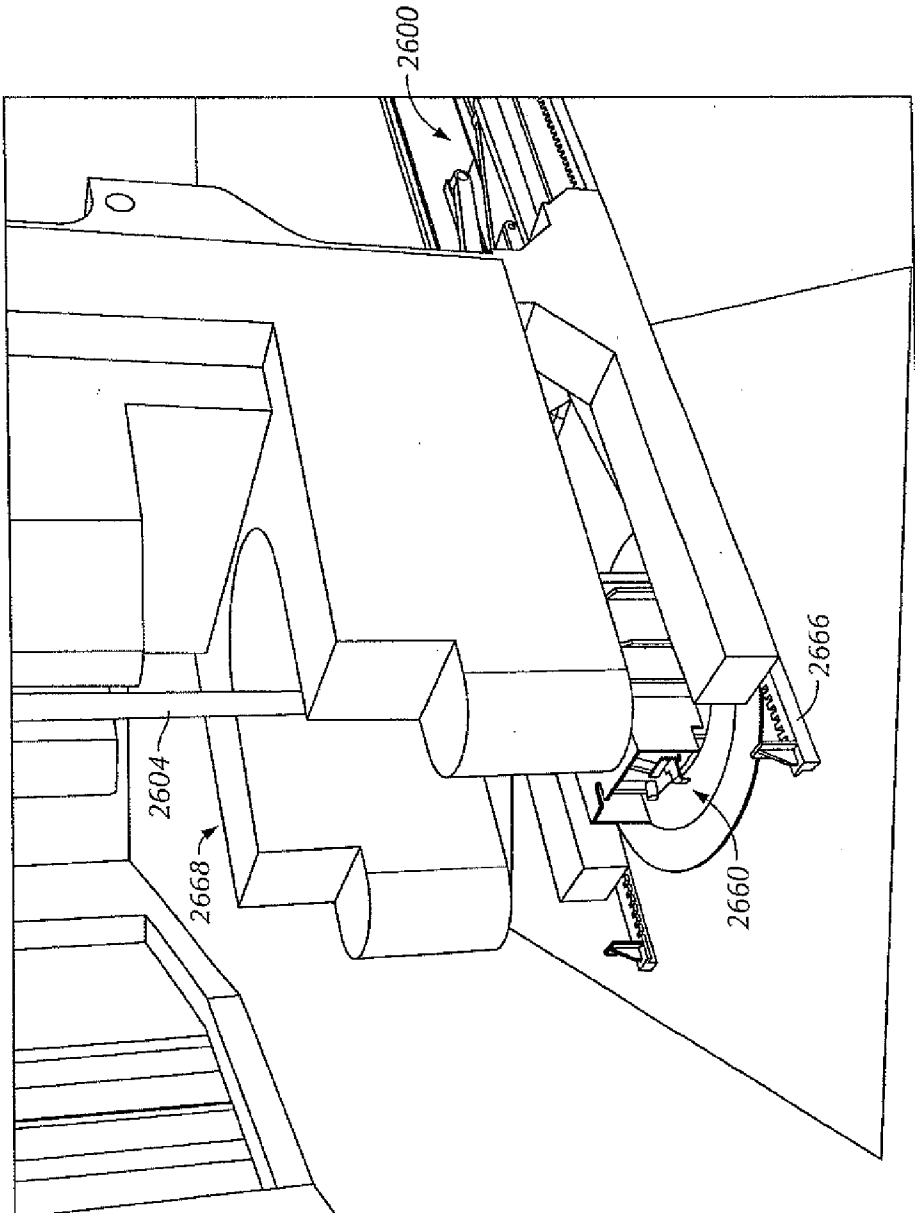


FIG. 28B

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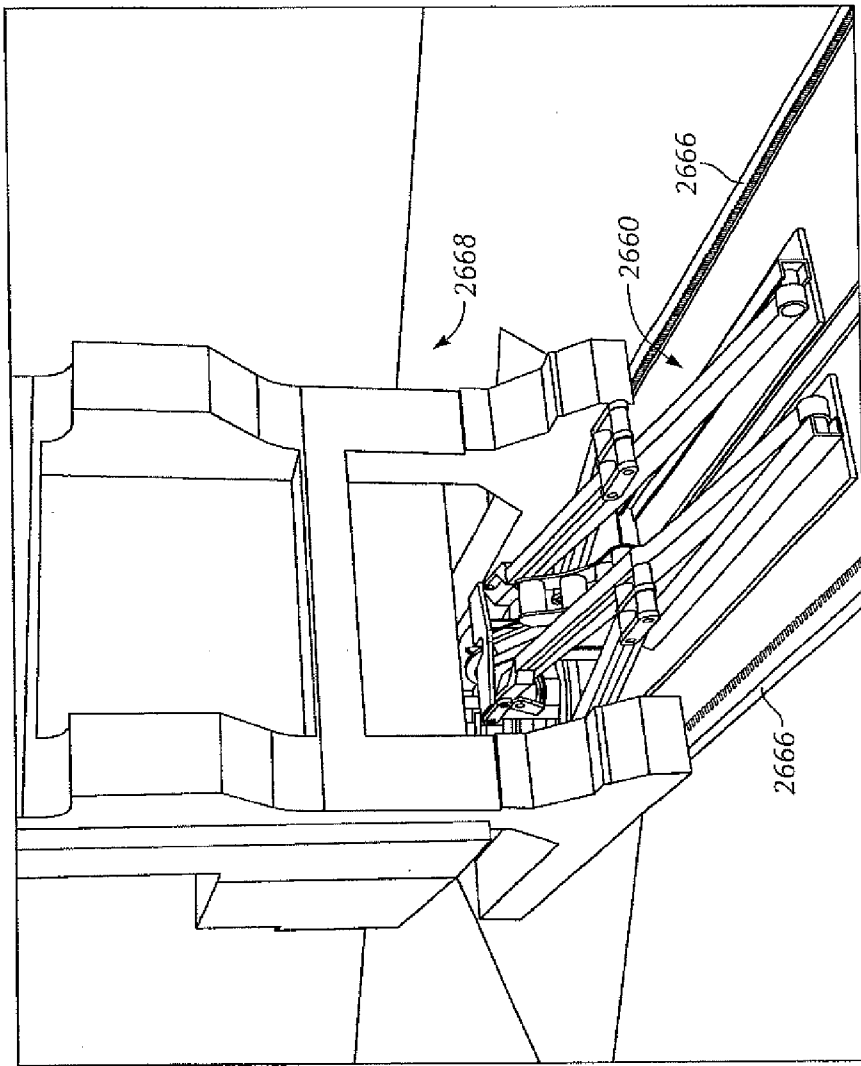


FIG. 28C

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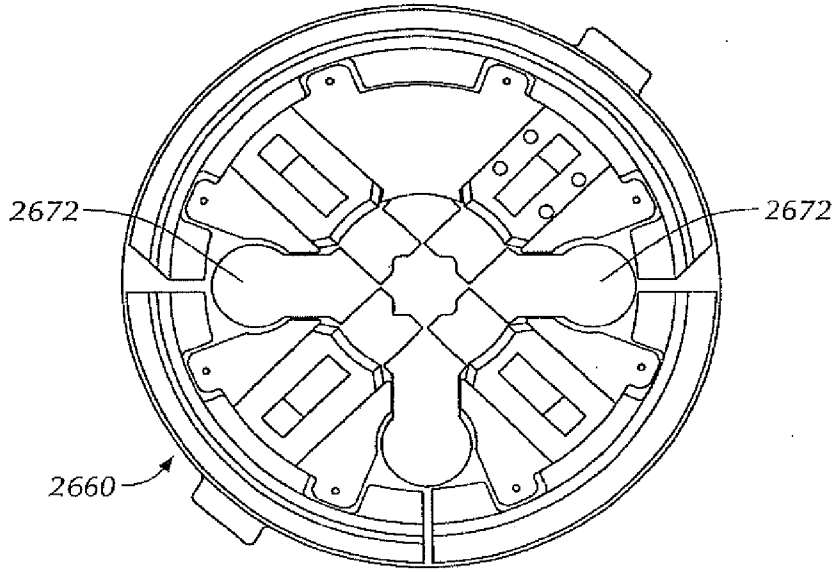


FIG. 29A

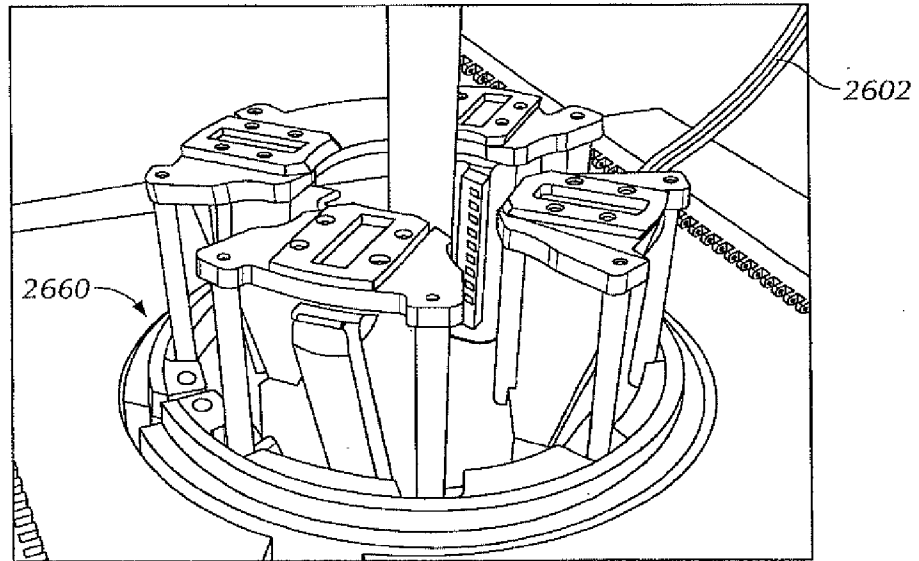


FIG. 29B

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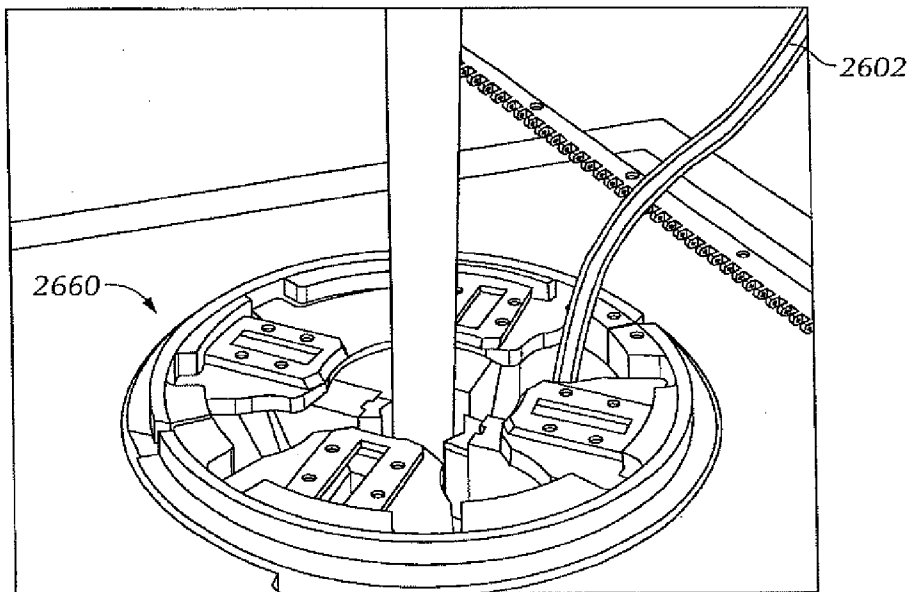


FIG. 29C

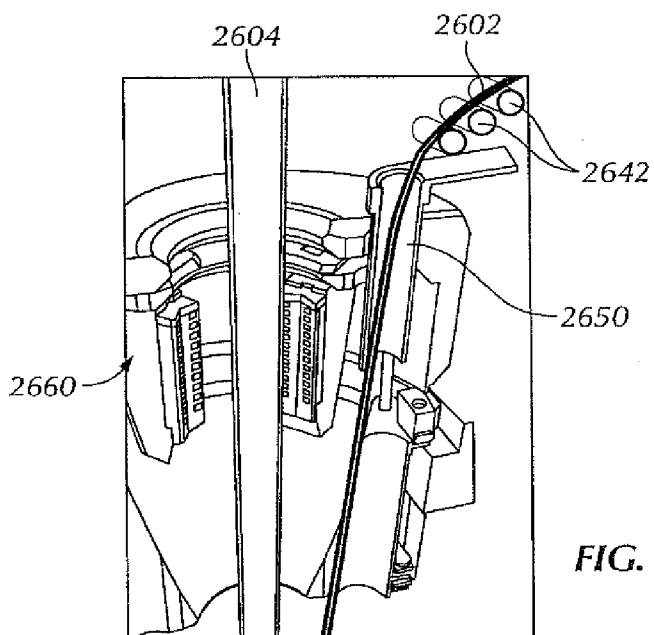


FIG. 30A

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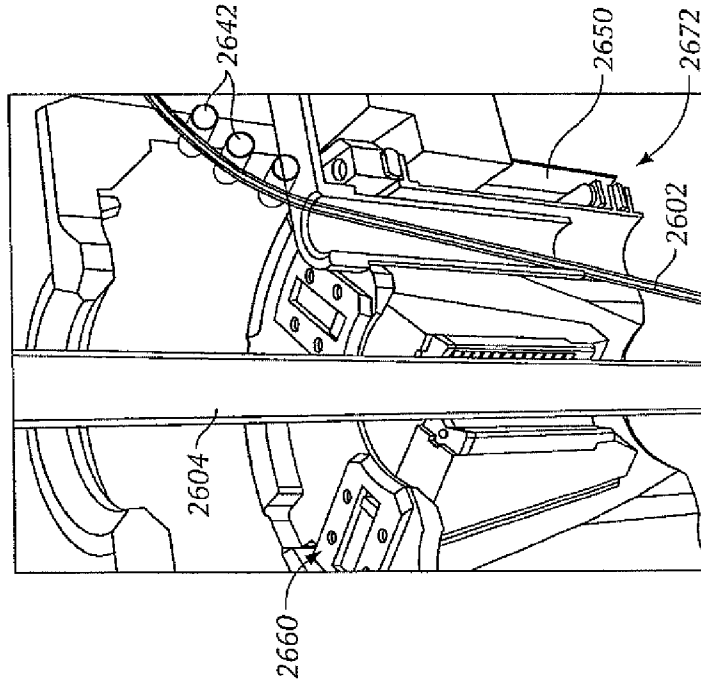


FIG. 30C

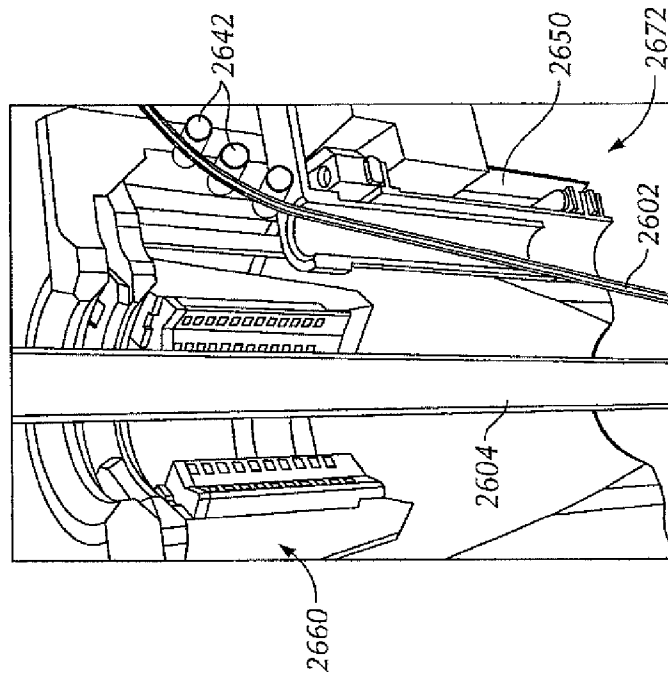


FIG. 30B

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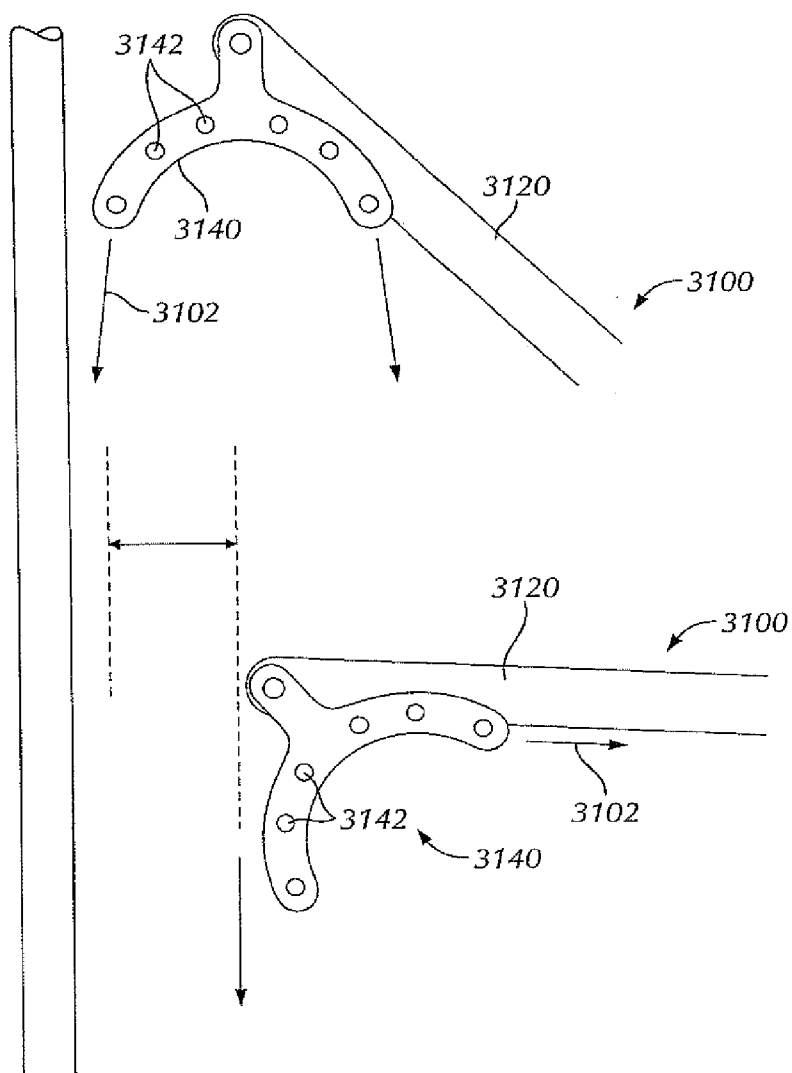


FIG. 31

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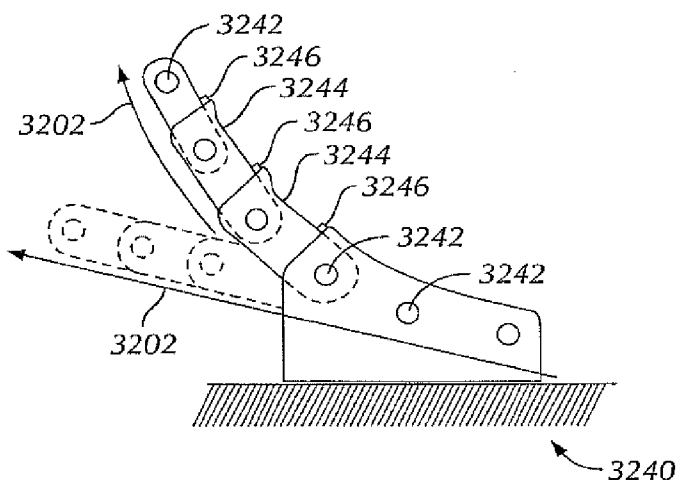


FIG. 32

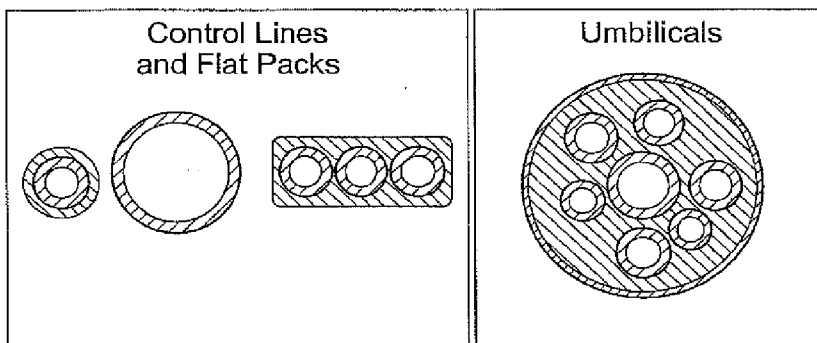


FIG. 33

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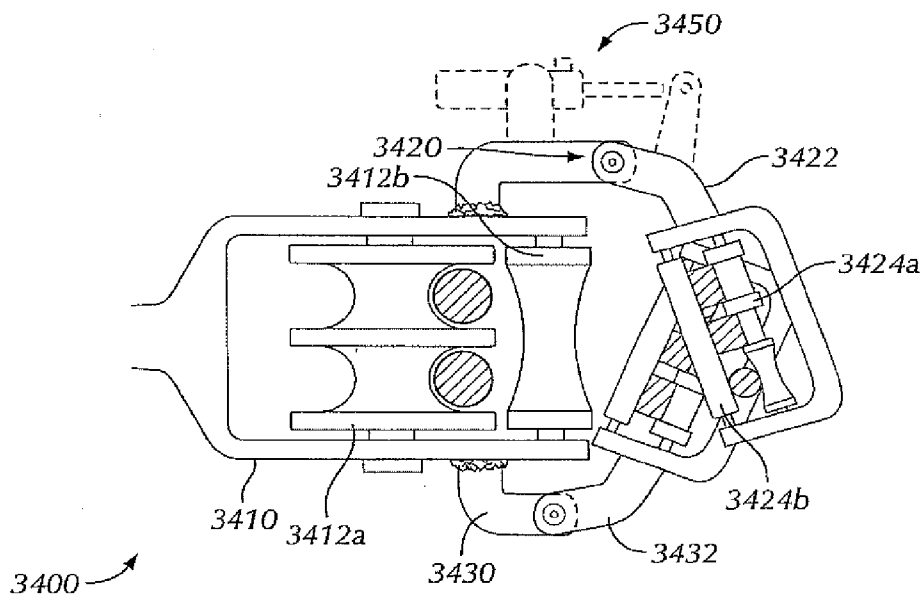


FIG. 34A

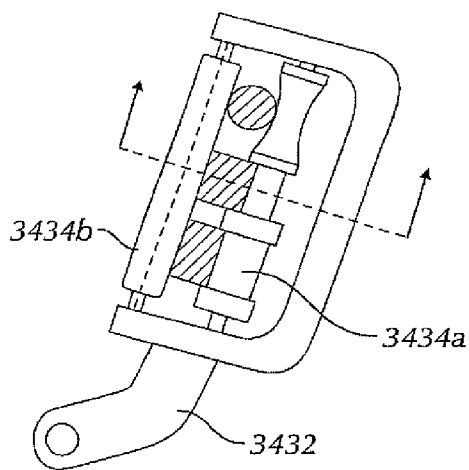


FIG. 34B

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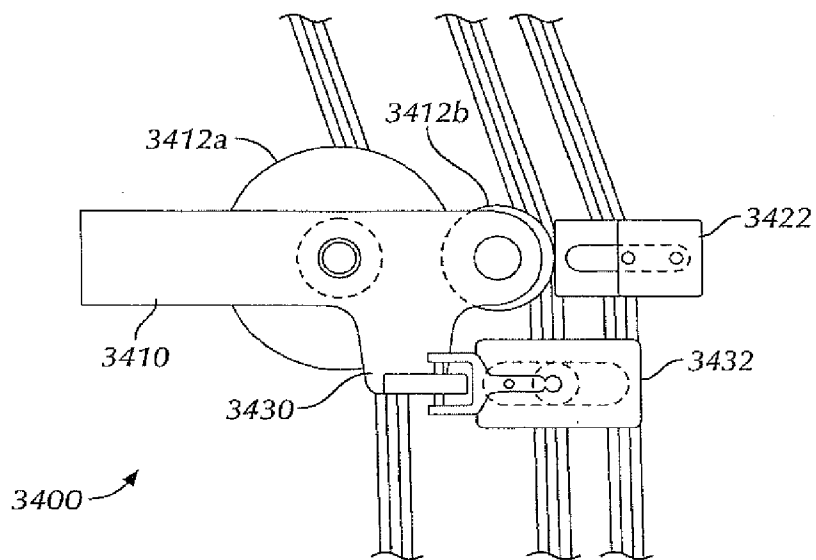


FIG. 34C

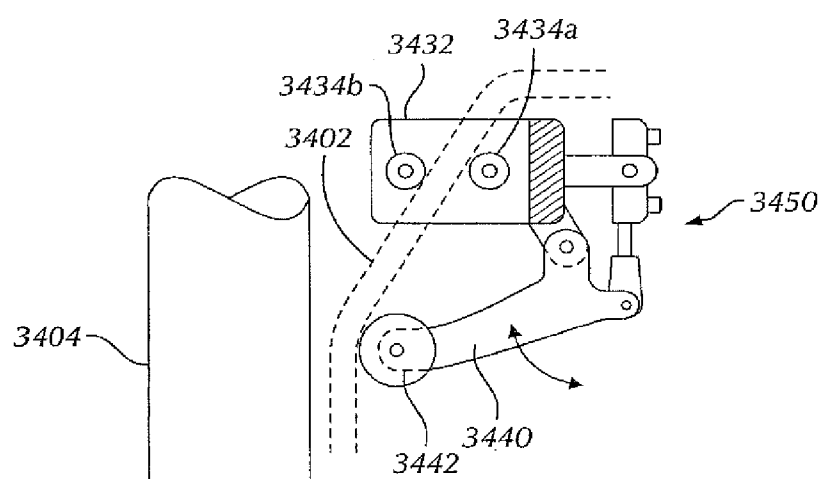


FIG. 34D

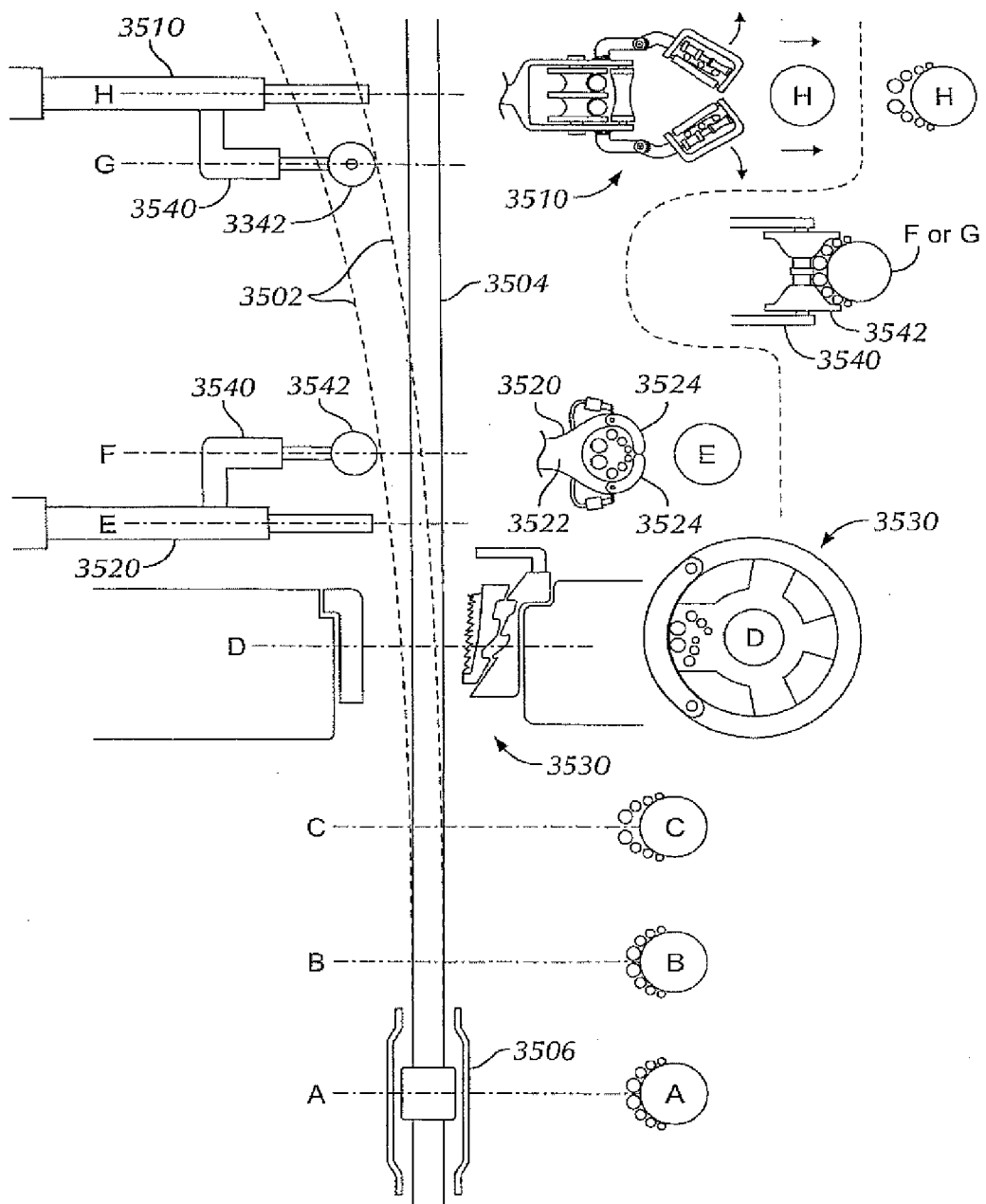


FIG. 35