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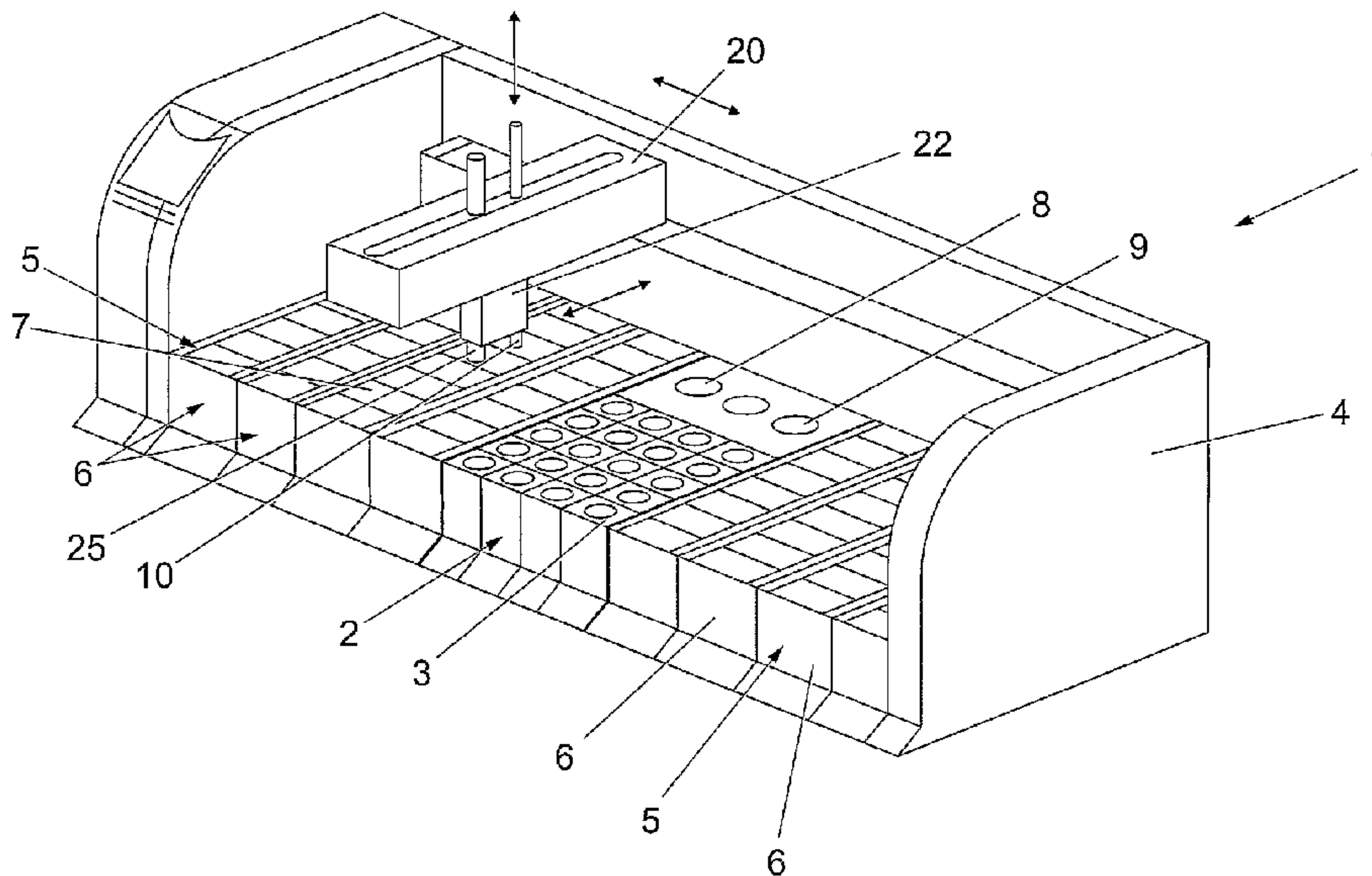
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(57) **Abrégé/Abstract:**

The present invention concerns a method and an apparatus for automatic staining at least one biological sample, such as a tissue, accommodated on a carrier, e.g. a microscope slide (7) by applying a predetermined amount of reagents in a sequence according to a staining protocol, wherein at least one carrier is provided in a carrier rack assembly, wherein the carrier rack assembly comprises means for pretreatment of the biological sample on a carrier after the carrier is provided in the carrier rack assembly, said means for pretreatment of biological samples includes a tank (101) which is provided in the carrier rack assembly (6), a carrier rack (61); and means for pivoting the carriers (7) provided in the carrier rack (61) to a vertical position and means for immersing the vertical carrier (7v) into the tank (101). By pivoting the carriers (7) from a horizontal to a vertical position, an automated method and apparatus for carrying out the pretreatment in the automated staining apparatus is provided. This pivoting of carriers (7) ensures an appropriate orientation of the carriers for both the pretreatment and the staining processes.

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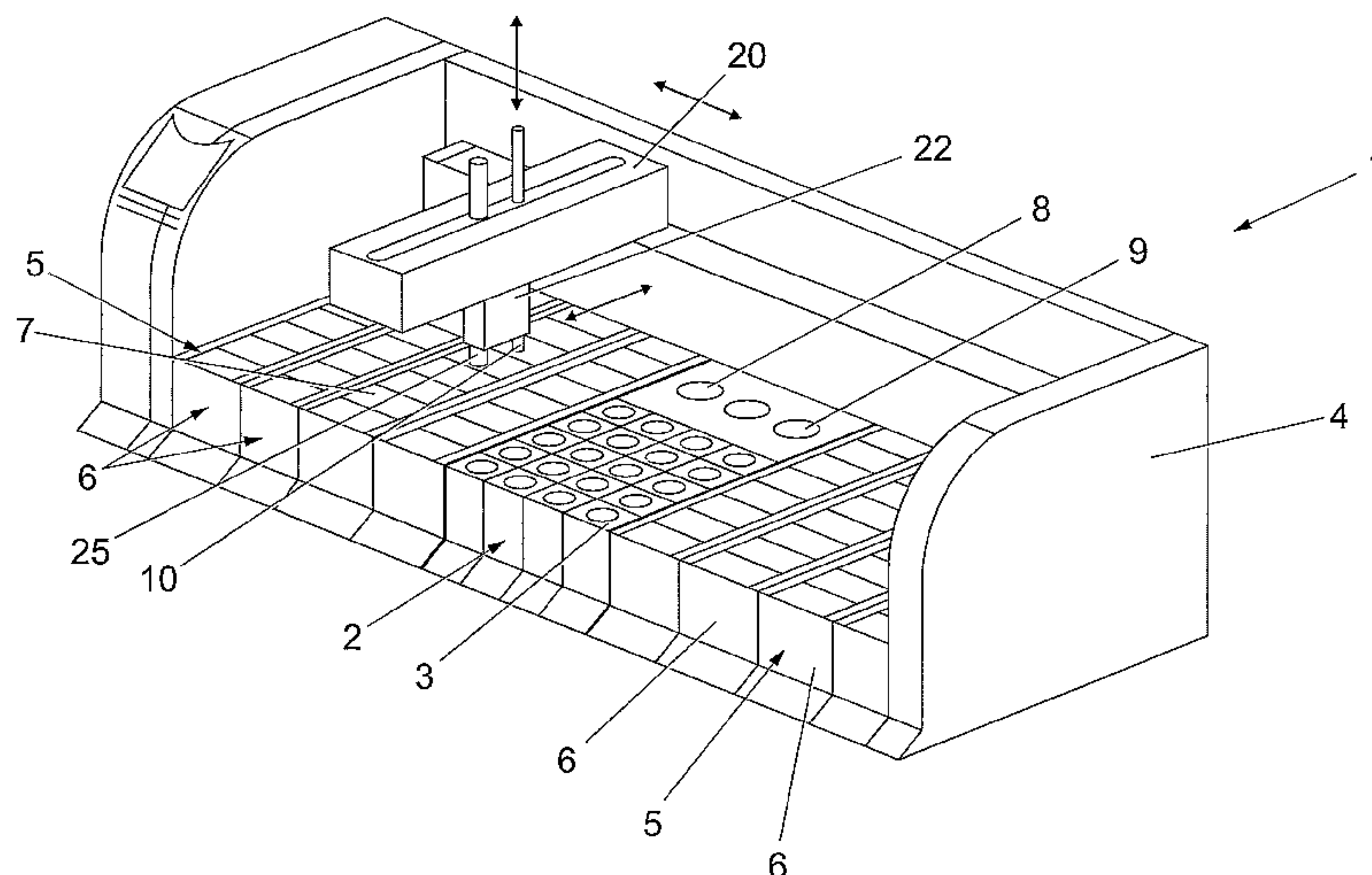
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(54) Title: METHOD AND APPARATUS FOR PRETREATMENT OF BIOLOGICAL SAMPLES



(57) Abstract: The present invention concerns a method and an apparatus for automatic staining at least one biological sample, such as a tissue, accommodated on a carrier, e.g. a microscope slide (7) by applying a predetermined amount of reagents in a sequence according to a staining protocol, wherein at least one carrier is provided in a carrier rack assembly, wherein the carrier rack assembly comprises means for pretreatment of the biological sample on a carrier after the carrier is provided in the carrier rack assembly, said means for pretreatment of biological samples includes a tank (101) which is provided in the carrier rack assembly (6), a carrier rack (61); and means for pivoting the carriers (7) provided in the carrier rack (61) to a vertical position and means for immersing the vertical carrier (7v) into the tank (101). By pivoting the carriers (7) from a horizontal to a vertical position, an automated method and apparatus for carrying out the pretreatment in the automated staining apparatus is provided. This pivoting of carriers (7) ensures an appropriate orientation of the carriers for both the pretreatment and the staining processes.

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METHOD AND APPARATUS FOR PRETREATMENT OF BIOLOGICAL SAMPLES

The present invention relates to a method and an apparatus for automatic staining at least one biological sample accommodated on a slide by applying a predetermined amount of reagents in a sequence according to a staining protocol, wherein at least one slide is provided in a slide rack assembly.

This application relates to the field of sample processing systems and methods of processing biological samples. The present invention may be directed to the automated processing, treatment, or even staining of samples arranged on microscope slides or similar plane, rectangular sample carriers, and in some embodiments, directed to the continuous or batch processing of samples and carriers, as well as washing elements of a sampling system. Embodiments may further relate to control systems for sample processing and data acquisition, data maintenance, and data retrieval for sample processing. Applications to which the present invention may especially relate include immunohistochemistry, in-situ hybridization, fluorescent in-situ hybridization, special staining, and microarrays, as well as potentially other chemical and biological applications.

Sample processing in immunohistochemical (IHC) applications and in other chemical and biological analyses may require one or a number of various processing sequences or protocols as part of an analysis of one or more samples. The sample processing sequences or protocols may be defined by the individual or organization requesting an analysis, such as a pathologist or histologist of a hospital, and may be further defined by the dictates of a particular analysis to be performed.

In preparation for sample analysis, a biological sample may be acquired by known sample acquisition techniques and may comprise, for example in IHC applications, tissues generally or even in some applications one or a plurality of isolated cells, such as in microarray samples, and may be presented on a microscope slide. Furthermore, the sample may be presented on the slide variously and potentially in some form of preservation. As one example, a sample such as a layer or slice of skin

may be preserved in formaldehyde and presented on a slide with one or more paraffin or other chemical layers overlying the sample.

5 Immunologic applications, for example, may require processing sequences or protocols that comprise steps such as deparaffinization, target retrieval, and staining, especially for in-situ hybridization (ISH) techniques. Previously, in some applications, these steps may have been performed manually, potentially creating a time-intensive protocol and necessitating personnel to be actively involved in the sample processing. Attempts have been made to automate sample processing to
10 address the need for expedient sample processing and a less manually burdensome operation. However, such previous efforts may have not fully addressed the needs for an automated sample processing system. Previous efforts to automate sample processing may be deficient in several aspects that prevent more robust automated sample processing, such as: the lack of sufficient computer control and monitoring of
15 sample processing; the lack of information sharing for processing protocol and processing status, especially for individual samples; the lack of diagnostic capabilities; and the lack of real-time or adaptive capabilities for multiple sample batch processing.

20 Past efforts at automated sample processing for samples presented on carriers such as slides, such as US Patent No. 6,352,861 and US Patent No. 5,839,091, have not afforded the various advantages and other combinations of features as presented herein.

25 The biological samples, such as tissue samples, must be prepared before the staining can be performed. The tissue slides are subjected to a pretreatment process depending on the type of staining process is to be performed on the tissue. This pretreatment could include a deparaffinization or a target retrieval. The preparation of the tissues on the slides is often carried out manually in the laboratory before they are
30 loaded into the automatic staining instrument. This pretreatment includes immersing the slide in a buffer or other types of processing liquid for a predetermined amount of time and temperature.

However, this manual preparation is cumbersome and the pretreatment may be insufficient, since it is critical that the amount of time and the temperature of the liquid must be observed very precisely in order to achieve the correct pretreatment result.

5 In the US Patent No. 5,839,091, an automated staining apparatus is disclosed wherein a plurality of biological samples accommodated on microscope slides may be processed. However this instrument does not provide a processing tank for pretreatment of the slides.

10 On this background, it is desirable to provide an automatic pretreatment of the biological samples on slides, in the automatic staining apparatus so that the entire processing of the biological samples may be performed in a single automatic apparatus.

SUMMARY

15 A method is disclosed of treatment of at least one biological sample accommodated on a slide in an automated staining apparatus. The method may comprise the steps of: providing at least one slide carrying a biological sample in a predetermined slide location, said slide being provided in a substantially horizontal position in a slide holder; characterised by pivoting said at least one slide to a substantially vertical position; immersing said substantially vertically oriented slide into a processing tank for a
20 predetermined processing time and after the predetermined processing time removing the vertically oriented slide (7v) from the processing tank and pivoting said slide (7v) to a substantially horizontal position. The slide location may be a slide rack, wherein a plurality of slides may be provided in a slide holder, wherein the slides may be individually pivotable.

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An apparatus is also disclosed for automatic staining at least one biological sample accommodated on a slide by applying a predetermined amount of reagents in a sequence according to a staining protocol, wherein at least one slide may be provided in a substantially horizontal position in a slide holder in a slide rack, wherein the slide rack
30 may be arranged in a slide rack assembly that may comprise means for pretreatment of the

biological sample on a slide after the slide is provided in the slide rack assembly. The means for pretreatment of biological samples may include a processing tank which is provided in the slide rack assembly; and means for pivoting the slides provided in the slide holder to a vertical position, means for immersing the vertical slide into the processing tank, and means for pivoting the vertical slides (7v) to the substantially horizontal position.

By pivoting the slides from a horizontal to a vertical position, an automated method and apparatus for carrying out the pretreatment in the automated staining apparatus may be provided. This pivoting of slides can ensure an appropriate orientation of the slides for both the pretreatment and the staining processes.

The preparation of the biological samples on the slides may be integrated in the automatic staining apparatus, so that a tissue sample once it is accommodated on a slide can be loaded into a staining apparatus wherein both the pretreatment and the staining protocols may be performed automatically in the apparatus.

Preferably, a selected processing liquid is supplied from at least one supply tank into a processing tank. The steps of filling and draining the processing tank may be controlled by the control system of the apparatus, which ensures that the slides are subjected to the appropriate pretreatment steps according to information concerning this in the staining protocol.

Preferably, the liquid is transferred from a supply tank to a transfer tank and onwards to a processing tank. Accordingly, the apparatus preferably comprises pneumatic means for transferring processing liquid from a supply tank to a transfer tank and from the transfer tank to the processing tank and draining liquid from the processing tank to the transfer tank and from said transfer tank to a waste collection tank. An advantage achieved by transferring the liquids by a pneumatic system is that the at least one transfer tank, the supply tank and the waste tank may be positioned outside the apparatus, hereby allowing for an increased capacity as there are no dimensional constraints on the tank sizes.

Furthermore, it is possible to subject the immersed slide to a series of fluids which are sequentially filled and drained from the processing tank, since the system may easily be adapted to contain several supply tanks containing different liquids and similarly also several waste tanks so that it is possible to sort the waste.

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Preferably, the processing tank is provided with a heating member for heating the processing liquid contained in the tank, and the heating member may advantageously be capable of heating the tank content to an elevated temperature of at least 60, more preferably at least 95°C, and even more preferably at least 115°C. Hereby, the temperature of the fluid in the tank may be heated up to 120°C or even as high as 150°C and kept at this temperature for between 10 to 20 minutes without any sign of boiling. In an embodiment, the heating member is adapted to heat the fluid to a temperature of 95°C for 40 minutes or more for performing a target retrieval process.

15 The at least one vertical slide may be immersed into the processing tank by lowering the slide holder and immersing the slide into the tank after at least one slide is pivoted to a vertical position. Hereby, a compact tank arrangement and slide holder lay out may be achieved.

20 The method of treatment of tissue could be a pretreatment of the tissue sample. However, it is realised that other types of treatment may be performed on the tissue sample on the slide in a vertical position, such as rinsing the slides. Other processes that may be performed by an apparatus include deparaffinization or target retrieval processes of the tissue sample.

25 The processing tank may be an elongated container having an upper opening slot allowing the vertically oriented slides to be inserted into the tank for treatment. Hereby, the volume of the tank and thereby the amount of processing fluid needed may be minimized.

Preferably, the apparatus includes means for recycling the drained liquid for re-use in a later pretreatment process of slides. Hereby, the amount of fluids used for the operation of

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the apparatus, i.e. the pretreatment and the rinsing of the tissue slides, may be minimized resulting in an easier waste handling and a reduction in costs.

5 A slide rack assembly may be provided in a drawer assembly, wherein the rack may be retracted from the apparatus for loading and unloading of slides. The drawer assembly may cooperate with a processing tank in the drawer receiving means of the apparatus, said processing tank being capable of simultaneous processing of a plurality of slides accommodated in a plurality of slide holders in the slide rack assembly. The drawer assembly may provide the apparatus with a great flexibility in use, as slides may be loaded
10 or unloaded from one drawer while the slides in the other drawers may be processed independent thereof. Furthermore, the use of drawers makes it easy to operate the automatic staining apparatus. The processing tanks for each of the drawers may preferably be connected to common supply and waste tanks which advantageously may be arranged outside the apparatus.

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According to one aspect of the invention there is provided an automatic stainer system for staining at least one tissue sample, comprising: at least one slide having the at least one tissue sample disposed thereon; at least one reagent; at least one fluid containment element containing fluid for application to the at least one tissue sample during at least one pre-
20 treatment operation performed on the at least one tissue sample prior to a staining operation; a slide rack including the at least one slide having the at least one tissue sample disposed thereon, the slide rack further including a slide positioner element adapted to rotate the at least one slide between a substantially vertical disposition for submerging the at least one slide into the fluid in the fluid containment element and a substantially
25 horizontal disposition for application of the at least one reagent onto the at least one tissue sample; a slide elevator for lowering the slide rack when the slide is substantially vertically disposed, and submerging the at least one slide into the fluid containment element, the slide remaining vertically disposed when submerged; and a reagent application element

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adapted to apply the at least one reagent to the at least one tissue sample during a staining operation performed on the at least one tissue sample when the at least one slide is disposed substantially horizontally.

5 According to another aspect of the invention there is provided an automatic stainer system for staining at least one tissue sample, comprising: at least one slide having the at least one tissue sample disposed thereon; at least one reagent; at least one fluid containment element containing fluid for application to the at least one tissue sample during at least one pre-treatment operation performed on the at least one tissue sample prior to a staining
10 operation, wherein the at least one pre-pretreatment operation is chosen from the group consisting of target retrieval and deparaffinization; a slide rack including the at least one slide having the at least one tissue sample disposed thereon, the slide rack further including a slide positioner element adapted to rotate the at least one slide between a substantially vertical disposition for submerging the at least one slide into the fluid in the fluid
15 containment element and a substantially horizontal disposition for application of the at least one reagent onto the at least one tissue sample; a slide elevator for lowering the slide rack when the slide is substantially vertically disposed, and submerging the at least one slide into the fluid containment element, the slide remaining vertically disposed when submerged; and a reagent application element adapted to apply the at least one reagent to
20 the at least one tissue sample during a staining operation performed on the at least one tissue sample when the at least one slide is disposed substantially horizontally.

According to another aspect of the invention there is provided an automatic stainer system for staining at least one tissue sample, comprising: at least one slide comprising the at least
25 one tissue sample; at least one reagent; at least one fluid containment element containing fluid for application to the at least one tissue sample; a slide rack comprising the at least one slide, the slide rack further including a slide positioner element adapted to pivot the at least one slide between at least a first disposition and a second disposition, wherein the first disposition is for submerging the at least one slide into the fluid in the fluid
30 containment element and the second disposition is for application of the at least one

6b

reagent onto the at least one tissue sample; a slide elevator for lowering the slide rack when the slide is pivoted to the first disposition, and submerging the at least one slide into the fluid containment element; and a reagent application element adapted to apply the at least one reagent to the at least one tissue sample during a staining operation performed on the at least one tissue sample when the at least one slide is pivoted to the second disposition.

According to another aspect of the invention there is provided an automatic stainer system for staining at least one tissue sample, comprising: at least one slide comprising the at least one tissue sample; at least one reagent; at least one fluid containment element containing fluid for application to the at least one tissue sample during at least one pre-treatment operation performed on the at least one tissue sample prior to a staining operation, wherein the at least one pre-treatment operation is chosen from the group consisting of target retrieval and deparaffinization; a slide rack comprising the at least one slide, the slide rack further including a slide positioner element adapted to pivot the at least one slide between at least a first disposition and a second disposition, wherein the first disposition is for submerging the at least one slide into the fluid in the fluid containment element and the second disposition is for application of the at least one reagent onto the at least one tissue sample; a slide elevator for lowering the slide rack when the slide is pivoted to the first disposition, and submerging the at least one slide into the fluid containment element; and a reagent application element adapted to apply the at least one reagent to the at least one tissue sample during a staining operation performed on the at least one tissue sample when the at least one slide is pivoted to the second disposition.

According to another aspect of the invention there is provided a method of treatment of a biological sample accommodated on a slide in an automated staining apparatus, the method comprising: providing a slide carrying a biological sample in a predetermined slide location in a slide rack, the slide being provided in a substantially horizontal position in a slide holder of the slide rack; pivoting the slide to a non-horizontal position by causing pivoting means of the slide holder to pivot from a substantially horizontal slide position to non-horizontal slide position; immersing the biological sample accommodated on the slide

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oriented in the non-horizontal position into a processing tank for a predetermined processing time and, after the predetermined processing time, removing the slide oriented in the non-horizontal position from the processing tank; and pivoting the slide to a substantially horizontal position by pivoting the pivoting means of the slide holder from
5 the non-horizontal position to the substantially horizontal slide position.

According to another aspect of the invention there is provided an apparatus for automatic staining a biological sample accommodated on a slide by applying a predetermined amount of reagents in a sequence according to a staining protocol, wherein a slide is provided in a
10 substantially horizontal position in a slide holder in a slide rack, wherein the slide rack is arranged in a slide rack assembly comprising: means for pretreatment of the biological sample on the slide after the slide is provided in the slide rack, the means for pretreatment of biological samples including a processing tank, which is provided in the slide rack assembly; pivoting means comprised in the slide holder, the pivoting means being
15 configured to pivot from a substantially horizontal slide position to a non-horizontal slide position, thereby pivoting the slide provided in the slide rack between a substantially horizontal slide position and a non-horizontal position; and means for immersing the biological sample accommodated on the slide in the non-horizontal position into the processing tank.

20

According to another aspect of the invention there is provided a method of treatment of a tissue sample accommodated on a slide in an automated staining apparatus, the method comprising: providing a slide carrying a tissue sample in a slide location in a slide rack, the slide being provided in a first disposition in a slide holder of the slide rack; pivoting the
25 slide to a second disposition by causing pivoting means of the slide holder to pivot from the first disposition to the second disposition; immersing the tissue sample accommodated on the slide oriented in the second disposition into a fluid held in a containment element for a predetermined processing time and, after the predetermined processing time, removing the slide oriented in the second disposition from the processing tank; and

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pivoting the slide to the first disposition by pivoting the pivoting means of the slide holder from the second disposition to the first disposition.

The invention is described with reference to a preferred embodiment with reference to the
5 drawings, in which:

- Fig. 1 is a schematic perspective view of a staining apparatus according to the preferred embodiment of the invention;
- 10 Fig. 2 is a top view of the work area in the staining apparatus shown in fig. 1;
- Fig. 3 is a schematic front view of a drawer assembly including a slide rack and a processing tank in an apparatus according to the invention;
- 15 Fig. 4 is a perspective view of a drawer assembly in a closed position;
- Fig. 5 is the drawer assembly of fig. 4 in an open position;
- Fig. 6 is a perspective top view of a slide rack according to a preferred
20 embodiment of the invention;
- Fig. 7 is a detailed view of the slide rack holder and the processing tank arranged in a drawer assembly;

Fig. 8 is a perspective view of a processing tank according to the preferred embodiment of the invention;

Fig. 9 is a front view of the processing tank of fig. 8; and

Fig. 10 is a fluidic diagram of the handling of processing liquid for the processing tank.

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Figure 1 shows one schematic embodiment of a sample processing system 101 in accordance with the present invention. Cabinet sections 4 form outer portions of the system and serve to address general structural considerations of the system (a top cabinet section is not shown in Figure 1). The sample processing system may comprise a plurality of drawers 6 used for the handling and processing of samples and microscope slides. Other sample carriers may be accommodated consistent with the present invention. Each drawer may be configured to accommodate sample carrier retainment assemblies, such as slide retainment assemblies, carrier racks, modules, or magazines.

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One embodiment of a sample carrier retainment assembly may comprise a slide retainment assembly 6 as shown in Figure 7. The slide retainment assembly may comprise a slide rack, module, or magazines. Slide retainment assembly 6 is configured to accommodate a plurality of slides in at least one configuration in corresponding sample carrier retention devices. The sample carrier retainment assemblies, are utilized in the processing of samples as further described below. It should be further noted that the sample carrier retainment assembly can be removably configured with the drawers, and may be stackable or nested within other retainment assemblies.

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In preferred embodiments, slides are configurable in both vertical and horizontal positions as required for the pretreatment and staining process, as shown in Figures 3 and 6. This allows for the automation of the pretreatment and staining of slides in various manners, including pretreatment and staining as accepted in conventional manual laboratory methods. The slides are initially loaded into the carrier retention assemblies, such as slide racks, and drawers in the horizontal

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position. The slides may be horizontally supported by adjustable slide supports (shown in Figure 7). If pretreatment is required, such as deparaffinization, the system rotates the slide into the vertical position and lowers these samples into a dip processing tank, further described below, filled with the required fluids. In some
5 embodiments, the slide rack is lowered to affect lowering of the slides (see Figure 3 and Figure 7). To perform the staining process on the slides, as described below, the System rotates the slide to the horizontal position and a syringe or probe applies fluid to the sample. Each slide can be rotated independently allowing for the independent processing of different samples with different requirements.

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The sample processing system may automate processing steps of samples such as histological tissue sections or cell preparations presented on slides by pretreatment processing, such as deparaffinization. The System provides onboard pretreatment of the slides. Examples of two types of pretreatment that are usually
15 performed are - but not limited to - deparaffinization and target retrieval. In some embodiments, these processes must be performed with the slides in a vertical orientation, immersed in processing tanks of various fluids. Deparaffinization involves immersing the slides sequentially in a series of fluids for short periods of time (potentially for about 5 or 10 minutes). The process is intended to first remove
20 from the sample the paraffin in which it was mounted or otherwise presented, remove the paraffin solvent, and then slowly rehydrate the sample. Target retrieval, and in some embodiments epitope unmasking, involves immersing the slides in a processing tank of heated buffer, and in some embodiments, immersing for about 20 minutes, and then allowing the slides to cool for about 20 minutes. Temperature in
25 preferred embodiments is maintained at about 95 °C. In target retrieval, a marker or other identifier is used to mark a sample portion of interest, such as a cell or structure thereof.

The system automates, and in some embodiments mimics or otherwise
30 corresponds to the procedure and physical attributes of the supplies used manually to perform these same pre-treatment processes. Accordingly, a processing tank 101 may be provided (as best shown in Figures 3, 7 and 8). In some embodiments,

components of each processing tank 101, as shown in Figures 4 and 5, are configured within a drawer 100. In some preferred embodiments, the fluids volume needed to perform pre-treatment processes are maintained but instead of the slide orientation with each other being face-to-face, as in conventional systems, they are side-to-side, although other slide configurations are not disclaimed. The processing tanks provide even distribution of fluids across the face of the slide.

In some embodiments, the processing tanks have the ability to heat the slides. This heat is applied evenly across the face of each individual slide by a thermal device. The precision and physical application of the heat can result in standardization and repeatability of process steps. Filling and heating tasks are preformed by a computer controlled scheduler, as further described below. Fluid volume may be adjusted to account for the presence or absence of any number of slides.

A preferred embodiment of a staining apparatus 1 according to the invention is shown in figures 1 and 2. The staining apparatus 1 comprises a rectangular frame 4 surrounding a reagent station 2 comprising an array of reagent bottle compartments wherein each compartment a reagent vial 3 is placed, and a first and second slide sections 5 wherein a number of separate rack assemblies 6 is placed, and where each rack assembly 6 accommodates a number of microscope slides 7 mounted side by side in the rack assembly 6. In the embodiment shown, each rack may hold up to 8 slides, but the rack may be designed to hold any suitable number of slides. With eight racks arranged side by side, the shown embodiments may hold up to 64 slides 7 each having a sample, e.g. a tissue mounted on the upper side of the slide, so that reagent may be applied from above to the sample on each slide.

A robot arm 20 for moving a probe 10 in X and Y (as well as Z) direction as indicated by the arrows X and Y is arranged above the frame 4 of the staining apparatus. The robot arm 20 may therefore position the probe 10 above all reagent vials 3 as well as above all the microscope slides 7, and may further operate the probe 10 to aspirate portions of reagent contained in any of the vials 3, to transfer the portion of reagent and apply it to any of the slides 7 in order to provide a selected

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staining or treatment of the sample on each slide 7. By use of suitable control means e.g. a computer (not shown) having the appropriate software and input data for the purpose, this staining apparatus 1 is able to automatically staining or treating samples requiring different staining or treatment reagents and processes.

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As shown in fig. 1, the probe 10 is accommodated in a robotic head 22 and is manipulated by the robot arm 20. The probe 10 is raised to an upper position (in a Z direction) where it is clear of the vials 3 underneath the probe 10, but the robot comprises means in the robotic head 22 for lowering the probe 10 in order to dip the probe tip into the content of a selected reagent vial 3 and to aspirate a selected amount of reagent for the selected staining or treatment process. The robotic head 22 is also provided with a CCD camera 25 pointing downwards. The camera is utilised to determine status information of the slides and the reagent bottles and other features of the apparatus in the work area, for example reading a code provided on a reagent container to determine the reagent type and the reagent location within the system. The camera may also determine status of the tissue sample slides, for example the location of a particular slide, informational indicia, such as a code, that indicate information about the tissue sample presented on the slide or the processing protocol to be performed.

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The staining apparatus 1 of the present embodiment further comprises a probe washing station 8 and a reagent mixer 9, and the robot arm 20 is furthermore arranged to transfer the probe to the washing station 8 as well as to the reagent mixer 9.

25

The slides 7 in the slide rack are loaded and unloaded in a horizontal position when the slide rack is in an upper position, as shown in fig. 3. The slide rack is arranged in a slide elevator 63 and the slide holder 62 is adapted to pivot the slide 7 between a horizontal position and a vertical position 7v, when the slide rack 6 is in its upper position. The slide rack and the slide rack elevator 63 is arranged as a moving part 100a of a drawer assembly 100. In a corresponding stationary part 100b of the drawer assembly 100, a processing tank 101 is provided.

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The apparatus preferably comprises eight drawer assemblies, as shown in figure 1. However, it is realised that any other number may also be provided depending on the design preferences. Each drawer assembly 100 includes a drawer slide, a slide rack
5 elevator 63, a slide rack assembly 6 including slide temperature control members 64, a processing tank 101, a drip tray 65 for collecting staining fluids and control means including indicators for various user information and process surveillance purposes.

The slide rack 61 is shown in fig. 6. The slide rack assembly 6 includes a slide rack
10 61 preferably with a capacity of eight slides 7 in individual slide receiving compartments 68, as shown in fig. 6. In connection with each compartment 68, a slide holder 62 is provided. The slide holders 62 include pivoting means including slide clips 69 which are pivotable between a horizontal slide position and a vertical
15 slide position and activation means 67. The slides 7, 7v are individually pivotable in their slide holders 62, as the slide holder clips 69 may be pivoted by a pushing of a nesting tab 67, of which two are provided, one for pivoting from a horizontal to a vertical position and one for returning the slide from a vertical to a horizontal position.

20 The slide rack is in an upper position when the drawer 100 is loaded with one or more slides 7 and also during the staining process. After the slides 7 have been loaded, the slides 7 may be pivoted to a vertical position 7v and then the slide rack 61 is lowered by the slide elevator 63, such that the vertically disposed slides 7v are immersed into the underlying processing tank 101. The drawer assembly is also
25 shown in the figures 4, 5 and 7. The slide elevator 63 may be adapted to agitate the slides 7v while they are immersed in the tank fluid.

The processing tank 101 is filled with a predetermined amount of a processing fluid from a transfer tank 110 (see fig. 10). The relevant processing fluid has prior to that
30 been transferred from a supply tank 111 to the transfer tank 110 via pneumatic pressure means. Using a transfer tank 110, and controlling the fluid transfer by a pneumatic system, including a vacuum pump 113, the pumping may be carried out

without fluids coming into contact with pumping components. This is advantageous since the risk of residues of fluids in the components is hereby minimized.

A total of eight drawers are preferably provided. Accordingly, this means that eight
5 processing tanks are also provided in the apparatus. Each processing tank 101 accommodates up to eight immersed slides 7v at the time. A primary function of the processing tank is to heat the fluid in the tank up from ambient temperature to a predetermined temperature, in a certain amount of time, e.g. 15 minutes and maintain the predetermined temperature, e.g. up to about 120°C without any sign of boiling
10 for a pretreatment processing time, e.g. 10 to 20 minutes after the slides have been lowered into the processing tank. Typically the preferred temperature is in the interval from about 40°C to about 120°C, as determined by the requested treatment. Very often the preferred temperature is in the interval from 80°C to 100°C, and more preferable from 95°C to 98°C. For some special treatments the preferred interval can
15 be from 110°C to 130°C and even up to about 150°C.

After this process time is passed, the heat is turned off and the slides 7v are removed by raising the slide rack 61 and thereby lifting the vertical slides 7v out of the processing tank 101. The tank 101 may be used for deparaffinization, re-hydration as
20 well as heat induced target retrieval. These processes are performed onboard the apparatus with the slides in a vertical orientation, immersed in individual tanks that can be filled with and emptied of various required reagents. For the target retrieval process, the fluid level in the tank may raise onto the label on the slide. The heating member may be adapted to heat up and maintain a temperature of approx. 95°C for a
25 period of up to 40 to 60 minutes. The pretreatment process carried out in the tank, may involve immersing the slides in a series of fluids for short periods of time, e.g. 5 to 10 minutes. The process of deparaffinization is intended to first remove from the tissue sample the paraffin in which it was mounted, then remove the paraffin solvent, and then through a series of reagents progressively re-hydrate the sample.

30

As shown in e.g. figures 8 and 9, the processing tank 101 is elongated with an opening slot 102 through which the slides 7v may be inserted. This results in a

relative small tank volume, which in turn allows for relatively rapid heating of the fluid in the tank and/or relatively low power consumption for heating up and maintaining the temperature of the fluid in the tank. The tank 101 is filled and drained via a fluid connection tube 103 and the heating member 104 is preferably
5 located in the lower section of the tank. The tank 101 is moreover provided with insulating sidewall members on both sides to accelerate the heating thereby decreasing the heating times. The tank 101 is also provided with sensor means (not shown) for registering the fluid level in the tank and a sensor for registering the temperature of the fluid, and feeding these data to the control system of the
10 apparatus.

The pretreatment fluids or reagents may be stored in a number of individual containers, where some containers store fluids that are dedicated for deparaffinization, some for target retrieval and containers with 100% alcohol,
15 distilled water and buffers. The containers are advantageously provided with different volumes corresponding to the required amounts of the specific fluids for the performance of the pretreatment processes on the apparatus.

The fluid transfer between the supply containers 111 and the processing tanks 101
20 are via a transfer tank 110, as shown in fig. 10. The fluid transfer is accomplished through positive and negative air pressure applied to the transfer tank 110. Preferably two separate, dedicated transfer tanks (not shown) are provided, one for aqueous solutions and a second for organic solutions. Similarly, for emptying the processing tanks, the waste fluid is transferred via the transfer tank 110 to the waste containers
25 112. Preferably dedicated waste tanks are provided, e.g. one for hazardous waste fluids and one for non-hazardous waste fluids.

Fluids may be transferred in both directions between any container and any tank. The operational sequence of the fluid transfers is determined by the control system of
30 the apparatus. The deparaffinization reagents may be reused and periodically cycled from clean to dirty. Used dirty deparaffinization fluids and tank rinse fluids may be discarded by the user or by the control system as hazardous waste. Target retrieval

buffer and water are labelled "single use" fluids in the control system and transferred to waste after use.

5 Preferably, the method according to the invention may include temporary storage of at least one biological sample on a slide in an appropriate liquid in the processing tank, e.g. after finishing the requested treatment until the biological sample on the slide can be removed for further off-instrument processing. Typically, this use of the processing tank is specifically advantageous in relation to an overnight staining, e.g. completed in the middle of the night.

10

Above, the apparatus and the method according to the invention are described according to some preferred explanatory embodiments. However, it is realised by the invention that many other variations and equivalents of the method and the apparatus may be carried out without departing from the scope of the invention as specified in
15 the accompanying claims.

What is claimed is:

1. An automatic stainer system for staining at least one tissue sample, comprising:
at least one slide having said at least one tissue sample disposed thereon;
5 at least one reagent;
at least one fluid containment element containing fluid for application to said at least one tissue sample during at least one pre-treatment operation performed on said at least one tissue sample prior to a staining operation;
a slide rack including said at least one slide having said at least one tissue sample
10 disposed thereon, said slide rack further including a slide positioner element adapted to rotate said at least one slide between a substantially vertical disposition for submerging said at least one slide into said fluid in said fluid containment element and a substantially horizontal disposition for application of said at least one reagent onto said at least one tissue sample;
15 a slide elevator for lowering said slide rack when said slide is substantially vertically disposed, and submerging said at least one slide into said fluid containment element, said slide remaining vertically disposed when submerged; and
a reagent application element adapted to apply said at least one reagent to said at least one tissue sample during a staining operation performed on said at least one tissue
20 sample when said at least one slide is disposed substantially horizontally.
2. A system according to claim 1, wherein said at least one reagent comprises at least two reagents arranged in a sequence according to a staining protocol.
- 25 3. A system according to claim 1, wherein said at least one pre-treatment operation comprises removal of an embedding medium from said at least one tissue sample.
4. A system according to claim 1, wherein said at least one pre-treatment operation comprises target retrieval.

5. A system according to claim 1, wherein said at least one pre-treatment operation comprises both target retrieval and removal of an embedding medium from said at least one tissue sample.
- 5 6. A system according to any one of claims 1 to 5, further comprising: a drawer assembly adapted to retract from said system, wherein said drawer assembly comprises the slide rack.
7. A system according to claim 6, wherein said drawer assembly is adapted to
10 cooperate with said fluid containment element.
8. A system according to claim 7, wherein said drawer assembly comprises a plurality of said drawer assemblies, each adapted to cooperate with said fluid containment element, at least one transfer tank, a supply tank, and at least one waste tank.
- 15 9. A system according to any one of claims 1 to 8, wherein said fluid containment element comprises a heating member.
10. A system according to claim 1, further comprising:
20 a pneumatic element adapted to transfer liquid from a supply tank to a transfer tank and from said transfer tank to said fluid containment element; and
a drain element adapted to remove liquid from said fluid containment element to said transfer tank and from said transfer tank to a waste collection tank.
- 25 11. An automatic stainer system for staining at least one tissue sample, comprising:
at least one slide having said at least one tissue sample disposed thereon;
at least one reagent;
at least one fluid containment element containing fluid for application to said at
least one tissue sample during at least one pre-treatment operation performed on said at
30 least one tissue sample prior to a staining operation, wherein said at least one pre-

pretreatment operation is chosen from the group consisting of target retrieval and deparaffinization;

a slide rack including said at least one slide having said at least one tissue sample disposed thereon, said slide rack further including a slide positioner element adapted to rotate said at least one slide between a substantially vertical disposition for submerging said at least one slide into said fluid in said fluid containment element and a substantially horizontal disposition for application of said at least one reagent onto said at least one tissue sample;

a slide elevator for lowering said slide rack when said slide is substantially vertically disposed, and submerging said at least one slide into said fluid containment element, said slide remaining vertically disposed when submerged; and

a reagent application element adapted to apply said at least one reagent to said at least one tissue sample during a staining operation performed on said at least one tissue sample when said at least one slide is disposed substantially horizontally.

15

12. An automatic stainer system according to claim 11, wherein the fluid containment element comprises a dip tank.

13. An automatic stainer system according to claim 11, wherein said fluid containment element comprises a heating member adapted to heat the at least one fluid.

20

14. An automatic stainer system for staining at least one tissue sample, comprising:
at least one slide comprising the at least one tissue sample;
at least one reagent;

25

at least one fluid containment element containing fluid for application to said at least one tissue sample;

a slide rack comprising the at least one slide, said slide rack further including a slide positioner element adapted to pivot said at least one slide between at least a first disposition and a second disposition, wherein the first disposition is for submerging said at

least one slide into said fluid in said fluid containment element and the second disposition is for application of said at least one reagent onto said at least one tissue sample;

a slide elevator for lowering said slide rack when said slide is pivoted to the first disposition, and submerging said at least one slide into said fluid containment element; and

5 a reagent application element adapted to apply said at least one reagent to said at least one tissue sample during a staining operation performed on said at least one tissue sample when said at least one slide is pivoted to the second disposition.

15. A system according to claim 14, wherein said at least one reagent comprises at least
10 two reagents arranged in a sequence according to a staining protocol.

16. A system according to claim 14, wherein said at least one fluid containment element applies the fluid to said at least one tissue sample during at least one pre-treatment operation performed prior to the staining operation.

15

17. A system according to claim 16, wherein said at least one pre-treatment operation comprises removal of an embedding medium from said at least one tissue sample.

18. A system according to claim 17, wherein the at least one pre-treatment operation is
20 chosen from the group consisting of target retrieval and deparaffinization.

19. A system according to claim 18, wherein said at least one pre-treatment operation comprises both target retrieval and removal of an embedding medium from said at least one tissue sample.

25

20. A system according to claim 14, further comprising:

a drawer assembly adapted to retract from said system, wherein said drawer assembly comprises the slide rack.

21. A system according to claim 20, wherein said drawer assembly comprises a plurality of said drawer assemblies, each adapted to cooperate with said fluid containment element, at least one transfer tank, a supply tank, and at least one waste tank.

5 22. A system according to claim 14, wherein said fluid containment element comprises a heating member adapted to heat the fluid.

23. A system according to claim 14, wherein said fluid containment element comprises a dip tank.

10

24. A system according to claim 14, further comprising:
a pneumatic element adapted to transfer liquid from a supply tank to a transfer tank and from said transfer tank to said fluid containment element; and
a drain element adapted to remove liquid from said fluid containment element to
15 said transfer tank and from said transfer tank to a waste collection tank.

25. A system according to any one of claims 14 to 24, wherein the first disposition is a non-horizontal disposition and the second disposition is a substantially horizontal disposition.

20

26. A system of claim 25 wherein the first disposition is a substantially vertical disposition.

27. A system according to any one of claims 14 to 24, wherein the first disposition is a
25 substantially vertical disposition

28. A system of claim 27 wherein and the second disposition is a non-vertical disposition.

29. A system of claim 28 wherein said second disposition is a substantially horizontal disposition.

30. An automatic stainer system for staining at least one tissue sample, comprising:

5 at least one slide comprising the at least one tissue sample;

at least one reagent;

at least one fluid containment element containing fluid for application to said at least one tissue sample during at least one pre-treatment operation performed on said at least one tissue sample prior to a staining operation, wherein said at least one pre-treatment
10 operation is chosen from the group consisting of target retrieval and deparaffinization;

a slide rack comprising the at least one slide, said slide rack further including a slide positioner element adapted to pivot said at least one slide between at least a first disposition and a second disposition, wherein the first disposition is for submerging said at least one slide into said fluid in said fluid containment element and the second disposition
15 is for application of said at least one reagent onto said at least one tissue sample;

a slide elevator for lowering said slide rack when said slide is pivoted to the first disposition, and submerging said at least one slide into said fluid containment element; and

a reagent application element adapted to apply said at least one reagent to said at least one tissue sample during a staining operation performed on said at least one tissue
20 sample when said at least one slide is pivoted to the second disposition.

31. A system according to claim 30, wherein said at least one reagent comprises at least two reagents arranged in a sequence according to a staining protocol.

25 32. A system according to claim 30, further comprising:

a drawer assembly adapted to retract from said system, wherein said drawer assembly comprises the slide rack.

33. A system according to claim 32, wherein said drawer assembly comprises a plurality of said drawer assemblies, each adapted to cooperate with said fluid containment element, at least one transfer tank, a supply tank, and at least one waste tank.

5 34. A system according to claim 30, wherein said fluid containment element comprises a heating member adapted to heat the fluid.

35. A system according to claim 35, wherein said fluid containment element comprises a dip tank.

10

36. The system according to claim 30, further comprising:
a pneumatic element adapted to transfer liquid from a supply tank to a transfer tank and from said transfer tank to said fluid containment element; and
a drain element adapted to remove liquid from said fluid containment element to
15 said transfer tank and from said transfer tank to a waste collection tank.

37. A system according to any one of claims 30 to 36, wherein the first disposition is a non-horizontal disposition and the second disposition is a substantially horizontal disposition.

20

38. A system according to claim 37 wherein the first disposition is a substantially vertical disposition.

39. A system according to any one of claims 30 to 36, wherein the second disposition
25 is a substantially vertical disposition

40. A system of claim 39 wherein and the first disposition is a non-vertical disposition.

41. A system of claim 40 wherein said first disposition is a substantially horizontal
30 disposition.

42. A method of treatment of a biological sample accommodated on a slide in an automated staining apparatus, said method comprising:

providing a slide carrying a biological sample in a predetermined slide location in a slide rack, said slide being provided in a substantially horizontal position in a slide holder
5 of said slide rack;

pivoting said slide to a non-horizontal position by causing pivoting means of said slide holder to pivot from a substantially horizontal slide position to non-horizontal slide position;

immersing said biological sample accommodated on said slide oriented in said non-
10 horizontal position into a processing tank for a predetermined processing time and, after the predetermined processing time, removing the slide oriented in said non-horizontal position from the processing tank; and

pivoting said slide to a substantially horizontal position by pivoting said pivoting means of said slide holder from said non-horizontal position to said substantially
15 horizontal slide position.

43. A method according to claim 42, wherein a plurality of slides may be provided in a slide rack assembly, wherein the slides may be individually pivotable in pivotable slide clips, which are pivotable between said horizontal slide position and said non-horizontal
20 slide position by activation means.

44. A method according to claim 42 or 43, further including the step of supplying a selected processing liquid from at least one supply tank into the processing tank.

25 45. A method according to any one of claims 42 to 44, further including the steps of filling and draining the processing tank.

46. A method according to claim 45, wherein liquid is transferred from a supply tank to a transfer tank and onwards to the processing tank.

47. A method according to any one of claims 42 to 46, further including the step of subjecting the immersed biological sample accommodated on said slide to a series of fluids which are sequentially filled and drained from the processing tank.

5 48. A method according to any one of claims 44 to 47, further including the step of heating the liquid contained in the processing tank to a predetermined temperature.

49. A method according to claim 48 wherein the predetermined temperature is at least 60°C.

10

50. A method according to claim 48 wherein the predetermined temperature is at least 95°C.

15

51. A method according to claim 48 wherein the predetermined temperature is at least 115°C.

52. A method according to any one of claims 42 to 51, further including the step of inserting the non-horizontally disposed slide into the processing tank by lowering the slide rack and thereby immersing the non-horizontally disposed slide into the processing tank.

20

53. A method according to any one of claims 42 to 52, wherein said method of treatment of the biological sample is a pretreatment of the biological sample.

25

54. A method according to any one of claims 42 to 53, wherein the biological sample is tissue and said method of treatment of tissue is a deparaffinization treatment of the tissue sample.

55. A method according to any one of claims 42 to 54, wherein said method of treatment of biological sample is a target retrieval processing of the biological sample.

30

56. A method according to any one of claims 42 to 55, wherein said method of treatment comprises short term storage of the biological sample on said slide in the non-horizontal position lowered into a liquid in the processing tank.

5 57. A method according to any one of claims 42 to 56 wherein said non-horizontal position is a substantially vertical position.

58. An apparatus for automatic staining a biological sample accommodated on a slide by applying a predetermined amount of reagents in a sequence according to a staining
10 protocol, wherein a slide is provided in a substantially horizontal position in a slide holder in a slide rack, wherein the slide rack is arranged in a slide rack assembly comprising:
means for pretreatment of the biological sample on the slide after the slide is provided in the slide rack, said means for pretreatment of biological samples including a processing tank, which is provided in the slide rack assembly;
15 pivoting means comprised in said slide holder, said pivoting means being configured to pivot from a substantially horizontal slide position to a non-horizontal slide position, thereby pivoting the slide provided in the slide rack between a substantially horizontal slide position and a non-horizontal position; and means for immersing said biological sample accommodated on the slide in the non-horizontal position into the processing tank.

20

59. An apparatus according to claim 58, wherein said means for pretreatment of slides include means for lowering the non-horizontally disposed slides of the slide rack into the processing tank.

25 60. An apparatus according to claim 58 or 59, wherein the processing tank is an elongated container having an upper opening slot allowing the non-horizontally oriented slides to be inserted into the processing tank for treatment.

61. An apparatus according to any one of claims 58 to 60, wherein said processing tank is provided with a heating member for heating the processing liquid contained in the processing tank.

5 62. An apparatus according to claim 61, wherein the heating member is capable of heating the processing tank content to an elevated temperature of at least 60°C.

63. A method according to claim 61 wherein the heating member is capable of heating the processing tank to an elevated temperature of at least 95°C.

10

64. A method according to claim 61 wherein the heating member is capable of heating the processing tank to an elevated temperature of at least 115°C.

65. An apparatus according to any one of claims 58 to 64, wherein the apparatus
15 comprises pneumatic means for transferring processing liquid from a supply tank to a transfer tank and from the transfer tank to the processing tank and draining liquid from the processing tank to the transfer tank and from said transfer tank to a waste collection tank.

66. An apparatus according to claim 65, wherein said apparatus includes means for
20 recycling the drained liquid for re-use in a later pre-treatment process of slides.

67. An apparatus according to any one of claims 58 to 66, wherein the slide rack assembly is provided in a drawer assembly wherein the rack may be retracted from the apparatus for loading and unloading of slides.

25

68. An apparatus according to claim 67, wherein the drawer assembly cooperates with a processing tank in the drawer receiving means of the apparatus, said processing tank being capable of simultaneous processing of a plurality of slides accommodated in a plurality of slide holders in the slide rack assembly.

30

69. An apparatus according to claim 68, wherein a plurality of drawer assemblies are provided in the apparatus, each cooperating with a processing tank and at least one transfer tank and supply and waste tanks.

5 70. An apparatus according to claim 69, wherein fluid transfer between said processing tank and said supply or waste tanks are via the at least one transfer tank, and wherein said transfer tank is provided with pneumatic pressure control, including means for applying positive respective negative air pressure to the transfer tank.

10 71. An apparatus according to any one of claims 67 to 70, wherein the slides when accommodated in the slide holders may be individually pivoted, and wherein the slide rack assembly is provided with pivoting means that may be activated by a robotic head, carrying out the staining processes according to the staining protocol.

15 72. A method of treatment of a tissue sample accommodated on a slide in an automated staining apparatus, said method comprising:

providing a slide carrying a tissue sample in a slide location in a slide rack, said slide being provided in a first disposition in a slide holder of said slide rack;

20 pivoting said slide to a second disposition by causing pivoting means of said slide holder to pivot from said first disposition to said second disposition;

immersing said tissue sample accommodated on said slide oriented in said second disposition into a fluid held in a containment element for a predetermined processing time and, after the predetermined processing time, removing the slide oriented in said second disposition from the processing tank; and

25 pivoting said slide to said first disposition by pivoting said pivoting means of said slide holder from said second disposition to said first disposition.

73. A method as claimed in claim 72 further comprising: applying at least one reagent to the tissue sample carried on the slide during a staining operation performed on the tissue
30 sample when the slide has been pivoted to the first disposition.

74. A method according to claims 72 or 73, wherein the first disposition is a substantially horizontal disposition and the second disposition is a non-horizontal disposition.

5 75. A method of claim 74 wherein the second disposition is a substantially vertical disposition.

76. A system according to claims 72 or 73 wherein the second disposition is a substantially vertical disposition.

10

77. A system of claim 76 wherein and the first disposition is a non-vertical disposition.

78. A system of claim 77 wherein said first disposition is a substantially horizontal disposition.

1 / 8

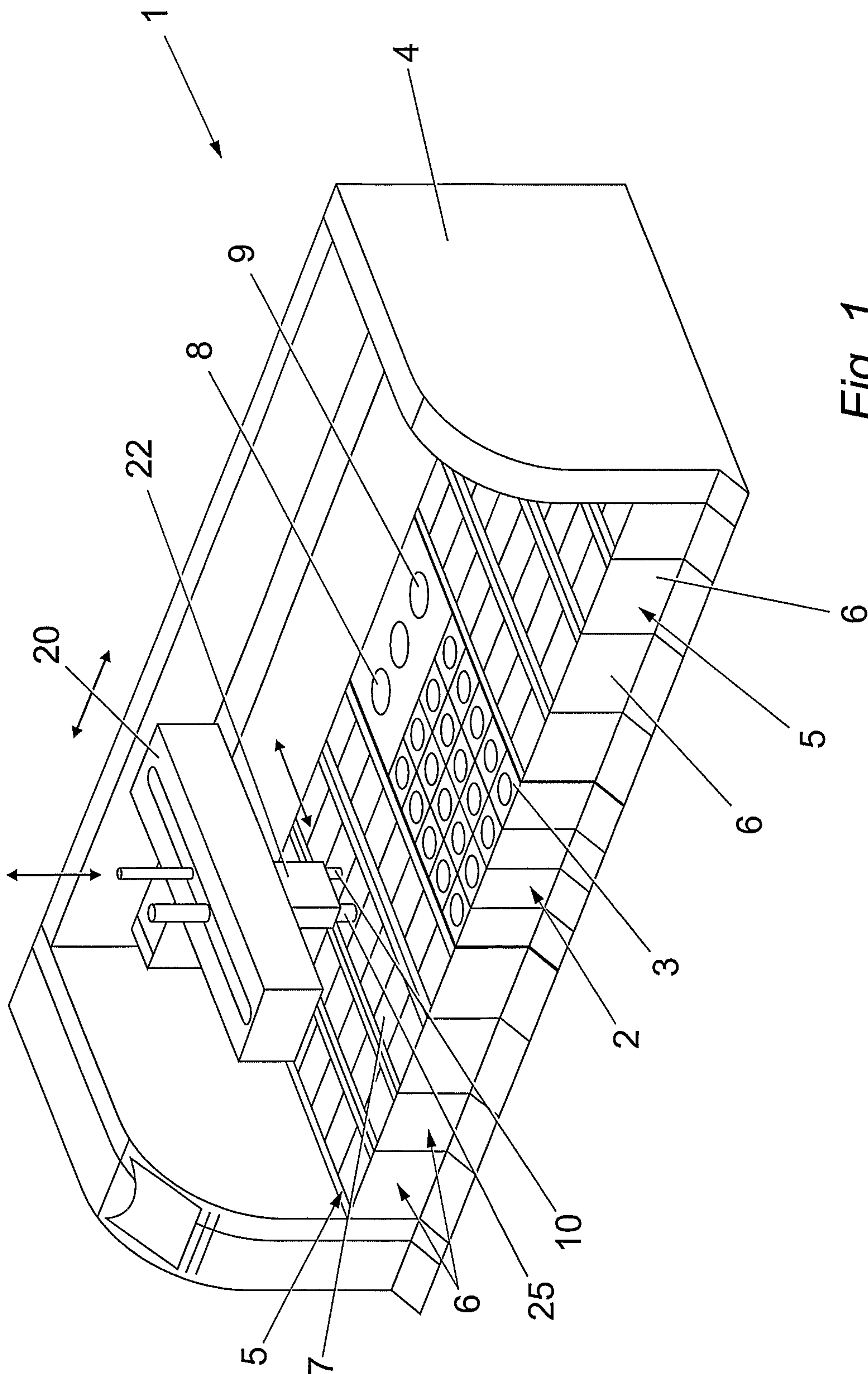
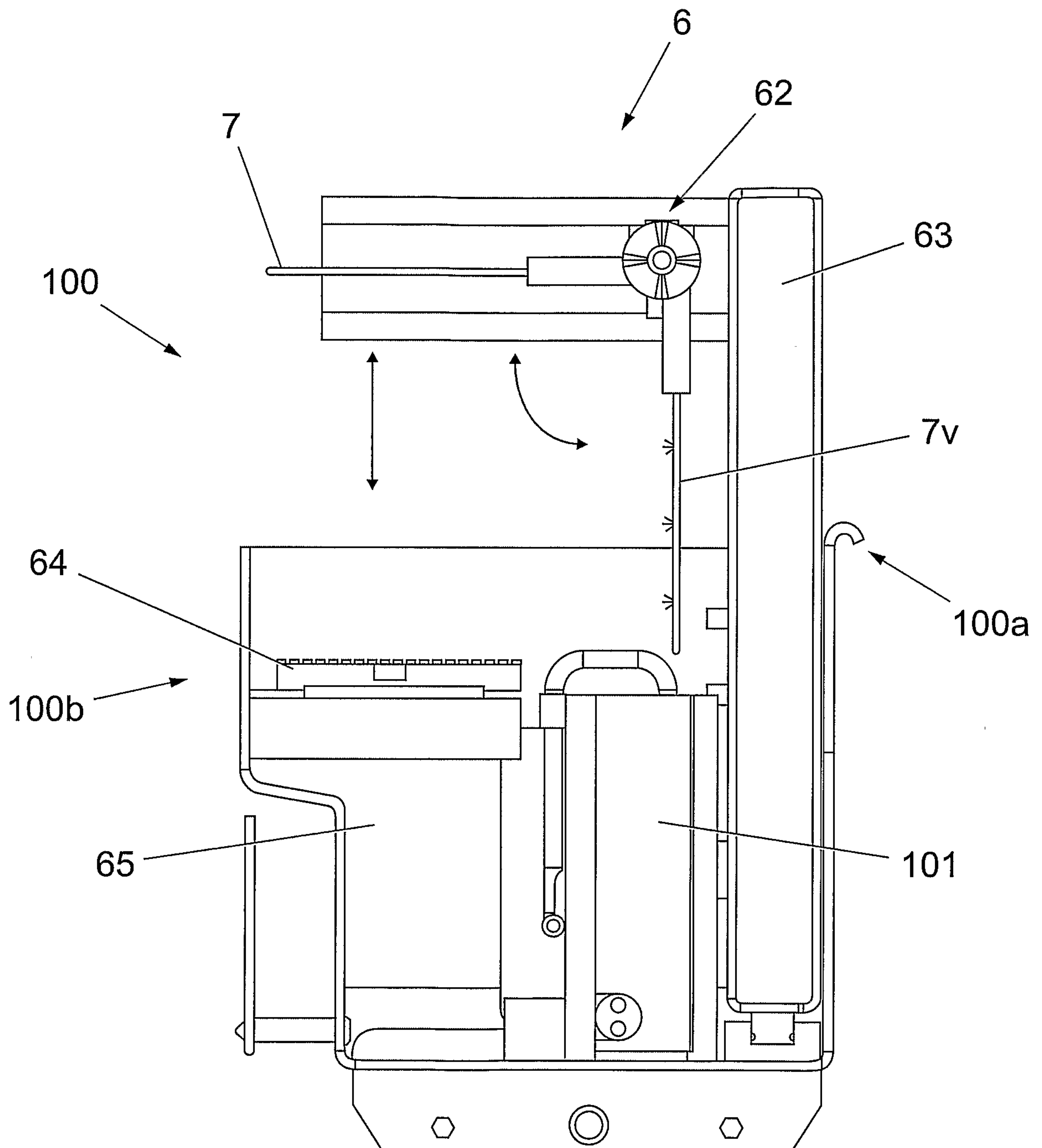


Fig. 1

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*Fig. 3*

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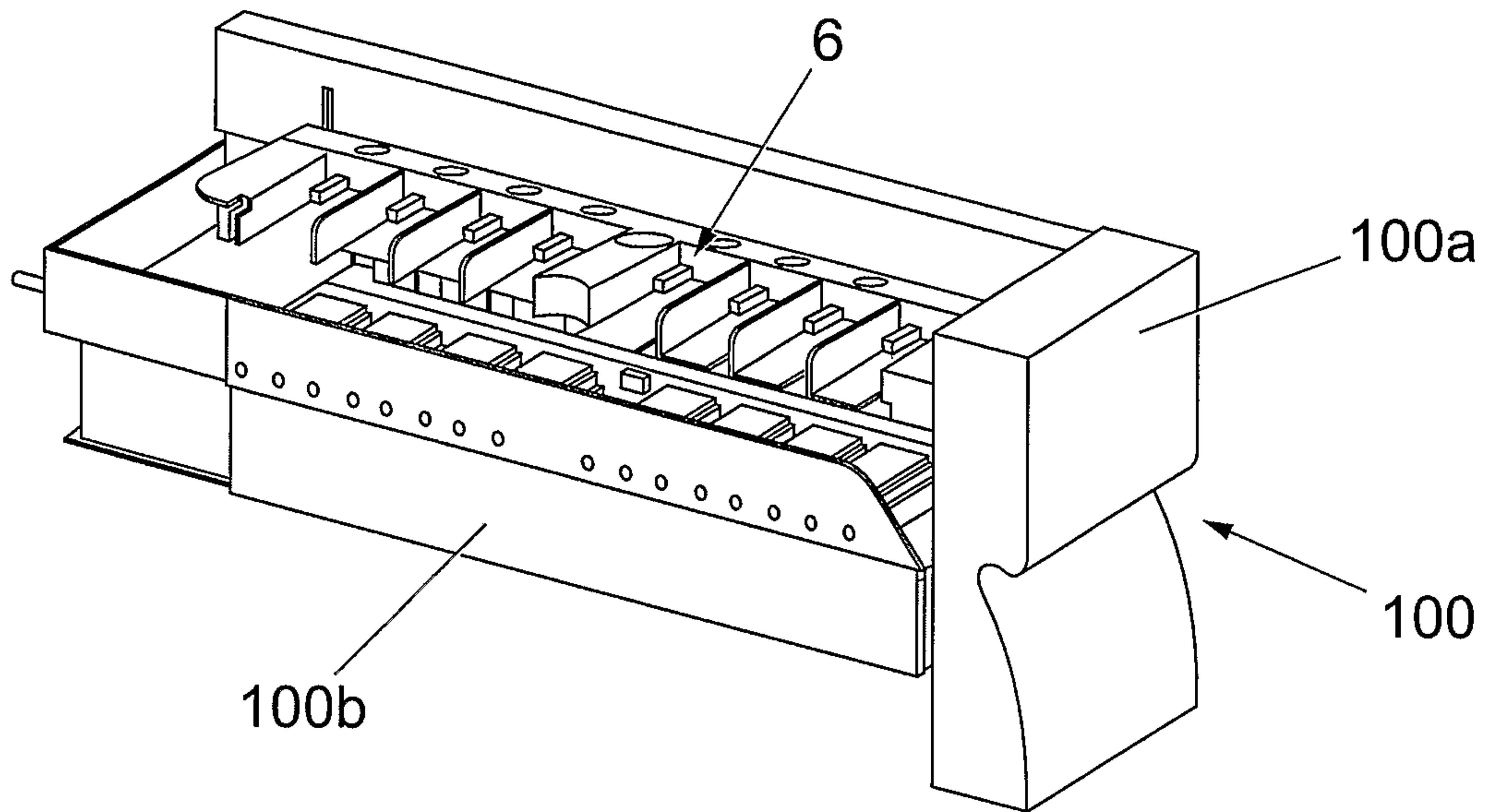


Fig. 4

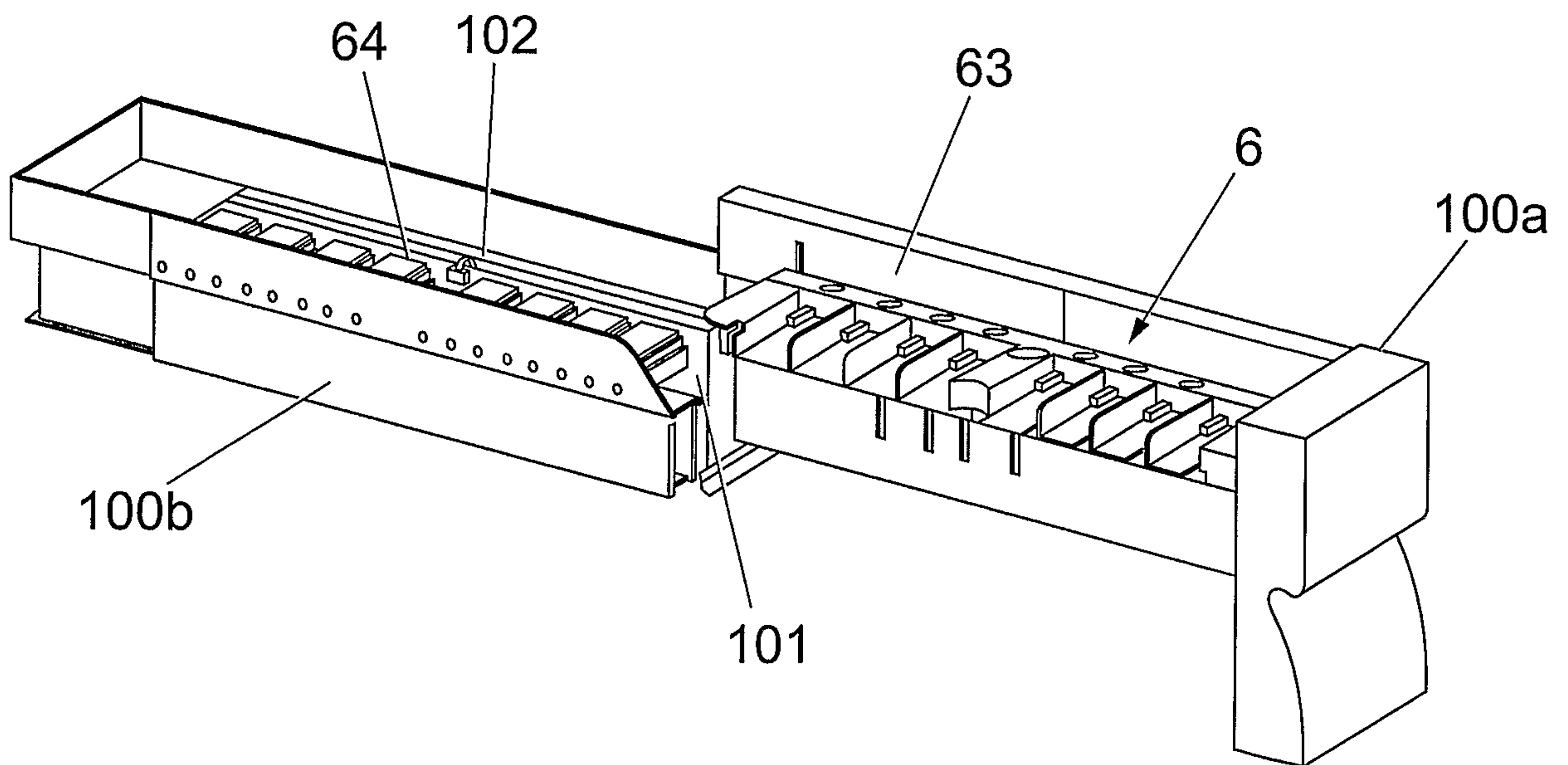


Fig. 5

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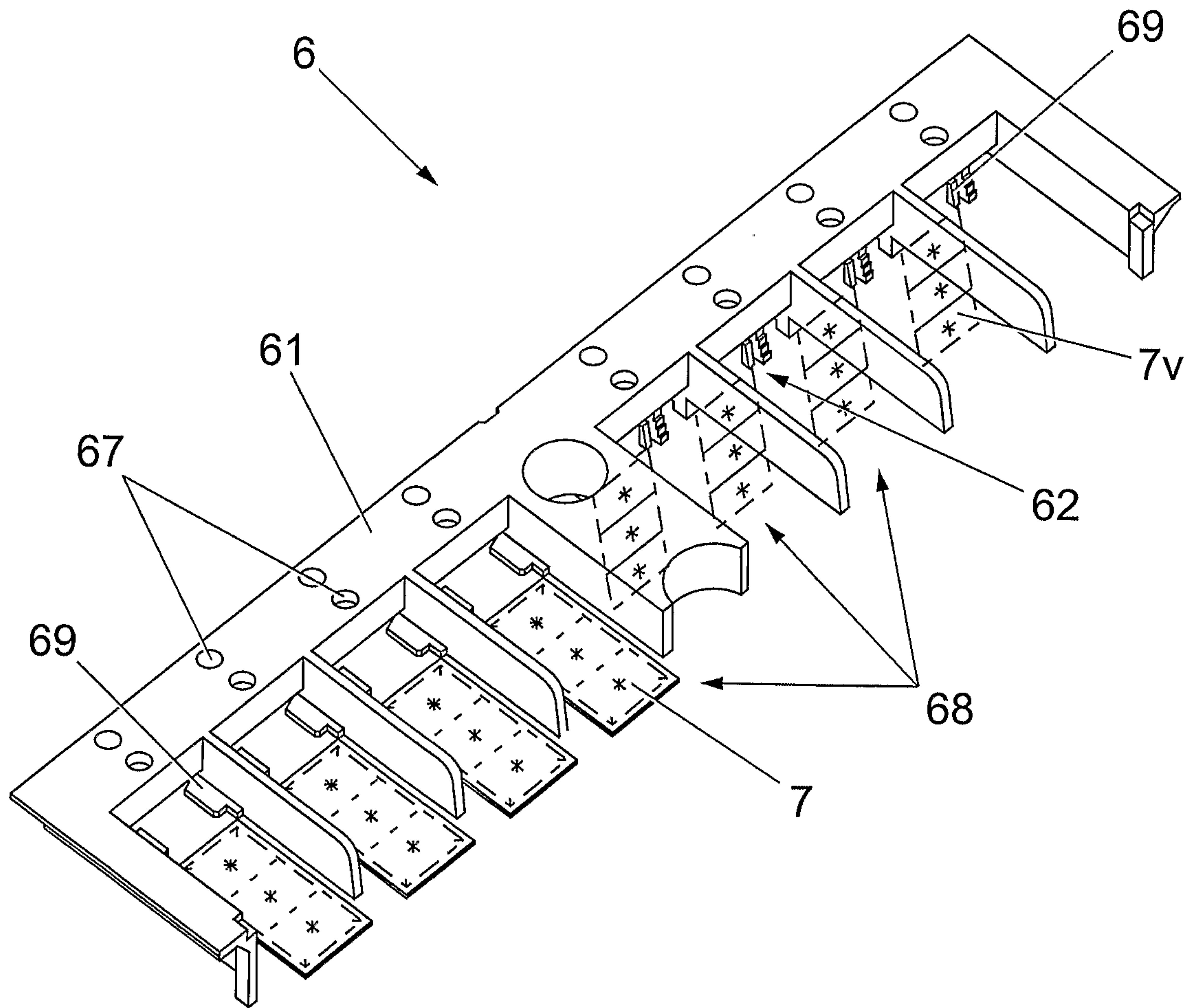


Fig. 6

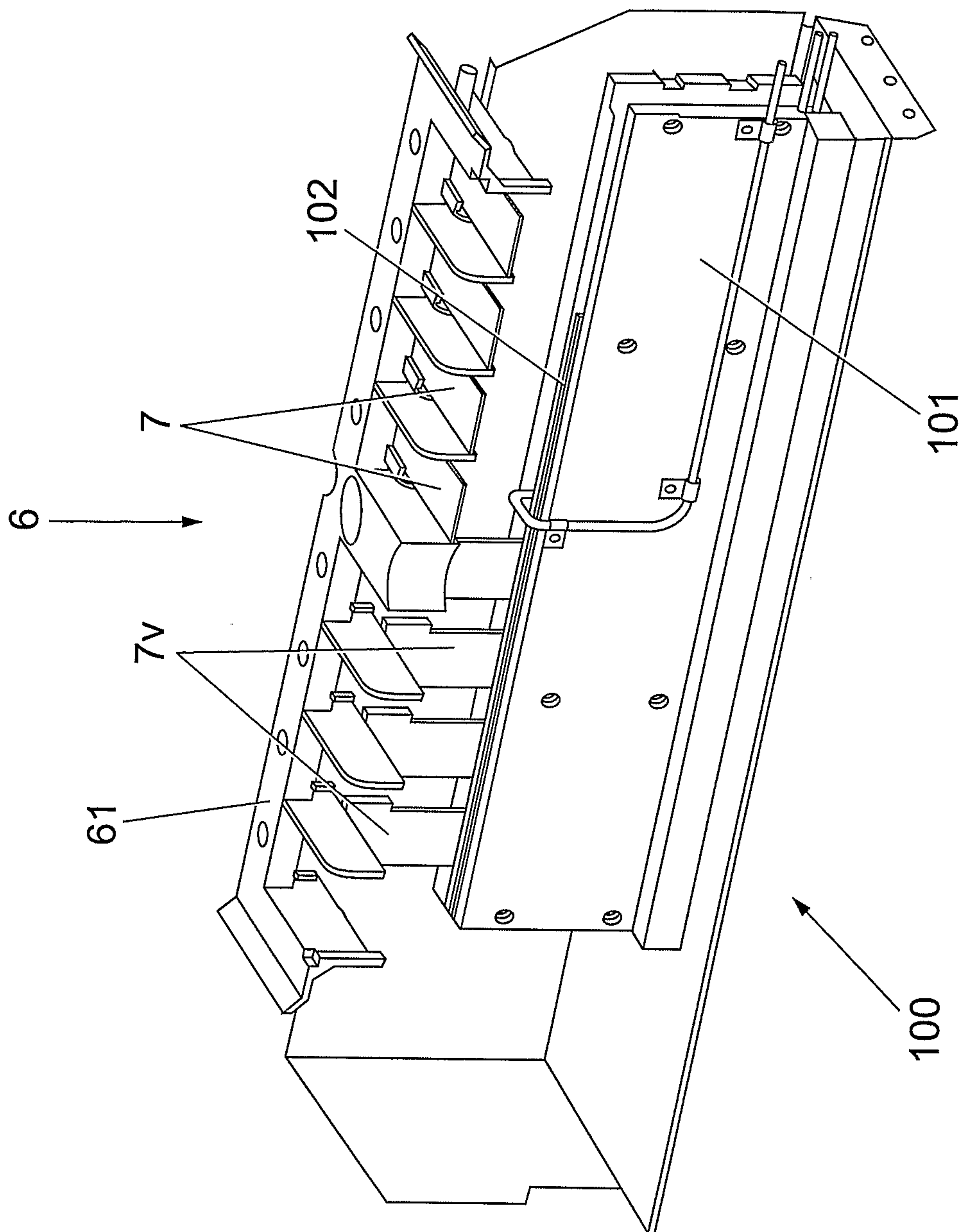


Fig. 7

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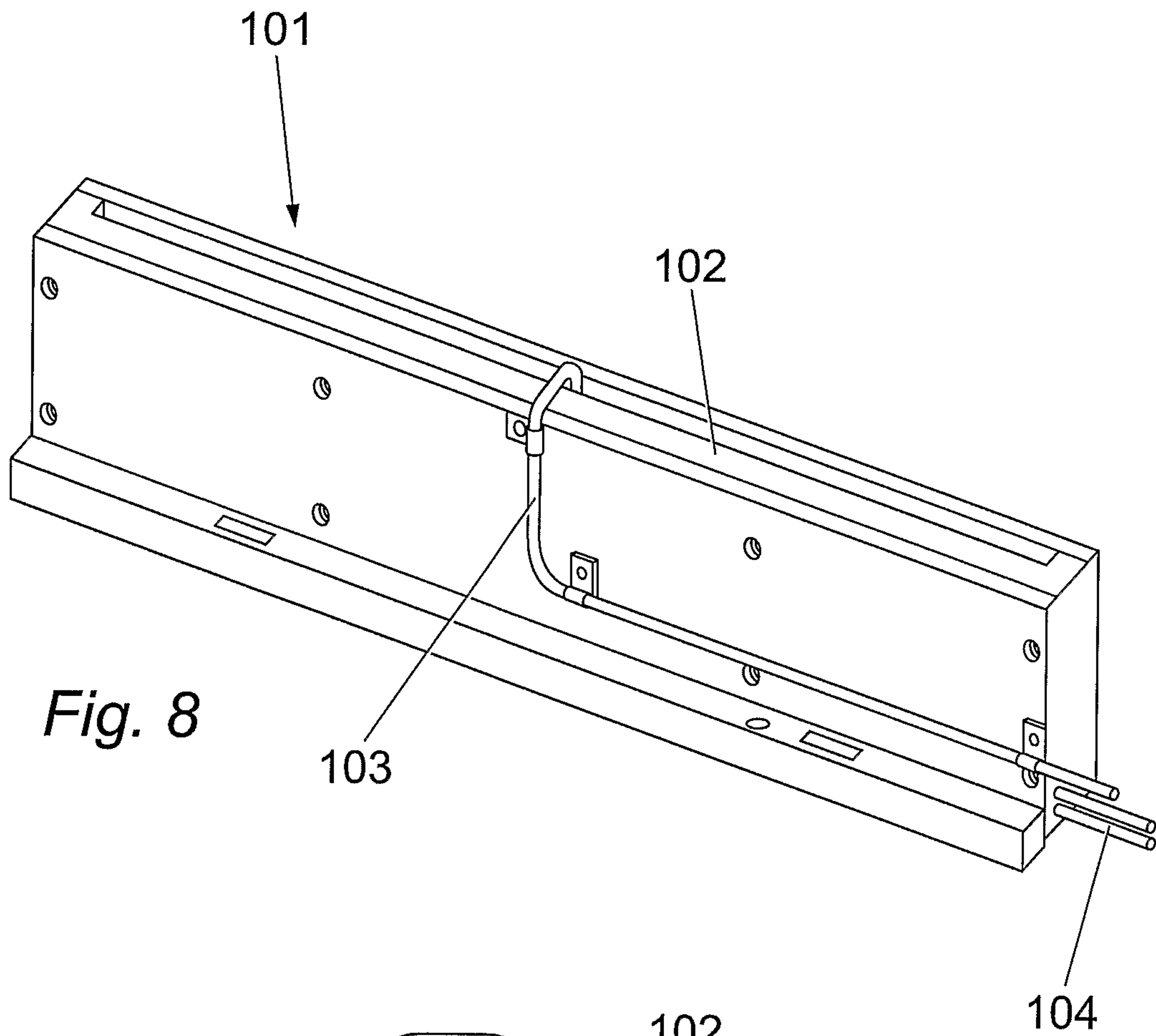


Fig. 8

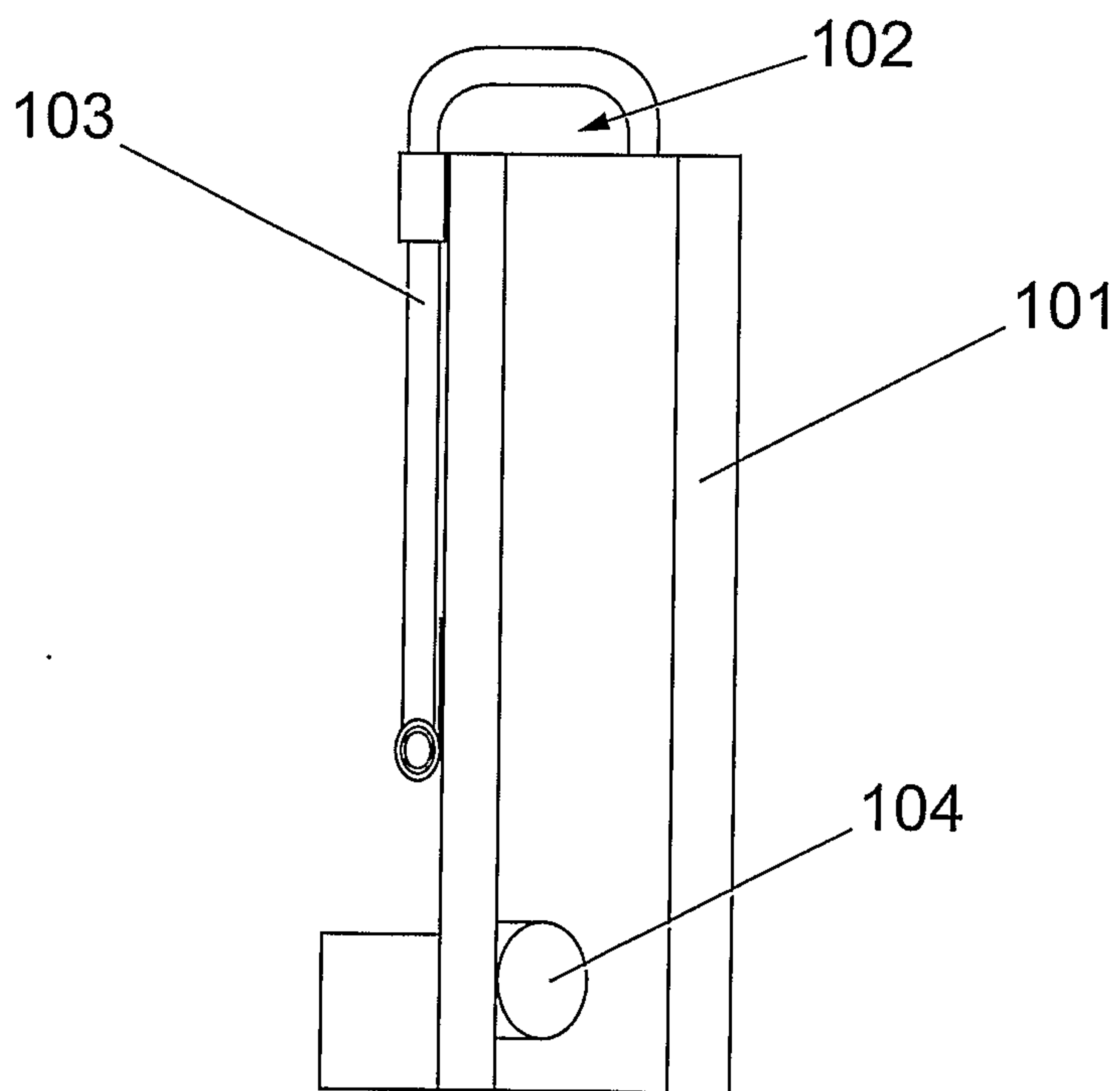
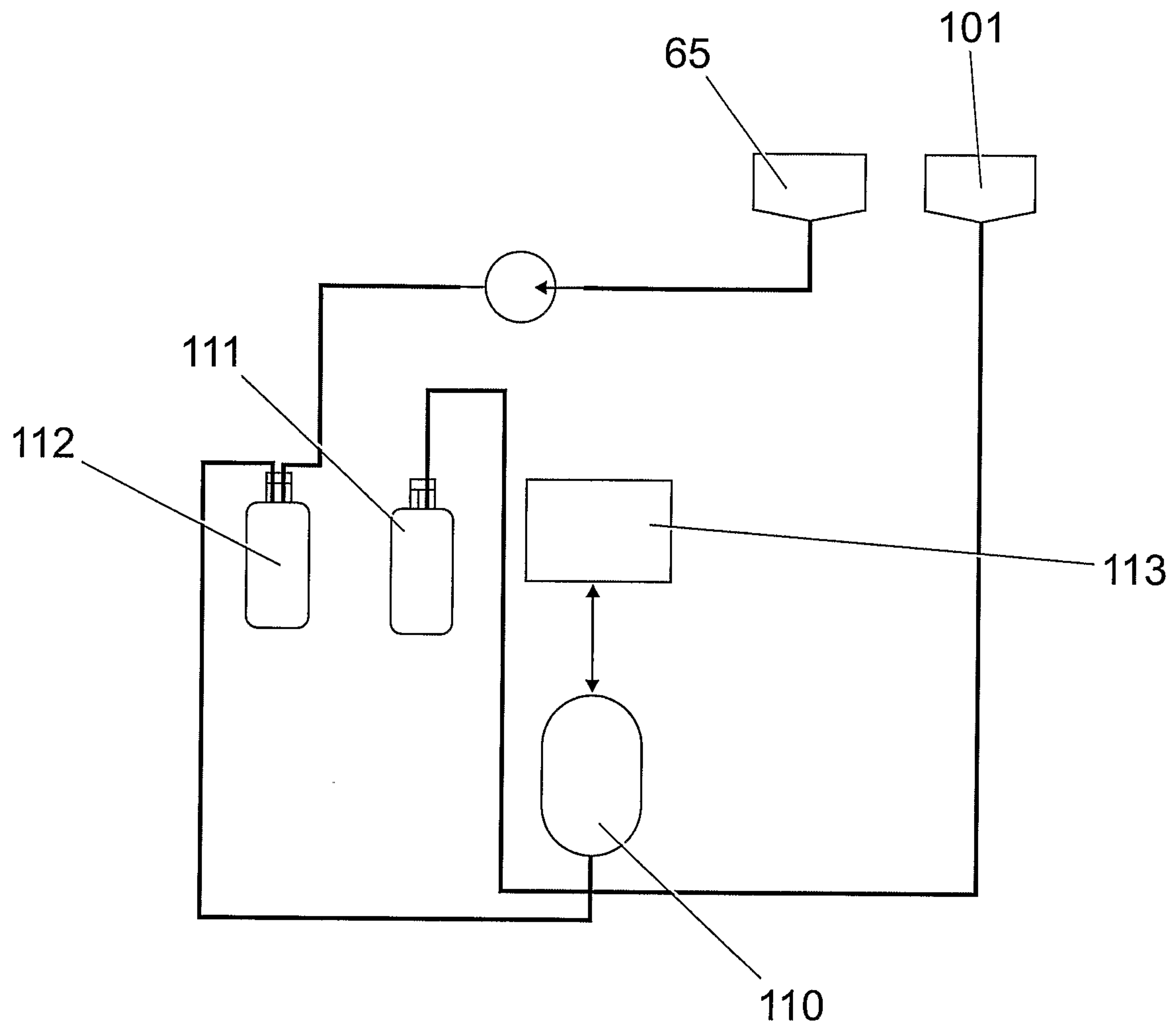


Fig. 9

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*Fig. 10*

