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(54) **Optical system for batwing distribution**

Optisches System zur Batwing-Verteilung

Système optique pour une distribution en éventail

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DescriptionBACKGROUND OF THE INVENTION5 Field of the Invention

[0001] Embodiments of the present invention relate to radiation distribution systems, including optical systems that produce a batwing-type light distribution pattern.

10 Description of the Related Art

[0002] Many lighting applications require a fixture that produces a batwing-type distribution of light. The term "batwing" refers to a light distribution whose luminous intensity is greater along a direction at a significant angle relative to the main axis of distribution rather than along a direction parallel to the main axis. The desirability of a batwing distribution is evident in many lighting applications, including, for example, roadway lighting in which most of the light should be distributed in a direction parallel to the roadway.

[0003] FIG. 1a shows various types of roadway illumination patterns named with a convention used by the Illuminating Engineering Society (IES). As shown, there are five common types of roadway illumination. Type I illumination is a direct illumination in two directions along the direction of the roadway (if the road is a single road) and/or in a straight directional pattern at a cross section as shown by the Type I-4-Way pattern. Type V describes an omni-directional lighting pattern across the entire intersection. Type II is similar to Type I, but the light fixture is mounted above a point displaced away from the center of the region to be illuminated. Type III illumination shows a different angled illumination from normal as compared to Type II, where the angle of illumination from normal is narrower to reflect a smaller coverage area. Type IV illumination has an even narrower angle of illumination from normal to create a different, smaller illumination area than either Type III or Type II.

[0004] FIG. 1b shows a known generic light fixture 100 that is mounted at a height H above a surface 102 that is to be illuminated by the fixture 100. The main axis 104 starts at the fixture 100 and runs perpendicular to a plane containing surface 102. The light distribution on the surface is typically specified in terms of the illuminance $I(x,y)$ measured in lumens/ft². The distribution of the light emanating from the fixture is typically specified in terms of the luminous intensity $P(\phi,\theta)$ measured in a direction making an angle ϕ relative to the main axis and lying in a plane that contains the main axis and is oriented at angle θ , as shown in FIG. 1b. The illuminance and the luminous intensity are related by:

$$35 \quad I(x,y) = \frac{P(\phi,\theta)}{H^2} \cos^3(\phi)$$

$$x = H \tan \phi \cos \theta \quad (\text{Eq. 1})$$

$$y = H \tan \phi \sin \theta$$

40 where H is in feet.

[0005] In many applications, it is desirable to illuminate a region of a surface that is approximately rectangular or elliptical in shape. In FIG. 1b, the elliptical region 106 is substantially longer in one direction (along the x-axis) than in the other direction (along the y-axis). Outside the region 106 the illuminance falls off to a minimum level. In some applications (for example Types I, II, III, and IV from FIG. 1a), the region 106 may be substantially symmetrical about the main axis in the x-direction of the pattern and either symmetrical (Type I) or asymmetrical (Types II, III, IV) along the y-direction. The illuminance distribution can be approximately characterized by the illuminance vs. position functions along the axes, $I(x,0)$ and $I(0,y)$, and the luminous intensity along the two axes is:

$$50 \quad P_x(\phi) = H^2 \frac{I(x,0)}{\cos^3(\phi)} \quad (\text{Eq. 2})$$

$$P_y(\phi) = H^2 \frac{I(0,y)}{\cos^3(\phi)}$$

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where H is the height (in feet) of the source above a surface.

[0006] For applications where the maximum value of ϕ is 20-25' or less, the $1/\cos^3(\phi)$ factor is less than about 1.3,

and many such lighting applications can use conventional collimators to achieve acceptable uniformity. For other applications, however, the illuminance is desired to be uniform out to values of ϕ of 30° or more. The $1/\cos^3(\phi)$ factor at these angles rises sharply with ϕ , reaching values much greater than 1 well before the illuminance factor drops off. The characteristic batwing shape of $P(\phi)$ is critical in these applications in order to achieve substantial illuminance uniformity.

5 [0007] FIG.2 shows a pair of graphs showing distributions for an exemplary roadway luminaire mounted at $H = 25$ ft, calculated according to the given equations. FIG.2 shows a uniform illuminance $I(x,0)$ denoted as 204, extending ± 50 ft in the x-direction of FIG. 1, and a uniform illuminance $I(0,y)$ denoted as 208, extending -10 to +25 ft in the y-direction, with each illuminance falling off gradually outside those ranges. FIG.2 also shows the corresponding intensity distributions 202 and 206, both batwing distributions. The batwing distribution 202 is along the long x-axis of the region 106 (e.g., along the roadway in the street lighting application), and the batwing distribution 206 is along the perpendicular y-axis.

10 [0008] Batwing luminaires are known in the prior art for use with incandescent and discharge lamps which are typically small sources emitting into a full spherical distribution. These sources are typically powerful enough such that one or two lamps can supply all the light needed for the entire fixture. Batwing optical systems for these sources typically use reflectors having asymmetric curvature, facets, or cut-off angles, as can be found in the prior art. Lenses are less common, but are also known, particularly Fresnel lenses or lenticular lenses. These prior art systems are adapted for incandescent and discharge lamps.

15 [0009] Recently, light-emitting diodes (LEDs) have become common in many lighting applications. The batwing optical systems used for incandescent and discharge lamps are not designed for use with LEDs. LEDs are typically arranged in arrays that have a large overall area. LEDs also emit only into the forward hemisphere, not into a full spherical pattern. It is desirable to have an improved batwing optical system adapted for light sources with these emission characteristics, and specifically for LEDs.

20 US-2003/156416 discloses an LED light assembly using an array of high-output LEDs 42 on a PCB 40. A reflector 10 having a linear parabolic section 14 redirects the light output of the LEDs. A collimating lens 30 is provided remote from the LEDs.

25 US-2007/121343 shows LEDs positioned between two reflector wings. The reflector is painted or coated on the internal surface of the reflector wings. A diffuser is positioned remote from the LEDs.

SUMMARY OF THE INVENTION

30 [0010] The present invention provides a light emitting diode (LED) array according to claim 1, a scalable light source according to claim 10 and a method for generating a light distribution pattern according to claim 15.

[0011] One example of a radiation distribution system comprises the following elements. A lens is disposed on a mount surface. The lens has a dielectric surface comprising a middle section having a center region that is tapered in from both sides and two rounded end sections, an end section on each side of the center section. At least one elongated reflective surface is disposed external to the lens and proximate to the lens.

35 [0012] One example of a light emitting diode (LED) array comprises the following elements. A plurality of LEDs is included, each of the LEDs at least partially covered by a lens. Each of a plurality of reflector bodies has two reflective surfaces running along a length of the reflector body. The reflective surfaces face outward, away from each other. The LEDs are arranged between any two of the reflector bodies such that a portion of the light emitted from the LEDs interacts with the reflective surfaces that face the LEDs.

40 [0013] One example of a scalable light source comprises the following elements. A plurality of linear light source sub-arrays is arranged to form a two-dimensional array. A plurality of lenses is included with a respective one of the lenses arranged to interact with each of the light sources. A plurality of reflector bodies is included with a respective one of the reflector bodies disposed on each of the longer sides of each linear light source sub-array. The reflector bodies comprise two elongated reflective surfaces that face away from each other. The lenses and the reflective surfaces are designed to interact with light emitted from the light sources such that the illuminance has a batwing distribution.

45 [0014] One example method for generating a light distribution pattern comprises the following steps. A light source is provided. Light emitted from the light source is redirected a first time with a lens that substantially envelopes the light source. A portion of the light is redirected a second time with two reflective surfaces disposed one on each side of said light source. The emitted light is distributed in a batwing pattern.

BRIEF DESCRIPTION OF THE DRAWINGS

55 [0015]

FIG. 1a is a series of diagrams showing some common roadway illumination patterns named with a convention used by the Illuminating Engineering Society (IES).

FIG. 1b is a perspective view of a generic light fixture known in the prior art, along with a generic coordinate system for describing a light distribution.

5 FIG.2 shows two graphs of illuminance and luminous intensity as a function of distance in both axial directions relating to the light distribution of the known fixture in FIG.1.

FIGs.3a and 3b are three-dimensional perspective drawings of an embodiment of a radiation distribution system.

10 FIG.4 is a cross-sectional view of an embodiment of a lens and a source.

FIG.5 is a cross-sectional view of an embodiment of a lens and a source.

FIG.6 is a cross-sectional view of an embodiment of a radiation distribution system.

15 FIG.7 shows two graphs of illuminance as a function of both axial distances relating to an embodiment of a radiation distribution system.

FIG.8 is a cross-sectional view of an embodiment of a lens and a source.

20 FIGs.9a and 9b are perspective views of an embodiment of a lens; FIG.9c is a cross-sectional view of same.

FIG.10a is a perspective view of an embodiment of a radiation distribution system; FIG.10b is a cross-sectional view of same.

25 FIG.11 is a cross-sectional view of an embodiment of a radiation distribution system.

FIGs.12a and 12b are perspective views an embodiment of a linear array of lenses and sources.

30 FIG.13a is a perspective view of an embodiment of a radiation distribution system; FIG.13b is an exploded view of same.

FIG.14a is a perspective view of an embodiment of a radiation distribution system; FIG.14b is a cross-sectional view of same.

35 FIG.15a is a perspective view of an embodiment of a radiation distribution system; FIG.15b is a top plan view of same.

DETAILED DESCRIPTION OF THE INVENTION

40 **[0016]** The present invention provides a light emitting diode (LED) array according to claim 1, a scalable light source according to claim 10 and a method for generating a light distribution pattern according to claim 15.

[0017] Embodiments of the present invention as claimed provide a radiation distribution system that generates a batwing distribution of luminous intensity. The system is particularly suited for use with LEDs and LED arrays. One or more light sources are positioned beneath a specially shaped lens that substantially envelopes the source(s). The shape of the lens is similar to a half peanut shell, sliced along the longer direction (i.e., the x-direction). At least one elongated reflective surface is positioned proximate to the lens and parallel to an axis running through center of the lens in the longer direction. In one embodiment two such elongated reflective surfaces are placed facing each other on opposite sides of the lens.

45 **[0018]** The light emitted from the source interacts with the enveloping lens first. The lens is made from an optically transmissive dielectric material. A dielectric interface formed by the boundary of the lens and the ambient material causes the light rays to be redirected, giving the light a first batwing distribution in the x- direction. The light exits the lens, a portion of which then interacts with the reflective surfaces. The reflective surfaces redirect the incident light, further shaping it into a second batwing distribution in a direction orthogonal to x-direction (i.e., the y-direction). The resulting two-dimensional batwing distribution has several applications, such as surface street lighting, low-bay lights', and architectural lighting fixtures, for example. In one embodiment, the batwing distribution can be tailored to a Type II roadway lighting pattern.

55 **[0019]** It is understood that when an element such as a layer, region or surface is referred to as being "on" another element, it can be directly on the other element or intervening elements may also be present. Furthermore, relative terms such as "inner", "outer", "upper", "above", "lower", "beneath", and "below", and similar terms, may be used herein to

describe a relationship of one element to another. It is understood that these terms are intended to encompass different orientations of the device in addition to the orientation depicted in the figures.

[0020] Although the terms first, second, etc. may be used herein to describe various elements, components, regions, layers and/or sections, these elements, components, regions, layers and/or sections should not be limited by these terms. These terms are only used to distinguish one element, component, region, layer or section from another. Thus, a first element, component, region, layer or section discussed below could be termed a second element, component, region, layer or section without departing from the teachings of the present invention.

[0021] Embodiments of the invention are described herein with reference to cross-sectional view illustrations that are schematic illustrations of idealized embodiments of the invention. As such, variations from the shapes of the illustrations as a result, for example, of manufacturing techniques and/or tolerances are expected. Embodiments of the invention should not be construed as limited to the particular shapes of the regions illustrated herein but are to include deviations in shapes that result, for example, from manufacturing. Thus, the regions illustrated in the figures are schematic in nature and their shapes are not intended to illustrate the precise shape of a region of a device and are not intended to limit the scope of the invention, unless explicitly stated otherwise.

[0022] FIGs.3a and 3b are three-dimensional perspective drawings, showing an embodiment of a radiation distribution system 300. FIG.3b contains a ray trace that models the behavior of emitted light as it interacts with elements of the system. In FIG.3a, the light rays are omitted so that the system may be viewed clearly. This particular embodiment comprises a lens 302 and two elongated reflective surfaces 304, 306 facing each other on opposite sides of the lens 302. A radiative source 308 (obscured from view in FIG.3a) is disposed beneath the lens 302. Radiation emitted from the source 308 interacts with the lens 302 and the elongated surfaces 304, 306 to yield a batwing distribution.

[0023] The radiative source 308 is disposed on a surface (not shown in FIGs.3a and 3b). The surface can be a printed circuit board (PCB), for example. A PCB allows the source 308 to be conveniently biased using an external power supply. In one embodiment, the radiative source 308 comprises an LED (or a plurality of LEDs) that emits radiation in the visible spectrum (approx. 350-850nm). Other sources can be used, such as infrared emitters or ultraviolet emitters, for example. In some cases, it may be beneficial to use multiple radiative sources to increase output or achieve a particular output profile. For example, a red LED, a green LED and a blue LED might be used to create an RGB source, capable of outputting several different colors of light.

[0024] The radiative source 308 is almost completely enveloped by the lens 302. The lens 302 is made from a light transmissive dielectric material; the material may be transparent or translucent. Polymethyl methacrylate (PMMA or, commonly, acrylic) is an acceptable material, although many other materials can be used. The lens 302 has an exit surface 310 that may be shaped by known processes, such as casting or machining. In this particular embodiment, the exit surface 310 comprises a middle section 312 and two end sections 316 that have mirror-image symmetry. Indeed, the entire lens 302 has mirror-image symmetry as the lens 302 is symmetrical about both the longitudinal (x-z) axial plane and the transverse (y-z) axial plane. These two axial planes are shown in FIG.3a. A longitudinal x-axis lies within the longitudinal plane. The middle section 312 has a center region 314 that is tapered in from both sides, making it narrower than adjacent portions of the end sections 316. In this particular embodiment, the middle section 312 has a saddle-point on the surface 310 at the intersection of the longitudinal and transverse symmetry planes (i.e., at the center region 314). The end sections 316 are rounded as shown. Many different variations from the specific dimensions of the surface contours shown in FIGs.3a and 3b may be used to tailor the batwing distribution pattern.

[0025] The exit surface 310 forms a dielectric interface with the material surrounding the lens (i.e., the ambient). The ambient material might be any material that surrounds the lens 302, such as air or water. The dimensions of the batwing distribution are determined, in part, by the index of refraction differential between the lens material and the ambient material. For larger differentials, the light will be refracted more dramatically when passing from the lens 302 into the ambient.

[0026] After the light exits lens 302, a portion of it continues unobstructed as emitted light. A portion of the light exiting the lens 302 at higher angles in the transverse directions (i.e. out the sides) interacts with the reflective surfaces 304, 306. Light that is incident on the reflective surfaces 304, 306 is redirected at an angle back toward the longitudinal axial plane as shown in FIG.3b.

[0027] The reflective surfaces 304, 306 may be fabricated using any material that can be coated or formed to have a high specular reflectivity over the range of wavelengths that is emitted from the source 308. Some acceptable materials and fabrication techniques include extruded aluminum, machined aluminum, formed aluminum sheet metal, extruded polymers, molded polymers, cast aluminum, cast zinc and formed ceramic. To increase the reflectivity in the visible spectrum, the reflective surfaces 304, 306 may be polished and may also be coated for durability as well as reflectivity. Some typical coating processes include vacuum deposition of aluminum or silver, chemical or electroplating of aluminum or silver, and vacuum deposition of multilayer dielectric coatings. Typically, a reflective coating includes a protective overlayer, such as a transparent polymer, SiO, SiO₂ or an aluminum anodization layer. It may also be desirable to use a material having a high thermal conductivity. Such a material would help to dissipate generated heat away from the source 308, increasing its efficiency and lifetime.

[0028] FIG.4 illustrates a cross-sectional view lying in the longitudinal symmetry plane of a radiation distribution system 400. The source 402 is enveloped by a dielectric encapsulant 404. If the source is an LED, an encapsulant may be used to enhance the quantity of the emitted light and to physically protect the source from moisture, mechanical contact, etc. In this embodiment, the encapsulant 404 is in contact with a lens 406 with no intervening air gap. The lens 406 can be fabricated by forming it directly on the encapsulant 404; for example, it may be molded or cast as a part of the encapsulant 404 using materials such as silicone or epoxy. Alternatively, the lens 406 can be formed separately using the same or a different material as the encapsulant 404 and then attached to the encapsulant 404 with an adhesive. In this particular embodiment, the lens 406 has a middle section 408 with a center region 410 at its narrowest point and two rounded end sections 412.

[0029] FIG.5 shows a cross-sectional view of an exemplary lens profile 500. In this embodiment the lens output surface is a surface of revolution formed by partially rotating the profile 500 about a rotational symmetry axis 504, parallel to the longitudinal axial plane. The lens profile is designed using the longitudinal luminous intensity function $P_x(\phi)$, which is in turn calculated from the illuminance function $I(x,0)$. For example, suppose the luminaire is to be mounted at 25 feet, and is meant to provide uniform illumination over $x = \pm 50$ ft, with illuminance falling linearly to 0 over the next 10 feet. Then,

$$I(x,0) = \begin{cases} I_0 & |x| \leq 50 \text{ ft} \\ I_0 \frac{|x| - 50 \text{ ft}}{10 \text{ ft}} & 50 \text{ ft} < |x| < 60 \text{ ft} \\ 0 & |x| \geq 60 \text{ ft} \end{cases} \quad (\text{Eq. 3})$$

The luminous intensity $P_x(\phi)$ is then calculated according to Equation 2. In the central region (-50 ft to +50 ft):

$$P_x(\phi) = \frac{I_0}{(25 \text{ ft})^2} \frac{1}{\cos^3(\phi)} \quad (\text{Eq. 4})$$

Note that $P_x(\phi)$ reaches a peak near the edge of the region of uniform illumination, at $x = 50$ ft, corresponding to $\phi = \arctan(50/25) = 63.4^\circ$. At this point the $1/\cos^3(\phi)$ factor is more than 10, i.e., the luminous intensity at 63.4° is more than 10 times higher than the luminous intensity at 0° .

[0030] The lens profile 500 can be calculated from $P_x(\phi)$ by assuming a source 502 located on or near the rotational symmetry axis 504. FIG.5 shows the profile 500 and some exemplary light rays. The lens profile 500 maps the source power distribution $P_{\text{source}}(\theta_{\text{source}})$ into the output distribution $P_x(\phi)$. In general terms, rays emitted from the source with small values of θ_{source} (e.g., ray 506) are mapped into smaller values of ϕ , and larger-angle source rays (e.g., ray 508) are mapped into larger values of ϕ . In order to provide much higher luminous intensity at higher angles, the lens both reduces the intensity at low angles and increases the intensity at high angles. The concave central section 510 diverges the small-angle rays, and the convex outer sections 512 converge the larger-angle rays. The profile ends at a maximum source collection angle θ_{max} .

[0031] The detailed profile can be calculated by various means. For example, the profile can be expressed as a polynomial in polar coordinates centered on the light source, and the terms in the polynomial can be optimized using Monte Carlo ray-tracing simulations. Alternatively, one can specify the desired output angle ϕ for each source ray angle θ_{source} in terms of an angle output function $\phi(\theta_{\text{source}})$. For a point source, there are various known methods for easily calculating the desired profile from such ray angle specifications. The profile can be calculated by any of these means, the resulting optical system performance can be simulated by Monte Carlo ray-tracing using a realistic extended source (not the simplified point source), and a new, compensated angle function $\phi(\theta_{\text{source}})$ can be generated to correct the non-uniformities observed in the simulation. For example, in calculating the exemplary profile 500 using Eq. 4, when the profile was first calculated using a point source, the resulting optical system output exhibited too much luminous intensity at $\phi = 0$. This effect was compensated by recalculating the profile using a new specified illuminance function for the central region with a quadratic correction term that specifies a higher illuminance at larger angles:

$$I(x,0) = \begin{cases} I_0 \left[1 + a \frac{x^2}{(50 \text{ ft})^2} \right] & |x| \leq 50 \text{ ft} \\ I_0 (1 + a) \frac{|x| - 50 \text{ ft}}{10 \text{ ft}} & 50 \text{ ft} < |x| < 60 \text{ ft} \\ 0 & |x| \geq 60 \text{ ft} \end{cases} \quad (\text{Eq. 5})$$

[0032] It was found that acceptable performance could be obtained by empirically optimizing the coefficient a , with this coefficient generally in the range of 1.5 to 5. It will be appreciated that this compensation method could be applied using functional forms other than quadratic, for example, a higher degree polynomial whose coefficients would then constitute multiple adjustable compensation parameters. The method can also compensate for a variety of effects, for example, Fresnel reflections. The optimal ranges of a , or of any other compensation parameters, will vary depending on the effects being compensated, the size of the region to be illuminated, and other factors.

[0033] FIG.6 shows a cross-sectional view of a radiation distribution system 600. The system includes a lens 606 having an output surface that is a surface of rotation about a longitudinal axis passing through or at least near the light source 612. Reflector profiles 602, 604 are dependent on the desired transverse illuminance $I(0,y)$. Similar to the lens calculation, the desired luminous intensity in the transverse axial plane inside the region to be illuminated is calculated by:

$$P_y(\phi) = \frac{I(0,y)}{H^2} \frac{1}{\cos^3 \phi} \quad (\text{Eq. 6})$$

However, the method of calculating the profiles is different. The cross-section of the system 600 is shown in the transverse symmetry plane of the lens 606, along with the projected angles in this plane of some sample rays. The reflector 602 intercepts any source rays with projected angles ranging from θ_1 to θ_2 , and the reflector 604 intercepts source rays with projected angles ranging from θ_3 to θ_4 . Note that the source rays exiting with projected angles θ_2 to θ_3 are uncontrolled by the reflectors. The design must compensate for the uncontrolled light. The lens output distribution P_y is the sum of the uncontrolled fraction P_{unc} (not incident on the reflectors) and a controlled fraction P_{cont} (incident on the reflectors), given by:

$$P_y(\phi) = P_{unc}(\phi) + P_{cont}(\phi) \quad (\text{Eq. 7})$$

Because the lens surface is rotationally symmetric about the axis passing through the source, the ray angles from a hypothetical point source located at or near the real source 612, projected into the plane perpendicular to the axis, are unchanged during refraction. For an extended source like the light source 612 if the deviation is small (i.e., as long as the source is substantially smaller than the radius of curvature of the lens surface around the axis), the source can still be approximated as a point source. In this case the output light projected distribution P_{unc} not controlled by the reflectors is approximately the projected source distribution P_{source} for angles ϕ between θ_2 and θ_3 . This means the desired output of the reflectors can be approximated as:

$$P_{cont}(\phi) = \begin{cases} P_y(\phi) - P_{source}(\phi) & \phi \text{ in the range between } \theta_2 \text{ and } \theta_3 \\ P_y(\phi) & \phi \text{ outside the range between } \theta_2 \text{ and } \theta_3 \end{cases} \quad (\text{Eq. 8})$$

The reflector profile 602 is then calculated to map the source projected angles θ_1 to θ_2 into specified portions of the output distribution $P_{cont}(\phi)$. Likewise, the profile 604 is calculated to map the source projected angles θ_3 to θ_4 into specified portions of the output distribution $P_{cont}(\phi)$. Specific methods of calculation resemble the methods described above for calculating the lens profile that maps source angles into the desired $P_x(\phi)$.

[0034] Certain characteristics of the light distribution $I(0,y)$ and of the reflector profiles 602, 604 can be inferred from Eq. 8. First, since $P_{cont}(\phi)$ is a physically measurable power distribution it cannot be negative, so $P_y(\phi)$ must exceed $P_{source}(\phi)$ for all ϕ in the range between θ_2 and θ_3 . In particular, if the illuminance is to be uniform, Eqs. 6 and 8 imply that $P_y(\phi)$ cannot be less than $P_{source}(0)$. Second, note that $P_y(\phi)$ increases with ϕ , while $P_{source}(\phi)$ is usually peaked at

$\phi=0$ and decreases at higher ϕ , so the difference function $P_{\text{cont}}(\phi)$ must be an even stronger batwing distribution than $P_y(\phi)$. Moreover, the minimum value for the batwing distribution $P_y(\phi)$ is set by P_{source} . This can be summarized as:

$$P_{\text{cont}}(\phi) \geq \frac{P_{\text{source}}(0)}{\cos^3 \phi} \quad (\text{Eq. 9})$$

The reflectors typically redirect most of the light collected into the higher desired values of ϕ . Third, the total power collected by the reflectors is limited to the power in the controlled angle ranges θ_1 to θ_2 and θ_3 to θ_4 . If the uncontrolled angle range θ_2 to θ_3 is too large, then there is too little power left for the reflectors to collect to satisfy Eq. 9. This limits the angle ranges and the level of uniformity that can be achieved. For this reason, best uniformity can be achieved only when the illuminated region is limited to $\phi \approx \pm 45^\circ$ in the short axis (i.e., $y = \pm H$) when the region is symmetrically located with respect to the source. When the region is asymmetrically located, the total edge-to-edge range of ϕ in the short axis is still preferably less than 90° , and the largest angle ϕ in the short axis is preferably less than about 60° (i.e., $|y| < H \tan[60^\circ]$). These limits apply only to the short axis of the region; the long-axis pattern is controlled by the lens, and is not limited in the same way.

[0035] Each reflector can be designed to illuminate only a section of the output distribution. In FIG.6 the reflector 602 illuminates primarily the right-hand output angles as shown by ray 608, and the reflector 604 illuminates primarily the left-hand output angles as shown by ray 610. However, the reflector 602 could also be designed to illuminate the left-hand output angles, in which case the reflector 604 would illuminate the right-hand output angles. Alternatively, depending on the specific angular distribution desired, each reflector surface could be designed to illuminate both left-hand and right-hand output angles. Each of these options would require different reflector profiles.

[0036] FIG.7 shows the results of Monte Carlo raytrace simulations using two exemplary profiles as calculated above, with a simulated Cree 7090 XR-E LED light source. The figure shows two cross-sections of the simulated illuminance in footcandles (fc) per total lumen emitted by the source, on a planar surface 25 feet from the system. The illuminance per lumen data set 702 is in the longitudinal symmetry plane, and the illuminance per lumen data set 704 is in the transverse symmetry plane.

[0037] Another embodiment of a radiation distribution system 800 is shown in Fig.8. The figure shows a cross-section of a lens 802 in the longitudinal symmetry plane. The encapsulating medium 804 is in optical contact with a transparent dielectric light source dome 806. The lens 802 has a dielectric light entrance surface 808 opposite a light exit surface 810. In this particular embodiment, the light entrance surface 808 includes a dome cavity 812 that fits over the light source dome 806. An exemplary light ray 814 emitted by the light source 816 is refracted in turn by the light source dome 806, the lens light entrance surface 808, and the lens light exit surface 810. In determining the profile, all three refractions must be considered in order to ensure that the surfaces cooperate to produce the desired batwing distribution. In this embodiment, the lens 802 can be fabricated by common dielectric forming processes such as casting, injection molding, and compression molding, for example. Some acceptable materials include glass, acrylic, polycarbonate, polystyrene, and cyclic olefin copolymer.

[0038] If the lens is fabricated using an injection molding process, it is desirable to minimize the thickness, and also to minimize variations in thickness in the different portions of the lens. Another advantage is the capability to add mounting features that are formed integrally with the lens. FIGs. 9a-c show three views of an embodiment of a lens 900 adapted for these purposes. FIGs. 9a and 9b show two perspective views; FIG. 9c shows a cross-sectional view in the longitudinal symmetry plane. The light entrance surface 902 has been modified to create hollow regions 904 that significantly reduce the lens thickness. These regions 904 are shaped to minimize the total amount of material and total thickness variation, while still avoiding significant loss of light transmitted by the lens 900. For example, a portion 906 of the light entrance surface is positioned at an angle β to the central axis 908. If β is too large, the lens thickness will not be appreciably reduced. If β is too small, the portion 906 will intercept too much of the emitted light. For many light sources, the light is distributed substantially inside a cone defined by a limiting angle Θ . In such a case, β is preferably similar to or slightly larger than Θ . For example, for the Cree XLamp 7090 LED, Θ is approximately $55\text{-}60^\circ$, and β may be advantageously chosen between 50° and 70° .

[0039] Additionally, the cross-sectional view shows the lens 900 positioned over a dome-shaped encapsulant 910. Similar to the system shown in FIG.8, the light entrance surface 902 of this embodiment includes a dome cavity 912 designed to cooperate with the light source dome 910.

[0040] The lens 900 also comprises positioning feet 914 that are integrally molded with the lens 900. As with the hollow regions 904, the feet 914 are preferably added to regions of the lens 900 that are positioned at angles greater than Θ relative to the axis 908, so that they intercept small amounts of the emitted light.

[0041] FIGs. 10a and 10b show two views of another embodiment of a radiation distribution system 1000. FIG.10a is a perspective view, and FIG.10b is a cross-sectional view in the transverse symmetry plane of the lens 1002. The reflective surfaces 1004 and 1006 are much longer in the longitudinal direction than a single lens 1002. Additional lenses

1002 and sources 1008 may be positioned linearly between a single pair of elongated reflective surfaces 1004, 1006. In this embodiment, multiple lenses 1002 can be molded as a single lens array, reducing molding cost and simplifying the assembly.

5 **[0042]** In some embodiments, operating performance and reliability of the source are enhanced if the system 1000 can effectively dissipate the heat produced by the source. In FIG.10, for example, the sources 1008 may be LEDs. A linear array of five sources 1008 can be soldered onto a single metal-core circuit board 1010. The circuit board 1010 is then attached to a backplane 1012, possibly aluminum or another material having high thermal conductivity. The backplane 1012 also provides mounting surfaces for reflector bodies 1014, 1016, which comprise the reflective surfaces 1004, 1006, respectively, and a heat sink 1018.

10 **[0043]** Good heat dissipation requires low thermal resistance at the interfaces between the circuit board 1010, the backplane 1012, and the heat sink 1018. The interface between the circuit board 1010 and the backplane 1012 may be filled with a thermal interface material layer 1020. The thermal interface material layer 1020 reduces the thermal resistance by minimizing or eliminating the air gaps between the circuit board 1010 and the backplane 1012. Minimum thermal resistance is achieved by ensuring that the interface material layer 1020 is a uniform thin layer. This may be done by
15 applying pressure on the circuit board 1010 against the backplane 1012.

[0044] Moreover, the reflector bodies 1014, 1016 themselves can be pathways for thermal dissipation. The reflector bodies 1014, 1016 are preferably composed of a stiff, thermally conductive material such as aluminum, for example. The reflector bodies 1014, 1016 can thereby act as clamps to apply pressure to the circuit board 1010 against the backplane 1012, with clamping force supplied by bolting the two elements together or otherwise affixing them. The reflector bodies 1014, 1016 can also act as fins to dissipate heat away from the circuit board 1010. Thermal dissipation through the reflector bodies 1014, 1016, is most effective if thermal resistance from the circuit board 1010 to the reflector bodies 1014, 1016 is minimized by adding thermal interface material layers 1022, 1024. Layer 1022 is disposed between the circuit board 1010 and the reflector bodies 1014, 1016. Layer 1024 is disposed between the reflector bodies 1014, 1016 and the backplane 1012. The layers 1022, 1024 are compliant, so that the reflector bodies 1014, 1016 can still
20 exert clamping force.

[0045] FIG.11 shows another embodiment of a radiation distribution system 1100. The reflector bodies 1102, 1104 are integrally formed onto the backplane 1106. For example, the backplane 1106 and reflector bodies 1102, 1104 can be extruded as a single component. In this embodiment, thermal resistance from the backplane 1106 to the reflector bodies 1102, 1104 is minimized, and some alternate means can be used to clamp the circuit board 1108 to the backplane 1106.
25

[0046] FIGs .12a and 12b show an embodiment of a lens/source array 1200, with FIG.12b providing an exploded view of the array 1200. Multiple lenses 1202 are disposed over corresponding radiative sources 1204. In this embodiment the radiative sources 1204 comprise LEDs, although other radiative sources may also be used. The lenses 1202 may be fabricated separately and mounted to a mount surface, or they may be fabricated as a single piece as shown in
30 FIG.12b. The lenses are spaced such that they cooperate with the LEDs which are mounted to a circuit board 1206.

[0047] FIGs.13a and 13b show an embodiment of a radiation distribution system 1300, with FIG.13b providing an exploded view of the system 1300. A lens/source array 1302 such as the array shown in FIG.12a is disposed on circuit board 1304. Reflector bodies 1306 are disposed on the circuit board 1304 such that the array 1302 is arranged between any two reflector bodies 1306 as shown. The reflector bodies are positioned so that two different reflective surfaces 1308, 1310 face the array 1302 and interact with a portion of the radiation emitted from the array 1302 as discussed in detail above. In the exploded view of FIG.13b, the sources 1312 and the lenses 1314 which combine to form the array 1302 are shown separately. Although the array 1302 is shown comprising five lens/source pairs, it is understood that additional or fewer lens/source pairs can be used as the design dictates.
35

[0048] FIGs.14a and 14b illustrate an embodiment of a radiation distribution system 1400, with FIG.14b providing a cross-sectional view of the system 1400. The system 1400 comprises multiple lens/source arrays 1402, each of which are disposed between any two reflector bodies 1404 as shown. When linear arrays 1402 are placed side by side in this manner, fabrication and assembly are simplified by forming multiple reflective surfaces on one reflector body. Thus, the system 1400 is easily scalable. Although two arrays 1402 are shown arranged between three reflector bodies 1404, it is understood that additional arrays and reflector bodies may be added as needed, for example, to increase the radiative
40 output of the system 1400.

[0049] FIGs.15a and 15b show an embodiment of a radiation distribution system 1500. This particular embodiment comprises a 10x10 array of lens/source pairs 1502. The lens/source pairs are arranged between the reflector bodies 1504 as shown. The system 1500 is scalable; additional lens/source pairs and reflector bodies may be added as needed. The system may also be scaled down for more compact applications.
45

[0050] All of the embodiments shown in Fig.12-15 may include additional elements to improve performance and efficiency. One such element, as shown in FIG. 11, is a heat sink. Heat sinks may be attached separately to individual lens/source pairs, to arrays of lens/source pairs, or to multiple arrays as a single element. As the number of sources increases, the need for good thermal dissipation typically increases, so that low thermal resistance is particularly desirable
50

in two-dimensional array systems.

[0051] Additionally, the systems may be mounted to fixtures and suspended above a surface for applications such as street lighting, for example. In typical applications for the array systems, the distance from the source fixture to the surface of incidence is much larger (e.g., more than 10 times larger) than the size of the array. In this case, it is well-known that the output distribution for the array systems will be substantially similar to the output distribution for a single-element system.

Claims

1. A light emitting diode (LED) array (1200, 1302, 1402, 1502), comprising:

a plurality of LEDs (1202, 1314), each of said LEDs at least partially covered by a respective lens, wherein each of said respective lenses is symmetrical about both a longitudinal axial plane and a transverse axial plane; and a plurality of reflector bodies (1306, 1404, 1504), each of said reflector bodies having two reflective surfaces (1308, 1310) running along a length of the reflector body, said reflective surfaces facing outward away from each other;

wherein said LEDs are arranged between any two of said reflector bodies such that a portion of the light emitted from said LEDs interacts with said reflective surfaces that face said LEDs.

2. The LED array of claim 1, wherein said lens and said reflective surfaces interact with the emitted light to generate a batwing distribution.

3. The LED array of claim 1, further comprising at least one printed circuit board (PCB) (1010), said plurality of LEDs disposed on said at least one PCB.

4. The LED array of claim 3, further comprising a backplane (1012), said at least one PCB and said reflector bodies mounted on said backplane.

5. The LED array of claim 4, further comprising a heat sink (1018) in thermal contact with said PCB and said reflector bodies such that said heat sink does not obstruct light emitted from said plurality of LEDs.

6. The LED array of claim 4, further comprising a thermal interface material (1020) disposed between said backplane and said PCB and between said backplane and said reflector bodies to facilitate the flow of heat throughout said LED array.

7. The LED array of claim 1, wherein said reflector bodies comprise a high thermal conductivity material and facilitate the flow of heat away from said plurality of LEDs.

8. The LED array of claim 1, each of said lenses comprising:

a middle section (312, 408) having a surface with a central saddle point (410); and two rounded end sections (316, 412), one of said end sections on each side of said middle section.

9. The LED array of claim 1, wherein said LEDs are arranged in a two-dimensional array.

10. A scalable light source (1400), comprising:

a plurality of linear light source sub-arrays (1402) arranged to form a two-dimensional array; a plurality of lenses, a respective one of said lenses arranged to interact with each of said light sources, wherein each of said respective lenses is symmetrical about both a longitudinal axial plane and a transverse axial plane; and

a plurality of reflector bodies (1404), a respective one of said reflector bodies disposed on both of the longer sides of each linear light source sub-array, said reflector bodies comprising two elongated reflective surfaces that face away from each other;

wherein said lenses and said reflective surfaces are designed to interact with light emitted from said light sources such that the luminous intensity is greater along a direction at an angle relative to a main axis of distribution.

11. The scalable light source of claim 10, wherein said linear light source sub-arrays each comprise a printed circuit board on which said light sources are mounted.

5 12. The scalable light source of claim 10, further comprising a heat sink in thermal contact with said light sources to facilitate the flow of heat away from said light sources.

13. The scalable light source of claim 10, each of said lenses comprising:

10 a middle section having a center region that is tapered in from both sides; and
two rounded end sections, one of said end sections on each side of said middle section.

14. The scalable light source of claim 10, wherein each of said reflective surfaces is concave relative to the nearest of said light sources.

15 15. A method for generating light distribution pattern, comprising:

providing a light emitting diode (LED) array as claimed in claims 1 to 9 or a scalable light source according to claims 10 to 14, the LED array or scalable light source comprising a light source (1200, 1302, 1402, 1502);
20 redirecting light emitted from said light source a first time with a lens that substantially envelopes said light source, wherein said lens is symmetrical about both a longitudinal axial plane and a transverse axial plane; and
redirecting a portion of said light a second time with two reflective surfaces (1308, 1310) disposed one on each side of said light source;
wherein the emitted light has a luminous intensity greater along a transverse direction relative to a main axis
of distribution.

Patentansprüche

30 1. Lichtemissionsdioden(LED)-Array (1200, 1302, 1402, 1502), welches aufweist:

eine Mehrzahl von LEDs (1202, 1314), wobei jede der LEDs zumindest teilweise von der jeweiligen Linse bedeckt ist, wobei jede der jeweiligen Linsen eine Längsaxialebene und eine Transversalaxialebene herum symmetrisch ist; und

35 eine Mehrzahl von Reflektorkörpern (1306, 1404, 1504), wobei jeder der Reflektorkörper zwei Reflexionsoberflächen (1308, 1310) aufweist, die entlang einer Länge des Reflektorkörpers verlaufen, wobei die Reflexionsoberflächen voneinander weg auswärts weisen;

wobei die LEDs zwischen beliebigen zwei der Reflektorkörper derart angeordnet sind, dass ein Teil des von den LEDs abgegebenen Lichts mit den Reflexionsoberflächen wechselwirkt, die zu den LEDs weisen.

40 2. Das LED-Array von Anspruch 1, wobei die Linse und die Reflexionsoberflächen mit dem abgegebenen Licht wechselwirken, um ein Batwing-Verteilung zu erzeugen.

3. Das LED-Array von Anspruch 1, das ferner zumindest eine gedruckte Schaltplatine (PCB) (1010) aufweist, wobei die Mehrzahl der LEDs auf der zumindest einen PCB angeordnet sind.

45 4. Das LED-Array von Anspruch 3, das ferner eine Stützebene (1012) aufweist, wobei die zumindest eine PCB und die Reflektorkörper auf der Stützebene angebracht sind.

50 5. Das LED-Array von Anspruch 4, das ferner einen Kühlkörper (1018) in thermischem Kontakt mit der PCB und den Reflektorkörpern aufweist, so dass der Kühlkörper das von den mehreren LEDs abgegebene Licht nicht behindert.

6. Das LED-Array von Anspruch 4, das ferner ein thermisches Grenzmaterial (1020) aufweist, das zwischen der Stützebene und der PCB sowie zwischen der Stützebene und dem Reflektorkörpern angeordnet ist, um den Wärmefluss durch das LED-Array durch zu erleichtern.

55 7. Das LED-Array von Anspruch 1, wobei die Reflektorkörper ein thermisch hochleitfähiges Material aufweisen und den Wärmefluss von den mehreren LEDs weg erleichtern.

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8. Das LED-Array von Anspruch 1, wobei jede der Linsen aufweist:

einen mittleren Abschnitt (312, 408), der eine Oberfläche mit einem zentralen Sattelpunkt (410) aufweist; und zwei gerundete Endabschnitte (316, 412), einer der Endabschnitte an jeder Seite des mittleren Abschnitts.

9. Das LED-Array von Anspruch 1, wobei die LEDs in einem zweidimensionalen Array angeordnet sind.

10. Skalierbare Lichtquelle (1400), welche aufweist:

eine Mehrzahl von linearen Lichtquellen-Teilarrays (1402), die zur Bildung eines zweidimensionalen Arrays angeordnet sind;

eine Mehrzahl von Linsen, wobei eine jeweilige der Linsen angeordnet ist, um mit den Lichtquellen wechselzuwirken, wobei jede der jeweiligen Linsen um sowohl eine Längsaxialebene als auch Transversalaxialebene herum symmetrisch ist; und

eine Mehrzahl von Reflektorkörpern (1404), wobei an beiden längeren Seiten jedes linearen Lichtquellen-Teilarrays ein jeweiliger der Reflektorkörper angeordnet ist, wobei die Reflektorkörper zwei längliche Reflexionsoberflächen aufweisen, die voneinander weg weisen;

wobei die Linsen und die Reflexionsoberflächen derart gestaltet sind, dass sie mit dem von den Lichtquellen abgegebenen Licht wechselwirken, so dass die Leuchtintensität entlang einer Richtung mit einem Winkel relativ zur Verteilungshauptachse größer ist.

11. Die skalierbare Lichtquelle von Anspruch 10, wobei die linearen Lichtquellen-Teilarrays jeweils gedruckte Schaltplatinen aufweisen, auf der die Lichtquellen angebracht sind.

12. Die skalierbare Lichtquelle von Anspruch 10, die ferner einen Kühlkörper mit thermischem Kontakt mit den Lichtquellen aufweist, um den Wärmefluss von den Lichtquellen weg zu erleichtern.

13. Die skalierbare Lichtquelle von Anspruch 10, wobei jede der Linsen aufweist:

einen mittleren Abschnitt, dessen Zentralbereich von beiden Seiten verjüngt ist; und zwei gerundete Endabschnitte, einer der Endabschnitte an jeder Seite des mittleren Abschnitts.

14. Die skalierbare Lichtquelle von Anspruch 10, wobei jede der Reflexionsoberflächen relativ zur nächsten der Lichtquellen konkav ist.

15. Verfahren zum Erzeugen eines Lichtverteilungsmusters, welches aufweist:

Bereitstellen eines Lichtemissionsdioden(LED)-Arrays, wie in den Ansprüchen 1 bis 9 beansprucht, oder einer skalierbaren Lichtquelle gemäß den Ansprüchen 10 bis 14, wobei das LED-Array oder die skalierbare Lichtquelle eine Lichtquelle (1200, 1302, 1402, 1502) aufweist;

erstmaliges Umlenken des von der Lichtquelle abgegebenen Lichts mit einer Linse, die die Lichtquelle im Wesentlichen umgibt, wobei die Linse um sowohl eine Längsaxialebene als auch eine Transversalaxialebene herum symmetrisch ist; und

nochmaliges Umlenken eines Teils des Lichts mit zwei Reflexionsoberflächen (1308, 1310), von denen eine an jeder Seite der Lichtquelle angeordnet ist,

wobei das abgegebene Licht eine Leuchtintensität hat, die entlang einer Transversalrichtung relativ zu einer Hauptachse größer ist.

Revendications

1. Réseau de diodes électroluminescentes (LED) (1200, 1302, 1402, 1502), comprenant :

plusieurs LED (1202, 1314) chacune des LED étant au moins partiellement recouverte par une lentille respective, dans lequel chacune des lentilles respectives est symétrique autour à la fois d'un plan axial longitudinal et d'un plan axial transversal ; et

plusieurs corps réflecteurs (1306, 1404, 1504), chacun des corps réflecteurs ayant deux surfaces réfléchissantes (1308, 1310) s'étendant le long d'une longueur du corps réflecteur, les surfaces réfléchissantes étant dirigées vers

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l'extérieur loin l'une de l'autre ;

dans lequel les LED sont agencées entre deux des corps réflecteurs de sorte qu'une partie de la lumière émise à partir des LED interagit avec les surfaces réflectrices qui sont en vis-à-vis des LED.

- 5 **2.** Réseau de LED selon la revendication 1, dans lequel la lentille et les surfaces réflectrices interagissent avec la lumière émise pour produire une distribution en éventail.
- 10 **3.** Réseau de LED selon la revendication 1, comprenant de plus au moins une carte à circuit imprimé (PCB) (1010), les plusieurs LED étant disposées sur la au moins une PCB.
- 15 **4.** Réseau de LED selon la revendication 3, comprenant de plus un panneau arrière (1012), la au moins une PCB et les corps réflecteurs étant montés sur le panneau arrière.
- 20 **5.** Réseau de LED selon la revendication 4, comprenant de plus un dissipateur de chaleur (1018) en contact thermique avec la PCB et les corps réflecteurs de telle sorte que le dissipateur thermique n'obstrue pas une lumière émise par les plusieurs LED.
- 25 **6.** Réseau de LED selon la revendication 4, comprenant de plus un matériau d'interface thermique (1020) disposé entre le panneau arrière et la PCB et entre le panneau arrière et les corps réflecteurs pour faciliter l'écoulement de chaleur à travers la totalité du réseau de LED.
- 30 **7.** Réseau de LED selon la revendication 1, dans lequel les corps réflecteurs comprennent un matériau à conductibilité thermique élevée et facilitent l'écoulement de chaleur loin des plusieurs LED.
- 35 **8.** Réseau de LED selon la revendication 1, chacune des lentilles comprenant :
un tronçon médian (312, 408) ayant une surface ayant un point de selle central (410) ; et
deux tronçons d'extrémité arrondis (316, 412), un tronçon d'extrémité de chaque côté du tronçon médian.
- 40 **9.** Réseau de LED selon la revendication 1, dans lequel les LED sont agencées dans un réseau bidimensionnel.
- 45 **10.** Source de lumière évolutive (1400), comprenant :
plusieurs sous-réseaux de sources de lumière linéaire (1402) agencés pour former un réseau bidimensionnel ;
plusieurs lentilles, une lentille respective des lentilles étant agencée pour interagir avec chacune des sources de lumière, chacune des lentilles respectives étant symétrique autour à la fois d'un plan axial longitudinal et d'un plan axial transversal ; et
plusieurs corps réflecteurs (1404) un corps respectif des corps réflecteurs étant disposé sur deux des côtés plus longs de chaque sous-réseau de sources de lumière linéaire, les corps réflecteurs comprenant deux surfaces réflectrices allongées qui sont dirigées loin l'une de l'autre ;
les lentilles et les surfaces réflectrices étant conçues pour interagir avec une lumière émise par les sources de lumière de telle sorte que l'intensité lumineuse est plus grande le long d'une direction faisant un angle par rapport à un axe principal de distribution.
- 50 **11.** Source de lumière évolutive selon la revendication 10, dans laquelle les sous-réseaux de sources de lumière linéaire comprennent chacun une carte à circuit imprimé sur laquelle les sources de lumière sont montées.
- 55 **12.** Source de lumière évolutive selon la revendication 10, comprenant de plus un dissipateur de chaleur en contact thermique avec les sources de lumière pour faciliter l'écoulement de chaleur loin des sources de lumière.
- 13.** Source de lumière évolutive selon la revendication 10, chacune des lentilles comprenant :
un tronçon médian ayant une zone centrale qui est évasée des deux côtés ; et
deux tronçons d'extrémité arrondis, un tronçon d'extrémité de chaque côté du tronçon médian.
- 14.** Source de lumière évolutive selon la revendication 10, dans laquelle chacune des surfaces réflectrices est concave par rapport aux sources de lumière les plus proches.

15. Procédé pour fournir un motif de distribution de lumière, consistant à :

fournir un réseau de diodes électroluminescentes (LED) selon les revendications 1 à 9 ou une source de lumière évolutive selon les revendications 10 à 14, le réseau de LED ou la source de lumière évolutive comprenant une source de lumière (1200, 1302, 1402, 1502) ;

rediriger la lumière émise par la source de lumière une première fois à l'aide d'une lentille qui enveloppe sensiblement la source de lumière, dans lequel la lentille est symétrique autour à la fois d'un plan axial longitudinal et d'un plan axial transversal ; et

rediriger une partie de la lumière une seconde fois à l'aide de surfaces réfléchissantes (1308, 1310) disposées une de chaque côté de la source de lumière ;

dans lequel la lumière émise a une intensité lumineuse plus grande le long d'une direction transversale par rapport à un axe principal de distribution.

FIG. 1a

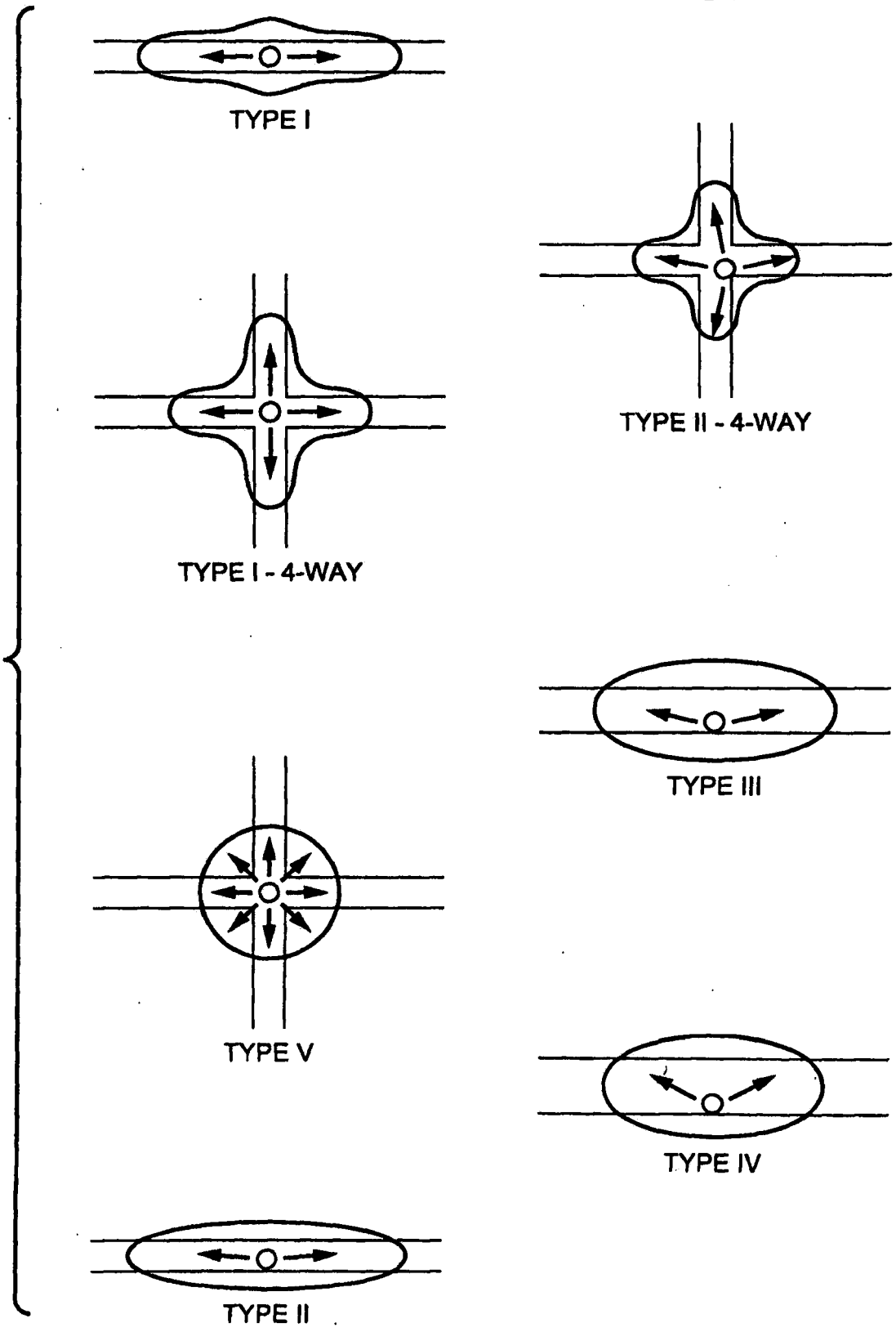


FIG. 1b

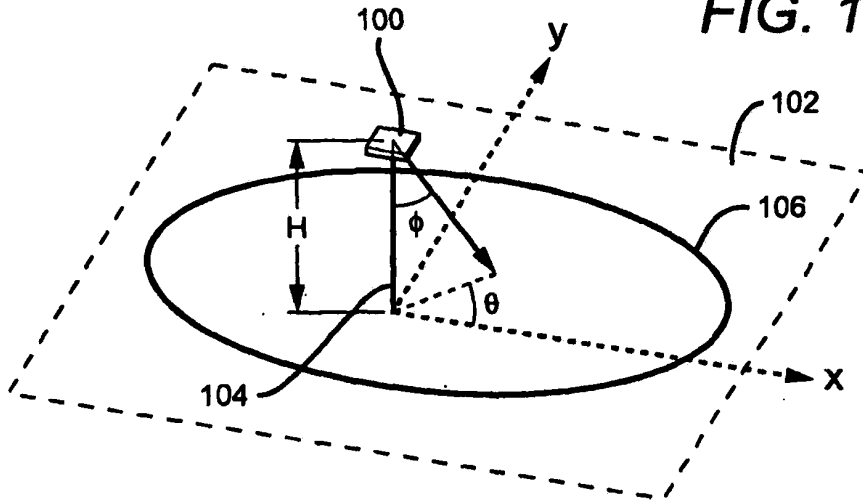


FIG. 2

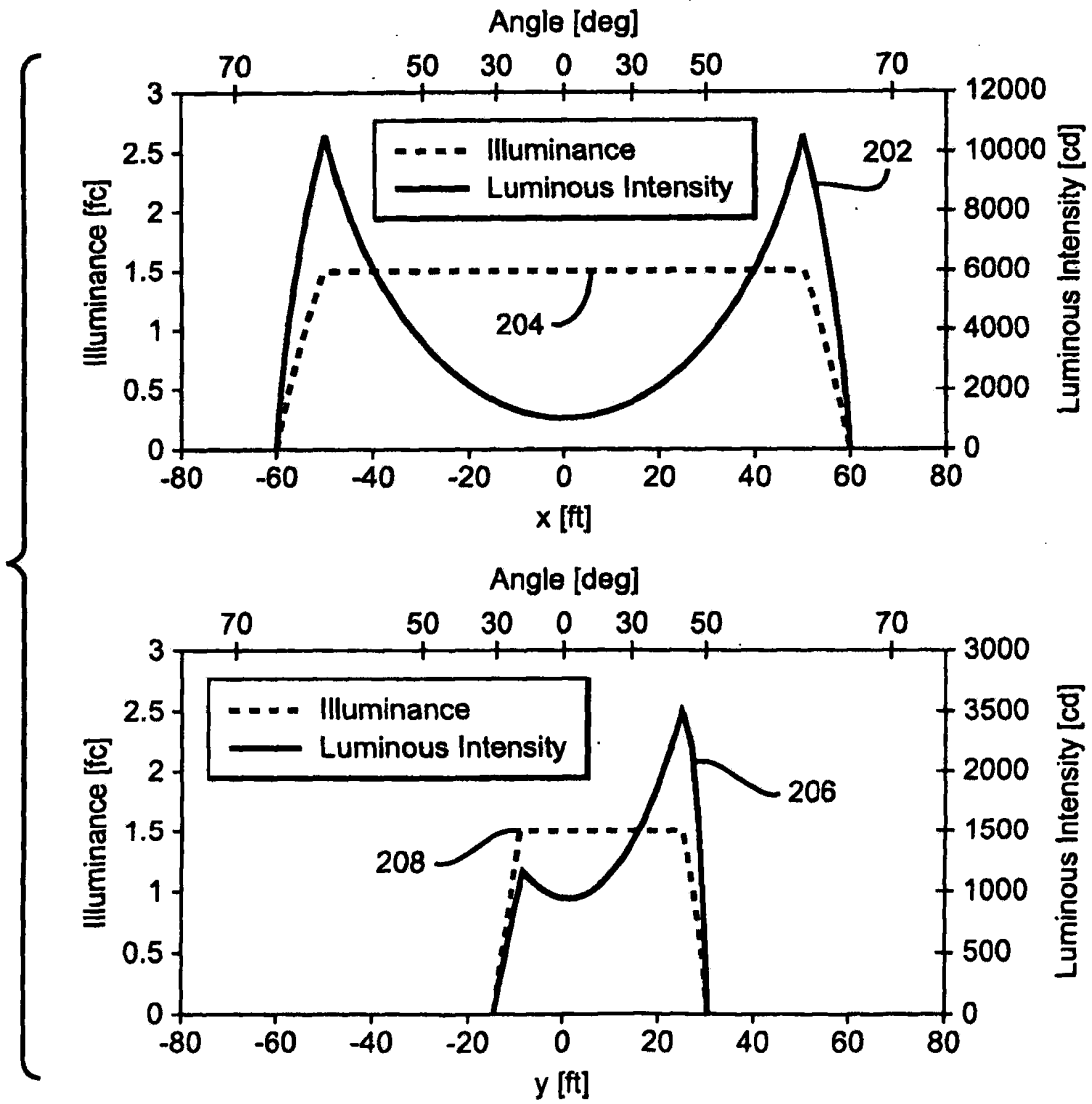


FIG. 3a

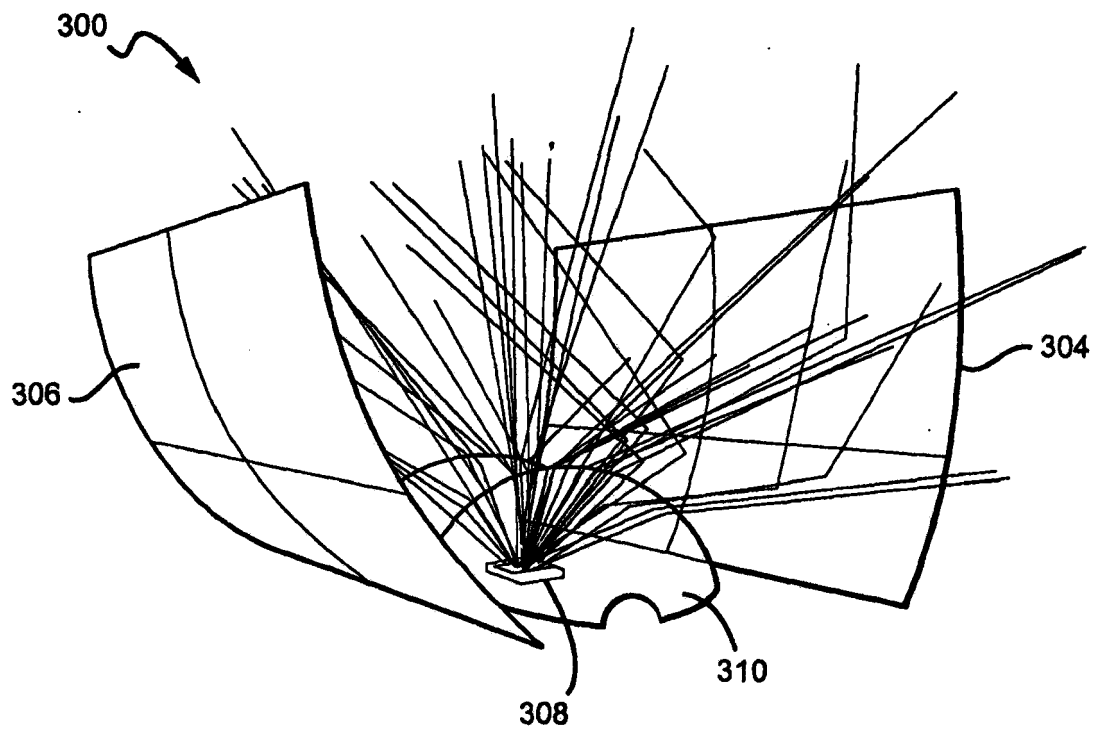
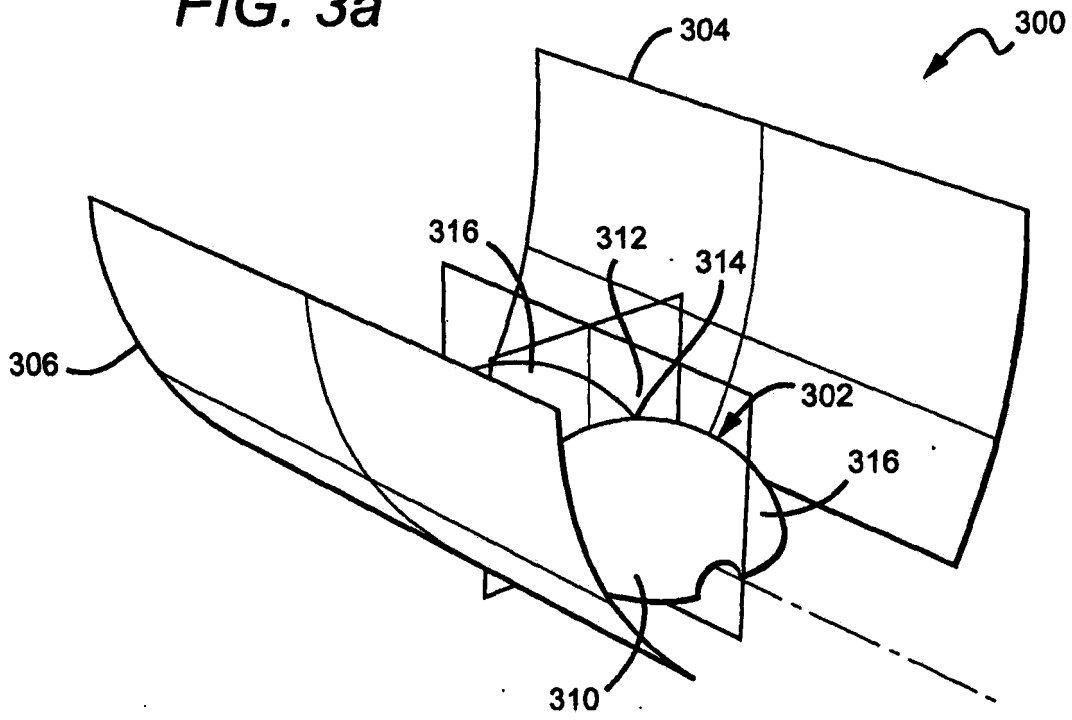


FIG. 3b

FIG. 4

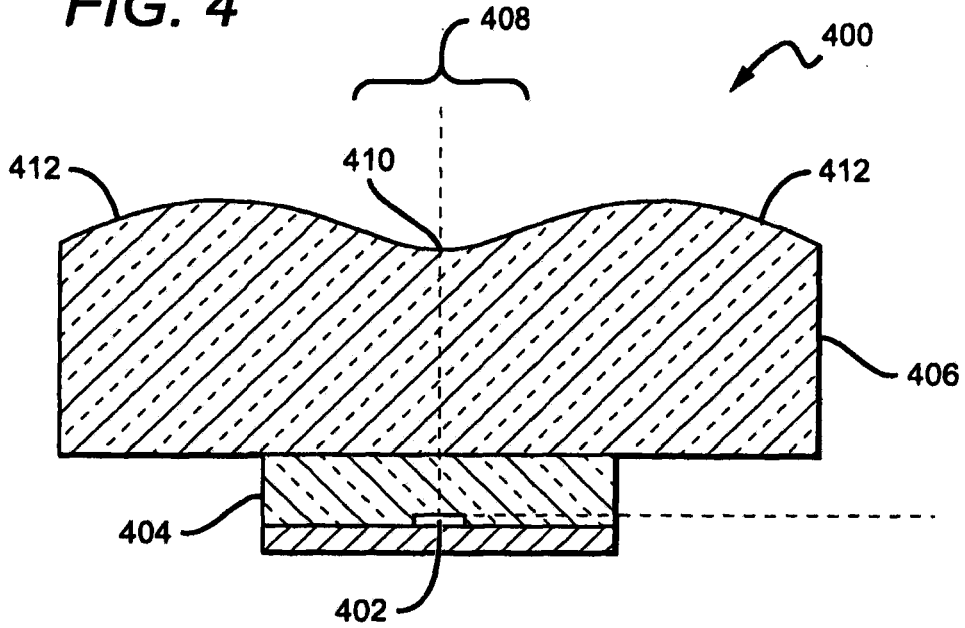


FIG. 5

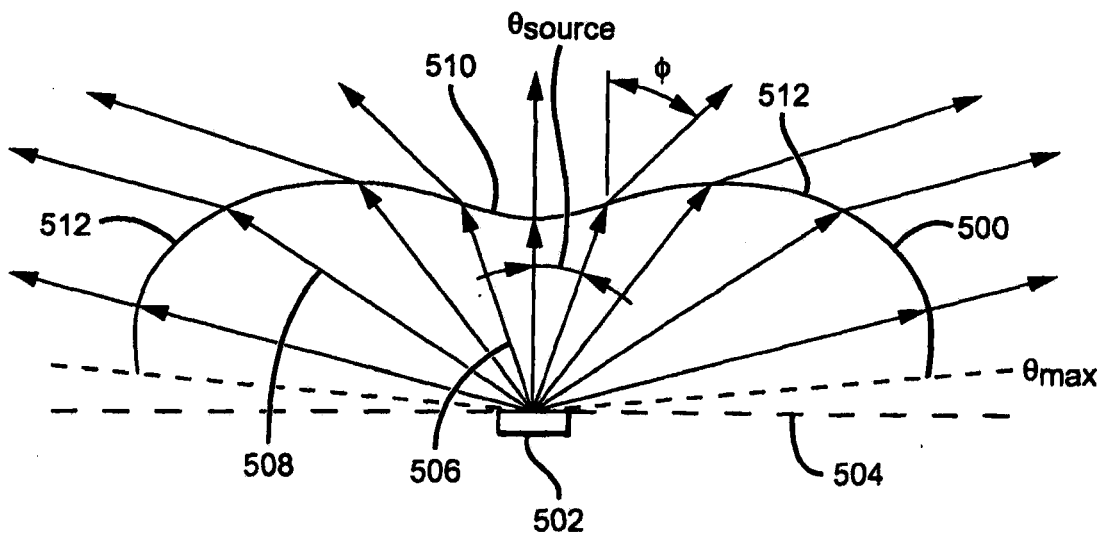


FIG. 6

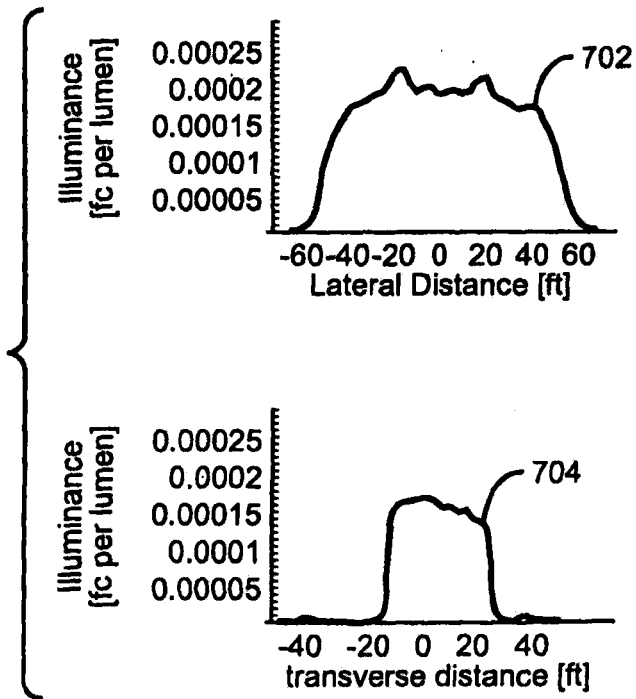
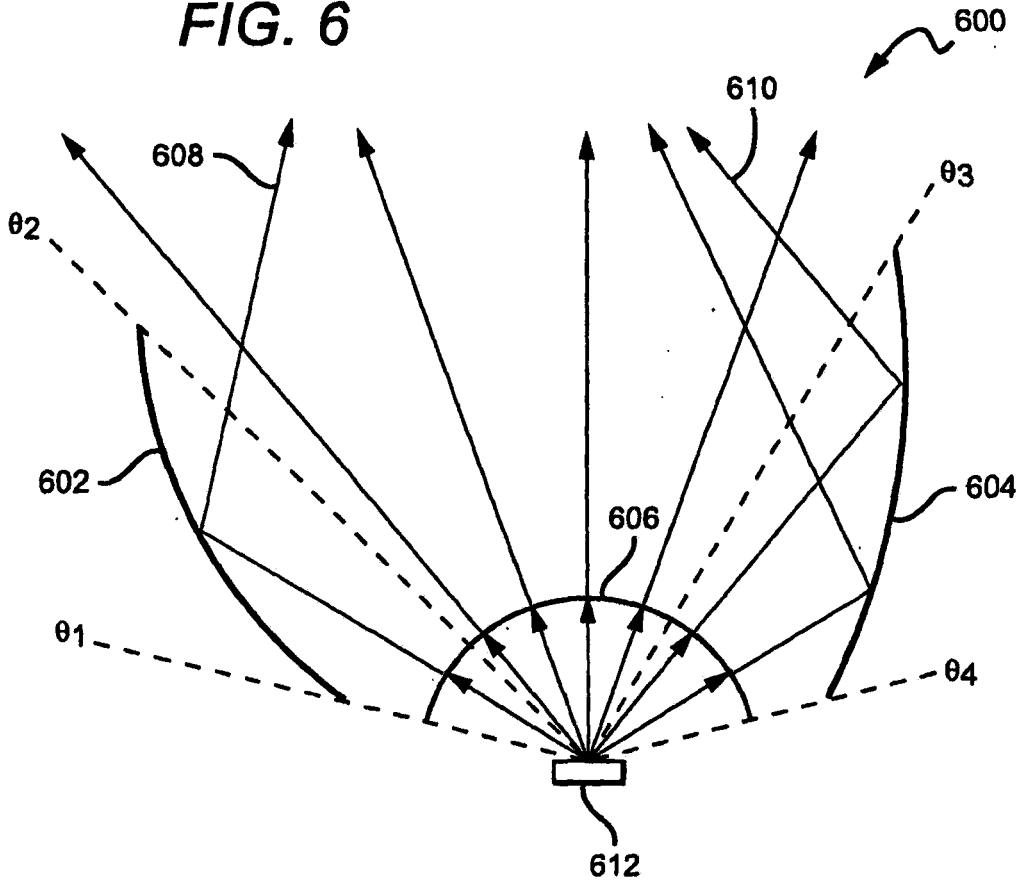


FIG. 7

FIG. 8

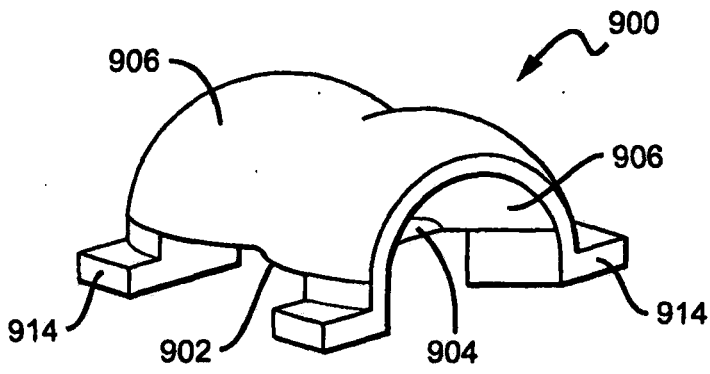
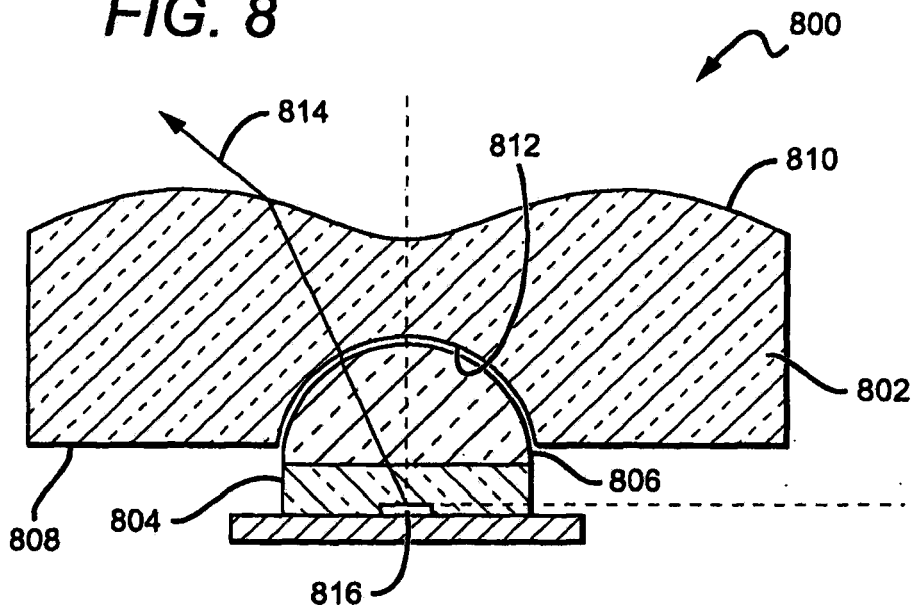


FIG. 9a

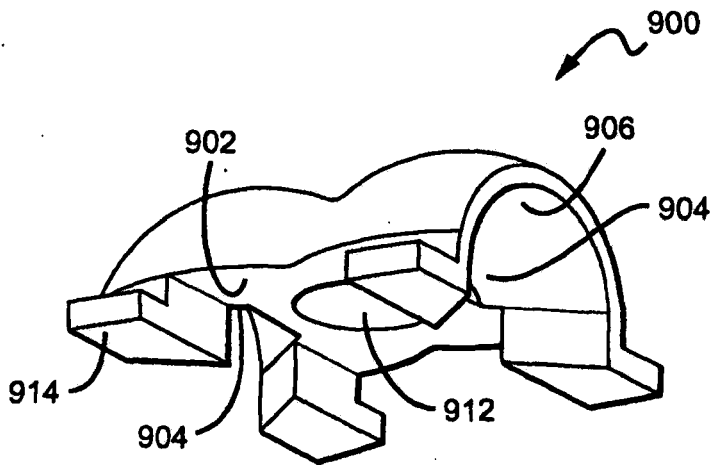


FIG. 9b

FIG. 9c

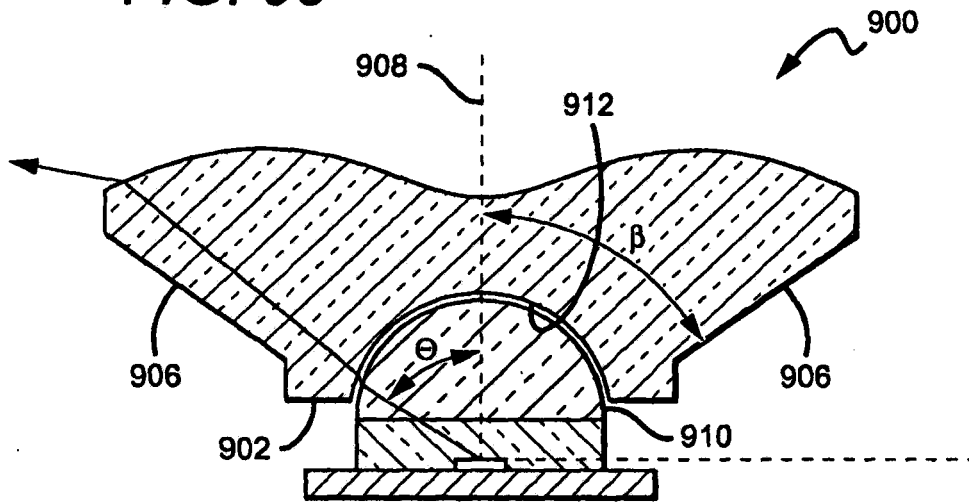


FIG. 10a

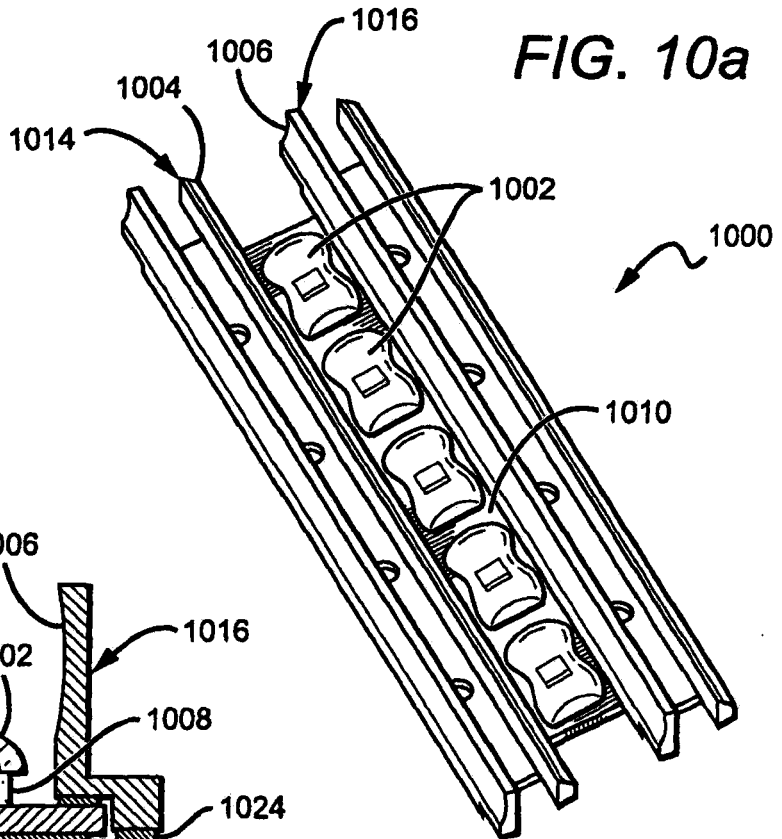
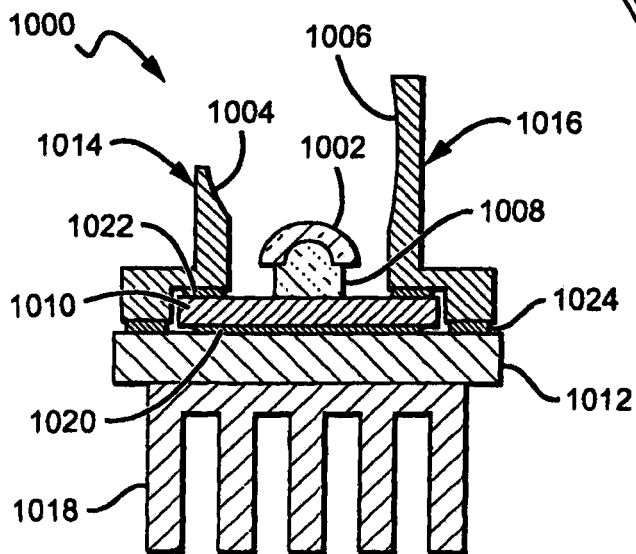


FIG. 10b



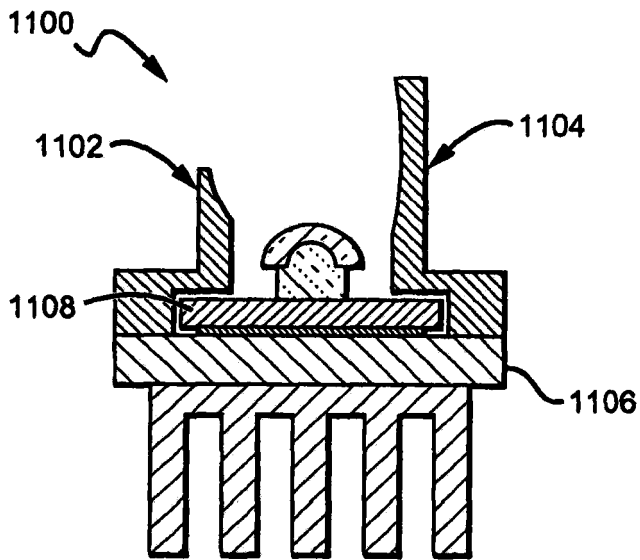


FIG. 11

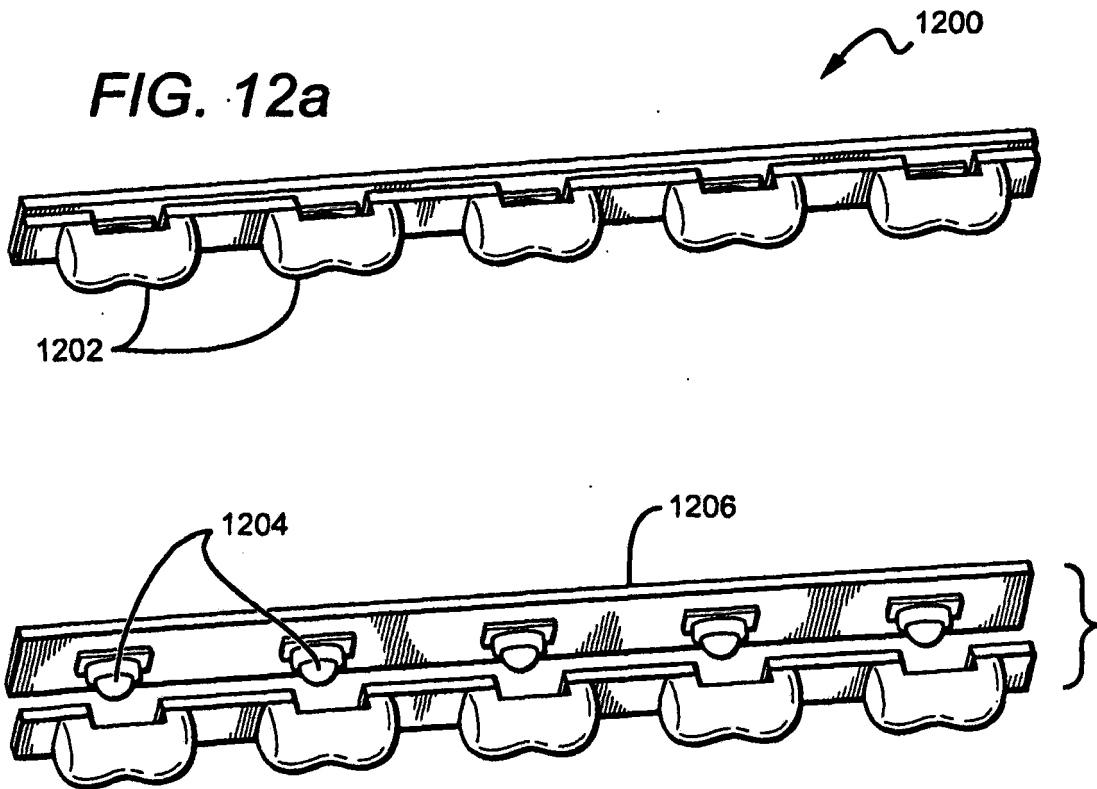


FIG. 12a

FIG. 12b

FIG. 13a

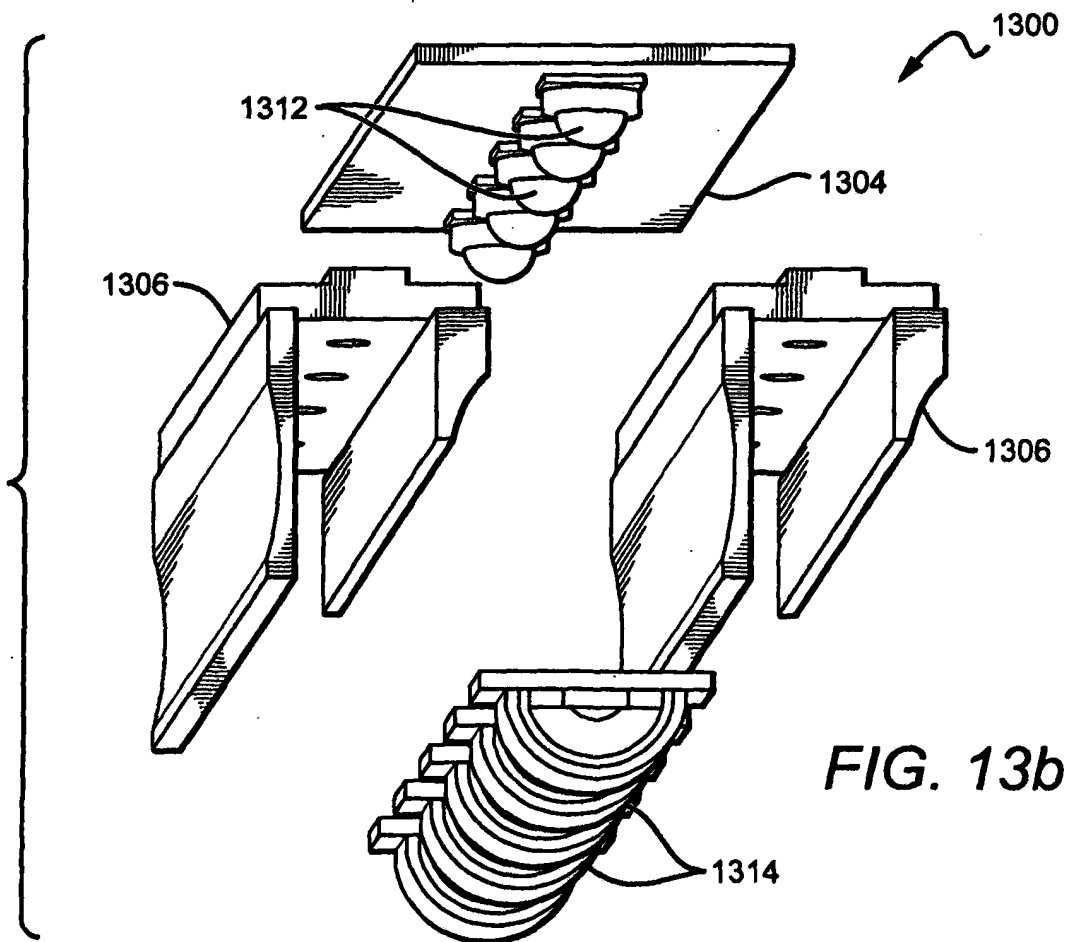
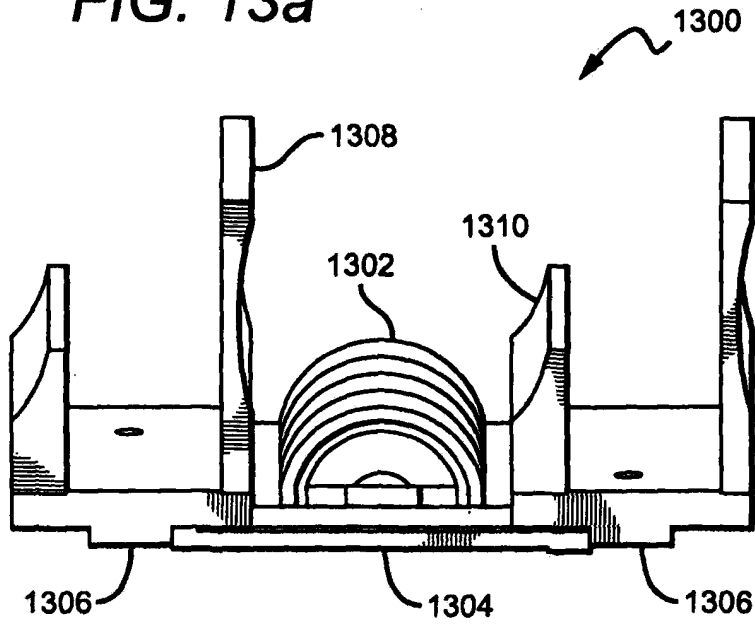


FIG. 13b

FIG. 14a

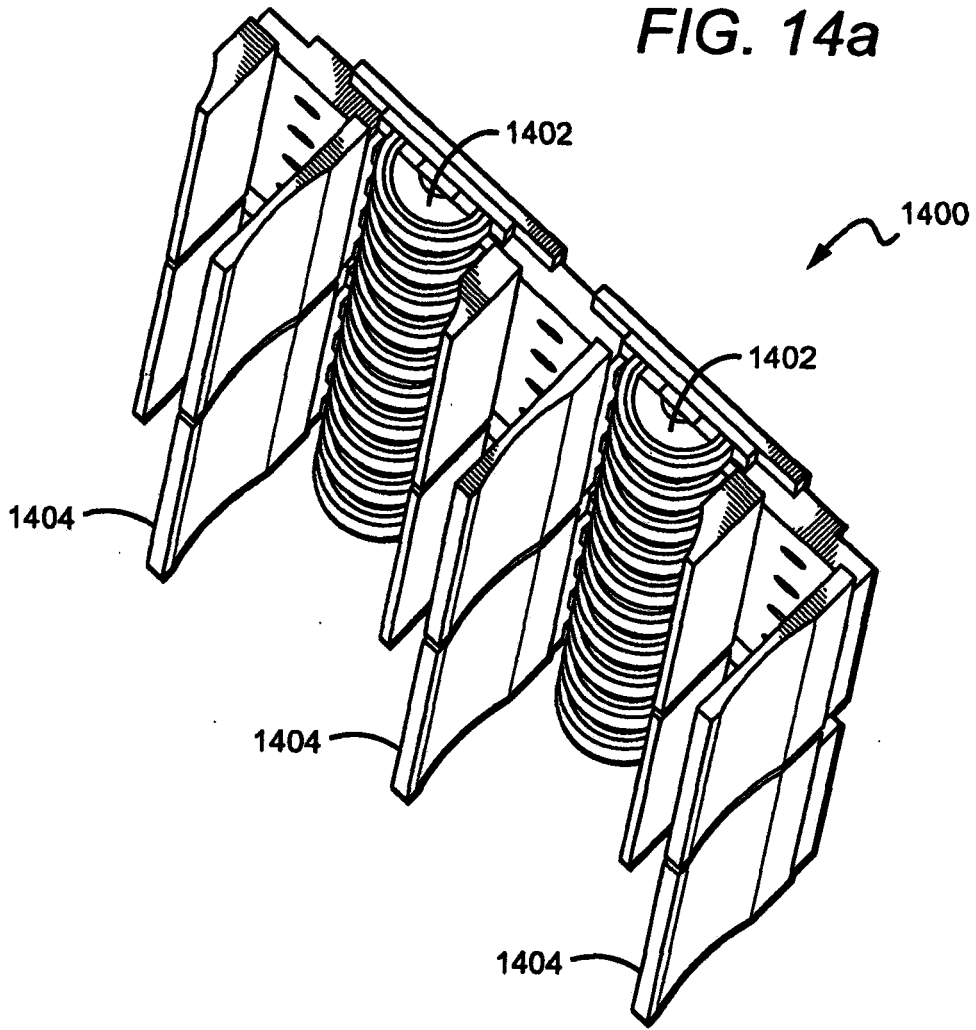
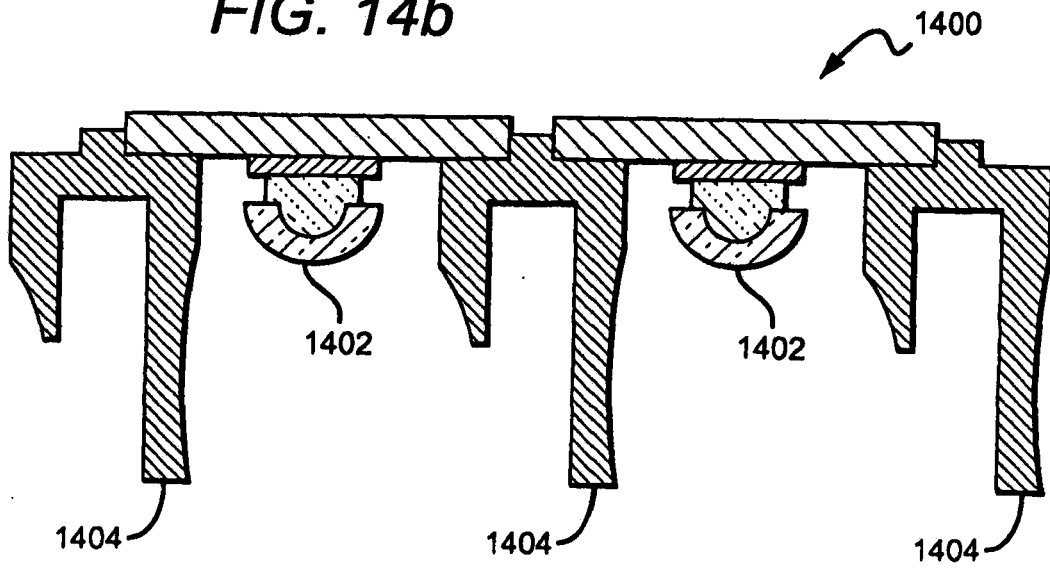
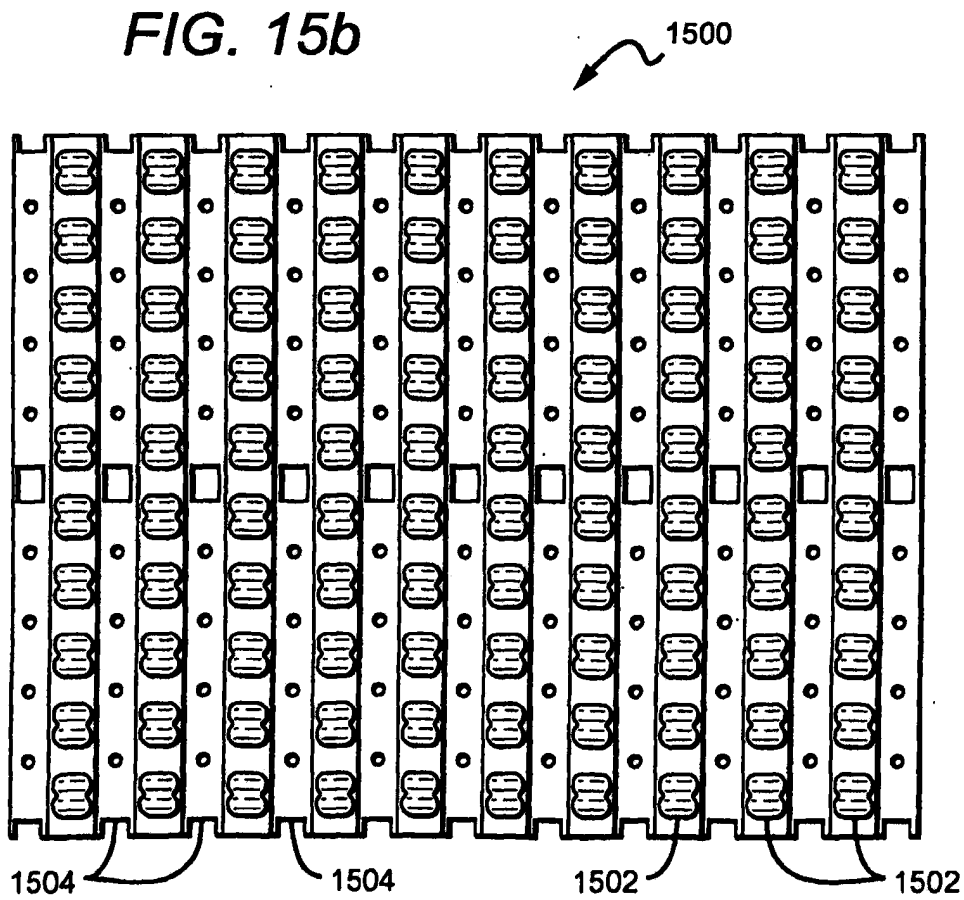
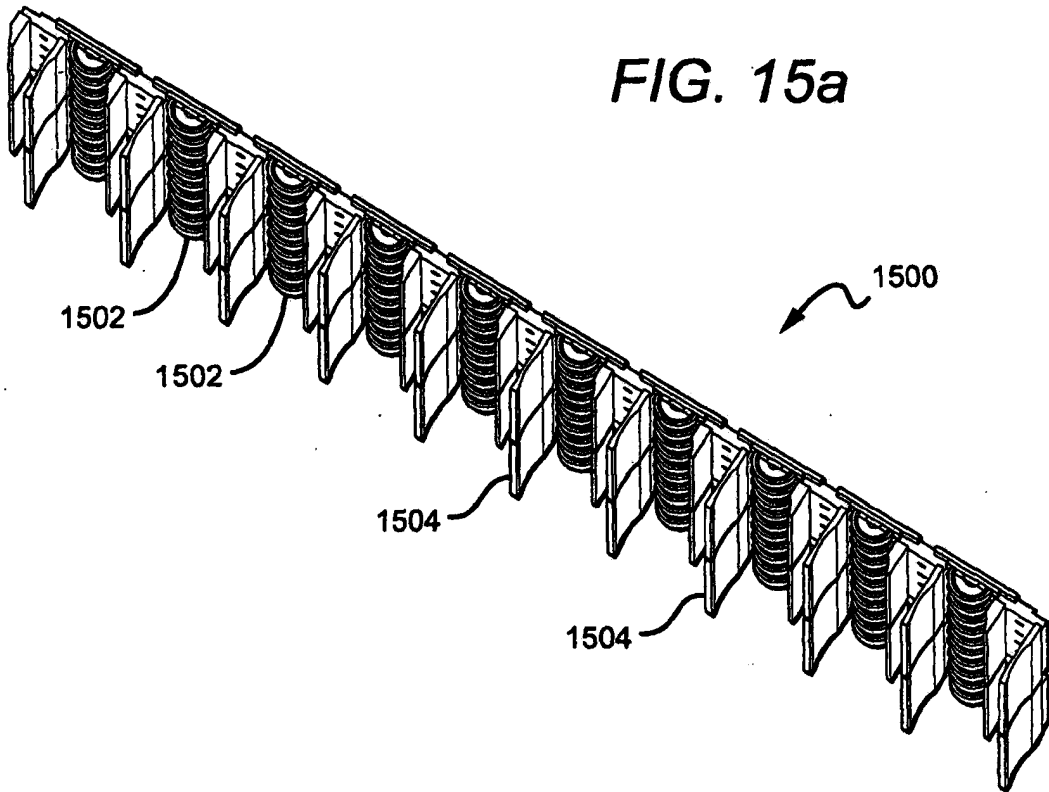


FIG. 14b





REFERENCES CITED IN THE DESCRIPTION

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