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(71) Applicant (for all designated States except US): **AQUA-10
LABORATORIES** [US/US]; P.O. Box 818, Beaufort, NC
28516-0818 (US).

(72) Inventor: **CAMPBELL, William, E.**; 5112 Midyette Av-
enue, Morehead City, NC 28577 (US).

(74) Agent: **PROKOPETZ, Andrew, T.**; Olive & Olive, PA,
500 Memorial Street, P.O. Box 2049, Durham, NC 27702-
2049 (US).

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(54) Title: SEAWEED-BASED PRODUCT FOR TREATING LIQUID WASTE, TOGETHER WITH METHOD FOR MAKING
AND USING THE SEAWEED-BASED PRODUCT

(57) Abstract: A wastewater treatment product prepared from seaweed and a process for the treatment of wastewater. In a first
step, seaweed is mixed with a preservative, micro-nutrient, oxygen-containing, and antifungal component. In the second step, the
product of the first step is then mixed with a humic acid additive along with an oxygen-based component and a lactobacillus/aloe
component to achieve the final product. This final product is then spread over the surface of the wastewater in sufficient quantities
to see a reduction in the BOD, TSS, ammonia, and phosphorus, while at the same time minimizing the amount of sludge removal.



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**SEAWEED-BASED PRODUCT FOR TREATING LIQUID WASTE,
TOGETHER WITH METHOD FOR MAKING AND USING THE
SEAWEED-BASED PRODUCT**

5 Background of the Invention

The invention relates to a seaweed-based product for improving the quality of liquid waste, such as is found in municipal sewer systems, Publicly Owned Treatment Works (POTW), hog farm lagoons and the like, and to methods of making and using
10 the product so as to reduce the odor and solids associated with the waste as well as reduce other undesirable characteristics.

Extremely large quantities of wastewater containing animal and/or human waste are treated daily, and as a consequence of such treatment byproducts in the form of solids or sludge and liquids also accrue in large quantities and must be disposed of.
15 Improvements in treatment are needed for the purpose of reducing the solids, reducing the odor of what remains, reducing the Biological Oxygen Demand (BOD); the Total Suspended Solids (TSS); reducing the ammonia, and reducing the phosphorous. Since wastewater treatment of any kind is typically done in conjunction with use of digesters and drying beds, the effect of the treatment may affect the amount of sludge handling
20 required and thus the amount of sludge handling associated with a particular form of treatment becomes an important consideration. One object of the invention herein is thus to provide a method of treating liquid waste, which results in a decrease in the BOD, TSS, ammonia and phosphorus, while at the same time minimizing the amount of sludge removal.

25 Various United States Patents are related to ways of treating wastewater with plant materials. For example, United States Patent 4,415,450 is directed to treating wastewater with microorganisms and roots of an aquatic plant. Since the product of the present invention makes use of seaweed as a component of a liquid waste treating product, reference is also made to Applicant's United States Patent 5,350,588, which
30 describes use of seaweed as a component of an animal feed and water additive and to United States Patent 5,201,930, which describes a plant stimulant product made from

seaweed. It is a further object of this invention to provide a reproducible method of producing a seaweed-based product that can be used to treat liquid waste. Other objects will become apparent as the description proceeds.

5

Summary of the Invention

A product useful for treating wastewater containing human and/or fecal material removes or reduces the volume of certain characteristics and contaminants such as, but not limited to, Biological Oxygen Demand (BOD), Total Suspended Solids (TSS),
10 ammonia, and phosphorus, and is both made and used in a unique way. Making of the product is done in two stages. In a first stage, a quantity of seaweed of either the *ascophyllum nodosum*, *sargassum natan*, or *sargassum fluitan* variety is heated and agitated over a period of several days and after being filtered is added to a first blend tank, to which is also added in a consecutive sequence (a) a quantity of a preservative
15 formaldehyde solution agitated over several hours with the seaweed, (b) a quantity of micro-nutrients agitated over several hours with the previously-introduced contents in the first blend tank, (c) a quantity of an oxygen-based mixture agitated over several hours and then dripped into the first blend tank containing the previously-introduced contents, and (d) a quantity of anti-fungal mixture added to the previously-introduced
20 contents in the first blend tank. To complete the first stage of making the product, the contents of the first blend tank are poured into containers, e.g., fifty five- (55-) gallon drums, and stored for use in the second stage of making the product.

The second stage of making the product, according to an illustrative embodiment, involves in a first step adding 333 1/3 gallons of the
25 seaweed/preservative/micro-nutrient/antifungal base produced in the first stage to a second blend tank. Next 333 1/3 gallons of a humic acid additive mixture is added to the second blend tank, wherein said mixture is made up of peat and water which has been heated and agitated for twenty-four (24) hours, to which is added a quantity of an aerobic and facultative bacteria agitated over a period of hours with an anti-fungal
30 mixture extracted through a shaker screen. To the previously mentioned seaweed-humic acid-bacteria mixture in the second blend tank is next added 333 1/3 gallons of

an oxygen-based mixture consisting of distilled water, hydrogen peroxide, and potassium stannate. Lastly, about fifty (50) gallons of a component referred to as the "lacto/aloe component" and made up of lactobacillus acidophilus (concentrated) and aloe concentrate is added to the second blend tank, which after being thoroughly mixed
5 completes production of the product of the invention.

This seaweed-based product is then used in sufficient quantities for the treatment of the water quality in wastewater lagoons, Publicly Owned Treatment Works (POTW), and other such lagoons such as found on hog farms. The seaweed-based product is added to the wastewater in sufficient quantities to provide for a decrease in
10 the Biological Oxygen Demand (BOD), Total Suspended Solids (TSS) and other improvements in the quality of the water such as a decrease in the ammonia and total phosphorus content. In addition a reduction in the dry tons of sludge may also be an advantage of using this seaweed-based product for the treatment of wastewater.

15 Brief Description of the Drawings

Figures 1A-1F are diagrams illustrating the first stage of producing the product of the invention.

Figures 2A-2D are diagrams illustrating the second stage of producing the product
20 of the invention.

Detailed Description

The seaweed extraction steps, the identity and amount of components added to the seaweed extract, and the length of time of each agitation, cooling or warming step, have
25 been developed over a period of time, with the final product as disclosed herein being the end result of considerable experimentation and many intermediate less effective products of differing composition and resulting from different preparation steps.

It is important that the water used in preparing the product be distilled water so
30 undesirable elements or contents from tap water are not added to the product to interfere or decrease its wastewater treatment effects. The product of the invention is made according to the following steps:

The first stage in the process of making a seaweed-containing material, and as illustrated in the schematic diagrams of the process of the invention in Figures 1A-1F, comprising the steps of:

- 5 a. Adding 1,000 gallons of a liquid extract of seaweed to a blend tank, wherein said liquid extract is prepared comprising the steps of: (i) drying the seaweed with a heat source; (ii) mixing the dried seaweed in distilled water in a ratio of 1 pound of dried seaweed to about 22-176 pounds of distilled water (wt/wt); (iii) heating the seaweed-water mixture to between
10 80 degrees to 150 degrees Fahrenheit for a period of from 4 to 7 days; (iv) filtering off the solids through a 60-mesh shaker screen to obtain said liquid extract;
- b. Adding approximately 7 quarts of a 37% formaldehyde solution to the blend tank to obtain a concentration of 0.1% (wt/wt) with the blend tank
15 mixture. The formaldehyde in such quantities acts as a preservative;
- c. Agitating the liquid extract-formaldehyde mixture for a period of approximately 6 to 12 hours;
- d. Adding 12 $\frac{3}{4}$ gallons of a micronutrient-based component in a water solution to the blending tank, wherein said micronutrient component is
20 prepared consisting of the following nutrients in the ratios indicated in parentheses: 8% manganese sulfate (12.50%); 25% copper sulfate (0.48%); 20% iron sulfate (0.60%); 12.3% zinc sulfate (30.89%); 20.5% sodium borate (1.22%); 36% sodium molybdate (0.07%); and citric acid (15.18%) in water (39.05%), wherein said nutrients are at a concentration
25 of 0.2% to 1.8% (nutrients/seaweed mixture) (wt/wt), preferably at 1.2% (wt/wt);
- e. Agitating the seaweed mixture for a period of from 6 to 12 hours;
- f. Adding in a drip-wise manner, 33 $\frac{1}{3}$ -gallons of an oxygen-containing component to the blend tank to achieve a concentration of 2-10% (vol/vol),
30 preferably 5% (vol/vol) with the seaweed mixture, wherein said oxygen containing component is prepared comprising the steps of: (i) adding 5

- 5 gallons of distilled water to a container; (ii) adding 50 to 200 ounces of a 37% hydrogen peroxide solution into the distilled water to achieve a final concentration of 1.0 to 5.0% (vol/vol), preferably 2.5% (vol/vol); (iii) adding 5.0 to 50.0 grams, preferably 10.0 grams, of potassium stannate as a stabilizer into the water-peroxide solution; (iv) adding approximately 1,500 ml. of the above concentrated oxygen-containing mixture to approximately 1,000 gallons of distilled water to achieve in the preferred embodiment a final solution of the oxygen-containing component with a concentration of 20 ppm dissolved oxygen;
- 10 g. Agitating said seaweed mixture for approximately 1 to 2 hours;
- h. Adding 9 pounds of an antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05% to 0.30% (wt/wt), preferably 0.20% (wt/wt);
- 15 i. Agitating the mixture in the blend tank of all the preceding components for a period of about 4 hours; and
- j. Transferring the seaweed mixture from steps (a) - (i) into 55-gallon drums for storage and use in the next phase of making the seaweed-based product.

20 The second stage in the process of making a seaweed-containing material, and as illustrated in the schematic diagrams of the process of the invention in Figures 2A-2D, comprising the steps of:

- a. In the second stage of the making of the seaweed-based product, and as illustrated in the schematic diagram of the process of the invention in
- 25 Figure 2, transferring 333 1/3 gallons of the seaweed mixture from steps (a) - (i) into a second blend tank;
- b. Adding 333 1/3 gallons of a liquid extract of a humic acid mixture to the second blend tank prepared by the process comprising the steps of: (i) adding 200 to 500 pounds, preferably 300 pounds, of commercially-
- 30 obtainable peat in a tank; (ii) adding 1,000 gallons of distilled water to the tank to achieve a concentration of between 8.0 to 58.0% of humic acid,

- preferably a 20.0% to 30.0% concentration; (iii) heating the tank to 100°F; (iv) agitating the mixture for a 24-hour period; (v) adding a bacteria-containing component comprising a mixture of aerobic and facultative bacteria to achieve a concentration of between 0.02% to 0.40%; (vi) adding an antifungal selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05% to 0.30% (wt/wt), preferably 0.20% (wt/wt); (vii) agitating the mixture at 100°F for 24 hours; and (viii) extracting the mixture through a 60-mesh shaker screen;
- 5
- 10 c. Adding 333 1/3 gallons of an oxygen-containing component obtained by the process in step 1f above; and
- d. Adding a lactobacillus/aloe mixture consisting of 125 ml of a concentrated solution of lactobacillus acidophilus, 50 gallons of a 1:1 concentrate of aloe and an antifungal compound selected from the group consisting of
- 15 potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05% to 0.30% (wt/wt), preferably 0.20% (wt/wt).

Applicant has deposited with the ARS Patent Culture Collection in Peoria, Illinois the bacteria-containing component comprising a mixture of aerobic and facultative bacteria identified in the second stage step (b)(v). The deposit date is July 30, 2003 and the identification number is NRRL B-30684. This bacteria-containing component is a mixture of Formula 50 and Formula 70 from John L. Biesz, located at 132 Springhouse Road, Allentown, PA 18104, Telephone 610-398-9317 and fax 610-398-9317. In Biesz's catalog, Biesz identifies Formula 50 for use with food and beverage wastewater treatment as well as municipal and domestic wastewaters. Biesz identifies Formula 70 for use in barn drain systems and animal waste pits.

20

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A typical use of the product can be described as follows: spreading the seaweed-based product over the surface of the wastewater in sufficient quantities to see a reduction in the BOD, TSS, ammonia, and phosphorus, while at the same time minimizing the amount of sludge removal. In a preferred embodiment, every four weeks incorporate

30

the seaweed-based product at the rate of one gallon per 100,000-gallons per day of wastewater processed.

CLAIMS:

I claim:

1. A process of making a wastewater treating seaweed-containing liquid composition by the steps comprising:
 - 5 a. Adding to a first blend tank a first quantity, assumed for reference to be about 1,0000-gallons, of a liquid extract of seaweed of a kind selected from the group consisting of *Ascophyllum nodosum*, *Sargassum natan*, and *Sargassum fluitan* and prepared by the steps comprising: (i) drying the seaweed with a heat source; (ii) mixing the dried seaweed in distilled water in a ratio of 1 pound of dried seaweed to about 22-
10 176 pounds of distilled water (wt/wt); (iii) heating the seaweed-water mixture to between 80 degrees to 150 degrees Fahrenheit for a period of from 4 to 7 days; and (iv) filtering off the solids to obtain said first quantity of liquid extract;
 - b. Adding to said first quantity in said first blend tank about 7 quarts of a 37 % formaldehyde solution to obtain a concentration of 0.1% (wt/wt) in said first quantity
15 liquid extract-formaldehyde mixture;
 - c. Agitating said liquid extract-formaldehyde mixture for a period of approximately 6 to 12 hours;
 - d. Adding to said first blend tank about 12 $\frac{3}{4}$ -gallons of a micro-nutrient based component consisting of the following nutrients in the ratios indicated in parentheses, 8%
20 manganese sulfate (12.50%), 25% copper sulfate (0.48%), 20% iron sulfate (0.60%), 12.3% zinc sulfate (30.89%), 20.5% sodium borate (1.22%), 36% sodium molybdate (0.07%), citric acid (15.18%) and water (39.05%), wherein said nutrients are at a concentration of 0.2% to 1.8% (nutrients/liquid extract-formaldehyde mixture) (wt/wt), preferably at 1.2% (wt/wt);
 - 25 e. Agitating the liquid extract-formaldehyde-nutrient mixture for a period of from 6 to 12 hours;
 - f. Adding to the contents of said first blend tank about 33 $\frac{1}{3}$ -gallons of an oxygen-containing component to achieve a concentration of 2-10% (vol/vol), preferably 5% (vol/vol) with the liquid extract-formaldehyde-nutrient mixture, wherein said oxygen

containing component being prepared by the steps of: (i) adding about 5-gallons of distilled water to a container; (ii) adding 50 to 200 oz. of a 37% hydrogen peroxide solution into the distilled water to achieve a final concentration of 1.0 to 5.0% (vol/vol), preferably 2.5% (vol/vol); (iii) adding about 5.0 to 50.0 grams, preferably 10.0 grams, of potassium stannate as a stabilizer into the water-peroxide solution; (iv) adding about 1,500-ml of the above concentrated oxygen-containing mixture to 1,000-gal of distilled water to achieve a final solution of the oxygen-containing component with a concentration of about 20 ppm dissolved oxygen;

g. Agitating the then existing mixture in the first blend tank for approximately 1 to 2 hours;

h. Adding to the first blend tank about 9-pounds of an antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05% to 0.30% (wt/wt), preferably 0.20 % (wt/wt);

i. Agitating the then existing mixture in the first blend tank for a period of about 4 hours;

j. Transferring about 333 $\frac{1}{3}$ - gallons of said then existing mixture from steps a-i into a second blend tank;

k. Adding about 333 $\frac{1}{3}$ -gallons of a liquid extract of a peat-bacteria-antifungal mixture to the second blend tank prepared by the process comprising the steps of (i) adding about 200 to 500-pounds, preferably 300 pounds, of peat in a preparation tank; (ii) adding about 1,000-gallons of water to the preparation tank to achieve a concentration of between 8.0 to 58.0 % of humic acid, preferably a 20.0 % to 30.0 % concentration; (iii) heating the contents of said preparation tank to about 100° F; (iv) agitating the peat mixture in said preparation tank for a period of about 24 hours; (v) adding a bacteria-containing component comprising a mixture of aerobic and facultative bacteria to achieve a concentration of between 0.02 % to 0.40 % bacteria concentration; (vi) adding an antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of

between 0.05 % to 0.30 % (wt/wt), preferably 0.20 % (wt/wt) of the antifungal compound to the peat-bacteria mixture; (vii) agitating the peat-bacteria-antifungal mixture at about 100° F for about 24 hours; and (viii) extracting the peat-bacteria-antifungal mixture through a 60-mesh shaker screen;

- 5 1. Adding to the second blend tank about 333 ¹/₃-gallons of an oxygen-containing component obtained by the process in step f above; and
- m. Adding a lactobacillus/aloe mixture consisting of about 125-ml of a concentrated solution of lactobacillus acidophilus, about 50-gallons of a 1:1 concentrate of aloe and an
- 10 antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05 % to 0.30 % (wt/wt), preferably 0.20 % (wt/wt).
2. A process of treating wastewater comprising the steps:
- a. Preparing a wastewater treating seaweed-containing composition comprising the
- 15 steps:
- i. Adding to a first blend tank a first quantity, assumed for reference to be about 1,0000-gallons, of a liquid extract of seaweed of a kind selected from the group consisting of Ascophyllum nodosum, Sargassum natan, and Sargassum
- 20 fluitan and prepared by the steps comprising: (i) drying the seaweed with a heat source; (ii) mixing the dried seaweed in distilled water in a ratio of 1 pound of dried seaweed to about 22-176 pounds of distilled water (wt/wt); (iii) heating the seaweed-water mixture to between 80 degrees to 150 degrees Fahrenheit for a period of from 4 to 7 days; and (iv) filtering off the solids to obtain said first
- quantity of liquid extract;
- 25 ii. Adding to said first quantity in said first blend tank about 7 quarts of a 37 % formaldehyde solution to obtain a concentration of 0.1% (wt/wt) in said first quantity liquid extract-formaldehyde mixture;
- iii. Agitating said liquid extract-formaldehyde mixture for a period of approximately 6 to 12 hours;

iv. Adding to said first blend tank about 12 $\frac{3}{4}$ -gallons of a micro-nutrient based component consisting of the following nutrients in the ratios indicated in parentheses, 8% manganese sulfate (12.50%), 25% copper sulfate (0.48%), 20% iron sulfate (0.60%), 12.3% zinc sulfate (30.89%), 20.5% sodium borate (1.22%),
5 36% sodium molybdate (0.07%), citric acid (15.18%) and water (39.05%), wherein said nutrients are at a concentration of 0.2% to 1.8% (nutrients/liquid extract-formaldehyde mixture) (wt/wt), preferably at 1.2% (wt/wt);

v. Agitating the liquid extract-formaldehyde-nutrient mixture for a period of from 6 to 12 hours;

10 vi. Adding to the contents of said first blend tank about 33 $\frac{1}{3}$ -gallons of an oxygen-containing component to achieve a concentration of 2-10% (vol/vol), preferably 5% (vol/vol) with the liquid extract-formaldehyde-nutrient mixture, wherein said oxygen containing component being prepared by the steps of: (i) adding about 5-gallons of distilled water to a container; (ii) adding 50 to 200 oz.
15 of a 37% hydrogen peroxide solution into the distilled water to achieve a final concentration of 1.0 to 5.0% (vol/vol), preferably 2.5% (vol/vol); (iii) adding about 5.0 to 50.0 grams, preferably 10.0 grams, of potassium stannate as a stabilizer into the water-peroxide solution; (iv) adding about 1,500-ml of the above concentrated oxygen-containing mixture to 1,000-gal of distilled water to
20 achieve a final solution of the oxygen-containing component with a concentration of about 20 ppm dissolved oxygen;

vii. Agitating the then existing mixture in the first blend tank for approximately 1 to 2 hours;

25 viii. Adding to the first blend tank about 9-pounds of an antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05% to 0.30% (wt/wt), preferably 0.20 % (wt/wt);

ix. Agitating the then existing mixture in the first blend tank for a period of about 4 hours;

x. Transferring about 333 $\frac{1}{3}$ - gallons of said then existing mixture from steps (a)(i)-(ix) into a second blend tank;

xi. Adding about 333 $\frac{1}{3}$ -gallons of a liquid extract of a peat-bacteria-antifungal mixture to the second blend tank prepared by the process comprising the steps of (i) adding about 200 to 500-pounds, preferably 300 pounds, of peat in a preparation tank; (ii) adding about 1,000-gallons of water to the preparation tank to achieve a concentration of between 8.0 to 58.0 % of humic acid, preferably a 20.0 % to 30.0 % concentration; (iii) heating the contents of said preparation tank to about 100° F; (iv) agitating the peat mixture in said preparation tank for a period of about 24 hours; (v) adding a bacteria-containing component comprising a mixture of aerobic and facultative bacteria to achieve a concentration of between 0.02 % to 0.40 % bacteria concentration; (vi) adding an antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05 % to 0.30 % (wt/wt), preferably 0.20 % (wt/wt) of the antifungal compound to the peat-bacteria mixture; (vii) agitating the peat-bacteria-antifungal mixture at about 100° F for about 24 hours; and (viii) extracting the peat-bacteria-antifungal mixture through a 60-mesh shaker screen;

xii. Adding to the second blend tank about 333 $\frac{1}{3}$ -gallons of an oxygen-containing component obtained by the process in step (a)(vi) above;

xiii. Adding a lactobacillus/aloe mixture consisting of about 125-ml of a concentrated solution of lactobacillus acidophilus, about 50-gallons of a 1:1 concentrate of aloe and an antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid to achieve a concentration of between 0.05 % to 0.30 % (wt/wt), preferably 0.20 % (wt/wt); and

b. Applying said composition to said wastewater in a quantity sufficient to substantially reduce the BOD, TSS, Ammonia and total phosphorus contained therein.

3. A method of treating wastewater comprising the steps:
- a. making up a liquid waste treating composition containing:
 - i. a processed seaweed base, to which is added a formaldehyde solution;
 - 5 ii. a micro-nutrient component having manganese sulfate, copper sulfate, iron sulfate, zinc sulfate, sodium borate, sodium molybdate, citric acid, and water;
 - iii. an oxygen-containing component consisting of hydrogen peroxide, potassium stannate, and distilled water;
 - iv. an antifungal compound selected from the group consisting of potassium sorbate, sodium propionate, sodium formate, propionic acid, and formic acid;
 - 10 v. a humic acid additive comprising peat, humic acid, and a mixture of aerobic and facultative bacteria; and
 - vi. a lactobacillus/aloe mixture made up of a concentrated solution of lactobacillus acidophilus and concentrated aloe; and
 - b. treating the wastewater with said composition.

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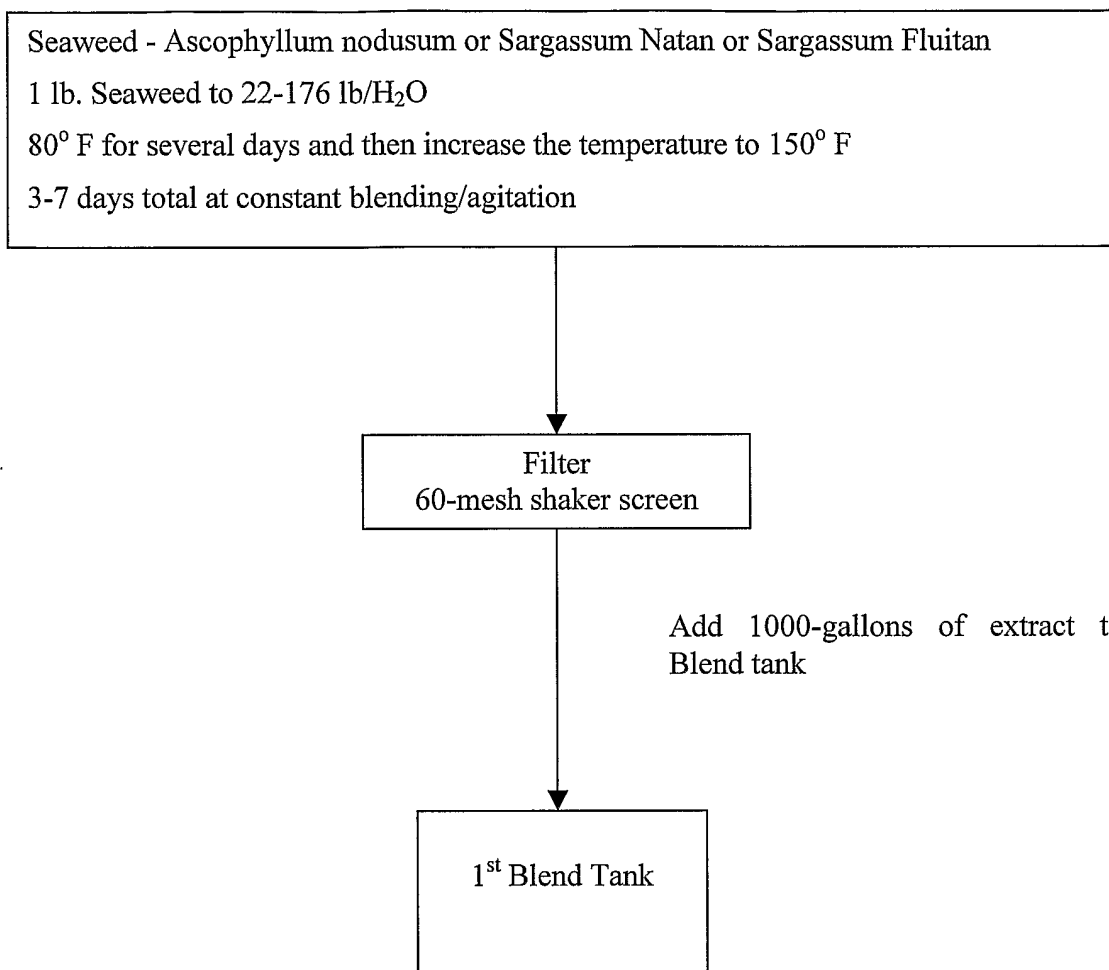


FIGURE 1A
First Stage - Step 1

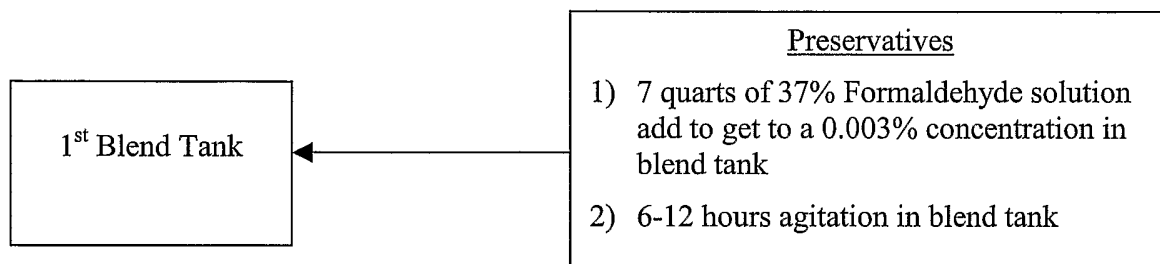


FIGURE 1B
First Stage - Step 2

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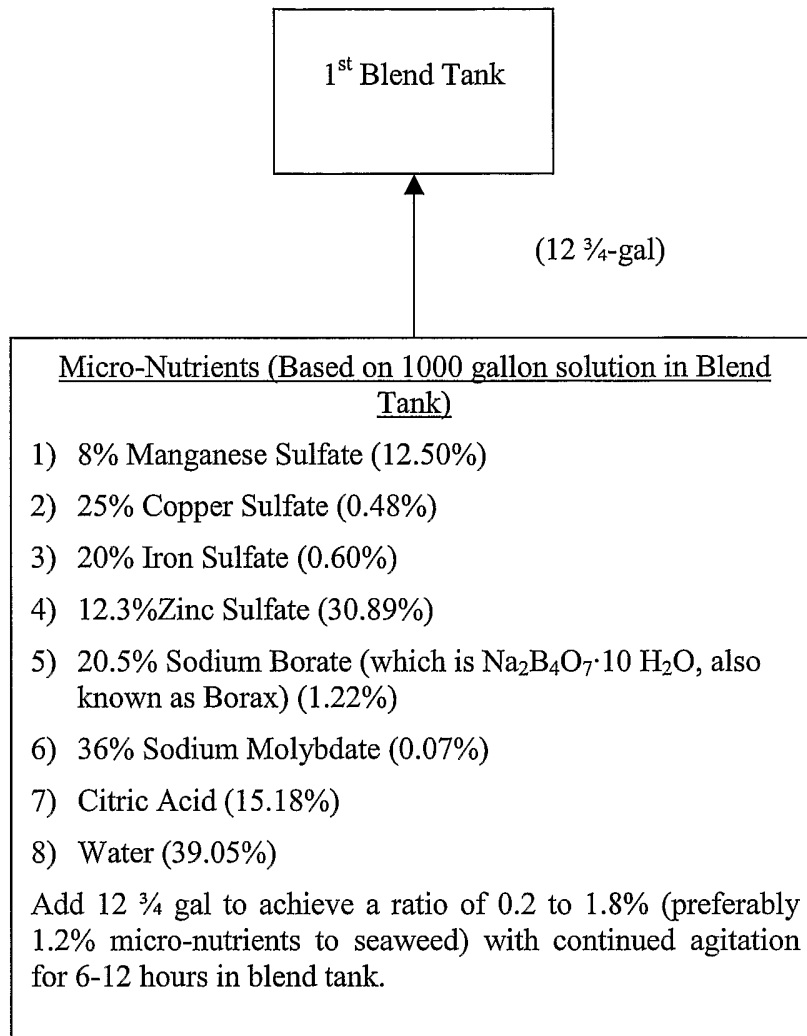


FIGURE 1C
First Stage - Step 3

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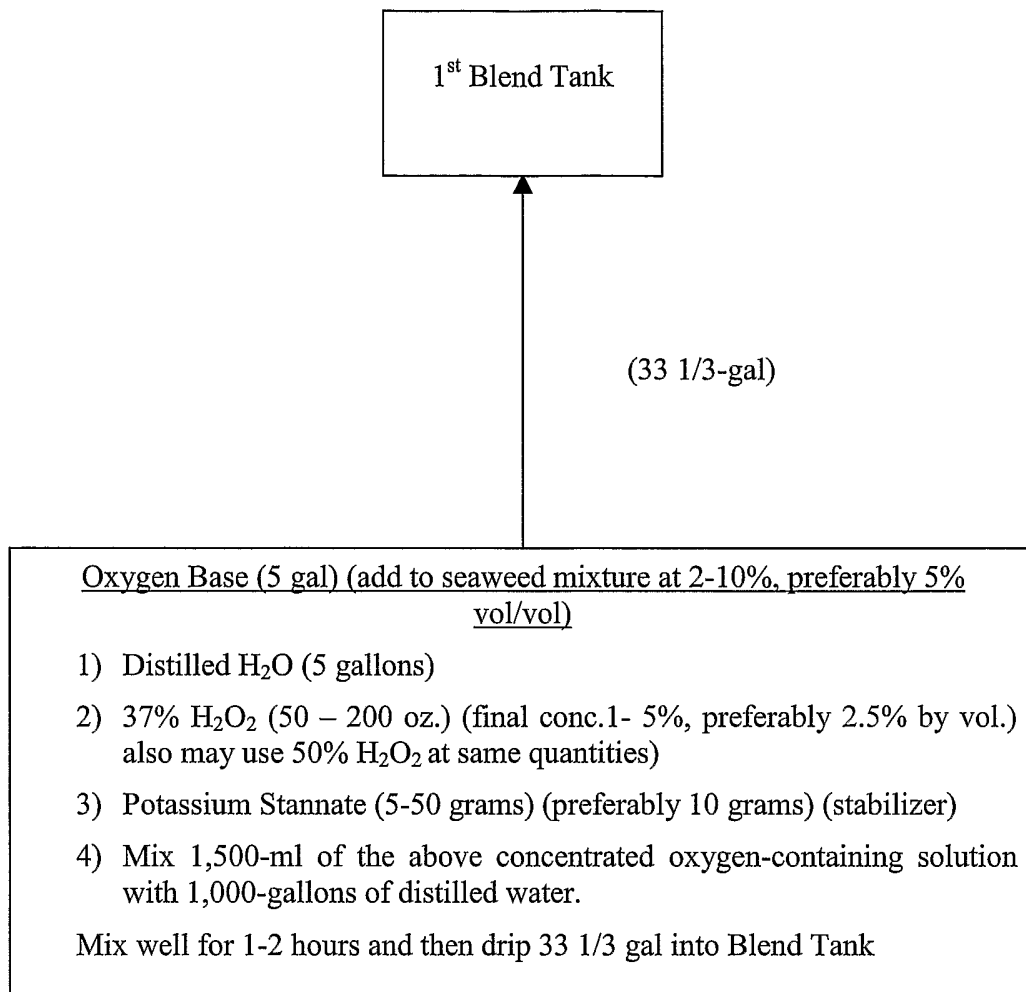


FIGURE 1D
First Stage - Step 4

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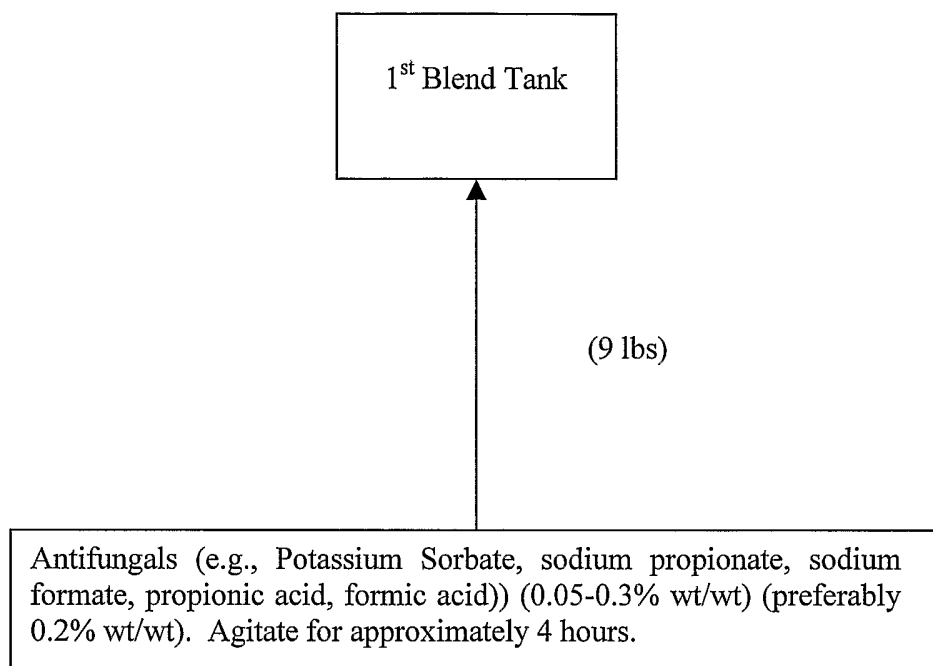


FIGURE 1E
First Stage - Step 5

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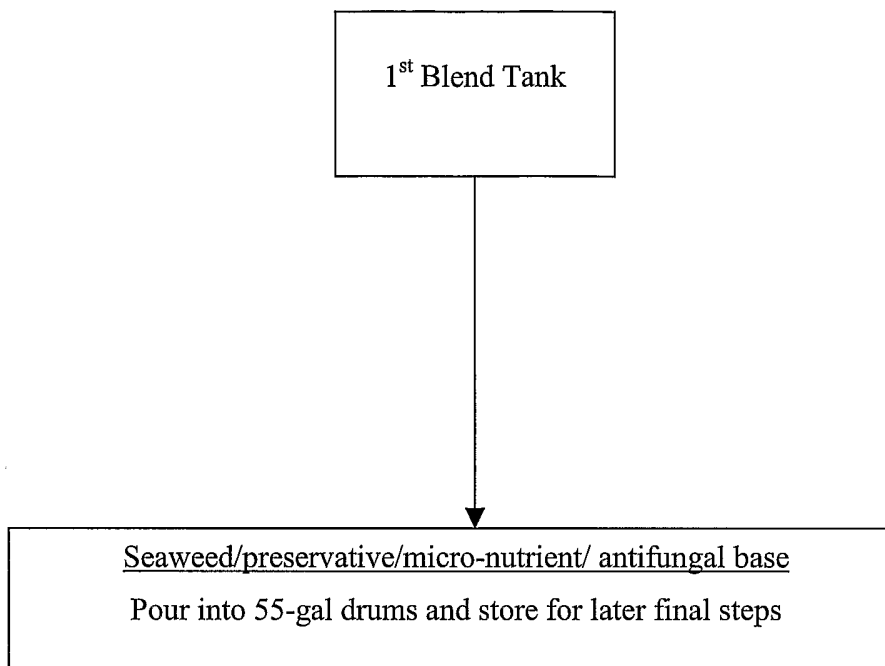


FIGURE 1F
First Stage - Step 6

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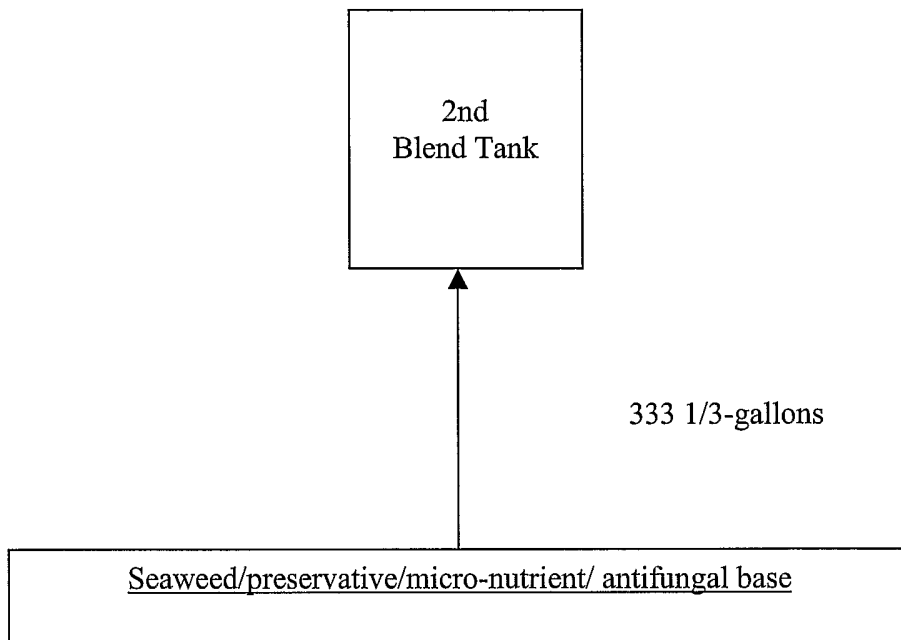


FIGURE 2A
Second Stage - Step 1

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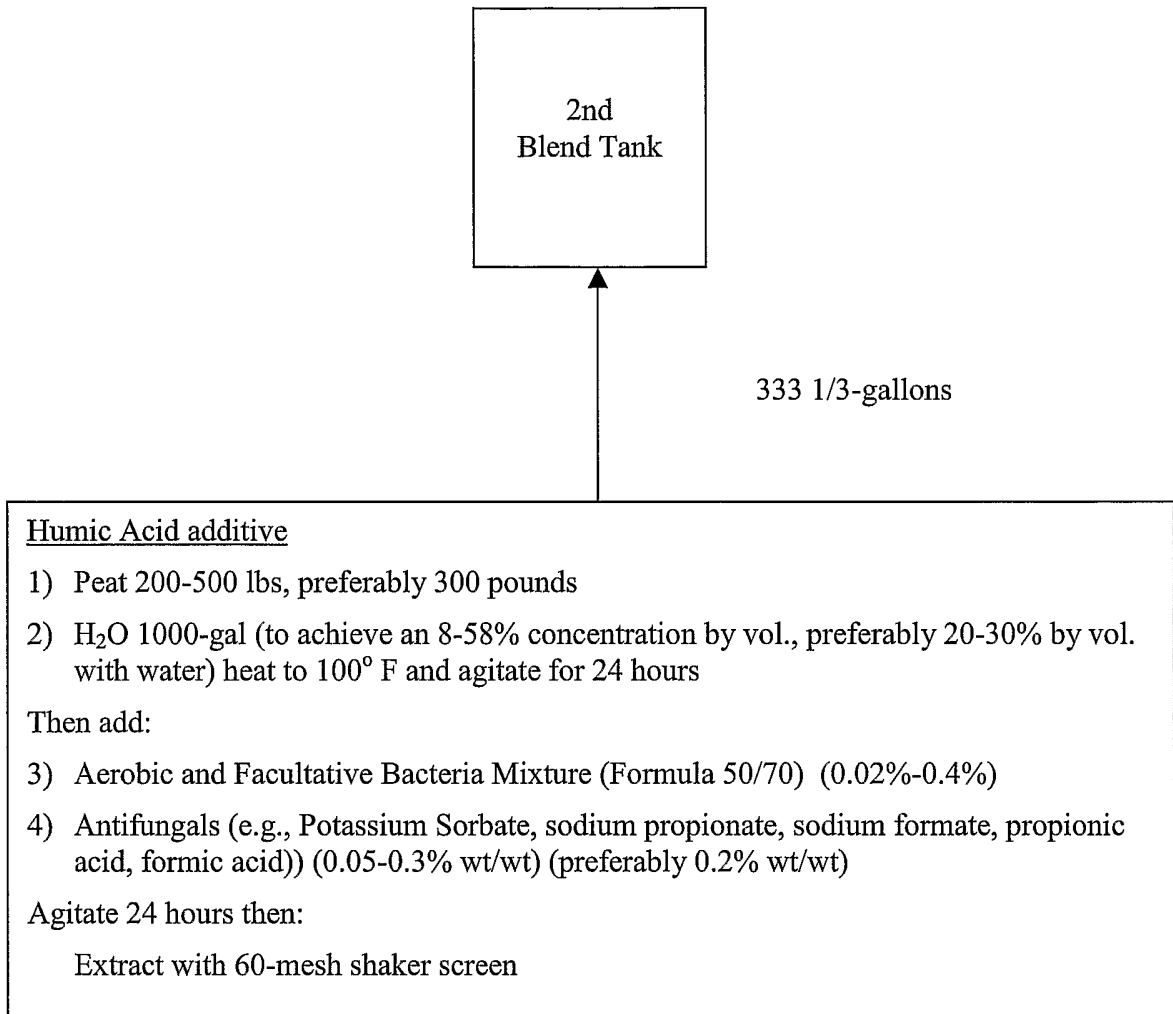


FIGURE 2B
Second Stage - Step 2

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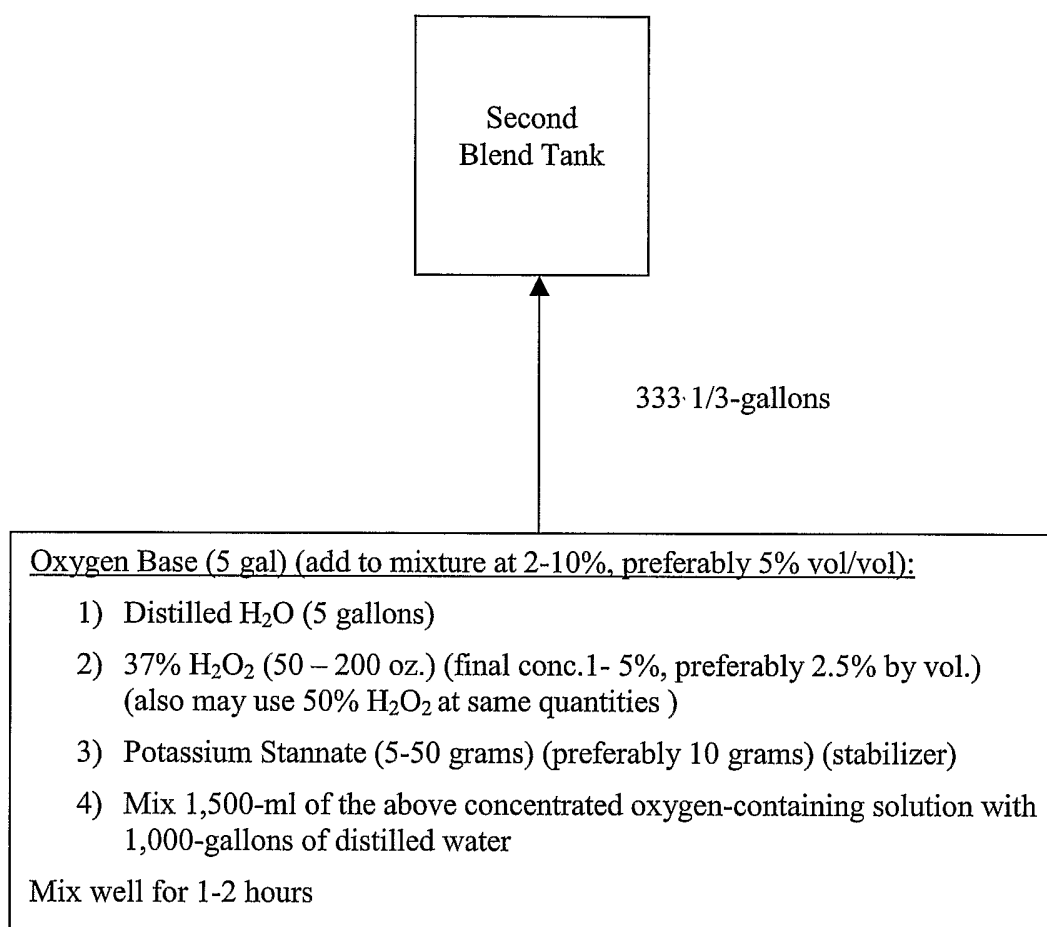


FIGURE 2C
Second Stage - Step 3

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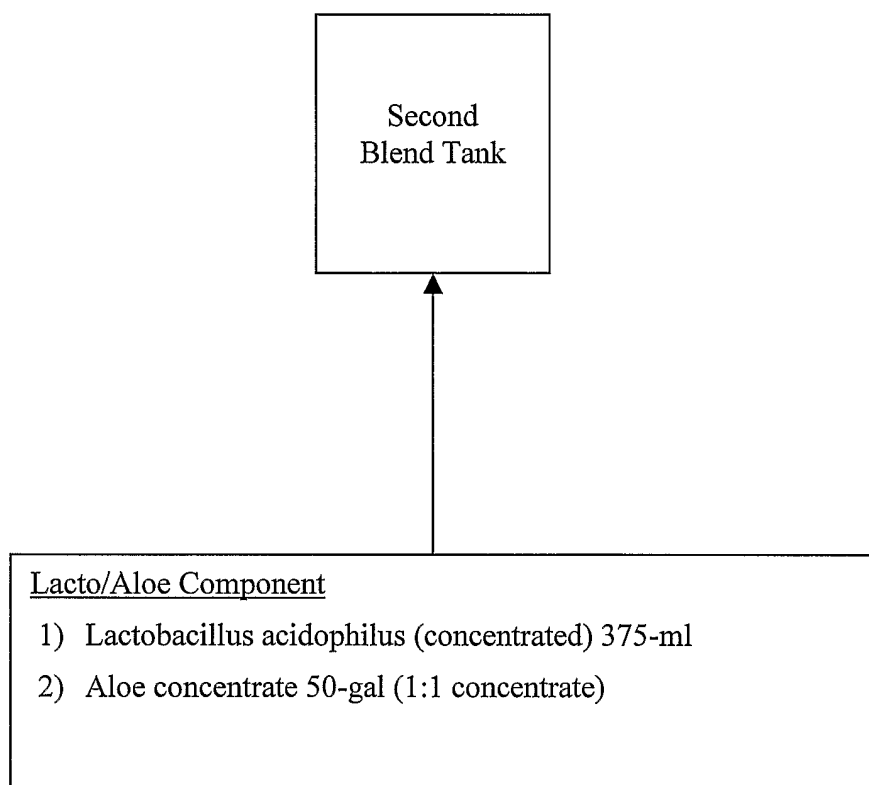


FIGURE 2D
Second Stage - Step 4

INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER
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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
 Minimum documentation searched (classification system followed by classification symbols)
 IPC 7 C02F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)
 EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 229 118 A (CAMPBELL WILLIAM E) 20 July 1993 (1993-07-20) column 2, line 40 - column 3, line 27 column 4, line 19 - column 5, line 26; claims 1-8	1-3
X	US 5 648 313 A (POHL PETER) 15 July 1997 (1997-07-15)	2,3
Y	column 1; claims 1,10,12	1
X	US 5 863 433 A (BEHREND'S LESLIE L) 26 January 1999 (1999-01-26)	2,3
Y	column 14, lines 23-34; examples 2,3	1
	-/--	

Further documents are listed in the continuation of box C. Patent family members are listed in annex.

° Special categories of cited documents :

A document defining the general state of the art which is not considered to be of particular relevance	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
E earlier document but published on or after the international filing date	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
O document referring to an oral disclosure, use, exhibition or other means	*&* document member of the same patent family
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search 17 December 2004	Date of mailing of the international search report 10/01/2005
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Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Kurtulan, M
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INTERNATIONAL SEARCH REPORT

International Application No
PCT/US2004/024503

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 1996, no. 02, 29 February 1996 (1996-02-29) -& JP 07 275868 A (KANEKATSU CLEAN SYST:KK; others: 02), 24 October 1995 (1995-10-24)	2, 3
Y	abstract -----	1

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2004/024503

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.: -
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
see FURTHER INFORMATION sheet PCT/ISA/210

3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.

2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.

3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:

4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest.
- No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box II.2

Claims Nos.: -

Claims 2-3 have been searched incompletely since they do not fulfil the requirements of Art. 6 PCT for the following reasons:

Present claims 2 and 3 relate to a method and process for treating wastewater. The two claims however do not disclose any method steps but only repeat the features required to prepare the liquid treating composition disclosed in claim 1. In this case a lack of conciseness (and clarity) within the meaning of Article 6 PCT arises to such an extent as to render a meaningful search of the claims impossible. Consequently, the search has been carried out for those parts of the application which do appear to be clear (and concise), namely the following features of the respective claims:

Claim 2: Applying a wastewater treating composition to wastewater to reduce BOD, TSS, Ammonia and total phosphorus contained therein

Claim 3: Treating wastewater with said composition

The applicant's attention is drawn to the fact that claims relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure. If the application proceeds into the regional phase before the EPO, the applicant is reminded that a search may be carried out during examination before the EPO (see EPO Guideline C-VI, 8.5), should the problems which led to the Article 17(2) declaration be overcome.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US2004/024503

Patent document cited in search report	A	Publication date	Patent family member(s)	Publication date
US 5229118	A	20-07-1993	US 5350588 A	27-09-1994
US 5648313	A	15-07-1997	DE 4322743 A1	12-01-1995
			CA 2166717 A1	19-01-1995
			WO 9501836 A1	19-01-1995
			DE 59406145 D1	09-07-1998
			EP 0707519 A1	24-04-1996
			JP 9502386 T	11-03-1997
			NO 960077 A	08-01-1996
US 5863433	A	26-01-1999	NONE	
JP 07275868	A	24-10-1995	NONE	