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(54) **Waterproof connector**

(57) A waterproof connector having a male and female housing parts (A), (B) adapted to fit each other and an "O" ring 23 pressed between the male and female housing parts to effect a seal therebetween. The male housing part has an inner sleeve 2 on which the "O" ring is fitted and an outer sleeve 3 having a larger diameter than the inner sleeve and substantially surrounding the latter, while the female housing part has a cylindrical wall 27 defining an opening for receiv-

ing the male housing part. In the assembled state, the cylindrical wall of the female housing part is fitted in the gap between the inner sleeve and the outer sleeve of the male housing part, with the "O" ring pressed between the outer peripheral surface of the inner sleeve of male housing part and the inner peripheral surface of the cylindrical wall of the female housing part.

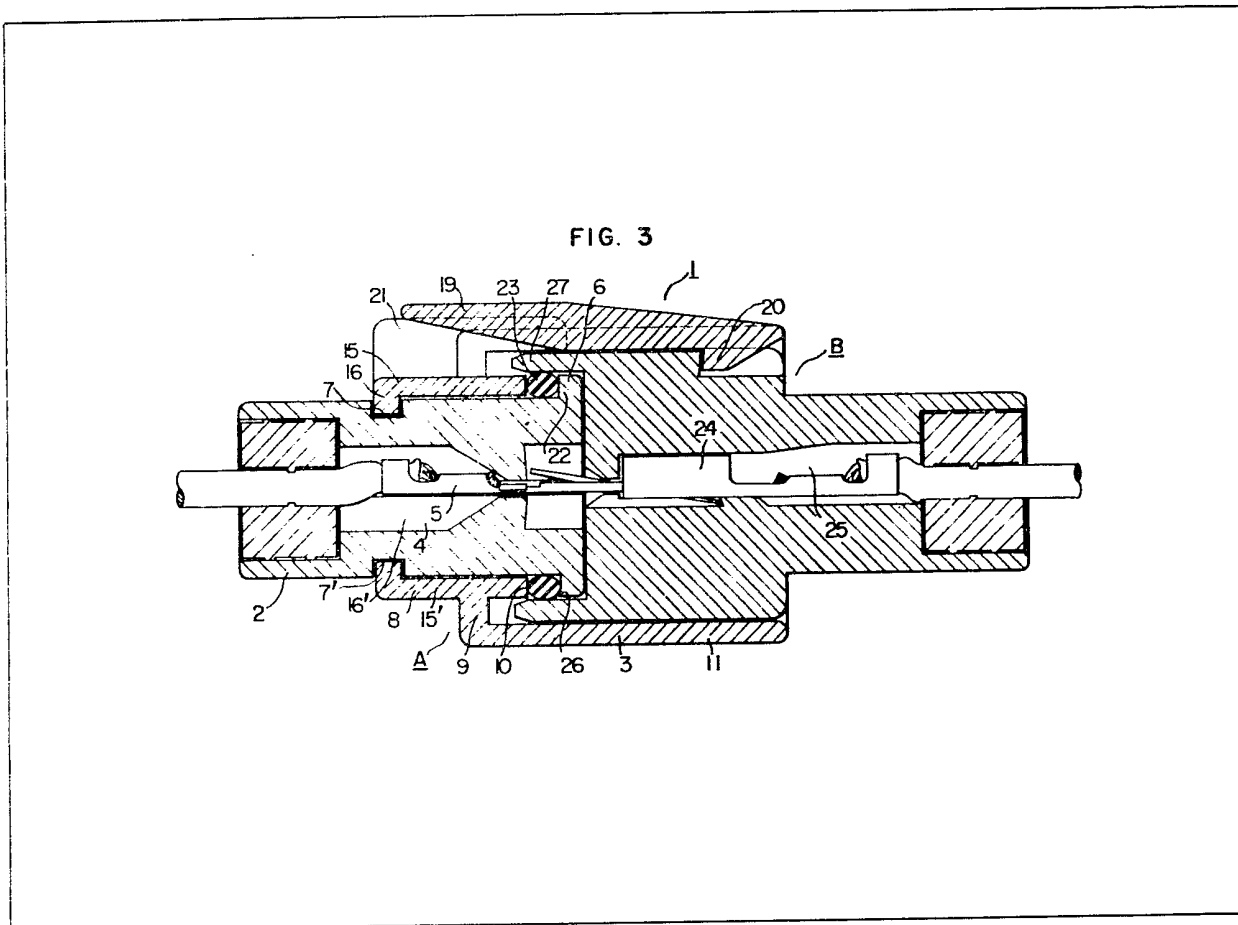


FIG. 1 PRIOR ART

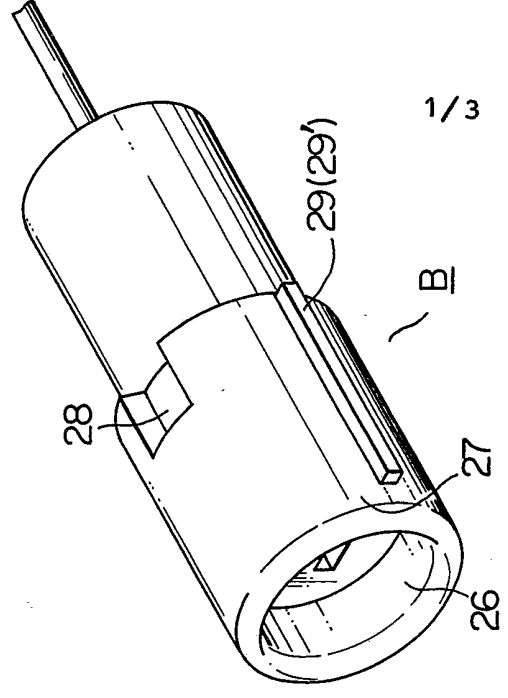
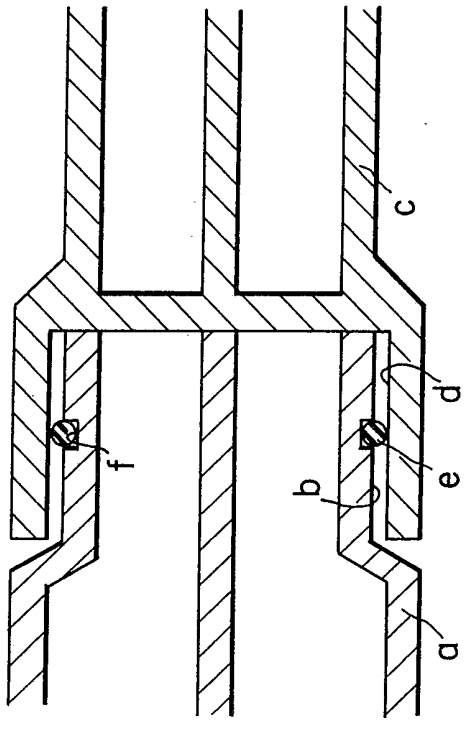


FIG. 2

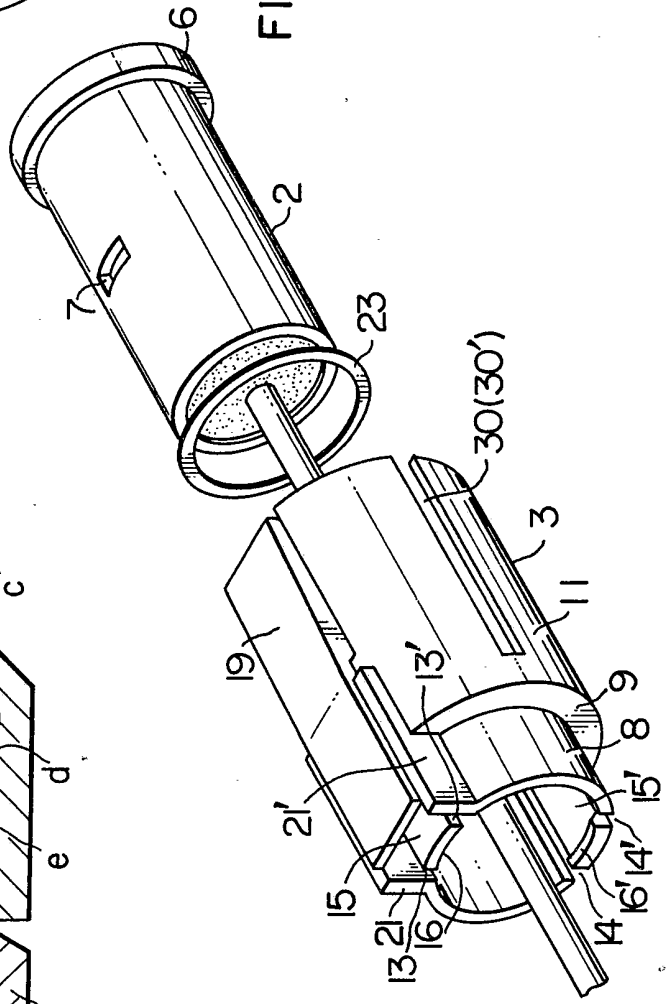
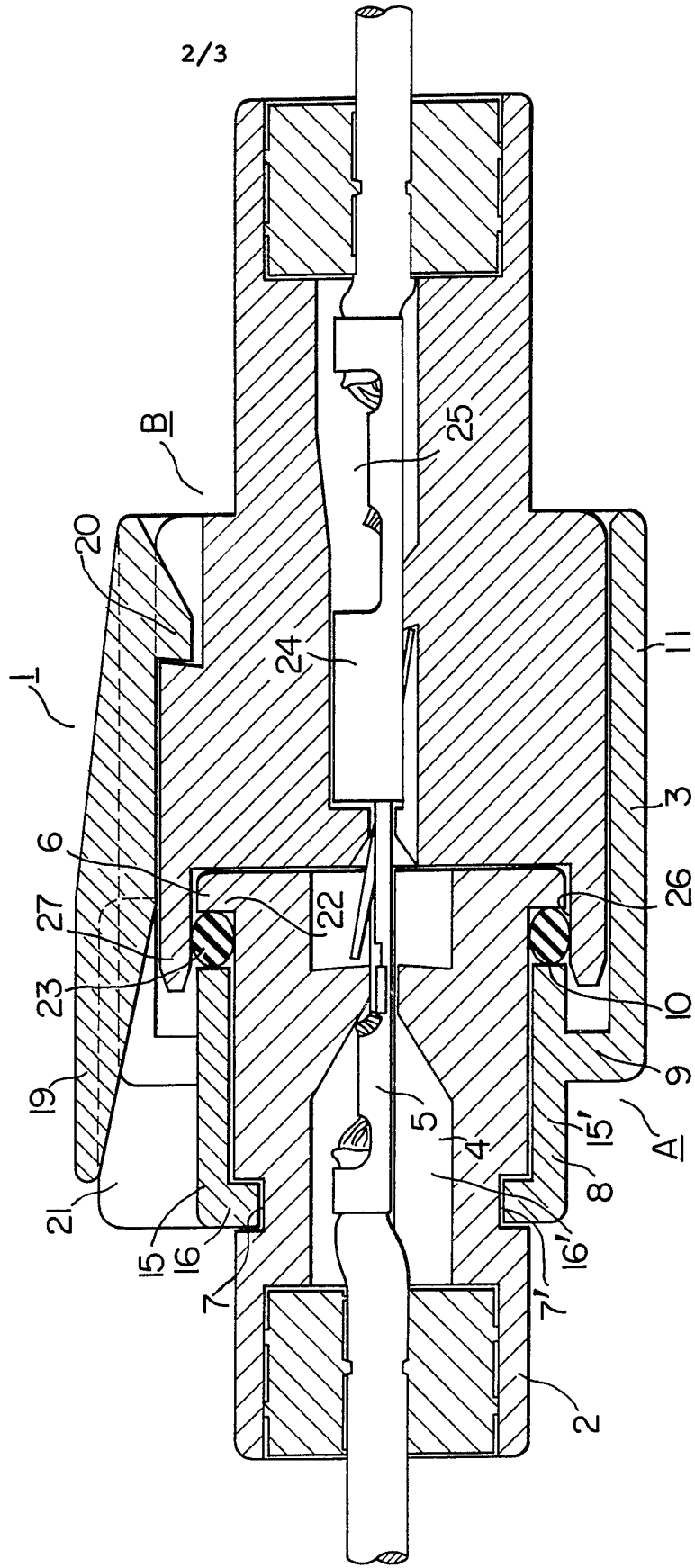


FIG. 3



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FIG. 4

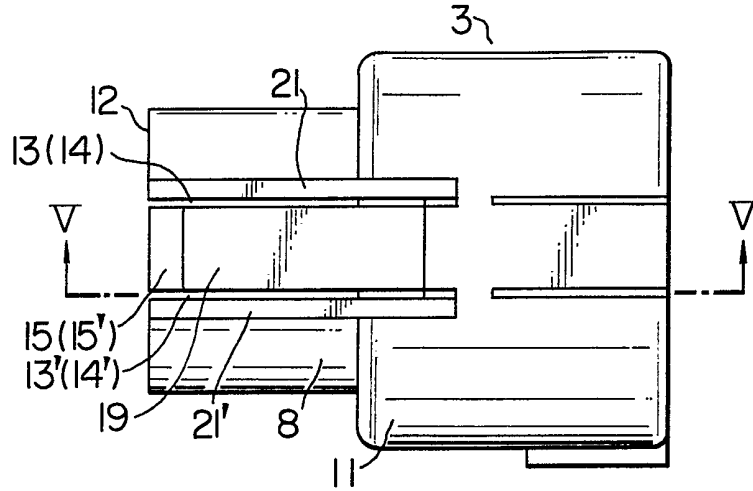
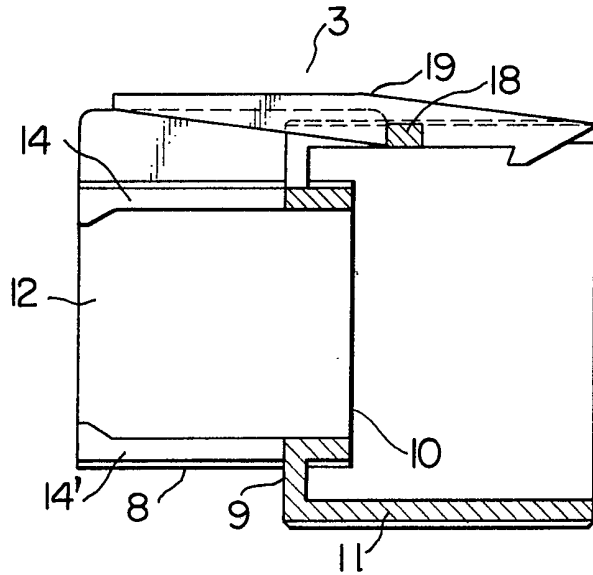


FIG. 5



SPECIFICATION

Waterproof connector

5 BACKGROUND OF THE INVENTION

The present invention relates to a waterproof connector for electric wiring laid, for example, in automobiles.

- As will be described in detail with reference to the drawings, conventional waterproof connector has two housing parts which are assembled together with an "O" ring interposed therebetween. This "O" ring tends to be damaged during assembling of the connector to deteriorate the sealing effect. In addition, burrs are likely to be formed on one of the housing part along the parting line of split type mold for forming the housing part to require a troublesome work for completely removing the burrs. If the burrs are not completely eliminated, the sealing effect of the "O" ring is further reduced.

SUMMARY OF THE INVENTION

- 25 Accordingly, an object of the invention is to provide a waterproof connector which is constructed to eliminate the danger of damaging of the "O" ring.

- Another object is to provide a waterproof connector which can be formed without leaving any burr.

- To these ends, according to the invention, there is provided a waterproof connector having a first and a second housing parts which are adapted to fit each other, one of the housing parts having a fitting portion constituted by an inner sleeve around which wound is an "O" ring made of an elastic member such as rubber and a large-diameter sleeve formed at a suitable distance from the inner sleeve, while the other of the housing parts having a cylindrical wall adapted to be placed between the large-diameter sleeve and the inner sleeve of the first-mentioned housing part with the "O" ring pressed between the outer peripheral surface of the inner sleeve of one of the first-mentioned housing part and the inner peripheral surface of the second-mentioned housing part.

- The above and other objects, as well as advantageous features of the invention will become more clear from the following description of the preferred embodiments taken in conjunction with the accompanying drawings.

55 BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a sectional view of a fitting portion of a conventional waterproof connector;

- 60 *Figure 2* is a perspective view of a waterproof connector in accordance with the invention;

Figure 3 is a sectional plan view of the waterproof connector shown in Fig. 2;

- 65 *Figure 4* is a plan view of a male housing

part; and

Figure 5 is a sectional view taken along the line V-V of Fig. 4.

70 DESCRIPTION OF THE PREFERRED EMBODIMENTS

- Before turning to the description of the preferred embodiments of the invention, a typical conventional waterproof connector will be explained to facilitate the understanding of the drawbacks of the conventional connector and, hence, the advantage brought about by the present invention.

- Referring to Fig. 1, a typical conventional waterproof connector has a first or male housing part (a) and a second or female housing part (c). The seal between these housing parts is achieved by an "O" ring (e) interposed between the outer peripheral surface (b) of the housing (a) and the inner peripheral surface (d) of the housing part (c). Before the fitting of the male housing part (a) in the female housing (c), the "O" ring is always exposed to the outside so that the surface of the "O" ring tends to be damaged at its surface during the assembling of a wire harness of the electric wiring in automobile or during attaching to the automobile chassis, resulting in a deteriorated sealing effect in the seal between the fitting portions of both housing parts (a) and (c).

- In the outer peripheral surface (b) of the housing part (a), formed is an annular recess (f) for receiving and fixing the "O" ring (e). Therefore, the housing part (a) is formed by means of a split type mould having two mould parts adapted to be brought together in the direction perpendicular to the axis of the housing part (a). In consequence, burrs are formed along the parting line of the split type mould, on the surface of the housing part (a) including the bottom of the annular recess (f) for receiving the "O" ring (e), in the axial direction of the housing part (a). A troublesome work is required for removing these burrs. If the burrs are not removed completely, the sealing effect of the "O" ring is seriously deteriorated.

- This problem, however, is fairly avoided by the present invention as will be fully understood from the following description of the preferred embodiment.

- Hereinafter, a preferred embodiment of the invention will be described with reference to 120 Figs. 2 to 5. A waterproof connector in accordance with the invention has a male housing part (A) and a female housing part (B) which are adapted to fit each other. The male housing part (A) has an inner sleeve 2 and an outer sleeve 3 which are fitted to each other. The inner sleeve 2 has a chamber 4 for accommodating a male terminal 5. An annular protrusion 6 is formed on the same end of the inner sleeve as the direction of projection of the male terminal 5. Recesses 7, 7' are

formed in the peripheral surface of the mid portion of the inner sleeve 2, in such a manner as to diametrically oppose to each other.

5 The inner sleeve 2 having the construction stated above can be formed by a split type mould having mould parts which are separable in the axial direction of the sleeve 2. Namely, it is possible to form the parting line of the mould parts on the peripheral surface of the annular protrusion 6, i.e. on a plane perpendicular to the axis of the annular protrusion 6.

10 The outer sleeve 3 is constituted by a small-diameter sleeve portion 9 having an inside diameter substantially equal to the outside diameter of the inner sleeve 2 and a thickness substantially equal to the projection length of the annular protrusion 6, and a large-diameter sleeve portion 11 connected to the peripheral wall of mid portion of the small-diameter sleeve 8 through an annular wall 9. The large-diameter sleeve portion 11 extends at a distance from the outer peripheral surface of the small diameter portion 8 axially beyond one open end 10 of the small-diameter sleeve 8.

25 The small-diameter sleeve portion 9 has another open end 12 opposite to the first-mentioned end 10. Slits 13, 13', 14, 14' are formed in the wall of the small-diameter sleeve portion 8 from the open end 12 to reach the base portion of the annular wall 9, thereby to leave cantilevered tabs 15, 15' which are 180° spaced from each other around the axis of the small-diameter sleeve portion 8. The free ends of these tabs 15, 15' are bent inwardly to form hooks 16, 16'.

30 The large diameter sleeve portion 11 has notches or grooves 17 extending from the annular wall 9 to the open end thereof along the tabs 15, 15'. An arm 19 having a fulcrum portion 18 extended between opposing surfaces of the groove 17 is disposed in the groove 17.

45 A hooked portion 20 is formed on the end of the arm 19 adjacent to the open end of the large-diameter sleeve portion 11, while the other end of the same is narrowed and thinned toward the outside. Reference numerals 21, 21' designate side walls extending between the ends of the slits 13, 13' of the small-diameter sleeve portion 8 adjacent to the body of the later to the end of the groove 17 of the large-diameter sleeve portion 11.

50 In the assembled state of the male housing part, the inner sleeve 2 and the outer sleeve 3 are firmly anchored to each other with the hooks 16, 16' of the tabs 15, 15' of outer sleeve 3 engaged and received by the recesses 7, 7' of the inner sleeve 2 to prevent the outer sleeve 3 from being disengaged from the inner sleeve 2. Also, an annular recess 22 is formed between the open end 10 of the small-diameter portion of the outer sleeve 3 and the annular protrusion 6 of the

inner sleeve 2.

An "O" ring made of an elastic member such as rubber is wound round and received by the annular recess 22.

70 On the other hand, the female housing part B has a chamber 25 for accommodating a fast-on type female terminal 24. An opening 26 for receiving the male housing A is formed to communicate with this chamber 25. The opening 26 is defined by a cylindrical wall 27 having an inside diameter substantially equal to the outside diameter of the annular protrusion 6 and an outside diameter substantially equal to the inside diameter of the large-diameter sleeve portion 11 of the outer sleeve 3.

80 Also, a recess 28 is formed in the outer peripheral surface of the female housing part B.

85 For assembling the male and female housing parts (A) and (B), these housing parts are brought together so that the cylindrical wall 27 of the female housing part B is forced into the gap between the small-diameter sleeve portion 8 and the large-diameter sleeve portion 11 of the male housing part (A) beyond the annular recess 22 of the latter, while the hook 20 of the arm 19 formed in the male housing part (A) is received and retained by the recess 28 of the female housing part (B). In this state, the "O" ring 23 wound round the annular recess 22 makes resilient contacts with the outer peripheral surface of the inner sleeve 2 and the inner peripheral surface of the cylindrical wall 27 of the female housing (B) to achieve an effective seal therebetween.

100 In the drawings, reference numerals 29, 29' denote protrusions or ridges formed on the outer peripheral surface of the female housing part (B) at a 180° interval around the axis of the female housing part (B), while numerals 30, 30' denote guide openings cut from the open end edge of the outer sleeve 3 and adapted to restrict the positional relationship between two housing parts (B), (A) in the rotational direction.

115 As has been described, according to the invention, there is provided a waterproof connector constituted by male and female housing parts A and B adapted to fit each other, wherein the male housing part A has the inner sleeve 2 round which wound is an "O" ring 23 and a large diameter sleeve portion 11 which is radially spaced from the inner sleeve 2, while the female housing part B has a cylindrical wall 27 adapted to fit in the gap between the large-diameter sleeve portion 11 and the inner sleeve 2, with the "O" ring pressed between the outer peripheral surface of the inner sleeve 2 and the inner peripheral surface of the cylindrical wall 27. Therefore, the "O" ring 23 is never exposed to the outside before the assembling of the male and female housing parts A and B, so that the "O" ring is protected any external damaging

force during the assembling of the wire harness, as well as during the mounting of the harness on the automobile, to ensure a good sealing effect of the "O" ring.

5 It is also to be noted that, in the waterproof connector of the invention, the formation of burrs on the housing part (A) in the axial direction is completely avoided for the following reasons. Namely, the housing part
10 (A) of the waterproof connector of the invention is formed of an inner sleeve 2 and an outer sleeve 3 which are shaped as separate bodies. The inner sleeve 2 has an annular protrusion 6 formed on one open end thereof,
15 while the outer sleeve 3 has a small-diameter sleeve portion 8 having an inside diameter substantially equal to the outside diameter of the inner sleeve 2 and a thickness substantially equal to the projection length of the
20 annular protrusion 6, and a large-diameter sleeve portion 11 connected to the small-diameter sleeve portion 8 through an annular wall 9 and extending forwardly beyond the open end 10 of the small-diameter sleeve
25 portion 8 at a predetermined radial distance from the latter. The annular recess 22 for receiving "O" ring 23 is formed between the annular protrusion 6 of the inner sleeve 2 and the open end 10 of the small-diameter sleeve
30 portion 8 of the outer sleeve 3. Therefore, it is possible to avoid the formation of burrs in the surface of the annular recess 22, which burrs have been inevitably formed on the surface of the annular recess in the conventional connector
35 along the parting line of the split mould. The elimination of the axial burrs on the surface of the annular recess 22 ensures a close fit of the "O" ring 23 in the latter to provide an enhanced effect over the conventional waterproof connector.
40

As been described, according to the invention, it is possible to obtain a waterproof connector which can provide a much superior sealing effect of the "O" ring, partly because
45 the damage of the surface of the "O" ring is avoided and partly because the axial burrs on the surface of the "O" ring receiving recess is eliminated.

50 CLAIMS

1. A waterproof connector comprising a male housing part, a female housing part adapted to fit on said male housing part and an "O" ring made of rubber or the like elastic
55 material resiliently pressed between said housing parts, wherein said male housing part has a fitting portion constituted by an inner sleeve around which said "O" ring is wound and a large-diameter sleeve portion which is formed
60 at a predetermined radial distance from inner sleeve, while said female housing part, has a cylindrical wall defining the opening for receiving said male housing part, said cylindrical wall being fitted in the gap between said
65 inner sleeve and said large-diameter sleeve

portion of said male housing part, with said "O" ring pressed between the outer peripheral surface of said inner sleeve and the inner peripheral surface of said cylindrical wall of said female housing part.
70

2. A waterproof connector as claimed in claim 1, wherein said housing part A is constituted by an inner sleeve and an outer sleeve formed as separate bodies, said inner sleeve
75 having an annular protrusion formed on the outer periphery of one open end thereof, said outer sleeve including a small-diameter sleeve portion having an inside diameter substantially equal to the outside diameter of said
80 inner sleeve and a thickness substantially equal to the projection length of said annular protrusion, and a large-diameter sleeve portion connected to said small-diameter sleeve portion through an annular wall, said large-diameter sleeve portion being extended forwardly beyond an opening of said small-diameter sleeve portion with a predetermined radial distance from the latter, said male housing part being provided with an annular recess for
85 receiving said "O" ring between said annular protrusion of said inner sleeve and said open end of said small-diameter sleeve portion of said outer sleeve.
90

3. A waterproof connector, substantially as herein before described with reference to, and as shown in, Figs. 2 to 5 of the accompanying drawings.