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[Continued on next page]

(54) Title: METALLIC TOILET LID AND SEAT AND METHOD FOR MANUFACTURING

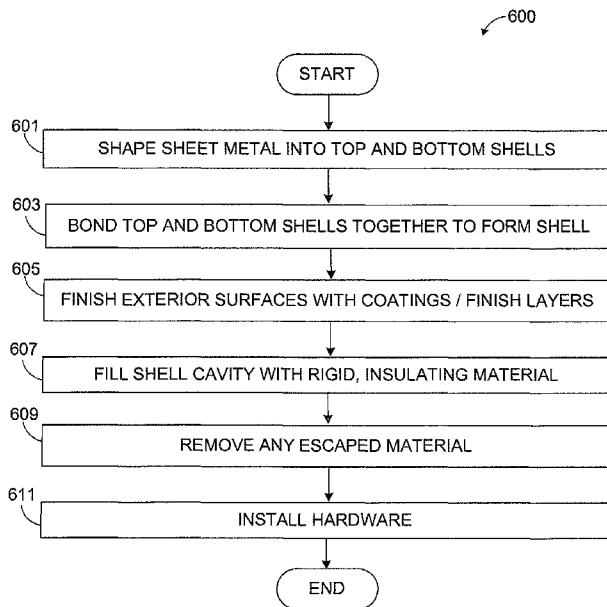


FIGURE 6

(57) Abstract: A toilet lid or seat (200, 500) for use with a toilet includes first (202, 302, 404) and second (204, 304, 408) metallic layers bonded together along an edge to form a shell having a shape and size associated with the toilet lid or seat, the shell having an interior volume. The toilet lid or seat also includes a core structural layer (406) disposed within the interior volume of the shell. The toilet lid or seat further includes a plurality of exterior layers (402, 410) disposed on exterior surfaces of the shell, the exterior layers configured to envelop the toilet lid or seat.

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B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC(8) - A47K 13/00, 13/13/02, 24 (2014.01) USPC - 4/234, 237, 242.1 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched CPC - A47K 13/00, 13/02, 13/24 (2014.02) Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Orbit, Google Patents, Google		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 1,636,649 A (RICHARDSON) 19 July 1927 (19.07.1927) entire document	1-3, 5, 15, 16, 18
Y		4, 6-14, 17, 19, 20
Y	US 3,772,111 A (GINSBURG) 13 November 1973 (13.11.1973) entire document	4, 8-14, 17
Y	US 3,484,876 A (THOMAS) 23 December 1969 (23.12.1969) entire document	6, 7, 13, 14, 19, 20
A	US 848,043 A (MCCORD et al) 26 March 1907 (26.03.1907) entire document	1-20
A	US 840,032 A (WILLMS) 01 January 1907 (01.01.1907) entire document	1-20
A	US 1,616,020 A (WOLF) 01 February 1927 (01.02.1927) entire document	1-20
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