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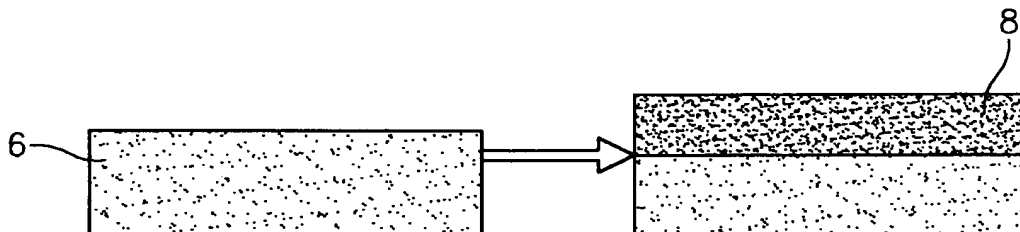
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(54) **Hard anodize of cold spray aluminum layer**

(57) A process for repairing components (60) includes the steps of providing a component (60) having an affected area (44) on a surface (45) of a component (60) to be repaired; depositing a repair material over the affected area (44) on the surface (45) of the component (60) so that the repair material plastically deforms without melting and bonds to the affected area (44) upon impact with the affected area (44) and thereby covers the affected area (44); providing a sulfuric acid based anodizing

solution; anodizing a deposited repair material on the surface (45) of said component (60) in the sulfuric acid based anodizing solution; consuming only a portion of the deposited repair material to form a hard anodized coating layer upon the deposited repair material to form a hard anodized coated component (60); providing a corrosion resistant sealant solution; and contacting a hard anodized coated component with the corrosion resistant sealant solution to form a corrosion resistant sealant coating on the hard anodized coated component (60).



**FIG. 1**  
**(PRIOR ART)**

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## EUROPEAN SEARCH REPORT

Application Number  
EP 09 25 2862

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Place of search		Date of completion of the search	Examiner
The Hague		9 June 2010	Chalaftris, Georgios
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