Office de la Propriété Intellectuelle du Canada
Un organisme d'Industrie Canada

Canadian Intellectual Property Office
An agency of Industry Canada

CA 2765823 A1 2010/12/29

(21) 2 765 823

(12) DEMANDE DE BREVET CANADIEN
CANADIAN PATENT APPLICATION

(13) A1

(86) Date de dépôt PCT/PCT Filing Date: 2010/06/25
(87) Date publication PCT/PCT Publication Date: 2010/12/29
(85) Entrée phase nationale/National Entry: 2011/12/16
(86) N° demande PCT/PCT Application No.: US 2010/040027
(87) N° publication PCT/PCT Publication No.: 2010/151791
(30) Priorité/Priority: 2009/06/25 (US61/220,259)

(51) Cl.Int./Int.Cl. *C07D 215/44* (2006.01), *A61K 31/4706* (2006.01), *A61K 31/4709* (2006.01), *A61P 29/00* (2006.01), *C07D 401/04* (2006.01), *C07D 401/12* (2006.01), *C07D 401/14* (2006.01), *C07D 407/14* (2006.01), *C07D 409/12* (2006.01), *C07D 413/14* (2006.01), *C07D 417/14* (2006.01), *C07D 471/04* (2006.01)

(71) Demandeur/Applicant:
AMGEN INC., US

(72) Inventeurs/Inventors:
CUSHING, TIMOTHY D., US;
DRANSFIELD, PAUL JOHN, US;
GONZALEZ LOPEZ DE TURISO, FELIX, US; ...

(54) Titre : COMPOSES HETEROCYCLIQUES ET LEURS UTILISATIONS
(54) Title: HETEROCYCLIC COMPOUNDS AND THEIR USES

(57) Abrégé/Abstract:
Substituted bicyclic heteroaryls and compositions containing them, for the treatment of general inflammation, arthritis, rheumatic diseases, osteoarthritis, inflammatory bowel disorders, inflammatory eye disorders, inflammatory or unstable bladder disorders, psoriasis, skin complaints with inflammatory components, chronic inflammatory conditions, including but not restricted to autoimmune diseases such as systemic lupus erythematosis (SLE), myestenia gravis, rheumatoid arthritis, acute disseminated encephalomyelitis, idiopathic thrombocytopenic purpura, multiples sclerosis, Sjoegren's syndrome and autoimmune hemolytic anemia, allergic conditions including all forms of hypersensitivity, The present invention also enables methods for treating cancers that are mediated, dependent on or associated with p110 activity, including but not restricted to leukemias, such as Acute Myeloid leukaemia (AML) Myelo-dysplastic syndrome (MDS) myelo-proliferative diseases (MPD) Chronic Myeloid Leukemia (CML) T-cell Acute Lymphoblastic leukaemia (T-ALL) B-cell Acute Lymphoblastic leukaemia (B-ALL) Non Hodgkins Lymphoma (NHL) B-cell lymphoma and solid tumors, such as breast cancer.

(21) 2 765 823

(13) A1

(72) Inventeurs(suite)/Inventors(continued): JOHNSON, MICHAEL G., US; KOHN, TODD J., US; PATTAROPONG, VATEE, US; SIMARD, JILLIAN L., US

(74) Agent: GOWLING LAFLEUR HENDERSON LLP

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
29 December 2010 (29.12.2010)

PCT

(10) International Publication Number
WO 2010/151791 A1

(51) International Patent Classification:
C07D 215/44 (2006.01) *C07D 413/14* (2006.01)
C07D 401/04 (2006.01) *C07D 417/14* (2006.01)
C07D 401/12 (2006.01) *C07D 471/04* (2006.01)
C07D 401/14 (2006.01) *A61K 31/4706* (2006.01)
C07D 407/14 (2006.01) *A61K 31/4709* (2006.01)
C07D 409/12 (2006.01) *A61P 29/00* (2006.01)

(21) International Application Number:
PCT/US2010/040027

(22) International Filing Date:
25 June 2010 (25.06.2010)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
61/220,259 25 June 2009 (25.06.2009) US

(71) Applicant *(for all designated States except US)*: **AMGEN INC.** [US/US]; One Amgen Center Drive, Thousand Oaks, California 91320-1799 (US).

(72) Inventors: **CUSHING, Timothy D.**; 1064 Glacier Avenue, Pacificia, California 94044 (US). **DRANSFIELD, Paul John**; 630 Paris Street, San Francisco, California 94112 (US). **GONZALEZ LOPEZ DE TURISO, Felix**; 10 De Sabla Road #509, San Mateo, California 94402 (US). **JOHNSON, Michael G.**; 409 Clipper Street, San Francsicso, California 94114 (US). **KOHN, Todd J.**; 818 North Delaware Street #412, San Mateo, California 94401 (US). **PATTAROPONG, Vatee**; 1426 Floribunda Avenue #1, Burlingame, California 94010 (US). **SIMARD, Jillian L.**; 2584 Bush Street, San Francisco, California 94115 (US).

(74) Agent: **PERSON, Richard V.**; AMGEN INC., M/S 28-2-C, One Amgen Center Drive, Thousand Oaks, California 91320-1799 (US).

(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*

Published:

— *with international search report (Art. 21(3))*

— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

WO 2010/151791 A1

(54) **Title**: HETEROCYCLIC COMPOUNDS AND THEIR USES

(57) **Abstract**: Substituted bicyclic heteroaryls and compositions containing them, for the treatment of general inflammation, arthritis, rheumatic diseases, osteoarthritis, inflammatory bowel disorders, inflammatory eye disorders, inflammatory or unstable bladder disorders, psoriasis, skin complaints with inflammatory components, chronic inflammatory conditions, including but not restricted to autoimmune diseases such as systemic lupus erythematosis (SLE), myestenia gravis, rheumatoid arthritis, acute disseminated encephalomyelitis, idiopathic thrombocytopenic purpura, multiples sclerosis, Sjoegren's syndrome and autoimmune hemolytic anemia, allergic conditions including all forms of hypersensitivity, The present invention also enables methods for treating cancers that are mediated, dependent on or associated with p110 activity, including but not restricted to leukemias, such as Acute Myeloid leukaemia (AML) Myelo-dysplastic syndrome (MDS) myelo-proliferative diseases (MPD) Chronic Myeloid Leukemia (CML) T-cell Acute Lymphoblastic leukaemia (T-ALL) B-cell Acute Lymphoblastic leukaemia (B-ALL) Non Hodgkins Lymphoma (NHL) B-cell lymphoma and solid tumors, such as breast cancer.

DEMANDE OU BREVET VOLUMINEUX

LA PRÉSENTE PARTIE DE CETTE DEMANDE OU CE BREVET COMPREND PLUS D'UN TOME.

CECI EST LE TOME	1	DE	2
CONTENANT LES PAGES	1	À	388

NOTE : Pour les tomes additionels, veuillez contacter le Bureau canadien des brevets

JUMBO APPLICATIONS/PATENTS

THIS SECTION OF THE APPLICATION/PATENT CONTAINS MORE THAN ONE VOLUME

THIS IS VOLUME	1	OF	2
CONTAINING PAGES	1	TO	388

NOTE: For additional volumes, please contact the Canadian Patent Office

NOM DU FICHIER / FILE NAME :

NOTE POUR LE TOME / VOLUME NOTE:

Electronically Filed

HETEROCYCLIC COMPOUNDS AND THEIR USES

This application claims the benefit of U.S. Provisional Application No. 61/220,259, filed June 25, 2009, which is hereby incorporated by reference.

The present invention relates generally to phosphatidylinositol 3-kinase (PI3K) enzymes, and more particularly to selective inhibitors of PI3K activity and to methods of using such materials.

BACKGROUND OF THE INVENTION

Cell signaling via 3′-phosphorylated phosphoinositides has been implicated in a variety of cellular processes, e.g., malignant transformation, growth factor signaling, inflammation, and immunity (see Rameh et al., J. Biol Chem, 274:8347-8350 (1999) for a review). The enzyme responsible for generating these phosphorylated signaling products, phosphatidylinositol 3-kinase (PI 3-kinase; PI3K), was originally identified as an activity associated with viral oncoproteins and growth factor receptor tyrosine kinases that phosphorylates phosphatidylinositol (PI) and its phosphorylated derivatives at the 3′-hydroxyl of the inositol ring (Panayotou et al., Trends Cell Biol 2:358-60 (1992)).

The levels of phosphatidylinositol-3,4,5-triphosphate (PIP3), the primary product of PI 3-kinase activation, increase upon treatment of cells with a variety of stimuli. This includes signaling through receptors for the majority of growth factors and many inflammatory stimuli, hormones, neurotransmitters and antigens, and thus the activation of PI3Ks represents one, if not the most prevalent, signal transduction events associated with mammalian cell surface receptor activation (Cantley, Science 296:1655-1657 (2002); Vanhaesebroeck et al. Annu.Rev.Biochem, 70: 535-602 (2001)). PI 3-kinase activation, therefore, is involved in a wide range of cellular responses including cell growth, migration, differentiation, and apoptosis (Parker et al., Current Biology, 5:577-99 (1995); Yao et al., Science, 267:2003-05 (1995)). Though the downstream targets of phosphorylated lipids generated following PI 3-kinase activation have not been fully characterized, it is known that pleckstrin-homology (PH) domain- and FYVE-finger domain-containing proteins are activated when binding to various phosphatidylinositol lipids (Sternmark et al., J Cell Sci, 112:4175-83 (1999); .Lemmon et al., Trends Cell Biol, 7:237-42 (1997)). Two groups of PH-domain

containing PI3K effectors have been studied in the context of immune cell signaling, members of the tyrosine kinase TEC family and the serine/threonine kinases of te AGC family. Members of the Tec family containing PH domains with apparent selectivity for PtdIns (3,4,5)P_3 include Tec, Btk, Itk and Etk. Binding of PH to PIP_3 is critical for tyrsosine kinase activity of the Tec family members (Schaeffer and Schwartzberg, Curr.Opin.Immunol. 12: 282-288 (2000)) AGC family members that are regulated by PI3K include the phosphoinositide-dependent kinase (PDK1), AKT (also termed PKB) and certain isoforms of protein kinase C (PKC) and S6 kinase. There are three isoforms of AKT and activation of AKT is strongly associated with PI3K- dependent proliferation and survival signals. Activation of AKT depends on phosphorylation by PDK1, which also has a 3-phosphoinositide-selective PH domain to recruit it to the membrane where it interacts with AKT. Other important PDK1 substrates are PKC and S6 kinase (Deane and Fruman, Annu.Rev.Immunol. 22_563-598 (2004)). In vitro, some isoforms of protein kinase C (PKC) are directly activated by PIP3. (Burgering et al., Nature, 376:599-602 (1995)).

Presently, the PI 3-kinase enzyme family has been divided into three classes based on their substrate specificities. Class I PI3Ks can phosphorylate phosphatidylinositol (PI), phosphatidylinositol-4-phosphate, and phosphatidyl-inositol-4,5-biphosphate (PIP2) to produce phosphatidylinositol-3-phosphate (PIP), phosphatidylinositol-3,4-biphosphate, and phosphatidylinositol-3,4,5-triphosphate, respectively. Class II PI3Ks phosphorylate PI and phosphatidyl-inositol-4-phosphate, whereas Class III PI3Ks can only phosphorylate PI.

The initial purification and molecular cloning of PI 3-kinase revealed that it was a heterodimer consisting of p85 and p110 subunits (Otsu et al., Cell, 65:91-104 (1991); Hiles et al., Cell, 70:419-29 (1992)). Since then, four distinct Class I PI3Ks have been identified, designated PI3K α, β, δ, and γ, each consisting of a distinct 110 kDa catalytic subunit and a regulatory subunit. More specifically, three of the catalytic subunits, i.e., p110α, p110β and p110δ, each interact with the same regulatory subunit, p85; whereas p110γ interacts with a distinct regulatory subunit, p101. As described below, the patterns of expression of each of these PI3Ks in human cells and tissues are also distinct. Though a wealth of information

has been accumulated in recent past on the cellular functions of PI 3-kinases in general, the roles played by the individual isoforms are not fully understood.

Cloning of bovine p110α has been described. This protein was identified as related to the Saccharomyces cerevisiae protein: Vps34p, a protein involved in vacuolar protein processing. The recombinant p110α product was also shown to associate with p85α, to yield a PI3K activity in transfected COS-1 cells. See Hiles et al., Cell, 70, 419-29 (1992).

The cloning of a second human p110 isoform, designated p110β, is described in Hu et al., Mol Cell Biol, 13:7677-88 (1993). This isoform is said to associate with p85 in cells, and to be ubiquitously expressed, as p110β mRNA has been found in numerous human and mouse tissues as well as in human umbilical vein endothelial cells, Jurkat human leukemic T cells, 293 human embryonic kidney cells, mouse 3T3 fibroblasts, HeLa cells, and NBT2 rat bladder carcinoma cells. Such wide expression suggests that this isoform is broadly important in signaling pathways.

Identification of the p110δ isoform of PI 3-kinase is described in Chantry et al., J Biol Chem, 272:19236-41 (1997). It was observed that the human p110δ isoform is expressed in a tissue-restricted fashion. It is expressed at high levels in lymphocytes and lymphoid tissues and has been shown to play a key role in PI 3-kinase-mediated signaling in the immune system (Al-Alwan etl al. JI 178: 2328-2335 (2007); Okkenhaug et al JI, 177: 5122-5128 (2006); Lee et al. PNAS, 103: 1289-1294 (2006)). P110δ has also been shown to be expressed at lower levels in breast cells, melanocytes and endothelial cells (Vogt et al. Virology, 344: 131-138 (2006) and has since been implicated in conferring selective migratory properties to breast cancer cells (Sawyer et al. Cancer Res. 63:1667-1675 (2003)). Details concerning the P110δ isoform also can be found in U.S. Pat. Nos. 5,858,753; 5,822,910; and 5,985,589. See also, Vanhaesebroeck et al., Proc Nat. Acad Sci USA, 94:4330-5 (1997), and international publication WO 97/46688.

In each of the PI3Kα, β, and δ subtypes, the p85 subunit acts to localize PI 3-kinase to the plasma membrane by the interaction of its SH2 domain with phosphorylated tyrosine residues (present in an appropriate sequence context) in target proteins (Rameh et al., Cell, 83:821-30 (1995)). Five isoforms of p85 have

been identified (p85α, p85β, p55γ, p55α and p50α) encoded by three genes. Alternative transcripts of Pik3r1 gene encode the p85 α, p55 α and p50α proteins (Deane and Fruman, Annu.Rev.Immunol. 22: 563-598 (2004)). p85α is ubiquitously expressed while p85β, is primarily found in the brain and lymphoid tissues (Volinia et al., Oncogene, 7:789-93 (1992)). Association of the p85 subunit to the PI 3-kinase p110α, β, or δ catalytic subunits appears to be required for the catalytic activity and stability of these enzymes. In addition, the binding of Ras proteins also upregulates PI 3-kinase activity.

The cloning of p110γ revealed still further complexity within the PI3K family of enzymes (Stoyanov et al., Science, 269:690-93 (1995)). The p110γ isoform is closely related to p110α and p110β (45-48% identity in the catalytic domain), but as noted does not make use of p85 as a targeting subunit. Instead, p110γ binds a p101 regulatory subunit that also binds to the βγ subunits of heterotrimeric G proteins. The p101 regulatory subunit for PI3Kgamma was originally cloned in swine, and the human ortholog identified subsequently (Krugmann et al., J Biol Chem, 274:17152-8 (1999)). Interaction between the N-terminal region of p101 with the N-terminal region of p110γ is known to activate PI3Kγ through Gβγ. Recently, a p101-homologue has been identified, p84 or $p87^{PIKAP}$ (PI3Kγ adapter protein of 87 kDa) that binds p110γ (Voigt et al. JBC, 281: 9977-9986 (2006), Suire et al. Curr.Biol. 15: 566-570 (2005)). $p87^{PIKAP}$ is homologous to p101 in areas that bind p110γ and Gβγ and also mediates activation of p110γ downstream of G-protein-coupled receptors. Unlike p101, $p87^{PIKAP}$ is highly expressed in the heart and may be crucial to PI3Kγ cardiac function.

A constitutively active PI3K polypeptide is described in international publication WO 96/25488. This publication discloses preparation of a chimeric fusion protein in which a 102-residue fragment of p85 known as the inter-SH2 (iSH2) region is fused through a linker region to the N-terminus of murine p110. The p85 iSH2 domain apparently is able to activate PI3K activity in a manner comparable to intact p85 (Klippel et al., Mol Cell Biol, 14:2675-85 (1994)).

Thus, PI 3-kinases can be defined by their amino acid identity or by their activity. Additional members of this growing gene family include more distantly related lipid and protein kinases including Vps34 TOR1, and TOR2 of Saccharomyces cerevisiae (and their mammalian homologs such as FRAP and mTOR), the ataxia telangiectasia gene product (ATR) and the catalytic subunit of DNA-dependent protein kinase (DNA-PK). See generally, Hunter, Cell, 83:1-4 (1995).

PI 3-kinase is also involved in a number of aspects of leukocyte activation. A p85-associated PI 3-kinase activity has been shown to physically associate with the cytoplasmic domain of CD28, which is an important costimulatory molecule for the activation of T-cells in response to antigen (Pages et al., Nature, 369:327-29 (1994); Rudd, Immunity, 4:527-34 (1996)). Activation of T cells through CD28 lowers the threshold for activation by antigen and increases the magnitude and duration of the proliferative response. These effects are linked to increases in the transcription of a number of genes including interleukin-2 (IL2), an important T cell growth factor (Fraser et al., Science, 251:313-16 (1991)). Mutation of CD28 such that it can no longer interact with PI 3-kinase leads to a failure to initiate IL2 production, suggesting a critical role for PI 3-kinase in T cell activation.

Specific inhibitors against individual members of a family of enzymes provide invaluable tools for deciphering functions of each enzyme. Two compounds, LY294002 and wortmannin, have been widely used as PI 3-kinase inhibitors. These compounds, however, are nonspecific PI3K inhibitors, as they do not distinguish among the four members of Class I PI 3-kinases. For example, the IC_{50} values of wortmannin against each of the various Class I PI 3-kinases are in the range of 1-10nM. Similarly, the IC_{50} values for LY294002 against each of these PI 3-kinases is about 1μM (Fruman et al., Ann Rev Biochem, 67:481-507 (1998)). Hence, the utility of these compounds in studying the roles of individual Class I PI 3-kinases is limited.

Based on studies using wortmannin, there is evidence that PI 3-kinase function also is required for some aspects of leukocyte signaling through G-protein coupled receptors (Thelen et al., Proc Natl Acad Sci USA, 91:4960-64 (1994)). Moreover, it has been shown that wortmannin and LY294002 block

neutrophil migration and superoxide release. However, inasmuch as these compounds do not distinguish among the various isoforms of PI3K, it remains unclear from these studies which particular PI3K isoform or isoforms are involved in these phenomena and what functions the different Class I PI3K enzymes perform in both normal and diseased tissues in general. The co-expression of several PI3K isoforms in most tissues has confounded efforts to segregate the activities of each enzyme until recently.

The separation of the activities of the various PI3K isozymes has been advanced recently with the development of genetically manipulated mice that allowed the study of isoform-specific knock-out and kinase dead knock-in mice and the development of more selective inhibitors for some of the different isoforms. P110α and p110β knockout mice have been generated and are both embryonic lethal and little information can be obtained from these mice regarding the expression and function of p110 alpha and beta (Bi et al. Mamm.Genome, 13:169-172 (2002); Bi et al. J.Biol.Chem. 274:10963-10968 (1999)). More recently, p110α kinase dead knock in mice were generated with a single point mutation in the DFG motif of the ATP binding pocket (p110αD^{933A}) that impairs kinase activity but preserves mutant p110α kinase expression. In contrast to knock out mice, the knockin approach preserves signaling complex stoichiometry, scaffold functions and mimics small molecule approaches more realistically than knock out mice. Similar to the p110α KO mice, p110αD^{933A} homozygous mice are embryonic lethal. However, heterozygous mice are viable and fertile but display severely blunted signaling via insulin-receptor substrate (IRS) proteins, key mediators of insulin, insulin-like growth factor-1 and leptin action. Defective responsiveness to these hormones leads to hyperinsulinaemia, glucose intolerance, hyperphagia, increase adiposity and reduced overall growth in heterozygotes (Foukas, et al. Nature, 441: 366-370 (2006)). These studies revealed a defined, non-redundant role for p110α as an intermediate in IGF-1, insulin and leptin signaling that is not substituted for by other isoforms. We will have to await the description of the p110β kinase-dead knock in mice to further understand the

function of this isoform (mice have been made but not yet published; Vanhaesebroeck).

P110γ knock out and kinase-dead knock in mice have both been generated and overall show similar and mild phenotypes with primary defects in migration of cells of the innate immune system and a defect in thymic development of T cells (Li et al. Science, 287: 1046-1049 (2000), Sasaki et al. Science, 287: 1040-1046 (2000), Patrucco et al. Cell, 118: 375-387 (2004)).

Similar to p110γ, PI3K delta knock out and kinase-dead knock-in mice have been made and are viable with mild and like phenotypes. The $p110\delta^{D910A}$ mutant knock in mice demonstrated an important role for delta in B cell development and function, with marginal zone B cells and CD5+ B1 cells nearly undetectable, and B- and T cell antigen receptor signaling (Clayton et al. J.Exp.Med. 196:753-763 (2002); Okkenhaug et al. Science, 297: 1031-1034 (2002)). The $p110\delta^{D910A}$ mice have been studied extensively and have elucidated the diverse role that delta plays in the immune system. T cell dependent and T cell independent immune responses are severely attenuated in $p110\delta^{D910A}$ and secretion of TH1 (INF-γ) and TH2 cytokine (IL-4, IL-5) are impaired (Okkenhaug et al. J.Immunol. 177: 5122-5128 (2006)). A human patient with a mutation in p110δ has also recently been described. A taiwanese boy with a primary B cell immunodeficiency and a gamma-hypoglobulinemia of previously unkown aetiology presented with a single base-pair substitution, m.3256G to A in codon 1021 in exon 24 of p110δ. This mutation resulted in a mis-sense amino acid substitution (E to K) at codon 1021, which is located in the highly conserved catalytic domain of p110δ protein. The patient has no other identified mutations and his phenotype is consistent with p110δ deficiency in mice as far as studied. (Jou et al. Int.J.Immunogenet. 33: 361-369 (2006)).

Isoform-selective small molecule compounds have been developed with varying success to all Class I PI3 kinase isoforms (Ito et al. J. Pharm. Exp. Therapeut., 321:1-8 (2007)). Inhibitors to alpha are desirable because mutations in p110α have been identified in several solid tumors; for example, an amplification mutation of alpha is associated with 50% of ovarian, cervical, lung and breast

cancer and an activation mutation has been described in more than 50% of bowel and 25% of breast cancers (Hennessy et al. Nature Reviews, 4: 988-1004 (2005)). Yamanouchi has developed a compound YM-024 that inhibits alpha and delta equi-potently and is 8- and 28-fold selective over beta and gamma respectively (Ito et al. J.Pharm.Exp.Therapeut., 321:1-8 (2007)).

P110β is involved in thrombus formation (Jackson et al. Nature Med. 11: 507-514 (2005)) and small molecule inhibitors specific for this isoform are thought after for indication involving clotting disorders (TGX-221: 0.007uM on beta; 14-fold selective over delta, and more than 500-fold selective over gamma and alpha) (Ito et al. J.Pharm.Exp.Therapeut., 321:1-8 (2007)).

Selective compounds to p110γ are being developed by several groups as immunosuppressive agents for autoimmune disease (Rueckle et al. Nature Reviews, 5: 903-918 (2006)). Of note, AS 605240 has been shown to be efficacious in a mouse model of rheumatoid arthritis (Camps et al. Nature Medicine, 11: 936-943 (2005)) and to delay onset of disease in a model of systemic lupus erythematosis (Barber et al. Nature Medicine, 11: 933-935 (205)).

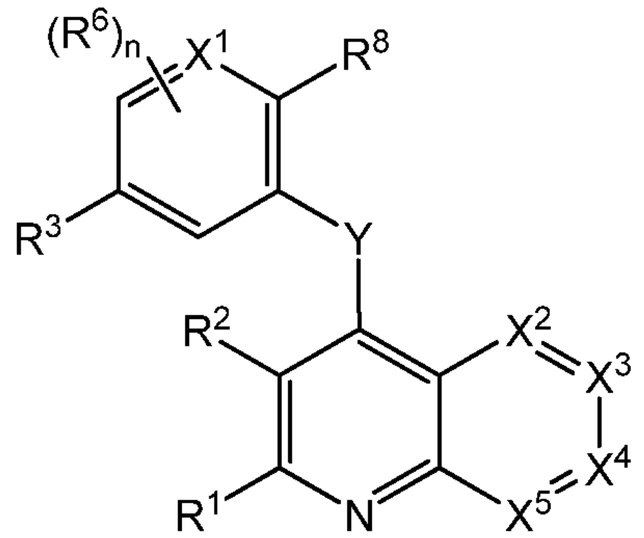
Delta-selective inhibitors have also been described recently. The most selective compounds include the quinazolinone purine inhibitors (PIK39 and IC87114). IC87114 inhibits p110δ in the high nanomolar range (triple digit) and has greater than 100-fold selectivity against p110α, is 52 fold selective against p110β but lacks selectivity against p110γ (approx. 8-fold). It shows no activity against any protein kinases tested (Knight et al. Cell, 125: 733-747 (2006)). Using delta-selective compounds or genetically manipulated mice ($p110\delta^{D910A}$) it was shown that in addition to playing a key role in B and T cell activation, delta is also partially involved in neutrophil migration and primed neutrophil respiratory burst and leads to a partial block of antigen-IgE mediated mast cell degranulation (Condliffe et al. Blood, 106: 1432-1440 (2005); Ali et al. Nature, 431: 1007-1011 (2002)). Hence p110δ is emerging as an important mediator of many key inflammatory responses that are also known to participate in aberrant inflammatory conditions, including but not limited to autoimmune disease and allergy. To support this notion, there is a growing body of p110δ target validation

data derived from studies using both genetic tools and pharmacologic agents. Thus, using the delta-selective compound IC 87114 and the p110δ^{D910A} mice, Ali et al. (Nature, 431: 1007-1011 (2002)) have demonstrated that delta plays a critical role in a murine model of allergic disease. In the absence of functional delta, passive cutaneous anaphylaxis (PCA) is significantly reduced and can be attributed to a reduction in allergen-IgE induced mast cell activation and degranulation. In addition, inhibition of delta with IC 87114 has been shown to significantly ameliorate inflammation and disease in a murine model of asthma using ovalbumin-induced airway inflammation (Lee et al. FASEB, 20: 455-465 (2006). These data utilizing compound were corroborated in p110δ^{D910A} mutant mice using the same model of allergic airway inflammation by a different group (Nashed et al. Eur.J.Immunol. 37:416-424 (2007)).

There exists a need for further characterization of PI3Kδ function in inflammatory and auto-immune settings. Furthermore, our understanding of PI3Kδ requires further elaboration of the structural interactions of p110δ, both with its regulatory subunit and with other proteins in the cell. There also remains a need for more potent and selective or specific inhibitors of PI3K delta, in order to avoid potential toxicology associated with activity on isozymes p110 alpha (insulin signaling) and beta (platelet activation). In particular, selective or specific inhibitors of PI3Kδ are desirable for exploring the role of this isozyme further and for development of superior pharmaceuticals to modulate the activity of the isozyme.

Summary

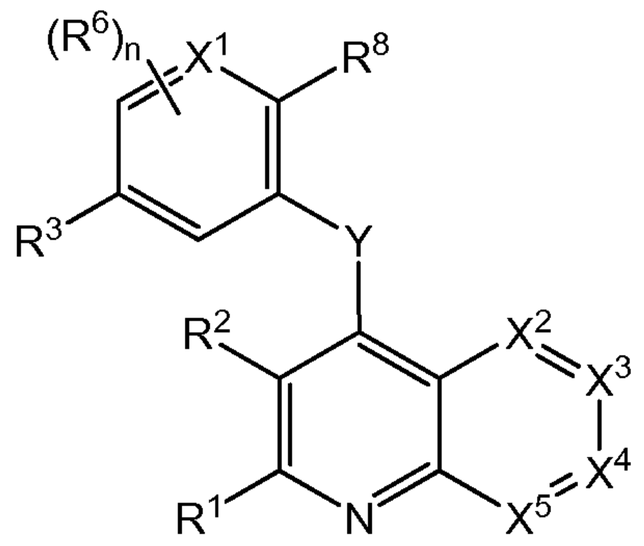
The present invention comprises a new class of compounds having the general formula



which are useful to inhibit the biological activity of human PI3Kδ. Another aspect of the invention is to provide compounds that inhibit PI3Kδ selectively while having relatively low inhibitory potency against the other PI3K isoforms. Another aspect of the invention is to provide methods of characterizing the function of human PI3Kδ. Another aspect of the invention is to provide methods of selectively modulating human PI3Kδ activity, and thereby promoting medical treatment of diseases mediated by PI3Kδ dysfunction. Other aspects and advantages of the invention will be readily apparent to the artisan having ordinary skill in the art.

Detailed Description

One aspect of the present invention relates to compounds having the structure:



or any pharmaceutically-acceptable salt thereof, wherein:

X^1 is C or N;

X^2 is $C(R^4)$ or N;

X^3 is $C(R^5)$ or N;

X^4 is $C(R^5)$ or N;

X^5 is $C(R^4)$ or N; wherein no more than two of X^2, X^3, X^4 and X^5 are N;

Y is NR^7, CR^aR^a, S or O;

n is 0, 1, 2 or 3;

R^1 is selected from H, halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$, $-NR^aC_{2-6}alkOR^a$, $-NR^aC_{2-6}alkCO_2R^a$, $-NR^aC_{2-6}alkSO_2R^b$, $-CH_2C(=O)R^a$, $-CH_2C(=O)OR^a$, $-CH_2C(=O)NR^aR^a$, $-CH_2C(=NR^a)NR^aR^a$, $-CH_2OR^a$, $-CH_2OC(=O)R^a$, $-CH_2OC(=O)NR^aR^a$, $-CH_2OC(=O)N(R^a)S(=O)_2R^a$, $-CH_2OC_{2-6}alkNR^aR^a$, $-CH_2OC_{2-6}alkOR^a$, $-CH_2SR^a$, $-CH_2S(=O)R^a$, $-CH_2S(=O)_2R^b$, $-CH_2S(=O)_2NR^aR^a$, $-CH_2S(=O)_2N(R^a)C(=O)R^a$, $-CH_2S(=O)_2N(R^a)C(=O)OR^a$, $-CH_2S(=O)_2N(R^a)C(=O)NR^aR^a$, $-CH_2NR^aR^a$, $-CH_2N(R^a)C(=O)R^a$, $-CH_2N(R^a)C(=O)OR^a$, $-CH_2N(R^a)C(=O)NR^aR^a$, $-CH_2N(R^a)C(=NR^a)NR^aR^a$, $-CH_2N(R^a)S(=O)_2R^a$, $-CH_2N(R^a)S(=O)_2NR^aR^a$, $-CH_2NR^aC_{2-6}alkNR^aR^a$, $-CH_2NR^aC_{2-6}alkOR^a$, $-CH_2NR^aC_{2-6}alkCO_2R^a$ and $-CH_2NR^aC_{2-6}alkSO_2R^b$; or R^1 is a direct-bonded, C_{1-4}alk-linked, OC_{1-2}alk-linked, C_{1-2}alkO-linked, $N(R^a)$-linked or O-linked saturated, partially-saturated or unsaturated 3-, 4-, 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S atom, substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$, wherein the available carbon atoms of the ring are additionally substituted by 0, 1 or 2 oxo or thioxo groups, and wherein the ring is additionally substituted by 0 or 1 directly bonded, SO_2 linked, C(=O) linked or CH_2 linked group selected from phenyl, pyridyl, pyrimidyl, morpholino, piperazinyl, piperadinyl, pyrrolidinyl,

cyclopentyl, cyclohexyl all of which are further substituted by 0, 1, 2 or 3 groups selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-NR^aR^a$, and $-N(R^a)C(=O)R^a$;

R^2 is selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}$alkNR^aR^a, $-OC_{2-6}$alkOR^a, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}$alkNR^aR^a and $-NR^aC_{2-6}$alkOR^a;

R^3 is selected from a saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0 or 1 R^2 substituents, and the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}$alkNR^aR^a, $-OC_{2-6}$alkOR^a, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}$alkNR^aR^a and $-NR^aC_{2-6}$alkOR^a; or R^3 is selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}$alkNR^aR^a, $-OC_{2-6}$alkOR^a, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}$alkNR^aR^a and $-NR^aC_{2-6}$alkOR^a;

R^4 is, independently, in each instance, H, halo, nitro, cyano, C_{1-4}alk, OC_{1-4}alk, OC_{1-4}haloalk, NHC_{1-4}alk, $N(C_{1-4}alk)C_{1-4}$alk, $C(=O)NH_2$, $C(=O)NHC_{1-4}$alk, $C(=O)N(C_{1-4}alk)C_{1-4}$alk, $N(H)C(=O)C_{1-4}$alk, $N(C_{1-4}alk)C(=O)C_{1-4}$alk, C_{1-4}haloalk or an unsaturated 5-, 6- or 7-membered monocyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, substituted by 0, 1, 2 or 3 substituents selected from halo, C_{1-4}alk, C_{1-3}haloalk, $-OC_{1-4}$alk, $-NH_2$, $-NHC_{1-4}$alk, $-N(C_{1-4}alk)C_{1-4}$alk;

R^5 is, independently, in each instance, H, halo, nitro, cyano, C_{1-4}alk, OC_{1-4}alk, OC_{1-4}haloalk, NHC_{1-4}alk, $N(C_{1-4}alk)C_{1-4}$alk or C_{1-4}haloalk;

R^6 is selected from halo, cyano, OH, OC_{1-4}alk, C_{1-4}alk, C_{1-3}haloalk, OC_{1-4}alk, NH_2, NHC_{1-4}alk, $N(C_{1-4}alk)C_{1-4}$alk, $-C(=O)OR^a$, $-C(=O)N(R^a)R^a$, $-N(R^a)C(=O)R^b$ and a 5- or 6-membered saturated or partially saturated heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, wherein the ring is substituted by 0, 1, 2 or 3 substituents selected from halo, cyano, OH, oxo, OC_{1-4}alk, C_{1-4}alk, C_{1-3}haloalk, OC_{1-4}alk, NH_2, NHC_{1-4}alk and $N(C_{1-4}alk)C_{1-4}$alk;

R^7 is H, C_{1-6}alk, $-C(=O)N(R^a)R^a$, $-C(=O)R^b$ or C_{1-4}haloalk;

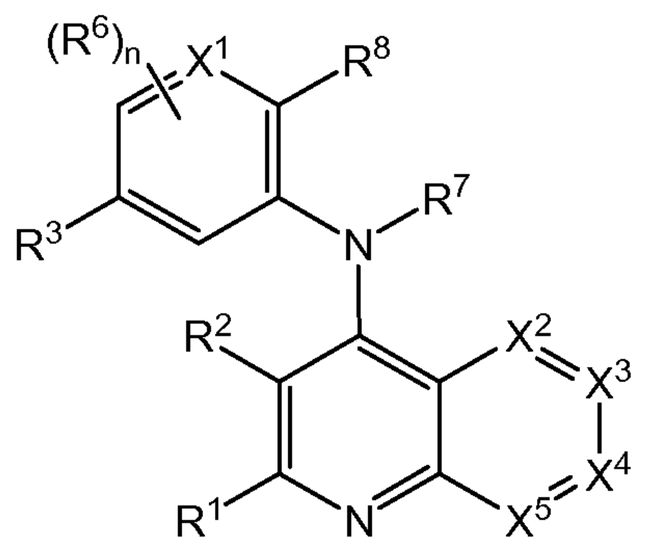
R^8 is selected from saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0 or 1 R^2 substituents, and the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$; or R^8 is selected from H, halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$,

$-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$;

R^a is independently, at each instance, H or R^b; and

R^b is independently, at each instance, phenyl, benzyl or C_{1-6}alk, the phenyl, benzyl and C_{1-6}alk being substituted by 0, 1, 2 or 3 substituents selected from halo, C_{1-4}alk, C_{1-3}haloalk, $-OC_{1-4}$alk, $-NH_2$, $-NHC_{1-4}$alk, $-N(C_{1-4}alk)C_{1-4}$alk.

Another aspect of the invention is a compound having the structure



or any pharmaceutically-acceptable salt thereof, wherein:

X^1 is C or N;

X^2 is $C(R^4)$ or N;

X^3 is $C(R^5)$ or N;

X^4 is $C(R^5)$ or N;

X^5 is $C(R^4)$ or N; wherein no more than two of X^2, X^3, X^4 and X^5 are N;

n is 0, 1, 2 or 3;

R^1 is selected from H, halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$; or R^1 is a direct-

bonded, C_{1-4}alk-linked, OC_{1-2}alk-linked, C_{1-2}alkO-linked or O-linked saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S atom, substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$, wherein the available carbon atoms of the ring are additionally substituted by 0, 1 or 2 oxo or thioxo groups;

R^2 is selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$; or R^1 and R^2 together form a saturated or partially-saturated 2-, 3-, 4- or 5-carbon bridge substitued by 0, 1, 2 or 3 substituents selected from halo, cyano, OH, OC_{1-4}alk, C_{1-4}alk, C_{1-3}haloalk, OC_{1-4}alk, NH_2, NHC_{1-4}alk and $N(C_{1-4}alk)C_{1-4}$alk;

R^3 is selected from a saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0 or 1 R^2 substituents, and the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$,

$-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$; or R^3 is selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$;

R^4 is, independently, in each instance, H, halo, nitro, cyano, $C_{1-4}alk$, $OC_{1-4}alk$, $OC_{1-4}haloalk$, $NHC_{1-4}alk$, $N(C_{1-4}alk)C_{1-4}alk$, $C_{1-4}haloalk$ or an unsaturated 5-, 6- or 7-membered monocyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, substituted by 0, 1, 2 or 3 substituents selected from halo, $C_{1-4}alk$, $C_{1-3}haloalk$, $-OC_{1-4}alk$, $-NH_2$, $-NHC_{1-4}alk$, $-N(C_{1-4}alk)C_{1-4}alk$;

R^5 is, independently, in each instance, H, halo, nitro, cyano, $C_{1-4}alk$, $OC_{1-4}alk$, $OC_{1-4}haloalk$, $NHC_{1-4}alk$, $N(C_{1-4}alk)C_{1-4}alk$ or $C_{1-4}haloalk$;

R^6 is selected from halo, cyano, OH, $OC_{1-4}alk$, $C_{1-4}alk$, $C_{1-3}haloalk$, $OC_{1-4}alk$, NH_2, $NHC_{1-4}alk$, $N(C_{1-4}alk)C_{1-4}alk$;

R^7 is H, $C_{1-6}alk$ or $C_{1-4}haloalk$;

R^8 is selected from saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0 or 1 R^2 substituents, and the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$,

$-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$; or R^8 is selected from H, halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$;

R^a is independently, at each instance, H or R^b; and

R^b is independently, at each instance, phenyl, benzyl or $C_{1-6}alk$, the phenyl, benzyl and $C_{1-6}alk$ being substituted by 0, 1, 2 or 3 substituents selected from halo, $C_{1-4}alk$, $C_{1-3}haloalk$, $-OC_{1-4}alk$, $-NH_2$, $-NHC_{1-4}alk$, $-N(C_{1-4}alk)C_{1-4}alk$.

In another embodiment, in conjunction with any of the above or below embodiments, X^1 is N.

In another embodiment, in conjunction with any of the above or below embodiments, X^1 is C.

In another embodiment, in conjunction with any of the above or below embodiments,

X^2 is $C(R^4)$;

X^3 is $C(R^5)$;

X^4 is $C(R^5)$; and

X^5 is $C(R^4)$.

In another embodiment, in conjunction with any of the above or below embodiments,

X^2 is N;

X^3 is $C(R^5)$;

X^4 is $C(R^5)$; and

X^5 is $C(R^4)$.

In another embodiment, in conjunction with any of the above or below embodiments,

X^2 is $C(R^4)$;

X^3 is N;

X^4 is $C(R^5)$; and

X^5 is $C(R^4)$.

In another embodiment, in conjunction with any of the above or below embodiments,

X^2 is $C(R^4)$;

X^3 is $C(R^5)$;

X^4 is N; and

X^5 is $C(R^4)$.

In another embodiment, in conjunction with any of the above or below embodiments,

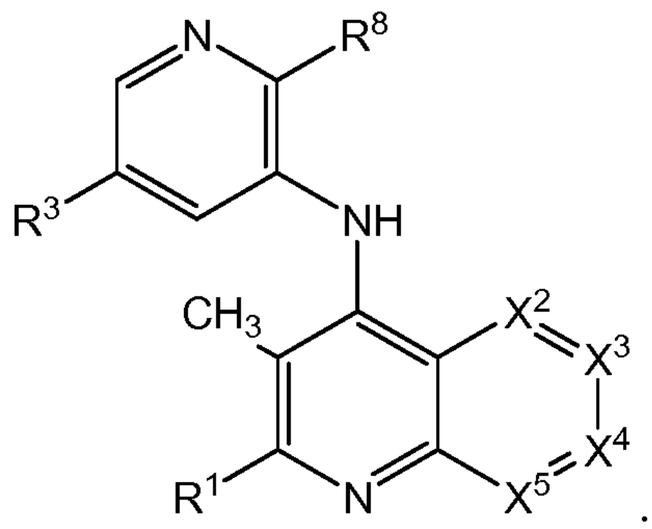
X^2 is $C(R^4)$;

X^3 is $C(R^5)$;

X^4 is $C(R^5)$; and

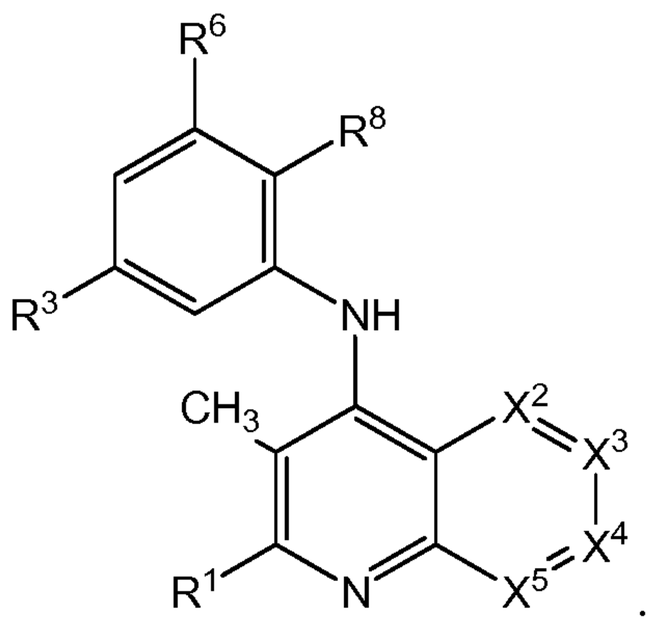
X^5 is N.

In another embodiment, in conjunction with any of the above or below embodiments, the compounds have the structure

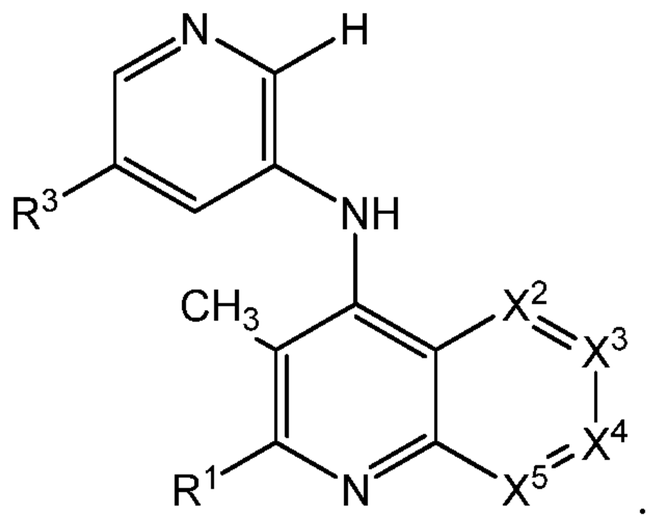


.

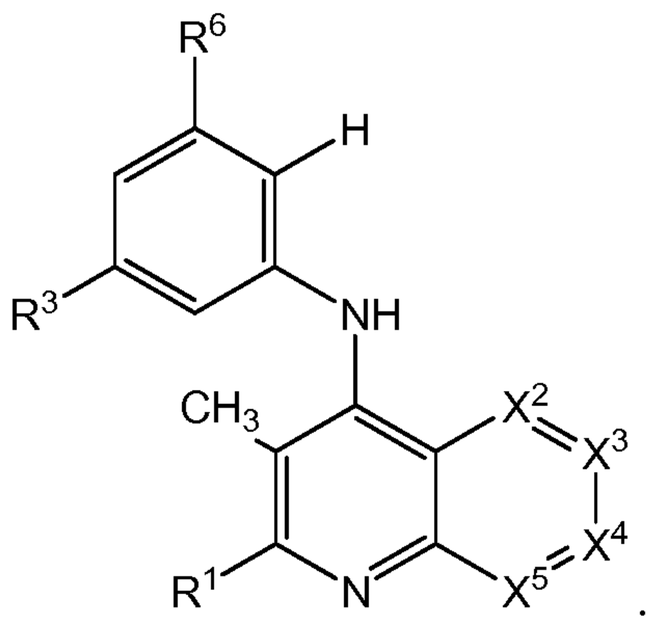
In another embodiment, in conjunction with any of the above or below embodiments, the compounds have the structure



In another embodiment, in conjunction with any of the above or below embodiments, the compounds have the structure



In another embodiment, in conjunction with any of the above or below embodiments, the compounds have the structure



In another embodiment, in conjunction with any of the above or below embodiments, R^1 is selected from C_{1-6}alk and C_{1-4}haloalk.

In another embodiment, in conjunction with any of the above or below embodiments, R^1 is a direct-bonded unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S atom, substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk,

C_{1-4}haloalk, cyano, nitro, -C(=O)R^a, -C(=O)OR^a, -C(=O)N$R^a$$R^a$, -C(=N$R^a$)N$R^a$$R^a$, -O$R^a$, -OC(=O)$R^a$, -OC(=O)N$R^a$$R^a$, -OC(=O)N($R^a$)S(=O)$_2$$R^a$, -O$C_{2-6}$alkN$R^a$$R^a$, -O$C_{2-6}$alkO$R^a$, -S$R^a$, -S(=O)$R^a$, -S(=O)$_2$$R^a$, -S(=O)$_2NR^a$$R^a$, -S(=O)$_2$N($R^a$)C(=O)$R^a$, -S(=O)$_2$N($R^a$)C(=O)O$R^a$, -S(=O)$_2$N($R^a$)C(=O)N$R^a$$R^a$, -N$R^a$$R^a$, -N($R^a$)C(=O)$R^a$, -N($R^a$)C(=O)O$R^a$, -N($R^a$)C(=O)N$R^a$$R^a$, -N($R^a$)C(=N$R^a$)N$R^a$$R^a$, -N($R^a$)S(=O)$_2$$R^a$, -N($R^a$)S(=O)$_2NR^a$$R^a$, -N$R^a$$C_{2-6}$alkN$R^a$$R^a$ and -N$R^a$$C_{2-6}$alkO$R^a$, wherein the available carbon atoms of the ring are additionally substituted by 0, 1 or 2 oxo or thioxo groups.

In another embodiment, in conjunction with any of the above or below embodiments, R^1 is a direct-bonded unsaturated 5-, 6- or 7-membered monocyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S atom, substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, -C(=O)R^a, -C(=O)OR^a, -C(=O)N$R^a$$R^a$, -C(=N$R^a$)N$R^a$$R^a$, -O$R^a$, -OC(=O)$R^a$, -OC(=O)N$R^a$$R^a$, -OC(=O)N($R^a$)S(=O)$_2$$R^a$, -O$C_{2-6}$alkN$R^a$$R^a$, -O$C_{2-6}$alkO$R^a$, -S$R^a$, -S(=O)$R^a$, -S(=O)$_2$$R^a$, -S(=O)$_2NR^a$$R^a$, -S(=O)$_2$N($R^a$)C(=O)$R^a$, -S(=O)$_2$N($R^a$)C(=O)O$R^a$, -S(=O)$_2$N($R^a$)C(=O)N$R^a$$R^a$, -N$R^a$$R^a$, -N($R^a$)C(=O)$R^a$, -N($R^a$)C(=O)O$R^a$, -N($R^a$)C(=O)N$R^a$$R^a$, -N($R^a$)C(=N$R^a$)N$R^a$$R^a$, -N($R^a$)S(=O)$_2$$R^a$, -N($R^a$)S(=O)$_2NR^a$$R^a$, -N$R^a$$C_{2-6}$alkN$R^a$$R^a$ and -N$R^a$$C_{2-6}$alkO$R^a$, wherein the available carbon atoms of the ring are additionally substituted by 0, 1 or 2 oxo or thioxo groups.

In another embodiment, in conjunction with any of the above or below embodiments, R^1 is phenyl or pyridine, both of which are substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk and C_{1-4}haloalk.

In another embodiment, in conjunction with any of the above or below embodiments, R^1 is a methylene-linked saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S atom, substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, -C(=O)R^a, -C(=O)OR^a, -C(=O)N$R^a$$R^a$, -C(=N$R^a$)N$R^a$$R^a$, -O$R^a$, -OC(=O)$R^a$, -OC(=O)N$R^a$$R^a$, -OC(=O)N($R^a$)S(=O)$_2$$R^a$, -O$C_{2-6}$alkN$R^a$$R^a$, -O$C_{2-6}$alkO$R^a$, -S$R^a$, -S(=O)$R^a$,

$-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$, wherein the available carbon atoms of the ring are additionally substituted by 0, 1 or 2 oxo or thioxo groups.

In another embodiment, in conjunction with any of the above or below embodiments, R^1 is an ethylene-linked saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S atom, substituted by 0, 1, 2 or 3 substituents independently selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$, wherein the available carbon atoms of the ring are additionally substituted by 0, 1 or 2 oxo or thioxo groups.

In another embodiment, in conjunction with any of the above or below embodiments, R^2 is selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$.

In another embodiment, in conjunction with any of the above or below embodiments, R^2 is selected from halo, $C_{1-6}alk$ and $C_{1-4}haloalk$.

In another embodiment, in conjunction with any of the above or below embodiments, R^2 is H.

In another embodiment, in conjunction with any of the above or below embodiments, R^1 and R^2 together form a saturated or partially-saturated 2-, 3-, 4- or 5-carbon bridge substitued by 0, 1, 2 or 3 substituents selected from halo, cyano, OH, $OC_{1-4}alk$, $C_{1-4}alk$, $C_{1-3}haloalk$, $OC_{1-4}alk$, NH_2, $NHC_{1-4}alk$ and $N(C_{1-4}alk)C_{1-4}alk$.

In another embodiment, in conjunction with any of the above or below embodiments, R^3 is selected from saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$.

In another embodiment, in conjunction with any of the above or below embodiments, R^3 is selected from saturated 5-, 6- or 7-membered monocyclic ring containing 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$.

In another embodiment, in conjunction with any of the above or below embodiments, R^3 is selected from saturated 5-, 6- or 7-membered monocyclic ring

containing 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the ring is substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk and C_{1-4}haloalk.

In another embodiment, in conjunction with any of the above or below embodiments, R^3 is selected from saturated 6-membered monocyclic ring containing 1 or 2 atoms selected from N, O and S, but containing no more than one O or S, wherein the ring is substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk and C_{1-4}haloalk.

In another embodiment, in conjunction with any of the above or below embodiments, R^3 is selected from saturated 6-membered monocyclic ring containing 1 or 2 atoms selected from N, O and S, but containing no more than one O or S.

In another embodiment, in conjunction with any of the above or below embodiments, R^3 is selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}$alkNR^aR^a, $-OC_{2-6}$alkOR^a, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}$alkNR^aR^a and $-NR^aC_{2-6}$alkOR^a.

In another embodiment, in conjunction with any of the above or below embodiments, R^8 is selected from saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0 or 1 R^2 substituents, and the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}$alkNR^aR^a, $-OC_{2-6}$alkOR^a, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$,

$-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$.

In another embodiment, in conjunction with any of the above or below embodiments, R^8 is selected from saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0, 1, 2 or 3 substituents independently selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$.

In another embodiment, in conjunction with any of the above or below embodiments, R^8 is selected from saturated 5-, 6- or 7-membered monocyclic ring containing 1 or 2 atoms selected from N, O and S, but containing no more than one O or S, wherein the ring is substituted by 0, 1, 2 or 3 substituents independently selected from halo, $C_{1-6}alk$ and $C_{1-4}haloalk$.

In another embodiment, in conjunction with any of the above or below embodiments, R^8 is selected from halo, $C_{1-6}alk$, $C_{1-4}haloalk$, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$.

In another embodiment, in conjunction with any of the above or below embodiments, R^8 is cyano.

Another aspect of the invention relates to a method of treating PI3K-mediated conditions or disorders.

In certain embodiments, the PI3K-mediated condition or disorder is selected from rheumatoid arthritis, ankylosing spondylitis, osteoarthritis, psoriatic arthritis, psoriasis, inflammatory diseases, and autoimmune diseases. In other embodiments, the PI3K- mediated condition or disorder is selected from cardiovascular diseases, atherosclerosis, hypertension, deep venous thrombosis, stroke, myocardial infarction, unstable angina, thromboembolism, pulmonary embolism, thrombolytic diseases, acute arterial ischemia, peripheral thrombotic occlusions, and coronary artery disease. In still other embodiments, the PI3K-mediated condition or disorder is selected from cancer, colon cancer, glioblastoma, endometrial carcinoma, hepatocellular cancer, lung cancer, melanoma, renal cell carcinoma, thyroid carcinoma, cell lymphoma, lymphoproliferative disorders, small cell lung cancer, squamous cell lung carcinoma, glioma, breast cancer, prostate cancer, ovarian cancer, cervical cancer, and leukemia. In yet another embodiment, the PI3K- mediated condition or disorder is selected from type II diabetes. In still other embodiments, the PI3K-mediated condition or disorder is selected from respiratory diseases, bronchitis, asthma, and chronic obstructive pulmonary disease. In certain embodiments, the subject is a human.

Another aspect of the invention relates to the treatment of rheumatoid arthritis, ankylosing spondylitis, osteoarthritis, psoriatic arthritis, psoriasis, inflammatory diseases or autoimmune diseases comprising the step of administering a compound according to any of the above embodiments.

Another aspect of the invention relates to the treatment of rheumatoid arthritis, ankylosing spondylitis, osteoarthritis, psoriatic arthritis, psoriasis, inflammatory diseases and autoimmune diseases, inflammatory bowel disorders, inflammatory eye disorders, inflammatory or unstable bladder disorders, skin complaints with inflammatory components, chronic inflammatory conditions, autoimmune diseases, systemic lupus erythematosis (SLE), myestenia gravis, rheumatoid arthritis, acute disseminated encephalomyelitis, idiopathic thrombocytopenic purpura, multiples sclerosis, Sjoegren's syndrome and autoimmune hemolytic anemia, allergic conditions and hypersensitivity,

comprising the step of administering a compound according to any of the above or below embodiments.

Another aspect of the invention relates to the treatment of cancers that are mediated, dependent on or associated with p110δ activity, comprising the step of administering a compound according to any of the above or below embodiments.

Another aspect of the invention relates to the treatment of cancers are selected from acute myeloid leukaemia, myelo-dysplastic syndrome, myelo-proliferative diseases, chronic myeloid leukaemia, T-cell acute lymphoblastic leukaemia, B-cell acute lymphoblastic leukaemia, non-hodgkins lymphoma, B-cell lymphoma, solid tumors and breast cancer, comprising the step of administering a compound according to any of the above or below embodiments.

Another aspect of the invention relates to a pharmaceutical composition comprising a compound according to any of the above embodiments and a pharmaceutically-acceptable diluent or carrier.

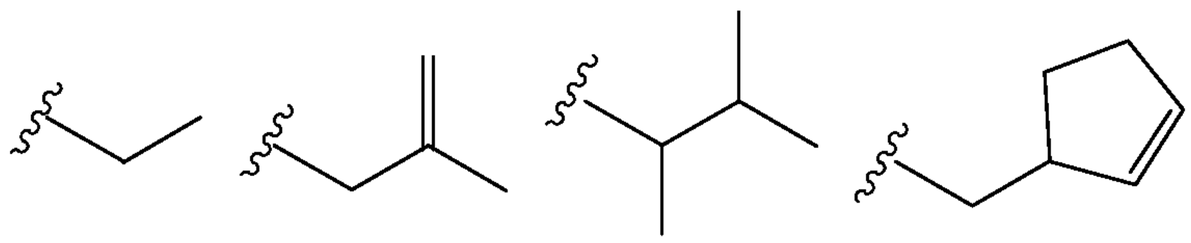
Another aspect of the invention relates to the use of a compound according to any of the above embodiments as a medicament.

Another aspect of the invention relates to the use of a compound according to any of the above embodiments in the manufacture of a medicament for the treatment of rheumatoid arthritis, ankylosing spondylitis, osteoarthritis, psoriatic arthritis, psoriasis, inflammatory diseases, and autoimmune diseases.

The compounds of this invention may have in general several asymmetric centers and are typically depicted in the form of racemic mixtures. This invention is intended to encompass racemic mixtures, partially racemic mixtures and separate enantiomers and diasteromers.

Unless otherwise specified, the following definitions apply to terms found in the specification and claims:

"$C_{\alpha-\beta}$alk" means an alkyl group comprising a minimum of α and a maximum of β carbon atoms in a branched, cyclical or linear relationship or any combination of the three, wherein α and β represent integers. The alkyl groups described in this section may also contain one or two double or triple bonds. Examples of C_{1-6}alk include, but are not limited to the following:



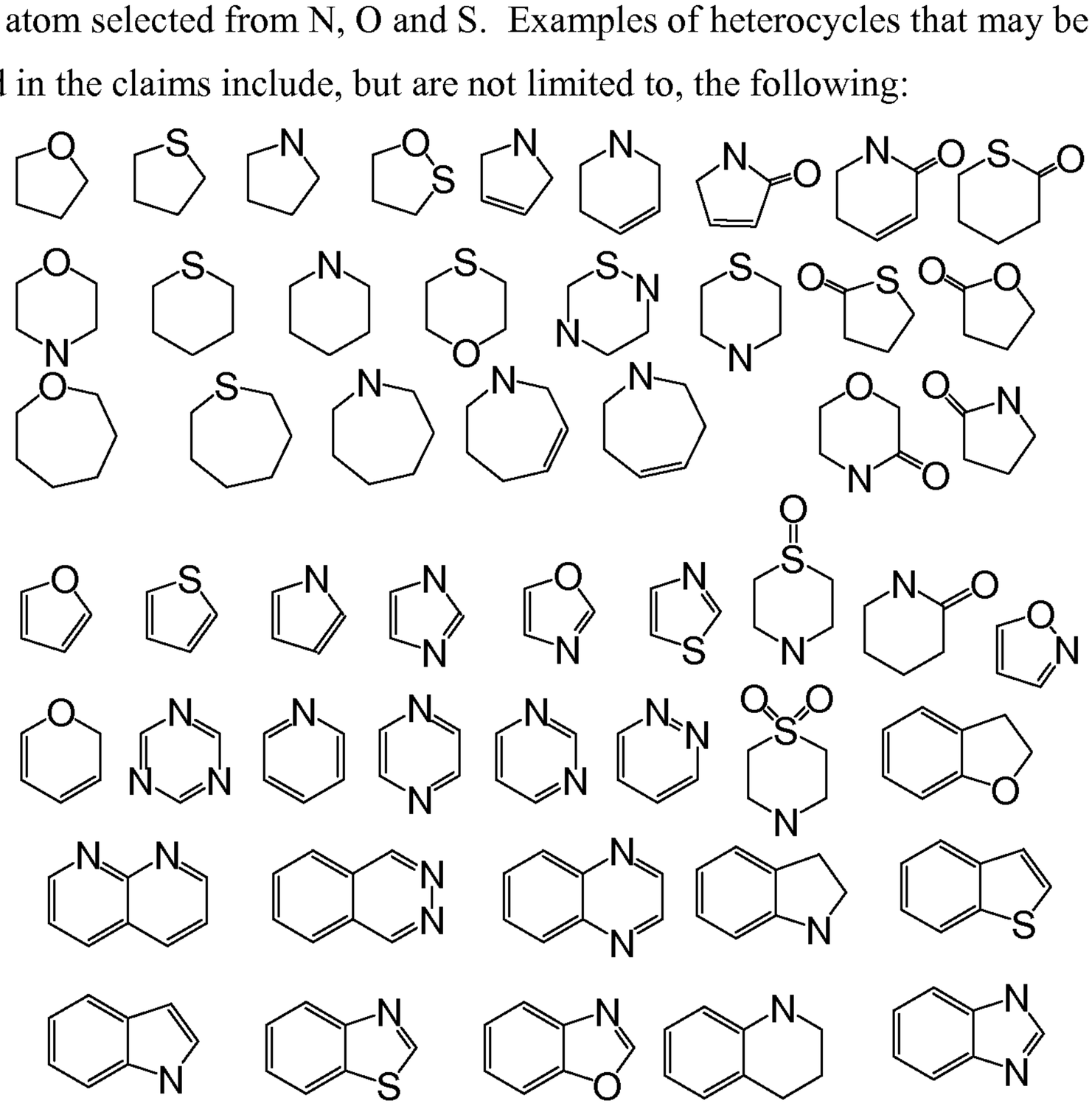
"Benzo group", alone or in combination, means the divalent radical C_4H_4=, one representation of which is -CH=CH-CH=CH-, that when vicinally attached to another ring forms a benzene-like ring--for example tetrahydronaphthylene, indole and the like.

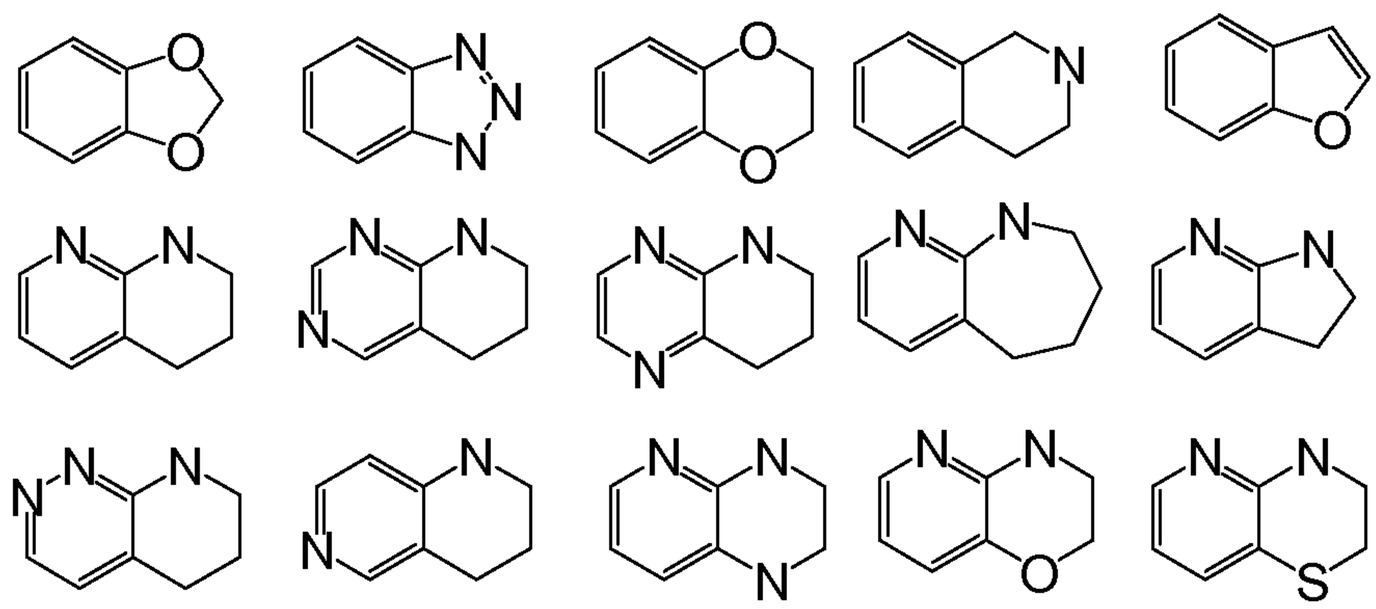
The terms "oxo" and "thioxo" represent the groups =O (as in carbonyl) and =S (as in thiocarbonyl), respectively.

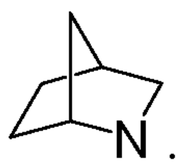
"Halo" or "halogen" means a halogen atoms selected from F, Cl, Br and I.

"$C_{V\text{-}W}$haloalk" means an alk group, as described above, wherein any number--at least one--of the hydrogen atoms attached to the alkyl chain are replaced by F, Cl, Br or I.

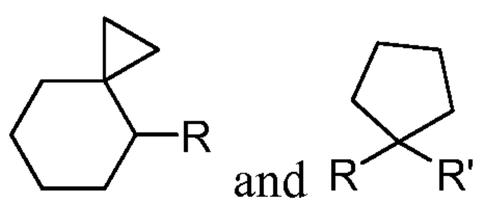
"Heterocycle" means a ring comprising at least one carbon atom and at least one other atom selected from N, O and S. Examples of heterocycles that may be found in the claims include, but are not limited to, the following:





and  .

"$C_{\alpha-\beta}$spiroalk" means a geminally-attached alkyl ring comprising a minimum of α and a maximum of β carbon atoms that is attached to a chain or another ring—such as:



"Available nitrogen atoms" are those nitrogen atoms that are part of a heterocycle and are joined by two single bonds (e.g. piperidine), leaving an external bond available for substitution by, for example, H or CH_3.

"Pharmaceutically-acceptable salt" means a salt prepared by conventional means, and are well known by those skilled in the art. The "pharmacologically acceptable salts" include basic salts of inorganic and organic acids, including but not limited to hydrochloric acid, hydrobromic acid, sulfuric acid, phosphoric acid, methanesulfonic acid, ethanesulfonic acid, malic acid, acetic acid, oxalic acid, tartaric acid, citric acid, lactic acid, fumaric acid, succinic acid, maleic acid, salicylic acid, benzoic acid, phenylacetic acid, mandelic acid and the like. When compounds of the invention include an acidic function such as a carboxy group, then suitable pharmaceutically acceptable cation pairs for the carboxy group are well known to those skilled in the art and include alkaline, alkaline earth, ammonium, quaternary ammonium cations and the like. For additional examples of "pharmacologically acceptable salts," *see infra* and Berge et al., J. Pharm. Sci. 66:1 (1977).

"Saturated, partially saturated or unsaturated" includes substituents saturated with hydrogens, substituents completely unsaturated with hydrogens and substituents partially saturated with hydrogens.

"Leaving group" generally refers to groups readily displaceable by a nucleophile, such as an amine, a thiol or an alcohol nucleophile. Such leaving groups are well known in the art. Examples of such leaving groups include, but are not limited to, N-hydroxysuccinimide, N-hydroxybenzotriazole, halides, triflates, tosylates and the like. Preferred leaving groups are indicated herein where appropriate.

"Protecting group" generally refers to groups well known in the art which are used to prevent selected reactive groups, such as carboxy, amino, hydroxy, mercapto and the like, from undergoing undesired reactions, such as nucleophilic, electrophilic, oxidation, reduction and the like. Preferred protecting groups are indicated herein where appropriate. Examples of amino protecting groups include, but are not limited to, aralkyl, substituted aralkyl, cycloalkenylalkyl and substituted cycloalkenyl alkyl, allyl, substituted allyl, acyl, alkoxycarbonyl, aralkoxycarbonyl, silyl and the like. Examples of aralkyl include, but are not limited to, benzyl, ortho-methylbenzyl, trityl and benzhydryl, which can be optionally substituted with halogen, alkyl, alkoxy, hydroxy, nitro, acylamino, acyl and the like, and salts, such as phosphonium and ammonium salts. Examples of aryl groups include phenyl, naphthyl, indanyl, anthracenyl, 9-(9-phenylfluorenyl), phenanthrenyl, durenyl and the like. Examples of cycloalkenylalkyl or substituted cycloalkylenylalkyl radicals, preferably have 6-10 carbon atoms, include, but are not limited to, cyclohexenyl methyl and the like. Suitable acyl, alkoxycarbonyl and aralkoxycarbonyl groups include benzyloxycarbonyl, t-butoxycarbonyl, iso-butoxycarbonyl, benzoyl, substituted benzoyl, butyryl, acetyl, trifluoroacetyl, trichloro acetyl, phthaloyl and the like. A mixture of protecting groups can be used to protect the same amino group, such as a primary amino group can be protected by both an aralkyl group and an aralkoxycarbonyl group. Amino protecting groups can also form a heterocyclic ring with the nitrogen to which they are attached, for example, 1,2-bis(methylene)benzene, phthalimidyl, succinimidyl, maleimidyl and the like and where these heterocyclic groups can further include adjoining aryl and cycloalkyl rings. In addition, the heterocyclic groups can be mono-, di- or tri-

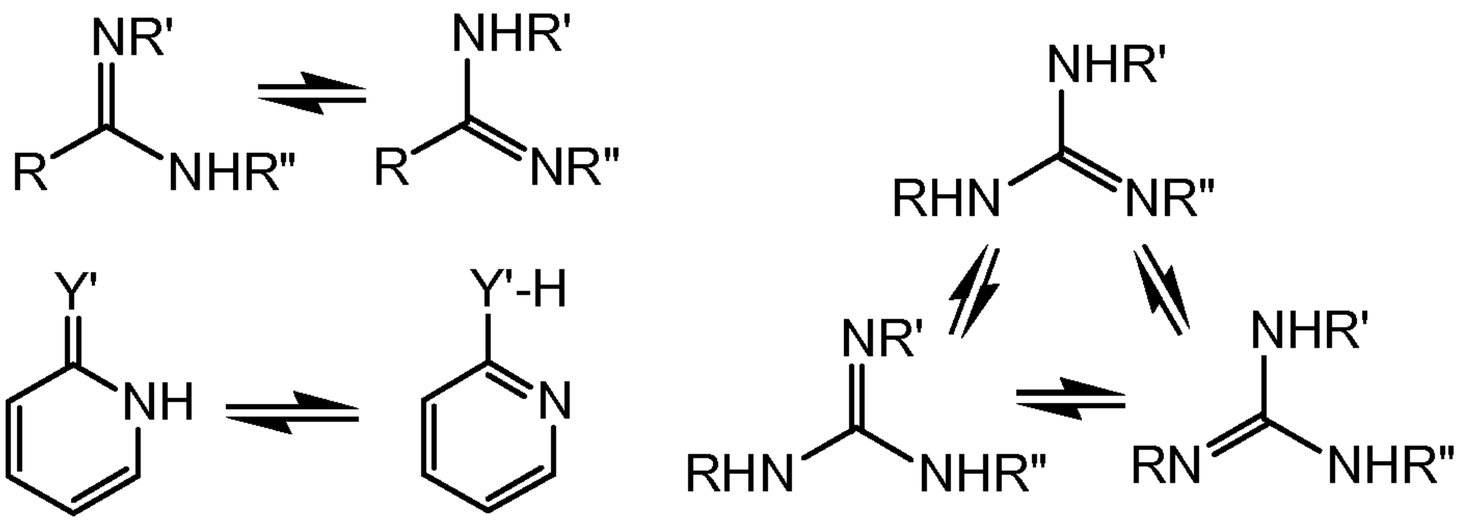
substituted, such as nitrophthalimidyl. Amino groups may also be protected against undesired reactions, such as oxidation, through the formation of an addition salt, such as hydrochloride, toluenesulfonic acid, trifluoroacetic acid and the like. Many of the amino protecting groups are also suitable for protecting carboxy, hydroxy and mercapto groups. For example, aralkyl groups. Alkyl groups are also suitable groups for protecting hydroxy and mercapto groups, such as tert-butyl.

Silyl protecting groups are silicon atoms optionally substituted by one or more alkyl, aryl and aralkyl groups. Suitable silyl protecting groups include, but are not limited to, trimethylsilyl, triethylsilyl, triisopropylsilyl, tert-butyldimethylsilyl, dimethylphenylsilyl, 1,2-bis(dimethylsilyl)benzene, 1,2-bis(dimethylsilyl)ethane and diphenylmethylsilyl. Silylation of an amino groups provide mono- or di-silylamino groups. Silylation of aminoalcohol compounds can lead to a N,N,O-trisilyl derivative. Removal of the silyl function from a silyl ether function is readily accomplished by treatment with, for example, a metal hydroxide or ammonium fluoride reagent, either as a discrete reaction step or in situ during a reaction with the alcohol group. Suitable silylating agents are, for example, trimethylsilyl chloride, tert-butyl-dimethylsilyl chloride, phenyldimethylsilyl chloride, diphenylmethyl silyl chloride or their combination products with imidazole or DMF. Methods for silylation of amines and removal of silyl protecting groups are well known to those skilled in the art. Methods of preparation of these amine derivatives from corresponding amino acids, amino acid amides or amino acid esters are also well known to those skilled in the art of organic chemistry including amino acid/amino acid ester or aminoalcohol chemistry.

Protecting groups are removed under conditions which will not affect the remaining portion of the molecule. These methods are well known in the art and include acid hydrolysis, hydrogenolysis and the like. A preferred method involves removal of a protecting group, such as removal of a benzyloxycarbonyl group by hydrogenolysis utilizing palladium on carbon in a suitable solvent system such as an alcohol, acetic acid, and the like or mixtures thereof. A t-butoxycarbonyl protecting group can be removed utilizing an inorganic or organic acid, such as HCl or trifluoroacetic acid, in a suitable solvent system, such as

dioxane or methylene chloride. The resulting amino salt can readily be neutralized to yield the free amine. Carboxy protecting group, such as methyl, ethyl, benzyl, tert-butyl, 4-methoxyphenylmethyl and the like, can be removed under hydrolysis and hydrogenolysis conditions well known to those skilled in the art.

It should be noted that compounds of the invention may contain groups that may exist in tautomeric forms, such as cyclic and acyclic amidine and guanidine groups, heteroatom substituted heteroaryl groups (Y' = O, S, NR), and the like, which are illustrated in the following examples:



and though one form is named, described, displayed and/or claimed herein, all the tautomeric forms are intended to be inherently included in such name, description, display and/or claim.

Prodrugs of the compounds of this invention are also contemplated by this invention. A prodrug is an active or inactive compound that is modified chemically through in vivo physiological action, such as hydrolysis, metabolism and the like, into a compound of this invention following administration of the prodrug to a patient. The suitability and techniques involved in making and using prodrugs are well known by those skilled in the art. For a general discussion of prodrugs involving esters see Svensson and Tunek Drug Metabolism Reviews 165 (1988) and Bundgaard Design of Prodrugs, Elsevier (1985). Examples of a

masked carboxylate anion include a variety of esters, such as alkyl (for example, methyl, ethyl), cycloalkyl (for example, cyclohexyl), aralkyl (for example, benzyl, p-methoxybenzyl), and alkylcarbonyloxyalkyl (for example, pivaloyloxymethyl). Amines have been masked as arylcarbonyloxymethyl substituted derivatives which are cleaved by esterases in vivo releasing the free drug and formaldehyde (Bungaard J. Med. Chem. 2503 (1989)). Also, drugs containing an acidic NH group, such as imidazole, imide, indole and the like, have been masked with N-acyloxymethyl groups (Bundgaard Design of Prodrugs, Elsevier (1985)). Hydroxy groups have been masked as esters and ethers. EP 039,051 (Sloan and Little, 4/11/81) discloses Mannich-base hydroxamic acid prodrugs, their preparation and use.

The specification and claims contain listing of species using the language "selected from . . . and . . ." and "is . . . or . . ." (sometimes referred to as Markush groups). When this language is used in this application, unless otherwise stated it is meant to include the group as a whole, or any single members thereof, or any subgroups thereof. The use of this language is merely for shorthand purposes and is not meant in any way to limit the removal of individual elements or subgroups as needed.

Experimental

The following abbreviations are used:

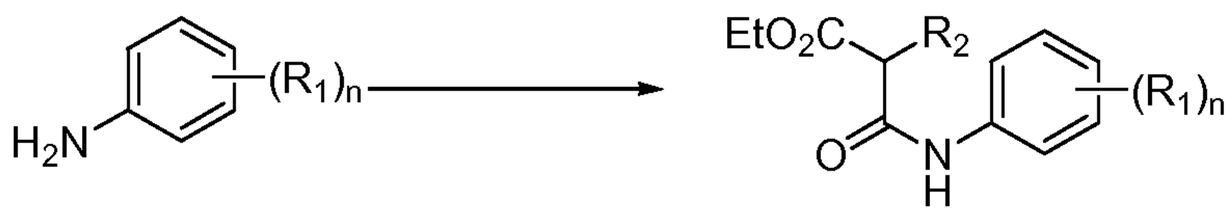
aq. -	aqueous
BINAP -	2,2'-bis(diphenylphosphino)-1,1'-binaphthyl
concd -	concentrated
DCM -	dichloromethane
DMF -	*N,N*-dimethylformamide
DMSO-	dimethylsulfoxide
Et_2O -	diethyl ether
EtOAc -	ethyl acetate
EtOH -	ethyl alcohol
h -	hour(s)
min -	minutes
MeOH -	methyl alcohol
NMP-	1-methyl-2-pyrrolidinone
rt -	room temperature
satd -	saturated
TFA-	trifluoroacetic acid
THF –	tetrahydrofuran
X-Phos-	2-dicyclohexylphosphino-2',4',6'-tri-isopropyl-1,1'-biphenyl

General

Reagents and solvents used below can be obtained from commercial sources. ^{1}H-NMR spectra were recorded on a Bruker 400 MHz and 500 MHz NMR spectrometer. Significant peaks are tabulated in the order: number of protons, multiplicity (s, singlet; d, doublet; t, triplet; q, quartet; m, multiplet; br s, broad singlet) , and coupling constant(s) in Hertz (Hz). Mass spectrometry results are reported as the ratio of mass over charge, followed by the relative abundance of each ion (in parentheses Electrospray ionization (ESI) mass spectrometry analysis was conducted on a Agilent 1100 series LC/MSD electrospray mass spectrometer. All compounds could be analyzed in the positive ESI mode using

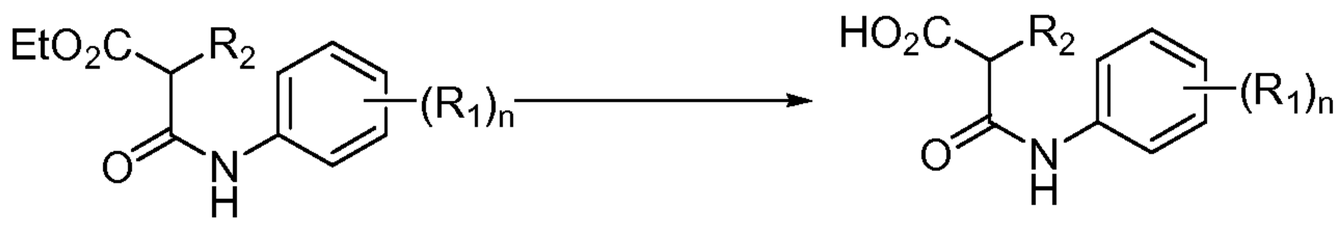
acetonitrile:water with 0.1% formic acid as the delivery solvent. Reverse phase analytical HPLC was carried out using a Agilent 1200 series on Agilent Eclipse XDB-C18 5µm column (4.6 x 150 mm) as the stationary phase and eluting with acetonitrile:H_2O with 0.1% TFA. Reverse phase semi-prep HPLC was carried out using a Agilent 1100 Series on a Phenomenex Gemini^{TM} 10µm C18 column (250 x 21.20 mm) as the stationary phase and eluting with acetonitrile:H_2O with 0.1% TFA.

Procedure A



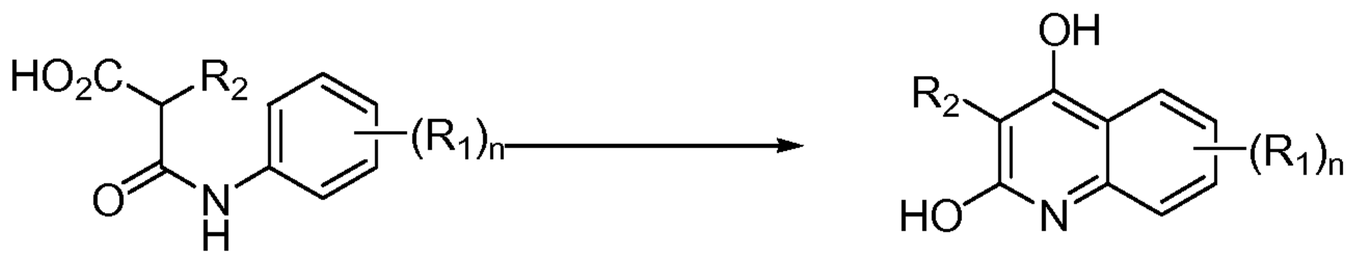
A mixture of the substituted aniline (1 equiv.) in pyridine (2 equiv.) was treated with diethyl alkylmalonate (1.5 equiv.) and the stirred mixture was heated at 130 °C for 24 h. After this time the reaction was treated with diethyl akylmalonate (0.5 equiv.) and heated at 130 °C for an additional 12 h. After this time the reaction was cooled to rt and evaporated under reduced pressure. The crude product was taken up in DCM, washed with satd aq. bicarbonate and the separated organic layer was dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude product was dissolved in benzene and evaporated under reduced pressure. The crude product was purified by column chromatography on silica (using a gradient of hexanes:EtOAc, 1:0 to 3:1 as eluant) to provide ethyl substituted phenylamino-oxopropanoates.

Procedure B



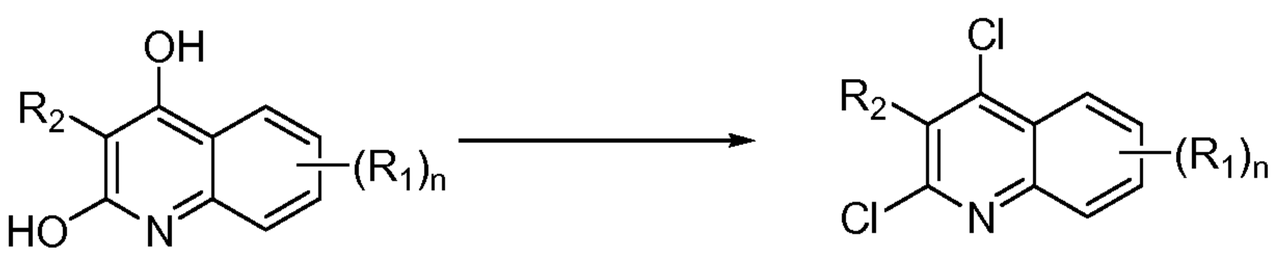
A mixture of the ethyl substituted phenylamino-oxopropanoate (1 equiv.) in THF-water (4:1, 0.878M) was treated with sodium hydroxide (1.2 equiv.) and stirred at rt for 1 h. After this time the reaction was acidified to pH 2 with concd HCl and then it was extracted with EtOAc. The separated organic layer was dried over magnesium sulfate, filtered and evaporated under reduced pressure to give substituted phenylamino-oxopropanoic acids.

Procedure C



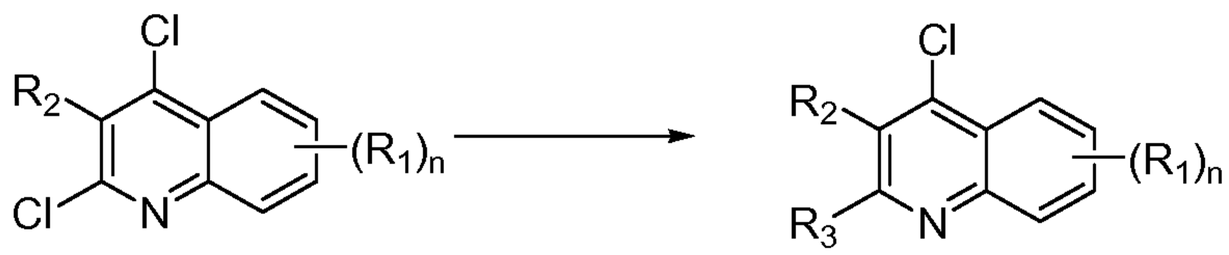
A mixture of phenylamino-oxopropanoic acid in polyphosphoric acid (0.6M) was stirred at 130 °C for 2 h. After this time the reaction was cooled to rt and treated with 2M aq. sodium hydroxide until a precipitate formed. The precipitate was filtered and washed with 1M aq. sodium hydroxide and dried under vacuum to give substituted quinoline diols.

Procedure D



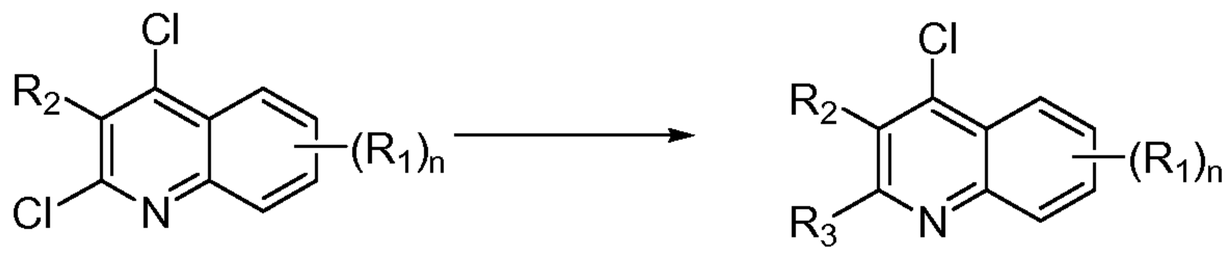
A mixture of the quinoline diol (1 equiv.) and phosphorus oxychloride (10 equiv.) was heated at 100 °C for 2 h. After this time the reaction was cooled to rt and evaporated under reduced pressure. The resulting brown residue was taken up in DCM and washed with water. The separated organic layer was dried over magnesium sulfate, filtered and evaporated under reduced pressure. The product was then purified by column chromatography (using a 9 to 1 mixture of hexanes and EtOAc as eluant) to give the substituted dichloroquinolines.

Procedure E



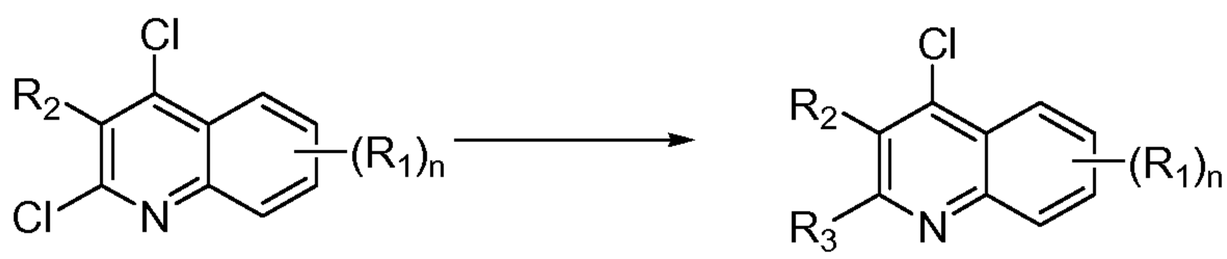
A mixture of the substituted dichloroquinoline (1 equiv.), the Stille reagent (1 equiv.) and tetrakis(triphenylphosphine)palladium (0.1 equiv.) in toluene (0.21M) was heated at reflux overnight. After this time the reaction was cooled to rt and treated with EtOAc and water. The separated organic layer was dried over magnesium sulfate, filtered and evaporated *in vacuo*. Column chromatography gave the substituted 4-chloro quinolines.

Procedure F



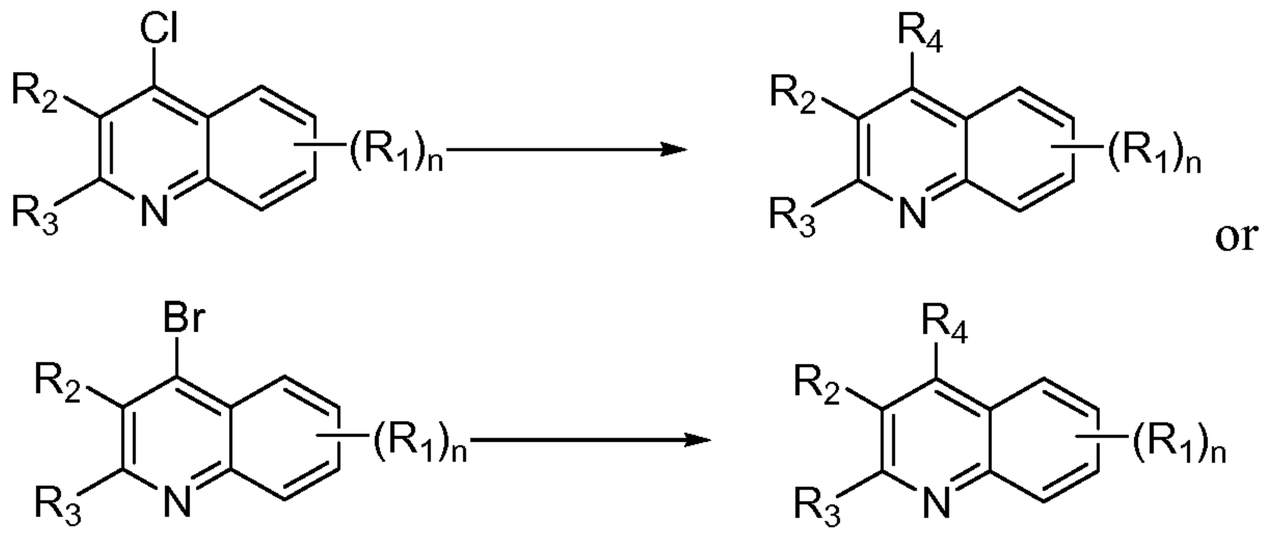
A mixture of the substituted dichloroquinoline (1 equiv.), the boronic acid (1 equiv.), sodium carbonate (2 equiv.) and tetrakis(triphenylphosphine)palladium (0.1 equiv.) in toluene-water (5:2, 0.15M) was heated at reflux overnight. After this time the reaction was cooled to rt and treated with EtOAc and water. The separated organic layer was dried over magnesium sulfate, filtered and evaporated *in vacuo*. Column chromatography gave the substituted 4-chloro quinolines.

Procedure G



A mixture of the substituted dichloroquinoline (1 equiv.) and the amine (R_3-H, 1 equiv.) in isopropanol (0.4M) was heated in a sealed tube overnight at 85 °C. The reaction was cooled to rt and concd to dryness under reduced pressure. The residue was then purified by medium pressure chromatography to give the corresponding substituted 4-chloroquinolines.

Procedure H

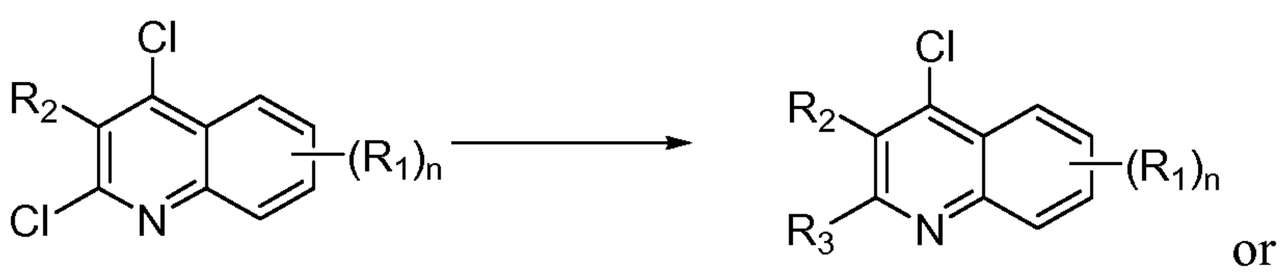


or

A mixture of the substituted 4-chloroquinoline or 4-bromoquinoline (1 equiv.) and the amine (R_4-H, 1.1 equiv.), sodium *tert*-butoxide (2.5 equiv.), X-Phos (0.16 equiv.) and tris(dibenzylideneacetone)dipalladium(0) (0.04 equiv.) in a suitable solvent (0.5M) was heated in an oil bath or a microwave reactor at 110 °C for 45 min. The reaction was cooled to rt and diluted with water. The mixture was

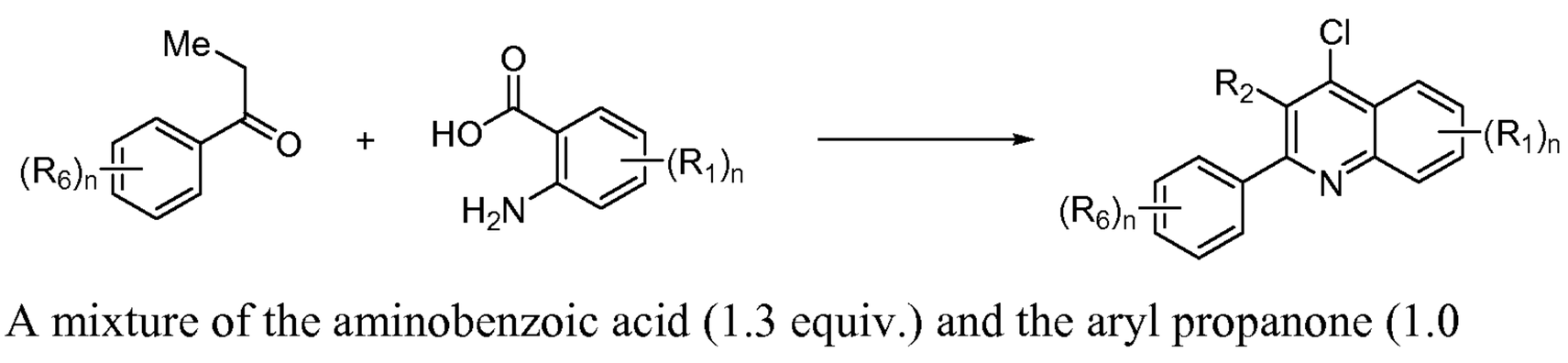
extracted with EtOAc, DCM or a 10% MeOH : DCM mixture. The combined organic layers were dried over magnesium sulfate and filtered. The filtrate was concd under reduced pressure and the residue was then purified by medium pressure chromatography to give the corresponding substituted quinolines.

Procedure I



A mixture of the substituted 4-chloroquinoline or 4-bromoquinoline (1 equiv.), the other nitrogen containing reagent (R_3-H, 1.1 equiv.), potassium carbonate (2.5 equiv.), di-*tert*-butyl(2',4',6'-triisopropyl-3,4,5,6-tetramethylbiphenyl-2-yl)-phosphine (0.05 equiv.), activated three angstrom molecular sieves and tris(di-benzylideneacetone)dipalladium(0) (0.02 equiv.) in a suitable solvent (0.5M) was heated in an oil bath or a microwave reactor at 110 °C for 3 h. The reaction was cooled to rt and filtered. To the filtrate was added water and the mixture was extracted with EtOAc, DCM or a 10% MeOH : DCM mixture. The combined organic layers were dried over magnesium sulfate and filtered. The filtrate was concd under reduced pressure and the residue was then purified by medium pressure chromatography to give the corresponding substituted quinolines.

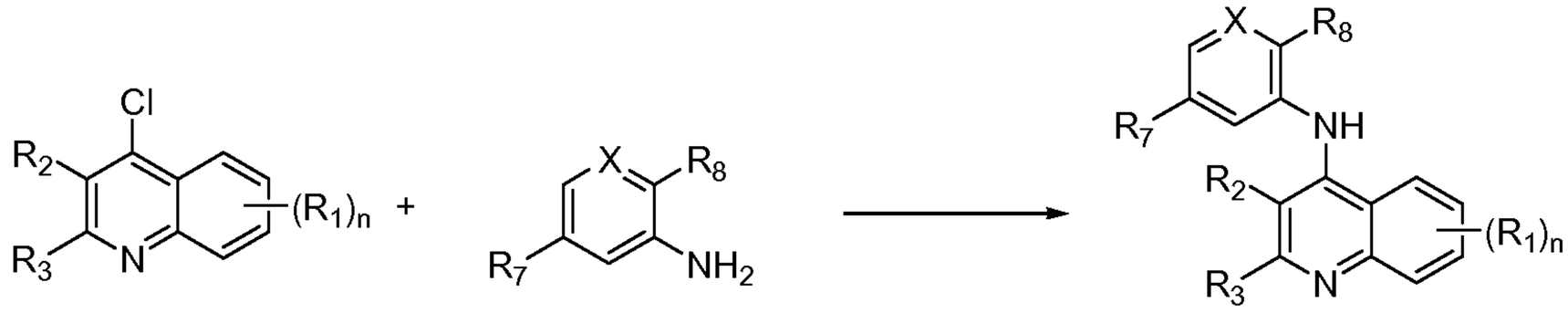
Procedure J



A mixture of the aminobenzoic acid (1.3 equiv.) and the aryl propanone (1.0 equiv.) in phosphorous oxychloride (0.5M) was heated to 90 °C for 2 h then concd under reduced pressure. The concentrate was partitioned between DCM and satd aq. sodium bicarbonate solution, stirring vigorously for 1 h. The organic extract was washed with water then brine, stirred over anhydrous magnesium

sulfate, filtered and the filtrate concd under reduced pressure. The product was isolated by column chromatography on silica gel, eluting with EtOAc gradient in hexane.

Procedure K



Method 1:

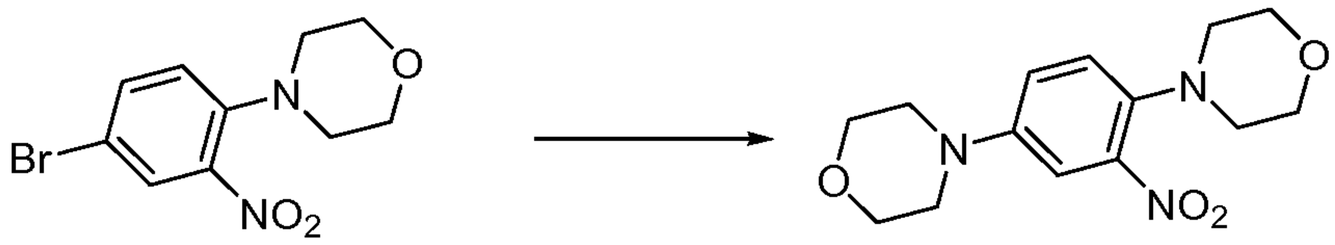
A mixture of the substituted quinoline (1.0 equiv.), the substituted aniline (1.0 equiv.) and 4.0N hydrochloric acid solution in 1,4-dioxane (1.0 equiv.) in MeOH (0.4M) was heated in a microwave at 150 °C for 2 h. The reaction was partitioned between DCM and satd aq. sodium bicarbonate solution. The organic separation was stirred over anhydrous magnesium sulfate, filtered and the filtrate concd under reduced pressure to afford product, which was isolated by column chromatography on silica gel.

Method 2:

A mixture of the substituted quinoline (2.0 equiv.), the substituted aniline (1.0 equiv.) and 4N hydrochloric acid in 1,4-dioxane (0.1 equiv.) in 1-methyl-2-pyrrolidinone (0.8M) was heated in a microwave at 150 °C for 4 h. The reaction was partitioned between EtOAc and satd aq. sodium bicarbonate. The organic separation was washed with water then brine, stirred over anhydrous magnesium sulfate, filtered and the filtrate concd under reduced pressure to afford product, which was isolated by chromatography on silica gel.

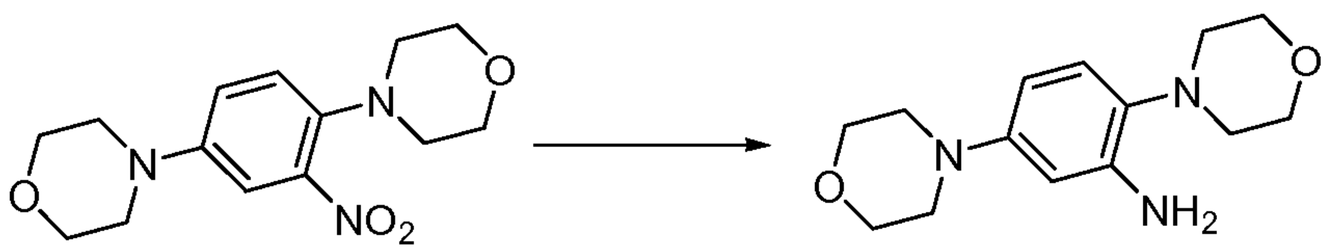
Example 1: N-(2,5-di-4-Morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

4,4'-(2-Nitro-1,4-phenylene)dimorpholine



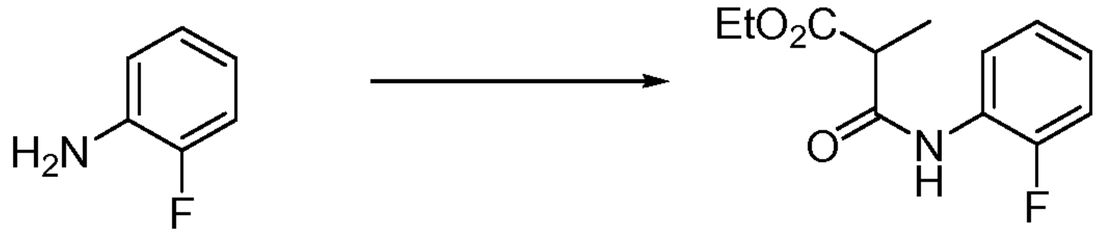
4-(4-Bromo-2-nitrophenyl)morpholine (500 mg, 1.74 mmol), morpholine (0.3 mL, 3.48 mmol), Pd_2dba_3 (112 mg, 0.12 mmol), X-Phos (125 mg, 261 μmol) and sodium tert-butoxide were suspended in toluene (71.0 mL, 666 mmol) and heated at reflux for 2 h. After this time the reaction was cooled to rt and evaporated *in vacuo*. The residue was taken up in EtOAc (80 mL) and washed with $NaHCO_3$ (satd aq. solution, 40 mL) and brine (40 mL). The separated organic layer was dried over magnesium sulfate, filtered and evaporated *in vacuo*. Column chromatography (hexanes:EtOAc, 1:0 to 1:2) gave 4,4'-(2-nitro-1,4-phenylene)dimorpholine. Mass Spectrum (ESI) m/e = 294.2 (M + 1).

2,5-Dimorpholinoaniline



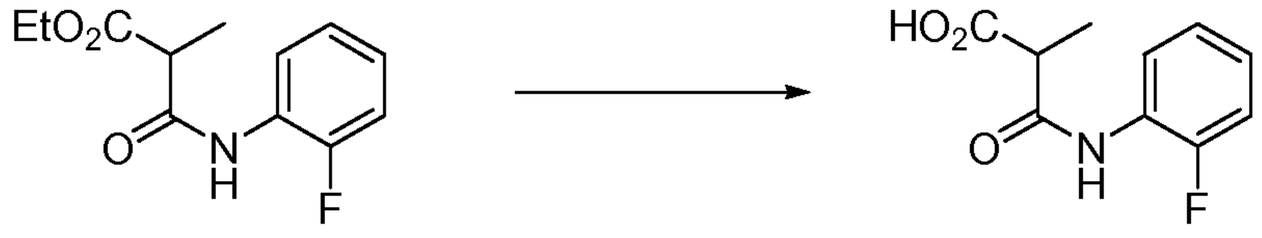
To a stirred solution of 4,4'-(2-nitro-1,4-phenylene)dimorpholine (5.6 g, 19 mmol) in EtOAc (90 mL) was added stannous chloride, dihydrate (18 g, 95 mmol). The reaction was stirred at rt for 10 min and at reflux for 90 min. After this time the reaction was cooled to rt and a precipitate formed. The precipitate was collected and washed with 1N NaOH (40 mL), water (50 mL) and brine (50 mL) and dried under vacuum overnight. After this time the solid was dissolved in EtOAc (200 mL) and washed with 1N NaOH (30 mL) and brine (50 mL), dried over magnesium sulfate, filtered and evaporated *in vacuo* to give 2,5-dimorpholino-aniline.

Ethyl 3-(2-fluorophenylamino)-2-methyl-3-oxopropanoate



Prepared according to general Procedure A using 2-fluoroaniline (17 mL, 180 mmol), pyridine (29 mL, 360 mmol) and diethyl methylmalonate (46 mL, 270 mmol). The crude was purified by column chromatography on silica (using a gradient of hexanes:EtOAc, 1:0 to 4:1 as eluant) to give ethyl 3-(2-fluorophenyl-amino)-2-methyl-3-oxopropanoate as a light brown solid. Mass Spectrum (ESI) m/e = 239.9 (M + 1).

3-(2-Fluorophenylamino)-2-methyl-3-oxopropanoic acid

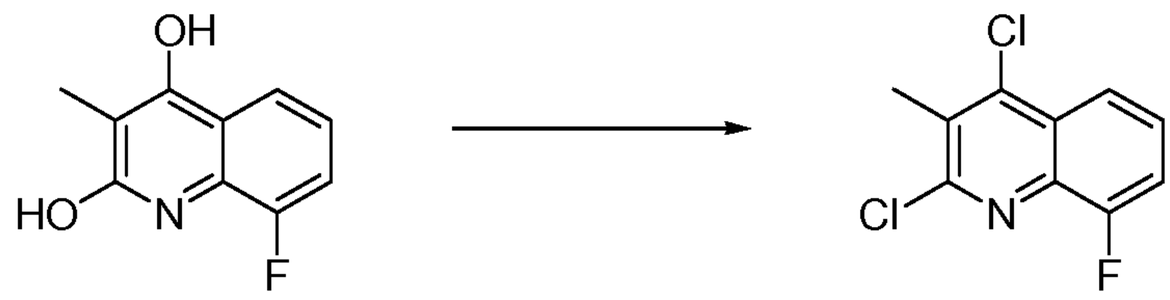


Prepared according to general Procedure B using ethyl 3-(2-fluorophenylamino)-2-methyl-3-oxopropanoate (15.0 g, 62.7 mmol) and NaOH (3.26 g, 81.5 mmol) in THF (60 mL) to give 3-(2-fluorophenylamino)-2-methyl-3-oxopropanoic acid as a white solid. Mass Spectrum (ESI) m/e = 212.1 (M + 1).

8-Fluoro-3-methylquinoline-2,4-diol

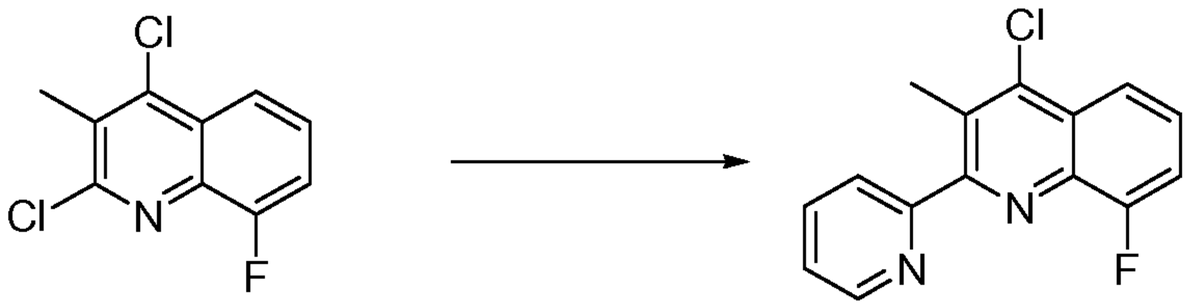
Prepared according to general Procedure C using 3-(2-fluorophenylamino)-2-methyl-3-oxopropanoic acid (11 g, 52 mmol) and polyphosphoric acid (80 mL) to give 8-fluoro-3-methylquinoline-2,4-diol as a white solid. Mass Spectrum (ESI) m/e = 193.9 (M + 1).

2,4-Dichloro-8-fluoro-3-methylquinoline



Prepared according to general Procedure D using 8-fluoro-3-methylquinoline-2,4-diol (2.8 g, 14 mmol) and phosphorous oxychloride (14 mL, 145 mmol) to give 2,4-dichloro-8-fluoro-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 229.9 (M + 1).

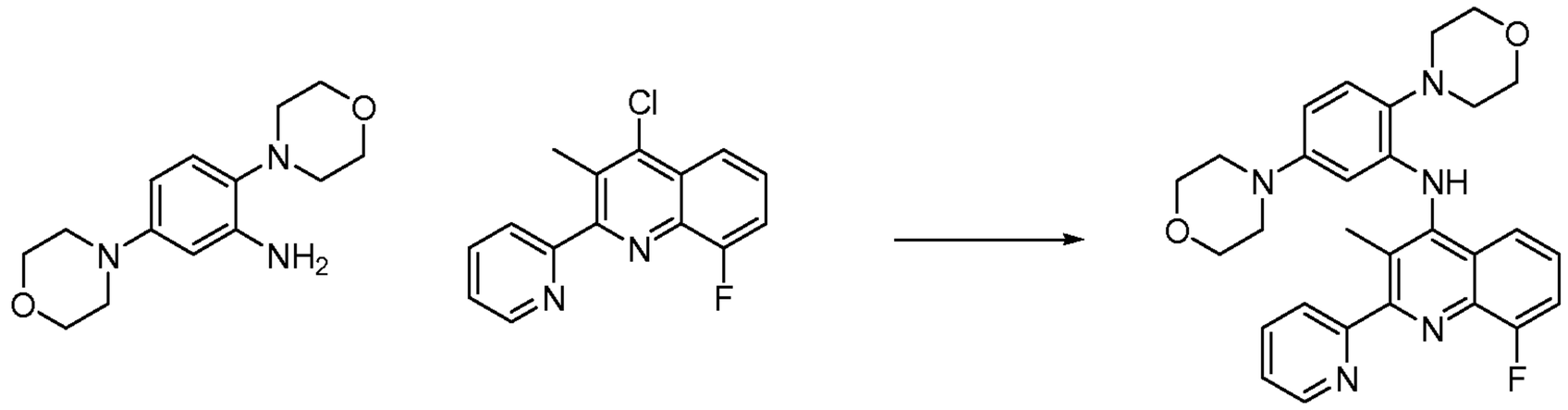
4-Chloro-8-fluoro-3-methyl-2-(pyridin-2-yl)quinoline



Prepared according to general Procedure E using 2,4-dichloro-8-fluoro-3-methyl-quinoline (1.0 g, 4.35 mmol), tetrakis(triphenylphosphine)palladium(0) (251 mg,

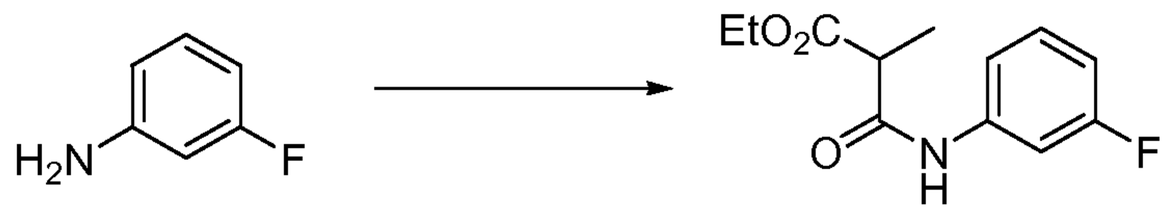
0.22 mmol) and 2-tributylstannylpyridine (1.6 mL, 4.35 mmol) in toluene (15 mL) to give 4-chloro-8-fluoro-3-methyl-2-(pyridin-2-yl)quinoline as a white solid.

N-(2,5-di-4-Morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



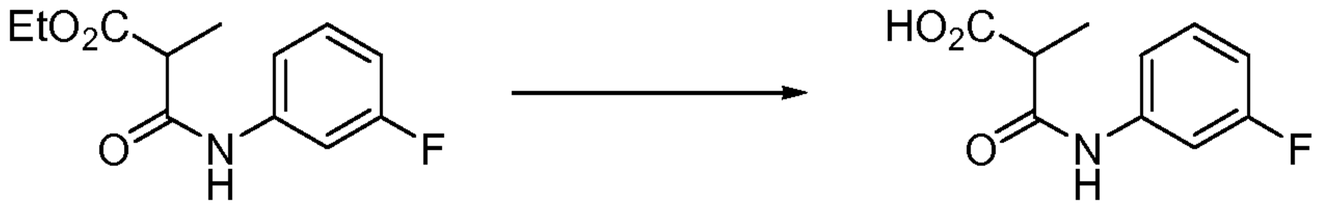
Prepared according to general Procedure K using 4-chloro-8-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (95 mg, 0.348 mmol), 2,5-dimorpholinoaniline (92 mg, 0.348 mmol) and a 4.0M solution of HCl in dioxane (0.09 mL, 0.348 mmol) in MeOH (2.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.72 (1 H, dd, *J*=4.7, 1.6 Hz), 7.87 - 8.00 (2 H, m), 7.64 - 7.71 (1 H, m), 7.31 - 7.45 (4 H, m), 7.11 (1 H, d, *J*=8.6 Hz), 6.47 (1 H, d, *J*=7.4 Hz), 6.04 (1 H, br. s.), 3.90 (4 H, t, *J*=4.9 Hz), 3.68 - 3.79 (4 H, m), 2.99 - 3.14 (4 H, m), 2.86 - 2.98 (4 H, m), 2.42 (3 H, s). Mass Spectrum (ESI) m/e = 500.2 (M + 1).

Example 2: N-(2,5-di-4-Morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



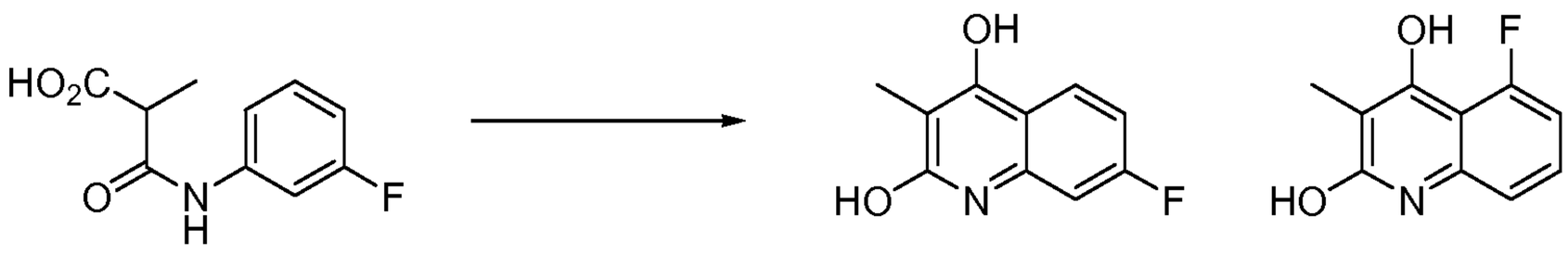
Prepared according to Procedure A using 3-fluoroaniline (18 mL, 187 mmol), pyridine (31 mL, 374 mmol) and diethyl methylmalonate (48 mL, 281 mmol). The crude was purified by column chromatography on silica (using a gradient of hexanes:EtOAc, 1:0 to 3:1 as eluant) to give ethyl 3-(3-fluorophenylamino)-2-methyl-3-oxopropanoate as a light brown solid. Mass Spectrum (ESI) m/e = 240.1 (M + 1).

3-(3-Fluorophenylamino)-2-methyl-3-oxopropanoic acid



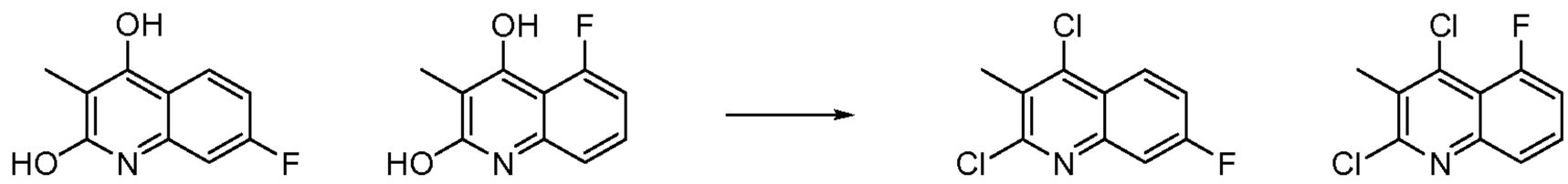
Prepared according to Procedure B using ethyl 3-(3-fluorophenylamino)-2-methyl-3-oxopropanoate (21.0 g, 87.8 mmol) in THF (80 mL) to give 3-(3-fluorophenylamino)-2-methyl-3-oxopropanoic acid as a white solid. Mass Spectrum (ESI) m/e = 212.1 (M + 1).

7-Fluoro-3-methylquinoline-2,4-diol and 5-fluoro-3-methylquinoline-2,4-diol



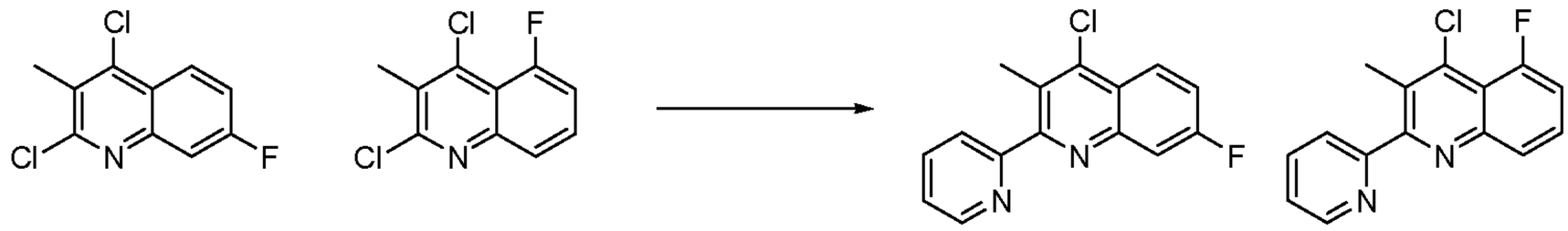
Prepared according to Procedure C using 3-(3-fluorophenylamino)-2-methyl-3-oxopropanoic acid (19 g, 90 mmol) and polyphosphoric acid (150 mL) to give a mixture of 7-fluoro-3-methylquinoline-2,4-diol and 5-fluoro-3-methylquinoline-2,4-diol. Mass Spectrum (ESI) m/e = 194.1 (M + 1).

2,4-Dichloro-7-fluoro-3-methylquinoline and 2,4-dichloro-5-fluoro-3-methyl quinoline



Prepared according to Procedure D using 7-fluoro-3-methylquinoline-2,4-diol and 5-fluoro-3-methylquinoline-2,4-diol (14.0 g, 72 mmol) to give a mixture of 2,4-dichloro-7-fluoro-3-methylquinoline and 2,4-dichloro-5-fluoro-3-methyl quinoline as a white solid. Mass Spectrum (ESI) m/e = 230 (M + 1).

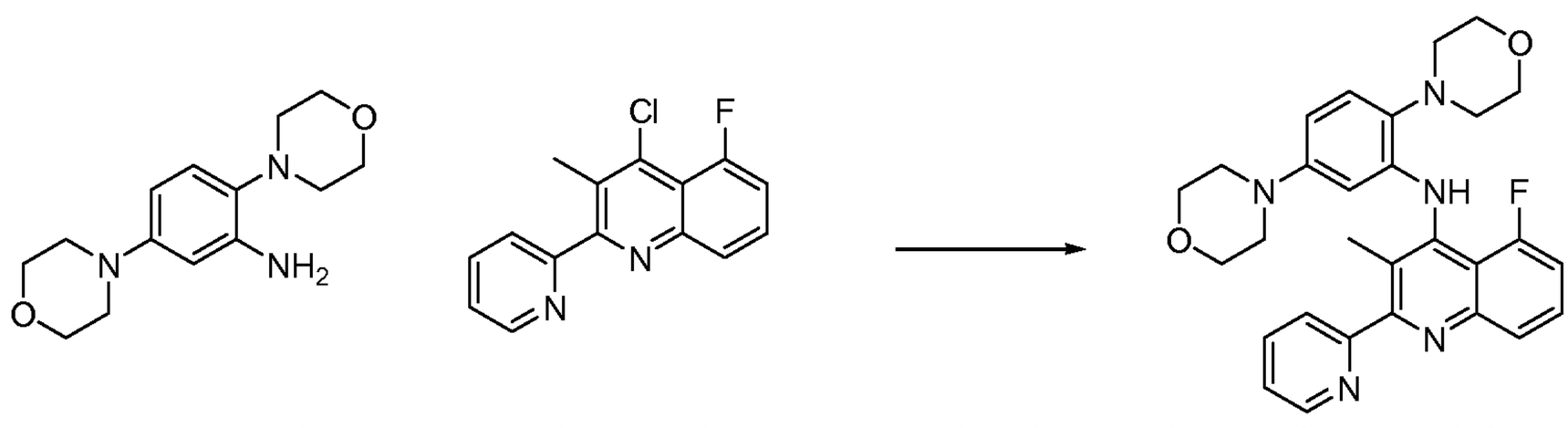
4-Chloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline and 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline



Prepared according to general Procedure E using 2,4-dichloro-7-fluoro-3-methyl-quinoline and 2,4-dichloro-5-fluoro-3-methyl quinoline (1.5 g, 6.52 mmol), tetrakis(triphenylphosphine)palladium(0) (377 mg, 0.326 mmol) in toluene (20

mL) to give a separable mixture of 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)-quinoline (Mass Spectrum (ESI) m/e = 273.0 (M + 1)) and 4-chloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (Mass Spectrum (ESI) m/e = 273.0 (M + 1)).

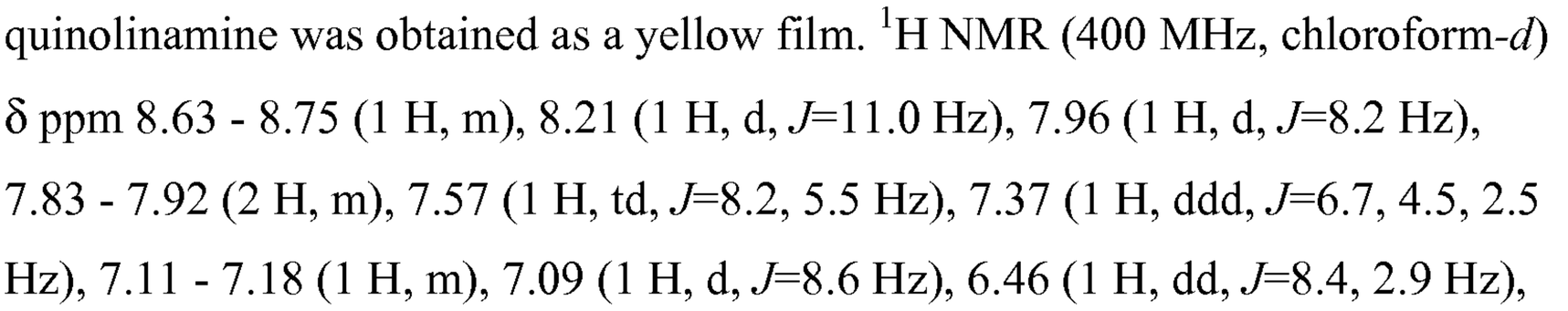
N-(2,5-Di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (52 mg, 0.191 mmol), 2,5-dimorpholinoaniline (50 mg, 0.191 mmol) and a 4.0M solution of HCl in dioxane (0.048 mL, 0.191 mmol) in MeOH (0.5 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.63 - 8.75 (1 H, m), 8.21 (1 H, d, *J*=11.0 Hz), 7.96 (1 H, d, *J*=8.2 Hz), 7.83 - 7.92 (2 H, m), 7.57 (1 H, td, *J*=8.2, 5.5 Hz), 7.37 (1 H, ddd, *J*=6.7, 4.5, 2.5 Hz), 7.11 - 7.18 (1 H, m), 7.09 (1 H, d, *J*=8.6 Hz), 6.46 (1 H, dd, *J*=8.4, 2.9 Hz), 6.23 (1 H, d, *J*=2.7 Hz), 3.91 (4 H, t, *J*=4.5 Hz), 3.75 - 3.85 (4 H, m), 3.04 - 3.11 (8H, m), 2.24 (3 H, s). Mass Spectrum (ESI) m/e = 230 (M + 1). Mass Spectrum (ESI) m/e = 500 (M + 1).

Example 3: N-(2,5-Di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridin-yl)-4-quinolinamine

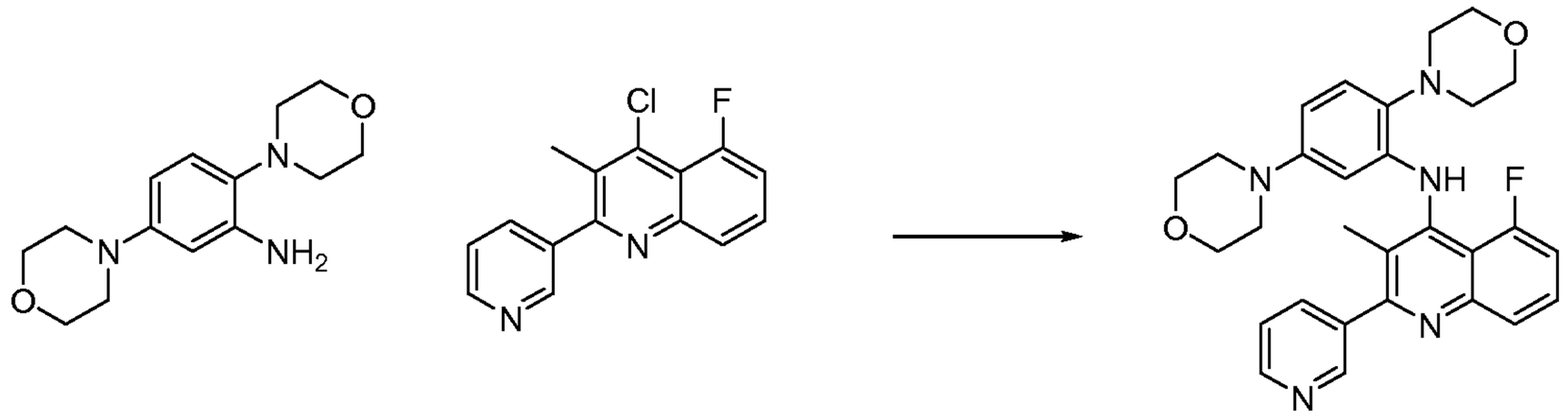
4-Chloro-7-fluoro-3-methyl-2-(pyridin-3-yl)quinoline and 4-chloro-5-fluoro-3-methyl-2-(pyridin-3-yl)quinoline



Prepared according to general Procedure E using 2,4-dichloro-7-fluoro-3-methyl-quinoline and 2,4-dichloro-5-fluoro-3-methyl quinoline (1.0 g, 4.35 mmol), tetrakis(triphenylphosphine)palladium(0) (251 mg, 0.22 mmol) in toluene (15 mL) to

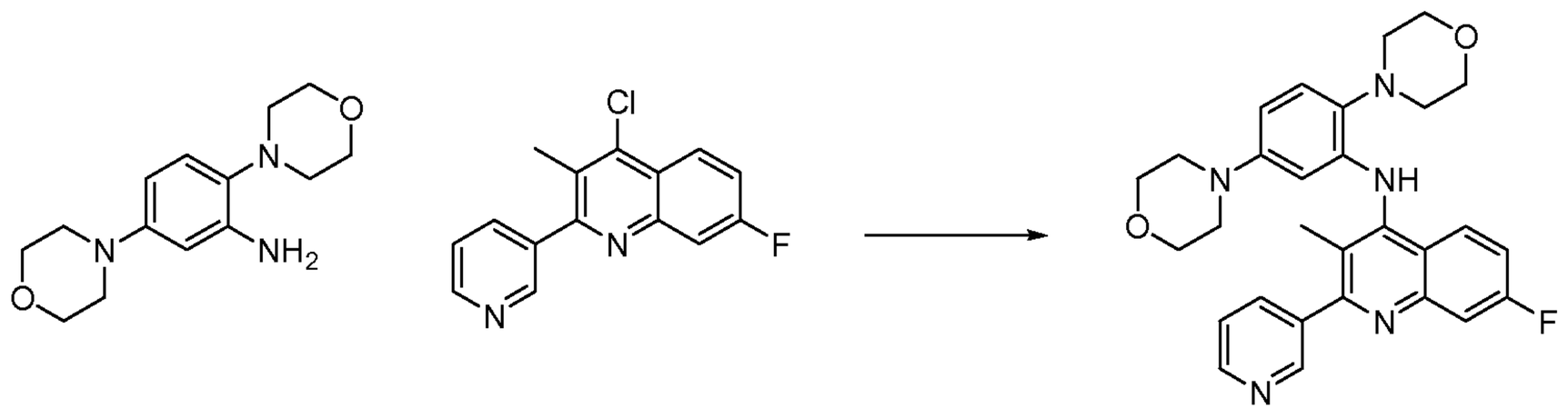
give a separable mixture of 4-chloro-7-fluoro-3-methyl-2-(pyridin-3-yl)quinoline and 4-chloro-5-fluoro-3-methyl-2-(pyridin-3-yl)quinoline.

N-(2,5-Di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-5-fluoro-3-methyl-2-(pyridin-3-yl)quinoline (50 mg, 0.183 mmol), 2,5-dimorpholinoaniline (48 mg, 0.183 mmol) and a 4.0M solution of HCl in dioxane (0.046 mL, 0.183 mmol) in MeOH (0.5 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.88 (1 H, d, *J*=2.3 Hz), 8.72 (1 H, dd, *J*=4.9, 1.8 Hz), 8.24 (1 H, d, *J*=11.3 Hz), 7.99 (1 H, dt, *J*=7.8, 2.2 Hz), 7.94 (1 H, d, *J*=8.2 Hz), 7.60 (1 H, td, *J*=8.2, 5.5 Hz), 7.48 (1 H, dd, *J*=7.8, 5.1 Hz), 7.13 - 7.21 (1 H, m), 7.11 (1 H, d, *J*=8.6 Hz), 6.50 (1 H, dd, *J*=8.6, 2.7 Hz), 6.15 (1 H, d, *J*=2.7 Hz), 3.90 (4 H, t, *J*=4.5 Hz), 3.73 - 3.85 (4 H, m), 2.83 - 3.13 (8 H, m), 2.20 (3 H, s). Mass Spectrum (ESI) m/e = 500.2 (M + 1).

Example 4: N-(2,5-Di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

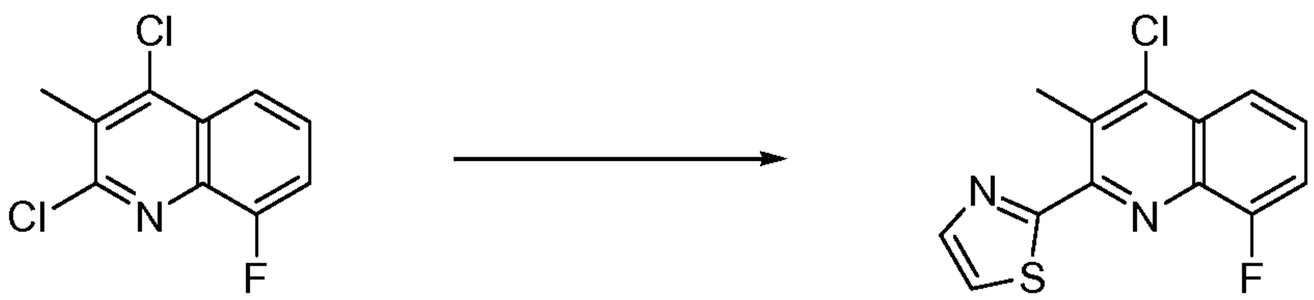


Prepared according to general Procedure K using 4-chloro-7-fluoro-3-methyl-2-(pyridin-3-yl)quinoline (57 mg, 0.209 mmol), 2,5-dimorpholinoaniline (55 mg, 0.209 mmol) and a 4.0M solution of HCl in dioxane (0.052 mL, 0.209 mmol) in

MeOH (0.5 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-8-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.88 (1 H, d, *J*=2.3 Hz), 8.72 (1 H, dd, *J*=4.9, 1.8 Hz), 7.99 (1 H, dt, *J*=7.8, 2.2 Hz), 7.90 (1 H, dd, *J*=9.2, 6.1 Hz), 7.76 (1 H, dd, *J*=10.0, 2.5 Hz), 7.48 (1 H, dd, *J*=8.0, 4.9 Hz), 7.20 - 7.31 (2 H, m), 7.12 (1 H, d, *J*=8.6 Hz), 6.46 (1 H, dd, *J*=8.6, 2.7 Hz), 6.00 (1 H, d, *J*=2.7 Hz), 3.91 (4 H, t, *J*=4.7 Hz), 3.66 - 3.79 (4 H, m), 2.99 - 3.14 (4 H, m), 2.86 - 2.99 (4 H, m), 2.31 (3 H, s). Mass Spectrum (ESI) m/e = 500.2 (M + 1).

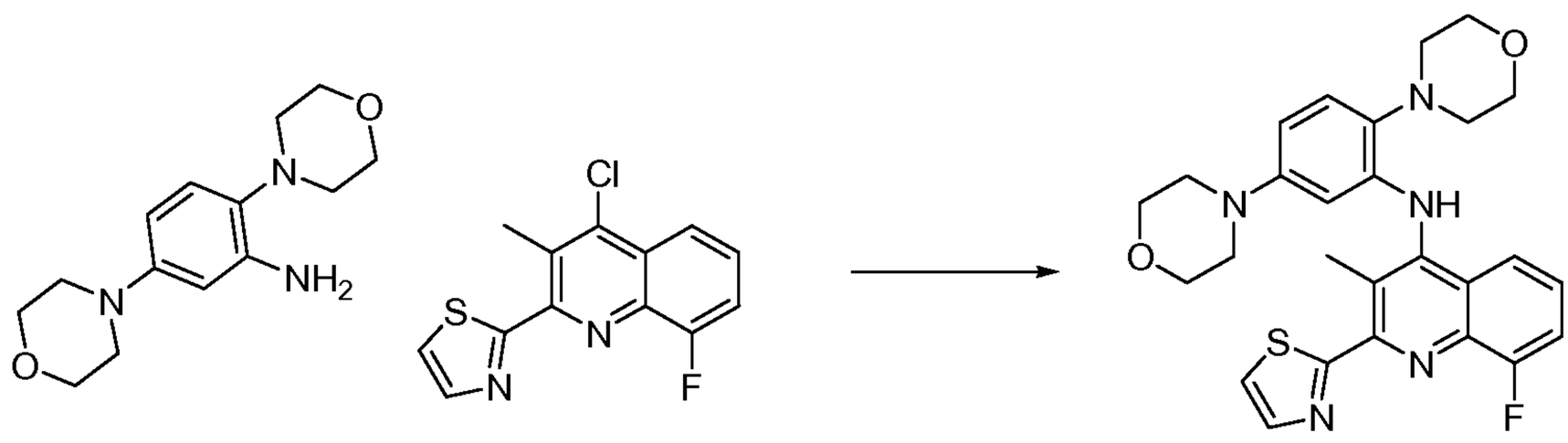
Example 5: N-(2,5-Di-4-morpholinylphenyl)-7-fluoro-3-methyl-2-(1,3-thiazol-2-yl)-4-quinolinamine

2-(4-Chloro-8-fluoro-3-methylquinolin-2-yl)thiazole



Prepared according to Procedure E using 2,4-dichloro-8-fluoro-3-methylquinoline (250 mg, 1.087 mmol), 2-tributylstannylthiazole (0.34 mL, 1.087 mmol) and tetrakis(triphenylphosphine)palladium(0) (126 mg, 0.109 mmol) in toluene (4 mL) and heating at reflux overnight. After purification 2-(4-chloro-8-fluoro-3-methyl-quinolin-2-yl)thiazole was obtained.

N-(2,5-Di-4-morpholinylphenyl)-7-fluoro-3-methyl-2-(1,3-thiazol-2-yl)-4-quinolinamine

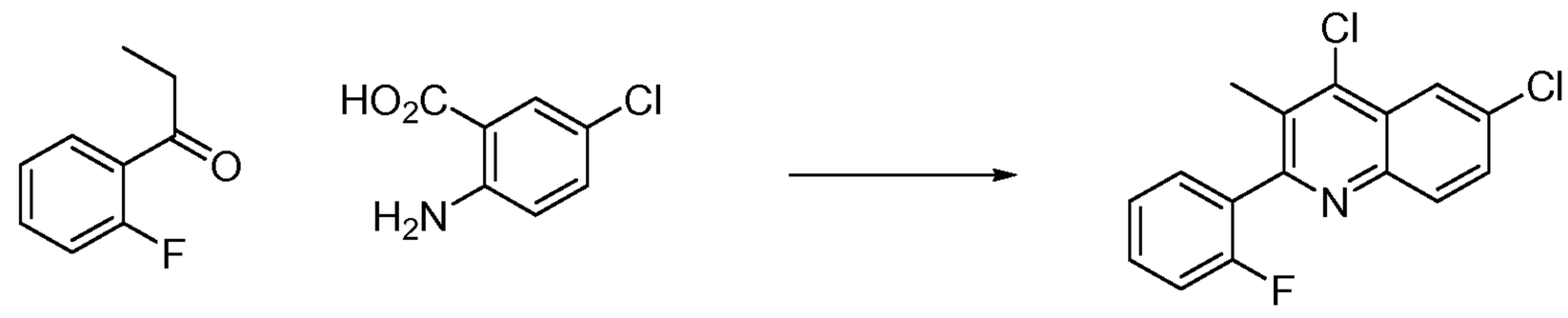


Prepared according to general Procedure K using 2-(4-chloro-8-fluoro-3-methyl-quinolin-2-yl)thiazole (46 mg, 0.165 mmol), 2,5-dimorpholinoaniline (43 mg, 0.165 mmol) and a 4.0M solution of HCl in dioxane (0.041 mL, 0.165 mmol) in MeOH (0.5 mL) and heating in the microwave for 2 h at 150 °C. After purifica-

tion N-(2,5-di-4-morpholinylphenyl)-7-fluoro-3-methyl-2-(1,3-thiazol-2-yl)-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 7.96 - 8.05 (1 H, m), 7.62 (1 H, s), 7.51 - 7.56 (1 H, m), 7.39 (2 H, t, *J*=2.3 Hz), 7.12 (1 H, d, *J*=8.8 Hz), 6.44 (1 H, dd, *J*=8.7, 2.6 Hz), 5.92 (1 H, d, *J*=2.7 Hz), 3.83 - 3.96 (4 H, m), 3.70 (4 H, dd, *J*=5.5, 4.0 Hz), 2.99 - 3.13 (4 H, m), 2.87 - 2.93 (4 H, m), 2.83 (3 H, s). Mass Spectrum (ESI) m/e = 506.0 (M + 1).

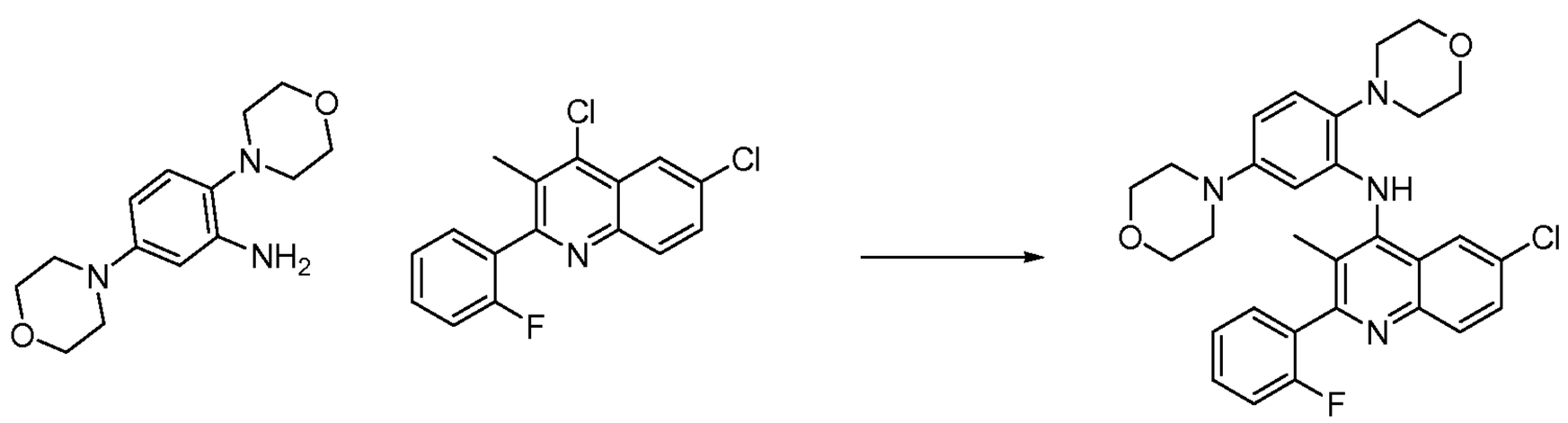
Example 6: 6-Chloro-N-(2,5-di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

4,6-Dichloro-2-(2-fluorophenyl)-3-methylquinoline



Prepared according to Procedure J using 2-amino-5-chlorobenzoic acid (1.5 equiv.) and 1-(2-fluorophenyl)propan-1-one (1 equiv.) in phosphorous oxychloride to afford 4,6-dichloro-2-(2-fluorophenyl)-3-methylquinoline upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =306.0 (M+1).

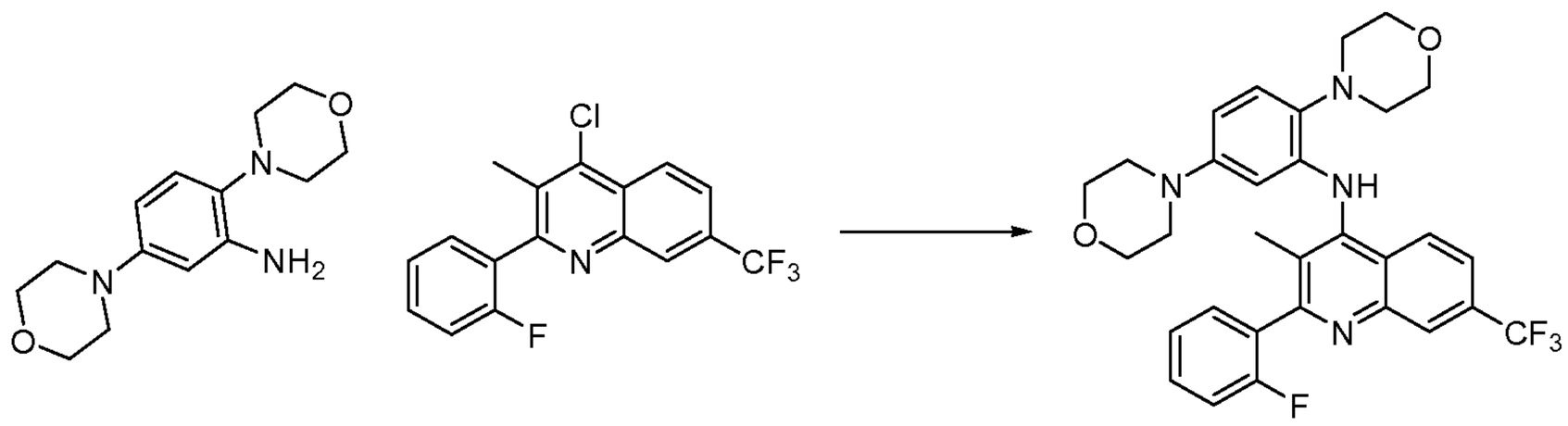
6-Chloro-N-(2,5-di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



Prepared according to general Procedure K using 4,6-dichloro-2-(2-fluorophenyl)-3-methylquinoline (116 mg, 0.38 mmol), 2,5-dimorpholinoaniline (100 mg, 0.38 mmol) and a 4.0M solution of HCl in dioxane (0.095 mL, 0.38 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification 6-chloro-N-(2,5-di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm

8.10 (1 H, d, *J*=9.0 Hz), 7.90 (1 H, d, *J*=2.3 Hz), 7.58 - 7.67 (2 H, m), 7.47 (1 H, d, *J*=8.2 Hz), 7.31 - 7.37 (1 H, m), 7.16 - 7.22 (1 H, m), 7.13 (1 H, d, *J*=8.6 Hz), 6.45 (1 H, dd, *J*=8.6, 2.7 Hz), 6.00 - 6.08 (1 H, m), 3.93 (4 H, t, *J*=4.5 Hz), 3.76 (4 H, dd, *J*=5.9, 3.9 Hz), 3.06 (4 H, d, *J*=1.2 Hz), 2.91 - 3.02 (4 H, m), 2.20 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

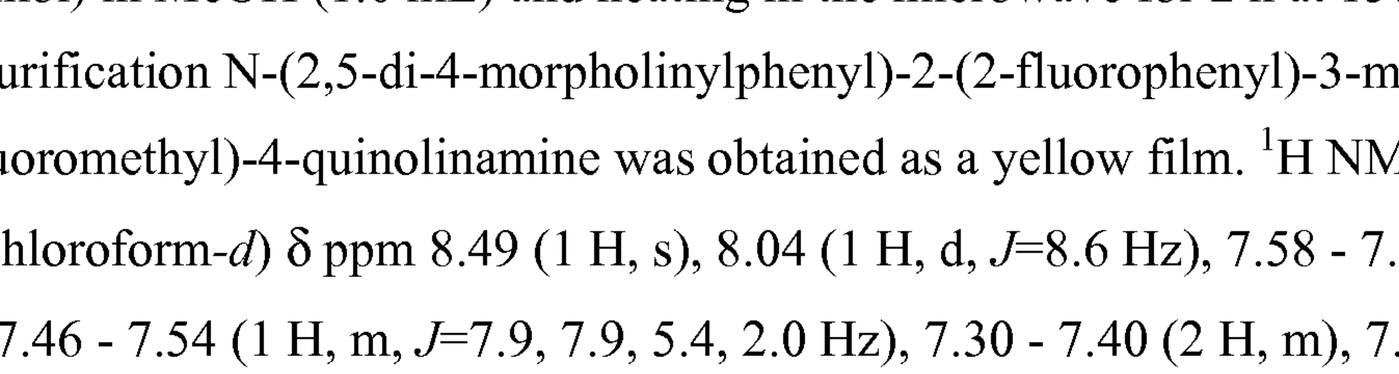
Example 7: N-(2,5-Di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-7-(trifluoromethyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-2-(2-fluorophenyl)-3-methyl-7-(trifluoromethyl)quinoline (129 mg, 0.38 mmol), 2,5-dimorpholino-aniline (100 mg, 0.38 mmol) and a 4.0M solution of HCl in dioxane (0.095 mL, 0.38 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-7-(trifluoromethyl)-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.49 (1 H, s), 8.04 (1 H, d, *J*=8.6 Hz), 7.58 - 7.72 (2 H, m), 7.46 - 7.54 (1 H, m, *J*=7.9, 7.9, 5.4, 2.0 Hz), 7.30 - 7.40 (2 H, m), 7.17 - 7.24 (1 H, m), 7.13 (1 H, d, *J*=8.6 Hz), 6.47 (1 H, dd, *J*=8.6, 2.7 Hz), 6.04 (1 H, d, *J*=0.8 Hz), 3.92 (4 H, t, *J*=4.7 Hz), 3.69 - 3.80 (4 H, m), 3.06 (4 H, br. s.), 2.82 - 3.00 (4 H, m), 2.24 (3 H, s). Mass Spectrum (ESI) m/e = 567.3 (M + 1).

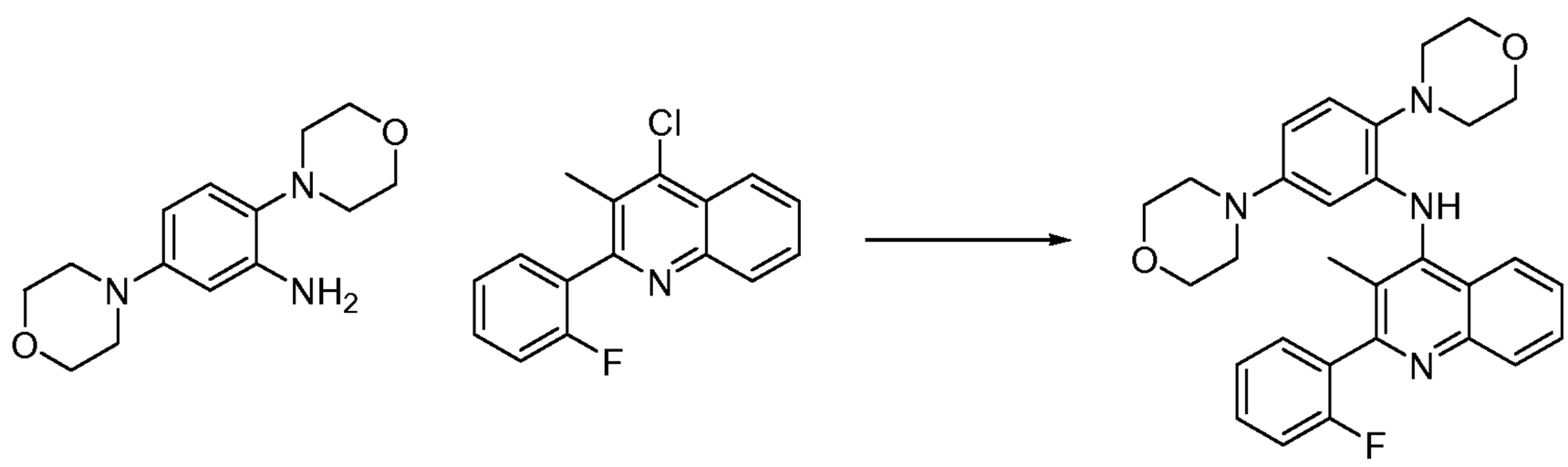
Example 8: N-(2,5-Di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

4-Chloro-2-(2-fluorophenyl)-3-methylquinoline



Prepared according to Procedure J using 2-aminobenzoic acid (1.5 equiv.) and 1-(2-fluorophenyl)propan-1-one (1 equiv.) in phosphorous oxychloride to afford 4-chloro-2-(2-fluorophenyl)-3-methylquinoline upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =272.0 (M+1).

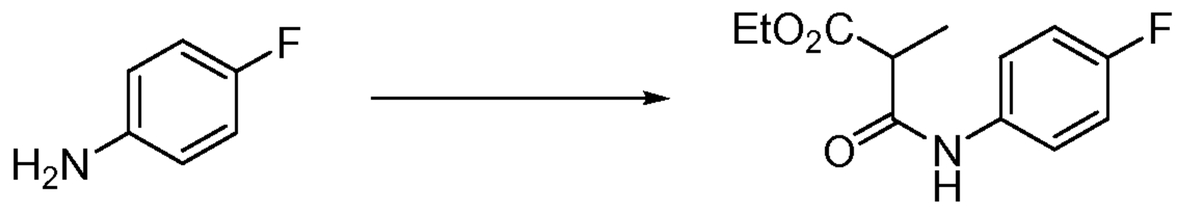
N-(2,5-Di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-2-(2-fluorophenyl)-3-methylquinoline (103 mg, 0.38 mmol), 2,5-dimorpholinoaniline (100 mg, 0.38 mmol) and a 4.0M solution of HCl in dioxane (0.095 mL, 0.38 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.29 (1 H, d, *J*=8.6 Hz), 7.93 (1 H, d, *J*=8.2 Hz), 7.68 - 7.76 (1 H, m), 7.65 (1 H, td, *J*=7.4, 1.6 Hz), 7.40 - 7.55 (3 H, m), 7.34 (1 H, t, *J*=7.4 Hz), 7.19 (1 H, t, *J*=9.0 Hz), 7.11 (1 H, d, *J*=8.6 Hz), 6.47 (1 H, dd, *J*=8.8, 2.9 Hz), 6.06 - 6.20 (1 H, m), 3.85 - 4.00 (4 H, m), 3.67 - 3.80 (4 H, m), 3.01 - 3.17 (4 H, m), 2.88 - 3.00 (4 H, m), 2.21 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e = 499.2 (M + 1).

Example 9: N-(2,5-Di-4-morpholinylphenyl)-6-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine

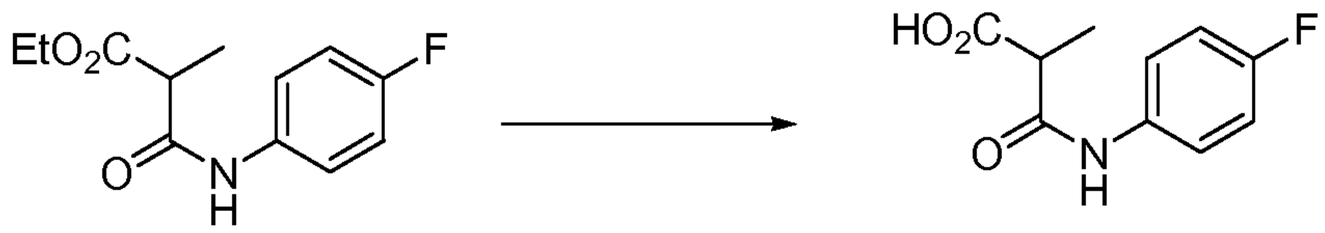
Ethyl 3-(4-fluorophenylamino)-2-methyl-3-oxopropanoate



Prepared according to general Procedure A using 4-fluoroaniline (18 g, 162 mmol), pyridine (13 mL, 162 mmol) and diethyl methylmalonate (28 mL, 162

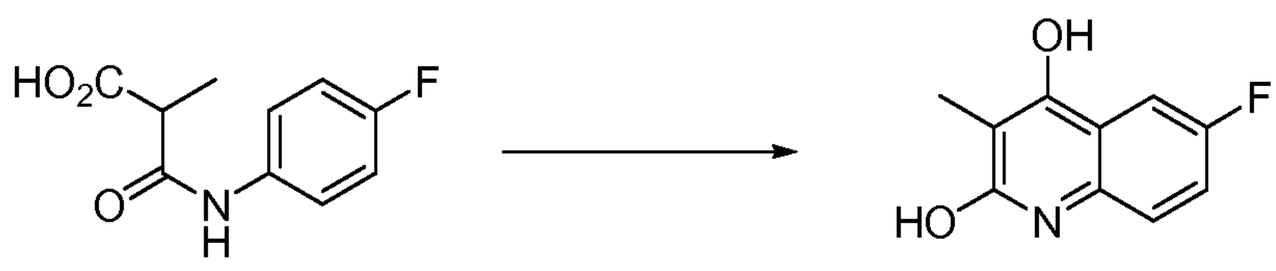
mmol). After purification ethyl 3-(4-fluorophenylamino)-2-methyl-3-oxo-propanoate was obtained. Mass Spectrum (ESI) m/e = 240.1 (M + 1).

3-(4-Fluorophenylamino)-2-methyl-3-oxopropanoic acid



Prepared according to general Procedure B using ethyl 3-(4-fluorophenylamino)-2-methyl-3-oxopropanoate (20.0 g, 84 mmol) and NaOH (4.3 g, 81.5 mmol) in THF (50 mL). After purification 3-(4-fluorophenylamino)-2-methyl-3-oxopropanoic acid was obtained as a white solid. Mass Spectrum (ESI) m/e = 212.2 (M+1).

6-Fluoro-3-methylquinoline-2,4-diol

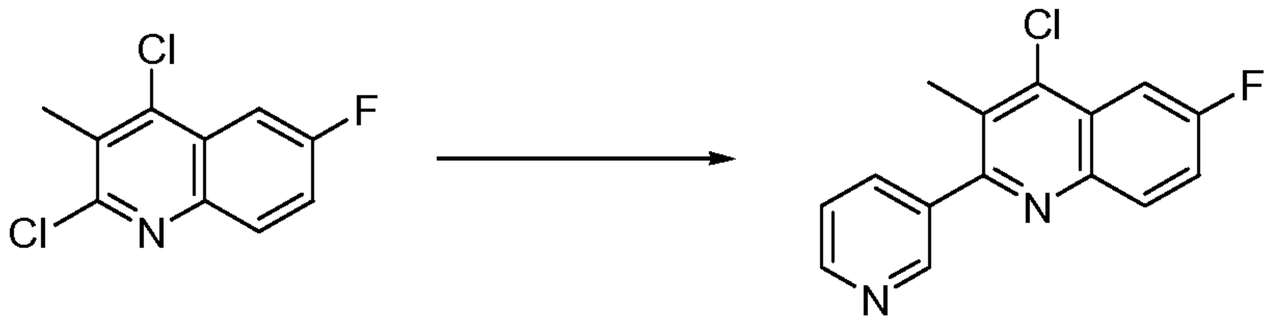


Prepared according to general Procedure C using 3-(4-fluorophenylamino)-2-methyl-3-oxopropanoic acid (15 g, 71 mmol) and polyphosphoric acid (60 mL) and heating at 130 °C for 14 h. After purification 6-fluoro-3-methylquinoline-2,4-diol was obtained as a tan solid. Mass Spectrum (ESI) m/e = 194.2 (M + 1).

2,4-Dichloro-6-fluoro-3-methylquinoline

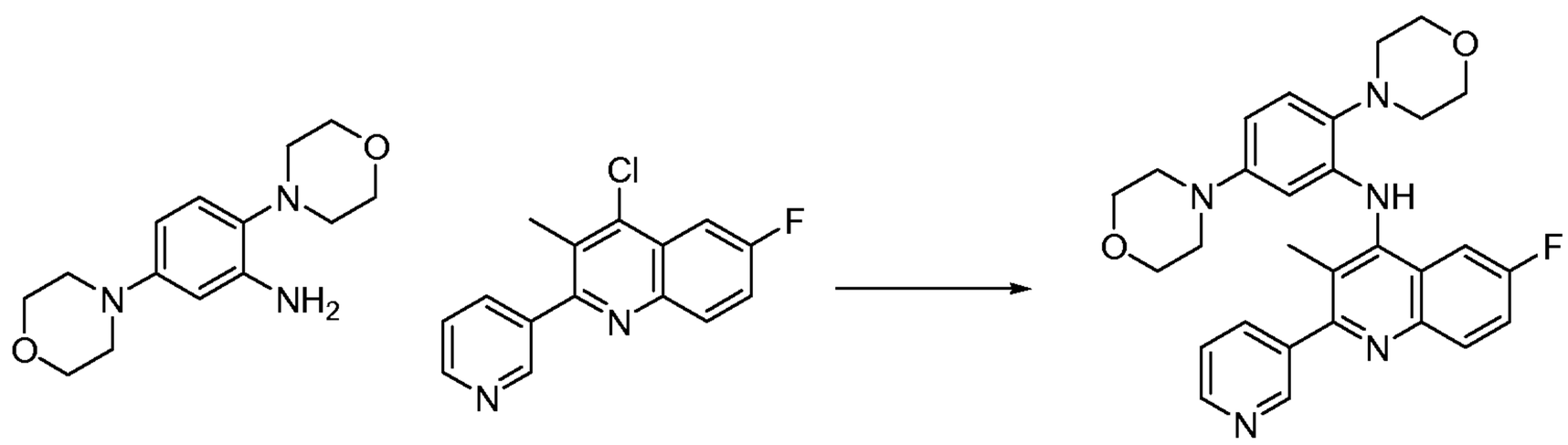
Prepared according to general Procedure D using 6-fluoro-3-methylquinoline-2,4-diol (4.0 g, 21 mmol) and phosphorous oxychloride (19 mL, 207 mmol) to give 2,4-dichloro-6-fluoro-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 230.0 (M + 1).

4-Chloro-6-fluoro-3-methyl-2-(pyridin-3-yl)quinoline



Prepared according to general Procedure F using 2,4-dichloro-6-fluoro-3-methyl-quinoline (300 mg, 1.3 mmol), 3-pyridylboronic acid (160 mg, 1.3 mmol), tetrakis(triphenylphosphine)palladium(0), sodium carbonate (242 mg, 2.28 mmol) in toluene:water (5 mL:2 mL) and heating at 130 °C overnight. After purification 4-chloro-6-fluoro-3-methyl-2-(pyridin-3-yl)quinoline was obtained as a white solid.

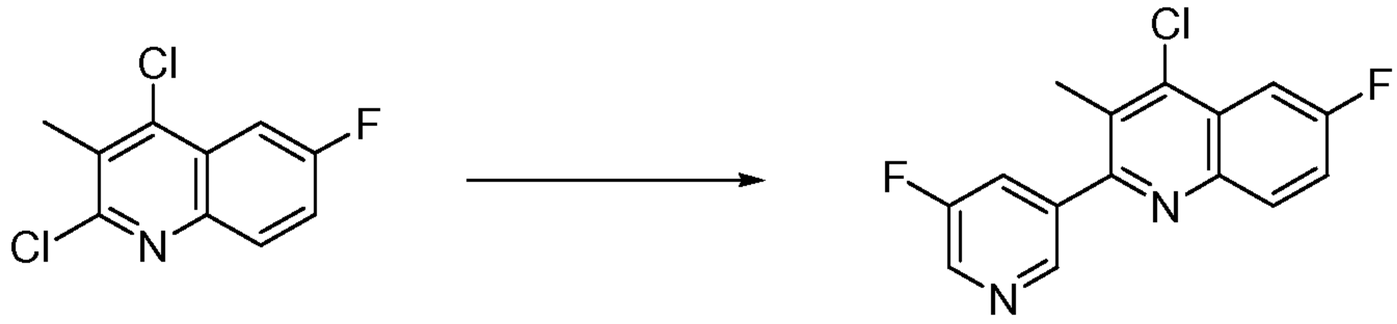
N-(2,5-Di-4-morpholinylphenyl)-6-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-6-fluoro-3-methyl-2-(pyridin-3-yl)quinoline (140 mg, 0.51 mmol), 2,5-dimorpholinoaniline (135 mg, 0.51 mmol) and a 4.0M solution of HCl in dioxane (0.13 mL, 0.51 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-6-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.88 (1 H, d, *J*=2.3 Hz), 8.72 (1 H, dd, *J*=5.1, 2.0 Hz), 8.16 (1 H, dd, *J*=9.0, 5.5 Hz), 7.99 (1 H, dt, *J*=7.8, 2.2 Hz), 7.43 - 7.57 (3 H, m), 7.16 - 7.20 (1 H, m), 7.13 (1 H, d, *J*=8.6 Hz), 6.46 (1 H, dd, *J*=8.6, 2.7 Hz), 5.97 (1 H, d, *J*=2.7 Hz), 3.87 - 3.99 (4 H, m), 3.67 - 3.80 (4 H, m), 3.01 - 3.13 (4 H, m), 2.83 - 2.98 (4 H, m), 2.33 (3 H, s). Mass Spectrum (ESI) m/e = 500.0 (M + 1).

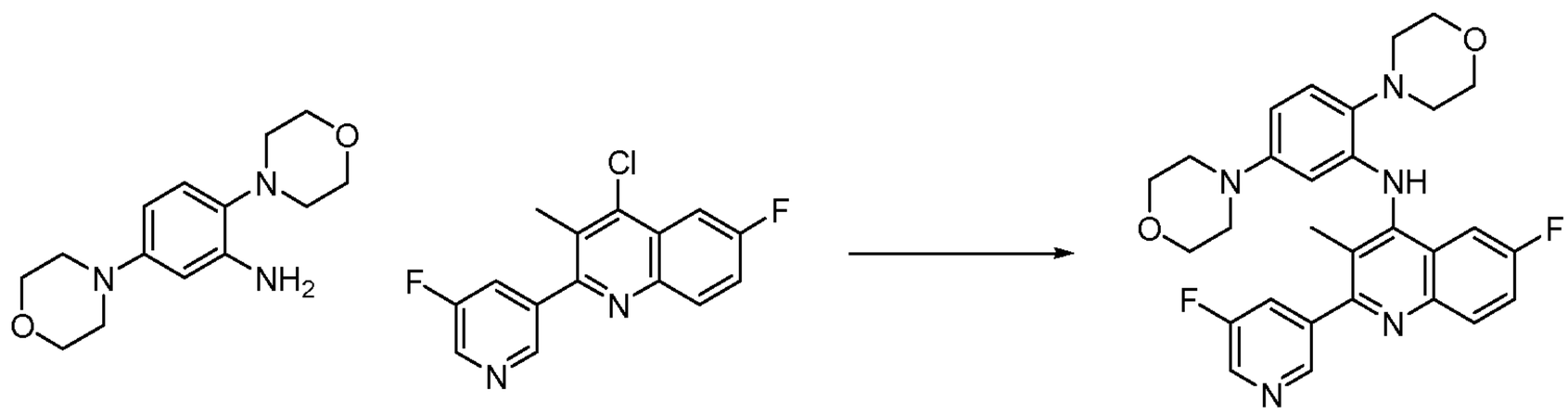
Example 10: N-(2,5-Di-4-morpholinylphenyl)-6-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine

4-Chloro-6-fluoro-2-(5-fluoropyridin-3-yl)-3-methylquinoline



Prepared according to general Procedure F using 2,4-dichloro-6-fluoro-3-methyl-quinoline (300 mg, 1.3 mmol), 5-fluoropyridin-3-ylboronic acid (160 mg, 1.3 mmol), tetrakis(triphenylphosphine)palladium(0) (151 mg, 0.13 mmol), sodium carbonate (242 mg, 2.28 mmol) in toluene:water (5 mL:2 mL) and heating at 130 °C overnight. After purification 4-chloro-6-fluoro-2-(5-fluoropyridin-3-yl)-3-methylquinoline was obtained as a white solid. Mass Spectrum (ESI) m/e = 291.0 (M + 1).

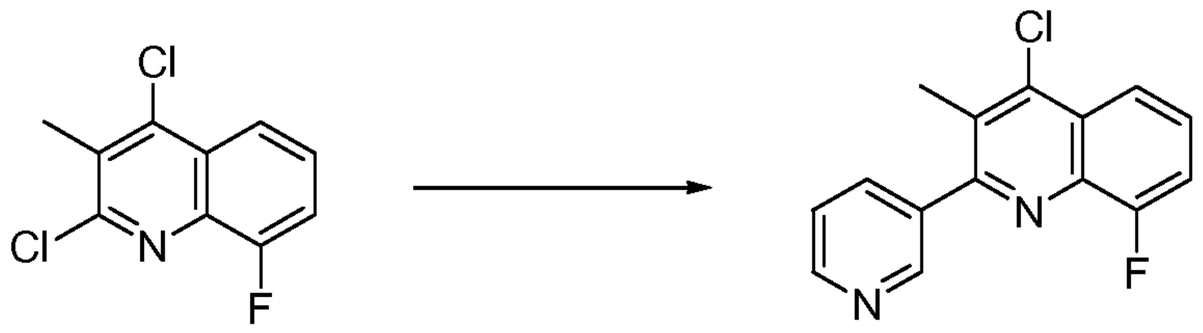
N-(2,5-Di-4-morpholinylphenyl)-6-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-6-fluoro-2-(5-fluoro-pyridin-3-yl)-3-methylquinoline (110 mg, 0.38 mmol), 2,5-dimorpholinoaniline (120 mg, 0.38 mmol) and a 4.0M solution of HCl in dioxane (0.09 mL, 0.38 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-6-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine was obtained. ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 8.70 (1 H, t, *J*=1.7 Hz), 8.60 (1 H, d, *J*=2.7 Hz), 8.13 - 8.22 (1 H, m), 7.77 (1 H, dt, *J*=8.8, 2.3 Hz), 7.44 - 7.55 (2 H, m), 7.25 (1 H, s), 7.15 (1 H, d, *J*=8.6 Hz), 6.51 (1 H, dd, *J*=8.8, 2.7 Hz), 6.01 (1 H, dd, *J*=2.4, 0.5 Hz), 3.91 (4 H, t, *J*=4.6 Hz), 3.69 - 3.79 (4 H, m), 3.06 (4 H, t, *J*=4.6 Hz), 2.90 - 2.99 (4 H, m), 2.34 (3 H, s). Mass Spectrum (ESI) m/e = 518.1 (M + 1).

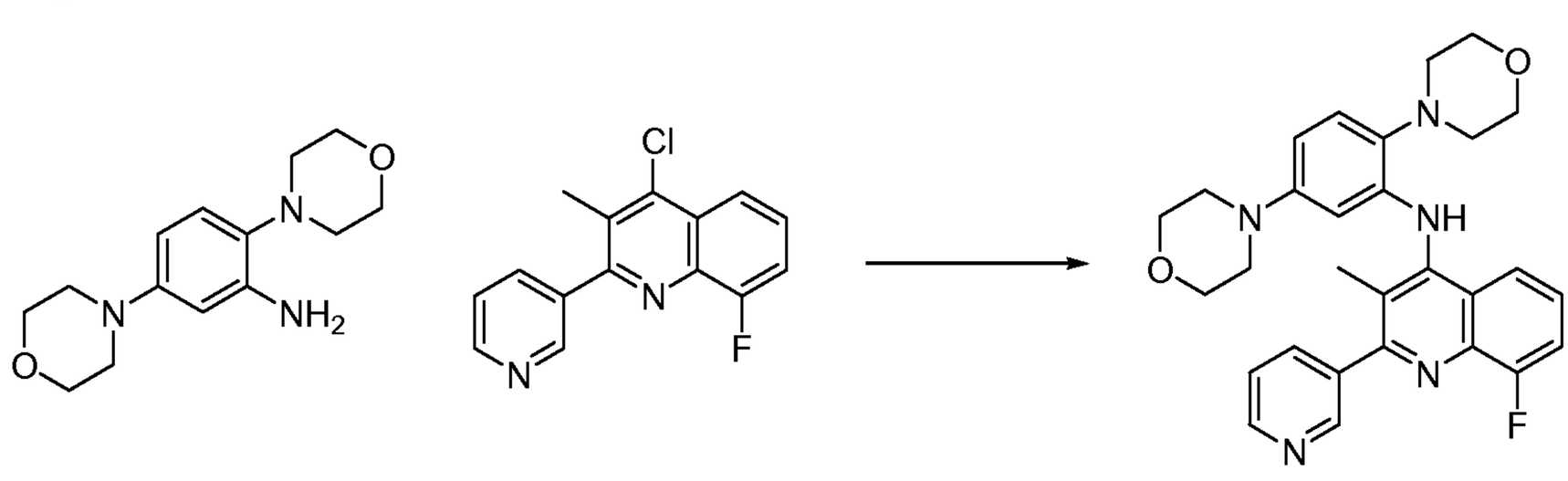
Example 11: N-(2,5-Di-4-morpholinylphenyl)-6-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine

4-Chloro-8-fluoro-3-methyl-2-(pyridin-3-yl)quinoline



Prepared according to general Procedure F using 2,4-dichloro-8-fluoro-3-methyl-quinoline (250 mg, 1.1 mmol), 3-pyridylboronic acid (134 mg, 1.1 mmol), tetrakis(triphenylphosphine)palladium(0) (126 mg, 0.11 mmol), sodium carbonate (202 mg, 1.90 mmol) in toluene:water (5 mL:2 mL) and heating at 130 °C overnight. After purification 4-chloro-8-fluoro-3-methyl-2-(pyridin-3-yl)quinoline was obtained as a white solid. Mass Spectrum (ESI) m/e = 273.0 (M + 1).

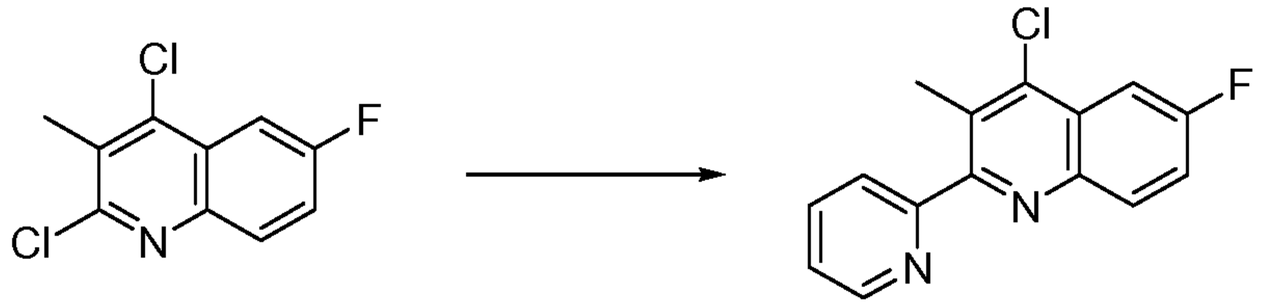
N-(2,5-Di-4-morpholinylphenyl)-6-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-8-fluoro-3-methyl-2-(pyridin-3-yl)quinoline (100 mg, 0.37 mmol), 2,5-dimorpholinoaniline (97 mg, 0.37 mmol) and a 4.0M solution of HCl in dioxane (0.09 mL, 0.37 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-6-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.90 (1 H, d, *J*=2.3 Hz), 8.71 (1 H, dd, *J*=4.9, 1.8 Hz), 8.03 (1 H, dt, *J*=7.8, 2.2 Hz), 7.65 - 7.75 (1 H, m), 7.48 (1 H, dd, *J*=8.0, 4.9 Hz), 7.36 - 7.45 (2 H, m), 7.12 (1 H, d, *J*=8.6 Hz), 6.47 (1 H, dd, *J*=8.6, 2.7 Hz), 6.00 (1 H, d, *J*=2.7 Hz), 3.86 - 3.99 (4 H, m), 3.64 - 3.80 (4 H, m), 3.01 - 3.13 (4 H, m), 2.86 - 2.99 (4 H, m), 2.34 (3 H, s). Mass Spectrum (ESI) m/e = 500.2 (M + 1).

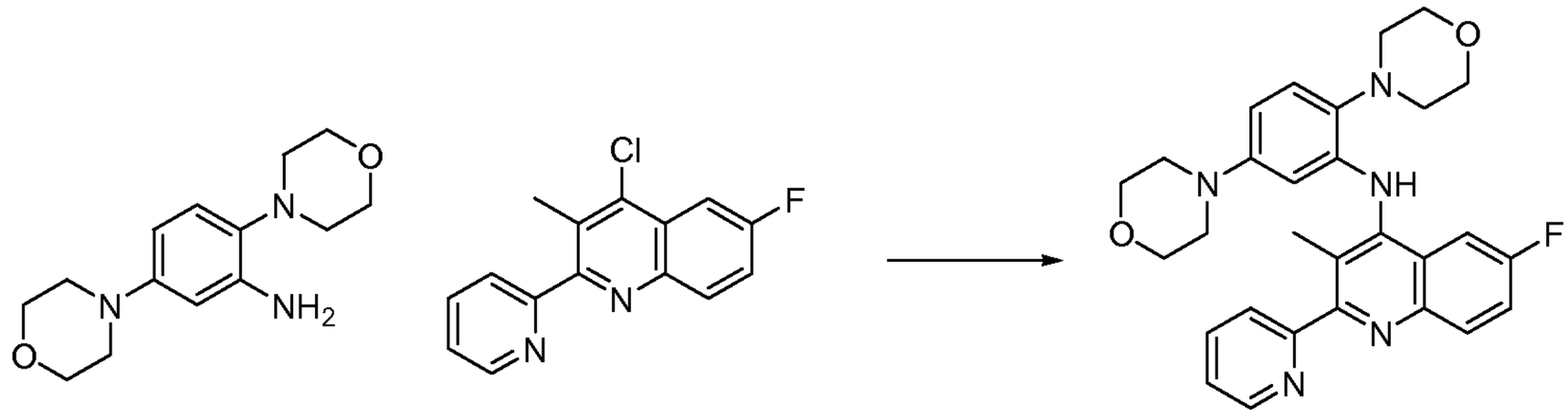
Example 12: N-(2,5-Di-4-morpholinylphenyl)-6-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

4-Chloro-6-fluoro-3-methyl-2-(pyridin-2-yl)quinoline



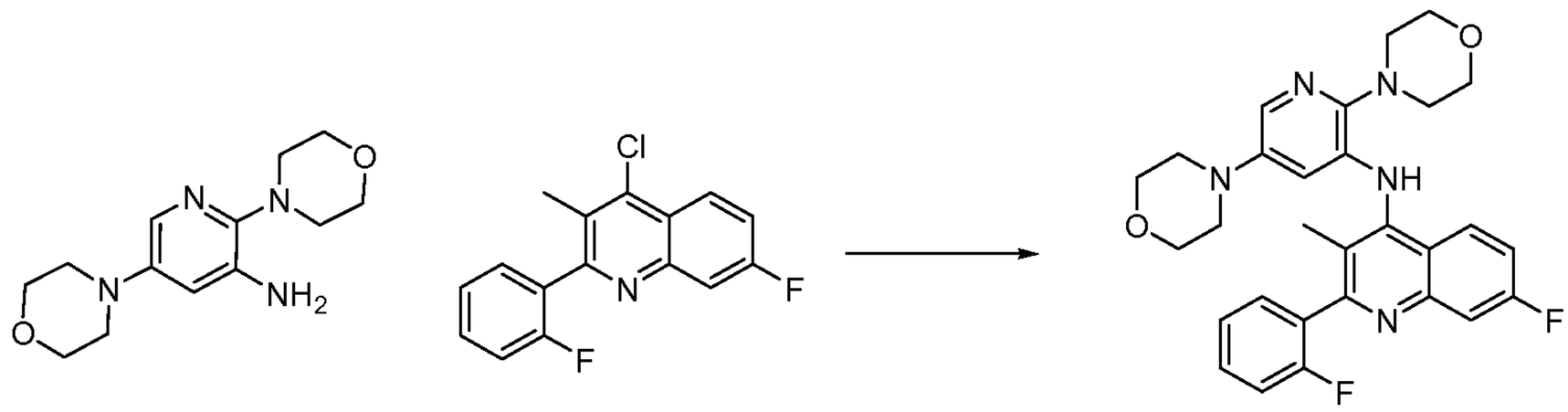
Prepared according to general Procedure E using 2,4-dichloro-6-fluoro-3-methyl-quinoline (250 mg, 1.1 mmol), 2-(tributylstannyl)pyridine (400 mg, 1.1 mmol), tetrakis(triphenylphosphine)palladium(0) (63 mg, 0.05 mmol) in toluene (5 mL) and heating at 110 °C overnight. After purification 4-chloro-6-fluoro-3-methyl-2-(pyridin-2-yl)quinoline was obtained as a white solid.

N-(2,5-di-4-morpholinylphenyl)-6-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



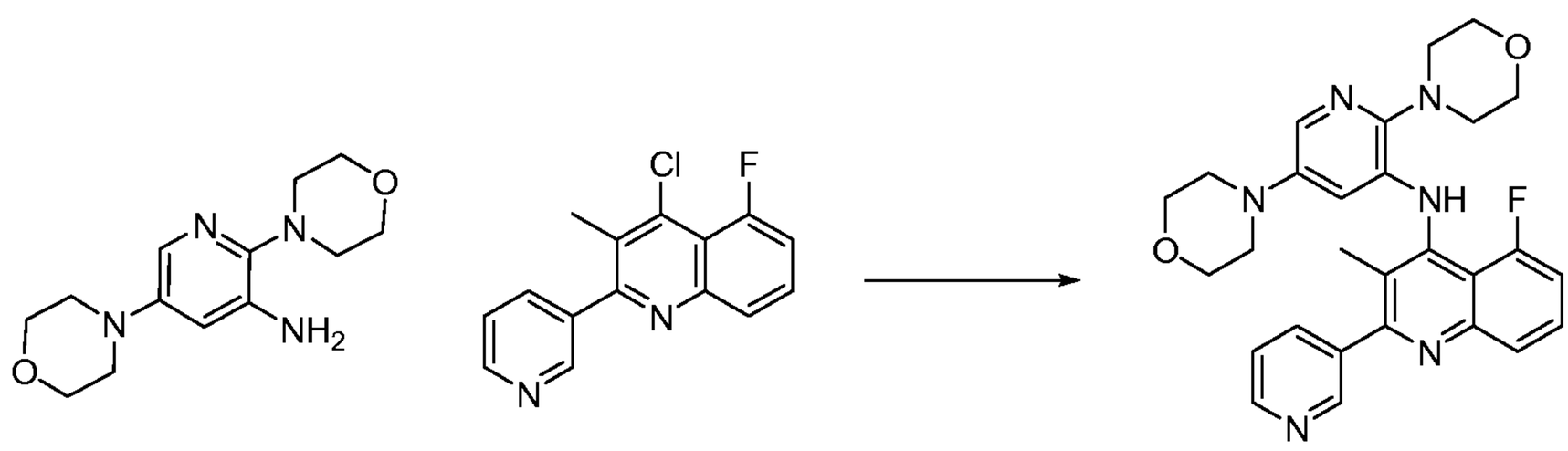
Prepared according to general Procedure K using 4-chloro-6-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (100 mg, 0.37 mmol), 2,5-dimorpholinoaniline (97 mg, 0.37 mmol) and a 4.0M solution of HCl in dioxane (0.09 mL, 0.37 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinylphenyl)-6-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine was obtained. ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 8.67 - 8.81 (1 H, m), 8.19 (1 H, dd, *J*=9.0, 5.4 Hz), 7.83 - 7.94 (2 H, m), 7.42 - 7.52 (2 H, m), 7.39 (1 H, ddd, *J*=7.3, 4.8, 1.6 Hz), 7.17 (1 H, s), 7.12 (1 H, d, *J*=8.6 Hz), 6.45 (1 H, dd, *J*=8.7, 2.8 Hz), 5.99 (1 H, d, *J*=2.7 Hz), 3.84 - 3.98 (4 H, m), 3.65 - 3.79 (4 H, m), 3.06 (4 H, dd, *J*=3.4, 2.0 Hz), 2.83 - 2.95 (4 H, m), 2.39 (3 H, s). Mass Spectrum (ESI) m/e = 500.2 (M + 1).

Example 13: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-7-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-7-fluoro-2-(2-fluorophenyl)-3-methylquinoline (100 mg, 0.34 mmol), 2,5-dimorpholinopyridin-3-amine (91 mg, 0.34 mmol) and a 4.0M solution of HCl in dioxane (0.017 mL, 0.069 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm δ ppm 7.85 (1 H, br. s.), 7.81 (1 H, dd, *J*=9.9, 2.6 Hz), 7.58 - 7.65 (2 H, m), 7.44 - 7.51 (1 H, m), 7.30 - 7.37 (2 H, m), 7.20 (1 H, t, *J*=9.2 Hz), 6.85 (1 H, br. s.), 6.27 (1 H, br. s.), 3.94 (4 H, t, *J*=4.6 Hz), 3.71 - 3.80 (4 H, m), 3.22 (4 H, br. s.), 2.98 (4 H, br. s.), 2.18 (3 H, s). Mass Spectrum (ESI) m/e = 518.2 (M + 1).

Example 14: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine

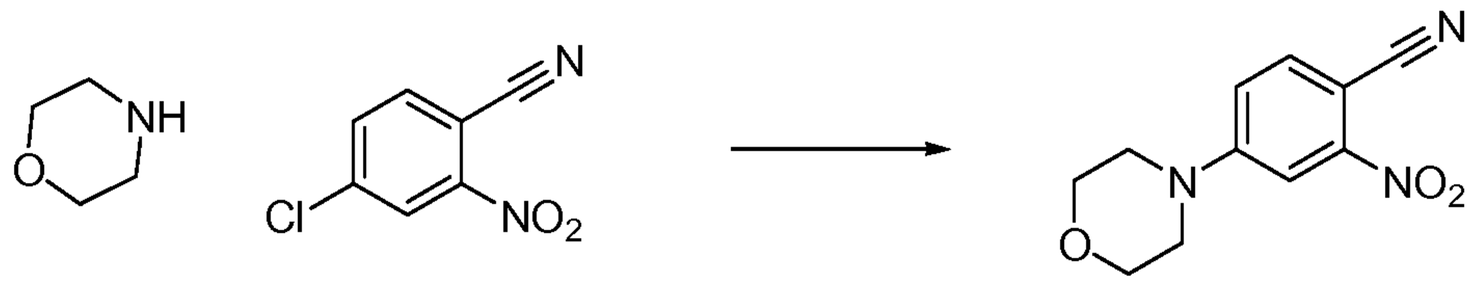


Prepared according to general Procedure K using 4-chloro-5-fluoro-3-methyl-2-(pyridin-3-yl)quinoline (83 mg, 0.30 mmol), 2,5-dimorpholinopyridin-3-amine (80 mg, 0.30 mmol) and a 4.0M solution of HCl in dioxane (0.015 mL, 0.061 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine was obtained as a yellow film. ^{1}H NMR (400 MHz,

chloroform-*d*) δ ppm 8.87 (1 H, d, *J*=2.3 Hz), 8.73 (1 H, dd, *J*=4.9, 1.8 Hz), 7.93 - 8.03 (2 H, m), 7.84 (1 H, d, *J*=12.1 Hz), 7.66 (1 H, d, *J*=2.7 Hz), 7.59 - 7.64 (1 H, m), 7.49 (1 H, dd, *J*=7.8, 5.1 Hz), 7.16 - 7.24 (1 H, m), 6.37 (1 H, d, *J*=2.7 Hz), 3.87 - 3.98 (4 H, m), 3.75 - 3.86 (4 H, m), 3.22 (4 H, br. s.), 2.95 - 3.07 (4 H, m), 2.19 (3 H, s). Mass Spectrum (ESI) m/e = 501.2 (M + 1).

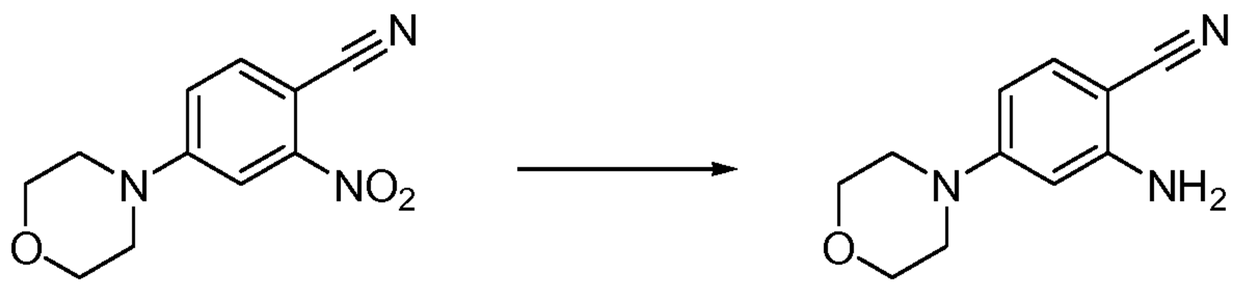
Example 15: 2-(7-Fluoro-2-(2-fluorophenyl)-3-methylquinolin-4-ylamino)-4-morpholinobenzonitrile

4-Morpholino-2-nitrobenzonitrile



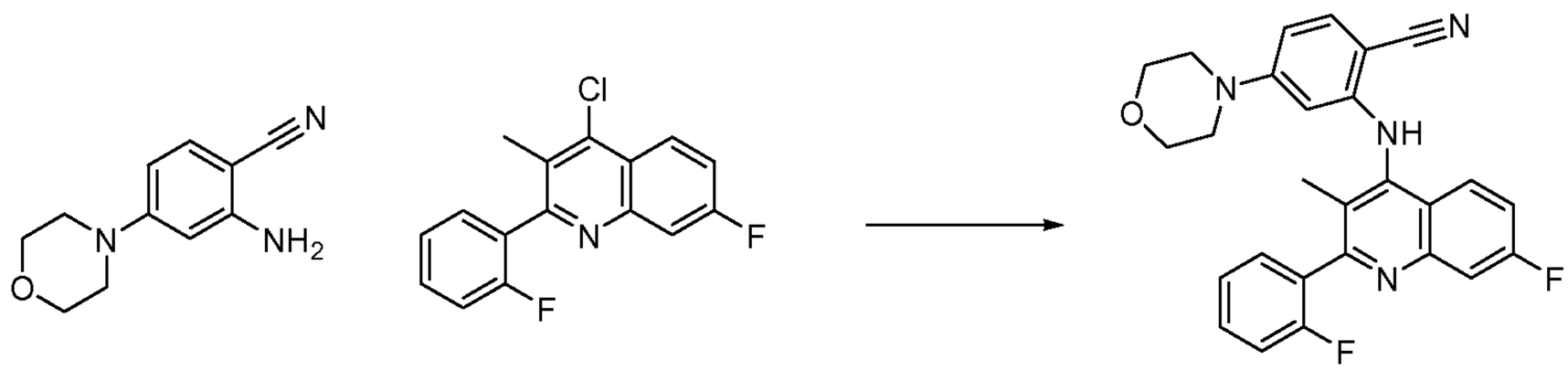
To a stirred solution of 4-chloro-2-nitrobenzonitrile (2.0 g, 11 mmol) in THF (40 mL) was added morpholine (1.0 g, 11 mmol). The reaction was heated at reflux overnight. After this time the reaction was cooled to rt and then it was partitioned between EtOAc (150 mL) and $NaHCO_3$ (50 mL, satd aq. solution). The separated organic layer was dried over magnesium sulfate, filtered and evaporated *in vacuo*. Column chromatography (hexanes:EtOAc, 1:0 to 1:1) gave 4-morpholino-2-nitrobenzonitrile.

2-Amino-4-morpholinobenzonitrile



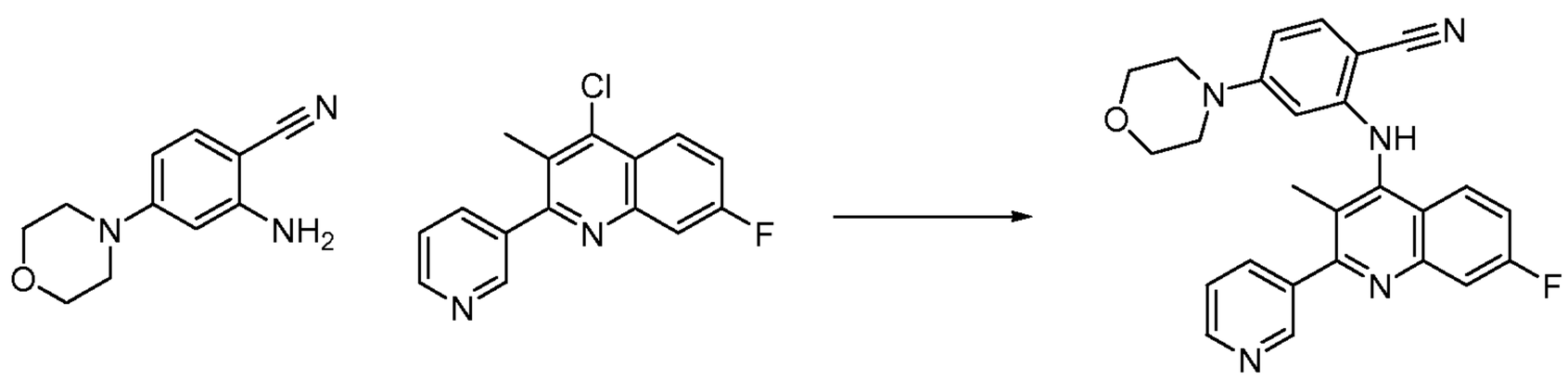
A solution of 4-morpholino-2-nitrobenzonitrile (300 mg, 0.24 mmol) in MeOH (140 mL) was reduced using a continous flow hydrogenation reactor (flow rate: 1 mL/min, 10% mol Pd/C, temperature 40 °C, H_2 pressure: 10 atm) to give 2-amino-4-morpholinobenzonitrile.

2-((7-Fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinyl)amino)-4-(4-morpholinyl)benzonitrile



Prepared according to general Procedure K using 4-chloro-7-fluoro-2-(2-fluorophenyl)-3-methylquinoline (70 mg, 0.24 mmol), 2-amino-4-morpholinobenzonitrile (49 mg, 0.24 mmol) and a 4.0M solution of HCl in dioxane (0.030 mL, 0.121 mmol) in MeOH (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification 2-((7-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinyl)amino)-4-(4-morpholinyl)benzonitrile was obtained as a yellow film. ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 7.94 - 8.03 (1 H, m), 7.82 (1 H, dd, *J*=9.8, 2.7 Hz), 7.60 - 7.66 (1 H, m), 7.43 - 7.52 (2 H, m), 7.32 - 7.40 (2 H, m), 7.13 - 7.22 (1 H, m), 6.56 (1 H, br. s.), 6.41 (1 H, dd, *J*=8.8, 2.2 Hz), 5.81 (1 H, d, *J*=2.7 Hz), 3.68 - 3.77 (4 H, m), 2.98 - 3.15 (4 H, m), 2.12 - 2.26 (3 H, s). Mass Spectrum (ESI) m/e = 457.0 (M + 1).

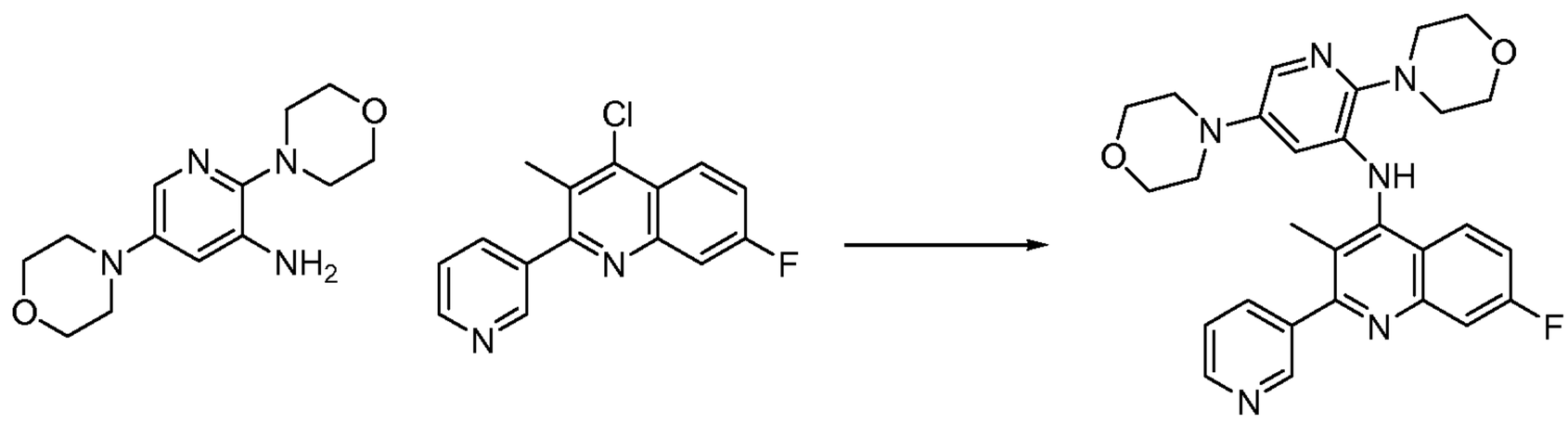
Example 16: 2-((7-Fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinyl)amino)-4-(4-morpholinyl)benzonitrile



Prepared according to general Procedure K using 4-chloro-7-fluoro-3-methyl-2-(pyridin-3-yl)quinoline (150 mg, 0.55 mmol), 2-amino-4-morpholinobenzonitrile (112 mg, 0.55 mmol) and a 4.0M solution of HCl in dioxane (0.028 mL, 0.11 mmol) in NMP (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification 2-((7-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinyl)amino)-4-(4-morpholinyl)benzonitrile was obtained as a yellow film. ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 8.87 (1 H, dd, *J*=2.0, 0.5 Hz), 8.73 (1 H, dd, *J*=4.9, 1.7 Hz),

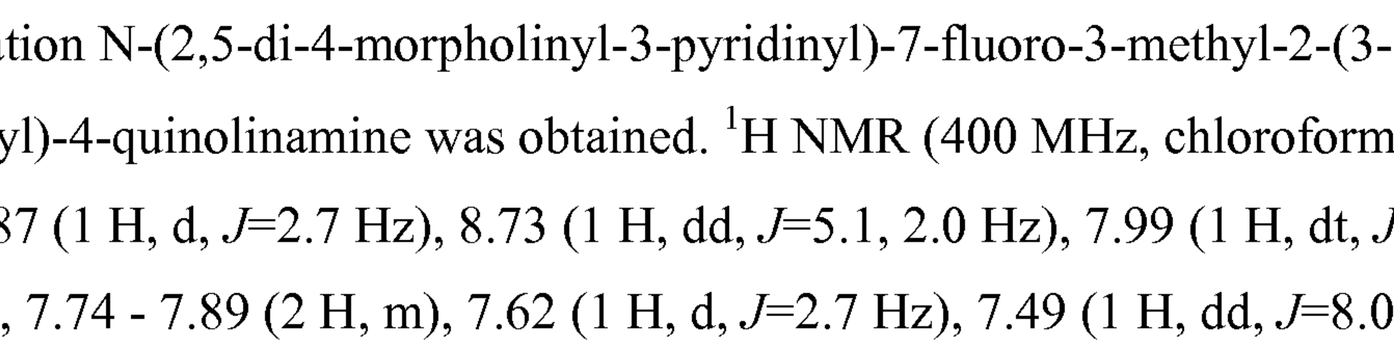
7.99 (1 H, dt, *J*=7.8, 2.0 Hz), 7.92 (1 H, dd, *J*=9.3, 5.9 Hz), 7.80 (1 H, dd, *J*=9.8, 2.4 Hz), 7.44 - 7.51 (2 H, m), 7.33 (1 H, ddd, *J*=9.2, 8.0, 2.6 Hz), 6.46 (1 H, s), 6.43 (1 H, dd, *J*=8.9, 2.3 Hz), 5.72 (1 H, d, *J*=2.2 Hz), 3.63 - 3.76 (4 H, m), 2.95 - 3.09 (4 H, m), 2.35 (3 H, s). Mass Spectrum (ESI) m/e = 440.0 (M + 1).

Example 17: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-7-fluoro-3-methyl-2-(pyridin-3-yl)quinoline (95 mg, 0.35 mmol), 2,5-dimorpholinopyridin-3-amine (92 mg, 0.35 mmol) and a 4.0M solution of HCl in dioxane (0.017 mL, 0.07 mmol) in NMP (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.87 (1 H, d, *J*=2.7 Hz), 8.73 (1 H, dd, *J*=5.1, 2.0 Hz), 7.99 (1 H, dt, *J*=7.8, 2.0 Hz), 7.74 - 7.89 (2 H, m), 7.62 (1 H, d, *J*=2.7 Hz), 7.49 (1 H, dd, *J*=8.0, 4.9 Hz), 7.31 (1 H, ddd, *J*=9.3, 7.9, 2.7 Hz), 6.80 (1 H, s), 6.21 (1 H, d, *J*=2.7 Hz), 3.89 - 3.99 (4 H, m), 3.75 (4 H, ddd, *J*=4.3, 2.7, 2.3 Hz), 3.23 (4 H, t, *J*=4.9 Hz), 2.87 - 3.01 (4 H, m), 2.31 (3 H, s). Mass Spectrum (ESI) m/e = 501.2 (M + 1).

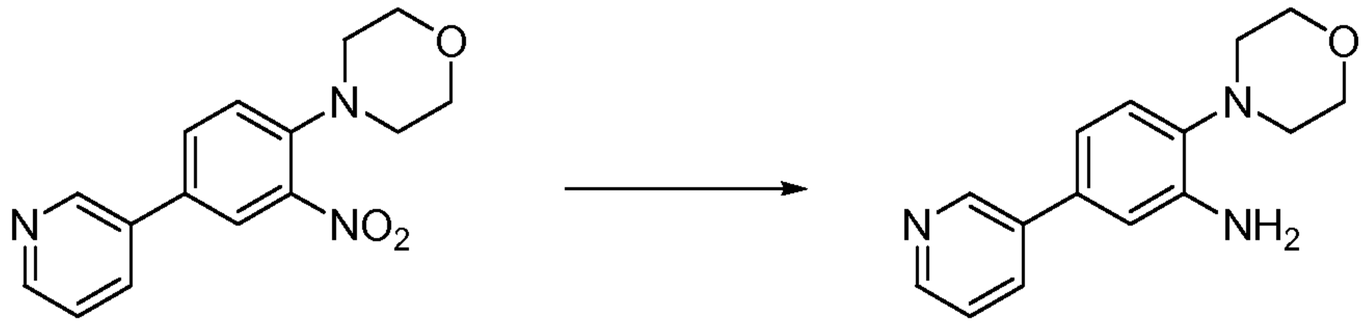
Example 18: 2-(2-Fluorophenyl)-3-methyl-N-(2-(4-morpholinyl)-5-(3-pyridinyl)phenyl)-4-quinolinamine



Prepared according to general Procedure F using 4-(4-bromo-2-nitrophenyl)-morpholine (1.0 g, 3.48 mmol), 3-pyridylboronic acid (428 mg, 3.48 mmol), tetrakis(triphenylphosphine)palladium(0) (402 mg, 0.35 mmol), and sodium

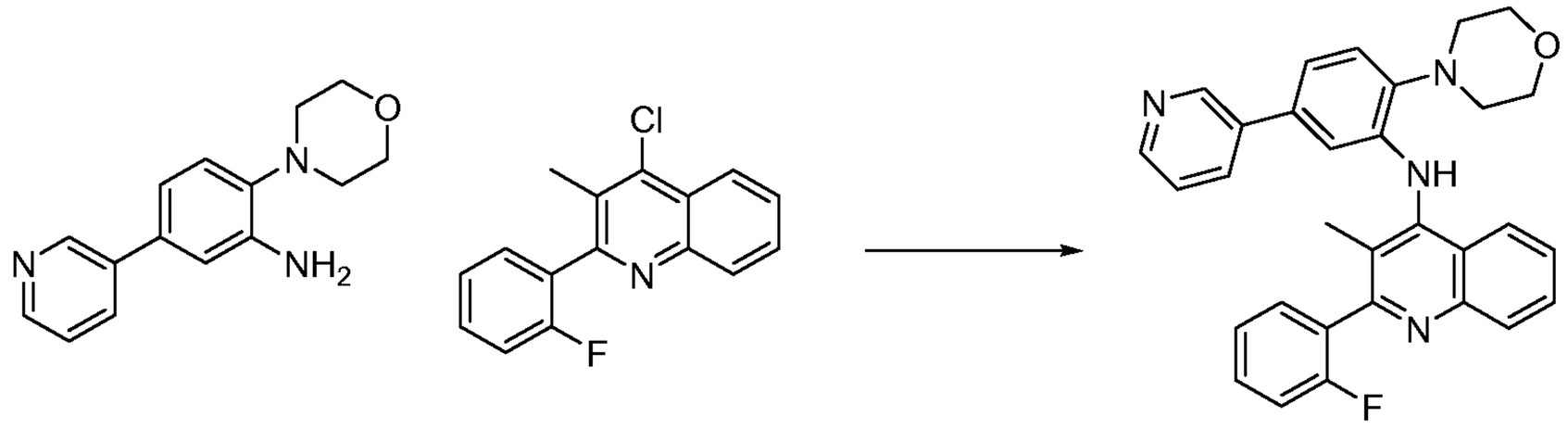
carbonate (646 mg, 6.1 mmol) in toluene:water (20 mL:4 mL) and heating at reflux for 12 h. After purification 4-(2-nitro-4-(pyridin-3-yl)phenyl)morpholine was obtained.

2-Morpholino-5-(pyridin-3-yl)aniline



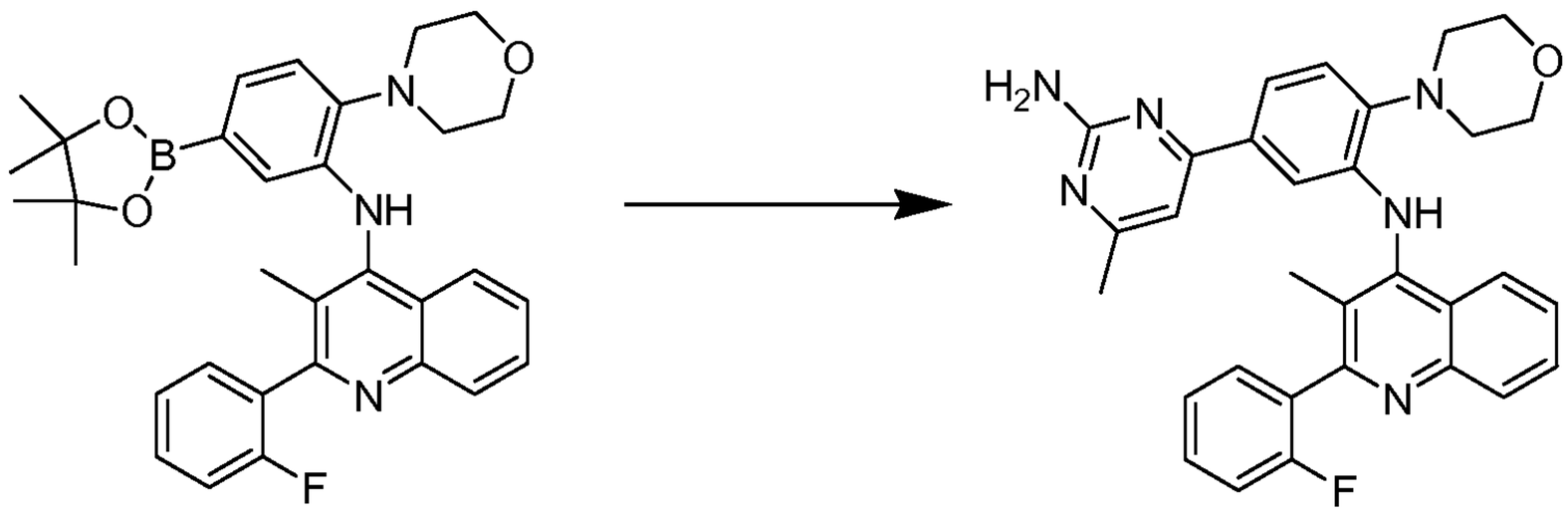
A solution of 4-(2-nitro-4-(pyridin-3-yl)phenyl)morpholine (300 mg, 0.24 mmol) in MeOH (140 mL) was reduced using a continuous flow hydrogenation reactor (flow rate: 1 mL/min, 10% mol Pd/C, temperature 40 °C, H_2 pressure: 10 bar) to give 2-morpholino-5-(pyridin-3-yl)aniline.

2-(2-Fluorophenyl)-3-methyl-N-(2-(4-morpholinyl)-5-(3-pyridinyl)phenyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-2-(2-fluorophenyl)-3-methylquinoline (64 mg, 0.23 mmol), 2-morpholino-5-(pyridin-3-yl)aniline (60 mg, 0.23 mmol) and a 4.0M solution of HCl in dioxane (0.06 mL, 0.23 mmol) in NMP (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification 2-(2-fluorophenyl)-3-methyl-N-(2-(4-morpholinyl)-5-(3-pyridinyl)phenyl)-4-quinolinamine was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.49 (1 H, dd, *J*=4.7, 1.6 Hz), 8.19 (1 H, d, *J*=8.2 Hz), 7.92 (1 H, d, *J*=8.2 Hz), 7.59 - 7.76 (4 H, m), 7.54 (1 H, d, *J*=7.4 Hz), 7.47 (1 H, d, *J*=8.2 Hz), 7.31 - 7.36 (1 H, m), 7.10 - 7.24 (4 H, m), 6.65 (1 H, br. s.), 3.97 (4 H, t, *J*=4.7 Hz), 3.09 - 3.30 (4 H, m), 2.26 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e = 491.0 (M + 1).

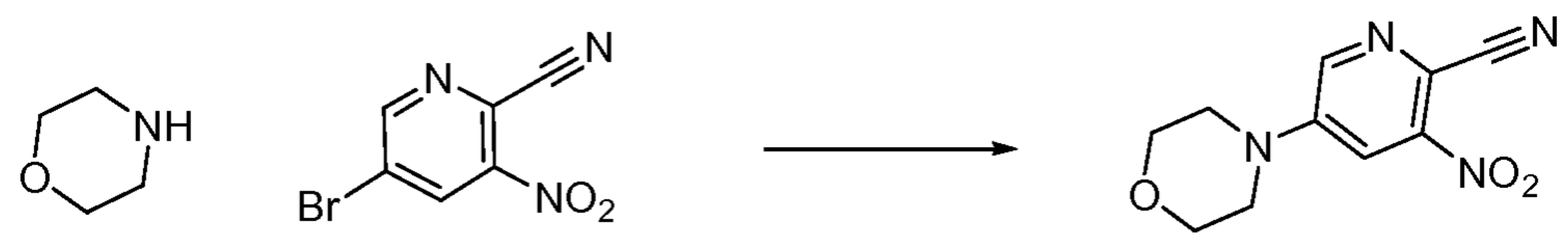
Example 19: N-(5-(2-Amino-6-methyl-4-pyrimidinyl)-2-(4-morpholinyl)-phenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



A solution of 2-(2-fluorophenyl)-3-methyl-N-(2-morpholino-5-(4,4,5,5-tetra-methyl-1,3,2-dioxaborolan-2-yl)phenyl)quinolin-4-amine (100 mg, 0.185 mmol; described herein), 4-chloro-6-methylpyrimidin-2-amine (26.6 mg, 0.185 mmol), sodium carbonate (58.9 mg, 0.556 mmol), dichlorobis(triphenylphosphine)-palladium(ii) (13.0 mg, 0.019 mmol), 1,4-dioxane (4.0 mL), and water (1.0 mL) was heated in a microwave at 120 °C for 60 min. The mixture was then cooled to rt and partitioned between EtOAc and water. The organic layer was dried (magnesium sulfate) and concd, and chromatography afforded N-(5-(2-amino-6-methyl-4-pyrimidinyl)-2-(4-morpholinyl)phenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine. ^{1}H NMR (400 MHz, *TFA*) δ ppm 8.32 (1 H, dd, *J*=8.8, 2.2 Hz), 7.95 - 8.17 (5 H, m), 7.72 (2 H, m), 7.55 (1 H, m), 7.40 - 7.48 (1 H, m), 7.24 - 7.37 (2 H, m), 4.30 - 4.47 (4 H, m), 4.07 - 4.25 (4 H, m), 2.60 (3 H, s), 2.09 (3 H, br. s.). Mass Spectrum (ESI) m/e = 521.1 (M + 1).

Example 20: 3-((7-Fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)-2-pyridinecarbonitrile

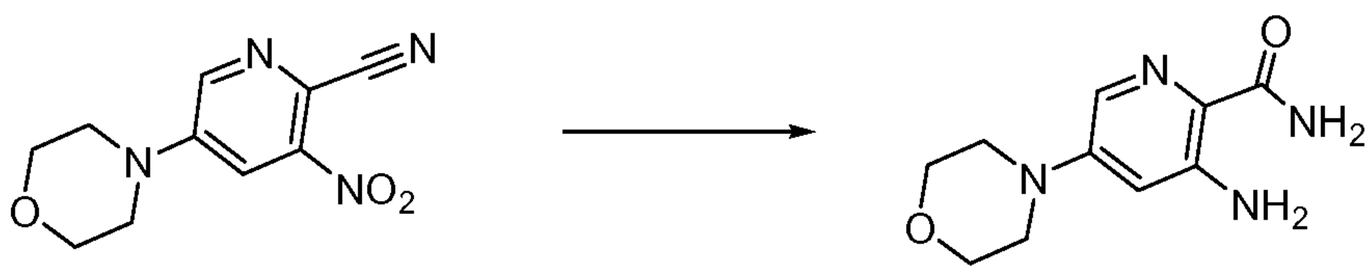
5-Morpholino-3-nitropicolinonitrile



To a stirred solution of 5-bromo-3-nitropicolinonitrile (5.0 g, 22 mmol) in DMSO (30 mL) was added morpholine (3.8 mL, 44 mmol). The reaction was stirred at rt for 2 h. After this time the reaction was diluted with EtOAc (300 mL) and water (100 mL). The separated organic layer was dried over magnesium sulfate, filtered and evaporated *in vacuo*. The resulting solid was washed with MeOH (15 mL) to

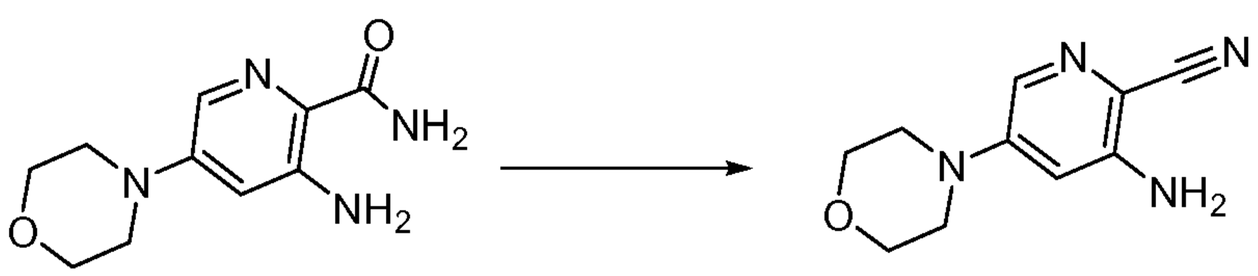
give 5-morpholino-3-nitropicolinonitrile. Mass Spectrum (ESI) m/e = 235.2 (M+1).

3-Amino-5-morpholinopicolinamide



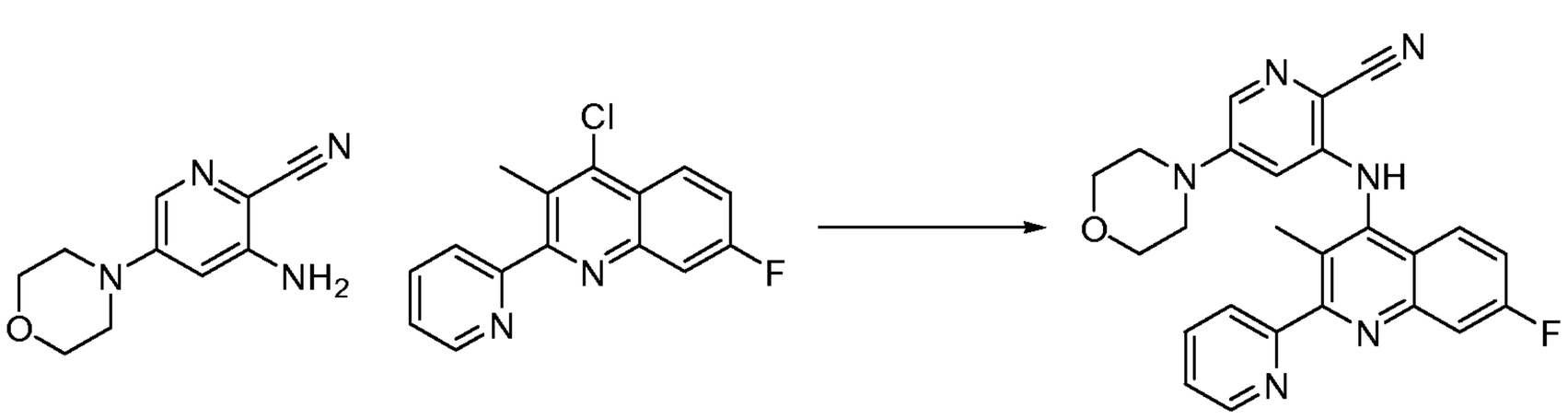
To a stirred solution of 5-morpholino-3-nitropicolinonitrile (100 mg, 0.43 mmol) in EtOAc (5 mL) was added stannous chloride, dihydrate (0.41 g, 2.13 mmol). The reaction was heated at reflux for 15 min. After this time a white solid precipitates. The suspension was filtered and the resulting solid was washed with 1.0M NaOH (10 mL) and brine (10 mL) and dried under vacuum to give 3-amino-5-morpholinopicolinamide. Mass Spectrum (ESI) m/e = 223.2 (M + 1).

3-Amino-5-morpholinopicolinonitrile



A stirred solution of 3-amino-5-morpholinopicolinamide (0.35 g, 1.57 mmol) in acetonitrile (10 mL) was treated with phosphorus oxychloride (0.29 mL, 3.15 mmol). The reaction was heated at reflux for 1 h. After this time the reaction was cooled to rt and evaporated *in vacuo*. The residue was dissolved in Et_2O (10 mL) and treated with 4.0M HCl in dioxane (0.2 mL). The resulting solid was filtered and dried under vacuum to give 3-amino-5-morpholinopicolinonitrile. Mass Spectrum (ESI) m/e = 205.2 (M + 1).

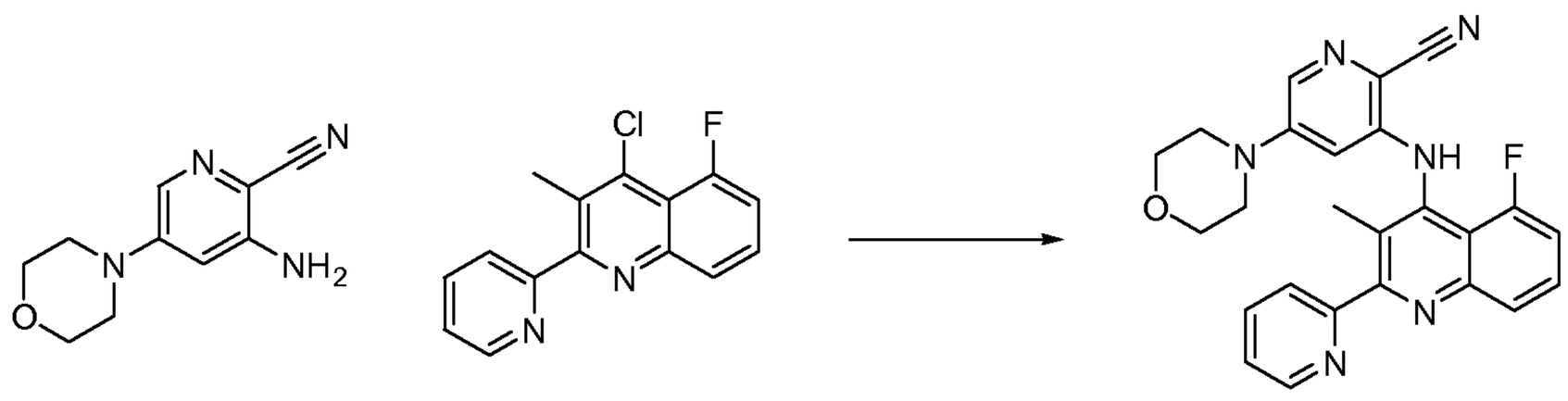
3-((7-Fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)-2-pyridinecarbonitrile



Prepared according to general Procedure K using 4-chloro-7-fluoro-3-methyl-2-

(pyridin-2-yl)quinoline (93 mg, 0.34 mmol), 3-amino-5-morpholinopicolinonitrile (70 mg, 0.34 mmol) and a 4.0M solution of HCl in dioxane (0.08 mL, 0.34 mmol) in NMP (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification 3-((7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)-2-pyridinecarbonitrile was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.74 (1 H, dt, *J*=3.1, 1.6 Hz), 7.76 - 8.00 (5 H, m), 7.31 - 7.49 (2 H, m), 6.46 (1 H, s), 5.92 (1 H, d, *J*=2.3 Hz), 3.68 - 3.84 (4 H, m), 3.00 - 3.19 (4 H, m), 2.42 (3 H, s). Mass Spectrum (ESI) m/e = 441.0 (M + 1).

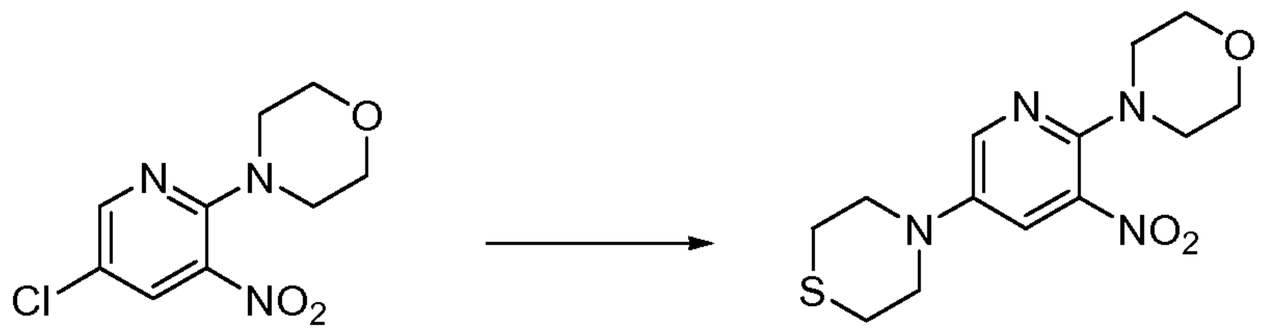
Example 21: 3-((5-Fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)-2-pyridinecarbonitrile



Prepared according to general Procedure K using 4-chloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (93 mg, 0.34 mmol), 3-amino-5-morpholinopicolinonitrile (70 mg, 0.34 mmol) and a 4.0M solution of HCl in dioxane (0.08 mL, 0.34 mmol) in NMP (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification 3-((5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)-2-pyridinecarbonitrile was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.68 (1 H, dt, *J*=3.1, 1.6 Hz), 8.00 (1 H, d, *J*=8.6 Hz), 7.87 - 7.97 (3 H, m), 7.64 (1 H, td, *J*=8.2, 5.5 Hz), 7.39 (1 H, ddd, *J*=7.0, 4.9, 1.8 Hz), 7.17 - 7.32 (2 H, m), 6.23 (1 H, d, *J*=2.3 Hz), 3.75 - 3.86 (4 H, m), 3.17 - 3.31 (4 H, m), 2.29 (3 H, s). Mass Spectrum (ESI) m/e = 441.1 (M + 1).

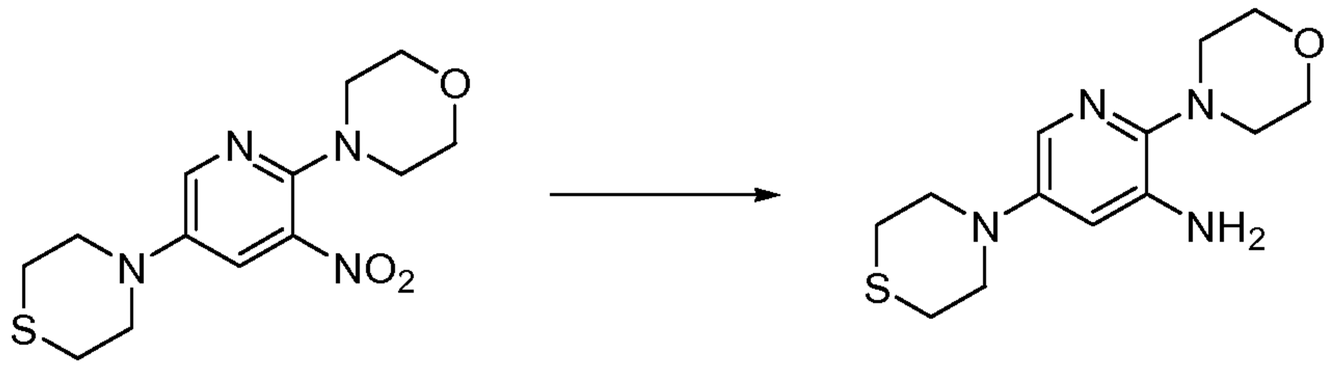
Example 22: 7-Fluoro-3-methyl-N-(2-(4-morpholinyl)-5-(4-thiomorpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine

4-(3-Nitro-5-thiomorpholinopyridin-2-yl)morpholine



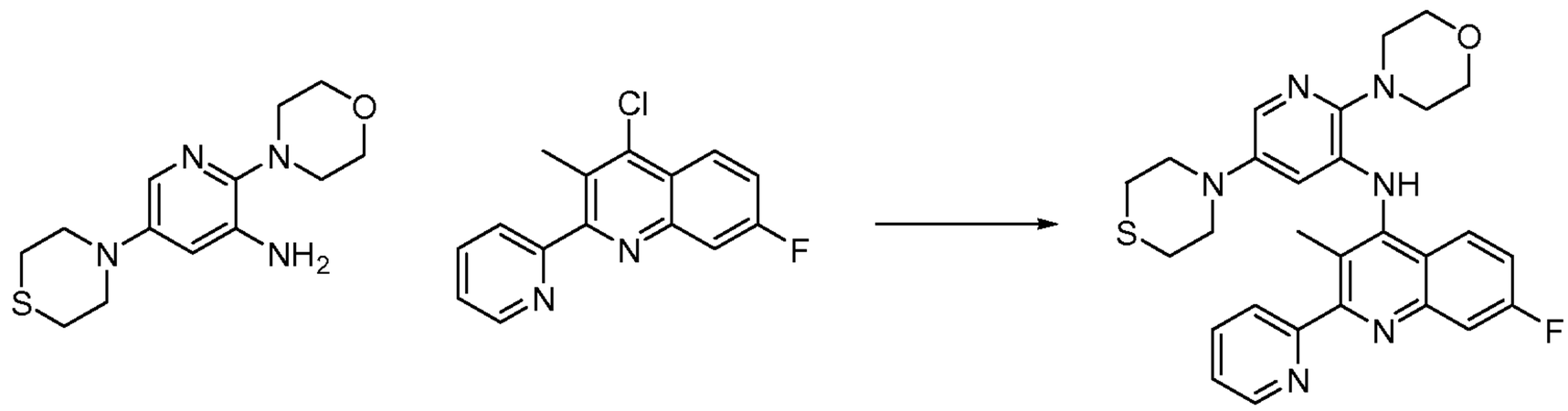
A stirred solution of 4-(5-chloro-3-nitropyridin-2-yl)morpholine (400 mg, 1.64 mmol) in toluene (15.7 mL, 147.7 mmol) was treated with Pd_2dba_3 (75 mg, 0.082 mmol), X-Phos (78 mg, 0.16 mmol), potassium tert butoxide (368 mg, 3.28 mmol) and thiomorpholine (203 mg, 1.97 mmol). The reaction was heated at 115 °C overnight. After this time the reaction was cooled to rt and diluted with EtOAc (100 mL) and water (50 mL). The separated organic layer was washed with $NaHCO_3$ (satd aq. solution, 40 mL), brine (40 mL) and then dried over magnesium sulfate, filtered and evaporated *in vacuo*. Column chromatography (hexanes:EtOAc, 1:0 to 1:2) gave 4-(3-nitro-5-thiomorpholinopyridin-2-yl)morpholine as a red oil. Mass Spectrum (ESI) m/e = 311.2 (M + 1).

2-Morpholino-5-thiomorpholinopyridin-3-amine



A solution of 4-(3-nitro-5-thiomorpholinopyridin-2-yl)morpholine (140 mg, 0.45 mmol) in MeOH (100 mL) was reduced using a continuous flow hydrogenation reactor (flow rate: 1 mL/min, 10% mol Pd/C, temperature 35 °C, H_2 pressure: 10 bar) to give 2-morpholino-5-thiomorpholinopyridin-3-amine.

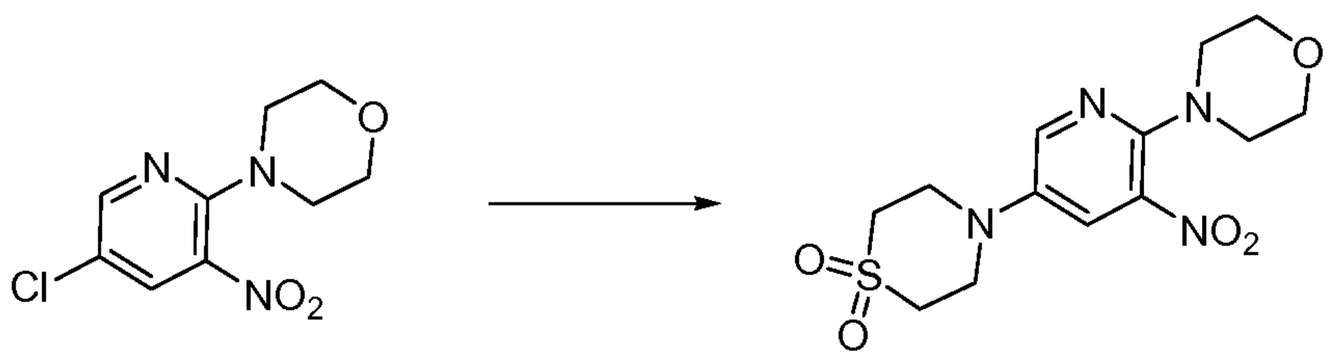
7-Fluoro-3-methyl-N-(2-(4-morpholinyl)-5-(4-thiomorpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (117 mg, 0.43 mmol), 2-morpholino-5-thiomorpholino-pyridin-3-amine (120 mg, 0.43 mmol) and a 4.0M solution of HCl in dioxane (0.11 mL, 0.43 mmol) in NMP (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification 7-fluoro-3-methyl-N-(2-(4-morpholinyl)-5-(4-thio-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.74 (1 H, dd, *J*=4.1, 1.0 Hz), 7.85 - 7.96 (2 H, m), 7.75 - 7.84 (2 H, m), 7.58 (1 H, d, *J*=2.7 Hz), 7.40 (1 H, ddd, *J*=7.0, 4.9, 1.8 Hz), 7.28 - 7.32 (1 H, m), 6.74 (1 H, s), 6.19 (1 H, d, *J*=2.7 Hz), 3.93 (4 H, t, *J*=4.7 Hz), 3.31 (4 H, ddd, *J*=4.9, 2.7, 2.5 Hz), 3.23 (4 H, br. s.), 2.63 (4 H, dt, *J*=5.1, 2.5 Hz), 2.38 (3 H, s). Mass Spectrum (ESI) m/e = 517.0 (M + 1).

Example 23: N-(5-(1,1-Dioxido-4-thiomorpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

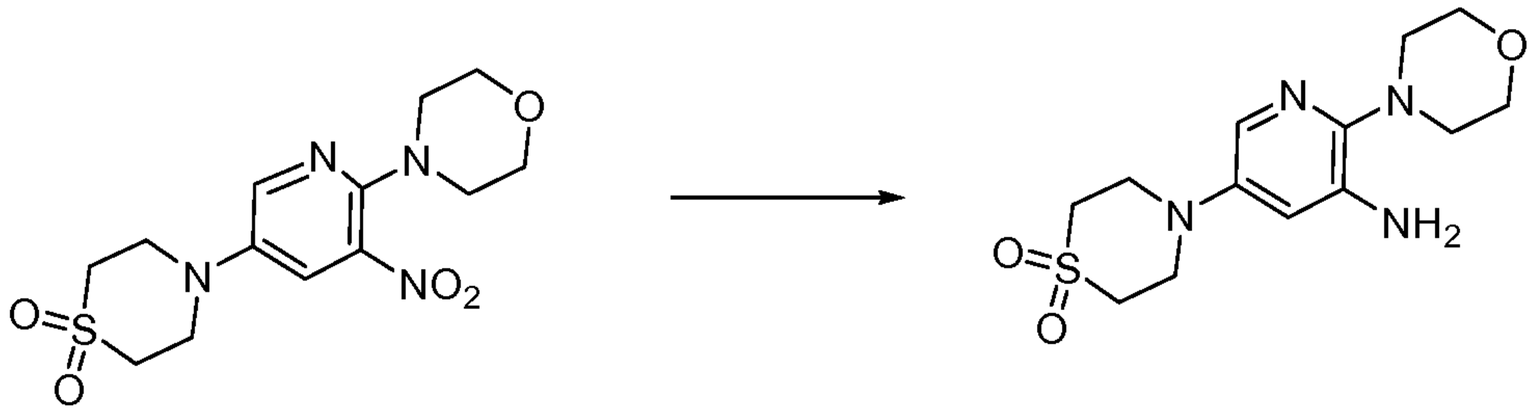
4-[5-(1,1-Dioxidothiomorpholin-4-yl)-3-nitropyridin-2-yl]morpholine



A stirred solution of 4-(5-chloro-3-nitropyridin-2-yl)morpholine (500 mg, 2.05 mmol), thiomorpholine 1,1-dioxide (333 mg, 2.46 mmol), Pd_2dba_3 (94 mg, 0.10 mmol), X-Phos (98 mg, 0.20 mmol), sodium tert-butoxide (394 mg, 4.1 mmol) in toluene (19.7 mL, 184.7 mmol) was heated at reflux for 14 h. After this time the reaction was cooled to rt and partitioned between EtOAc (100 mL) and $NaHCO_3$ (satd aq. solution, 50 mL). The separated organic layer was washed with brine

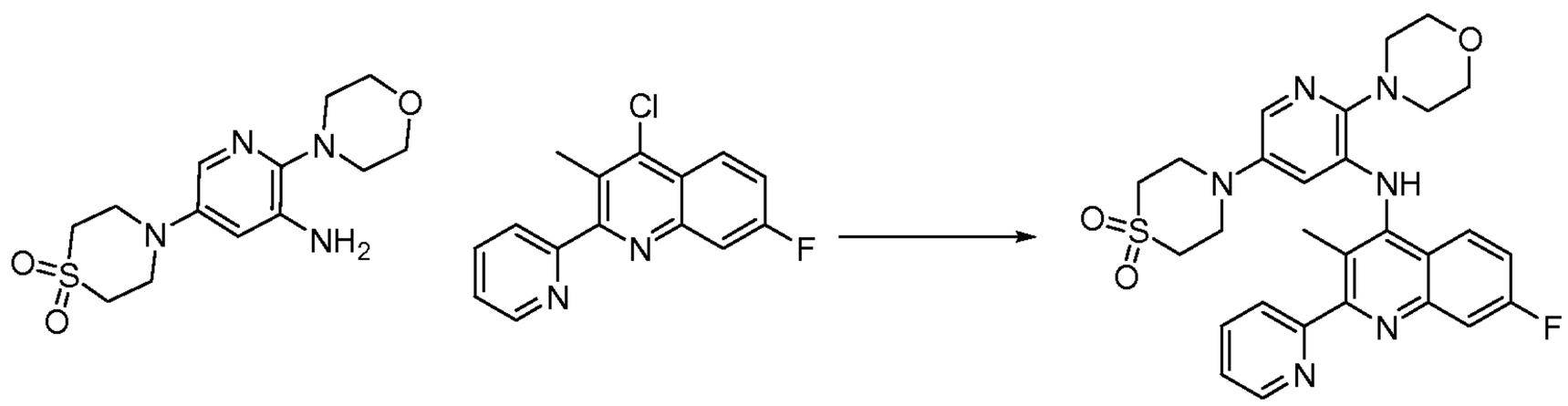
(50 mL), dried over magnesium sulfate, filtered and evaporated *in vacuo*. Column chromatography (hexanes:EtOAc, 1:0 to 1:1) gave 4-[5-(1,1-dioxidothiomorpholin-4-yl)-3-nitropyridin-2-yl]morpholine.

5-(1,1-Dioxidothiomorpholin-4-yl)-2-morpholin-4-ylpyridin-3-amine



A solution of 4-[5-(1,1-dioxidothiomorpholin-4-yl)-3-nitropyridin-2-yl]morpholine (180 mg, 0.53 mmol) in MeOH (100 mL) was reduced using a continuous flow hydrogenation reactor (flow rate: 1 mL/min, 10% mol Pd/C, temperature 35 °C, H_2 pressure: 20 bar) to give 5-(1,1-dioxidothiomorpholin-4-yl)-2-morpholin-4-ylpyridin-3-amine.

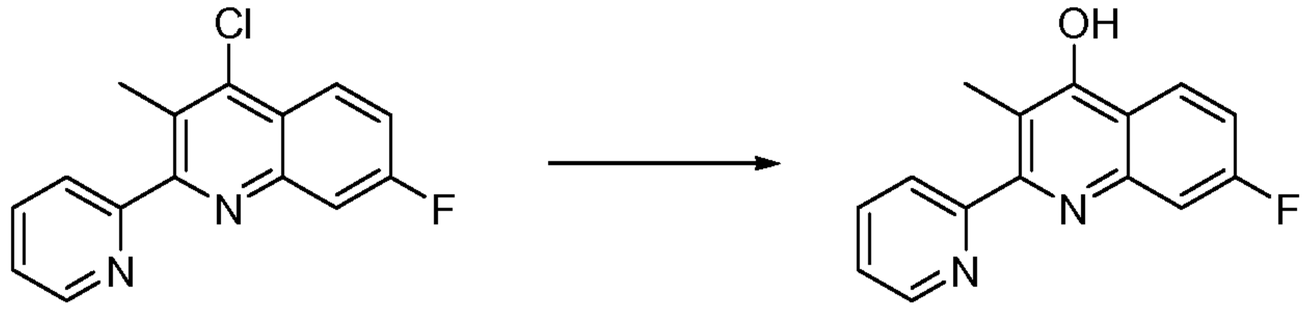
N-(5-(1,1-Dioxido-4-thiomorpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to general Procedure K using 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (61 mg, 0.22 mmol), 5-(1,1-dioxidothiomorpholin-4-yl)-2-morpholin-4-ylpyridin-3-amine (70 mg, 0.22 mmol) and a 4.0M solution of HCl in dioxane (0.05 mL, 0.22 mmol) in NMP (1.0 mL) and heating in the microwave for 2 h at 150 °C. After purification N-(5-(1,1-dioxido-4-thiomorpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.74 (1 H, dd, *J*=3.5, 1.2 Hz), 7.87 - 7.99 (2 H, m), 7.75 - 7.85 (2 H, m), 7.61 (1 H, d, *J*=2.7 Hz), 7.41 (1 H, d, *J*=1.6 Hz), 7.32 (1 H, s), 6.76 (1 H, s), 6.22 (1 H, d, *J*=2.7 Hz), 3.94 (4 H, t, *J*=4.7 Hz), 3.53 - 3.67 (4 H, m), 3.25 (4 H, br. s.), 2.90 - 3.11 (4 H, m), 2.37 (3 H, s). Mass Spectrum (ESI) m/e = 549.3 (M + 1).

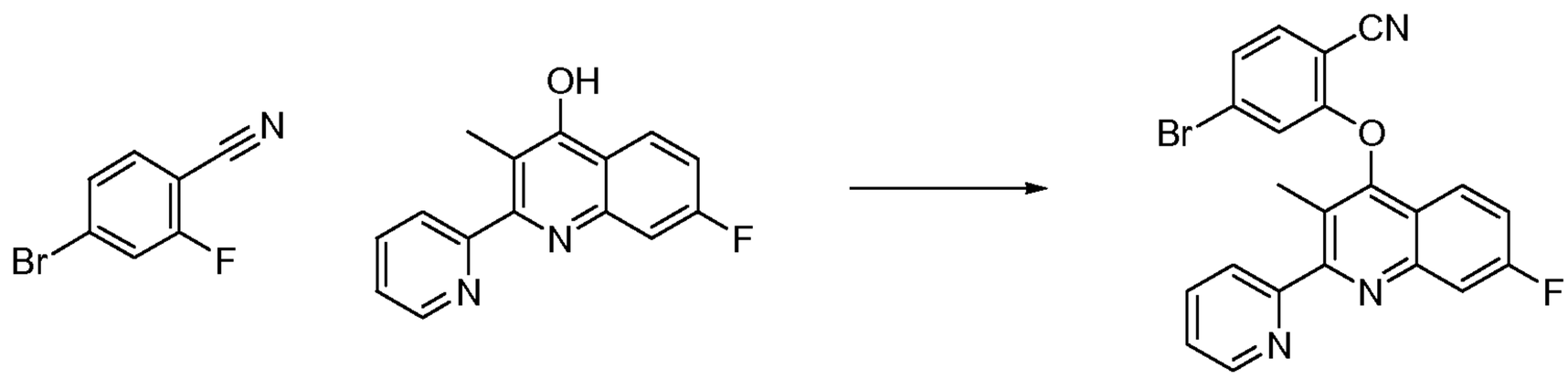
Example 24: 4-Bromo-2-((7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-oxy)benzonitrile

7-Fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ol



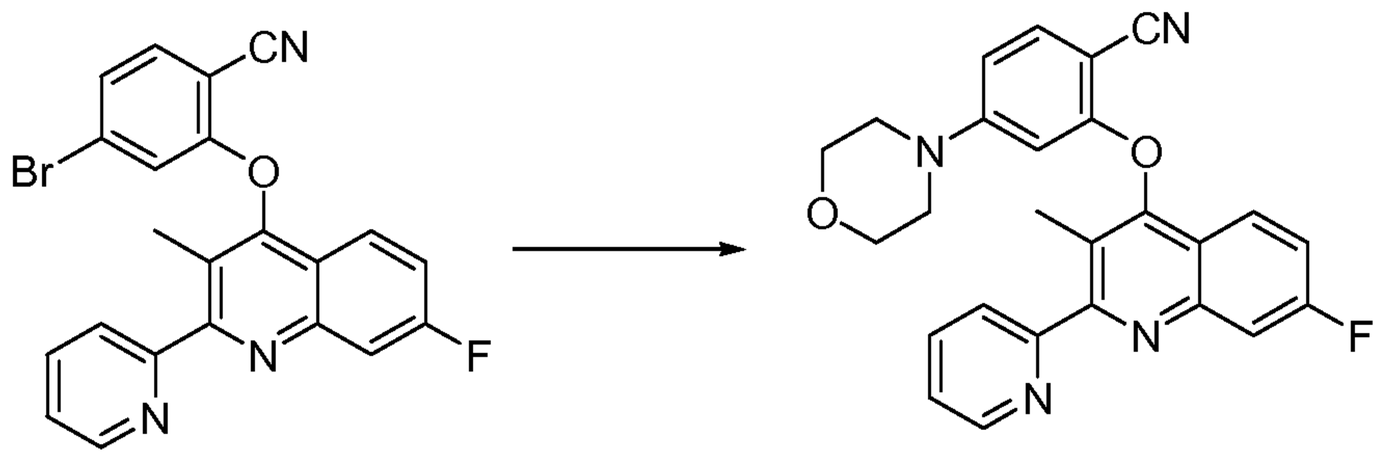
4-Chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (200 mg, 0.73 mmol) in NMP (2 mL) and water (0.26 mL, 14.7 mmol) was heated in the microwave at 150 °C for 4 h. After this EtOAc (10 mL) was added. The resulting precipitate was filtered to give 7-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ol. Mass Spectrum (ESI) m/e = 255.2 (M + 1).

4-Bromo-2-((7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)oxy)benzonitrile



To a stirred solution of 7-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ol (130 mg, 0.51 mmol) in DMF (2.5 mL) was added sodium hydride (18.4 mg, 0.77 mmol). The reaction was stirred at rt for 20 min and then treated with 4-bromo-2-fluoro-benzonitrile (102 mg, 0.51 mmol). The reaction was stirred at rt for 20 min and then at 110 °C for 12 h. After this time the reaction was cooled to rt and diluted with EtOAc (100 mL) and LiCl (1M aq. solution, 40 mL). The separated organic layer was dried over magnesium sulfate, filtered and evaporated *in vacuo* and the residue was purified by flash chromatography (hexanes:EtOAc, 1:0 ro 2:1) to give 4-bromo-2-((7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)oxy)benzonitrile. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.75 (1 H, d, *J*=5.1 Hz), 7.90 - 7.98 (2 H, m), 7.77 - 7.89 (2 H, m), 7.62 (1 H, d, *J*=8.2 Hz), 7.29 - 7.45 (3 H, m), 6.64 (1 H, d, *J*=2.0 Hz), 2.41 (3 H, s). Mass Spectrum (ESI) m/e = 434.0 [(M+1) (^{79}Br)] and 435.8 [(M+1) (^{81}Br)].

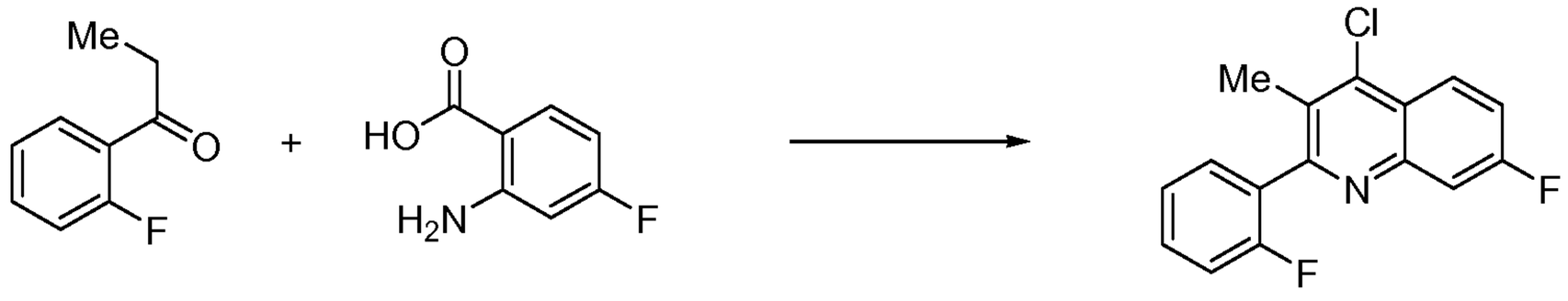
Example 25: 2-((7-Fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)oxy)-4-(4-morpholinyl)benzonitrile



Prepared according to general Procedure **H** using 4-bromo-2-(7-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-yloxy)benzonitrile (70 mg, 0.16 mmol), tris(dibenzylideneacetone)dipalladium(0) (7.4 mg, 0.008mmol), X-Phos (7.7 mg, 0.016 mmol), morpholine (28 mg, 0.32 mmol) and sodium tert-butoxide (31 mg, 0.32 mmol) in toluene (6.9 mL) and heating at reflux for 2 h. After purification 2-((7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)oxy)-4-(4-morpholinyl)benzonitrile was obtained. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.68 - 8.78 (1 H, m), 7.86 - 7.95 (3 H, m), 7.82 (1 H, dd, *J*=10.0, 2.5 Hz), 7.57 (1 H, d, *J*=8.6 Hz), 7.41 (1 H, ddd, *J*=6.7, 4.6, 2.3 Hz), 7.30 - 7.36 (1 H, m), 6.56 (1 H, dd, *J*=9.0, 2.3 Hz), 5.83 (1 H, d, *J*=2.3 Hz), 3.69 (4 H, dd, *J*=6.1, 3.7 Hz), 2.90 - 3.10 (4 H, m), 2.30 - 2.46 (3 H, s). Mass Spectrum (ESI) m/e = 441.0 (M + 1).

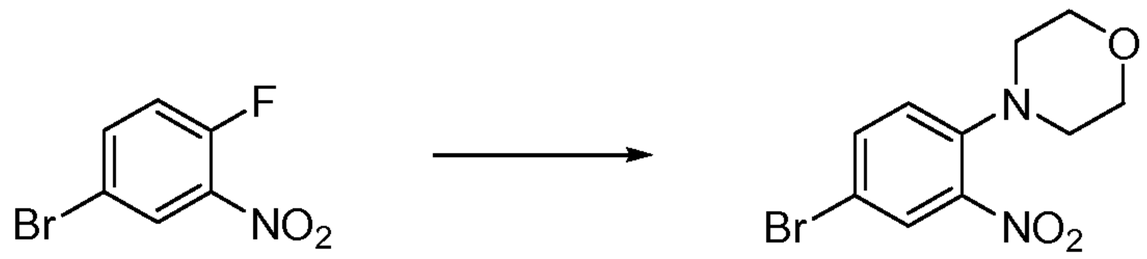
Example 26: N-(2,5-Di-4-morpholinylphenyl)-7-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

4-Chloro-7-fluoro-2-(2-fluorophenyl)-3-methylquinoline



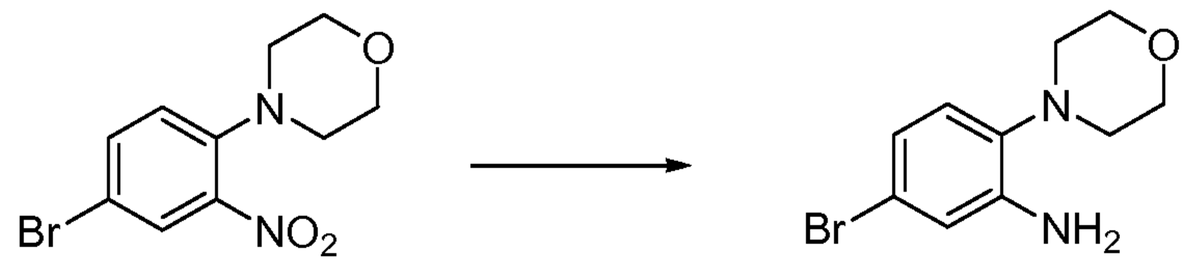
Prepared according to Procedure J using 2-amino-4-fluorobenzoic acid (4.90 g, 31.6 mmol) and 1-(2-fluorophenyl)propan-1-one (3.70 g, 24.3 mmol) in phosphorous oxychloride (45.00 mL, 483 mmol) to afford product as a white solid upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =290.0 (M+1).

4-(4-Bromo-2-nitrophenyl)morpholine



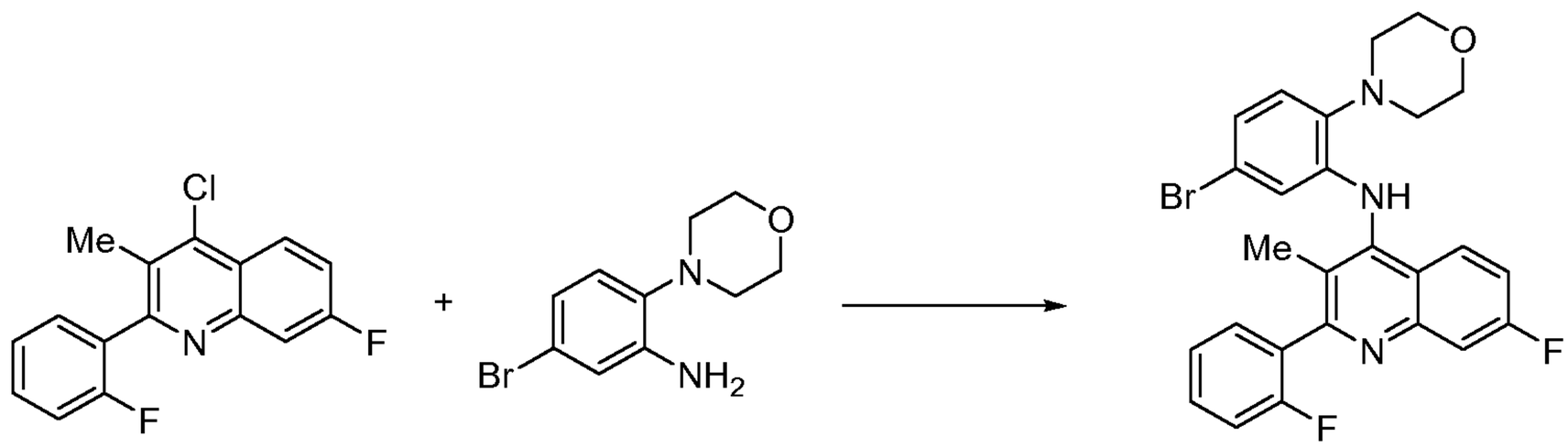
To a solution of 4-bromo-1-fluoro-2-nitrobenzene (10.088 g, 45.9 mmol) in di-methyl sulfoxide (20.00 mL, 282 mmol) was added morpholine (6.00 mL, 68.8 mmol). A vigorous exotherm developed and the solution turned an intense orange-red. After 10 min LC-MS indicated no starting material remained and the desired product predominated. The reaction was poured into 200 mL satd aq. Sodium bicarbonate solution and the aq. Mixture was extracted with 200 mL Et_2O. The ether extract was washed with 100 mL water followed by 100 mL brine then stirred over anhydrous magnesium sulfate, filtered and the filtrate concd under reduced pressure to afford an orange oil. Mass Spectrum (ESI) m/e =287.0 & 289.0 (M+1).

5-Bromo-2-morpholinoaniline



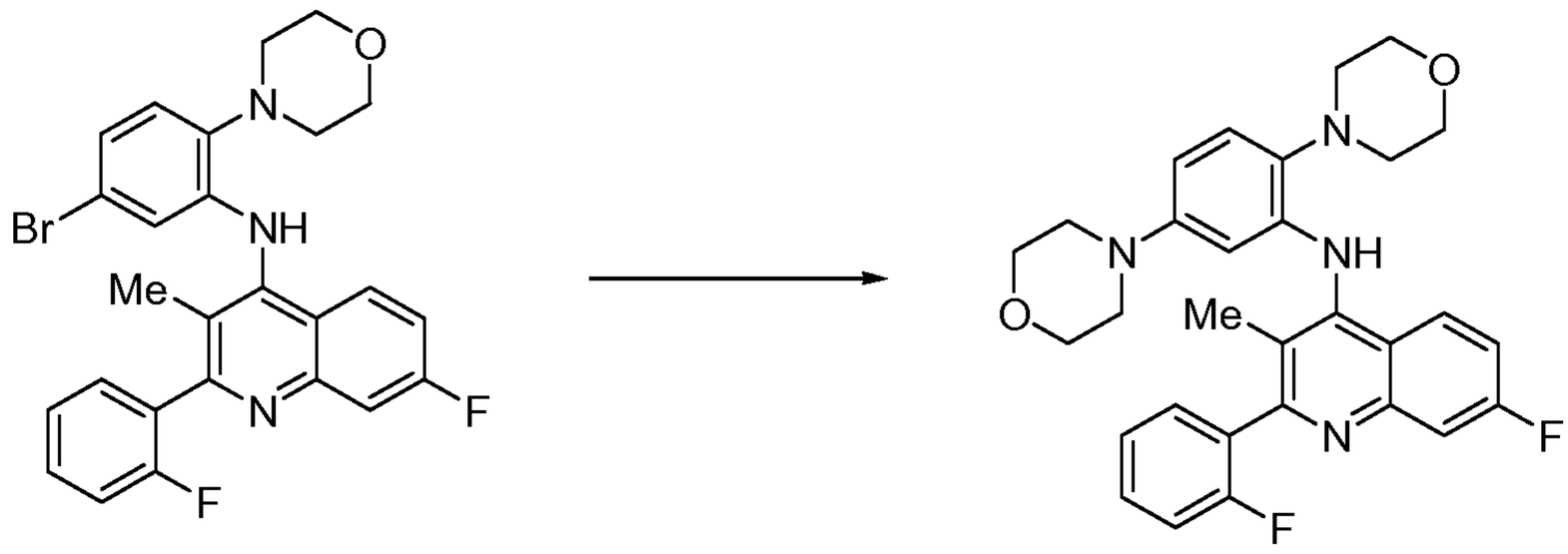
To a solution of 4-(4-bromo-2-nitrophenyl)morpholine (13.2 g, 46 mmol) dissolved in EtOAc (200.00 mL, 2043 mmol) at rt was added all in one portion tin(II) chloride ehydrate (52 g, 230 mmol). An exotherm developed and the orange color faded to a faint yellow. The reaction was stirred at ambient temperature for 15 min then heated to reflux for 45 min. After 60 min TLC indicated no starting material remained and the reaction was equilibrated to rt. The reaction was washed with 200 mL 5N aq. Sodium hydroxide solution followed by 100 mL water and 50 mL brine. The organic separation was stirred over anhydrous magnesium sulfate, filtered and the filtrate concd under reduced pressure to afford a pale yellow solid. Mass Spectrum (ESI) m/e =257.0 & 259.0 (M+1).

N-(5-Bromo-2-morpholinophenyl)-7-fluoro-2-(2-fluorophenyl)-3-methyl-quinolin-4-amine



Prepared according to Procedure K, Method 1 using 4-chloro-7-fluoro-2-(2-fluorophenyl)-3-methylquinoline (118 mg, 407 μmol), 5-bromo-2-morpholino-benzenamine (105 mg, 407 μmol) and 4.0N hydrochloric acid (0.10 mL, 407 μmol) in 1,4-dioxane in MeOH (1.00 mL) to afford a yellow solid after purification by chromatography on silica gel, eluting with EtOAc-DCM-hexane solvent mixture. Mass Spectrum (ESI) m/e =510.0 & 512.0 (M+1).

N-(2,5-Di-4-morpholinylphenyl)-7-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

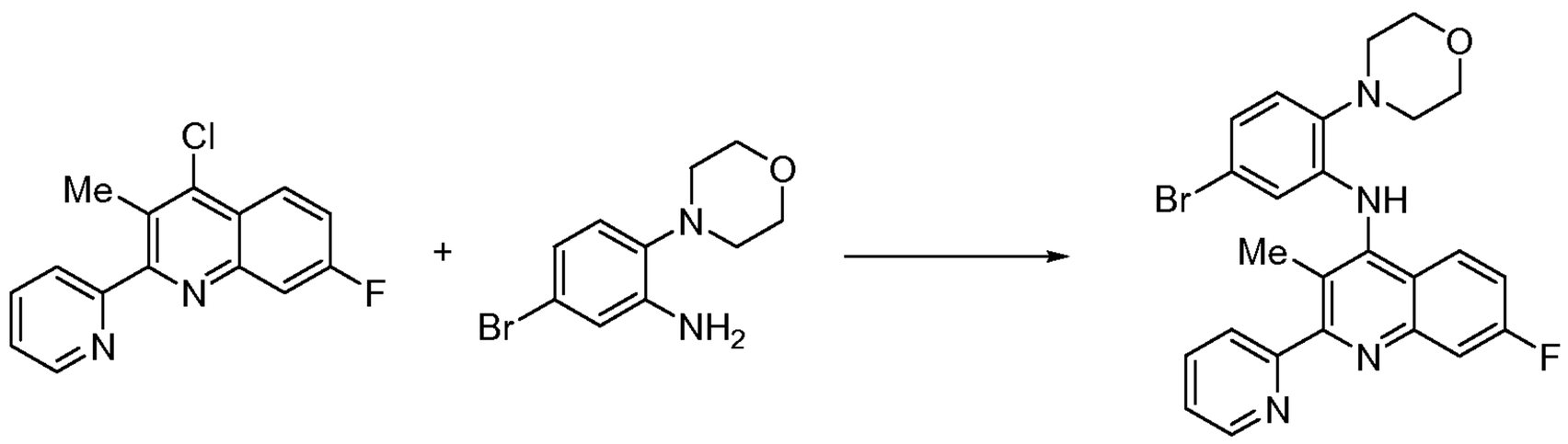


A mixture of N-(5-bromo-2-morpholinophenyl)-7-fluoro-2-(2-fluorophenyl)-3-methylquinolin-4-amine (50 mg, 98 μmol), morpholine (0.017 mL, 196 μmol), tris(dibenzylideneacetone)dipalladium(0) (6.3 mg, 6.9 μmol), X-Phos (7.0 mg, 15 μmol) and sodium tert-butoxide (19 mg, 196 μmol) in toluene (4.00 mL, 37552 μmol) was degassed by evacuation-back fill 3x then heated to reflux in an oil bath for 90 min, after which time LC-MS indicated only desired product predominated. The reaction was equilibrated to rt, concd under reduced pressure and the concentrate partitioned between 25 mL each DCM and water. The organic separation was stirred over anhydrous magnesium sulfate, filtered and the filtrate concd

under reduced pressure to afford a yellow-brown solid. The product was isolated by reversed phase HPLC on Phenomenex™ C18 column, eluting with MeCN/-water + 0.1% TFA. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 7.83 (1 H, dd, *J*=9.2, 6.1 Hz), 7.70 (1 H, dd, *J*=10.0, 2.5 Hz), 7.52 (1 H, td, *J*=7.4, 2.0 Hz), 7.33 - 7.45 (1 H, m, *J*=7.9, 7.9, 5.4, 2.0 Hz), 7.15 - 7.30 (3 H, m), 7.06 - 7.15 (1 H, m), 7.03 (1 H, d, *J*=8.6 Hz), 6.36 (1 H, dd, *J*=8.6, 2.7 Hz), 5.96 (1 H, d, *J*=2.0 Hz), 3.83 (4 H, t, *J*=4.5 Hz), 3.58 - 3.75 (4 H, m), 2.97 (4 H, d, *J*=2.7 Hz), 2.75 - 2.92 (4 H, m), 2.11 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e =517.2 (M+1).

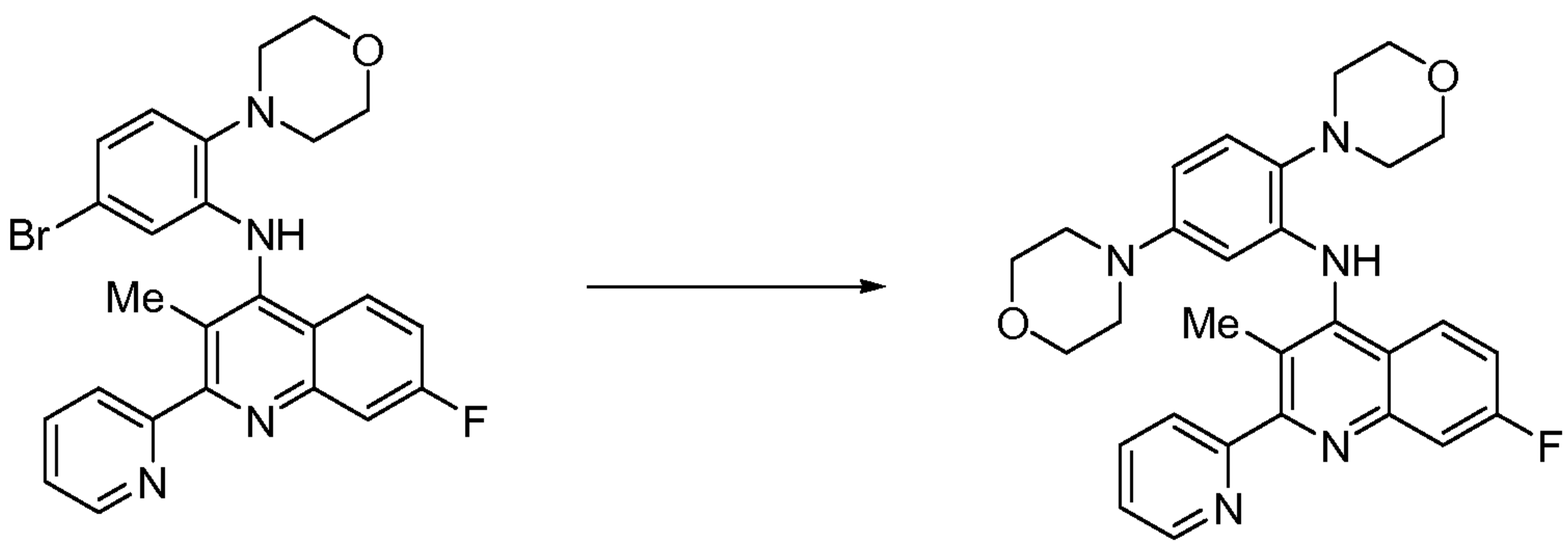
Example 27: N-(2,5-Di-4-morpholinylphenyl)-7-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

N-(5-Bromo-2-morpholinophenyl)-7-fluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine



Prepared according to Procedure K, Method 1 using 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (131 mg, 480 μmol), 5-bromo-2-morpholinobenzen-amine (124 mg, 480 μmol) and 4.0N hydrochloric acid (0.12 mL, 480 μmol) solution in dioxane in MeOH (1.50 mL) to afford a yellow solid after purification by chromatography on silica gel, eluting with EtOAc-hexane solvent mixture. Mass Spectrum (ESI) m/e =493.0 & 495.0 (M+1).

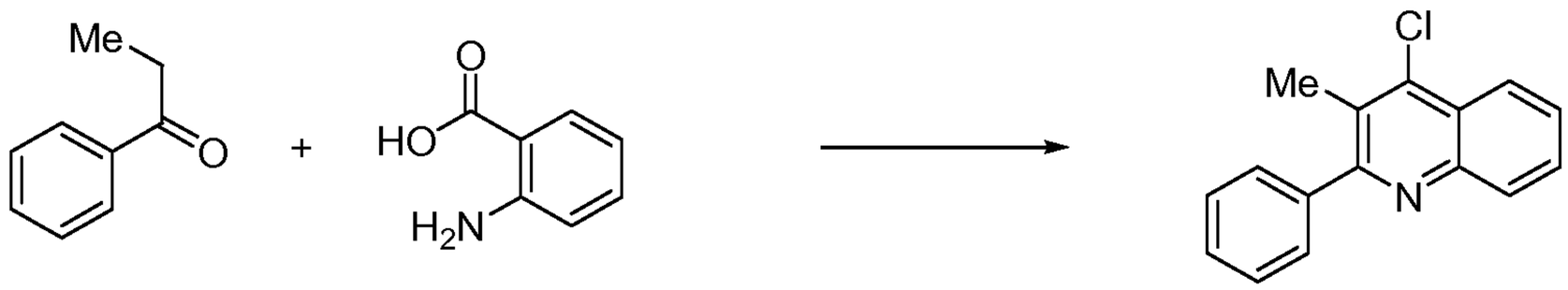
N-(2,5-Di-4-morpholinylphenyl)-7-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



A mixture of N-(5-bromo-2-morpholinophenyl)-7-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (40 mg, 81 μmol), morpholine (0.014 mL, 162 μmol), tris(di-benzylideneacetone)dipalladium(0) (5.2 mg, 5.7 μmol), X-Phos (5.8 mg, 12 μmol) and sodium tert-butoxide (16 mg, 162 μmol) in toluene (4.00 mL, 37552 μmol) was heated to 100 °C for 3 h, after which time TLC and LC-MS indicated no starting chloroquinoline remained. The reaction was diluted with 25 mL EtOAc and washed with 25 mL water. The organic separation was stirred over anhydrous magnesium sulfate, filtered and the filtrate concd under reduced pressure to afford an orange, foamy solid. The product was isolated by chromatography on silica gel, eluting with 1-5% MeOH in DCM to afford product as a faint yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.65 (1 H, dd, *J*=3.7, 1.0 Hz), 7.75 - 7.88 (3 H, m), 7.70 (1 H, dd, *J*=10.0, 2.5 Hz), 7.30 (1 H, ddd, *J*=7.0, 5.1, 2.0 Hz), 7.06 - 7.22 (2 H, m), 7.02 (1 H, d, *J*=8.6 Hz), 6.35 (1 H, dd, *J*=8.8, 2.9 Hz), 5.91 (1 H, d, *J*=2.7 Hz), 3.82 (4 H, t, *J*=4.5 Hz), 3.55 - 3.71 (4 H, m), 2.98 (4 H, d, *J*=3.1 Hz), 2.74 - 2.88 (4 H, m), 2.30 (3 H, s). Mass Spectrum (ESI) m/e =500.2 (M+1).

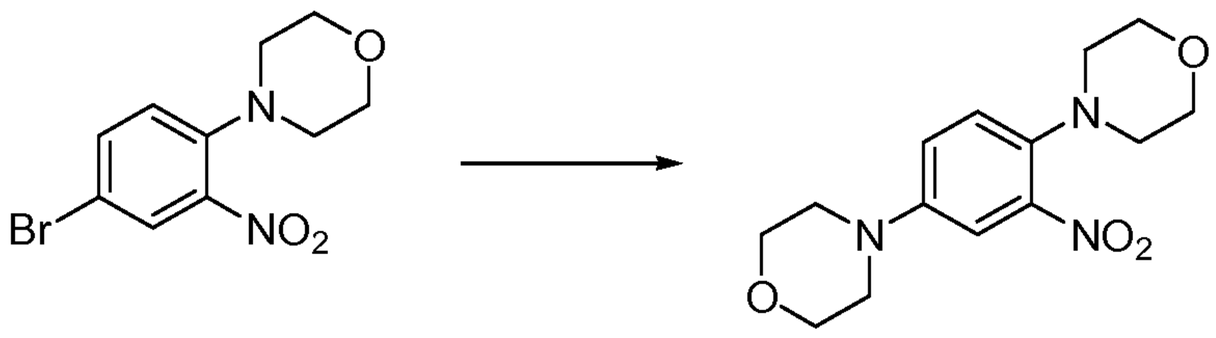
Example 28: N-(2,5-Di-4-morpholinylphenyl)-3-methyl-2-phenyl-4-quinolinamine

4-Chloro-3-methyl-2-phenylquinoline



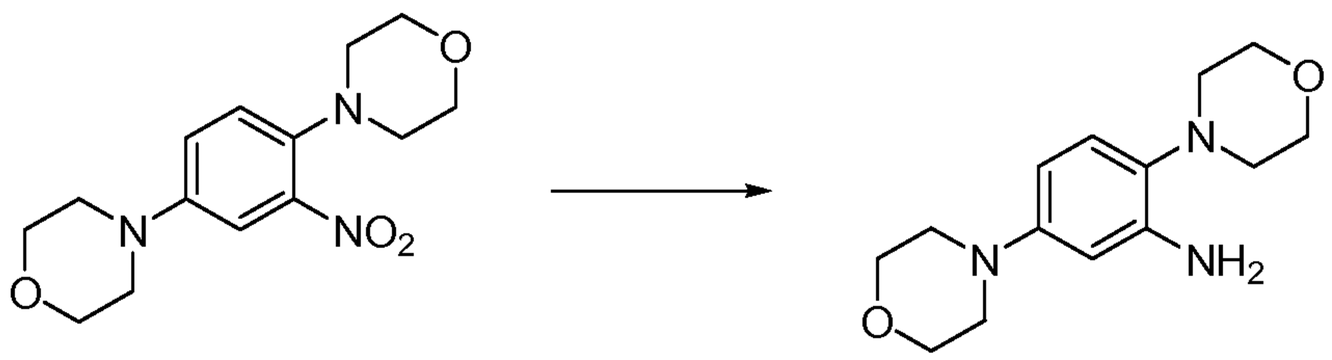
Prepared according to Procedure J using anthranilic acid and propiophenone in phosphorous oxychloride to afford a colorless solid upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =254.0 (M+1).

4,4'-(2-Nitro-1,4-phenylene)dimorpholine



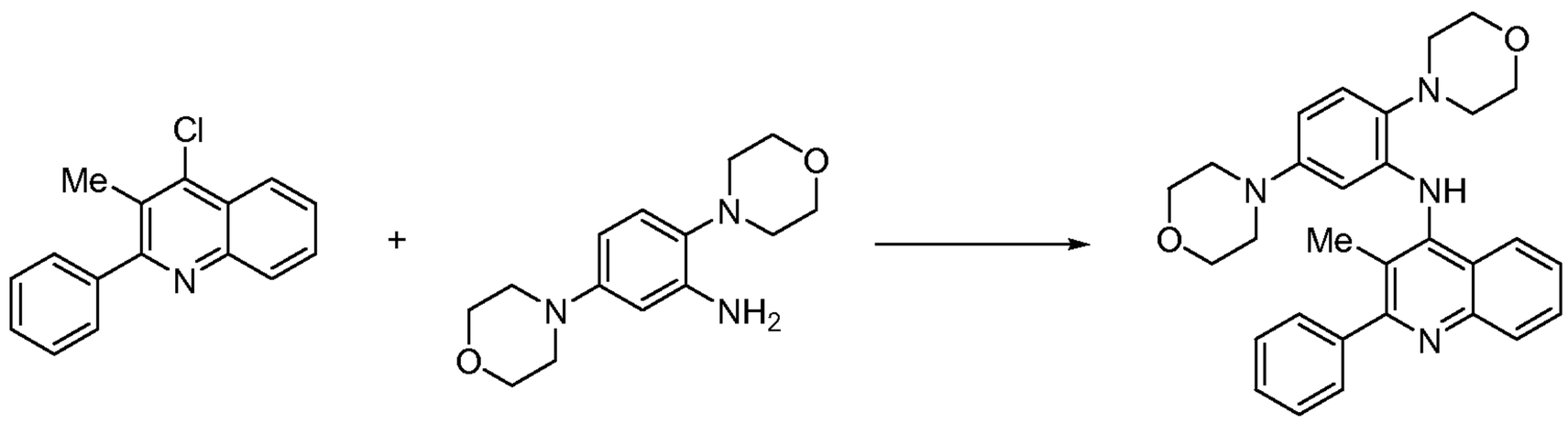
4-(4-Bromo-2-nitrophenyl)morpholine (500 mg, 1741 μmol) and morpholine (303 μL, 3483 μmol) were dissolved in toluene (71047 μL, 666992 μmol). To the stirred mixture was added X-Phos (125 mg, 261 μmol), sodium tert-butoxide (335 mg, 3483 μmol) and tris(dibenzylideneacetone)dipalladium (o) (112 mg, 122 μmol) in one portion. The reaction was heated to reflux for 2 h. After this time TLC and LC/MS show desired product. The reaction was cooled to rt and evaporated *in vacuo*. The residue was taken up in EtOAc (80 mL) and washed with satd aq. sodium bicarbonate solution (40 mL) and brine (40 mL). The separated organic layer was dried over magnesium sulfate, filtered and evaporated *in vacuo*. Column chromatography (hexanes:EtOAc, 1:0 to 1:2) gave desired product.

2,5-Dimorpholinoaniline



To a stirred solution of 4-(4-morpholino-3-nitrophenyl)morpholine (5600 mg, 19 mmol) in EtOAc was added stannous chloride, dihydrate (18 g, 95 mmol). The reaction was stirred at rt for 10 min and at reflux for 90 min. After this time LC/MS shows desired product. The reaction was cooled to rt and the precipitate was collected and washed with aq. 1N sodium hydroxide solution, water and brine and dried under vacuum overnight. After this time the solid was dissolved in EtOAc and washed with aq. 1N sodium hydroxide solution and brine, dried, filtered and evaporated *in vacuo* to give desired product. The filtrate was diluted with EtOAc (300 mL) and washed with aq. sodium hydroxide and brine, dried over magnesium sulfate, filtered and evaporated *in vacuo* to give additional desired product.

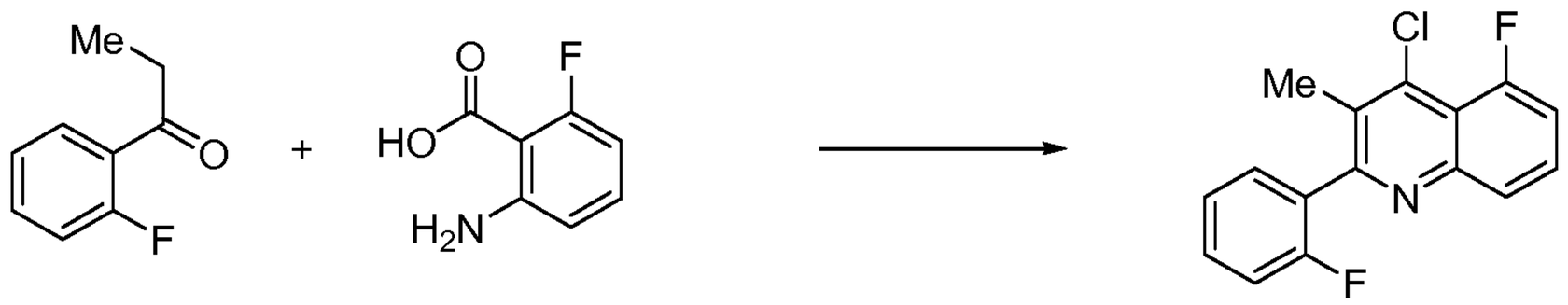
N-(2,5-di-4-Morpholinylphenyl)-3-methyl-2-phenyl-4-quinolinamine



Prepared according to Procedure K, Method 1 using 4-chloro-3-methyl-2-phenyl-quinoline (150 mg, 591 μmol), 2,5-dimorpholinobenzenamine (156 mg, 591 μmol) and 4N hydrochloric acid solution in dioxane (0.15 mL, 591 μmol) in MeOH (3.00 mL) to afford product as a colorless solid after purification by chromatography on silica gel eluting with MeOH gradient in DCM. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.18 (1 H, d, *J*=8.2 Hz), 7.90 (1 H, dd, *J*=8.6, 1.2 Hz), 7.69 (1 H, td, *J*=7.6, 1.2 Hz), 7.59 - 7.66 (2 H, m), 7.41 - 7.57 (4 H, m), 7.23 (1 H, s), 7.12 (1 H, d, *J*=8.6 Hz), 6.44 (1 H, dd, *J*=8.6, 2.7 Hz), 6.04 (1 H, d, *J*=2.7 Hz), 3.88 - 4.01 (4 H, m), 3.69 - 3.80 (4 H, m), 3.02 - 3.16 (4 H, m), 2.88 - 3.00 (4 H, m), 2.32 (3 H, s). Mass Spectrum (ESI) m/e =481.3 (M+1).

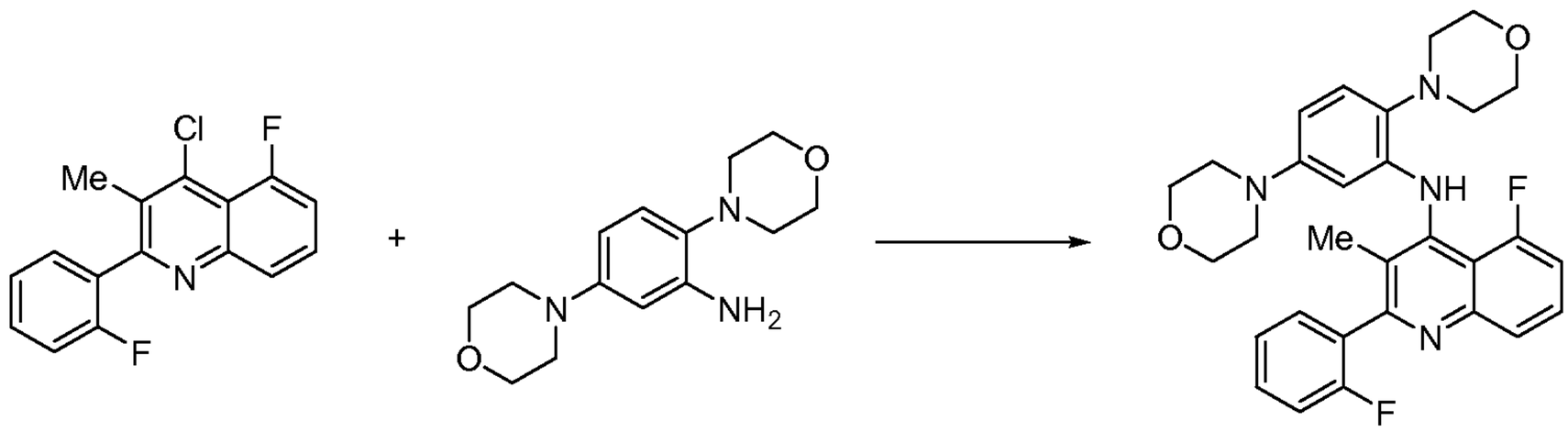
Example 29: N-(2,5-Di-4-morpholinylphenyl)-5-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

4-Chloro-5-fluoro-2-(2-fluorophenyl)-3-methylquinoline



Prepared according to Procedure J using 1-(2-fluorophenyl)propan-1-one and 2-amino-6-fluorobenzoic acid in phosphorous oxychloride to afford a colorless solid upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =290.0 (M+1).

N-(2,5-Di-4-morpholinylphenyl)-5-fluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



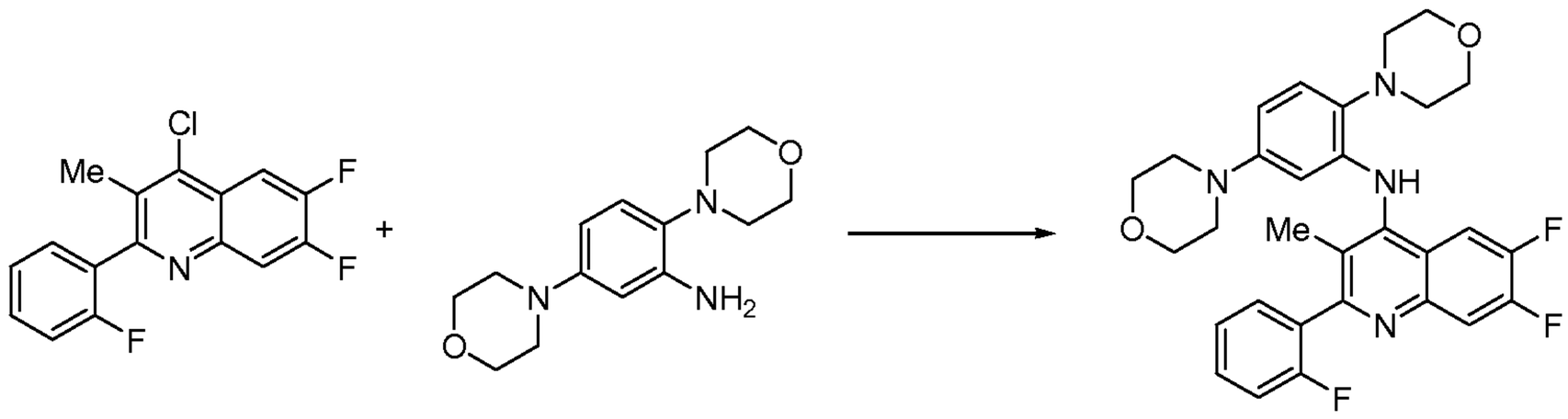
Prepared according to Procedure K, Method 1 using 4-chloro-5-fluoro-2-(2-fluorophenyl)-3-methylquinoline (137 mg, 473 μmol), 2,5-dimorpholinobenzeneamine (125 mg, 473 μmol) and 4N hydrochloric acid solution in dioxane (0.12 mL, 473 μmol) in MeOH (3.00 mL) to afford product as a colorless solid after purification by chromatography on silica gel, eluting with MeOH gradient in DCM. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.23 - 8.51 (1 H, m), 7.96 (1 H, d, *J*=8.2 Hz), 7.53 - 7.69 (2 H, m), 7.42 - 7.53 (1 H, m, *J*=7.8, 7.8, 5.5, 2.0 Hz), 7.31 - 7.40 (1 H, m), 7.13 - 7.26 (2 H, m), 7.10 (1 H, d, *J*=8.6 Hz), 6.47 (1 H, dd, *J*=8.4, 2.9 Hz), 6.12 - 6.27 (1 H, m), 3.92 (4 H, t, *J*=4.7 Hz), 3.75 - 3.87 (4 H, m), 3.12 - 3.21 (2 H, m), 3.00 - 3.12 (4 H, m), 2.69 - 2.98 (2 H, m), 2.11 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e =517.3 (M+1).

Example 30: N-(2,5-Di-4-morpholinylphenyl)-6,7-difluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

4-Chloro-6,7-difluoro-2-(2-fluorophenyl)-3-methylquinoline

Prepared according to Procedure J using 1-(2-fluorophenyl)propan-1-one and 2-amino-4,5-difluorobenzoic acid in phosphorous oxychloride to afford a colorless solid upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =308.0 (M+1).

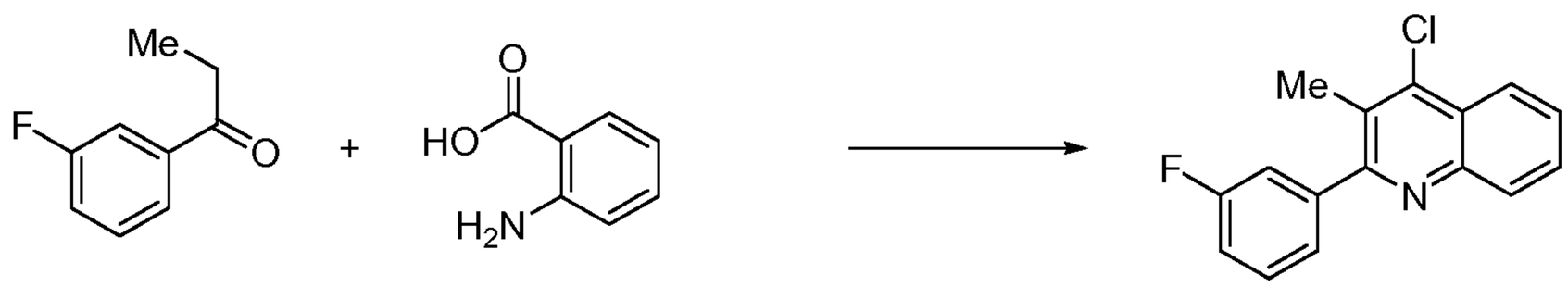
N-(2,5-Di-4-morpholinylphenyl)-6,7-difluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



Prepared according to Procedure K, Method 1 using 4-chloro-6,7-difluoro-2-(2-fluorophenyl)-3-methylquinoline (100 mg, 325 μmol), 2,5-dimorpholinobenzenamine (86 mg, 325 μmol) and 4N hydrochloric acid solution in dioxane (0.081 mL, 325 μmol) in MeOH (3.00 mL) to afford product as a colorless solid after purification by chromatography on silica gel eluting with MeOH gradient in DCM. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 7.91 (1 H, dd, *J*=11.0, 7.8 Hz), 7.55 - 7.71 (2 H, m), 7.43 - 7.54 (1 H, m, *J*=7.9, 7.9, 5.4, 2.0 Hz), 7.31 - 7.40 (1 H, m), 7.09 - 7.25 (3 H, m), 6.46 (1 H, dd, *J*=8.6, 2.7 Hz), 6.01 (1 H, br. s.), 3.87 - 4.05 (4 H, m), 3.73 - 3.83 (4 H, m), 3.06 (4 H, dd, *J*=2.5, 1.8 Hz), 2.90 - 3.01 (4 H, m), 2.21 (3 H, d, *J*=2.0 Hz). Mass Spectrum (ESI) m/e =535.3 (M+1).

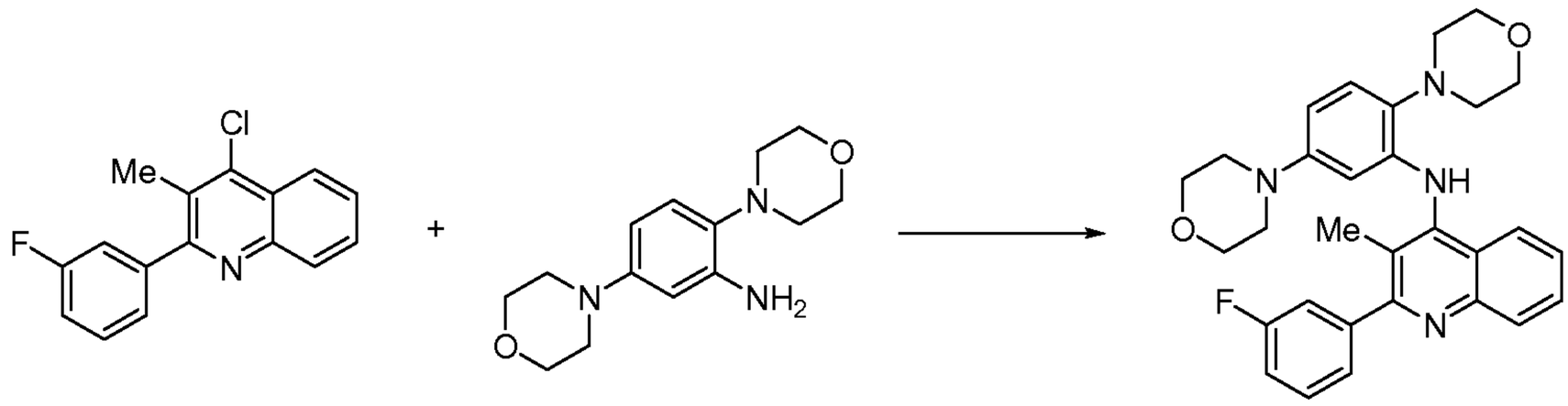
Example 31: N-(2,5-Di-4-morpholinylphenyl)-2-(3-fluorophenyl)-3-methyl-4-quinolinamine

4-Chloro-2-(3-fluorophenyl)-3-methylquinoline



Prepared according to Procedure J using 1-(3-fluorophenyl)propan-1-one and anthranillic acid in phosphorous oxychloride to afford a colorless solid upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =272.0 (M+1).

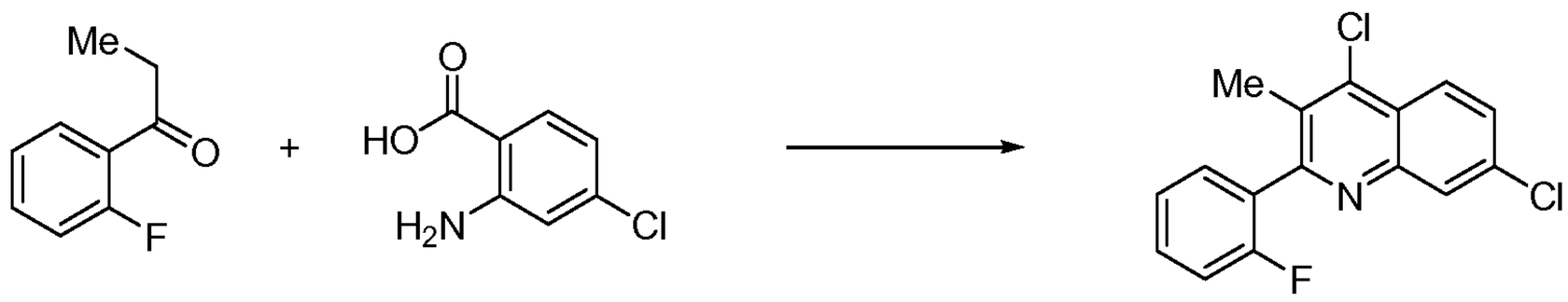
N-(2,5-Di-4-morpholinylphenyl)-2-(3-fluorophenyl)-3-methyl-4-quinolinamine



Prepared according to Procedure K, Method 1 using 4-chloro-2-(3-fluorophenyl)-3-methylquinoline (127 mg, 467 μmol), 2,5-dimorpholinobenzenamine (123 mg, 467 μmol) and 4N hydrochloric acid solution in dioxane (0.12 mL, 467 μmol) in MeOH (3.00 mL) to afford product as a colorless solid after purification by chromatography on silica gel, eluting with MeOH gradient in DCM. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.16 (1 H, d, *J*=8.2 Hz), 7.90 (1 H, dd, *J*=8.0, 1.0 Hz), 7.66 - 7.75 (1 H, m), 7.43 - 7.56 (2 H, m), 7.32 - 7.43 (2 H, m), 7.25 (1 H, s), 7.07 - 7.22 (2 H, m), 6.45 (1 H, dd, *J*=8.6, 2.7 Hz), 6.03 (1 H, d, *J*=2.7 Hz), 3.88 - 3.99 (4 H, m), 3.67 - 3.80 (4 H, m), 3.01 - 3.14 (4 H, m), 2.88 - 2.99 (4 H, m), 2.32 (3 H, s). Mass Spectrum (ESI) m/e =499.1 (M+1).

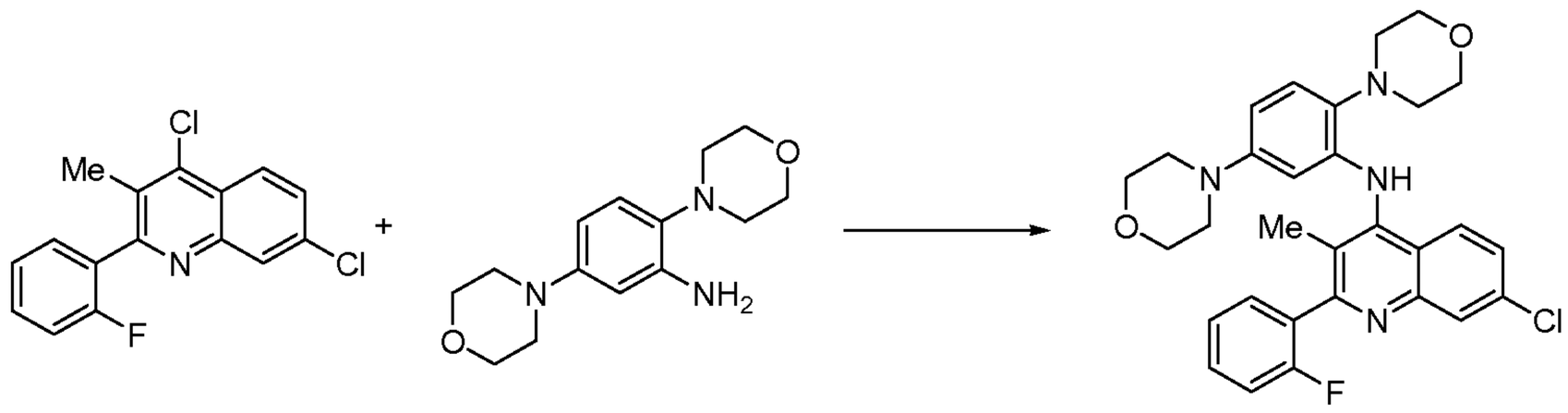
Example 32: 7-Chloro-N-(2,5-di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

4,7-Dichloro-2-(2-fluorophenyl)-3-methylquinoline



Prepared according to Procedure J using 1-(2-fluorophenyl)propan-1-one and 2-amino-4-chlorobenzoic acid in phosphorous oxychloride to afford a colorless solid upon purification by chromatography on silica gel. Mass Spectrum (ESI) m/e =305.9 (M+1).

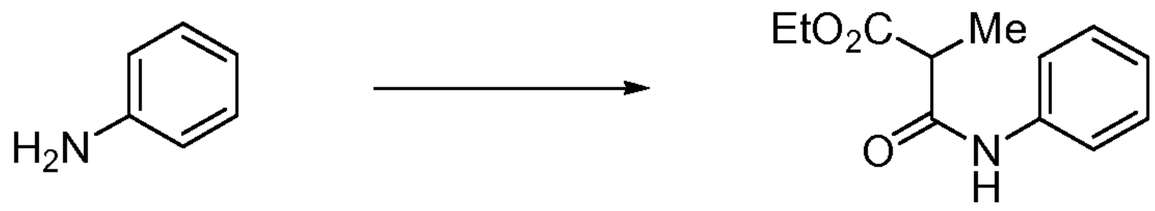
7-Chloro-N-(2,5-di-4-morpholinylphenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



Prepared according to Procedure K, Method 1 using 4,7-dichloro-2-(2-fluorophenyl)-3-methylquinoline (125 mg, 408 μmol), 2,5-dimorpholinobenzenamine (108 mg, 408 μmol) and 4N hydrochloric acid solution in dioxane (0.10 mL, 408 μmol) in MeOH (3.00 mL) to afford product as a colorless solid after purification by chromatography on silica gel, eluting with MeOH gradient in DCM. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.02 (1 H, d, *J*=2.3 Hz), 7.72 (1 H, d, *J*=9.0 Hz), 7.46 (1 H, td, *J*=7.4, 2.0 Hz), 7.26 - 7.40 (2 H, m), 7.17 - 7.25 (1 H, m), 7.13 (1 H, s), 7.02 - 7.10 (1 H, m), 6.98 (1 H, d, *J*=8.6 Hz), 6.31 (1 H, dd, *J*=8.6, 2.7 Hz), 5.91 (1 H, br. s.), 3.77 (4 H, t, *J*=4.7 Hz), 3.59 - 3.68 (4 H, m), 2.91 (4 H, br. s.), 2.74 - 2.87 (4 H, m), 2.06 (3 H, d, *J*=2.0 Hz). Mass Spectrum (ESI) m/e =533.2 (M+1).

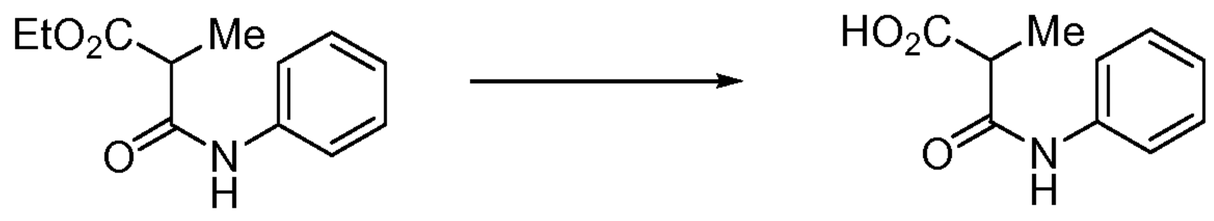
Example 33: N-(2,5-Di-4-morpholinylphenyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

Ethyl 2-methyl-3-oxo-3-(phenylamino)propanoate



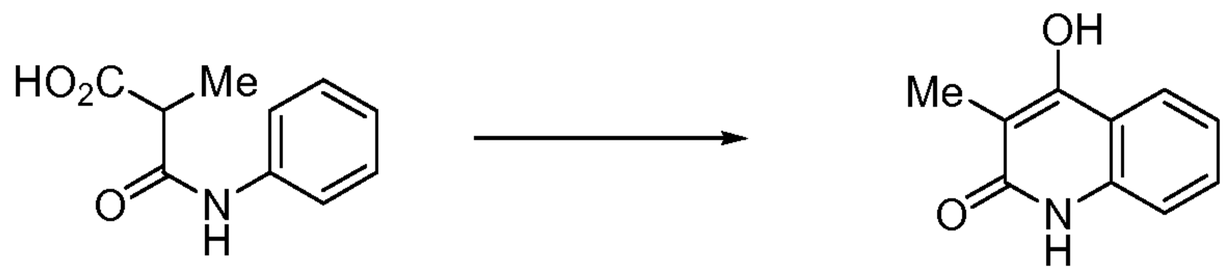
Prepared according to Procedure A using diethyl 2-methylmalonate (24.485 g, 141 mmol), aniline (9.00 mL, 99 mmol) and pyridine (16 mL) to afford product as a colorless oil after purification by chromatography on silica gel, eluting with EtOAc gradient in hexane. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.66 (1 H, br. s.), 7.55 (2 H, d, *J*=7.8 Hz), 7.33 (2 H, t, *J*=8.0 Hz), 7.13 (1 H, t, *J*=7.4 Hz), 4.20 - 4.33 (2 H, m), 3.46 (1 H, q, *J*=7.2 Hz), 1.56 (3 H, d, *J*=7.4 Hz), 1.26 - 1.39 (3 H, m).

2-Methyl-3-oxo-3-(phenylamino)propanoic acid



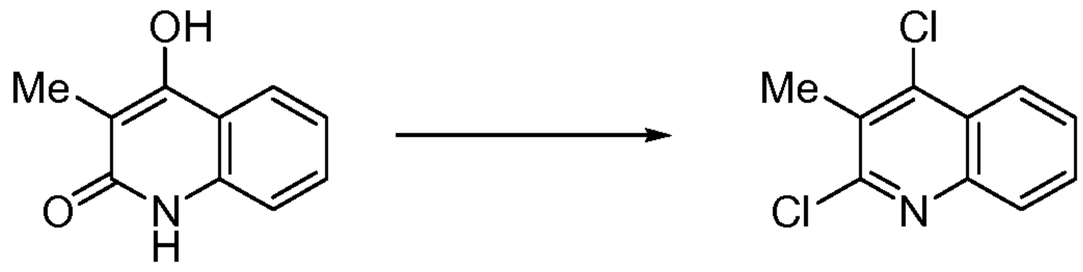
Prepared according to Procedure B using ethyl 2-methyl-3-oxo-3-(phenylamino)-propanoate (8.60 g, 39 mmol) and sodium hydroxide (2.00 g, 50 mmol) in THF (40.00 mL), water (10.00 mL, 555 mmol) and MeOH (10.00 mL) to afford product as a colorless solid, which was used without further purification. Mass Spectrum (ESI) m/e =192.1 [M-1].

4-Hydroxy-3-methylquinolin-2(1H)-one



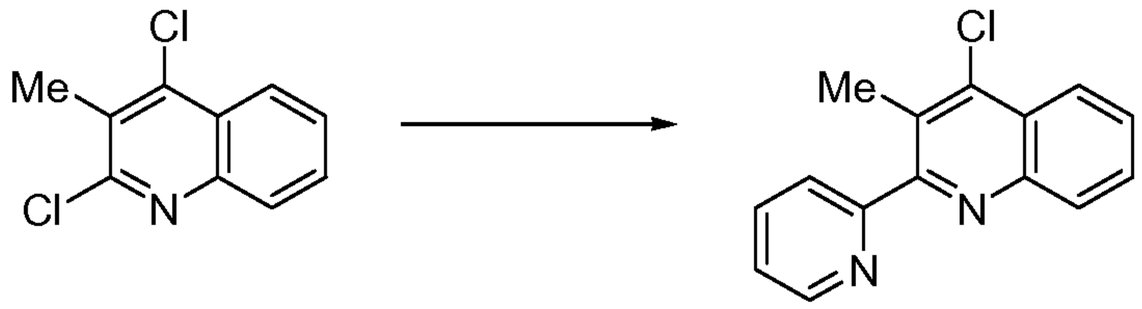
Prepared according to Procedure C using 2-methyl-3-oxo-3-(phenylamino)propanoic acid (6.51 g, 34 mmol) in 25 mL PPA to afford a colorless solid, which was used without further purification. ^{1}H NMR (400 MHz, *DMSO-d*$_6$) δ ppm 11.32 (1 H, br. s.), 7.86 (1 H, dd, *J*=8.2, 1.6 Hz), 7.35 - 7.54 (1 H, m), 7.25 (1 H, d, *J*=7.8 Hz), 7.02 - 7.20 (1 H, m), 2.00 (3 H, s).

2,4-Dichloro-3-methylquinoline



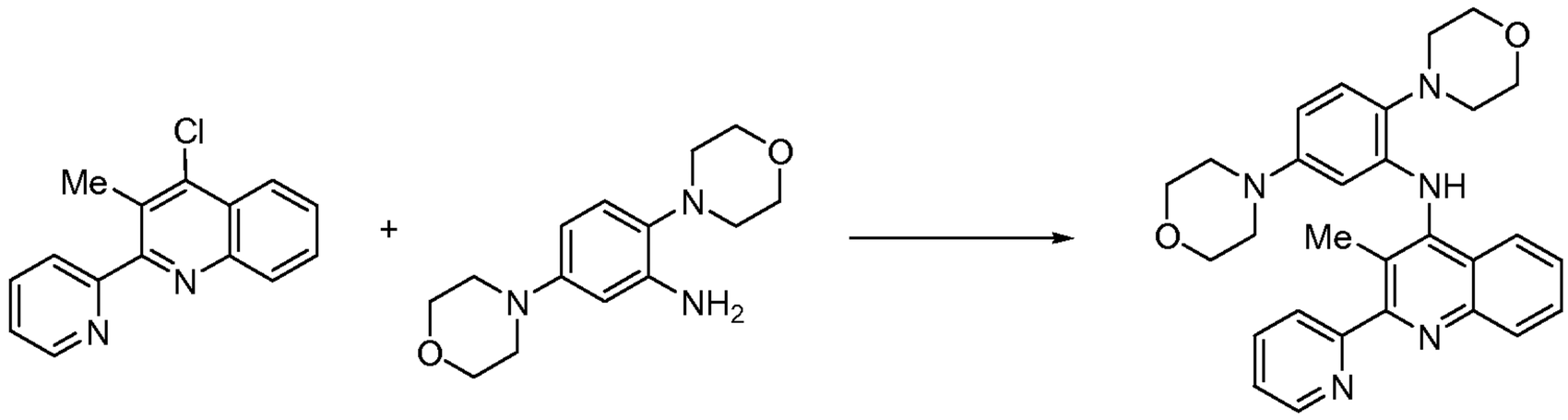
Prepared according to Procedure D using 4-hydroxy-3-methylquinolin-2(1H)-one (4.51 g, 25.7 mmol) in phosphorous oxychloride (20.00 mL) to afford a tan solid, which was used without further purification. ^{1}H NMR (400 MHz, *DMSO-d*$_6$) δ ppm 8.04 (1 H, dd, *J*=8.2, 1.6 Hz), 7.91 (1 H, d, *J*=8.6 Hz), 7.80 (1 H, td, *J*=7.6, 1.6 Hz), 7.64 - 7.75 (1 H, m), 2.51 (3 H, s).

4-Chloro-3-methyl-2-(pyridin-2-yl)quinoline



Prepared according to Procedure E using 2,4-dichloro-3-methylquinoline (1.038 g, 4.9 mmol), 2-(tributylstannyl)pyridine (2.0 g, 5.4 mmol) and tetrakis(triphenylphosphine)palladium(0) (0.28 g, 0.24 mmol) in toluene (10.00 mL) to afford product as an off-white solid upon purification by precipitation from EtOAc and chromatography on silica gel, eluting with EtOAc gradient in hexane. Mass Spectrum (ESI) m/e =255.1 (M+1).

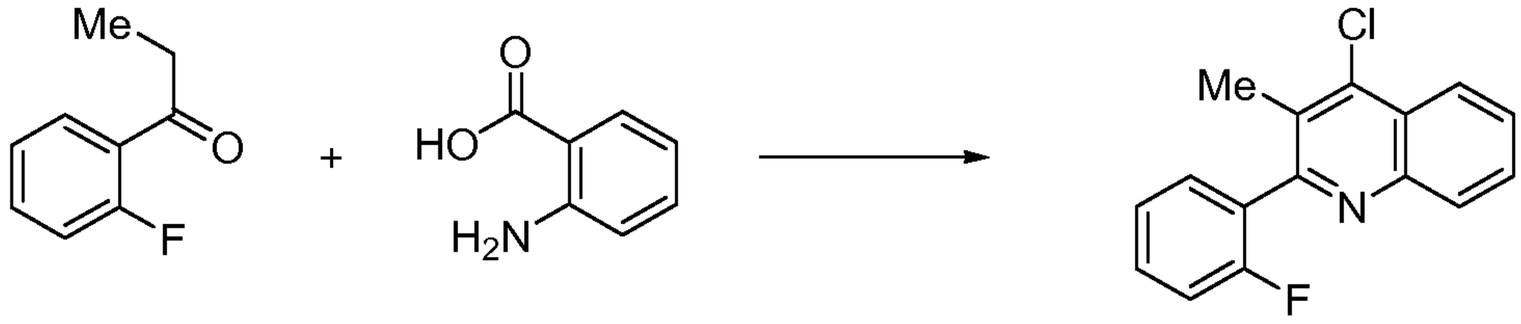
N-(2,5-Di-4-morpholinylphenyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure K, Method 2 using 4-chloro-3-methyl-2-(pyridin-2-yl)quinoline (77 mg, 302 μmol), 2,5-dimorpholinobenzenamine (80 mg, 302 μmol) and 4N hydrochloric acid solution in dioxane (7.6 μL, 30 μmol) in NMP (1 mL) to afford product as a colorless solid upon purification by reversed phase HPLC. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.58 - 8.72 (1 H, m), 8.13 (1 H, d, *J*=8.6 Hz), 7.74 - 7.90 (3 H, m), 7.54 - 7.68 (1 H, m), 7.39 (1 H, td, *J*=7.6, 1.2 Hz), 7.25 - 7.35 (1 H, m), 7.15 (1 H, s), 7.02 (1 H, d, *J*=8.6 Hz), 6.35 (1 H, dd, *J*=8.6, 2.7 Hz), 5.95 (1 H, d, *J*=2.7 Hz), 3.74 - 3.93 (4 H, m), 3.52 - 3.72 (4 H, m), 2.99 (4 H, d, *J*=3.9 Hz), 2.72 - 2.89 (4 H, m), 2.31 (3 H, s). Mass Spectrum (ESI) m/e =482.2 (M+1).

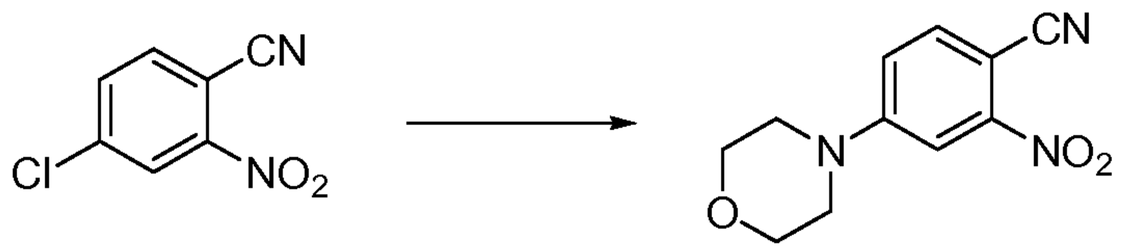
Example 34: 2-((2-(2-Fluorophenyl)-3-methyl-4-quinolinyl)amino)-4-(4-morpholinyl)benzonitrile

4-Chloro-2-(2-fluorophenyl)-3-methylquinoline



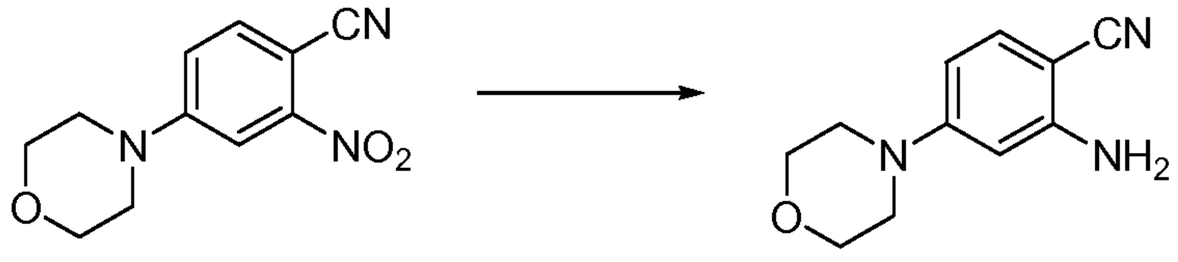
Prepared according to Procedure J, using 2-aminobenzoic acid (14.6 g, 106 mmol) and 1-(2-fluorophenyl)propan-1-one (10.78 g, 70.8 mmol) in phosphorous oxychloride (35.00 mL) to afford product as a colorless solid upon purification by chromatography on silica gel, eluting with EtOAc gradient in hexane. Mass Spectrum (ESI) m/e =272.0 (M+1).

4-Morpholino-2-nitrobenzonitrile



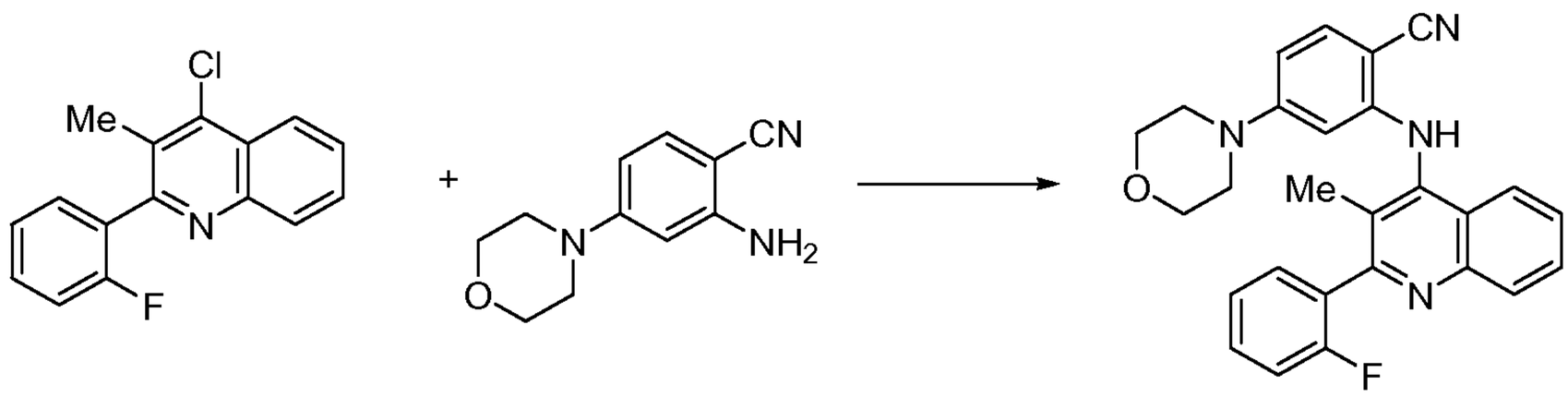
A mixture of 4-chloro-2-nitrobenzonitrile (7.828 g, 42.9 mmol) and morpholine (4.49 mL, 51.5 mmol) in DMSO (20.00 mL) was stirred at rt for 1 h, after which time LC-MS indicated a small amount of desired product formed. The reaction was heated to 100 °C. After 24 h the reaction was equilibrated to rt and poured into 50 mL ea 1N aq. hydrochloric acid and EtOAc. The resulting orange precipitate was collected by filtration, rinsing with EtOAc, then dried under vacuum. Mass Spectrum (ESI) m/e =234.1 (M+1).

2-Amino-4-morpholinobenzonitrile



To a mixture of 4-morpholino-2-nitrobenzonitrile (388 mg, 1664 μmol) in acetic acid (6.00 mL, 104809 μmol) at rt was added all at once zinc powder (1632 mg, 24955 μmol). An exotherm developed. The reaction was stirred at ambient temperature for 2 h then filtered, and rinsed with EtOAc. The filtrate was concd under reduced pressure to afford a slightly yellow solid. Mass Spectrum (ESI) m/e =204.1 (M+1).

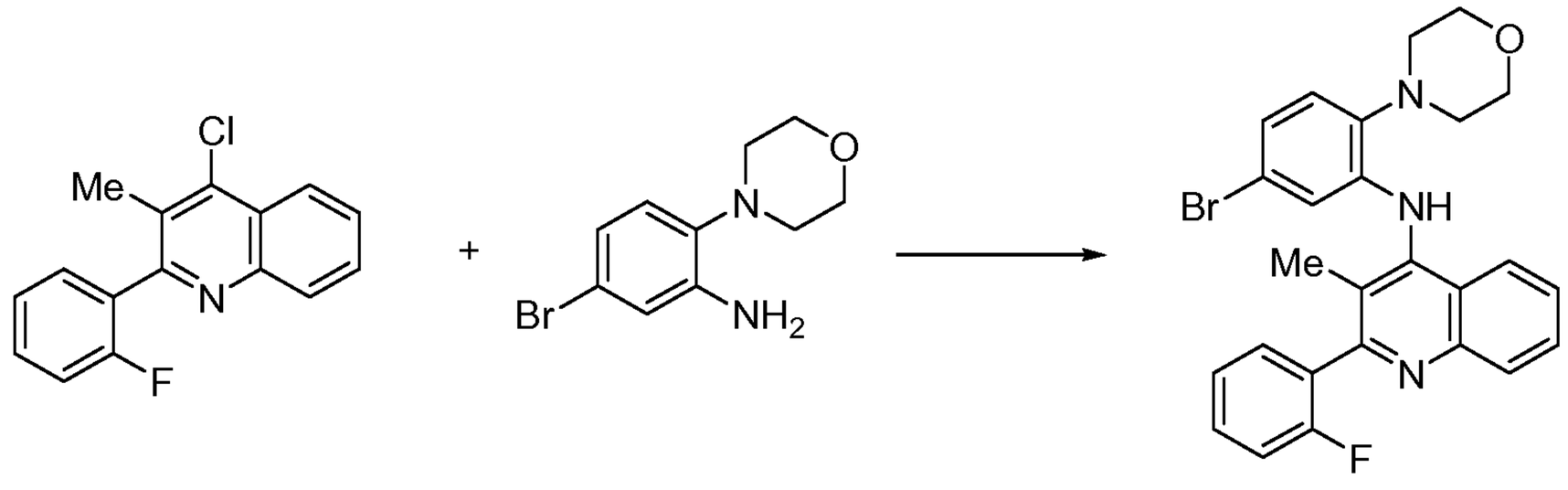
2-((2-(2-Fluorophenyl)-3-methyl-4-quinolinyl)amino)-4-(4-morpholinyl)-benzonitrile



Prepared according to Procedure K, Method 2 using 2-amino-4-morpholinobenzonitrile (82 mg, 405 μmol), 4-chloro-2-(2-fluorophenyl)-3-methylquinoline (110 mg, 405 μmol) and 4N hydrochloric acid solution in dioxane (0.010 mL, 40 μmol) in NMP (0.50 mL) to afford product as a tan solid upon purification by chromatography on silica gel, eluting with EtOAc gradient in DCM. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.11 (1 H, d, *J*=8.6 Hz), 7.90 (1 H, d, *J*=8.6 Hz), 7.61 - 7.74 (1 H, m), 7.45 - 7.61 (2 H, m), 7.32 - 7.45 (2 H, m), 7.26 (1 H, t, *J*=7.4 Hz), 7.08 (1 H, t, *J*=9.2 Hz), 6.55 (1 H, br. s.), 6.31 (1 H, dd, *J*=8.8, 2.5 Hz), 5.76 (1 H, br. s.), 3.54 - 3.73 (4 H, m), 2.88 - 3.11 (4 H, m), 2.04 - 2.23 (3 H, m). Mass Spectrum (ESI) m/e =439.1 (M+1).

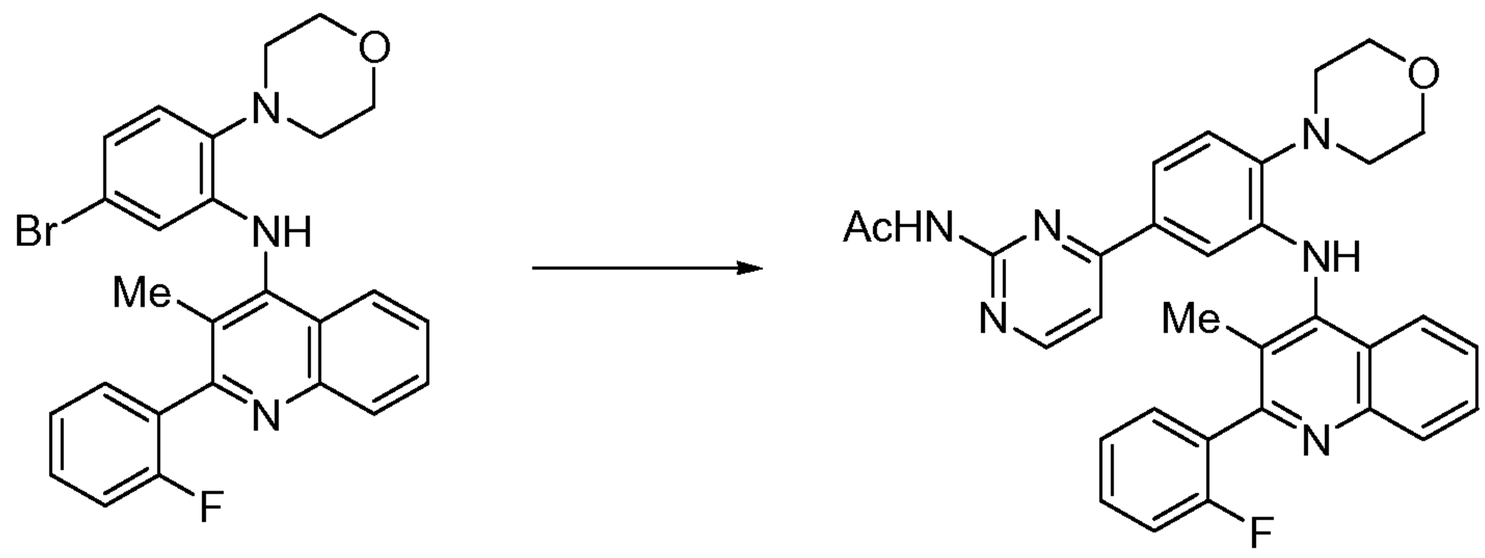
Example 35: N-(5-(2-Amino-4-pyrimidinyl)-2-(4-morpholinyl)phenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

N-(5-Bromo-2-morpholinophenyl)-2-(2-fluorophenyl)-3-methylquinolin-4-amine



Prepared according to Procedure K, Method 2 using 4-chloro-2-(2-fluorophenyl)-3-methylquinoline (230 mg, 848 μmol), 5-bromo-2-morpholinobenzenamine (109 mg, 424 μmol) and 4N hydrochloric acid solution in dioxane (0.011 mL, 42 μmol) in NMP (0.50 mL) to afford a colorless solid upon purification by chromatography on silica gel, eluting with EtOAc gradient in hexane. Mass Spectrum (ESI) m/e =492.1 & 494.1 (M+1).

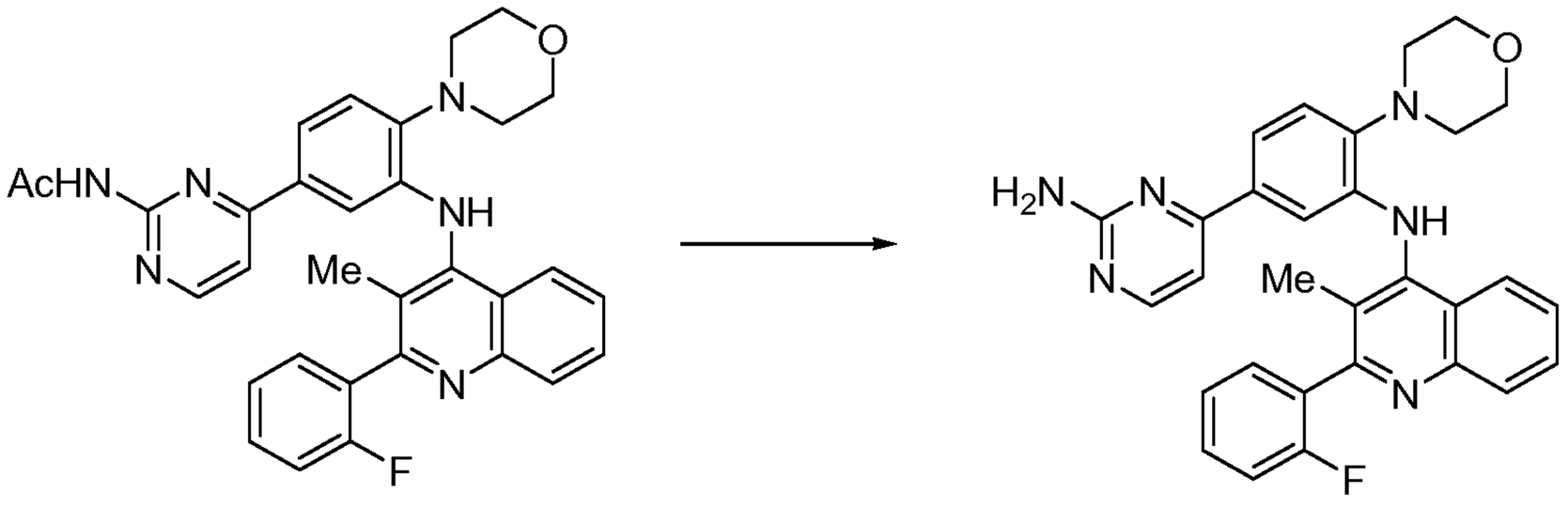
N-(4-(3-(2-(2-Fluorophenyl)-3-methylquinolin-4-ylamino)-4-morpholinophenyl)pyrimidin-2-yl)acetamide



A mixture of N-(5-bromo-2-morpholinophenyl)-2-(2-fluorophenyl)-3-methylquinolin-4-amine (100 mg, 203 μmol), N-(4-(trimethylstannyl)pyrimidin-2-yl)-acetamide (91 mg, 305 μmol) and tetrakis(triphenylphosphine)palladium(0) (23 mg, 20 μmol) in toluene (4.00 mL) was purged with nitrogen and heated to gentle reflux. After 3.5 h LC-MS indicated no starting bromide remained and the reaction was removed from heat and left stirring overnight at rt before concen-

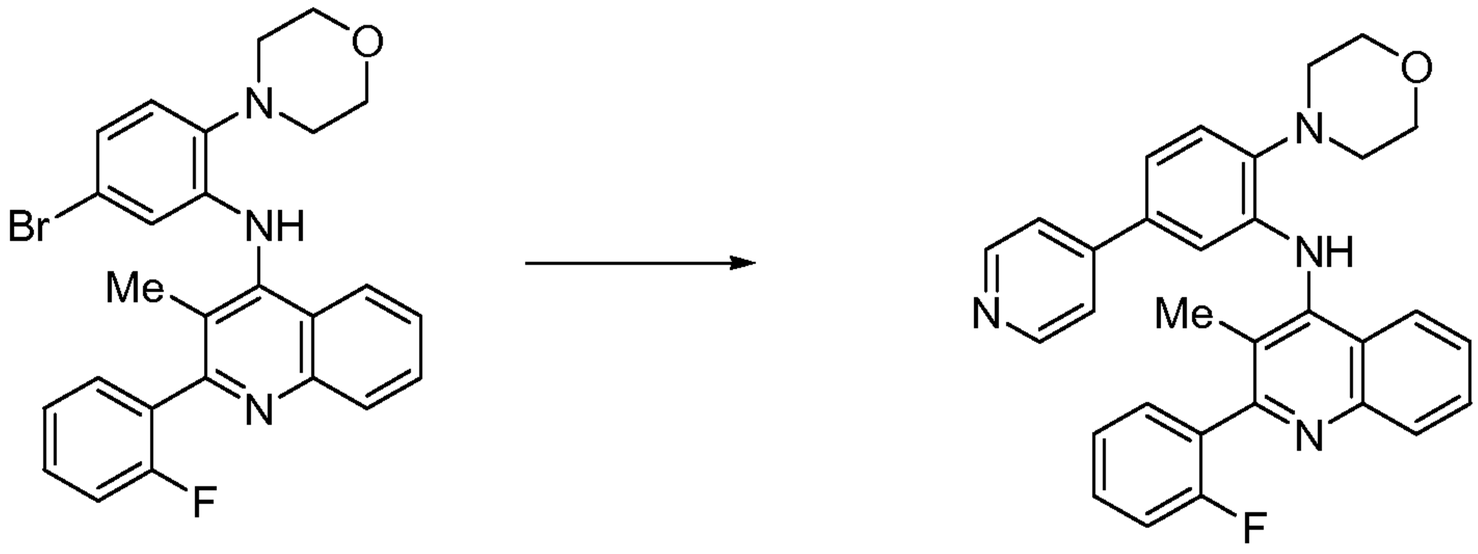
trating under reduced pressure. The concentrate was dissolved in 3 mL DMF and purified by reversed-phase HPLC. Mass Spectrum (ESI) m/e =549.3 (M+1).

N-(5-(2-Amino-4-pyrimidinyl)-2-(4-morpholinyl)phenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



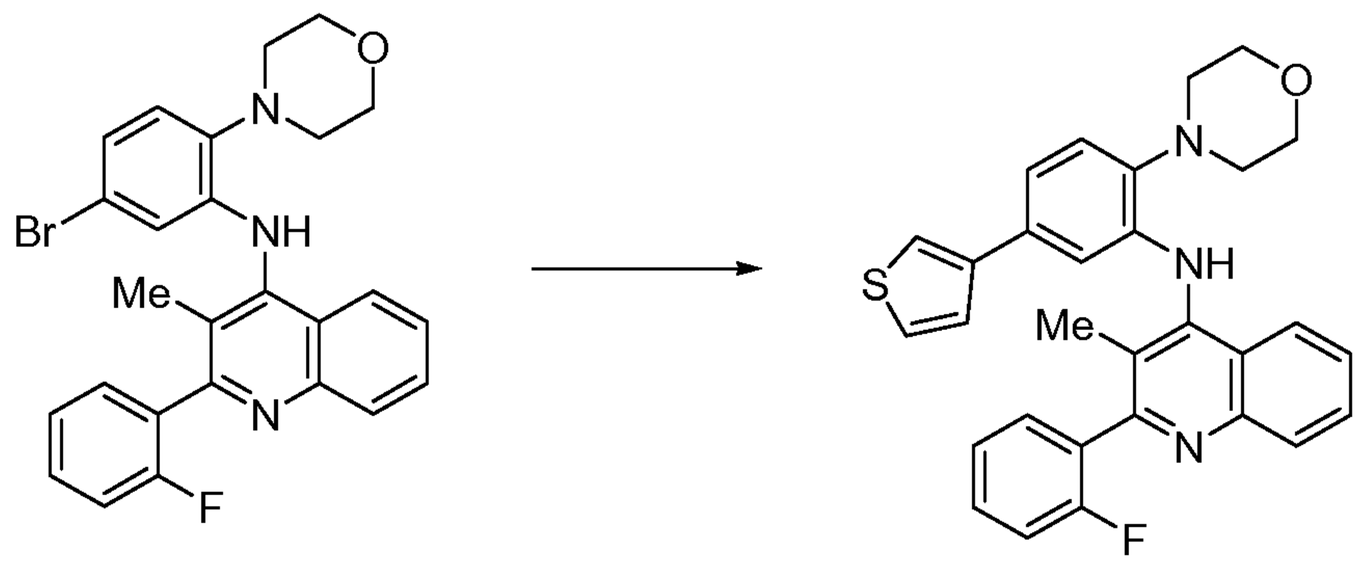
A solution of N-(4-(3-(2-(2-fluorophenyl)-3-methylquinolin-4-ylamino)-4-morpholinophenyl)pyrimidin-2-yl)acetamide (20 mg, 36 μmol) and concentrated aq. hydrochloric acid (1.50 mL, 18.0 mmol) in acetonitrile (4.00 mL, 76.6 mmol) was heated to 90 °C. After 18 h the pH was made alkaline by addition of sodium hydroxide. The reaction mixture was partitioned between 30 mL ea EtOAc and water. The organic layer was stirred over anhydrous magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to afford a yellow solid. The product was purified by chromatography on silica gel eluting with 5-10% MeOH in DCM to afford a colorless solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.07 - 8.27 (2 H, m), 7.84 (1 H, d, *J*=8.2 Hz), 7.51 - 7.67 (3 H, m), 7.37 - 7.49 (2 H, m), 7.27 (1 H, t, *J*=7.4 Hz), 7.01 - 7.23 (5 H, m), 6.78 (1 H, br. s.), 5.10 (2 H, br. s.), 3.87 (4 H, t, *J*=4.5 Hz), 3.11 (4 H, br. s.), 2.06 - 2.21 (3 H, m). Mass Spectrum (ESI) m/e =507.2 (M+1).

Example 36: 2-(2-Fluorophenyl)-3-methyl-N-(2-(4-morpholinyl)-5-(4-pyridinyl)phenyl)-4-quinolinamine



A mixture of sodium carbonate (68 mg, 640 μmol), pyridin-4-ylboronic acid (40 mg, 329 μmol), N-(5-bromo-2-morpholinophenyl)-2-(2-fluorophenyl)-3-methyl-quinolin-4-amine (90 mg, 183 μmol) and dichlorobis(triphenylphosphine)-palladium(II) (13 mg, 18 μmol) in water (2.00 mL) and 1,4-dioxane (8.00 mL) was purged with nitrogen then heated in a microwave vessel with stirring at 130 °C for 60 min, after which time LC-MS indicated no starting material remained and desired product predominated. The reaction was diluted with 30 mL water and extracted with 3 x 15 mL EtOAc. The combined organic extracts were stirred over magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to afford a dark brown oil. The desired product was isolated as a colorless solid by chromatography on silica gel eluting with a gradient of 1-5% MeOH in DCM. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.55 (2 H, dd, *J*=4.3, 1.6 Hz), 8.21 (1 H, d, *J*=8.2 Hz), 7.93 (1 H, d, *J*=8.6 Hz), 7.61 - 7.79 (3 H, m), 7.40 - 7.61 (3 H, m), 7.10 - 7.40 (7 H, m), 6.74 (1 H, d, *J*=0.8 Hz), 3.98 (4 H, t, *J*=4.5 Hz), 3.02 - 3.29 (4 H, m), 2.26 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e =491.2 (M+1).

Example 37: 2-(2-Fluorophenyl)-3-methyl-N-(2-(4-morpholinyl)-5-(3-thiophenyl)phenyl)-4-quinolinamine

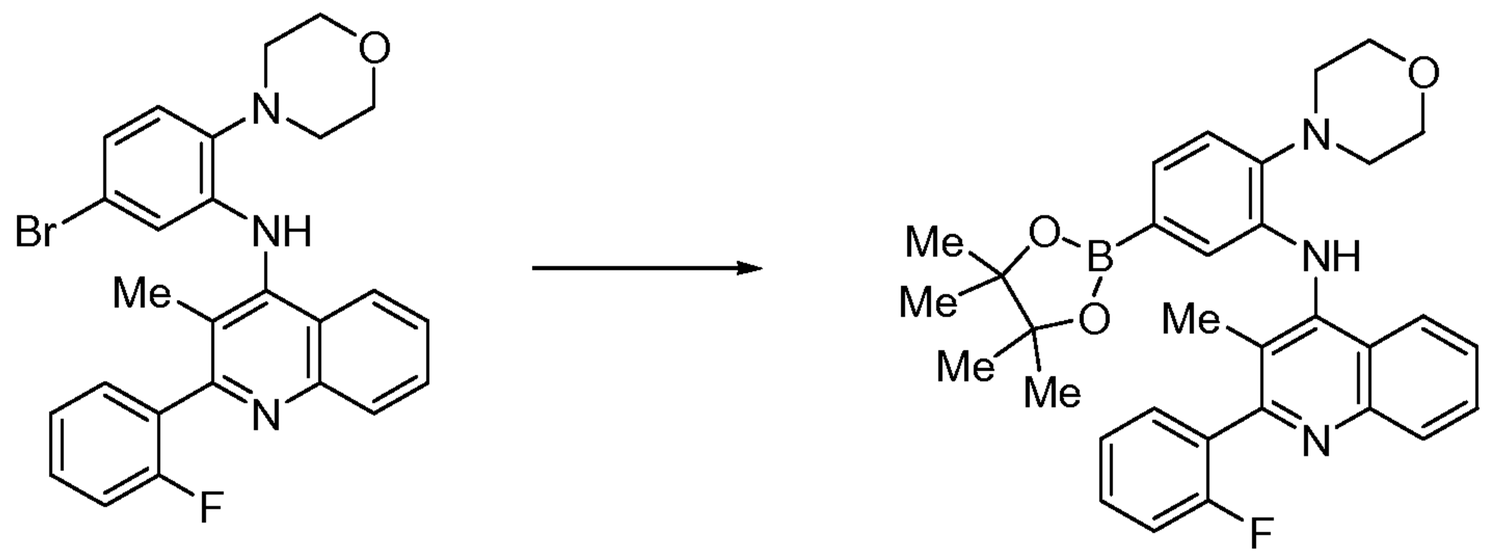


A mixture of dichlorobis(triphenylphosphine)palladium(II) (13 mg, 18 μmol), N-(5-bromo-2-morpholinophenyl)-2-(2-fluorophenyl)-3-methylquinolin-4-amine (88 mg, 179 μmol), thiophen-3-ylboronic acid (34 mg, 268 μmol) and sodium carbonate (57 mg, 536 μmol) in water (0.25 mL) and 1,4-dioxane (1.00 mL) was purged with nitrogen then heated in a microwave vessel to 130 °C for 60 min, after which time TLC indicated no starting material remained and LC-MS indicated only desired product present. The reaction was partitioned between

water and EtOAc (30 mL ea). The organic separation was stirred over anhydrous magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to afford a brown film. The desired product was isolated by chromatography on silica gel eluting isocratically with 33% EtOAc in hexane to afford a colorless solid. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 7.99 (2 H, dd, *J*=15.3, 8.2 Hz), 7.79 (1 H, s), 7.71 (1 H, dd, *J*=7.0, 7.0 Hz), 7.45 - 7.63 (5 H, m), 7.32 - 7.45 (2 H, m), 7.12 - 7.29 (3H, m), 6.69 (1 H, d, *J*=1.6 Hz), 3.59 (4 H, br. s.), 2.91 (4 H, br. s.), 2.06 (3 H, d, *J*=1.6 Hz). Mass Spectrum (ESI) m/e =496.1 (M+1).

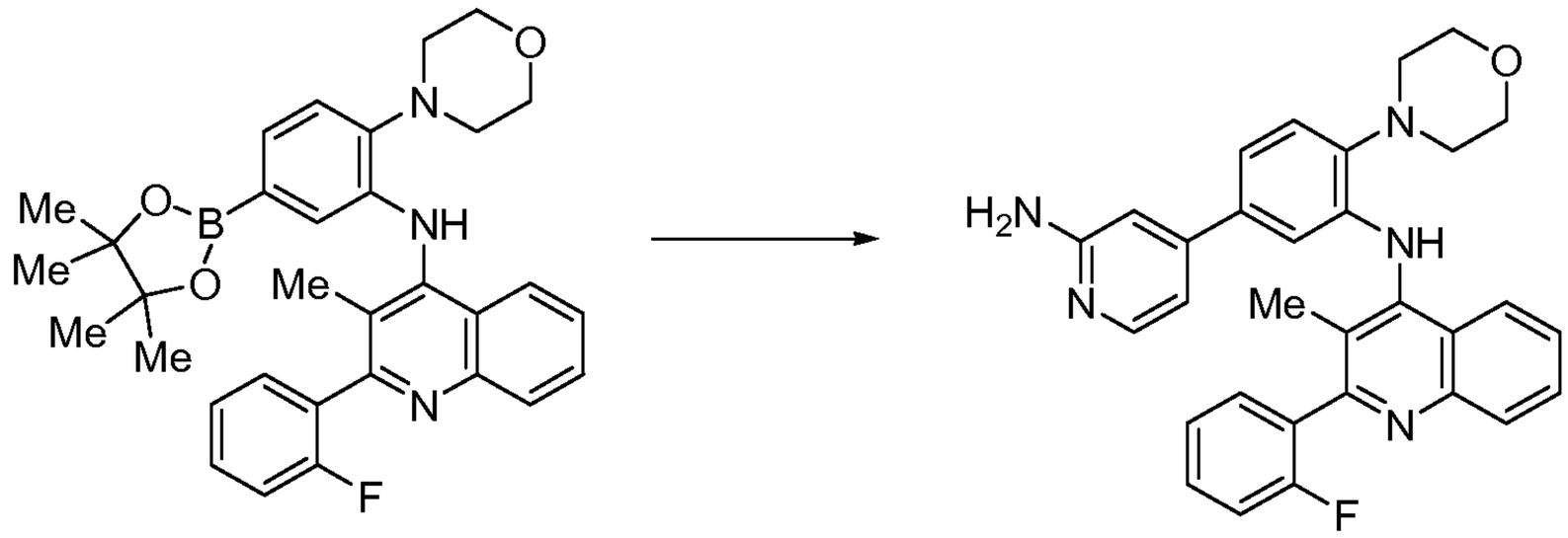
Example 38: N-(5-(2-Amino-4-pyridinyl)-2-(4-morpholinyl)phenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine

2-(2-Fluorophenyl)-3-methyl-N-(2-morpholino-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl)quinolin-4-amine



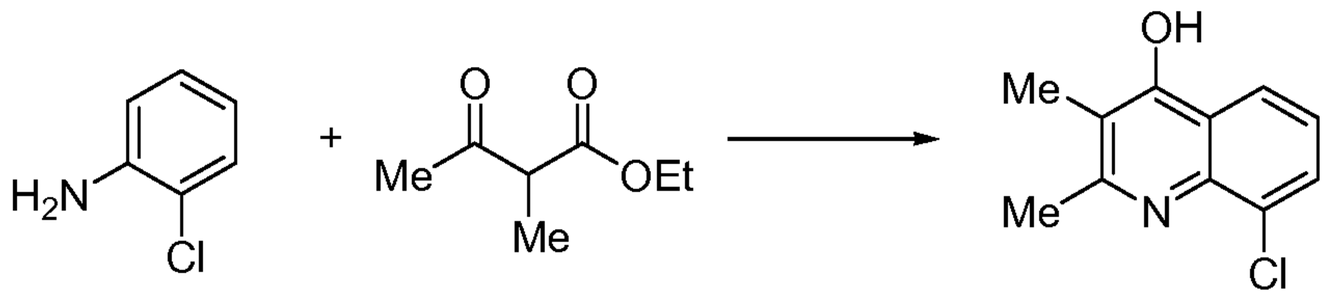
A mixture of N-(5-bromo-2-morpholinophenyl)-2-(2-fluorophenyl)-3-methyl-quinolin-4-amine (290 mg, 0.589 mmol), 4,4,4',4',5,5,5',5'-octamethyl-2,2'-bi(1,3,2-dioxaborolane) (224 mg, 0.883 mmol), bis(tricyclohexylphosphine)-palladium(o) (39.3 mg, 0.059 mmol) and potassium acetate (69.6 mg, 1.178 mmol) in 1,4-dioxane (4.00 mL) was purged with nitrogen then heated to 100 °C for 90 min, after which time LC-MS indicated no starting material remained. The reaction was diluted with 30 mL Et_2O and filtered through a pad of silica gel, rinsing with 30 mL Et_2O. The filtrate was concentrated under reduced pressure to afford a brown oily solid. The crude material was purified by chromatography on silica gel eluting with a gradient of 20-30% EtOAc in hexane to afford a tan solid. Mass Spectrum (ESI) m/e =540.3 (M+1).

N-(5-(2-Amino-4-pyridinyl)-2-(4-morpholinyl)phenyl)-2-(2-fluorophenyl)-3-methyl-4-quinolinamine



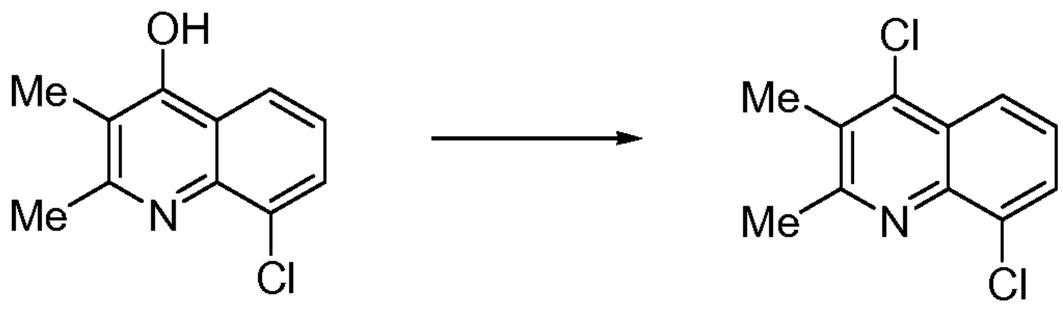
A mixture of 2-(2-fluorophenyl)-3-methyl-N-(2-morpholino-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl)quinolin-4-amine (44.0 mg, 0.082 mmol), 4-bromopyridin-2-amine (14.1 mg, 0.082 mmol), dichlorobis(triphenylphosphine)palladium(II) (5.73 mg, 8.16 μmol) and sodium carbonate (14.68 mg, 0.245 mmol) in 1,4-dioxane (2.00 mL) and water (0.500 mL) in a microwave vessel was purged with nitrogen then heated in a microwave at 120 °C for 60 min, after which time LC-MS indicated no starting material remained and desired product was present. The reaction was partitioned between 30 mL EtOAc and 20 mL water. The organic separation was stirred over anhydrous magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to afford a yellow film. The product was isolated by preparative scale reversed-phase HPLC, affording a colorless solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.11 (1 H, d, *J*=8.2 Hz), 7.92 (1 H, d, *J*=5.5 Hz), 7.84 (1 H, d, *J*=8.6 Hz), 7.60 - 7.69 (1 H, m), 7.56 (1 H, td, *J*=7.4, 2.0 Hz), 7.34 - 7.51 (2 H, m), 7.26 (1 H, t, *J*=7.4 Hz), 6.99 - 7.21 (5 H, m), 6.63 (2 H, dd, *J*=7.4, 2.3 Hz), 6.43 (1 H, br. s.), 4.44 (2 H, d, *J*=1.2 Hz), 3.88 (4 H, t, *J*=4.7 Hz), 2.94 - 3.23 (4 H, m), 2.15 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e =506.2 (M+1).

Example 39: 8-Chloro-N-(2,5-di-4-morpholinylphenyl)-2,3-dimethyl-4-quinolinamine



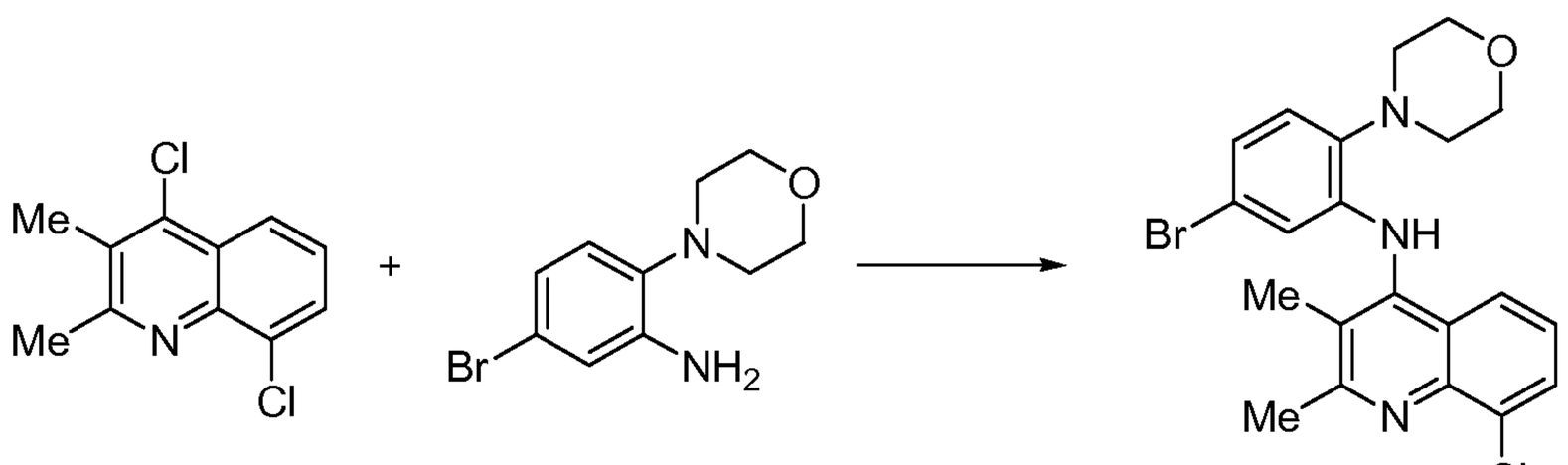
A mixture of 2-chlorobenzenamine (5.342 g, 41.9 mmol) and ethyl 2-methyl-3-oxobutanoate (12.1 mL, 83.7 mmol) in 16g PPA was heated to 140 °C for 23 h then equilibrated to rt. Approximately 200 mL of 5% aq. sodium hydroxide solution was added and the resulting pink precipitate collected by filtration, rinsing with water. The pink solid was dried in a vacuum dessicator over P_2O_5. After several hours, the solid was suspended in hot EtOAc and the solid collected by filtration. The resulting colorless solid was dried under reduced pressure. Mass Spectrum (ESI) m/e =208.0 (M+1).

4,8-Dichloro-2,3-dimethylquinoline



A mixture of 8-chloro-2,3-dimethylquinolin-4-ol (1.83 g, 8.81 mmol) in phosphorous oxychloride (10.00 mL) was heated to reflux for 2h, after which time LC-MS indicated only product present. The reaction solution was poured into ice and adjusted to pH >10. The aq. mixture was extracted with 2 x 75 mL DCM. The combined organic extracts were stirred over anhydrous magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to afford a pale yellow solid, which was not further purified. Mass Spectrum (ESI) m/e =226.0 (M+1).

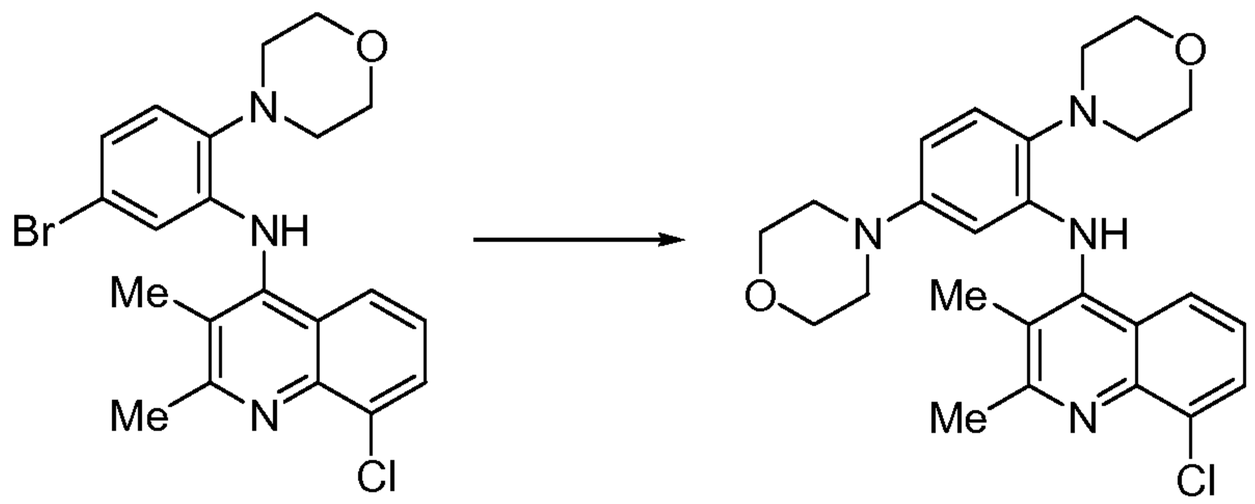
N-(5-Bromo-2-morpholinophenyl)-8-chloro-2,3-dimethylquinolin-4-amine



Prepared according to Procedure K, Method 1 using 4,8-dichloro-2,3-dimethyl-quinoline (104 mg, 460 μmol), 5-bromo-2-morpholinobenzenamine (118 mg, 460 μmol) and 4N hydrochloric acid solution in dioxane (0.050 mL, 200 μmol) in MeOH (1.00 mL) to afford a colorless solid upon purification by chromatography

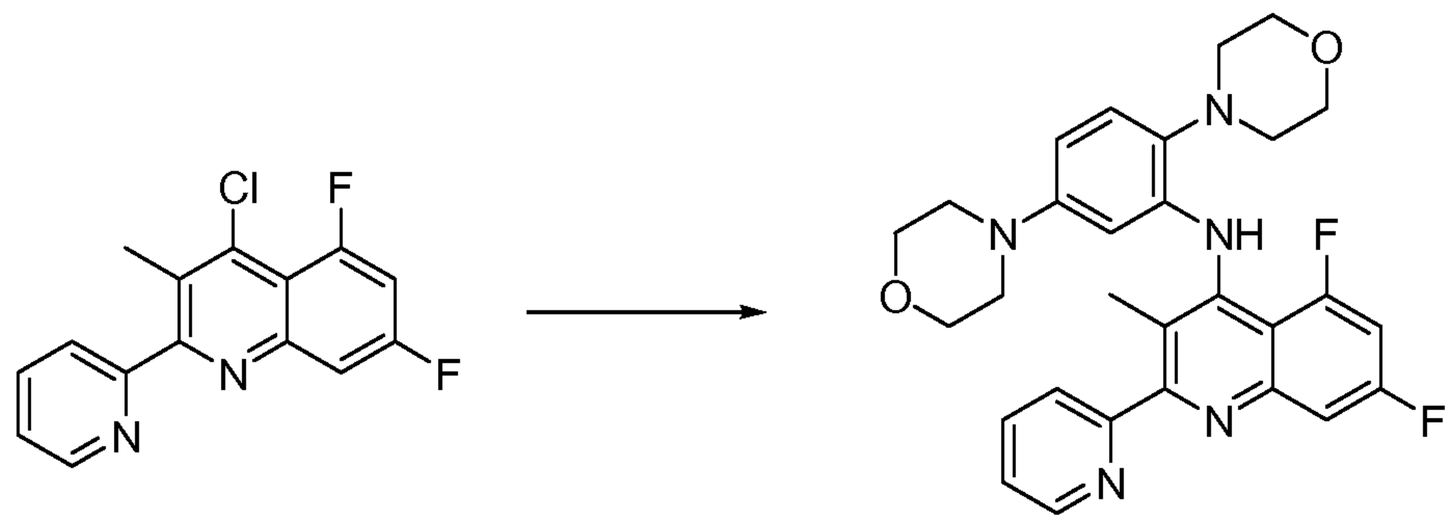
on silica gel, eluting with a Et_2O gradient in toluene. ^1H NMR (400 MHz, chloroform-*d*) δ ppm 7.69 (1 H, dd, *J*=7.4, 1.2 Hz), 7.55 - 7.63 (1 H, m), 7.23 - 7.30 (1 H, m), 6.92 - 6.98 (1 H, m), 6.85 - 6.92 (1 H, m), 6.83 (1 H, s), 6.18 (1 H, d, *J*=2.3 Hz), 3.80 - 3.91 (4 H, m), 2.92 - 3.08 (4 H, m), 2.71 - 2.78 (3 H, m), 2.23 (3 H, s).

8-Chloro-N-(2,5-di-4-morpholinylphenyl)-2,3-dimethyl-4-quinolinamine



In a teflon-capped vial, a mixture of N-(5-bromo-2-morpholinophenyl)-8-chloro-2,3-dimethylquinolin-4-amine (75 mg, 168 μmol), morpholine (0.02 mL, 252 μmol), Pd_2dba_3 (15 mg, 17 μmol), X-Phos (8 mg, 17 μmol) and cesium carbonate (82 mg, 252 μmol) in 1,4-dioxane (4.00 mL) was purged with nitrogen, capped and heated in a 120 °C oil bath for 72 h. The reaction mixture was partitioned between 25 mL EtOAc and 25 mL water. The organic separation was stirred over anhydrous magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to afford and orange oil. The product was purified by preparative reversed-phase HPLC to afford a yellow oil. ^1H NMR (400 MHz, chloroform-*d*) δ ppm 7.83 (2 H, dd, *J*=11.7, 7.8 Hz), 7.34 - 7.44 (1 H, m), 7.09 - 7.18 (2 H, m), 6.90 (1 H, dd, *J*=8.8, 2.5 Hz), 6.60 (1 H, d, *J*=2.7 Hz), 3.76 (8 H, ddd, *J*=17.8, 4.7, 4.5 Hz), 2.97 - 3.16 (8 H, m), 2.92 (3 H, s), 2.24 (3 H, s). Mass Spectrum (ESI) m/e =453.1 (M+1).

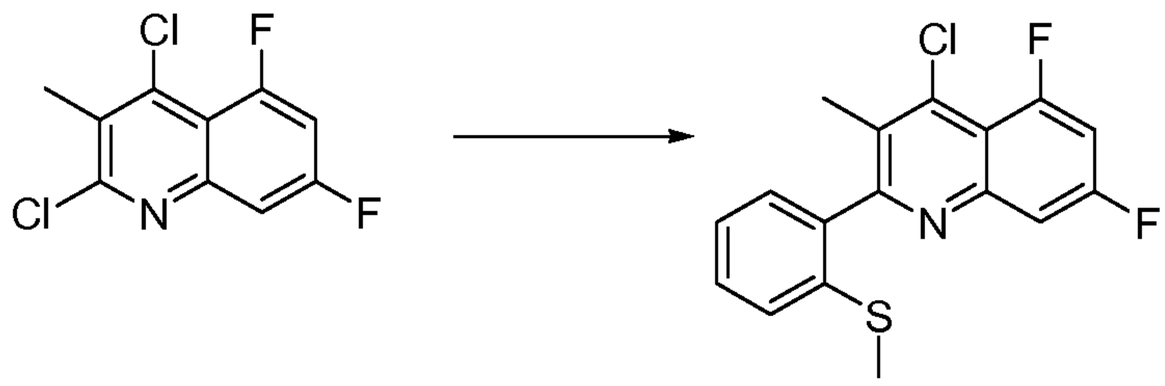
Example 40: N-(2,5-Di-4-morpholinylphenyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (39.8 mg, 0.137 mmol) and 2,5-dimorpholinoaniline in toluene to give N-(2,5-di-4-morpholinylphenyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 8.71 (1 H, d, J=4.7 Hz), 8.15 (1 H, d, J=10.2 Hz), 7.82 – 7.97 (2 H, m), 7.64 (1 H, d, J=9.4 Hz), 7.38 (1 H, ddd, J=6.7, 4.7, 2.3 Hz), 7.10 (1 H, d, J=8.6 Hz), 6.99 (1 H, ddd, J=13.3, 8.6, 2.7 Hz), 6.48 (1 H, dd, J=8.4, 2.5 Hz), 6.22 (1 H, d, J=2.3 Hz), 3.90 (4 H, t, J=4.3 Hz), 3.76 – 3.85 (4 H, m), 3.05 -3.19 (4 H, m), 2.92 (4 H, br. s.), 2.22 (3 H, s). Mass Spectrum (ESI) m/e = 518.2 (M + 1).

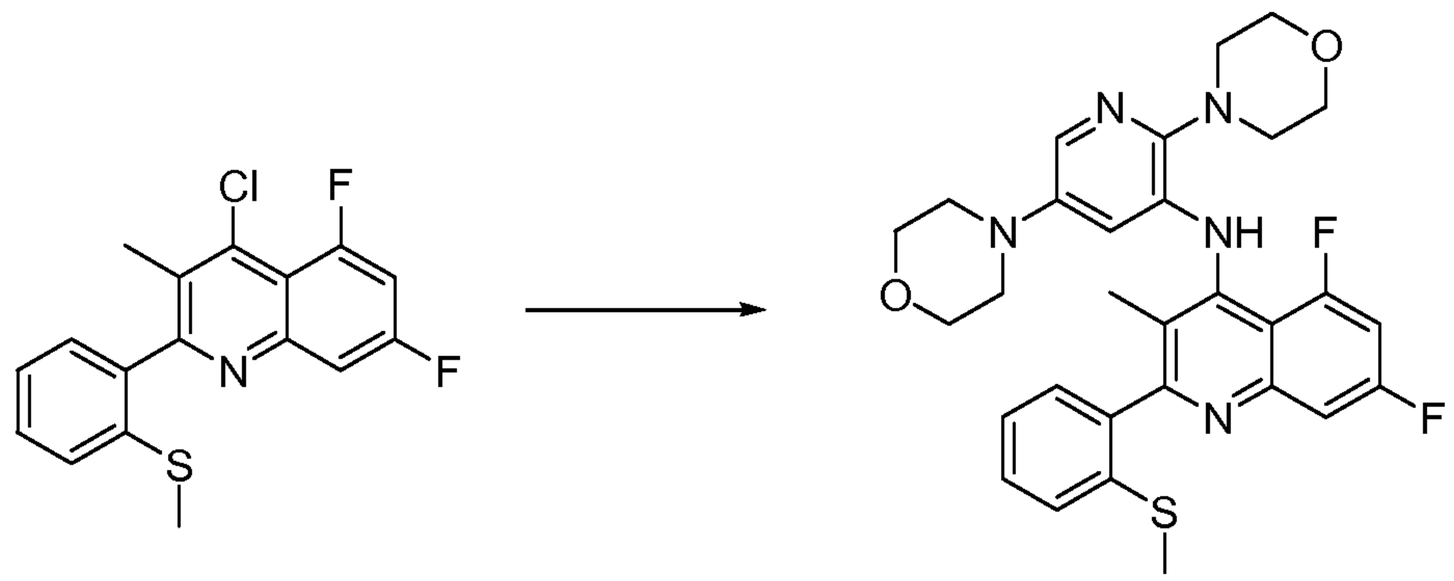
Example 41: Preparation of N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(methylsulfanyl)phenyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(2-(methylthio)phenyl)quinoline



Prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (550 mg, 2.22 mmol) and 2-(methylthio)phenylboronic acid to give 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylthio)phenyl)quinoline. Mass Spectrum (ESI) m/e = 336.1 (M + 1).

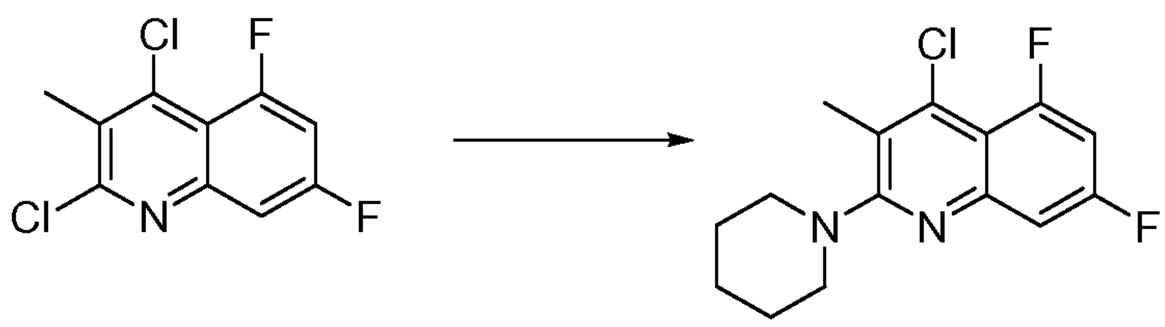
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(methyl-sulfanyl)phenyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylthio)phenyl)quinoline (75.0 mg, 0.22 mmol) and 2,5-dimorpholino-pyridin-3-amine in toluene to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(methylsulfanyl)phenyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 7.83 (1 H, d, J=12.1 Hz), 7.64 (1 H, d, J=9.0 Hz), 7.61 (1 H, d, J=2.7 Hz), 7.64 (1 H, d, J=9.4 Hz), 7.43 -7.50 (1 H, m), 7.37 -7.42 (1 H, m), 7.34 (1 H, td, J=7.2, 1.2 Hz), 7.25 – 7.30 (1 H, m), 7.03 (1 H, ddd, J=13.5, 8.5, 2.5 Hz), 6.42 (1 H, br. s.), 3.92 (4 H, br. s.), 3.73 -3.83 (4 H, m), 3.39 (2 H, br. s.), 3.03 - 3.12 (4 H, m), 2.85 – 3.03 (2 H, m), 2.41 (3 H, s), 1.97 (3 H, s). Mass Spectrum (ESI) m/e = 564.3 (M + 1).

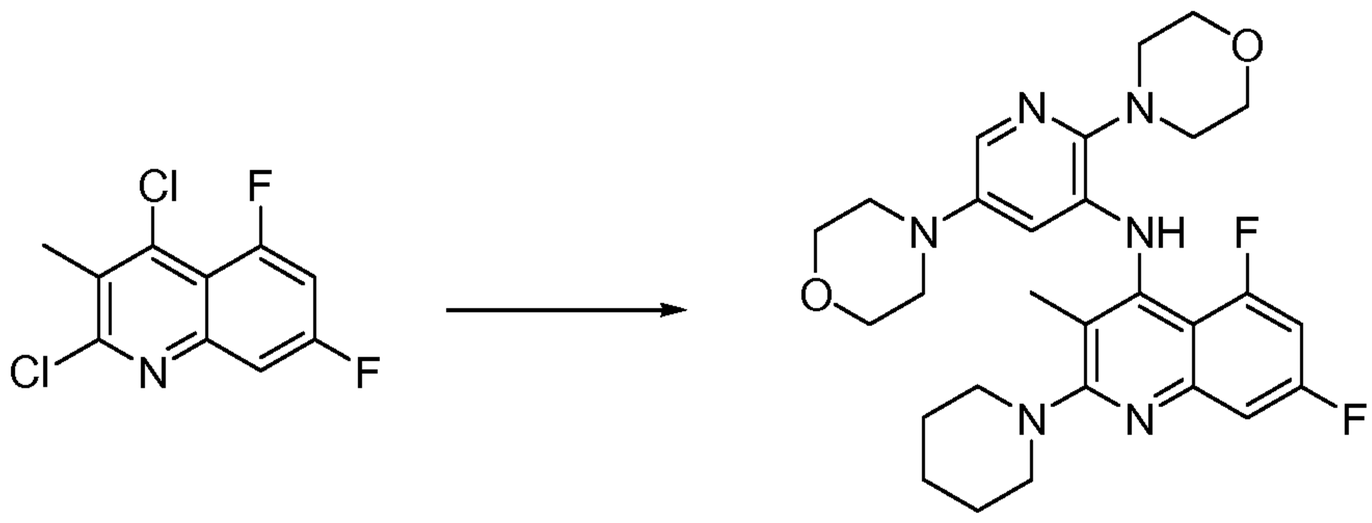
Example 42: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-piperidinyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(piperidin-1-yl)quinoline



Prepared according to Procedure G using 2,4-dichloro-5,7-difluoro-3-methyl-quinoline (300 mg, 1.21 mmol) and piperidine in to give 4-chloro-5,7-difluoro-3-methyl-2-(piperidin-1-yl)quinoline. Mass Spectrum (ESI) m/e = 297.1 (M + 1).

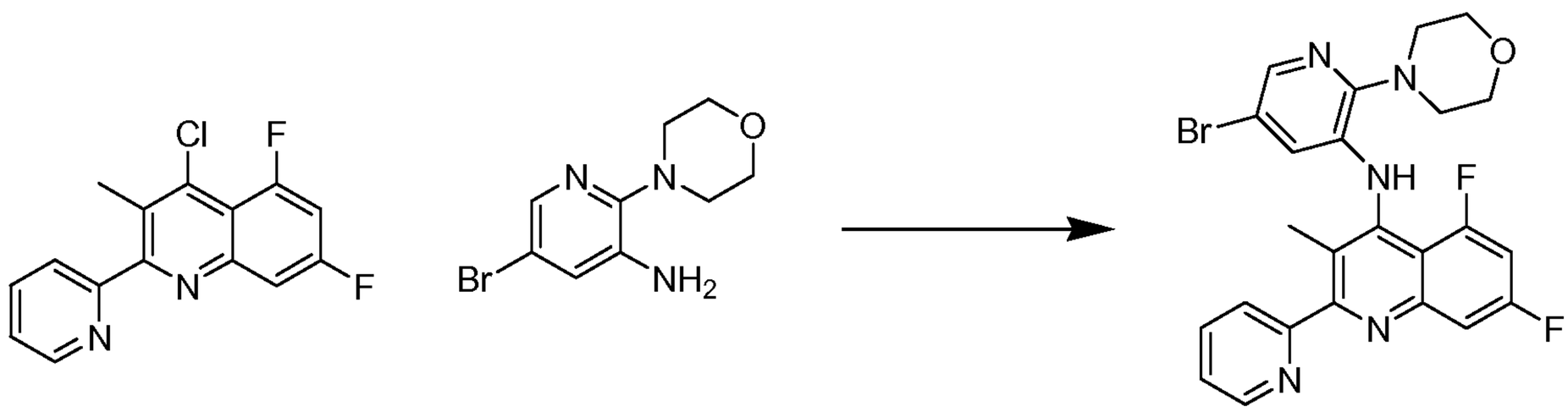
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-piperidinyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(piperidin-1-yl)quinoline (110 mg, 0.37 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(piperidin-1-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.62 (1 H, br. s.), 7.53 (1 H, d), 7.37 (1 H, br. s.), 6.69 – 6.84 (1 H, m), 6.29 (1 H, d, J=2.3 Hz), 3.90 (4 H, t, J=4.3 Hz), 3.72 – 3.84 (4 H, m), 3.36 (4 H, br. s.), 3.18 (2 H, br. s.), 2.91 – 3.06 (4 H, m), 2.09 (3 H, s), 1.47 -1.90 (8 H, m). Mass Spectrum (ESI) m/e = 525.3 (M + 1).

Example 43: N-(5-(2-Amino-6-methyl-4-pyrimidinyl)-2-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

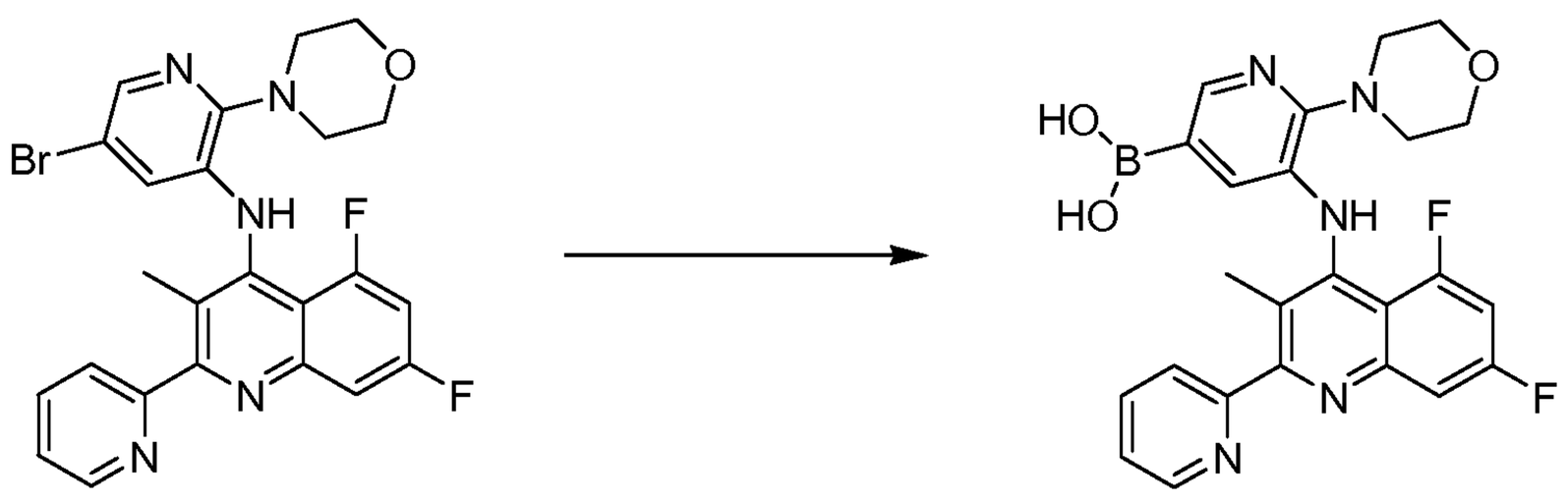
N-(5-Bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



Prepared according to Procedure K, method 2 using 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (538 mg, 1.85 mmol; described herein), 5-bromo-2-morpholinopyridin-3-amine (478 mg, 1.85 mmol; described herein), 4.0M hydrochloric acid in 1,4-dioxane (0.46 mL, 1.85 mmol), and NMP (1.2 mL). The reaction was then partitioned between EtOAc and water, and a solid that

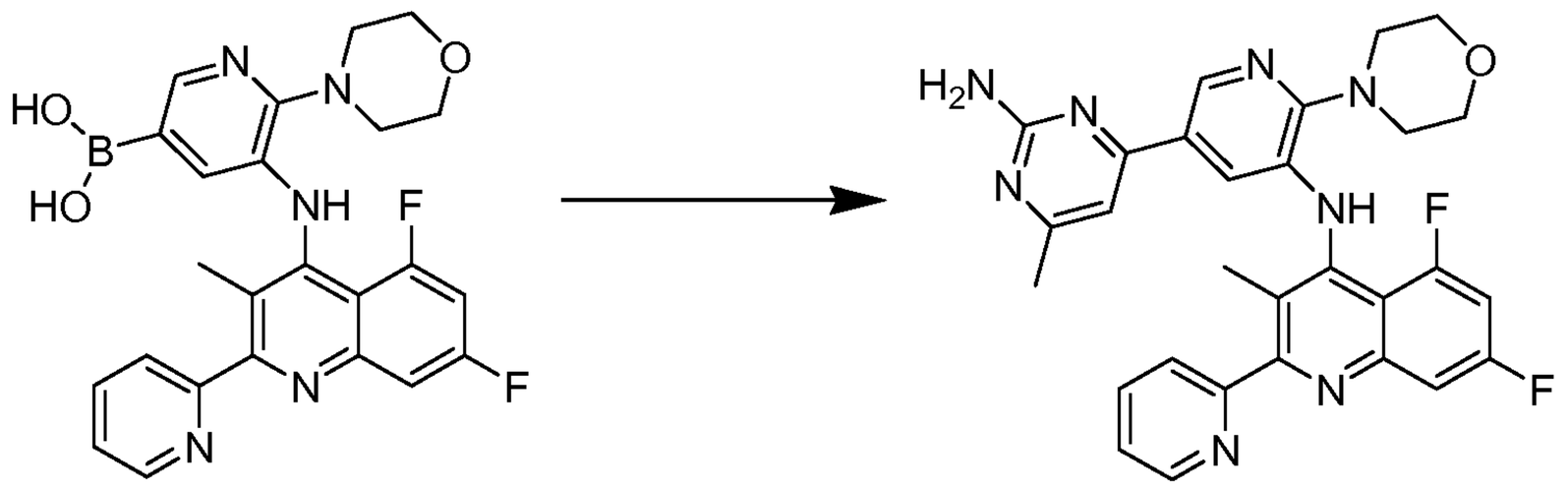
precipitated out of the aq. layer was isolated by filtration and identified as N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine, a yellow solid. Mass Spectrum (ESI) m/e = 512.0 (M + 1).

5-(5,7-Difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-6-morpholino-pyridin-3-ylboronic acid



A solution of N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (395 mg, 0.77 mmol; described herein), 4,4,4',4',5,5,5',5'-octamethyl-2,2'-bi(1,3,2-dioxaborolane) (215 mg, 0.85 mmol), bis(tricyclohexylphophine)palladium(o) (25.7 mg, 0.039 mmol), potassium acetate (113 mg, 1.16 mmol), and 1,4-dioxane (10.6 mL) was stirred at 93 °C for 24 h. The reaction was then cooled to rt and partitioned between EtOAc and water. The organic layer was dried (magnesium sulfate) and concentrated, and chromatography afforded 5-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-6-morpholinopyridin-3-ylboronic acid as a yellow solid. Mass Spectrum (ESI) m/e = 478.1 (M + 1).

N-(5-(2-Amino-6-methyl-4-pyrimidinyl)-2-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

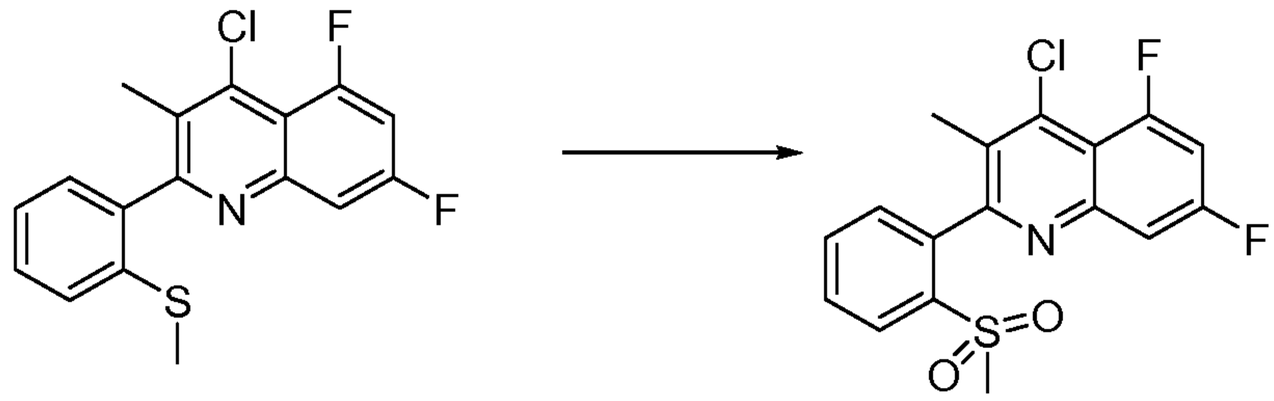


A solution of 5-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-6-morpholinopyridin-3-ylboronic acid (0.026 mmol, described herein), 4-chloro-6-methylpyrimidin-2-amine (3.7 mg, 0.026 mmol), sodium carbonate (8.18 mg,

0.077 mmol), dichlorobis(triphenylphosphine)palladium(ii) (1.8 mg, 2.57 μmol), 1,4-dioxane (560 μL) and water (140 μL) heated in a microwave at 120 °C for 60 min. The reaction was then cooled to rt and partitioned between EtOAc and water. The organic layer was dried (magnesium sulfate) and concentrated, and chromatography afforded N-(5-(2-amino-6-methyl-4-pyrimidinyl)-2-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.72 - 8.81 (1 H, m), 8.52 - 8.61 (1 H, m), 7.85 - 7.96 (2 H, m), 7.61 - 7.71 (1 H, m), 7.52 - 7.61 (1 H, m), 7.47 - 7.52 (1 H, m), 7.41 (1 H, m), 7.03 (1 H, m), 6.84 - 6.93 (1 H, m), 5.22 (2 H, br. s.), 3.94 (4 H, br. s.), 3.45 - 3.73 (2 H, m), 3.00-3.40 (2 H, br. s.), 2.33 - 2.52 (3 H, m), 2.15 - 2.29 (3 H, m). Mass Spectrum (ESI) m/e = 541.0 (M + 1).

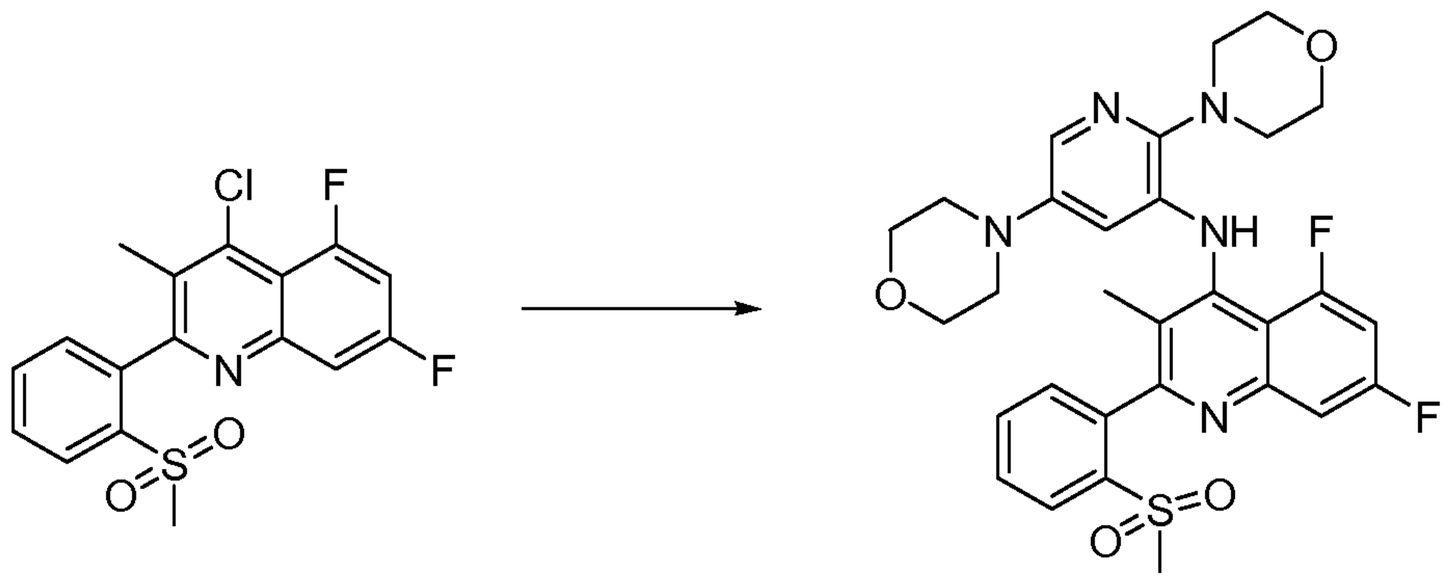
Example 44: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline



The 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylthio)phenyl)quinoline (300 mg, 0.893 mmol) was dissolved in chloroform (8 mL) and Oxone™ (1.65 g, 2.68 mmol) and wet aluminum(III) oxide (910 mg, 8.90 mmol) was added. The heterogeneous mixture was stirred vigorously at 65 °C and refluxed for five h. Another portion of Oxone™ (1.65 g, 2.68 mmol) and aluminum(III) oxide (910 mg, 8.90 mmol) was added and the reaction was stirred vigorously overnight at 65 °C. The reaction was cooled to rt and slurried in DCM and filtered. The filtrate was concentrated and the crude product was purified by medium pressure chromatography (silica gel, 0 to 50% EtOAc : hexanes) to give 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline. Mass Spectrum (ESI) m/e = 368.0 (M + 1).

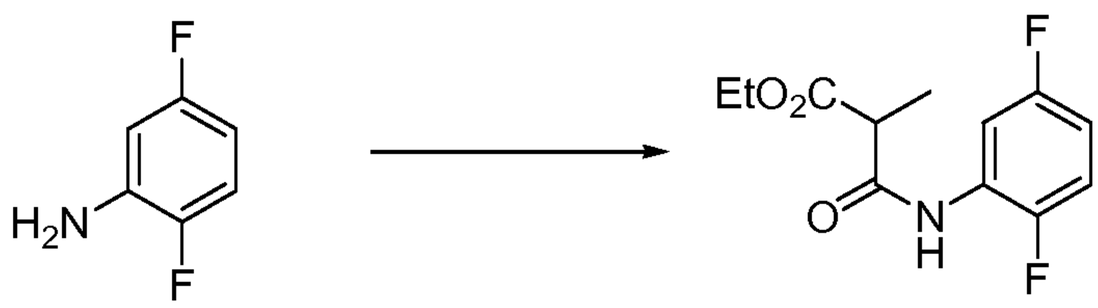
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(methyl-sulfonyl)phenyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (70.0 mg, 0.190 mmol) and 2,5-dimorpholino-pyridin-3-amine in toluene to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 8.21 (1 H, d, J=7.8 Hz), 7.84 (1 H, d, J=11.7.0 Hz), 7.80 (1 H, td, J=7.5, 1.4 Hz), 7.70 (1 H, td, J=7.7, 1.4 Hz), 7.54 (1 H, br. s.), 7.50 (1 H, d, J=9.4), 7.41 (1 H, d, J=7.4 Hz), 7.06 (1 H, ddd, J=13.5, 8.6, 2.5 Hz), 6.52 (1 H, br. s.), 3.84 – 4.03 (4 H, m), 3.70 – 3.83 (4 H, m), 3.32 -3.56 (2 H, m), 2.87 – 3.19 (9 H, m), 1.92 (3 H, s). Mass Spectrum (ESI) m/e = 596.2 (M + 1).

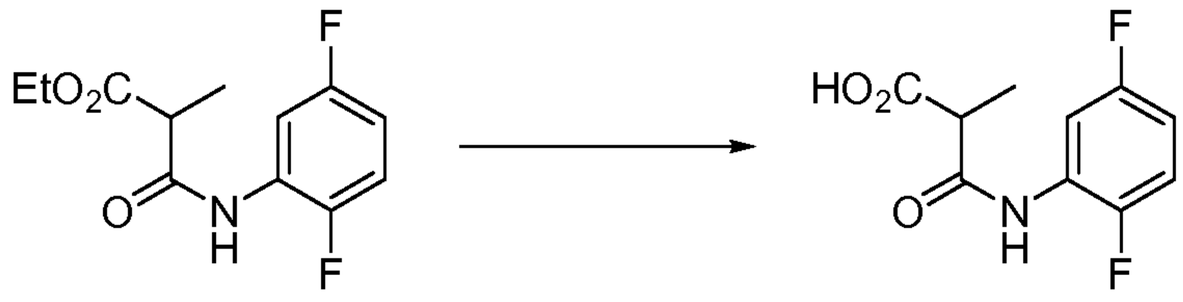
Example 45: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,8-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

Ethyl 3-(2,5-difluorophenylamino)-2-methyl-3-oxopropanoate



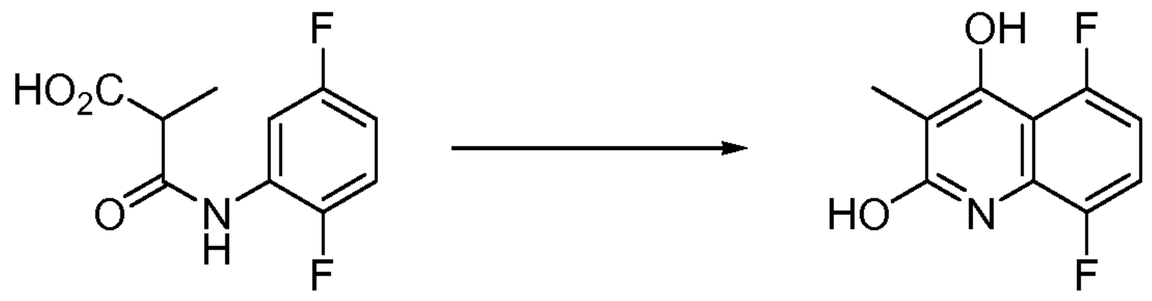
Prepared according to Procedure A using 2,5-difluoroaniline (5.00 g, 38.7 mmol) and diethyl 2-methylmalonate to give ethyl 3-(2,5-difluorophenylamino)-2-methyl-3-oxopropanoate. Mass Spectrum (ESI) m/e = 258.1 (M + 1).

3-(2,5-Difluorophenylamino)-2-methyl-3-oxopropanoic acid



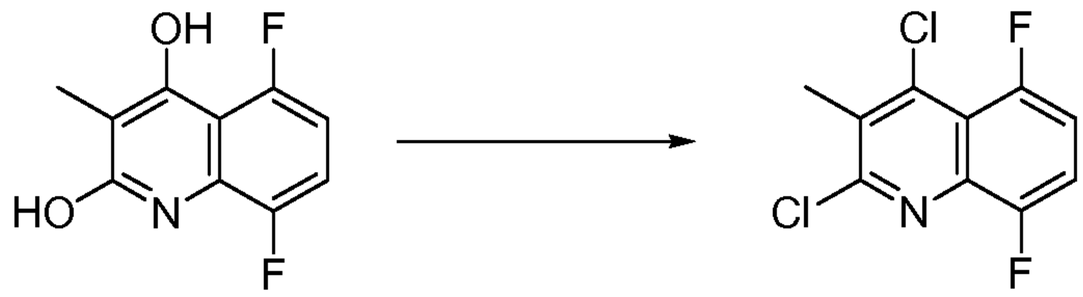
Prepared according to Procedure B using ethyl 3-(2,5-difluorophenylamino)-2-methyl-3-oxopropanoate (3.32 g, 12.9 mmol) to give 3-(2,5-difluorophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 230.1 (M+1).

5,8-Difluoro-3-methylquinoline-2,4-diol



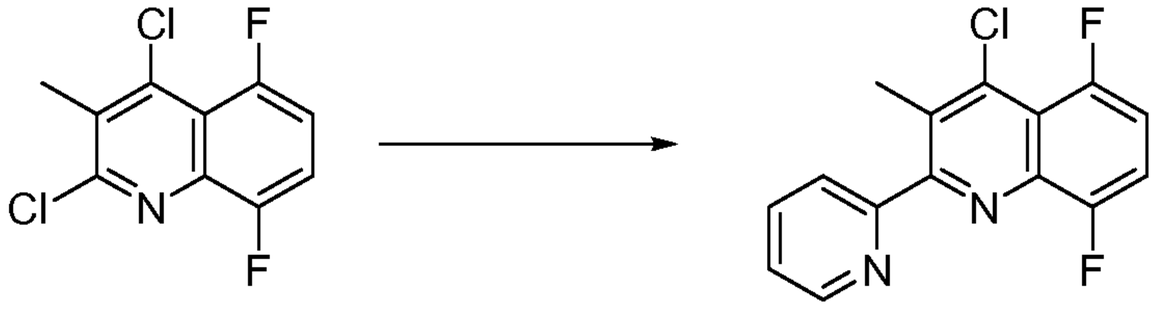
Prepared according to Procedure C using 3-(2,5-difluorophenylamino)-2-methyl-3-oxopropanoic acid (2.65 g, 11.6 mmol) to give 5,8-difluoro-3-methylquinoline-2,4-diol. Mass Spectrum (ESI) m/e = 212.1 (M + 1).

2,4-Dichloro-5,8-difluoro-3-methylquinoline



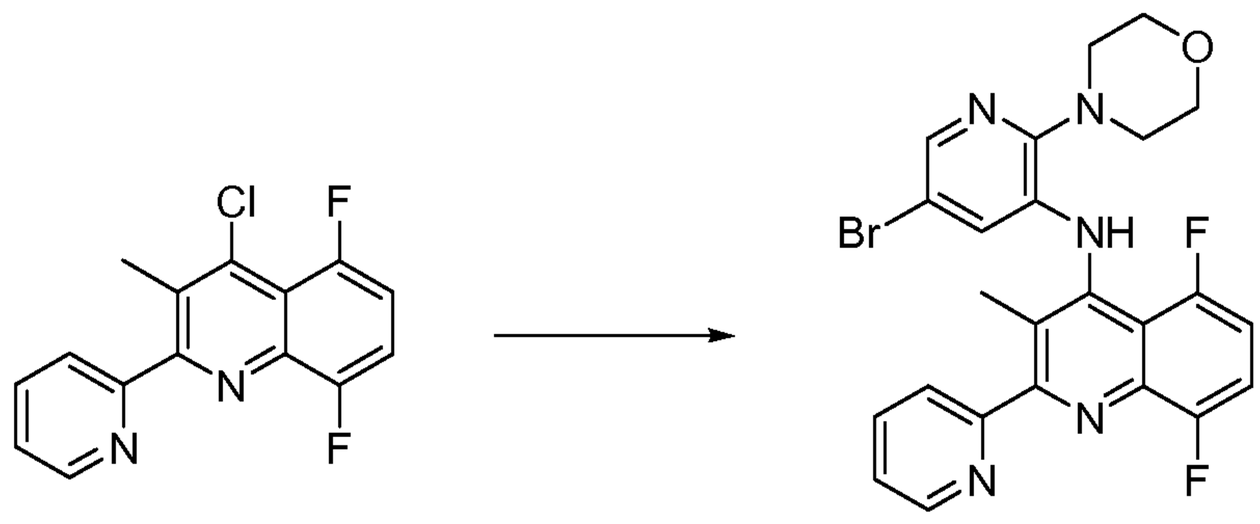
Prepared according to Procedure D using 5,8-difluoro-3-methylquinoline-2,4-diol (2.15 g, 10.2 mmol) to give 2,4-dichloro-5,8-difluoro-3-methylquinoline. Mass Spectrum (ESI) m/e = 250.0 (M + 1).

4-Chloro-5,8-difluoro-3-methyl-2-(pyridin-2-yl)quinoline



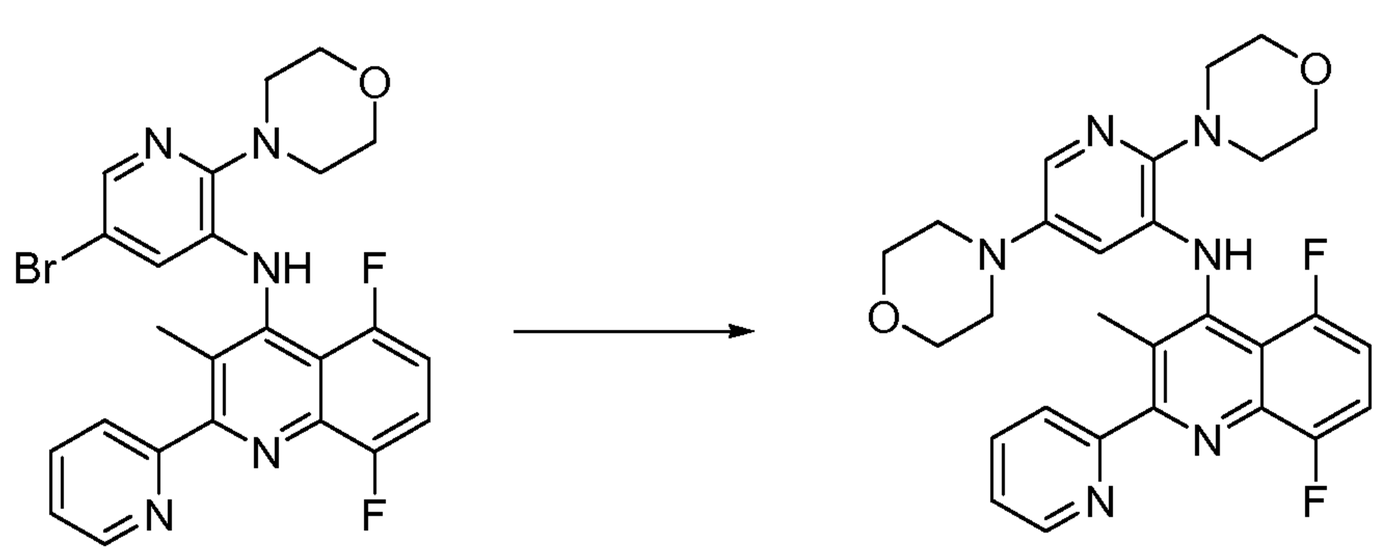
Prepared according to Procedure E using 2,4-dichloro-5,8-difluoro-3-methylquinoline (500 mg, 2.02 mmol) to give 4-chloro-5,8-difluoro-3-methyl-2-(pyridin-2-yl)quinoline. Mass Spectrum (ESI) m/e = 291.1 (M + 1).

N-(5-Bromo-2-morpholinopyridin-3-yl)-5,8-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



Prepared according to the acid catalyzed Procedure K, Method 2 using 4-chloro-5,8-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (300 mg, 1.03 mmol) and 5-bromo-2-morpholinopyridin-3-amine to give N-(5-bromo-2-morpholinopyridin-3-yl)-5,8-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 512.0 (M + 1).

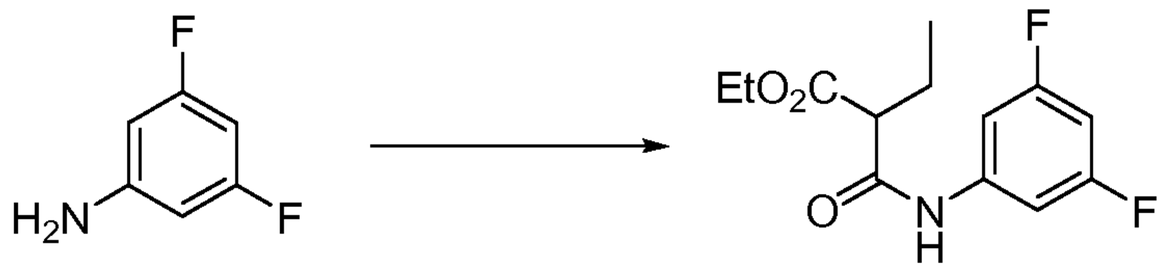
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,8-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure H using N-(5-bromo-2-morpholinopyridin-3-yl)-5,8-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (40.0 mg, 0.131 mmol) and morpholine in toluene to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,8-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 8.68 (1 H, d, J=3.9 Hz), 8.00 (1 H, d, J=7.8 Hz), 7.78 - 7.96 (2 H, m), 7.63 (1 H, d, J=2.3 Hz), 7.34 – 7.44 (1 H, m), 7.28 – 7.34 (1 H, m), 7.11 (1 H, ddd, J=12.8, 8.7, 3.9 Hz), 6.47 (1 H, d, J=2.3 Hz), 3.87 – 4.01 (4 H, m), 3.76 – 3.87 (4 H, m), 3.15 – 3.49 (4 H, m), 2.98 – 3.13 (4 H, m), 2.26 (3 H, s). Mass Spectrum (ESI) m/e = 519.2 (M + 1).

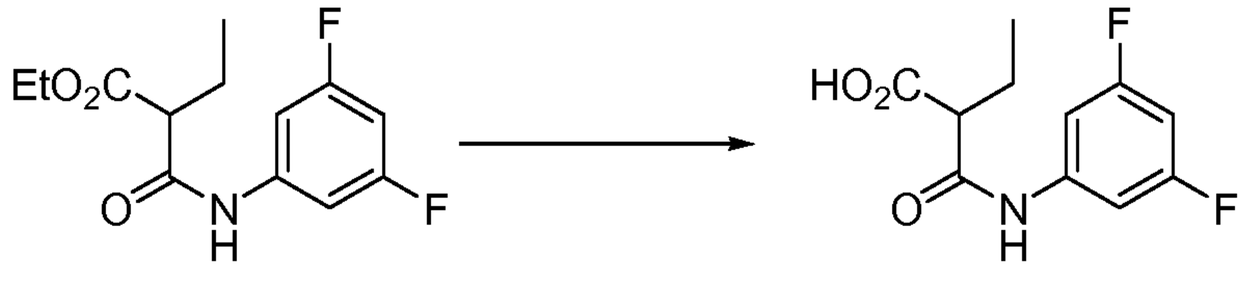
Example 46: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-3-ethyl-5,7-difluoro-2-(2-pyridinyl)-4-quinolinamine

Ethyl 2-(3,5-difluorophenylcarbamoyl)butanoate



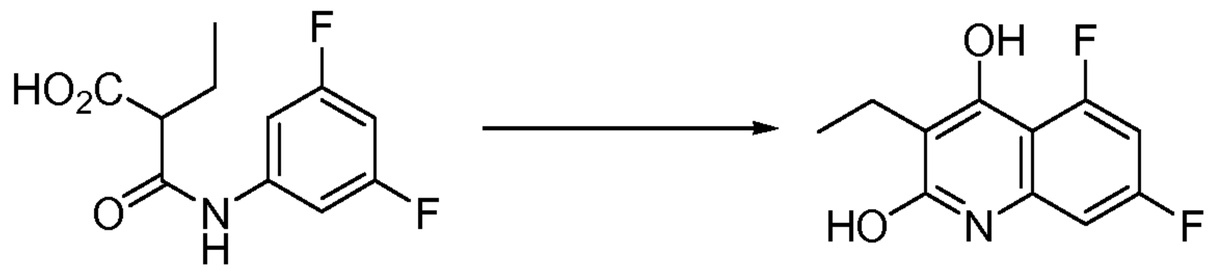
Prepared according to Procedure A using 3,5-difluoroaniline (5.60 g, 43.4 mmol) and diethyl 2-ethylmalonate to give ethyl 2-(3,5-difluorophenylcarbamoyl) butanoate. Mass Spectrum (ESI) m/e = 272.0 (M + 1).

2-(3,5-Difluorophenylcarbamoyl)butanoic acid



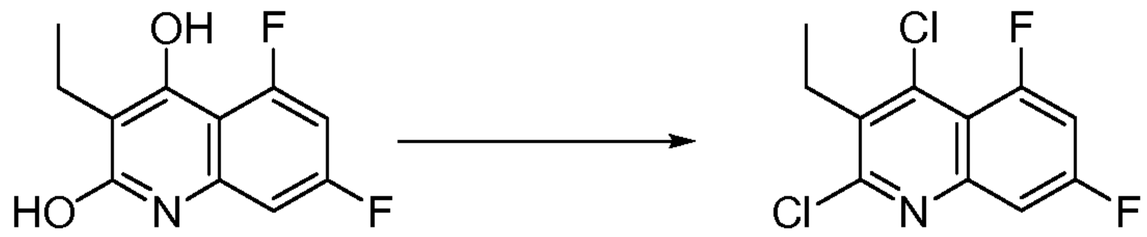
Prepared according to Procedure B using ethyl 2-(3,5-difluorophenyl carbamoyl)-butanoate (5.65 g, 20.8 mmol) to give 2-(3,5-difluorophenylcarbamoyl) butanoic acid. Mass Spectrum (ESI) m/e = 244.1 (M + 1).

3-Ethyl-5,7-difluoroquinoline-2,4-diol



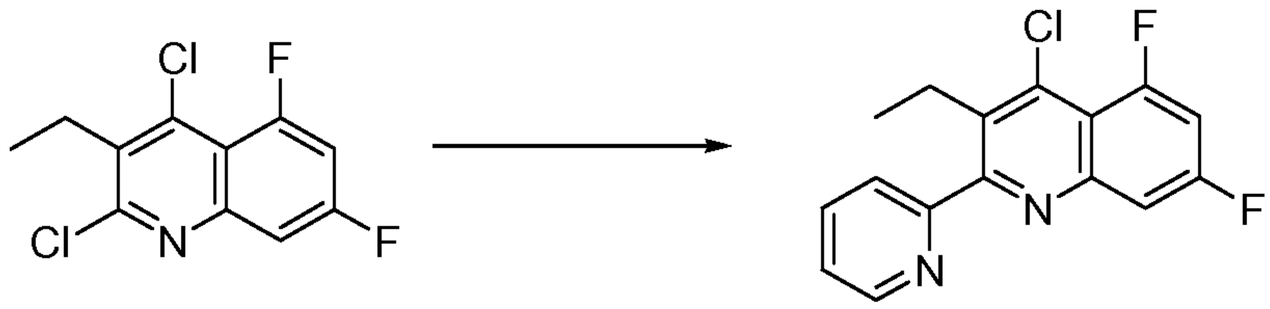
Prepared according to Procedure C using 2-(3,5-difluorophenylcarbamoyl) butanoic acid (5.07 g, 20.9 mmol) to give 3-ethyl-5,7-difluoroquinoline-2,4-diol. Mass Spectrum (ESI) m/e = 226.1 (M + 1).

2,4-Dichloro-3-ethyl-5,7-difluoroquinoline



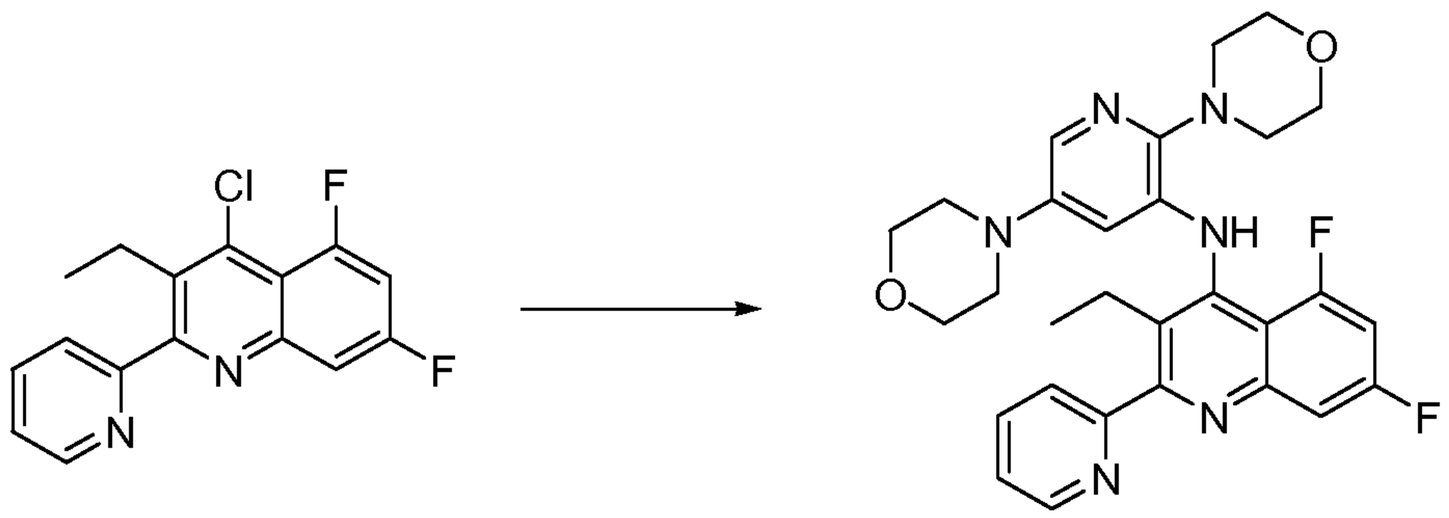
Prepared according to Procedure D using 3-ethyl-5,7-difluoroquinoline-2,4-diol (3.00 g, 13.3 mmol) to give 2,4-dichloro-3-ethyl-5,7-difluoroquinoline. Mass Spectrum (ESI) m/e = 262.0 (M + 1).

4-Chloro-3-ethyl-5,7-difluoro-2-(pyridin-2-yl)quinoline



Prepared according to Procedure E using 2,4-dichloro-3-ethyl-5,7-difluoro-quinoline (350 mg, 1.34 mmol) to give 4-chloro-3-ethyl-5,7-difluoro-2-(pyridin-2-yl)quinoline. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

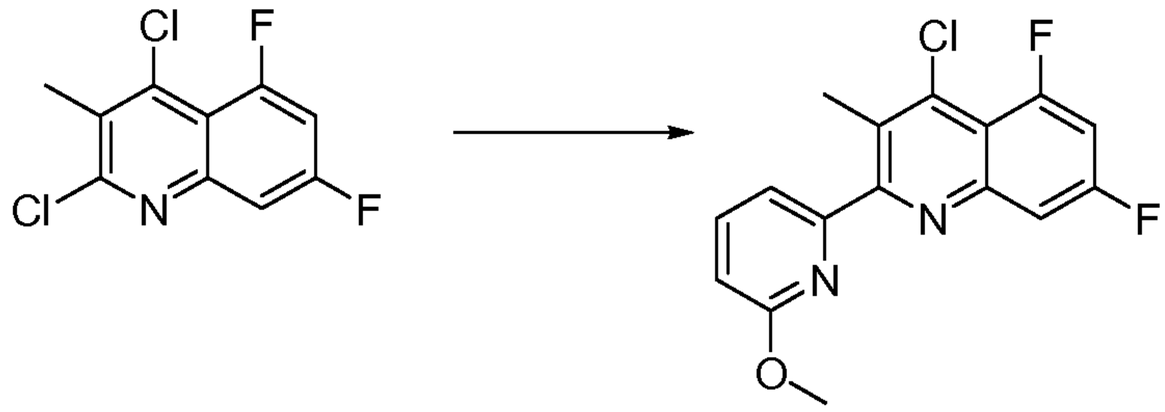
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-3-ethyl-5,7-difluoro-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-3-ethyl-5,7-difluoro-2-(pyridin-2-yl)quinoline (40.0 mg, 0.131 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-ethyl-5,7-difluoro-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 8.70 (1 H, td, J=2.4, 1.0 Hz), 7.79 – 8.00 (2 H, m), 7.53 - 7.66 (2 H, m), 7.45 (1 H, d, J=6.3 Hz), 7.40 (1 H, ddd, J=7.3, 4.8, 1.6 Hz), 6.98 (1 H, ddd, J=12.8, 8.7, 2.6 Hz), 6.43 (1 H, d, J=2.3 Hz), 3.87 - 4.07 (4 H, m), 3.73 - 3.82 (4 H, m), 3.15 – 3.35 (4 H, m), 2.93 – 3.03 (4 H, m), 2.70 (2 H, br. s.), 0.98 (3 H, t, J=7.5 Hz). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

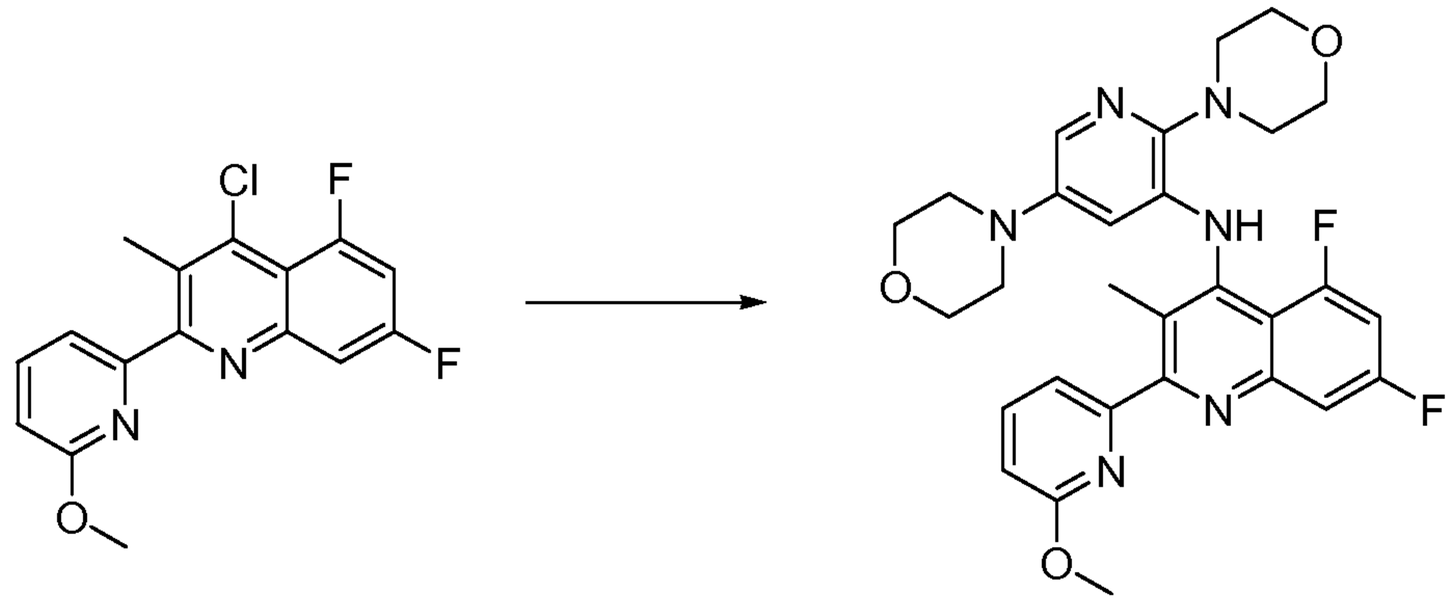
Example 47: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(6-methoxy-2-pyridinyl)-3-methyl-4-quinolinamine

4-Chloro-5,7-difluoro-2-(6-methoxypyridin-2-yl)-3-methylquinoline



Prepared according to Procedure E using 2,4-dichloro-5,7-difluoro-3-methyl-quinoline (250 mg, 1.01 mmol) and 2-methoxy-6-(tributylstannyl)pyridine to give 4-chloro-5,7-difluoro-2-(6-methoxypyridin-2-yl)-3-methylquinoline. Mass Spectrum (ESI) m/e = 321.1 (M + 1).

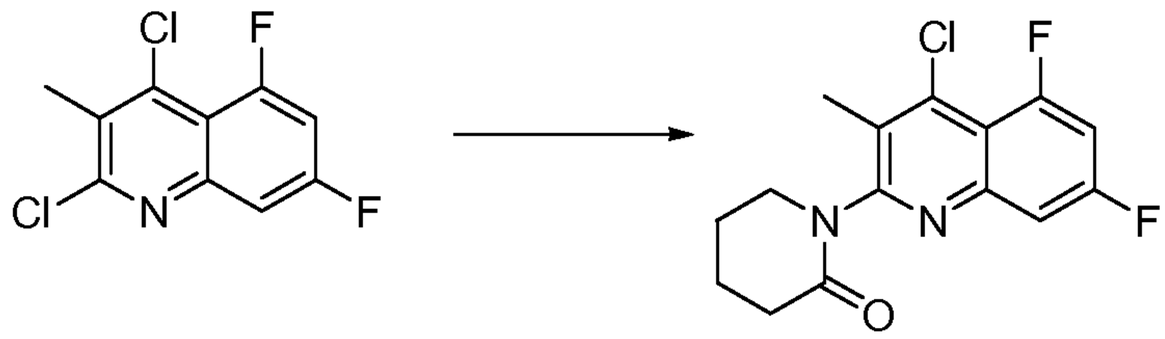
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(6-methoxy-2-pyridinyl)-3-methyl-4-quinolinamine



Prepared according to Procedure H using 4-chloro-5,7-difluoro-2-(6-methoxy-pyridin-2-yl)-3-methylquinoline (40.0 mg, 0.125 mmol) and 2,5-dimorpholino-pyridin-3-amine in toluene to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(6-methoxy-2-pyridinyl)-3-methyl-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 7.78 – 7.87 (1 H, m), 7.77 (1 H, dd,), 7.61 – 7.68 (2 H, m), 7.56 (1 H, dd, J=7.2, 0.8 Hz), 6.98 -7.09 (1 H, m), 6.86 (1 H, dd, J=8.2, 0.8 Hz), 6.45 (1 H, d, J=2.5 Hz), 3.93 (3 H, s), 3.86 – 4.01 (4 H, m), 3.71 – 3.83 (4 H, m), 3.09 – 3.53 (4 H, m), 3.02 – 3.08 (4 H, m), 2.26 (3 H, s). Mass Spectrum (ESI) m/e = 549.3 (M + 1).

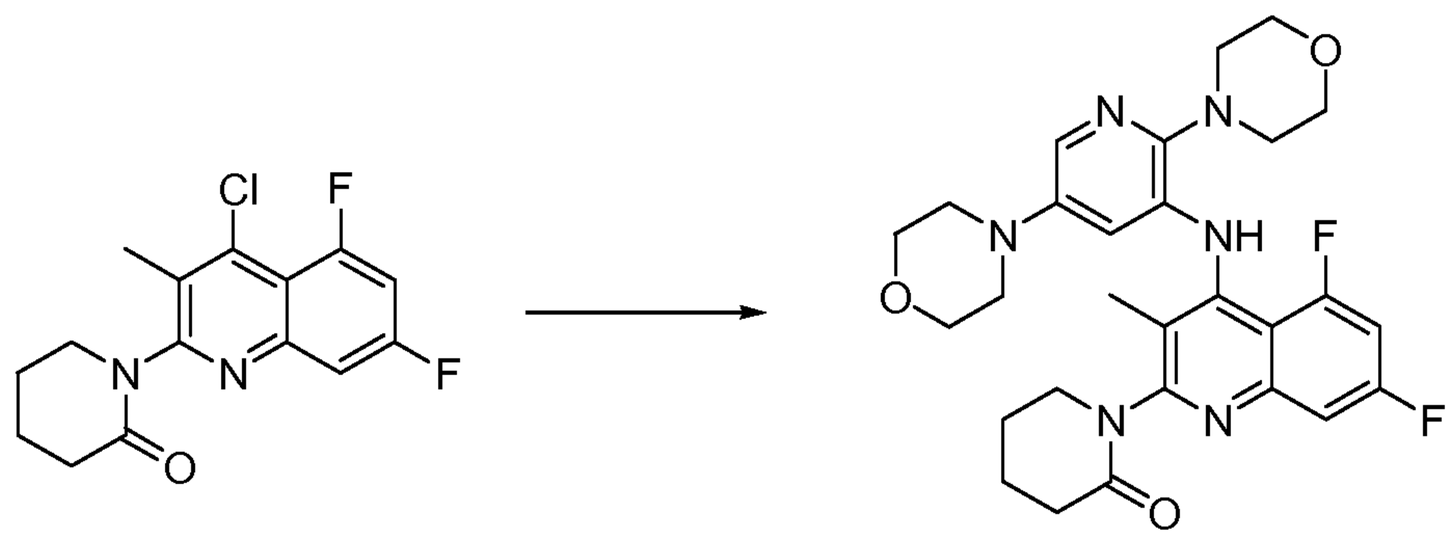
Example 48: 1-(4-((2,5-Di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2-piperidinone

1-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)piperidin-2-one



Prepared according to Procedure I using 2,4-dichloro-5,7-difluoro-3-methyl-quinoline (250 mg, 1.01 mmol) and piperidin-2-one to give 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperidin-2-one. Mass Spectrum (ESI) m/e = 311.0 (M + 1).

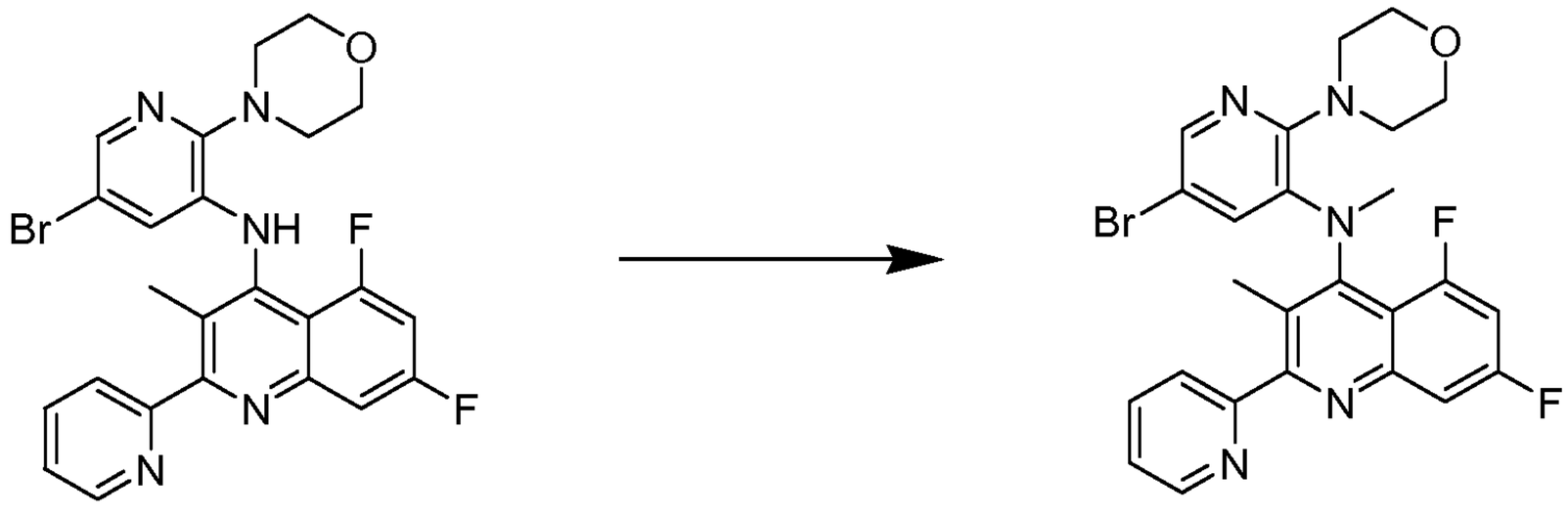
1-(4-((2,5-Di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2-piperidinone



Prepared according to Procedure H using 1-(4-chloro-5,7-difluoro-3-methyl-quinolin-2-yl)piperidin-2-one (35.0 mg, 0.113 mmol) and 2,5-dimorpholino-pyridin-3-amine in toluene to give 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)-amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2-piperidinone. ^{1}H NMR ($CDCl_3$) δ ppm 8.01 (1 H, br. s.), 7.60 (1 H, d, J=2.5 Hz), 7.47 (1 H, d, J=9.8 Hz), 6.99 (1 H, ddd, J=13.7, 8.6, 2.5 Hz), 6.51 (1 H, br. s.), 4.33 (1 H, br. s.), 3.83 – 4.01 (4 H, m), 3.77 - 3.83 (4 H, m), 3.48 – 3.59 (1 H, m), 3.41 (2 H, br. s.), 3.16 (4 H, br. s,), 2.89 – 3.07 (2 H, m), 2.50 -2.61 (2 H, m), 1.88 – 2.19 (7H, m). Mass Spectrum (ESI) m/e = 539.2 (M + 1).

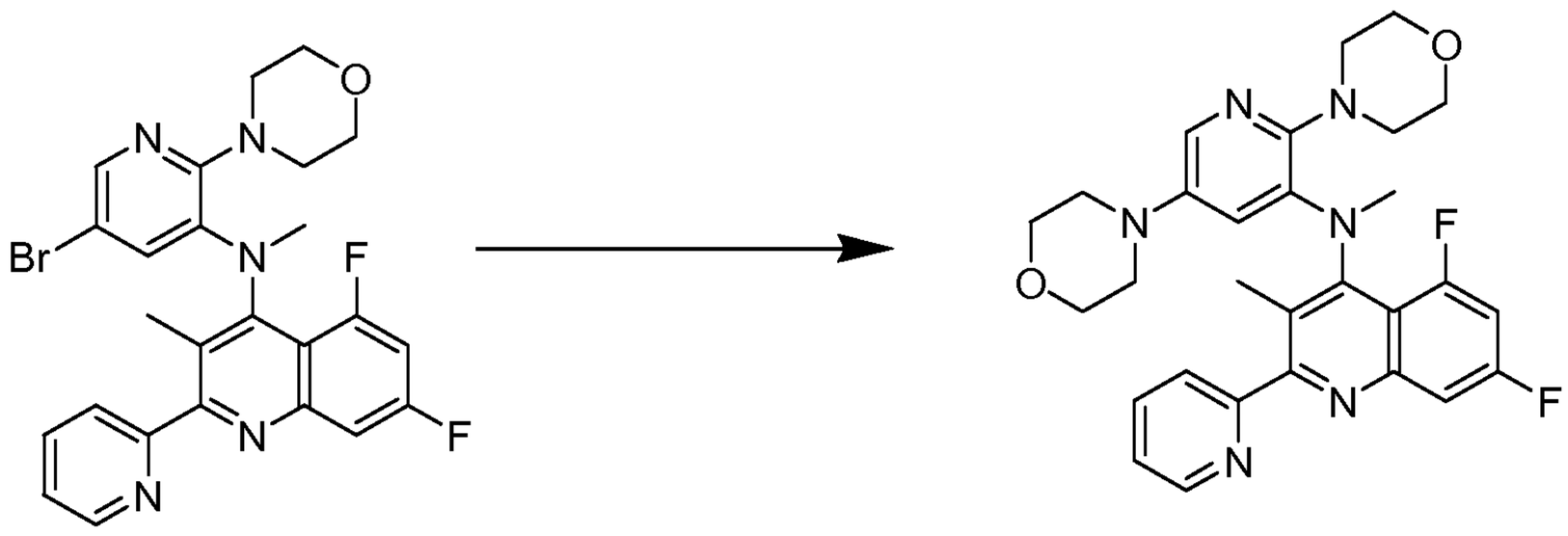
Example 49: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-N,3-dimethyl-2-(2-pyridinyl)-4-quinolinamine

N-(5-Bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-N,3-dimethyl-2-(pyridin-2-yl)quinolin-4-amine



To a stirred solution of N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (described herein) (18.0 mg, 0.035 mmol) in N,N-dimethylformamide (2 mL) was added 60% sodium hydride (2.11 mg, 0.053 mmol), followed by iodomethane (7.5 mg, 0.053 mmol). Stirring continued for 1.5 h. Water was added to quench the reaction and the resulting mixture was extracted with EtOAc (3 × 10 mL). The combined organic layers was dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on silica gel (0-60% EtOAc/-hexanes) to give N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-N,3-dimethyl-2-(pyridin-2-yl)quinolin-4-amine as a yellow foam. Mass Spectrum (ESI) m/e = 526.2, (M + 1).

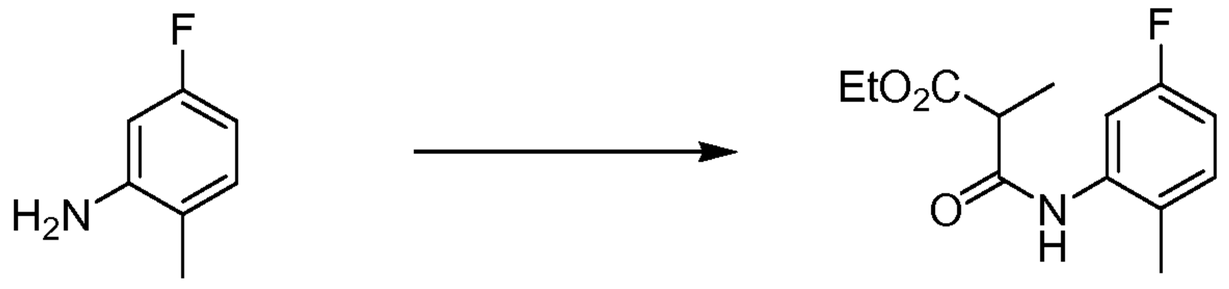
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-N,3-dimethyl-2-(2-pyridinyl)-4-quinolinamine



A stirred mixture of N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-N,3-dimethyl-2-(pyridin-2-yl)quinolin-4-amine (12.0 mg, 0.023 mmol), tris(dibenzyl-

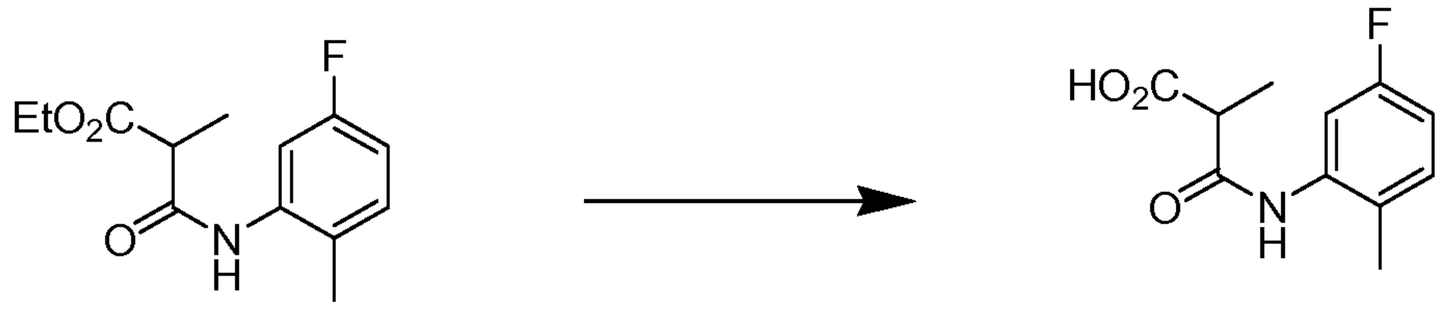
ideneacetone)dipalladium (0) (2.1 mg, 2.280 μmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (2.2 mg, 4.56 μmol), and sodium tert-butoxide (15 mg, 0.153 mmol) in toluene (2 mL) was purged three times with argon and placed under vacuum three times. Before heating, morpholine (9.93 μL, 0.114 mmol) was added and the mixture was heated to 100 °C. Stirring continued for 21 h. After which the reaction was cooled to rt, diluted with water and extracted with EtOAc (3 × 10 mL). The combined organic layers were dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was dissolved in MeOH and purified by HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution) to yield N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-N,3-dimethyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, CD_3OD) δ ppm 8.66 (1 H, d, *J*=4.7 Hz), 8.01 (1 H, m), 7.78 (1 H, d, *J*=7.8 Hz), 7.61 - 7.67 (1 H, m), 7.60 (1 H, d, *J*=2.7 Hz), 7.51 (1 H, m), 7.23 (1 H, m), 7.10 (1 H, br. s.), 3.82 - 3.92 (4 H, m), 3.35 - 3.44 (4 H, m), 3.31 (4H, m), 3.17 - 3.28 (4 H, m), 2.46 (3 H, br. s.), 1.94 - 2.04 (3 H, s); Mass Spectrum (ESI) m/e = 533.2 (M + 1).

Example 50 & 51: Preparation of N-(2,5-di-4-morpholinylphenyl)-5-fluoro-3,8-dimethyl-2-(2-pyridinyl)-4-quinolinamine (Example 50) and N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3,8-dimethyl-2-(2-pyridinyl)-4-quinolinamine (Example 51)



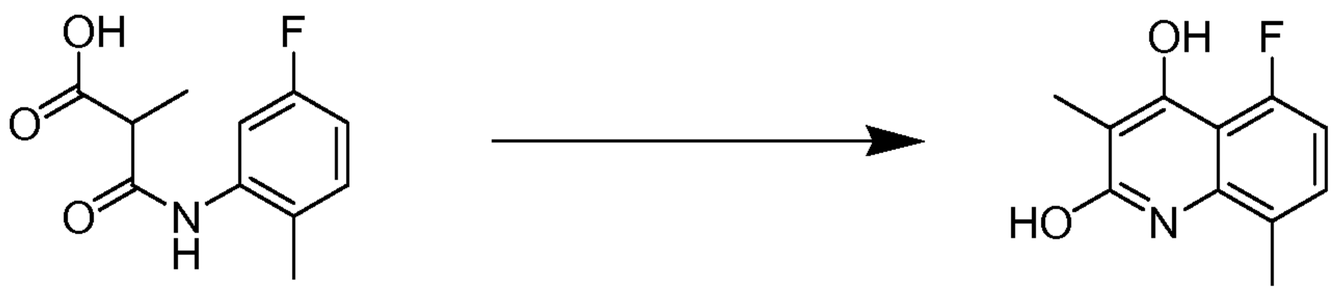
The ester was prepared according to Procedure A using diethyl 2-methylmalonate (6.18 mL, 36.0 mmol), pyridine (3.88 mL, 47.9 mmol) and 5-fluoro-2-methyl-aniline (3.00 g, 23.97 mmol). Heating continued for 4 days. The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(5-fluoro-2-methylphenylamino)-2-methyl-3-oxopropanoate as a tan solid. Mass Spectrum (ESI) m/e = 254.2, (M + 1).

3-(5-Fluoro-2-methylphenylamino)-2-methyl-3-oxopropanoic acid



The acid was prepared according to Procedure B using ethyl 3-(5-fluoro-2-methylphenylamino)-2-methyl-3-oxopropanoate (2.45 g, 9.67 mmol) in THF (10.0 mL). The crude product was used without further purification. Mass Spectrum (ESI) m/e = 226.0, (M + 1).

5-Fluoro-3,8-dimethylquinoline-2,4-diol

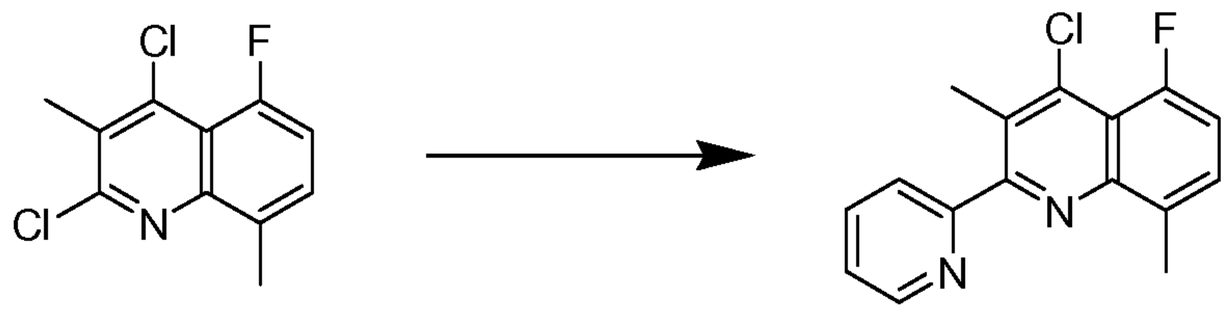


The diol was prepared according to Procedure C using (5-fluoro-2-methylphenylamino)-2-methyl-3-oxopropanoic acid (2.08 g, 9.24 mmol) and polyphosphoric acid (10 mL, 9.24 mmol) to give 5-fluoro-3,8-dimethylquinoline-2,4-diol. Mass Spectrum (ESI) m/e = 208.1, (M + 1).

2,4-Dichloro-5-fluoro-3,8-dimethylquinoline

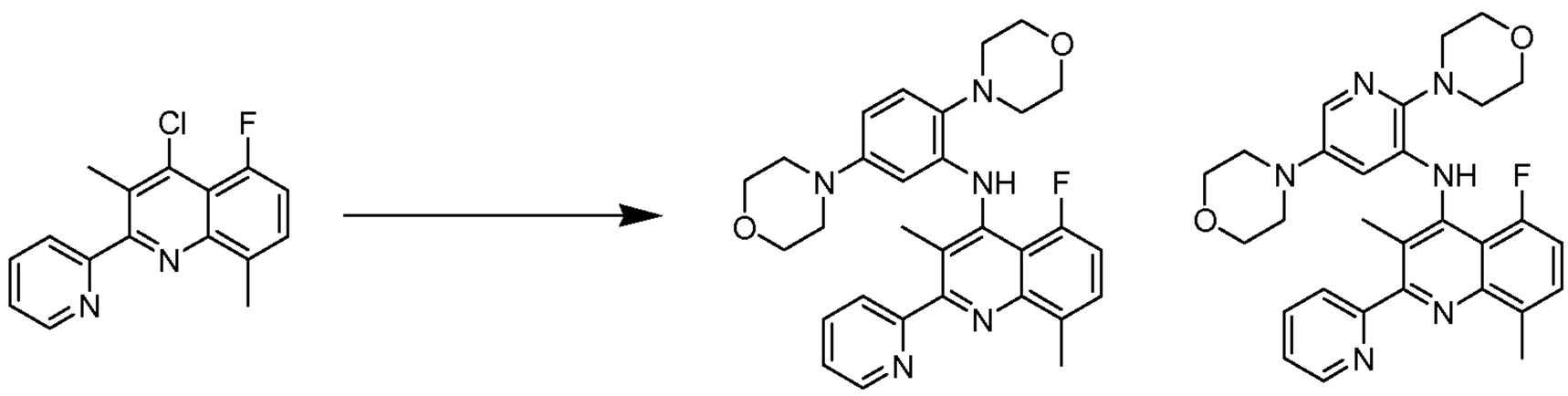
The dichloride was prepared according to Procedure D using 5-fluoro-3,8-dimethylquinoline-2,4-diol (1.9 g, 9.17 mmol) and phosphorus oxychloride (8.55 mL, 92 mmol) to give 2,4-dichloro-5-fluoro-3,8-dimethylquinoline. Mass Spectrum (ESI) m/e = 244.1, (M + 1).

4-Chloro-5-fluoro-3,8-dimethyl-2-(pyridin-2-yl)quinoline



The chloride was prepared according to Procedure E using 2,4,6-trichloro-7-fluoro-3-methylquinoline (0.50 g, 1.9 mmol), 2-(tributylstannyl)pyridine (0.77 mL, 2.08 mmol), palladium tetrakistriphenylphosphine (0.22 g, 0.19 mmol) in toluene (1.9 mL) to give 4-chloro-5-fluoro-3,8-dimethyl-2-(pyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 307.0, (M + 1).

N-(2,5-Di-4-morpholinylphenyl)-5-fluoro-3,8-dimethyl-2-(2-pyridinyl)-4-quinolinamine and N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3,8-dimethyl-2-(2-pyridinyl)-4-quinolinamine

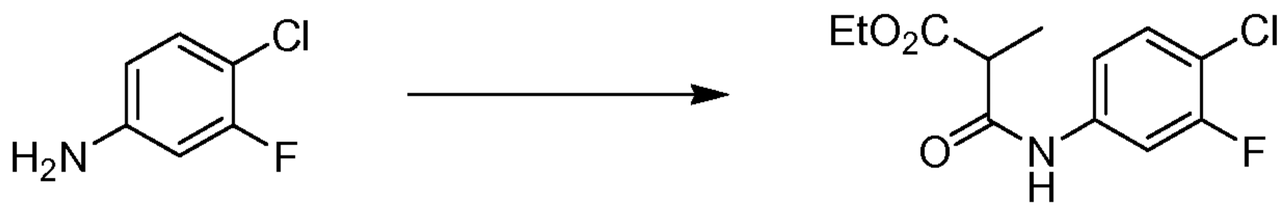


To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (27.0 mg, 0.056 mmol), 2,5-dimorpholinopyridin-3-amine (37.0 mg, 0.140 mmol), 2,5-dimorpholinoaniline (55.0 mg, 0.21 mmol), 4-chloro-5-fluoro-3,8-dimethyl-2-(pyridin-2-yl)quinoline (100.0 mg, 0.35 mmol) and Pd_2dba_3 (13.0 mg, 0.014 mmol) in toluene (3.5 mL) was added sodium t-butoxide (84.0 mg, 0.87 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. The reaction was cooled to rt and diluted with water (25 mL). The mixture was extracted with EtOAc (3 x 10 mL) and DCM (1 x 10 mL). The organic layers were dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on silica gel (0 to 100% EtOAc in DCM) to give the desired products N-(2,5-di-4-morpholinylphenyl)-5-fluoro-3,8-dimethyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.69 (1 H, br. m.), 8.22 (1 H br m), 8.02 - 8.12 (1 H, m), 7.89 (1 H, br. m.), 7.40 (2 H, m), 7.28 (1 H, m), 6.98 - 7.15 (2 H, m), 6.24 (1 H, br. s.), 3.87 - 4.00 (4 H, br m), 3.80 (4H, br m), 3.09 (8 H, br. m.), 2.77 (3 H, s), 2.32 (3 H, s); Mass Spectrum (ESI) m/e = 514.3 (M + 1). Further elution gave N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3,8-dimethyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.68 (1 H, ddd, *J*=4.9, 1.8, 1.0 Hz), 8.08 (1 H, d, *J*=7.8 Hz), 7.90 (1 H, m), 7.82 (1 H, br d), 7.60 (1 H, d, *J*=2.5 Hz), 7.40 - 7.48 (1

H, m), 7.37 (1 H, m), 7.07 (1 H, dd, *J*=13.6, 7.9 Hz), 6.47 (1 H, br. s.), 3.88 - 4.00 (4 H, m), 3.75 - 3.85 (4 H, m), 3.23 (4 H, br. s.), 3.03 - 3.13 (4 H, m), 2.78 (3 H, s), 2.31 (3 H, s); Mass Spectrum (ESI) m/e = 515.2 (M + 1).

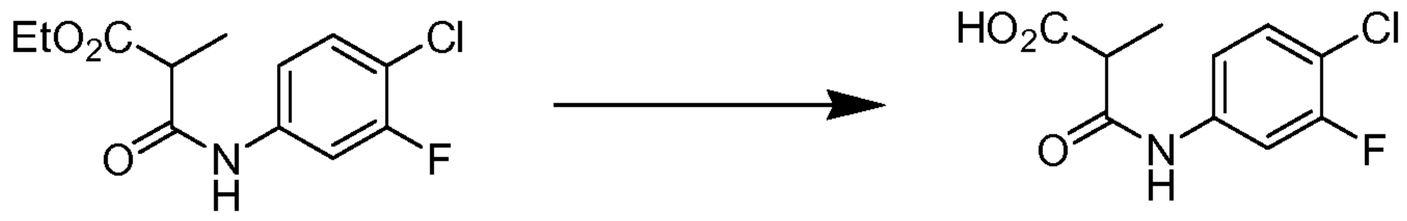
Example 52: Preparation of 6-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

Ethyl 3-(4-chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoate



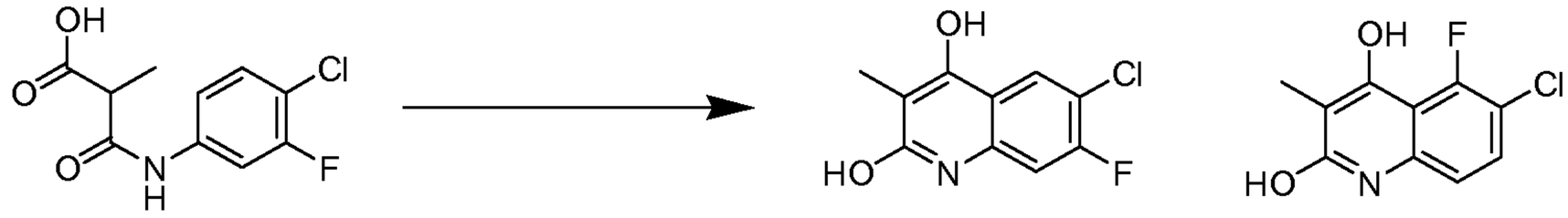
The ester was prepared according to Procedure A using diethyl 2-methylmalonate (5.32 mL, 30.9 mmol), pyridine (3.33 mL, 41.2 mmol) and 4-chloro-3-fluoro-aniline (3.00 g, 20.6 mmol). The residue was purified by column chromategraphy on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(4-chloro-3-fluoro-phenylamino)-2-methyl-3-oxopropanoate as a red oil. Mass Spectrum (ESI) m/e = 274.1 (M + 1).

3-(4-Chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoic acid



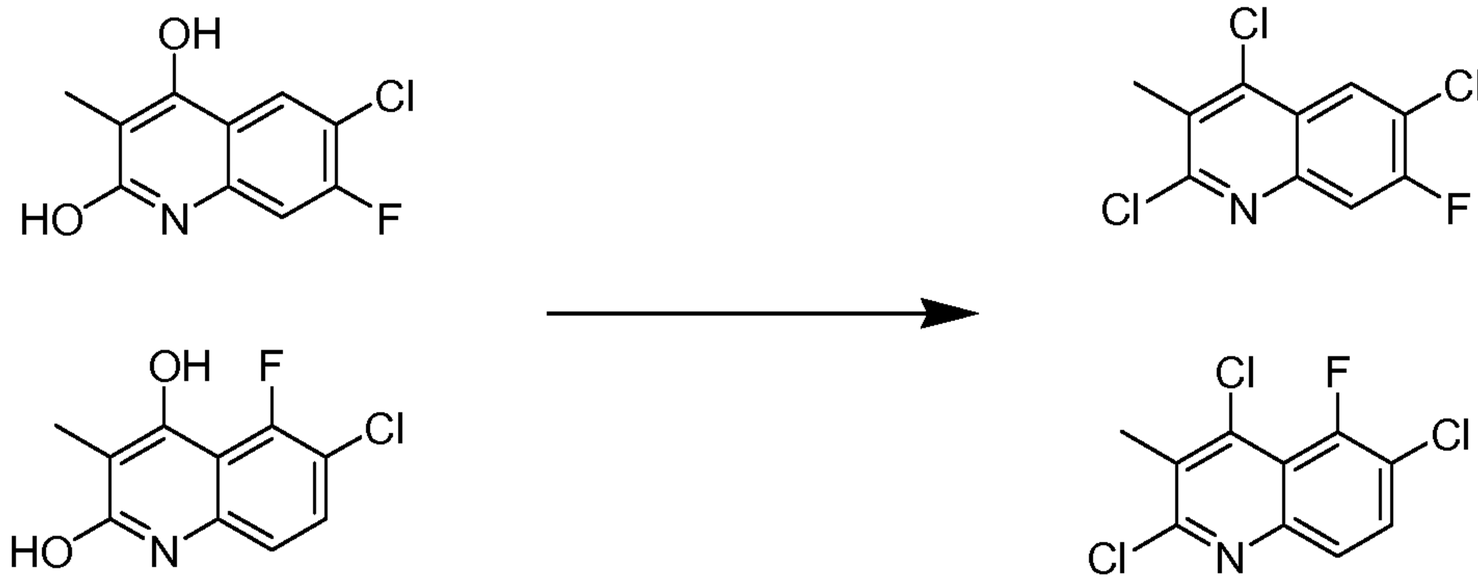
The acid was prepared according to Procedure B using ethyl 3-(4-chloro-3-fluoro-phenylamino)-2-methyl-3-oxopropanoate (2.75 g, 10.1 mmol) in THF (10.1 mL) to give 3-(4-chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 245.9 (M + 1).

6-Chloro-7-fluoro-3-methylquinoline-2,4-diol and 6-chloro-5-fluoro-3-methylquinoline-2,4-diol



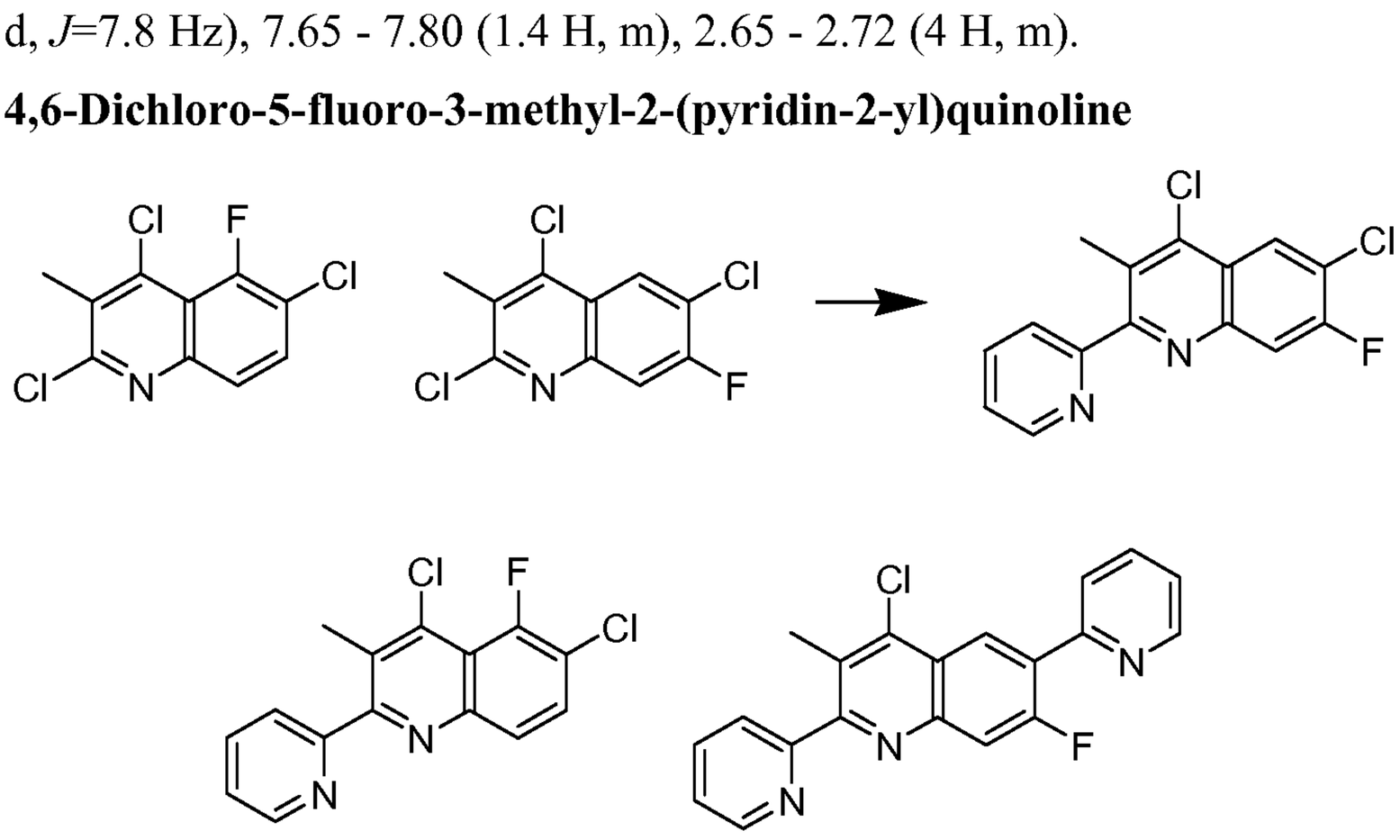
The diols were prepared according to Procedure C using 3-(4-chloro-3-fluoro-phenylamino)-2-methyl-3-oxopropanoic acid (2.5 g, 10.2 mmol) and poly-phosphoric acid (10 mL, 10.2 mmol) to give a mixture of 6-chloro-7-fluoro-3-methylquinoline-2,4-diol and 6-chloro-5-fluoro-3-methylquinoline-2,4-diol. Mass Spectrum (ESI) m/e = 228.1 (M + 1).

2,4,6-Trichloro-7-fluoro-3-methylquinoline and 2,4,6-trichloro-5-fluoro-3-methylquinoline



The trichloride was prepared according to Procedure D using a mixture of 6-chloro-7-fluoro-3-methylquinoline-2,4-diol and 6-chloro-5-fluoro-3-methyl-quinoline-2,4-diol (1.15 g, 5.1 mmol) to give a mixture of 2,4,6-trichloro-7-fluoro-3-methylquinoline and 2,4,6-trichloro-5-fluoro-3-methylquinoline (-4:1, as determined by ^{1}H NMR analysis). ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.26 (1 H, d, *J*=7.8 Hz), 7.65 - 7.80 (1.4 H, m), 2.65 - 2.72 (4 H, m).

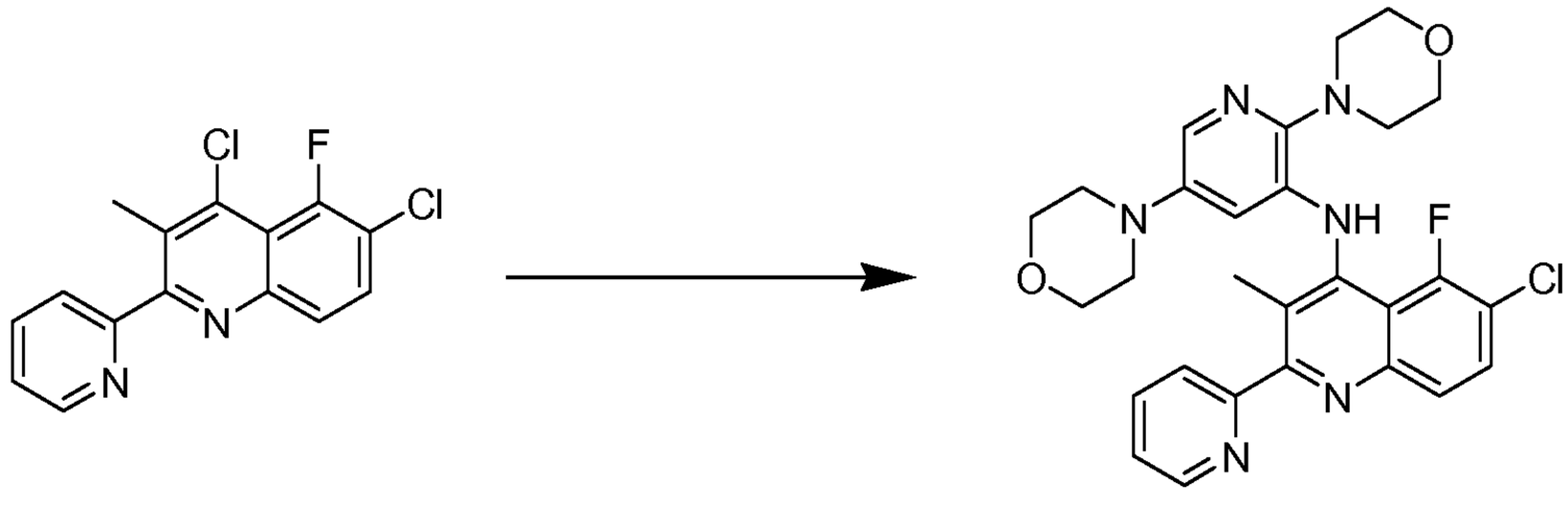
4,6-Dichloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline



The stille coupled products were prepared according to Procedure E using a mixture of 2,4,6-trichloro-7-fluoro-3-methylquinoline and 2,4,6-trichloro-5-fluoro-3-methylquinoline (0.50 g, 1.90 mmol), 2-(tributylstannyl)pyridine (0.77 mL, 2.08 mmol), palladium tetrakistriphenylphosphine (0.22 g, 0.19 mmol) in toluene (1.90 mL) to give 4,6-dichloro-7-fluoro-3-methyl-2-(pyridin-2-yl)-quinoline as a white solid. Further elution gave 4,6-dichloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 307.0 (M +

1). Further elution gave 4-chloro-7-fluoro-3-methyl-2,6-di(pyridin-2-yl)-quinoline.

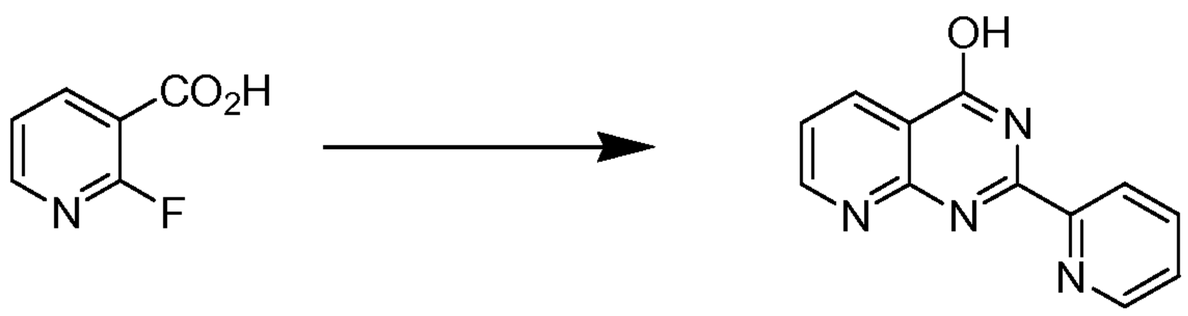
6-Chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.018 g, 0.038 mmol), 2,5-dimorpholinopyridin-3-amine (0.074 g, 0.281 mmol), 4,6-dichloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.072 g, 0.234 mmol) and Pd_2dba_3 (8.59 mg, 9.38 μmol) in toluene (2.3 mL, 0.23 mmol) was added sodium t-butoxide (0.056 g, 0.59 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. The reaction was cooled to rt and diluted with water (25 mL). The mixture was extracted with EtOAc (2 x 10 mL) and DCM (1 x 10 mL). The organic layers were combined and dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on silica gel (0 to 100% EtOAc/DCM) to give the desired product 6-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.70 (1 H, dd, *J*=4.7, 1.2 Hz), 7.90 (3 H, m), 7.57 - 7.73 (3 H, m), 7.39 (1 H, m), 6.41 (1 H, s), 3.94 (4 H, br. s.), 3.80 (4 H, br m), 3.22 (4 H, br. s.), 3.06 (4 H, br m), 2.26 (3 H, s). Mass Spectrum (ESI) m/e = 535.3 (M + 1).

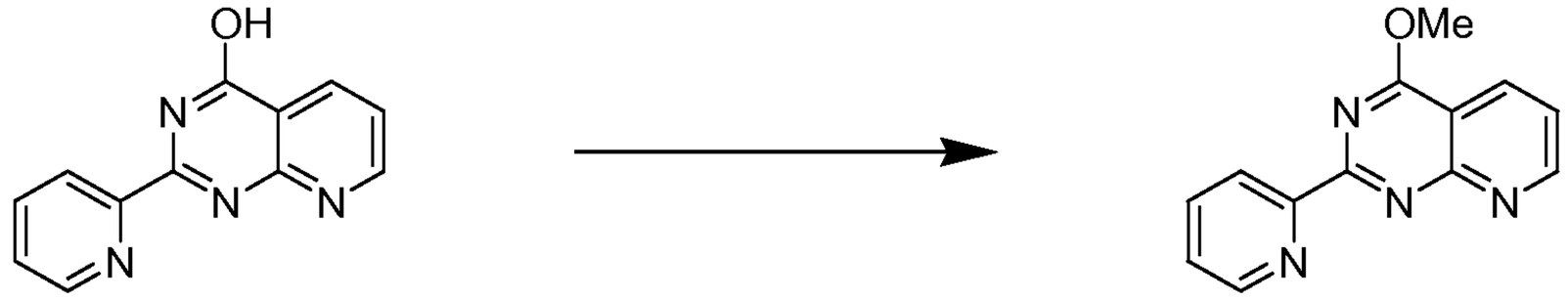
Example 53: Preparation of N-(2,5-di-4-morpholinyl-3-pyridinyl)-2-(2-pyridinyl)pyrido[2,3-d]pyrimidin-4-amine

2-(Pyridin-2-yl)pyrido[2,3-d]pyrimidin-4-ol



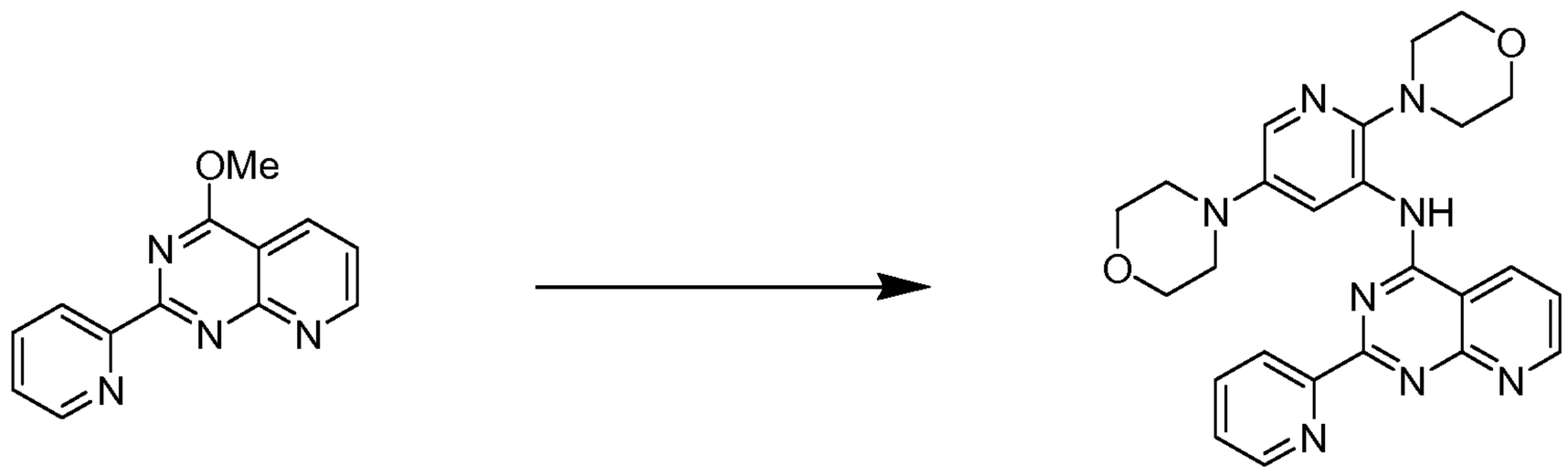
To a stirred solution of 2-fluoro-3-pyridinecarboxylic acid (6.3 g, 44.6 mmol) in DCM (112 mL) was added thionyl chloride (15.0 mL, 205 mmol). The reaction was heated to 40 °C and stirring continued for 3.5 h. After which, the reaction mixture was concentrated *in vacuo* to provide 2-fluoronicotinoyl chloride as a yellow solid. The product was taken on crude to the next step. To a stirred solution of 2-fluoronicotinoyl chloride (6.3 g, 39.5 mmol) in acetonitrile (197 mL, 39.5 mmol) was added diisopropylethylamine (27.5 mL, 158 mmol) followed by picolinimidamide (5.26 g, 43.4 mmol). The reaction was heated to 90 °C and stirring continued for 27 h. The reaction mixture was filtered and the filtrate was concentrated *in vacuo*. The residue was placed in Et_2O (100 mL) and the mixture was filtered and was further washed with Et_2O. The product was dried under vacuum and used crude in the next reaction. Mass Spectrum (ESI) m/e = 225.1 (M + 1).

4-Methoxy-2-(pyridin-2-yl)pyrido[2,3-d]pyrimidine



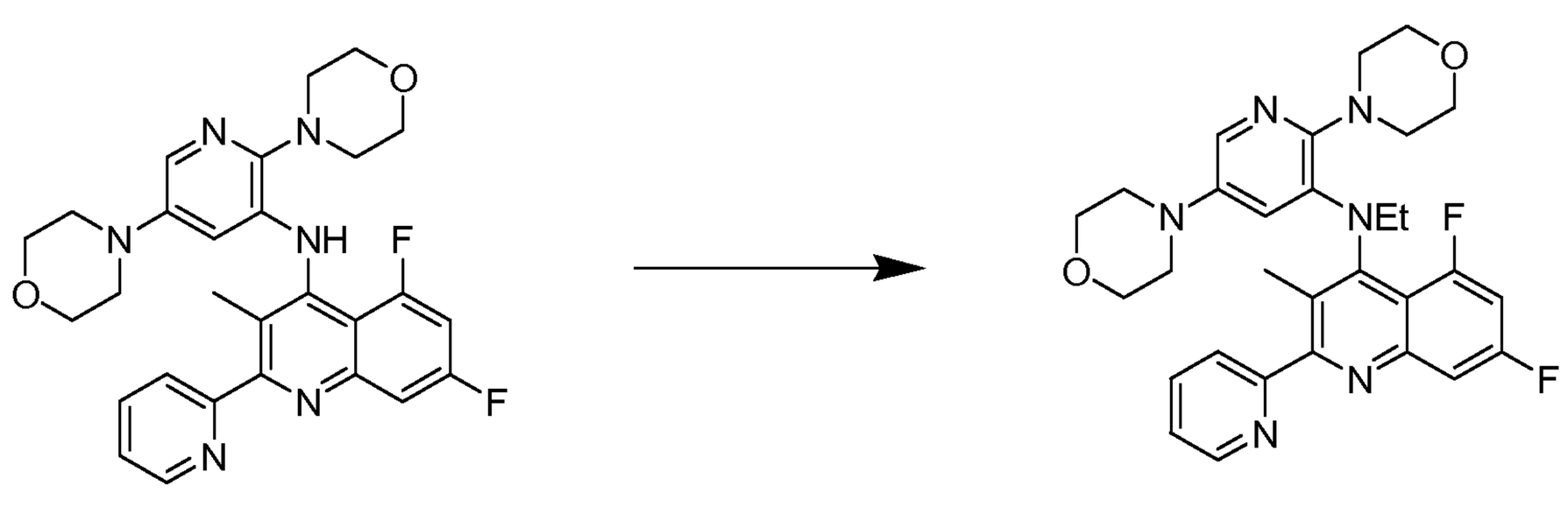
2-(Pyridin-2-yl)pyrido[2,3-d]pyrimidin-4-ol (2.00 g, 8.92 mmol) was slurried in phosphorus oxychloride (8.31 mL, 89 mmol) and heated to 100 °C for 2 h. After which the reaction was cooled to rt and then concentrated under reduced pressure. The residue was taken up with DCM (100 mL) and washed with water (2 x 100 mL). The organic layer was then dried over magnesium sulfate and the residue was purified by silica gel chromatography (0 to 30% MeOH in DCM) to give 4-methoxy-2-(pyridin-2-yl)pyrido[2,3-d]pyrimidine. ^{1}H NMR (400 MHz, CD_3OD) δ ppm 9.37 (1 H, dd, *J*=4.7, 2.0 Hz), 9.26 (1 H, d, *J*=8.2 Hz), 9.05 - 9.11 (1 H, m), 8.95 - 9.02 (1 H, m), 8.90 (1 H, m), 8.33 (1 H, m), 7.95 - 8.01 (1 H, m), 4.52 (3 H, s).

N-(2,5-Di-4-morpholinyl-3-pyridinyl)-2-(2-pyridinyl)pyrido[2,3-d]pyrimidin-4-amine



To a stirred solution of 4-methoxy-2-(pyridin-2-yl)pyrido[2,3-d]pyrimidine (0.050 g, 0.21 mmol) and 2,5-dimorpholinopyridin-3-amine (0.061 g, 0.23 mmol) in N,N-dimethylformamide (2.0 mL) was added 60% sodium hydride (9.23 mg, 0.23 mmol). The reaction was heated to 60 °C. Stirring continued overnight. The reaction was cooled to rt and water was added to quench. The reaction was extracted with EtOAc (3 × 10 mL). The combined organic layer were dried over magnesium sulfate, filtered and concentrated *in vacuo*. The residue was purified by column chromatography on silica gel (0 to 30% MeOH in DCM) to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-2-(2-pyridinyl)pyrido[2,3-d]pyrimidin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 9.75 (1 H, d, *J*=2.7 Hz), 9.36 (1 H, br. s.), 9.23 (1 H, dd, *J*=4.4, 1.7 Hz), 8.87 (1 H, d, *J*=8.0 Hz), 8.70 (1 H, m), 8.30 (1 H, dd, *J*=8.2, 1.8 Hz), 7.91 (1 H, m), 7.84 (1 H, d, *J*=2.7 Hz), 7.62 (1 H, dd, *J*=8.2, 4.3 Hz), 7.42 - 7.49 (1 H, m), 3.94 - 4.04 (8 H, m), 3.43 - 3.55 (4 H, br m), 3.09 (4 H, br. m.). Mass Spectrum (ESI) m/e = 471.3 (M + 1).

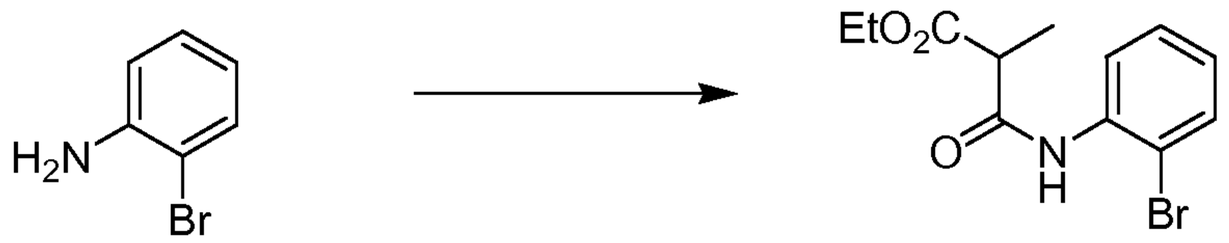
Example 54: Preparation of N-(2,5-di-4-morpholinyl-3-pyridinyl)-N-ethyl-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



To a stirred solution of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.050 g, 0.096 mmol), in N,N-dimethylformamide (1.0 mL) was added iodoethane (0.030 g, 0.193 mmol) followed by 60% sodium hydride (7.71 mg, 0.193 mmol). The reaction was heated to 60 °C and stirring continued for 41 h. Water was added to quench the reaction and the resulting mixture was extracted with EtOAc (3 × 10 mL). The combined organic layers were dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on basic alumina (0-50% EtOAc/hexane) to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-N-ethyl-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.66 (1 H, d, *J*=4.3 Hz), 8.02 (1 H, s), 7.83 - 7.90 (1 H, m), 7.77 - 7.83 (1 H, m), 7.61 - 7.69 (2 H, m), 7.35 (1 H, ddd, *J*=7.4, 4.9, 1.4 Hz), 6.86 - 7.00 (2 H, m), 3.77 - 3.98 (6 H, m), 3.21 (4 H, br. s.), 2.95 (4 H, s), 2.88 (3 H, s), 2.48 (4 H, br. s.), 2.12 (3 H, s). Mass Spectrum (ESI) m/e = 547.3 (M + 1).

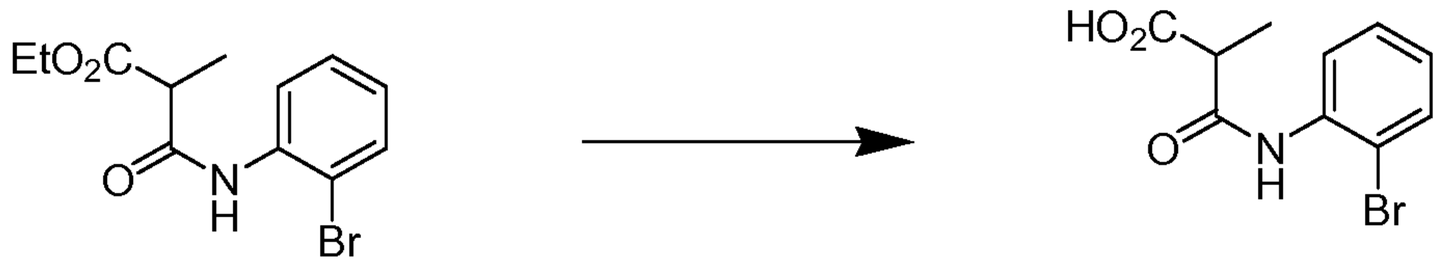
Example 55: Preparation of N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-methyl-2,8-di-2-pyridinyl-4-quinolinamine

Ethyl 3-(2-bromophenylamino)-2-methyl-3-oxopropanoate



The ester was prepared according to Procedure A using diethyl 2-methylmalonate (6.00 mL, 34.9 mmol), pyridine (3.76 mL, 46.5 mmol) and 2-bromoaniline (4.00 g, 23.3 mmol). The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexane) to give ethyl 3-(2-bromophenylamino)-2-methyl-3-oxopropanoate as a yellow solid. Mass Spectrum (ESI) m/e = 300.0 (M + 1).

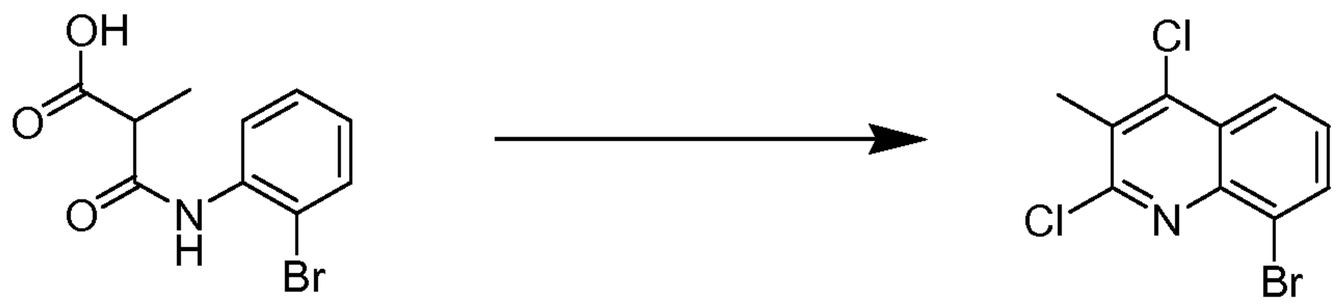
3-(2-Bromophenylamino)-2-methyl-3-oxopropanoic acid



The acid was prepared according to Procedure B using ethyl 3-(2-bromophenyl-amino)-2-methyl-3-oxopropanoate (2.7 g, 9.00 mmol) in THF (9.00 mL) to give

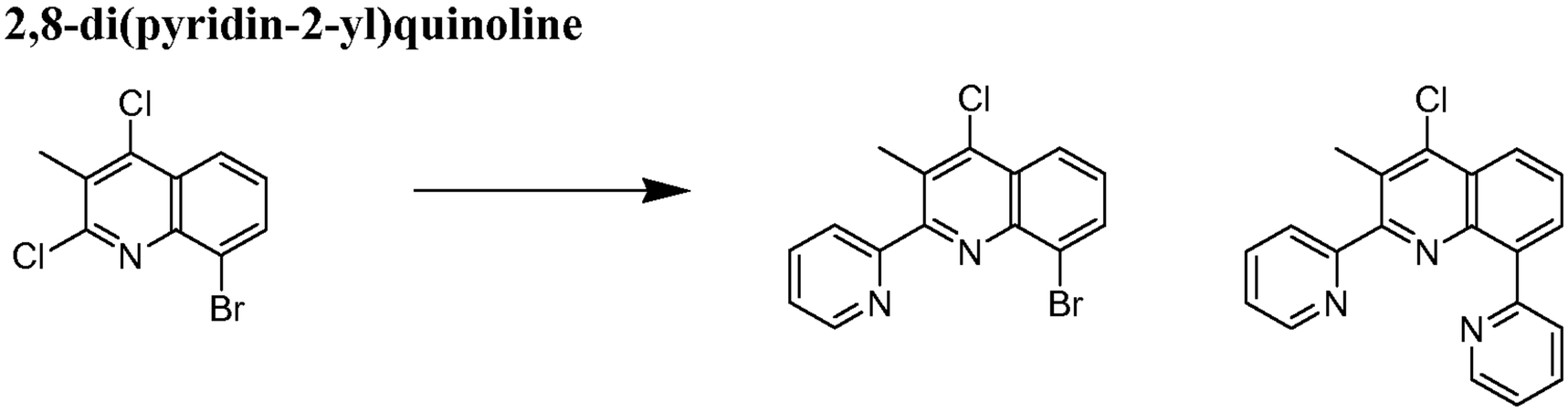
3-(2-bromophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 272.0 (M + 1).

8-Bromo-2,4-dichloro-3-methylquinoline



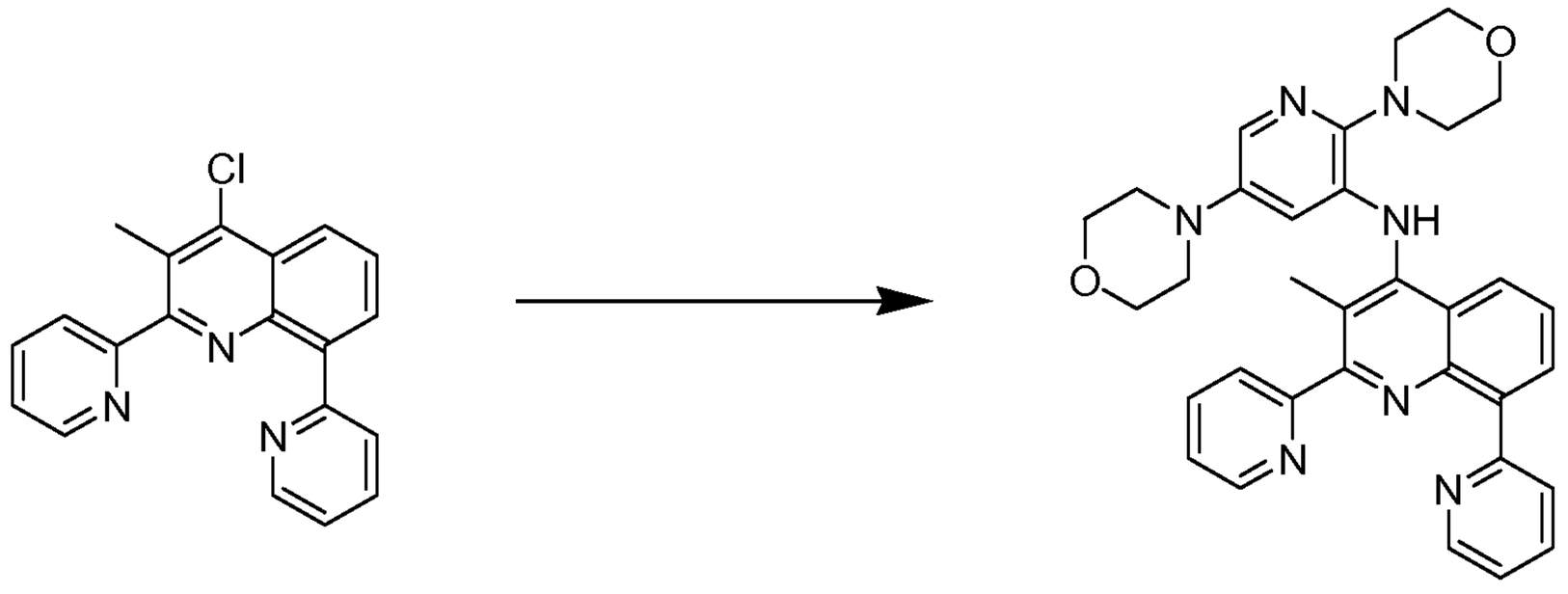
The diol was prepared according to Procedure C using 3-(2-bromophenylamino)-2-methyl-3-oxopropanoic acid (2.5 g, 9.19 mmol) and polyphosphoric acid (10 mL, 9.19 mmol) to give 8-bromo-3-methylquinoline-2,4-diol. The diol was used crude in the next reaction. The dichloride was prepared according to Procedure D using 8-bromo-3-methylquinoline-2,4-diol (2.00 g, 7.87 mmol). Heating continued for 19 h to give 8-bromo-2,4-dichloro-3-methylquinoline. Mass Spectrum (ESI) m/e = 289.9 (M + 1).

8-Bromo-4-chloro-3-methyl-2-(pyridin-2-yl)quinoline and 4-chloro-3-methyl-2,8-di(pyridin-2-yl)quinoline



The chlorides were prepared according to Procedure E using 8-bromo-2,4-dichloro-3-methylquinoline (0.32 g, 1.11 mmol), 2-(tributylstannyl)pyridine (0.45 mL, 1.23 mmol) and palladium tetrakistriphenylphosphine (0.13 g, 0.11 mmol) in toluene (2.2 mL) to give 8-bromo-4-chloro-3-methyl-2-(pyridin-2-yl)quinoline and further elution gave 4-chloro-3-methyl-2,8-di(pyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 332.0 (M + 1).

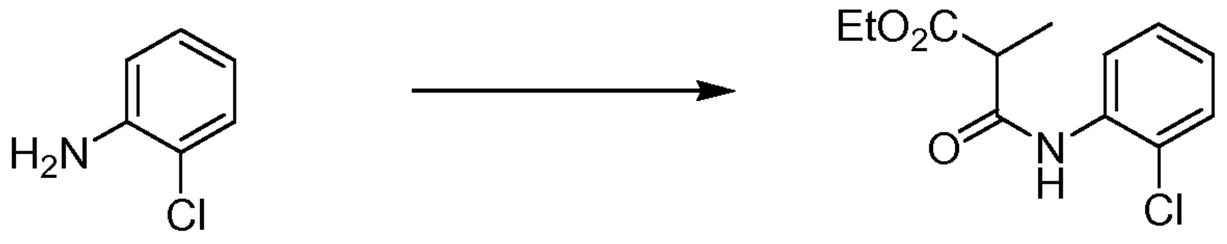
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-3-methyl-2,8-di-2-pyridinyl-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.019 g, 0.040 mmol), 2,5-dimorpholinopyridin-3-amine (0.078 g, 0.30 mmol), 4-chloro-3-methyl-2,8-di(pyridin-2-yl)quinoline (0.082 g, 0.25 mmol) and Pd_2dba_3 (9.05 mg, 9.89 μmol) in toluene (2.5 mL) was added sodium t-butoxide (0.059 g, 0.62 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. The reaction was then cooled to rt and diluted with water (10 mL). The mixture was extracted with EtOAc (3 x 10 mL) and DCM (10 mL). The combined organic layers were dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on basic alumina (0 to 100% EtOAc/DCM) to give the desired product N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-methyl-2,8-di-2-pyridinyl-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.75 - 8.84 (1 H, m), 8.69 (1 H, br m), 8.28 (1 H, d, *J*=7.6 Hz), 8.21 (1 H, d, *J*=7.6 Hz), 7.97 (1 H, d, *J*=7.6 Hz), 7.84 (2 H, br. m.), 7.78 (1h, m), 7.62 (2 H, dd, *J*=16.0, 7.8 Hz), 7.28-7.35 (2 H, br. m.), 6.82 (1 H, br. s.), 6.25 (1 H, br. s.), 3.95 (4 H, br. s.), 3.73 (4 H, br. s.), 3.27 (4 H, br. s.), 2.93 (4 H, br. s.), 2.52 (3 H, s). Mass Spectrum (ESI) m/e = 560.2 (M + 1).

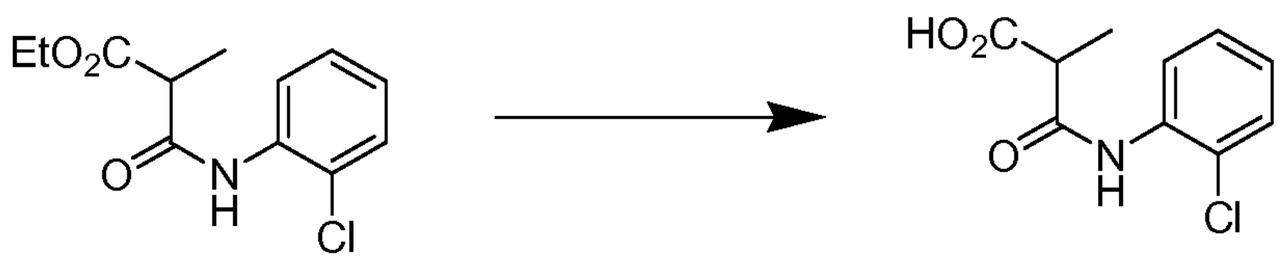
Example 56: Preparation of 8-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

Ethyl 3-(2-chlorophenylamino)-2-methyl-3-oxopropanoate



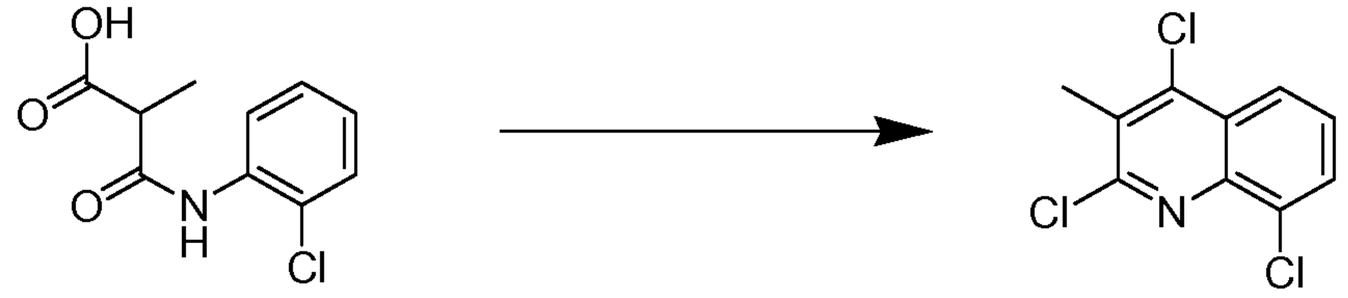
The ester was prepared according to Procedure A using diethyl 2-methylmalonate (6.1 mL, 35.3 mmol), pyridine (3.80 mL, 47.0 mmol) and 2-chloroaniline (3.00 g, 23.52 mmol). The reaction mixture was heated for 6 days. The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(2-chlorophenylamino)-2-methyl-3-oxopropanoate. Mass Spectrum (ESI) m/e = 256.1 (M + 1).

3-(2-Chlorophenylamino)-2-methyl-3-oxopropanoic acid



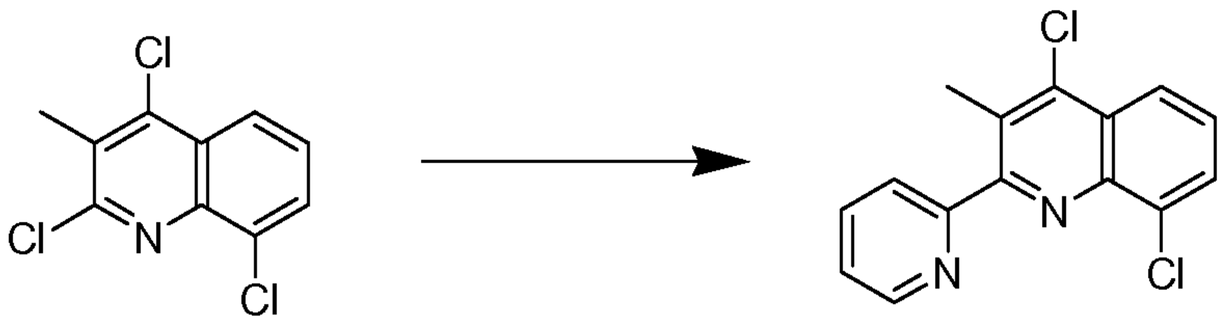
The acid was prepared according to Procedure B using ethyl 3-(2-chlorophenylamino)-2-methyl-3-oxopropanoate (1.8 g, 7.04 mmol) in THF (7.0 mL) to give 3-(2-chlorophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 228.1 (M + 1).

2,4,8-Trichloro-3-methylquinoline



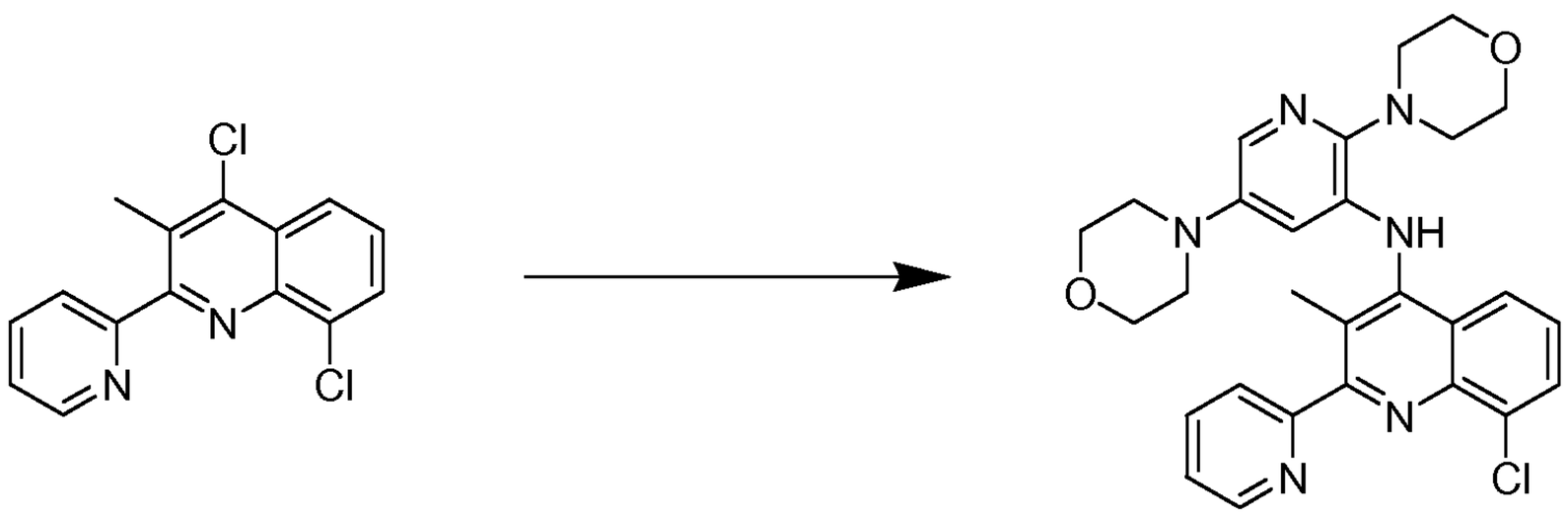
The diol was prepared according to Procedure C using 3-(2-chlorophenylamino)-2-methyl-3-oxopropanoic acid (1.6 g, 7.03 mmol) and polyphosphoric acid (10 mL, 7.03 mmol) to give 8-chloro-3-methylquinoline-2,4-diol. The diol was used crude in the next reaction. The trichloride was prepared according to Procedure D using 8-chloro-3-methylquinoline-2,4-diol (1.4 g, 6.68 mmol) and phosphorus oxychloride (6.23 mL, 66.8 mmol). The mixture was heated for 18 h to give 2,4,8-trichloro-3-methylquinoline. Mass Spectrum (ESI) m/e = 245.9 (M + 1).

4,8-Dichloro-3-methyl-2-(pyridin-2-yl)quinoline



The dichloride was prepared according to Procedure E using 2,4,8-trichloro-3-methylquinoline (0.475 g, 1.927 mmol), 2-(tributylstannyl)pyridine (0.780 mL, 2.120 mmol), palladium tetrakistriphenylphosphine (0.223 g, 0.193 mmol) in toluene (3.85 mL) to give 4,8-dichloro-3-methyl-2-(pyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 289.0 (M + 1).

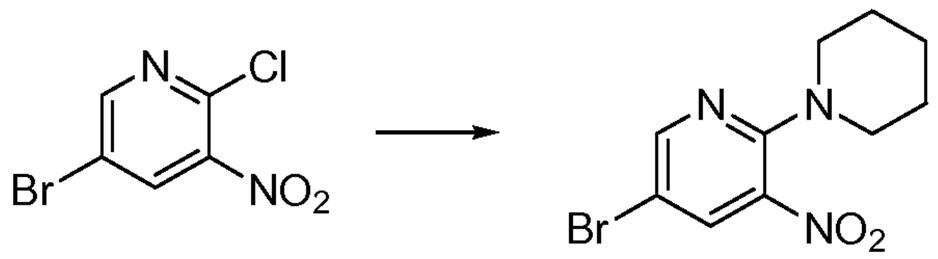
8-Chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.026 g, 0.055 mmol), 2,5-dimorpholinopyridin-3-amine (0.110 g, 0.415 mmol), 4,8-dichloro-3-methyl-2-(pyridin-2-yl)quinoline (0.10 g, 0.35 mmol) and Pd_2dba_3 (0.013 g, 0.014 mmol) in toluene (3.46 mL) was added sodium t-butoxide (0.083 g, 0.865 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. After which the reaction was cooled to rt and diluted with water (25 mL). The mixture was extracted with EtOAc (3 x 10 mL) and DCM (1 x 10 mL). The combined organic layers were dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on basic alumina (0 to 50% EtOAc/hexane) to give the desired product 8-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.71 (1 H, d, *J*=4.3 Hz), 8.15 (1 H, d, *J*=7.8 Hz), 7.93 (1 H, m), 7.82 (1 H, d, *J*=7.4 Hz), 7.76 (1 H, br. s.), 7.60 (1 H, d, *J*=2.5 Hz), 7.34 - 7.47 (2 H, m), 6.79 (1 H, br. s.), 6.21 (1 H, br. s.), 3.93 (4 H, br. s.), 3.67 - 3.79 (4 H, m), 3.25 (4 H, br. s.), 2.93 (4 H, br. s.), 2.49 (3 H, s). Mass Spectrum (ESI) m/e = 517.2 (M + 1).

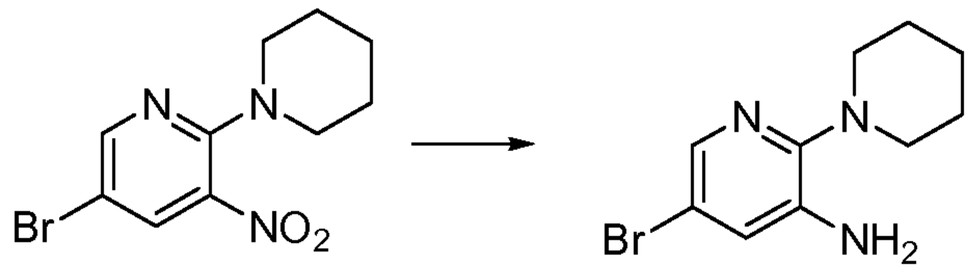
Example 57: Preparation of 5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-2-(1-piperidinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine

5-Bromo-3-nitro-2-(piperidin-1-yl)pyridine



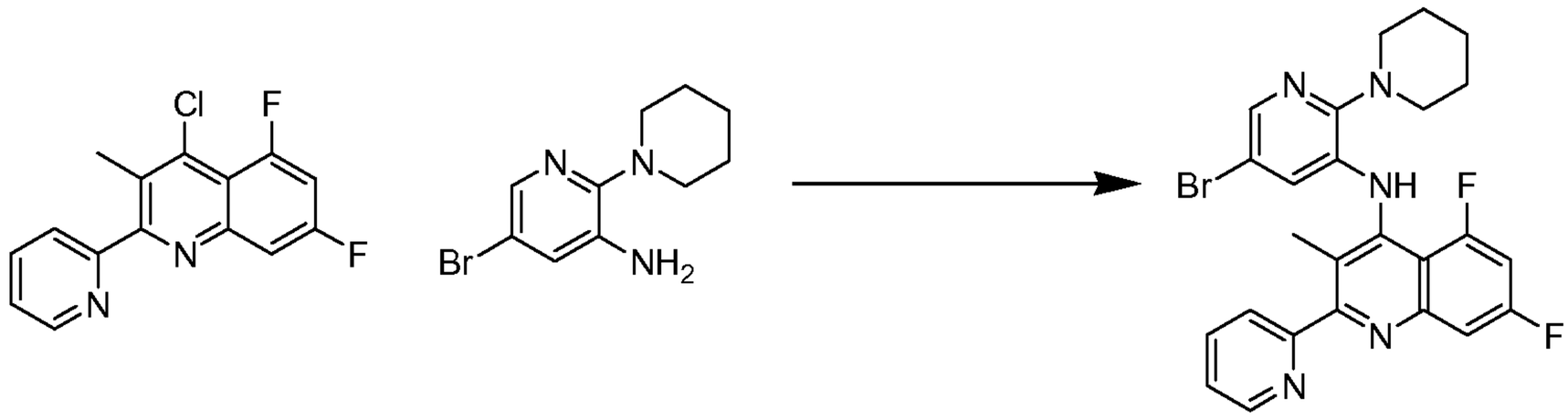
To a 100 mL round bottom flask containing 5-bromo-2-chloro-3-nitropyridine (5.05 g, 21.3 mmol) in DMSO (20 mL) was added piperidine (4.2 mL, 42.6 mmol) dropwise. The reaction was heated to 60 °C and monitored with TLC and LC-MS. After 2.5 h, LC-MS showed that the reaction was complete. The mixture was cooled to rt then diluted with water. After extracting three times with EtOAc, the organic layers were combined then washed with brine and dried over anhydrous magnesium sulfate. After filtration, the mixture was concentrated under reduced pressure to afford an orange oil 5-bromo-3-nitro-2-(piperidin-1-yl)pyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.30 (1 H, d, *J*=2.3 Hz), 8.22 (1 H, d, *J*=2.2 Hz), 3.39 (4 H, d, *J*=5.7 Hz), 1.75 (6 H, m).

5-Bromo-2-(piperidin-1-yl)pyridin-3-amine



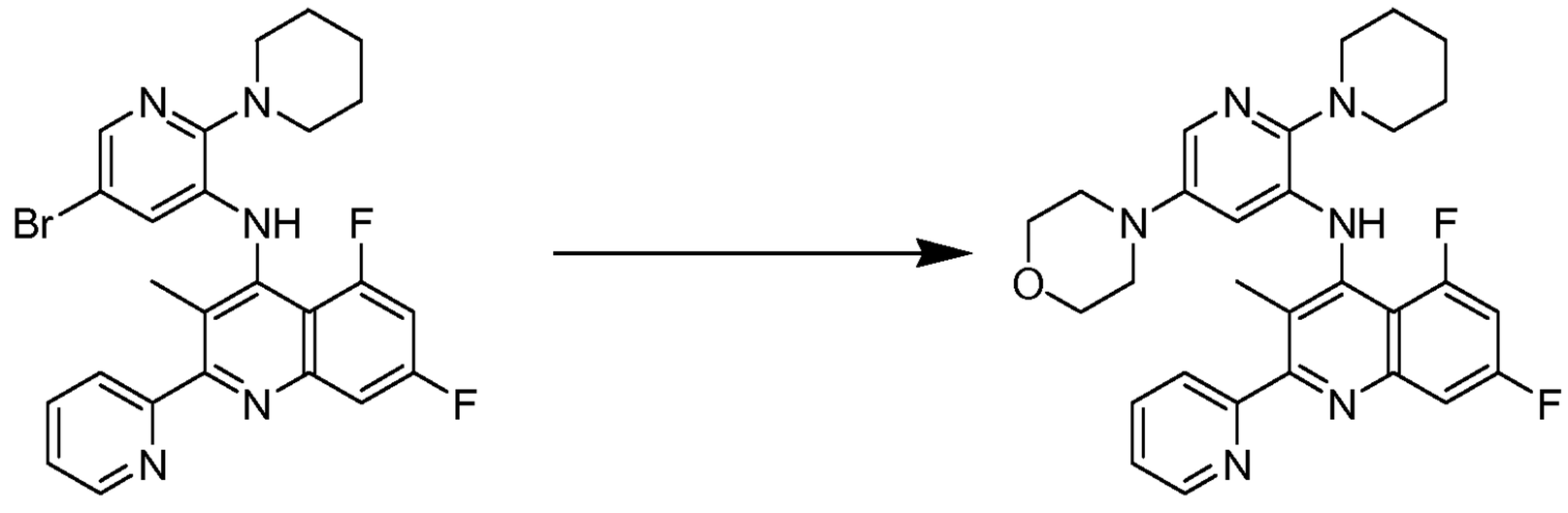
To a stirred mixture of 5-bromo-3-nitro-2-(piperidin-1-yl)pyridine (5.88 g, 20.5 mmol) in EtOAc (50 mL) was added tin(II) chloride dihydrate (23.5 g, 104 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 90 °C. After 1 h, the reaction was cooled in an ice bath, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was purified with silica gel chromatography (0-15% EtOAc in hexanes) to provide a white solid as 5-bromo-2-(piperidin-1-yl)pyridin-3-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 7.57 (1 H, d, *J*=2.2 Hz), 7.09 (1 H, d, *J*=2.3 Hz), 5.04 (2 H, s), 2.98 (4 H, m), 1.73 (4 H, m), 1.58 (2 H, m).

N-(5-Bromo-2-(piperidin-1-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



5-Bromo-2-(piperidin-1-yl)pyridin-3-amine (0.0537 g, 0.210 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.0632 g, 0.217 mmol), and hydrochloric acid, 4.0M in 1,4-dioxane (0.05 mL, 0.200 mmol) were stirred in NMP (0.50 mL) then microwaved at 150 °C. After an additional 4 h, the reaction was diluted with EtOAc and washed once with satd aq. sodium bicarbonate and once with brine. After drying over anhydrous sodium sulfate, filtration, and concentration, the brown residue was purified with silica gel chromatography (0-40% EtOAc in hexanes) to yield mostly N-(5-bromo-2-(piperidin-1-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 510.2 (M + 1).

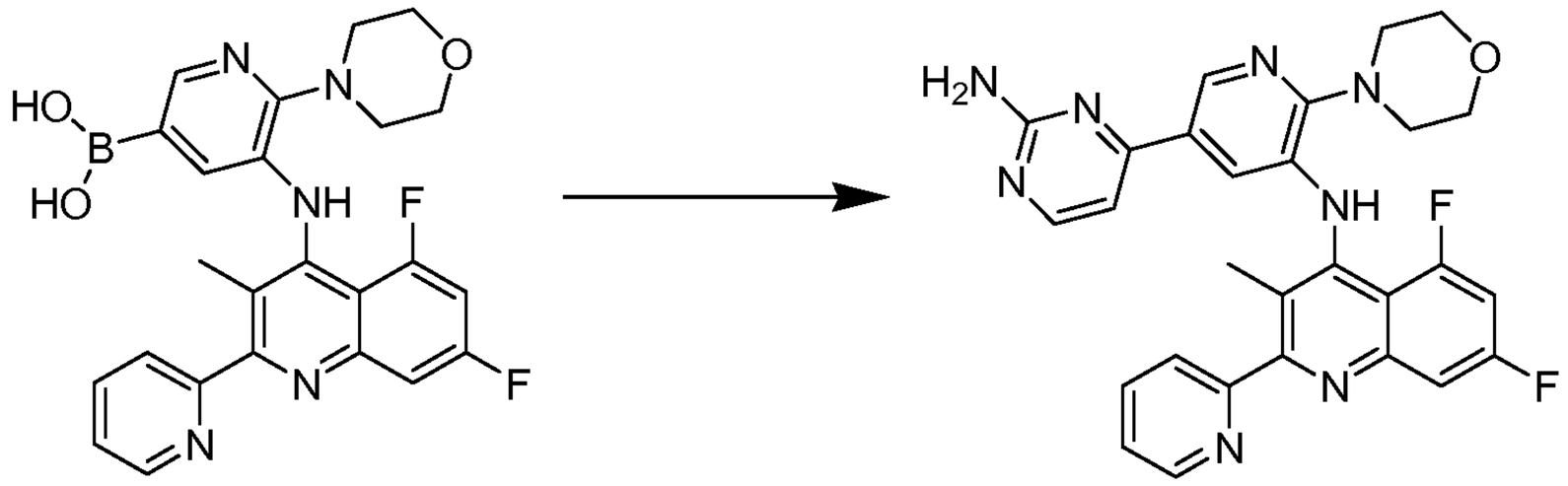
5,7-Difluoro-3-methyl-N-(5-(4-morpholinyl)-2-(1-piperidinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



A stirred mixture of N-(5-bromo-2-(piperidin-1-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.0241 g, 0.047 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.0048 g, 5.24 μmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (0.0049 g, 10.28 μmol), and sodium tert-butoxide (0.015g, 0.15 mmol) in dry toluene (0.5 mL) was purged three times with argon and placed under vacuum three times. Before heating, morpholine (0.02 mL, 0.23

mmol) was added via syringe, then the mixture was heated to 100 °C. After 21 h, the reaction was cooled to rt, then diluted with water and extracted three times with EtOAc. The organic extractions were combined and washed twice with brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. After dissolving in MeOH then syringe filtration, the mixture was purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution) to yield 5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-2-(1-piperidinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine as a TFA salt. ^{1}H NMR (400 MHz, MeOH) δ ppm 8.79 (1 H, d, *J*=4.3 Hz), 8.13 (1 H, td, *J*=7.7, 1.8 Hz), 7.92 (1 H, d, *J*=7.8 Hz), 7.62 - 7.69 (2 H, m), 7.52 (1 H, d, *J*=2.7 Hz), 7.37 (1 H, ddd, *J*=13.4, 8.9, 2.7 Hz), 6.95 (1 H, d, *J*=2.7 Hz), 3.82 (4 H, m), 3.28 (8 H, m), 2.17 (3 H, s), 1.64 (6 H, m). Mass Spectrum (ESI) m/e = 517.3 (M + 1).

Example 58: N-(5-(2-Amino-4-pyrimidinyl)-2-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

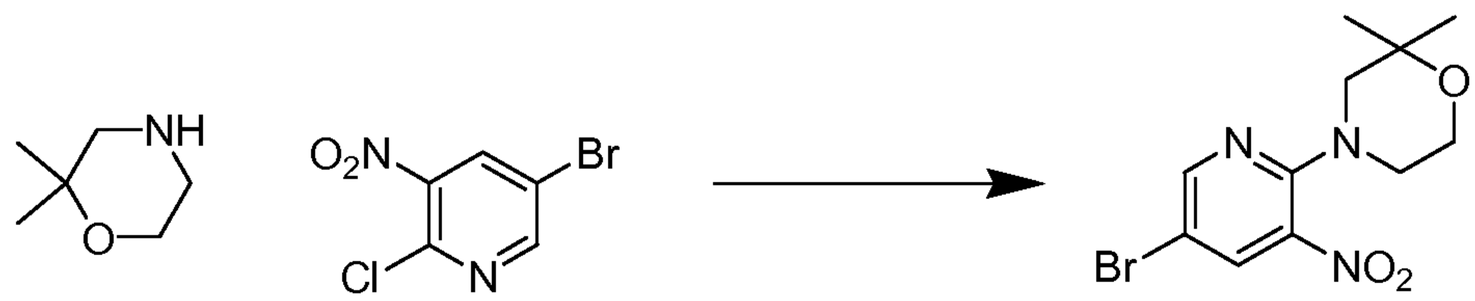


A solution of dichlorobis(triphenylphosphine)palladium(ii) (19.5 mg, 0.028 mmol), sodium carbonate (88 mg, 0.83 mmol), 2-amino-4-chloropyrimidine (35.9 mg, 0.28 mmol), 5-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-6-morpholinopyridin-3-ylboronic acid (0.28 mmol; described herein), 1,4-dioxane (6 mL), and water (1.5 mL) was heated in a microwave at 120 °C for 60 min. The reaction was then partitioned between EtOAc and water, and the organic layer dried (magnesium sulfate) and concentrated. Chromatography afforded N-(5-(2-amino-4-pyrimidinyl)-2-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.73 - 8.79 (1 H, m), 8.58 (1 H, d, *J*=2.3 Hz), 8.28 (1 H, d, *J*=5.1 Hz), 7.85 - 7.96 (2 H, m), 7.63 - 7.70 (1 H, m), 7.48 - 7.59 (2 H, m), 7.41 (1 H, ddd, *J*=6.8,

4.7, 2.2 Hz), 6.98 - 7.10 (2 H, m), 5.35 (2 H, br. s.), 3.95 (4 H, d, *J*=2.3 Hz), 3.10-3.70 (4 H, m), 2.22 (3 H, s). Mass Spectrum (ESI) m/e = 527.2 (M + 1).

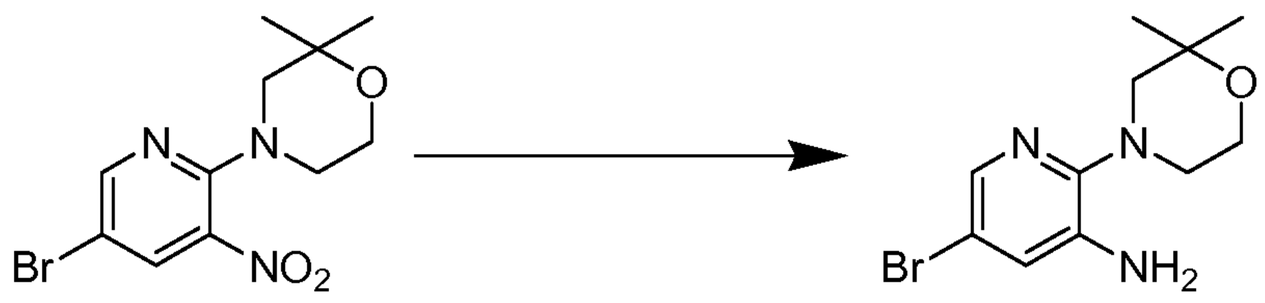
Example 59: Preparation of N-(2-(2,2-dimethyl-4-morpholinyl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

4-(5-Bromo-3-nitropyridin-2-yl)-2,2-dimethylmorpholine



To a 100 mL round bottom flask containing 5-bromo-2-chloro-3-nitropyridine (2.00 g, 8.43 mmol) in DMSO (10 mL) was added 2,2-dimethylmorpholine (commercially available from ChemBridge Corporation) (1.9 mL, 16.9 mmol) dropwise. The reaction was heated to 60 °C and monitored with TLC and LC-MS. After 2.5 h, LC-MS showed that the reaction was complete. The mixture was cooled to rt then diluted with water. After extracting three times with EtOAc, the organic layers were combined then washed with brine and dried over anhydrous magnesium sulfate. After filtration, the mixture was concentrated under reduced pressure to afford an orange oil as 4-(5-bromo-3-nitropyridin-2-yl)-2,2-dimethylmorpholine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.34 (1 H, d, *J*=2.2 Hz), 8.25 (1 H, d, *J*=2.2 Hz), 3.87 (2 H, m), 3.36 (4 H, m), 1.26 (6 H, s).

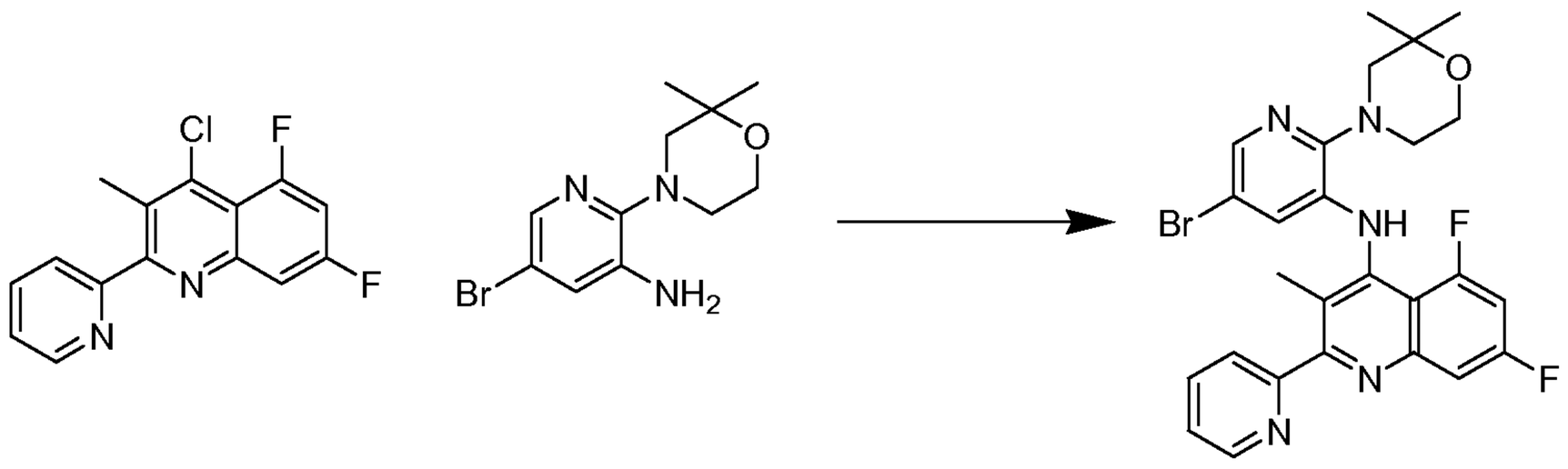
5-Bromo-2-(2,2-dimethylmorpholino)pyridin-3-amine



To a stirred mixture of 4-(5-bromo-3-nitropyridin-2-yl)-2,2-dimethylmorpholine (2.22 g, 7.03 mmol) in EtOAc (30 mL) was added tin(II) chloride dihydrate (8.94 g, 39.6 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 90 °C. After 1 h, the reaction was cooled to rt, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced

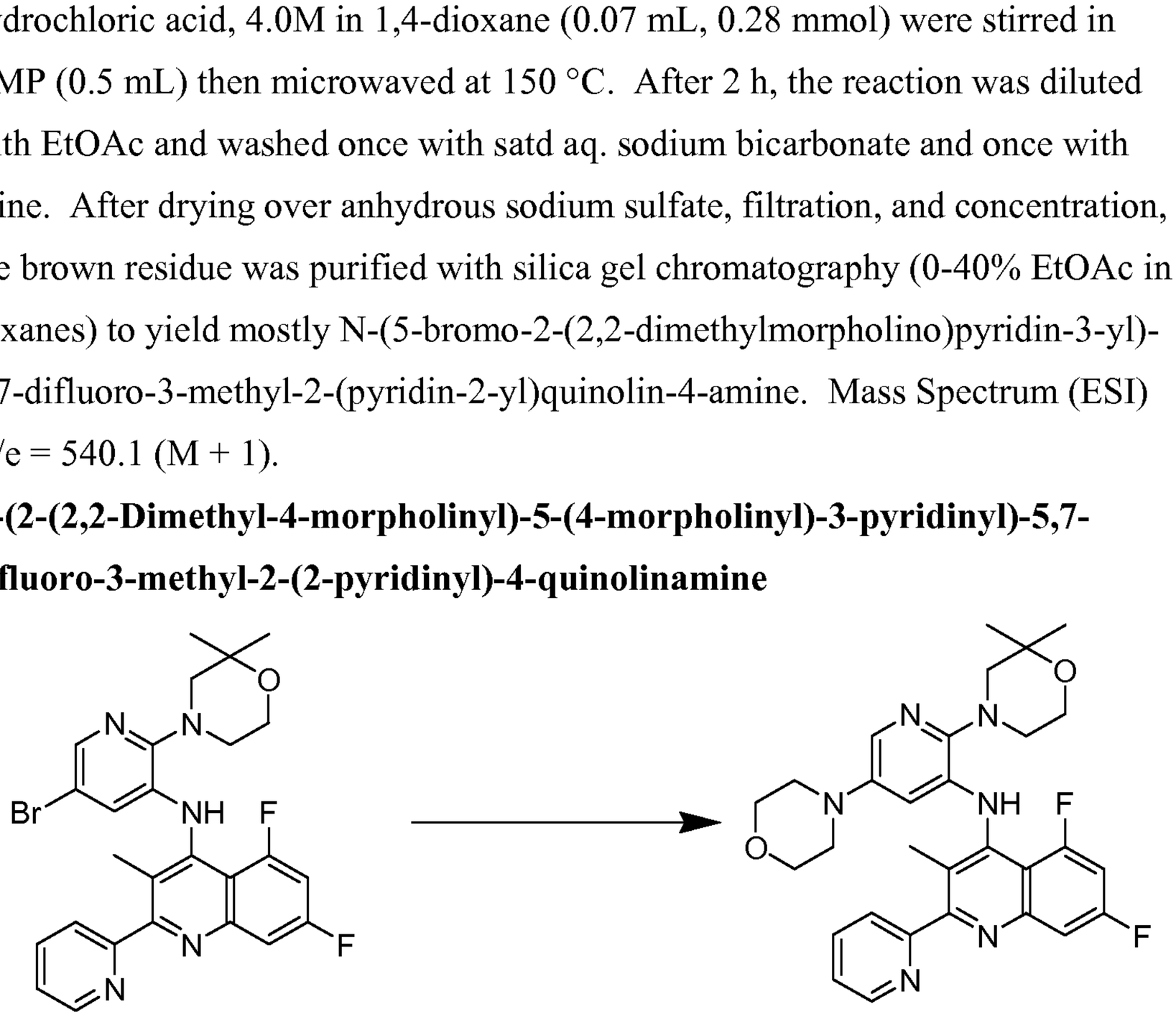
pressure. The residue was purified with silica gel chromatography (0-35% EtOAc in hexanes) to provide a colorless film as 5-bromo-2-(2,2-dimethylmorpholino)-pyridin-3-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 7.59 (1 H, d, *J*=2.2 Hz), 7.13 (1 H, d, *J*=2.3 Hz), 5.10 (2 H, s), 3.83 (2 H, m), 2.90 (2 H, m), 2.77 (2 H, s), 1.24 (6 H, s).

N-(5-Bromo-2-(2,2-dimethylmorpholino)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



5-Bromo-2-(2,2-dimethylmorpholino)pyridin-3-amine (0.087 g, 0.31 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.071 g, 0.25 mmol), and hydrochloric acid, 4.0M in 1,4-dioxane (0.07 mL, 0.28 mmol) were stirred in NMP (0.5 mL) then microwaved at 150 °C. After 2 h, the reaction was diluted with EtOAc and washed once with satd aq. sodium bicarbonate and once with brine. After drying over anhydrous sodium sulfate, filtration, and concentration, the brown residue was purified with silica gel chromatography (0-40% EtOAc in hexanes) to yield mostly N-(5-bromo-2-(2,2-dimethylmorpholino)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 540.1 (M + 1).

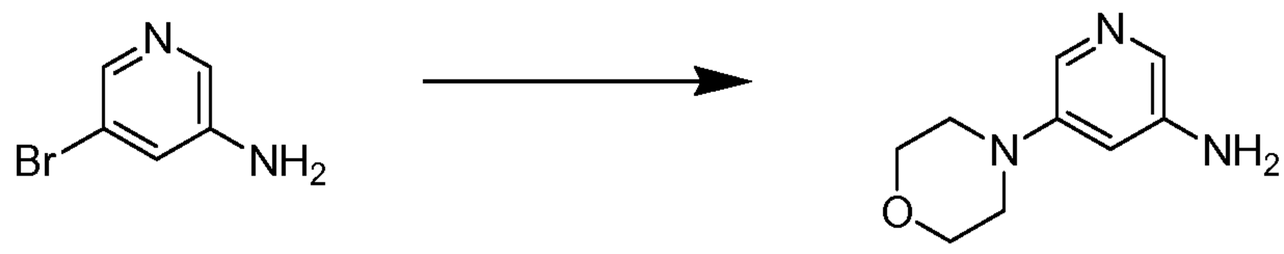
N-(2-(2,2-Dimethyl-4-morpholinyl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



A stirred mixture of N-(5-bromo-2-(2,2-dimethylmorpholino)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.061 g, 0.11 mmol), 2-dicyclohexylphosphino-2',4',6',-tri-i-propyl-1,1'-biphenyl (0.011 g, 0.023 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.011 g, 0.012 mmol), and sodium tert-butoxide (0.034 g, 0.35 mmol) in dry toluene (1.0 mL) was purged three times with argon and placed under vacuum three times. Before heating, morpholine (0.05 mL, 0.57 mmol) was added via syringe, then the mixture was heated to 100 °C. After 21 h, the reaction was cooled to rt, then diluted with water and extracted three times with EtOAc. The organic extractions were combined and washed twice with brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. After dissolving in MeOH then syringe filtration, the mixture was purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium carbonate solution and once with brine, the solvent was removed under reduced pressure to yield N-(2-(2,2-dimethyl-4-morpholinyl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, MeOH) δ ppm 8.71 (1 H, d, *J*=5.1 Hz), 8.06 (1 H, td, *J*=7.7, 1.8 Hz), 7.84 (1 H, d, *J*=7.8 Hz), 7.64 (3 H, m), 7.29 (1 H, ddd, *J*=13.7, 9.0, 2.3 Hz), 6.53 (1 H, d, *J*=2.7 Hz), 4.03 (7 H, m), 3.16 (7 H, m), 2.10 (3 H, s), 1.41 (6 H, m). Mass Spectrum ESI (pos.) m/e: 547.3 $(M+H)^+$.

Example 60: Preparation of 5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine

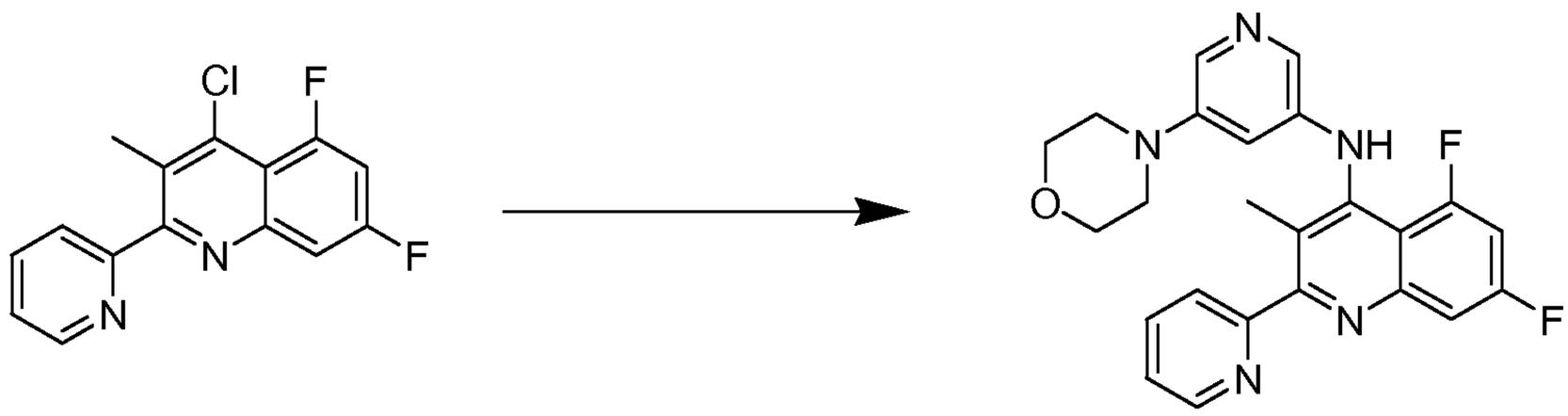
5-Morpholinopyridin-3-amine



To a stirred solution of 5-bromopyridin-3-amine (1.5 g, 8.67 mmol), X-Phos (0.33 g, 0.69 mmol), tris(dibenzylideneacetone)dipalladium(0) (0.32 g, 0.35 mmol) and morpholine (3.78 g, 43.3 mmol) in THF (17.3 mL) was added a 1.0M solution of lithium bis(trimethylsilyl)amide in THF (47.7 mL, 47.7 mmol). The resulting mixture was heated to 65 °C and stirring continued for 3 h. After which, the

reaction was cooled to rt and then poured into water (100 mL) and extracted with EtOAc (2 x 150 mL) and DCM (2 x 150 mL). The combined organic layers were dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on silica gel (0 to 100% DCM in EtOAc) to give 5-morpholinopyridin-3-amine. Mass Spectrum (ESI) m/e = 180.1 (M + 1).

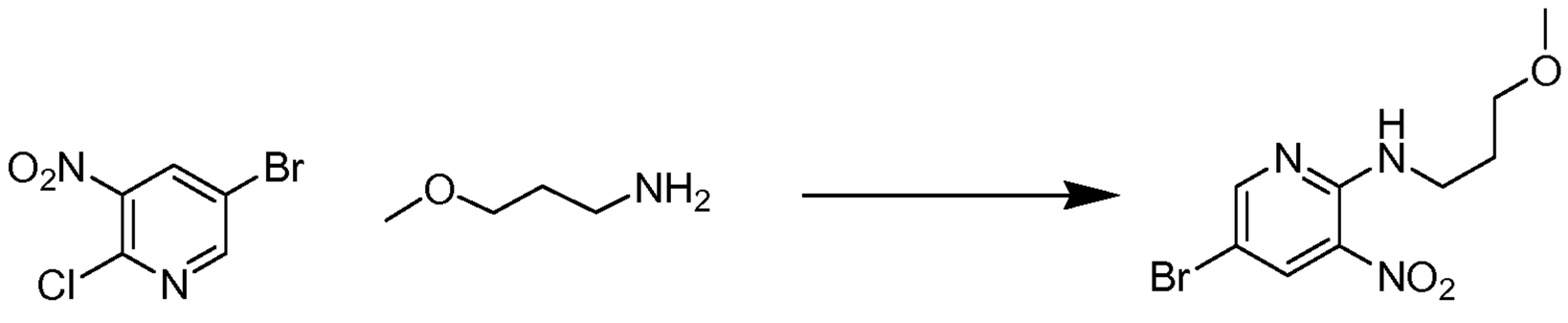
5,7-Difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



To a stirred solution of X-Phos (0.026 g, 0.055 mmol), 5-morpholinopyridin-3-amine (0.074 g, 0.413 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinoline (0.10 g, 0.344 mmol) and tris(dibenzylideneacetone)dipalladium(0) (0.013 g, 0.014 mmol) in toluene (3.44 mL) was added sodium t-butoxide (0.083 g, 0.86 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. The reaction was then cooled to rt and diluted with water (10 mL). The mixture was extracted with EtOAc (2 x 10 mL) and DCM (1 x 10 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate, filtered and concentrated *in vacuo*. The crude product was purified by column chromatography on basic alumina (0 to 50% EtOAc in hexanes) to give the desired product 5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.70 (1 H, d, *J*=4.5 Hz), 7.95 (1 H, s), 7.78 - 7.92 (3 H, m), 7.62 (1 H, d, *J*=9.8 Hz), 7.33 - 7.43 (1 H, m), 6.97 - 7.14 (2 H, m), 6.60 (1 H, br. s.), 3.79 - 3.94 (4 H, m), 3.12 - 3.30 (4 H, m), 2.16 (3 H, s). Mass Spectrum (ESI) m/e = 434.2 (M + 1).

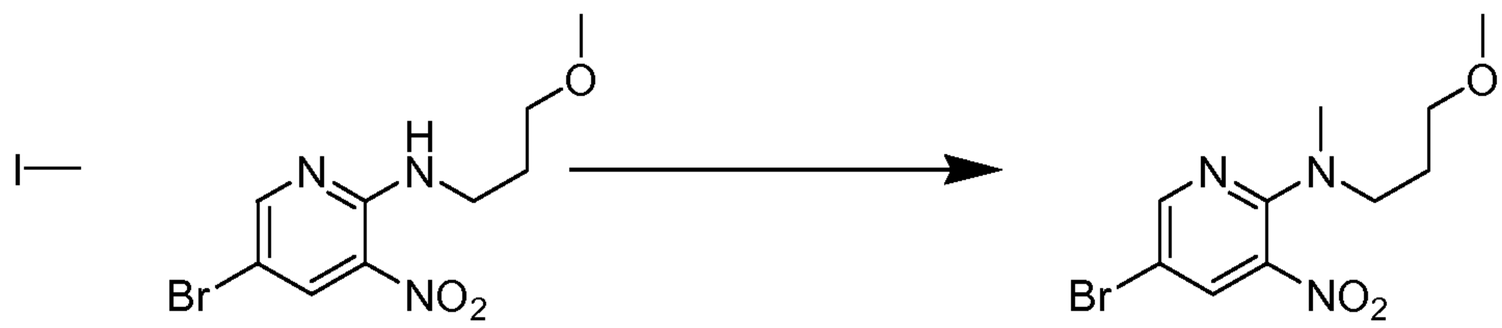
Example 61: Preparation of N-3-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-N-2-(3-methoxypropyl)-N-2-methyl-5-(4-morpholinyl)-2,3-pyridinediamine

5-Bromo-N-(3-methoxypropyl)-3-nitropyridin-2-amine



To a 100 mL round bottom flask containing 5-bromo-2-chloro-3-nitropyridine (5.12 g, 21.6 mmol) in DMSO (20.5 mL) was added 3-methoxypropylamine (4.40mL, 43.1 mmol) dropwise. The reaction was heated to 60 °C and monitored with TLC and LC-MS. After 2.5 h, LC-MS showed that the reaction was complete. The mixture was cooled to rt then diluted with water. After extracting three times with EtOAc, the organic layers were combined then washed with brine and dried over anhydrous magnesium sulfate. After filtration, the mixture was concentrated *in vacuo* to give a light yellow brown solid as 5-bromo-N-(3-methoxypropyl)-3-nitropyridin-2-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.62 (1 H, br. s.), 8.54 (1 H, d, *J*=2.3 Hz), 8.43 (1 H, d, *J*=2.3 Hz), 3.69 - 3.78 (2 H, m), 3.56 (2 H, t, *J*=5.7 Hz), 3.40 (3 H, s), 1.96 (2 H, dt, *J*=12.2, 6.2 Hz).

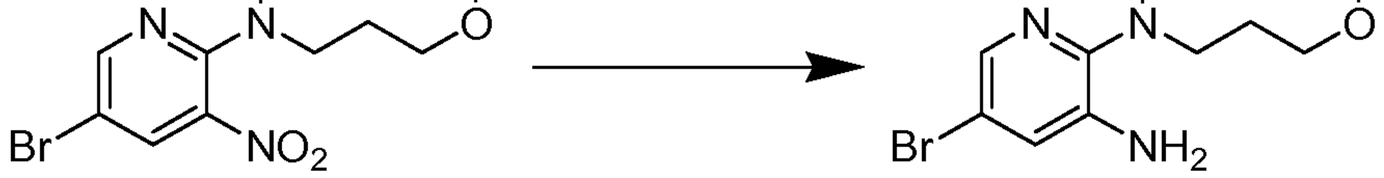
5-Bromo-N-(3-methoxypropyl)-N-methyl-3-nitropyridin-2-amine



A dry round bottom flask containing 5-bromo-N-(3-methoxypropyl)-3-nitropyridin-2-amine (1.0 g, 3.45 mmol) in dry DMF (4.5 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (0.28 g, 7.02 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then iodomethane (0.66 mL, 10.6 mmol) was added dropwise. Upon complete addition, the mixture was allowed to warm to 23 °C. After 19 h, the reaction was carefully diluted with water then extracted five times with EtOAc. The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-25% EtOAc in hexanes) to afford a light yellow oil as 5-bromo-N-(3-methoxy-

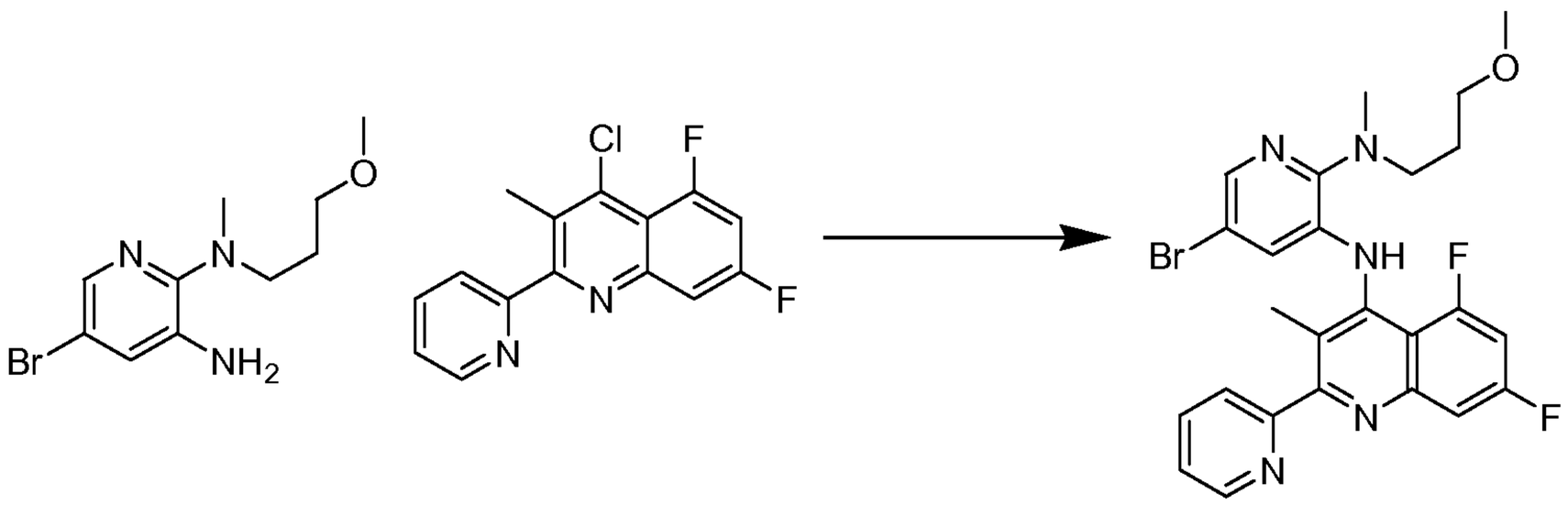
propyl)-N-methyl-3-nitropyridin-2-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.31 (1 H, d, *J*=2.3 Hz), 8.21 (1 H, d, *J*=2.3 Hz), 3.79 (2 H, m), 3.47 (2 H, m), 3.33 (3 H, s), 2.86 (3 H, s), 2.01 (2 H, m).

5-Bromo-N2-(3-methoxypropyl)-N2-methylpyridine-2,3-diamine



To a stirred mixture of 5-bromo-N-(3-methoxypropyl)-N-methyl-3-nitropyridin-2-amine (0.76 g, 2.51 mmol) in EtOAc (10 mL) was added tin(II) chloride dihydrate (2.84 g, 12.6 mmol). Upon complete addition of the reducing agent, the mixture was carefully heated to 90 °C. After 1 h, the reaction was cooled to rt, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was purified with silica gel chromatography (0-50% EtOAc in hexanes) to provide a colorless liquid as 5-bromo-N2-(3-methoxypropyl)-N2-methylpyridine-2,3-diamine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 7.56 (1 H, d, *J*=2.3 Hz), 7.06 (1 H, d, *J*=2.2 Hz), 5.16 (2 H, s), 3.35 (2 H, t, *J*=6.2 Hz), 3.19 (3 H, s), 3.05 (2 H, m), 2.61 (3 H, s), 1.75 (2 H, m).

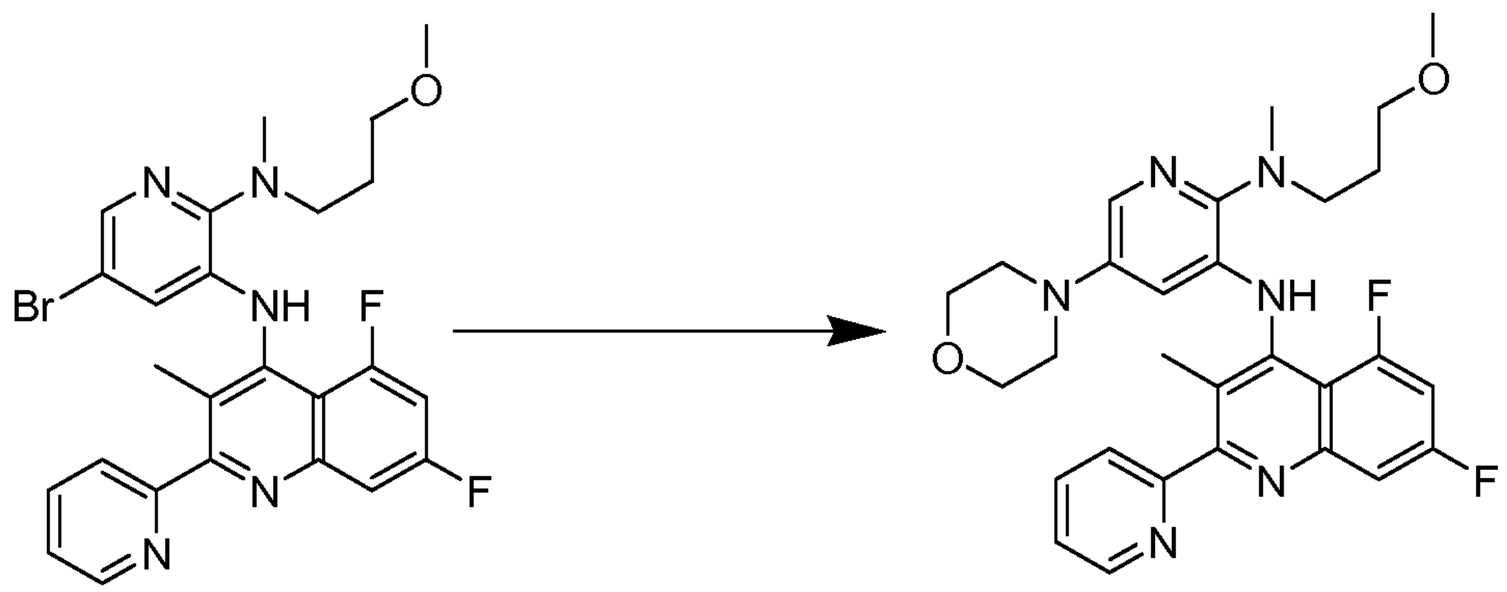
5-Bromo-N3-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-yl)-N2-(3-methoxypropyl)-N2-methylpyridine-2,3-diamine



A dry flask containing 5-bromo-N2-(3-methoxypropyl)-N2-methylpyridine-2,3-diamine (0.16 g, 0.59 mmol) in dry DMF (4.0 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.22 g, 0.74 mmol) was added in portions. Upon

complete addition, the mixture was allowed to warm to 75 °C. After 22 h, the reaction was carefully diluted with water then extracted five times with 5% MeOH in DCM. The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-10% of 89:9:1 DCM: MeOH: ammonium hydroxide solution in DCM) to afford an amorphous solid as mostly 5-bromo-N3-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-yl)-N2-(3-methoxypropyl)-N2-methylpyridine-2,3-diamine. Mass Spectrum (ESI) m/e = 528.1 (M + 1).

N-3-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-N-2-(3-methoxypropyl)-N-2-methyl-5-(4-morpholinyl)-2,3-pyridinediamine

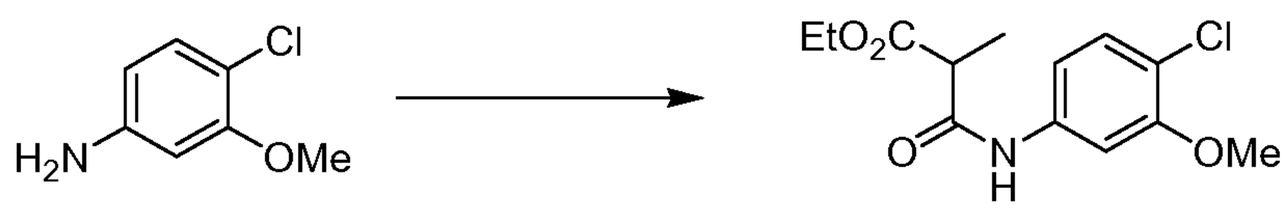


A stirred mixture of 5-bromo-N3-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-yl)-N2-(3-methoxypropyl)-N2-methylpyridine-2,3-diamine (0.11 g, 0.21 mmol), tris(dibenzylideneacetone)dipalladium (0) (amount?), 2-(dicyclohex-ylphosphino)-2,4,6,-tri-i-propyl-1,1-biphenyl (amount?), and sodium tert-butoxide in dry toluene (3.0 mL)was purged three times with argon and placed under vacuum three times. Before heating, was added via syringe, then the mixture was heated to 100 °C. After 19 h, the reaction was cooled to rt then treated with 1 M NaOH solution. After extracting twice with DCM:MeOH (95:5), the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on silica gel (0-65% of 89:9:1 DCM: MeOH: ammonium hydroxide solution in DCM) to afford a light orange film that was further purified with HPLC 10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution. The desired fractions (Prep. HPLC Retention time was -10.5 min) were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was

removed under reduced pressure to yield a light yellow solid as N-3-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-N-2-(3-methoxypropyl)-N-2-methyl-5-(4-morpholinyl)-2,3-pyridinediamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.76 (1 H, m), 7.95 (2 H, m), 7.70 (1 H, d, *J*=8.8 Hz), 7.66 (2 H, m), 7.38 (1 H, ddd, *J*=6.8, 4.8, 2.1 Hz), 7.04 (1 H, m), 6.38 (1 H, d, *J*=2.5 Hz), 3.86 (4 H, m), 3.49 (2 H, t, *J*=6.3 Hz), 3.27 (3 H, s), 3.26 (2 H, m), 3.06 (4 H, dd, *J*=5.7, 3.9 Hz), 2.81 (3 H, s), 2.21 (3 H, s), 1.86 (2 H, quin, *J*=6.7 Hz). Mass Spectrum ESI (pos.) m/e: 535.3 $(M+H)^+$.

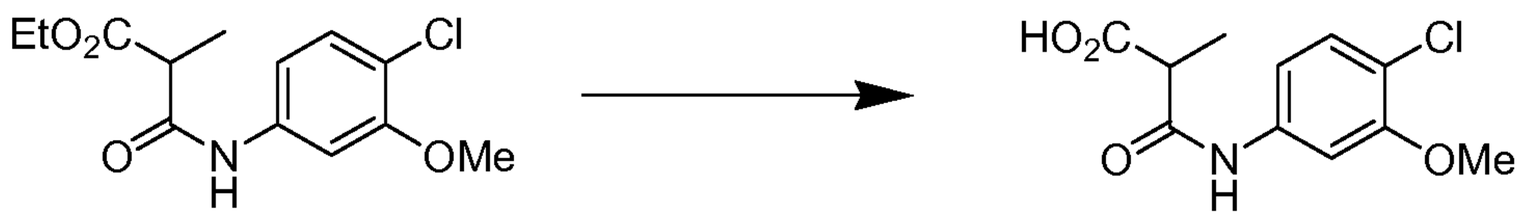
Example 62: Preparation of 6-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-methoxy-3-methyl-2-(2-pyridinyl)-4-quinolinamine

Ethyl 3-(4-chloro-3-methoxyphenylamino)-2-methyl-3-oxopropanoate



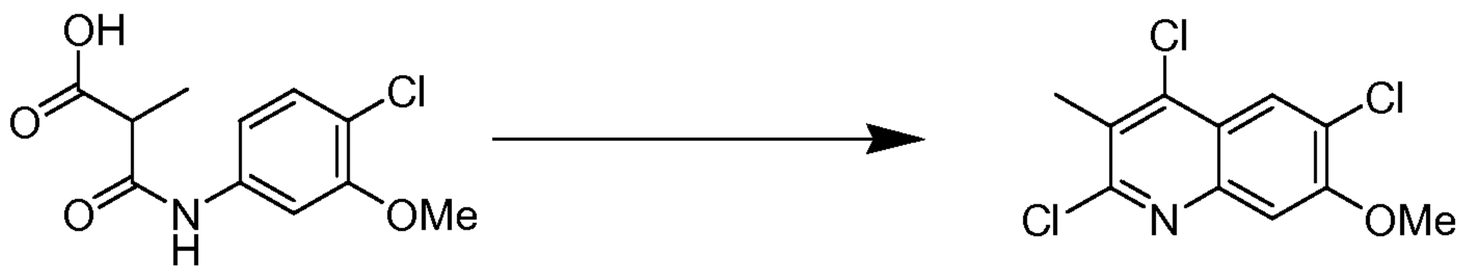
Prepared according to Procedure A using diethyl 2-methylmalonate (4.91 mL, 28.6 mmol), pyridine (3.1 mL) and 4-chloro-3-methoxyaniline (3.00 g, 19.04 mmol). The reaction mixture was heated for 5 days. The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(4-chloro-3-methoxyphenylamino)-2-methyl-3-oxopropanoate. Mass Spectrum (ESI) m/e = 286.1 (M + 1).

3-(4-Chloro-3-methoxyphenylamino)-2-methyl-3-oxopropanoic acid



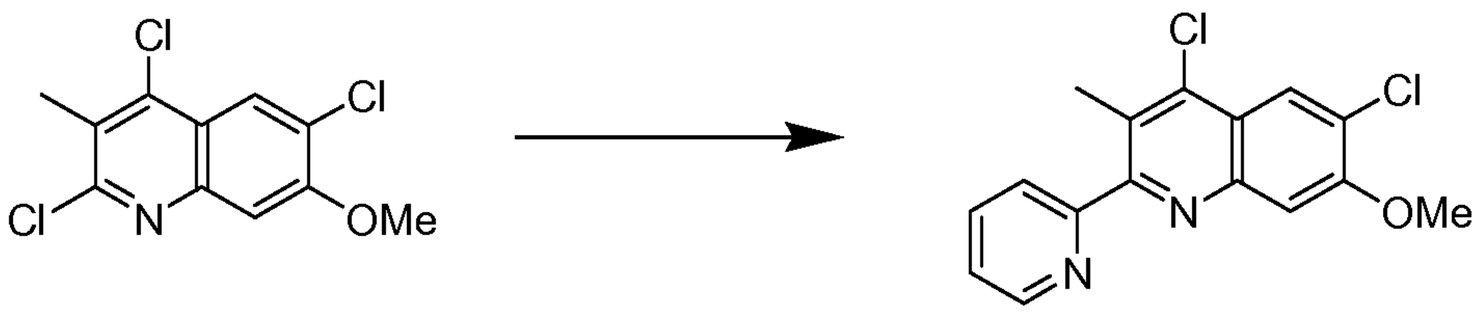
Prepared according to Procedure B using ethyl 3-(4-chloro-3-methoxyphenyl-amino)-2-methyl-3-oxopropanoate (3.7 g, 12.95 mmol) in THF (13.0 mL) to give 3-(4-chloro-3-methoxyphenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 258.1 (M + 1).

2,4,6-Trichloro-7-methoxy-3-methylquinoline



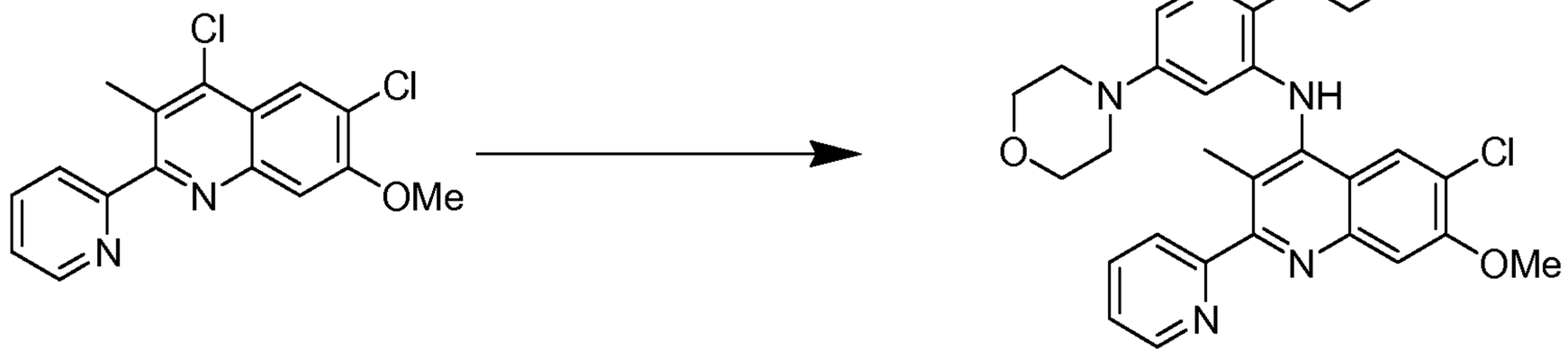
The diol was prepared according to Procedure C using 3-(4-chloro-3-methoxy-phenylamino)-2-methyl-3-oxopropanoic acid (2.3 g, 8.93 mmol) and poly-phosphoric acid (10 mL, 7.03 mmol) to give 6-chloro-7-methoxy-3-methyl-quinoline-2,4-diol. The diol was used crude in the next reaction. The trichloride was prepared according to Procedure D using 6-chloro-7-methoxy-3-methyl-quinoline-2,4-diol (1.4 g, 6.68 mmol) and phosphorus oxychloride (7.78 mL, 83 mmol) to give 2,4,6-trichloro-7-methoxy-3-methylquinoline. Mass Spectrum (ESI) m/e = 276.0 (M + 1).

4,6-Dichloro-7-methoxy-3-methyl-2-(pyridin-2-yl)quinoline



The dichloride was prepared according to Procedure E using 2,4,6-trichloro-7-methoxy-3-methylquinoline (0.69 g, 2.49 mmol), 2-(tributylstannyl)pyridine (1.01 mL, 2.74 mmol), palladium tetrakistriphenylphosphine (0.29 g, 0.25 mmol) in toluene (5.00 mL) to give 4,6-dichloro-7-methoxy-3-methyl-2-(pyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 319.0 (M + 1).

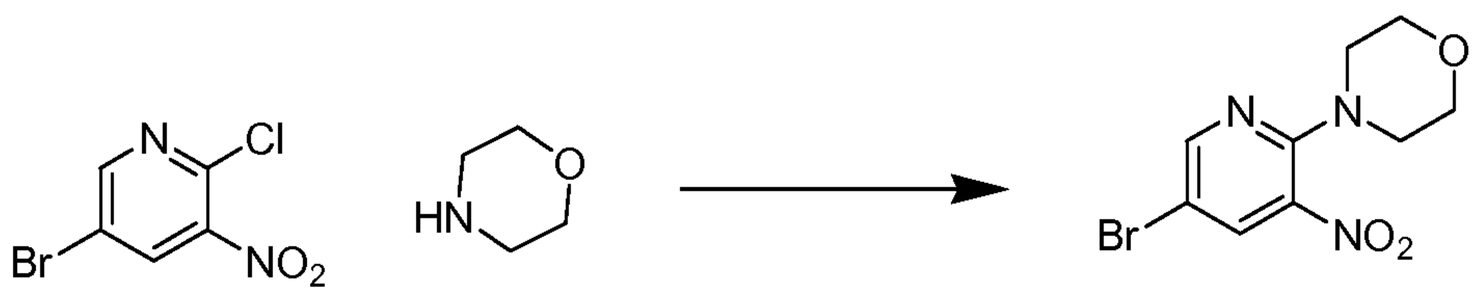
6-Chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-methoxy-3-methyl-2-(2-pyridinyl)-4-quinolinamine



To a stirred solution of X-Phos (0.024 g, 0.050 mmol), 2,5-dimorpholinopyridin-3-amine (0.099 g, 0.38 mmol), 4,6-dichloro-7-methoxy-3-methyl-2-(pyridin-2-yl)-quinoline (0.10 g, 0.31 mmol) and tris(dibenzylideneacetone)dipalladium(0) (0.011 g, 0.013 mmol) in toluene (3.13 mL) was added sodium t-butoxide (0.075 g, 0.78 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. The reaction was then cooled to rt and diluted with water (25 mL). The mixture

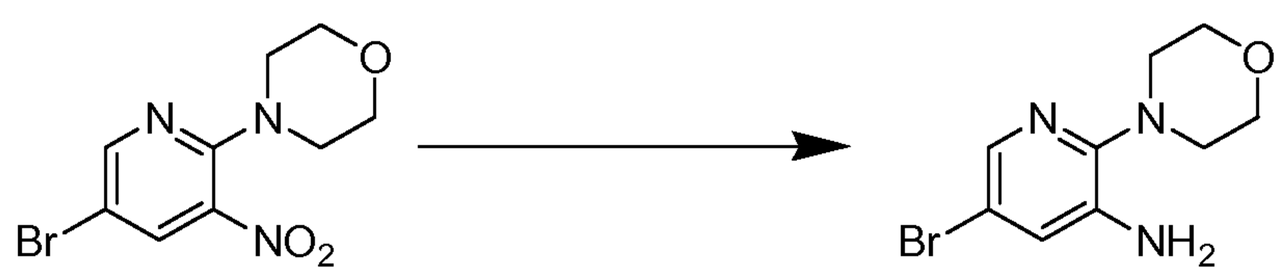
was extracted with EtOAc (2 x 10 mL) and DCM (10 mL). The organic layers were combined and washed with brine (20 mL) and dried over magnesium sulfate. The crude product was purified by column chromategraphy on basic alumina (0 to 50% EtOAc) to give the desired product 6-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-methoxy-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.72 - 8.79 (1 H, m), 7.80 - 7.96 (3 H, m), 7.63 (2 H, br s), 7.37 - 7.45 (1 H, m), 7.27 (1 H, m), 6.79 (1 H, br. s.), 6.27 (1 H, m), 4.06 (3 H, s), 3.93 (4 H, t, *J*=4.6 Hz), 3.71 - 3.81 (4 H, m), 3.24 (4 H, br. s.), 2.92 - 3.00 (4 H, m), 2.35 (3 H, s). Mass Spectrum (ESI) m/e = 547.2 (M + 1).

Example 63: Preparation of 4-amino-6-(5-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-6-(4-morpholinyl)-3-pyridinyl)-5-pyrimidinecarbonitrile



To a vial containing 5-bromo-2-chloro-3-nitropyridine (0.99 g, 4.16 mmol) in DMSO (4.0 mL) was added morpholine (0.8 mL, 9.19 mmol) dropwise. The reaction was stirred at 23 °C and monitored with TLC and LC-MS. After 20 h, LC-MS showed that the reaction was complete, then the mixture was diluted with water. After extracting three times with EtOAc, the organic layers were combined then washed with brine and dried over anhydrous magnesium sulfate. After filtration, the mixture was concentrated *in vacuo* to afford a yellow-orange solid as 4-(5-bromo-3-nitropyridin-2-yl)morpholine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 8.53 (1 H, d, *J*=2.3 Hz), 8.47 (1 H, d, *J*=2.3 Hz), 3.70 (4 H, m), 3.41 (4 H, m).

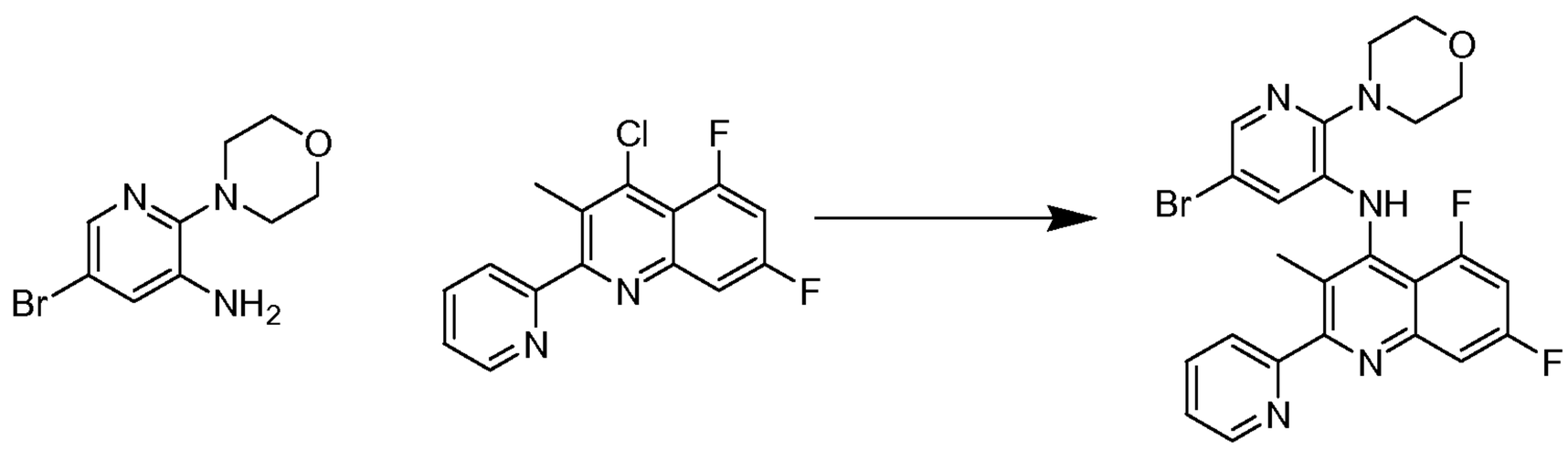
5-Bromo-2-morpholinopyridin-3-amine



To a stirred mixture of 4-(5-bromo-3-nitropyridin-2-yl)morpholine (1.02 g, 3.54 mmol) in EtOAc (30 mL) was added tin(II) chloride dihydrate (4.01 g, 17.77 mmol) in portions. Upon complete addition of the reducing agent, the mixture

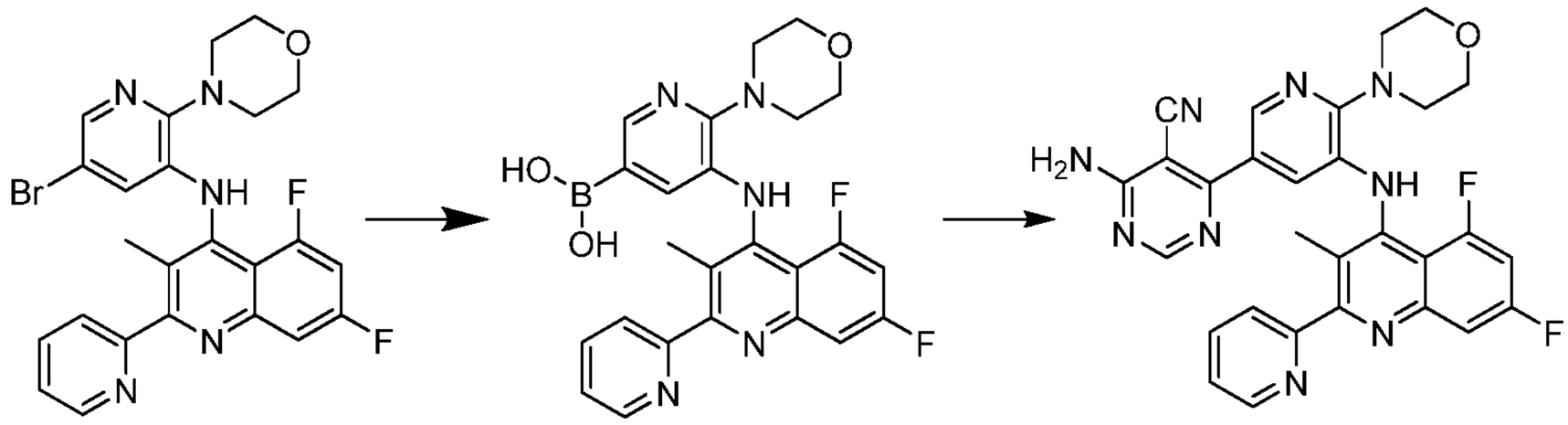
was carefully heated to 90 °C. After 2 h, the reaction was cooled to rt and diluted with ethyl aceate, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was identified as 5-bromo-2-morpholino-pyridin-3-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 7.59 (1 H, d, *J*=2.0 Hz), 7.12 (1 H, d, *J*=2.0 Hz), 5.19 (2 H, s), 3.80 (4 H, m), 3.02 (4 H, m).

N-(5-Bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A dry flask containing 5-bromo-2-morpholinopyridin-3-amine (0.3282 g, 1.272 mmol) in dry DMF (10.0 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (0.125 g, 3.12 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.46 g, 1.57 mmol) was added in portions. Upon complete addition, the mixture was warmed to 60 °C. After 18 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted five times with DCM:MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the black residue was treated with MeOH and placed on the rotovap. (without vac.) in a 45 °C water bath. After 30 min, the solid was filtered and rinsed twice with MeOH to afford a tan solid as N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 512.1 (M + 1).

4-Amino-6-(5-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-6-(4-morpholinyl)-3-pyridinyl)-5-pyrimidinecarbonitrile

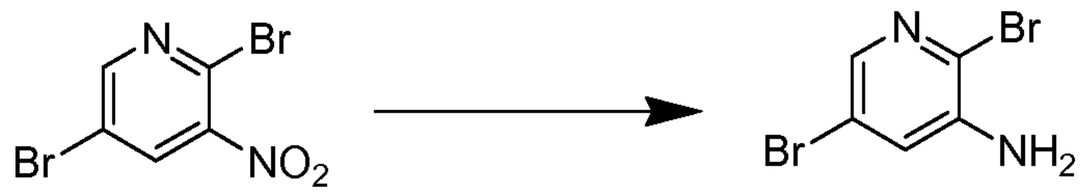


A stirred mixture of N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.23 g, 0.45 mmol), 1,1'-bis (diphenylphosphino)ferrocene-palladium(II)dichloride DCM complex (0.037 g, 0.046 mmol), bis(pinacolato)diboron (0.23 g, 0.91 mmol), and potassium acetate (0.14 g, 1.4 mmol) in dry DMF (5.0 mL) was purged three times with argon and placed under vacuum three times, then the mixture was heated to 100 °C. After 2.5 h, the mixture was cooled to rt and used as is without purification. Mass Spectrum (ESI) m/e = 478.1 (M + 1). A stirred mixture of 4-amino-6-chloropyrimidine-5-carbonitrile (0.047 g, 0.30 mmol), mostly 5-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-6-morpholinopyridin-3-ylboronic acid (0.22 g, 0.45 mmol), tetrakis(triphenylphosphine)palladium (0.035 g, 0.030 mmol), and 2.0M sodium carbonate (0.60 mL, 1.200 mmol) in DMF (5.00 mL) was purged three times with argon and placed under vacuum three times, then the mixture was heated to 100 °C. After 19 h, the reaction was cooled to rt then treated with 1M NaOH solution. After extracting twice with DCM:MeOH (95:5), the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on silica gel (0-65% of 89:9:1 DCM: MeOH: ammonium hydroxide solution in DCM) to afford a light orange film that was further purified with HPLC 10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution. The desired fractions (Prep. HPLC Retention time was -10.5 min) were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow solid 4-amino-6-(5-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-6-(4-morpholinyl)-3-

pyridinyl)-5-pyrimidinecarbonitrile. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.80 (1 H, m), 8.66 (1 H, d, *J*=2.3 Hz), 8.62 (1 H, s), 7.94 (2 H, m), 7.68 (1 H, d, *J*=8.6 Hz), 7.40 (1 H, ddd, *J*=6.9, 4.8, 2.0 Hz), 7.29 (1 H, d, *J*=2.0 Hz), 7.22 (1 H, d, *J*=11.0 Hz), 7.03 (1 H, ddd, *J*=13.4, 8.5, 2.7 Hz), 5.68 (2 H, s), 3.95 (4 H, br. s.), 3.62 (4 H, m), 2.30 (3 H, s). Mass Spectrum ESI (pos.) m/e: 552.1 $(M+H)^+$.

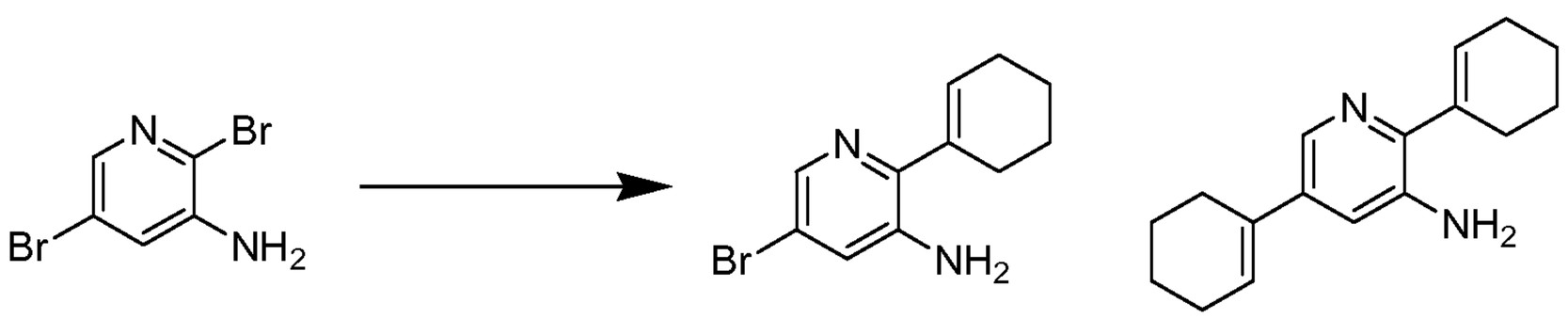
Example 64: Preparation of N-(2,5-di-1-cyclohexen-1-yl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

2,5-Dibromopyridin-3-amine



To a stirred mixture of 2,5-dibromo-3-nitropyridine (0.99 g, 3.50 mmol) in EtOAc (30.0 mL) was added tin(II) chloride dihydrate (4.02 g, 17.80 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 90 °C. After 2 h, the reaction was cooled to rt and diluted with ethyl aceate, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was identified as 2,5-dibromopyridin-3-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 7.65 (1 H, d, *J*=2.5 Hz), 7.27 (1 H, d, *J*=2.5 Hz), 5.82 (2H, br, s).

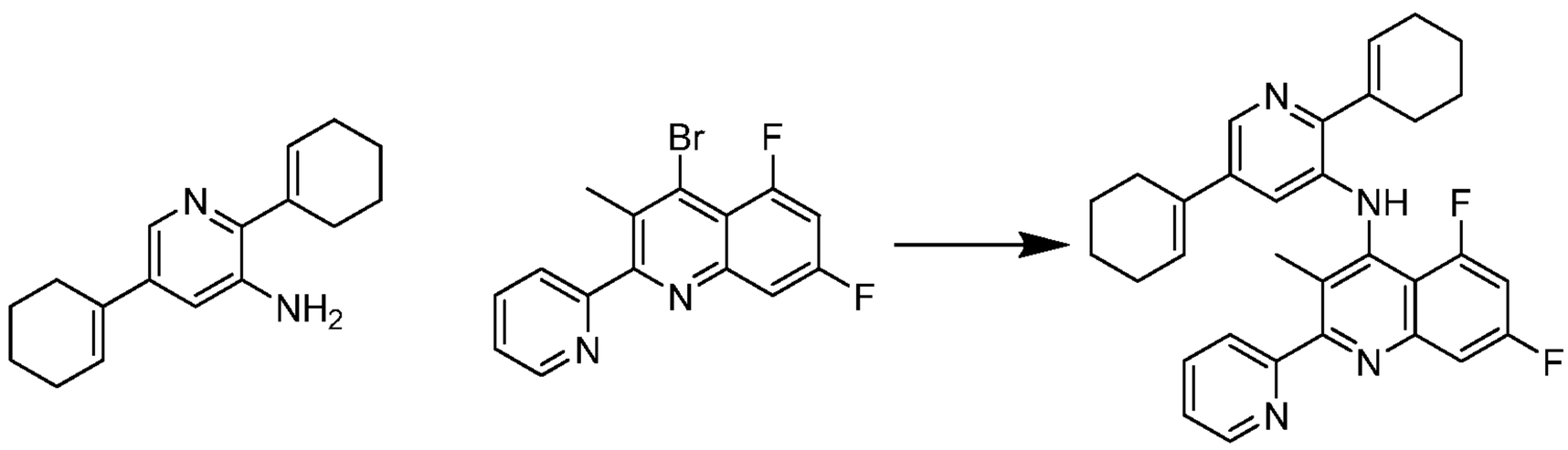
5-Bromo-2-cyclohexenylpyridin-3-amine and 2,5-dicyclohexenylpyridin-3-amine.



A stirred mixture of 2,5-dibromopyridin-3-amine (0.2135 g, 0.848 mmol), 1-cyclohexen-1-yl-boronic acid pinacol ester (0.30 mL, 1.40 mmol), tetrakis(tri-phenylphosphine)palladium (0.098 g, 0.084 mmol), and 2.0M sodium carbonate (2.0 mL, 4.00 mmol) in toluene (1.5 mL) and ethanol (0.5 mL) was heated to 90 °C. After 2.5 h, the reaction was cooled to rt then diluted with water. After

extraction with EtOAc, the organic extraction was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on silica gel (0-35 % EtOAc in hexanes) to afford a white solid as 5-bromo-2-cyclohexenyl-pyridin-3-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.01 (1 H, d, *J*=2.0 Hz), 7.10 (1 H, d, *J*=2.3 Hz), 6.00 (1 H, tt, *J*=3.7, 2.0 Hz), 3.96 (2 H, br. s.), 2.45 (2 H, m), 2.26 (2 H, m), 1.87 (4 H, m). 2,5-Dicyclohexenylpyridin-3-amine was also isolated. ^{1}H NMR (400 MHz,$CDCl_3$) δ ppm 8.07 (1 H, d, *J*=2.0 Hz), 6.95 (1 H, d, *J*=2.0 Hz), 6.16 (1 H, m), 6.05 (1 H, m), 3.81 (2 H, br. s.), 2.48 (4 H, m), 2.27 (4 H, m), 1.87 (8 H, m).

N-(2,5-Di-1-cyclohexen-1-yl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridin-yl)-4-quinolinamine

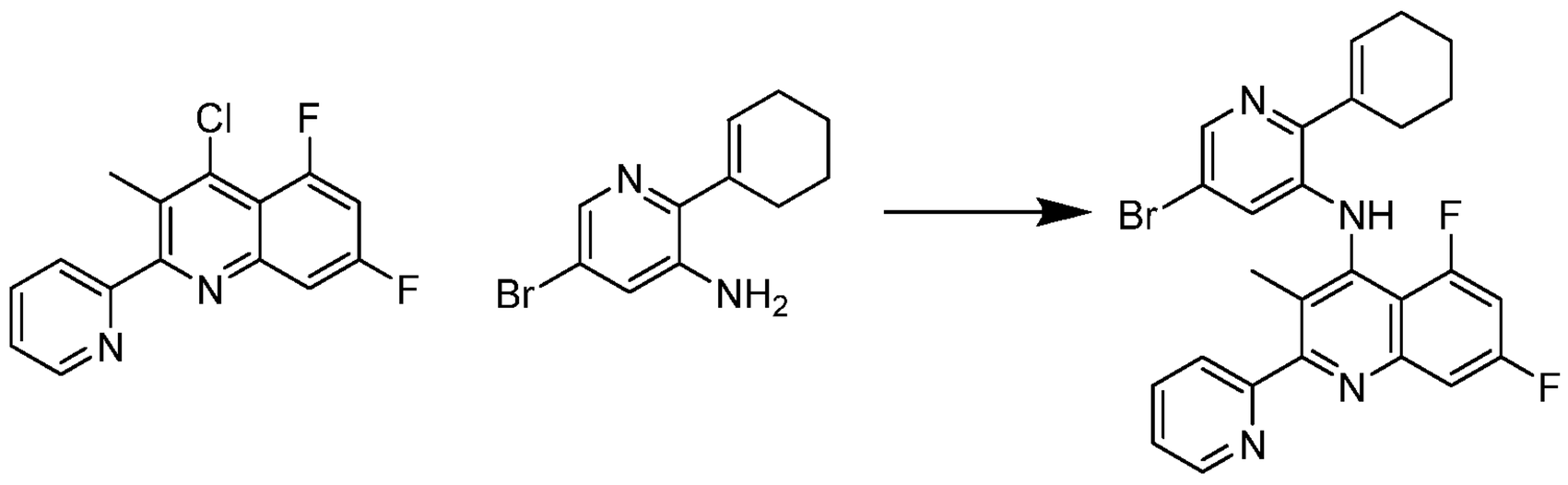


A stirred mixture of mostly 2,5-dicyclohexenylpyridin-3-amine (0.047 g, 0.19 mmol), 4-bromo-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.085 g, 0.26 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (0.019 g, 0.039 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.018 g, 0.019 mmol), and sodium tert-butoxide (0.056 g, 0.58 mmol) in dry toluene (2.0 mL) was purged three times with argon and placed under vacuum three times, then the mixture was heated to 100 °C. After 2.5 h, the reaction was cooled to rt. After extracting twice with EtOAc, the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on silica gel (0-10% of 89:9:1 DCM: MeOH: ammonium hydroxide solution in DCM) to afford an impure light yellow film. The light yellow film was further purified with HPLC 10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution. The desired fractions (Prep. HPLC Retention time was -14.1 min) were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under

reduced pressure to yield a light yellow solid as N-(2,5-di-1-cyclohexen-1-yl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.74 (1 H, ddd, *J*=4.9, 1.7, 1.0 Hz), 8.23 (1 H, d, *J*=2.0 Hz), 7.91 (1 H, m), 7.85 (1 H, m), 7.62 (1 H, ddd, *J*=9.7, 2.4, 1.1 Hz), 7.38 (1 H, ddd, *J*=7.4, 4.8, 1.2 Hz), 7.33 (1 H, d, *J*=11.5 Hz), 7.00 (1 H, ddd, *J*=13.6, 8.6, 2.6 Hz), 6.86 (1 H, d, *J*=2.0 Hz), 6.18 (1 H, m), 6.14 (1 H, m), 2.48 (2 H, br. s.), 2.33 (2 H, br. s.), 2.29 (2 H, m), 2.22 (2 H, m), 2.14 (3 H, s), 1.88 (2 H, m), 1.79 (4 H, m), 1.67 (2 H, m). Mass Spectrum ESI (pos.) m/e: 509.2 $(M+H)^+$.

Example 65: Preparation of N-(2-(1-cyclohexen-1-yl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

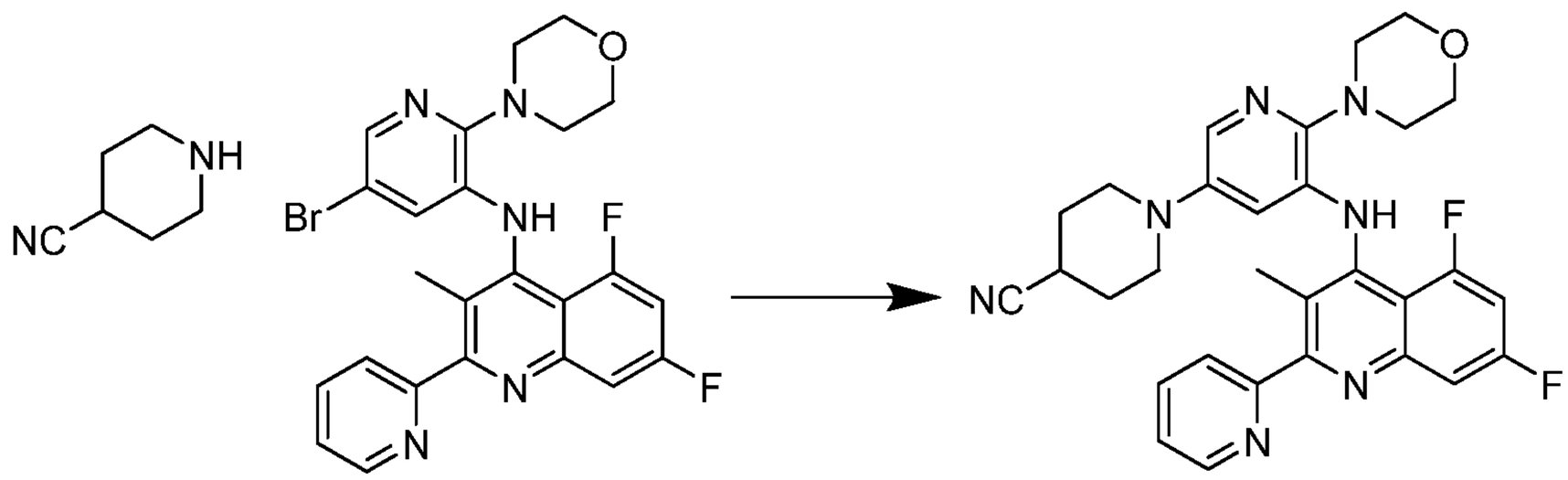
N-(5-Bromo-2-cyclohexenylpyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A dry flask containing 5-bromo-2-cyclohexenylpyridin-3-amine (0.19 g, 0.76 mmol) in dry DMF (5.0 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (0.061 g, 1.53 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.26 g, 0.91 mmol) was added in portions. Upon complete addition, the mixture was warmed to 70 °C. After 18 h, the incomplete reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted five times with DCM:-MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the black residue was treated with MeOH and placed on the rotovap. (without vac.) in a 45 °C water bath. After 30 min, the solid was filtered and rinsed twice with MeOH to afford a tan solid as N-(2-(1-cyclohexen-1-yl)-5-(4-morpholinyl)-3-

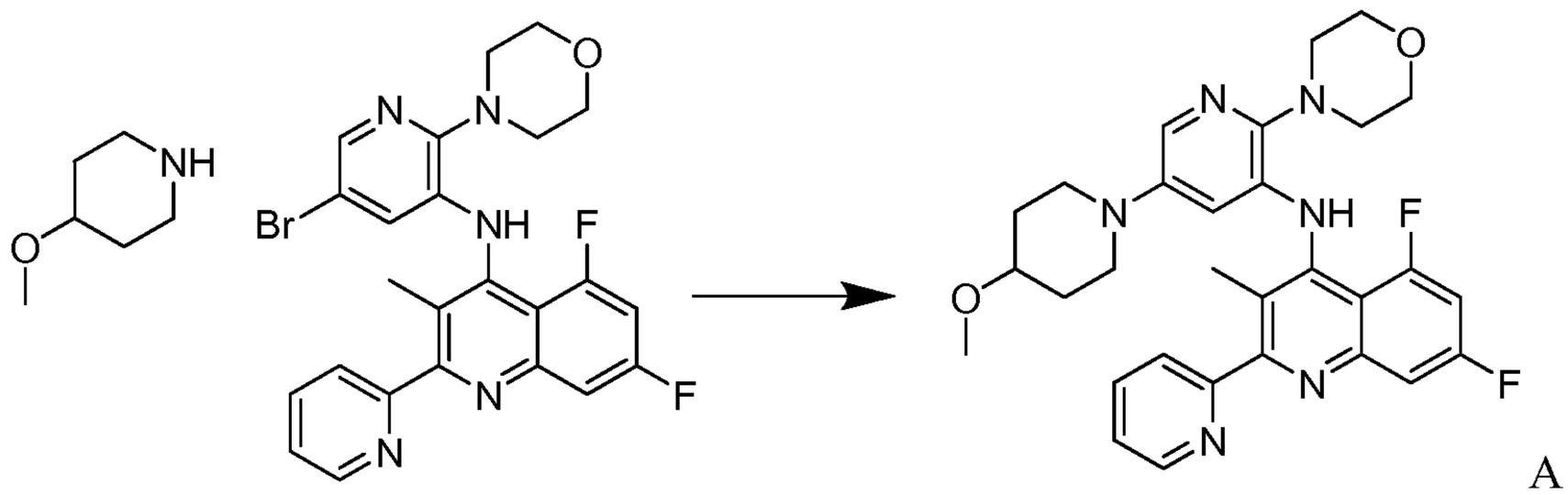
pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (500 MHz, DMSO-d_6) δ ppm 8.72 (1 H, d, *J*=3.9 Hz), 8.15 (3 H, m), 7.89 (1 H, d, *J*=7.8 Hz), 7.68 (1 H, d, *J*=9.0 Hz), 7.53 (1 H, ddd, *J*=7.6, 4.9, 1.2 Hz), 7.46 (1 H, m.), 7.01 (1 H, s), 5.92 (1 H, m.), 2.37 (1 H, dd, *J*=3.5, 1.8 Hz), 2.16 (3 H, s), 1.99 (2 H, m), 1.63 (2 H, m), 1.46 (2 H, m.).

Example 66: Preparation of 1-(5-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-6-(4-morpholinyl)-3-pyridinyl)-4-piperidinecarbonitrile



A stirred mixture of N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.049 g, 0.096 mmol), piperidine-4-carbonitrile (commercially available from Oakwood Products, Inc.) (0.023 g, 0.21 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (0.0097 g, 0.020 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.0095 g, 10.4 μmol), and sodium tert-butoxide (0.044 g, 0.46 mmol) in dry toluene (3.0 mL) was purged three times with argon and placed under vacuum three times, then the mixture was heated to 100 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with DCM: MeOH (95:5), the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on basic alumina (10-50% EtOAc in hexanes) to afford a light yellow solid as 1-(5-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-6-(4-morpholinyl)-3-pyridinyl)-4-piperidine-carbonitrile. Mass Spectrum ESI (pos.) m/e: 542.2 $(M+H)^+$.

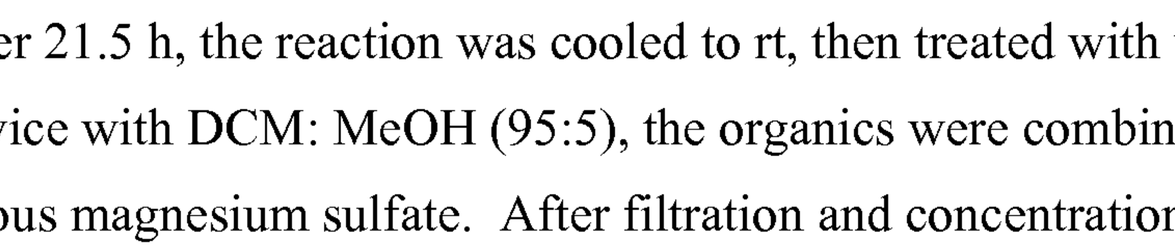
Example 67: Preparation of 5,7-difluoro-N-(5-(4-methoxy-1-piperidinyl)-2-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine



A stirred mixture of N-(5-bromo-2-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.057 g, 0.110 mmol), 4-methoxypiperidine (commercially available from Oakwood Products, Inc.) (0.035 g, 0.30 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.013 g, 0.014 mmol), 2-dicyclohexyl-phosphino-2,4,6,-triisopropylbiphenyl (0.012 g, 0.026 mmol), and sodium tert-butoxide (0.056 g, 0.58 mmol) in dry toluene (3.0 mL) was purged three times with argon and placed under vacuum three times, then the mixture was heated to 100 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with DCM: MeOH (95:5), the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on basic alumina (0-35% EtOAc in hexanes) to afford a light yellow solid as 5,7-difluoro-N-(5-(4-methoxy-1-piperidinyl)-2-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine. Mass Spectrum ESI (pos.) m/e: 547.2 $(M+H)^+$.

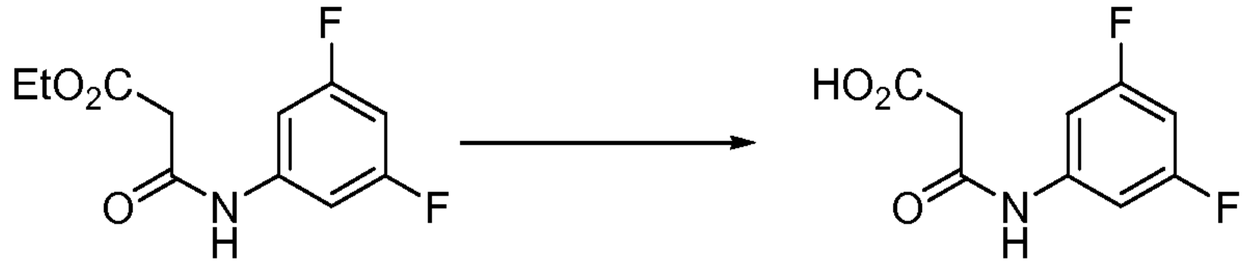
Example 68: Preparation of N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(2-pyridinyl)-4-quinolinamine

Methyl 3-(3,5-difluorophenylamino)-3-oxopropanoate



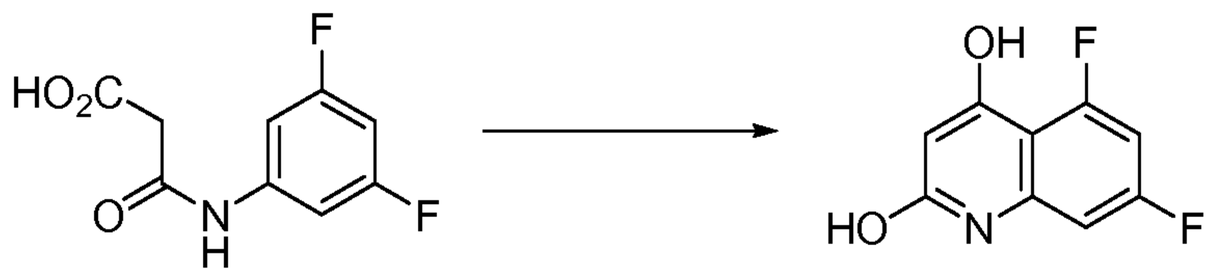
Prepared according to Procedure A using 3,5-difluoroaniline (5.00 g, 38.7 mmol) and dimethyl malonate to give methyl 3-(3,5-difluorophenylamino)-3-oxopropanoate. Mass Spectrum (ESI) m/e = 230.1 (M + 1).

3-(3,5-Difluorophenylamino)-3-oxopropanoic acid



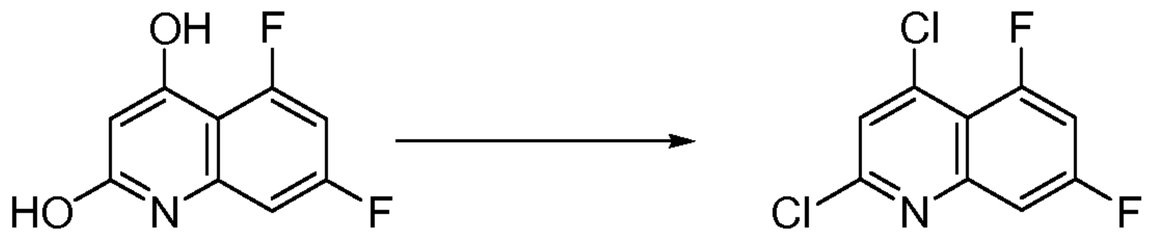
Prepared according to Procedure B using methyl 3-(3,5-difluorophenylamino)-3-oxopropanoate (1.20 g, 5.20 mmol) to give 3-(3,5-difluorophenylamino)-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 216.1 (M + 1).

5,7-Difluoroquinoline-2,4-diol



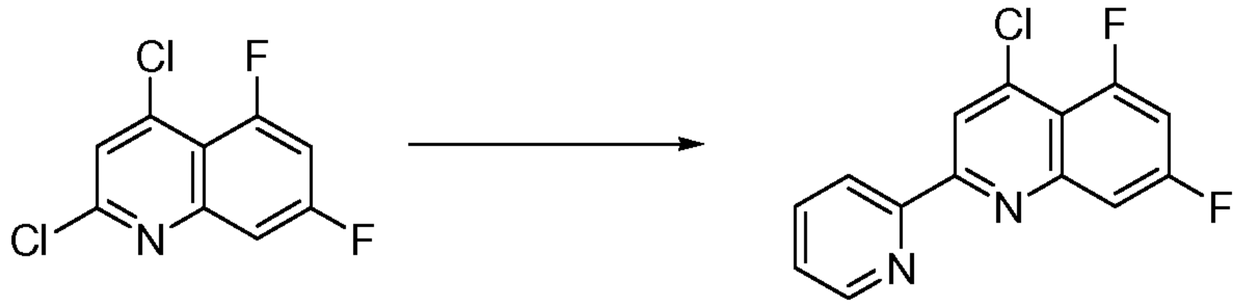
Prepared according to Procedure C using 3-(3,5-difluorophenylamino)-3-oxopropanoic acid (1.10 g, 5.20 mmol) to give 5,7-difluoroquinoline-2,4-diol. Mass Spectrum (ESI) m/e = 198.1 (M + 1).

2,4-Dichloro--5,7-difluoroquinoline



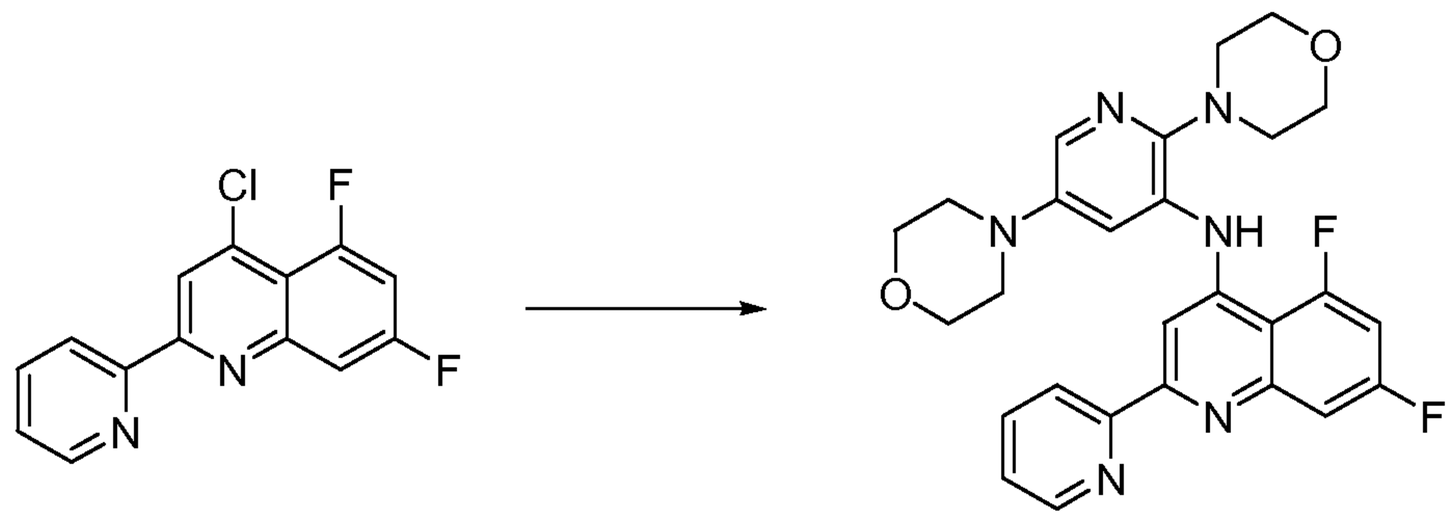
Prepared according to Procedure D using 5,7-difluoroquinoline-2,4-diol (800 mg, 4.06 mmol) to give 2,4-dichloro-5,7-difluoroquinoline. 1H NMR (400 MHz, CDCl3) δ ppm 7.54 (1 H, ddd, *J*=9.1, 2.6, 1.6 Hz), 7.47 (1 H, d, *J*=0.8 Hz), 7.14 (1 H, ddd, *J*=11.5, 8.8, 2.7 Hz).

4-Chloro-5,7-difluoro-2-(pyridin-2-yl)quinoline



Prepared according to procedure E using 2,4-dichloro-5,7-difluoroquinoline (350 mg, 1.50 mmol) to give 4-chloro-5,7-difluoro-2-(pyridin-2-yl)quinoline. Mass Spectrum (ESI) m/e = 277.0 (M + 1).

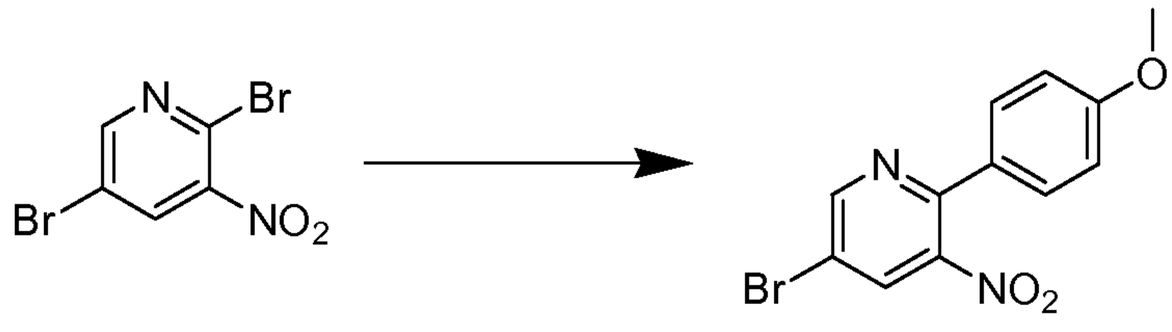
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-5,7-difluoro-2-(pyridin-2-yl)-quinoline (40.0 mg, 0.145 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 8.65 (1 H, d, J=7.2 Hz), 8.62 (1 H, dt, J=4.8, 0.8 Hz), 8.54 (1 H, s), 8.46 (1 H, d, J=17.8 Hz), 7.87 (1 H, td, J=7.7, 2.0 Hz), 7.83 (1 H, d, J=2.7 Hz), 7.69 (1 H, d, J=2.7 Hz), 7.66 (1 H, br. s.), 7.36 (1 H, ddd, J=7.5, 4.7, 1.1 Hz), 7.02 (1 H, ddd, J=14.1, 8.4, 2.5 Hz), 3.89 (4 H, dd, J=5.7, 3.9 Hz), 3.80 -3.87 (4 H, m), 3.24 (4 H, dd, J=5.7, 3.9 Hz), 3.03 – 3.17 (4 H, m). Mass Spectrum (ESI) m/e = 505.1 (M + 1).

Example 69: Preparation of 5,7-difluoro-N-(2-(4-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

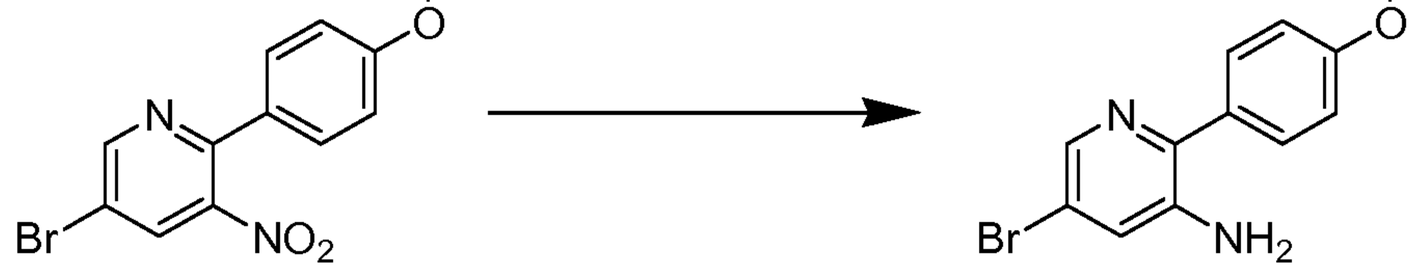
5-Bromo-2-(4-methoxyphenyl)-3-nitropyridine.



A stirred mixture of 2,5-dibromo-3-nitropyridine (0.2563 g, 0.909 mmol), 4-methoxyphenylboronic acid (0.14 g, 0.93 mmol), tetrakis(triphenylphosphine)-palladium (0.072 g, 0.062 mmol), and 2.0M sodium carbonate (2.3 mL, 4.60 mmol) in toluene (3.0 mL) and ethanol (1.0 mL) was heated to 70 °C. After 2.5 h, the reaction was cooled to rt then diluted with water. After extraction with EtOAc, the organic extraction was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on silica gel (0-15 % EtOAc

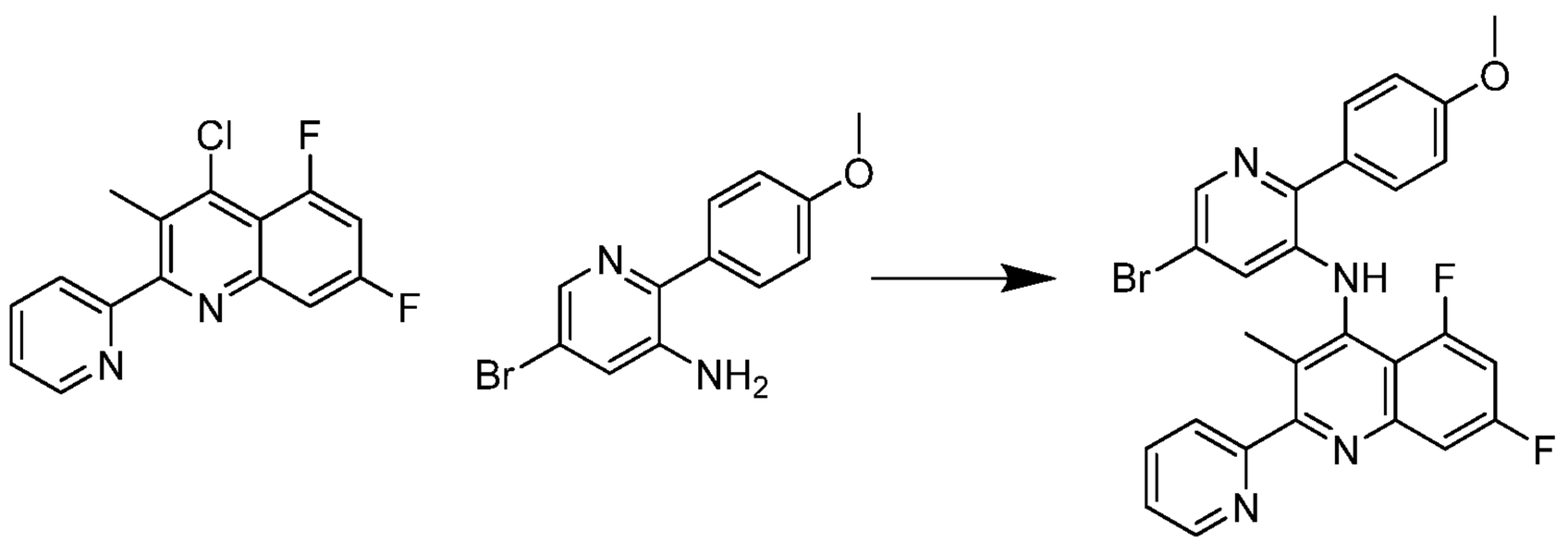
in hexanes) to afford a yellow solid as 5-bromo-2-(4-methoxyphenyl)-3-nitro-pyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.88 (1 H, d, *J*=2.0 Hz), 8.23 (1 H, d, *J*=2.2 Hz), 7.53 (2 H, m), 6.99 (2 H, m), 3.87 (3 H, s).

5-Bromo-2-(4-methoxyphenyl)pyridin-3-amine



To a stirred mixture of 5-bromo-2-(4-methoxyphenyl)-3-nitropyridine (0.19 g, 0.60 mmol) in EtOAc (10 mL) was added tin(II) chloride dihydrate (0.67 g, 3.00 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 70 °C. After 20 h, the reaction was cooled to rt and diluted with ethyl aceate, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The light yellow solid was identified as 5-bromo-2-(4-methoxyphenyl)pyridin-3-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 7.90 (1 H, d, *J*=2.0 Hz), 7.57 (2 H, d, *J*=8.8 Hz), 7.35 (1 H, d, *J*=2.0 Hz), 7.01 (2 H, d, *J*=8.8 Hz), 5.36 (2 H, s), 3.80 (3 H, s).

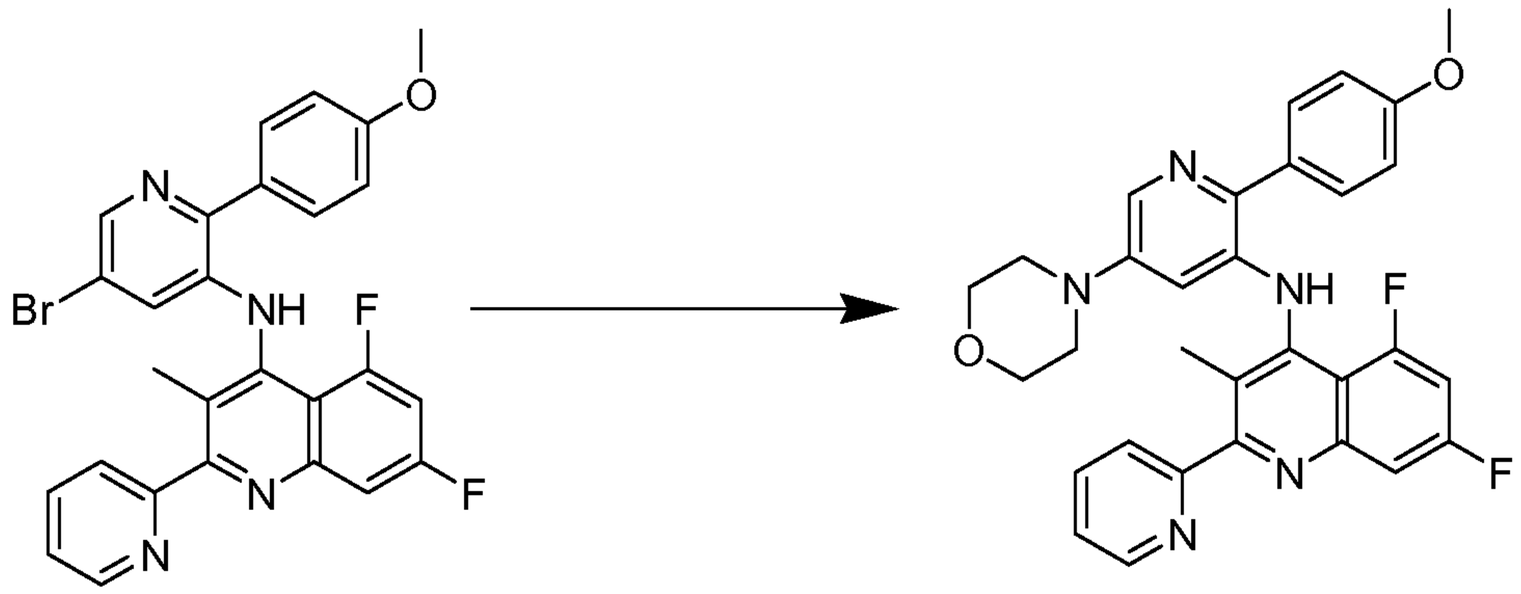
N-(5-Bromo-2-(4-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A dry flask containing 5-bromo-2-(4-methoxyphenyl)pyridin-3-amine (0.14 g, 0.52 mmol) in dry DMF (5.0 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (0.043 g, 1.07 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.18 g, 0.62 mmol) was added in portions. Upon

complete addition, the mixture was warmed to 60 °C. After 18 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted five times with DCM:MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the black residue was purified on silica gel (50-100 % EtOAc in hexanes) to afford a mostly N-(5-bromo-2-(4-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 533.0 (M + 1).

5,7-Difluoro-N-(2-(4-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

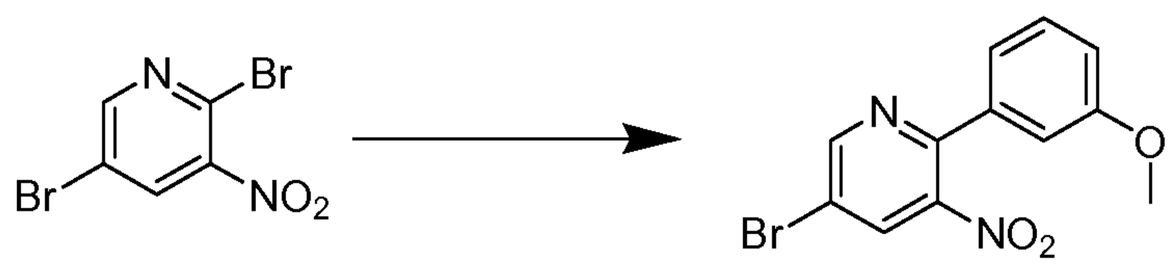


A stirred mixture of mostly N-(5-bromo-2-(4-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.093 g, 0.18 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (0.017 g, 0.035 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.017 g, 0.018 mmol), and sodium tert-butoxide (0.058 g, 0.60 mmol) in dry toluene (3.0 mL) was purged three times with argon and placed under vacuum three times, then morpholine (0.2 mL, 2.30 mmol) was added to the mixture by syringe. Upon complete addition, the mixture was heated to 100 °C. After 23.5 h, the reaction was cooled to rt, then treated with 1M Na_2CO_3 solution. After extracting twice with DCM: MeOH (95:5), the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on silica gel (0-40% of 89:9:1 DCM: MeOH: ammonium hydroxide solution in DCM) to afford an impure light yellow film. This film was submitted to analytical group for SFC purification. After concentration, the residue was identified as 5,7-difluoro-N-(2-(4-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-

quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.74 (1 H, m), 8.05 (1 H, m), 7.94 (2 H, m), 7.76 (2 H, m), 7.64 (1 H, m), 7.42 (1 H, m), 7.07 (3 H, m), 6.99 (1 H, m), 6.54 (1 H, m), 3.92 (7 H, m), 3.22 (4 H, m), 2.22 (3 H, s). Mass Spectrum ESI (pos.) m/e: 540.3 $(M+H)^+$.

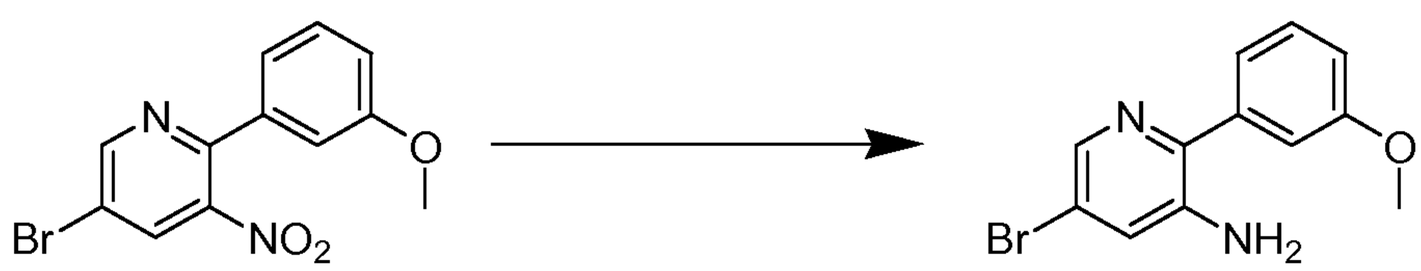
Example 70: Preparation of 5,7-difluoro-N-(2-(3-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

5-Bromo-2-(3-methoxyphenyl)-3-nitropyridine



A stirred mixture of 2,5-dibromo-3-nitropyridine (0.2621 g, 0.930 mmol), 3-methoxyphenylboronic acid (0.155 g, 1.02 mmol), tetrakis(triphenylphosphine)-palladium (0.076 g, 0.065 mmol), and 2.0M sodium carbonate (2.4 mL, 4.80 mmol) in toluene (3.0 mL) and ethanol (1.0 mL) was heated to 70 °C. After 2.5 h, the reaction was cooled to rt then diluted with water. After extraction with EtOAc, the organic extraction was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on silica gel (0-20 % EtOAc in hexanes) to afford a yellow solid as 5-bromo-2-(3-methoxyphenyl)-3-nitro-pyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.91 (1 H, d, *J*=2.2 Hz), 8.27 (1 H, d, *J*=2.2 Hz), 7.42 (1 H, m), 7.14 (3 H, m), 3.86 (3 H, s).

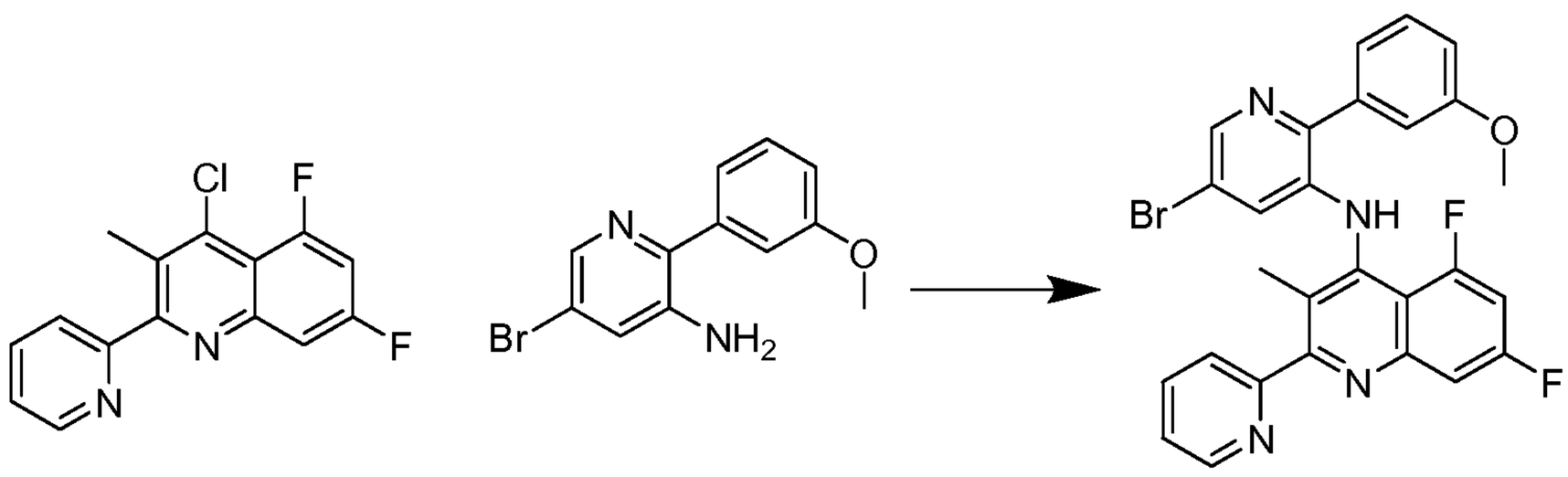
5-Bromo-2-(3-methoxyphenyl)pyridin-3-amine



To a stirred mixture of 5-bromo-2-(3-methoxyphenyl)-3-nitropyridine (0.19 g, 0.61 mmol) in EtOAc (10 mL) was added tin(II) chloride dihydrate (0.70 g, 3.10 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 70 °C. After 23 h, the reaction was cooled to rt and diluted with ethyl aceate, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was

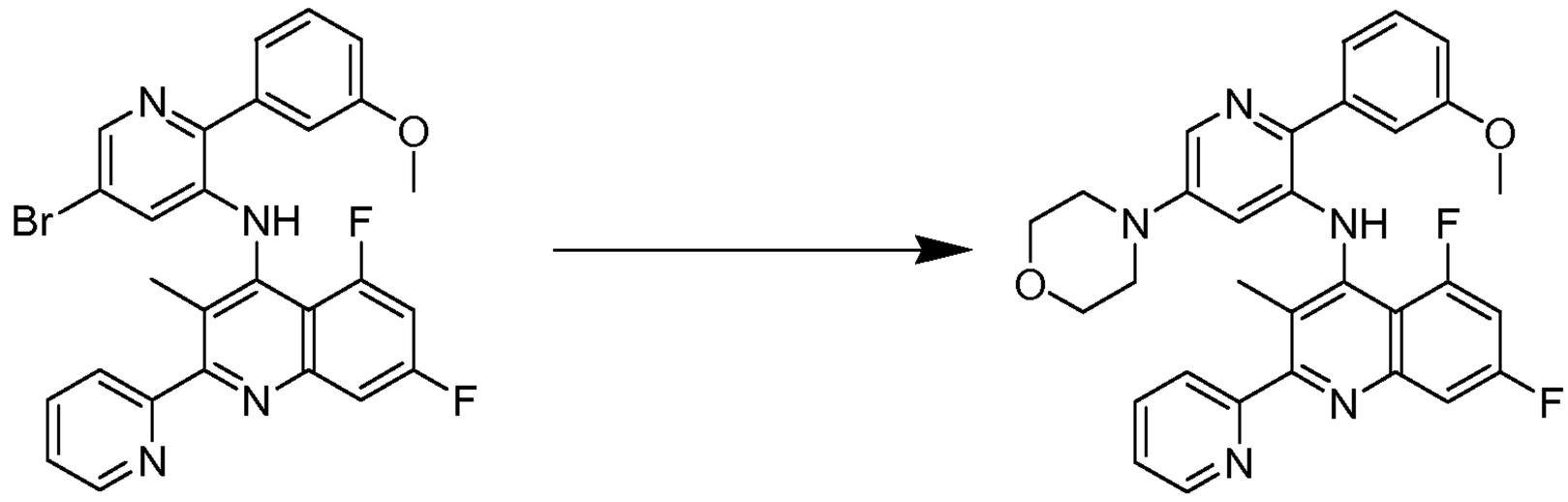
removed under reduced pressure. The beige solid was identified as mostly 5-bromo-2-(3-methoxyphenyl)pyridin-3-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.99 (1 H, quin, *J*=1.6 Hz), 7.30 (1 H, m), 7.12 (2 H, m), 6.87 (1 H, m), 3.96 (2 H, br. s.), 3.72 (3 H, t, *J*=1.4 Hz).

N-(5-Bromo-2-(3-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A dry flask containing 5-bromo-2-(3-methoxyphenyl)pyridin-3-amine (0.156 g, 0.56 mmol) in dry DMF (10.0 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (0.0454 g, 1.14 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.25 g, 0.86 mmol) was added in portions. Upon complete addition, the mixture was warmed to 60 °C. After 3 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted five times with DCM:MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the black residue was treated with MeOH and placed on the rotovap. (without vac.) in a 45 °C water bath. After 30 min, the solid was filtered and rinsed twice with MeOH to afford a tan solid as mostly N-(5-bromo-2-(3-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 533.0 (M + 1).

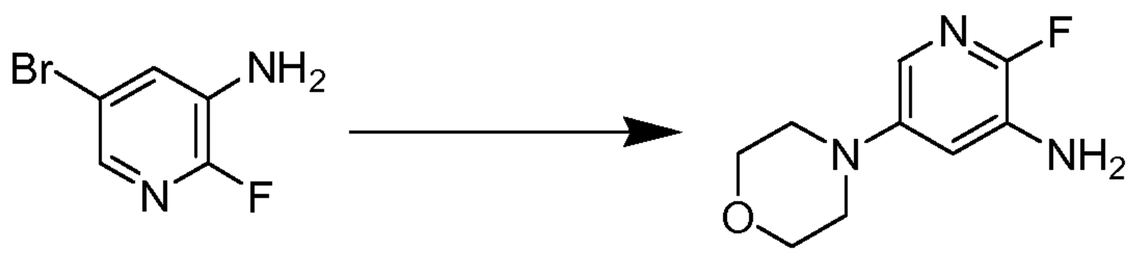
5,7-Difluoro-N-(2-(3-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine



A stirred mixture of N-(5-bromo-2-(3-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.103 g, 0.19 mmol), morpholine (0.04 mL, 0.46 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.019 g, 0.021 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (0.0188 g, 0.039 mmol), and sodium tert-butoxide (0.058 g, 0.608 mmol) in dry toluene (3.0 mL) was purged three times with argon and placed under vacuum three times, then the mixture was heated to 100 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with DCM: MeOH (95:5), the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on basic alumina (0-30% EtOAc in hexanes) to afford a light yellow solid as 5,7-difluoro-N-(2-(3-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.73 (1 H, m), 8.02 (1 H, d, *J*=2.4 Hz), 7.95 (2 H, m), 7.63 (1 H, m.), 7.50 (4 H, m), 7.05 (2 H, m), 6.56 (1 H, m.), 3.94 (7 H, m), 3.32 (4 H, m), 2.24 (3 H, s). Mass Spectrum ESI (pos.) m/e: 540.3 $(M+H)^+$.

Example 71: Preparation of 5,7-difluoro-N-(2-fluoro-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

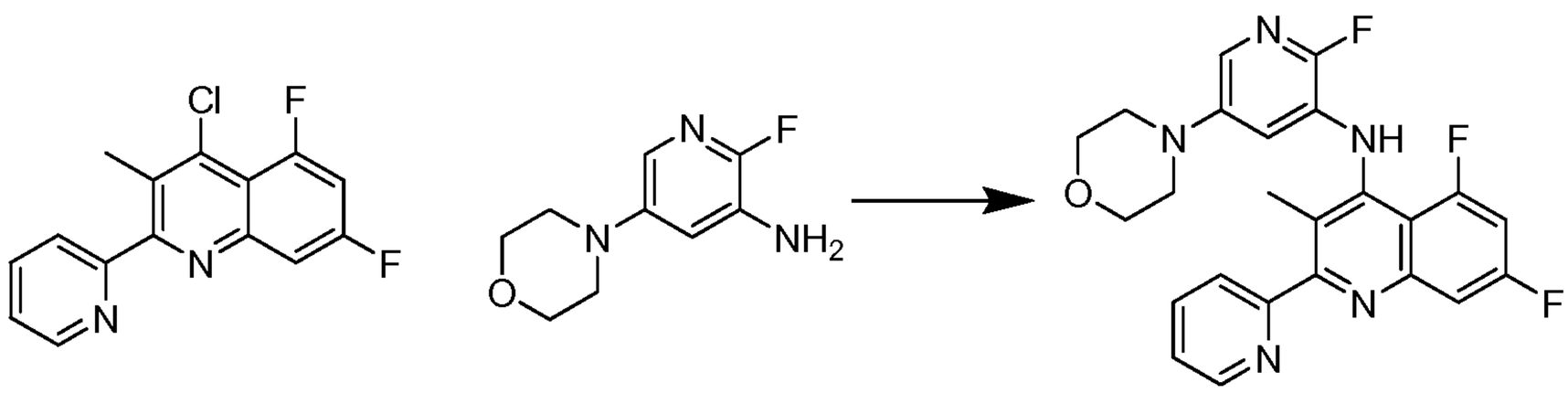
2-Fluoro-5-morpholinopyridin-3-amine



A stirred mixture of 3-amino-5-bromo-2-fluoropyridine (0.96 g, 5.02 mmol), L-proline (0.12 g, 1.01 mmol), potassium carbonate (1.39 g, 10.1 mmol), copper(I)

iodide (0.096 g, 0.50 mmol), and morpholine (1.31 mL, 15.04 mmol) in dry DMSO (3.0 mL) was purged three times with argon and placed under vacuum three times, then the mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organics were combined and dried over anhydrous sodium sulfate. After filtration and concentration the residue was purified on basic alumina (10-50% EtOAc in hexanes) to afford a white solid as 2-fluoro-5-morpholinopyridin-3-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 6.96 (1 H, t, *J*=2.6 Hz), 6.75 (1 H, dd, *J*=9.6, 2.7 Hz), 5.25 (2 H, br. s.), 3.80 (4 H, m), 3.08 (4 H, m). Mass Spectrum ESI (pos.) m/e: 198.1 $(M+H)^+$.

5,7-Difluoro-N-(2-fluoro-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

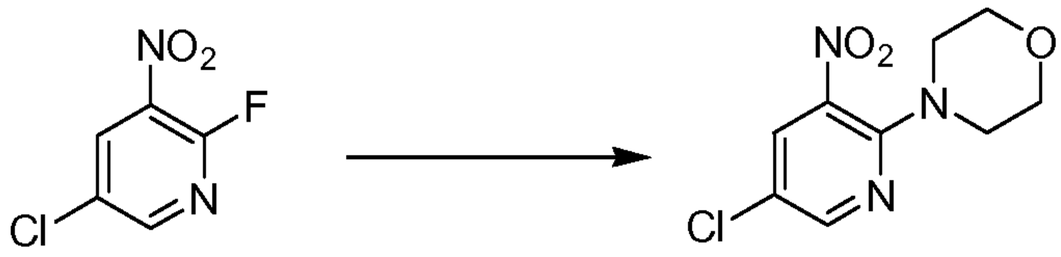


A mixture of 2-fluoro-5-morpholinopyridin-3-amine (0.12 g, 0.60 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.261 g, 0.90 mmol), tris(dibenzylideneacetone)dipalladium (0) (0.055 g, 0.060 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (0.058 g, 0.121 mmol), and sodium tert-butoxide (0.176 g, 1.83 mmol) in dry toluene (5.0 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organics were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on basic alumina (0-60% EtOAc in hexanes) to afford an light yellow solid as 5,7-difluoro-N-(2-fluoro-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.71 (1 H, d, *J*=4.6 Hz), 7.93 (2 H, m), 7.70 (1 H, m), 7.42 (1 H, d, *J*=2.7 Hz), 7.32 (1 H, m), 7.15 (1 H, m), 7.01 (1 H, m), 6.58 (1 H, d,

J=7.1 Hz), 3.88 (4 H, m), 3.16 (4 H, m), 2.23 (3 H, s). Mass Spectrum ESI (pos.) m/e: 452.2 $(M+H)^+$.

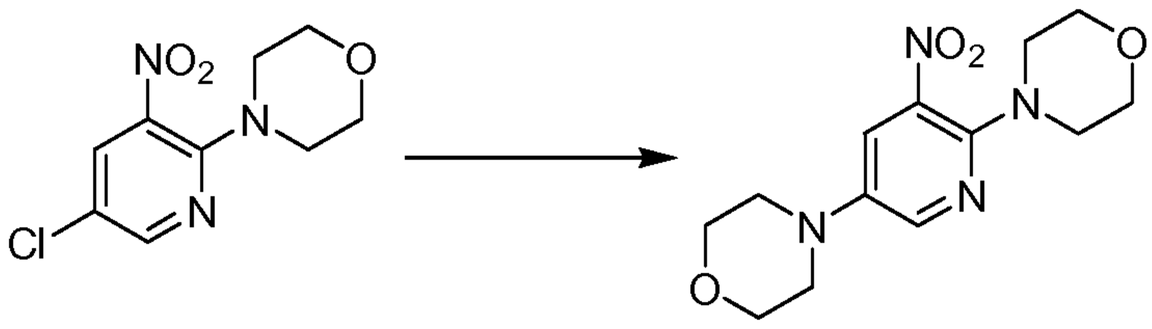
Example 72: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-7-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine

4-(5-Chloro-3-nitropyridin-2-yl)morpholine



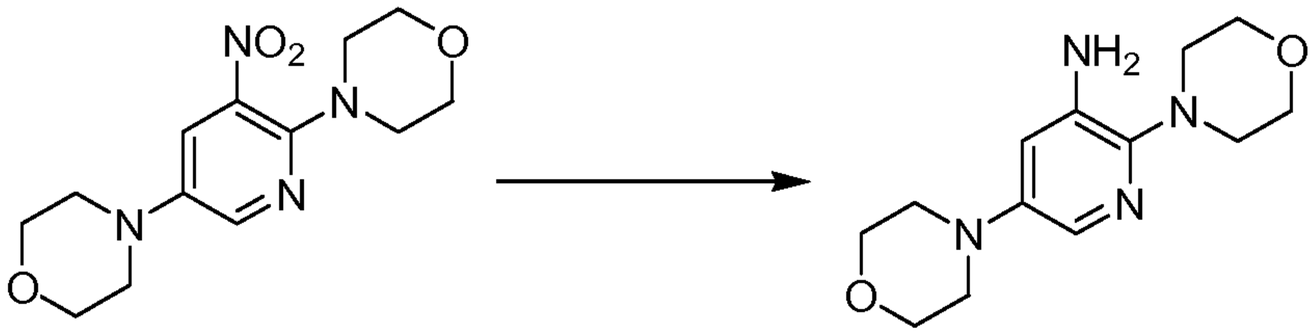
To a stirred solution of 5-chloro-2-fluoro-3-nitropyridine (5 g, 28 mmol) in THF (40 mL) was added morpholine (4 mL, 42 mmol). The reaction was stirred at 0 °C for ten min, at rt for 1 h, and refluxed for four h. The reaction was then cooled to rt, taken up in EtOAc, and washed with satd aq. sodium bicarbonate and brine. The organic layer was dried (magnesium sulfate) and concentrated, affording 4-(5-chloro-3-nitropyridin-2-yl)morpholine as a yellow oil. Mass Spectrum (ESI) m/e = 244.0 (M + 1).

4-(6-Morpholino-5-nitropyridin-3-yl)morpholine



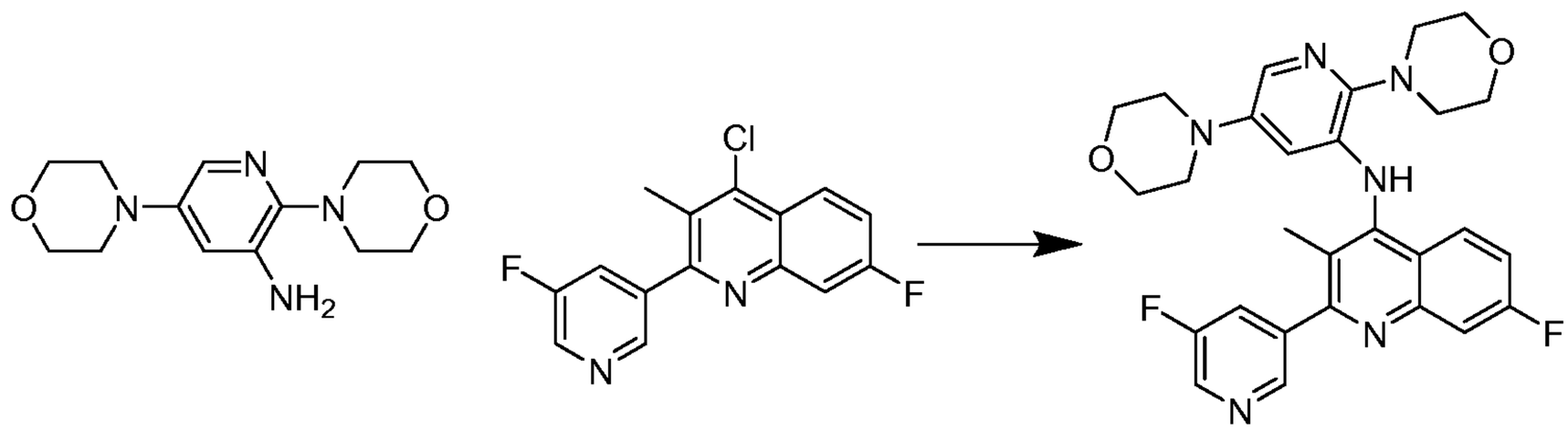
To a stirred solution of 4-(5-chloro-3-nitropyridin-2-yl)morpholine (2.48 g, 10 mmol; described herein) in toluene (190 mL) were sequentially added morpholine (1.8 mL, 20 mmol), tris(dibenzylideneacetone)dipalladium(o) (0.65 g, 0.71 mmol), 2-(dicyclohexylphosphino)-2,4,6,-tri-i-propyl-1,1-biphenyl (0.73 g, 1.5 mmol), and sodium *tert*-butoxide (2.0 g, 20 mmol). The reaction was heated to reflux overnight, cooled to rt, and concentrated. The resulting residue was taken up in EtOAc, washed with satd aq. sodium bicarbonate solution and brine, and the organic layer dried (magnesium sulfate) and concentrated. Column chromatography afforded 4-(6-morpholino-5-nitropyridin-3-yl)morpholine as a red oil. Mass Spectrum (ESI) m/e = 295.1 (M + 1).

2,5-Dimorpholinopyridin-3-amine



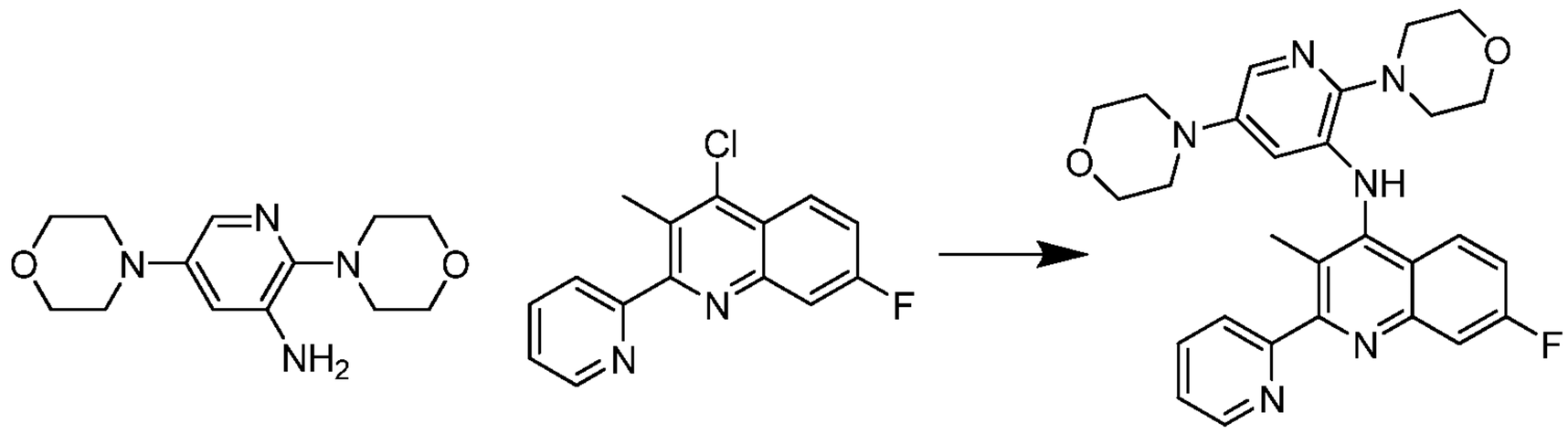
To a stirring solution of 4-(5-morpholino-3-nitropyridin-2-yl)morpholine (1.22 g, 4.15 mmol; described herein) and EtOAc (50 mL) was added tin(II) chloride dihydrate (4.52 g, 20.7 mmol). The mixture was stirred at rt for ten min, refluxed for 2 h, and then cooled to rt. A solid was removed by filtration and both this and the EtOAc solution were washed with water and brine. The combined aq. portions were basified with 1M NaOH and the product extracted with EtOAc, dried (magnesium sulfate), and concentrated, affording 2,5-dimorpholinopyridin-3-amine as a beige solid. Mass Spectrum (ESI) m/e = 265.2 (M + 1).

N-(2,5-Di-4-morpholinyl-3-pyridinyl)-7-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine



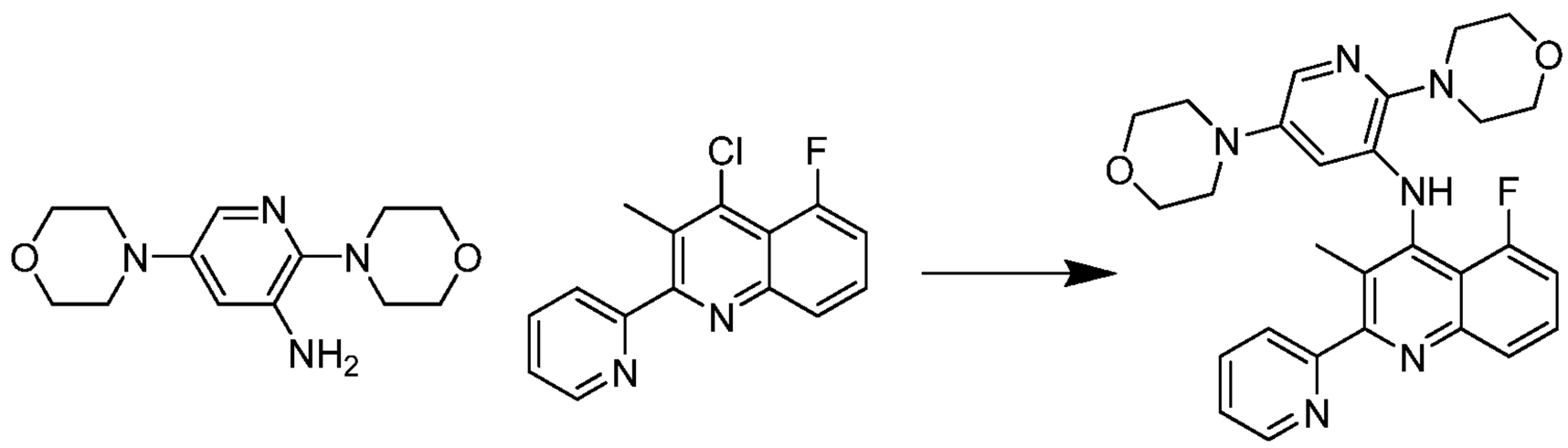
Prepared according to Procedure K, method 2 using 2,5-dimorpholinopyridin-3-amine (43 mg, 0.16 mmol; described herein), 4-chloro-7-fluoro-2-(5-fluoro-pyridin-3-yl)-3-methylquinoline (47 mg, 0.16 mmol; described herein), 4.0M hydrochloric acid in 1,4-dioxane (4 µL, 0.1 equiv, 16 µmol), and NMP (190 µL, 1.9 mmol). The reaction was heated in a microwave at 150 °C for 4 h. Purification afforded N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-2-(5-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.69 (1 H, m), 8.60 (1 H, d, *J*=2.7 Hz), 7.84 (1 H, m), 7.76 (2 H, m), 7.64 (1 H, d, *J*=2.7 Hz), 7.33 (1 H, m), 6.81 (1 H, s), 6.21 (1 H, d, *J*=2.7 Hz), 3.89 - 3.97 (4 H, m), 3.72 - 3.79 (4 H, m), 3.24 (4 H, m), 2.89 - 2.98 (4 H, m), 2.33 (3 H, s). Mass Spectrum (ESI) m/e = 519.0 (M + 1).

Example 73: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure K, method 2 using 2,5-dimorpholinopyridin-3-amine (143 mg, 0.543 mmol; described herein), 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (148 mg, 0.54 mmol; described herein), 4.0M hydrochloric acid in 1,4-dioxane (140 μL, 0.54 mmol), and NMP (780 μL, 8.1 mmol). The reaction was heated in a microwave at 160 °C for three h. Purification afforded N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.75 (1 H, dd, *J*=4.3, 0.8 Hz), 7.93 (3 H, d, *J*=5.5 Hz), 7.86 (1 H, br. s.), 7.60 - 7.69 (1 H, m), 7.38 - 7.46 (1 H, m), 7.29 - 7.36 (2 H, m), 6.31 (1 H, br. s.), 3.91 (4 H, br. s.), 3.68 - 3.81 (4 H, m), 3.25 (4 H, br. s.), 2.95 (4 H, br. s.), 2.38 (3 H, s). Mass Spectrum (ESI) m/e = 501.2 (M + 1).

Example 74: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

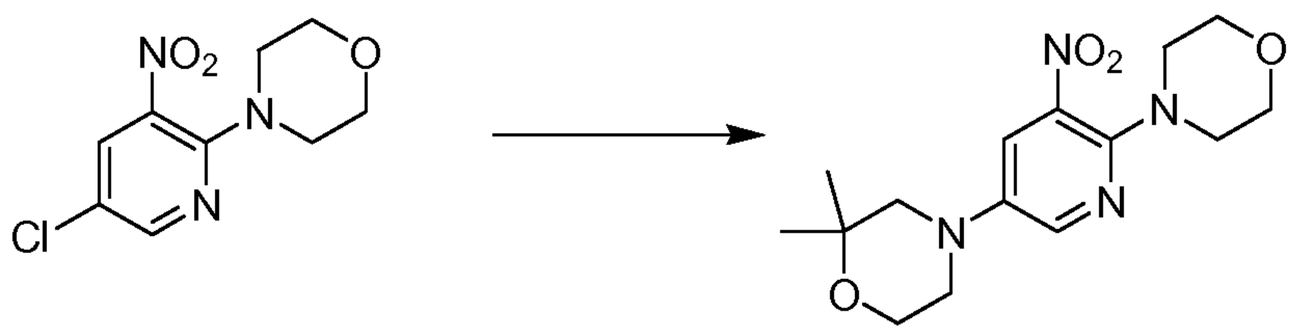


Prepared according to Procedure K, method 2 using 2,5-dimorpholinopyridin-3-amine (157 mg, 0.594 mmol; described herein), 4-chloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (162 mg, 0.59 mmol; described herein), 4.0M hydrochloric acid in 1,4-dioxane (150 μL, 0.59 mmol), and NMP (590 μL, 7.1 mmol), and heating in a microwave at 160° for 3 h. Purification afforded N-(2,5-di-4-

morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.70 (1 H, d, *J*=4.7 Hz), 7.98 (1 H, d, *J*=8.2 Hz), 7.87 - 7.93 (2 H, m), 7.83 (1 H, d, *J*=11.7 Hz), 7.55 - 7.65 (2 H, m), 7.38 (1 H, m), 7.13 - 7.24 (1 H, m), 6.46 (1 H, d, *J*=2.7 Hz), 3.88 - 4.03 (4 H, m), 3.77 - 3.88 (4 H, m), 3.01-3.28 (4 H, br. s.), 3.04 - 3.14 (4 H, m), 2.23 (3 H, s). Mass Spectrum (ESI) m/e = 501.2 (M + 1).

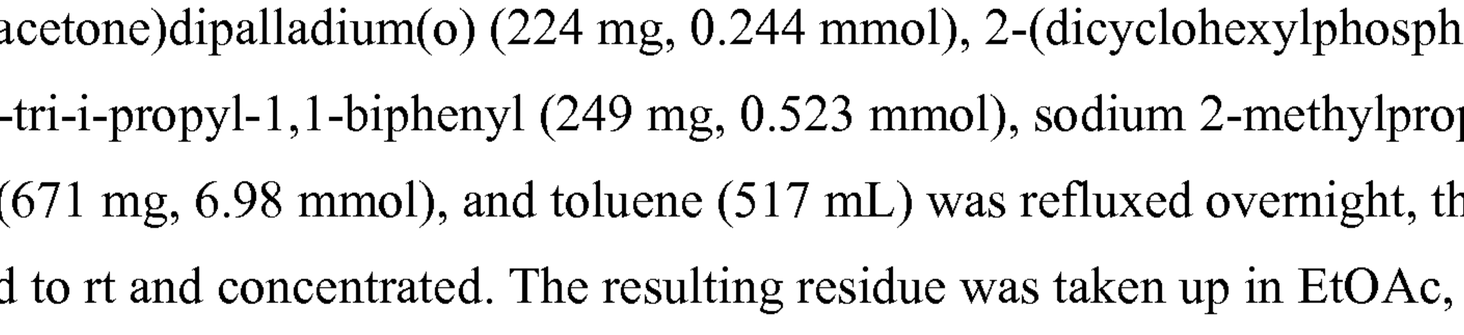
Example 75: N-(5-(2,2-Dimethyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

2,2-Dimethyl-4-(6-morpholino-5-nitropyridin-3-yl)morpholine



A solution of 4-(5-chloro-3-nitropyridin-2-yl)morpholine (850 mg, 3.49 mmol; described herein), 2,2-dimethylmorpholine (480 µL, 4180 µmol), tris(dibenzylideneacetone)dipalladium(o) (224 mg, 0.244 mmol), 2-(dicyclohexylphosphino)-2,4,6,-tri-i-propyl-1,1-biphenyl (249 mg, 0.523 mmol), sodium 2-methylpropan-2-olate (671 mg, 6.98 mmol), and toluene (517 mL) was refluxed overnight, then cooled to rt and concentrated. The resulting residue was taken up in EtOAc, washed with satd aq. sodium bicarbonate and brine, then the organic layer dried (magnesium sulfate) and concentrated. Column chromatography afforded 2,2-dimethyl-4-(6-morpholino-5-nitropyridin-3-yl)morpholine as a red solid. Mass Spectrum (ESI) m/e = 323.2 (M + 1).

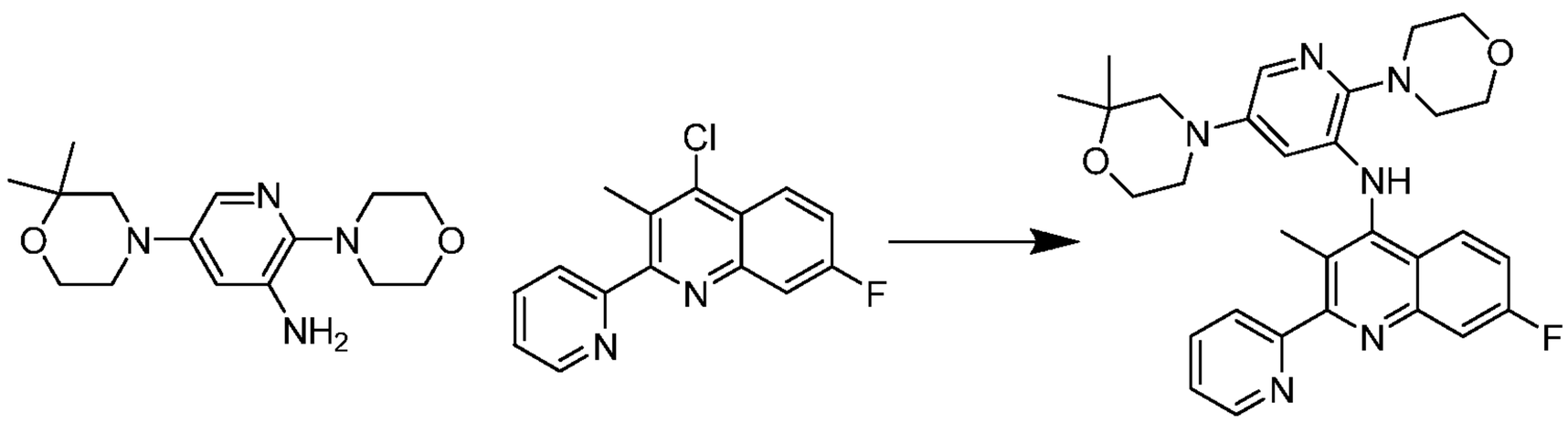
5-(2,2-Dimethylmorpholino)-2-morpholinopyridin-3-amine



A solution of 2,2-dimethyl-4-(6-morpholino-5-nitropyridin-3-yl)morpholine (490 mg, 1.52 mmol; described herein) in 30 mL MeOH was reduced in a Thalles H-Cube® hydrogenator using a 10% Pd/C CatCart column (20 bar, 25 °C, 1 mL/min flow rate.) The reaction mixture was then concentrated, diluted with EtOAc, and

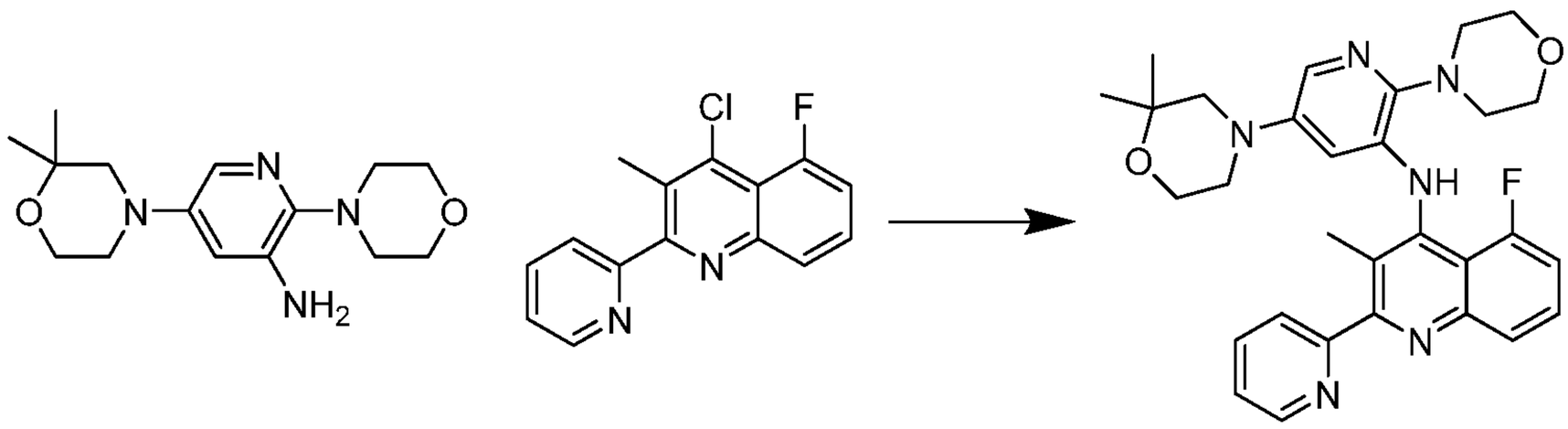
extracted with 1M HCl. The aq. layer was washed with DCM and basified with 1M NaOH. The product was extracted with EtOAc, dried (magnesium sulfate), and concentrated, affording 5-(2,2-dimethylmorpholino)-2-morpholinopyridin-3-amine as a beige powder. Mass Spectrum (ESI) m/e = 293.2 (M + 1).

N-(5-(2,2-Dimethyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



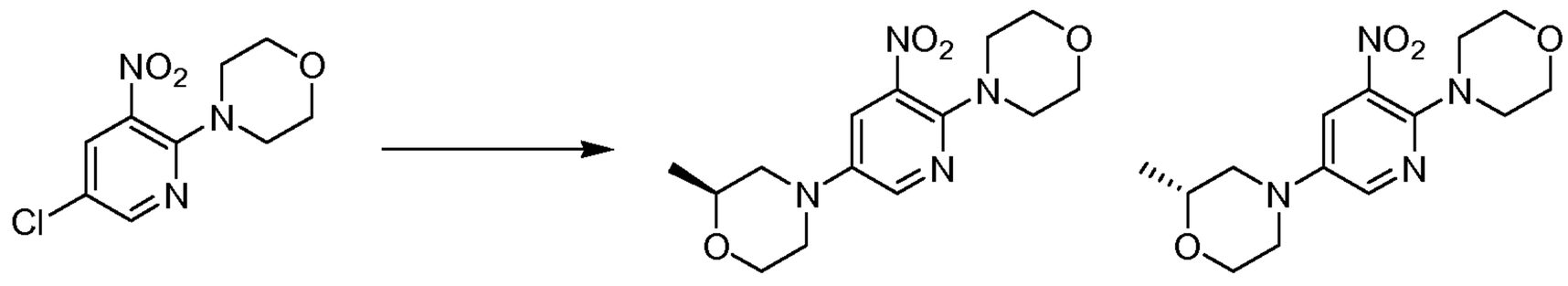
Prepared according to Procedure K, method 2 using 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (66.3 mg, 0.24 mmol; described herein), 5-(2,2-dimethylmorpholino)-2-morpholinopyridin-3-amine (71.0 mL, 0.243 mmol, described herein), 4.0M hydrochloric acid in 1,4-dioxane (60 µL, 0.24 mmol), and NMP (350 µL, 3.6 mmol), and heating in a microwave at 160 °C for 3 h. Purification afforded N-(5-(2,2-dimethyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.74 (1 H, dd, *J*=3.5, 1.2 Hz), 7.86 - 7.95 (2 H, m), 7.78 - 7.86 (2 H, m), 7.58 (1 H, d, *J*=2.7 Hz), 7.40 (1 H, ddd, *J*=6.9, 5.0, 1.8 Hz), 7.28 - 7.33 (1 H, m), 6.83 (1 H, s), 6.22 (1 H, d, *J*=2.7 Hz), 3.93 (4 H, t, *J*=4.7 Hz), 3.72 - 3.84 (3 H, m), 3.65 (1 H, t, *J*=5.9 Hz), 3.09 - 3.33 (4 H, m), 2.80 - 2.93 (2 H, m), 2.74 (2 H, s), 2.37 (3 H, s), 1.25-1.31 (4 H, m). Mass Spectrum (ESI) m/e = 529.2 (M + 1).

Example 76: N-(5-(2,2-Dimethyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



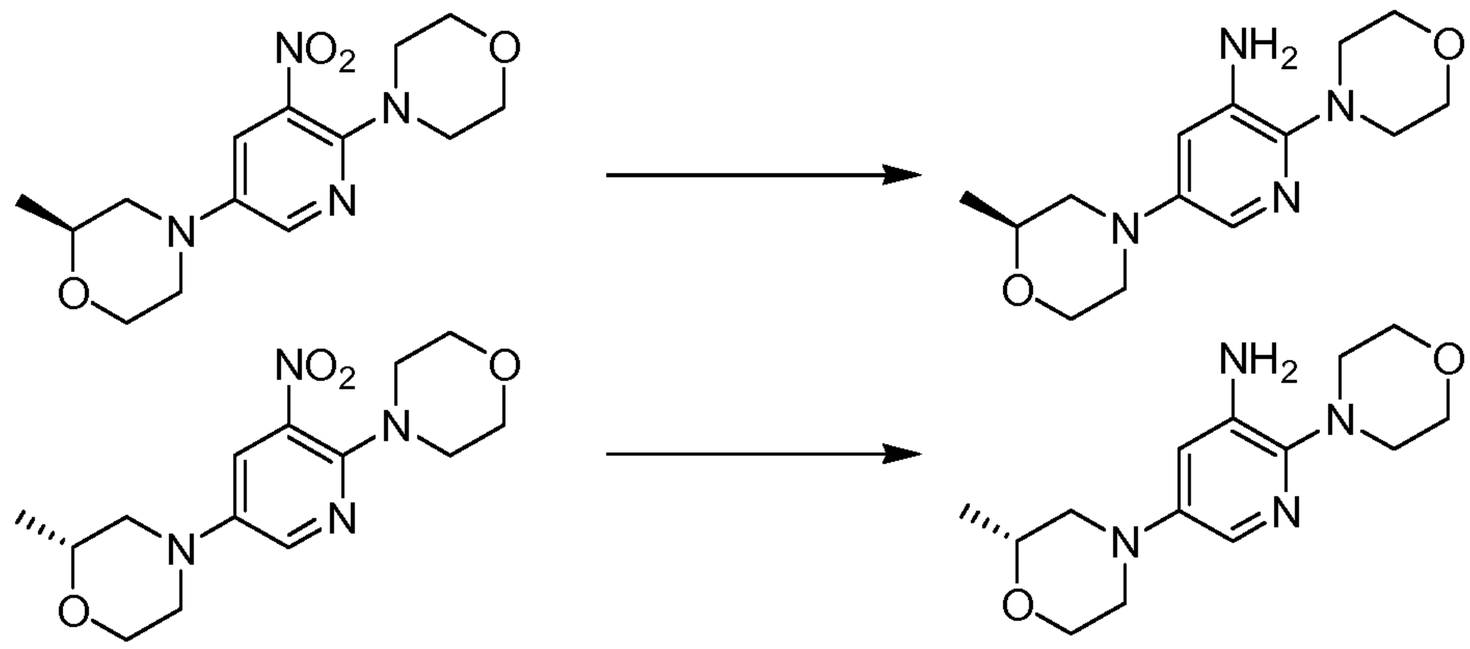
Prepared according to Procedure K, method 2 using 5-(2,2-dimethylmorpholino)-2-morpholinopyridin-3-amine (62 mg, 0.213 mmol; described herein), 4-chloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (58 mg, 0.213 mmol; described herein), 4.0M hydrochloric acid in 1,4-dioxane (50 μL, 0.21 mmol), and NMP (310 μL, 3.2 mmol), and heating in a microwave for 3 h at 160 °C. Purification afforded N-(5-(2,2-dimethyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.70 (1 H, d, *J*=4.7 Hz), 7.86 - 8.04 (4 H, m), 7.54 - 7.66 (2 H, m), 7.38 (1 H, ddd, *J*=6.7, 4.7, 2.0 Hz), 7.19 (1 H, dd, *J*=13.7, 7.8 Hz), 6.45 (1 H, d, *J*=2.3 Hz), 3.93 (4 H, t, *J*=4.3 Hz), 3.78 - 3.87 (2 H, m), 3.02 - 3.31 (6 H, m), 2.88 (2 H, s), 2.21 (3 H, s) 1.24-1.34 (6 H, m). Mass Spectrum (ESI) m/e = 529.2 (M + 1).

Example 77: 7-Fluoro-3-methyl-N-(5-((2S)-2-methyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



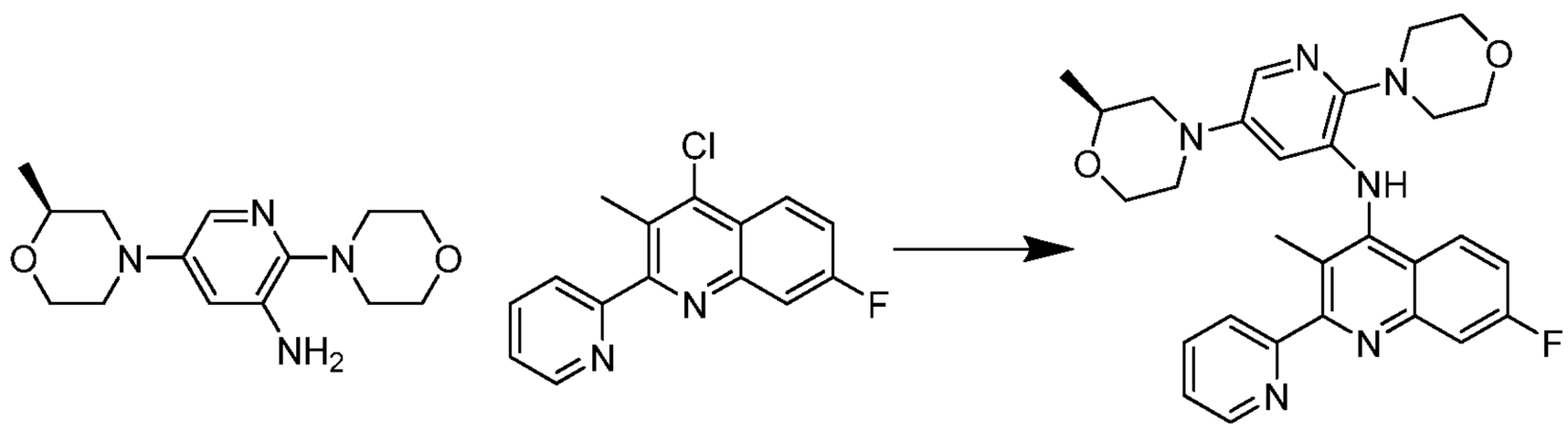
A solution of 4-(5-chloro-3-nitropyridin-2-yl)morpholine (2 g, 8.21 mmol; described herein), 2-methylmorpholine (996 mg, 9.85 mmol), tris(dibenzylideneacetone)dipalladium(0) (526 mg, 0.58 mmol), 2-(dicyclohexylphosphino)-2,4,6,-tri-i-propyl-1,1-biphenyl (587 mg, 1.23 mmol), sodium 2-methylpropan-2-olate (1.6 g, 16.4 mmol), and toluene (126 mL, 119 mmol) was refluxed overnight then cooled to rt and concentrated. The resulting residue was taken up in EtOAc, washed with satd aq. sodium bicarbonate and brine, and the organic layer dried (magnesium sulfate) and concentrated. Column chromatography and chiral separation afforded (*S*)-2-methyl-4-(6-morpholino-5-nitropyridin-3-yl)morpholine and (*R*)-2-methyl-4-(6-morpholino-5-nitropyridin-3-yl)morpholine as red solids (absolute configuration not determined and assigned randomly). Mass Spectrum (ESI) m/e = 309.2 (M + 1).

(*S*)-5-(2-Methylmorpholino)-2-morpholinopyridin-3-amine and (*R*)-5-(2-methylmorpholino)-2-morpholinopyridin-3-amine



Solutions of (*S*)-2-methyl-4-(6-morpholino-5-nitropyridin-3-yl)morpholine (310 mg; 1.00 mmol; described herein) and (*R*)-2-methyl-4-(6-morpholino-5-nitro-pyridin-3-yl)morpholine (250 mg, 0.811 mmol; described herein) in MeOH (0.006M) were separately reduced in a Thalles HCube™ hydrogenator using a 10% Pd/C CatCart™ column (20 bar, 25 °C, 1 mL/min flow rate.) The reaction mixtures were then concentrated, diluted with EtOAc, and extracted with 1M HCl. The aq. layers were washed with DCM, basified with 1M NaOH, and the products extracted with EtOAc, dried (magnesium sulfate), and concentrated, affording racemic product (absolute configurations not determined) as a beige solid. Mass Spectrum (ESI) m/e = 279.2 (M + 1).

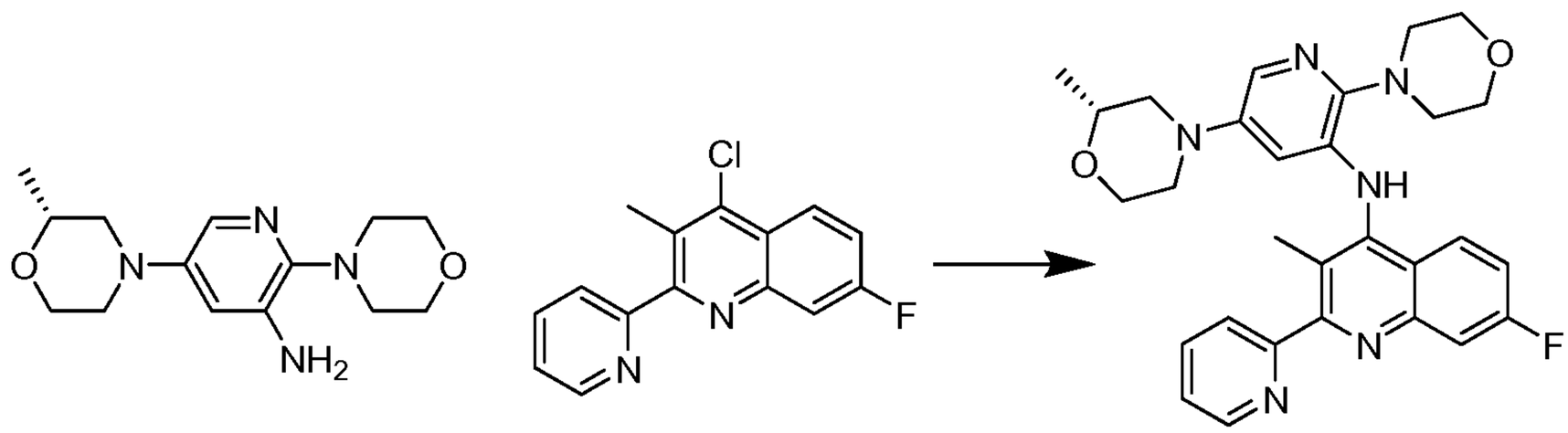
7-Fluoro-3-methyl-N-(5-((2S)-2-methyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure K, method 2 using (*S*)-5-(2-methylmorpholino)-2-morpholinopyridin-3-amine (85 mg, 0.305 mmol; described herein), 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (83 mg, 0.305 mmol; described herein), 4.0M hydrochloric acid in 1,4-dioxane (80 μL, 0.31 mmol), and NMP (350 μL, 3.7 mmol), and heating in a microwave at 165 °C for 3 h. Purification afforded 7-

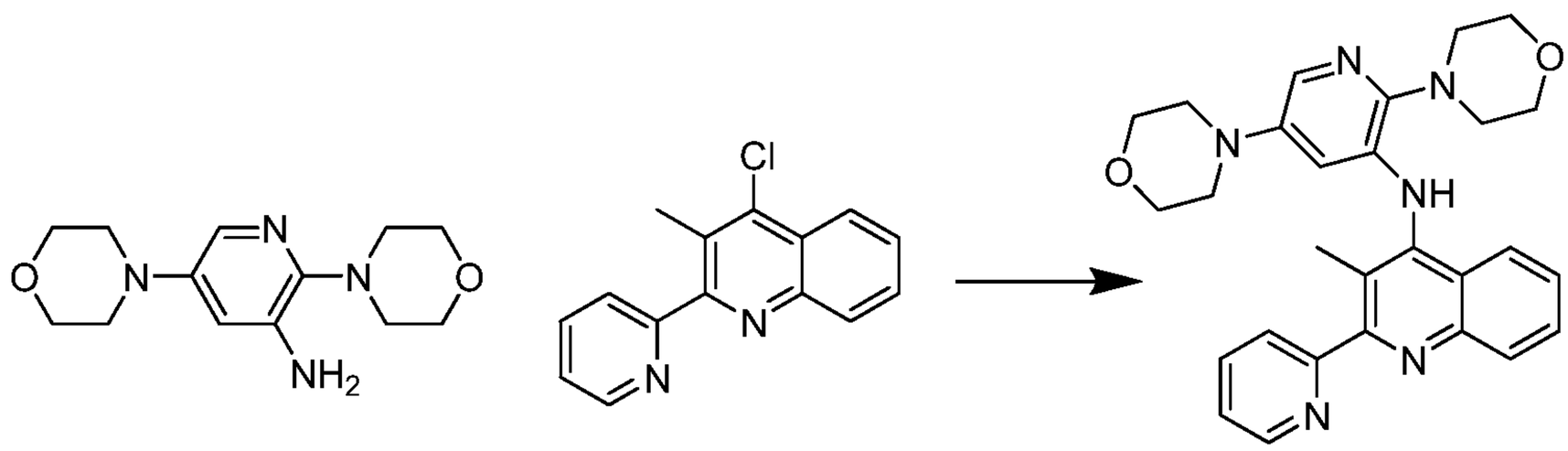
fluoro-3-methyl-N-(5-((2*S*)-2-methyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine as a yellow solid (absolute configuration of stereocenter not determined) ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 8.70 - 8.76 (1 H, m), 7.85 - 7.94 (2 H, m), 7.75 - 7.85 (2 H, m), 7.59 (1 H, d, *J*=2.7 Hz), 7.39 (1 H, ddd, *J*=7.1, 5.0, 1.6 Hz), 7.25 - 7.33 (1 H, m), 6.77 (1 H, s), 6.23 (1 H, d, *J*=2.7 Hz), 3.84 - 3.99 (5 H, m), 3.56 - 3.71 (2 H, m), 3.23 (4 H, br. s.), 3.15 (1 H, dt, *J*=11.7, 2.2 Hz), 3.02 - 3.11 (1 H, m), 2.63 - 2.74 (1 H, m), 2.31 - 2.43 (4 H, m), 1.16 (3 H, d, *J*=6.4 Hz). Mass Spectrum (ESI) m/e = 515.2 (M + 1).

Example 78: 7-Fluoro-3-methyl-N-(5-((2R)-2-methyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure K, method 2 using (R)-5-(2-methylmorpholino)-2-morpholinopyridin-3-amine (68 mg, 0.25 mmol; described herein), 4-chloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (67 mg, 0.25 mmol; described herein), 4.0M hydrochloric acid in 1,4-dioxane (60 μL, 0.25 mmol), and NMP (280 μL, 3.0 mmol), and heating in a microwave at 165 °C for 3 h. Purification afforded 7-fluoro-3-methyl-N-(5-((2*R*)-2-methyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine as a yellow solid (absolute configuration of stereocenter not determined) ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 8.68 - 8.76 (1 H, m), 7.84 - 7.94 (2 H, m), 7.75 - 7.84 (2 H, m), 7.58 (1 H, d, *J*=2.7 Hz), 7.39 (1 H, ddd, *J*=7.3, 4.8, 1.6 Hz), 7.28 (1 H, ddd, *J*=9.2, 8.0, 2.6 Hz), 6.76 (1 H, s), 6.22 (1 H, d, *J*=2.7 Hz), 3.82 - 3.97 (5 H, m), 3.56 - 3.72 (2 H, m), 3.22 (4 H, m), 3.14 (1 H, m), 2.97 - 3.10 (1 H, m), 2.60 - 2.72 (1 H, m), 2.29 - 2.42 (4 H, m), 1.15 (3 H, d, *J*=6.4 Hz). Mass Spectrum (ESI) m/e = 515.2 (M + 1).

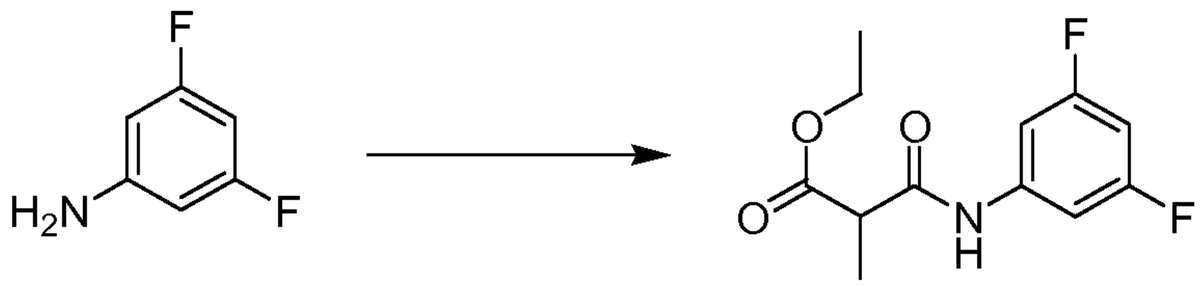
Example 79: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure K, method 2 using 2,5-dimorpholinopyridin-3-amine (63.5 mg, 0.24 mmol; described herein), 4-chloro-3-methyl-2-(pyridin-2-yl)quinoline (61.2 mg, 0.24 mmol; described herein), 4.0M hydrogen chloride in 1,4-dioxane (60 μL, 0.24 mmol), and NMP (280 μL, 2.9 mmol), and heating in a microwave at 165 °C for 3 h. Purification afforded N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.74 (1 H, d, *J*=4.7 Hz), 8.19 (1 H, d, *J*=8.2 Hz), 7.85 - 7.95 (2 H, m), 7.81 (1 H, dd, *J*=8.2, 0.8 Hz), 7.71 (1 H, td, *J*=7.6, 1.2 Hz), 7.59 (1 H, d, *J*=2.7 Hz), 7.47 - 7.55 (1 H, m), 7.34 - 7.45 (1 H, m), 6.78 (1 H, s), 6.24 (1 H, d, *J*=2.7 Hz), 3.93 (4 H, t, *J*=4.7 Hz), 3.73 (4 H, ddd, *J*=4.3, 2.7, 2.3 Hz), 3.13 - 3.36 (4 H, m), 2.87 - 3.01 (4 H, m), 2.39 (3 H, s). Mass Spectrum (ESI) m/e = 483.2 (M + 1).

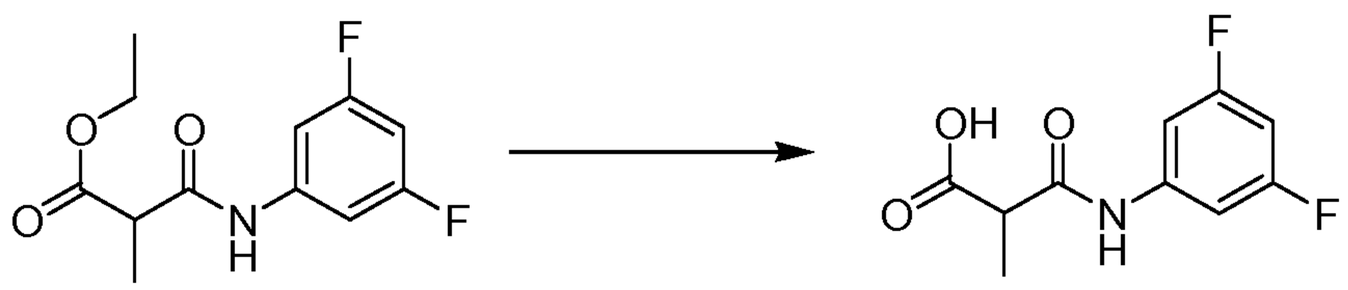
Example 80: N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

Ethyl 3-(3,5-difluorophenylamino)-2-methyl-3-oxopropanoate



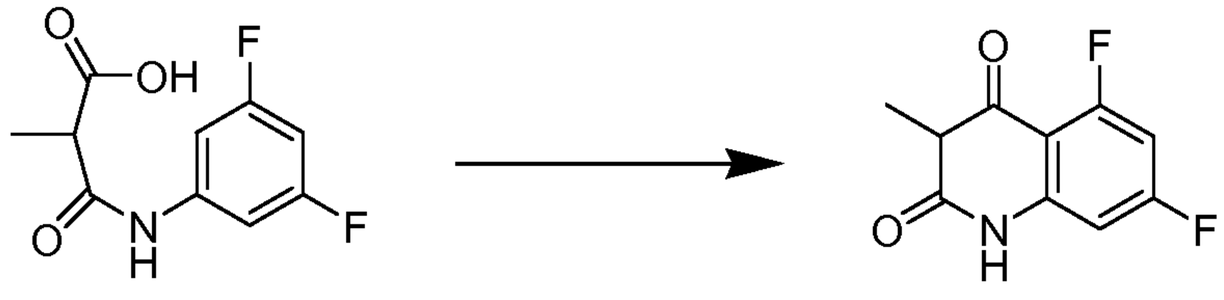
Prepared according to Procedure A using diethyl 2-methylmalonate (34.5 mL, 205 mmol), pyridine (15.6 mL, 190 mmol), and 3,5-difluorobenzenamine (12.4 g, 96 mmol). The reaction was heated to 130 °C for 2 days. Purification afforded ethyl 3-(3,5-difluorophenylamino)-2-methyl-3-oxopropanoate. Mass Spectrum (ESI) m/e = 258.2 (M + 1).

3-(3,5-Difluorophenylamino)-2-methyl-3-oxopropanoic acid



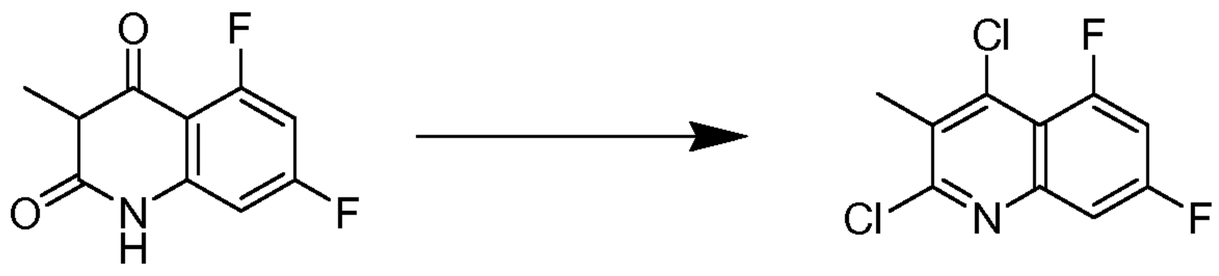
Prepared according to Procedure B using ethyl 3-(3,5-difluorophenylamino)-2-methyl-3-oxopropanoate (11.4 g, 44.3 mmol; described herein) in THF (40 mL), and sodium hydroxide (1.22 g, 53.2 mmol) in water (10 mL). The reaction was stirred at rt for 2 h, affording 3-(3,5-difluorophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 230.0 (M + 1).

5,7-Difluoro-3-methylquinoline-2,4(1H,3H)-dione



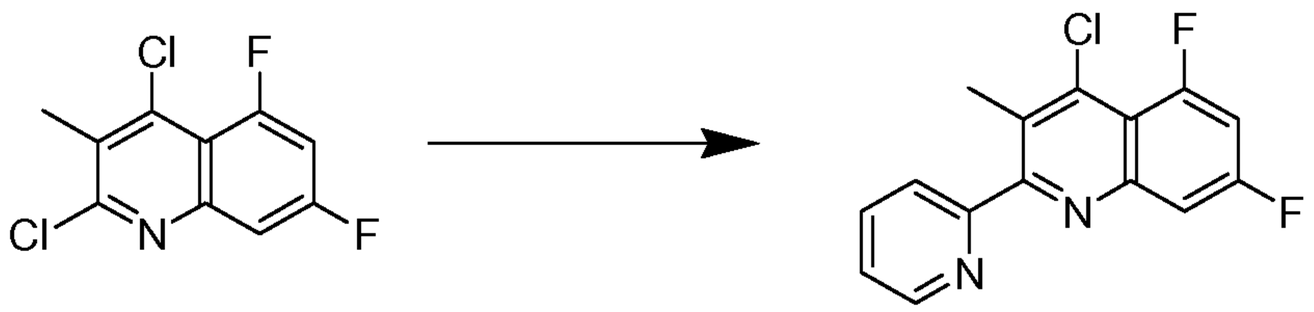
Prepared according to Procedure C using 3-(3,5-difluorophenylamino)-2-methyl-3-oxopropanoic acid (6.70 g, 29.2 mmol; described herein) in polyphosphoric acid (40 mL), affording 5,7-difluoro-3-methylquinoline-2,4(1H,3H)-dione. Mass Spectrum (ESI) m/e = 212.0 (M + 1).

2,4-Dichloro-5,7-difluoro-3-methylquinoline



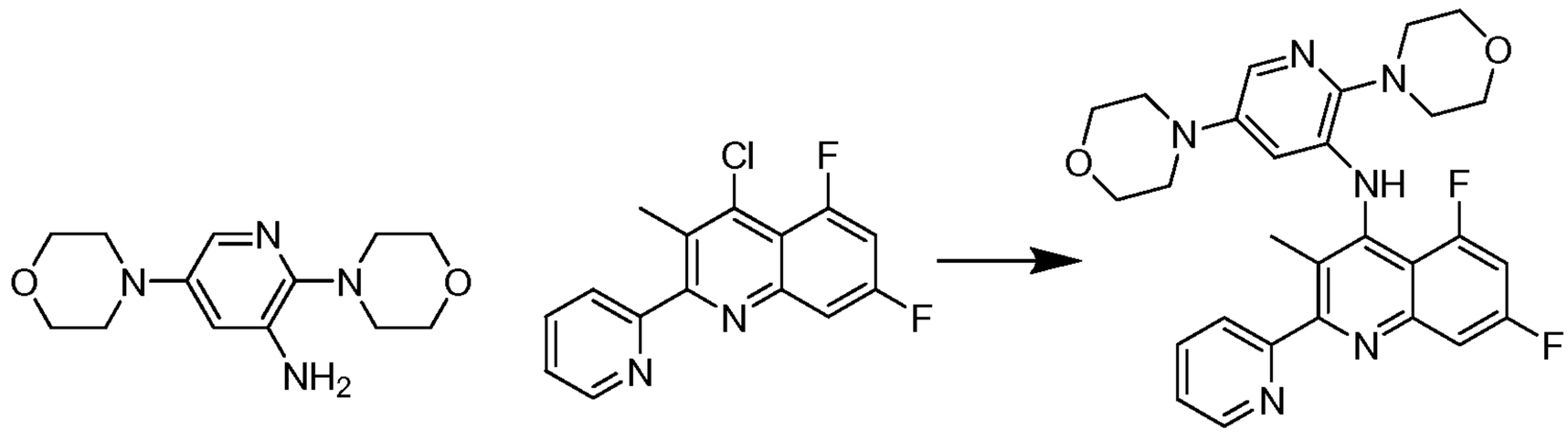
5,7-Difluoro-3-methylquinoline-2,4(1H,3H)-dione (5.20 g, 24.6 mmol; described herein) was stirred in phosphoryl chloride (23.0 mL, 246 mmol) and heated at 100 °C for 6 h. The reaction was then quenched over ice and the product extracted with EtOAc, washed with brine, dried (magnesium sulfate), filtered, and concentrated. The resulting crude residue was triturated with MeOH and dried, affording 2,4-dichloro-5,7-difluoro-3-methylquinoline. Mass Spectrum (ESI) m/e = 248.0 (M + 1).

4-Chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline



Prepared according to Procedure E using 2,4-dichloro-5,7-difluoro-3-methyl-quinoline (1.94 g, 7.8 mmol; described herein), 2-(tributylstannyl)pyridine (2.9 mL, 7.8 mmol), and tetrakis(triphenylphosphine)palladium(0) (0.69 g, 0.59 mmol) in toluene. The reaction was stirred at 100 °C for 18 h, then cooled to rt, concentrated, and the resulting residue triturated with hexanes. Column chromatography afforded 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 291.0 (M + 1).

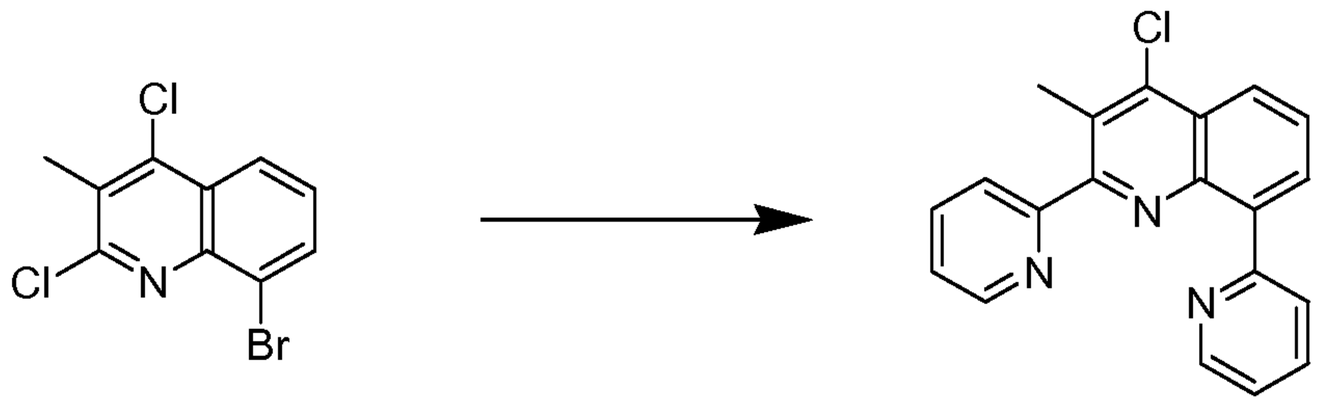
N-(2,5-Di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure K, method 2 using 2,5-dimorpholinopyridin-3-amine (118 mg, 0.45 mmol; described herein), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (130 mg, 0.45 mmol; described herein), 4.0M hydrogen chloride in 1,4-dioxane (110 µL, 0.45 mmol), and NMP (450 µL). Purification afforded N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine as a yellow solid. ^{1}H NMR (500 MHz, chloroform-*d*) δ ppm 8.66 - 8.74 (1 H, m), 7.85 - 7.94 (2 H, m), 7.73 (1 H, d, *J*=11.0 Hz), 7.57 - 7.66 (2 H, m), 7.38 (1 H, ddd, *J*=6.0, 4.9, 2.8 Hz), 7.02 (1 H, ddd, *J*=13.4, 8.5, 2.6 Hz), 6.44 (1 H, d, *J*=2.9 Hz), 3.86 - 3.98 (4 H, m), 3.76 - 3.85 (4 H, m), 2.91 - 3.47 (8 H, m), 2.21 (3 H, s). Mass Spectrum (ESI) m/e = 519.0 (M + 1).

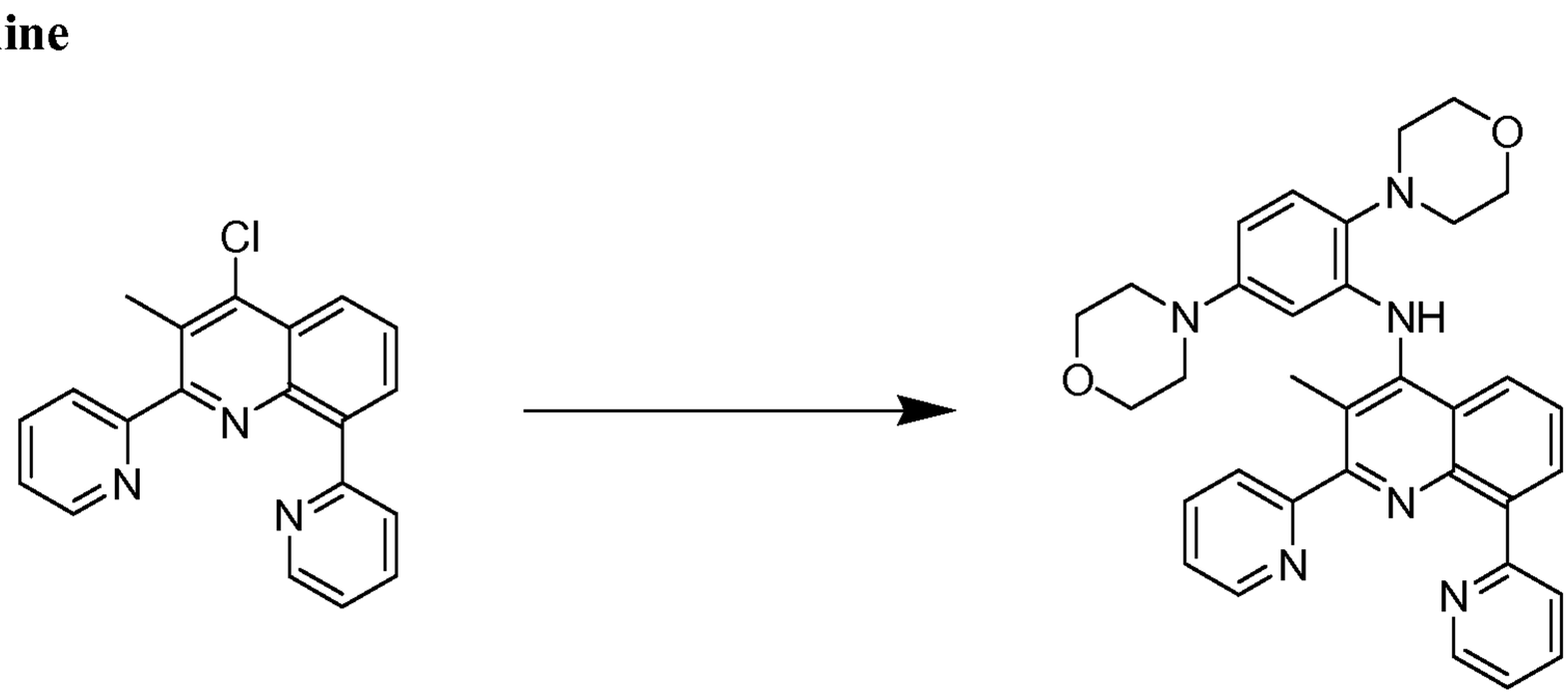
Example 81: Preparation of N-(2,5-di(4-morpholinyl)phenyl)-3-methyl-2,8-di(2-pyridinyl)-4-quinolinamine

4-Chloro-3-methyl-2,8-di(pyridin-2-yl)quinoline



To a stirred solution of 8-bromo-2,4-dichloro-3-methylquinoline (0.35 g, 1.21 mmol) in toluene (2.4 mL) was added 2-(tributylstannyl)pyridine (0.94 mL, 2.55 mmol), and palladium tetrakistriphenylphosphine (0.140 g, 0.12 mmol). The reaction was stirred at 100 °C and stirring continued for 19 h. After which the reaction mixture was cooled to rt and concentrated *in vacuo*. The crude product was purified by column chromatography on silica gel (0 to 50% EtOAc in hexane) to give the desired product 4-chloro-3-methyl-2,8-di(pyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 332.0 (M + 1).

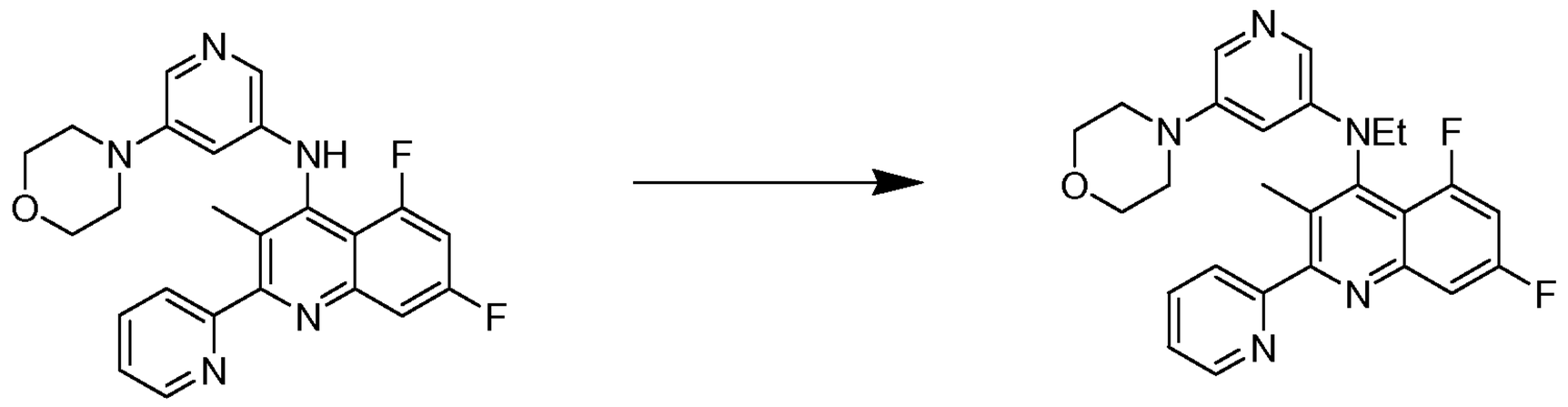
N-(2,5-Di-(4-morpholinyl)phenyl)-3-methyl-2,8-di(2-pyridinyl)-4-quinolin-amine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.048 mmol), 2,5-dimorpholinoaniline (0.095 g, 0.36 mmol), 4-chloro-3-methyl-2,8-di(pyridin-2-yl)quinoline (0.1 g, 0.30 mmol) and Pd_2dba_3 (0.011 g, 0.012 mmol) in toluene (3.00 mL) was added sodium *tert*-butoxide (0.072 g, 0.753 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. The reaction was then cooled to rt and diluted with water (25 mL). The mixture was extracted with EtOAc (2 x 10 mL) and DCM (1 x 10 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic

alumina (0 to 50% EtOAc in hexane) to give the desired product N-(2,5-di(4-morpholinyl)phenyl)-3-methyl-2,8-di(2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.78 (1 H, d, *J*=4.1 Hz), 8.69 (1H, m), 8.30 (1 H, m), 8.20 (1 H, m), 7.96 (2 H, m), 7.80 (2 H, m), 7.59 (1 H, dd, *J*=8.3, 7.3 Hz), 7.32 (2H, m), 7.10 (1 H, m), 6.43 (1 H, m), 6.03 (1 H, br. s), 3.92 (4 H, br. s), 3.71 (4 H, br. s), 3.08 (4 H, br. s), 2.91 (4 H, br. s), 2.53 (3 H, s). Mass Spectrum (ESI) m/e = 559.3 (M + 1).

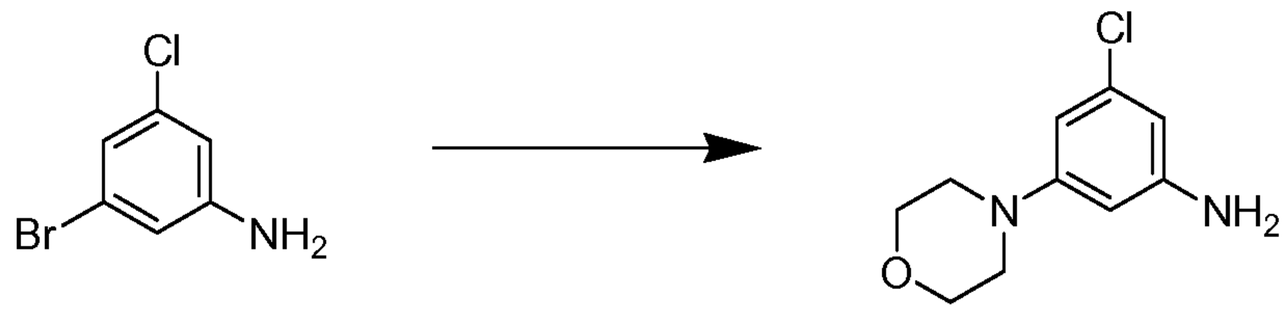
Example 82: Preparation of N-ethyl-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



To a stirred solution of 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(pyridin-2-yl)quinolin-4-amine (0.06 g, 0.14 mmol) in N,N-dimethylformamide (1.4 mL) was added sodium hydride (0.011 g, 0.28 mmol) followed by iodoethane (0.043 g, 0.28 mmol). Stirring continued at 60 °C for 2 h. After which the reaction was quenched with water (25 mL). The mixture was extracted with EtOAc (2 x 10 mL) and DCM (1 x 10 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% EtOAc in hexane) to give the desired product N-ethyl-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.74 (1 H, d, *J*=4.7 Hz), 7.83 - 7.96 (2 H, m), 7.74 (2 H, m), 7.34 - 7.50 (2 H, m), 7.26 (1 H, br. s), 6.93 - 7.04 (1 H, m), 6.31 (1H, br s), 3.77 - 3.94 (5 H, m), 3.70 (1 H, m), 3.10 (4 H, br. s), 2.33 - 2.40 (3 H, s), 1.29 (3 H, t, *J*=7.2 Hz). Mass Spectrum (ESI) m/e = 462.2 (M + 1).

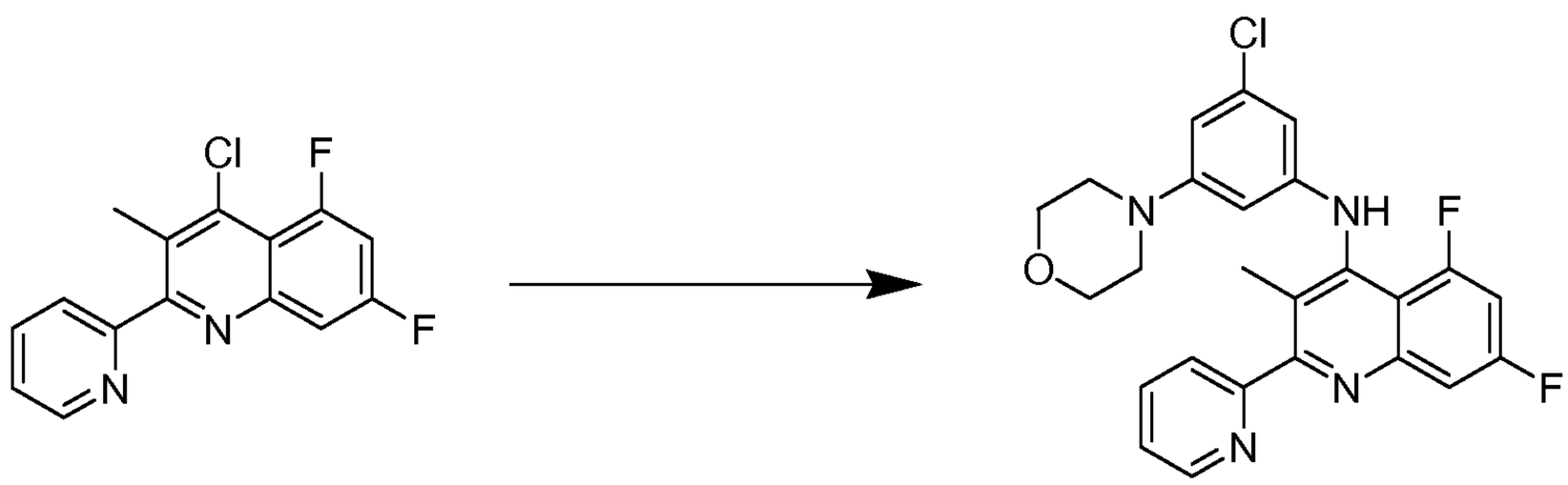
Example 83: Preparation of N-(3-chloro-5-(4-morpholinyl)phenyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

3-Chloro-5-morpholinoaniline



To a stirred solution of 3-bromo-5-chloroaniline (1.00 g, 4.84 mmol), dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.19 g, 0.39 mmol), Pd_2dba_3 (0.177 g, 0.19 mmol) and morpholine (0.464 g, 5.33 mmol) in THF (9.70 mL). To this mixture was added LHMDS in THF (19.37 mL, 19.37 mmol) and the resulting reaction was heated to 65 °C. Stirring continued for 2.5 h. After which the reaction was cooled to rt and then poured into water (100 mL) and extracted with EtOAc (2 x150 mL) and DCM (2 x 150 mL). The combined organic layers were dried over magnesium sulfate and the crude product was purified on silica gel (0 to 100% DCM in EtOAc) to give 3-chloro-5-morpholinoaniline. Mass Spectrum (ESI) m/e = 213.1 (M + 1).

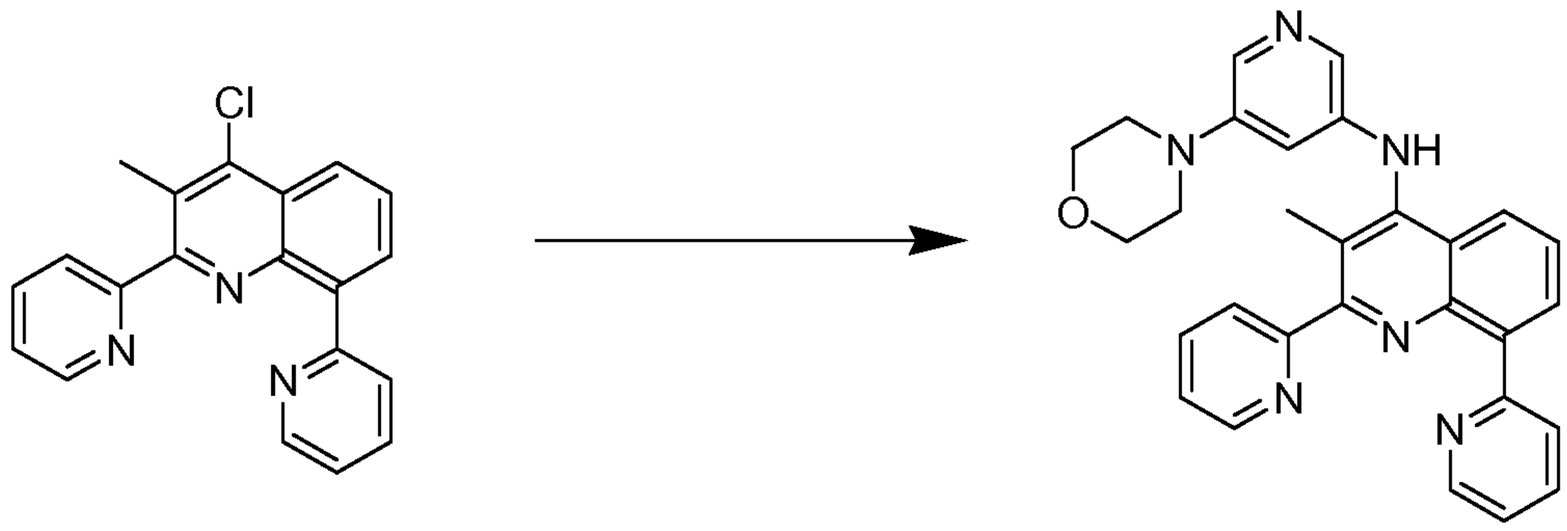
N-(3-Chloro-5-(4-morpholinyl)phenyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.026 g, 0.055 mmol), 3-chloro-5-morpholinoaniline (0.088 g, 0.41 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.1 g, 0.34 mmol) and Pd_2dba_3 (0.013 g, 0.014 mmol) in toluene (3.40 mL) was added sodium t-butoxide (0.083 g, 0.860 mmol). The reaction mixture was heated to 120 °C and stirred for 45 min. The reaction was then cooled to rt and diluted with water (25 mL). The mixture was extracted with EtOAc (2 x 10 mL) and DCM (1 x 10 mL). The

organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% EtOAc in hexane) to give the desired product N-(3-chloro-5-(4-morpholinyl)phenyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.72 (1 H, ddd, *J*=4.9, 1.8, 1.0 Hz), 7.85 - 7.92 (1 H, dt, *J*=7.9, 1.8 Hz), 7.79 - 7.85 (1 H, d, *J*=7.9 Hz), 7.67 (1 H, br. s), 7.38 (1 H, ddd, *J*=7.5, 4.8, 1.2 Hz), 7.02 (2 H, ddd, *J*=13.7, 8.6, 2.5 Hz), 6.49 - 6.54 (1 H, m), 6.36 (1 H, m), 6.27 (1 H, m), 3.79 - 3.90 (4 H, m), 3.09 - 3.23 (4 H, m), 2.17 (3 H, s). Mass Spectrum (ESI) m/e = 467.2 (M + 1).

Example 84: Preparation of 3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2,8-di(2-pyridinyl)-4-quinolinamine

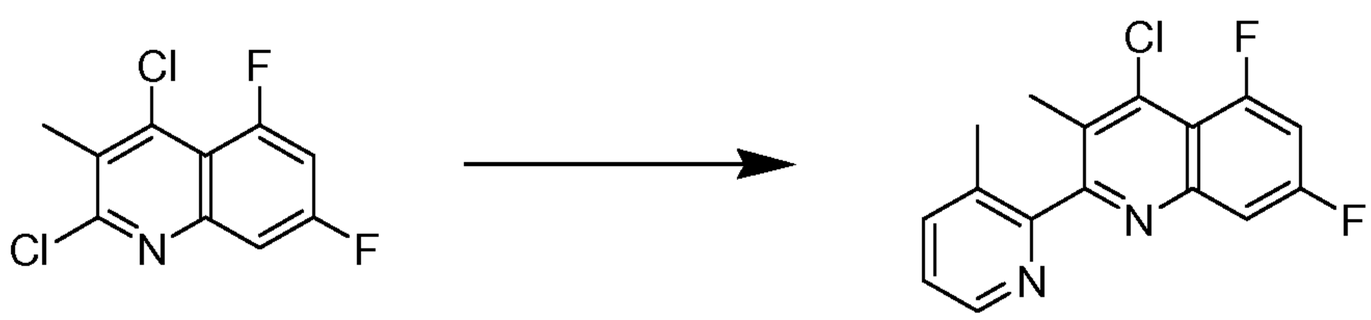


To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.048 mmol), 5-morpholinopyridin-3-amine (0.065 g, 0.36 mmol), dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.048 mmol), sodium t-butoxide (0.072 g, 0.75 mmol) and Pd_2dba_3 (0.011 g, 0.012 mmol) in toluene (3.00 mL). The reaction mixture was heated to 120 °C and stirring continued for 80 h. The reaction was then cooled to rt and diluted with water (25 mL). The mixture was extracted with EtOAc (2 x 10 mL) and DCM (1 x 10 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromate-graphy on basic alumina (0 to 50% EtOAc/hexanes) to give the desired product 3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2,8-di(2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.79 (1 H, dd, *J*=4.0, 0.9 Hz), 8.68 (1 H, dd, *J*=4.0, 0.9 Hz), 8.23 (1 H, dd, *J*=7.9, 1.1 Hz), 8.11 (1 H, dd, *J*=7.1, 1.3 Hz), 7.88 - 7.94 (1 H, m), 7.80 - 7.88 (4 H, m), 7.72 - 7.80 (1 H, m), 7.44 - 7.53 (1 H, m),

7.31 (2 H, m), 6.45 (1 H, s), 6.29 - 6.35 (1 H, m), 3.73 - 3.82 (4 H, m), 3.00 - 3.10 (4 H, m), 2.45 (3 H, s). Mass Spectrum (ESI) m/e = 475.1 (M + 1).

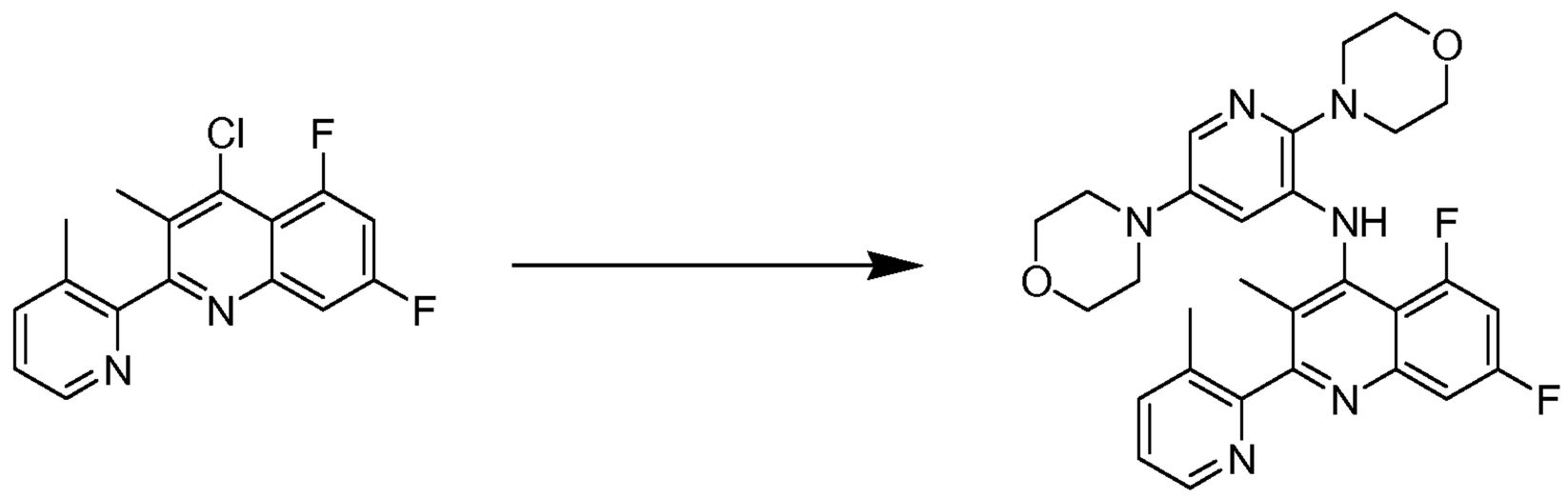
Example 85: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(3-methyl-2-pyridinyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(3-methylpyridin-2-yl)quinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.17 g, 0.685 mmol) in toluene (1.40 mL) was added 3-methyl-2-(tributylstannyl)pyridine (0.29 g, 0.75 mmol), and palladium tetrakistriphenylphosphine (0.079 g, 0.069 mmol). The reaction was stirred at 100 °C and stirring continued for 68 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with (0-50 % EtOAc in hexanes) to provide 4-chloro-5,7-difluoro-3-methyl-2-(3-methylpyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

N-(2,5-Di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(3-methyl-2-pyridinyl)-4-quinolinamine

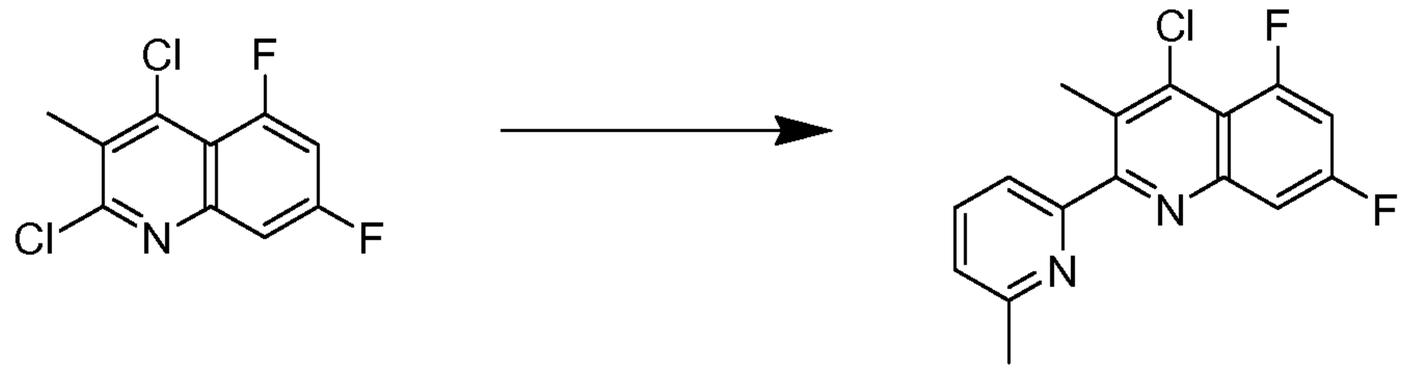


To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.047 mmol), 2,5-dimorpholinopyridin-3-amine (0.094 g, 0.354 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(3-methylpyridin-2-yl)quinoline (0.090 g, 0.295 mmol) and Pd_2dba_3 (10.8 mg, 0.012 mmol) in toluene (3.00 mL) was added sodium t-butoxide (0.071 g, 0.738 mmol). The reaction mixture was heated to 120 °C for 2 h. After which the reaction was cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15

mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(3-methyl-2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.56 (1 H, d, *J*=4.5 Hz), 7.71 (2H, m), 7.62 (2 H, d, *J*=2.5 Hz), 7.35 (1H, m), 7.02 (1 H, m), 6.39 (1 H, br. s.), 3.93 (4 H, br. s.), 3.76 - 3.87 (4 H, m), 3.23 (4 H, br. s.), 3.05 (4 H, br. s.), 2.28 (3 H, s), 1.95 (3 H, br. s.). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

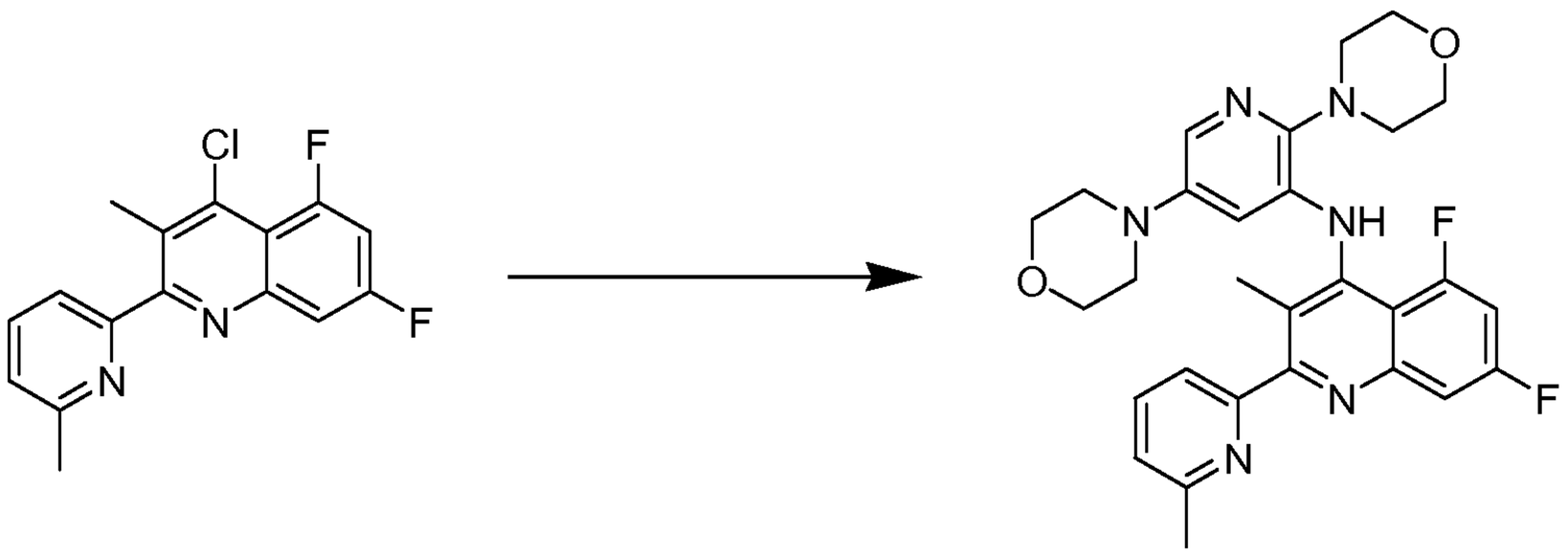
Example 86: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-methyl-2-pyridinyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(6-methyl-2-pyridinyl)quinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.2 g, 0.806 mmol) in toluene (1.60 mL) was added 2-methyl-6-(tributylstannyl)pyridine (0.34 g, 0.89 mmol), and palladium tetrakistriphenylphosphine (0.093 g, 0.081 mmol). The reaction was stirred at 100 °C and stirring continued for 18 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with (0-50 % EtOAc in hexanes) to provide 4-chloro-5,7-difluoro-3-methyl-2-(6-methylpyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

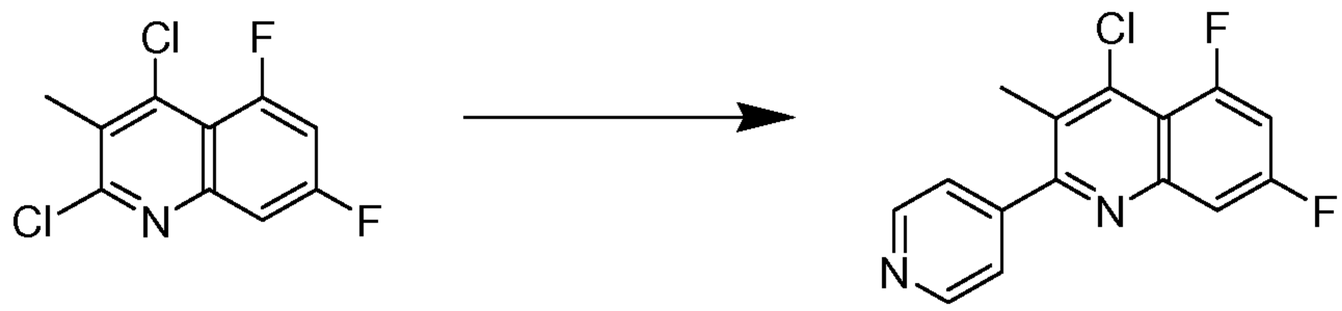
N-(2,5-Di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-methyl-2-pyridinyl)-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.104 g, 0.39 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(6-methylpyridin-2-yl)quinoline (0.10 g, 0.33 mmol) and Pd_2dba_3 (0.012 g, 0.013 mmol) in toluene (3.28 mL) was added sodium t-butoxide (0.079 g, 0.820 mmol). The reaction mixture was heated to 120 °C for 2 h. The reaction was then cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-methyl-2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 7.79 (2 H, t, *J*=7.6 Hz), 7.58 - 7.72 (3 H, m), 7.25 (1 H, d, *J*=7.8 Hz), 6.97 - 7.07 (1 H, m), 6.49 (1 H, br. s.), 3.92 (4 H, br. s.), 3.78 - 3.86 (4 H, m), 3.30 (4H, br s), 3.06 - 3.15 (5 H, m), 2.60 (3 H, s), 2.18 (3 H, s). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

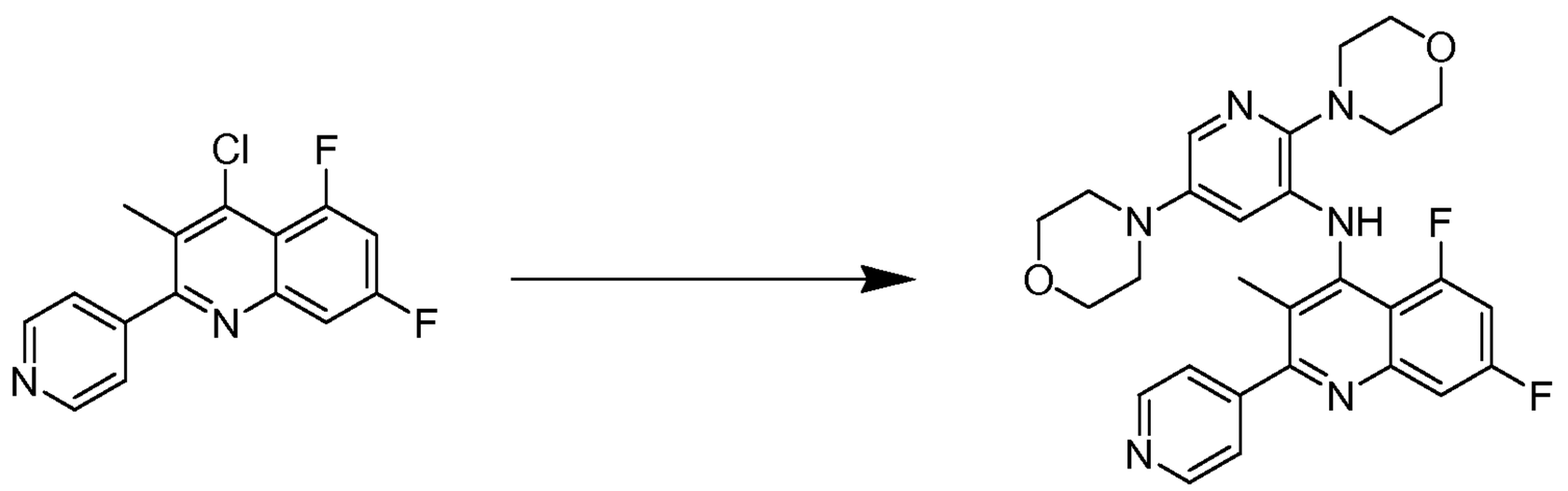
Example 87: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-pyridinyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(4-pyridinyl)quinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.0 g, 4.03 mmol) in toluene (8.06 mL) was added pyridin-4-ylboronic acid (0.743 g, 6.05 mmol), potassium carbonate (1.11 g, 8.06 mmol) and palladium tetrakistriphenyl-phosphine (0.466 g, 0.403 mmol). The reaction was stirred at 100 °C and stirring continued for 15 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with (0-50 % EtOAc in hexanes) to provide 4-chloro-5,7-difluoro-3-methyl-2-(4-pyridinyl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 291.1 (M + 1).

N-(2,5-Di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-pyridinyl)-4-quinolinamine

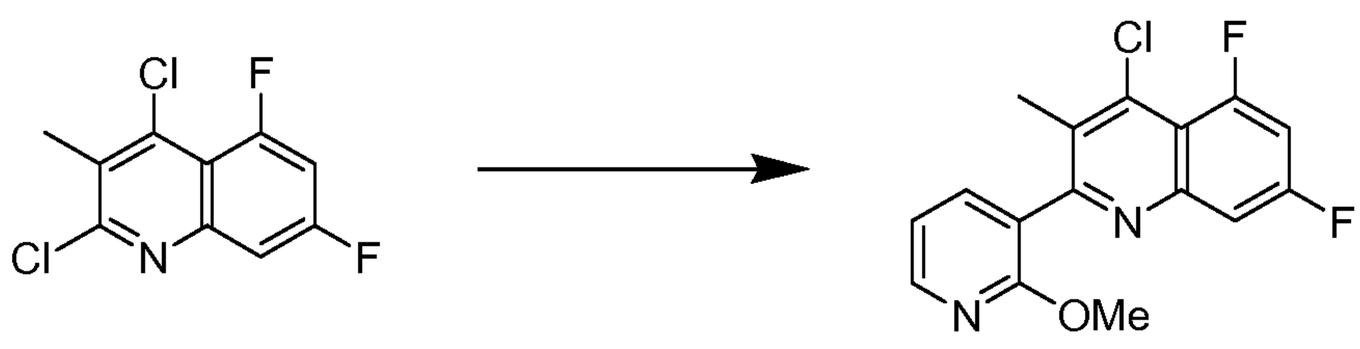


To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.026 g, 0.055 mmol), 2,5-dimorpholinopyridin-3-amine (0.109 g, 0.413 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-4-yl)quinoline (0.1 g, 0.344 mmol) and Pd_2dba_3 (0.013 g, 0.014 mmol) in toluene (3.44 mL) was added sodium t-butoxide (0.083 g, 0.860 mmol). The reaction mixture was heated to 120 °C and stirred for 2 h. The reaction was then cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-pyridinyl)-4-quinol-inamine. Mass Spectrum (ESI) m/e = 519.2 (M + 1). 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.76 - 8.83 (2 H, dd, *J*=5.9, 1.6 Hz), 7.73 (1H, br s), 7.68 (1 H, d, *J*=2.5 Hz), 7.62 (1 H, ddd, *J*=9.3, 2.5, 1.3 Hz), 7.52 (2 H, dd, *J*=4.6, 1.5 Hz), 6.99

- 7.10 (1 H, m), 6.34 (1 H, br. s.), 3.91 (4H, br s), 3.78 - 3.86 (4 H, m), 3.21 (4 H, br. s.), 2.99 - 3.09 (4 H, m), 2.16 (3 H, br. s.)

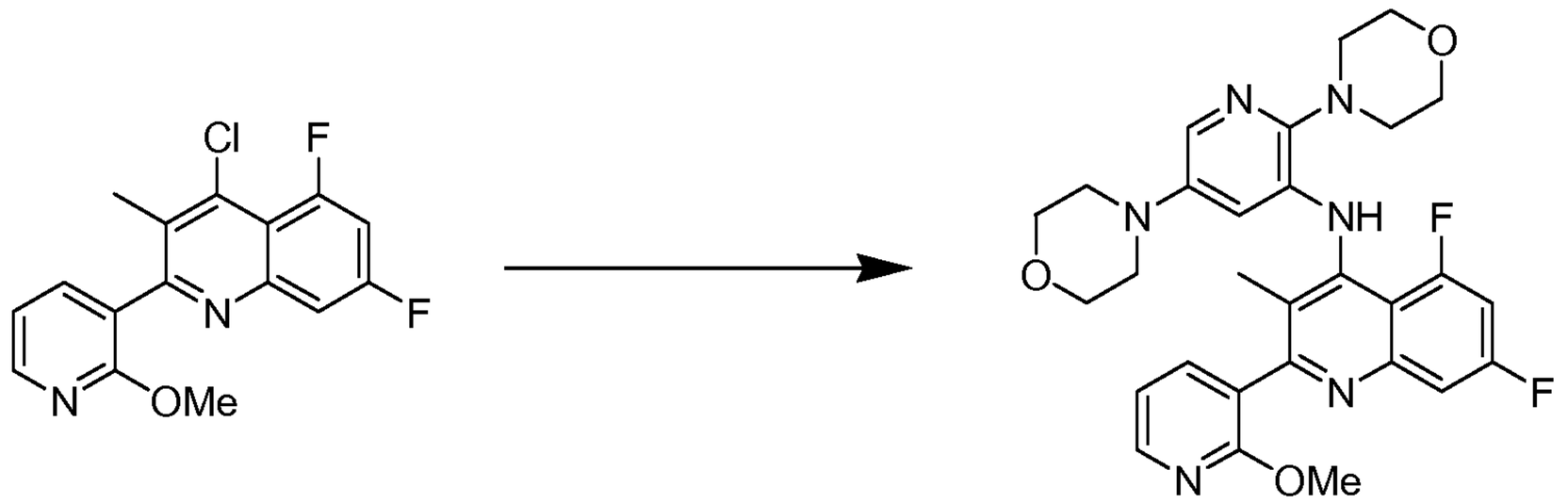
Example 88: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(2-methoxy-3-pyridinyl)-3-methyl-4-quinolinamine

4-Chloro-5,7-difluoro-2-(2-methoxy-3-pyridinyl)-3-methylquinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.0 g, 4.03 mmol) in toluene (8.06 mL) was added 2-methoxypyridin-3-ylboronic acid (0.925 g, 6.05 mmol), potassium carbonate (1.67 g, 12.1 mmol) and palladium tetrakis-triphenylphosphine (0.466 g, 0.403 mmol). The reaction was stirred at 100 °C and stirring continued for 18 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with (0-50 % EtOAc in hexanes) to provide 4-chloro-5,7-difluoro-2-(2-methoxy-3-pyridinyl)-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 321.1 (M + 1).

N-(2,5-Di-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(2-methoxy-3-pyridinyl)-3-methyl-4-quinolinamine

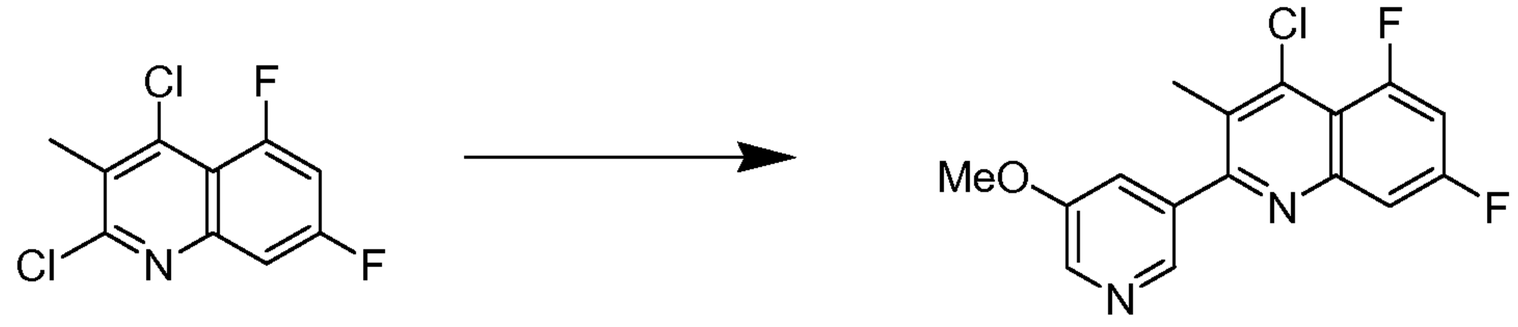


To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.050 mmol), 2,5-dimorpholinopyridin-3-amine (0.099 g, 0.37 mmol), 4-chloro-5,7-difluoro-2-(2-methoxypyridin-3-yl)-3-methylquinoline (0.10 g, 0.312 mmol) and Pd_2dba_3 (0.011 g, 0.012 mmol) in toluene (3.12 mL) was added sodium t-butoxide (0.075 g, 0.78 mmol). The reaction mixture was heated to 120

°C and stirring continued for 2 h. The reaction was cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(2-methoxy-3-pyridinyl)-3-methyl-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.33 (1 H, dd, *J*=4.9, 1.8 Hz), 7.76 (1H, m), 7.64 (2 H, br. s.), 7.11 (1 H, dd, *J*=7.2, 5.1 Hz), 7.00 (1 H, m), 6.39 (1 H, br. s.), 3.96 (3 H, s), 3.92 (4H, br s), 3.78 - 3.86 (4 H, m), 3.39 (2 H, br. s.), 3.06 (6 H, br. s.), 2.00 (3 H, s). Mass Spectrum (ESI) m/e = 549.3 (M + 1).

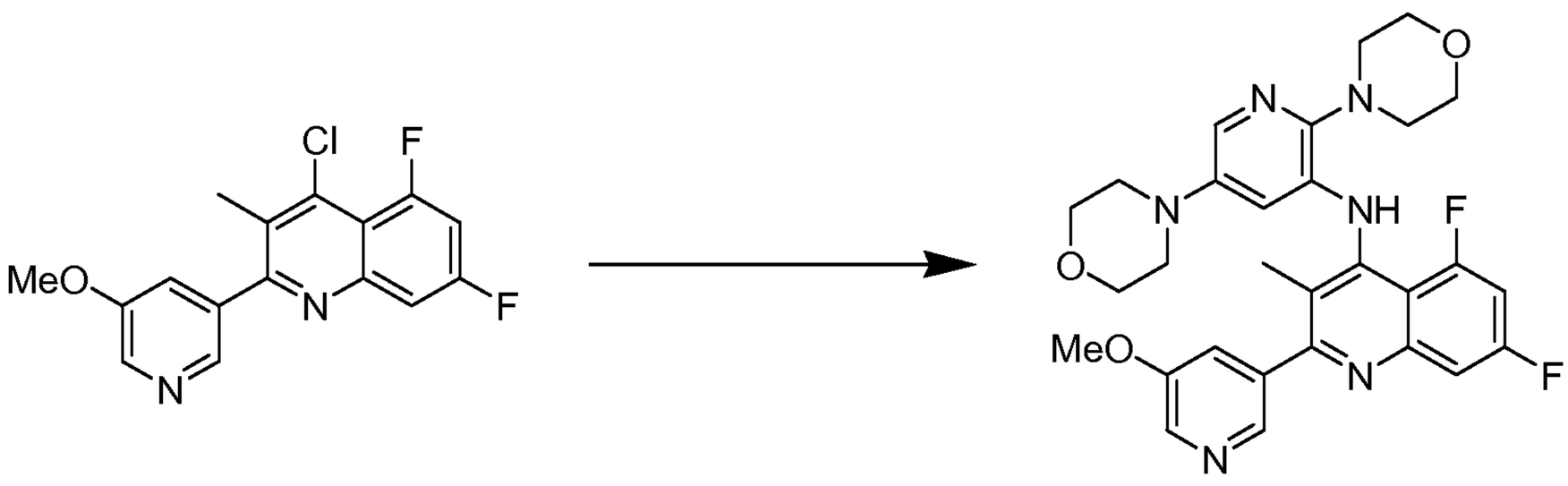
Example 89: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(5-methoxy-3-pyridinyl)-3-methyl-4-quinolinamine

4-Chloro-5,7-difluoro-2-(5-methoxy-3-pyridinyl)-3-methylquinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.35 g, 1.411 mmol) in toluene (2.80 mL) was added 3-methoxy-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (0.50 g, 2.12 mmol), potassium carbonate (0.585 g, 4.23 mmol) and palladium tetrakistriphenylphosphine (0.163 g, 0.141 mmol). The reaction was stirred at 100 °C and stirring continued for 15 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with (0-50 % EtOAc in hexanes) to provide 4-chloro-5,7-difluoro-2-(5-methoxy-3-pyridinyl)-3-methyl-quinoline as a white solid. Mass Spectrum (ESI) m/e = 321.1 (M + 1).

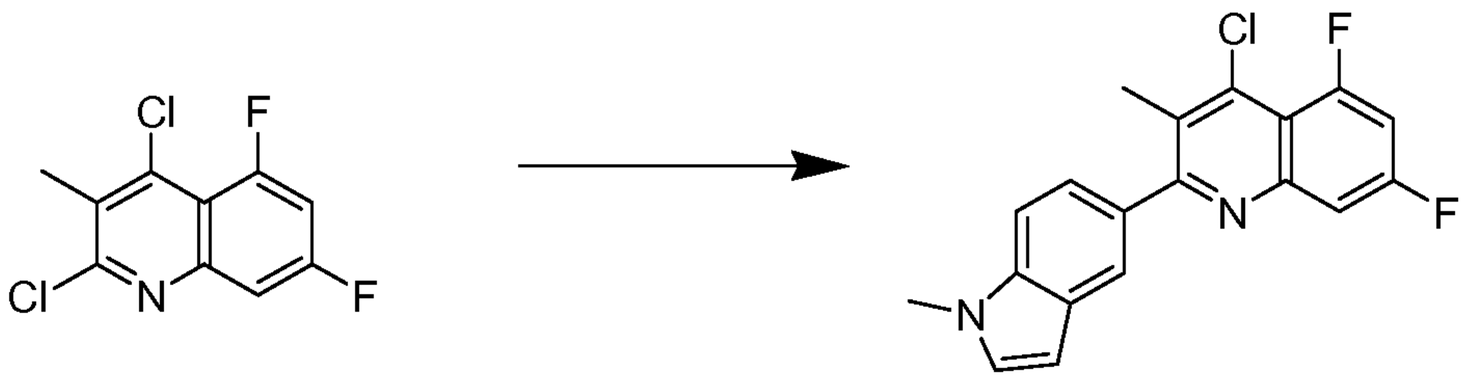
N-(2,5-Di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(5-methoxy-3-pyridinyl)-3-methyl-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.050 mmol), 2,5-dimorpholinopyridin-3-amine (0.099 g, 0.37 mmol), 4-chloro-5,7-difluoro-2-(5-methoxypyridin-3-yl)-3-methylquinoline (0.10 g, 0.312 mmol) and Pd_2dba_3 (0.011 g, 0.012 mmol) in toluene (3.1 mL) was added sodium t-butoxide (0.075 g, 0.78 mmol). The reaction mixture was heated to 120 °C and stirring continued for 5 h. The reaction was cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(5-methoxy-3-pyridinyl)-3-methyl-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.43 (2 H, t, *J*=2.1 Hz), 7.80 (1 H, br. s.), 7.67 (1 H, d, *J*=2.7 Hz), 7.49 - 7.54 (1 H, m), 6.99 - 7.09 (1 H, m), 6.38 (1 H, br. s.), 3.97 (3 H, s), 3.91 (4 H, br. s.), 3.79 - 3.86 (4 H, m), 3.21 (4 H, br. s.), 3.00 - 3.09 (4 H, m), 2.18 (3 H, s). Mass Spectrum (ESI) m/e = 549.3 (M + 1).

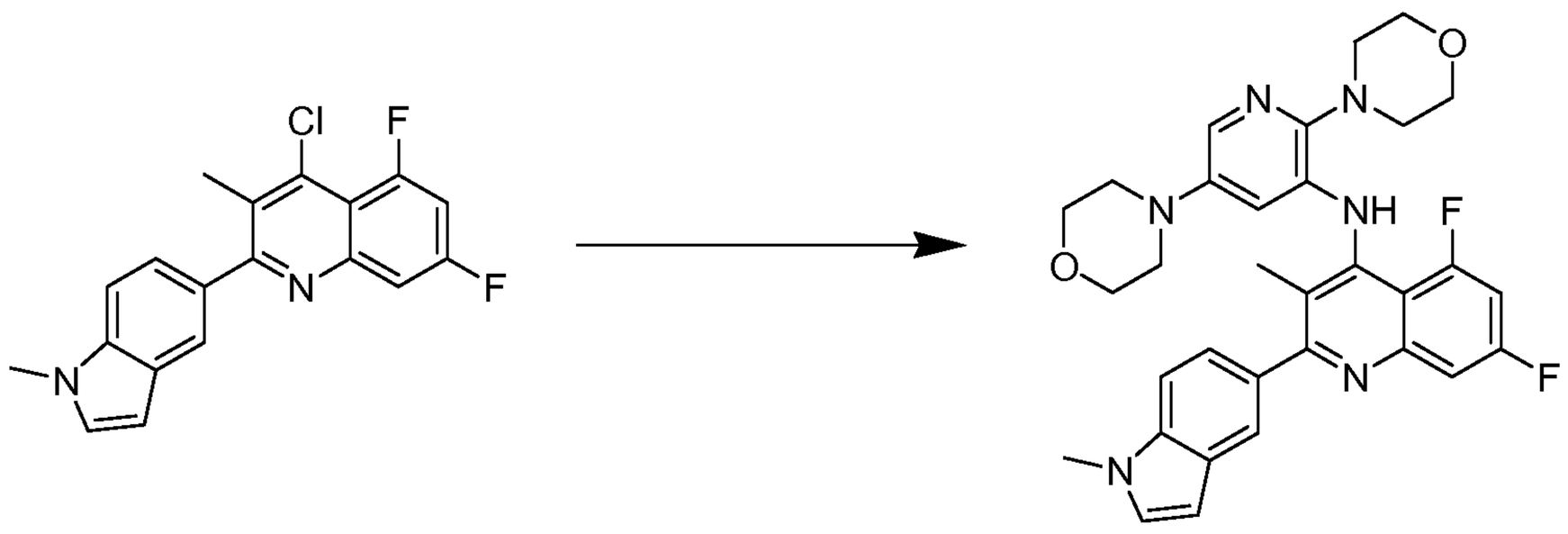
Example 90: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-5-yl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-5-yl)quinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.0 g, 4.03 mmol) in toluene (8.1 mL) was added 1-methylindole-5-boronic acid pinacol ester (1.037 g, 4.03 mmol), potassium carbonate (1.67 g, 12.09 mmol) and palladium tetrakistriphenylphosphine (0.466 g, 0.403 mmol). The reaction was stirred at 100 °C and stirring continued for 16 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with 0-50 % EtOAc in hexanes to provide 4-chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-5-yl)quinoline as a clear solid. Mass Spectrum (ESI) m/e = 343.1 (M + 1).

N-(2,5-Di-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-5-yl)-4-quinolinamine

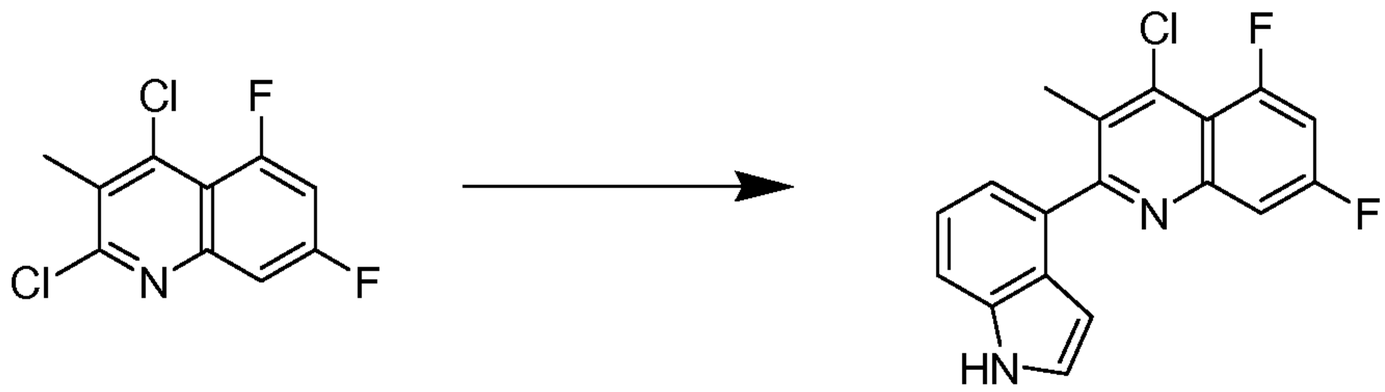


To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.022 g, 0.047 mmol), 2,5-dimorpholinopyridin-3-amine (0.093 g, 0.350 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-5-yl)quinoline (0.1 g, 0.292 mmol) and Pd_2dba_3 (10.7 mg, 0.012 mmol) in toluene (2.92 mL) was added sodium t-butoxide (0.070 g, 0.73 mmol). The reaction mixture was heated to 120 °C and stirring continued for 2 h. The reaction was cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-5-yl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 7.87 (1 H, s), 7.66 (3 H, m), 7.46 (2 H, s), 7.15 (1 H, d, *J*=3.1 Hz), 6.94 - 7.04 (1

H, m), 6.57 (1 H, d, *J*=2.9 Hz), 6.43 (1 H, br. s.), 3.89 - 3.96 (4 H, m), 3.88 (3 H, s), 3.83 - 3.87 (4 H, m), 3.30 (4H, br s), 3.03 - 3.14 (4 H, m), 2.20 (3 H, s). Mass Spectrum (ESI) m/e = 571.3 (M + 1).

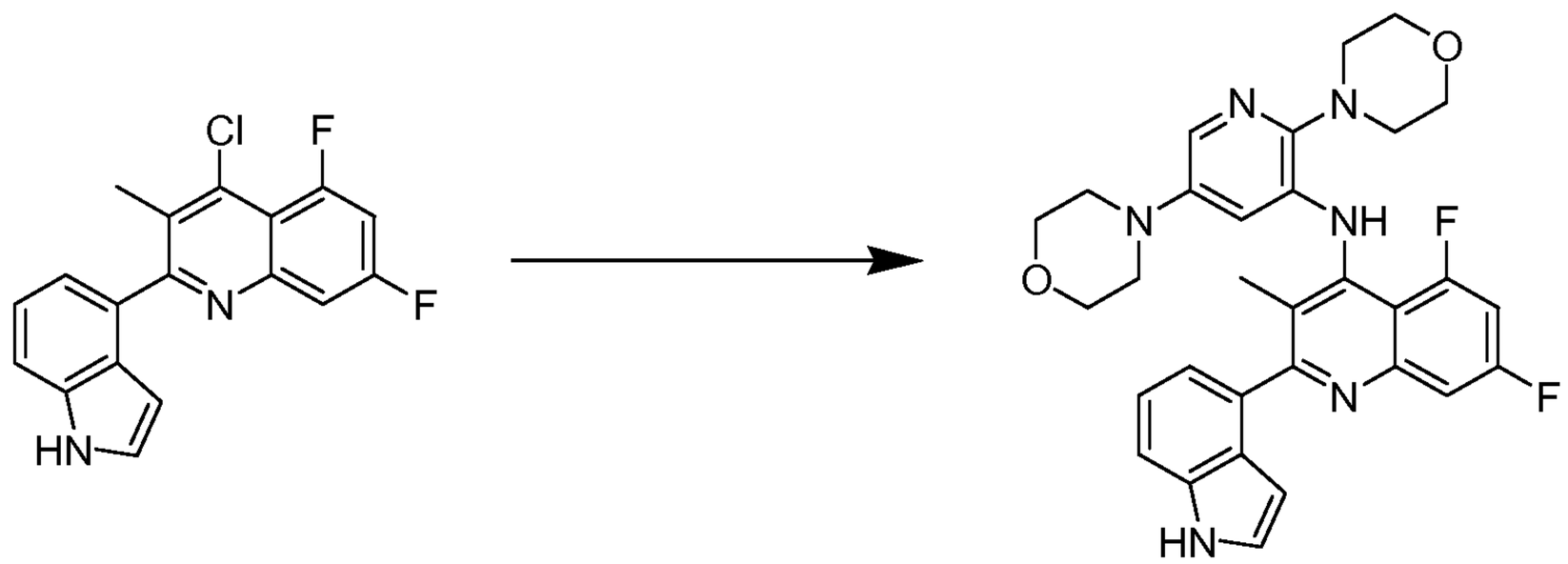
Example 91: Preparation of N-(2,5-Di-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-5-yl)-4-quinolinamine

4-Chloro-5,7-difluoro-2-(1H-indol-4-yl)-3-methylquinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.0 g, 4.03 mmol) in toluene (8.06 mL) was added 1H-indol-4-ylboronic acid (0.973 g, 6.05 mmol), potassium carbonate (1.671 g, 12.1 mmol) and palladium tetrakistriphenylphosphine (0.466 g, 0.403 mmol). The reaction was stirred at 100 °C and stirring continued for 19 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude product was placed in DCM and filtered to give the desired product. The filtrate was purified by column chromatography on silica gel, eluting with 0-50 % EtOAc in hexanes to provide 4-chloro-5,7-difluoro-2-(1H-indol-4-yl)-3-methylquinoline as a yellow solid. Mass Spectrum (ESI) m/e = 329.0 (M + 1).

N-(2,5-Di-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(1H-indol-4-yl)-3-methyl-4-quinolinamine

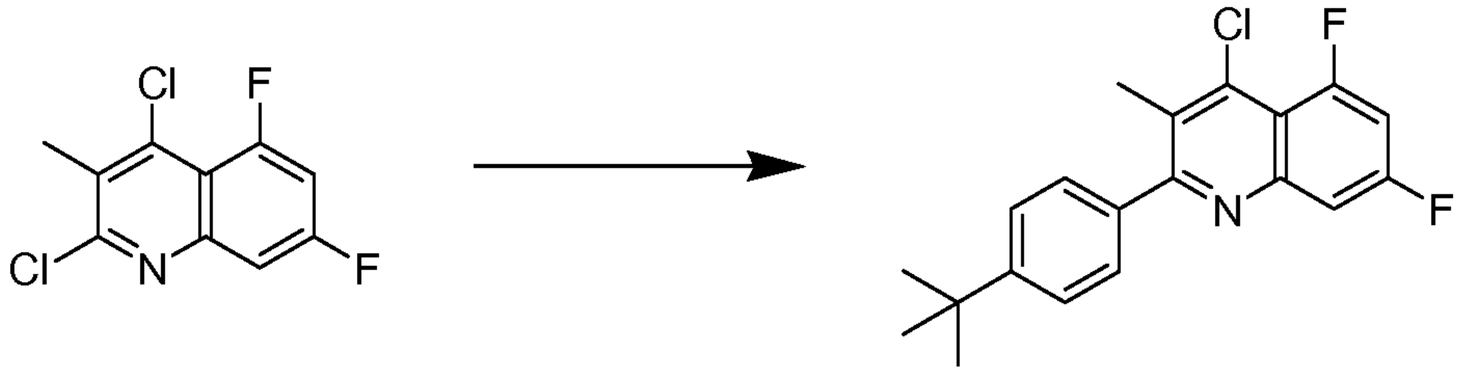


To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.049 mmol), 2,5-dimorpholinopyridin-3-amine (0.096 g, 0.37 mmol), 4-chloro-5,7-difluoro-2-(1H-indol-4-yl)-3-methylquinoline (0.1 g, 0.30 mmol) and Pd_2dba_3 (0.011 g, 0.012 mmol) in toluene (3.04 mL) was added sodium t-butoxide (0.073 g, 0.760 mmol). The reaction mixture was heated to 120 °C and

stirring continued for 7 h. The reaction was cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-2-(1H-indol-4-yl)-3-methyl-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.41 (1 H, br. s.), 7.81 (1H, br. s), 7.66 (2 H, br. s.), 7.51 (1 H, m), 7.32 (1H, br. s), 7.19 - 7.26 (2 H, m), 7.05 (1 H, br. s.), 6.44 (1 H, br. s.), 6.31 (1 H, br. s.), 3.92 (4H, br. s), 3.80 - 3.88 (4 H, m), 3.27 (4H, br. s), 3.02 - 3.14 (4 H, m), 2.02 (3 H, s). Mass Spectrum (ESI) m/e = 557.2 (M + 1).

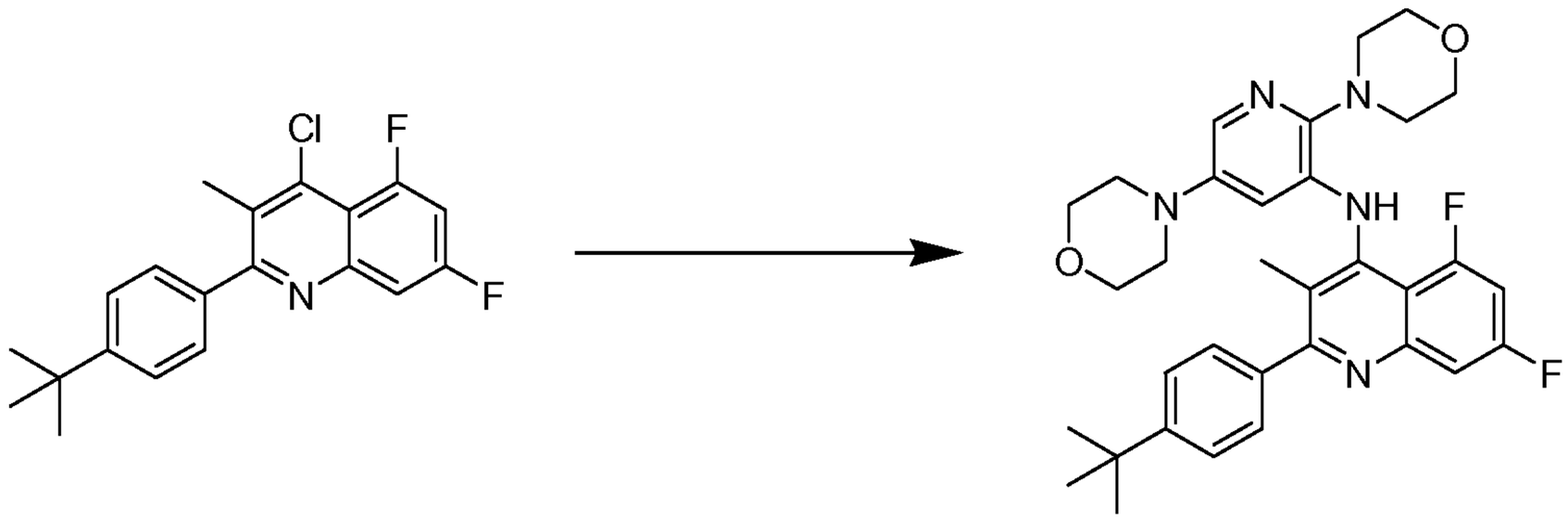
Example 92: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-(2-methyl-2-propanyl)phenyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(4-(2-methyl-2-propanyl)phenyl)quinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.0 g, 4.03 mmol) in toluene (8.06 mL) was added 4-tert-butylphenylboronic acid (1.08 g, 6.05 mmol), potassium carbonate (1.67 g, 12.10 mmol) and palladium tetrakis-triphenylphosphine (0.47 g, 0.40 mmol). The reaction was stirred at 100 °C and stirring continued for 19 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with 0-50% EtOAc in hexanes to provide 4-chloro-5,7-difluoro-3-methyl-2-(4-(2-methyl-2-propanyl)phenyl)quinoline as a yellow oil. Mass Spectrum (ESI) m/e = 346.1 (M + 1).

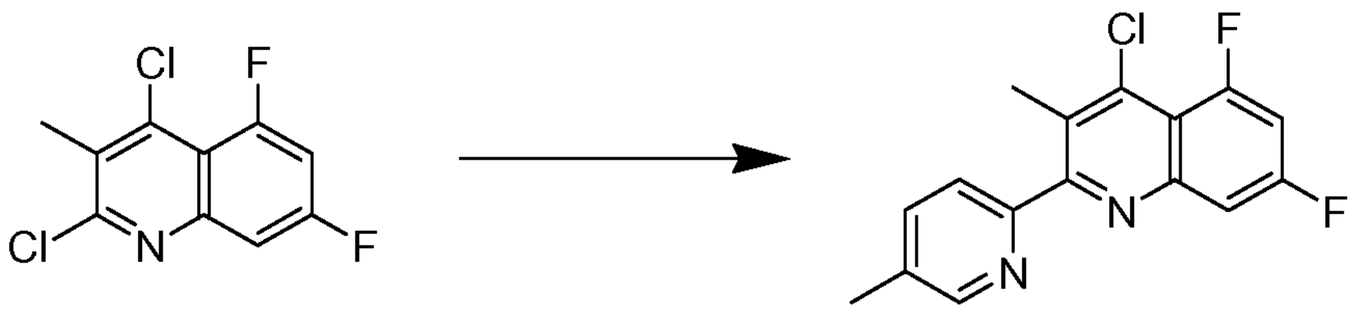
N-(2,5-Di-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-(2-methyl-2-propanyl)phenyl)-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.022 g, 0.046 mmol), 2,5-dimorpholinopyridin-3-amine (0.092 g, 0.35 mmol), 2-(4-tert-butylphenyl)-4-chloro-5,7-difluoro-3-methylquinoline (0.1 g, 0.29 mmol) and Pd_2dba_3 (10.6 mg, 0.012 mmol) in toluene (2.89 mL) was added sodium t-butoxide (0.069 g, 0.72 mmol). The reaction mixture was heated to 120 °C and stirring continued for 1.5 h. The reaction was cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-(2-methyl-2-propanyl)phenyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 7.59 - 7.73 (3 H, m), 7.50 - 7.57 (4 H, m), 6.98 (1 H, m), 6.37 (1 H, br. s.), 3.92 (4 H, br. s.), 3.79 - 3.87 (4 H, m), 3.25 (4 H, br. s.), 2.99 - 3.09 (4 H, m), 2.18 (3 H, s), 1.36 - 1.45 (9 H, s). Mass Spectrum (ESI) m/e = 574.3 (M + 1).

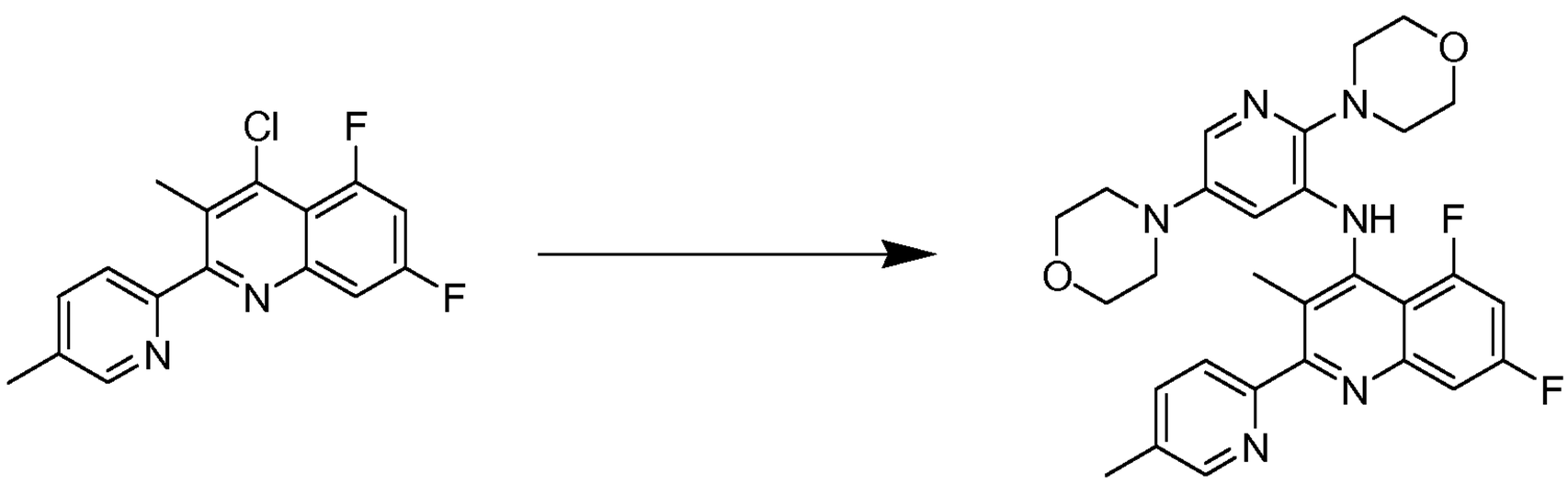
Example 93: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-(2-methyl-2-propanyl)phenyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-pyridinyl)quinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.6 g, 2.419 mmol) in toluene (4.84 mL) was added 5-methyl-2-(tributylstannyl)pyridine (1.02 g, 2.66 mmol), and palladium tetrakistriphenylphosphine (0.280 g, 0.24 mmol). The reaction was stirred at 100 °C and stirring continued for 42 h. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with 0-50 % EtOAc in hexanes to provide 4-chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-pyridinyl)-quinoline as a white solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

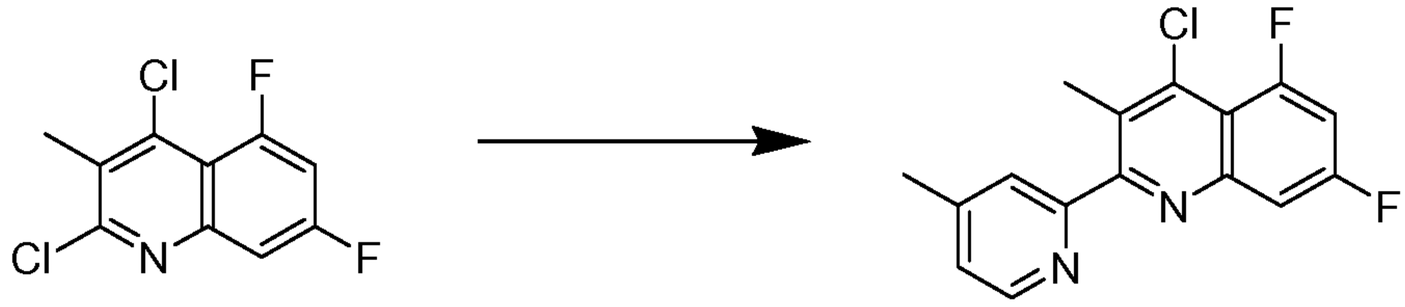
N-(2,5-Di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(5-methyl-2-pyridinyl)-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.104 g, 0.39 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(5-methylpyridin-2-yl)quinoline (0.10 g, 0.33 mmol) and Pd_2dba_3 (0.012 g, 0.013 mmol) in toluene (3.28 mL) was added sodium t-butoxide (0.079 g, 0.820 mmol). The reaction mixture was heated to 120 °C and stirring continued for 7 h. The reaction was then cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(5-methyl-2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.55 (1 H, d, *J*=4.9 Hz), 7.70 (2 H, m), 7.63 (2 H, m), 7.22 (1 H, br. s.), 7.02 (1 H, m), 6.46 (1 H, br. s.), 3.92 (4 H, br. s.), 3.78 - 3.87 (4 H, m), 3.22 (4 H, m), 3.09 (4 H, m), 2.50 (3 H, s), 2.20 (3 H, s). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

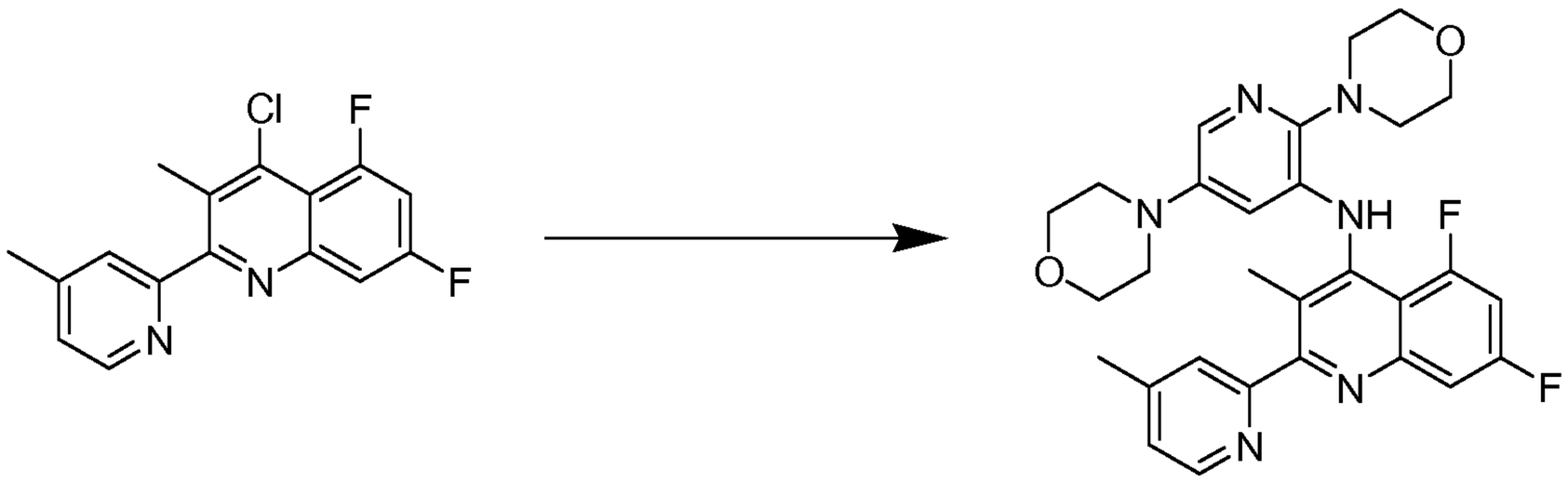
Example 94: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine

4-Chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline



To a stirred solution of 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.60 g, 2.42 mmol) in toluene (4.84 mL) was added 4-methyl-2-(tributylstanyl)pyridine (1.02 g, 2.66 mmol), and palladium tetrakistriphenylphosphine (0.280 g, 0.24 mmol). The reaction was stirred at 100 °C and stirring continued for 5 days. The reaction mixture was cooled to rt and concentrated *in vacuo*. The crude material was purified by column chromatography on silica gel, eluting with 0-50 % EtOAc in hexanes to provide 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)-quinoline as a white solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

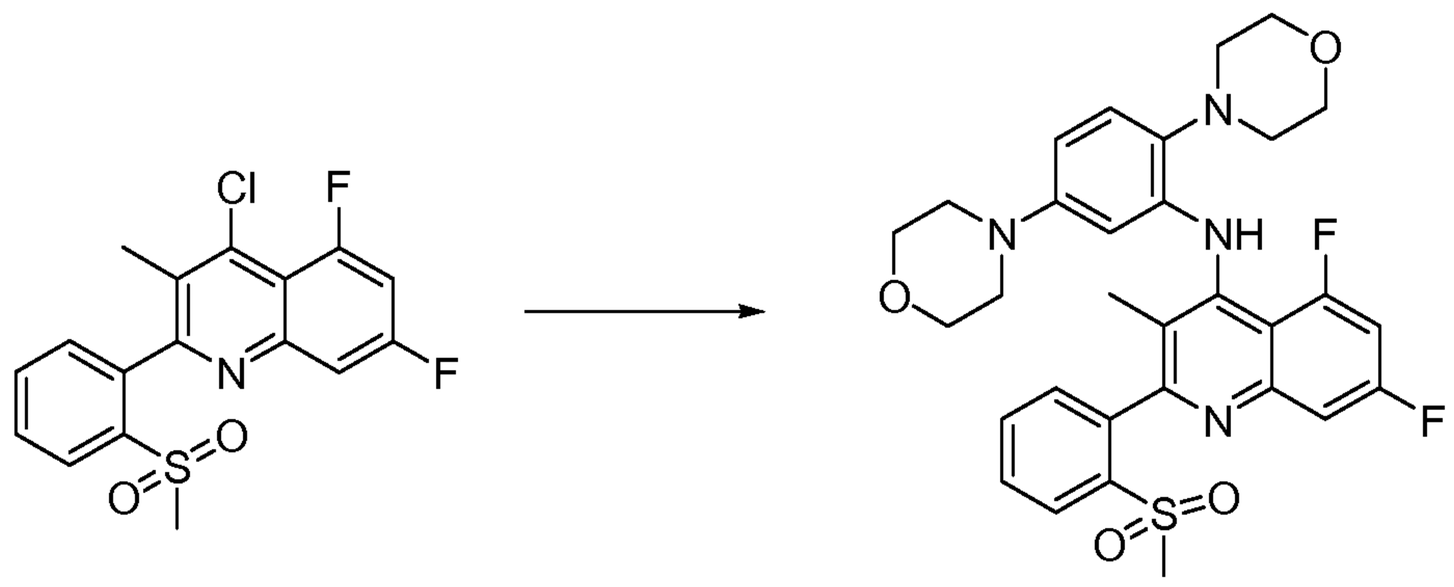
N-(2,5-Di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.104 g, 0.39 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (0.1 g, 0.33 mmol) and Pd_2dba_3 (0.012 g, 0.013 mmol) in toluene (3.28 mL) was added sodium t-butoxide (0.079 g, 0.820 mmol). The reaction mixture was heated to 120 °C and stirring continued for 2.5 h. The reaction was then cooled to rt and diluted with water (15 mL). The mixture was extracted with EtOAc (2 x 15 mL) and DCM (1 x 15 mL). The organic layers were combined and washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was purified

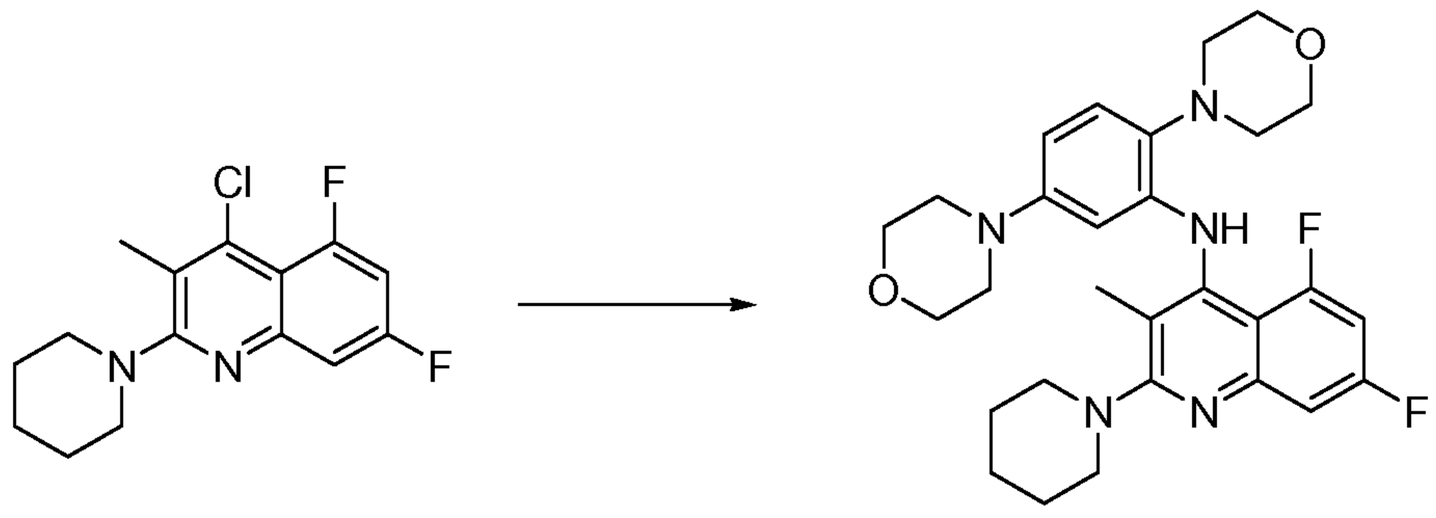
by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.53 (1 H, d, *J*=2.2 Hz), 7.81 (1 H, d, *J*=7.8 Hz), 7.71 (2 H, dd, *J*=7.6, 2.0 Hz), 7.63 (2 H, d, *J*=2.5 Hz), 6.96 - 7.06 (1 H, m), 6.45 (1 H, br. s.), 3.92 (4 H, br. s.), 3.78 - 3.87 (4 H, m), 3.23 (4 H, br. s.), 3.03 - 3.12 (4 H, m), 2.45 (3 H, s), 2.22 (3 H, s). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

Example 95: Preparation of N-(2,5-di-4-morpholinylphenyl)-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (39.0 mg, 0.110 mmol) and 2,5-dimorpholinoaniline in toluene to give N-(2,5-di-4-morpholinylphenyl)-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 8.21 (2 H, d, J=7.6 Hz), 7.78 (1 H, t, J=7.6 Hz), 7.69 (1 H, t, J=7.2 Hz), 7.47 (1 H, d, J=9.2 Hz), 7.40 (1 H, d, J=7.4 Hz), 6.98-7.09 (2 H, m), 6.40 (1 H, br. s.), 6.24 (1 H, br. s.), 3.90 (4 H, m), 3.78 (4 H, m), 2.74-3.33 (8 H, m), 1.95 (3 H, m). Mass Spectrum (ESI) m/e = 595.3 (M + 1).

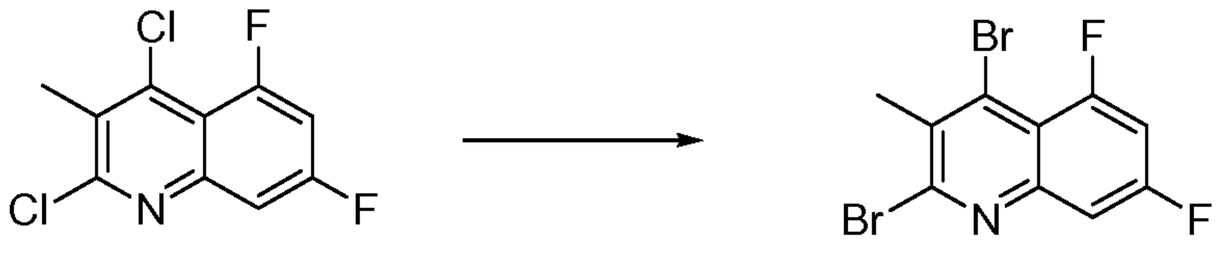
Example 96: Preparation of N-(2,5-di-4-morpholinylphenyl)-5,7-difluoro-3-methyl-2-(1-piperidinyl)-4-quinolinamine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(piperidin-1-yl)quinoline (34.0 mg, 0.120 mmol) and 2,5-dimorpholinoaniline in toluene to give N-(2,5-di-4-morpholinylphenyl)-5,7-difluoro-3-methyl-2-(1-piperidinyl)-4-quinolinamine. ^{1}H NMR ($CDCl_3$) δ ppm 7.97 (1 H, d, J=7.6 Hz), 7.08 (1 H, d, J=8.6 Hz), 6.67-6.82 (1 H, m), 6.45 (1 H, d, J=9.6 Hz), 6.06 (1 H, d, J=2.2 Hz), 3.88 (4 H, t, J=4.3 Hz), 3.70-3.82 (4 H, m), 3.36 (4 H, br. s.), 2.96-3.24 (4 H, m), 2.70-2.97 (4 H, m), 2.11 (3 H, s), 1.58-1.92 (7 H, m). Mass Spectrum (ESI) m/e = 524.3 (M + 1).

Example 97: Preparation of 1-(4-((2,5-Di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2(1H)-pyridinone

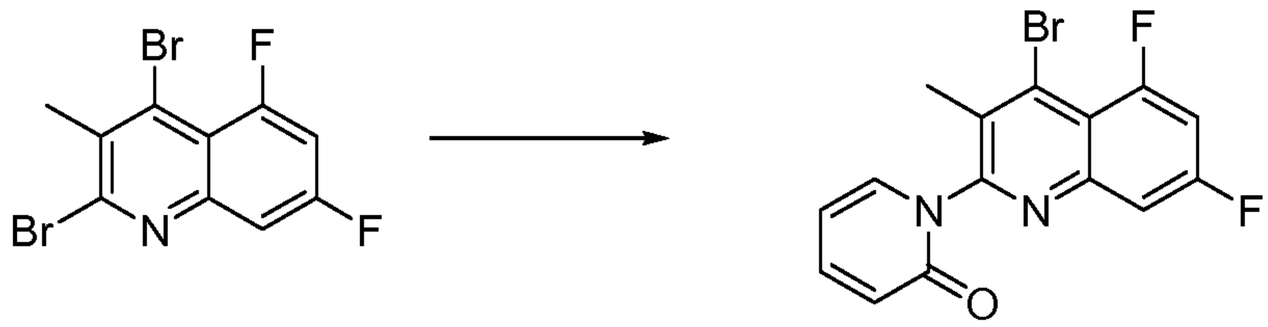
2,4-Dibromo-5,7-difluoro-3-methylquinoline



The phosphorus oxybromide (40.5 g, 141 mmol) was added to 2,4-dichloro-5,7-difluoro-3-methylquinoline (5.00 g, 20.2 mmol). The resulting mixed solid was then heated to 100 °C. The resulting melt was stirred for 3.5 h. The reaction was cooled and then diluted with DCM (150 mL). This mixture was poured into a chilled sodium hydroxide solution (40 g of NaOH in 800 mL of ice water). The layers were separated and the aq. layer was extracted with DCM (2 x 500 mL). The combined organic layers were dried over magnesium sulfate. The crude product was then purified by medium pressure chromatography (silica, 0 to 30%

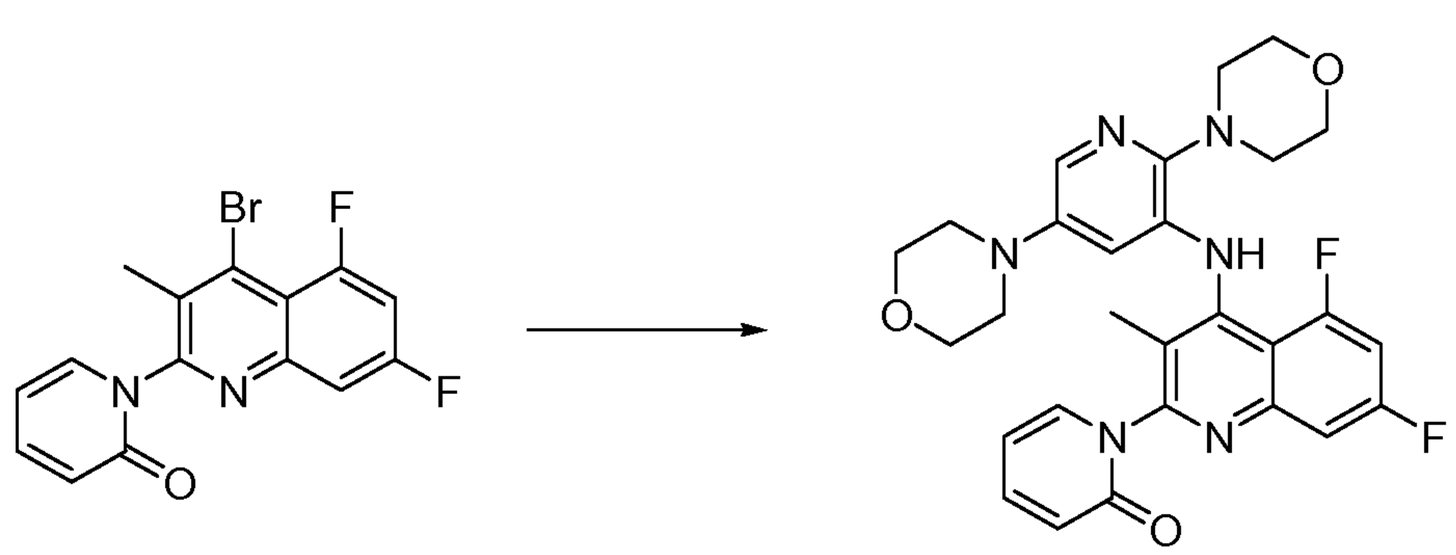
EtOAc : hexanes) to give 2,4-dibromo-5,7-difluoro-3-methylquinoline. Mass Spectrum (ESI) m/e = 337.9 (M + 1).

1-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)pyridin-2(1H)-one



The procedure was followed as described in Leung, *et. al.*; Tetrahedron, 2005, pp.2931. The reaction mixture was refluxed for 16 h and was purified by medium pressure chromatography (silica, 0 to 20% EtOAc : hexanes) to give 1-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)pyridin-2(1H)-one. Mass Spectrum (ESI) m/e = 351.0 (M + 1).

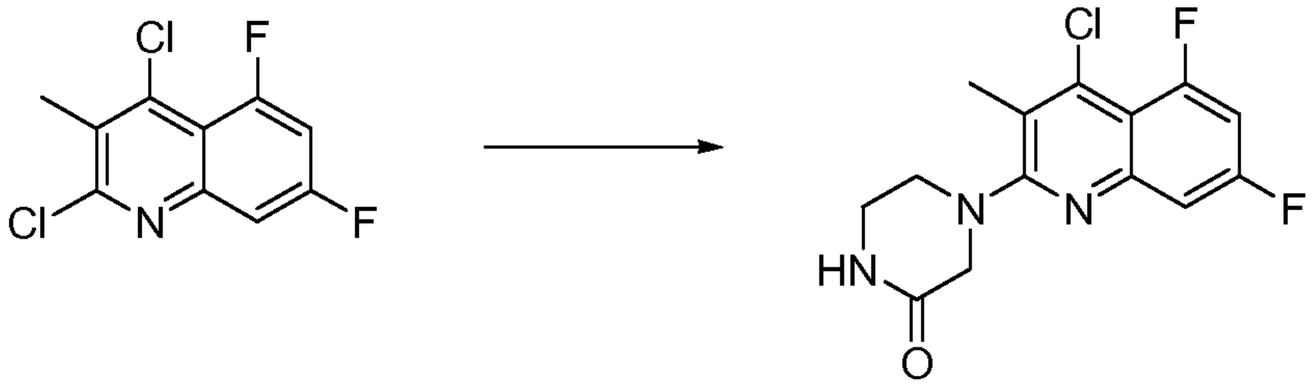
1-(4-((2,5-Di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2(1H)-pyridinone



Essentially prepared according to Procedure H using 1-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)pyridin-2(1H)-one (50.0 mg, 0.140 mmol) and 2,5-di-morpholinopyridin-3-amine in toluene to give 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2(1H)-pyridinone. ^{1}H NMR ($CDCl_3$) δ ppm 8.29 (1 H, dd, J=4.8, 1.1 Hz), 7.80-7.88 (1 H, m), 7.72 (1 H, d, J=10.2 Hz), 7.62 (1 H, d, J=2.5 Hz), 7.27-7.33 (1 H, m), 7.14-7.23 (2 H, m), 6.91 (1 H, ddd, J=13.3, 8.9, 2.4), 6.35 (1 H, d, J=2.2 Hz), 3.92 (4 H, br.s.), 3.76-3.83 (4 H, m), 3.12-3.46 (4 H, m), 2.98-3.07 (4H, m), 2.15 (3 H, s). Mass Spectrum (ESI) m/e = 535.2 (M + 1).

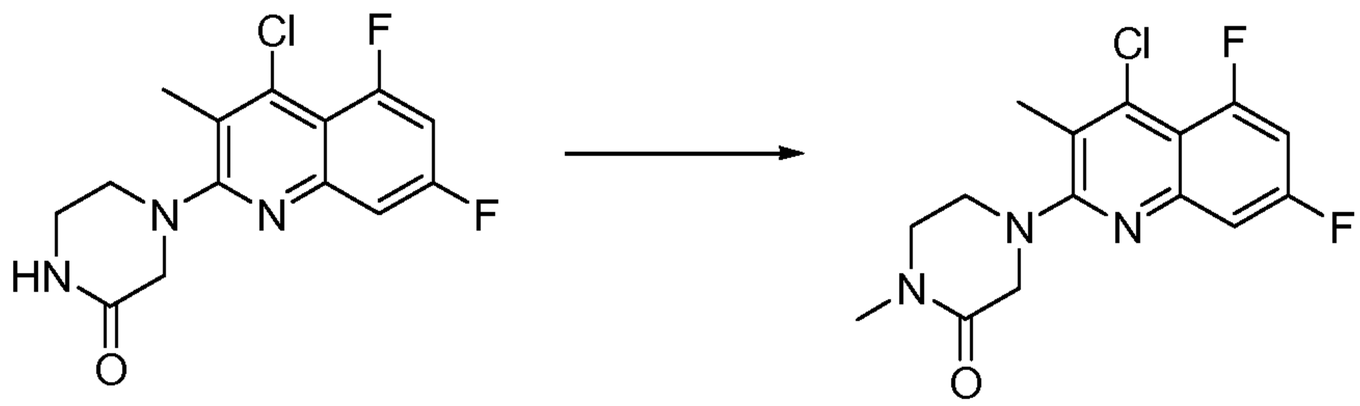
Example 98: Preparation of 4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-methyl-2-piperazinone

4-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one



The piperazin-2-one (161 mg, 1.613 mmol) and 2,4-dichloro-5,7-difluoro-3-methylquinoline (400.0 mg, 1.613 mmol) were dissolved in *t*-BuOH (7.00 mL) and heated in the microwave at 100 °C for 30 min. Only a trace amount of product present. Potassium carbonate (557 mg, 4.03 mmol) was added and the mixture heated in the microwave at 100 °C for 45 min. Again, only a trace amount of product was observed. The 2-(dicyclohexylphosphino)-2',4',6',-tri-i-propyl-1,1'-biphenyl (123 mg, 0.258 mmol) and $Pd_2(dba)_3$ (59.1 mg, 0.065 mmol) was then added and the mixture was stirred in the microwave at 120 °C for 4 h. The reaction was then diluted with water (~50 mL) and the mixture was extracted with EtOAc (1 x 100 mL), DCM (1 x 100 mL) and 10% MeOH : DCM (1 x 100 mL). The combined organic layers were dried over magnesium sulfate and the crude product was purified by medium pressure chromatography (silica, 0 to 10% 2M ammonia in MeOH : DCM) to give 4-(4-chloro-5,7-difluoro-3-methyl-quinolin-2-yl)piperazin-2-one. Mass Spectrum (ESI) m/e = 312.1 (M + 1).

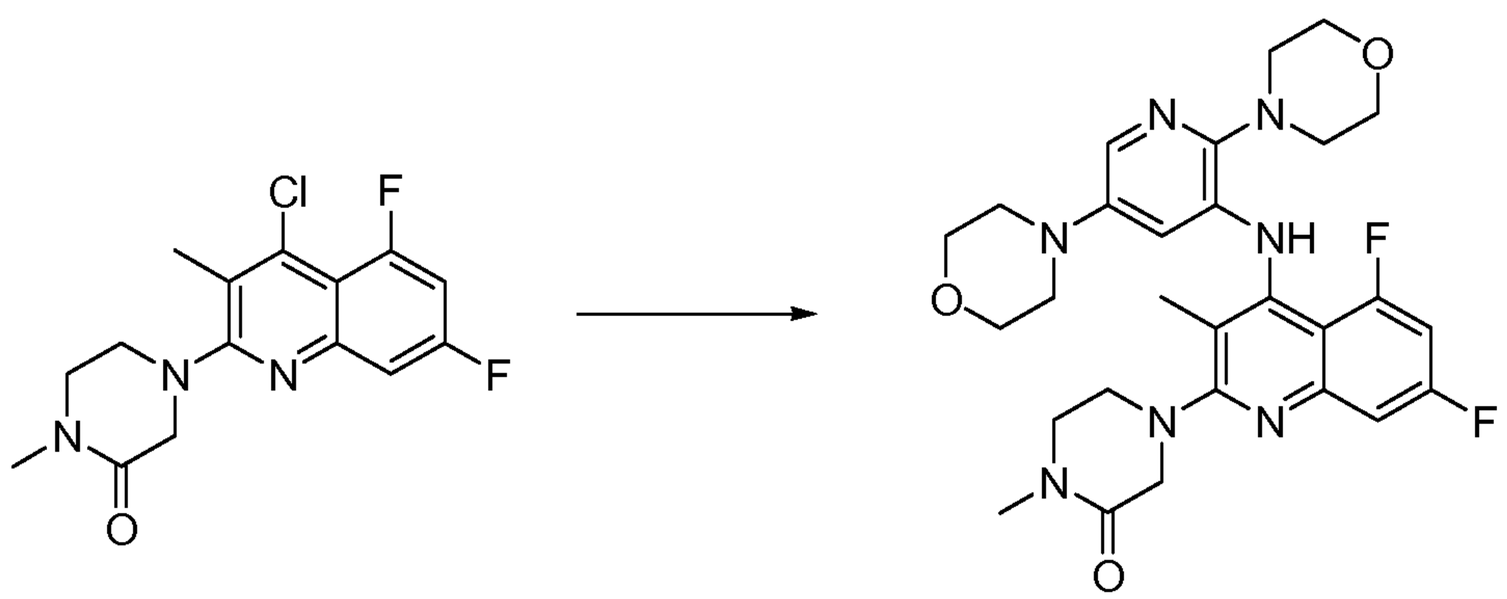
4-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)-1-methylpiperazin-2-one



The 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one (30 mg, 0.096 mmol) was dissolved in THF (1.0 mL) and sodium hydride (10.0 mg, 0.42 mmol) (60% suspension) was added followed by addition of iodomethane (17.0 μL, 0.27 mmol). The mixture was stirred for 1.5 h, then diluted with water. The

mixture was extracted with EtOAc (2 x 15 mL). The combined organic layers were dried over magnesium sulfate. The filtrate was concentrated to give the desired product. Mass Spectrum (ESI) m/e = 326.0 (M + 1).

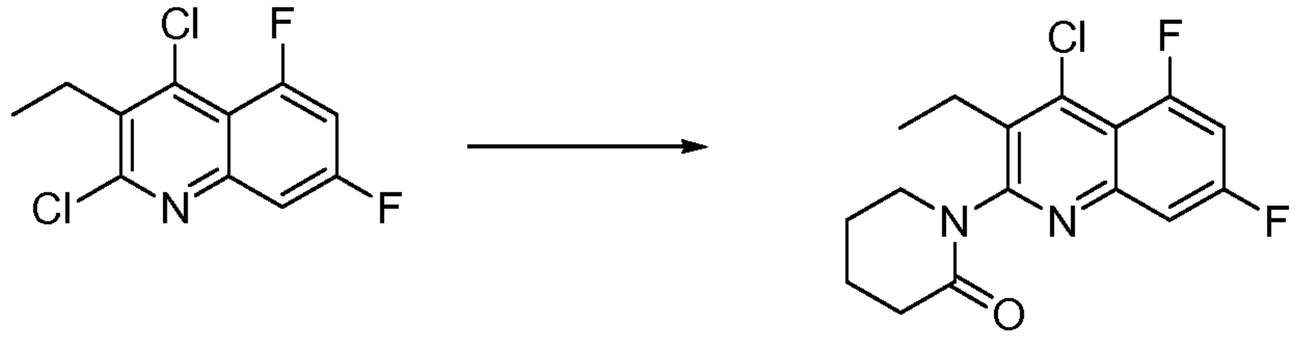
4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-methyl-2-piperazinone



Prepared according to Procedure H using 1-(4-chloro-5,7-difluoro-3-methyl-quinolin-2-yl)-4-methylpiperazin-2-one (31.0 mg, 0.095 mmol) and 2,5-di-morpholinopyridin-3-amine in toluene to give 4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-methyl-2-piperazinone. ^{1}H NMR ($CDCl_3$) δ ppm 7.67 (1 H, d, *J*=11.0 Hz), 7.62 (1 H, d, *J*=2.7 Hz), 7.30 (1 H, ddd, *J*=9.8, 2.4, 1.2 Hz), 6.82 (1 H, ddd, *J*=13.4, 8.7, 2.6 Hz), 6.28 (1 H, d, *J*=2.7 Hz), 3.94 - 4.09 (2 H, m), 3.87 - 3.94 (4 H, m), 3.83 - 3.87 (2 H, m), 3.77 - 3.83 (4 H, m), 3.69 (2 H, br. s.), 3.13 - 3.39 (2 H, m), 3.07 - 3.11 (1 H, m), 3.04 - 3.06 (1 H, m), 3.03 (3 H, s), 2.96 - 3.02 (4 H, m), 2.11 (3 H, s). Mass Spectrum (ESI) m/e = 554.2 (M + 1).

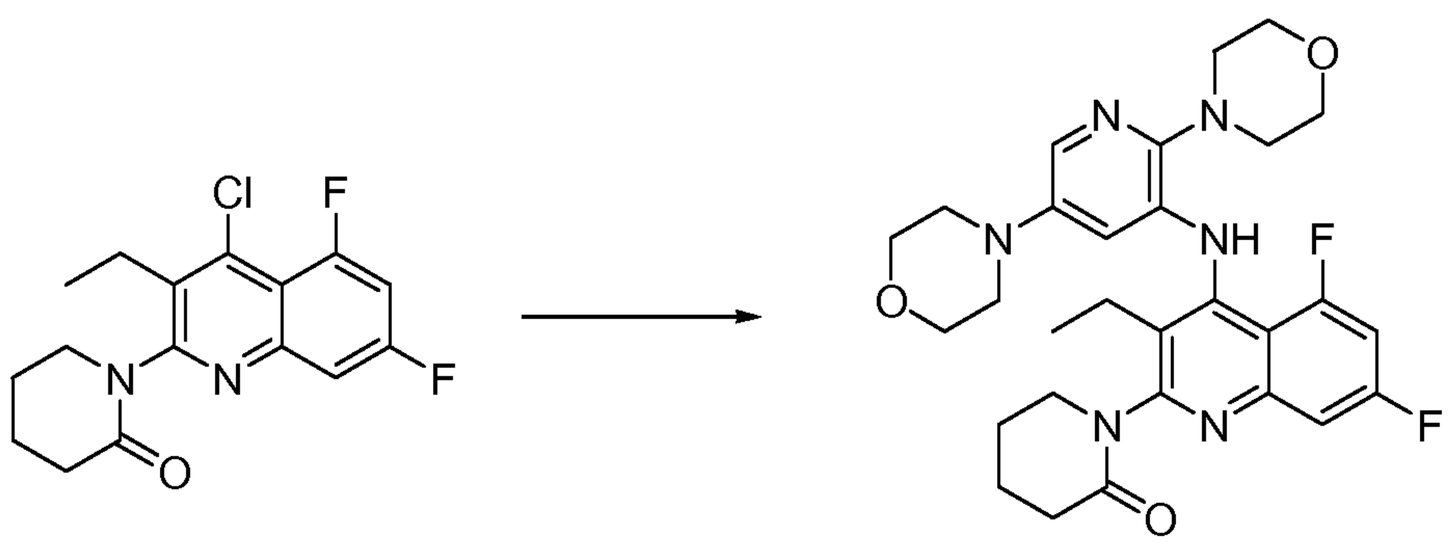
Example 99: Preparation of 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-3-ethyl-5,7-difluoro-2-quinolinyl)-2-piperidinone

1-(4-Chloro-3-ethyl-5,7-difluoroquinolin-2-yl)piperidin-2-one



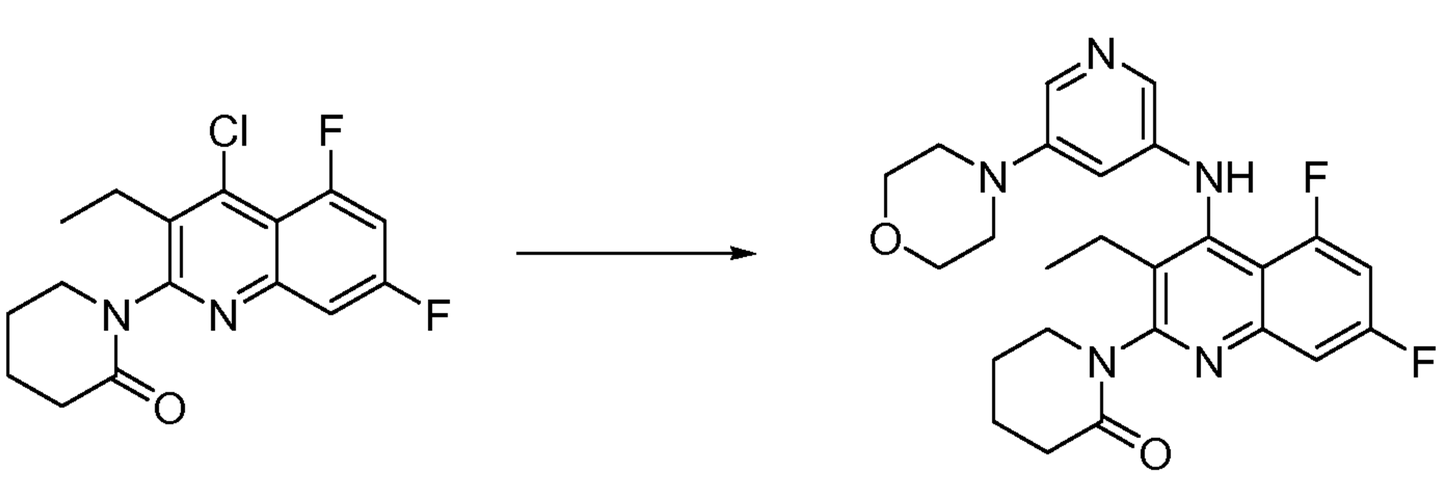
Prepared according to Procedure I using 2,4-dichloro-5,7-difluoro-3-ethylquinoline (400 mg, 1.50 mmol) and piperidin-2-one to give 1-(4-chloro-3-ethyl-5,7-difluoroquinolin-2-yl)piperidin-2-one. Mass Spectrum (ESI) m/e = 325.1 (M + 1).

1-(4-((2,5-Di-4-morpholinyl-3-pyridinyl)amino)-3-ethyl-5,7-difluoro-2-quinolinyl)-2-piperidinone



Prepared according to Procedure H using 1-(4-chloro-3-ethyl-5,7-difluoroquinolin-2-yl)piperidin-2-one (40.0 mg, 0.120 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-3-ethyl-5,7-difluoro-2-quinolinyl)-2-piperidinone. 1H NMR (400 MHz, chloroform-*d*) δ ppm 7.96 (1 H, d, *J*=11.9 Hz), 7.60 (1 H, d, *J*=2.7 Hz), 7.46 (1 H, d, *J*=9.0 Hz), 6.90 - 7.07 (1 H, m), 6.71 (1 H, br. s.), 4.38 (1 H, br. s.), 3.85 - 4.03 (4 H, m), 3.71 - 3.84 (4 H, m), 3.58 (1 H, d, *J*=11.0 Hz), 3.34 (2 H, ddd, *J*=11.9, 6.1, 2.9 Hz), 3.08 - 3.19 (3 H, m), 2.92 - 3.07 (2 H, m), 2.43 - 2.62 (3 H, m), 1.92 - 2.26 (6 H, m), 0.97 - 1.11 (3 H, m). Mass Spectrum (ESI) m/e = 554.2 (M + 1).

Example 100: Preparation of 1-(3-ethyl-5,7-difluoro-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-piperidinone

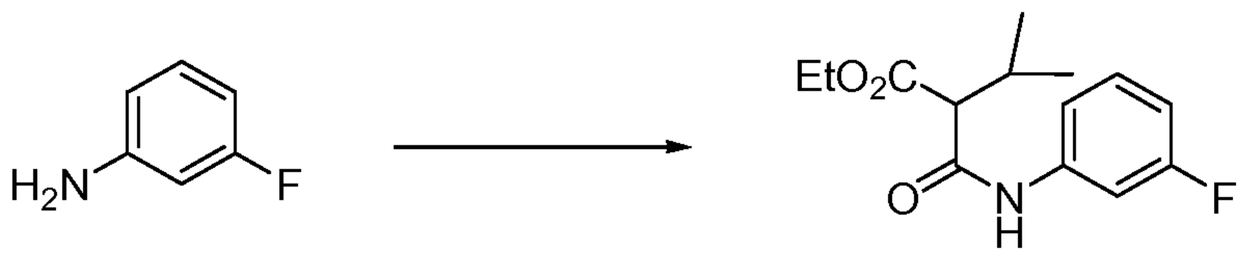


Prepared according to Procedure H using 1-(4-chloro-3-ethyl-5,7-difluoroquinolin-2-yl)piperidin-2-one (40.0 mg, 0.120 mmol) and 5-morpholinopyridin-

3-amine in toluene to give 1-(3-ethyl-5,7-difluoro-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-piperidinone. 1H NMR (400 MHz, chloroform-*d*) δ ppm 7.84 (2 H, dd, *J*=7.2, 2.3 Hz), 7.46 (1 H, ddd, *J*=9.6, 2.5, 1.4 Hz), 7.08 (1 H, d, *J*=11.7 Hz), 6.97 (1 H, ddd, *J*=13.5, 8.6, 2.5 Hz), 6.65 (1 H, t, *J*=2.3 Hz), 4.24 - 4.39 (1 H, m), 3.80 (4 H, t, *J*=4.8 Hz), 3.50 - 3.60 (1 H, m), 3.10 - 3.30 (4 H, m), 2.38 - 2.64 (4 H, m), 1.88 - 2.17 (4 H, m), 1.01 (3 H, t, *J*=7.4 Hz). Mass Spectrum (ESI) m/e = 468.2 (M + 1).

Example 101: Preparation of N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-(1-methylethyl)-2-(2-pyridinyl)-4-quinolinamine

Ethyl 2-(3-fluorophenylcarbamoyl)-3-methylbutanoate

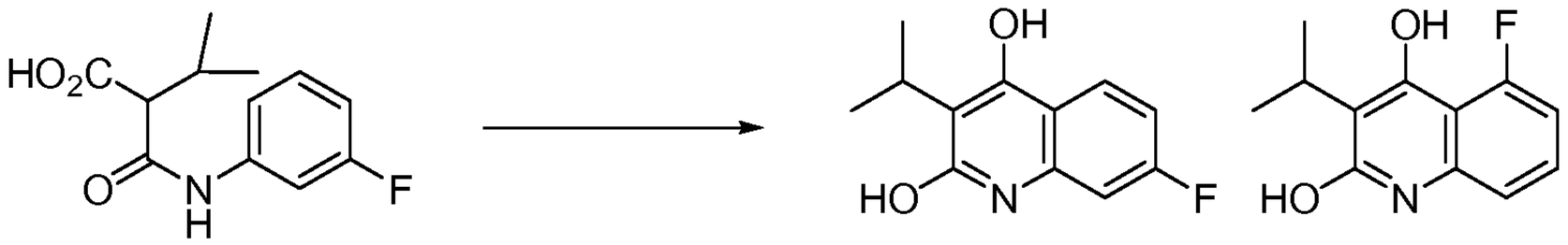


Prepared according to procedure A using 3-fluoroaniline (8.70 mL, 90 mmol), pyridine (10.92 mL, 135 mmol) and diethyl isopropylmalonate (20.02 mL, 99 mmol). The crude was purified by column chromatography (Hexanes:EtOAc, 1:0 to 4:1) to give ethyl 2-(3-fluorophenylcarbamoyl)-3-methylbutanoate.

2-(3-Fluorophenylcarbamoyl)-3-methylbutanoic acid

Prepared according to procedure B using ethyl 2-(3-fluorophenylcarbamoyl)-3-methylbutanoate (5.2 g, 19.45 mmol) in THF (20 mL) to give 2-(3-fluorophenylcarbamoyl)-3-methylbutanoic acid as a white solid.

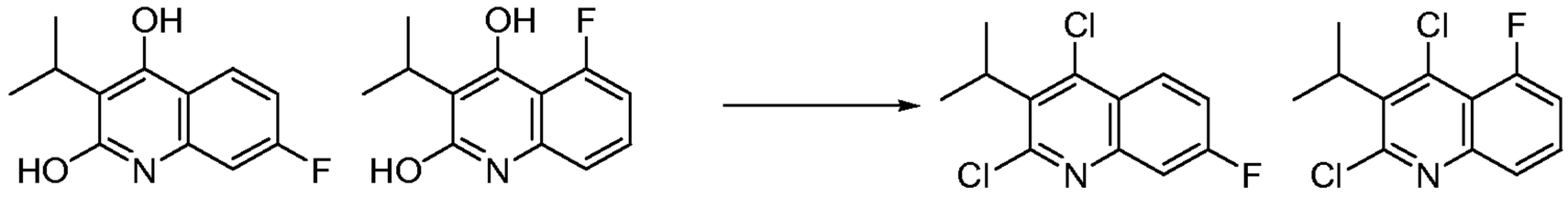
7-Fluoro-3-isopropylquinoline-2,4-diol and 5-fluoro-3-isopropylquinoline-2,4-diol



Prepared according to procedure C using 2-(3-fluorophenylcarbamoyl)-3-methylbutanoic acid (2.4 g, 10.03 mmol) and polyphosphoric acid (15 mL) to give a

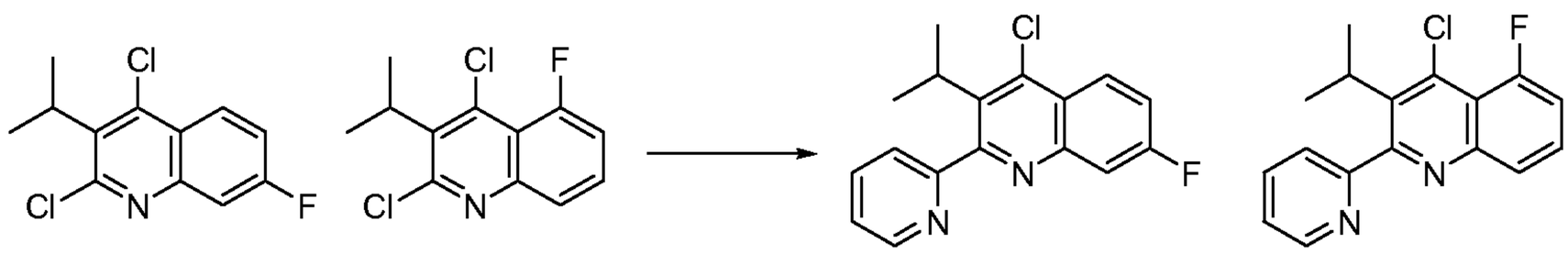
mixture of 7-fluoro-3-isopropylquinoline-2,4-diol and 5-fluoro-3-isopropyl-quinoline-2,4-diol as a white solid.

2,4-Dichloro-7-fluoro-3-isopropylquinoline and 2,4-dichloro-5-fluoro-3-isopropylquinoline

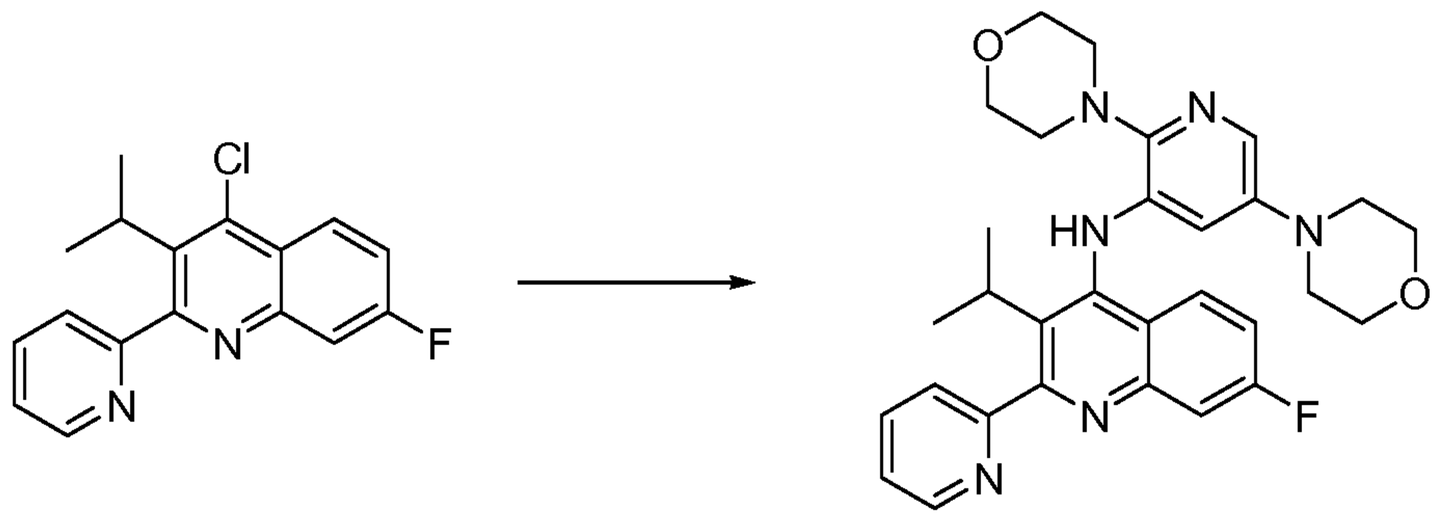


Prepared according to procedure D using 7-fluoro-3-isopropylquinoline-2,4-diol and 5-fluoro-3-isopropylquinoline-2,4-diol (1.0 g, 4.5 mmol) to give a mixture of 2,4-dichloro-7-fluoro-3-isopropylquinoline and 2,4-dichloro-5-fluoro-3-isopropyl-quinoline as a white solid. Mass Spectrum (ESI) m/e = 258 (M + 1).

4-Chloro-7-fluoro-3-isopropyl-2-(pyridin-2-yl)quinoline and 4-chloro-5-fluoro-3-isopropyl-2-(pyridin-2-yl)quinoline



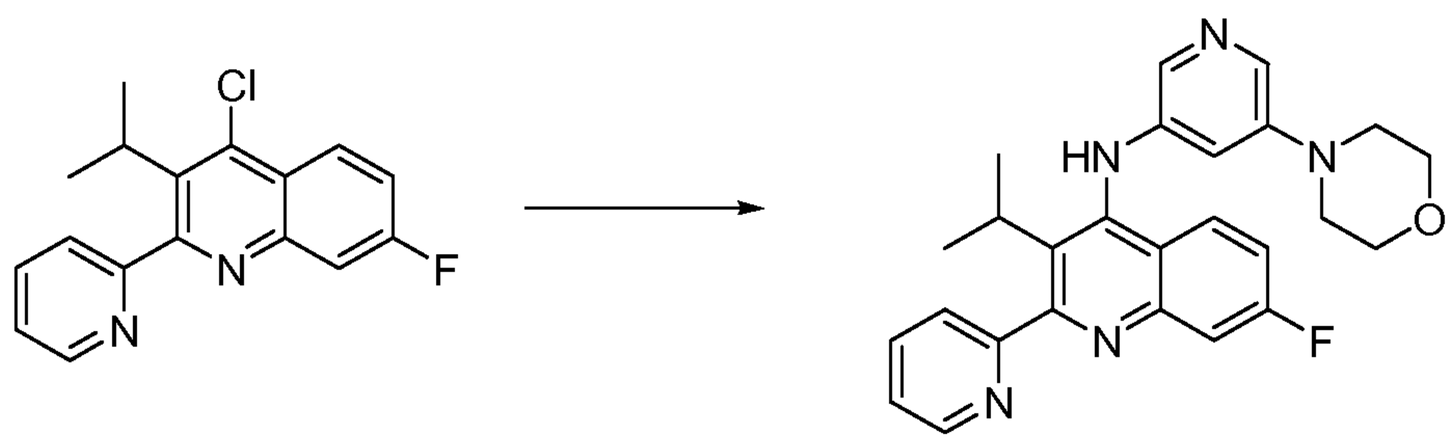
Prepared according to procedure E using 2,4-dichloro-7-fluoro-3-isopropyl-quinoline and 2,4-dichloro-5-fluoro-3-isopropylquinoline (700 mg, 2.71 mmol), palladium tetrakistriphenylphosphine (157 mg, 0.14 mmol) in toluene (10 mL) to give a separable mixture of 4-chloro-7-fluoro-3-isopropyl-2-(pyridin-2-yl)-quinoline and 4-chloro-5-fluoro-3-isopropyl-2-(pyridin-2-yl)quinoline.



Prepared according to Procedure H using 4-chloro-7-fluoro-3-isopropyl-2-(pyridin-2-yl)quinoline (45.0 mg, 0.150 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-(1-methyl-ethyl)-2-(2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, chloroform-*d*) δ

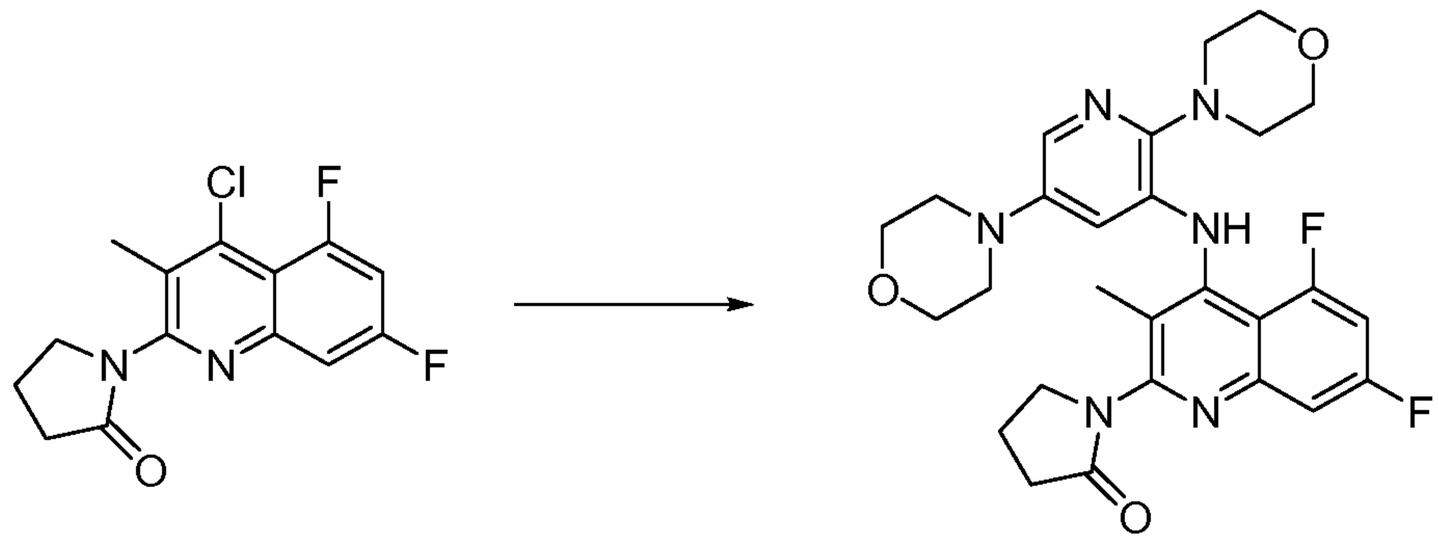
ppm 8.73 (1 H, ddd, *J*=4.8, 1.7, 0.9 Hz), 7.88 (1 H, td, *J*=7.7, 1.9 Hz), 7.72 - 7.79 (2 H, m), 7.67 (1 H, dt, *J*=7.8, 1.0 Hz), 7.58 (1 H, d, *J*=2.7 Hz), 7.39 (1 H, ddd, *J*=7.4, 4.9, 1.2 Hz), 7.23 (1 H, ddd, *J*=9.4, 8.0, 2.5 Hz), 7.13 (1 H, s), 6.11 (1 H, d, *J*=2.5 Hz), 3.83 - 4.04 (4 H, m), 3.67 - 3.79 (4 H, m), 3.49 (2 H, ddd, *J*=12.0, 6.3, 2.6 Hz), 3.25 - 3.42 (1 H, m), 2.97 (2 H, ddd, *J*=11.9, 6.2, 2.6 Hz), 2.85 (4 H, t, *J*=4.8 Hz), 1.52 (3 H, d, *J*=7.2 Hz), 1.12 (3 H, d, *J*=7.0 Hz). Mass Spectrum (ESI) m/e = 529.3 (M + 1).

Example 102: Preparation of 7-fluoro-3-(1-methylethyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine



Prepared according to Procedure H using 4-chloro-7-fluoro-3-isopropyl-2-(pyridin-2-yl)quinoline (45.0 mg, 0.150 mmol) and 5-morpholinopyridin-3-amine in toluene to give 7-fluoro-3-(1-methylethyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine. 1H NMR (400 MHz, chloroform-*d*) δ ppm 8.69 - 8.76 (1 H, m), 7.84 - 7.92 (2 H, m), 7.71 - 7.83 (3 H, m), 7.68 (1 H, d, *J*=7.8 Hz), 7.39 (1 H, ddd, *J*=7.6, 4.9, 1.2 Hz), 7.18 (1 H, ddd, *J*=9.2, 8.1, 2.6 Hz), 6.25 (1 H, t, *J*=2.3 Hz), 6.03 (1 H, s), 3.71 - 3.83 (4 H, m), 3.33 - 3.43 (1 H, m), 2.95 - 3.08 (4 H, m), 1.32 (6 H, d, *J*=7.2 Hz). Mass Spectrum (ESI) m/e = 444.2 (M + 1).

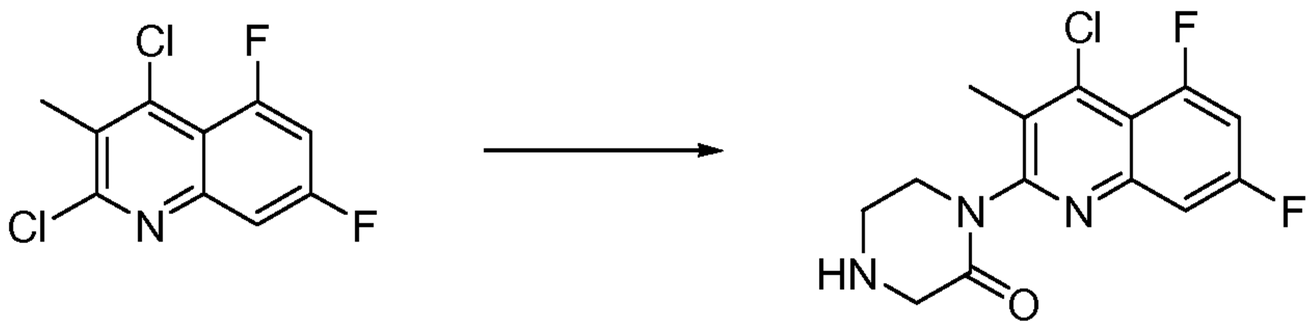
Example 103: Preparation of 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)-amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2-pyrrolidinone



Prepared according to Procedure H using 1-(4-chloro-5,7-difluoro-3-methyl-quinolin-2-yl)pyrrolidin-2-one (35.0 mg, 0.120 mmol) and 2,5-dimorpholino-pyridin-3-amine in toluene to give 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)-amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2-pyrrolidinone. 1H NMR (400 MHz, chloroform-*d*) δ ppm 8.09 (1 H, d, *J*=13.5 Hz), 7.65 (1 H, d, *J*=2.7 Hz), 7.42 (1 H, ddd, *J*=9.6, 2.5, 1.4 Hz), 6.97 (1 H, ddd, *J*=13.7, 8.6, 2.5 Hz), 6.62 (1 H, d, *J*=2.5 Hz), 4.51 (1 H, br. s.), 3.92 (4 H, br. s.), 3.68 - 3.86 (4 H, m), 3.22 - 3.52 (3 H, m), 3.15 - 3.22 (4 H, m), 3.02 (2 H, br. s.), 2.62 (2 H, t, *J*=7.8 Hz), 2.19 - 2.37 (2 H, m), 2.03 (3 H, s). Mass Spectrum (ESI) m/e = 525.3 (M + 1).

Example 104: Preparation of 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-4-methyl-2-piperazinone

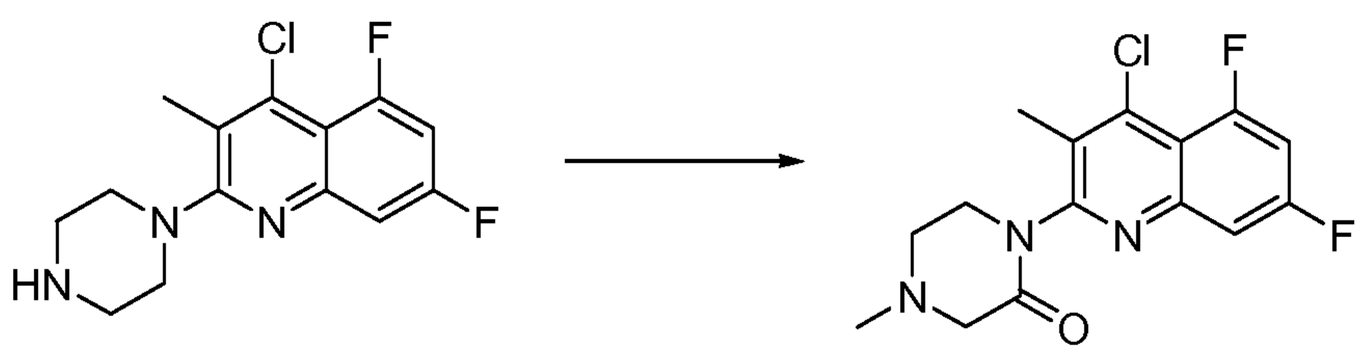
1-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one



The 2,4-dichloro-5,7-difluoro-3-methylquinoline (400.0 mg, 1.613 mmol) and the other reagents along with-need to list reagents? 3A molecular sieves were combined in t-BuOH (7.00 mL) and the mixture was stirred in the microwave at 120 °C for 4 h. The reaction was filtered and then washed with EtOAc. The filtrate was concentrated to dryness and the residue was taken up in water and then extracted with EtOAc (2 x 75 mL). The combined organic layers were dried

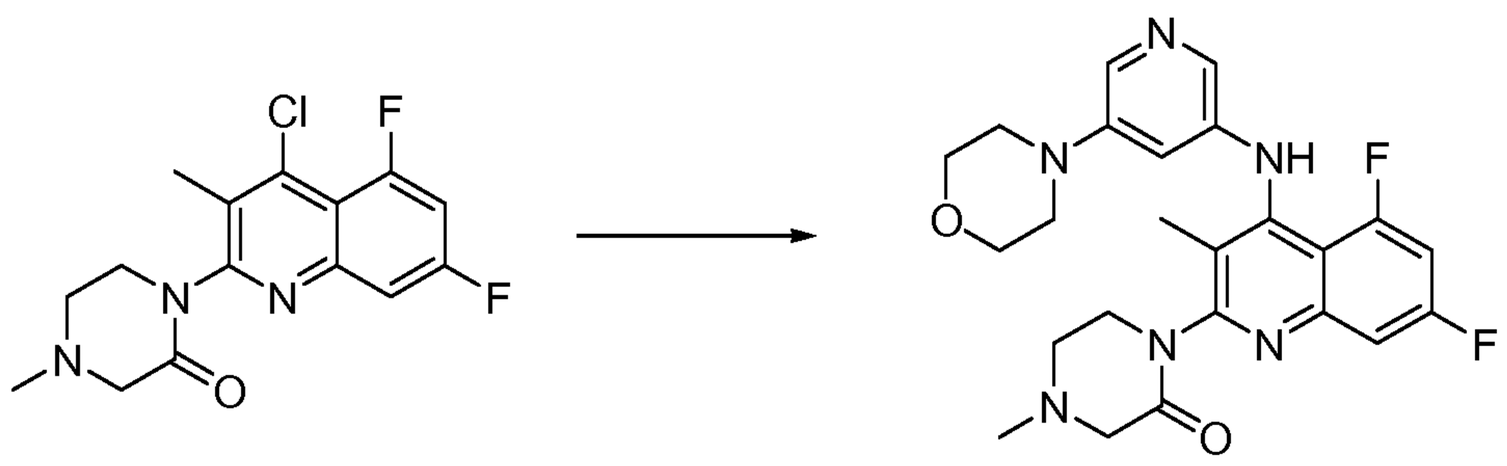
over magnesium sulfate and the crude product was purified by medium pressure chromatography (silica, 0 to 100% EtOAc : DCM to 0 to 10% 2M ammonia in MeOH : DCM) to give 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one. Mass Spectrum (ESI) m/e = 312.1 (M + 1).

1-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-methylpiperazin-2-one



The 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one (52.0 mg, 0.167 mmol) and paraformaldehyde (5.01 mg, 0.167 mmol) were dissolved in 1.5 mL of a 2 : 1 dichloroethane : MeOH solution. The sodium triacetoxyborohydride (106 mg, 0.500 mmol) was added and the reaction mixture was stirred for 6.5 h. The reaction by LCMS had only progressed ~30%. Some sodium cyanoborohydride (50 mg, 0.796 mmol) was added turning the mixture into a solution again and stirred overnight. The reaction was then diluted with DCM and water. The layers were separated and the organic layer was washed with brine (1 x 10 mL) and dried over magnesium sulfate to give crude1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-methylpiperazin-2-one. Mass Spectrum (ESI) m/e = 312.1 (M + 1).

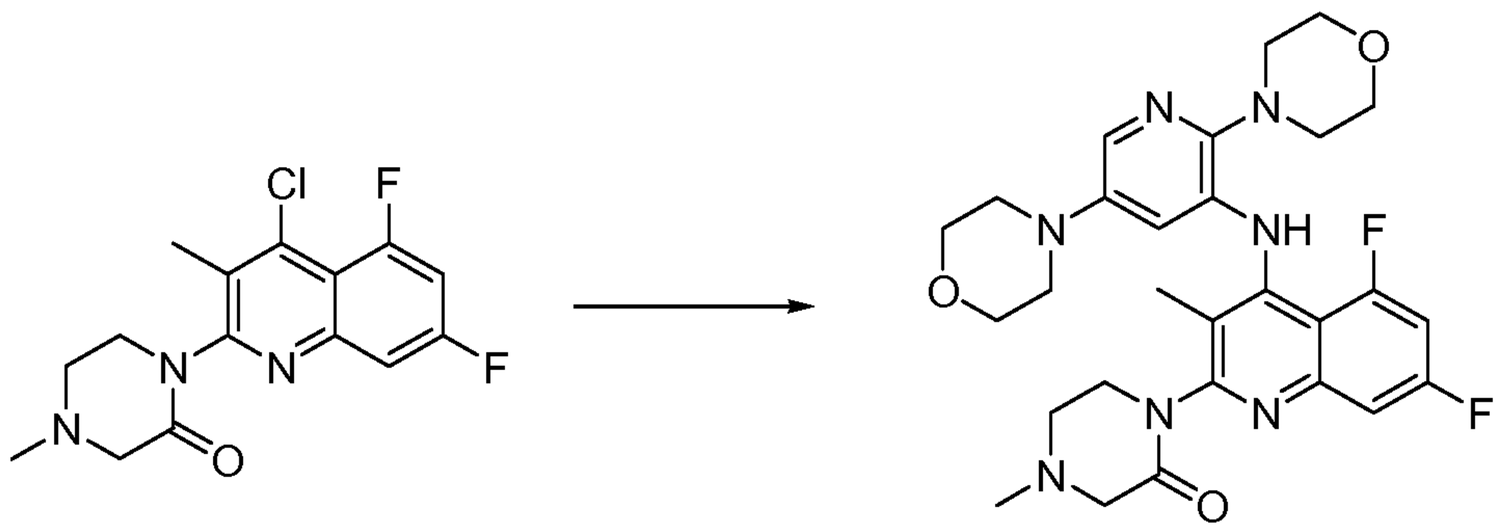
1-(5,7-Difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-4-methyl-2-piperazinone



Prepared according to Procedure H using 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-methylpiperazin-2-one (25.0 mg, 0.077 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-4-methyl-2-piperazinone. 1H NMR (400

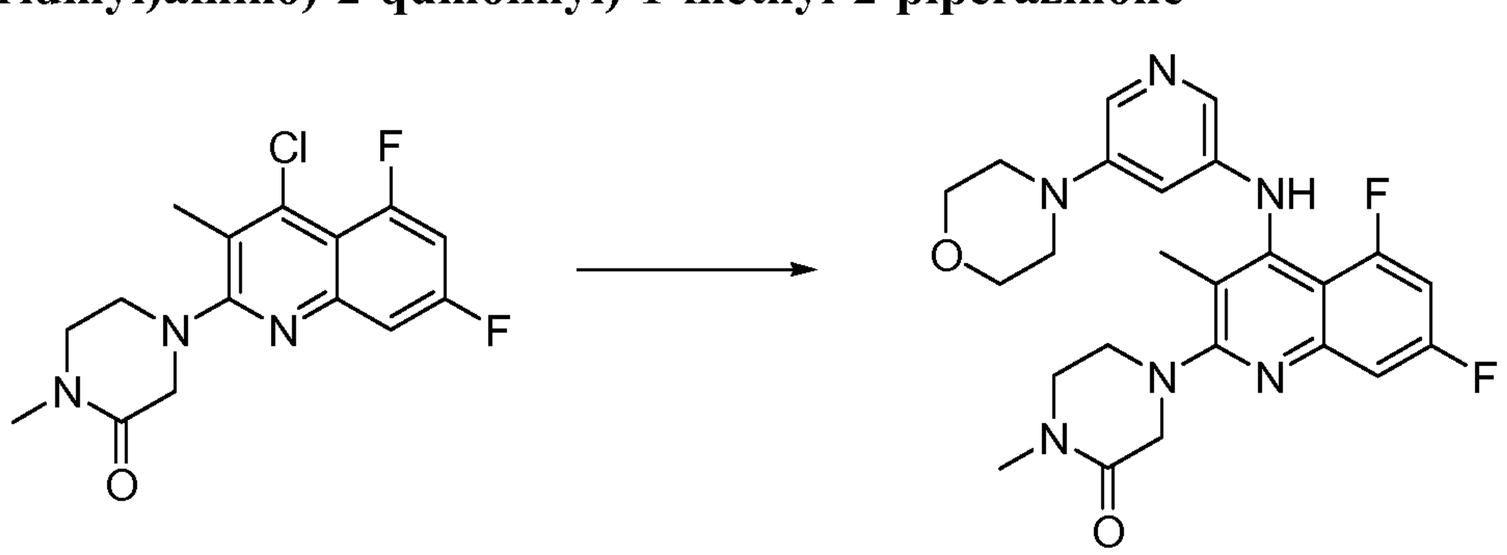
MHz, chloroform-*d*) δ ppm 7.92 (1 H, br. s.), 7.88 (1 H, br. s.), 7.47 (1 H, ddd, *J*=9.6, 2.5, 1.4 Hz), 7.23 (1 H, d, *J*=14.9 Hz), 7.01 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.53 (1 H, t, *J*=2.1 Hz), 4.41 (1 H, ddd, *J*=11.8, 5.2, 5.1 Hz), 3.75 - 3.89 (4 H, m), 3.53 - 3.67 (1 H, m), 3.29 - 3.43 (1 H, m), 3.11 - 3.27 (5 H, m), 2.82 - 2.96 (2 H, m), 2.44 (3 H, s), 1.95 (3 H, s). Mass Spectrum (ESI) m/e = 326.0 (M + 1).

Example 105: Preparation of 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)-amino)-5,7-difluoro-3-methyl-2-quinolinyl)-4-methyl-2-piperazinone



Prepared according to Procedure H using 1-(4-chloro-5,7-difluoro-3-methyl-quinolin-2-yl)-4-methylpiperazin-2-one (25.0 mg, 0.077 mmol) and 2,5-di-morpholinopyridin-3-amine in toluene to give 1-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-4-methyl-2-piperazinone. 1H NMR (400 MHz, chloroform-*d*) δ ppm 8.12 (1 H, br. s.), 7.68 (1 H, d), 7.45 (1 H, d, *J*=9.4 Hz), 7.04 (1 H, ddd, *J*=13.6, 8.6, 2.4 Hz), 6.51 (1 H, br. s.), 4.64 (1 H, d, *J*=12.9 Hz), 3.84 - 4.00 (6 H, m), 3.73 - 3.84 (4 H, m), 3.36 - 3.54 (3 H, m), 3.20 - 3.36 (2 H, m), 3.15 (4 H, br. s.), 2.93 - 3.09 (2 H, m), 2.78 (3 H, br. s.), 1.98 (3 H, s). Mass Spectrum (ESI) m/e = 554.3 (M + 1).

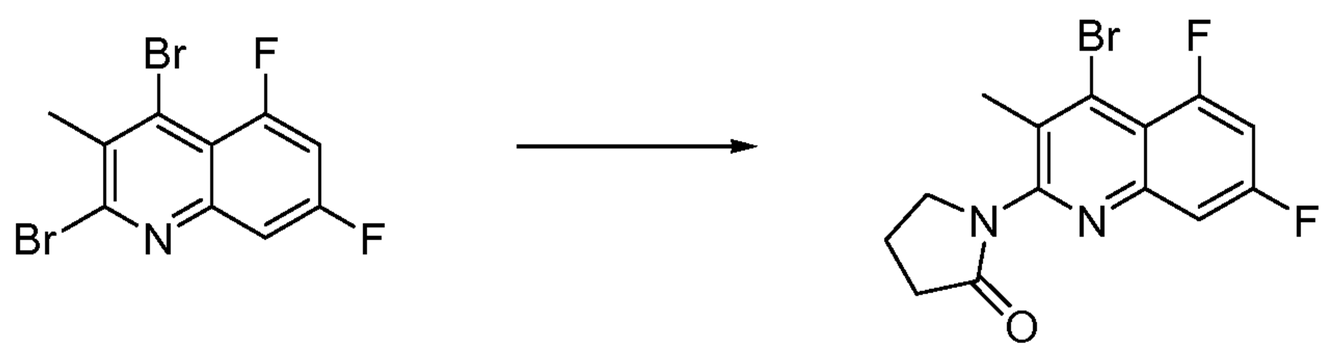
Example 106: Preparation of 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-methyl-2-piperazinone



Prepared according to Procedure H using 4-(4-chloro-5,7-difluoro-3-methyl-quinolin-2-yl)-1-methylpiperazin-2-one (31.0 mg, 0.095 mmol) and 5-morpholinopyridin-3-amine in toluene to give 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-methyl-2-piperazinone. 1H NMR (400 MHz, chloroform-*d*) δ ppm 7.95 (1 H, br. s.), 7.71 (1 H, br. s.), 7.31 (1 H, ddd, *J*=9.8, 2.6, 1.3 Hz), 6.94 (1 H, d, *J*=13.1 Hz), 6.83 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.60 (1 H, s), 4.07 (2 H, s), 3.84 - 3.91 (4 H, m), 3.67 (2 H, t, *J*=5.4 Hz), 3.53 (2 H, t, *J*=5.4 Hz), 3.13 - 3.21 (4 H, m), 3.03 (3 H, s), 2.08 (3 H, s). Mass Spectrum (ESI) m/e = 469.3 (M + 1).

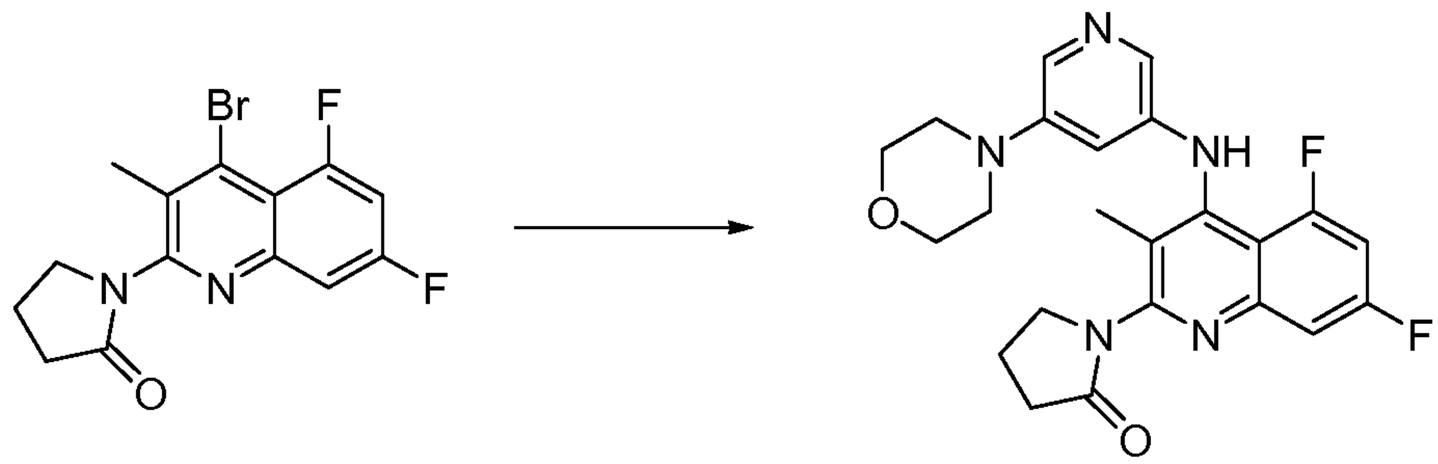
Example 107: Preparation of 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-pyrrolidinone

1-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidin-2-one



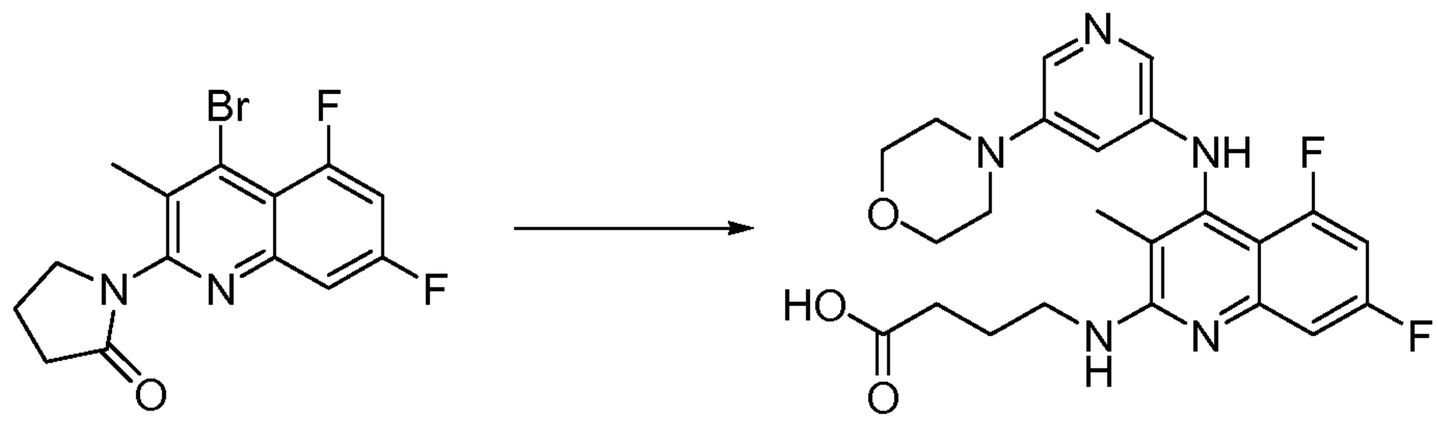
The 2,4-dibromo-5,7-difluoro-3-methylquinoline (500 mg, 1.50 mmol), pyrrolidin-2-one (0.110 mL, 1.50 mmol), copper (I) iodide (14 mg, 0.074 mmol), (1*S*,2*S*)-N1,N2-dimethylcyclohexane-1,2-diamine (0.023 mL, 0.150 mmol) and potassium phosphate tribasic (630 mg, 3.00 mmol) were slurried in dioxane (5 mL) and stirred in a microwave reactor at 110 °C for 2 h. The resulting slurry was dissolved and partitioned between water and EtOAc (2 x 75 mL). The combined organic layers were washed with brine (1 x 50 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica, 0 to 100% EtOAc : DCM) to give 1-(4-bromo-5,7-difluoro-3-methyl-quinolin-2-yl)pyrrolidin-2-one. Mass Spectrum (ESI) m/e = 341.0 (M + 1).

1-(5,7-Difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-pyrrolidinone



Prepared according to Procedure H using 1-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidin-2-one (44.0 mg, 0.130 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-pyrrolidinone. 1H NMR (400 MHz, chloroform-*d*) δ ppm 7.93 (2 H, dd, *J*=4.3, 2.3 Hz), 7.43 (1 H, ddd, *J*=9.5, 2.5, 1.3 Hz), 7.36 (1 H, d, *J*=14.5 Hz), 6.99 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.64 (1 H, t, *J*=2.2 Hz), 4.16 (2 H, br. s.), 3.77 - 3.89 (4 H, m), 3.20 - 3.30 (4 H, m), 2.60 (2 H, t, *J*=7.9 Hz), 2.27 (2 H, qd, *J*=7.5, 7.3 Hz), 2.01 (3 H, s). Mass Spectrum (ESI) m/e = 440.2 (M + 1).

Example 108: Preparation of 4-((5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)amino)butanoic acid

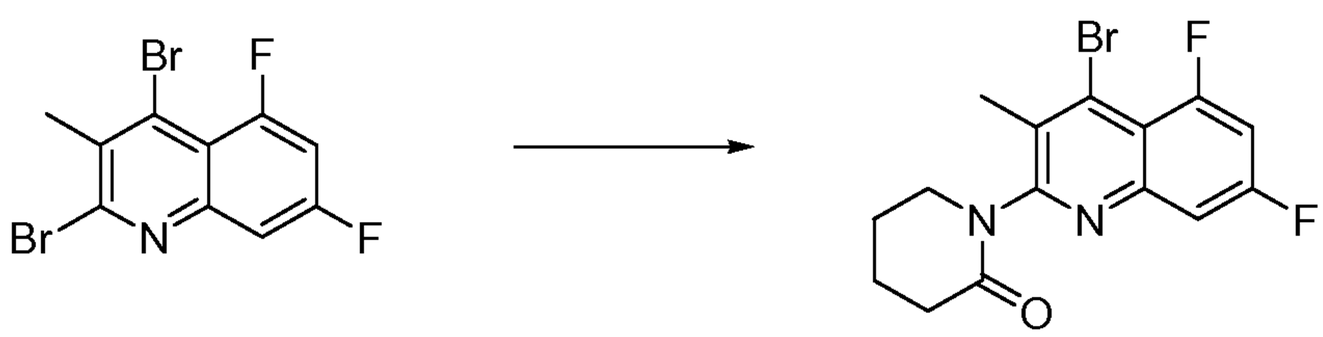


Prepared according to Procedure H using 1-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidin-2-one (44.0 mg, 0.130 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-pyrrolidinone. 1H NMR (400 MHz, *MeOH*) δ ppm 7.90 (1 H, br. s.), 7.52 - 7.62 (1 H, m), 7.49 (1 H, ddd, *J*=9.6, 1.8, 1.7 Hz), 6.98 - 7.11 (2 H, m), 3.81 - 3.87 (4 H, m), 3.70 (2 H, t, *J*=7.2 Hz), 3.26 - 3.30 (4 H, m),

2.57 (2 H, t, *J*=6.6 Hz), 2.13 (3 H, s), 2.08 (2 H, quin, *J*=6.9 Hz). Mass Spectrum (ESI) m/e = 458.2 (M + 1).

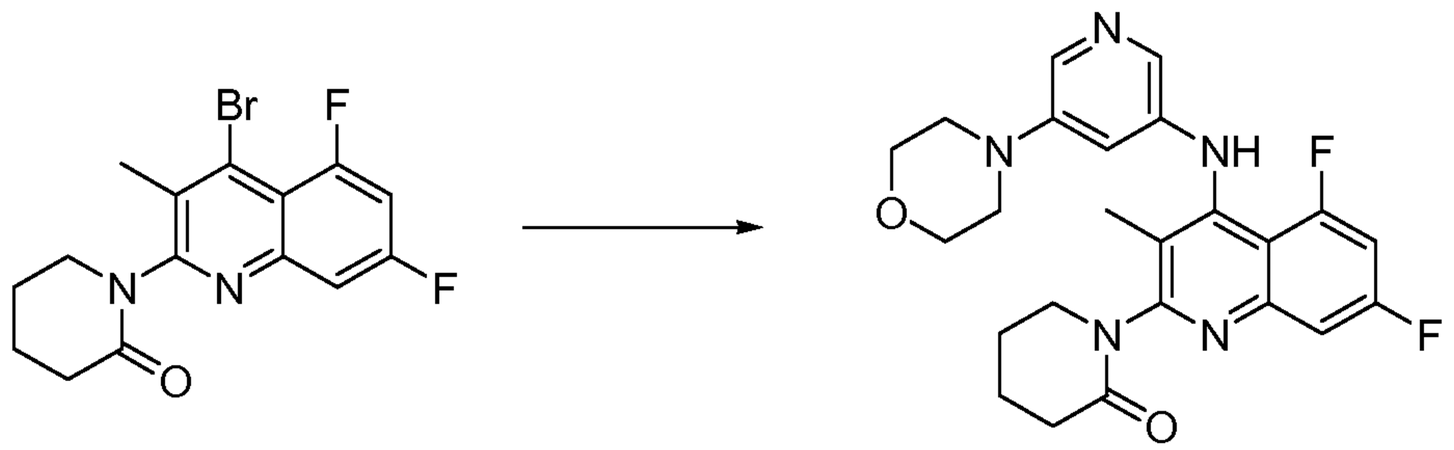
Example 109: Preparation of 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-piperidinone

1-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)piperidin-2-one



The 2,4-dibromo-5,7-difluoro-3-methylquinoline (2.000 g, 5.90 mmol), piperidin-2-one (590 mg, 5.90 mmol), copper (I) iodide (57.0 mg, 0.300 mmol), (1S,2S)-N1,N2-dimethylcyclohexane-1,2-diamine (0.094 mL, 0.59 mmol) and potassium phosphate tribasic (2.50 g, 11.9 mmol) were combined in 1,4-dioxane (10 mL) and stirred in the microwave reactor for 3.5 h. The reaction was diluted with water and extracted with EtOAc (2 x 100 mL). The combined organic layers were washed with brine and dried over magnesium sulfate. The crude product was then purified by medium pressure chromatography (silica, 0 to 100% EtOAc : hexanes) to give 1-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)piperidin-2-one. Mass Spectrum (ESI) m/e = 355.1 (M + 1).

1-(5,7-Difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-piperidinone

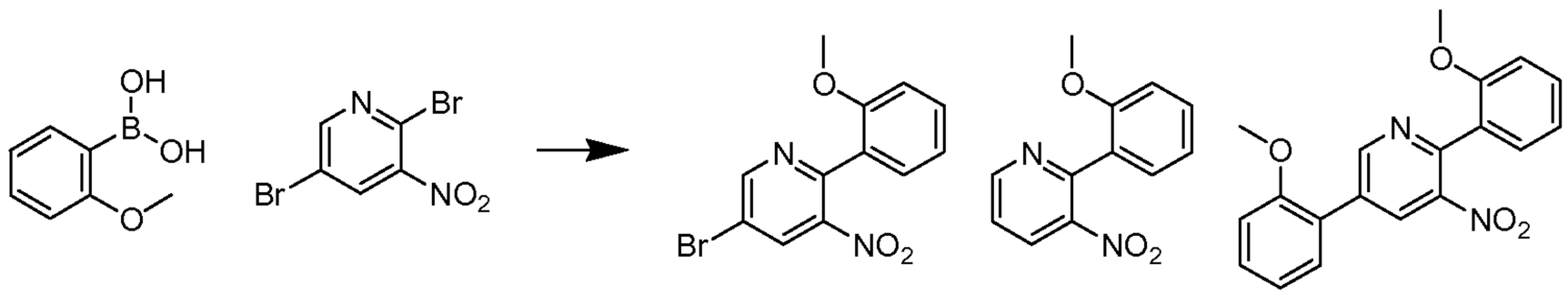


Prepared according to Procedure H using 1-(4-bromo-5,7-difluoro-3-methyl-quinolin-2-yl)piperidin-2-one (75.0 mg, 0.210 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-pyrrolidinone. 1H NMR (400 MHz, chloro-

form-*d*) δ ppm 7.90 (1 H, d, *J*=2.5 Hz), 7.86 (1 H, d, *J*=2.3 Hz), 7.46 (1 H, ddd, *J*=9.6, 2.5, 1.4 Hz), 7.24 (1 H, d, *J*=14.1 Hz), 6.99 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.54 (1 H, t, *J*=2.4 Hz), 4.22 - 4.33 (1 H, m), 3.82 (4 H, t, *J*=4.8 Hz), 3.48 - 3.58 (1 H, m), 3.13 - 3.28 (4 H, m), 2.50 - 2.58 (2 H, m), 2.07 - 2.14 (1 H, m), 1.95 - 2.04 (3 H, m), 1.94 (3 H, s). Mass Spectrum (ESI) m/e = 454.1 (M + 1).

Example 110: Preparation of 5,7-difluoro-N-(2-(2-methoxyphenyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

2-(2-Methoxyphenyl)-3-nitropyridine

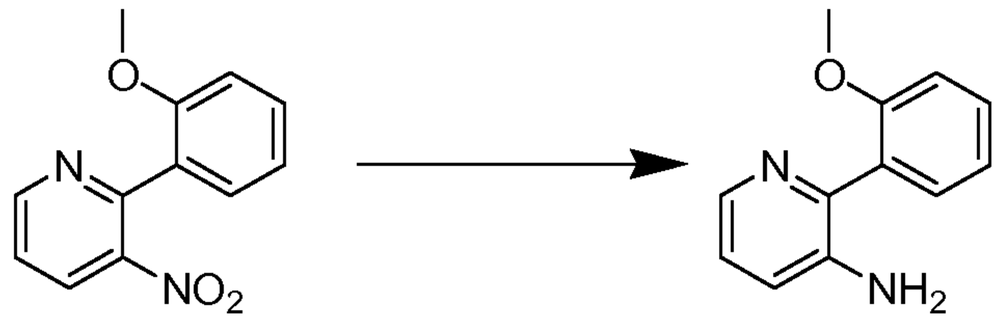


A stirred mixture of 2,5-dibromo-3-nitropyridine (0.32 g, 1.13 mmol), 2-methoxybenzeneboronic acid (0.19 g, 1.25 mmol), tetrakis(triphenylphosphine)palladium (65.5 mg, 0.057 mmol), and 2.0M sodium carbonate (3.0 mL, 6.00 mmol) in toluene (3.0 mL) and EtOH (1.0 mL) was heated to 70 °C. After 19 h, the reaction was cooled to rt then diluted with water. After extraction with EtOAc, the organic layer was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on silica gel (0-25 % EtOAc in hexanes) to afford a light yellow solid as 5-bromo-2-(2-methoxyphenyl)-3-nitropyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.93 (1 H, d, *J*=2.0 Hz), 8.37 (1 H, d, *J*=2.0 Hz), 7.66 (1 H, dd, *J*=7.5, 1.7 Hz), 7.52 (1 H, m), 7.16 (1 H, td, *J*=7.5, 1.0 Hz), 6.92 (1 H, dd, *J*=8.3, 0.7 Hz), 3.72 (3 H, s).

2-(2-Methoxyphenyl)-3-nitropyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.88 (1 H, dd, *J*=4.9, 1.6 Hz), 8.22 (1 H, dd, *J*=8.2, 1.6 Hz), 7.68 (1 H, dd, *J*=7.4, 1.8 Hz), 7.50 (2 H, m), 7.16 (1 H, td, *J*=7.5, 1.0 Hz), 6.92 (1 H, d, *J*=8.2 Hz), 3.72 (3 H, s). Mass Spectrum (pos.) m/e: 230.9 (M + 1).

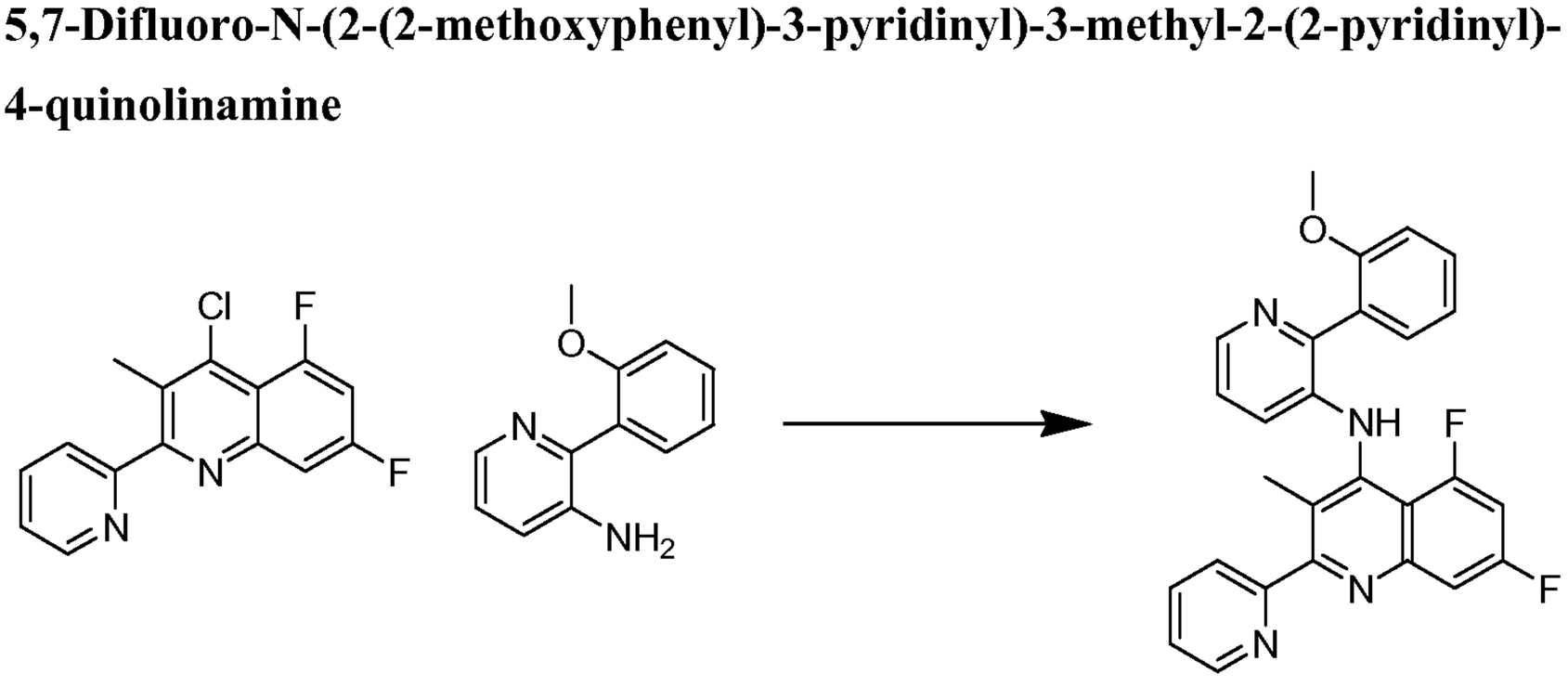
2,5-bis(2-Methoxyphenyl)-3-nitropyridine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 9.05 (1 H, d, *J*=2.0 Hz), 8.44 (1 H, d, *J*=2.0 Hz), 7.74 (1 H, dd, *J*=7.6, 1.7 Hz), 7.50 (3 H, m), 7.22 (2 H, m), 7.07 (1 H, d, *J*=8.3 Hz), 6.95 (1 H, d, *J*=8.3 Hz), 3.90 (3 H, s), 3.80 (3 H, s). Mass Spectrum (pos.) m/e: 337.0 (M + 1).

2-(2-Methoxyphenyl)-3-pyridinamine.



To a stirred mixture of 2-(2-methoxyphenyl)-3-nitropyridine (34.3 mg, 0.15 mmol) in EtOAc (5.0 mL) was added tin(II) chloride dihydrate (0.17 g, 0.76 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 65 °C. After 19 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH (10 mL), water (10 mL), and brine (10 mL). After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was identified as mostly 2-(2-Methoxyphenyl)-3-pyridinamine. Mass Spectrum (pos.) m/e: 201.1 (M + 1).

5,7-Difluoro-N-(2-(2-methoxyphenyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine

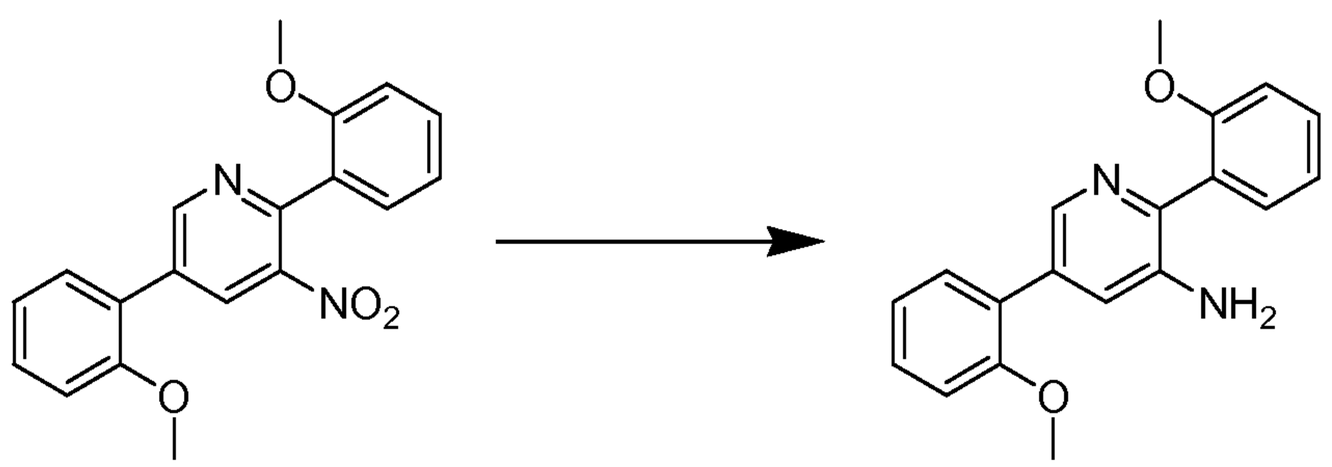


A mixture of 2-(2-methoxyphenyl)-3-pyridinamine (30.8 mg, 0.15 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(2-pyridinyl)quinoline (67.8 mg, 0.23 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (15.5 mg, 0.03 mmol), tris(dibenzylideneacetone)dipalladium (0) (14.5 mg, 0.016 mmol), and sodium tert-butoxide (45.1 mg, 0.47 mmol) in dry toluene (2.0 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layers were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on basic alumina (0-30%

EtOAc in hexanes) to afford an light yellow solid as 5,7-difluoro-N-(2-(2-methoxyphenyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.67 (1 H, m), 8.31 (1 H, d, *J*=4.5 Hz), 7.82 (1 H, m), 7.70 (1 H, m), 7.54 (3 H, m), 7.30 (1 H, m), 7.18 (1 H, m), 7.06 (2 H, t, *J*=7.5 Hz), 7.01 (1 H, m), 6.87 (1 H, ddd, *J*=13.2, 8.7, 2.0 Hz), 3.86 (3 H, s), 1.82 (3 H, br. s.). Mass Spectrum (pos.) m/e: 455.2 (M + 1).

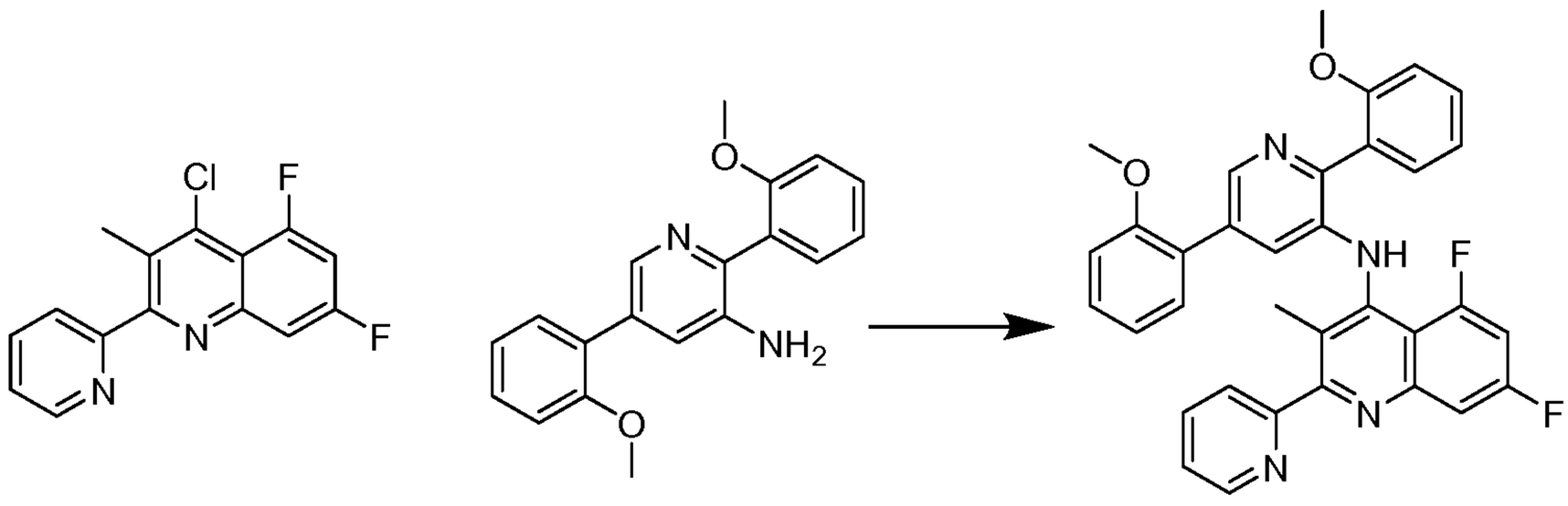
Example 111: Preparation of N-(2,5-Bis(2-methoxyphenyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

2,5-Bis(2-methoxyphenyl)-3-pyridinamine



To a stirred mixture of 2,5-bis(2-methoxyphenyl)-3-nitropyridine (97.3 mg, 0.29 mmol) in EtOAc (5.0 mL) was added tin(II) chloride dihydrate (0.33 g, 1.45 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 65 °C. After 2 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH (15 mL), water (15 mL), and brine (15 mL). After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was identified as mostly 2,5-bis(2-methoxyphenyl)-3-pyridinamine. Mass Spectrum (pos.) m/e: 307.1 (M + 1).

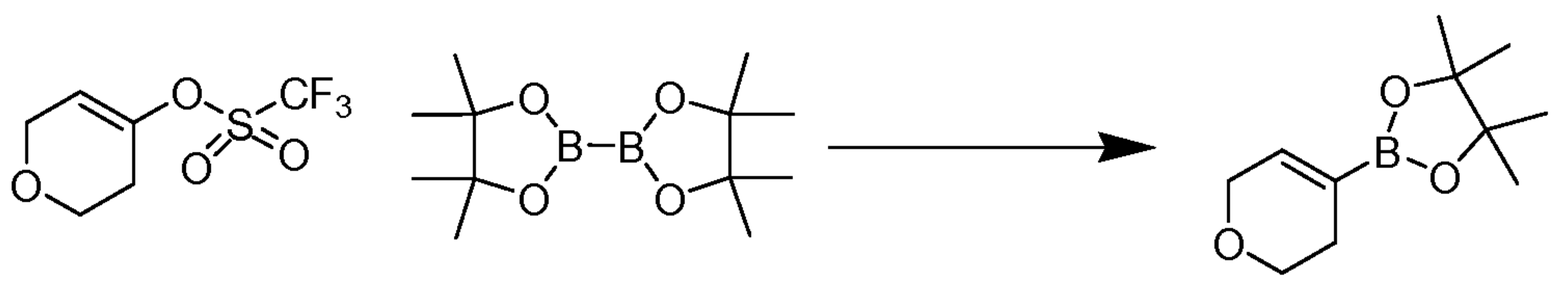
N-(2,5-Bis(2-methoxyphenyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



A mixture of 2,5-bis(2-methoxyphenyl)-3-pyridinamine (37.5 mg, 0.12 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(2-pyridinyl)quinoline (54.7 mg, 0.19 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (12.1 mg, 0.025 mmol), tris(dibenzylideneacetone)dipalladium (0) (11.9 mg, 0.013 mmol), and sodium tert-butoxide (36.7 mg, 0.38 mmol) in dry toluene (2.0 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layers were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on basic alumina (0-30% EtOAc in hexanes) to afford an impure light yellow film. The film was further purified by HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution.) The desired fractions were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a white solid as N-(2,5-bis(2-methoxyphenyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.69 (1 H, d, *J*=4.6 Hz), 8.52 (1 H, d, *J*=1.7 Hz), 7.84 (1 H, td, *J*=7.7, 1.7 Hz), 7.76 (1 H, d, *J*=7.6 Hz), 7.62 (2 H, m), 7.50 (1 H, m), 7.41 (4 H, m), 7.16 (1 H, t, *J*=7.5 Hz), 7.08 (1 H, d, *J*=8.1 Hz), 7.04 (3 H, m), 3.98 (3 H, s), 3.83 (3 H, s), 2.06 (3 H, br. s.). Mass Spectrum ESI (pos.) m/e: 561.3 (M+1).

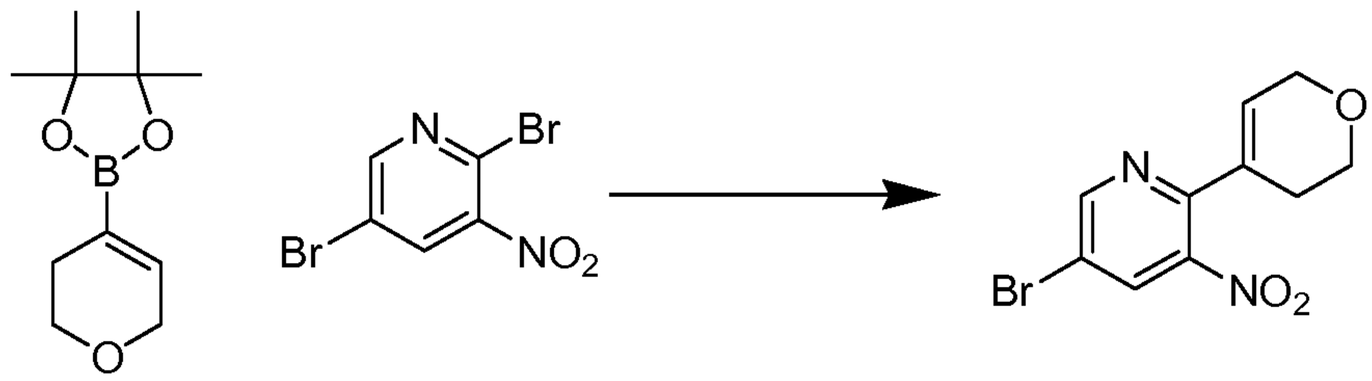
Example 112: Preparation of N-(2-(3,6-dihydro-2H-pyran-4-yl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)-3,6-dihydro-2H-pyran



A mixture of 3,6-dihydro-2H-pyran-4-yl trifluoromethanesulfonate (commercially available from J&W Pharmlab) (0.54 g, 2.338 mmol), bis(pinacolato)diboron (0.74 g, 2.92 mmol), 1,1'-bis(diphenylphosphino)ferrocene-palladium (II) dichloride adduct (0.19 g, 0.23 mmol), and potassium acetate (0.92 g, 9.38 mmol) in dry 1,4-dioxane (10.0 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 19 h, the reaction was cooled to rt then filtered. After concentration, the residue was purified on silica gel using 0-5% EtOAc in hexanes to yield a white solid as 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,6-dihydro-2H-pyran. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 6.49 (1 H, t, *J*=2.0 Hz), 4.15 (2 H, q, *J*=2.7 Hz), 3.72 (2 H, t, *J*=5.4 Hz), 2.19 (2 H, tq, *J*=5.1, 2.7 Hz), 1.23 (12 H, s).

5-Bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-nitropyridine

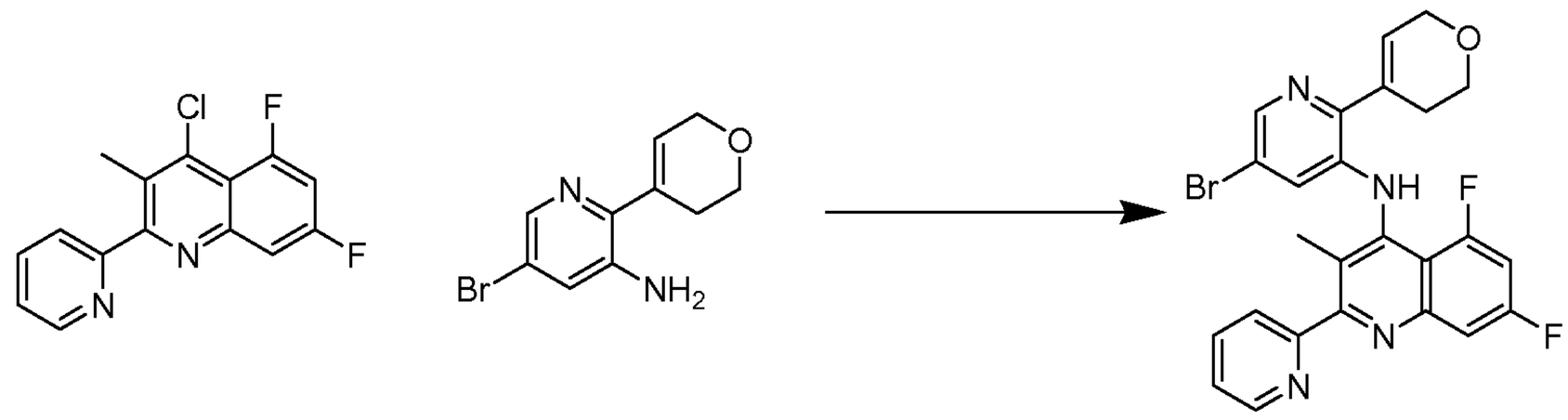


A stirred mixture of 2,5-dibromo-3-nitropyridine (0.31 g, 1.11 mmol), 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,6-dihydro-2H-pyran (0.26 g, 1.23 mmol), tetrakis(triphenylphosphine)palladium (64.7 mg, 0.056 mmol), and 2.0M sodium carbonate (3.0 mL, 6.00 mmol) in toluene (3.0 mL) and EtOH (1.0 mL) was heated to 70 °C. After 19 h, the reaction was cooled to rt then diluted with water. After extraction with EtOAc, the organic layer was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on silica gel (0-20 % EtOAc in hexanes) to afford a light yellow solid as 5-bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-nitropyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.81 (1 H, d, *J*=2.0 Hz), 8.20 (1 H, d, *J*=2.0 Hz), 6.09 (1 H, m), 4.30 (2 H, q, *J*=2.8 Hz), 3.94 (2 H, t, *J*=5.4 Hz), 2.61 (2 H, m).

5-Bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinamine

To a stirred mixture of as 5-bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-nitropyridine (0.19 g, 0.69 mmol) in EtOAc (10 mL) was added tin(II) chloride dihydrate (0.78 g, 3.48 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 65 °C. After 19 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH (20 mL), water (20 mL), and brine (20 mL). After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was identified as mostly 5-bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinamine.

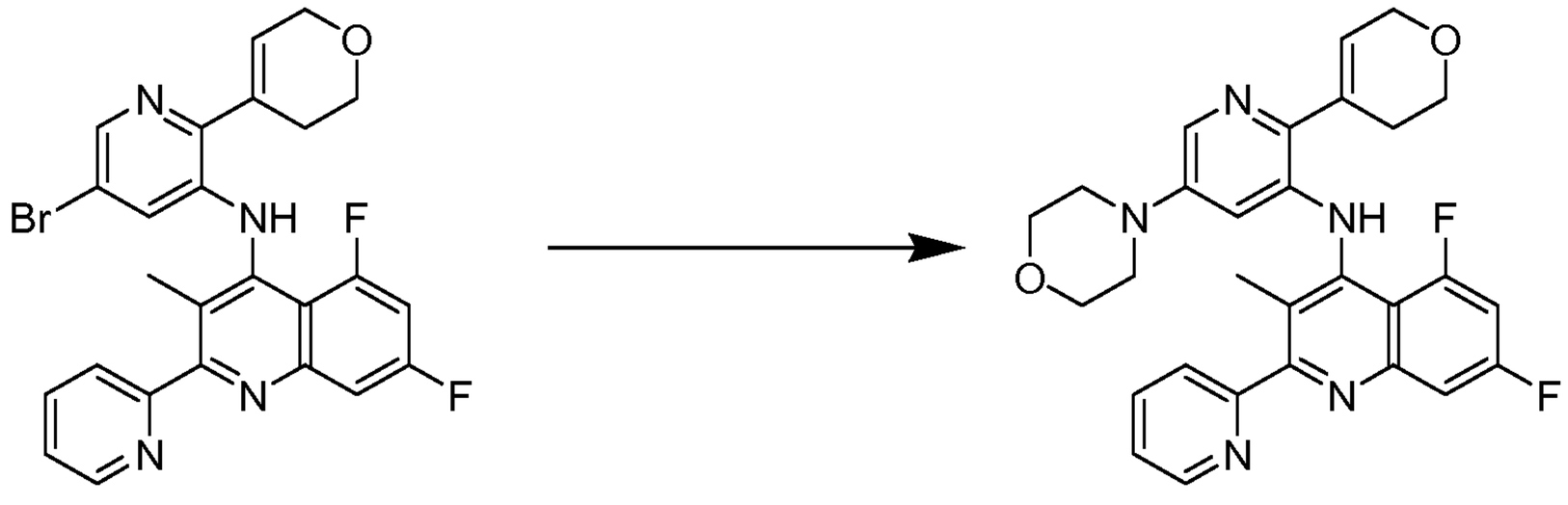
N-(5-Bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine.



A dry flask containing 5-bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinamine (0.17 g, 0.67 mmol) in dry DMF (5.0 mL) was cooled to 0 °C, then sodium hydride, 60 % dispersion in mineral oil (54.9 mg, 1.37 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(2-pyridinyl)quinoline (0.22 g, 0.74 mmol) was added in portions. Upon complete addition, the mixture was warmed to 60 °C. After 18 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted five times with DCM : MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the brownish residue was treated with isopropanol and warmed to 45 °C. After 30 min, the solid was filtered and rinsed twice with MeOH to afford a tan solid as

mostly N-(5-bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine.

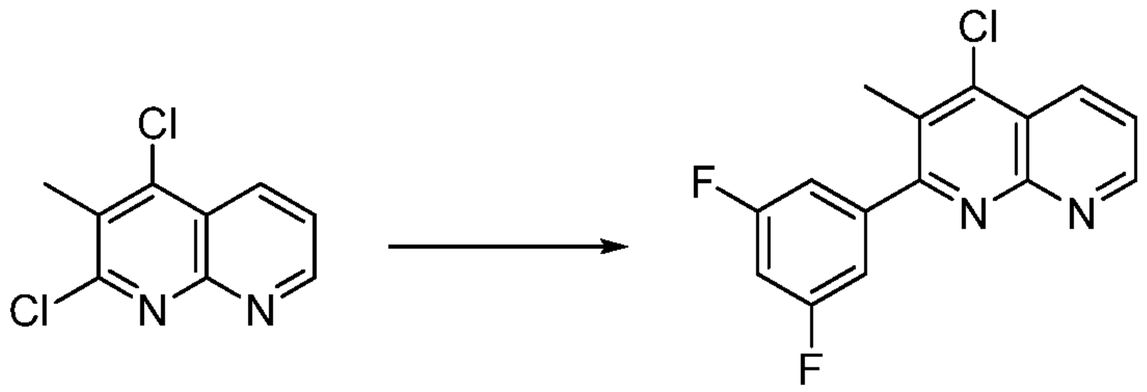
N-(2-(3,6-Dihydro-2H-pyran-4-yl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



A mixture of N-(5-bromo-2-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine (35.5 mg, 0.07 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (7.1 mg, 0.015 mmol), tris-(dibenzylideneacetone)dipalladium (0) (6.9 mg, 7.54 μmol), morpholine (0.05 mL, 0.57 mmol), and sodium tert-butoxide (20.7 mg, 0.215 mmol) in dry toluene (2.0 mL) was degassed by nitrogen. The mixture was heated to 100 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layers were combined and dried over anhydrous magnesium sulfate. After filtration and concentration, the light orange film was purified by HPLC 10-60% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution. The desired fractions were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a white solid as N-(2-(3,6-dihydro-2H-pyran-4-yl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. Mass Spectrum (pos.) m/e: 516.3 $(M+1)^+$.

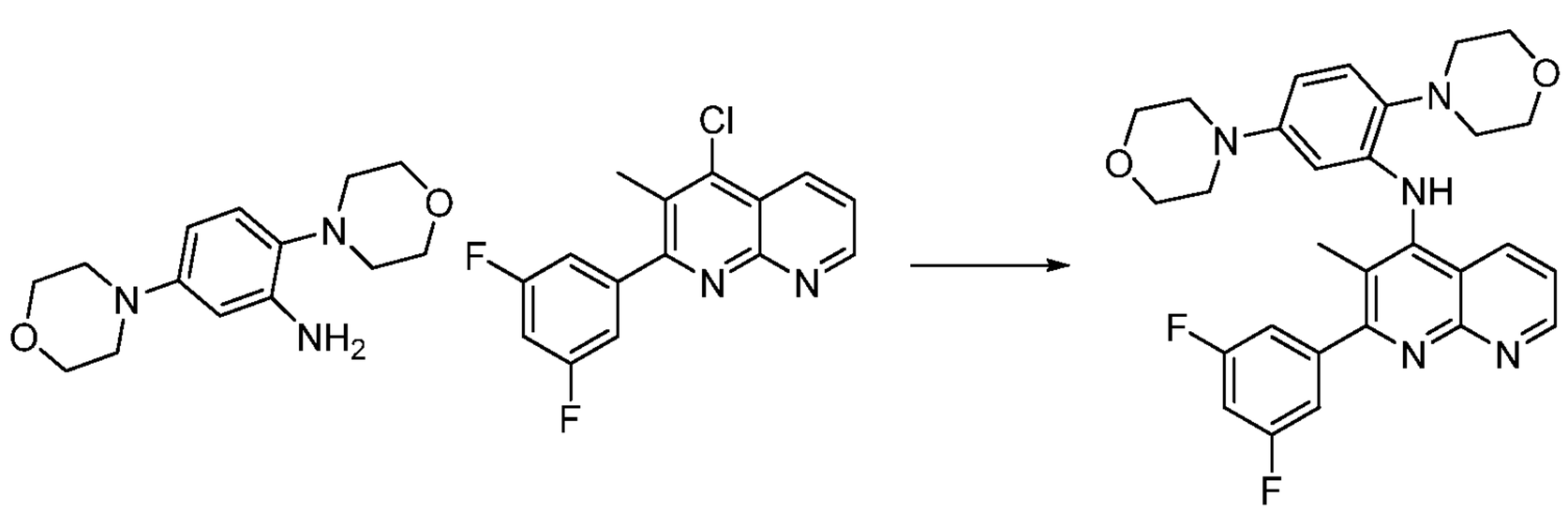
Example 113: Preparation of 2-(3,5-difluorophenyl)-N-(2,5-di-4-morpholinylphenyl)-3-methyl-1,8-naphthyridin-4-amine

4-Chloro-2-(3,5-difluorophenyl)-3-methyl-1,8-naphthyridine



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-3-methyl-1,8-naphthyridine (0.4 g, 1.877 mmol), 3,5-difluorophenyl-boronic acid (0.445 g, 2.82 mmol), $Pd(PPh_3)_4$ (0.217 g, 0.188 mmol), potassium carbonate (0.519 g, 3.75 mmol) in toluene (6 mL) and heating at 95 °C for 18 h. Purification by column chromatography (silica gel; 0-25% EtOAc in hexanes) gave 4-chloro-2-(3,5-difluorophenyl)-3-methyl-1,8-naphthyridine as a yellow amorphous solid. Mass Spectrum (ESI) m/e = 291.0 (M + 1).

2-(3,5-Difluorophenyl)-N-(2,5-di-4-morpholinylphenyl)-3-methyl-1,8-naphthyridin-4-amine

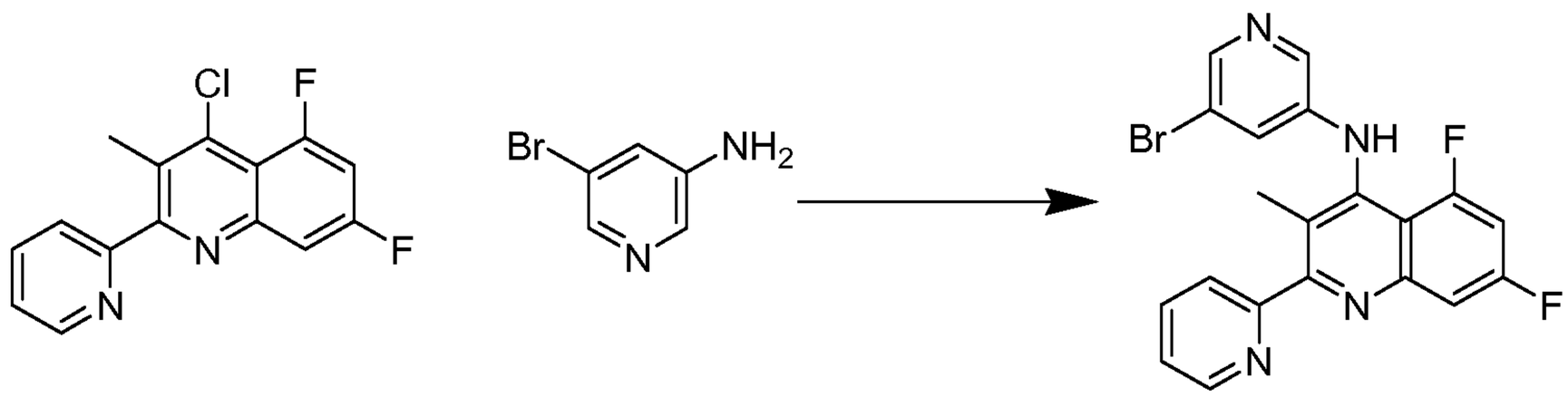


To a stirred solution of 4-chloro-2-(3,5-difluorophenyl)-3-methyl-1,8-naphthyridine (40 mg, 0.14 mmol), 4-(3,3-dimethyl-2,3-dihydro-1H-pyrrolo[3,2-b]-pyridin-6-yl)morpholine (32 mg, 0.14 mmol) and XPhos precatalyst (10 mg, 0.014 mmol) in toluene (4 mL) was added sodium *tert*-butoxide (26 mg, 0.27 mmol) and the reaction was heated at reflux for 2 h. Purification by reverse phase HPLC (10 to 60% acetonitrile in water) gave 2-(3,5-difluorophenyl)-N-(2,5-di-4-morpholinylphenyl)-3-methyl-1,8-naphthyridin-4-amine. H NMR (400 MHz, chloroform-*d*) δ ppm 9.10 (1 H, dd, *J*=4.1, 2.0 Hz), 8.26 (1 H, dd, *J*=8.4, 2.0 Hz), 7.40 (1 H, dd, *J*=8.4, 4.1 Hz), 7.21 - 7.31 (2 H, m), 7.13 (1 H, d, *J*=8.6 Hz), 6.91-6.93 (1 H, m), 6.48 (1 H, dd, *J*=8.7, 2.6 Hz), 5.96 (1 H, d, *J*=2.7 Hz), 3.91 (4 H, t,

J=4.6 Hz), 3.71-3.73 (4 H, m), 3.05 (4 H, br s), 2.87 -2.90 (4 H, m), 2.38 (3 H, s). Mass Spectrum (ESI) m/e = 518.2 (M + 1).

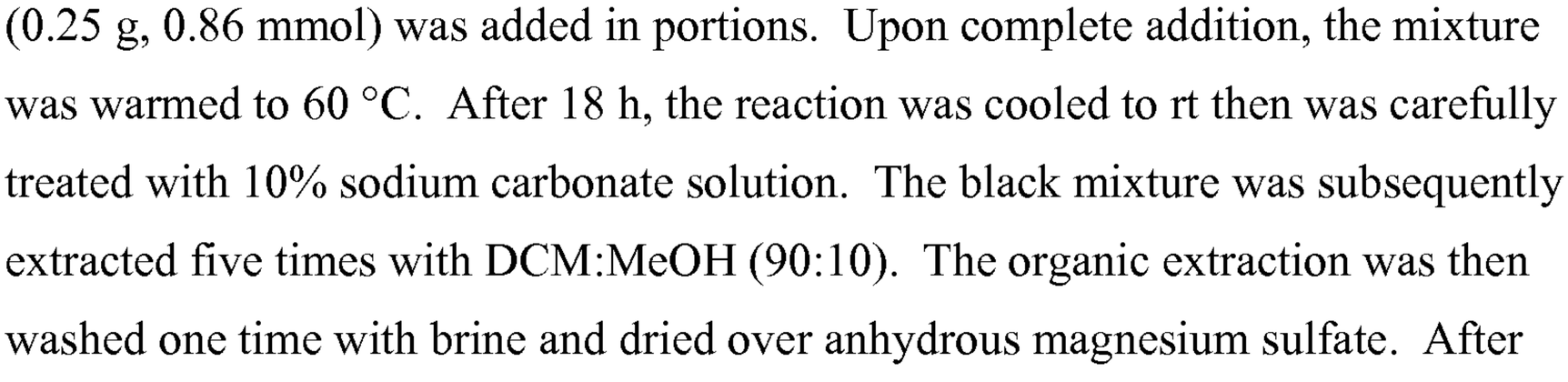
Example 114: Preparation of N-(5-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

N-(5-Bromo-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine.



A dry flask containing 3-amino-5-bromopyridine (0.13 g, 0.78 mmol) in dry DMF (5.0 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (63.6 mg, 1.59 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(2-pyridinyl)quinoline (0.25 g, 0.86 mmol) was added in portions. Upon complete addition, the mixture was warmed to 60 °C. After 18 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted five times with DCM:MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the black residue was treated with MeOH and warmed to 45 °C. After 30 min, the solid was filtered and rinsed twice with MeOH to afford a tan solid as mostly N-(5-bromo-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine.

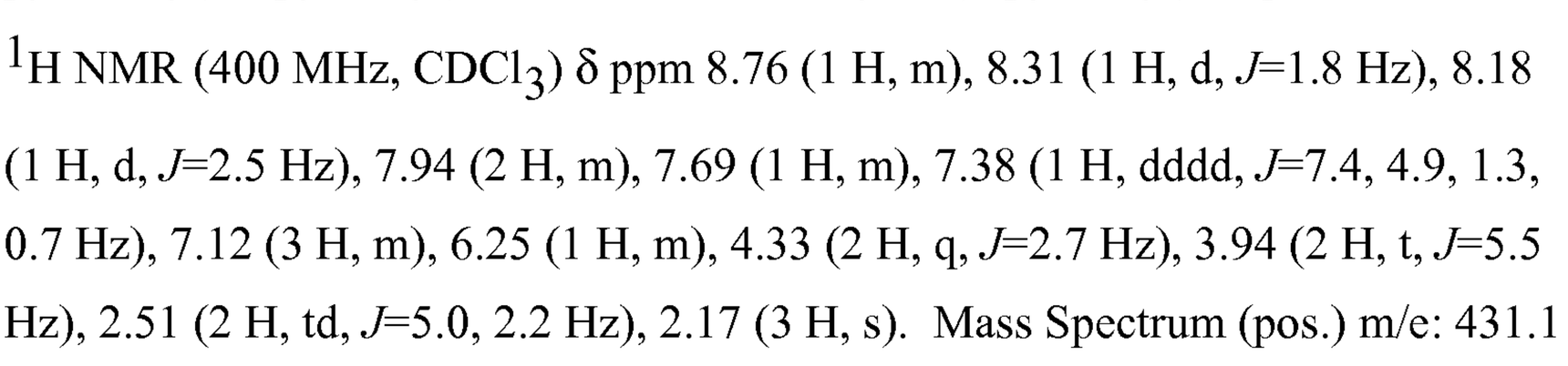
N-(5-(3,6-Dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine



A mixture of N-(5-bromo-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine (38.0 mg, 0.089 mmol), 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,6-dihydro-2H-pyran (29.1 mg, 0.139 mmol), 2-dicyclohexylphosphino-2,6-dimethoxybiphenyl (S-Phos) (7.7 mg, 0.019 mmol), palladium(II) acetate (6.9 mg, 10.24 μmol), and potassium phosphate tribasic (60.4 mg, 0.29 mmol) in DMF (1 mL) and water (0.05 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layers were combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on basic alumina (0-35% EtOAc in hexanes) to afford an impure yellow residue. The light yellow film was further purified by HPLC (10-60% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution.) The desired fractions were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a white solid as N-(5-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.76 (1 H, m), 8.31 (1 H, d, *J*=1.8 Hz), 8.18 (1 H, d, *J*=2.5 Hz), 7.94 (2 H, m), 7.69 (1 H, m), 7.38 (1 H, dddd, *J*=7.4, 4.9, 1.3, 0.7 Hz), 7.12 (3 H, m), 6.25 (1 H, m), 4.33 (2 H, q, *J*=2.7 Hz), 3.94 (2 H, t, *J*=5.5 Hz), 2.51 (2 H, td, *J*=5.0, 2.2 Hz), 2.17 (3 H, s). Mass Spectrum (pos.) m/e: 431.1 (M + 1).

Example 115: Preparation of N-(5,7-Difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-5'-fluoro-2'-methoxy-3,4'-bipyridin-5-amine

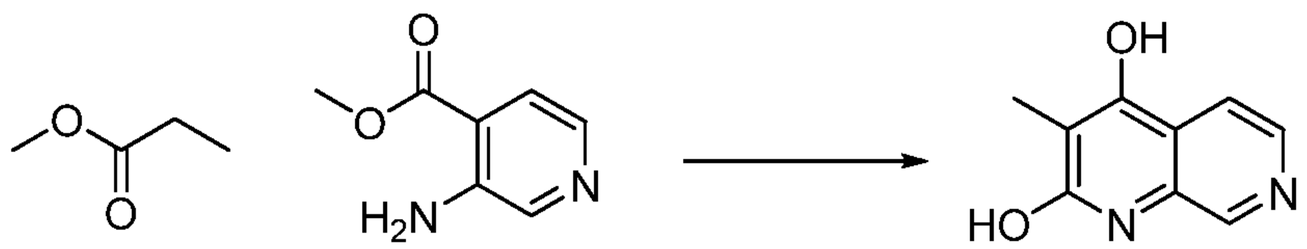
N-(5,7-Difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-5'-fluoro-2'-methoxy-3,4'-bipyridin-5-amine



A mixture of N-(5-bromo-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine (28.1 mg, 0.066 mmol), 5-fluoro-2-methoxypyridin-4-ylboronic

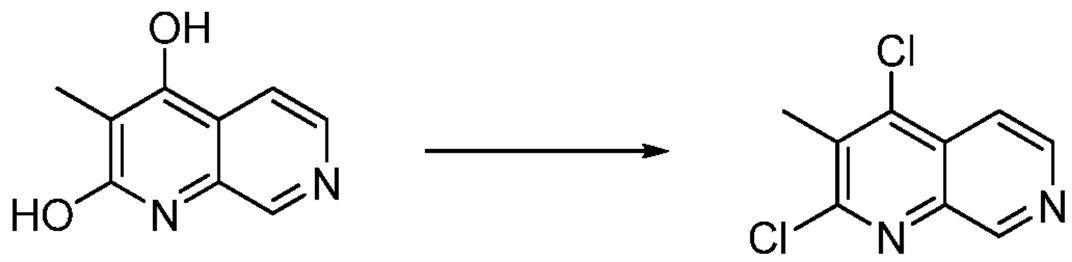
acid (commercially available from Asymchem) (17.7 mg, 0.104 mmol), 2-di-cyclohexylphosphino-2,6-dimethoxybiphenyl, (S-Phos) (5.9 mg, 0.014 mmol), palladium(II) acetate (5.1 mg, 7.57 μmol), and potassium phosphate tribasic (45.1 mg, 0.21 mmol) in DMF (1.0 mL) and water (0.05 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layers were combined and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-35% EtOAc in hexanes) to afford an impure yellow residue. The light yellow film was further purified by HPLC (10-60% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution.) The desired fractions were concentrated then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a white solid as N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-5'-fluoro-2'-methoxy-3,4'-bipyridin-5-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.77 (1 H, ddd, *J*=4.8, 1.8, 0.9 Hz), 8.43 (1 H, t, *J*=1.7 Hz), 8.36 (1 H, d, *J*=2.7 Hz), 8.09 (1 H, d, *J*=2.2 Hz), 7.94 (2 H, m), 7.66 (1 H, ddd, *J*=9.6, 2.5, 1.4 Hz), 7.40 (1 H, ddd, *J*=7.4, 4.8, 1.5 Hz), 7.11 (2 H, m), 6.86 (1 H, d, *J*=5.3 Hz), 3.95 (3 H, s), 2.24 (3 H, s). Mass Spectrum (pos.) m/e: 474.1 (M + 1).

Example 116: Preparation of: N-(2,5-di-4-morpholinylphenyl)-3-methyl-2-(2-pyridinyl)-1,7-naphthyridin-4-amine-3-methyl-1,7-naphthyridine-2,4-diol



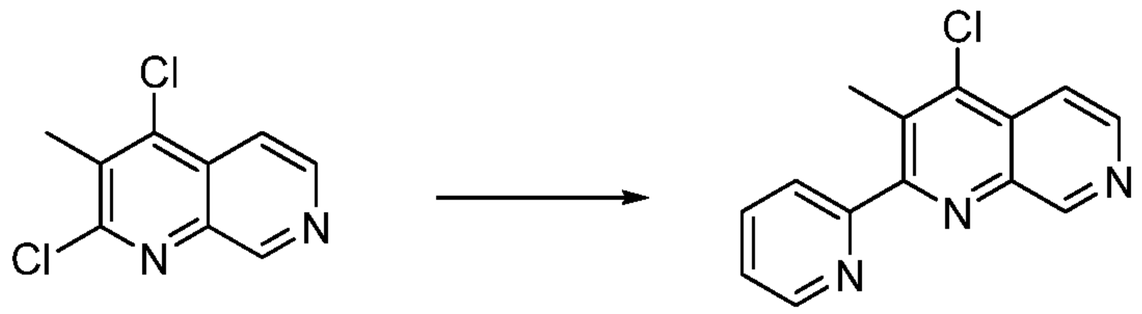
To a stirred solution of methyl 3-aminonicotinate (2.0 g, 13.14 mmol) and methyl propionate (30.9 mL, 329 mmol) in THF (30 mL) was added sodium *tert*-butoxide (3.16 g, 32.9 mmol) portionwise over 1 min. The reaction was stirred at rt for 40 min and at 100 °C for 4 h. After this time the reaction was cooled to rt and evaporated in vacuo. The resulting solid was dissolved in water (20 mL) and neutralized to pH 7 with 1.0M aqueous HCl. The resulting precipitate was filtered and dried under vacuum overnight to give 3-methyl-1,7-naphthyridine-2,4-diol. Mass Spectrum (ESI) m/e = 177.2 (M + 1).

2,4-Dichloro-3-methyl-1,7-naphthyridine



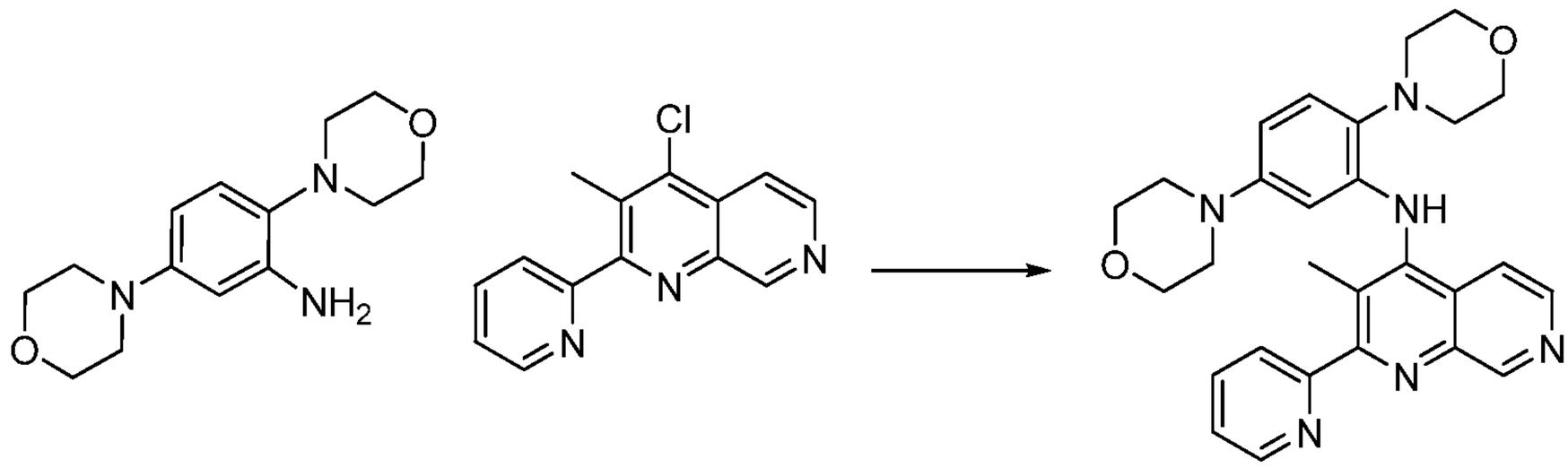
A stirred suspension of 3-methyl-1,7-naphthyridine-2,4-diol (0.5 g, 2.84 mmol) in phosphorus oxychloride (2.64 mL, 28.4 mmol) was heated at 120 °C for 3 h. After this time the reaction was allowed to cool to rt and evaporated in vacuo. The resulting residue was carefully basified to pH > 10 with an aqueous solution of Na_2CO_3 and the resulting precipitate was filtered, washed with water and dried under vacuum to give 2,4-dichloro-3-methyl-1,7-naphthyridine. H NMR (400 MHz, chloroform-*d*) δ ppm 9.41 (1 H, d, *J*=1.0 Hz), 8.72 (1 H, d, *J*=5.9 Hz), 7.95 (1 H, dd, *J*=5.9, 1.0 Hz), 2.73 (3 H, s)

4-Chloro-3-methyl-2-(pyridin-2-yl)-1,7-naphthyridine



The Stille product was prepared according to Procedure E using 2,4-dichloro-3-methyl-1,8-naphthyridine (200 mg, 0.94 mmol), 2-(1,1,1-tributylstannyl)pyridine (346 μL, 0.93 mmol), $Pd(PPh_3)_4$ (108 mg, 0.09 mmol) in toluene (10 mL) and heating at reflux for 14 h. The reaction was allowed to cool to rt and evaporated in vacuo. The resulting residue was triturated with hexanes and the solid was dried under vacuum to give 4-chloro-3-methyl-2-(pyridin-2-yl)-1,7-naphthyridine. H NMR (400 MHz, chloroform-*d*) δ ppm 9.53 (1 H, d, *J*=1.0 Hz), 8.68 - 8.80 (2 H, m), 8.03 (1 H, dd, *J*=5.8, 0.9 Hz), 7.85 - 7.96 (2 H, m), 7.38 - 7.49 (1 H, m), 2.70 (3 H, s)

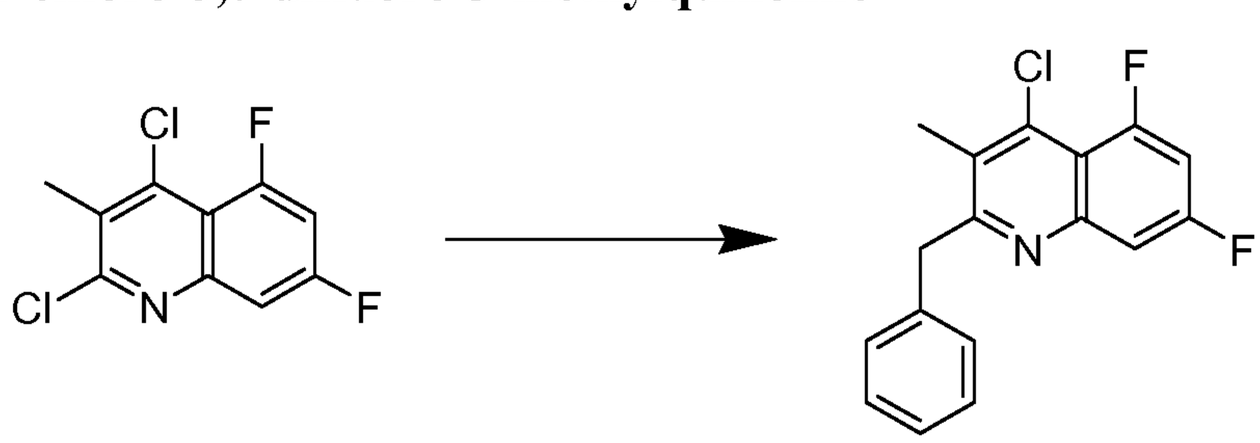
N-(2,5-Di-4-morpholinylphenyl)-3-methyl-2-(2-pyridinyl)-1,7-naphthyridin-4-amine



To a stirred solution of 4-chloro-3-methyl-2-(pyridin-2-yl)-1,7-naphthyridine (70 mg, 0.27 mmol), 6'-morpholino-1',2,2',3,5,6-hexahydrospiro[pyran-4,3'-pyrrolo[3,2-b]pyridine] (75 mg, 0.27 mmol) and XPhos™ precatalyst (20 mg, 0.03 mmol) in toluene (3 mL) was added sodium *tert*-butoxide (53 mg, 0.55 mmol) and the reaction was heated at reflux for 2 h. After this time the reaction was allowed to cool to rt and partitioned between EtOAc (60 mL) and water (20 mL). The separated organic layer was dried over $MgSO_4$, filtered and evaporated in vacuo. Purification by reverse phase HPLC (10 to 60% acetonitrile in water) gave N-(2,5-di-4-morpholinylphenyl)-3-methyl-2-(2-pyridinyl)-1,7-naphthyridin-4-amine. H NMR (400 MHz, chloroform-*d*) δ ppm 9.54 (1 H, d, *J*=1.0 Hz), 8.73 - 8.78 (1 H, m), 8.51 (1 H, d, *J*=5.7 Hz), 7.91 - 7.99 (2 H, m), 7.64 (1 H, dd, *J*=5.8, 1.1 Hz), 7.41 (1 H, td, *J*=4.9, 3.6 Hz), 7.22 (1 H, s), 7.12 (1 H, d, *J*=8.6 Hz), 6.48 (1 H, dd, *J*=8.6, 2.7 Hz), 6.03 (1 H, d, *J*=2.7 Hz), 3.89 (4 H, t, *J*=4.6 Hz), 3.69 - 3.77 (4 H, m), 3.01 - 3.12 (4 H, m), 2.88 - 2.95 (4 H, m), 2.45 (3 H, s). Mass Spectrum (ESI) m/e = 483.2 (M + 1).

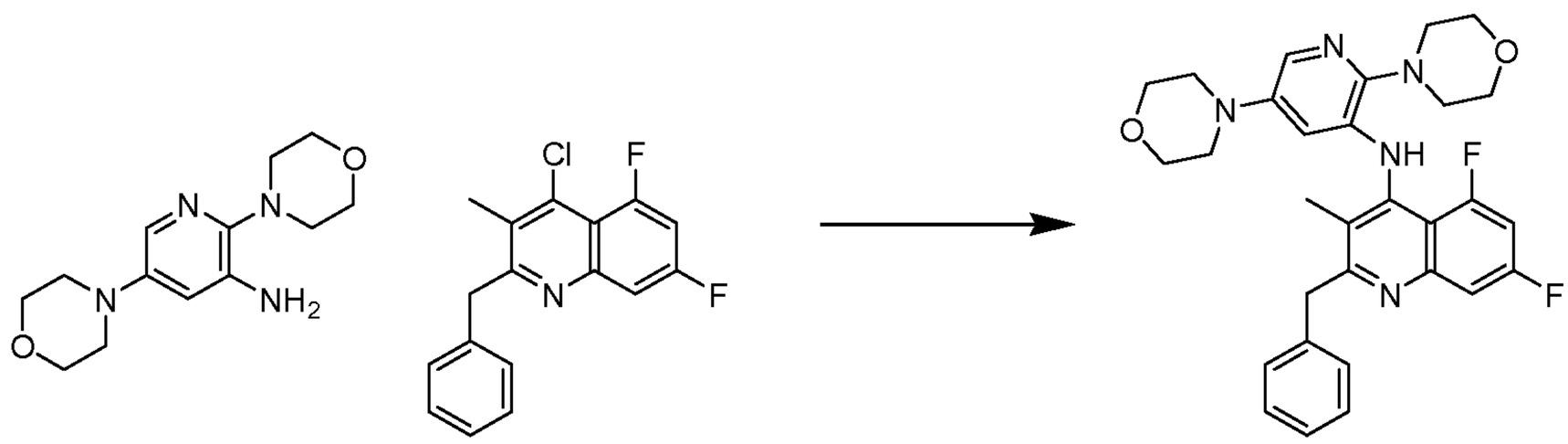
Example 117: 2-Benzyl-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine

2-Benzyl-4-chloro-5,7-difluoro-3-methylquinoline



A screw cap vial was sequentially charged with 2,4-dichloro-5,7-difluoro-3-methylquinoline (250 mg, 1.00 mmol), tetrakis(triphenylphosphine)palladium(0) (116 mg, 0.10 mmol), and dry THF (2.52 mL). The mixture was then sparged with N_2 prior to the addition of benzylzinc(II) bromide (0.5M in THF, 2.12 mL, 1.06 mmol). The reaction was stirred under N_2 at 60 °C for 2 h. The reaction was then cooled to rt, slowly poured over satd aq. ammonium chloride and ice, and extracted with EtOAc. The organic layer was washed with water and brine, dried ($MgSO_4$), and concentrated. The crude product then was triturated with toluene, affording 2-benzyl-4-chloro-5,7-difluoro-3-methylquinoline (155 mg, 0.510 mmol). Mass Spectrum (ESI) m/e = 304.0 (M + 1).

2-Benzyl-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine

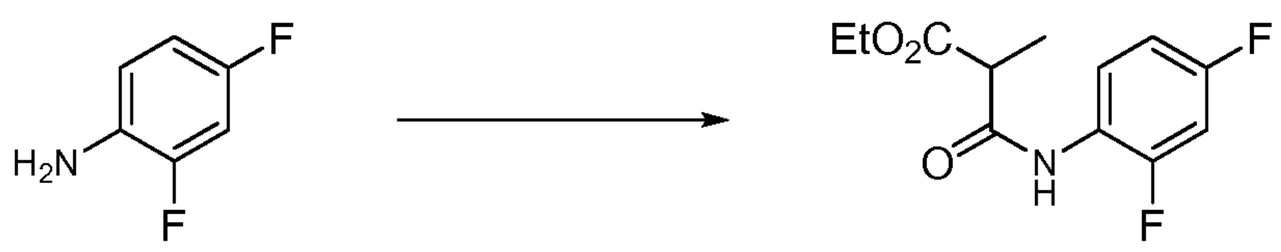


A screw cap vial was charged with 2-benzyl-4-chloro-5,7-difluoro-3-methyl-quinoline (43.3 mg, 0.143 mmol), 2,5-dimorpholinopyridin-3-amine (56.5 mg, 0.171 mmol), sodium tert-butoxide (41.1 mg, 0.428 mmol), tris(dibenzylidene-acetone)dipalladium(0) (19.6 mg, 0.021 mmol), 2-(dicyclohexylphosphino)-2',4',6',-tri-i-propyl-1,1'-biphenyl (20.4 mg, 0.043 mmol), and toluene (1.43 mL). The mixture was stirred at 105 °C under N_2 for 2 h, then concentrated, diluted with EtOAc, and washed with satd aq. sodium bicarbonate, water, brine, and 1M NaOH. The organic layer was dried ($MgSO_4$) and concentrated, and the resulting crude product was purified by flash chromatography, eluting with a gradient of 0-66% EtOAc in hexanes. This afforded 2-benzyl-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine (70 mg, 0.13 mmol) as a yellow solid. 1H NMR (400 MHz, chloroform-*d*) δ ppm 7.56-7.73 (1 H, m), 7.49 - 7.55 (1 H, m), 7.19 - 7.27 (5 H, m), 6.98 (1 H, m), 5.83 (1 H, dd, *J*=2.3, 0.4 Hz), 4.40 (2 H, br. s.), 3.90 (4 H, br. s.), 3.66 - 3.72 (4 H, m), 3.13-3.42 (2 H, m), (2.83-3.13

(2H, m), 2.73 (4 H, dd, *J*=5.1, 4.5 Hz), 2.05 (3 H, s). Mass Spectrum (ESI) m/e = 532.2 (M + 1).

Example 118: Preparation of N-(2,5-di(4-morpholinyl)-3-pyridinyl)-6,8-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine

Ethyl 3-(2,4-difluorophenylamino)-2-methyl-3-oxopropanoate

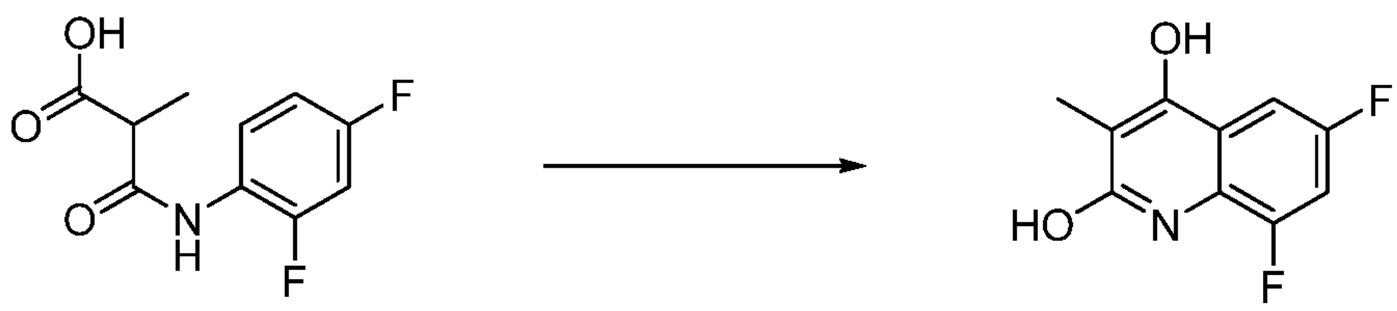


The ester was prepared according to Procedure A using diethyl 2-methylmalonate (5.99 mL, 34.9 mmol), pyridine (3.76 mL, 46.5 mmol) and 2,4-difluoroaniline (2.34 mL, 23.2 mmol). The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(2,4-difluorophenylamino)-2-methyl-3-oxopropanoate as a red oil. Mass Spectrum (ESI) m/e = 258.1 (M + 1).

3-(2,4-Difluorophenylamino)-2-methyl-3-oxopropanoic acid

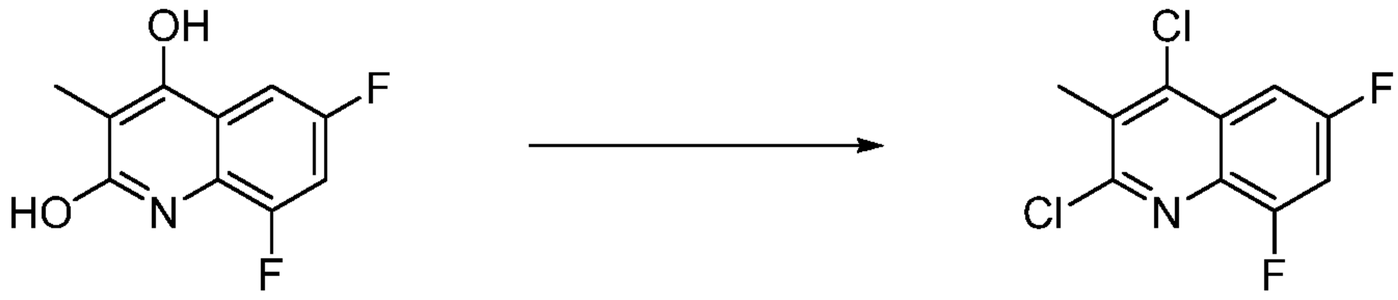
The acid was prepared according to Procedure B using ethyl 3-(2,4-difluoro-phenylamino)-2-methyl-3-oxopropanoate (5.1 g, 19.83 mmol) in THF (19.8 mL) to give 3-(2,4-difluorophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 230.1 (M + 1).

6,8-Difluoro-3-methylquinoline-2,4-diol



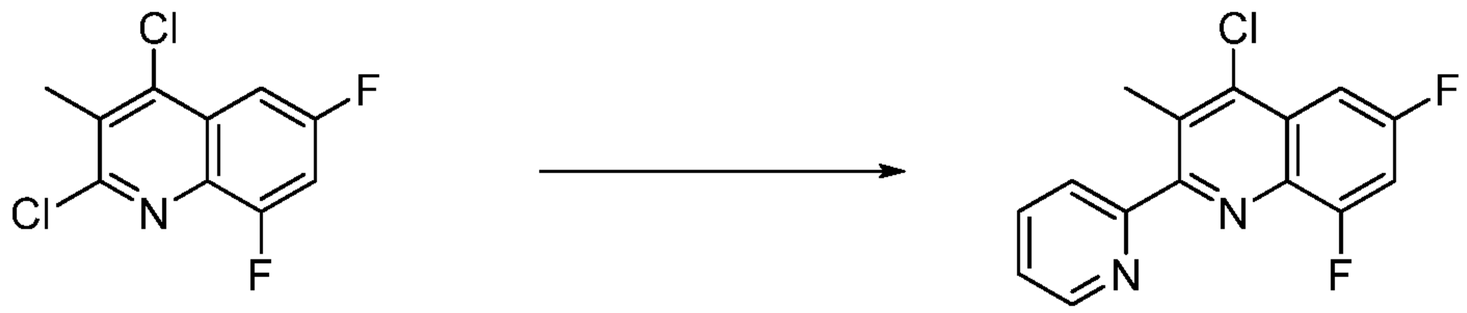
The diols were prepared according to Procedure C using 3-(2,4-difluorophenyl-amino)-2-methyl-3-oxopropanoic acid (4.4 g, 19.20 mmol) and polyphosphoric acid (25 mL, 19.20 mmol) to give 6,8-difluoro-3-methylquinoline-2,4-diol. Mass Spectrum (ESI) m/e = 212.1 (M + 1).

2,4-Dichloro-6,8-difluoro-3-methylquinoline



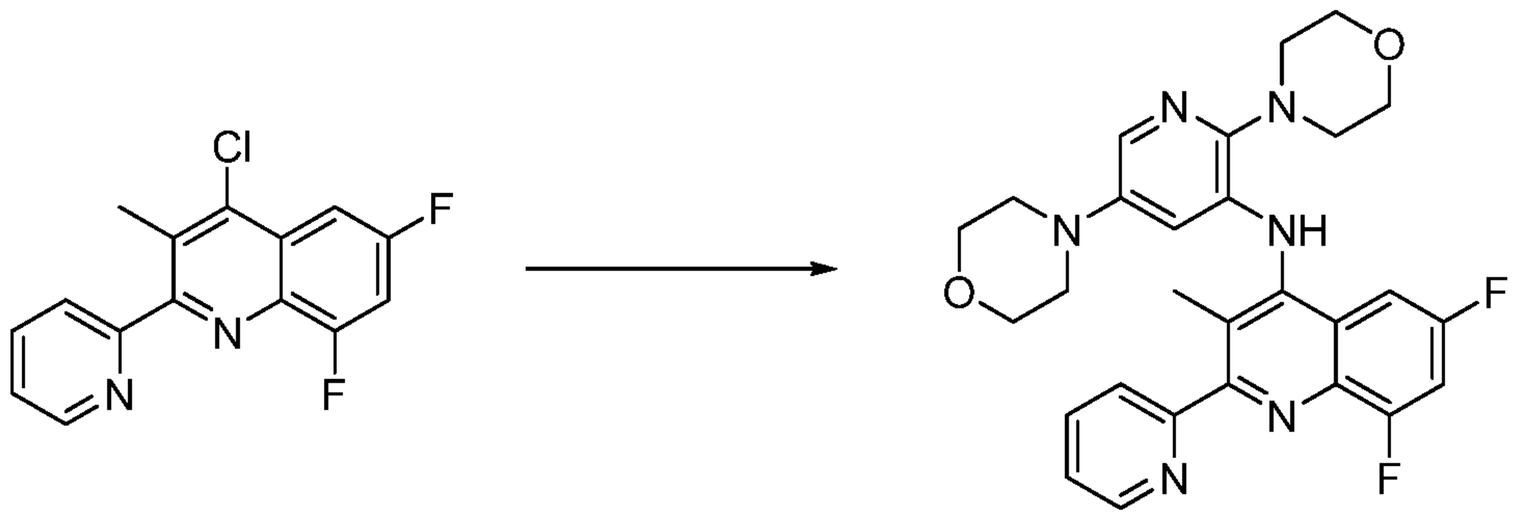
The dichloride was prepared according to Procedure D using a mixture of 6,8-difluoro-3-methylquinoline-2,4-diol (4.05 g, 19.18 mmol) to give 2,4-dichloro-6,8-difluoro-3-methylquinoline. Mass Spectrum (ESI) m/e = 247.9 (M + 1).

4-Dichloro-6,8-difluoro-3-methyl-2-(pyridin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using ,4-dichloro-6,8-difluoro-3-methylquinoline (0.518 g, 2.09 mmol), 2-(tributylstannyl)-pyridine (0.81 g, 2.19 mmol), palladium tetrakistriphenylphosphine (0.24 g, 0.21 mmol) in toluene (2 mL) to give 4-chloro-6,8-difluoro-3-methyl-2-(pyridin-2-yl)-quinoline as a white solid. Mass Spectrum (ESI) m/e = 291.1 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-6,8-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine

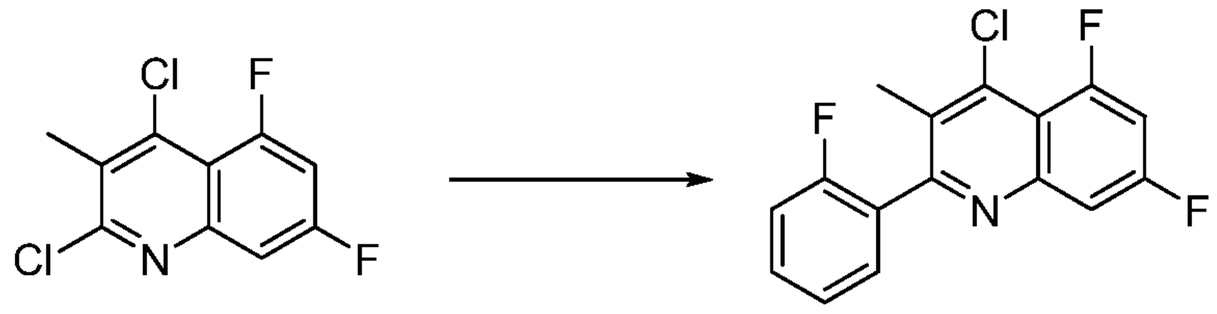


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.026 g, 0.055 mmol), 2,5-dimorpholinopyridin-3-amine (0.109 g, 0.41 mmol), 4-chloro-6,8-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.1 g, 0.34 mmol), Pd_2dba_3 (0.013 g, 0.014 mmol) and sodium *tert*-butoxide (0.083 g, 0.86 mmol) in toluene (3.4 mL) at 120 °C for 3 h. The crude product was purified by column chromatography on

basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-6,8-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$-*d*) δ ppm 8.73 (1 H, dd, *J*=1.6, 1.2 Hz), 7.89 - 8.00 (2 H, m), 7.62 (1 H, d, *J*=2.5 Hz), 7.40 (1 H, ddd, *J*=7.4, 4.9, 1.4 Hz), 7.21 - 7.26 (2 H, m), 6.70 (1 H, br. s.), 6.19 (1H, m), 3.95-3.93 (4 H, br. s.), 3.77-3.75 (4 H, br. s.), 3.25 (4 H, br s), 2.9-2.95 (4 H, m), 2.44 (3 H, s). Mass Spectrum (ESI) m/e = 519.2 (M + 1).

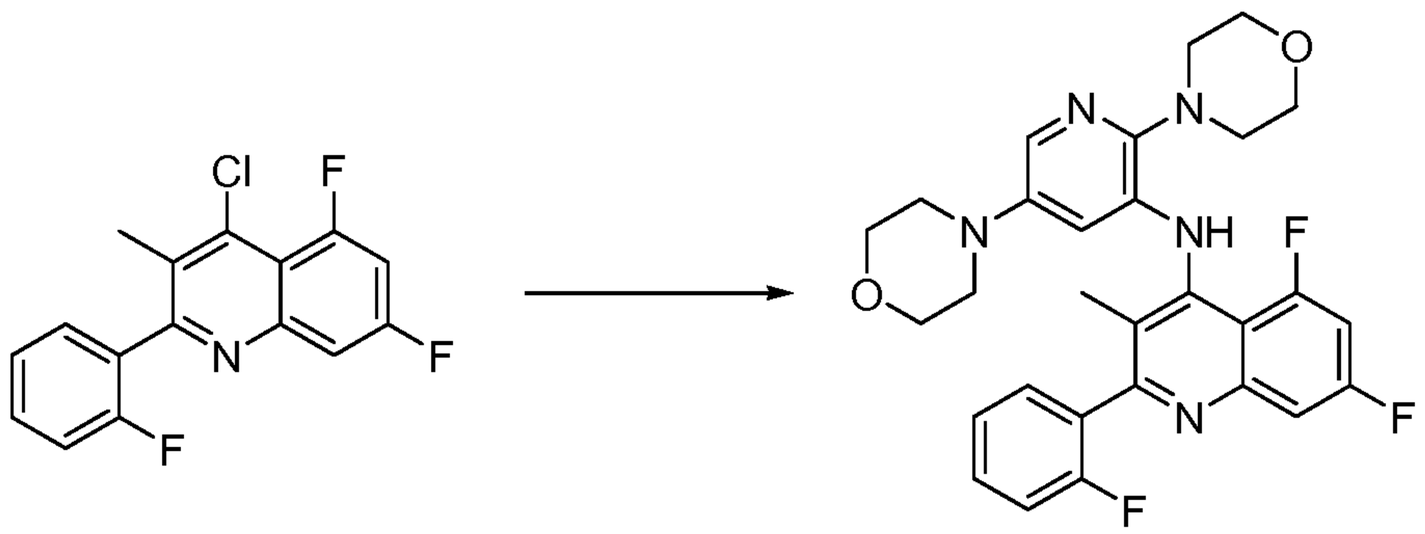
Example 119: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-2-(2-fluorophenyl)-3-methylquinolin-4-amine

4-Chloro-5,7-difluoro-2-(2-fluorophenyl)-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using , 2,4-dichloro-5,7-difluoro-3-methylquinoline (2.00 g, 8.06 mmol), 2-fluorobenzene-boronic acid (1.24 g, 8.9 mmol), palladium tetrakistriphenylphosphine (0.24 g, 0.21 mmol), potassium carbonate (2.23 g, 16.13 mmol) in toluene (16 mL) at 100°C for 48 h to give 4-chloro-5,7-difluoro-2-(2-fluorophenyl)-3-methyl-quinoline as a white solid. Mass Spectrum (ESI) m/e = 308.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-2-(2-fluorophenyl)-3-methylquinolin-4-amine

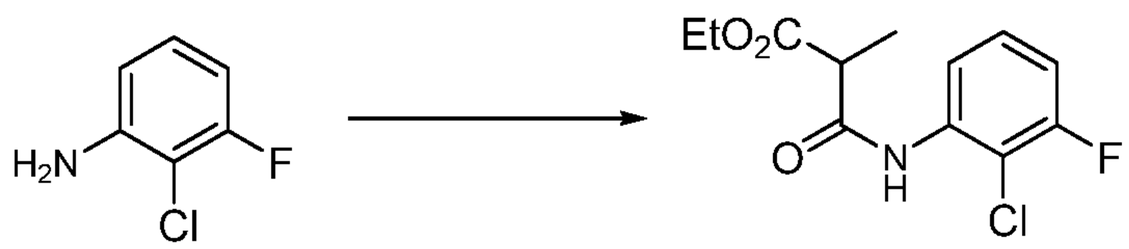


The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.052 mmol), 2,5-dimorpholinopyridin-3-amine (0.103 g, 0.39 mmol), 4-chloro-5,7-difluoro-2-(2-fluorophenyl)-3-methylquinoline (0.1g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013

mmol) and sodium *tert*-butoxide (0.078 g, 0.81 mmol) in toluene (3.3 mL) at 120 °C for 3 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-2-(2-fluorophenyl)-3-methylquinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$-*d*) δ ppm 7.59 - 7.68 (3 H, m), 7.47 - 7.54 (1 H, m), 7.36 (1 H, td, *J*=7.5, 1.2 Hz), 7.20 (1 H, m,), 7.05 (1 H, ddd, *J*=13.6, 8.6, 2.6 Hz), 6.42 (1 H, br. s.), 3.93 (4 H, br. s.), 3.83 (4 H, m), 3.40 (2 H, br. s.), 3.08 (4 H, br. s.), 3.01 (2 H, br s), 2.07 (3 H, d, *J*=2.0 Hz). Mass Spectrum (ESI) m/e = 536.2 (M+1).

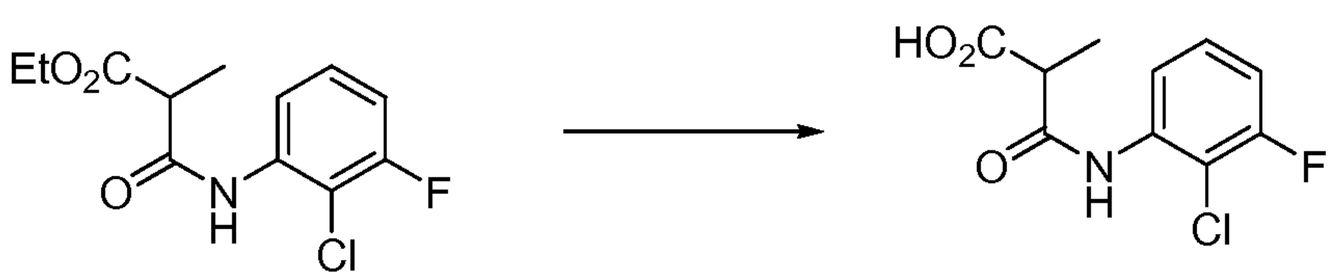
Example 120: Preparation of 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

Ethyl 3-(2-chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoate



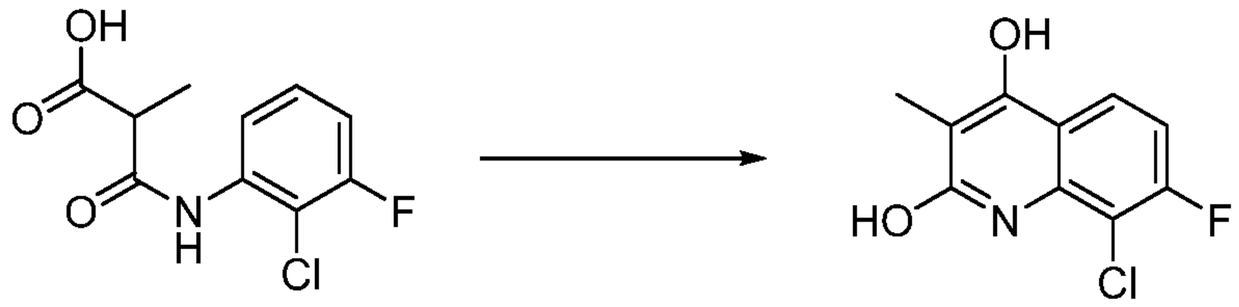
The ester was prepared according to Procedure A using diethyl 2-methylmalonate (5.32 mL, 30.9 mmol), pyridine (3.33 mL, 41.2 mmol) and 2-chloro-3-fluoroaniline (3.00 g, 20.61 mmol) over 7 days. The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(2-chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoate as a red oil. Mass Spectrum (ESI) m/e = 274.0 (M + 1).

3-(2-Chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoic acid



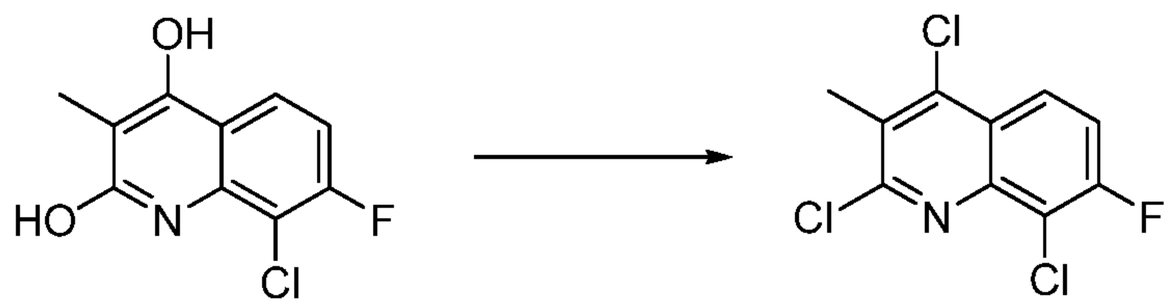
The acid was prepared according to Procedure B using ethyl 3-(2-chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoate (5.0 g, 18.27 mmol) in THF (18.3 mL) to give 3-(2-chloro-3-fluorophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 245.9 (M + 1).

8-Chloro-7-fluoro-3-methylquinoline-2,4-diol



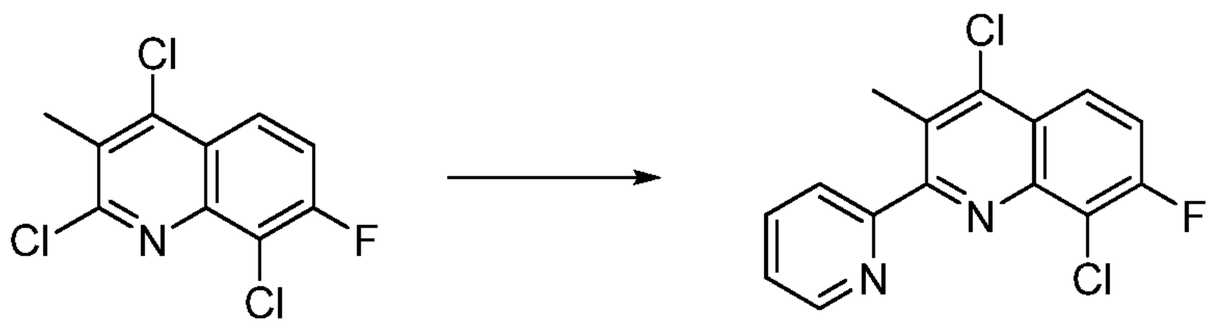
The diols were prepared according to Procedure C using 3-(2-chloro-3-fluoro-phenylamino)-2-methyl-3-oxopropanoic acid (4.4 g, 17.91 mmol) and poly-phosphoric acid (25 mL, 19.20 mmol) to give 8-chloro-7-fluoro-3-methyl-quinoline-2,4-diol. Mass Spectrum (ESI) m/e = 228.0 (M + 1).

2,4,8-Trichloro-7-fluoro-3-methylquinoline



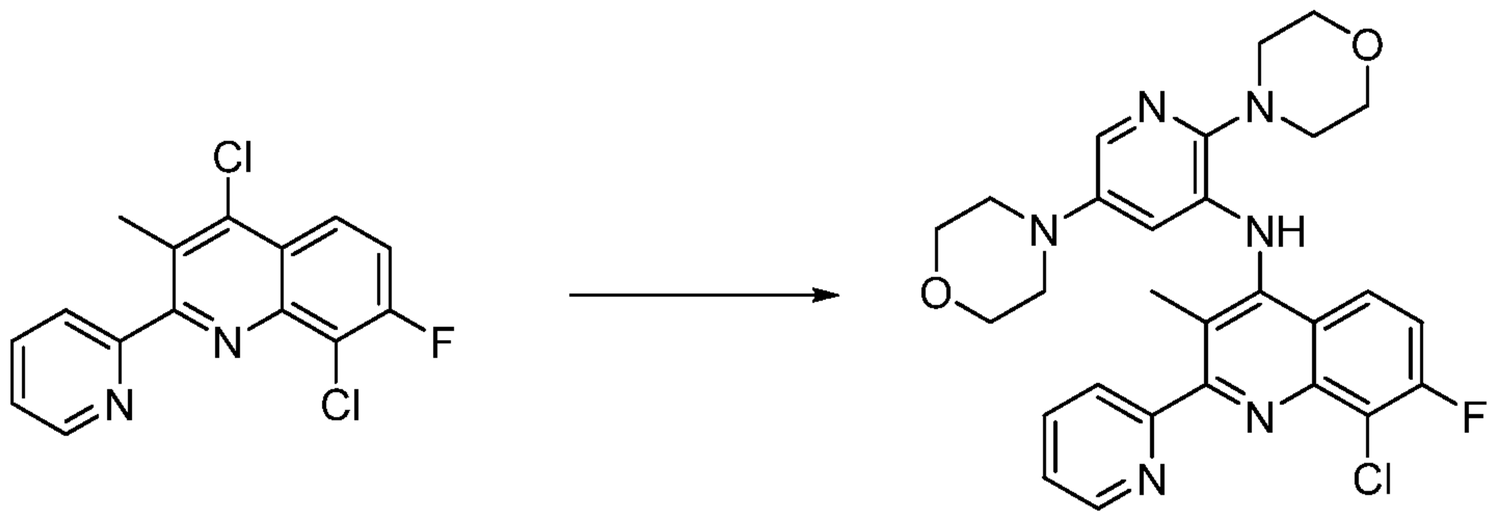
The trichloride was prepared according to Procedure D using a mixture of 8-chloro-7-fluoro-3-methylquinoline-2,4-diol (3.1 g, 13.62 mmol) to give 2,4,8-trichloro-7-fluoro-3-methylquinoline. Mass Spectrum (ESI) m/e = 264.0 (M + 1).

4,8-Dichloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4,8-trichloro-7-fluoro-3-methylquinoline (0.6 g, 2.27 mmol), 2-(tributylstannyl)pyridine (0.877 g, 2.38 mmol), palladium tetrakistriphenylphosphine (0.26 g, 0.23 mmol) in toluene (2 mL) to give 4,8-dichloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quino-line as a white solid. Mass Spectrum (ESI) m/e = 307.0 (M + 1).

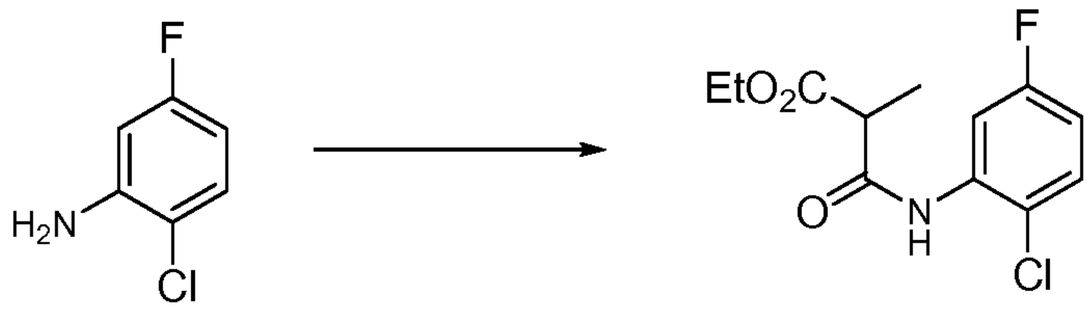
8-Chloro-N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.052 mmol), 2,5-dimorpholinopyridin-3-amine (0.103 g, 0.39 mmol), 4,8-dichloro-7-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.1 g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.078 g, 0.812 mmol) in toluene (3.3 mL) at 120 °C for 3 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.72 (1 H, d, *J*=1.6 Hz), 8.14 (1 H, d, *J*=7.8 Hz), 7.94 (1 H, td, *J*=7.7, 1.8 Hz), 7.75 (1 H, br s.), 7.61 (1 H, d, *J*=0.4 Hz), 7.42-7.39 (1 H, m), 7.36 (1 H, t, *J*=8.6 Hz), 6.80 (1 H, br s.), 6.19 (1 H, br. s.), 3.93 (4 H, br s.), 3.74 (4 H, m), 3.25 (4 H, br. s.), 2.92 (4 H, br. m.), 2.47 (3 H, s). Mass Spectrum (ESI) m/e = 535.2 (M + 1).

Example 121: Preparation of 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-5-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine.

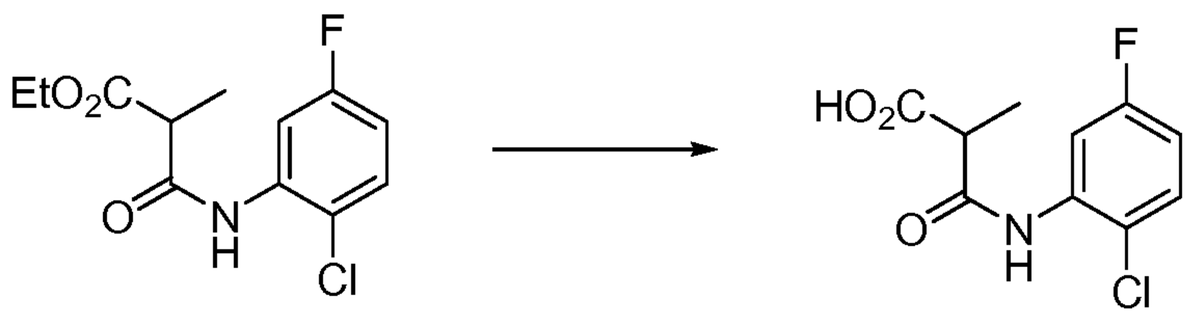
Ethyl 3-(2-chloro-5-fluorophenylamino)-2-methyl-3-oxopropanoate



The ester was prepared according to Procedure A using diethyl 2-methylmalonate (7.09 mL, 41.2 mmol), pyridine (4.45 mL, 55.0 mmol) and 2-chloro-5-fluoro-aniline (4.0 g, 27.5 mmol) over 6 days. The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(2-chloro-5-

fluorophenylamino)-2-methyl-3-oxopropanoate as a red oil. Mass Spectrum (ESI) m/e = 274.0 (M + 1).

3-(2-Chloro-5-fluorophenylamino)-2-methyl-3-oxopropanoic acid

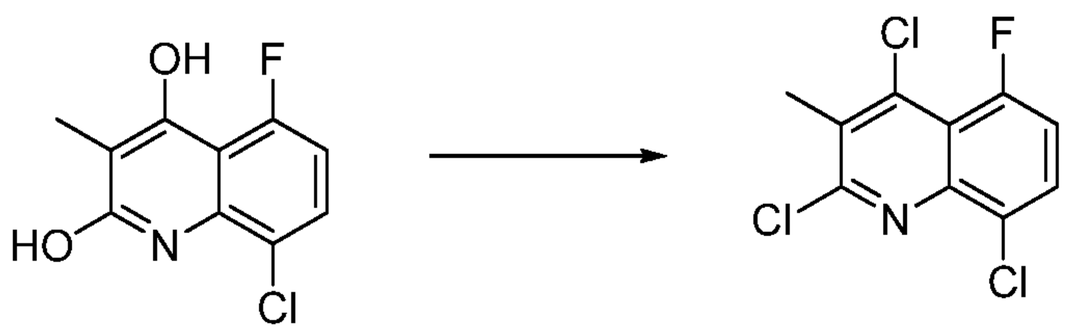


The acid was prepared according to Procedure B using ethyl 3-(2-chloro-5-fluorophenylamino)-2-methyl-3-oxopropanoate (5.0 g, 18.27 mmol) in THF (18.3 mL) to give 3-(2-chloro-5-fluorophenylamino)-2-methyl-3-oxopropanoic acid. Mass Spectrum (ESI) m/e = 245.9 (M + 1).

8-Chloro-5-fluoro-3-methylquinoline-2,4-diol

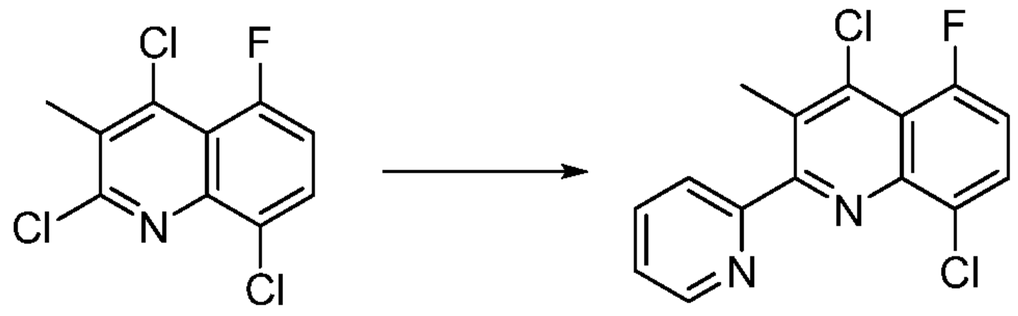
The diols were prepared according to Procedure C using 3-(2-chloro-5-fluorophenylamino)-2-methyl-3-oxopropanoic acid (4.4 g, 17.91 mmol) and polyphosphoric acid (25 mL, 19.20 mmol) to give 8-chloro-5-fluoro-3-methylquinoline-2,4-diol.

2,4,8-Trichloro-5-fluoro-3-methylquinoline



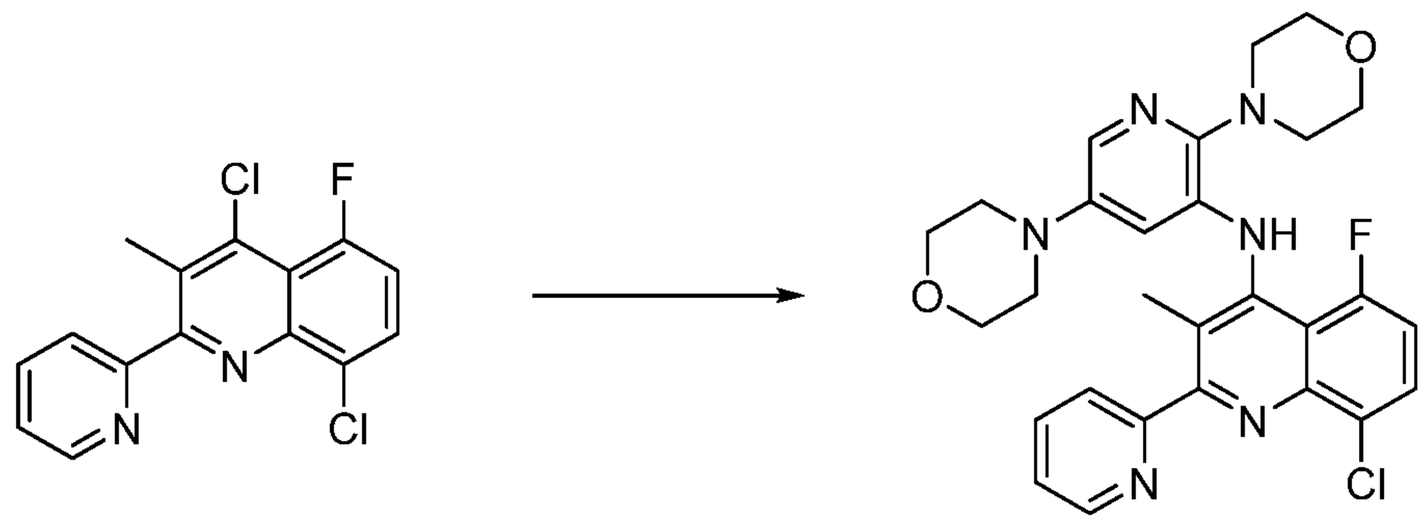
The trichloride was prepared according to Procedure D using a mixture of 8-chloro-5-fluoro-3-methylquinoline-2,4-diol (1.93 g, 8.48 mmol) to give 2,4,8-trichloro-5-fluoro-3-methylquinoline. Mass Spectrum (ESI) m/e = 264.0 (M + 1).

4,8-Dichloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4,8-trichloro-5-fluoro-3-methylquinoline (0.61 g, 2.306 mmol), 2-(tributylstannyl)-pyridine (0.89 g, 2.42 mmol), palladium tetrakistriphenylphosphine (0.27 g, 0.23 mmol) in toluene (2 mL) to give 4,8-dichloro-5-fluoro-3-methyl-2-(pyridin-2-yl)-quinoline as a white solid. Mass Spectrum (ESI) m/e = 307.0 (M + 1).

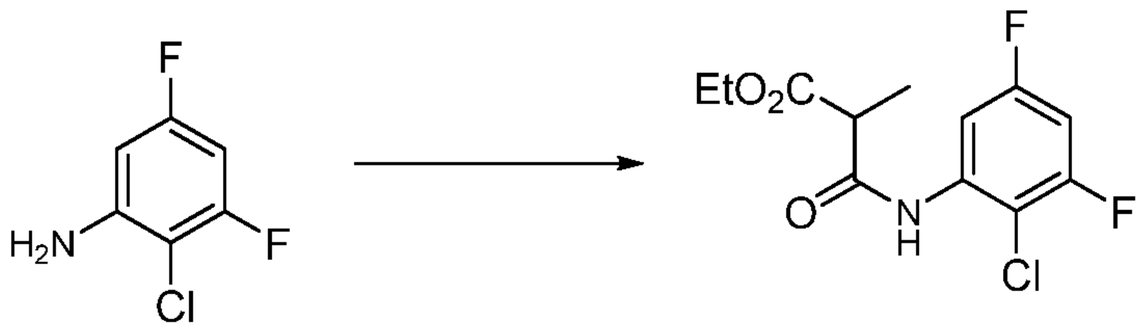
8-Chloro-N-(2,5-dimorpholinopyridin-3-yl)-5-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.052 mmol), 2,5-dimorpholinopyridin-3-amine (0.103 g, 0.39 mmol), 4,8-dichloro-5-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.1 g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.078 g, 0.812 mmol) in toluene (3.3 mL) at 120 °C for 3 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-5-fluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.67 (1 H, m), 8.19 (1 H, dt, *J*=7.8, 1.1 Hz), 7.90 - 7.92 (1 H, td, *J*=7.7, 1.8 Hz), 7.86 (1H, d, *J* = 12.0 Hz), 7.73 (1 H, dd, *J*=8.4, 5.1 Hz), 7.63 (1 H, d, *J*=2.7 Hz), 7.38 (1 H, ddd, *J*=7.6, 4.8, 1.3 Hz), 7.12 (1 H, dd, *J*=12.9, 8.4 Hz), 6.45 (1 H, d, *J*=2.2 Hz), 3.94 (4 H, br. s.), 3.81 (4 H, m), 3.18 (4 H, br. s.), 3.09 (4 H, m), 2.34 (3 H, s). Mass Spectrum (ESI) m/e = 535.2 (M + 1).

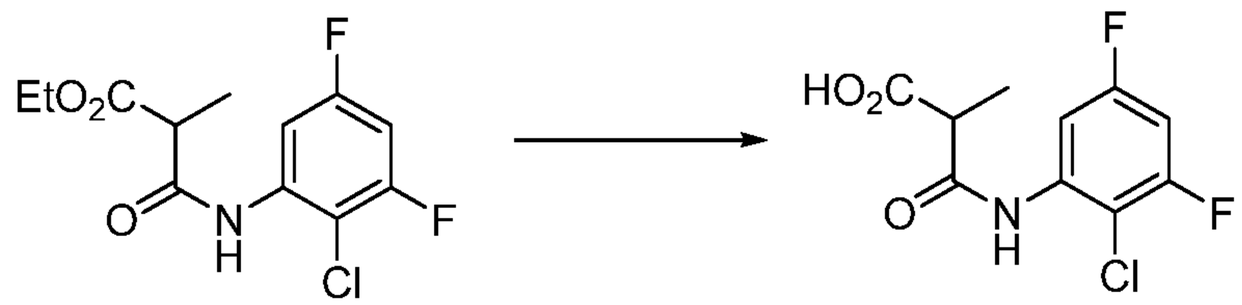
Example 122: Preparation of 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

Ethyl 3-(2-chloro-3,5-difluorophenylamino)-2-methyl-3-oxopropanoate



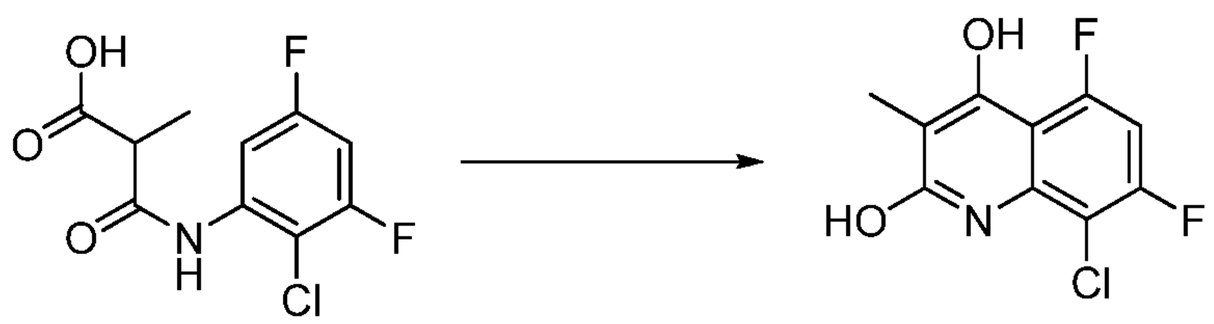
The ester was prepared according to Procedure A using diethyl 2-methylmalonate (6.31 mL, 36.7 mmol), pyridine (3.96 mL, 48.9 mmol) and 2-chloro-3,5-difluoro-aniline (4.00 g, 24.46 mmol) over 3 days. The residue was purified by column chromatography on silica gel (0-30% EtOAc/hexanes) to give ethyl 3-(2-chloro-3,5-difluorophenylamino)-2-methyl-3-oxopropanoate as a red oil. Mass Spectrum (ESI) m/e = 292.0 (M + 1).

3-(2-Chloro-3,5-difluorophenylamino)-2-methyl-3-oxopropanoic acid



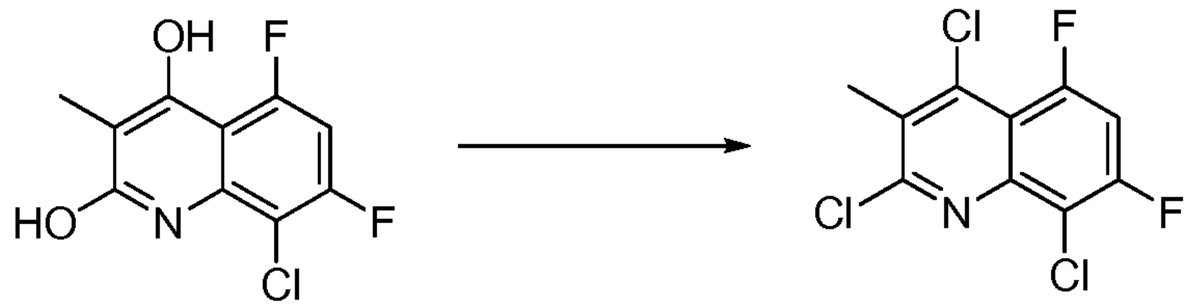
The acid was prepared according to Procedure B using ethyl 3-(2-chloro-3,5-difluorophenylamino)-2-methyl-3-oxopropanoate (5.0 g, 17.14 mmol) in THF (17.1 mL) to give 3-(2-chloro-3,5-difluorophenylamino)-2-methyl-3-oxo-propanoic acid. Mass Spectrum (ESI) m/e = 264.0 (M + 1).

8-Chloro-5,7-difluoro-3-methylquinoline-2,4-diol



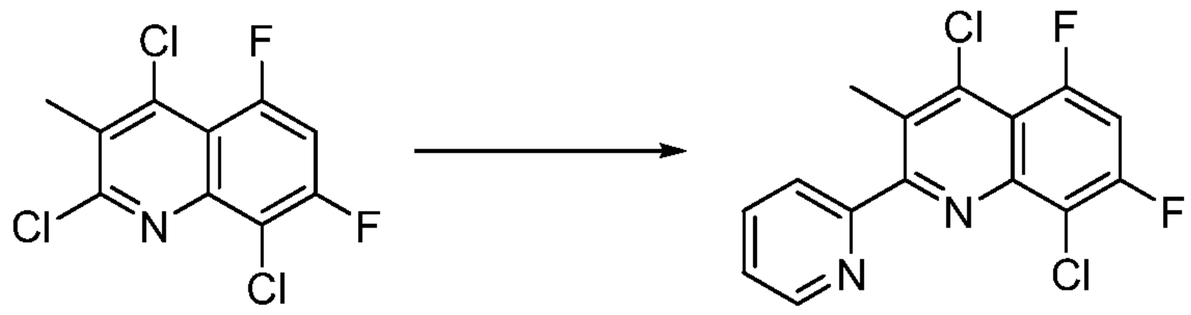
The diols were prepared according to Procedure C using 3-(2-chloro-3,5-difluoro-phenylamino)-2-methyl-3-oxopropanoic acid (4.4 g, 16.69 mmol) and poly-phosphoric acid (25 mL, 19.20 mmol) to give 8-chloro-5,7-difluoro-3-methyl-quinoline-2,4-diol.

2,4,8-Trichloro-5,7-difluoro-3-methylquinoline



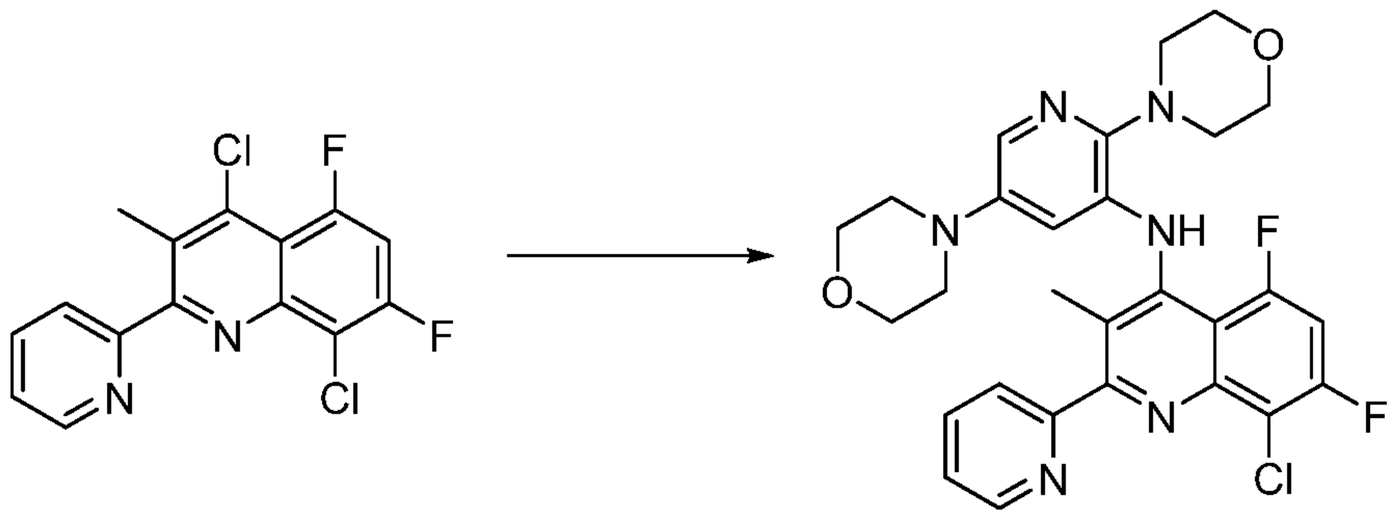
The trichloride was prepared according to Procedure D using a mixture of 8-chloro-5,7-difluoro-3-methylquinoline-2,4-diol (1.38 g, 5.63 mmol) to give 2,4,8-trichloro-5,7-difluoro-3-methylquinoline. Mass Spectrum (ESI) m/e = 282.0 (M + 1).

4,8-Dichloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4,8-trichloro-5,7-difluoro-3-methylquinoline (0.3 g, 1.06 mmol), 2-(tributylstannyl)-pyridine (0.410 g, 1.12 mmol), palladium tetrakistriphenylphosphine (0.123 g, 0.106 mmol) in toluene (2 mL) to give 4,8-dichloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline as a tan solid. Mass Spectrum (ESI) m/e = 325.0 (M + 1).

8-Chloro-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

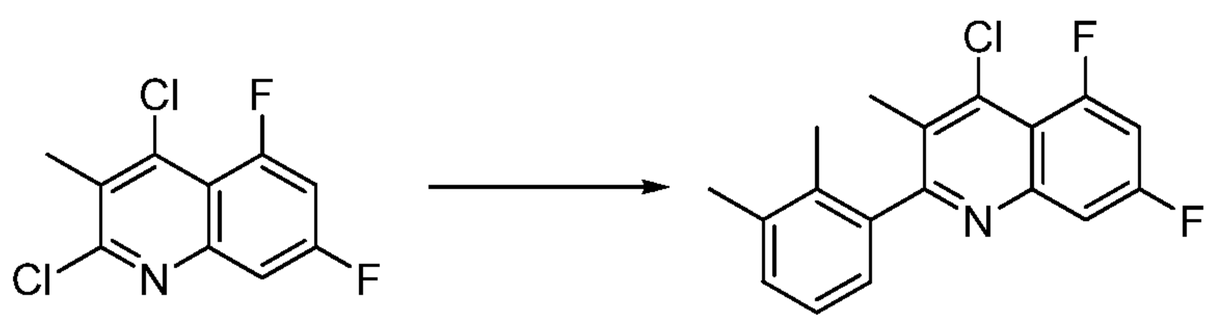


The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.049 mmol), 2,5-dimorpholinopyridin-3-amine (0.098 g, 0.37 mmol), 4,8-dichloro-5,7-di-fluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.1 g, 0.31 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.074 g, 0.77 mmol) in toluene (3.1 mL)

at 120 °C for 3 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.68 (1 H, d, *J*=4.6 Hz), 8.18 (1 H, d, *J*=8.0 Hz), 7.93 (1 H, td, *J*=7.7, 1.8 Hz), 7.79 (1 H, br. d., *J* = 10.4 Hz), 7.64 (1 H, d, *J*=2.5 Hz), 7.40 (1 H, dd, *J*=7.4, 4.6 Hz), 7.11 (1 H, dd, *J*=13.0, 8.7 Hz), 6.45 (1 H, br. s.), 3.93 (4 H, s), 3.81 (4 H, app. dd, *J*=4.1, 2.5 Hz), 3.25 (4 H, br. s), 3.09 (4 H, app. dd, *J*=5.9, 3.9 Hz), 2.32 (3 H, s). Mass Spectrum (ESI) m/e = 553.2 (M+1).

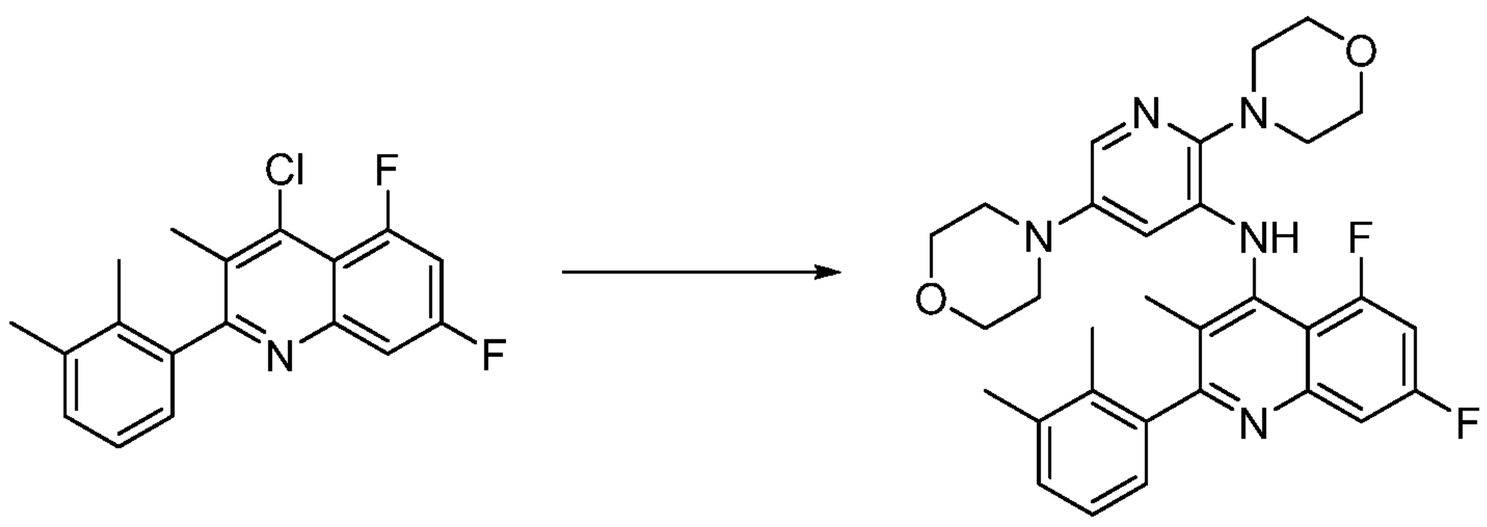
Example 123: Preparation of 2-(2,3-dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

4-Chloro-2-(2,3-dimethylphenyl)-5,7-difluoro-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.5 g, 2.02 mmol), 2,3-dimethylphenylboronic acid (0.333 g, 2.22 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.557 g, 4.03 mmol) in toluene (4 mL) at 100°C for 16 h to give 4-chloro-2-(2,3-dimethylphenyl)-5,7-difluoro-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 318.1 (M + 1).

2-(2,3-Dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

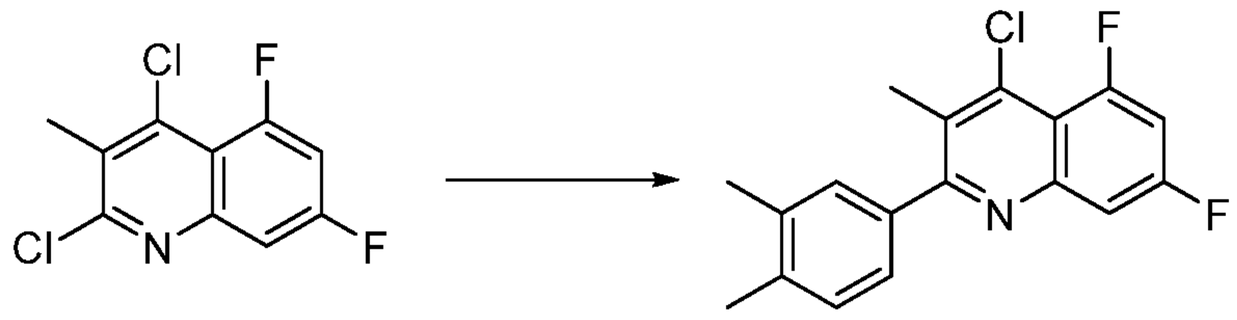


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.022 g, 0.045 mmol),

2,5-dimorpholinopyridin-3-amine (0.090 g, 0.34 mmol), 4-chloro-2-(2,3-dimethylphenyl)-5,7-difluoro-3-methylquinoline (0.090 g, 0.28 mmol), Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.068 g, 0.71 mmol) in toluene (2.8 mL) at 120 °C for 1 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 2-(2,3-dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.71-7.68 (1 H, br d, *J*=10.0 Hz), 7.63 (2 H, m), 7.22 - 7.28 (2 H, m), 6.98 - 7.11 (2 H, m), 6.26 (1 H, d, *J*=2.3 Hz), 3.93 (4 H, m), 3.80 (4 H, app t, *J*=4.2 Hz), 3.35 (4 H, br. s), 3.01 (4 H, app t, *J*=4.2 Hz), 2.37 (3 H, s), 2.07 (3 H, s), 1.94 (3 H, s). Mass Spectrum (ESI) m/e = 546.3 (M + 1).

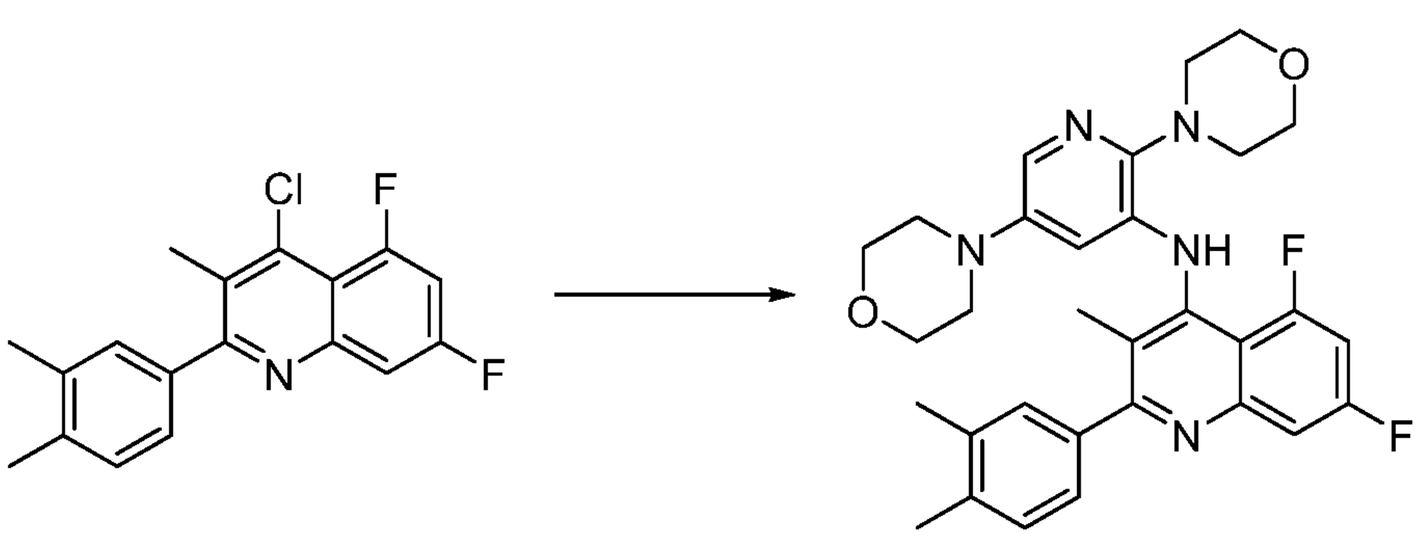
Example 124: Preparation of 2-(3,4-dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

4-Chloro-2-(3,4-dimethylphenyl)-5,7-difluoro-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.5 g, 2.02 mmol), 3,4-dimethylphenylboronic acid (0.333 g, 2.22 mmol),, palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.557 g, 4.03 mmol) in toluene (4 mL) at 100°C for 48 h to give 4-chloro-2-(3,4-dimethylphenyl)-5,7-difluoro-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 318.1 (M + 1).

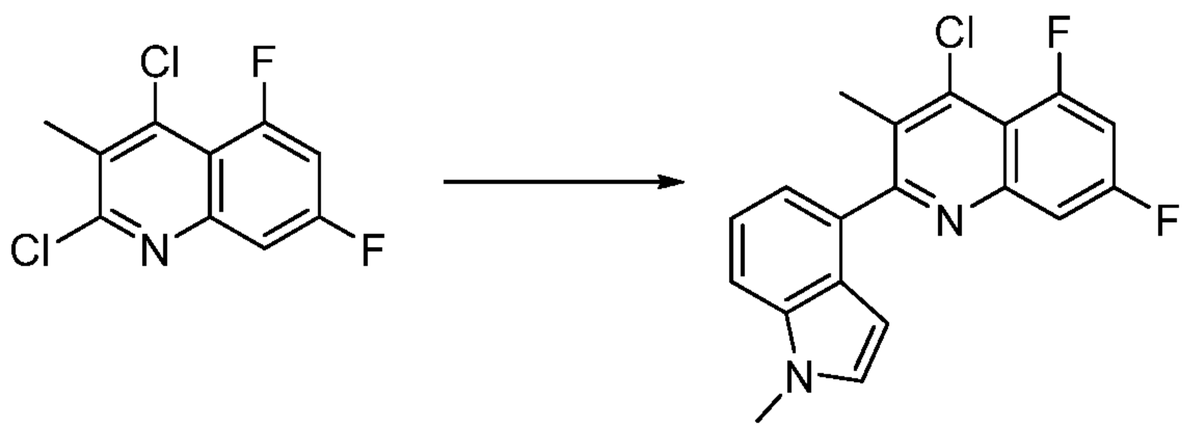
2-(3,4-Dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.022 g, 0.045 mmol), 2,5-dimorpholinopyridin-3-amine (0.090 g, 0.34 mmol), 4-chloro-2-(3,4-dimethylphenyl)-5,7-difluoro-3-methylquinoline (0.090 g, 0.283 mmol), Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.068 g, 0.71 mmol) in toluene (2.8 mL) at 120 °C for 1 h. The crude product was purified by column chromategraphy on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 2-(3,4-dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.71-7.68 (1 H, br d, *J*=10.0 Hz), 7.63 (2 H, m), 7.37 (1 H, br s), 7.28 (2 H, m), 6.98 (1H , ddd, J = 13.3, 8.6, 2.5 Hz), 6.36 (1 H, d, *J*=2.2 Hz), 3.92 (4 H, m), 3.83 (4 H, app t, *J*=4.3 Hz), 3.25 (4 H, br. s), 3.06 (4 H, app t, *J*=4.3 Hz), 2.36 (6 H, s), 2.15 (3 H, s).
Mass Spectrum (ESI) m/e = 546.3 (M + 1)

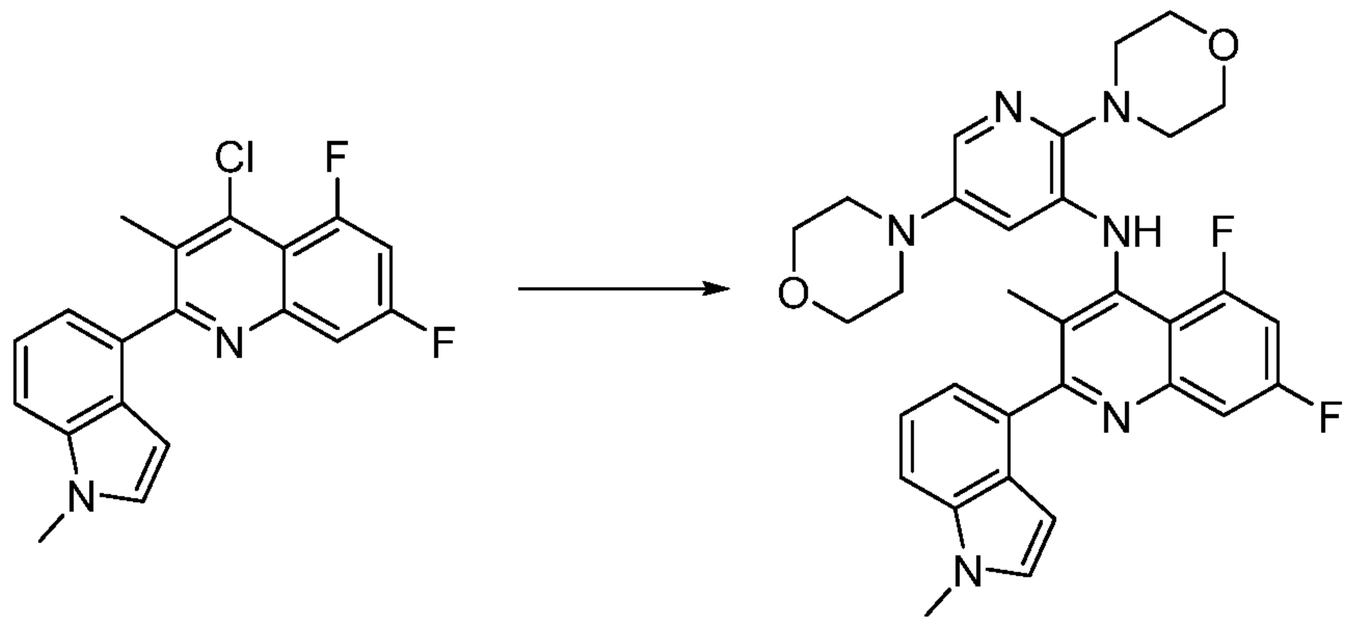
Example 125: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-4-yl)quinolin-4-amine

5,7-Difluoro-3-methyl-2-(1-methyl-1H-indol-4-yl)quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.5 g, 2.016 mmol), 1-methyl-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-indole (0.57 g, 2.22 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.557 g, 4.03 mmol) in toluene (4 mL) at 100°C for 44 h to give 4-chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-4-yl)quinoline as a light yellow solid.
Mass Spectrum (ESI) m/e = 343.0 (M + 1).

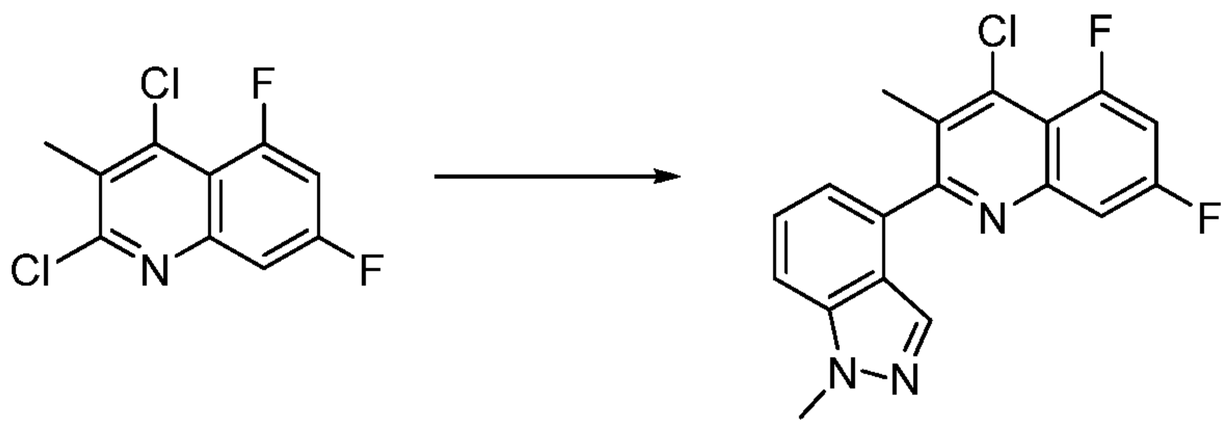
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-4-yl)quinolin-4-amine



The Buchwald prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.020 g, 0.042 mmol), 2,5-dimorpholinopyridin-3-amine (0.083 g, 0.32 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-4-yl)quinoline (0.090 g, 0.26 mmol), Pd_2dba_3 (9.62 mg, 10.50 μmol) and sodium *tert*-butoxide (0.068 g, 0.71 mmol) in toluene (2.6 mL) at 120 °C for 3.5 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-4-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.79 (3 H, d, *J*=11.5 Hz), 7.65 (1 H, m), 7.63 (1 H, d, *J*=2.7 Hz), 7.45 (1H, d, *J* = 8.2 Hz), 7.38 (1 H, app t, *J* = 8.2 Hz), 7.22 (1 H, d, *J*=0.6 Hz), 7.09 (1 H, d, *J*=3.1 Hz), 7.02 (3 H, ddd, *J*=13.5, 8.6, 2.5 Hz), 6.41 (1 H, d, *J*=2.3 Hz), 6.25 (1 H, d, *J*=3.1 Hz), 3.93 (4H, br. s), 3.87 (3H, s), 3.84 (4H, m), 3.25 (4H, br. s), - 3.07 (4 H, br. s.), 2.03 (3 H, s). Mass Spectrum (ESI) m/e = 571.3 (M + 1).

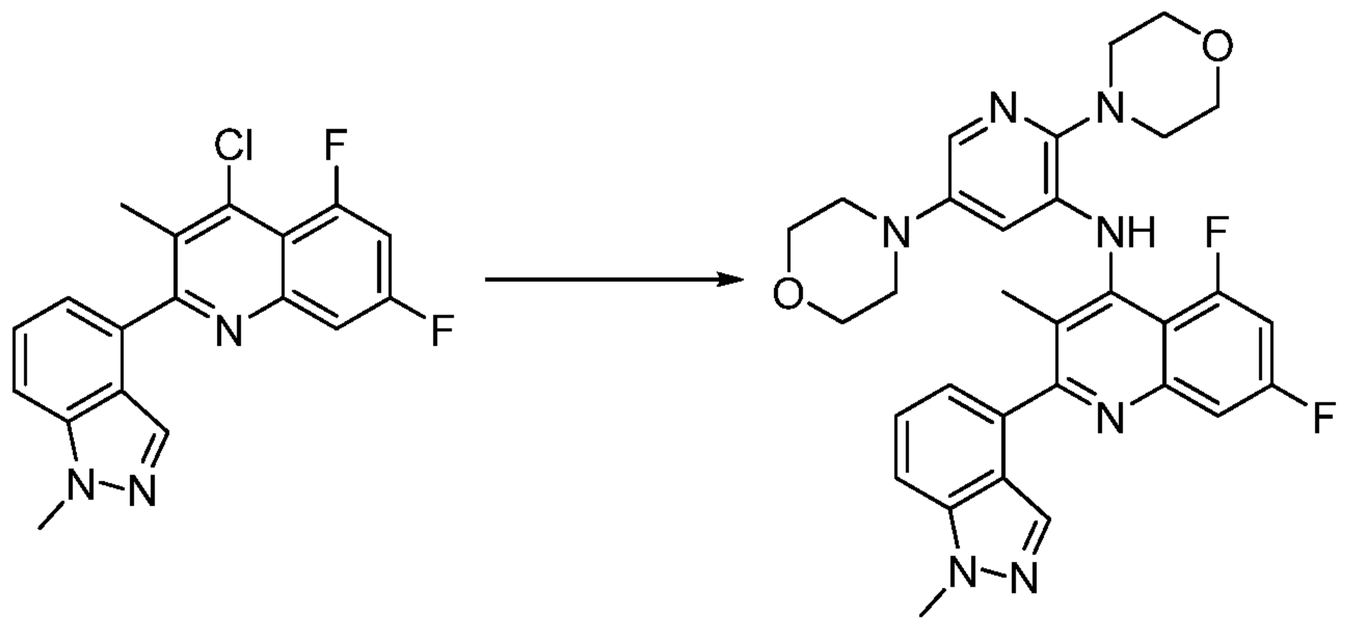
Example 126: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 1-methyl-1H-indazol-4-ylboronic acid (0.53 g, 3.02 mmol), palladium tetrakistriphenyl-phosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 17 h to give 4-chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)quinoline as a yellow solid. Mass Spectrum (ESI) m/e = 344.0 (M + 1).

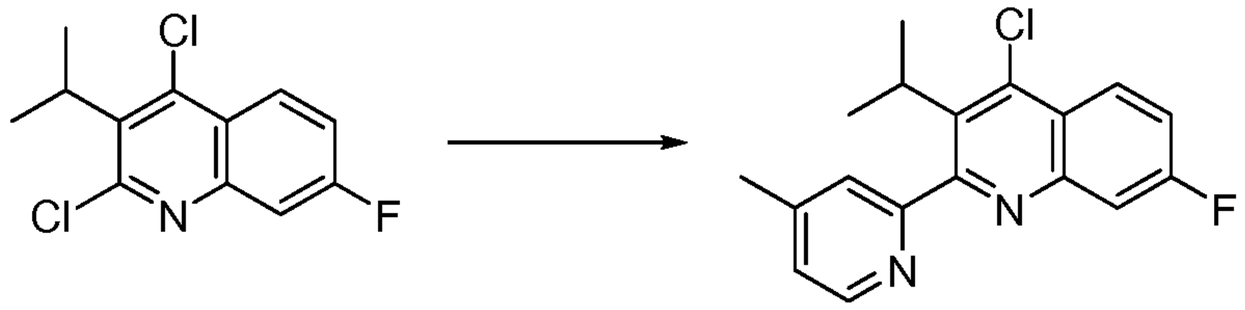
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.020 g, 0.042 mmol), 2,5-dimorpholinopyridin-3-amine (0.083 g, 0.32 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)quinoline (0.090 g, 0.26 mmol), Pd_2dba_3 (9.6 mg, 10.50 μmol) and sodium *tert*-butoxide (0.063 g, 0.66 mmol) in toluene (2.6 mL) at 120 °C for 3.3 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.84 (1 H, s), 7.80 (1H, br m), 7.65 (1 H, d, *J*=2.5 Hz), 7.63 (1 H, br. s.), 7.53 (4 H, s), 7.54 (2 H, m), 7.25 (1 H, m), 7.05 (1 H, ddd, *J*=13.4, 8.5, 2.7 Hz), 6.41 (1 H, br. s.), 4.16 (3 H, s), 3.92 (4 H, app t, *J*=4.8 Hz), 3.85 (4 H, app dd, *J*=5.7, 3.9 Hz), 3.25 (4H, br s.), 3.08 (11 H, app dd, *J*=4.3, 2.3 Hz), 2.06 (3 H, s). Mass Spectrum (ESI) m/e = 572.2 (M + 1).

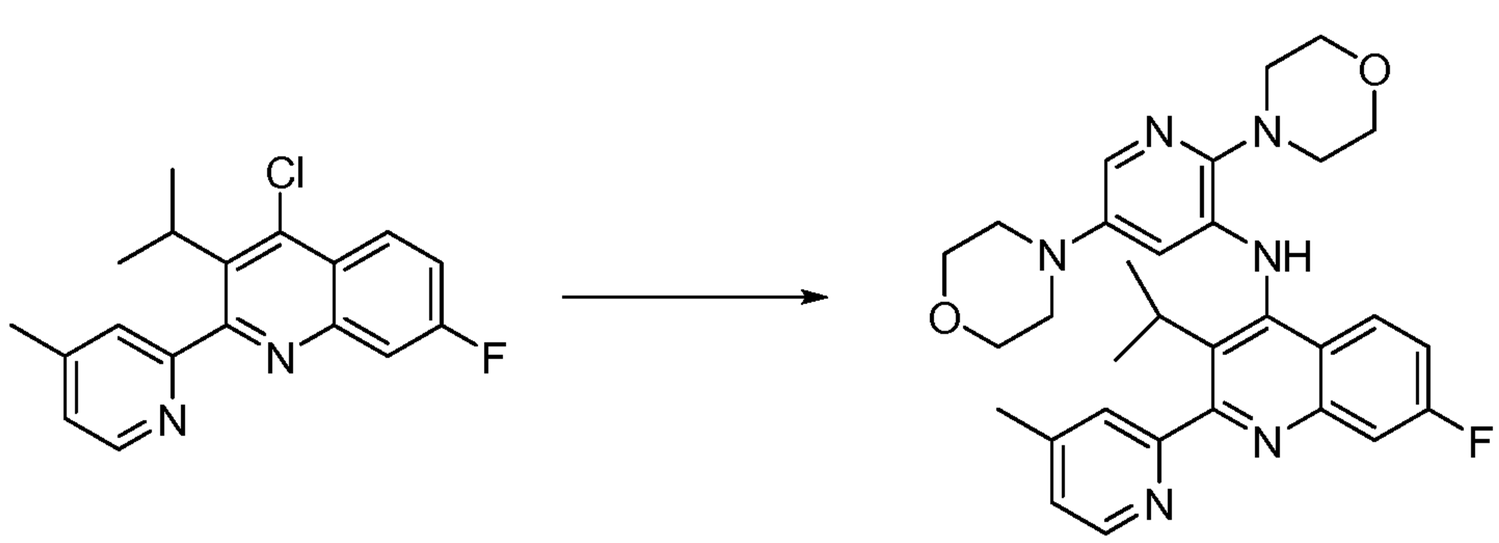
Example 127: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-isopropyl-2-(4-methylpyridin-2-yl)quinolin-4-amine.

4-Chloro-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4-dichloro-7-fluoro-3-isopropylquinoline (0.3 g, 1.162 mmol), 4-methyl-2-(tributylstannyl)pyridine (0.489 g, 1.28 mmol) and palladium tetrakistriphenylphosphine (0.134 g, 0.12 mmol) in toluene (2.3 mL) at 100°C for 6.5 days to give 4-chloro-7-fluoro-3-isopropyl-2-(4-methylpyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 315.1 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-7-fluoro-3-isopropyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

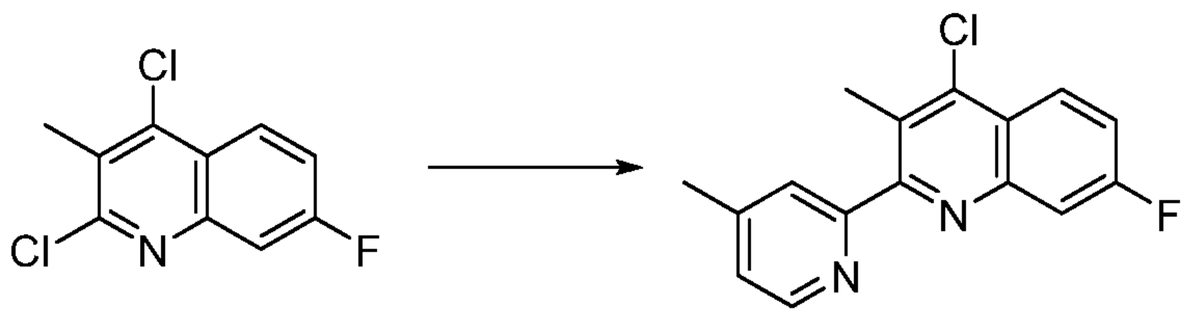


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.106 g, 0.40 mmol), 4-chloro-7-fluoro-3-isopropyl-2-(4-methylpyridin-2-yl)quinoline (0.105 g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.080 g, 0.83 mmol) in toluene (3.3 mL) at 120 °C for 4.6 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-isopropyl-2-(4-methylpyridin-2-yl)-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.58 (1 H, dd, *J*=5.1, 0.6 Hz), 7.96 (1H, br s), 7.55 - 7.62 (2 H, m), 7.52 (1 H, m), 7.22 (1 H, m), 7.13 (1H, br s), 7.07 (2 H, dd, *J*=4.6, 1.1 Hz), 6.19 (1 H, s), 3.96 – 3.91 (4 H, m), 3.71 (4 H,

m), 3.50 (2 H, br. s.), 3.40 (1H, m), 3.00 (1H, br s), 2.86 (4 H, t, *J*=4.8 Hz), 2.48 (3 H, s), 1.52 (3 H, d, *J*=7.4 Hz), 1.13 (3 H, d, *J*=7.4 Hz). Mass Spectrum (ESI) m/e = 543.2 (M + 1).

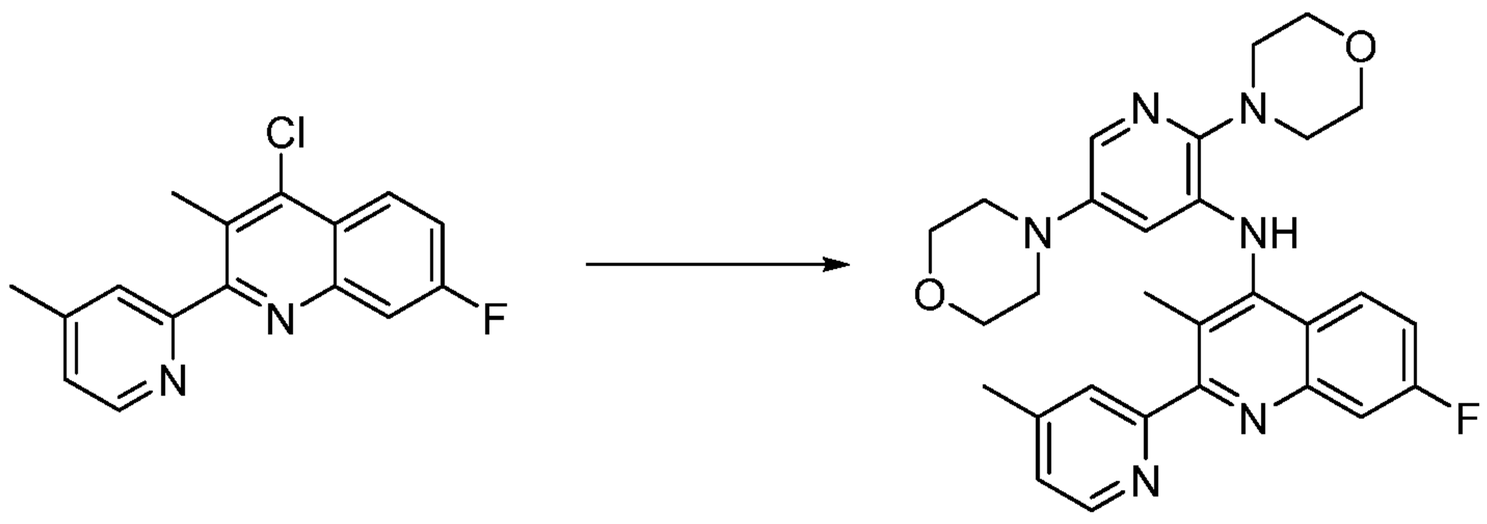
Example 128: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine.

4-Chloro-7-fluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4-dichloro-7-fluoro-3-methylquinoline (0.109 g, 0.47 mmol), 4-methyl-2-(tributylstannyl)pyridine (0.199 g, 0.52 mmol), palladium tetrakistriphenylphosphine (0.055 g, 0.047 mmol) in toluene (2 mL) to give 4-chloro-7-fluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 287.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

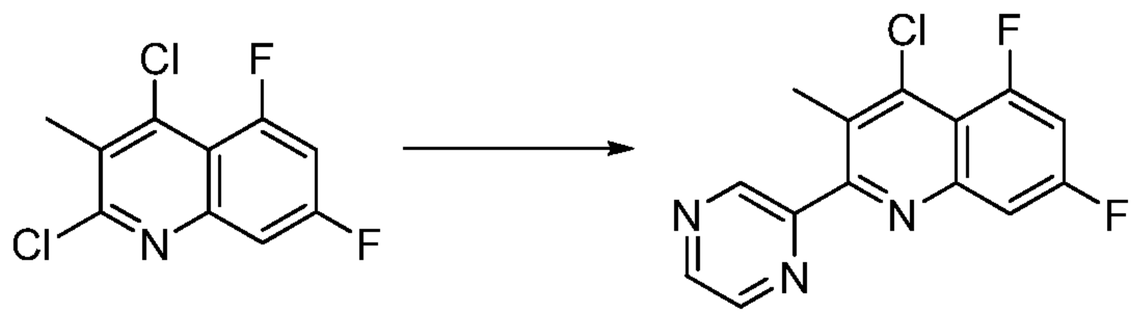


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.020 g, 0.042 mmol), 2,5-dimorpholinopyridin-3-amine (0.083 g, 0.31 mmol), 4-chloro-7-fluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (0.075 g, 0.26 mmol), Pd_2dba_3 (9.58 mg, 10.46 μmol) and sodium *tert*-butoxide (0.063 g, 0.65 mmol) in toluene (2.6 mL) at 120 °C for 4.6 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(4-methylpyridin-2-yl)-

quinolin-4-amine. 1H NMR (400 MHz, $CDCl_3$) δ ppm 8.58 (2 H, d, *J*=5.1 Hz), 7.81 (2 H, m), 7.69 (1 H, s), 7.59 (1 H, m), 7.32 - 7.25 (1 H, m), 7.22 (1H, d, J= 4.9 Hz), 6.74 (1 H, s), 6.21 (1 H, m), 3.92 (4 H, t, *J*=4.7 Hz), 3.74 (4 H, app t, *J*=5.0, 4.7 Hz), 3.23 (4 H, br. s.), 2.92 (6 H, app t, *J*=4.7 Hz), 2.49 (3 H, s), 2.36 (3 H, s). Mass Spectrum (ESI) m/e = 515.2 (M + 1).

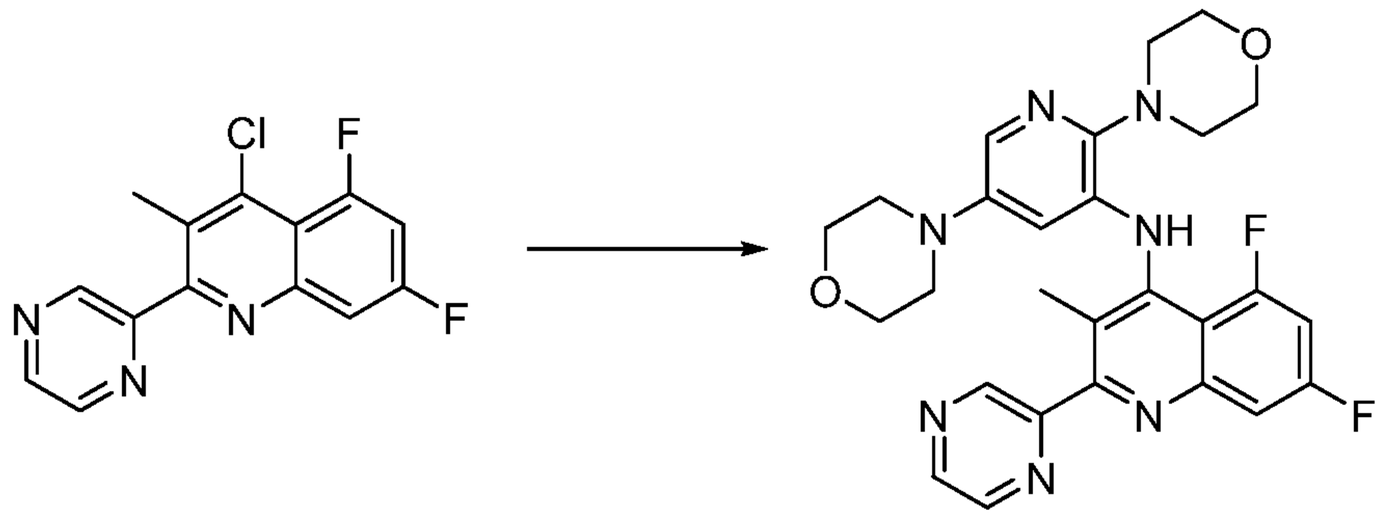
Example 129: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyrazin-2-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(pyrazin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.5 g, 2.02 mmol), 2-(tributylstannyl)-pyrazine (0.818 g, 2.22 mmol), palladium tetrakistriphenylphosphine (0.233 g, 0.20 mmol) in toluene (4 mL) to give 4-chloro-5,7-difluoro-3-methyl-2-(pyrazin-2-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 292.0 (M + 1).

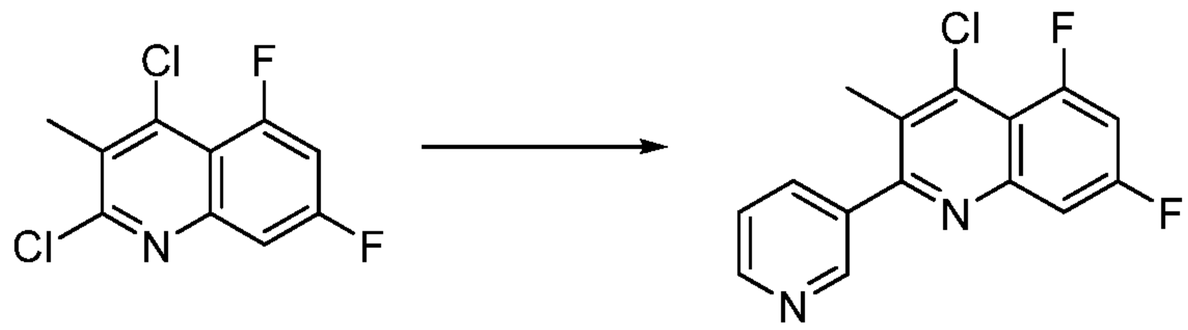
N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyrazin-2-yl)-quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.049 mmol), 2,5-dimorpholinopyridin-3-amine (0.098 g, 0.37 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyrazin-2-yl)quinoline (0.090 g, 0.31 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.074 g, 0.77 mmol) in toluene (3.1 mL) at 120 °C for 5 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpho-

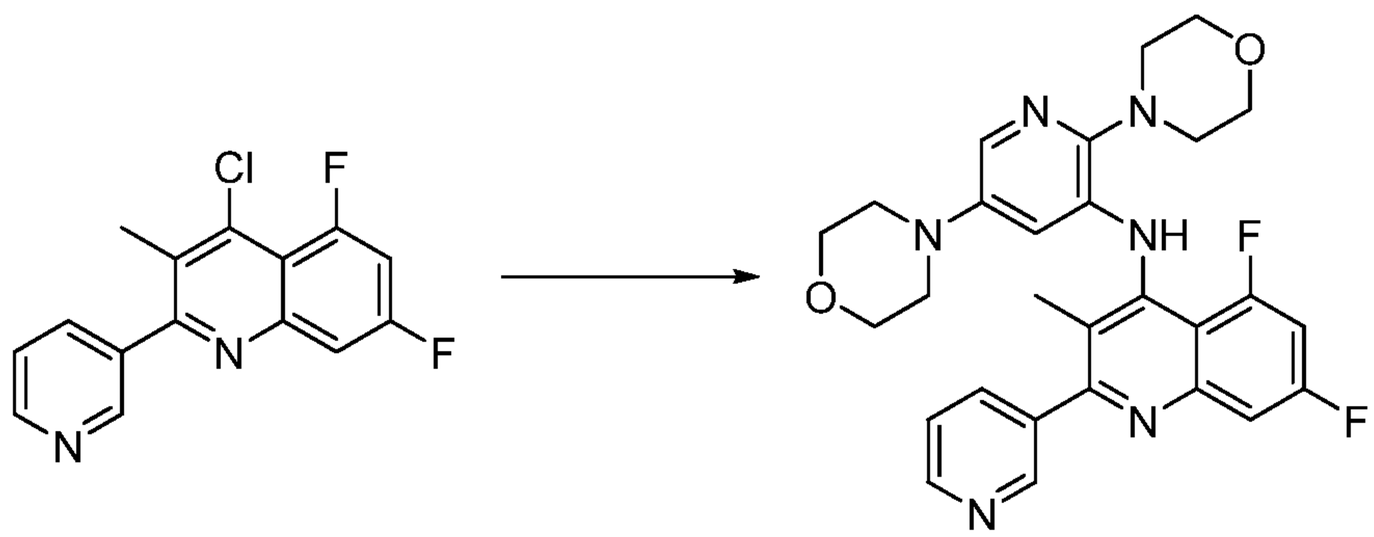
linopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyrazin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 9.25 (1 H, d, *J*=1.6 Hz), 8.67 (2 H, m), 7.81 (1 H, d, *J*=11.7 Hz), 7.65 (1 H, d, *J*=2.7 Hz), 7.63 (1 H, m), 7.02 - 7.10 (1 H, ddd, J =13.5, 8.6, 2.5 Hz), 6.42 (1 H, d, *J*=2.3 Hz), 3.92 (4 H, br. s.), 3.81 (4 H, app t, *J*=4.3 Hz), 3.25 (4H, br. s), 3.07 (4 H, app t, *J*=4.3 Hz), 2.25 (3 H, s). Mass Spectrum (ESI) m/e = 520.2 (M + 1).

Example 130: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-3-yl)quinolin-4-amine.



The Stille coupled product was prepared according to Procedure E using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.5 g, 2.02 mmol), 3-(tributylstannyl)-pyridine (0.82 g, 2.22 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol) in toluene (4 mL) to give 4-chloro-5,7-difluoro-3-methyl-2-(pyrazin-2-yl)-quinoline as a white solid. Mass Spectrum (ESI) m/e = 291.1 (M + 1).

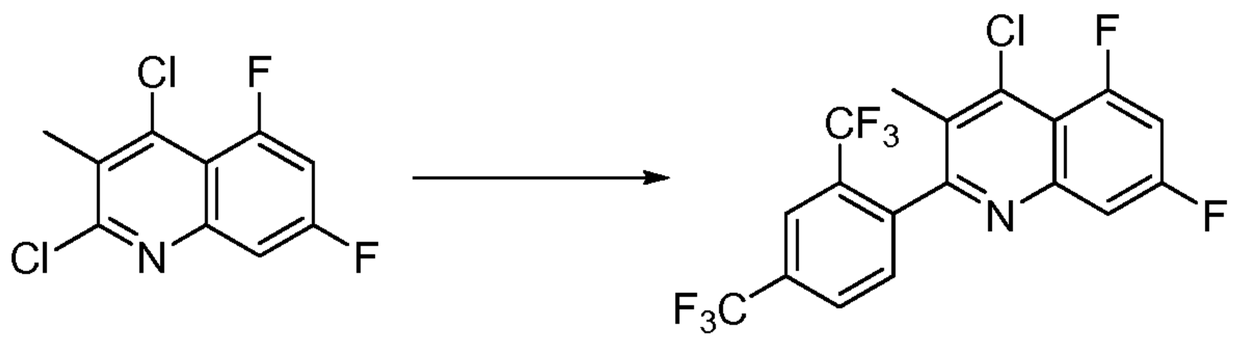
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-3-yl)-quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.05 mmol), 2,5-dimorpholinopyridin-3-amine (0.098 g, 0.37 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-3-yl)quinoline (0.090 g, 0.31 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.074 g, 0.77 mmol) in toluene (3.1 mL) at 120 °C for 5 h. The crude product was purified by column chromatography on

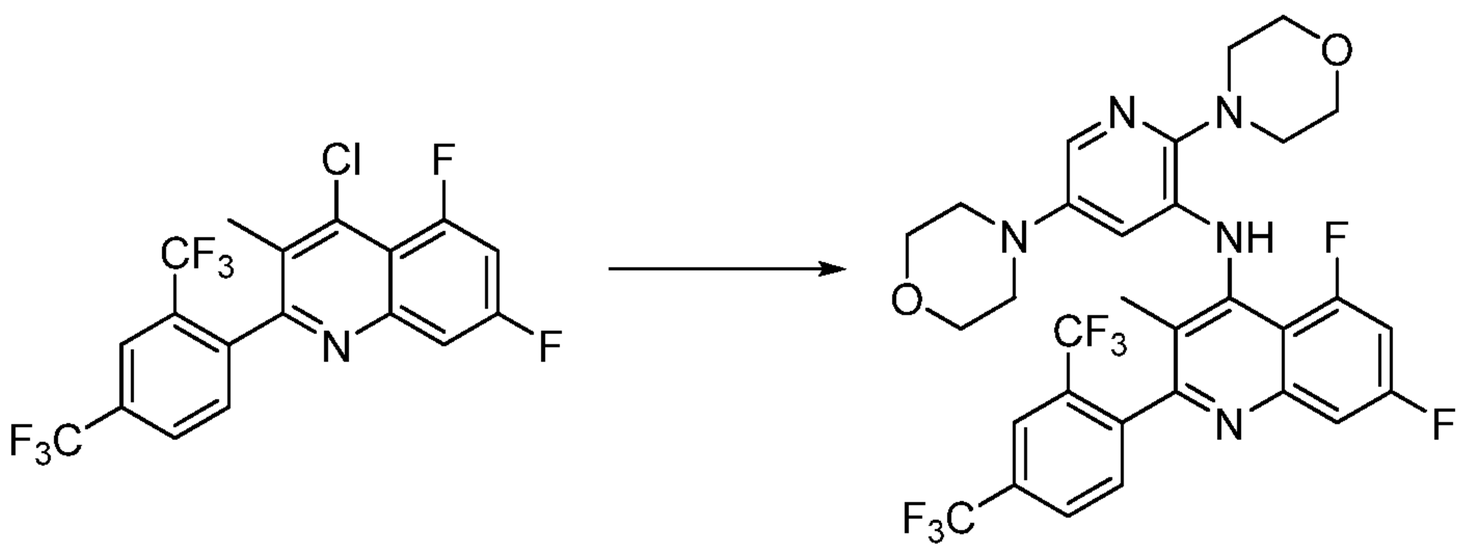
basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.86 (1 H, d, *J*=2.3 Hz), 8.73 (1 H, dd, *J*=4.9, 1.8 Hz), 7.99 (1 H, dt, *J*=7.8, 2.0 Hz), 7.76 (1 H, d, *J*=11.2 Hz), 7.67 (1 H, d, *J* =2.7 Hz), 7.62 (1H, br d, *J* = 9.0 Hz), 7.50 (1 H, dd, *J*=7.8, 4.9 Hz), 7.04 (1 H, ddd, *J* = 13.3, 8.4, 2.4 Hz), 6.37 (1 H, d, *J*=2.2 Hz), 3.91 (4 H, m), 3.82 (4 H, app t, *J*=4.1 Hz), 3.23 (4 H, br. s.), 3.05 (4 H, app t, *J*=4.3 Hz), 2.18 (3 H, s). Mass Spectrum (ESI) m/e = 519.2 (M + 1).

Example 131: Preparation of 2-(2,4-bis(trifluoromethyl)phenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine.



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2,4-bis(trifluoromethyl)phenylboronic acid (0.572 g, 2.22 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 22 h to give 2-(2,4-bis(trifluoromethyl)phenyl)-4-chloro-5,7-difluoro-3-methylquinoline as a crystalline solid. Mass Spectrum (ESI) m/e = 426.0 (M + 1).

2-(2,4-bis(Trifluoromethyl)phenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

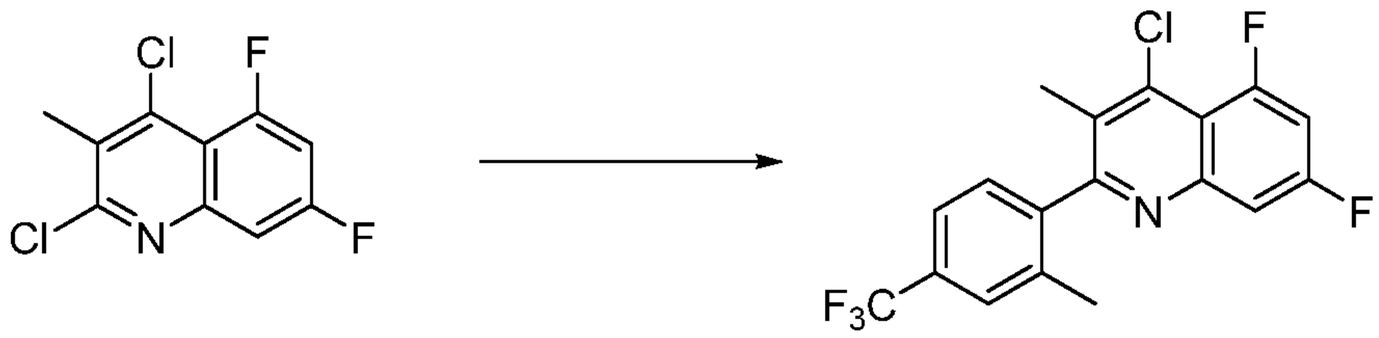


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.016 g, 0.034 mmol),

2,5-dimorpholinopyridin-3-amine (0.067 g, 0.25 mmol), 2-(2,4-bis(trifluoro-methyl)phenyl)-4-chloro-5,7-difluoro-3-methylquinoline (0.090 g, 0.21 mmol), Pd_2dba_3 (7.74 mg, 8.46 μmol) and sodium *tert*-butoxide (0.051 g, 0.53 mmol) in toluene (2.1 mL) at 120 °C for 75 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 2-(2,4-bis(trifluoromethyl)phenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.10 (1 H, s), 7.98 (1 H, d, *J*=8.0 Hz), 7.81 (1H, br. s), 7.62 (1H, J = 2.4 Hz), 7.59 - 7.54 (2 H, m), 7.10 (1 H, ddd, *J*=13.3, 8.4, 2.5 Hz), 6.24 (1 H, br. s.), 3.93 (4 H, m), 3.79 (4 H, app t, *J*=4.7 Hz), 3.40 (4 H, br. s.), 3.01 (4 H, app t, *J*=4.9 Hz), 1.92 (3 H, s). Mass Spectrum (ESI) m/e = 654.3 (M + 1).

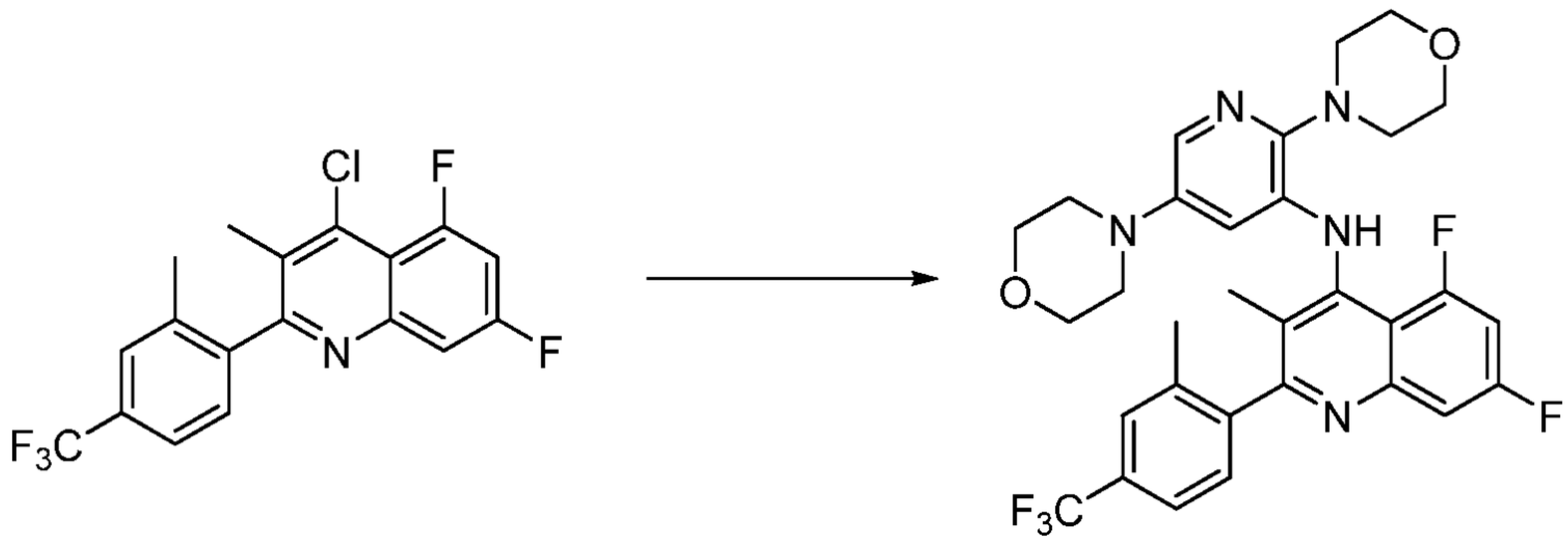
Example 132: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methyl-4-(trifluoromethyl)phenyl)quinolin-4-amine.

4-Chloro-5,7-difluoro-3-methyl-2-(2-methyl-4-(trifluoromethyl)phenyl)-quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2-methyl-4-(trifluoro-methyl)phenylboronic acid (0.411 g, 2.02 mmol), palladium tetrakistriphenyl-phosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 3 h to give 4-chloro-5,7-difluoro-3-methyl-2-(2-methyl-4-(trifluoromethyl)phenyl)quinoline as a yellow oil. Mass Spectrum (ESI) m/e = 372.1 (M + 1).

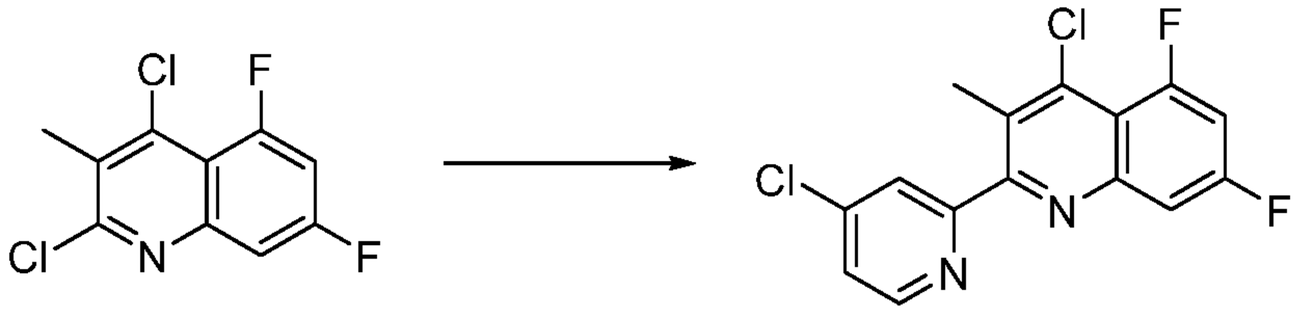
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methyl-4-(trifluoromethyl)phenyl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.018 g, 0.039 mmol), 2,5-dimorpholinopyridin-3-amine (0.077 g, 0.29 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(2-methyl-4-(trifluoromethyl)phenyl)quinoline (0.090 g, 0.24 mmol), Pd_2dba_3 (7.74 mg, 8.46 μmol) and sodium *tert*-butoxide (0.058 g, 0.61 mmol) in toluene (2.4 mL) at 120 °C for 4 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methyl-4-(trifluoromethyl)phenyl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.75 (1H, br. s), 7.58 - 7.66 (4 H, m), 7.38 (1 H, m), 7.06 (1H, m), 6.26 (1 H, br. s.), 3.93 (4 H, br. s), 3.80 (4 H, app t, *J*=4.1 Hz), 3.20 (4 H, br. s.), 3.01 (4 H, app t, *J*=4.4 Hz), 2.25 (3 H, s), 1.94 (3 H, s). Mass Spectrum (ESI) m/e = 600.2 (M+1).

Example 133: Preparation of 2-(4-chloropyridin-2-yl)-N-(2,5-dimorpholino-pyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

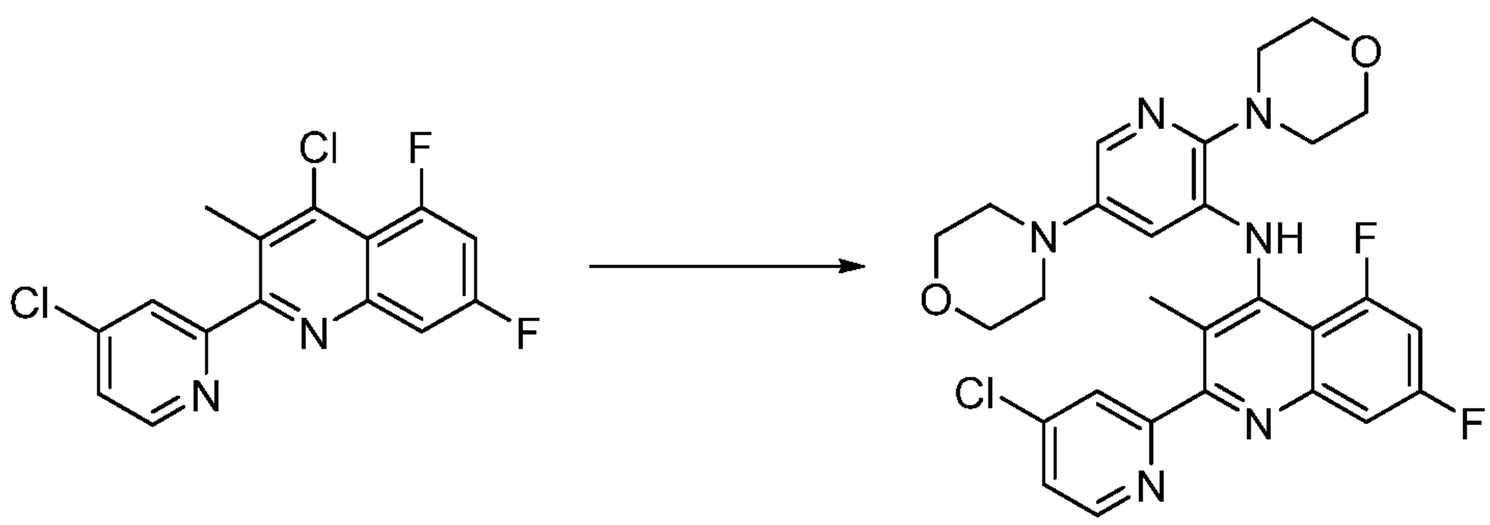
4-Chloro-2-(4-chloropyridin-2-yl)-5,7-difluoro-3-methylquinoline



The Stille coupled product was prepared according to Procedure E using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.5 g, 2.02 mmol), 4-chloro-2-(tri-butylstannyl)pyridine (0.893 g, 2.22 mmol), palladium tetrakistriphenylphosphine

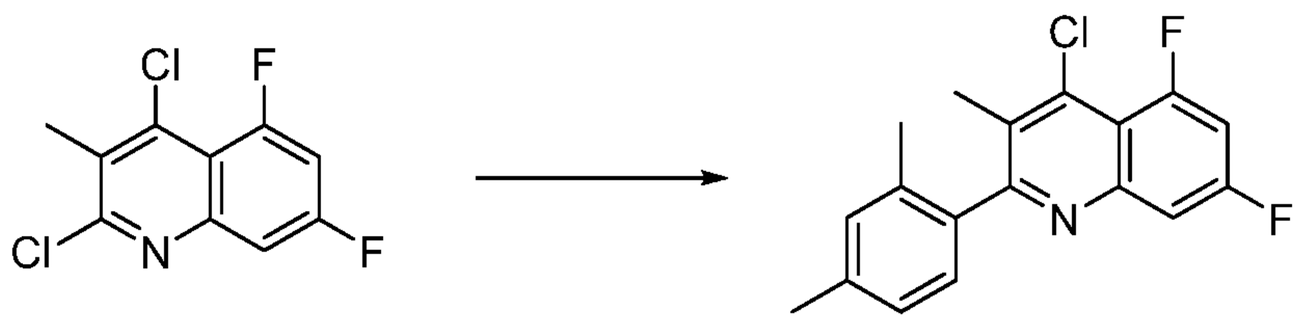
(0.23 g, 0.20 mmol) in toluene (4 mL) to give 4-chloro-2-(4-chloropyridin-2-yl)-5,7-difluoro-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 325.0 (M + 1).

2-(4-Chloropyridin-2-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine



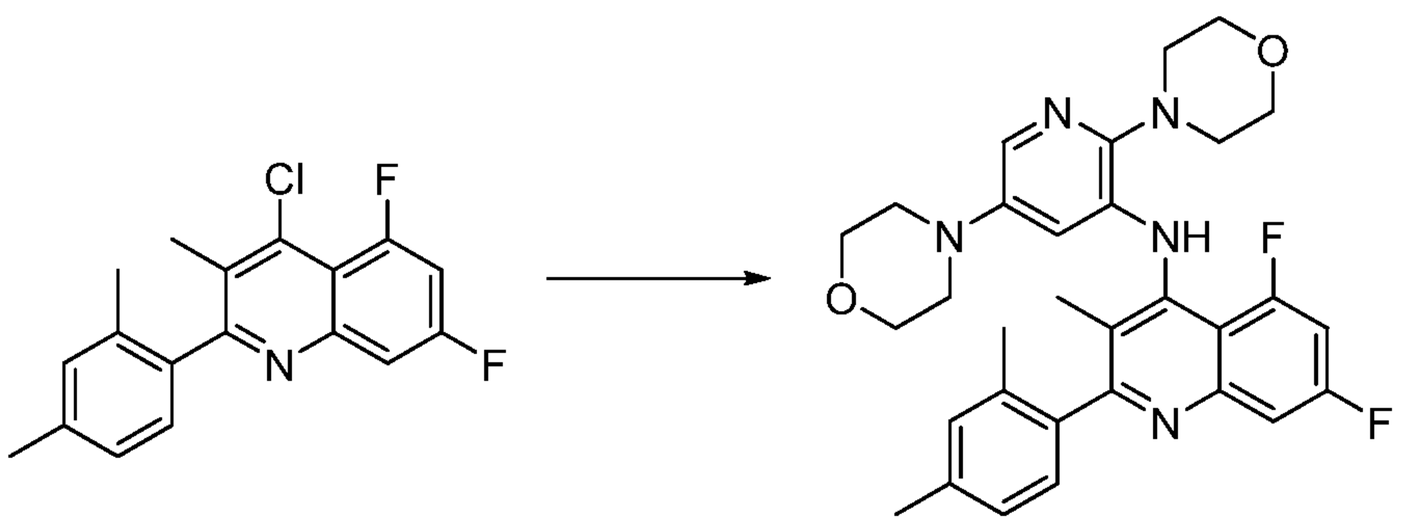
The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.021 g, 0.044 mmol), 2,5-dimorpholinopyridin-3-amine (0.088 g, 0.33 mmol), 4-chloro-2-(4-chloropyridin-2-yl)-5,7-difluoro-3-methylquinoline (0.090 g, 0.28 mmol), Pd_2dba_3 (10.14 mg, 0.011 mmol) and sodium *tert*-butoxide (0.067 g, 0.69 mmol) in toluene (2.8 mL) at 120 °C for 28 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 2-(4-chloropyridin-2-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.59 (1 H, d, *J*=5.3 Hz), 7.98 (1 H, d, *J*=0.6 Hz), 7.78 (1 H, br. d, *J*=11.9 Hz), 7.64 (1 H, d, *J*=2.5 Hz), 7.62 (1 H, m), 7.40 (1 H, dd, *J*=5.4, 2.1 Hz), 7.03 (2 H, ddd, *J*=13.3, 8.61, 2.4 Hz), 6.44 (1 H, br s), 3.93 (4 H, br. s.), 3.82 (4 H, app t, *J*=4.8 Hz), 3.25 (4H, br. s), 3.08 (4 H, app t., *J*=4.8 Hz), 2.22 (3 H, s). Mass Spectrum (ESI) m/e = 553.2 (M + 1).

Example 134: Preparation of 2-(2,4-dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2,4-dimethyl-phenylboronic acid (0.333 g, 2.22 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100 °C for 4 days to give 4-chloro-2-(2,4-dimethylphenyl)-5,7-difluoro-3-methylquinoline as a yellow oil. Mass Spectrum (ESI) m/e = 325.0 (M + 1).

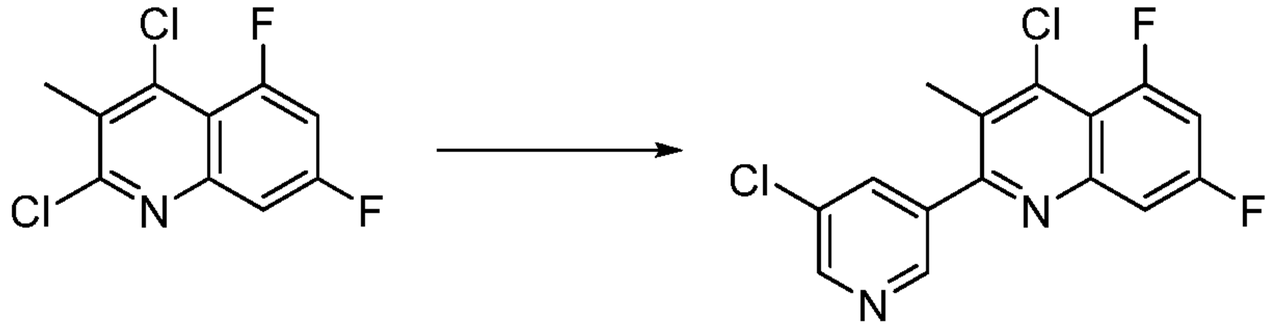
2-(2,4-Dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.022 g, 0.045 mmol), 2,5-dimorpholinopyridin-3-amine (0.090 g, 0.34 mmol), 4-chloro-2-(2,4-di-methylphenyl)-5,7-difluoro-3-methylquinoline (0.090 g, 0.28 mmol), Pd_2dba_3 (10.4 mg, 0.011 mmol) and sodium *tert*-butoxide (0.068 g, 0.71 mmol) in toluene (2.8 mL) at 120 °C for 3.3 h. The crude product was purified by column chroma-tography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 2-(2,4-dimethylphenyl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 9.46 (1 H, s), 8.70 (1 H, d, *J*=4.8 Hz), 8.02 (1 H, td, J = 7.8, 1.8 Hz), 7.98 (1 H, d, *J*=5.7 Hz), 7.89 (1H, dt, *J* = 7.8, 1.2 Hz), 7.67 (1 H, br. dd, *J*=2.2, 1.8 Hz), 7.65 (2 H, dt, *J*=8.4, 1.6 Hz), 7.52 (1 H, ddd, *J* = 7.6, 4.9, 1.4 Hz), 7.47 (1H, ddd, J = 12.1, 9.2, 2.5 Hz), 6.10 (1 H, br. s), 3.48 (4 H, br s), 3.40 – 3.30 (8 H, m), 2.27 (3 H, s). Mass Spectrum (ESI) m/e = 546.3 (M + 1).

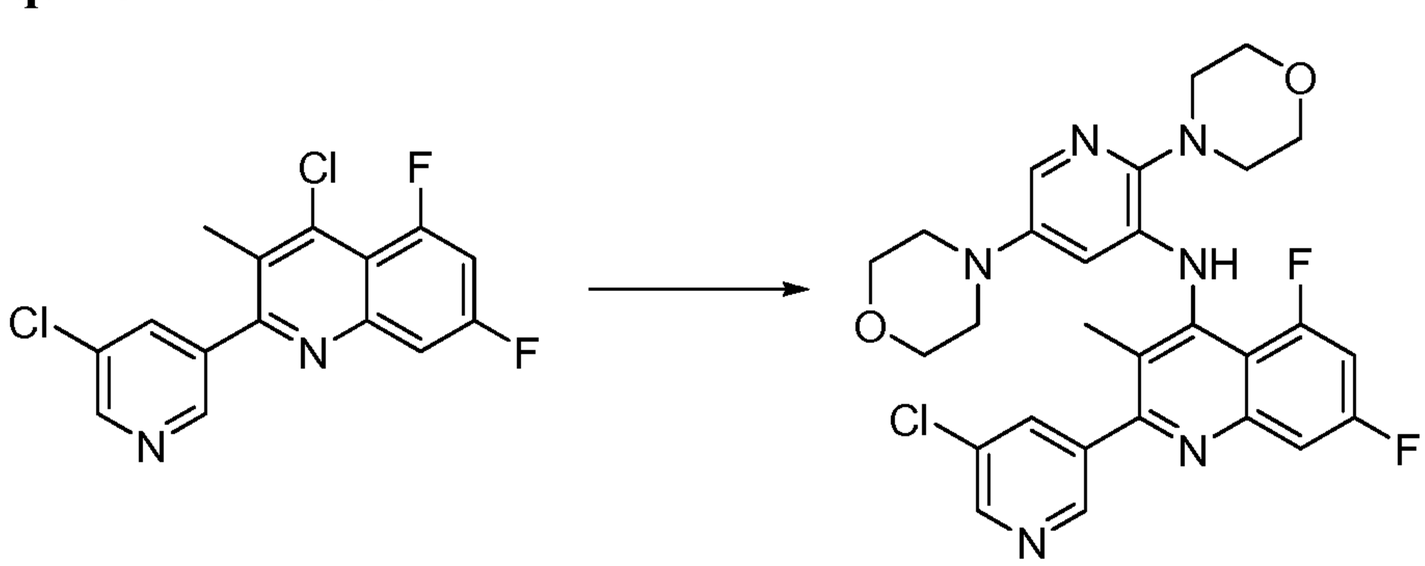
Example 135: Preparation of 2-(5-chloropyridin-3-yl)-N-(2,5-dimorpholino-pyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

4-Chloro-2-(5-chloropyridin-3-yl)-5,7-difluoro-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 3-chloropyridine-5-boronic acid (0.381 g, 2.42 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 19.5 h to give 4-chloro-2-(5-chloropyridin-3-yl)-5,7-difluoro-3-methyl-quinoline as an off white solid. Mass Spectrum (ESI) m/e = 325.0 (M + 1).

2-(5-Chloropyridin-3-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

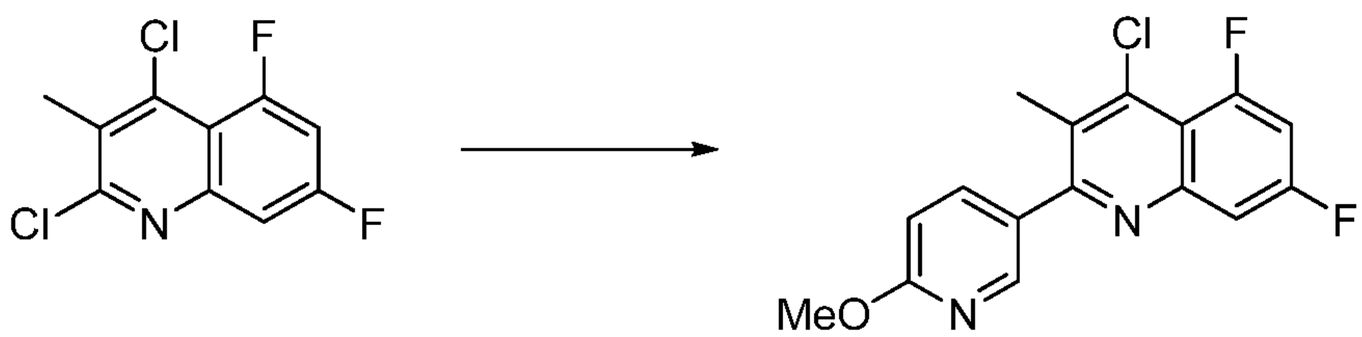


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.049 mmol), 2,5-dimorpholinopyridin-3-amine (0.098 g, 0.37 mmol), 4-chloro-2-(5-chloro-pyridin-3-yl)-5,7-difluoro-3-methylquinoline (0.1 g, 0.31 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.074 g, 0.77 mmol) in toluene (3.1 mL) at 120 °C for 3.2 h. The crude product was purified by column chromate-graphy on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 2-(5-chloropyridin-3-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.71 (2 H, dd, *J*=11.5, 2.2 Hz), 8.00 (1 H, t, *J*=2.2 Hz), 7.79 (1 H, d, *J*=11.0 Hz), 7.68 (1 H, d, *J*=2.7 Hz),

7.61 (1 H, d, *J*=9.4 Hz), 7.05 (1 H, ddd, J = 13.1, 8.4, 2.4 Hz.), 6.36 (1 H, br. s.), 3.91 (4 H, br. s.), 3.83 (4 H, app t, *J*=4.7 Hz), 3.22 (4H, br. s), 3.05 (4 H, app t, *J* = 4.9 Hz), 2.18 (3 H, s). Mass Spectrum (ESI) m/e = 553.2 (M + 1).

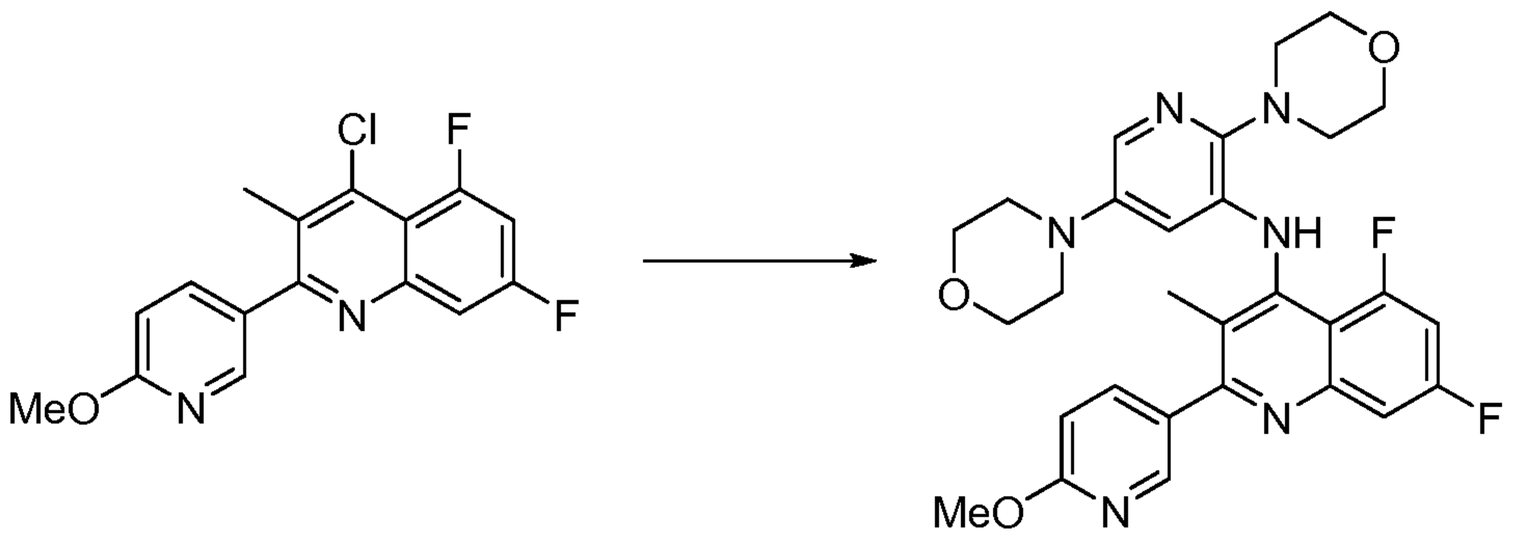
Example 136: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-2-(6-methoxypyridin-3-yl)-3-methylquinolin-4-amine

4-Chloro-5,7-difluoro-2-(6-methoxypyridin-3-yl)-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 6-methoxypyridin-3-ylboronic acid (0.308 g, 2.0 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100 °C for 19.5 h to give 4-chloro-5,7-difluoro-2-(6-methoxypyridin-3-yl)-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 321.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-2-(6-methoxypyridin-3-yl)-3-methylquinolin-4-amine

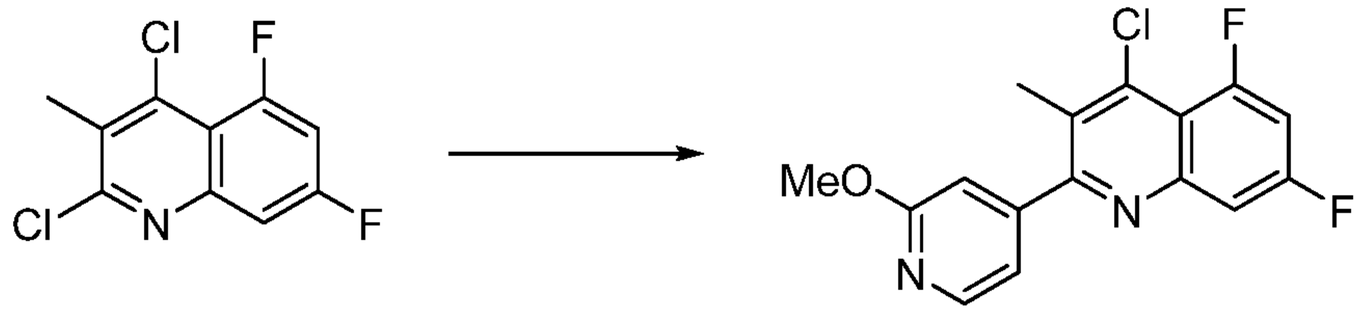


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.050 mmol), 2,5-dimorpholinopyridin-3-amine (0.099 g, 0.37 mmol), 4-chloro-5,7-difluoro-2-(6-methoxypyridin-3-yl)-3-methylquinoline (0.1 g, 0.31 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.075 g, 0.78 mmol) in toluene (3.1 mL) at 120 °C for 3.2 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-

dimorpholinopyridin-3-yl)-5,7-difluoro-2-(6-methoxypyridin-3-yl)-3-methyl-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.45 (1 H, d, *J*=2.4 Hz), 7.92 (1 H, dd, *J*=8.5, 2.4 Hz), 7.72 (1 H, br d, *J* = 11.2 Hz), 7.66 (1 H, d, *J* = 2.5 Hz), 7.60 (1 H, br d, *J* = 8.0 Hz), 7.00 (1 H, ddd, *J*=8.5, 0.7 Hz), 6.92 (1 H, d, *J*=13.5, 8.6, 2.7 Hz), 6.35 (3 H, d, *J*=2.3 Hz), 4.03 (3 H, s), 3.91 (4 H, t, *J*=4.7 Hz), 3.82 (4 H, app t, *J* = 4.7 Hz), 3.25 (4 H, br. s.), 3.04 (4 H, app t, *J*=4.9 Hz), 2.21 (3 H, s). Mass Spectrum (ESI) m/e = 549.3 (M + 1).

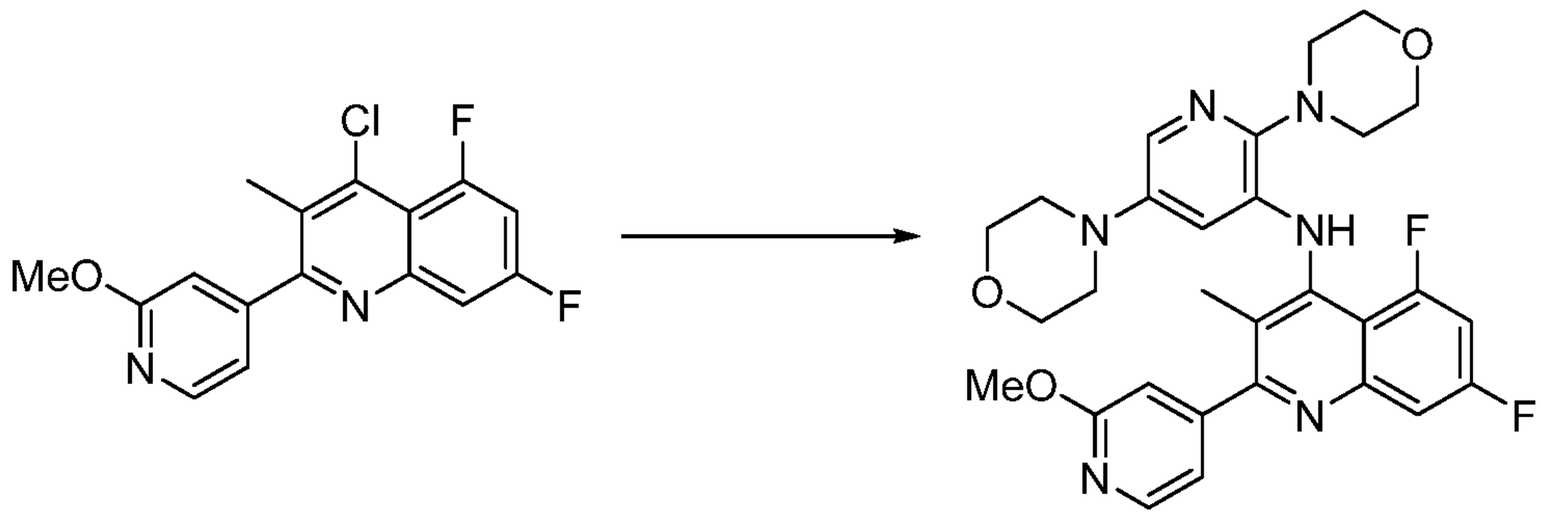
Example 137: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methylquinolin-4-amine.

4-Chloro-5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-di-chloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2-methoxypyridin-4-ylboronic acid (0.308 g, 2.0 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 19.7 h to give 4-chloro-5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methyl-quinoline as an off white solid. Mass Spectrum (ESI) m/e = 321.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methylquinolin-4-amine

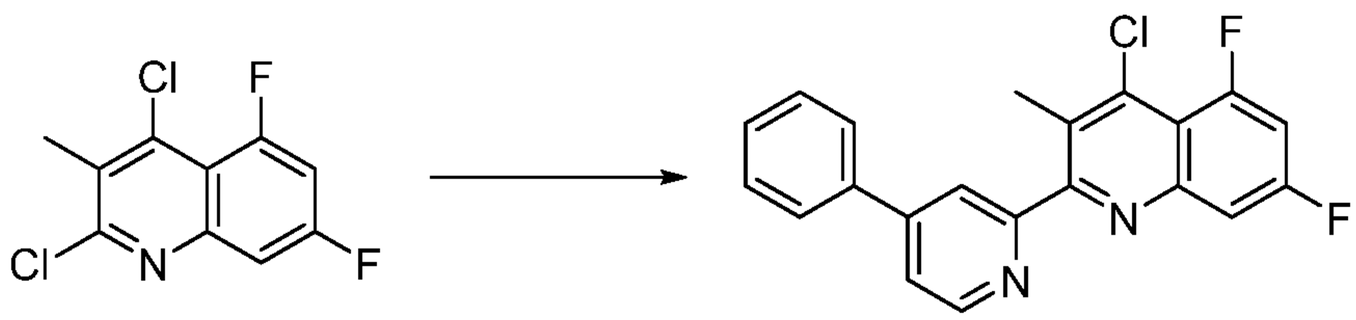


The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.050 mmol), 2,5-dimorpholinopyridin-3-amine (0.099 g, 0.37 mmol), 4-chloro-5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methylquinoline (0.1 g, 0.31 mmol), Pd_2dba_3 (0.011 g,

0.012 mmol) and sodium *tert*-butoxide (0.075 g, 0.78 mmol) in toluene (3.1 mL) at 120 °C for 3.2 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methyl-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.33 (1 H, dd, *J*=5.2, 0.7 Hz), 7.72 (1H, d, *J* = 11.0 Hz), 7.66 (1 H, d, *J*=2.7 Hz), 7.60 (1 H, m), 7.07 – 7.01 (2 H, m), 6.91 (1 H, s), 6.32 (1 H, d, *J*=2.3 Hz), 4.02 (3 H, s), 3.91 (4 H, t, *J*=4.7 Hz), 3.83 (4 H, app t, *J* = 4.7 Hz), 3.25 (4H, br. s), 3.03 (4 H, app t, *J* = 4.9 Hz), 2.13 (3 H, s). Mass Spectrum (ESI) m/e = 549.3 (M + 1).

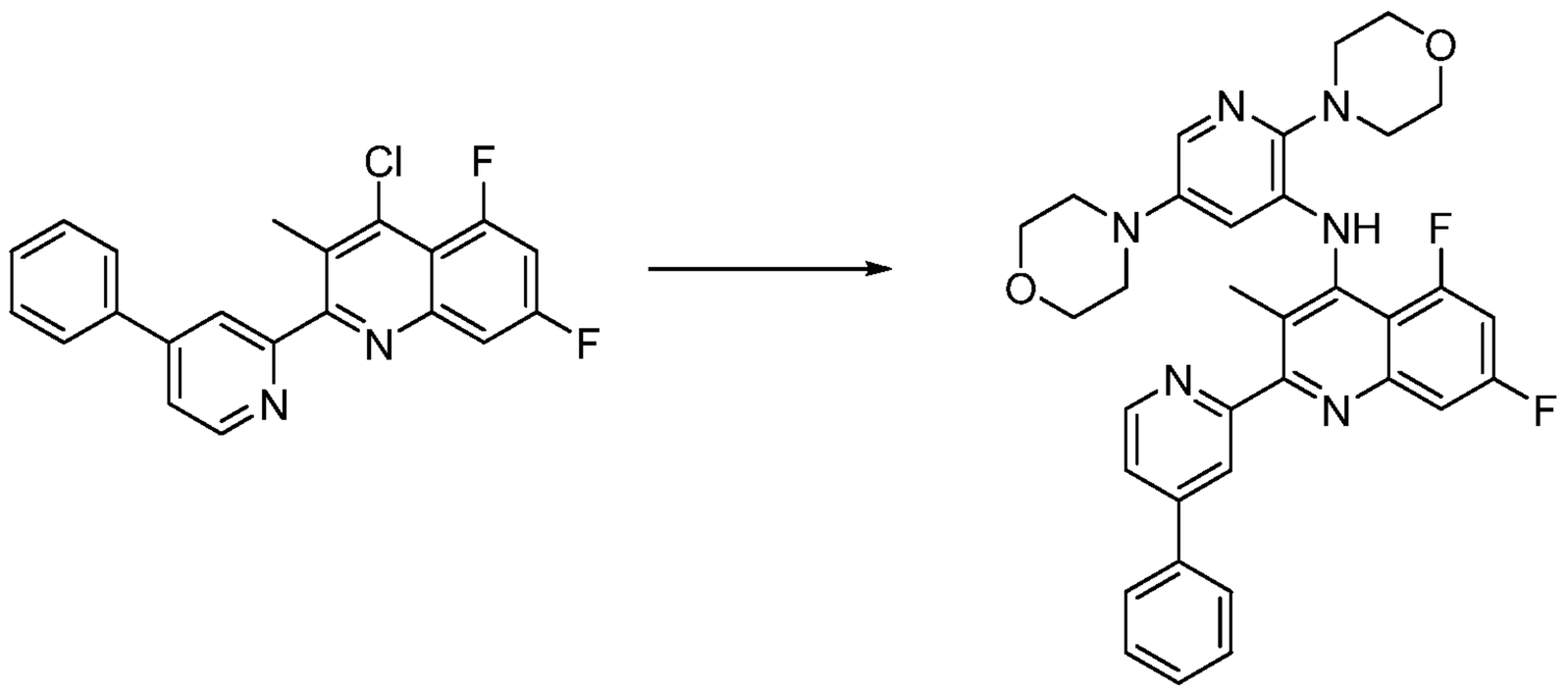
Example 138: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-phenylpyridin-2-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(4-phenylpyridin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.3 g, 1.21 mmol), 4-phenyl-2-(tributylstannyl)pyridine (0.591 g, 1.33 mmol), palladium tetrakistriphenylphosphine (0.140 g, 0.12 mmol) in toluene (2 mL) to give 4-chloro-5,7-difluoro-3-methyl-2-(4-phenylpyridin-2-yl)quinoline as a yellow solid. Mass Spectrum (ESI) m/e = 367.0 (M + 1).

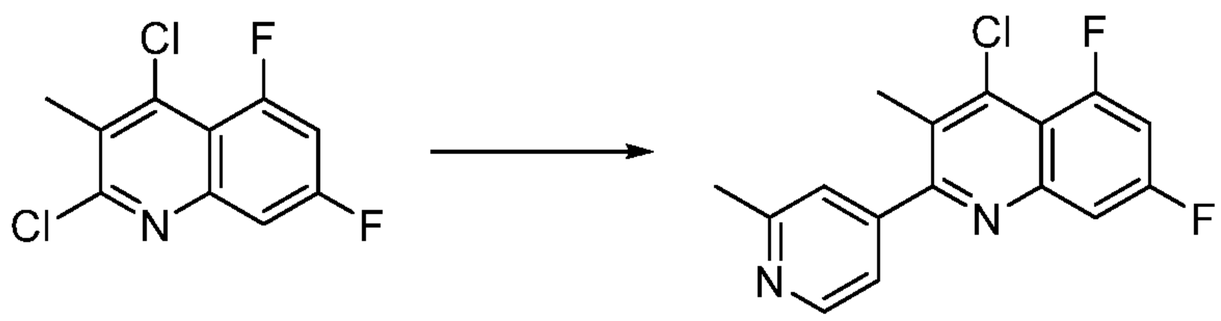
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-phenylpyridin-2-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.021 g, 0.044 mmol), 2,5-dimorpholinopyridin-3-amine (0.086 g, 0.33 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-phenylpyridin-2-yl)quinoline (0.1 g, 0.27 mmol), Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.066 g, 0.68 mmol) in toluene (2.7 mL) at 120 °C for 3.25 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-phenylpyridin-2-yl)-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.75 (1 H, d, *J*=5.1 Hz), 8.10 (1 H, s), 7.76 (3 H, m), 7.64 - 7.61 (3 H, m), 7.57 - 7.49 (3 H, m), 7.03 (1 H, ddd, *J*=13.5, 8.4, 2.5 Hz), 6.48 (1 H, br. s.), 3.93 (4 H, app t, *J*=4.8 Hz), 3.81 (4 H, app t, *J*=4.5 Hz), 3.25 (4H, br. s), 3.09 (11 H, app t, *J*=4.9 Hz), 2.25 (3 H, s). Mass Spectrum (ESI) m/e = 595.3 (M + 1).

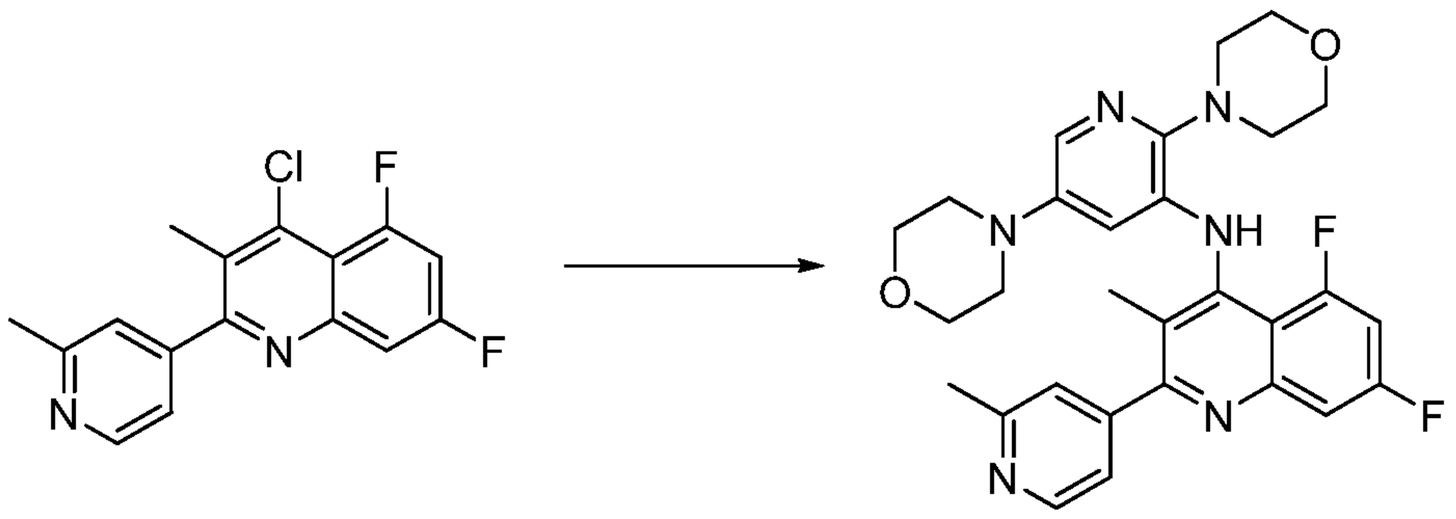
Example 139: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-4-yl)quinolin-4-amine.

4-Chloro-5,7-difluoro-3-methyl-2-(2-methylpyridin-4-yl)quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2-methylpyridin-4-yl-boronic acid (0.28 g, 2.02 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100 °C for 44 h to give 4-chloro-5,7-difluoro-3-methyl-2-(2-methylpyridin-4-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

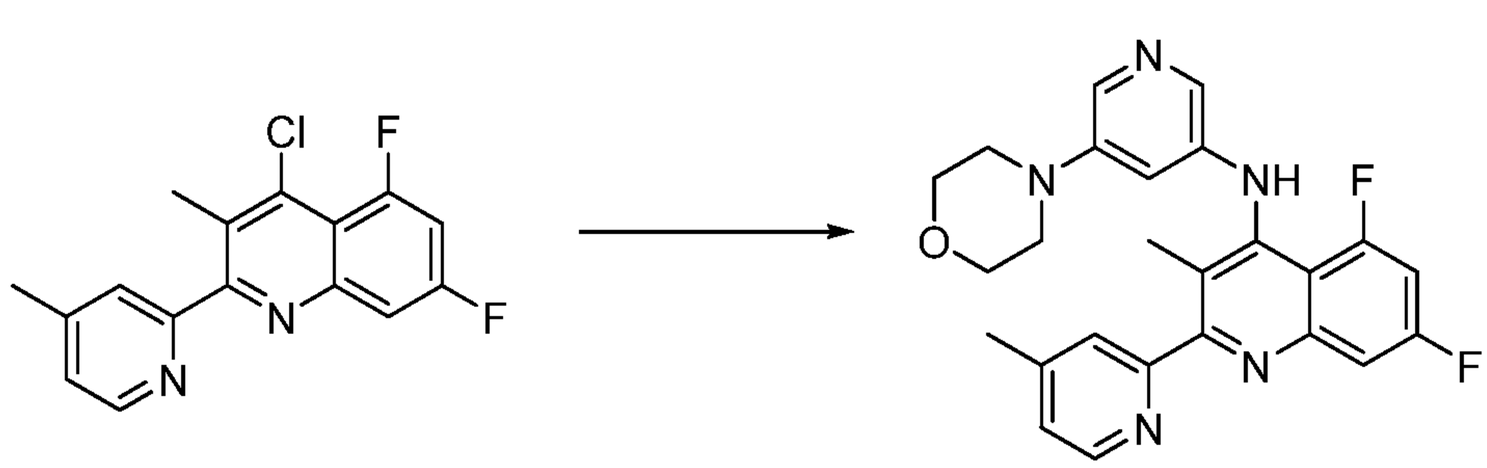
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-4-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.047 mmol), 2,5-dimorpholinopyridin-3-amine (0.094 g, 0.35 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(2-methylpyridin-4-yl)quinoline (0.090 g, 0.30 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.071 g, 0.74 mmol) in toluene (2.7 mL) at 120 °C for 2 h. The crude product was purified by column chromategraphy on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-4-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.67 (1 H, dd, *J*=4.9, 0.6 Hz), 7.71 (1 H, d, *J*=11.0 Hz), 7.67 (1 H, d, *J*=2.5 Hz), 7.62 (1 H, ddd, *J*=9.4, 2.5, 1.4 Hz), 7.39 (1 H, br s), 7.28 (1 H, br s), 7.04 (1 H, ddd, *J*=13.4, 8.6, 2.5 Hz), 6.33 (1 H, dd, *J*=2.3, 0.4 Hz), 3.91 (4 H, t, *J*=4.7 Hz), 3.83 (4 H, app t, *J*=4.7 Hz), 3.20 (4H, br. s), 3.03 (4 H, app t, *J* = 4.9 Hz), 2.69 (3 H, s), 2.13 (3 H, s). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

Example 140: Preparation of 5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine.

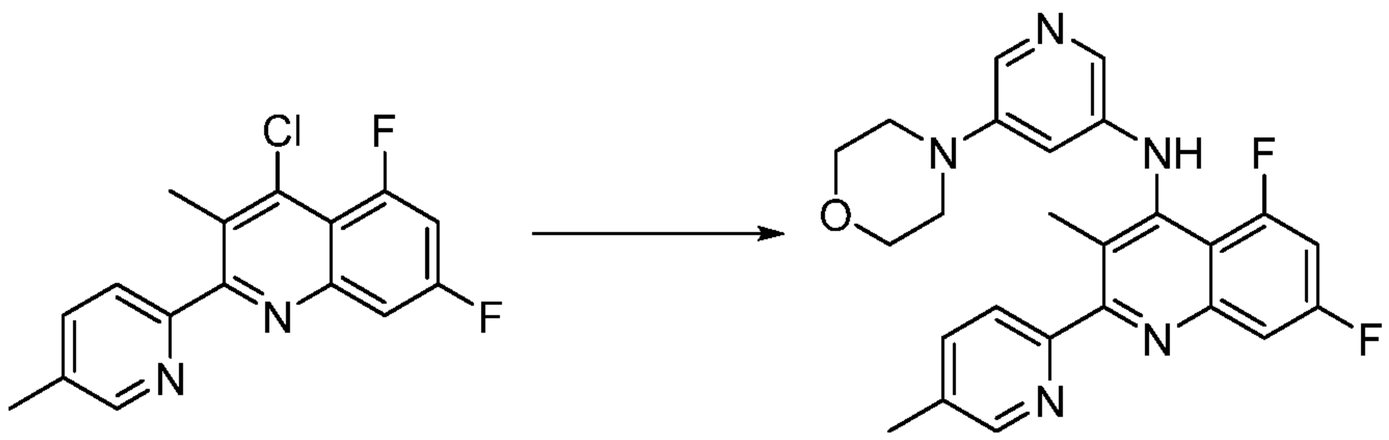
5,7-Difluoro-3-methyl-2-(4-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.047 mmol), 5-morpholinopyridin-3-amine (0.064 g, 0.35 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (0.09 g, 0.30 mmol) Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.071 g, 0.74 mmol) in toluene (2.7 mL) at 120 °C for 10 days. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.55 (1 H, d, *J*=4.9 Hz), 7.95 (1 H, d, *J*=2.2 Hz), 7.81 (1 H, d, *J*=2.2 Hz), 7.65 - 7.62 (2 H, m), 7.20 (1 H, m), 6.98 - 7.07 (2 H, m), 6.62 (2 H, app t, *J*=4.5 Hz), 3.86 (4 H, t, *J*=1.9 Hz), 3.20 (4 H, t, *J*=1.9 Hz), 2.48 (3 H, s), 2.15 (3 H, s). Mass Spectrum (ESI) m/e = 448.1 (M + 1).

Example 141: Preparation of 5,7-difluoro-3-methyl-2-(5-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine.

5,7-Difluoro-3-methyl-2-(5-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

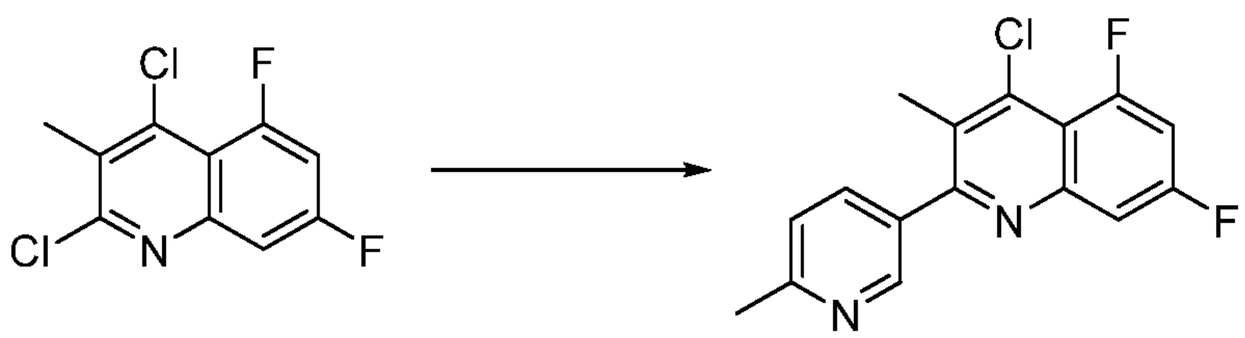


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.047 mmol), 5-morpholinopyridin-3-amine (0.064 g, 0.35 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(5-methylpyridin-2-yl)quinoline (0.09 g, 0.30 mmol) Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.071 g, 0.74 mmol) in toluene (2.7 mL) at 120 °C for 10 days. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product 5,7-difluoro-3-methyl-2-(5-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.55 (1 H, d, *J*=4.9 Hz), 7.95 (1 H,

d, *J*=2.5 Hz), 7.81 (1 H, d, *J*=2.3 Hz), 7.63 (2 H, m), 7.19 (1 H, m), 6.98 - 7.07 (2 H, m), 6.62 (1 H, app t, *J*=2.4 Hz), 3.86 (4 H, app t, *J*=4.9 Hz), 3.19 (9 H, app t, *J*=4.9 Hz), 2.48 (3 H, s), 2.15 (3 H, s). Mass Spectrum (ESI) m/e = 448.1 (M + 1).

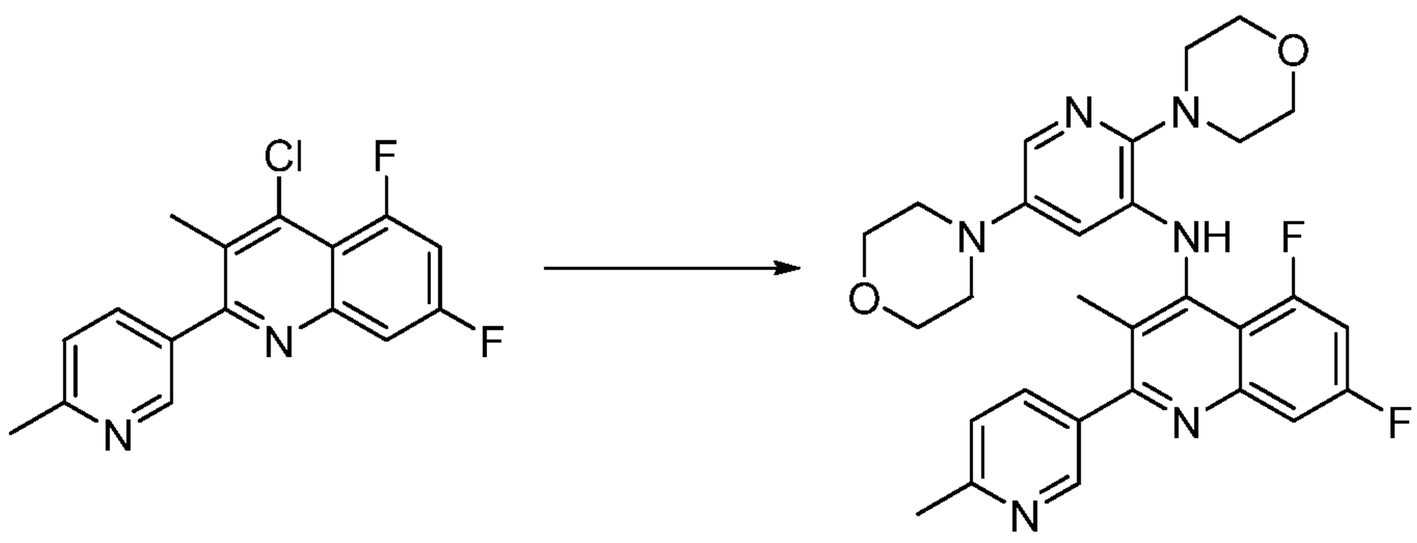
Example 142: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(6-methylpyridin-3-yl)quinolin-4-amine.

4-Chloro-5,7-difluoro-3-methyl-2-(6-methylpyridin-3-yl)quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 6-methylpyridin-3-ylboronic acid (0.276 g, 2.02 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 24 h to give 4-chloro-5,7-difluoro-3-methyl-2-(6-methylpyridin-3-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

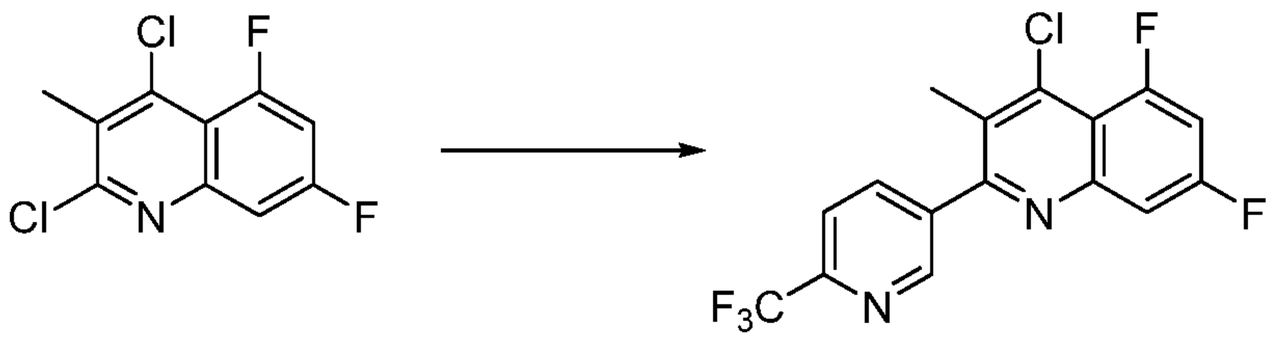
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(6-methylpyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.104 g, 0.39 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(6-methylpyridin-3-yl)quinoline (0.1 g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.079 g, 0.82 mmol) in toluene (2.7 mL) at 120 °C for 7 days. The crude product was purified by column chromatography

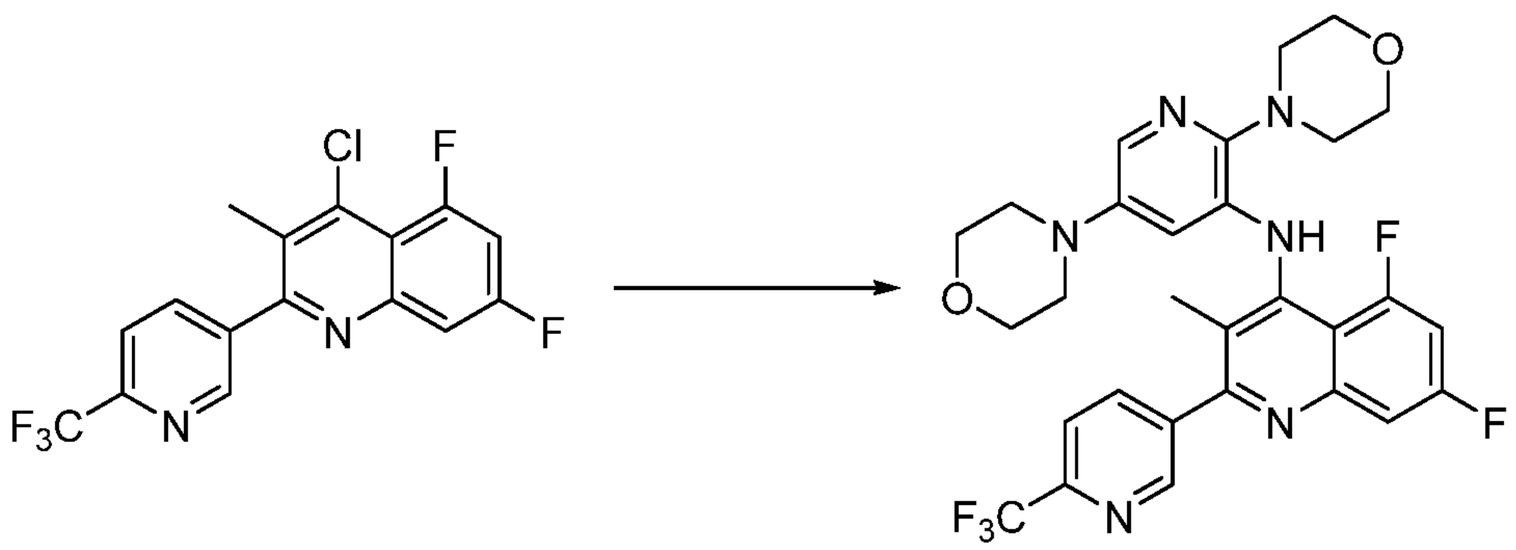
on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(6-methylpyridin-3-yl)-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.74 (1 H, d, *J*=2.0 Hz), 7.90 (1 H, dd, *J*=8.0, 2.3 Hz), 7.75 (1 H, d, *J*=11.2 Hz), 7.66 (1 H, *J* = 2.7 Hz), 7.61 (1 H, br d, *J* = 9.2 Hz), 7.36 (4 H, d, *J*=8.0 Hz), 6.98 - 7.06 (1 H, ddd, *J* = 13.3, 8.4, 2.4 Hz), 6.36 (1 H, d, *J*=2.5 Hz), 3.91 (4 H, t, *J*=4.8 Hz), 3.81 (4 H, app t, *J*=4.37 Hz), 3.22 (4 H, br. s.), 3.03 (3 H, app t, *J* = 4.9 Hz), 2.68 (3 H, s), 2.18 (3 H, s). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

Example 143: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(6-(trifluoromethyl)pyridin-3-yl)quinolin-4-amine



The Suzuki coupled product was prepared according to Procedure F using 2,4-di-chloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2-(trifluoromethyl)-pyridine-5-boronic acid (0.385 g, 2.02 mmol), palladium tetrakistriphenylphos-phine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 18 h to give 4-chloro-5,7-difluoro-3-methyl-2-(6-(trifluoro-methyl)pyridin-3-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 359.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(6-(trifluoro-methyl)pyridin-3-yl)quinolin-4-amine

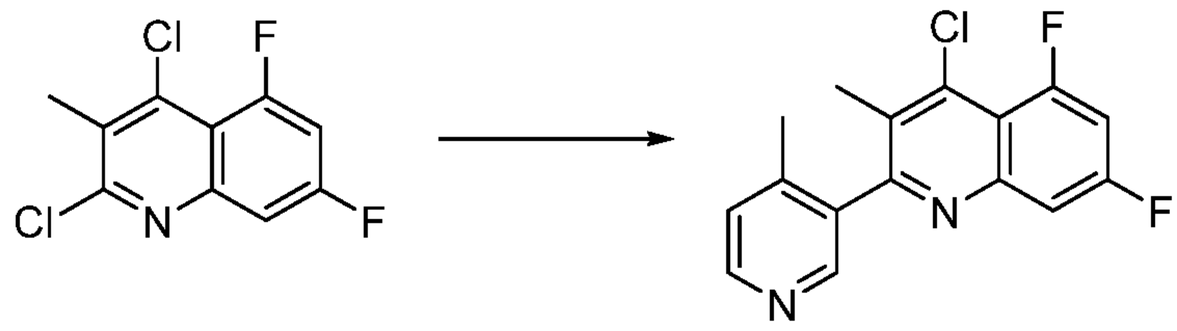


The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.021 g, 0.045 mmol),

2,5-dimorpholinopyridin-3-amine (0.088 g, 0.34 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(6-(trifluoromethyl)pyridin-3-yl)quinoline (0.1 g, 0.28 mmol), Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.079 g, 0.82 mmol) in toluene (2.8 mL) at 120 °C for 43 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(6-(trifluoromethyl)-pyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 9.04 (1 H, d, *J*=1.8 Hz), 8.35 (1 H, dd, *J*=7.8, 1.6 Hz), 8.11 (1 H, d, *J*=8.0 Hz), 7.86 (1 H, d, *J*=6.1 Hz), 7.69 (1 H, m), 7.56 (1 H, d, *J* = 2.5 Hz), 7.53, (1H, ddd, *J* = 12.9, 9.0, 2.5 Hz), 6.51 (1 H, d, *J*=2.5 Hz), 3.67 (8 H, m), 3.17 (2 H, br. s), 3.02 (4 H, m), 2.85 (2 H, br. s), 2.06 (3 H, s). Mass Spectrum (ESI) m/e = 587.2 (M + 1).

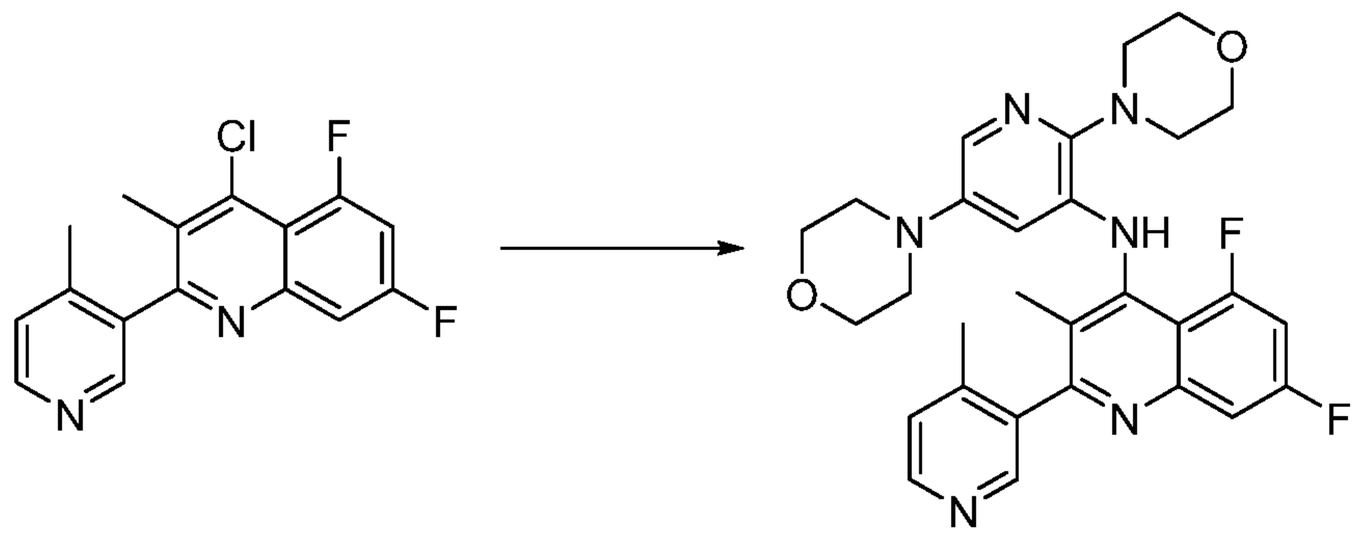
Example 144: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-3-yl)quinolin-4-amine.

4-Chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-3-yl)quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 4-methylpyridine-3-boronic acid (0.28 g, 2.02 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100 °C for 45 h to give 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-3-yl)quinoline as a brown solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

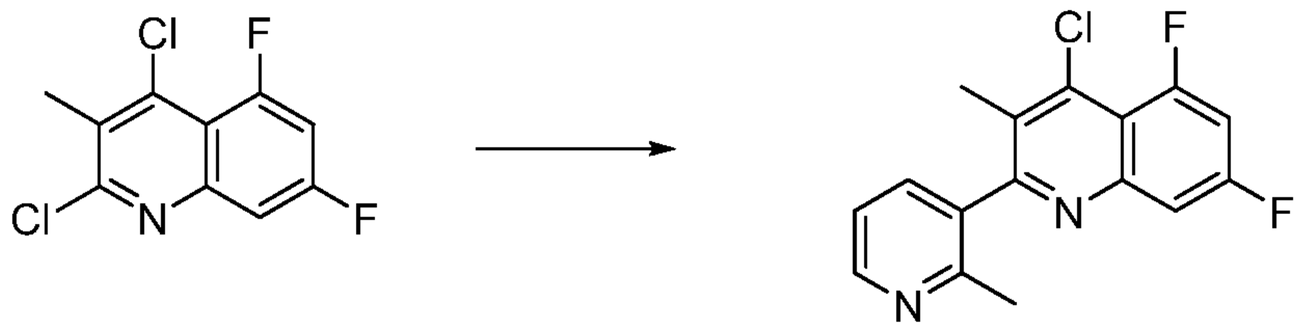
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.104 g, 0.39 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-3-yl)quinoline (0.1 g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.079 g, 0.82 mmol) in toluene (3.3 mL) at 120 °C for 19 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-di-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.54 (1 H, d, *J*=5.1 Hz), 8.48 (1 H, br. s), 7.78 (1 H, d, *J*=5.7 Hz), 7.65 (1 H, m), 7.55 (1H, d, *J* = 2.5 Hz), 7.51 (1 H, ddd, *J* = 13.3, 9.2, 2.5 Hz), 7.41 (1 H, d, *J*=5.1 Hz), 6.34 (1 H, s), 3.74 (1 H, br. s), 3.65 (4 H, app t, *J* = 4.3 Hz), br. s.), 3.19 (2 H, br. s), 2.96 (4 H, app t, *J* = 5.0 Hz), 2.2 (2 H, br. s), 2.15 (3 H, s), 1.87 (3 H, s). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

Example 145: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)quinolin-4-amine

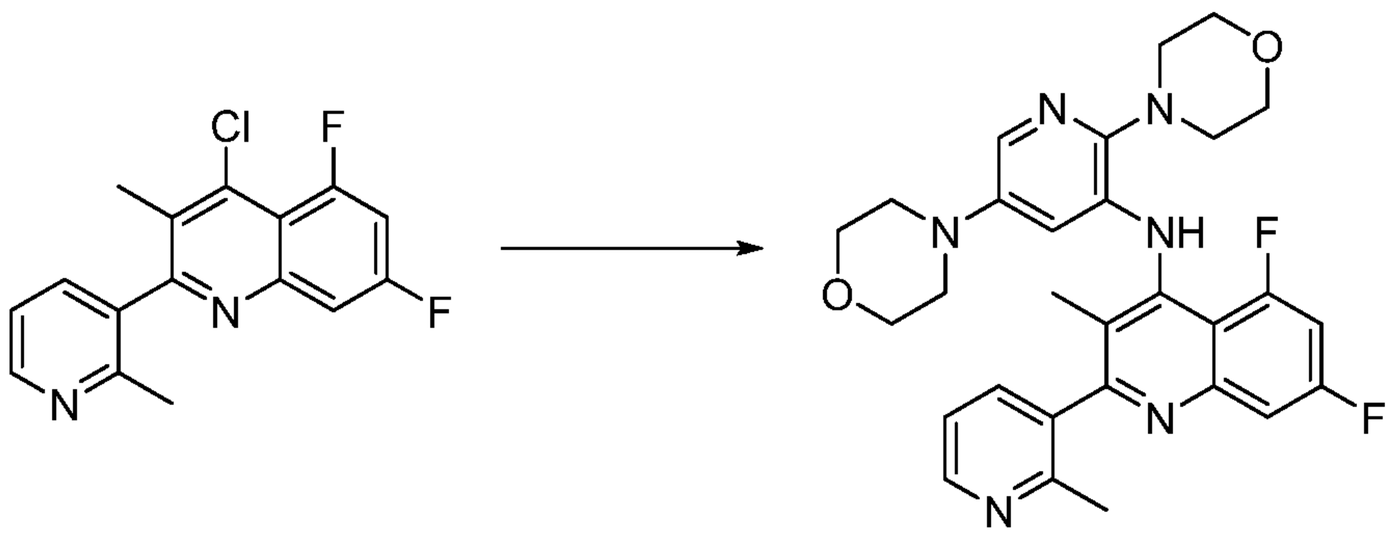
4-Chloro-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-di-chloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2-methyl-3-(4,4,5,5-

tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (0.442 g, 2.02 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100 °C for 18 h to give 4-chloro-5,7-difluoro-3-methyl-2-(6-(piperidin-1-yl)pyridin-3-yl)quinoline as a white solid. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

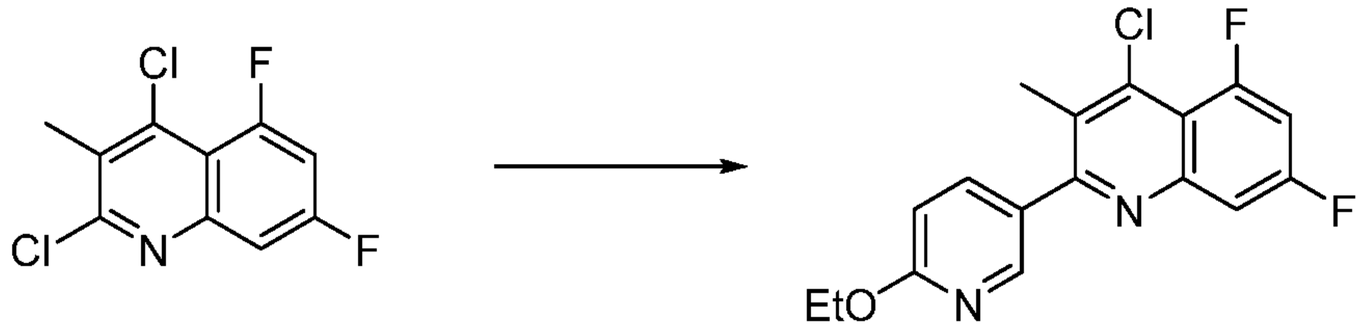
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.104 g, 0.39 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)quinoline (0.1 g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.064 g, 0.67 mmol) in toluene (3.3 mL) at 100 °C for 43 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)-quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.57 (1 H, dd, *J* = 4.9, 2.0 Hz)), 7.76 (1H, m), 7.72 (1H, m), 7.63 (1 H, m), 7.55 (1H, d, *J* = 2.5 Hz), 7.50 (1H, m), 7.38 (1H, dd, J = 7.4, 4.7 Hz), 6.31 (1 H, br. s.), 3.73 (4H, br. s), 3.65 (4 H, app t, *J*=4.5 Hz), 3.17 (2H, br. s), 2.94 (4 H, app t, *J* = 4.5Hz), 2.82 (2 H, br. s), 2.29 (3 H, s), 1.87 (3 H, s). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

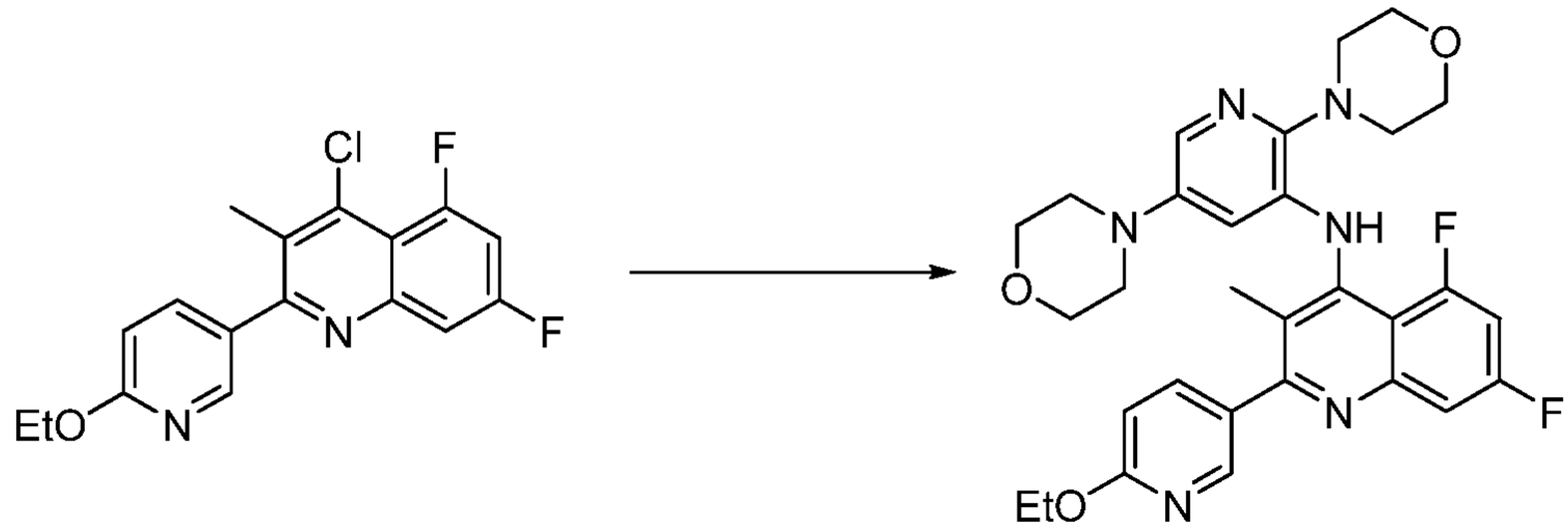
Example 146: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-2-(6-ethoxy-pyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

4-Chloro-2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 6-ethoxypyridin-3-ylboronic acid (0.337 g, 2.02 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100 °C for 18 h to give 4-chloro-2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 335.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

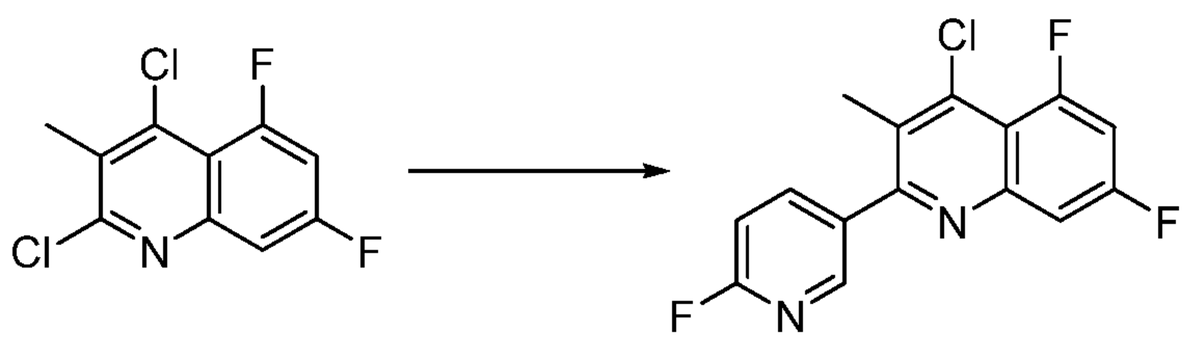


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.048 mmol), 2,5-dimorpholinopyridin-3-amine (0.095 g, 0.36 mmol), 4-chloro-2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methylquinoline (0.1 g, 0.30 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.045 g, 0.47 mmol) in toluene (3.0 mL) at 100 °C for 2 h. The crude product was purified by column chromatography on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine. ^{1}H NMR (500 MHz, *DMSO-d*$_6$) δ ppm 8.46 (1 H, d, *J*=2.0 Hz), 8.01 (1 H, dd, *J*=8.6, 2.4 Hz), 7.79 (1 H, d, *J*=5.6 Hz), 7.65 (1 H, dd, *J*=9.8, 1.7

Hz), 7.56 (1 H, d, *J*=2.4 Hz), 7.47 (1 H, ddd, *J*=13.1, 9.4, 2.4 Hz), 6.96 (1 H, d, *J*=8.6 Hz), 6.44 (1 H, d, *J*=2.7 Hz), 4.40 (2 H, q, *J*=6.9 Hz), 3.58 - 3.83 (9 H, m), 3.16 (2 H, br. s.), 2.94 - 3.06 (5 H, m), 2.84 (2 H, br. s.), 2.11 (3 H, s), 1.37 (3 H, t, *J*=7.1 Hz). Mass Spectrum (ESI) m/e = 563.3 (M + 1).

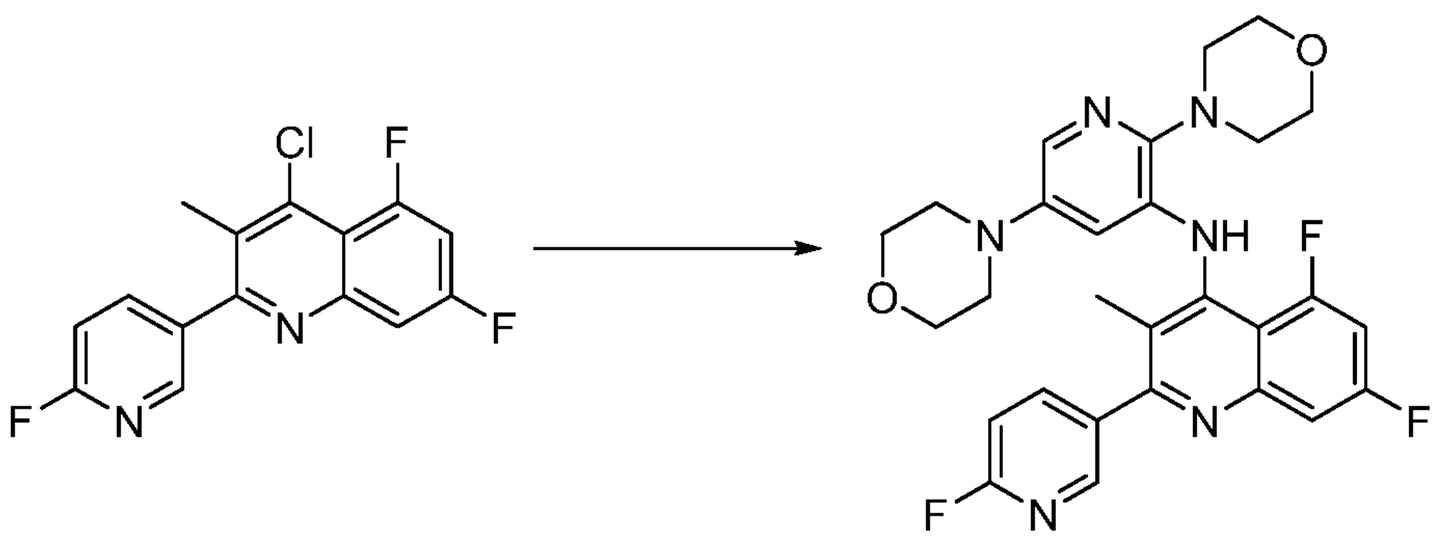
Example 147: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-2-(6-fluoropyridin-3-yl)-3-methylquinolin-4-amine

4-Chloro-5,7-difluoro-2-(6-fluoropyridin-3-yl)-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 6-fluoropyridin-3-ylboronic acid (0.284 g, 2.016 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100 °C for 47 h to give 4-chloro-5,7-difluoro-2-(6-fluoropyridin-3-yl)-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 309.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-2-(6-fluoropyridin-3-yl)-3-methylquinolin-4-amine

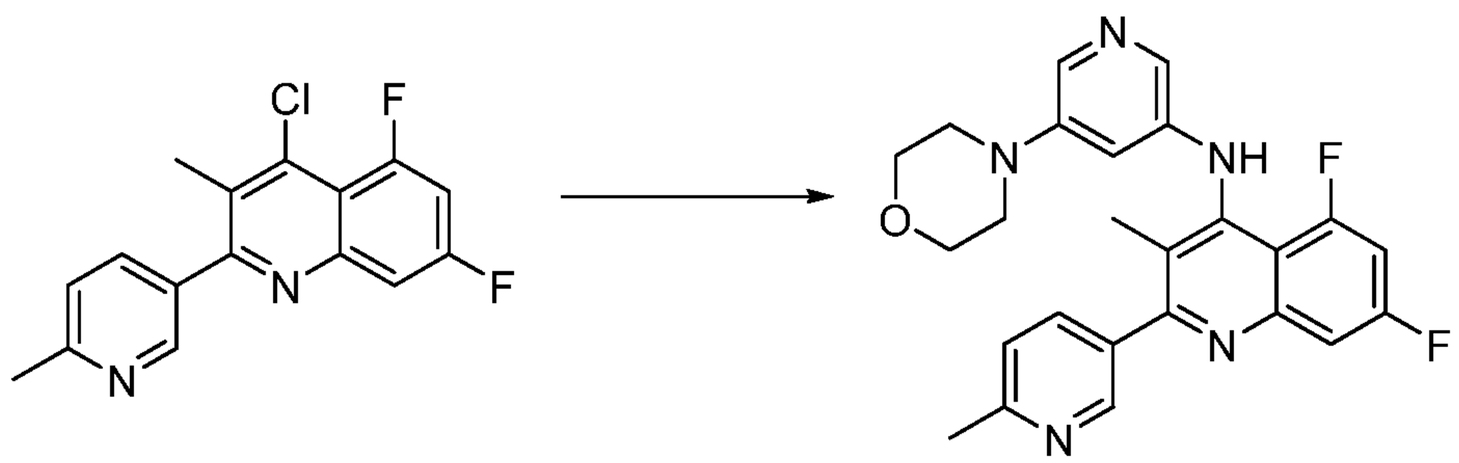


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.052 mmol), 2,5-dimorpholinopyridin-3-amine (0.103 g, 0.39 mmol), 4-chloro-5,7-difluoro-2-(6-fluoropyridin-3-yl)-3-methylquinoline (0.1 g, 0.32 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.078 g, 0.81 mmol) in toluene (3.2 mL) at 100 °C for 2.1 h. The crude product was purified by column chromatography

on basic alumina (0 to 50% hexanes/EtOAc) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-2-(6-fluoropyridin-3-yl)-3-methylquinolin-4-amine. ^{1}H NMR (500 MHz, *DMSO-d*$_6$) δ ppm 8.52 (1 H, d, *J*=2.4 Hz), 8.27 (1 H, td, *J*=8.2, 2.4 Hz), 7.82 (1 H, d, *J*=5.9 Hz), 7.67 (1 H, d, *J*=10.0 Hz), 7.56 (1 H, d, *J*=2.7 Hz), 7.47 - 7.53 (1 H, m), 7.38 (1 H, dd, *J*=8.4, 2.6 Hz), 6.47 (1 H, d, *J*=2.7 Hz), 3.61 - 3.77 (8 H, m), 3.15 (2 H, br. s.), 2.96 - 3.05 (4 H, m), 2.83 (2 H, br. s.), 2.06 (3 H, s). Mass Spectrum (ESI) m/e = 563.3 (M + 1).

Example 148: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)quinolin-4-amine

N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)quinolin-4-amine

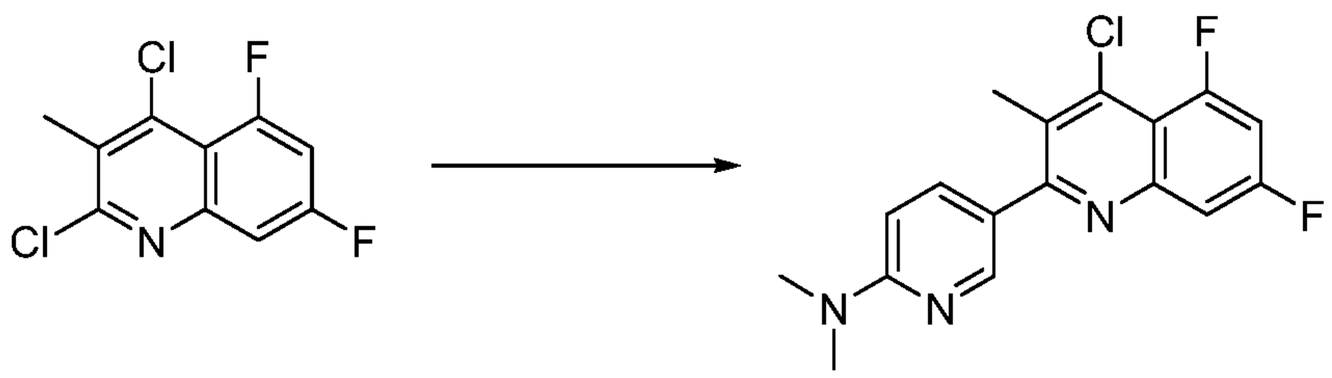


The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.052 mmol), 5-morpholinopyridin-3-amine (0.071 g, 0.39 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(6-methylpyridin-3-yl)quinoline (0.1 g, 0.33 mmol), Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.079 g, 0.82 mmol) in toluene (3.3 mL) at 100 °C for 2.1 h. The crude product was purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution.) The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution, the solvent was removed under reduced pressure to yield desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-methylpyridin-3-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, *DMSO-d*$_6$) δ ppm 8.72 (1 H, d, *J*=2.2 Hz), 8.50 (1 H, d, *J*=1.2 Hz), 7.97 (1 H, dd, *J*=7.9, 2.3 Hz), 7.80 (1 H, d, *J*=2.4 Hz), 7.64 (1H, dd, *J* = 10.0, 1.7 Hz), 7.59 (1 H, d, *J*=2.2 Hz), 7.45 (1H, m), 7.41 (1 H, d, *J*=8.1 Hz), 6.59 (1 H, t, *J*=2.3 Hz), 3.67 - 3.76 (4 H,

m), 3.05 - 3.14 (4 H, m), 2.56 (3 H, s), 2.13 (3 H, s). Mass Spectrum (ESI) m/e = 448.1 (M + 1).

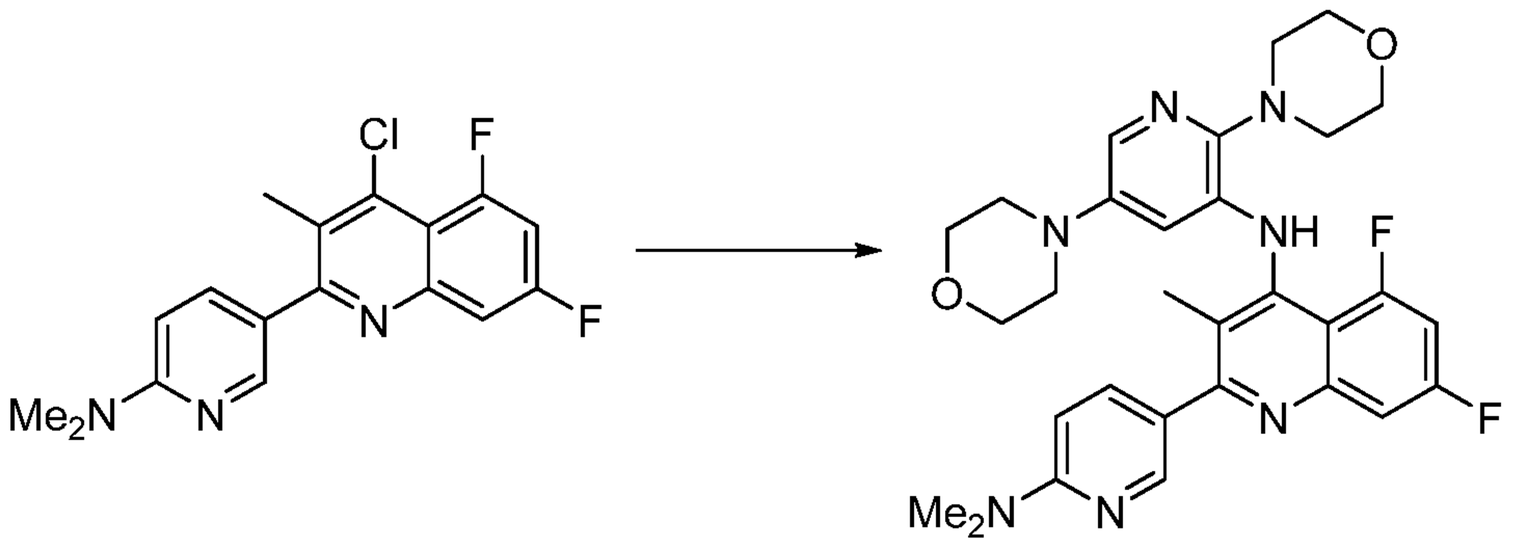
Example 149: Preparation of 2-(6-(dimethylamino)pyridin-3-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

5-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)-N,N-dimethylpyridin-2-amine



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.50 g, 2.02 mmol), 2-(N,N-dimethylamino)pyridine-5-boronic acid hydrate (0.335 g, 2.02 mmol), palladium tetrakis-triphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.56 g, 4.03 mmol) in toluene (4 mL) at 100°C for 1.3 h to give 5-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-N,N-dimethylpyridin-2-amine as a yellow solid. Mass Spectrum (ESI) m/e = 344.1 (M + 1).

2-(6-(Dimethylamino)pyridin-3-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

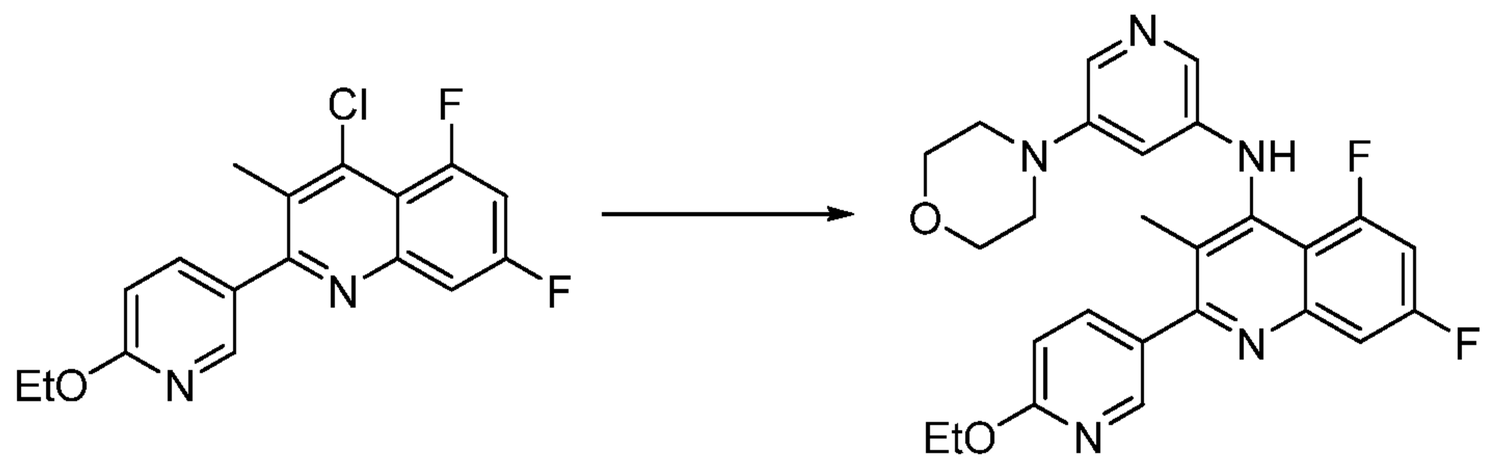


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.048 mmol), 2,5-dimorpholinopyridin-3-amine (0.095 g, 0.36 mmol), 5-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-N,N-dimethylpyridin-2-amine (0.1 g, 0.30 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.072 g, 0.75 mmol) in toluene (3.0 mL) at 100 °C for 2 h. The crude product was purified by column chromato-

graphy on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product 2-(6-(dimethylamino)pyridin-3-yl)-N-(2,5-dimorpholino-pyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d*$_6$) δ ppm 8.44 (1 H, dd, *J* = 2.4, 0.6 Hz), 7.85 (1 H, dd, *J*=8.9, 2.4 Hz), 7.74 (1 H, d, *J*=5.9 Hz), 7.57 - 7.63 (1 H, m), 7.55 (1 H, d, *J*=2.7 Hz), 7.34 - 7.45 (1 H, m), 6.78 (1 H, d, *J*=8.4 Hz), 6.40 (1 H, d, *J*=2.5 Hz), 3.61 - 3.80 (8 H, m), 3.16 (2 H, br. s.), 3.11 (6 H, s), 2.95 - 3.02 (4 H, m), 2.13 (3 H, s). Mass Spectrum (ESI) m/e = 562.3 (M + 1).

Example 150: Preparation of 2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

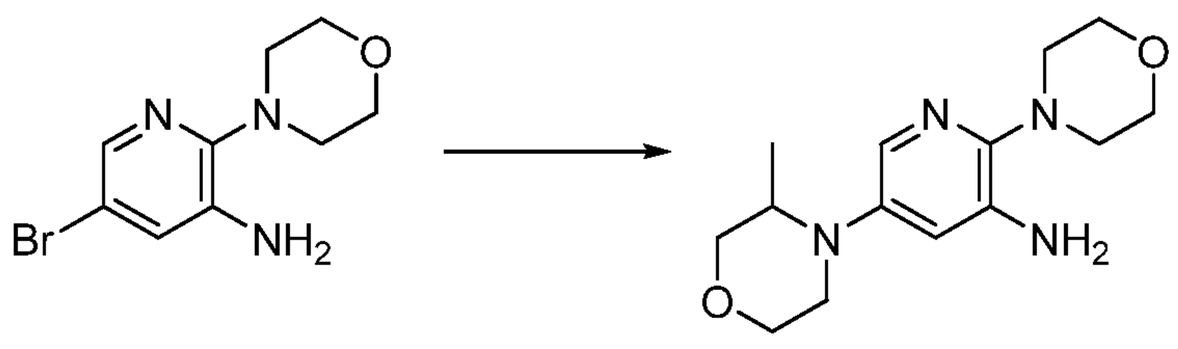
2-(6-Ethoxypyridin-3-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.048 mmol), 5-morpholinopyridin-3-amine (0.064 g, 0.36 mmol), 4-chloro-2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methylquinoline (0.1 g, 0.30 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.072 g, 0.75 mmol) in toluene (3.0 mL) at 100 °C for 43 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product 2-(6-ethoxypyridin-3-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d*$_6$) δ ppm 8.47 (1 H, d, *J*=1.4 Hz), 8.45 - 8.47 (1 H, dd, *J*=2.4, 0.6 Hz), 8.02 (1 H, dd, *J*=8.5, 2.4 Hz), 7.80 (1 H, d, *J*=2.5 Hz), 7.62 (1 H, m), 7.59 (1 H, d, *J*=2.2 Hz), 7.39 - 7.46 (1 H, m), 6.92 - 6.96 (1 H, d, *J*=8.4, 0.6 Hz), 6.57 (1 H, t, *J*=2.4 Hz), 4.39 (2 H, q, *J*=7.0 Hz), 3.67 - 3.76 (4 H, m), 3.05 - 3.13 (4 H, m), 2.16 (3 H, s), 1.36 (3 H, t, *J*=7.0 Hz). Mass Spectrum (ESI) m/e = 478.3 (M + 1).

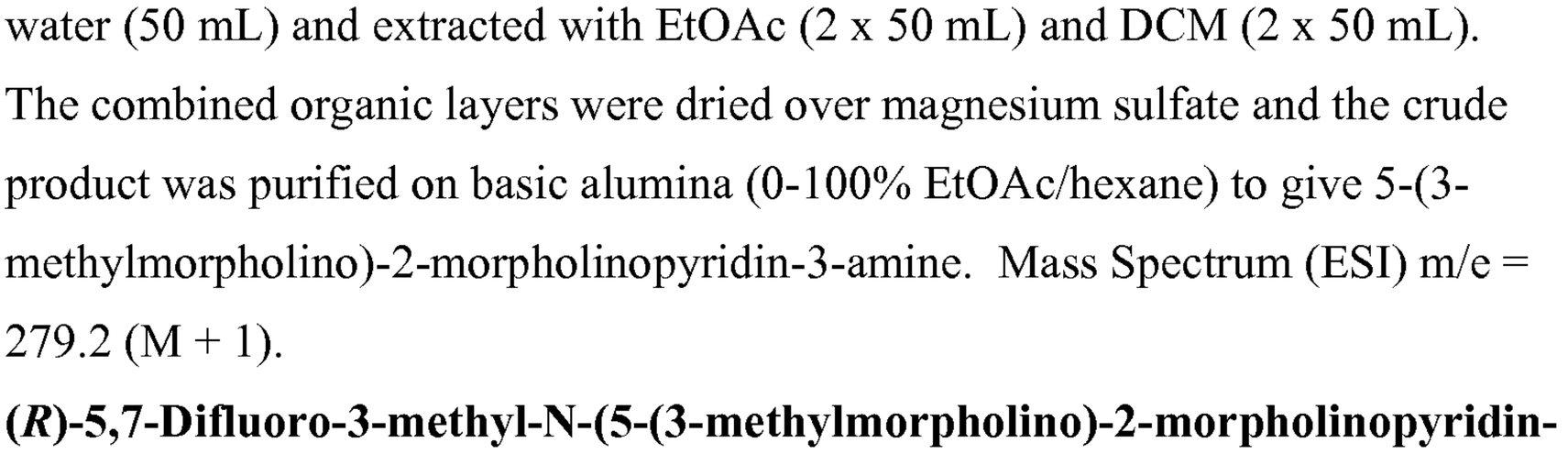
Example 151: Preparation of (*R*)-5,7-difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine and (*S*)-5,7-difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine

5-(3-Methylmorpholino)-2-morpholinopyridin-3-amine



To a stirred solution of 5-bromo-2-morpholinopyridin-3-amine (0.5 g, 1.94 mmol), dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.074 g, 0.16 mmol), Pd_2dba_3 (0.071 g, 0.08 mmol) and 3-methylmorpholine (0.98 g, 9.7 mmol) in THF (3.9 mL). To this mixture was added LHMDS in THF (1.0 M, 10.65 mL, 10.65 mmol) and the resulting reaction was heated to 65 °C. The reaction was stirred for 2.25 h. After which, the reaction was cooled to rt and then poured into water (50 mL) and extracted with EtOAc (2 x 50 mL) and DCM (2 x 50 mL). The combined organic layers were dried over magnesium sulfate and the crude product was purified on basic alumina (0-100% EtOAc/hexane) to give 5-(3-methylmorpholino)-2-morpholinopyridin-3-amine. Mass Spectrum (ESI) m/e = 279.2 (M + 1).

(*R*)-5,7-Difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine and (*S*)-5,7-difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine

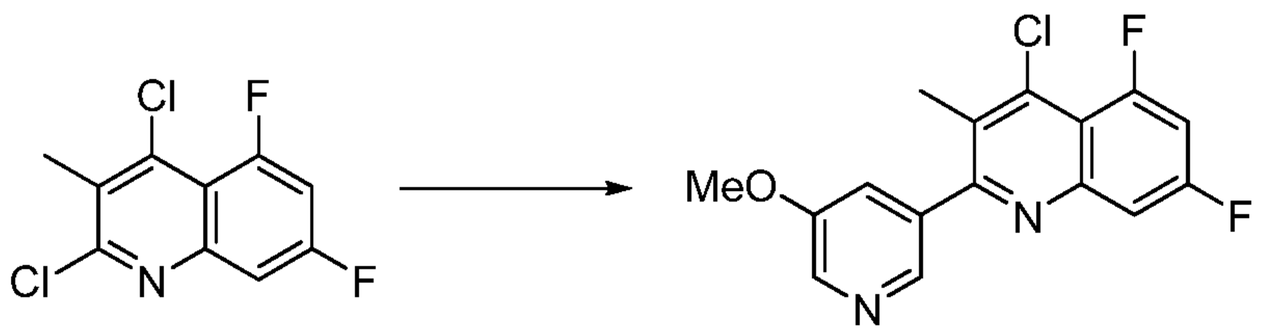


The Buchwald coupled products were prepared according to Procedure H using a solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.021 g,

0.044 mmol), 5-(3-methylmorpholino)-2-morpholinopyridin-3-amine (0.092 g, 0.33 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-3-yl)quinoline (0.08 g, 0.28 mmol), Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.066 g, 0.69 mmol) in toluene (2.8 mL) at 100 °C for 27 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/-ammonium hydroxide (90/9/1)) to give the desired product 5,7-difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine. The mixture of enantiomers was separated on chiral IC (3× 8 ×15 cm) using 30% isopropanol (0.1% DEA)/CO_2, at a flow rate of 100 bar70mL/min, (230 nM, injection vol.: 1.5 mL, 4mg/mL) to give both enantiomers with an ee of 99%; The initial peak (*R*)-5,7-difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine or (*S*)-5,7-difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)-quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 6.89 (1H, m), 8.01 (1H, td, J = 7.8, 1.8 Hz), 7.90 (1H, m), 7.77 (1H, br. s), 7.66 (1H, m), 7.53 – 7.46 (3H, m), 6.33 (1H, m), 3.82 – 3.47 (10 H, m), 3.02 - 2.88 (5 H, m), 2.12 (3 H, s), 0.92 (3 H, br. s.). Mass Spectrum (ESI) m/e = 533.2 (M + 1). Further elution gave (*S*)-5,7-difluoro-3-methyl-N-(5-(3-methylmorpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine or (*R*)-5,7-difluoro-3-methyl-N-(5-(3-methyl-morpholino)-2-morpholinopyridin-3-yl)-2-(pyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 6.89 (1H, m), 8.01 (1H, td, J = 7.8, 1.8 Hz), 7.90 (1H, m), 7.77 (1H, br. s), 7.66 (1H, m), 7.53 – 7.46 (3H, m), 6.33 (1H, m), 3.82 – 3.47 (10 H, m), 3.02 - 2.88 (5 H, m), 2.12 (3 H, s), 0.92 (3 H, br. s.). Mass Spectrum (ESI) m/e = 533.2 (M + 1). These compounds were arbitrarily assigned as *R* and *S*.

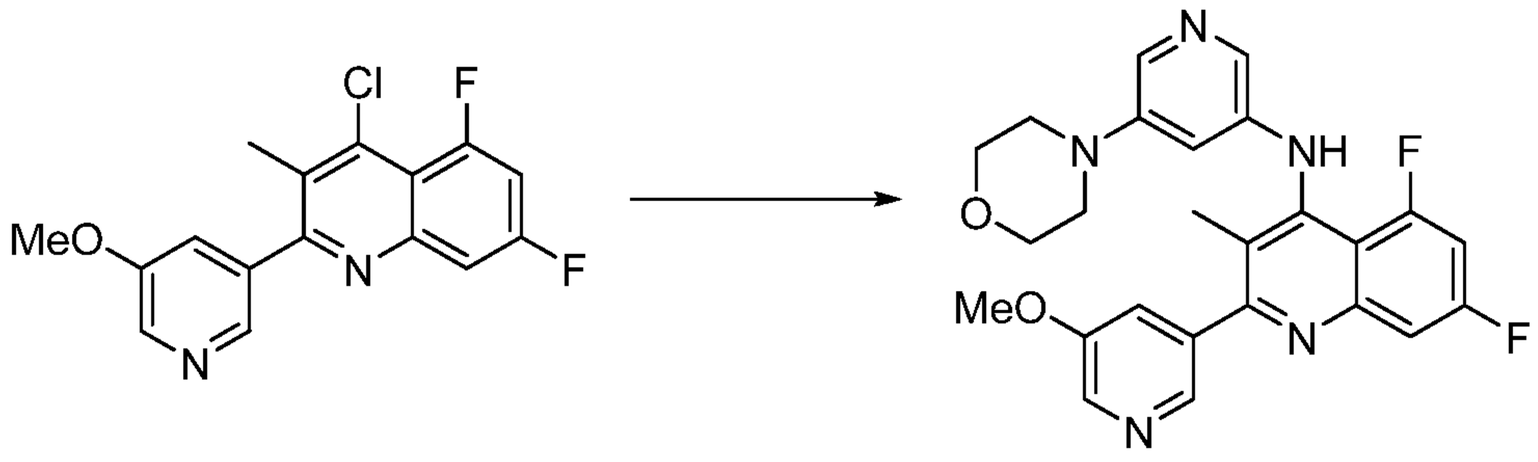
Example 152: Preparation of 5,7-difluoro-2-(5-methoxypyridin-3-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-2-(5-methoxypyridin-3-yl)-3-methylquinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.35 g, 1.4 mmol), 3-methoxy-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (0.50 g, 2.12 mmol), palladium tetrakistriphenylphosphine (0.16 g, 0.14 mmol), potassium carbonate (0.49 g, 4.23 mmol) in toluene (2.8 mL) at 100 °C for 17.6 h to give 4-chloro-5,7-difluoro-2-(5-methoxypyridin-3-yl)-3-methylquinoline as a white solid. Mass Spectrum (ESI) m/e = 321.0 (M + 1).

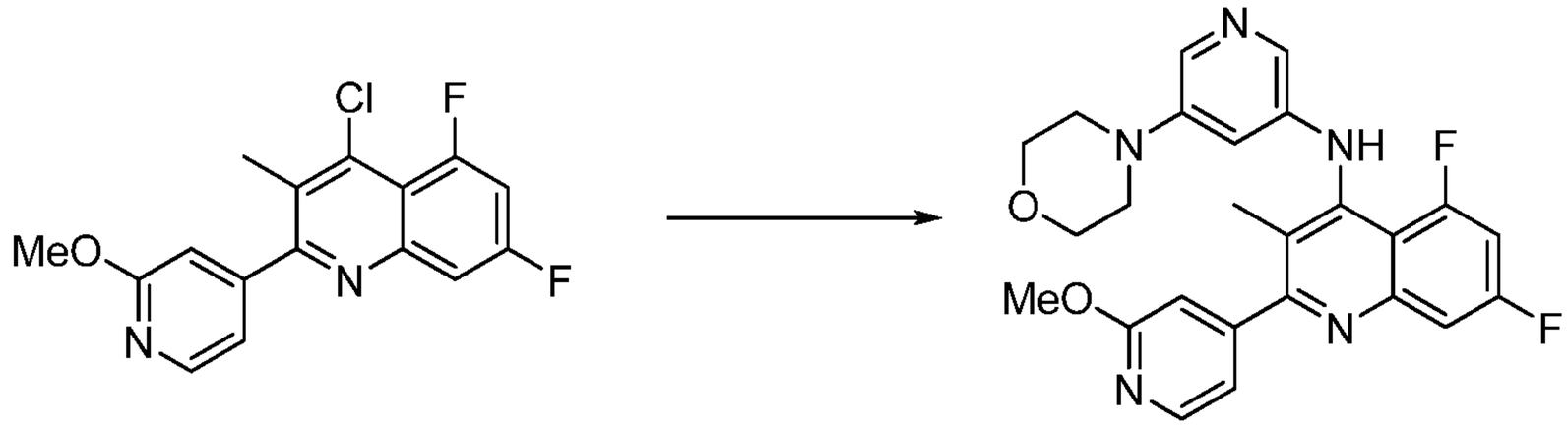
5,7-Difluoro-2-(5-methoxypyridin-3-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.050 mmol), 5-morpholinopyridin-3-amine (0.067 g, 0.37 mmol), 4-chloro-5,7-difluoro-2-(5-methoxypyridin-3-yl)-3-methylquinoline (0.1 g, 0.31 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.075 g, 0.78 mmol) in toluene (3.1 mL) at 100 °C for 1.6 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product 5,7-difluoro-2-(5-methoxypyridin-3-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.51 (1 H, d, *J*=1.8 Hz), 8.39 - 8.45 (2 H, m), 7.80 (1 H, d, *J*=2.3 Hz), 7.59 - 7.69 (3 H, m), 7.43 - 7.51 (1 H, m), 6.60 (1 H, t, *J*=2.3 Hz), 3.90 (3 H, s), 3.67 - 3.77 (4 H, m), 3.05 - 3.17 (4 H, m), 2.11 (3 H, s). Mass Spectrum (ESI) m/e = 464.1 (M+1).

Example 153: Preparation of 5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine.

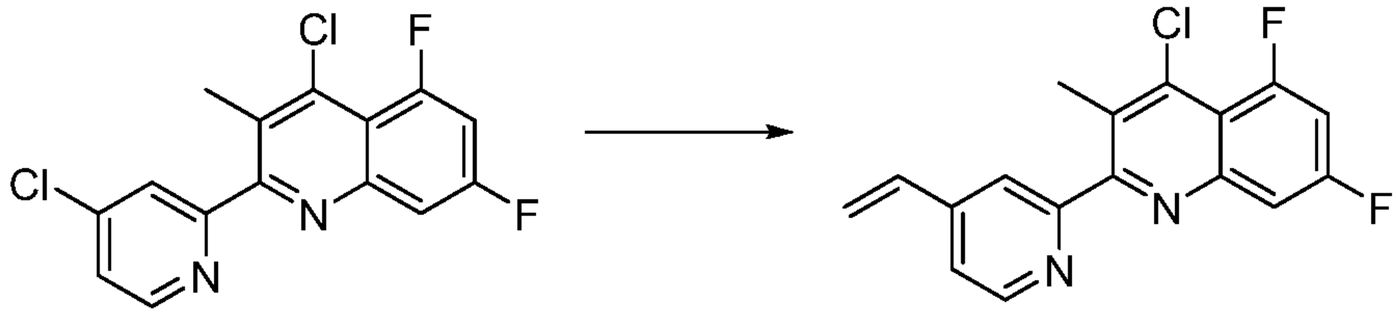
5,7-Difluoro-2-(2-methoxypyridin-4-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.024 g, 0.050 mmol), 5-morpholinopyridin-3-amine (0.067 g, 0.37 mmol), 4-chloro-5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methylquinoline (0.1 g, 0.31 mmol), Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.075 g, 0.78 mmol) in toluene (3.1 mL) at 100 °C for 46.5 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product 5,7-difluoro-2-(2-methoxypyridin-4-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.50 (1 H, d, *J*=1.6 Hz), 8.30 - 8.34 (1 H, dd, *J*=5.1, 0.6 Hz), 7.80 (1 H, d, *J*=2.3 Hz), 7.64 (1 H, m), 7.58 (1 H, d, *J*=2.3 Hz), 7.43 - 7.51 (1 H, m), 7.21 (1 H, dd, *J*=5.2, 1.5 Hz), 7.03 (1 H, s), 6.59 (1 H, t, *J*=2.3 Hz), 3.92 (3 H, s), 3.70 (4 H, m), 3.08 (4 H, m), 2.08 (3 H, s). Mass Spectrum (ESI) m/e = 464.1 (M + 1).

Example 154: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-vinylpyridin-2-yl)quinolin-4-amine

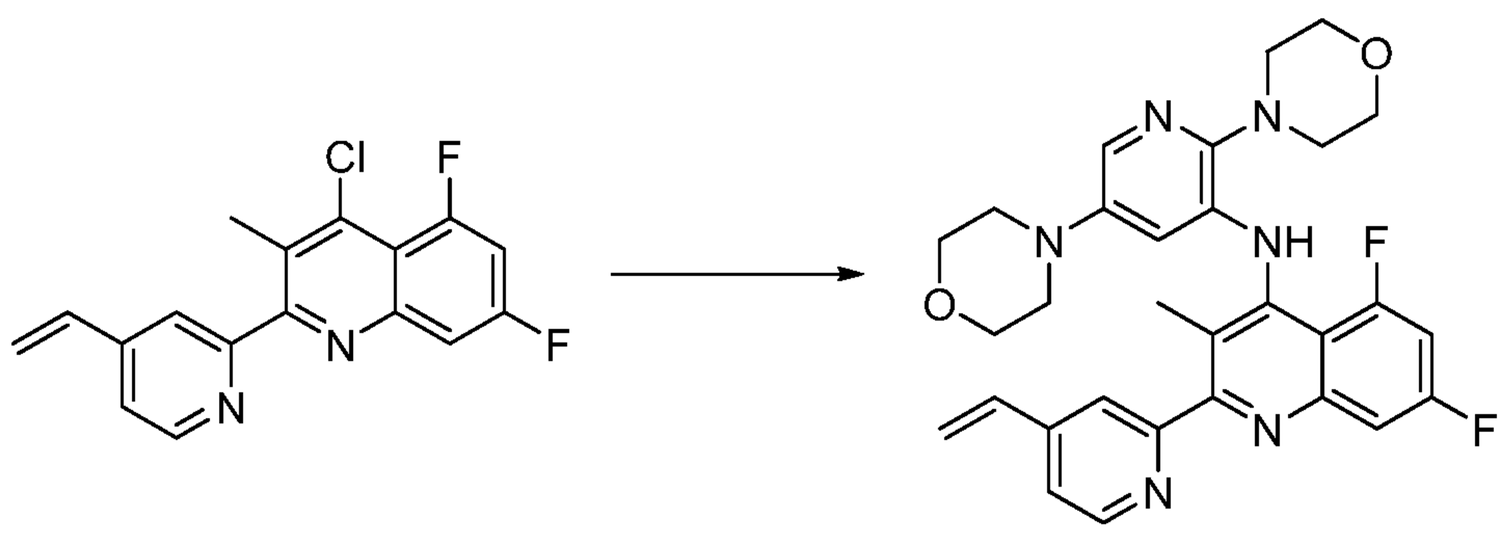
4-Chloro-5,7-difluoro-3-methyl-2-(4-vinylpyridin-2-yl)quinoline



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.049 mmol), 4-chloro-2-(4-chloropyridin-2-yl)-5,7-difluoro-3-methylquinoline (0.10 g, 0.31 mmol), vinyl boronic acid MIDA ester (0.056 g, 0.31

mmol) and Pd_2dba_3 (0.011 g, 0.012 mmol) in toluene (3.1 mL) was added sodium *tert*-butoxide (0.074 g, 0.77 mmol). The reaction mixture was heated to 100 °C and stirring continued for 76 h. The crude product was purified by column chromatography on silica gel (0 to 50% hexanes/EtOAc) to give the desired product 4-chloro-5,7-difluoro-3-methyl-2-(4-vinylpyridin-2-yl)quinoline. Mass Spectrum (ESI) m/e = 317.0 (M + 1).

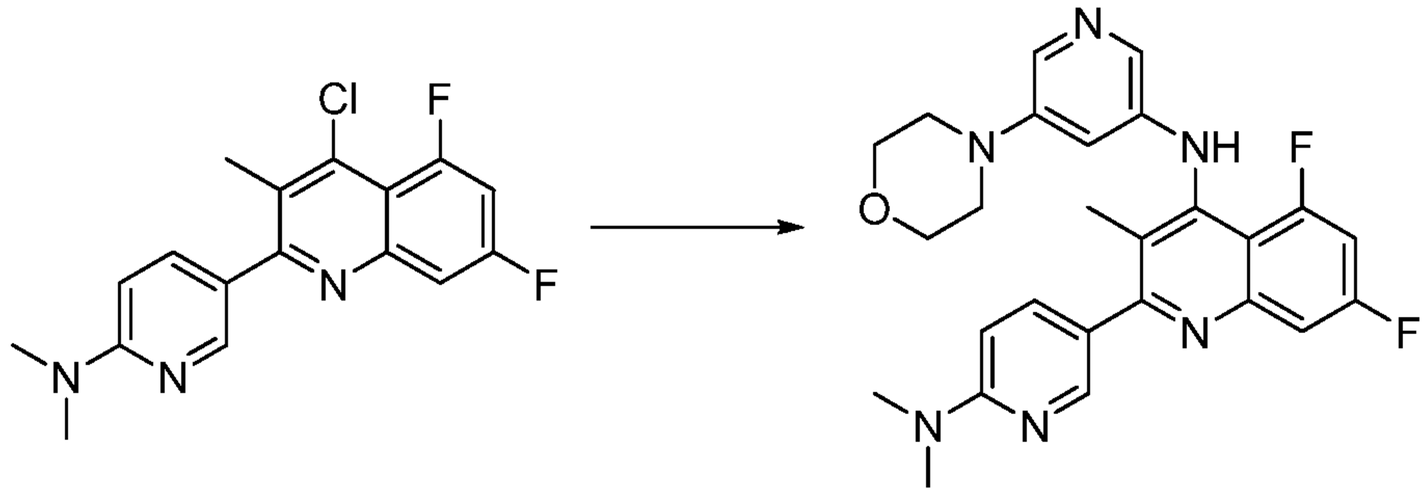
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-vinylpyridin-2-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.019 g, 0.040 mmol), 2,5-dimorpholinopyridin-3-amine (0.080 g, 0.30 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-vinylpyridin-2-yl)quinoline (0.08 g, 0.25 mmol), Pd_2dba_3 (0.009 g, 0.010 mmol) and sodium *tert*-butoxide (0.061 g, 0.63 mmol) in toluene (2.5 mL) at 100 °C for 4.5 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-vinylpyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.54 (1H, br. s), 8.28 (1 H, d, *J*=5.9 Hz), 7.83 (1 H, d, *J*=2.7 Hz), 7.50 - 7.58 (2 H, m), 7.28 (1 H, d, *J*=2.7 Hz), 7.24 (1 H, m), 7.08 (1 H, d, *J*=2.2 Hz), 6.87 (1 H, dd, *J*=5.7, 2.3 Hz), 5.76 (1H, m), 5.41 (1H, dd, 17.8, 1.6 Hz), 3.71 - 3.76 (4 H, m), 3.55 - 3.60 (4 H, m), 3.08 (4 H, m), 3.02 (4H, m), 2.40 (3 H, s). Mass Spectrum (ESI) m/e = 545.2 (M + 1).

Example 155: Prepartion of 2-(6-(dimethylamino)pyridin-3-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

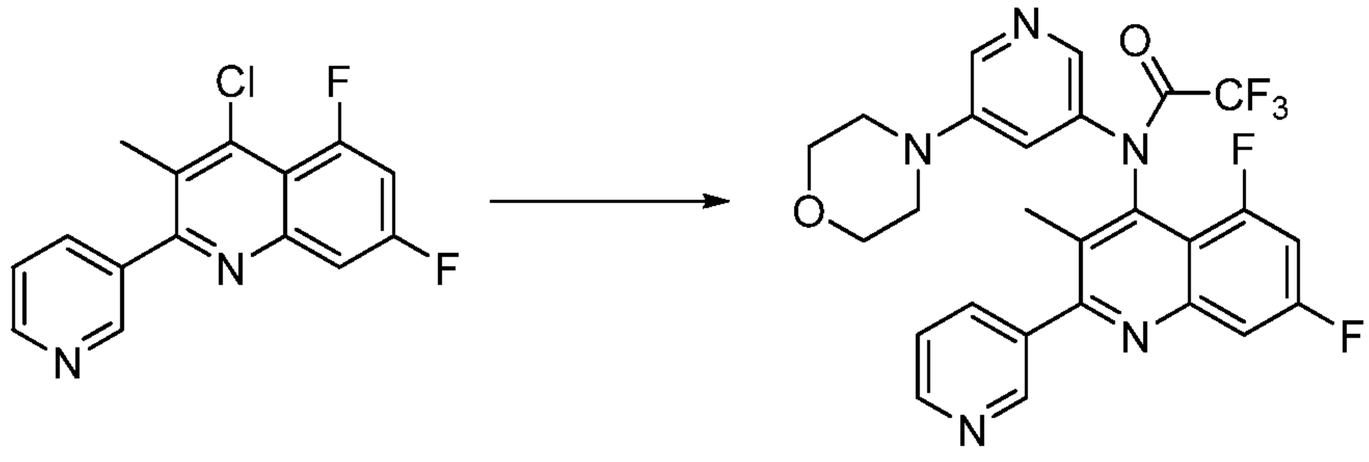
2-(6-(Dimethylamino)pyridin-3-yl)-5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.023 g, 0.048 mmol), 5-morpholinopyridin-3-amine (0.064 g, 0.36 mmol), 5-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-N,N-dimethylpyridin-2-amine (0.1 g, 0.30 mmol) and Pd_2dba_3 (0.011 g, 0.012 mmol) and sodium *tert*-butoxide (0.072 g, 0.75 mmol) in toluene (3.0 mL) at 100 °C for 2 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product 2-(6-(dimethylamino)pyridin-3-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.44 (2 H, m), 7.87 (1 H, dd, *J*=8.8, 2.5 Hz), 7.79 (1 H, d, *J*=2.3 Hz), 7.56 - 7.59 (2 H, m), 7.36 (1 H, ddd, *J*=12.6, 9.5, 2.5 Hz), 6.76 (1 H, d, *J*=8.8 Hz), 6.55 (1 H, t, *J*=2.2 Hz), 3.70 (4 H, m), 3.11 - 3.06 (10 H, m), 2.19 (3 H, s). Mass Spectrum (ESI) m/e = 477.2 (M + 1).

Example 156: Preparation of N-(5,7-difluoro-3-methyl-2-(pyridin-3-yl)-quinolin-4-yl)-2,2,2-trifluoro-N-(5-morpholinopyridin-3-yl)acetamide

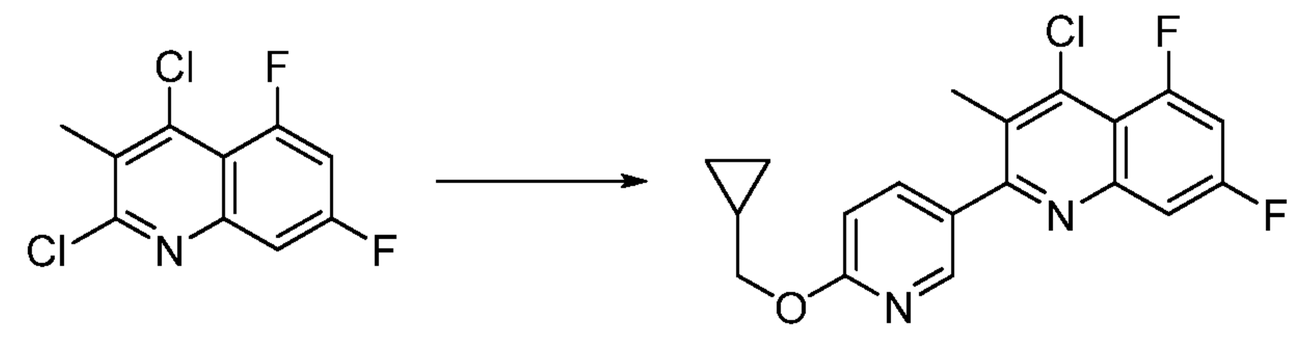
N-(5,7-Difluoro-3-methyl-2-(pyridin-3-yl)quinolin-4-yl)-2,2,2-trifluoro-N-(5-morpholinopyridin-3-yl)acetamide



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.026 g, 0.055 mmol), 5-morpholinopyridin-3-amine (0.074 g, 0.41 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-3-yl)quinoline (0.1 g, 0.34 mmol) and Pd_2dba_3 (0.013 g, 0.014 mmol) and sodium *tert*-butoxide (0.083 g, 0.86 mmol) in toluene (3.4 mL) at 100 °C for 2.8 h. The crude reaction mixture was filtered through a plug of alumina eluting with (DCM/MeOH; 3/1), the filtrate was cond in vacuo. The filtrate was dissolved in pyridine (1 mL) and trifluoroacetic anhydride (1 mL, 7.1 mmol) was added. The reaction mixture was stirred at rt for 1h, after which water was added to quench the reaction and the mixture was extracted with EtOAc. The combined organic phases were cond in vacuo. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)to give the desired product N-(5,7-difluoro-3-methyl-2-(pyridin-3-yl)-quinolin-4-yl)-2,2,2-trifluoro-N-(5-morpholinopyridin-3-yl)acetamide. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.69 (0.6 H, m), 8.64 (0.6 H, m), 8.36 (0.4 H, d, *J*=2.5 Hz), 8.26 (0.6 H, d, *J*=2.5 Hz), 8.10 (0.4 H, br. s), 8.04 (1 H, m), 7.97 - 7.80 (3 H, m), 7.78 (0.6 H, br. s), 7.50 - 7.56 (2 H, m), 3.72 (4 H, m), 3.25 - 3.15 (4 H, m), 2.41 (1.8 H, s), 2.35 (1.2 H, s). Mass Spectrum (ESI) m/e = 530.2 (M + 1).

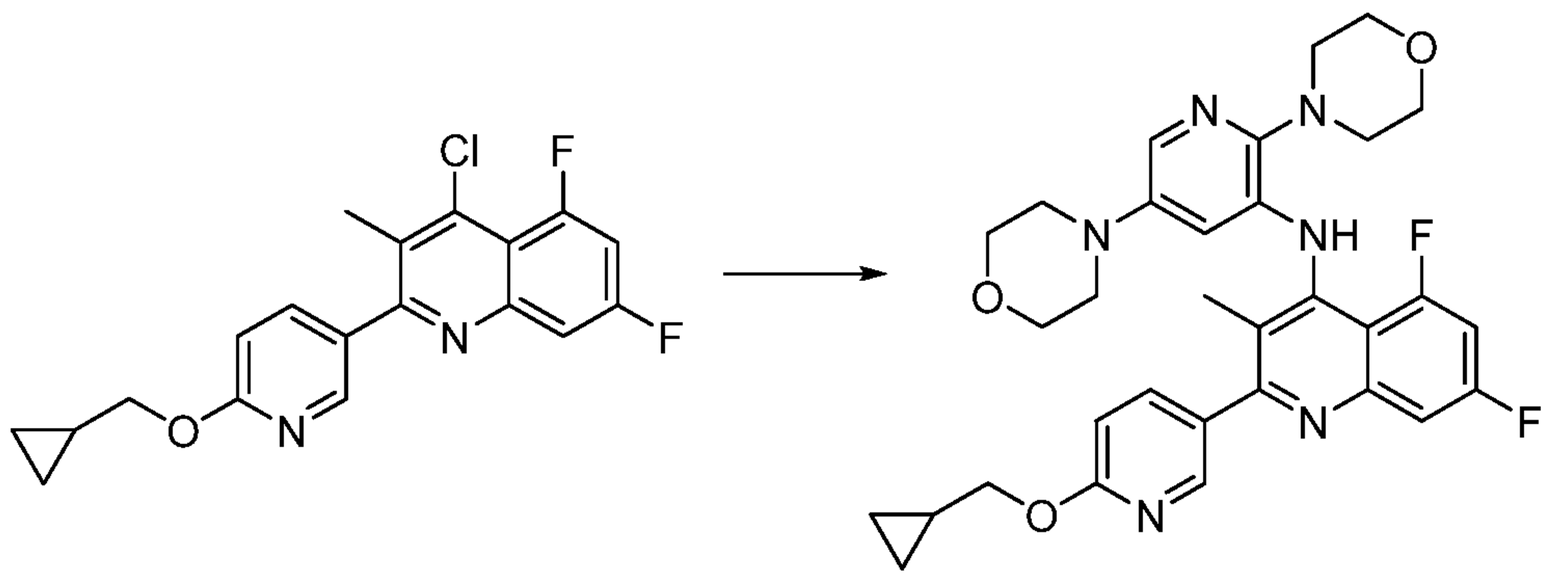
Example 157: Preparation of 2-(6-(cyclopropylmethoxy)pyridin-3-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

4-Chloro-2-(6-(cyclopropylmethoxy)pyridin-3-yl)-5,7-difluoro-3-methyl-quinoline



The Suzuki coupled product was prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (0.5 g, 2.0 mmol), 2-(cyclopropylmethoxy)-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (0.666 g, 2.42 mmol), palladium tetrakistriphenylphosphine (0.23 g, 0.20 mmol), potassium carbonate (0.84 g, 6.1 mmol) in toluene (4.0 mL) at 100°C for 18.3 h to give 4-chloro-2-(6-(cyclopropylmethoxy)pyridin-3-yl)-5,7-difluoro-3-methylquinoline as a light yellow solid. Mass Spectrum (ESI) m/e = 361.1 (M + 1).

2-(6-(Cyclopropylmethoxy)pyridin-3-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine

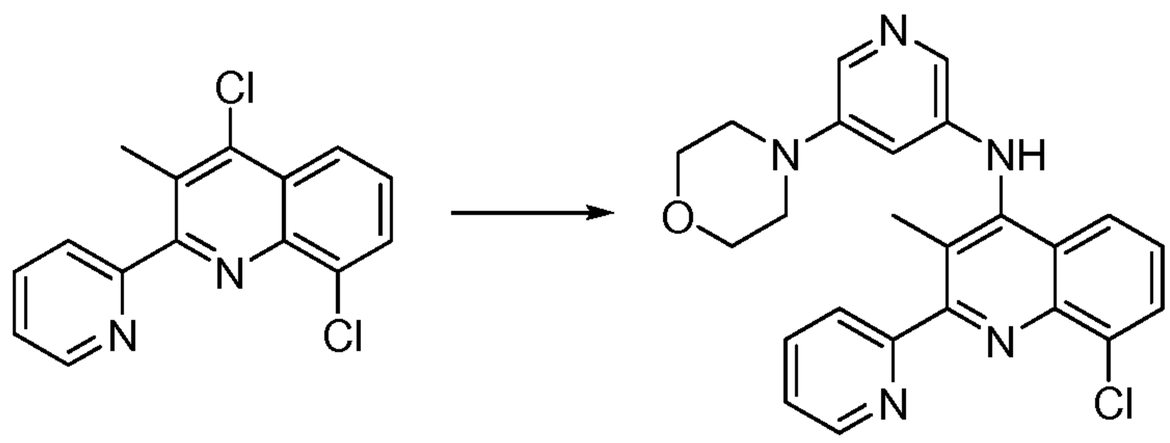


The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.021 g, 0.044 mmol), 2,5-dimorpholinopyridin-3-amine (0.088 g, 0.33 mmol), 4-chloro-2-(6-(cyclopropylmethoxy)pyridin-3-yl)-5,7-difluoro-3-methylquinoline (0.1 g, 0.28 mmol) and Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.067 g, 0.70 mmol) in toluene (2.8 mL) at 100 °C for 1.6 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product 2-(6-(cyclopropylmethoxy)-

pyridin-3-yl)-N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methylquinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.43 (1 H, d, *J*=1.8 Hz), 8.00 (1 H, dd, *J*=8.5, 2.4 Hz), 7.77 (1 H, d, *J*=4.9 Hz), 7.63 (1 H, dd, *J*=10.0, 1.6 Hz), 7.55 (1 H, d, *J*=2.7 Hz), 7.41 - 7.49 (1 H, m), 6.98 (1 H, d, *J*=8.6 Hz), 6.43 (1 H, d, *J*=2.7 Hz), 5.75 (1 H, s), 4.18 (2 H, d, *J*=7.2 Hz), 3.57 - 3.84 (8 H, m), 3.15 (2 H, br. s.), 2.99 (4 H, m), 2.83 (2 H, br. s.), 2.09 (3 H, s), 1.23 - 1.34 (1 H, m), 0.54 - 0.62 (2 H, m), 0.33 - 0.41 (2 H, m). Mass Spectrum (ESI) m/e = 589.3 (M + 1).

Example 158: Preparation of 8-chloro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(pyridin-2-yl)quinolin-4-amine

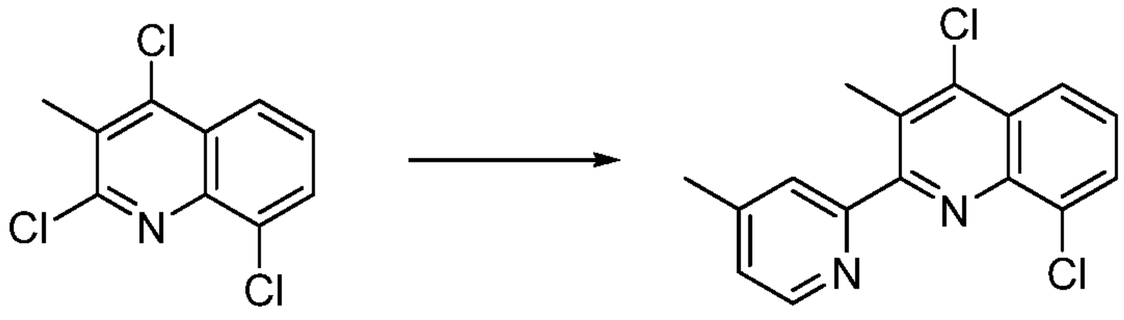
8-Chloro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(pyridin-2-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.026 g, 0.055 mmol), 5-morpholinopyridin-3-amine (0.074 g, 0.42 mmol), 4,8-dichloro-3-methyl-2-(pyridin-2-yl)quinoline (0.1 g, 0.35 mmol) and Pd_2dba_3 (0.013 g, 0.014 mmol) and sodium *tert*-butoxide (0.083 g, 0.87 mmol) in toluene (3.5 mL) at 100 °C for 1.1 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)) to give the desired product 8-chloro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.69 - 8.73 (2 H, m), 7.95 - 8.06 (3 H, m), 7.92 (1 H, dd, *J*=7.4, 1.2 Hz), 7.81 (1 H, d, *J*=2.3 Hz), 7.50 - 7.56 (3 H, m), 6.56 (1 H, t, *J*=2.4 Hz), 3.70(4 H, m), 3.06 (4 H, m), 2.25 (3 H, s). Mass Spectrum (ESI) m/e = 432.1 (M + 1).

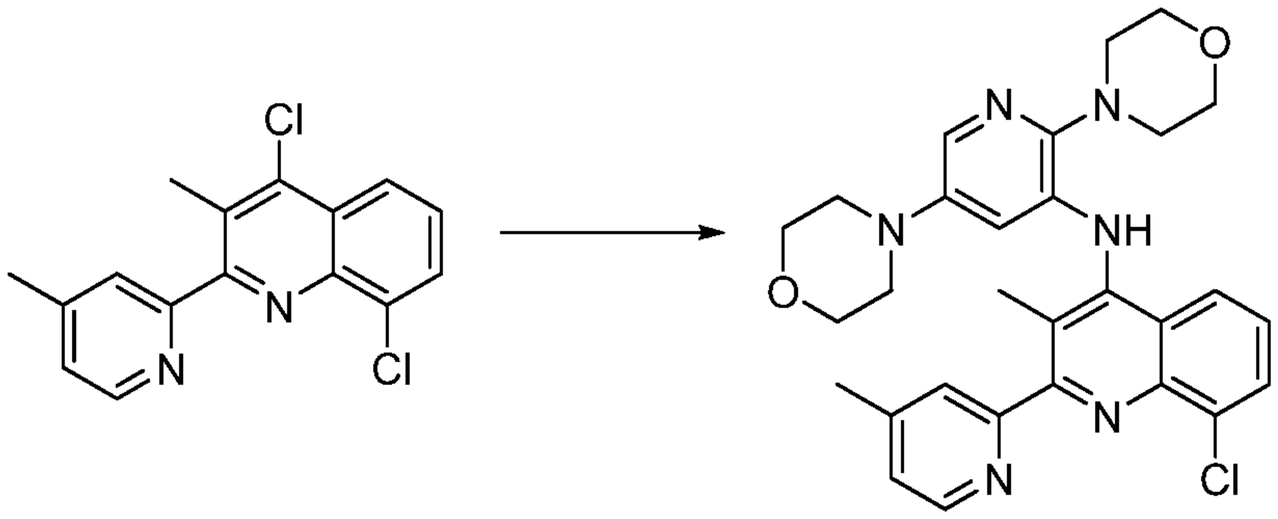
Example 159: Preparation of 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine.

4,8-Dichloro-3-methyl-2-(4-methylpyridin-2-yl)quinoline



The Stille coupled product was prepared according to Procedure E using 2,4,8-trichloro-3-methylquinoline (0.15 g, 0.61 mmol), 4-methyl-2-(tributylstannyl)-pyridine (0.26 g, 0.67 mmol), palladium tetrakistriphenylphosphine (0.070 g, 0.06 mmol) in toluene (1.2 mL) to give 4,8-dichloro-3-methyl-2-(4-methylpyridin-2-yl)quinoline as a light yellow solid. Mass Spectrum (ESI) m/e = 303.0 (M + 1).

8-Chloro-N-(2,5-dimorpholinopyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

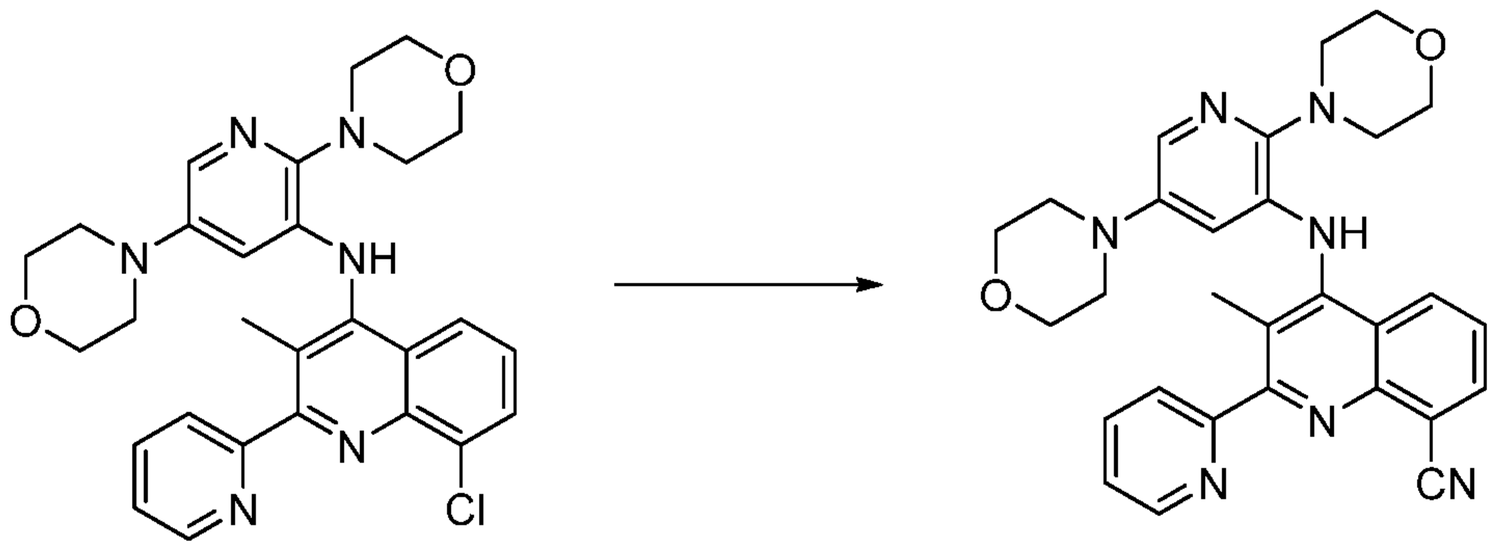


The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), 2,5-dimorpholinopyridin-3-amine (0.105 g, 0.40 mmol), 4,8-dichloro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (0.1 g, 0.33 mmol) and Pd_2dba_3 (0.012 g, 0.013 mmol) and sodium *tert*-butoxide (0.079 g, 0.83 mmol) in toluene (3.3 mL) at 100 °C for 1.6 h. The crude product was purified by column chromatography on silica gel (0 to 100% DCM/MeOH/ammonium hydroxide (90/9/1)). The desired product was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution.) The desired fractions were concd then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution, the solvent was removed under reduced pressure to yield pure product 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)-

quinolin-4-amine. ^{1}H NMR (400 MHz, CD_2Cl_2) δ ppm 8.57 (1 H, d, *J*=4.9 Hz), 7.82 (3 H, m), 7.57 (1 H, d, *J*=2.5 Hz), 7.43 (1 H, dd, *J*=8.4, 7.4 Hz), 7.27 (1 H, d, *J*=4.3 Hz.), 6.89 (1 H, br. s.), 6.22 (1 H, br. s.), 3.88 (4 H, br. s.), 3.68 (4 H, m), 3.20 (4 H, br. s.), 2.90 (4 H, m), 2.51 (3 H, m), 2.39 (3 H, s). Mass Spectrum (ESI) m/e = 531.2 (M + 1).

Example 160: Preparation of 4-(2,5-dimorpholinopyridin-3-ylamino)-3-methyl-2-(pyridin-2-yl)quinoline-8-carbonitrile

4-(2,5-Dimorpholinopyridin-3-ylamino)-3-methyl-2-(pyridin-2-yl)quinoline-8-carbonitrile

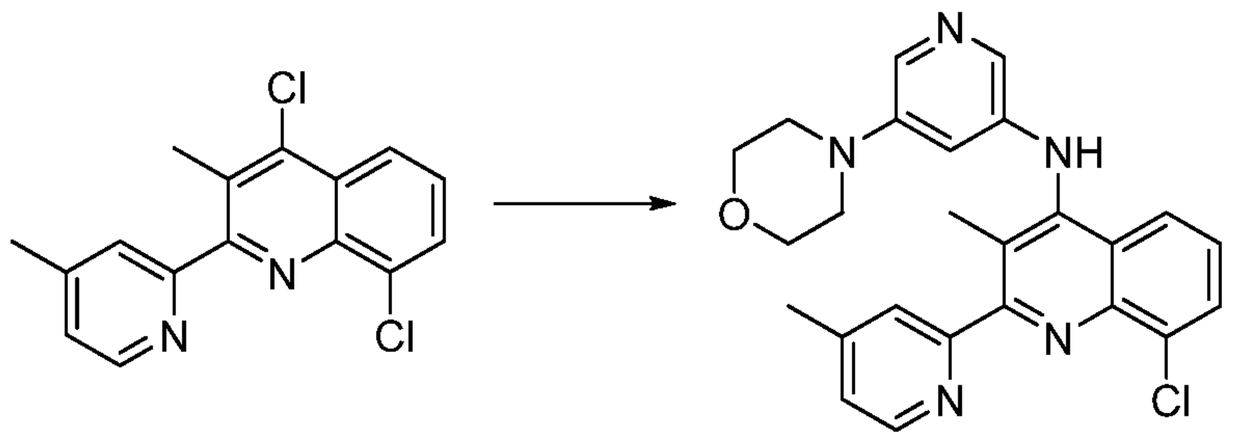


To a stirred solution of 8-chloro-N-(2,5-dimorpholinopyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (0.180 g, 0.35 mmol) in 1-methylpyrrolidin-2-one (3.46 mL) was added palladium bis(trifluoroacetate) (0.017 g, 0.052 mmol), 2-(dicyclohexylphosphino)-2',4',6',-triisopropyl-biphenyl (0.050 g, 0.11 mmol) followed by tri-n-butyltin cyanide (0.109 g, 0.35 mmol). The reaction was heated to 160 °C for 36 h. A further 0.3eq of palladium bis(trifluoroacetate) and 0.6eq of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine was added. The reaction was further heated at 160°C for 3h. After which, the reaction was cooled to 23 °C. The crude product was filtered through a plug of alumina eluting with EtOAc. The organic layer was washed with water, dried over $MgSO_4$ and filtered and evaporated in vacuo. The crude product was purified by column chromatography on alumina (0 to 50% EtOAc/hexane)) to give the desired product 4-(2,5-dimorpholinopyridin-3-ylamino)-3-methyl-2-(pyridin-2-yl)quinoline-8-carbonitrile. ^{1}H NMR (400 MHz, *DMSO-d*$_6$) δ ppm 8.72 (1 H, ddd, *J*=4.8, 1.8, 1.0 Hz), 8.29 (1 H, dd, *J*=7.1, 1.3 Hz), 8.19 (1 H, dd, *J*=8.5, 1.3 Hz), 8.03 - 8.08 (2 H, m), 7.96 (1 H, dt, *J*=7.9, 1.1 Hz), 7.61 - 7.65 (2 H, m), 7.53 (1 H, ddd, *J*=7.6, 4.8, 1.3

Hz), 6.55 (1 H, d, *J*=2.7 Hz), 3.65 (4 H, m), 3.39 (4H, m), 2.95 (4 H, m), 2.88 (4 H, m), 2.19 (3 H, s). Mass Spectrum (ESI) m/e = 508.3 (M + 1).

Example 161: Preparation of 8-chloro-3-methyl-2-(4-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

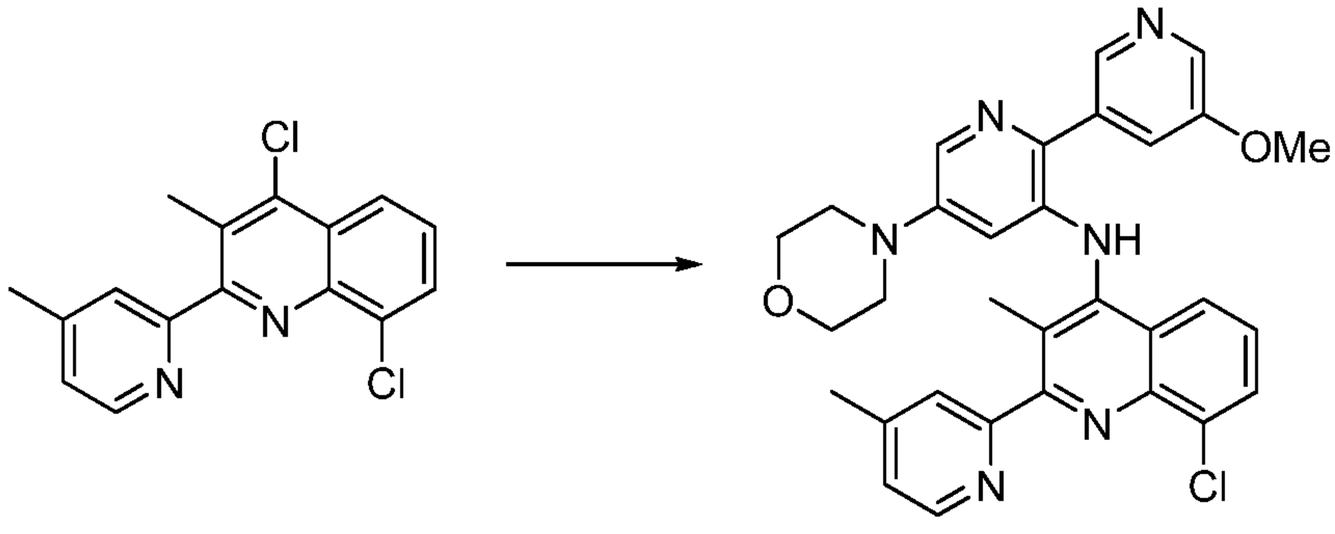
8-Chloro-3-methyl-2-(4-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)-quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using di-cyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.021 g, 0.044 mmol), 5-morpholinopyridin-3-amine (0.060 g, 0.33 mmol), 4,8-dichloro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (0.084 g, 0.28 mmol) and Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.067 g, 0.70 mmol) in toluene (2.8 mL) at 100 °C for 1.6 h. The crude product was purified by column chromatography on alumina (0 to 50% EtOAc in hexanes). The desired product was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution.) The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution, the solvent was removed under reduced pressure to yield pure product 8-chloro-3-methyl-2-(4-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.70 (1 H, s), 8.57 (1 H, d, *J*=4.9 Hz), 8.02 (1 H, dd, *J*=8.6, 1.2 Hz), 7.92 (1 H, dd, *J*=7.5, 1.1 Hz), 7.82 (1 H, d, *J*=2.5 Hz), 7.77 (1 H, s), 7.53 - 7.57 (1 H, m), 7.52 (1 H, m), 7.34 - 7.36 (1 H, m), 6.57 (1 H, t, *J*=2.3 Hz), 3.68 - 3.72 (4 H, m), 3.05 - 3.09 (4 H, m), 2.47 (3 H, s), 2.22 (3 H, s). Mass Spectrum (ESI) m/e = 446.1 (M + 1).

Example 162: Preparation of 8-chloro-N-(5'-methoxy-5-morpholino-2,3'-bi-pyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

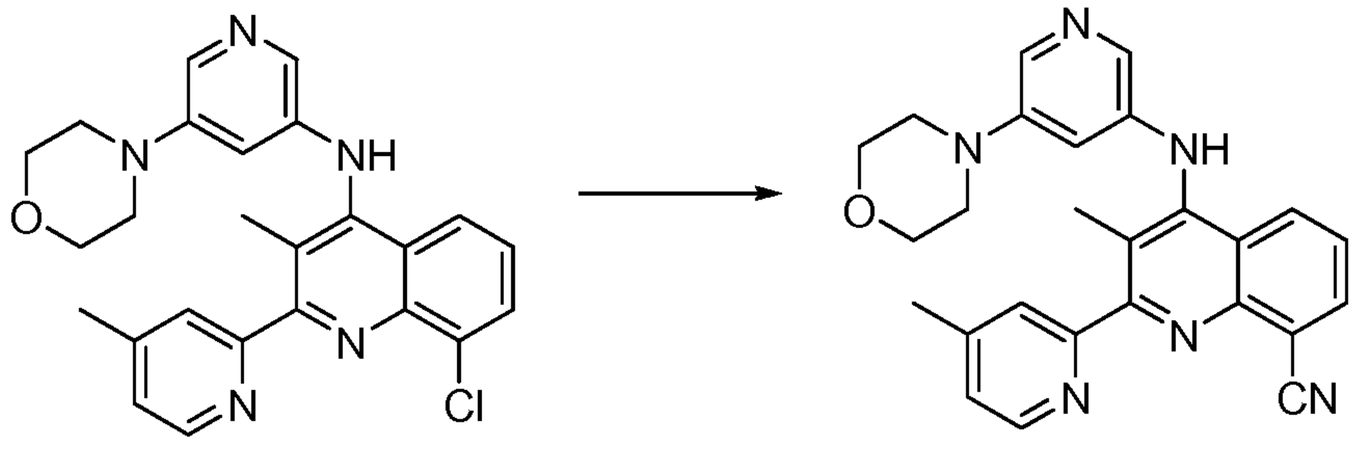
8-Chloro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine



The Buchwald coupled product was prepared according to Procedure H using dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.020 g, 0.042 mmol), 5'-methoxy-5-morpholino-2,3'-bipyridin-3-amine (0.091 g, 0.32 mmol), 4,8-di-chloro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (0.08 g, 0.26 mmol) and Pd_2dba_3 (0.010 g, 0.011 mmol) and sodium *tert*-butoxide (0.063 g, 0.66 mmol) in toluene (2.6 mL) at 100 °C for 48.3 h. The crude product was purified by column chromatography on alumina (0 to 50% EtOAc in hexanes) to give the desired product 8-chloro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, *DMSO-d_6*) δ ppm 8.55 (1 H, d, *J*=4.9 Hz), 8.35 (1 H, s), 8.12 (2 H, dd, *J*=4.6, 2.2 Hz), 7.89 (2 H, dd, *J*=8.0, 2.3 Hz), 7.85 (1 H, s), 7.66 (1 H, s), 7.53 (1 H, t, *J*=7.6 Hz), 7.34 (1 H, m), 7.29 (1 H, dd, *J*=2.7, 1.8 Hz), 5.70 - 5.72 (1 H, m), 3.76 (3 H, s), 3.60 (4 H, t, *J*=4.8 Hz), 3.23 (4 H, m), 2.46 (3 H, s), 2.27 (3 H, s). Mass Spectrum (ESI) m/e = 553.3 (M + 1).

Example 163: Preparation of 3-methyl-2-(4-methylpyridin-2-yl)-4-(5-morpholinopyridin-3-ylamino)quinoline-8-carbonitrile

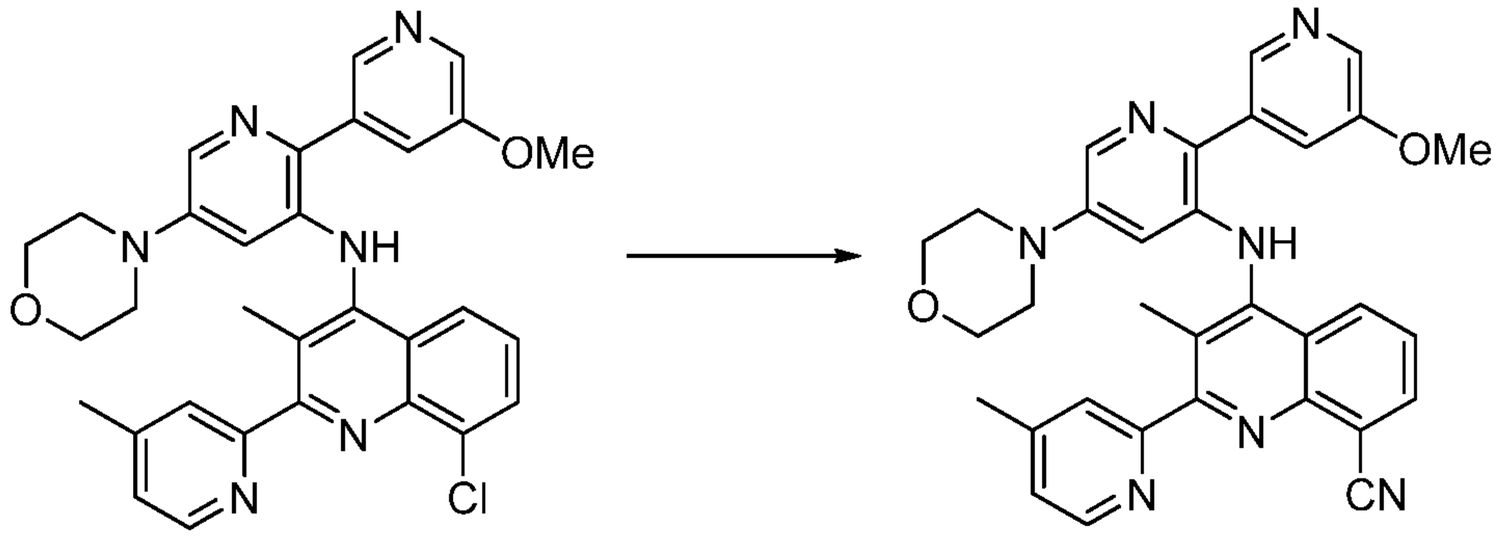
3-Methyl-2-(4-methylpyridin-2-yl)-4-(5-morpholinopyridin-3-ylamino)-quinoline-8-carbonitrile



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (0.025 g, 0.053 mmol), tri-n-butyltin cyanide (0.104 g, 0.33 mmol), 8-chloro-3-methyl-2-(4-methylpyridin-2-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (0.15 g, 0.33 mmol) and Pd_2dba_3 (0.012 g, 0.013 mmol) in toluene (3.30 mL) was added sodium *tert*-butoxide (0.079 g, 0.82 mmol). The reaction mixture was heated to 100 °C for 66 h. After which, the reaction mixture was filtered through a plug of alumina eluting with (EtOAc), the filtrate was cond in vacuo. The crude product was purified by column chromatography on alumina (0 to 50% EtOAc in hexanes) to give the desired product. The desired product was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution, the solvent was removed under reduced pressure to yield pure product 3-methyl-2-(4-methyl-pyridin-2-yl)-4-(5-morpholinopyridin-3-ylamino)quinoline-8-carbonitrile. ^{1}H NMR (400 MHz, CD_2Cl_2) δ ppm 8.59 (1 H, d, *J*=5.5 Hz), 8.06 (2 H, ddd, *J*=14.8, 7.9, 1.4 Hz), 7.86 (1 H, d, *J*=2.5 Hz), 7.78 - 7.83 (1 H, m), 7.67 (1 H, d, *J*=2.3 Hz), 7.48 (1 H, dd, *J*=8.5, 7.1 Hz), 7.27 (1 H, m), 6.60 (1 H, s), 6.43 (1 H, t, *J*=2.3 Hz), 3.75 (4 H, m), 3.05 (4 H, m), 2.51 (3 H, s), 2.36 (3 H, s). Mass Spectrum (ESI) m/e = 437.1 (M + 1).

Example 164: Preparation of 4-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-ylamino)-3-methyl-2-(4-methylpyridin-2-yl)quinoline-8-carbonitrile

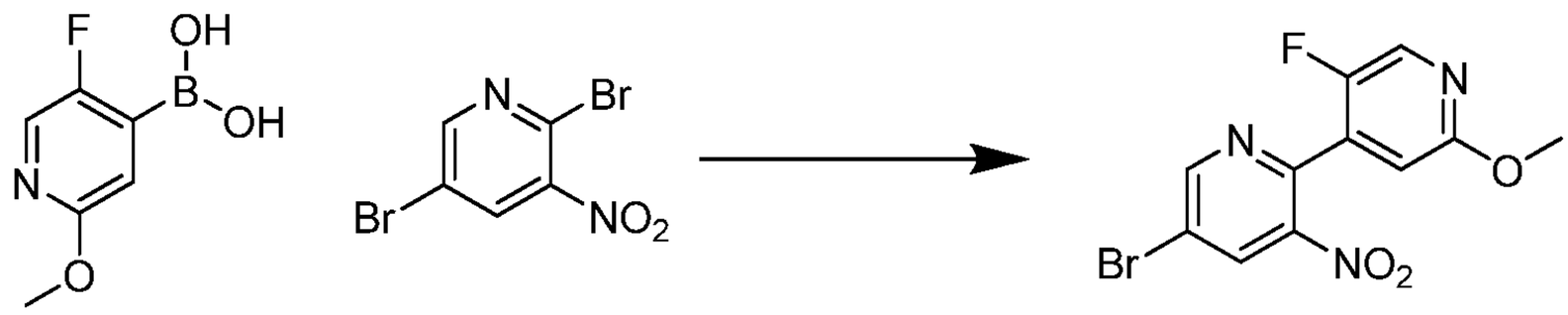
4-(5'-Methoxy-5-morpholino-2,3'-bipyridin-3-ylamino)-3-methyl-2-(4-methylpyridin-2-yl)quinoline-8-carbonitrile



To a stirred solution of dicyclohexyl(2',4',6'-triisopropylbiphenyl-2-yl)phosphine (1.9 mg, 4.05 μmol), tri-n-butyltin cyanide (8.00 mg, 0.025 mmol), 8-chloro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine (0.014 g, 0.025 mmol) in 1-methylpyrrolidin-2-one (2.0 mL) was added Pd_2dba_3 (0.927 mg, 1.01 μmol). The reaction mixture was heated to 100 °C and stirred for 21.5 h. The crude product was filtered through a plug of alumina eluting with EtOAc. The filtrate was cond in vacuo. The crude product was purified by column chromatography on alumina (0 to 50% EtOAc in hexanes) to give the desired product. The desired product was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution, the solvent was removed under reduced pressure to yield pure product 4-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-ylamino)-3-methyl-2-(4-methylpyridin-2-yl)quinoline-8-carbonitrile. ^{1}H NMR (400 MHz, CD_2Cl_2) δ ppm 8.53 (1 H, d, *J*=5.1 Hz), 8.42 (1 H, d, *J*=1.8 Hz), 8.30 (1 H, d, *J*=2.7 Hz), 8.06 - 8.15 (2 H, m), 7.97 (1 H, s), 7.84 (1 H, m), 7.56 (1 H, dd, *J*=8.4, 7.2 Hz), 7.39 (1 H, dd, *J*=2.8, 1.9 Hz), 7.24 (1 H, m), 6.30 (1 H, br. s.), 5.47 (1 H, s), 3.90 (3 H, s), 3.64 (4 H, t, *J*=4.9 Hz), 3.25 (4 H, br. s.), 2.50 (3 H, s), 2.43 (3 H, s). Mass Spectrum (ESI) m/e = 544.2 (M + 1).

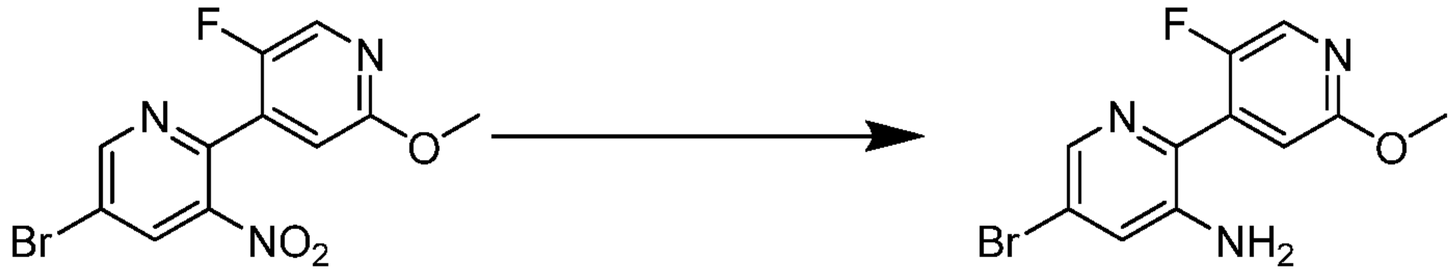
Example 165: Preparation of 5,7-difluoro-N-(5'-fluoro-2'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine.

5-Bromo-5'-fluoro-2'-methoxy-3-nitro-2,4'-bipyridine.



A mixture of 2,5-dibromo-3-nitropyridine, commercially available from Matrix Scientific (0.72 g, 2.55 mmol), 5-fluoro-2-methoxypyridin-4-ylboronic acid, commercially available from Asymchem (0.39 g, 2.34 mmol), dichlorobis-(triphenyl-phosphine)palladium (II) (90 mg, 0.13 mmol), and 1.0M sodium carbonate (3.5 mL, 7.0 mmol) in 1,4-dioxane (10 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt then treated with water. After extracting twice with EtOAc, the organic layer was combined and dried over anhydrous magnesium sulfate. After filtration and concentration, the yellowish brown residue was treated with MeOH and placed on the rotoevaporator (without vac.) in a 45 °C water bath. After 30 min, the solid was filtered and rinsed twice with MeOH to afford a tan solid as 5-bromo-5'-fluoro-2'-methoxy-3-nitro-2,4'-bipyridine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 9.01 (1 H, d, *J*=2.0 Hz), 8.56 (1 H, d, *J*=2.0 Hz), 8.06 (1 H, d, *J*=1.2 Hz), 7.02 (1 H, d, *J*=4.6 Hz), 4.04 (3 H, m).

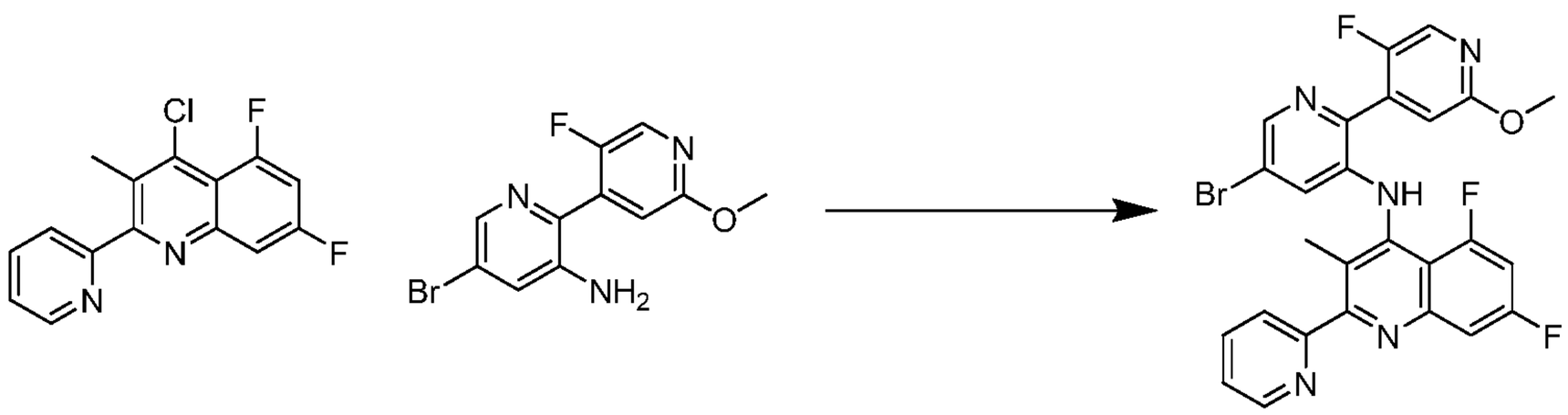
5-Bromo-5'-fluoro-2'-methoxy-2,4'-bipyridin-3-amine.



To a stirred mixture of 5-bromo-5'-fluoro-2'-methoxy-3-nitro-2,4'-bipyridine (0.22 g, 0.67 mmol) in EtOAc (15 mL) was added tin(II) chloride dihydrate (0.76 g, 3.37 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 70 °C. After 19 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate, filtration, and concentration, the residue

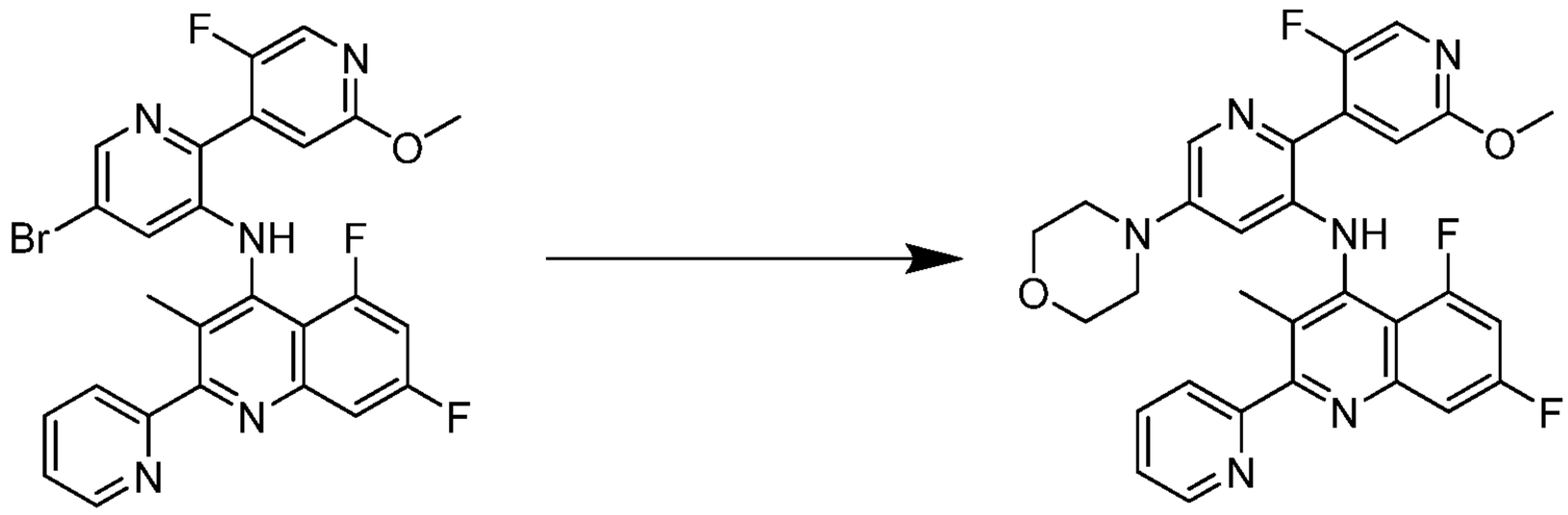
was purified on basic alumina (0-15% EtOAc in hexanes) to afford a residue as 5-bromo-5'-fluoro-2'-methoxy-2,4'-bipyridin-3-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.19 (1 H, d, *J*=2.0 Hz), 8.13 (1 H, d, *J*=1.5 Hz), 7.29 (1 H, d, *J*=2.0 Hz), 6.89 (1 H, d, *J*=4.9 Hz), 3.95 (3 H, s).

N-(5-Bromo-5'-fluoro-2'-methoxy-2,4'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine.



A dry flask containing 5-bromo-5'-fluoro-2'-methoxy-2,4'-bipyridin-3-amine (54.1 mg, 0.18 mmol) in dry DMF (3 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (22.1 mg, 0.55 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (55.7 mg, 0.19 mmol) was added in portions. Upon complete addition, the mixture was warmed to 70 °C. After 18 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted 5 times with DCM:MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-35% EtOAc in hexanes) to afford a yellow residue as N-(5-bromo-5'-fluoro-2'-methoxy-2,4'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine that was used without further purification.

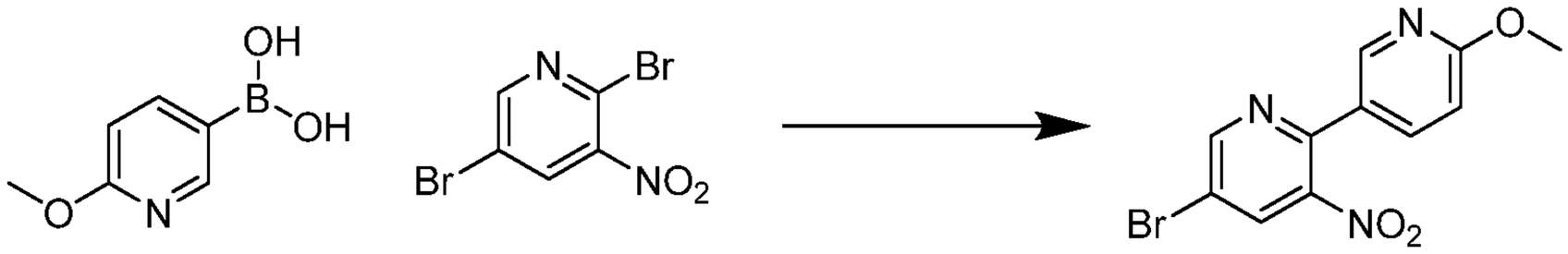
5,7-Difluoro-N-(5'-fluoro-2'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine.



A mixture of N-(5-bromo-5'-fluoro-2'-methoxy-2,4'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (50.2 mg, 0.091 mmol), morpholine (0.03 mL, 0.34 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl (9.1 mg, 0.019 mmol), tris(dibenzylideneacetone)dipalladium (0) (8.5 mg, 9.28 μmol), and sodium tert-butoxide (26.7 mg, 0.28 mmol) in dry Toluene (3 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 21.5 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layer was combined and dried over anhydrous magnesium sulfate. After filtration and concentration, the light orange film was purified with HPLC 10-60% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution. The impure fractions were further purified with SFC chromatography to afford a white solid as 5,7-difluoro-N-(5'-fluoro-2'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.68 (1 H, br. s.), 8.10 (2 H, t, *J*=2.0 Hz), 7.96 (2 H, m), 7.66 (1 H, m.), 7.38 (1 H, m), 7.07 (2 H, m), 6.61 (1 H, m), 3.96 (3 H, s), 3.91 (4 H, m), 3.30 (4 H, m), 2.17 (3 H, s). Mass Spectrum (pos.) m/e: 559.2 (M + 1).

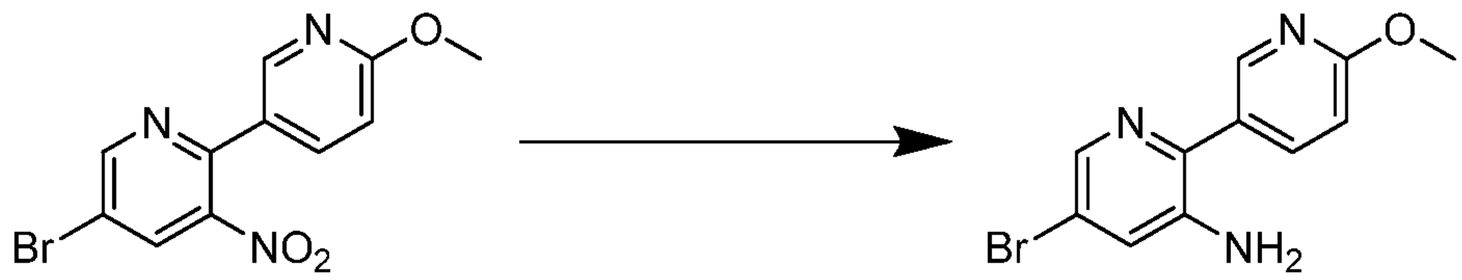
Example 166: Preparation of 5,7-difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

5-Bromo-6'-methoxy-3-nitro-2,3'-bipyridine



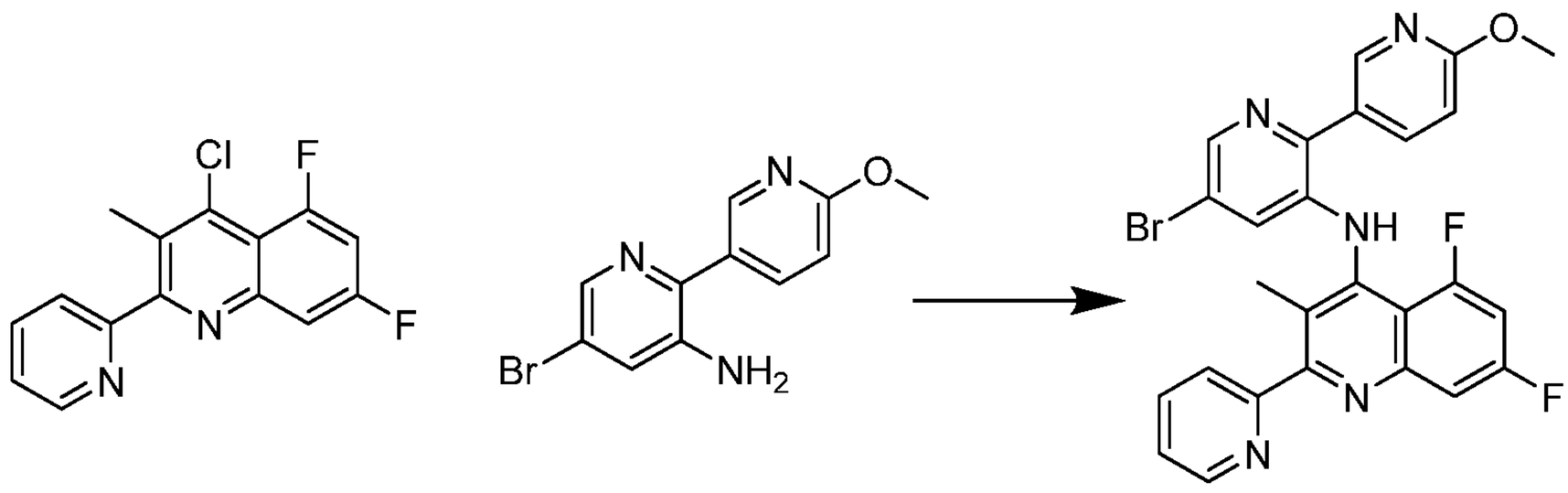
A mixture of 2,5-dibromo-3-nitropyridine (0.53 g, 1.88 mmol), 6-methoxypyr-3-ylboronic acid (0.29 g, 1.9 mmol), ,trans-dichlorobis(triphenylphosphine)palladium (II) (67.4 mg, 0.096 mmol) and 2.0M sodium carbonate (2.9 mL, 5.8 mmol) in 1,4-dioxane (6 mL) and was degassed by nitrogen. The mixture was heated to 90 °C. After 7 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layer was combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on silica gel (0-15% EtOAc in hexanes) to afford a yellow solid as 5-bromo-6'-methoxy-3-nitro-2,3'-bipyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.92 (1 H, d, *J*=2.0 Hz), 8.39 (1 H, dd, *J*=2.5, 0.8 Hz), 8.32 (1 H, d, *J*=2.0 Hz), 7.77 (1 H, dd, *J*=8.8, 2.5 Hz), 6.87 (1 H, m), 4.01 (3 H, s).

5-Bromo-6'-methoxy-2,3'-bipyridin-3-amine



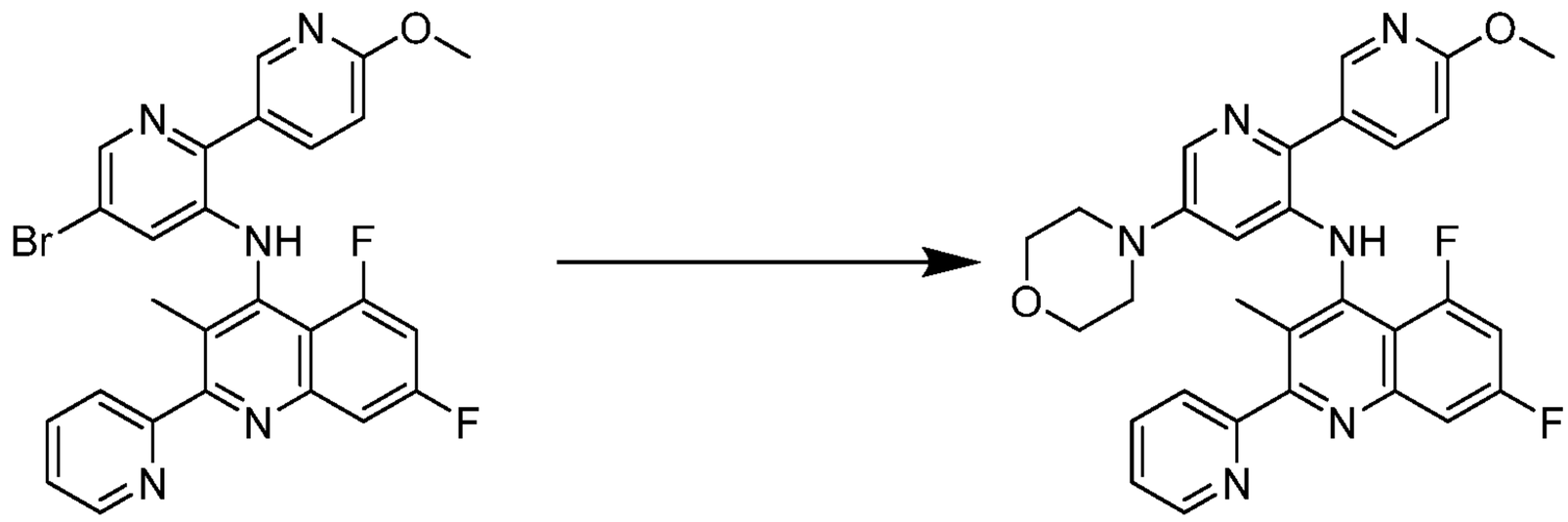
To a stirred mixture of 5-bromo-6'-methoxy-3-nitro-2,3'-bipyridine (0.34 g, 1.10 mmol) in EtOAc (10 mL) was added tin(II) chloride dihydrate (1.26 g, 5.57 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 70 °C. After 19 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate, filtration, and concentration, the residue was identified as mostly 5-bromo-6'-methoxy-2,3'-bipyridin-3-amine. ^{1}H NMR (500 MHz,$CDCl_3$) δ ppm 8.50 (1 H, d, *J*=2.4 Hz), 8.18 (1 H, d, *J*=2.0 Hz), 7.90 (1 H, dd, *J*=8.6, 2.4 Hz), 7.26 (1 H, m), 6.88 (1 H, d, *J*=8.6 Hz), 4.07 (5 H, m).

N-(5-Bromo-6'-methoxy-2,3'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A dry flask containing 5-bromo-6'-methoxy-2,3'-bipyridin-3-amine (226.0 mg, 0.81 mmol) in dry DMF (5 mL) was cooled to 0 °C, then sodium hydride, 60% dispersion in mineral oil (100.7 mg, 2.52 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (353.1 mg, 1.21 mmol) was added in portions. Upon complete addition, the mixture was warmed to 70 °C. After 3 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted 5 times with DCM:MeOH (90:10). The organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-35% EtOAc in hexanes) to afford a yellow residue as mostly N-(5-bromo-6'-methoxy-2,3'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine that was used without further purification.

5,7-Difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine.

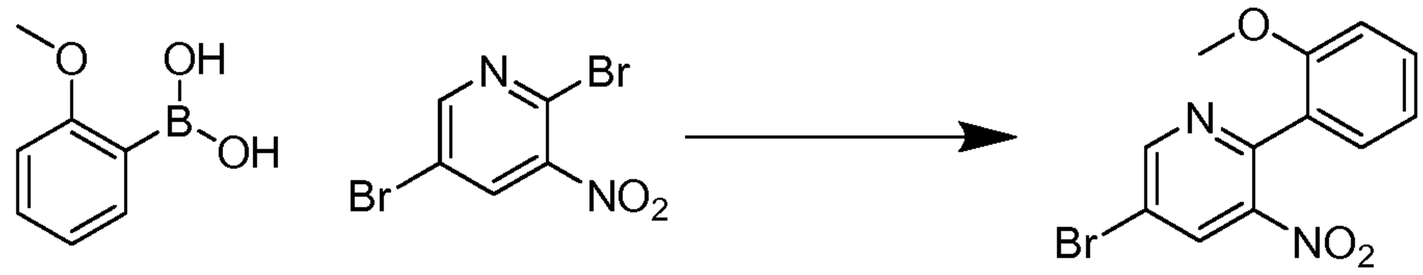


A mixture of N-(5-bromo-6'-methoxy-2,3'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (142.1 mg, 0.27 mmol), 2-dicyclohexylphosph-

ino-2,4,6,-triisopropylbiphenyl, (X-Phos) (25.8 mg, 0.054 mmol), tris(dibenzyl-ideneacetone)dipalladium (0) (25.1 mg, 0.027 mmol), morpholine (0.05 mL, 0.57 mmol), and sodium tert-butoxide (74.9 mg, 0.78 mmol) in dry toluene (5 mL) was degassed by nitrogen. The mixture was heated to 100 °C. After 23 h, the reaction was cooled to rt then treated with water. After extracting twice with EtOAc, the organic layer was combined and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (5-20% EtOAc in hexanes) to afford an impure orange residue that was further purified with SFC chromatography to afford a yellow solid as 5,7-difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.74 (2 H, m), 8.10 (2 H, m), 7.95 (2 H, m), 7.61 (1 H, d, *J*=9.6 Hz), 7.39 (1 H, ddd, *J*=6.7, 4.8, 2.0 Hz), 7.01 (3 H, m), 6.53 (1 H, d, *J*=2.3 Hz), 4.07 (3 H, m), 3.91 (4 H, m), 3.24 (4 H, m), 2.23 (3 H, s). Mass Spectrum (pos.) m/e: 541.2 (M + 1).

Example 167: Preparation of 5,7-Difluoro-N-(2-(2-methoxyphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

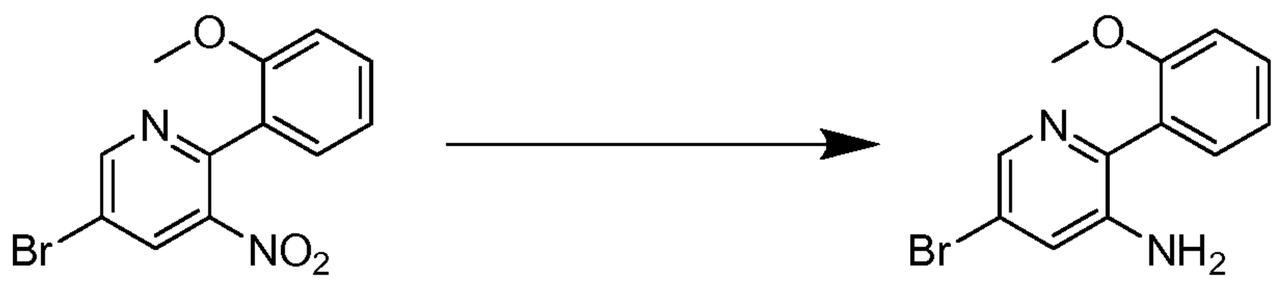
5-Bromo-2-(2-methoxyphenyl)-3-nitropyridine



A mixture of 2,5-dibromo-3-nitropyridine (0.533 g, 1.89 mmol), 2-methoxy-phenylboronic acid (0.29 g, 1.91 mmol), trans-dichlorobis(triphenylphosphine)-palladium (II) (68.9 mg, 0.098 mmol), and 2.0M sodium carbonate (2.9 mL, 5.8 mmol) in 1,4-dioxane (6 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 7 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layer was combined and dried over anhydrous magnesium sulfate. After filtration and concentration the residue was purified on silica gel (0-15% EtOAc in hexanes) to afford a yellow solid as 5-bromo-2-(2-methoxyphenyl)-3-nitropyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.93 (1 H, d, *J*=2.2 Hz), 8.37 (1 H, d, *J*=2.0 Hz), 7.66 (1 H, dd, *J*=7.6, 1.8

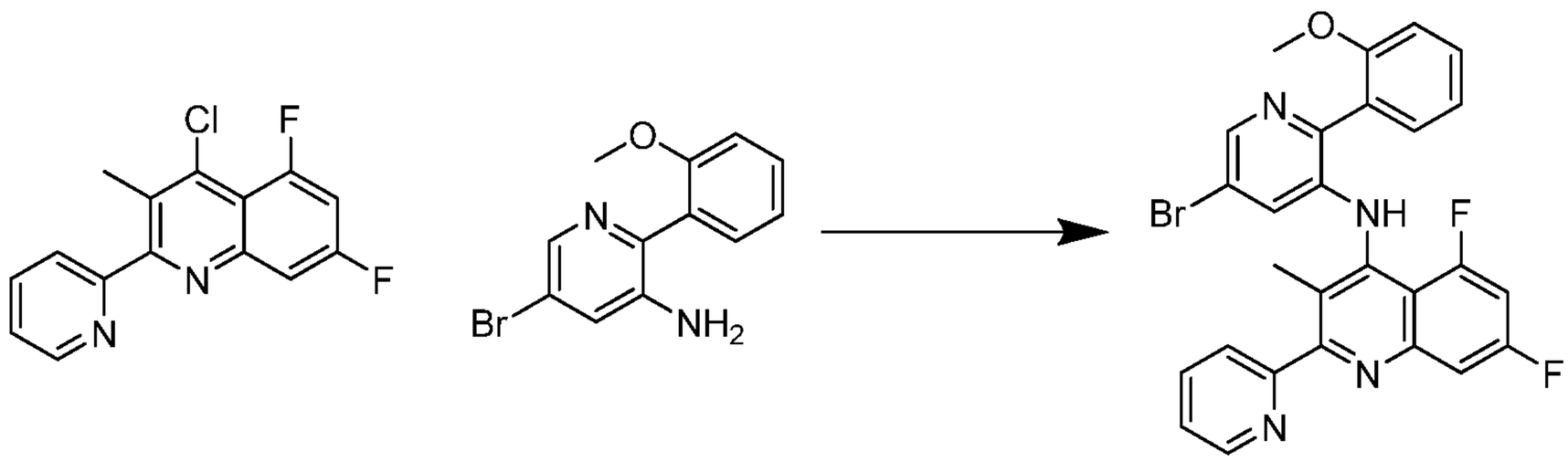
Hz), 7.51 (1 H, m), 7.16 (1 H, td, *J*=7.5, 1.0 Hz), 6.92 (1 H, dd, *J*=8.3, 0.9 Hz), 3.72 (3 H, s).

5-Bromo-2-(2-methoxyphenyl)pyridin-3-amine



To a stirred mixture of 5-bromo-2-(2-methoxyphenyl)-3-nitropyridine (0.2618 g, 0.85 mmol) in EtOAc (10.0 mL) was added tin(II) chloride dihydrate (0.9667 g, 4.28 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 70 °C. After 19 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate, filtration, and concentration, the residue was identified as 5-bromo-2-(2-methoxyphenyl)pyridin-3-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.19 (1 H, d, *J*=2.0 Hz), 7.46 (2 H, m), 7.24 (1 H, d, *J*=1.2 Hz), 7.14 (1 H, m), 7.03 (1 H, d, *J*=8.3 Hz), 3.84 (3 H, s).

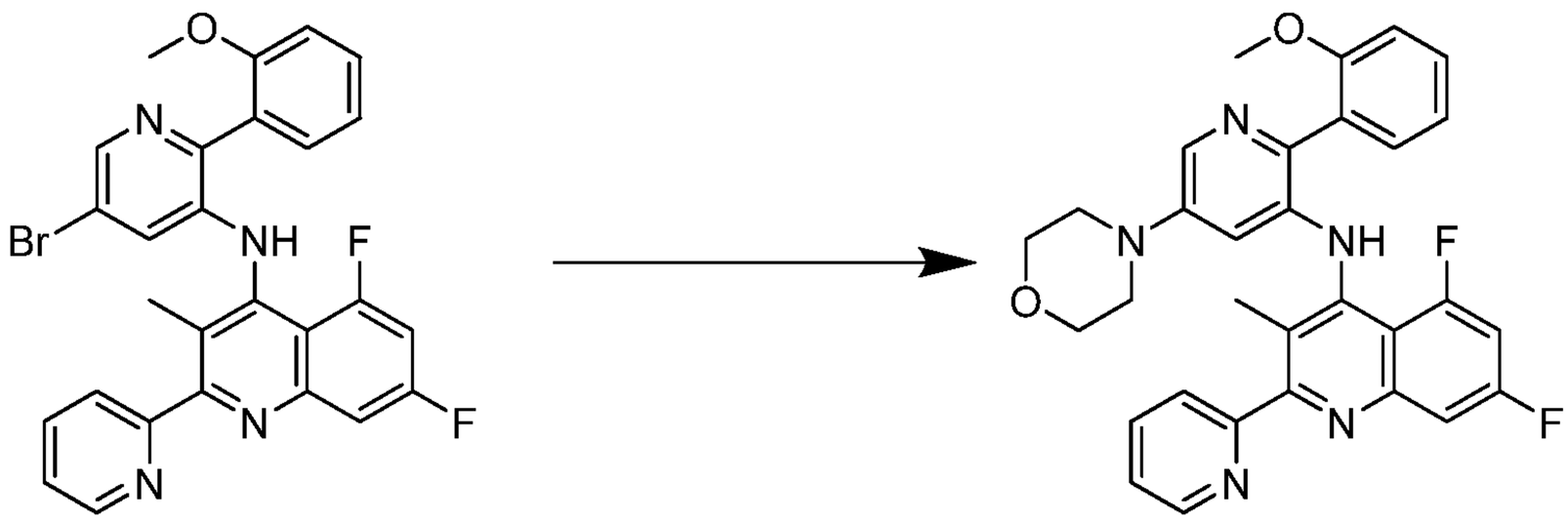
N-(5-bromo-2-(2-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A dry flask containing 5-bromo-2-(2-methoxyphenyl)pyridin-3-amine (194.5 mg, 0.7 mmol) in dry DMF (5 mL) was cooled to 0 °C, then sodium hydride, 60 % dispersion in mineral oil (90.8 mg, 2.27 mmol) was added carefully in portions. The mixture was stirred at 0 °C for 15 min, then 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (308.7 mg, 1.06 mmol) was added in portions. Upon complete addition, the mixture was warmed to 70 °C. After 3 h, the reaction was cooled to rt then was carefully treated with 10% sodium carbonate solution. The black mixture was subsequently extracted 5 times with DCM:MeOH (90:10). The

organic extraction was then washed one time with brine and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-35% EtOAc in hexanes) to afford a yellow residue as mostly N-(5-bromo-2-(2-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine that was used without further purification.

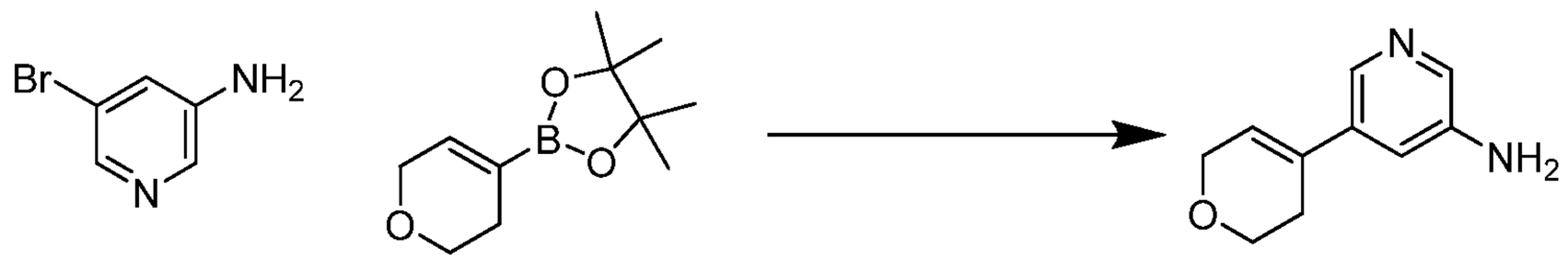
5,7-Difluoro-N-(2-(2-methoxyphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A mixture of N-(5-bromo-2-(2-methoxyphenyl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (84.1 mg, 0.158 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (16.6 mg, 0.035 mmol), tris(dibenzylideneacetone)dipalladium (0) (15.4 mg, 0.017 mmol), morpholine (0.03 mL, 0.345 mmol), and sodium tert-butoxide (47.8 mg, 0.5 mmol) in dry toluene (5 mL) was degassed by nitrogen. The mixture was heated to 100 °C. After 23 h, the reaction was cooled to rt, then treated with water. After extracting twice with EtOAc, the organic layer was combined and dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (5-20% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with SFC chromatography to afford 5,7-difluoro-N-(2-(2-methoxyphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.67 (1 H, ddd, *J*=4.9, 1.8, 1.0 Hz), 8.10 (1 H, d, *J*=2.5 Hz), 7.92 (1 H, m), 7.75 (1 H, d, *J*=7.8 Hz), 7.57 (1 H, ddd, *J*=9.7, 2.5, 1.3 Hz), 7.49 (1 H, dd, *J*=7.4, 1.8 Hz), 7.46 (1 H, m), 7.34 (1 H, ddd, *J*=7.6, 4.8, 1.3 Hz), 7.13 (1 H, td, *J*=7.4, 1.0 Hz), 7.08 (1 H, m), 6.96 (1 H, ddd, *J*=13.4, 8.7, 2.3 Hz), 6.65 (1 H, m), 3.95 (3 H, s), 3.90 (4 H, m), 3.29 (4 H, m), 1.94 (3 H, br. s.) Mass Spectrum (pos.) m/e: 540.3 (M + 1).

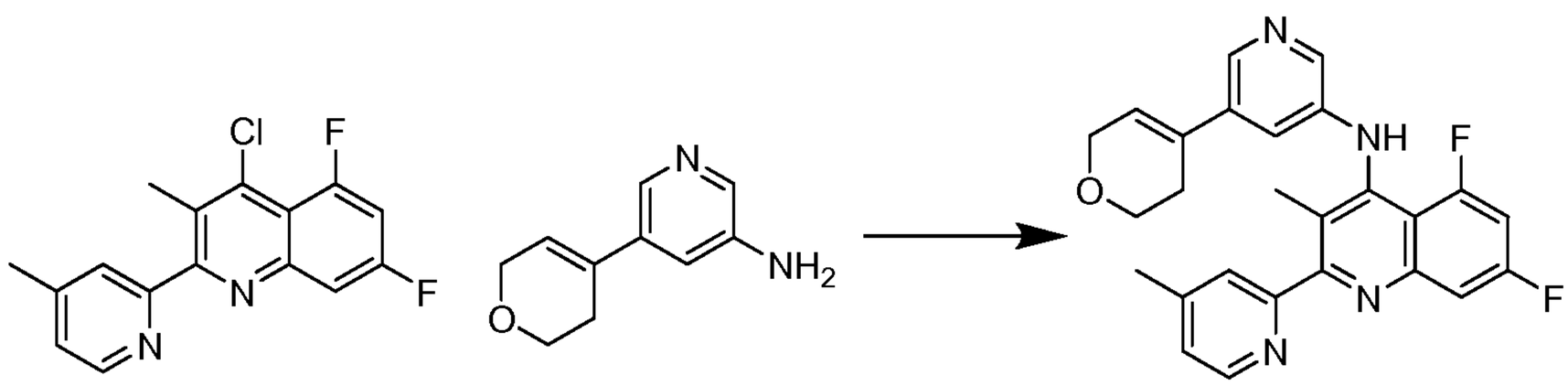
Example 168: Preparation of N-(5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

5-(3,6-Dihydro-2H-pyran-4-yl)pyridin-3-amine



A stirred mixture of 3-amino-5-bromopyridine (0.25 g, 1.4 mmol), 2-(3,6-dihydro-2H-pyran-4-yl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (0.33 g, 1.6 mmol), tetrakis(triphenylphosphine)palladium (83.3 mg, 0.072 mmol), and 2.0M sodium carbonate (3.6 mL, 7.2 mmol) in toluene (3.0 mL) and EtOH (1.0 mL) was heated to 70 °C. After 19 h, the reaction was cooled to rt then diluted with water. After extraction with EtOAc, the organic extraction was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-35 % EtOAc in hexanes) to afford a white solid as 5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.05 (1 H, d, *J*=2.0 Hz), 7.96 (1 H, d, *J*=2.7 Hz), 6.95 (1 H, m), 6.10 (1 H, tt, *J*=2.9, 1.5 Hz), 4.28 (2 H, q, *J*=2.9 Hz), 3.90 (2 H, t, *J*=5.5 Hz), 3.81 (1 H, br. s.), 2.48 (2 H, m). Mass Spectrum (pos.) m/e: 177.1 (M + 1).

N-(5-(3,6-Dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

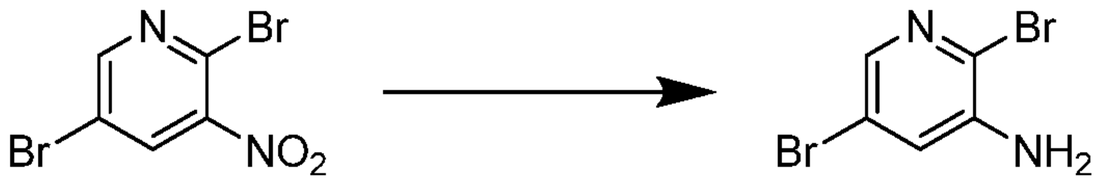


A mixture of 5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine (38.8 mg, 0.22 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (52.8 mg, 0.17 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (14.4 mg, 0.03 mmol), tris(dibenzylideneacetone)dipalladium (0) (7.2 mg, 7.9 μmol), and sodium tert-butoxide (45.1 mg, 0.47 mmol) in dry toluene (1.5 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and

monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-30% EtOAc in hexanes) to afford an orange film as N-(5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.63 (1 H, m), 8.28 (1 H, d, *J*=2.0 Hz), 8.17 (1 H, d, *J*=2.5 Hz), 7.66 (2 H, m), 7.20 (1 H, ddd, *J*=5.0, 1.7, 0.8 Hz), 7.14 (1 H, d, *J*=11.9 Hz), 7.10 (2 H, m), 6.20 (1 H, tt, *J*=3.0, 1.5 Hz), 4.32 (2 H, q, *J*=2.7 Hz), 3.93 (2 H, t, *J*=5.4 Hz), 2.55 (5 H, m), 2.14 (3 H, s). Mass Spectrum (pos.) m/e: 445.1 (M + 1).

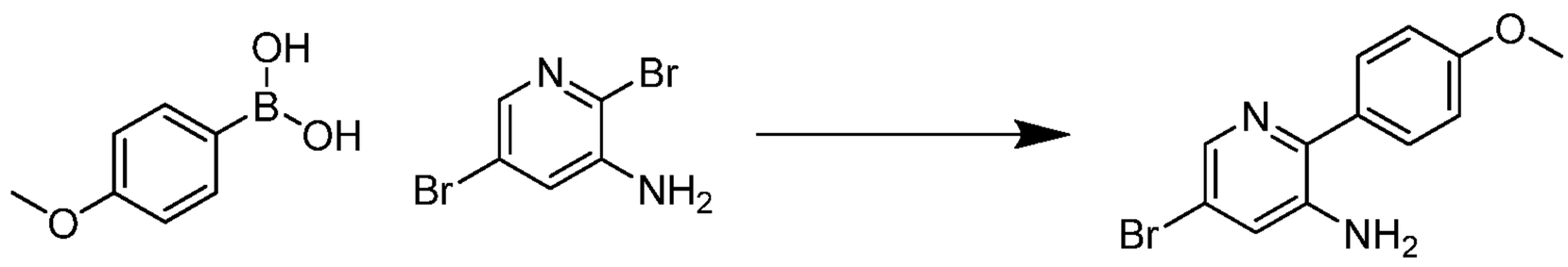
Example 169: Preparation of 5,7-difluoro-N-(2-(4-methoxyphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

2,5-Dibromopyridin-3-amine



To a stirred mixture of 2,5-dibromo-3-nitropyridine (0.99 g, 3.5 mmol) in EtOAc (30 mL) was added tin(II) chloride dihydrate (4.0 g, 17.8 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 90 °C. After 2 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was identified as 2,5-dibromopyridin-3-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 7.65 (1 H, d, *J*=2.0 Hz), 7.27 (1 H, d, *J*=2.3 Hz), 5.82 (1 H, s).

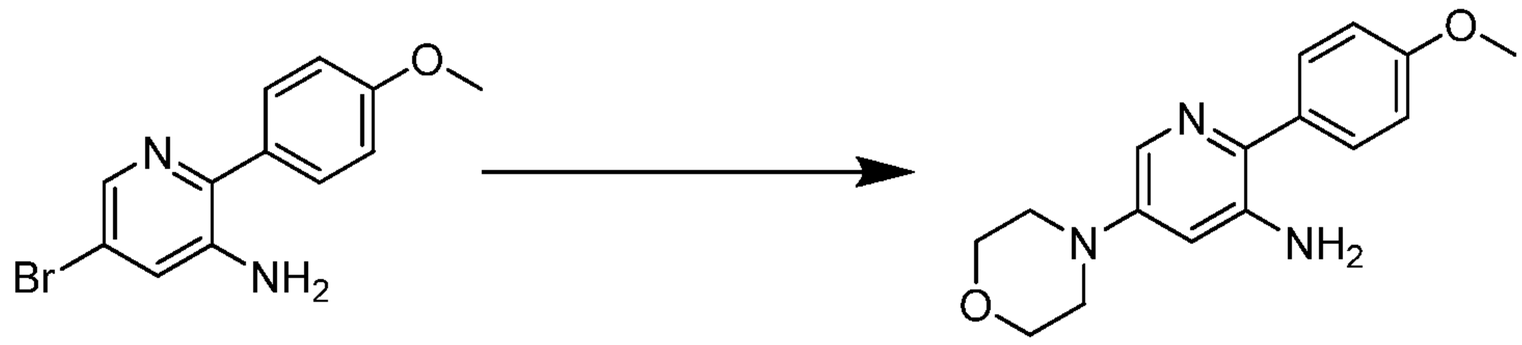
5-Bromo-2-(4-methoxyphenyl)pyridin-3-amine



A stirred mixture of 2,5-dibromopyridin-3-amine (860 mg, 3.41 mmol), 4-methoxyphenylboronic acid (519 mg, 3.41 mmol), trans-dichlorobis(triphenylphosphine)palladium (II) (120.5 mg, 0.17 mmol), and 2.0M sodium carbonate (5.1 mL,

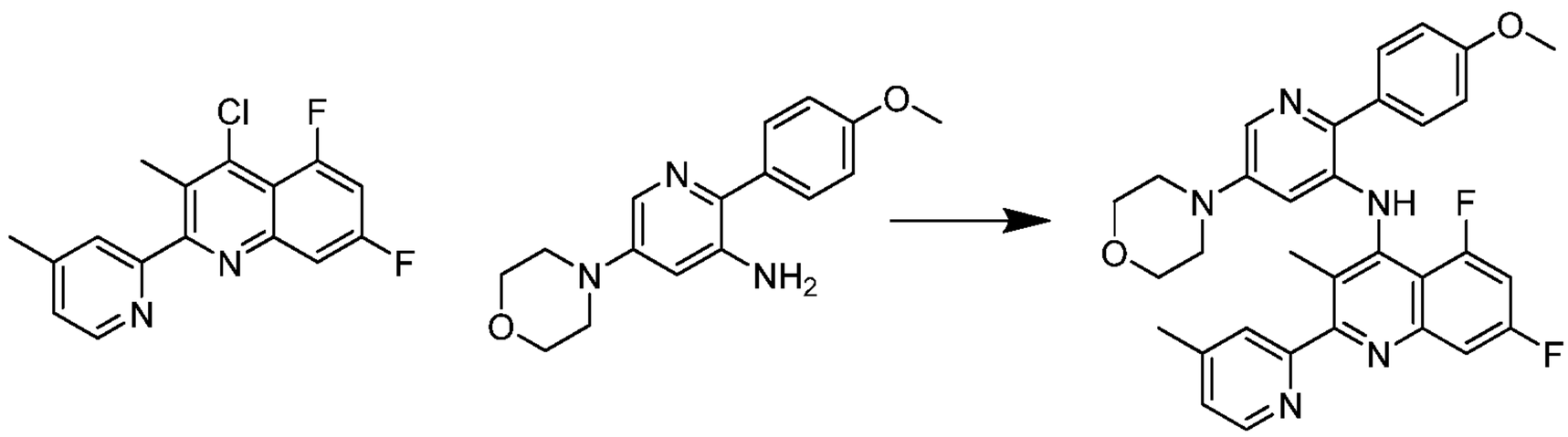
10.2 mmol) in 1,4-dioxane (15 mL) was heated to 90 °C. After 19 h, the reaction was cooled to rt then diluted with water. After extraction with EtOAc, the organic extraction was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on silica gel (0-20 % EtOAc in hexanes) to afford a white solid as 5-bromo-2-(4-methoxyphenyl)pyridin-3-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.15 (1 H, d, *J*=2.0 Hz), 7.65 (2 H, m), 7.20 (1 H, d, *J*=2.0 Hz), 7.06 (2 H, m), 4.11 (5 H, m).

2-(4-Methoxyphenyl)-5-morpholinopyridin-3-amine



A mixture of 5-bromo-2-(4-methoxyphenyl)pyridin-3-amine (424.5 mg, 1.52 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (58.8 mg , 0.12 mmol), tris(dibenzylideneacetone)dipalladium (0) (56.1 mg, 0.061 mmol), and morpholine (0.66 mL, 7.58 mmol) in dry THF (3.2 mL) was degassed by nitrogen. To this mixture was added lithium bis(trimethylsilyl)amide, 1.0M in THF (8.4 mL, 8.40 mmol) dropwise, and the resulting reaction was heated to 60 °C. After 2.5 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic layers were dried over anhydrous magnesium sulfate. After fitration and concentration, the residue was purified on silica gel (0-100% DCM in EtOAc) to yield 2-(4-methoxyphenyl)-5-morpholinopyridin-3-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.84 (1 H, d, *J*=2.5 Hz), 7.57 (2 H, m), 6.98 (2 H, m), 6.53 (1 H, d, *J*=2.5 Hz), 3.92 (9 H, m), 3.22 (4 H, m). Mass Spectrum (pos.) m/e: 286.1 (M + 1).

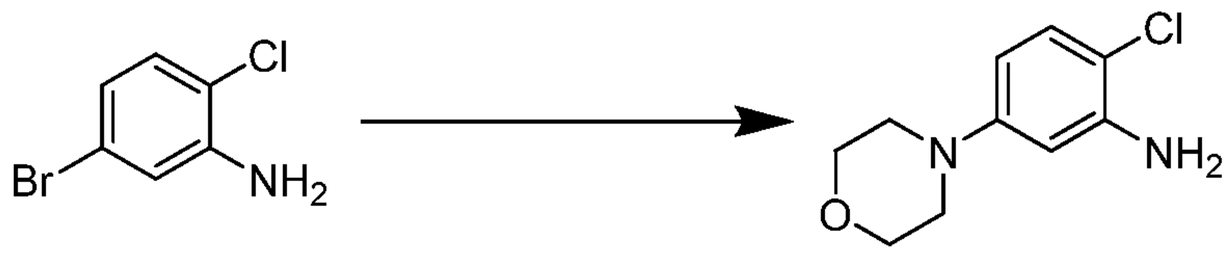
5,7-Difluoro-N-(2-(4-methoxyphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine



A mixture of 2-(4-methoxyphenyl)-5-morpholinopyridin-3-amine (60.3mg, 0.21 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (52.0 mg, 0.17 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (14.7 mg, 0.031 mmol), tris(dibenzylideneacetone)dipalladium (0) (6.8 mg, 7.43 μmol), and sodium tert-butoxide (42.9 mg, 0.45 mmol) in dry toluene (1.5 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (10-40% EtOAc in hexanes) to afford a >80% pure light yellow film that was triturated with isopropanol to afford a light yellow solid as 5,7-difluoro-N-(2-(4-methoxyphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)-quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.54 (1 H, d, *J*=5.1 Hz), 8.00 (1 H, d, *J*=2.3 Hz), 7.81 (4 H, m), 7.61 (1 H, d, *J*=9.6 Hz), 7.20 (1 H, d, *J*=4.7 Hz), 7.10 (4 H, m), 6.53 (1 H, d, *J*=2.3 Hz), 3.99 (7 H, m), 3.26 (4 H, m), 2.48 (3 H, s), 2.21 (3 H, s). Mass Spectrum (pos.) m/e: 554.2 (M + 1).

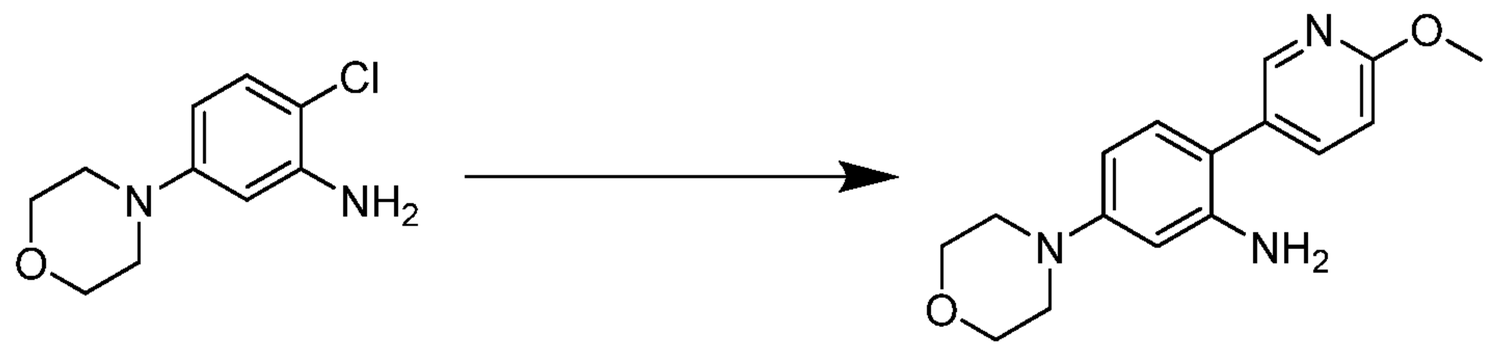
Example 170: Preparation 5,7-difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

2-Chloro-5-morpholinoaniline



A mixture of 5-bromo-2-chloroaniline (1.09 g, 5.29 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (202 mg, 0.42 mmol), tris(dibenzylideneacetone)dipalladium (0) (198 mg, 0.22 mmol), and morpholine (2.3 mL, 26.4 mmol) in dry THF (12 mL) was degassed by nitrogen. To this mixture was added lithium bis(trimethylsilyl)amide, 1.0M in THF (25.0 mL, 25.0 mmol) dropwise, and the resulting reaction was heated to 60 °C. After 2.5 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic layers were dried over anhydrous magnesium sulfate. After fitration and concentration, the residue was purified on silica gel (0-45% EtOAc in hexanes) to yield 2-chloro-5-morpholinoaniline. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.12 (1 H, d, *J*=8.6 Hz), 6.42 (2 H, m), 4.00 (2 H, br. s.), 3.93 (4 H, m), 3.22 (4 H, m).

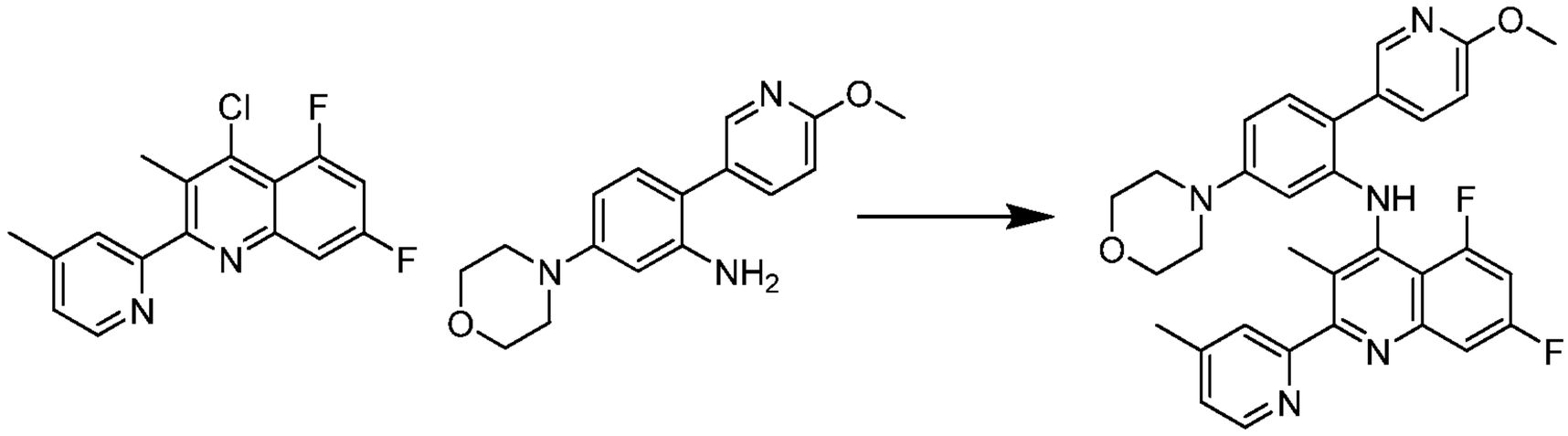
2-(6-Methoxypyridin-3-yl)-5-morpholinoaniline



A stirred mixture of 2-chloro-5-morpholinoaniline (608 mg, 2.86 mmol), grounded 2-dicyclohexylphosphino-2,6-dimethoxybiphenyl, (S-Phos) (236 mg, 0.57 mmol), palladium (II) acetate (64.7 mg, 0.29 mmol), 6-methoxypyridin-3-ylboronic acid (876 mg, 5.72 mmol), and potassium phosphate tribasic (1.82 g, 8.59 mmol) in DMF (7.0 mL) and water (0.3 mL) was purged 3 times with argon and placed under vacuum 3 times. The reaction mixture was carefully heated to 90 °C. After 21 h, the reaction was cooled to rt, then diluted with water and extracted 3 times with EtOAc. The organic extractions were combined and washed twice with brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was purified over basic alumina (0-20% EtOAc in hexanes) to afford a tan solid as 2-(6-methoxypyridin-3-yl)-5-morpholinoaniline. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 8.12 (1 H, d, *J*=1.8 Hz), 7.69 (1 H, dd, *J*=8.6, 2.5 Hz), 6.92 (2 H, m), 6.34

(1 H, d, *J*=2.3 Hz), 6.28 (1 H, dd, *J*=8.4, 2.5 Hz), 4.68 (2 H, s), 3.87 (3 H, s), 3.78 (4 H, m), 3.12 (4 H, m). Mass Spectrum (pos.) m/e: 286.1 (M + 1).

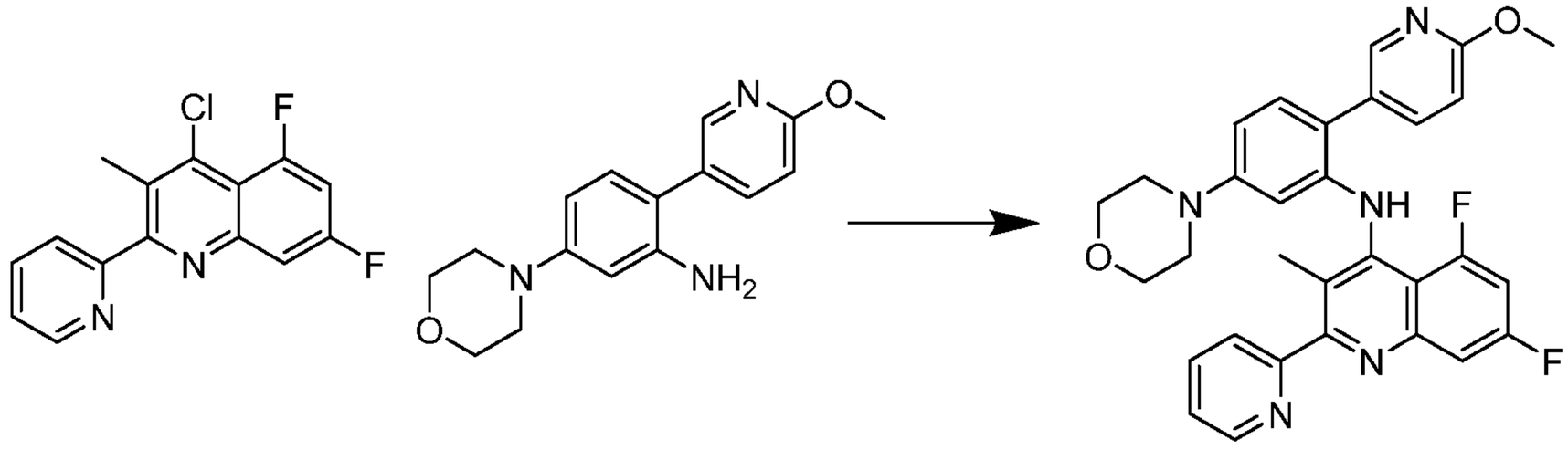
5,7-Difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine



A mixture of 2-(6-methoxypyridin-3-yl)-5-morpholinoaniline (61.1 mg, 0.21 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (53.9 mg, 0.18 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (17.2 mg, 0.036 mmol), tris(dibenzylideneacetone)dipalladium (0) (7.1 mg, 7.75 µmol), and sodium tert-butoxide (44.4 mg, 0.46 mmol) in dry toluene (1.5 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 20 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (10-30% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield an orange solid as 5,7-difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 8.64 (1 H, d, *J*=5.1 Hz), 7.99 (1 H, d, *J*=2.2 Hz), 7.65 (1 H, m), 7.58 (4 H, m), 7.14 (1 H, d, *J*=8.4 Hz), 6.80 (1 H, d, *J*=7.8 Hz), 6.62 (2 H, d, *J*=8.6 Hz), 3.84 (7 H, m), 3.18 (4 H, m), 2.48 (3 H, s), 2.06 (3 H, s). Mass Spectrum (pos.) m/e: 554.2 (M + 1).

Example 171: Preparation 5,7-difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

5,7-Difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

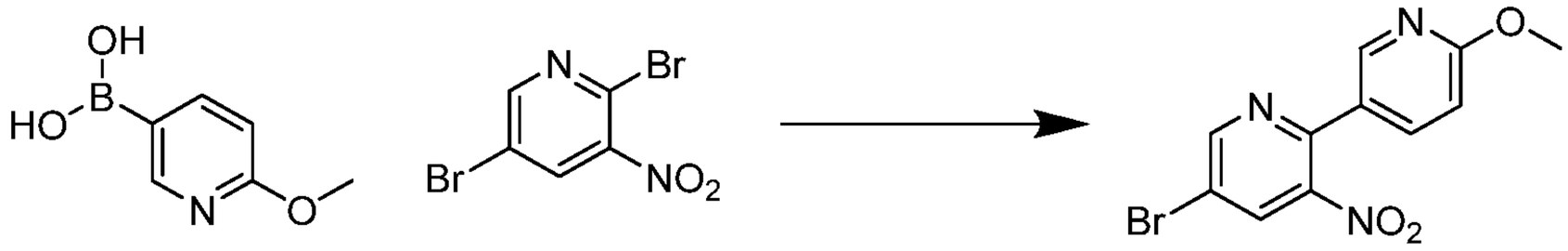


A mixture of 2-(6-methoxypyridin-3-yl)-5-morpholinoaniline (60.7 mg, 0.21 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (50.9 mg, 0.17 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (13.9 mg, 0.029 mmol), tris(dibenzylideneacetone)dipalladium (0) (6.5 mg, 7.10 μmol), and sodium tert-butoxide (43.3mg, 0.45 mmol) in dry toluene (1.5 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 21 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (10-30% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow solid as 5,7-difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, DMSO-d_6) δ ppm 8.68 (1 H, ddd, *J*=4.8, 1.7, 1.0 Hz), 8.13 (1 H, m), 7.99 (1 H, td, *J*=7.7, 1.7 Hz), 7.78 (1 H, dt, *J*=7.8, 1.0 Hz), 7.69 (2 H, m), 7.55 (2 H, m), 7.43 (1 H, m), 7.06 (1 H, d, *J*=8.4 Hz), 6.69 (1 H, dd, *J*=8.4, 0.6 Hz), 6.66 (1 H, m), 6.26 (1 H, d, *J*=2.3 Hz), 3.80 (3

H, s), 3.72 (4 H, m), 3.05 (4 H, m), 2.09 (3 H, s). Mass Spectrum (pos.) m/e: 540.3 (M+1).

Example 172: Preparation of 5,7-difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

5-Bromo-6'-methoxy-3-nitro-2,3'-bipyridine



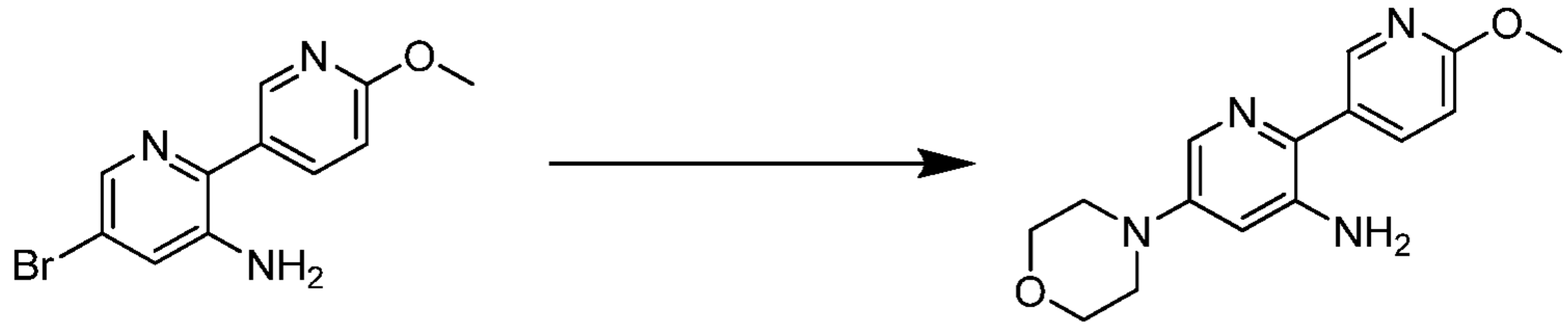
A stirred mixture of 2,5-dibromo-3-nitropyridine (1.57 g, 5.57 mmol), 6-methoxy-pyridin-3-ylboronic acid (1.03 g, 6.73 mmol), trans-dichlorobis(triphenylphosphine)palladium (II) (0.2 g, 0.28 mmol), and 2.0M sodium carbonate (8.4 mL, 16.8 mmol) in 1,4-dioxane (27 mL) was heated to 90 °C. After 19 h, the reaction was cooled to rt then diluted with water. After extraction with EtOAc, the organic extraction was dried over anhydrous sodium sulfate. After filtration and concentration, the residue was purified on silica gel (0-20 % EtOAc in hexanes) to afford a light yellow solid as 5-bromo-6'-methoxy-3-nitro-2,3'-bipyridine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.92 (1 H, d, *J*=2.2 Hz), 8.40 (1 H, dd, *J*=2.5, 0.6 Hz), 8.32 (1 H, d, *J*=2.2 Hz), 7.78 (1 H, dd, *J*=8.6, 2.5 Hz), 6.85 (1 H, dd, *J*=8.7, 0.7 Hz), 4.02 (3 H, s).

5-Bromo-6'-methoxy-2,3'-bipyridin-3-amine

To a stirred mixture of 5-bromo-6'-methoxy-3-nitro-2,3'-bipyridine (776.9 mg, 2.50 mmol) in EtOAc (25 mL) was added tin(II) chloride dihydrate (2.83 g, 12.56 mmol) in portions. Upon complete addition of the reducing agent, the mixture was carefully heated to 90 °C. After 2 h, the reaction was cooled to rt and diluted with EtOAc, then washed with 1M NaOH, water, and brine. After drying over anhydrous sodium sulfate, filtration, and concentration, the light tan solid was identified as 5-bromo-6'-methoxy-2,3'-bipyridin-3-amine. ^{1}H NMR (500 MHz,

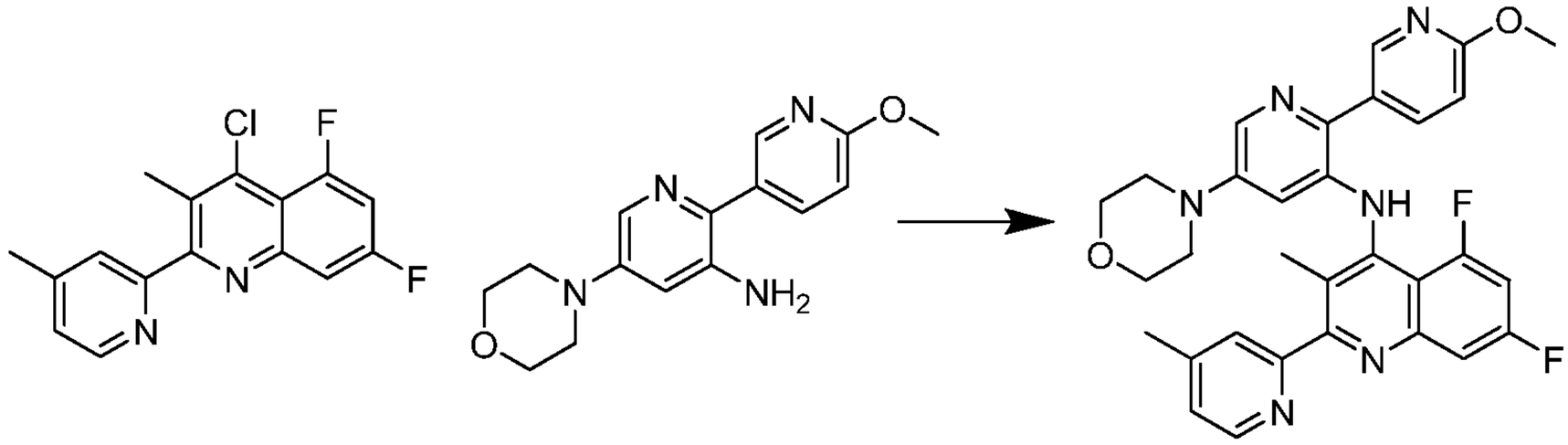
DMSO-d_6) δ ppm 8.42 (1 H, dd, *J*=2.4, 0.7 Hz), 7.98 (2 H, m), 7.34 (1 H, d, *J*=2.0 Hz), 6.90 (1 H, dd, *J*=8.6, 0.7 Hz), 5.49 (2 H, s), 3.90 (3 H, s).

6'-Methoxy-5-morpholino-2,3'-bipyridin-3-amine



A mixture of 5-bromo-6'-methoxy-2,3'-bipyridin-3-amine (711 mg, 2.54 mmol), morpholine (1.1 mL, 12.63 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropyl-biphenyl, (X-Phos) (97.7 mg, 0.21 mmol), and tris(dibenzylideneacetone)-dipalladium (0) (93.8 mg, 0.102 mmol) in dry THF (6.0 mL) was degassed by nitrogen. To this mixture was added lithium bis(trimethylsilyl)amide, 1.0M in THF (14.0 mL, 14.0 mmol) dropwise, and the resulting reaction was heated to 60 °C. After 2.5 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic layers were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-60% of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford an orange tan solid as 6'-methoxy-5-morpholino-2,3'-bipyridin-3-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.46 (1 H, dd, *J*=2.4, 0.7 Hz), 7.90 (2 H, m), 6.83 (1 H, dd, *J*=8.6, 0.8 Hz), 6.53 (1 H, d, *J*=2.5 Hz), 3.97 (3 H, s), 3.89 (4 H, m), 3.78 (2 H, s), 3.21 (4 H, m). Mass Spectrum (pos.) m/e: 287.0 (M+1).

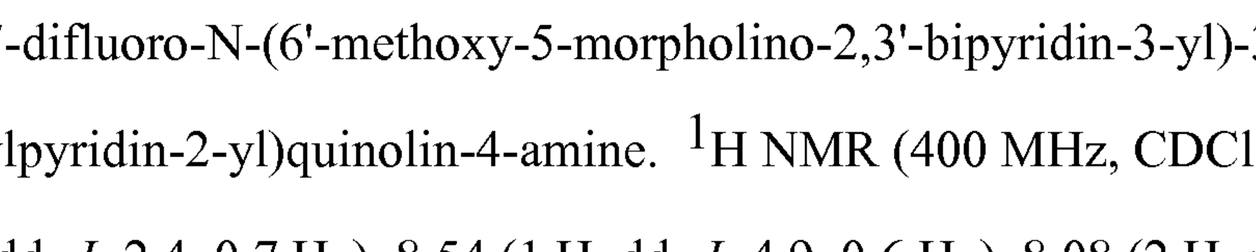
5,7-Difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine



A mixture of 6'-methoxy-5-morpholino-2,3'-bipyridin-3-amine (51.7 mg, 0.18 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (45.2 mg, 0.15 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (12.6 mg, 0.026 mmol), tris(dibenzylideneacetone)dipalladium (0) (6.4 mg, 6.99 μmol), and sodium tert-butoxide (36.6 mg, 0.38 mmol) in dry toluene (1.5 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (5-50% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow solid as 5,7-difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.65 (1 H, dd, *J*=2.4, 0.7 Hz), 8.54 (1 H, dd, *J*=4.9, 0.6 Hz), 8.08 (2 H, m), 7.71 (1 H, m), 7.61 (1 H, ddd, *J*=9.7, 2.4, 1.4 Hz), 7.20 (1 H, ddd, *J*=5.0, 1.6, 0.8 Hz), 7.00 (3 H, m), 6.53 (1 H, d, *J*=2.5 Hz), 4.00 (3 H, s), 3.92 (4 H, m), 3.25 (4 H, m), 2.49 (3 H, s), 2.21 (3 H, s). Mass Spectrum (pos.) m/e: 555.2 (M+1).

Example 173: Preparation of 5,7-difluoro-3-methyl-2-(pyridin-2-yl)-N-(5-(tetrahydro-2H-pyran-4-yl)pyridin-3-yl)quinolin-4-amine

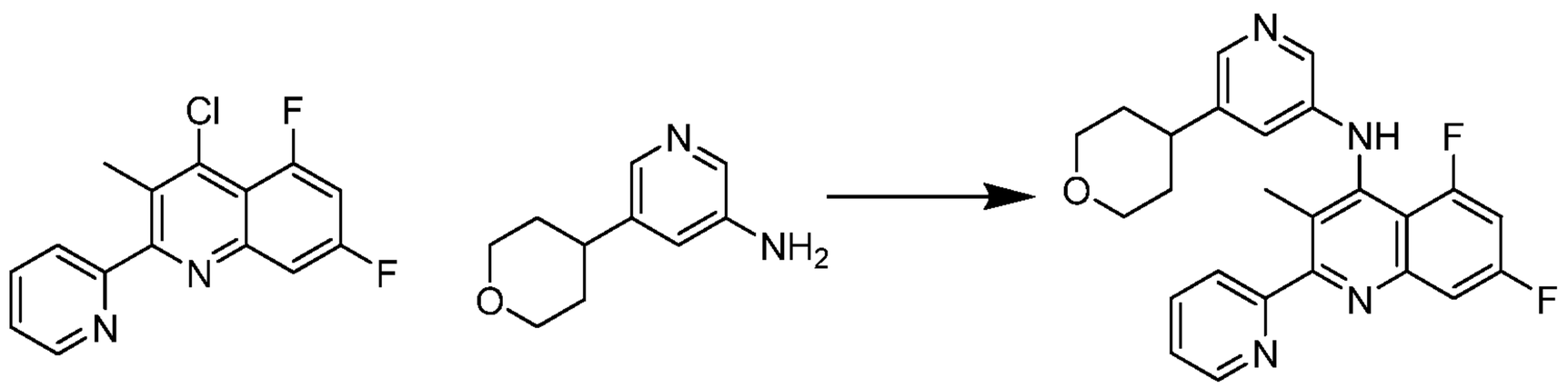
5-(Tetrahydro-2H-pyran-4-yl)pyridin-3-amine



To a flask containing 5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine (61.6 mg, 0.35 mmol) in EtOAc (3.0 mL) and EtOH (1.0 mL) was added 10 % palladium on activated carbon (75.7 mg, 0.071 mmol). After purging, the mixture was stirred

under an atmosphere of hydrogen at 23 °C. The reaction was monitored with TLC and LC-MS. After 19 h, the reaction was filtered through Celite™. After concentration, the residue was identified as 5-(tetrahydro-2H-pyran-4-yl)pyridin-3-amine that was used without purification. Mass Spectrum (pos.) m/e: 179.1 (M+1).

5,7-Difluoro-3-methyl-2-(pyridin-2-yl)-N-(5-(tetrahydro-2H-pyran-4-yl)-pyridin-3-yl)quinolin-4-amine

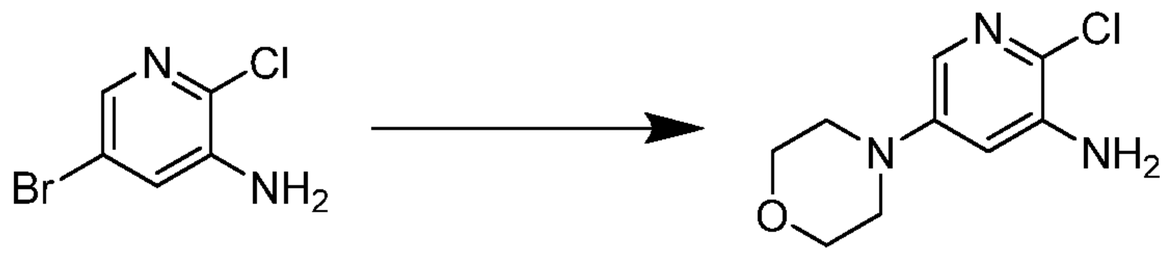


A mixture of 5-(tetrahydro-2H-pyran-4-yl)pyridin-3-amine (71.7 mg, 0.40 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (96.7 mg, 0.33 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (25.9 mg, 0.054 mmol), tris(dibenzylideneacetone)dipalladium (0) (12.8 mg, 0.014 mmol), and sodium tert-butoxide (88.8 mg, 0.92 mmol) in dry Toluene (2.0 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-70% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow film as 5,7-difluoro-3-methyl-2-(pyridin-2-yl)-N-(5-(tetrahydro-2H-pyran-4-yl)pyridin-3-yl)-quinolin-4-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.79 (1 H, m), 8.23 (1 H, d, *J*=2.4 Hz), 8.12 (1 H, d, *J*=1.7 Hz), 7.94 (2 H, m), 7.65 (1 H, ddd, *J*=9.5, 2.4,

1.2 Hz), 7.39 (1 H, ddd, *J*=7.5, 4.9, 1.3 Hz), 7.25 (2 H, br. s.), 7.08 (2 H, m), 4.12 (2 H, m), 3.59 (2 H, m), 2.85 (1 H, m), 2.18 (3 H, s), 1.86 (4 H, m). Mass Spectrum (pos.) m/e: 433.1 (M+1).

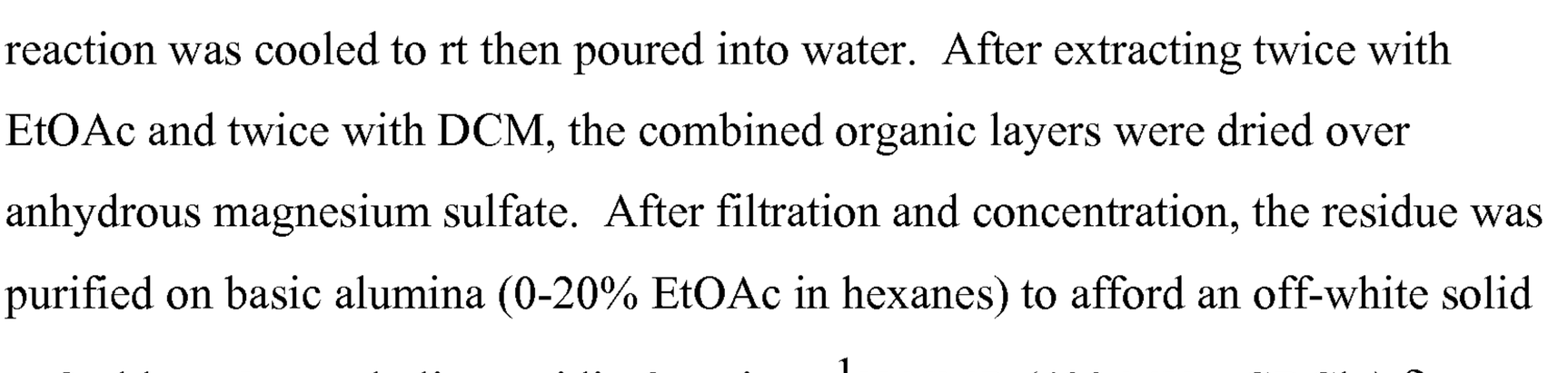
Example 174: Preparation of 5,7-difluoro-N-(2'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

2-Chloro-5-morpholinopyridin-3-amine



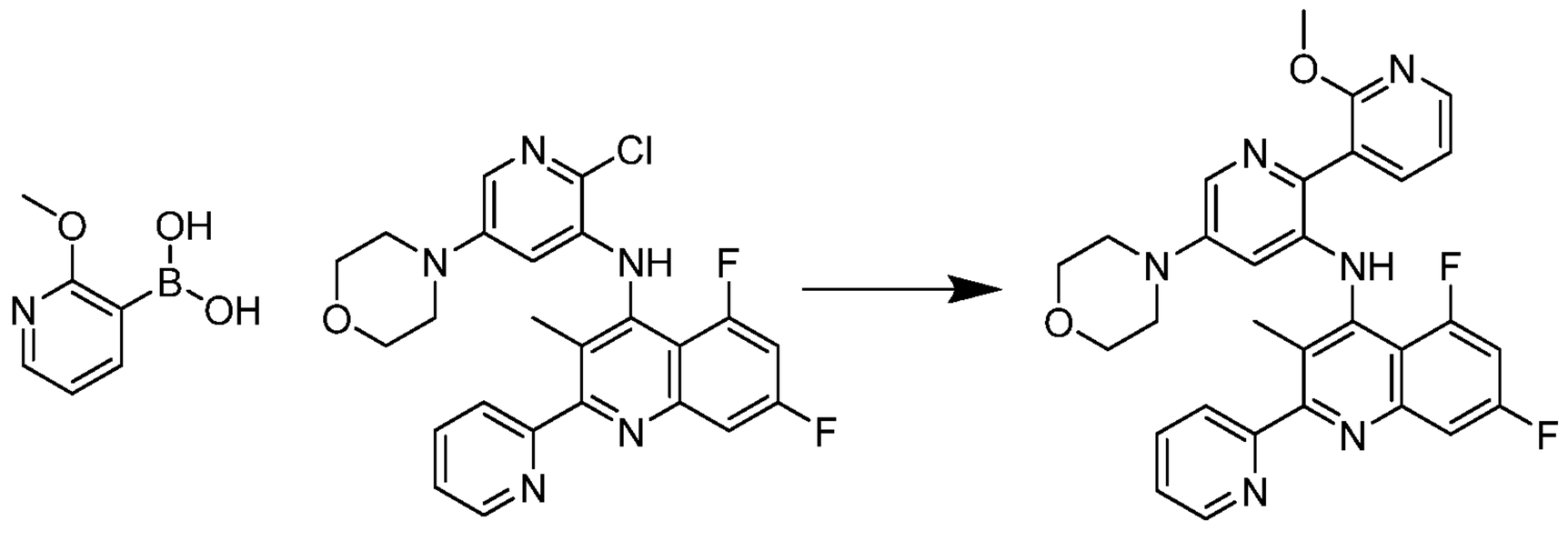
A mixture of 5-bromo-2-chloropyridin-3-amine (1.01 g, 4.89 mmol), morpholine (0.85 mL, 9.76 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (187.2 mg, 0.39 mmol), and tris(dibenzylideneacetone)dipalladium (0) (180.6 mg, 0.20 mmol) in dry THF (10 mL) was degassed by nitrogen. To this mixture was added lithium bis(trimethylsilyl)amide, 1.0M in THF (15.0 mL, 15.0 mmol) dropwise, and the resulting reaction was heated to 60 °C. After 2.5 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic layers were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-20% EtOAc in hexanes) to afford an off-white solid as 2-chloro-5-morpholinopyridin-3-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.49 (1 H, d, *J*=2.7 Hz), 6.57 (1 H, d, *J*=2.7 Hz), 3.93 (4 H, m), 3.49 (2 H, s), 3.22 (4 H, m).

N-(2-Chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



A mixture of 2-chloro-5-morpholinopyridin-3-amine (183.1 mg, 0.86 mmol), 4-bromo-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (160.1 mg, 0.48 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (37.7 mg, 0.079 mmol), tris(dibenzylideneacetone)dipalladium (0) (17.5 mg, 0.019 mmol), and sodium tert-butoxide (120.7 mg, 1.26 mmol) in dry toluene (3.0 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (5-20% EtOAc in hexanes) to afford a light yellow solid as N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.69 (1 H, dt, *J*=4.8, 1.3 Hz), 7.98 (2 H, m), 7.73 (2 H, m), 7.41 (1 H, q, *J*=4.8 Hz), 7.21 (1 H, d, *J*=9.8 Hz), 7.07 (1 H, ddd, *J*=13.2, 8.6, 2.4 Hz), 6.42 (1 H, d, *J*=2.7 Hz), 3.86 (4 H, m), 3.71 (1 H, s), 3.17 (4 H, m), 2.21 (3 H, s). Mass Spectrum (pos.) m/e: 468.1 (M+1).

5,7-Difluoro-N-(2'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

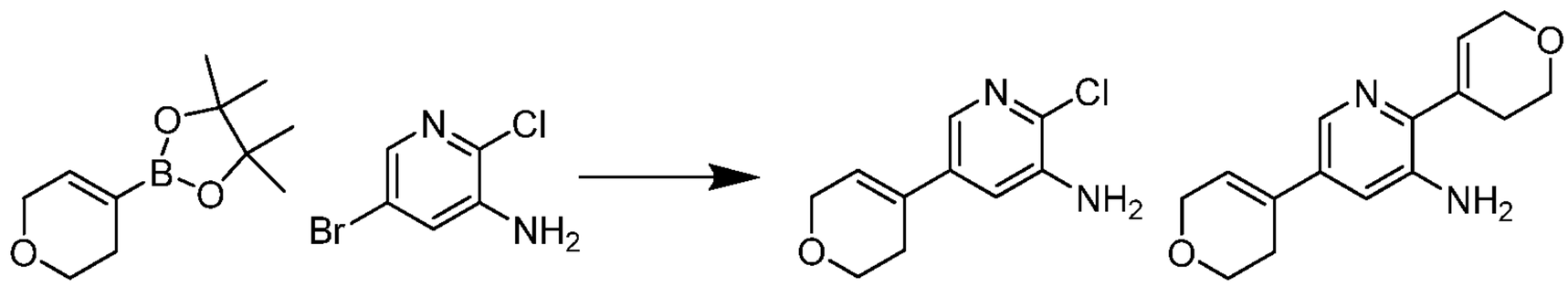


A stirred mixture of N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (50.1 mg, 0.11 mmol), 2-methoxypyridin-3-ylboronic acid (32.9 g, 0.22 mmol), ground 2-dicyclohexylphosphino-2,6-dimethoxybiphenyl, (S-Phos) (9.1 mg, 0.022 mmol), palladium (II) acetate (2.7 mg, 0.012 mmol), and potassium phosphate tribasic (70.5 g, 0.33 mmol) in DMF (1.0

mL) and Water (0.04 mL) was purged 3 times with argon and placed under vacuum 3 times. The reaction mixture was carefully heated to 90 °C. After 21 h, the reaction was cooled to rt, then diluted with water and extracted 3 times with EtOAc. The organic extractions were combined and washed twice with brine. After drying over anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was purified over basic alumina (0-50% EtOAc in hexanes) to afford an impure yellow film. This film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a solid as 5,7-difluoro-N-(2'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. Mass Spectrum (pos.) m/e: 541.2 (M+1).

Example 175: Preparation of N-(2,5-bis(3,6-dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

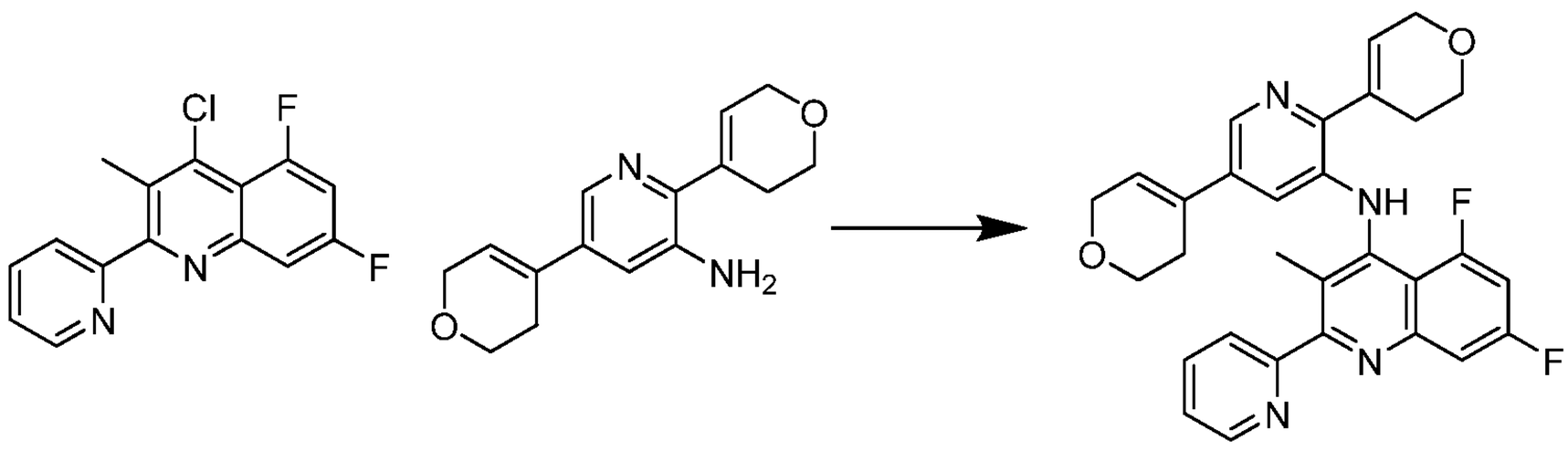
2-Chloro-5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine and 2,5-bis(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine



A stirred mixture of 5-bromo-2-chloropyridin-3-amine (0.39 g, 1.9 mmol), 2-(3,6-dihydro-2H-pyran-4-yl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (0.48 g, 2.3 mmol), ground 2-dicyclohexylphosphino-2,6-dimethoxybiphenyl, (S-Phos) (0.15 g, 0.37 mmol), palladium (II) acetate (42.9 mg, 0.19 mmol), and potassium phosphate tribasic (1.20 g, 5.7 mmol) in DMF (9 mL) and water (0.4 mL) was purged 3 times with argon and placed under vacuum 3 times. The reaction mixture was carefully heated to 90 °C. After 4.5 h, the reaction was cooled to rt, then diluted with water and extracted 3 times with EtOAc. The organic extractions were combined and washed twice with brine. After drying over

anhydrous sodium sulfate and filtration, the organic solvent was removed under reduced pressure. The residue was purified using silica gel chromatography (0-100% EtOAc in hexanes) to afford a light yellow solid as 2-chloro-5-(3,6-di-hydro-2H-pyran-4-yl)pyridin-3-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.87 (1 H, d, *J*=1.8 Hz), 7.05 (1 H, m), 6.16 (1 H, m), 4.32 (2 H, q, *J*=2.9 Hz), 3.93 (2 H, t, *J*=5.5 Hz), 2.51 (2 H, m). 2,5-bis(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine was also isolated. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.13 (1 H, d, *J*=2.0 Hz), 7.11 (1 H, br. s.), 6.34 (2 H, m), 4.46 (4 H, m), 4.20 (6 H, m), 2.67 (2 H, m), 2.55 (2 H, m). Mass Spectrum (pos.) m/e: 259.1 (M+1).

N-(2,5-bis(3,6-Dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

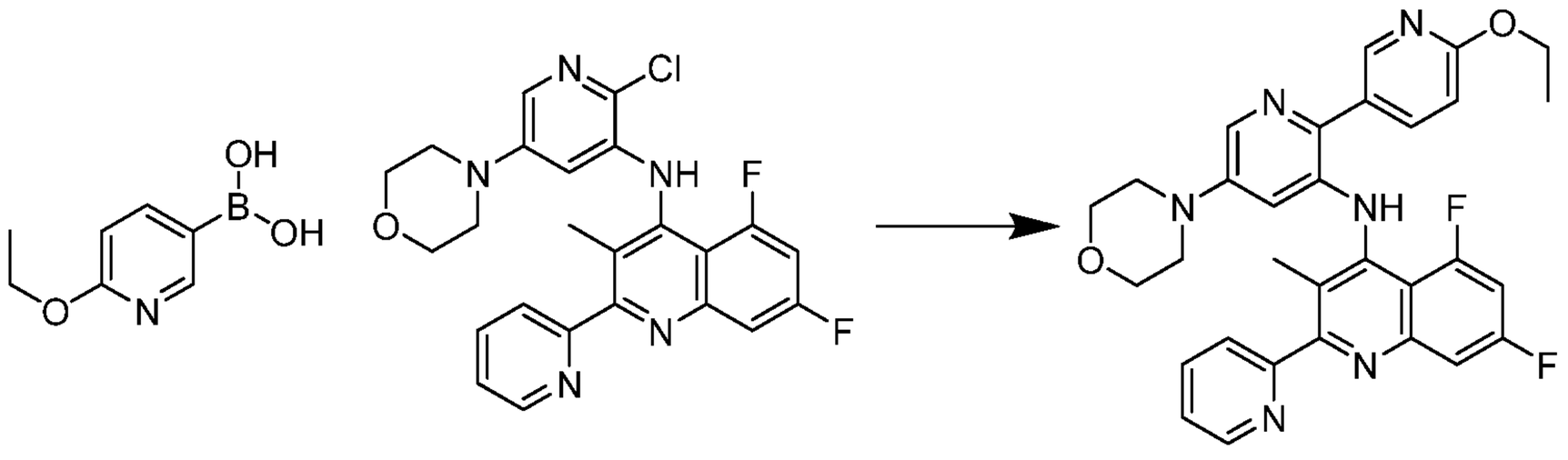


A mixture of 2,5-bis(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine (47.3 mg, 0.18 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (47.8 mg, 0.16 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (12.6 mg, 0.026 mmol), tris(dibenzylideneacetone)dipalladium (0) (7 mg, 7.6 μmol), and sodium tert-butoxide (56.6 mg, 0.59 mmol) in dry toluene (1.5 mL) was degassed by nitrogen. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 21 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (10-30% EtOAc in hexanes) to afford a yellow solid as N-(2,5-bis(3,6-dihydro-2H-pyran-4-yl)-pyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR

(500 MHz, $CDCl_3$) δ ppm 8.71 (1 H, dt, *J*=4.9, 1.2 Hz), 8.27 (1 H, d, *J*=1.7 Hz), 7.96 (2 H, m), 7.66 (1 H, m), 7.44 (1 H, m), 7.32 (1 H, d, *J*=10.3 Hz), 7.03 (2 H, ddd, *J*=13.4, 8.6, 2.4 Hz), 6.37 (1 H, m), 6.19 (1 H, m), 4.40 (2 H, m), 4.30 (2 H, q, *J*=2.7 Hz), 4.04 (2 H, t, *J*=5.4 Hz), 3.90 (2 H, t, *J*=5.5 Hz), 2.72 (2 H, m), 2.45 (2 H, m), 2.18 (3 H, s). Mass Spectrum (pos.) m/e: 513.1 (M+1).

Example 176: Preparation of N-(6'-ethoxy-5-morpholino-2,3'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

N-(6'-ethoxy-5-morpholino-2,3'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

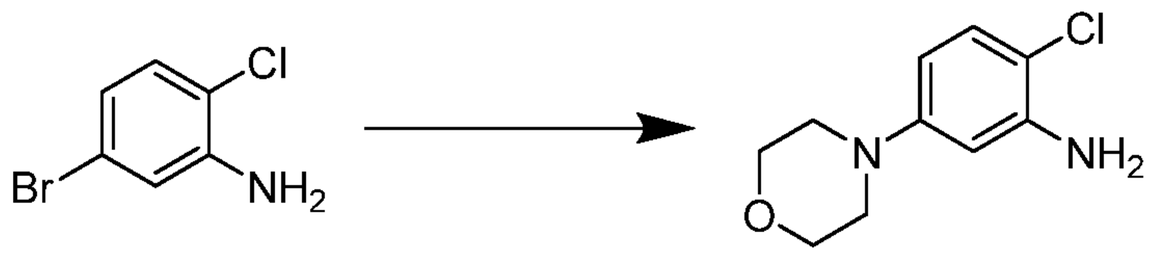


N-(2-Chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine (32.7 mg, 0.07 mmol), 6-ethoxypyridin-3-ylboronic acid (14.1 mg, 0.084 mmol), tris(dibenzylideneacetone)dipalladium (0) (3.3 mg, 3.6 μmol), and tricyclohexylphosphine (2.1 mg, 7.5 μmol) were added to a flask then de-gassed and backfilled with argon. To the flask, 1,4-dioxane (0.5 mL) and aq. 1. 3M potassium phosphate tribasic (0.1 mL, 0.13 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-45% EtOAc in hexanes) to afford a light yellow solid as N-(6'-ethoxy-5-morpholino-2,3'-bipyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.71 (1 H, d, *J*=4.9 Hz), 8.66 (1 H, d, *J*=2.4 Hz), 8.10 (2 H, m), 7.94 (2 H, d, *J*=3.9 Hz), 7.68 (1 H, m), 7.46 (1 H, m), 7.01 (2 H, ddd, *J*=13.4, 8.6, 2.4 Hz), 6.93

(1 H, d, *J*=8.8 Hz), 6.62 (1 H, m), 4.45 (2 H, q, *J*=7.1 Hz), 3.90 (4 H, m), 3.28 (4 H, m), 2.28 (3 H, s), 1.45 (3 H, t, *J*=7.1 Hz). Mass Spectrum (pos.) m/e: 555.2 (M+1).

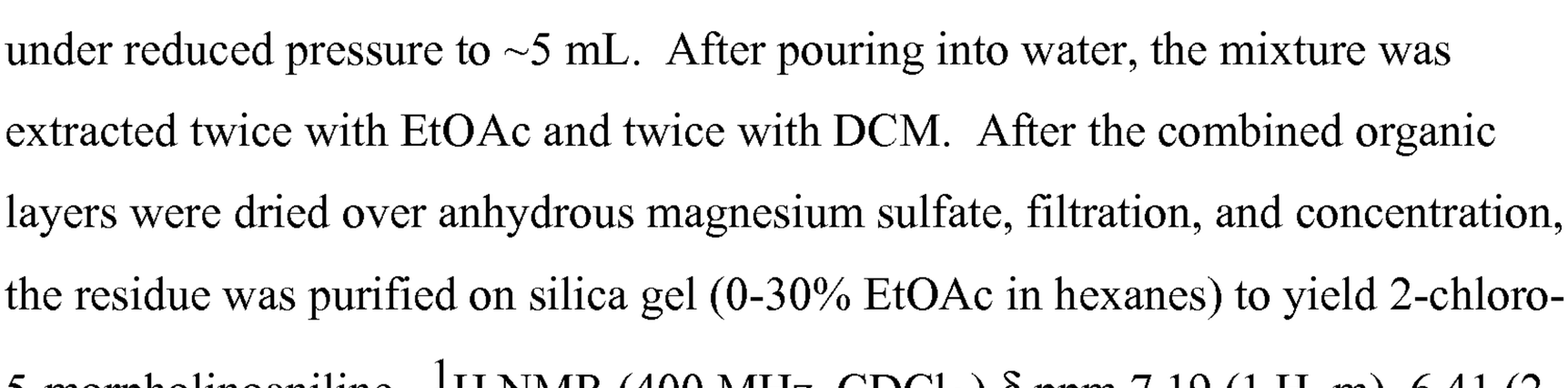
Example 177: Preparation of 5,7-difluoro-N-(4'-methoxy-4-morpholinobi-phenyl-2-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

2-Chloro-5-morpholinoaniline



A mixture of 5-bromo-2-chloroaniline (2.0 g, 9.74 mmol), morpholine (4.3 mL, 49 mmol), 2-dicyclohexylphosphino-2,4,6,-triisopropylbiphenyl, (X-Phos) (0.37 g, 0.79 mmol), and tris(dibenzylideneacetone)dipalladium (0) (0.37 g, 0.4 mmol) in dry THF (20 mL) was degassed by nitrogen. To this mixture was added 1.0M lithium bis(trimethylsilyl)amide in THF (54 mL) dropwise, and the resulting reaction was heated to 60 °C. After 2 h, the reaction was cooled to rt then cond under reduced pressure to ~5 mL. After pouring into water, the mixture was extracted twice with EtOAc and twice with DCM. After the combined organic layers were dried over anhydrous magnesium sulfate, filtration, and concentration, the residue was purified on silica gel (0-30% EtOAc in hexanes) to yield 2-chloro-5-morpholinoaniline. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 7.19 (1 H, m), 6.41 (2 H, m), 4.00 (2 H, br. s.), 3.93 (4 H, m), 3.22 (4 H, m).

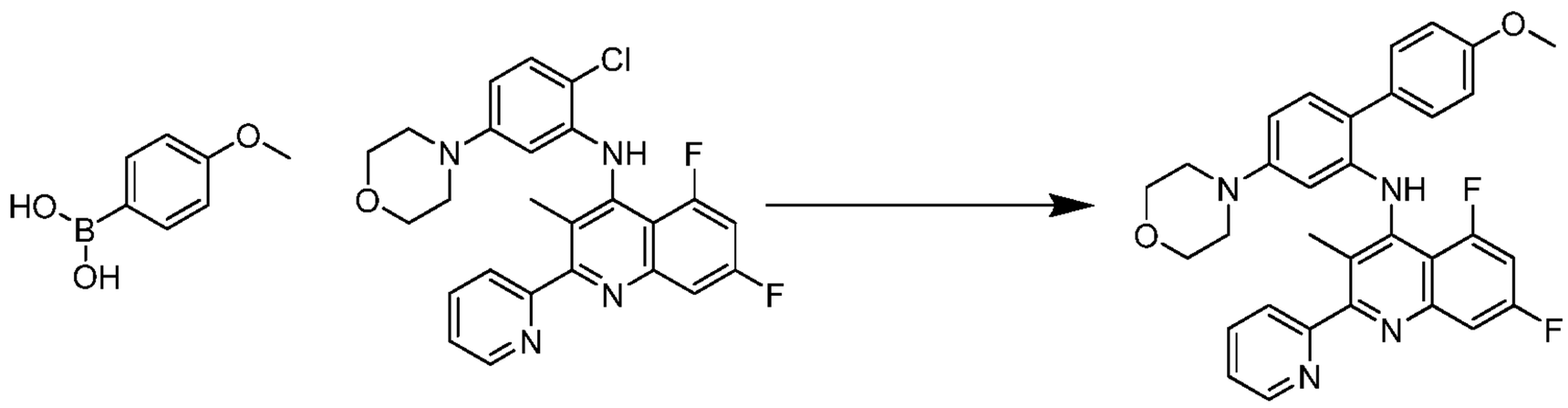
N-(2-Chloro-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine



A mixture of 2-chloro-5-morpholinoaniline (0.14 g, 0.65 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.15 g, 0.54 mmol), 2-dicyclohexyl-

phosphino-2,4,6,-tri-i-propyl-1,1-biphenyl, (X-Phos) (41.9 mg, 0.088 mmol), tris(dibenzylideneacetone)dipalladium (0) (20.7 mg, 0.023 mmol), and sodium tert-butoxide (0.16 g, 1.7 mmol) in dry toluene (3.0 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-40% EtOAc in hexanes) to afford an off white solid as N-(2-chloro-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.73 (1 H, m), 7.94 (2 H, m), 7.64 (1 H, d, *J*=9.3 Hz), 7.37 (1 H, ddd, *J*=7.0, 5.0, 1.7 Hz), 7.33 (2 H, m), 7.03 (1 H, ddd, *J*=13.4, 8.6, 2.4 Hz), 6.46 (1 H, dd, *J*=8.8, 2.7 Hz), 6.22 (1 H, d, *J*=2.7 Hz), 3.87 (4 H, m), 3.14 (4 H, m), 2.18 (3 H, s). Mass Spectrum (pos.) m/e: 467.0 (M+1).

5,7-Difluoro-N-(4'-methoxy-4-morpholinobiphenyl-2-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

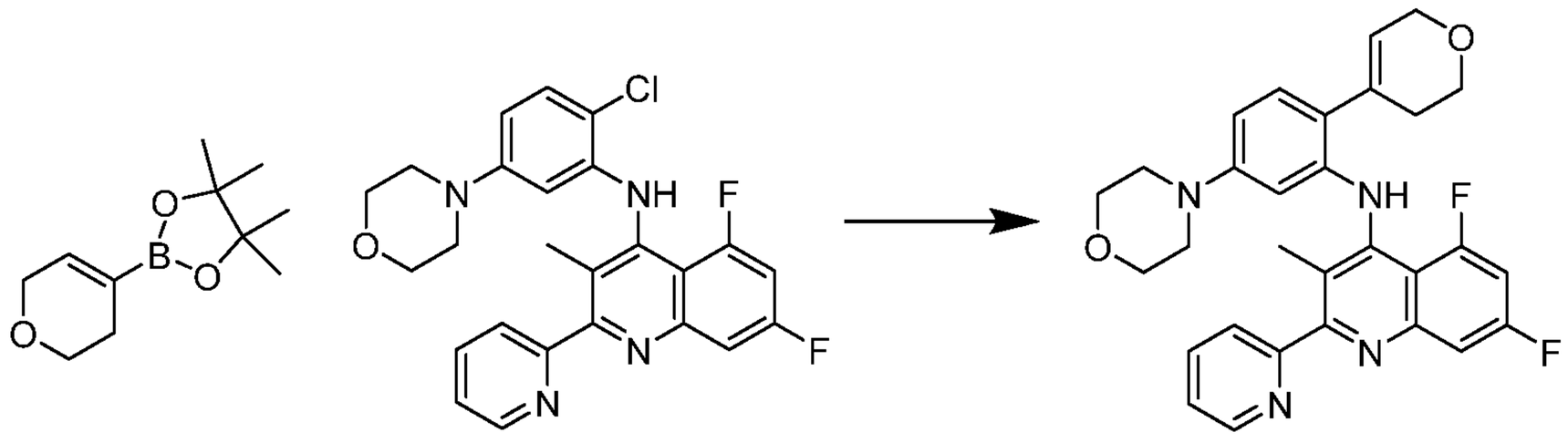


N-(2-chloro-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (30.3 mg, 0.065 mmol), 4-methoxyphenylboronic acid (15.1 mg, 0.099 mmol), tricyclohexylphosphine (3.2 mg, 0.011 mmol), and tris(dibenzylideneacetone)dipalladium (0) (3.7 mg, 4 μmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (1.0 mL) and aq. 1.3M potassium phosphate tribasic (0.1 mL, 0.13 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the

residue was purified on silica gel (0-50% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a solid as 5,7-difluoro-N-(4'-methoxy-4-morpholino-biphenyl-2-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.74 (1 H, d, *J*=4.9 Hz), 8.05 (4 H, m), 7.46 (1 H, ddd, *J*=7.4, 4.9, 1.2 Hz), 7.34 (2 H, m), 7.30 (1 H, m), 7.07 (1 H, m), 6.93 (2 H, m), 6.83 (1 H, dd, *J*=8.5, 2.4 Hz), 6.57 (1 H, d, *J*=2.3 Hz), 3.91 (4 H, m), 3.82 (3 H, s), 3.24 (4 H, m), 2.03 (3 H, s). Mass Spectrum (pos.) m/e: 539.2 (M+1).

Example 178: Preparation of N-(2-(3,6-dihydro-2H-pyran-4-yl)-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

N-(2-(3,6-Dihydro-2H-pyran-4-yl)-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

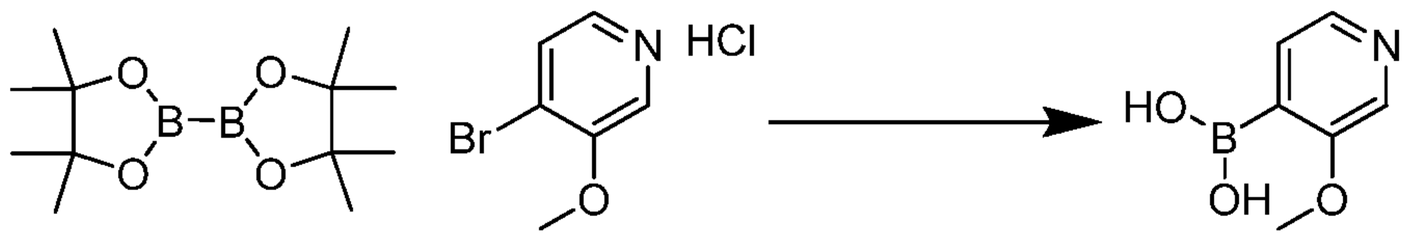


N-(2-Chloro-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (33.9 mg, 0.073 mmol), 2-(3,6-dihydro-2H-pyran-4-yl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (22.8 mg, 0.11 mmol), tricyclohexylphosphine (3.9 mg, 0.014 mmol), and tris(dibenzylideneacetone)dipalladium (0) (4.1 mg, 4.5 μmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (1.0 mL) and aq. 1.3M potassium phosphate tribasic (0.12 mL, 0.16 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate.

After filtration and concentration, the residue was purified on silica gel (0-100% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a brown solid as N-(2-(3,6-dihydro-2H-pyran-4-yl)-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.70 (1 H, dt, *J*=4.8, 1.3 Hz), 8.00 (3 H, m), 7.75 (1 H, m), 7.48 (1 H, m), 7.13 (1 H, d, *J*=8.4 Hz), 7.05 (1 H, ddd, *J*=13.9, 8.3, 2.4 Hz), 6.66 (1 H, dd, *J*=8.4, 2.3 Hz), 6.39 (1 H, d, *J*=2.3 Hz), 5.92 (1 H, m), 4.29 (2 H, d, *J*=2.5 Hz), 3.94 (6 H, m), 3.23 (4 H, m), 2.44 (2 H, m), 2.06 (3 H, s). Mass Spectrum (pos.) m/e: 515.2 (M+1).

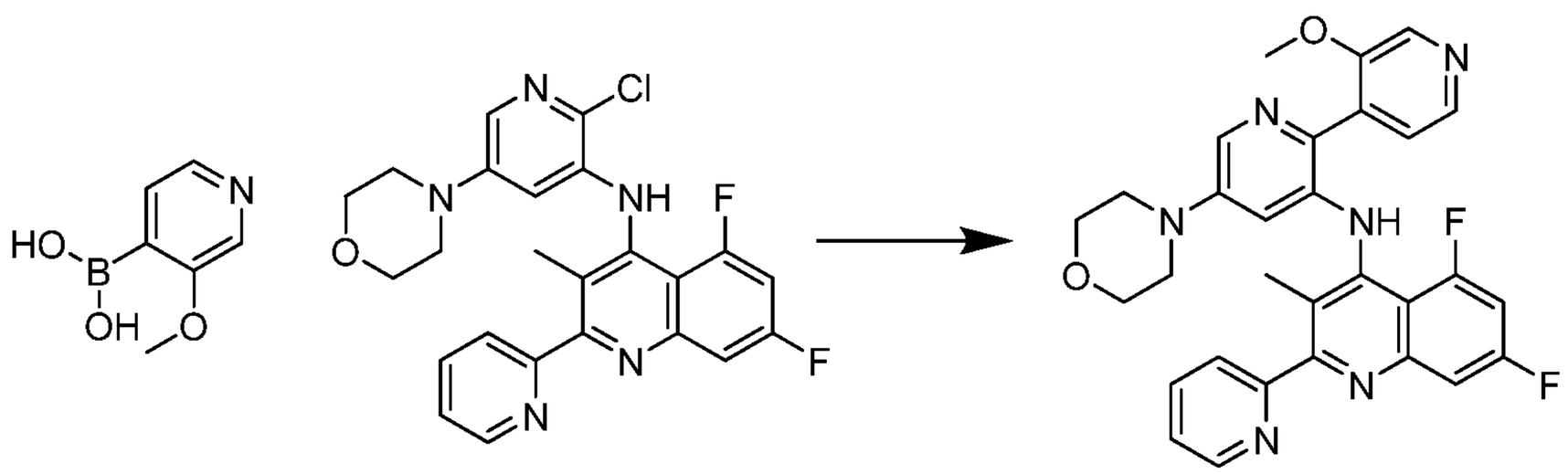
Example 179: Preparation of 5,7-difluoro-N-(3'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

3-Methoxypyridin-4-ylboronic acid.



A mixture of 4-bromo-3-methoxypyridine hydrochloride (0.34 g, 1.5 mmol), 1,1'-bis(diphenylphosphino)ferrocene-palladium dichloride (0.13 g, 0.16 mmol), bis-(pinacolato)diboron (0.47 g, 1.85 mmol), and potassium acetate (0.75 g, 7.7 mmol) in dry 1,4-dioxane (6.0 mL) was degassed by nitrogen. The mixture was heated to 90 °C. After 19 h, the reaction was cooled to rt then filtered. After concentration, the residue was identified as 3-methoxypyridin-4-ylboronic acid that was used without purification.

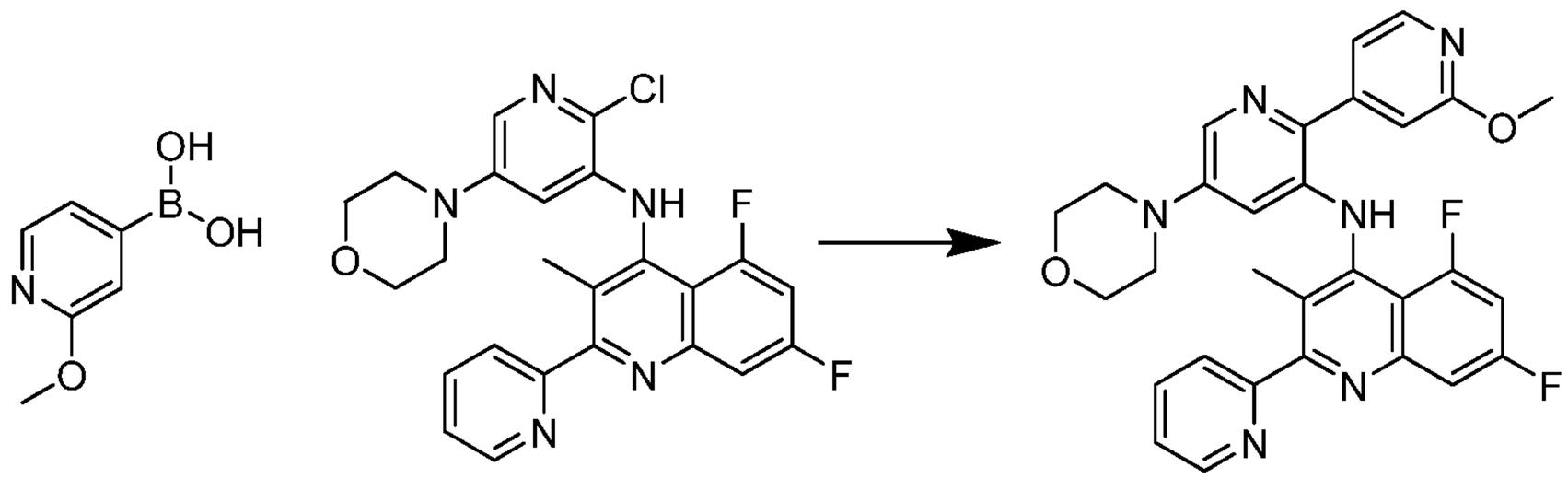
5,7-Difluoro-N-(3'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine (60.5 mg, 0.13 mmol), 3-methoxypyridin-4-ylboronic acid (97.1 mg, 0.63 mmol), tris(dibenzylideneacetone)dipalladium (0) (7.5 mg, 8.2 μmol), and tricyclohexylphosphine (4.8 mg, 0.017 mmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (1.0 mL) and aq. 1.3M potassium phosphate tribasic (0.3 mL, 0.39 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-100% EtOAc in hexanes) to afford an impure orange residue. The light orange film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a yellow film as 5,7-difluoro-N-(3'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.73 (2 H, m), 8.47 (1 H, d, *J*=5.3 Hz), 8.22 (1 H, d, *J*=2.5 Hz), 7.95 (3 H, m), 7.76 (1 H, d, *J*=5.1 Hz), 7.69 (1 H, dt, *J*=9.2, 1.2 Hz), 7.41 (1 H, ddd, *J*=7.4, 4.9, 1.4 Hz), 7.06 (1 H, ddd, *J*=13.8, 8.4, 2.4 Hz), 6.69 (1 H, d, *J*=2.5 Hz), 4.15 (3 H, s), 3.90 (4 H, m), 3.31 (4 H, m), 1.94 (3 H, s). Mass Spectrum (pos.) m/e: 541.2 (M+1).

Example 180: Preparation of 5,7-difluoro-N-(2'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

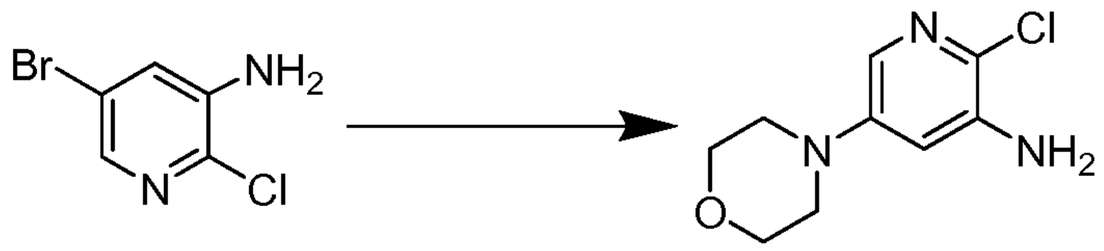
5,7-Difluoro-N-(2'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine (42.8 mg, 0.091 mmol), 2-methoxypyridin-4-ylboronic acid (28.7 mg, 0.19 mmol), tricyclohexylphosphine (5.1 mg, 0.018 mmol), and tris(dibenzylideneacetone)dipalladium (0) (5.7 mg, 6.2 μmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (1.0 mL) and aq. 1.3M potassium phosphate tribasic (0.22 mL, 0.29 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-100% EtOAc in hexanes) to afford an impure yellow residue. The light yellow film was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow solid as 5,7-difluoro-N-(2'-methoxy-5-morpholino-2,4'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.69 (1 H, dt, *J*=4.8, 1.4 Hz), 8.35 (1 H, m), 8.10 (1 H, m), 7.98 (2 H, m), 7.70 (1 H, m), 7.47 (1 H, m), 7.37 (1 H, m), 7.21 (1 H, s), 7.00 (2 H, ddd, *J*=13.5, 8.6, 2.5 Hz), 6.55 (1 H, d, *J*=2.3 Hz), 4.05 (3 H, m), 3.89 (4 H, m), 3.28 (4 H, m), 2.31 (3 H, m). Mass Spectrum (pos.) m/e: 541.2 (M+1).

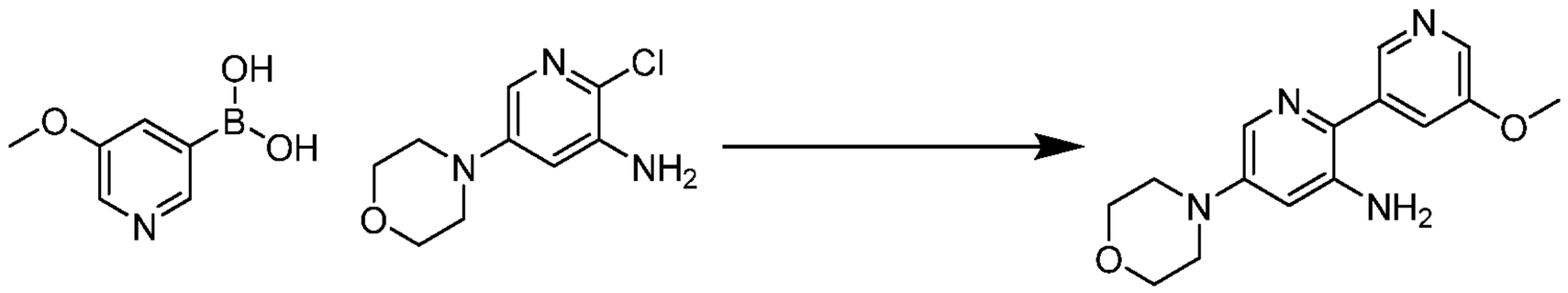
Example 181: Preparation of 5,7-difluoro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

2-Chloro-5-morpholinopyridin-3-amine



A mixture of 3-amino-5-bromo-2-chloropyridine (2.0 g, 9.7 mmol), morpholine (1.3 mL, 14.9 mmol), 2-(dicyclohexylphosphino)-2',4',6',-triisopropyl-biphenyl, (X-Phos) (0.37 g, 0.8 mmol), and tris(dibenzylideneacetone)dipalladium (0) (0.36 g, 0.39 mmol) in dry THF (15.0 mL) was degassed by nitrogen. To this mixture was added 1.0M lithium bis(trimethylsilyl)amide in THF (25 mL) dropwise, and the resulting reaction was heated to 60 °C. After 2.5 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic layers were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-20% EtOAc in hexanes) to afford an off-white solid as 2-chloro-5-morpholinopyridin-3-amine. ^{1}H NMR (500 MHz, DMSO-d_6) δ ppm 7.35 (1 H, d, *J*=2.7 Hz), 6.67 (1 H, d, *J*=2.7 Hz), 5.33 (2 H, s), 3.79 (4 H, m), 3.11 (4 H, m).

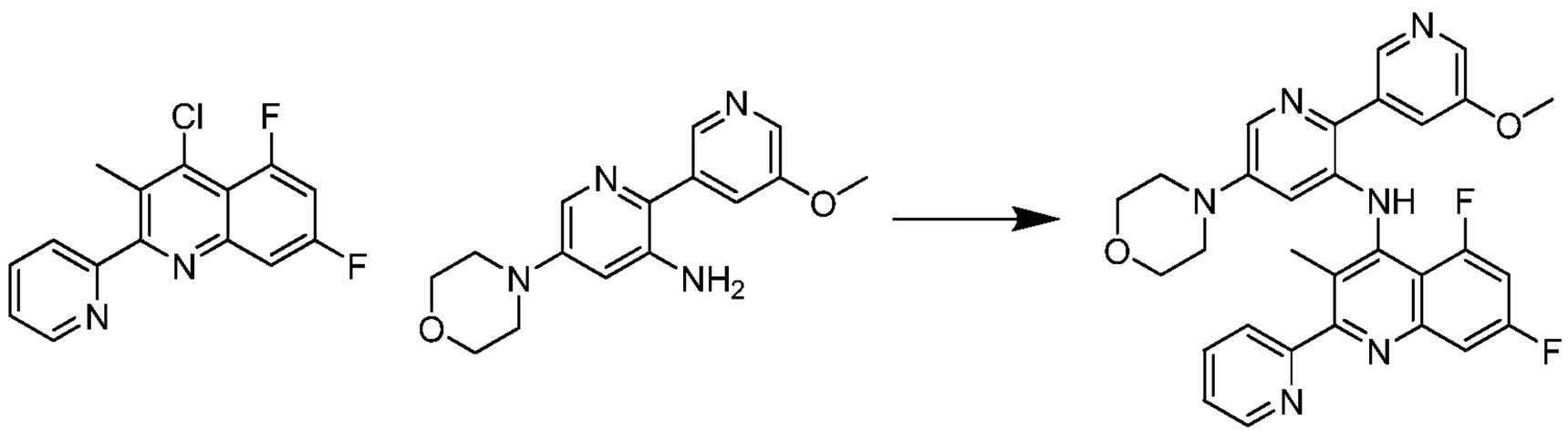
5'-Methoxy-5-morpholino-2,3'-bipyridin-3-amine



2-Chloro-5-morpholinopyridin-3-amine (0.26 g, 1.2 mmol), 5-methoxypyridin-3-ylboronic acid (0.24 g, 1.6 mmol), tricyclohexylphosphine (42.7 mg, 0.15 mmol), and tris(dibenzylideneacetone)dipalladium (0) (68.4 mg, 0.075 mmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (5.0 mL) and aq. 1.3M potassium phosphate tribasic (2.3 mL, 3 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic

extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on basic alumina (0-100% EtOAc in hexanes) to afford a brown solid as 5'-methoxy-5-morpholino-2,3'-bipyridin-3-amine. Mass Spectrum (pos.) m/e: 287.2 (M+1).

5,7-Difluoro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

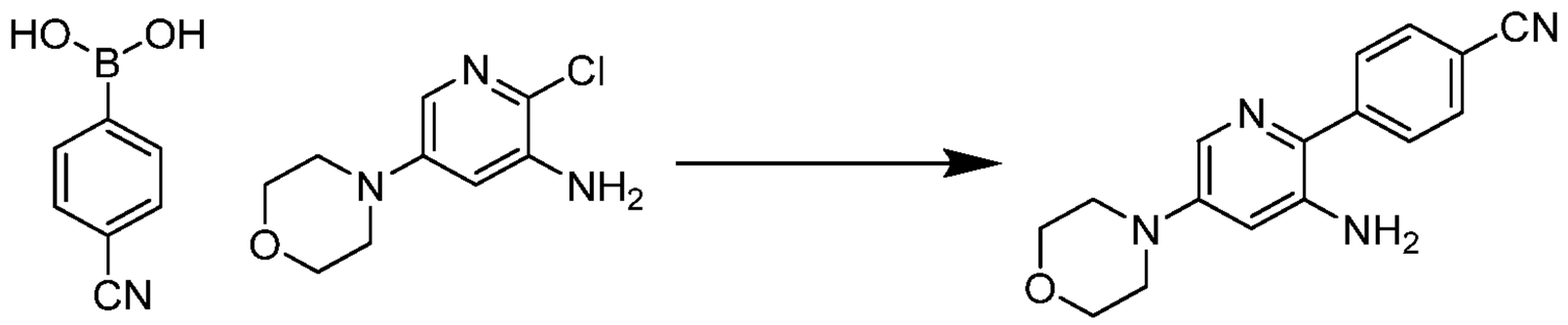


A mixture of 5'-methoxy-5-morpholino-2,3'-bipyridin-3-amine (75.1 mg, 0.26 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (0.11 g, 0.4 mmol), 2-(dicyclohexylphosphino)-2',4',6',-triisopropyl-biphenyl, (X-Phos) (20.7 mg, 0.043 mmol), tris(dibenzylideneacetone)dipalladium (0) (11 mg, 0.012 mmol), and sodium tert-butoxide (76.4 mg, 0.8 mmol) in dry toluene (3.0 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (30-50% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford an impure yellow solid. The light yellow solid was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow solid as 5,7-difluoro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.76 (1 H, d, *J*=1.5 Hz), 8.69 (1 H, dt, *J*=4.6, 1.3 Hz), 8.39 (1 H, d, *J*=2.9 Hz), 8.11 (1 H, d, *J*=2.4 Hz), 7.96 (2 H, m),

7.82 (1 H, br. s.), 7.64 (1 H, dt, *J*=9.4, 1.2 Hz), 7.44 (1 H, m), 7.06 (2 H, m), 6.57 (1 H, d, *J*=2.4 Hz), 3.97 (3 H, s), 3.89 (4 H, m), 3.29 (4 H, m), 2.24 (3 H, s). Mass Spectrum (pos.) m/e: 541.2 (M+1).

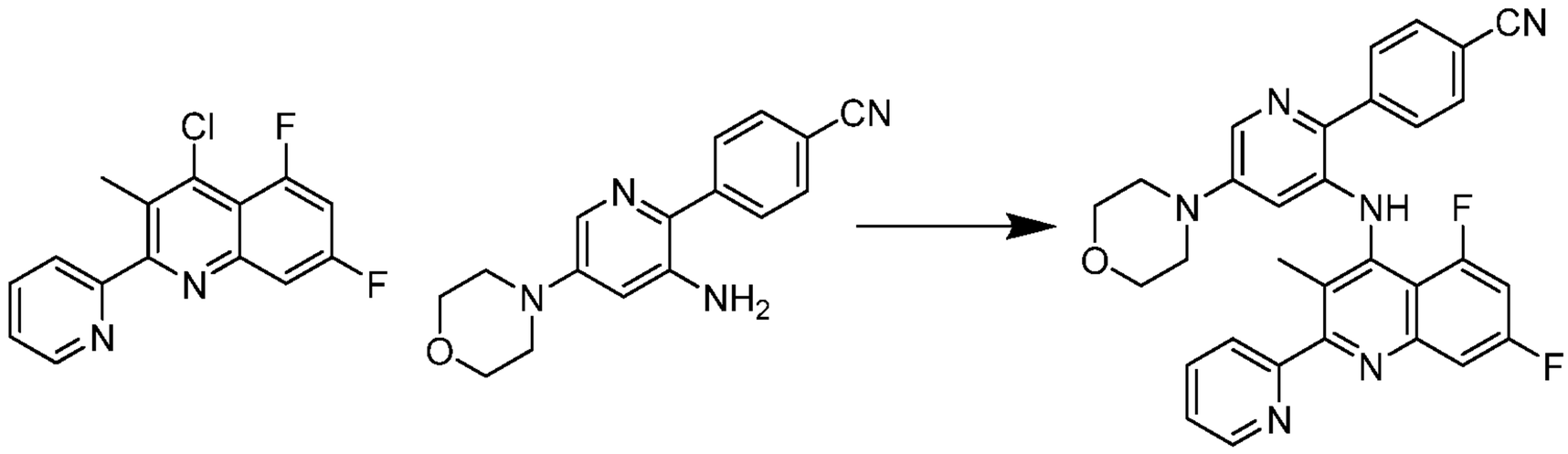
Example 182: Preparation 4-(3-(5,7-Difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-ylamino)-5-morpholinopyridin-2-yl)benzonitrile

4-(3-Amino-5-morpholinopyridin-2-yl)benzonitrile



2-Chloro-5-morpholinopyridin-3-amine (0.25 g, 1.2 mmol), 4-cyanophenyl-boronic acid (0.21 g, 1.4 mmol), tricyclohexylphosphine (39.4 mg, 0.14 mmol), and tris(dibenzylideneacetone)dipalladium (0) (64.8 g, 0.07 mmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (3.0 mL) and aq. 1.3M potassium phosphate tribasic (2.7 mL, 3.5 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-30% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a light yellow solid as 4-(3-amino-5-morpholinopyridin-2-yl)benzonitrile. ^{1}H NMR (500 MHz, DMSO-d_6) δ ppm 7.91 (5 H, m), 6.67 (1 H, d, *J*=2.4 Hz), 5.19 (2 H, s), 3.82 (4 H, m), 3.21 (4 H, m). Mass Spectrum (pos.) m/e: 281.0 (M+1).

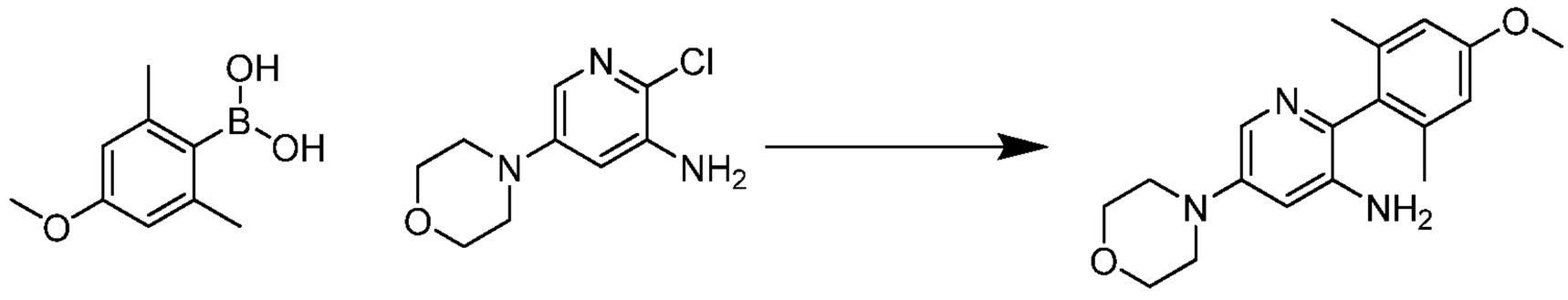
4-(3-(5,7-Difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-5-morpholinopyridin-2-yl)benzonitrile



A mixture of 4-(3-amino-5-morpholinopyridin-2-yl)benzonitrile (54.9 mg, 0.2 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (85.7 mg, 0.3 mmol), 2-(dicyclohexylphosphino)-2',4',6',-triisopropyl-biphenyl, (X-Phos) (15.2 mg, 0.03 mmol), tris(dibenzylideneacetone)dipalladium (0) (8.2 mg, 9 μmol), and sodium tert-butoxide (58.8 mg, 0.6 mmol) in dry toluene (2.0 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-45% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a film that was triturated with MeOH to afford a white solid as 4-(3-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-5-morpholinopyridin-2-yl)benzo-nitrile. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.74 (1 H, m), 8.06 (1 H, d, *J*=2.4 Hz), 7.98 (2 H, m), 7.95 (2 H, m), 7.78 (2 H, m), 7.65 (1 H, d, *J*=7.8 Hz), 7.40 (1 H, td, *J*=5.3, 2.8 Hz), 6.98 (1 H, dd, *J*=13.6, 8.4 Hz), 6.98 (1 H, dd, *J*=13.6, 8.4 Hz), 6.55 (1 H, d, *J*=2.0 Hz), 3.90 (4 H, m), 3.30 (4 H, m), 2.25 (3 H, s). Mass Spectrum (pos.) m/e: 535.2 (M+1).

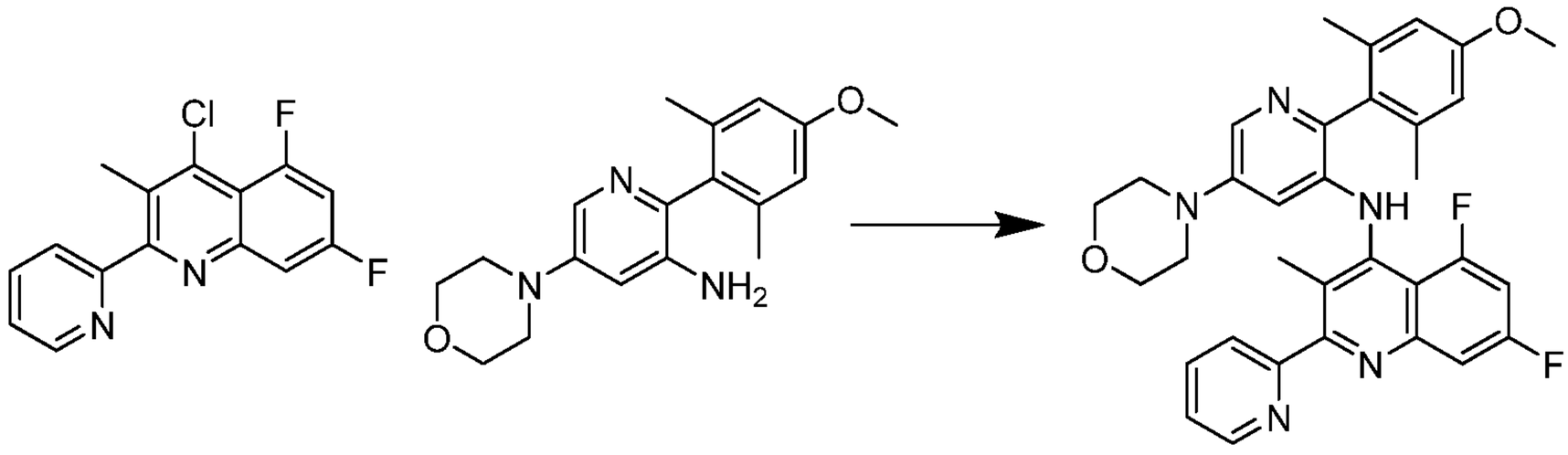
Example 183: Preparation of 5,7-difluoro-N-(2-(4-methoxy-2,6-dimethyl-phenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

2-(4-Methoxy-2,6-dimethylphenyl)-5-morpholinopyridin-3-amine



2-Chloro-5-morpholinopyridin-3-amine (62 mg, 0.29 mmol), 4-methoxy-2,6-dimethylphenylboronic acid (0.07 g, 0.39 mmol), tricyclohexylphosphine (12 mg, 0.042 mmol), and tris(dibenzylideneacetone)dipalladium (0) (19 mg, 0.02 mmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (3 mL) and aq. 1.3M potassium phosphate tribasic (0.67 mL, 0.87 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-30% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a light yellow solid as 2-(4-methoxy-2,6-dimethylphenyl)-5-morpholinopyridin-3-amine. ^{1}H NMR (500 MHz,$CDCl_3$) δ ppm 7.75 (1 H, br. s.), 6.75 (3 H, m), 3.95 (4 H, m), 3.85 (3 H, m), 3.54 (2 H, br. s.), 3.28 (4 H, m), 2.04 (6 H, s). Mass Spectrum (pos.) m/e: 314.2 (M+1).

5,7-Difluoro-N-(2-(4-methoxy-2,6-dimethylphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

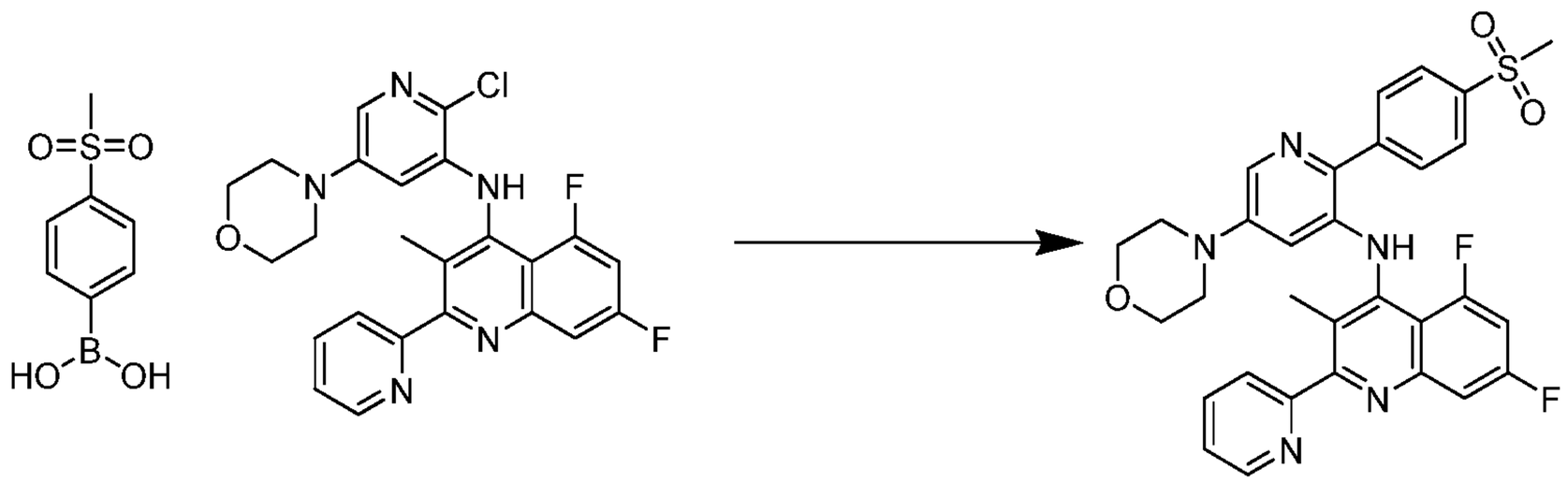


A mixture of 2-(4-methoxy-2,6-dimethylphenyl)-5-morpholinopyridin-3-amine (41 mg, 0.13 mmol), 4-chloro-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinoline (57 mg, 0.2 mmol), 2-(dicyclohexylphosphino)-2',4',6',-triisopropyl-biphenyl, (X-

Phos) (7.9 mg, 0.017 mmol), tris(dibenzylideneacetone)dipalladium (0) (7.8 mg, 8.5 μmol), and sodium tert-butoxide (36.9 mg, 0.38 mmol) in dry toluene (2 mL) was degassed by nitrogen. The resulting reaction was heated to 100 °C and monitored with TLC and LC-MS. After 18 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-60% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a yellow film that was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow solid as 5,7-difluoro-N-(2-(4-methoxy-2,6-dimethylphenyl)-5-morpholinopyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.69 (1 H, dt, *J*=4.7, 1.3 Hz), 8.00 (1 H, d, *J*=2.5 Hz), 7.93 (2 H, m), 7.63 (1 H, m), 7.38 (1 H, ddd, *J*=6.1, 4.8, 2.7 Hz), 6.95 (1 H, ddd, *J*=13.3, 8.6, 2.5 Hz), 6.75 (2 H, s), 6.60 (2 H, m), 3.95 (7 H, m), 3.28 (4 H, m), 2.21 (3 H, s), 2.15 (6 H, s). Mass Spectrum (pos.) m/e: 568.2 (M+1).

Example 184: Preparation of 5,7-difluoro-3-methyl-N-(2-(4-(methylsulfonyl)-phenyl)-5-morpholinopyridin-3-yl)-2-(pyridin-2-yl)quinolin-4-amine

5,7-Difluoro-3-methyl-N-(2-(4-(methylsulfonyl)phenyl)-5-morpholinopyridin-3-yl)-2-(pyridin-2-yl)quinolin-4-amine

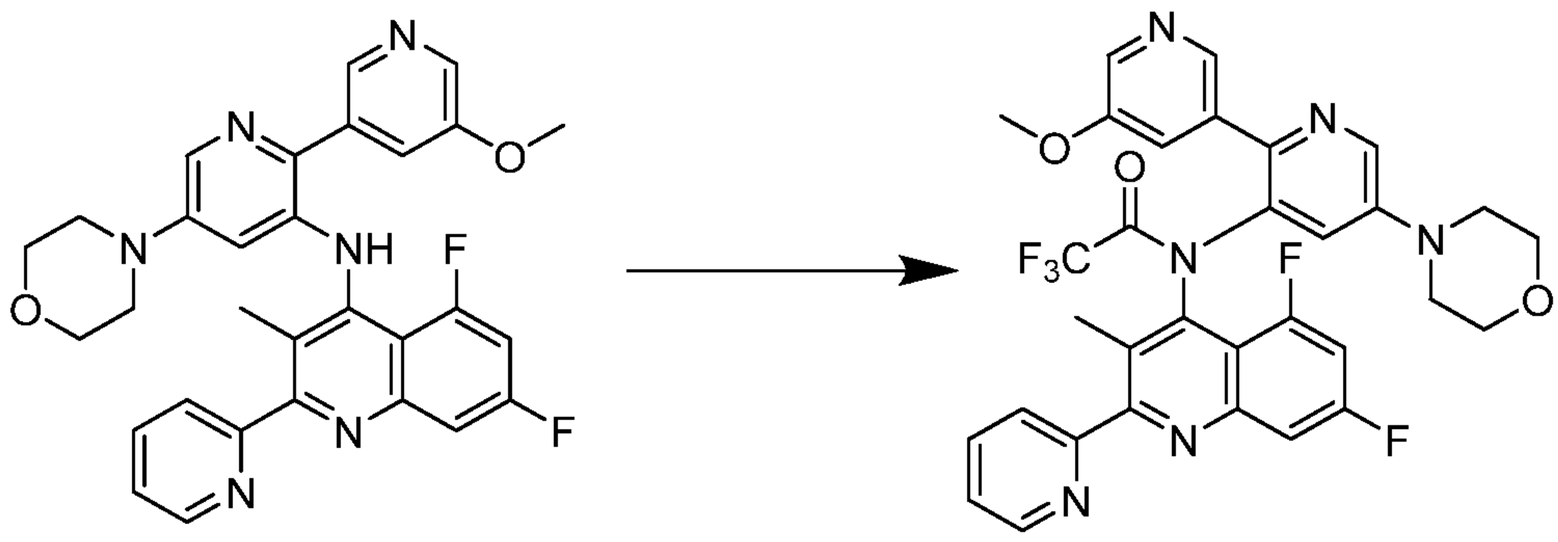


N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine (60.7 mg, 0.13 mmol), 4-(methylsulfonyl)phenylboronic acid

(40.1 mg, 0.2 mmol), tricyclohexylphosphine (6.2 mg, 0.022 mmol), and tris-(dibenzylideneacetone)dipalladium (0) (10.4 mg, 0.011 mmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (2.0 mL) and aq. 1.3M potassium phosphate tribasic (0.3 mL, 0.39 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-60% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a film that was triturated with MeOH to afford a light yellow solid as 5,7-difluoro-3-methyl-N-(2-(4-(methylsulfonyl)phenyl)-5-morpholinopyridin-3-yl)-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.69 (1 H, dt, *J*=4.8, 1.2 Hz), 8.12 (5 H, m), 7.96 (2 H, m), 7.62 (1 H, d, *J*=8.8 Hz), 7.39 (1 H, ddd, *J*=6.8, 4.8, 2.1 Hz), 7.02 (2 H, m), 6.55 (1 H, d, *J*=2.4 Hz), 3.91 (4 H, m), 3.28 (4 H, m), 3.09 (3 H, s), 2.25 (3 H, s). Mass Spectrum (pos.) m/e: 602.0 (M+1).

Example 185: Preparation of N-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-yl)-2,2,2-trifluoro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-acetamide

N-(5,7-Difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-yl)-2,2,2-trifluoro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)acetamide

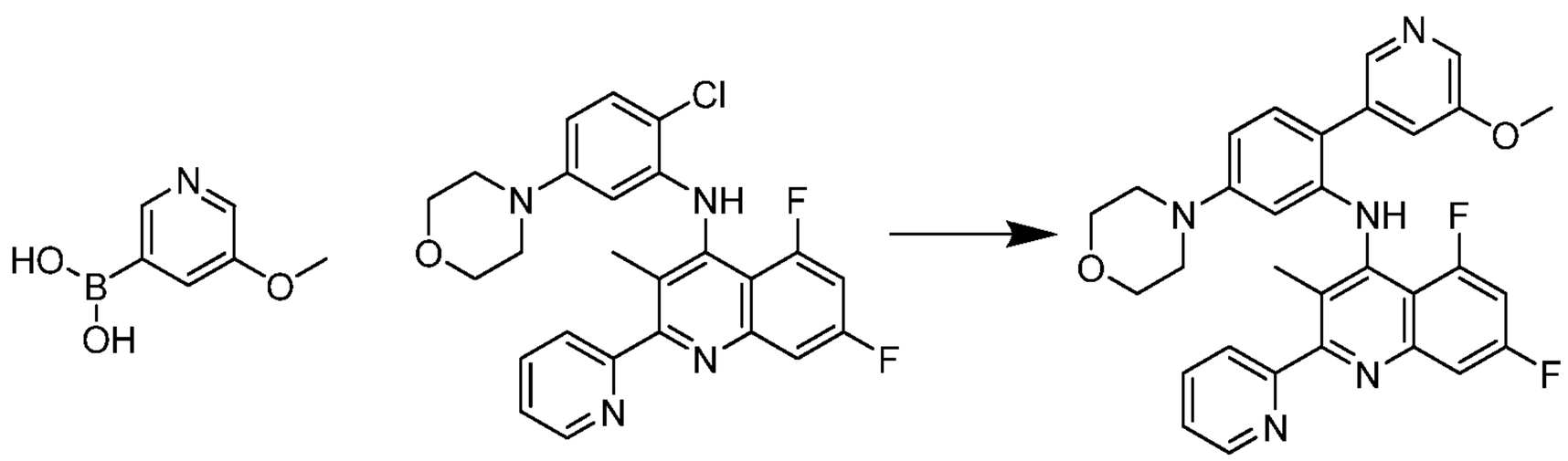


A screw-cap vial was charged with 5,7-difluoro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (67.1 mg, 0.12 mmol), triethylamine (0.03 mL, 0.22 mmol) and dry DCM (1.0 mL). To this

yellow solution was added trifluoroacetic acid anhydride (0.03 mL, 0.21 mmol) dropwise. The reaction was stirred at 23 °C and monitored with TLC and LC-MS. After 2 h, the reaction was diluted with DCM then washed once with water and once with satd aq. sodium bicarbonate solution. The organic layer was dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-60% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a yellow film that was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a light yellow solid as N-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-yl)-2,2,2-trifluoro-N-(5'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)acetamide. ^{1}H NMR (500 MHz, DMSO-d_6) δ ppm 9.00 (1 H, s), 8.74 (1 H, d, *J*=4.4 Hz), 8.52 (1 H, m), 8.36 (1 H, d, *J*=2.7 Hz), 8.06 (1 H, td, *J*=7.7, 1.5 Hz), 7.94 (1 H, d, *J*=7.8 Hz), 7.74 (1 H, dd, *J*=9.4, 1.6 Hz), 7.66 (3 H, m), 6.28 (1 H, s), 3.88 (3 H, s), 3.71 (4 H, t, *J*=4.3 Hz), 3.05 (4 H, m), 2.35 (3 H, s). Mass Spectrum (pos.) m/e: 637.1 (M+1).

Example 186: Preparation of 5,7-difluoro-N-(2-(5-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

5,7-Difluoro-N-(2-(5-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

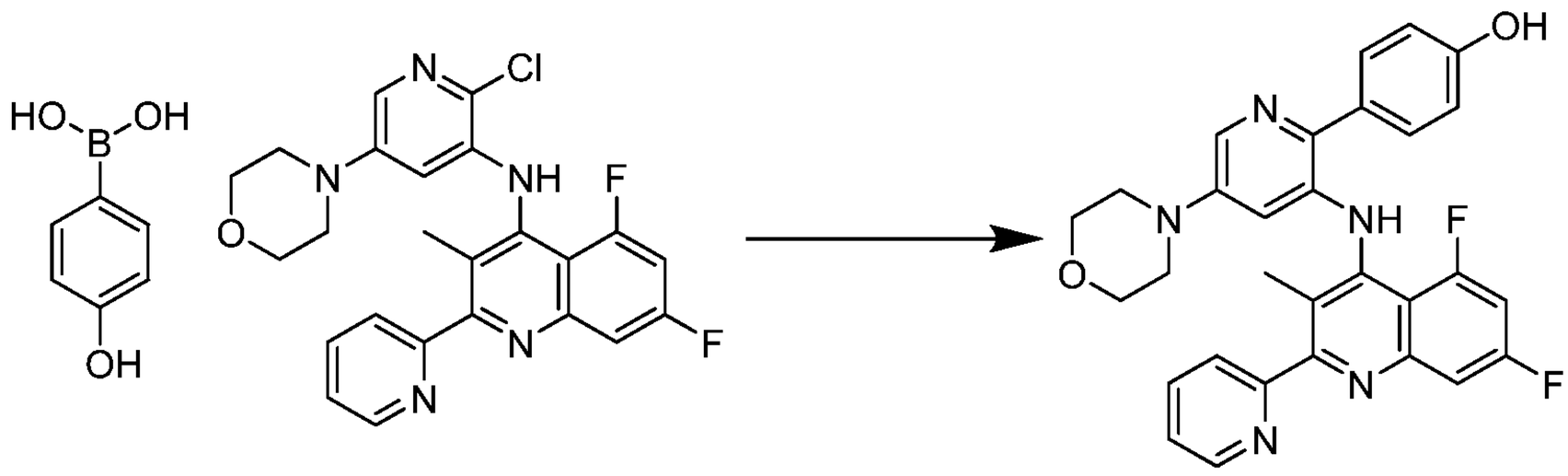


N-(2-chloro-5-morpholinophenyl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine (62.7 mg, 0.13 mmol), 5-methoxypyridin-3-ylboronic acid (31.9 mg, 0.21 mmol), tricyclohexylphosphine (6.3 mg, 0.022 mmol), and tris(dibenzylideneacetone)dipalladium (0) (10.6 mg, 0.012 mmol) were added to a flask then

degassed and backfilled with argon. To the flask, 1,4-dioxane (2.0 mL) and aq. 1.3M potassium phosphate tribasic (0.31 mL, 0.4 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 22 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-45% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a yellow film that was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a yellow solid as 5,7-difluoro-N-(2-(5-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, $CDCl_3$) δ ppm 8.69 (1 H, d, *J*=4.4 Hz), 8.42 (1 H, d, *J*=1.7 Hz), 8.28 (1 H, d, *J*=2.7 Hz), 7.88 (1 H, td, *J*=7.6, 1.7 Hz), 7.82 (1 H, d, *J*=7.8 Hz), 7.71 (1 H, m), 7.43 (2 H, m), 7.22 (1 H, d, *J*=8.6 Hz), 6.93 (1 H, dd, *J*=8.4, 2.6 Hz), 6.95 (1 H, dd, *J*=8.6, 2.4 Hz), 6.65 (1 H, dd, *J*=8.4, 2.3 Hz), 6.36 (1 H, d, *J*=2.2 Hz), 3.89 (3 H, s), 3.86 (4 H, m), 3.21 (4 H, m), 2.18 (3 H, s). Mass Spectrum (pos.) m/e: 540.1 (M+1).

Example 187: Preparation of 4-(3-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-ylamino)-5-morpholinopyridin-2-yl)phenol

4-(3-(5,7-Difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-5-morpholinopyridin-2-yl)phenol

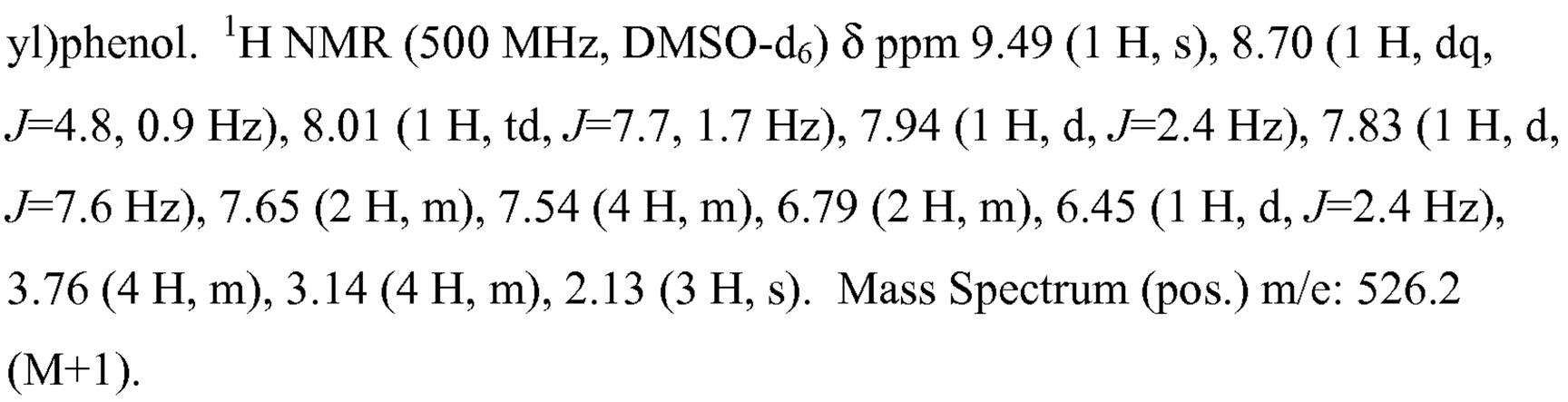


N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine (60.6 mg, 0.13 mmol), 4-hydroxyphenylboronic acid (36.7 mg,

0.27 mmol), tricyclohexylphosphine (7.7 mg, 0.027 mmol), and tris(dibenzyl-ideneacetone)dipalladium (0) (12.1 mg, 0.013 mmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (2.0 mL) and aq. 1.3M potassium phosphate tribasic (0.3 mL, 0.39 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-55% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a film that was further purified with HPLC (10-90% of 0.1% TFA acetonitrile solution in 0.1% TFA water solution). The desired fractions were cond then diluted with EtOAc. After washing twice with satd aq. sodium bicarbonate solution and once with brine, the solvent was removed under reduced pressure to yield a yellow solid as 4-(3-(5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-ylamino)-5-morpholinopyridin-2-yl)phenol. ^{1}H NMR (500 MHz, DMSO-d_6) δ ppm 9.49 (1 H, s), 8.70 (1 H, dq, *J*=4.8, 0.9 Hz), 8.01 (1 H, td, *J*=7.7, 1.7 Hz), 7.94 (1 H, d, *J*=2.4 Hz), 7.83 (1 H, d, *J*=7.6 Hz), 7.65 (2 H, m), 7.54 (4 H, m), 6.79 (2 H, m), 6.45 (1 H, d, *J*=2.4 Hz), 3.76 (4 H, m), 3.14 (4 H, m), 2.13 (3 H, s). Mass Spectrum (pos.) m/e: 526.2 (M+1).

Example 188: Preparation of N-(2-(3-(difluoromethoxy)phenyl)-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

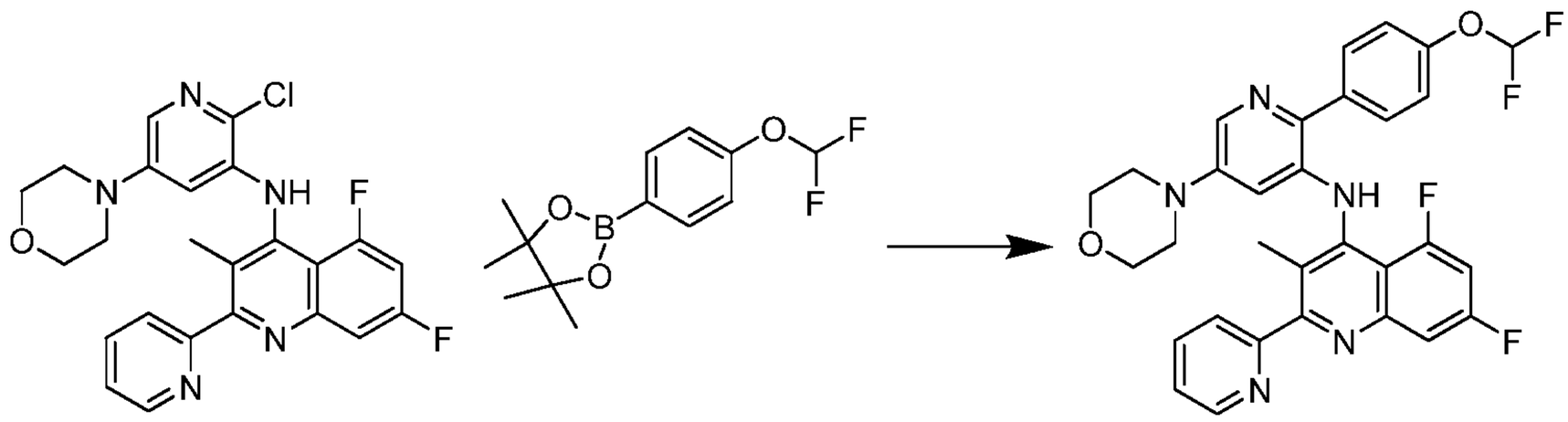
N-(2-(3-(Difluoromethoxy)phenyl)-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine



N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine (49.1 mg, 0.10 mmol), 2-(3-(difluoromethoxy)phenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (56.9 mg, 0.21 mmol), tricyclohexylphosphine (5.1 mg, 0.018 mmol), and tris(dibenzylideneacetone)dipalladium (0) (8.9 mg, 9.7 μmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (2.0 mL) and aq. 1.3M potassium phosphate tribasic (0.21 mL, 0.27 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-45% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a film that was triturated with MeOH to afford a yellow solid as N-(2-(3-(difluoromethoxy)phenyl)-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, DMSO-d_6) δ ppm 8.69 (1 H, d, *J*=4.9 Hz), 8.06 (2 H, m), 7.91 (1 H, d, *J*=3.7 Hz), 7.80 (1 H, d, *J*=7.8 Hz), 7.59 (2 H, m), 7.47 (2 H, m), 7.36 (4 H, m), 6.54 (1 H, d, *J*=2.4 Hz), 3.76 (4 H, m), 3.15 (4 H, m), 2.14 (3 H, s). Mass Spectrum (pos.) m/e: 576.1 (M+1).

Example 189: Preparation of N-(2-(4-(difluoromethoxy)phenyl)-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

N-(2-(4-(Difluoromethoxy)phenyl)-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine

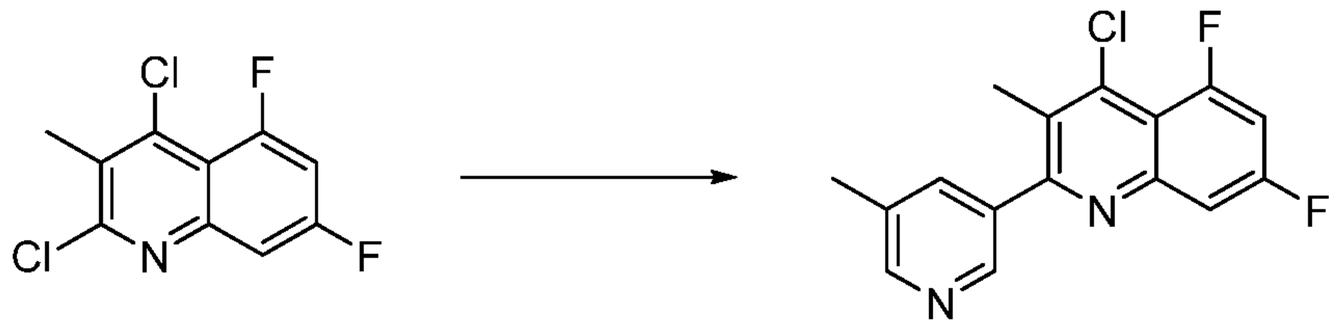


N-(2-chloro-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)-quinolin-4-amine (49.7 mg, 0.11 mmol), 2-(4-(difluoromethoxy)phenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (58.6 mg, 0.22 mmol), tricyclohexylphosphine

(5.1 mg, 0.018 mmol), and tris(dibenzylideneacetone)dipalladium (0) (8.6 mg, 9.4 μmol) were added to a flask then degassed and backfilled with argon. To the flask, 1,4-dioxane (2.0 mL) and aq. 1.3M potassium phosphate tribasic (0.21 mL, 0.27 mmol) were added by syringe. The resulting reaction was heated to 90 °C and monitored with TLC and LC-MS. After 19 h, the reaction was cooled to rt then poured into water. After extracting twice with EtOAc and twice with DCM, the combined organic extractions were dried over anhydrous magnesium sulfate. After filtration and concentration, the residue was purified on silica gel (0-40% of a premixed solution of 89:9:1 DCM: MeOH: ammonium hydroxide in DCM) to afford a film that was triturated with MeOH to afford a light yellow solid as N-(2-(4-(difluoromethoxy)phenyl)-5-morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(pyridin-2-yl)quinolin-4-amine. ^{1}H NMR (500 MHz, DMSO-d_6) δ ppm 8.69 (1 H, d, *J*=4.6 Hz), 8.05 (2 H, m), 7.86 (2 H, m), 7.63 (2 H, m, *J*=8.6 Hz), 7.59 (2 H, m), 7.43 (1 H, m), 7.09 (3 H, m), 6.48 (1 H, d, *J*=2.0 Hz), 3.78 (4 H, m), 3.14 (4 H, m), 2.16 (3 H, s). Mass Spectrum (pos.) m/e: 576.1 (M+1).

Example 190: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-methylpyridin-3-yl)quinolin-4-amine

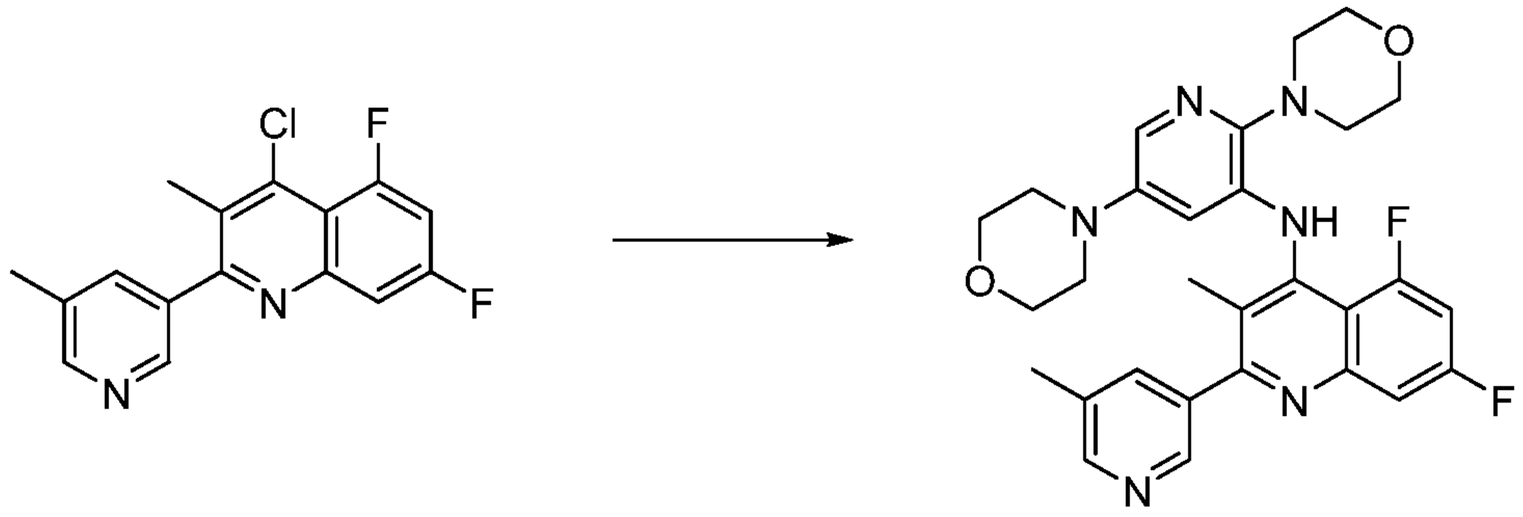
4-Chloro-5,7-difluoro-3-methyl-2-(5-methylpyridin-3-yl)quinoline



A screw-cap vial was charged with 2,4-dichloro-5,7-difluoro-3-methylquinoline (600 mg, 2.42 mmol), 5-methylpyridine-3-boronic acid (348 mg, 2.54 mmol), dichlorobis(triphenylphosphine)palladium (II) (170 mg, 0.24 mmol), sodium carbonate (769 mg, 7.26 mmol), 1,4-dioxane (6.5 mL), and water (1.6 mL). The mixture was stirred at 95°C for 22 h, then 0.2 additional equivalents of the afore-mentioned boronic acid were added and the reaction was continued for 18 h. Upon completion, the reaction was cooled to rt and partitioned between EtOAc and water. The organic layer was washed with brine, dried over magnesium sulfate, and cond. The resulting crude product was purified by flash chromatography

(silica gel, 0-30% EtOAc in hexanes), affording 4-chloro-5,7-difluoro-3-methyl-2-(5-methylpyridin-3-yl)quinoline. Mass Spectrum (ESI) m/e = 305.0 (M + 1).

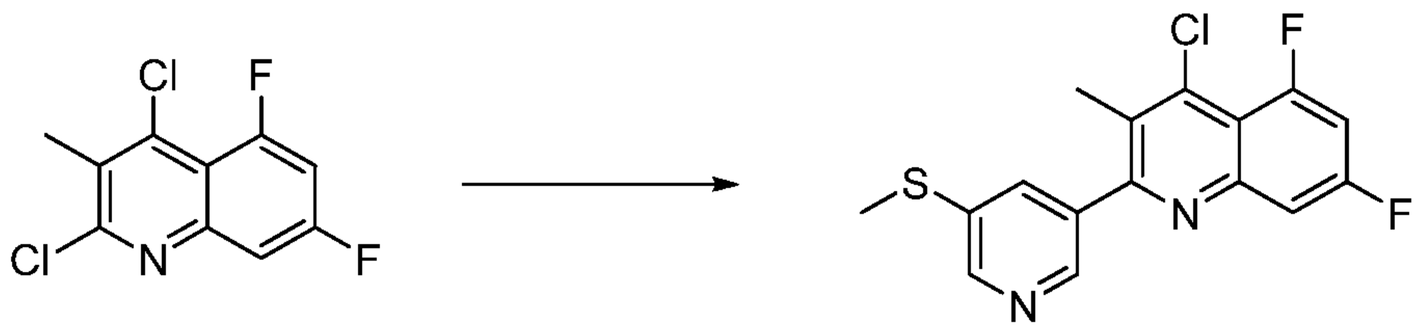
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-methylpyridin-3-yl)quinolin-4-amine



A screw-cap vial was charged with 4-chloro-5,7-difluoro-3-methyl-2-(5-methyl-pyridin-3-yl)quinoline (50 mg, 0.16 mmol), 2,5-dimorpholinopyridin-3-amine (43.4 mg, 0.16 mmol), tris(dibenzylideneacetone)dipalladium (0) (15.0 mg, 0.016 mmol), XPhos (15.6 mg, 0.033 mmol), sodium tert-butoxide (47.3 mg, 0.49 mmol), and toluene (1.5 mL). The mixture was stirred at 105°C for 2 h, then cond. The resulting residue was partitioned between DCM and water, and the organic layer was dried over magnesium sulfate and cond. The crude material was purified by recrystallization in MeOH, affording N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-methylpyridin-3-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 533.0 (M + 1). ^{1}H NMR (400 MHz, chloroform-*d*) δ ppm 8.64 (1 H, d, *J*=1.8 Hz), 8.57 (1 H, d, *J*=1.6 Hz), 7.83 (1 H, s), 7.78 (1 H, br. s.), 7.67 (1 H, d, *J*=2.5 Hz), 7.63 (1 H, d, *J*=9.4 Hz), 6.98 - 7.09 (1 H, m), 6.32 - 6.42 (1 H, m), 3.91 (4 H, br. s.), 3.77 - 3.86 (4 H, m), 3.09 - 3.41 (4H, br. s.), 2.99 - 3.09 (4 H, m), 2.48 (3 H, s), 2.17 (3 H, s).

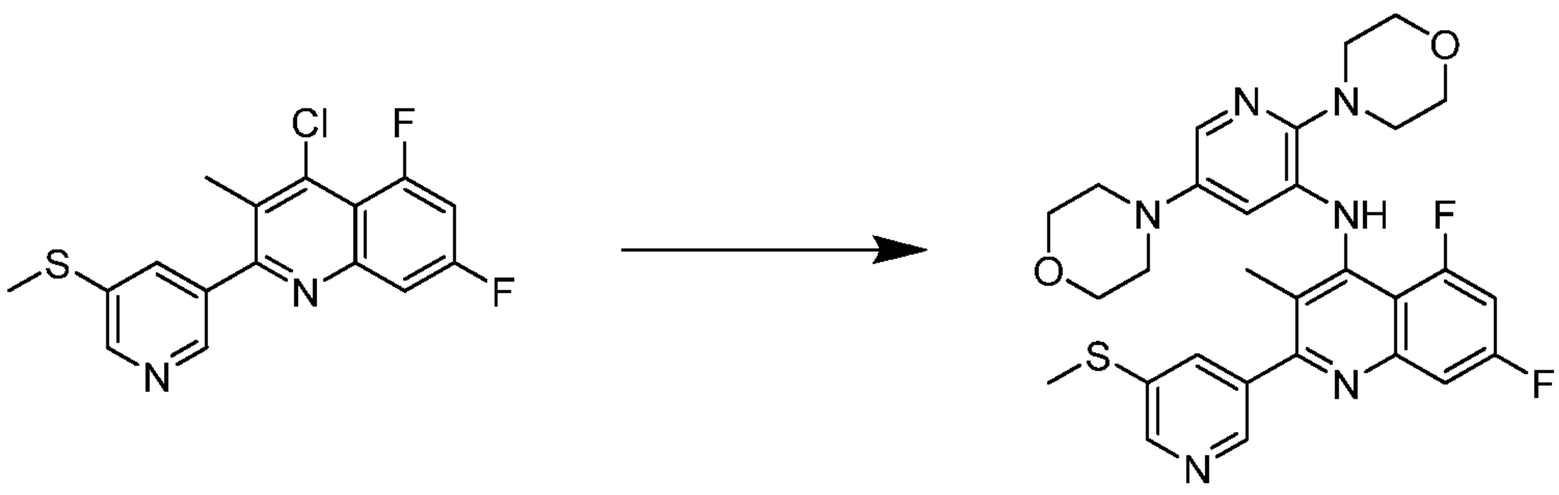
Example 191: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-(methylthio)pyridin-3-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(5-(methylthio)pyridin-3-yl)quinoline



A screw-cap vial was charged with 2,4-dichloro-5,7-difluoro-3-methylquinoline (600 mg, 2.42 mmol), 5-(methylthio)pyridin-3-ylboronic acid (429 mg, 2.54 mmol), dichlorobis(triphenylphosphine)palladium (II) (170 mg, 0.24 mmol), sodium carbonate (769 mg, 7.26 mmol), 1,4-dioxane (6.5 mL), and water (1.6 mL). The mixture was stirred at 95°C for 2 h, then cooled to rt and partitioned between EtOAc and water. The organic layer was washed with brine, dried over magnesium sulfate, and cond. The crude product was purified by flash chromatography (silica gel, 0-30% EtOAc in hexanes), affording 4-chloro-5,7-difluoro-3-methyl-2-(5-(methylthio)pyridin-3-yl)quinoline. Mass Spectrum (ESI) m/e = 337.0 (M + 1).

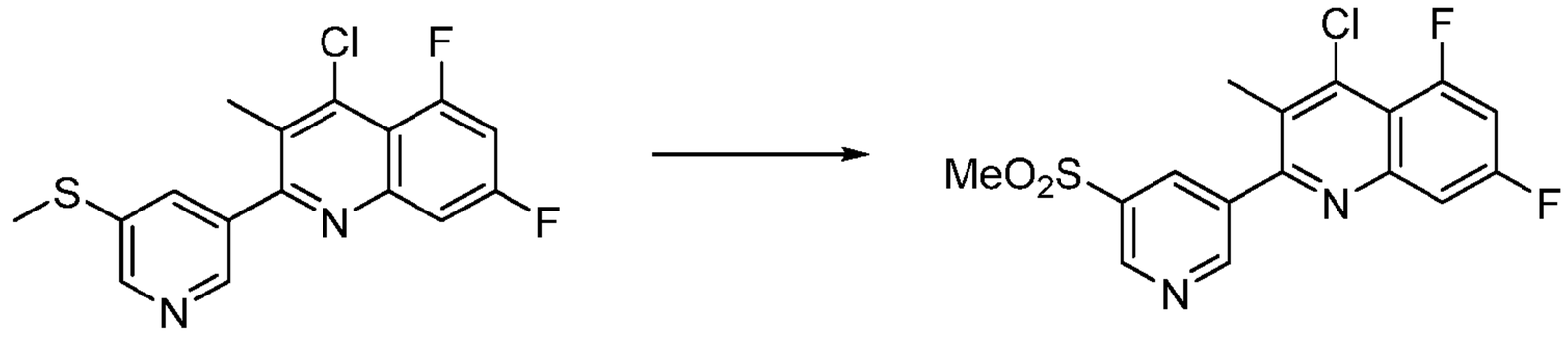
N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-(methylthio)-pyridin-3-yl)quinolin-4-amine



A screw-cap vial was charged with 4-chloro-5,7-difluoro-3-methyl-2-(5-(methylthio)pyridin-3-yl)quinoline (50 mg, 0.15 mmol), 2,5-dimorpholinopyridin-3-amine (39.2 mg, 0.15 mmol), tris(dibenzylideneacetone)dipalladium (0) (13.6 mg, 0.015 mmol), XPhos (14.2 mg, 0.030 mmol), sodium tert-butoxide (42.8 mg, 0.445 mmol), and toluene (1.5 mL). The mixture was stirred at 105°C for 2 h, then cond. The resulting residue was partitioned between DCM and water, and the organic layer was dried over magnesium sulfate and cond. The crude material was purified by recrystallization in MeOH, affording N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-(methylthio)pyridin-3-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 565.0 (M + 1). ^{1}H NMR (400 MHz, $CDCl_3$) δ ppm 8.61 (1 H, d, *J*=2.3 Hz), 8.59 (1 H, s), 7.86 (2 H, m), 7.68 (2 H, m), 7.09 (1 H, m), 6.39 (1H, br. s.), 3.92 (4 H, br. s.), 3.83 (4 H, br. s.), 3.05 - 3.50 (4H, br. s.), 3.05 (4 H, br. s.), 2.60 (3 H, s), 2.18 (3 H, br. s.).

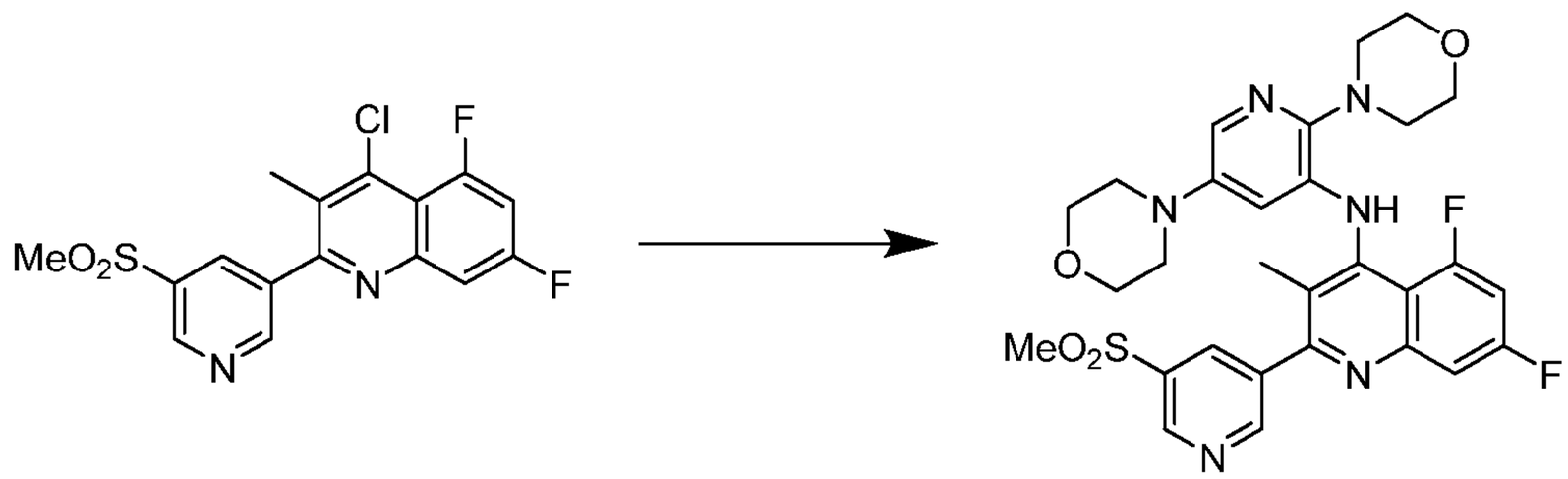
Example 192: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-(methylsulfonyl)pyridin-3-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(5-(methylsulfonyl)pyridin-3-yl)quinoline



To a stirring suspension of 4-chloro-5,7-difluoro-3-methyl-2-(5-(methylthio)pyridin-3-yl)quinoline (200 mg, 0.594 mmol) in THF (4.4 mL) and water (1.4 mL) was added oxone (913 mg, 1.49 mmol). The reaction was stirred at rt for 18 h, then poured into 15 mL water and stirred for ten min. The resulting precipitate was isolated by filtration, then dissolved in EtOAc, dried over magnesium sulfate, and cond, affording 4-chloro-5,7-difluoro-3-methyl-2-(5-(methylsulfonyl)pyridin-3-yl)quinoline. Mass Spectrum (ESI) m/e = 369.0 (M + 1).

N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-(methylsulfonyl)pyridin-3-yl)quinolin-4-amine

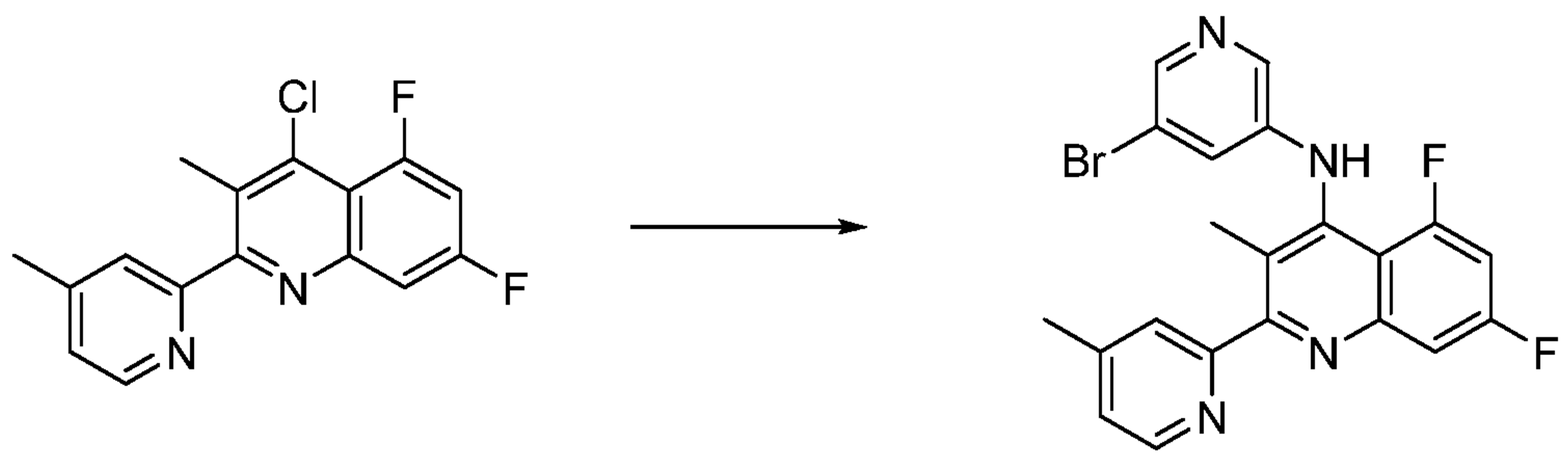


A screw-cap vial was charged with 4-chloro-5,7-difluoro-3-methyl-2-(5-(methylsulfonyl)pyridin-3-yl)quinoline (40 mg, 0.11 mmol), 2,5-dimorpholinopyridin-3-amine (28.7 mg, 0.11 mmol), tris(dibenzylideneacetone)dipalladium (0) (10.0 mg, 11.0 μmol), X-Phos (10.3 mg, 0.022 mmol), sodium tert-butoxide (31.3 mg, 0.33 mmol), and toluene (1.1 mL). The reaction was stirred at 105°C for 30 min, then cond. The resulting residue was partitioned between DCM and water, and extracted twice with DCM. The combined organic layer was dried over magnesium sulfate and cond, and the crude product was purified by flash chromatography (basic alumina, 0-60% EtOAc in hexanes). This afforded N-(2,5-di-

morpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-(methylsulfonyl)pyridin-3-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 597.0 (M + 1). ^{1}H NMR (500 MHz, *CDCl3*) δ ppm 9.26 (1 H, d, *J*=2.2 Hz), 9.16 (1 H, s), 8.56 (1 H, s), 7.89 (1 H, s), 7.72 (1 H, s), 7.63 (1 H, s), 7.09 (1 H, s), 6.43 (1 H, s), 3.88 - 4.08 (4 H, m), 3.85 (4 H, br. s.), 3.23 (4 H, br. s.), 3.08 (4 H, br. s.), 2.18 (3 H, s), 1.57 (3 H, s).

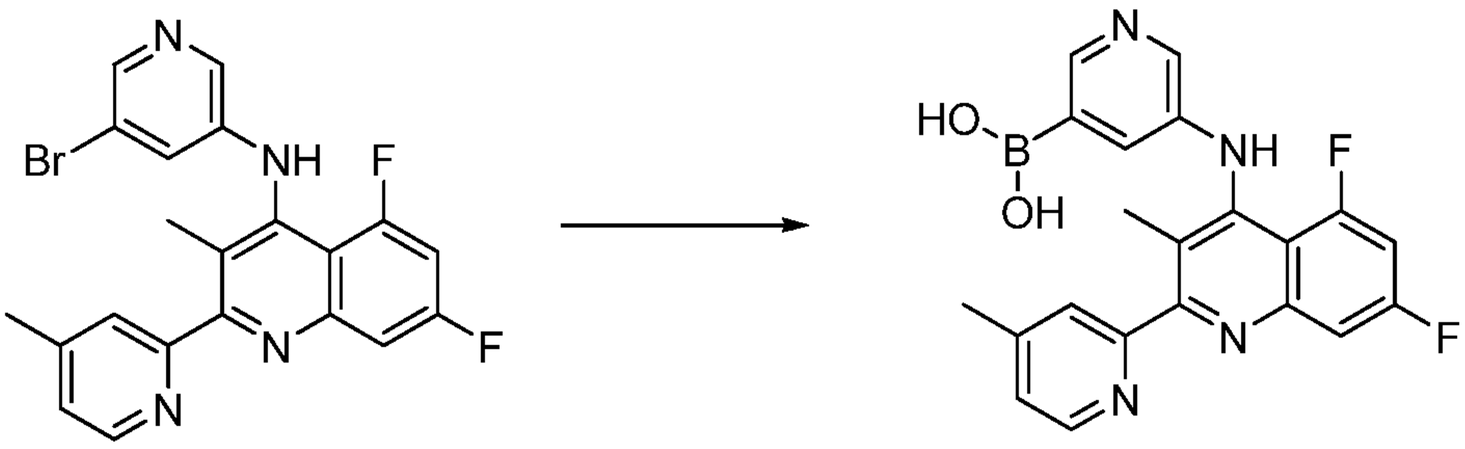
Example 193: Preparation of N-(5-(2-aminopyrimidin-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine

N-(5-Bromopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)-quinolin-4-amine



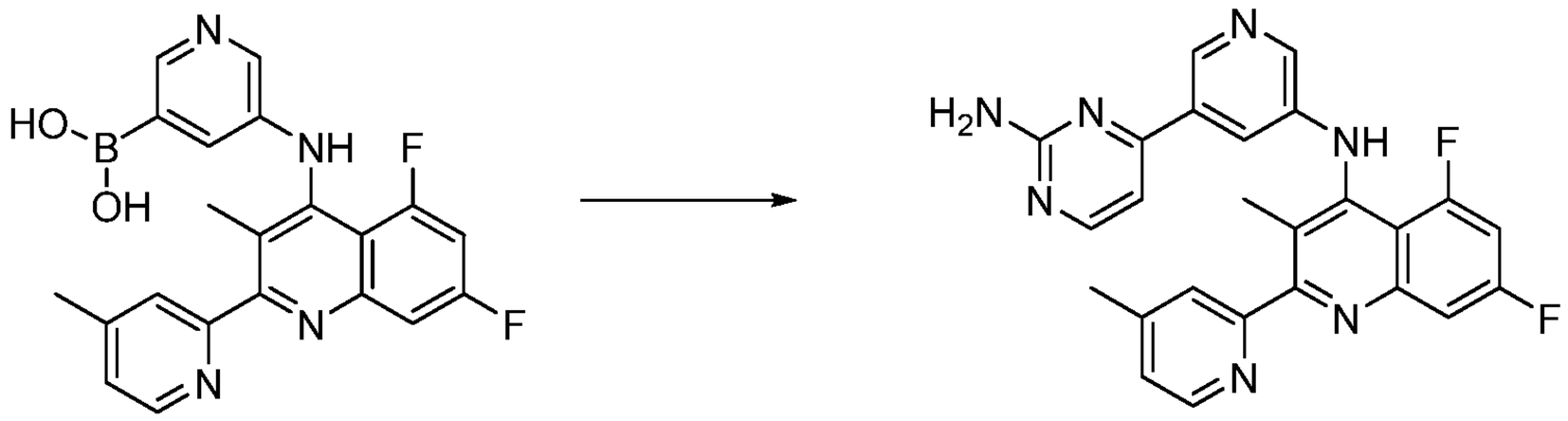
A screwcap vial was charged with a solution of 5-bromopyridin-3-amine (273 mg, 1.58 mmol) in dry DMF (8 mL) under nitrogen. To this stirring solution was slowly added sodium hydride (63.0 mg, 1.58 mmol), followed 5 min later by 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinoline (400 mg, 1.31 mmol). The reaction mixture was then stirred at rt for 6 h. Additional portions of sodium hydride (1.2 equivalents) were added after 2 and 4 h of stirring. Upon completion, the reaction was quenched with 10% aq. sodium carbonate and the product was extracted with EtOAc. The organic layer was washed with brine, dried over magnesium sulfate, and cond. The resulting crude residue was purified by flash-chromatography (silica gel, 0-60% EtOAc in hexanes) and subsequently by recrystallization in MeOH. This afforded N-(5-bromopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 441.0 (M + 1).

5-(5,7-Difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-ylamino)-pyridin-3-ylboronic acid



A screwcap vial was charged with N-(5-bromopyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine (225 mg, 0.510 mmol), bis(pinacolato)diboron (194 mg, 0.77 mmol), bis(triphenylphosphine)palladium (II) chloride (35.8 mg, 0.051 mmol), potassium acetate (100 mg, 1.02 mmol), and 1,4-dioxane (5 mL). The mixture was stirred at 95°C under nitrogen for 18 h, and cooled to rt. The desired product was extracted with DCM and EtOAc, and the combined organic layer was dried over magnesium sulfate and cond. This afforded crude 5-(5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-ylamino)pyridin-3-ylboronic acid. Mass Spectrum (ESI) m/e = 407.1 (M + 1).

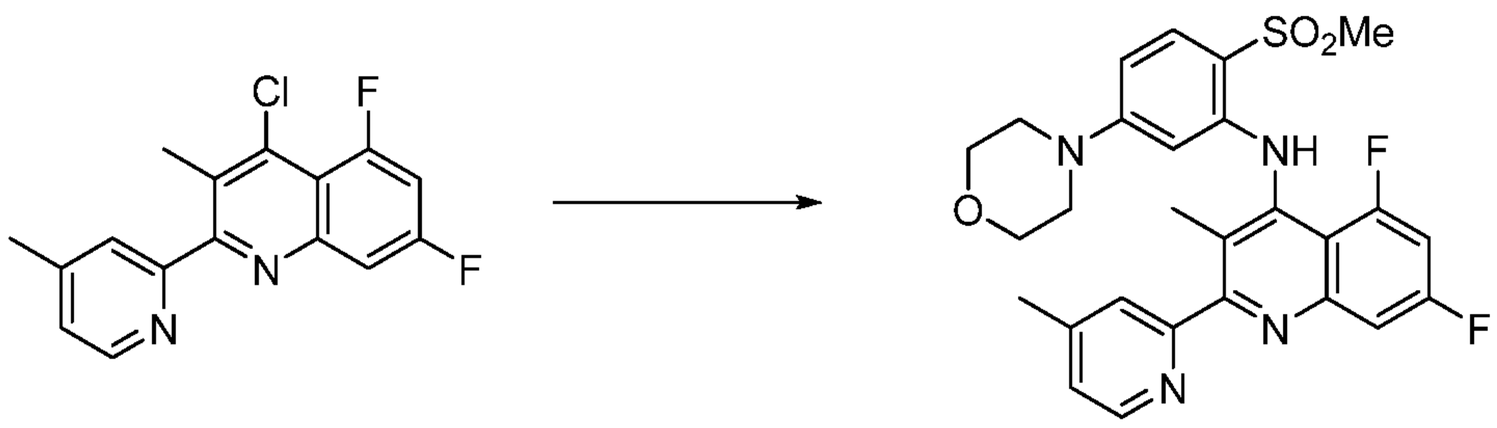
N-(5-(2-Aminopyrimidin-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine



A screw-cap vial was charged with 5-(5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-ylamino)pyridin-3-ylboronic acid (200 mg, 0.49 mmol), 2-amino-4-chloropyrimidine (63.8 mg, 0.49 mmol), bis(triphenylphosphine)palladium (II) chloride (34.6 mg, 0.049 mmol), sodium carbonate (157 mg, 1.48 mmol), 1,4-dioxane (4 mL), and water (1 mL). The solution was stirred at 95 °C for 30 min, and then cooled to rt. The product was extracted with EtOAc and DCM, and the combined organic layer was dried over magnesium sulfate and cond. The crude

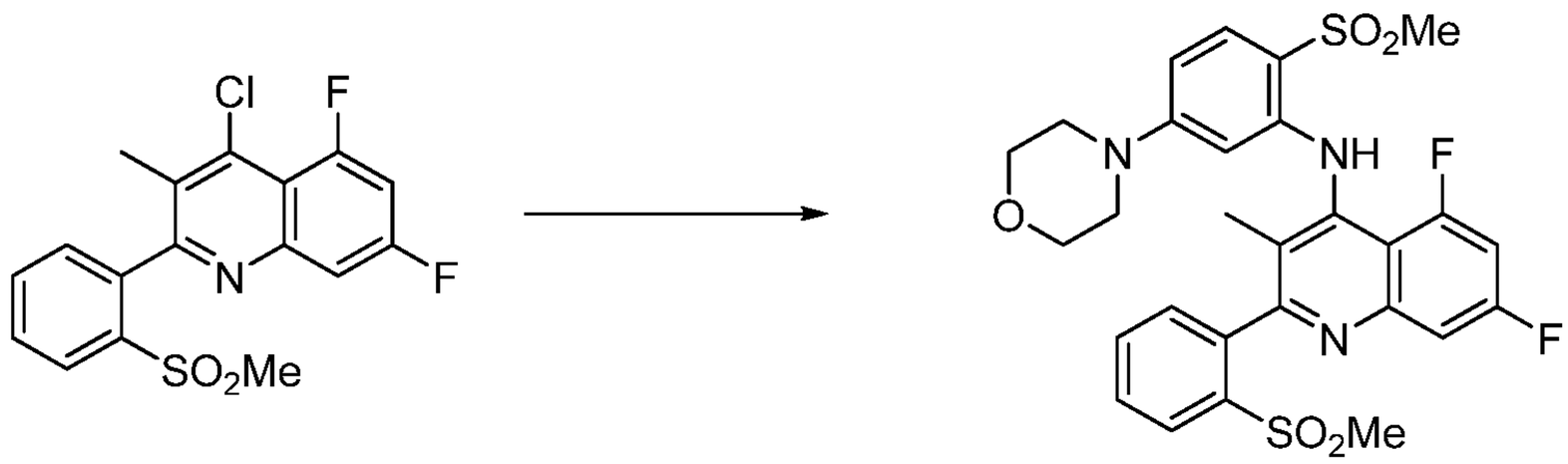
material was purified by flash-chromatography (basic alumina, 0-10% MeOH in DCM, then recrystallized in MeOH to afford N-(5-(2-aminopyrimidin-4-yl)-pyridin-3-yl)-5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 456.0 (M + 1). ^{1}H NMR (400 MHz, *DMSO-d*$_6$) δ ppm 8.78 (1 H, s), 8.63 (1 H, d, *J*=1.8 Hz), 8.56 (1 H, d), 8.31 (1 H, d, *J*=5.3 Hz), 8.13 (1 H, d), 7.75 (1 H, s), 7.70 (1 H, m), 7.60 (1 H, m), 7.49 (1 H, m), 7.35 (1 H, m), 7.09 (1 H, s), 6.68 (2 H, s), 2.45 (3 H, s), 2.20 (3 H, s).

Example 194: Preparation of 5,7-difluoro-3-methyl-2-(4-methylpyridin-2-yl)-N-(2-(methylsulfonyl)-5-morpholinophenyl)quinolin-4-amine



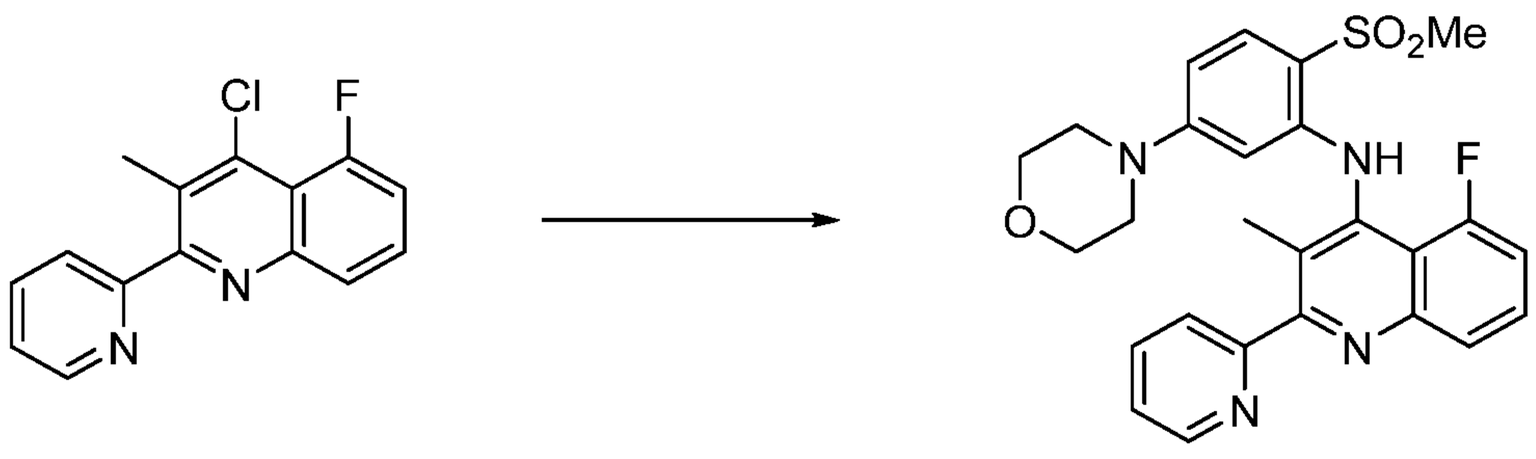
A screw-cap vial was charged with 4-chloro-5,7-difluoro-3-methyl-2-(4-methyl-pyridin-2-yl)quinoline (50 mg, 0.16 mmol), 2-(methylsulfonyl)-5-morpholino-aniline (Matrix Scientific; 50.5 mg, 0.20 mmol), XPhos precatalyst (CAS 1028206-56-5; 24.24 mg, 0.033 mmol), sodium tert-butoxide (39.4 mg, 0.41 mmol), and toluene (1.5 mL). The mixture was stirred at 95 °C under nitrogen gas for 3 h. The reaction was then cond and the resulting residue was dissolved in DCM. This solution was washed with water, dried over magnesium sulfate, and cond. The resulting crude product was purified by flash-chromatography (silica gel, 0-85% EtOAc in hexanes), affording 5,7-difluoro-3-methyl-2-(4-methyl-pyridin-2-yl)-N-(2-(methylsulfonyl)-5-morpholinophenyl)quinolin-4-amine as a white solid. Mass Spectrum (ESI) m/e = 525.3 (M + 1). ^{1}H NMR (400 MHz, CDCl3) δ ppm 8.62 (1 H, d, *J*=6.5 Hz), 8.55 (1 H, d, *J*=5.1 Hz), 7.79 (1 H, d, *J*=9.0 Hz), 7.67 - 7.70 (1 H, m), 7.62 - 7.67 (1 H, m), 7.18 - 7.25 (1 H, m), 6.96 - 7.04 (1 H, m), 6.47 - 6.52 (1 H, m), 5.98 - 6.01 (1 H, m), 3.70 - 3.80 (4 H, m), 3.17 (3 H, s), 3.06 - 3.16 (4 H, m), 2.49 (3 H, s), 2.28 (3 H, s).

Example 195: Preparation of 5,7-difluoro-3-methyl-N-(2-(methylsulfonyl)-5-morpholinophenyl)-2-(2-(methylsulfonyl)phenyl)quinolin-4-amine



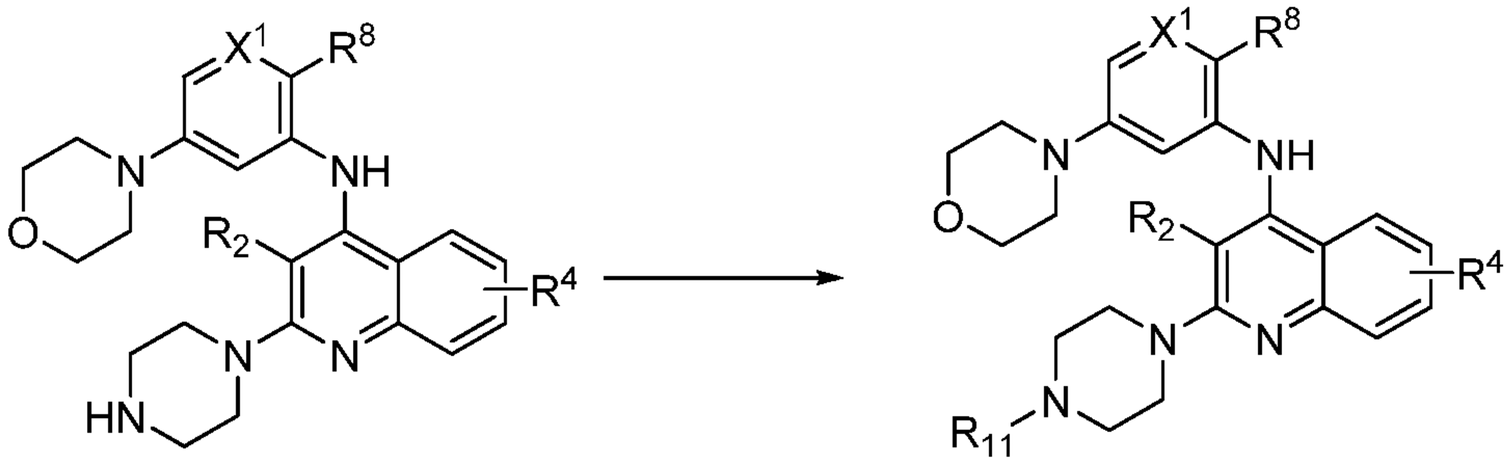
A screw-cap vial was charged with 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (50 mg, 0.136 mmol), 2-(methylsulfonyl)-5-morpholinoaniline (Matrix Scientific; 34.8 mg, 0.14 mmol), XPhos precatalyst (CAS 1028206-56-5; 10.0 mg, 0.014 mmol), sodium tert-butoxide (32.7 mg, 0.34 mmol), and toluene (1.5 mL). The mixture was stirred at 95°C under nitrogen gas for 18 h. The reaction was then cond, and the resulting residue was dissolved in EtOAc. This solution was washed with water, and the product extracted twice with EtOAc and once with DCM. The combined organic layer was then dried over magnesium sulfate and cond, affording a crude residue that was purified by flash-chromatography (silica gel, 0-50% EtOAc in hexanes). This afforded 5,7-difluoro-3-methyl-N-(2-(methylsulfonyl)-5-morpholinophenyl)-2-(2-(methylsulfonyl)phenyl)quinolin-4-amine. Mass Spectrum (ESI) m/e = 588.0 (M + 1). ^{1}H NMR (400 MHz, CDCl3) δ ppm 8.78 (1 H, br. s.), 8.20 (1 H, d, *J*=8.0 Hz), 7.66 - 7.86 (3 H, m), 7.50 (1 H, br. s.), 7.45 (1 H, d, *J*=7.4 Hz), 7.08 (1 H, br. s.), 6.43 (1 H, d, *J*=8.8 Hz), 6.04 (1 H, br. s.), 3.72 (4 H, t, *J*=4.6 Hz), 3.17 - 3.23 (4 H, m), 3.16 (3 H, s), 3.13 (3 H, s), 1.94 (3 H, s).

Example 196: Preparation of 5-fluoro-3-methyl-N-(2-(methylsulfonyl)-5-morpholinophenyl)-2-(pyridin-2-yl)quinolin-4-amine



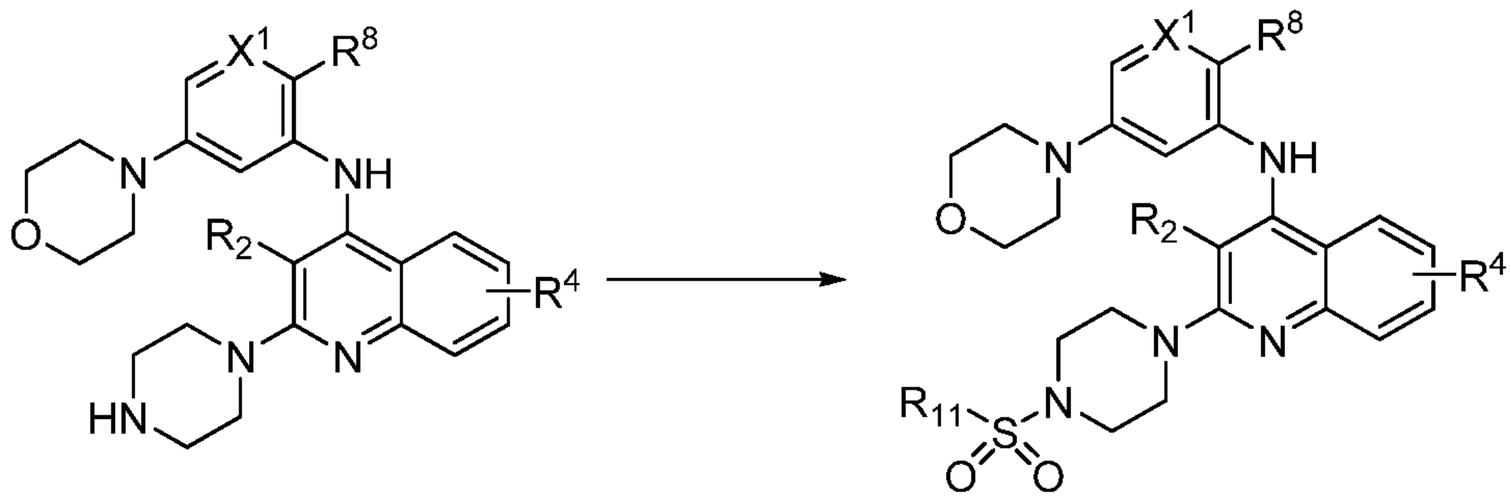
A screw-cap vial was charged with 4-chloro-5-fluoro-3-methyl-2-(pyridin-2-yl)-quinoline (50 mg, 0.18 mmol), 2-(methylsulfonyl)-5-morpholinoaniline (47.0 mg, 0.18 mmol), XPhos precatalyst (CAS 1028206-56-5; 27.1 mg, 0.037 mmol), sodium tert-butoxide (44.1 mg, 0.46 mmol), and toluene (1.8 mL). The mixture was stirred at 90 °C for 2 h, then cond. The crude residue was dissolved in EtOAc, washed with water, and the organic layer was dried over magnesium sulfate and cond. The crude product was purified by reverse-phase HPLC (0-70% acetonitrile in water), affording 5-fluoro-3-methyl-N-(2-(methylsulfonyl)-5-morpholinophenyl)-2-(pyridin-2-yl)quinolin-4-amine as an amorphous beige solid. Mass Spectrum (ESI) m/e = 493.0 (M + 1). ^{1}H NMR (400 MHz, CDCl3) δ ppm 8.80 (1 H, br. s), 8.72 (1 H, d, *J*=4.7 Hz), 8.14 (1 H, br. s), 7.95 (2 H, br. s.), 7.80 (1 H, d, *J*=9.0 Hz), 7.64 (1 H, m), 7.42 (1 H, d, *J*=3.3 Hz), 7.20 (1 H, m), 6.52 (1 H, d, *J*=9.2 Hz), 6.04 (1 H, s), 3.70 - 3.81 (4 H, m), 3.18 (3 H, s), 3.05 - 3.17 (4 H, m), 2.30 (3 H, s).

Procedure L



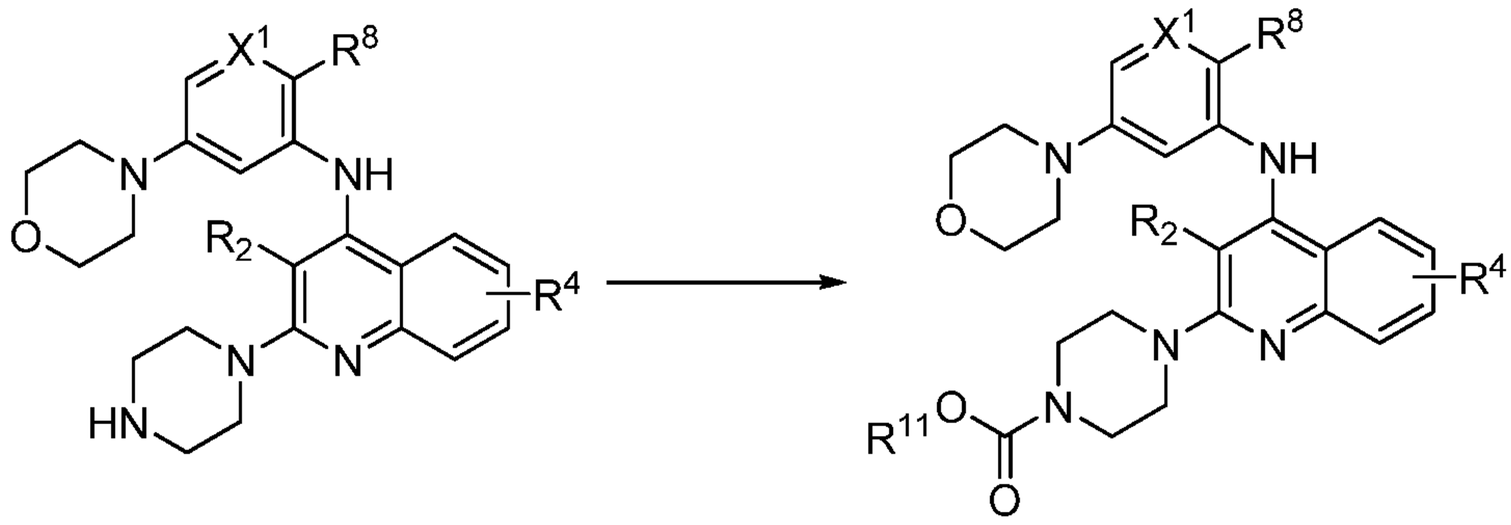
To a solution of the piperazine (0.056 mmol) and the appropriate aldehyde or ketone (R^{11}-CHO) (0.056 mmol) in MeOH (1.2 mL) was added sodium cyano-borohydride (0.085 mmol) at rt. The reaction mixture was stirred at rt for 4 h. The reaction mixture was cond to remove MeOH. Water was added to the residue and extracted with EtOAc (2 × 5 mL). The organic layer was dried over Na_2SO_4 and cond under reduced pressure. Purification was done by column chromatography using silica gel (100-200mesh) provide the crude material which was purified using Prep HPLC to provide the desired tertiary amine.

Procedure M



To a solution of the piperazine (0.11 mmol) and appropriate sulfonyl chloride (R^{11}-SO_2Cl) (0.11 mmol) in DCM (1ml) was added triethylamine (0.020 mL, 0.17 mmol) at rt. The reaction mixture was stirred at rt for 3 h. Water was added to reaction mixture and extracted with EtOAc (2 × 5 mL). The organic layer was dried over Na_2SO_4 and cond under reduced pressure. Purification was done by column chromatography using silica gel (100-200mesh) to provide crude material which was purified using Prep HPLC to provide the desired sulfonamides.

Prodedure N



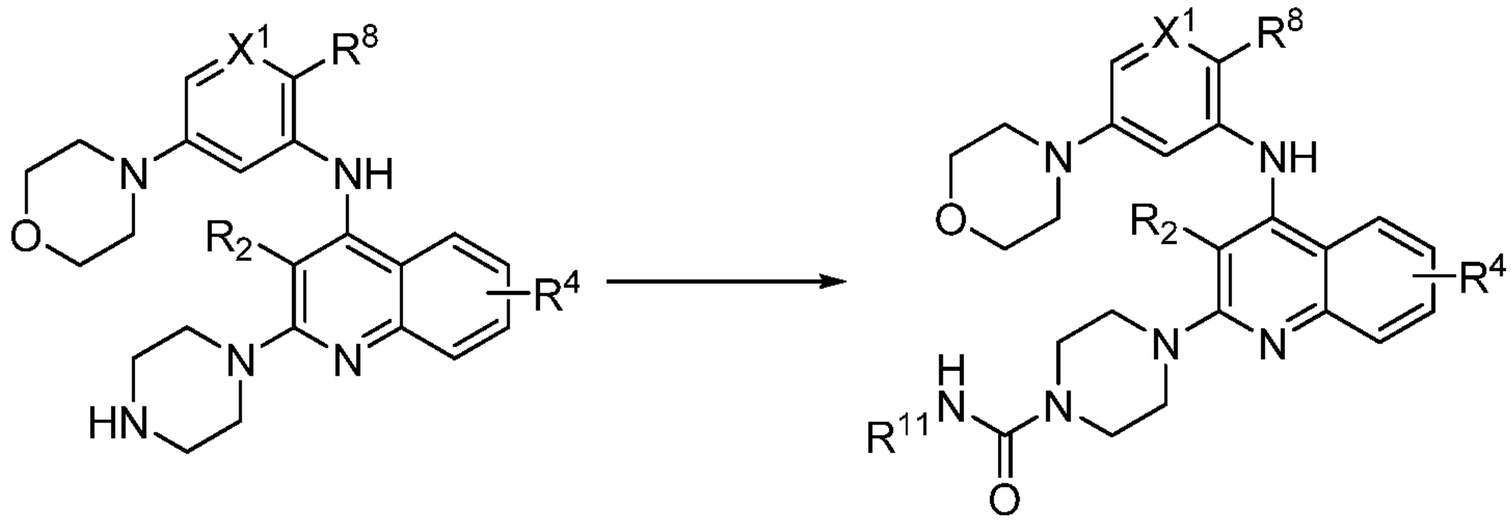
To a solution of the piperazine (0.14 mmol) in acetone (3.0 mL) was added potassium carbonate (110 mg, 0.82 mmol) and the chloroformate (R^{11}-COCl) (0.14 mmol) at rt. The reaction mixture was stirred at rt for 2 h. Water was added to the reaction mixture and extracted with EtOAc (2 × 5 mL). The organic layer was dried over Na_2SO_4 and cond under reduced pressure. Purification was done by column chromatography using silica gel to provide crude product which was purified using Prep HPLC to provide the final carbamates.

Procedure O Boc-Deprotection (or *tert*-Butyl Ester hydrolysis)

The *tert*-butyl carbamate or *tert*-butyl ester was dissolved in DCM (0.2 M) and cooled to 0 °C. The trifluoroacetic acid (1:1 vol/vol to DCM above) was then

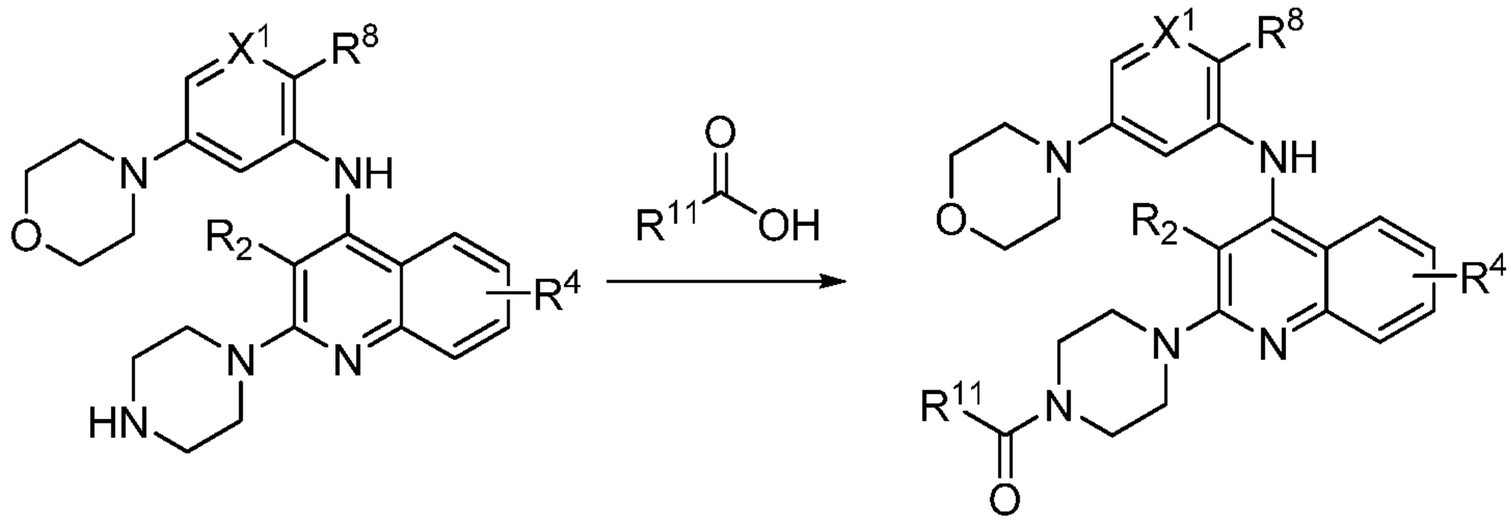
added and the reaction mixture was allowed to slowly warm to rt. The reaction was then cond to dryness. The crude TFA salt was free based with satd sodium bicarbonate solution. The organic layer was dried over sodium sulfate and the filtrate was cond to give the desired product.

Procedure P



To a solution of the piperazine (40 mg, 0.090 mmol) in THF (1.6 mL) was added the isocyanate (R_4-NCO) (0.09 mmol). The reaction mixture was stirred at rt for 3 h. Water was added to the reaction mixture and extracted with EtOAc (2 × 5 mL). The organic layer was dried over Na_2SO_4 and cond under reduced pressure. Purification was done by column chromatography using silica gel (100-200mesh) to provide crude material which was purified using Prep. HPLC to provide the final ureas.

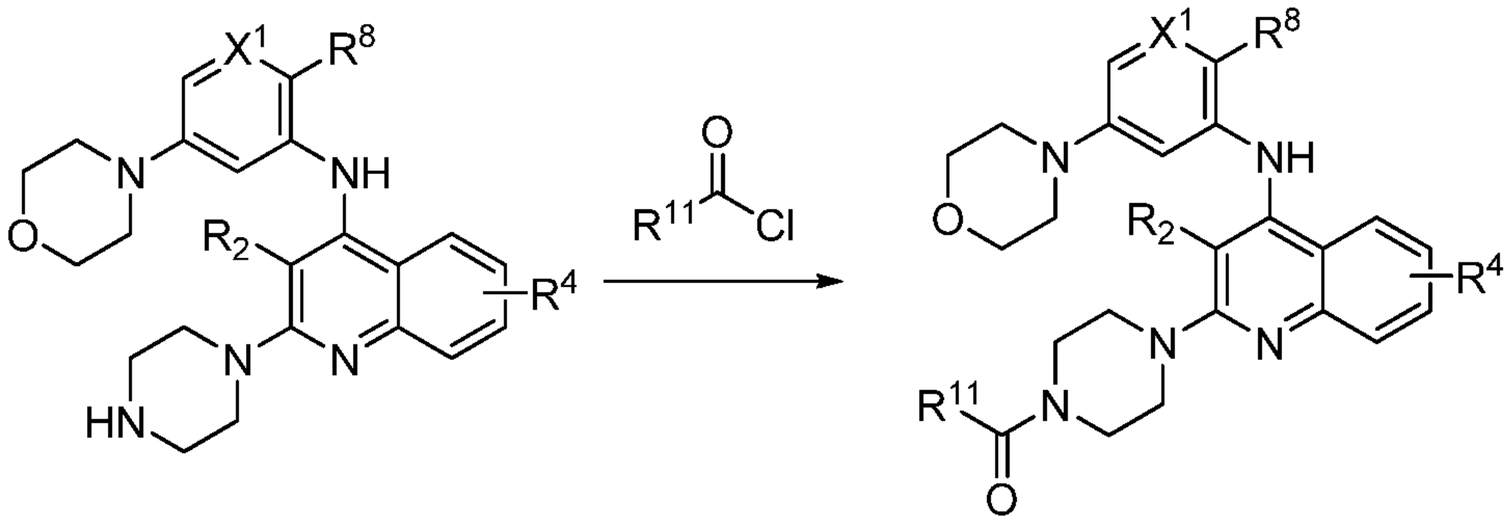
Procedure Q



To a solution of the piperazine (0.090 mmol) and the appropriate carboxylic acid (R_4-CO_2H) (0.14 mmol) in THF (1ml) were added EDCI-HCl (0.14 mmol), HOBT (0.14 mmol) and triethylamine (0.14 mmol) at rt. The reaction mixture was stirred at rt for 3 h. Water was added to reaction mixture and extracted with EtOAc (2 × 5 mL). The organic layer was dried over Na_2SO_4 and cond under reduced pressure. Purification was done by column chromatography using silica

gel (100-200mesh) to provide crude material that was purified using Prep HPLC to provide the final amides.

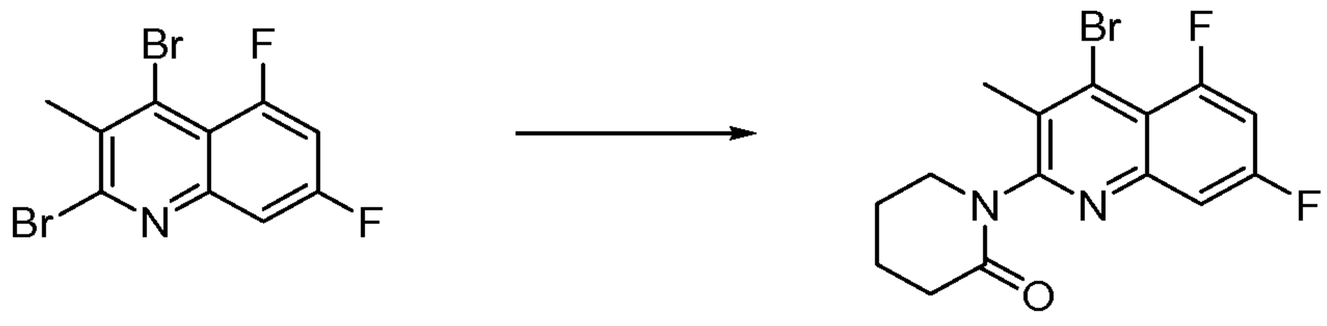
Procedure R



To a solution of the piperazine (0.11 mmol) in THF (1.0 mL) was added the appropriate acid chloride (R_4-COCl) (0.11 mmol) and triethylamine (0.17 mmol) at rt. The reaction mixture was stirred at rt for 3 h. Water was added to reaction mixture and extracted with EtOAc (2 × 5 mL). The organic layer was dried over Na_2SO_4 and cond under reduced pressure. Purification was done by column chromatography using silica gel (100-200mesh) to provide crude product which was purified using Prep HPLC to provide the appropriate amides.

Preparation of 1-(5,7-Difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-2-piperidinone

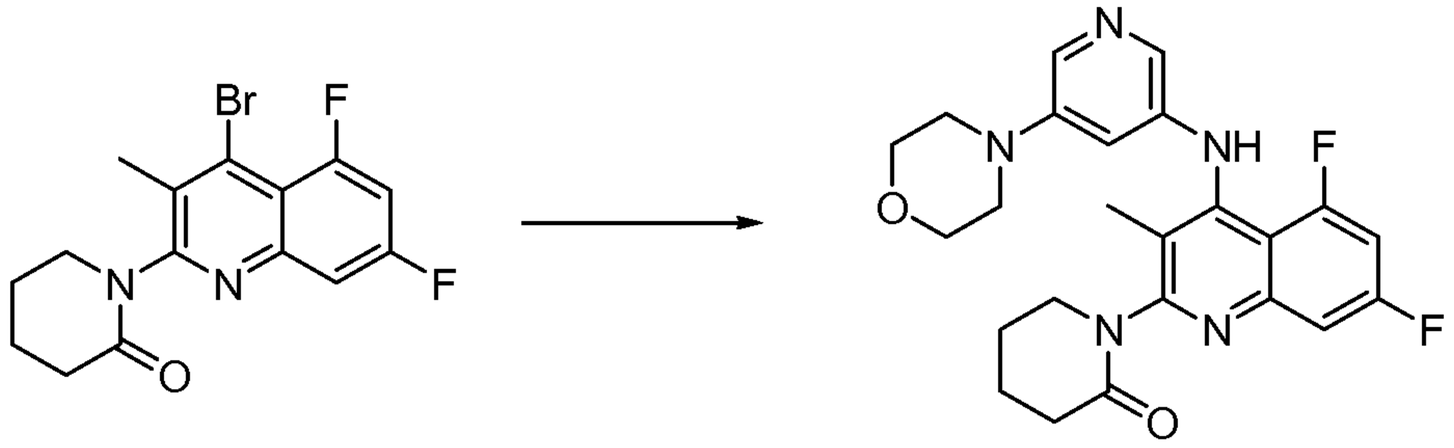
1-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)piperidin-2-one



The 2,4-dibromo-5,7-difluoro-3-methylquinoline (2.00 g, 5.90 mmol), piperidin-2-one (590 mg, 5.90 mmol), copper (I) iodide (57.0 mg, 0.300 mmol), (1*S*,2*S*)-N1,N2-dimethylcyclohexane-1,2-diamine (0.094 mL, 0.59 mmol) and potassium phosphate tribasic (2.50 g, 12.0 mmol) were combined in 1,4-dioxane (10 mL) and stirred in the microwave reactor for 3.5 h. The reaction was diluted with water and extracted with EtOAc (2 x 100 mL). The combined organic layers were washed with brine and dried over magnesium sulfate. The crude product was then purified by medium pressure chromatography (silica gel, 0 to 100% EtOAc :

hexanes) to give 1-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)piperidin-2-one. Mass Spectrum (ESI) m/e = 355.1 (M + 1).

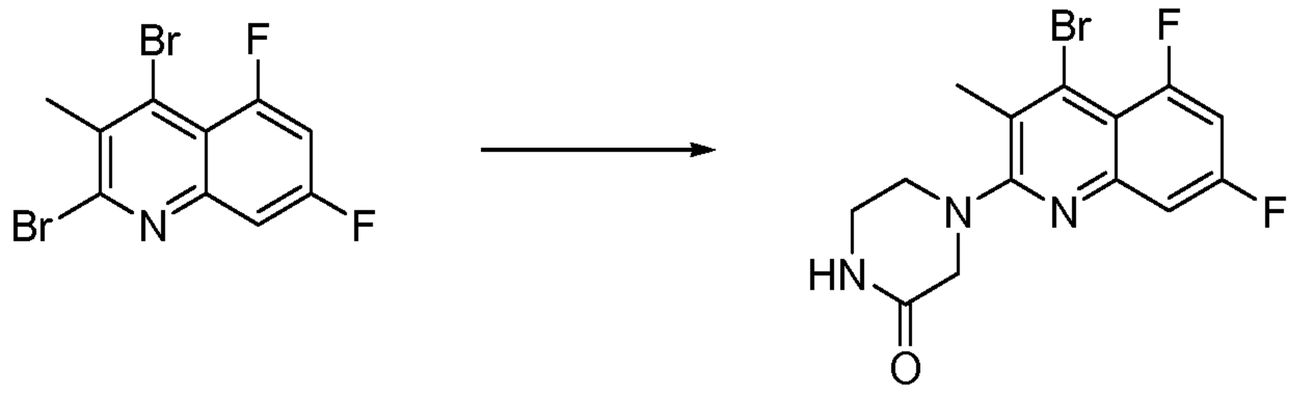
1-(5,7-Difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-piperidinone



Essentially prepared according to Procedure H using 1-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)piperidin-2-one (75.0 mg, 0.21 mmol) and 5-morpholino-pyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholin-yl)-3-pyridinyl)amino)-2-quinolinyl)-2-pyrrolidinone. 1H NMR (400 MHz, CDCl3) δ ppm 7.90 (1 H, d, *J*=2.5 Hz), 7.86 (1 H, d, *J*=2.3 Hz), 7.46 (1 H, ddd, *J*=9.6, 2.5, 1.4 Hz), 7.24 (1 H, d, *J*=14.1 Hz), 6.99 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.54 (1 H, t, *J*=2.4 Hz), 4.22 - 4.33 (1 H, m), 3.82 (4 H, t, *J*=4.8 Hz), 3.48 - 3.58 (1 H, m), 3.13 - 3.28 (4 H, m), 2.50 - 2.58 (2 H, m), 2.07 - 2.14 (1 H, m), 1.95 - 2.04 (3 H, m), 1.94 (3 H, s).

Example 197: Preparation of 4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-1-ethylpiperazin-2-one

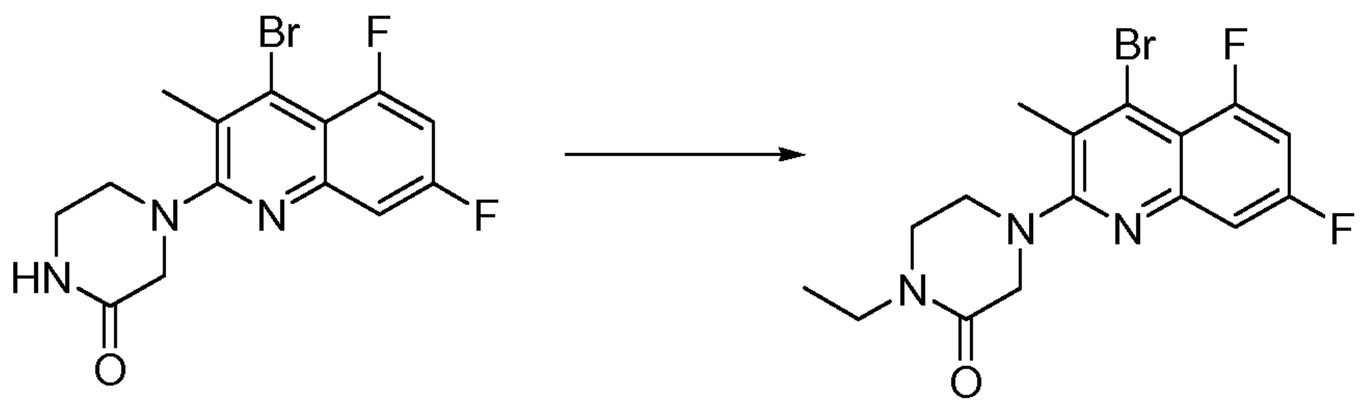
4-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one



Essentially using procedure I the 2,4-dibromo-5,7-difluoro-3-methylquinoline (500 mg, 1.50 mmol) and other reagents were slurried in dioxane (5 mL) and stirred in a microwave reactor at 110 °C for 2 h. The resulting solid plug was dissolved and partitioned between water and EtOAc (2 x 75 mL). The combined

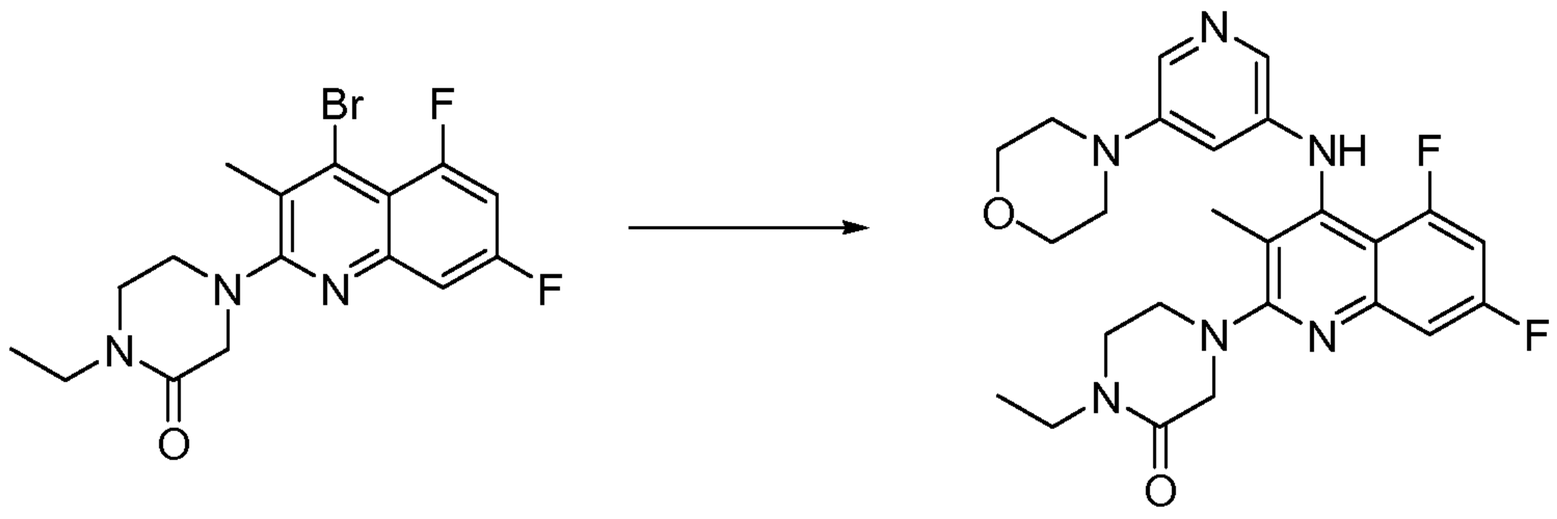
organic layers were washed with brine (1 x 50 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 100% EtOAc : DCM to 0 to 10% 2M ammonia in MeOH : DCM) to give 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one (240 mg, 0.67 mmol). Mass Spectrum (ESI) m/e = 358.0 (M + 1).

4-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one



The 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one (70 mg, 0.20 mmol) was dissolved in THF (2.0 mL). To the solution was added sodium hydride (24.0 mg, 1.00 mmol) (60% dispersion) followed by addition of of ethyl iodide (0.16 mL, 2.00 mmol). The reaction was stirred overnight. The reaction was quenched with water and the mixture was extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with brine (1 x 25 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 100% EtOAc : hexanes) to give 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one. Mass Spectrum (ESI) m/e = 384.1 (M + 1).

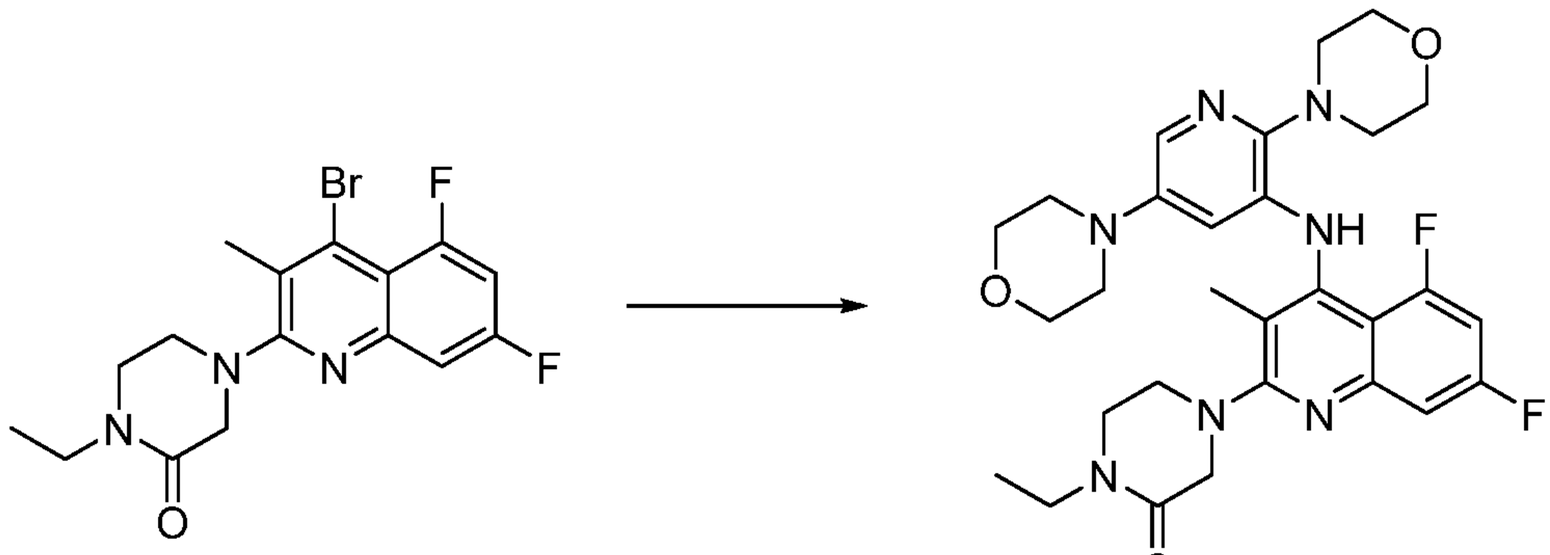
4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-1-ethylpiperazin-2-one



Essentially prepared according to Procedure H using 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one (31.0 mg, 0.081 mmol) and 5-

morpholinopyridin-3-amine in toluene to give 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-ethyl-2-piperazinone. 1H NMR (400 MHz, CDCl3) δ ppm 7.85 (1 H, d, *J*=2.2 Hz), 7.75 (1 H, d, *J*=2.0 Hz), 7.57 (1 H, d, *J*=6.7 Hz), 7.28 - 7.36 (1 H, m), 6.93 (1 H, s), 6.83 (1 H, ddd, *J*=13.3, 8.7, 2.5 Hz), 4.11 (2 H, s), 3.81 - 3.92 (4 H, m), 3.72 (2 H, t, *J*=5.3 Hz), 3.43 - 3.56 (4 H, m), 3.19 - 3.30 (4 H, m), 2.20 (3 H, s), 1.18 (3 H, t, *J*=7.2 Hz). Mass Spectrum (ESI) m/e = 483.3 (M + 1).

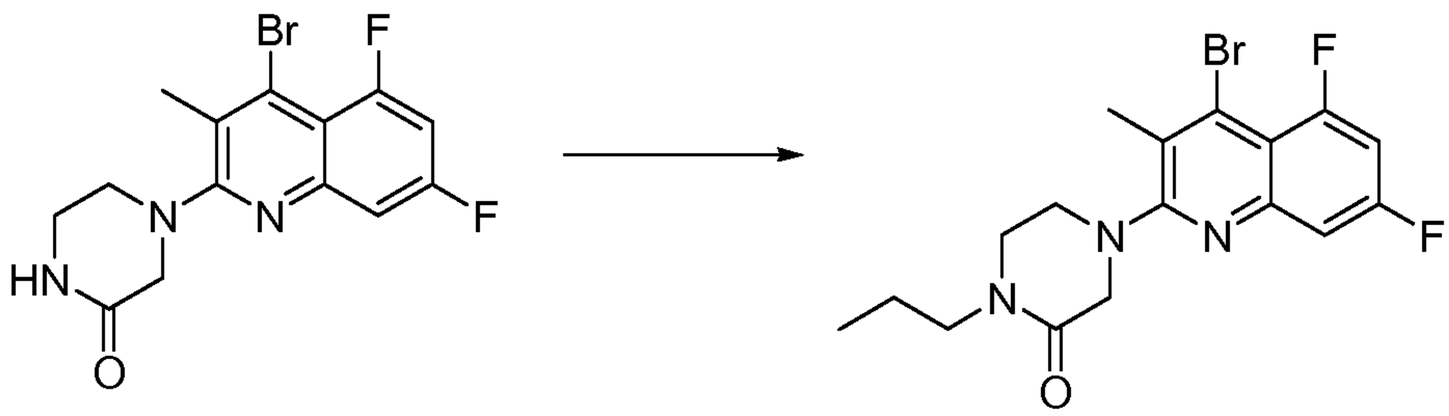
Example 198: Preparation of 4-(4-(2,5-Dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one



Essentially prepared according to Procedure H using 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one (31.0 mg, 0.081 mmol) and 2,5-di-morpholinopyridin-3-amine in toluene to give 4-(4-(2,5-dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one. TFA Salt: ^{1}H NMR (400 MHz, CDCl3) δ ppm 7.79 (1 H, d, *J*=2.7 Hz), 7.72 (1 H, d, *J*=11.0 Hz), 7.37 - 7.46 (1 H, m), 6.89 (1 H, ddd, *J*=13.5, 8.5, 2.4 Hz), 6.50 (1 H, d, *J*=2.5 Hz), 6.24 (3 H, br. s.), 4.01 - 4.33 (2 H, m), 3.87 - 4.00 (5 H, m), 3.76 - 3.85 (4 H, m), 3.72 (2 H, br. s.), 3.15 - 3.58 (7 H, m), 3.01 - 3.14 (4 H, m), 2.14 (3 H, s), 1.20 (3 H, t, *J*=7.2 Hz). Mass Spectrum (ESI) m/e = 568.3 (M + 1).

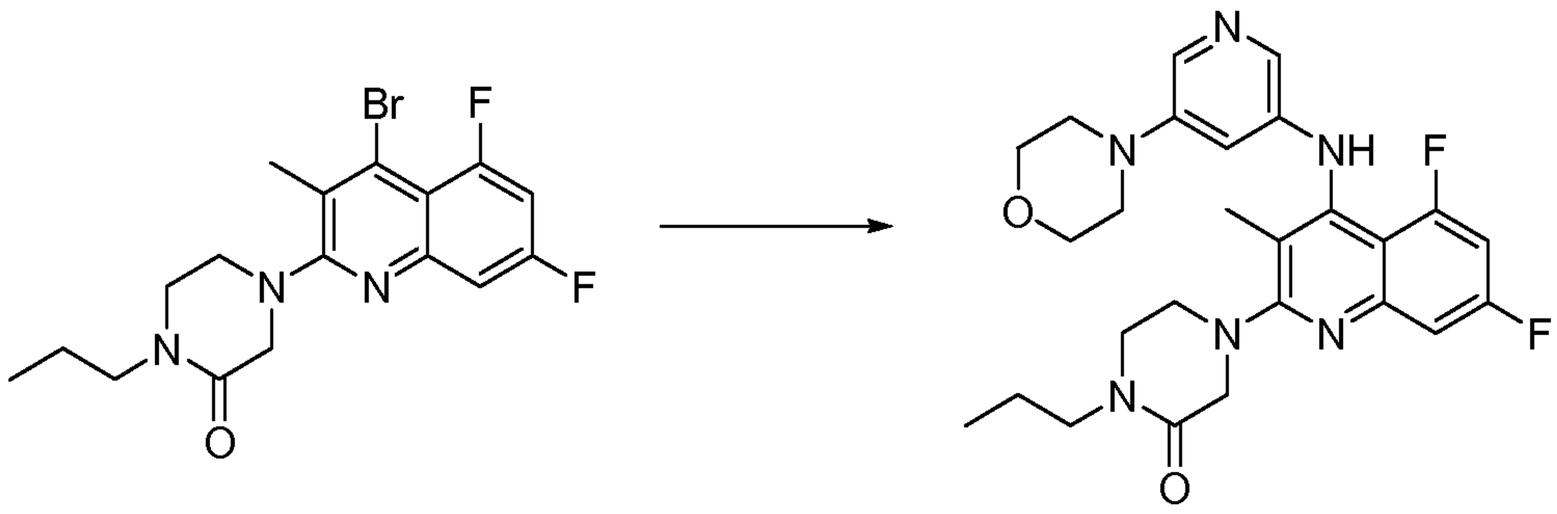
Example 199: Preparation of 4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-1-propylpiperazin-2-one

4-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one



The 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one (70 mg, 0.200 mmol) was dissolved in THF (2.0 mL). To the solution was added sodium hydride (24.0 mg, 0.98 mmol) (60% dispersion) followed by addition of 1-iodopropane (230 μL, 2.40 mmol). The reaction was stirred overnight. The reaction was quenched with water and the mixture was extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with brine (1 x 25 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 80% EtOAc : hexanes) to give 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-propylpiperazin-2-one. Mass Spectrum (ESI) m/e = 400.1 (M + 1).

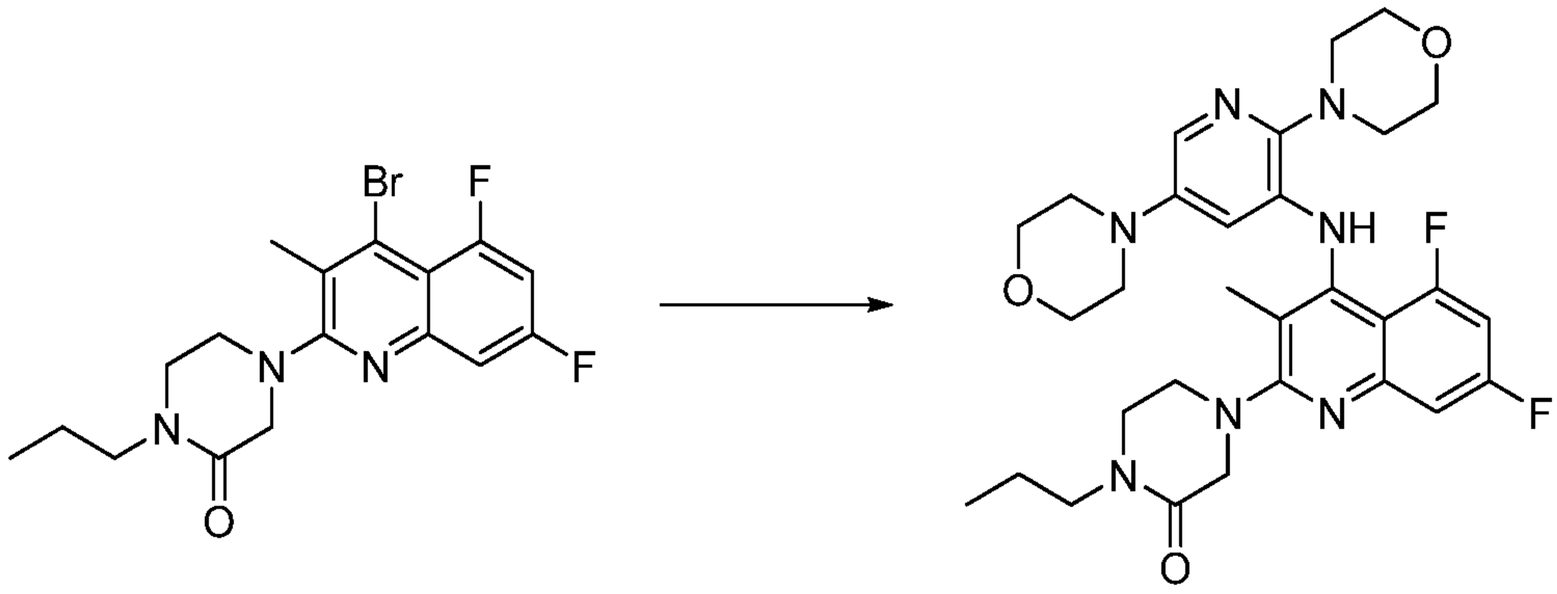
4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-1-propylpiperazin-2-one



Essentially prepared according to Procedure H using 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-propylpiperazin-2-one (70.0 mg, 0.20 mmol) and 5-morpholinopyridin-3-amine in toluene to give 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-1-propylpiperazin-2-one. TFA salt: ^{1}H NMR (400 MHz, CDCl3) δ ppm 7.89 (1 H, d, *J*=2.3 Hz), 7.78 (1 H, d, *J*=1.8 Hz), 7.35 (1 H, d, *J*=9.8 Hz), 7.31 (1 H, d, *J*=7.2 Hz), 6.90 (1 H, t, *J*=2.1 Hz), 6.86 (1 H, ddd, *J*=13.3, 8.5, 2.6 Hz), 4.15 (2 H, s), 3.82 - 3.93 (4 H, m), 3.74 (2 H, t,

J=5.2 Hz), 3.49 (2 H, t, *J*=5.2 Hz), 3.38 - 3.46 (2 H, m), 3.19 - 3.31 (4 H, m), 2.21 (3 H, s), 1.52 - 1.70 (2 H, m, *J*=14.9, 7.4, 7.4, 7.2 Hz), 0.92 (3 H, t, *J*=7.4 Hz). Mass Spectrum (ESI) m/e = 497.2 (M + 1).

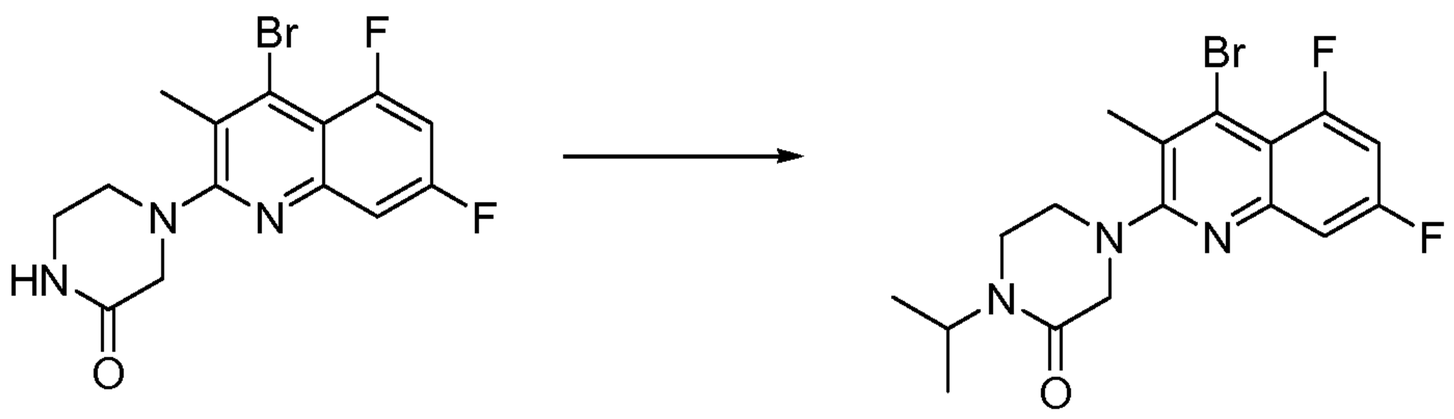
Example 200: Preparation of 4-(4-(2,5-Dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)-1-propylpiperazin-2-one



Essentially prepared according to Procedure H using 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one (35.0 mg, 0.088 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give 4-(4-(2,5-dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)-1-propylpiperazin-2-one. ^{1}H NMR (TFA salt) (400 MHz, CDCl3) δ ppm 7.79 (1 H, d, *J*=2.5 Hz), 7.72 (1 H, d, *J*=10.8 Hz), 7.40 (1 H, ddd, *J*=9.7, 2.4, 1.2 Hz), 6.88 (1 H, ddd, *J*=13.5, 8.6, 2.5 Hz), 6.47 (1 H, d, *J*=2.7 Hz), 5.94 (3 H, br. s.), 3.96 - 4.35 (3 H, m), 3.87 - 3.95 (4 H, m), 3.77 - 3.86 (4 H, m), 3.54 - 3.76 (2 H, m), 3.12 - 3.54 (7 H, m), 2.99 - 3.13 (4 H, m), 2.14 (3 H, s), 1.63 (2 H, sxt, *J*=7.5 Hz), 0.93 (3 H, t, *J*=7.4 Hz). Mass Spectrum (ESI) m/e = 582.2 (M + 1).

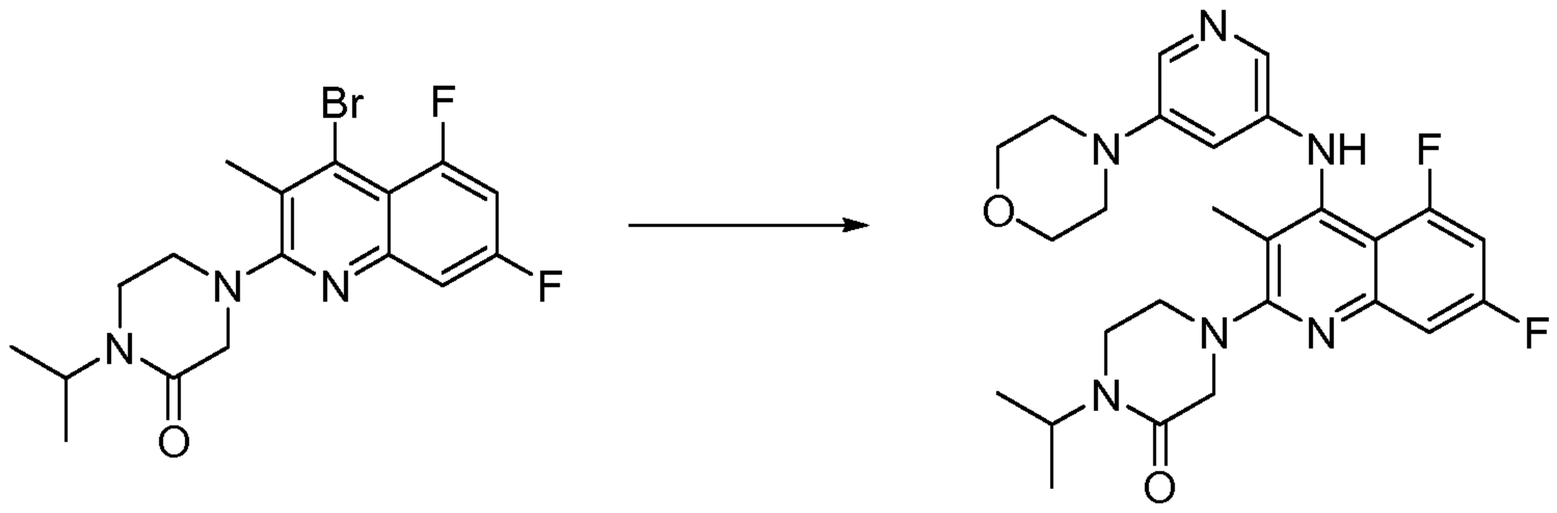
Example 201: Preparation of 4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-1-isopropylpiperazin-2-one

4-(4-Bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-isopropylpiperazin-2-one



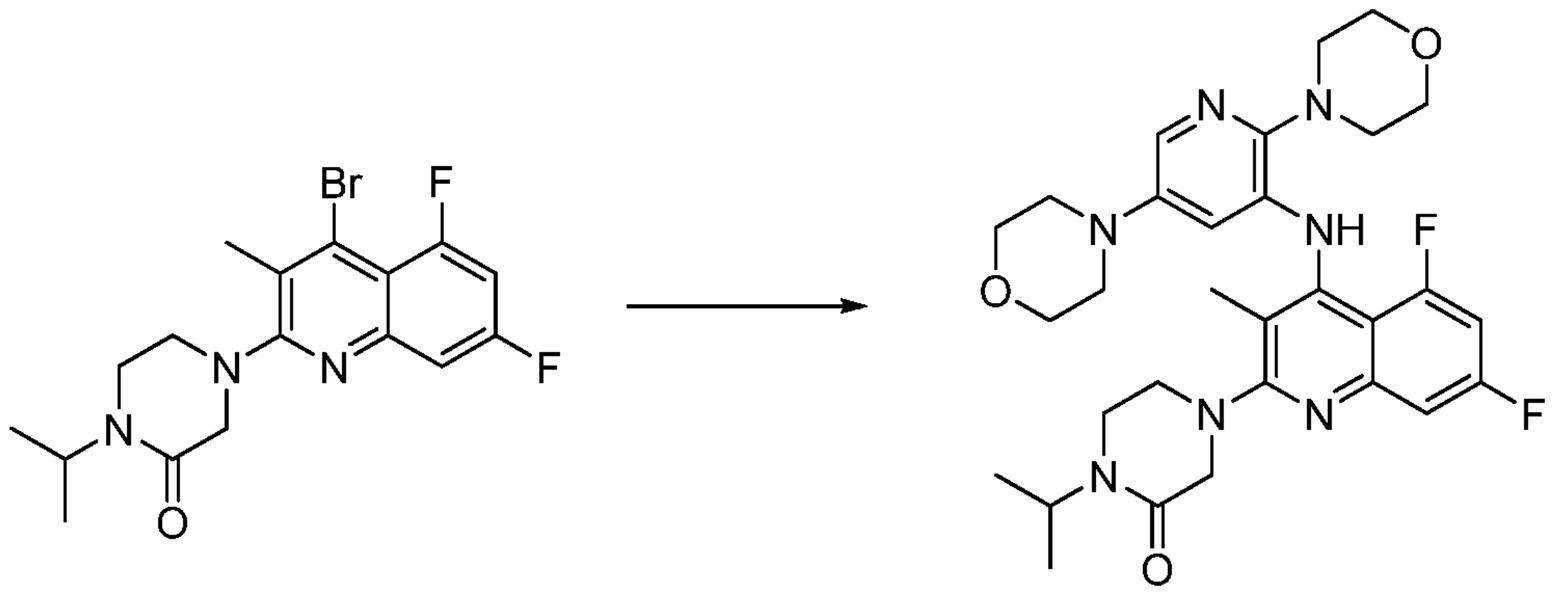
The 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)piperazin-2-one (89 mg, 0.25 mmol) was dissolved in THF (2.0 mL). To the solution was added sodium hydride (30.0 mg, 1.25 mmol) (60% dispersion) followed by addition of 2-iodo-propane (750 μL, 7.50 mmol). The reaction was heated to reflux and stirred overnight. The reaction was quenched with water and the mixture was extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with brine (1 x 25 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 80% EtOAc : hexanes) to give 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-isopropylpiperazin-2-one. Mass Spectrum (ESI) m/e = 400.1 (M + 1).

4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-1-isopropylpiperazin-2-one



Essentially prepared according to Procedure H using 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-isopropylpiperazin-2-one (30.0 mg, 0.075 mmol) and 5-morpholinopyridin-3-amine in toluene to give 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-1-isopropylpiperazin-2-one. TFA salt: 1H NMR (400 MHz, CDCl3) δ ppm 7.88 (1 H, d, *J*=2.3 Hz), 7.78 (1 H, d, *J*=1.8 Hz), 7.52 (1 H, d, *J*=7.2 Hz), 7.35 (1 H, dt, *J*=9.6, 1.2 Hz), 6.96 (1 H, t, *J*=1.8 Hz), 6.84 (1 H, ddd, *J*=13.2, 8.6, 2.4 Hz), 4.82 - 4.96 (1 H, m), 4.19 (2 H, s), 3.82 - 3.92 (4 H, m), 3.74 (2 H, t, *J*=5.3 Hz), 3.41 (2 H, t, *J*=5.4 Hz), 3.19 - 3.34 (4 H, m), 2.20 (3 H, s), 1.17 (6 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 497.2 (M + 1).

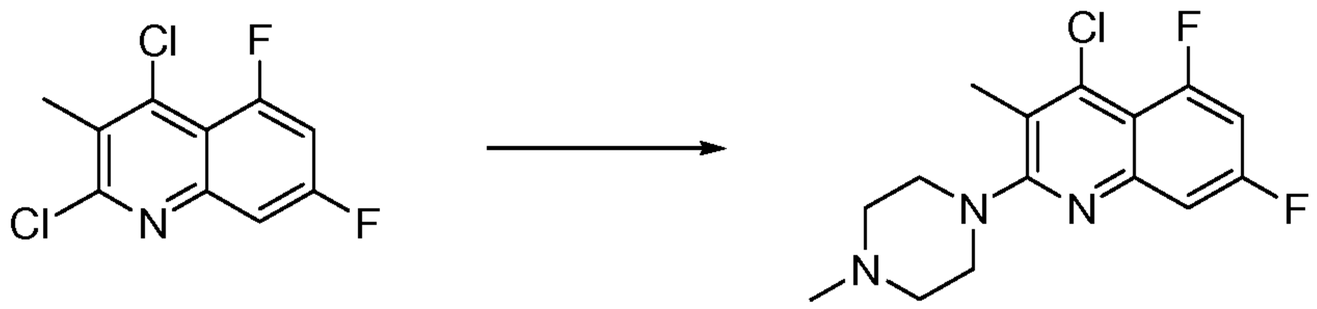
Example 202: Preparation of 4-(4-(2,5-Dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)-1-isopropylpiperazin-2-one



Essentially prepared according to Procedure H using 4-(4-bromo-5,7-difluoro-3-methylquinolin-2-yl)-1-ethylpiperazin-2-one (30.0 mg, 0.075 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give 4-(4-(2,5-dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)-1-isopropylpiperazin-2-one. TFA Salt: ^{1}H NMR (400 MHz, CDCl3) δ ppm 7.75 - 7.83 (2 H, m), 7.46 (1 H, ddd, *J*=9.3, 2.2, 1.0 Hz), 6.92 (1 H, ddd, *J*=13.6, 8.5, 2.5 Hz), 6.72 (4 H, br. s.), 6.57 (1 H, d, *J*=2.5 Hz), 4.81 - 4.96 (1 H, m), 4.27 (3 H, br. s.), 3.87 - 3.96 (4 H, m), 3.76 - 3.86 (4 H, m), 3.20 - 3.76 (7 H, m), 3.03 - 3.16 (4 H, m), 2.13 (3 H, s), 1.20 (6 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 582.2 (M + 1)

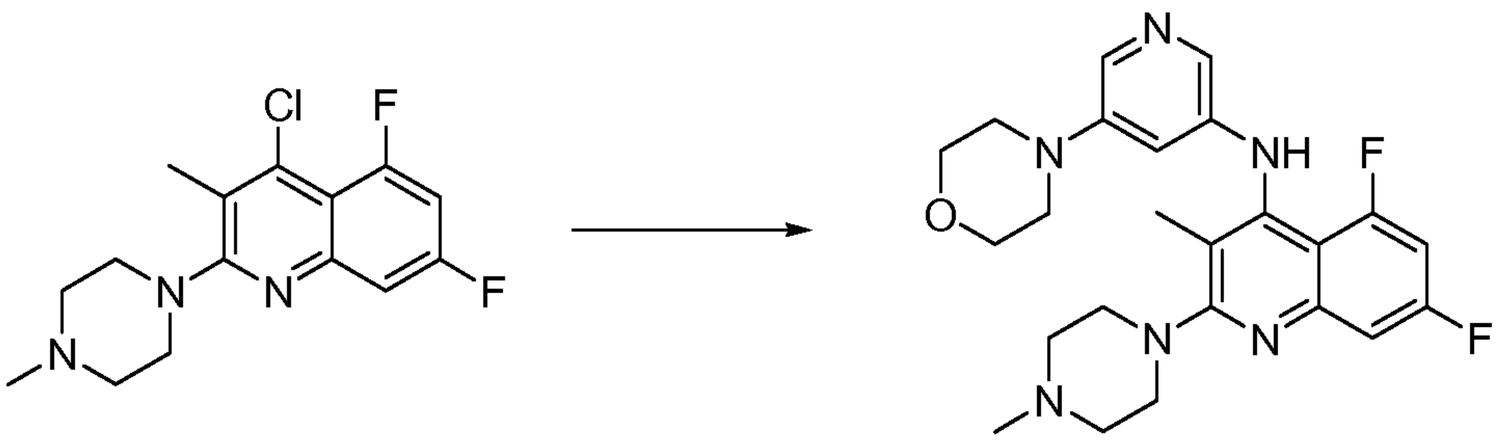
Example 203: Preparation of 5,7-Difluoro-3-methyl-2-(4-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(4-methylpiperazin-1-yl)quinoline



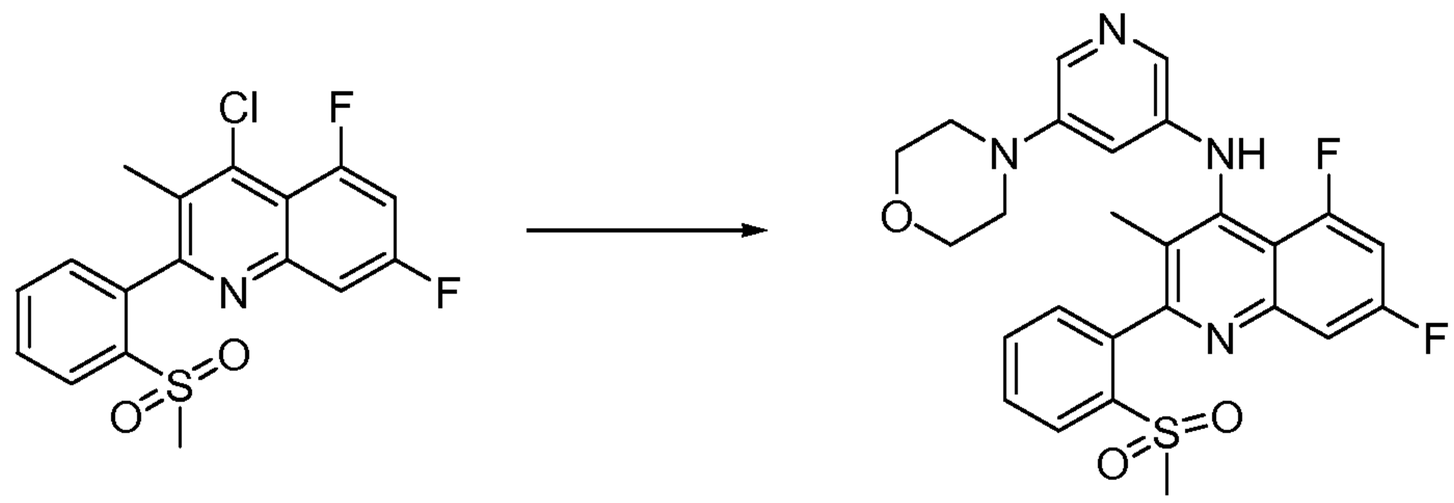
The 2,4-dichloro-5,7-difluoro-3-methylquinoline (300 mg, 1.20 mmol) and 1-methylpiperazine (140 μL, 1.20 mmol) were slurried in isopropanol (2.4 mL) and heated in a microwave reactor at 100 °C for 6 h. The reaction was cooled to rt and the resulting plug was slurried in EtOAc and filtered to give 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpiperazin-1-yl)quinoline. Mass Spectrum (ESI) m/e = 312.1 (M + 1).

5,7-Difluoro-3-methyl-2-(4-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(4-methylpiperazin-1-yl)quinoline (60.0 mg, 0.19 mmol) and 5-morpholinopyridin-3-amine in toluene to give 5,7-difluoro-3-methyl-2-(4-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. TFA salt: 1H NMR (400 MHz, CDCl3) δ ppm 7.89 (2 H, d, *J*=2.2 Hz), 7.35 - 7.43 (2 H, m), 7.13 (1 H, t, *J*=2.1 Hz), 6.90 (1 H, ddd, *J*=13.5, 8.6, 2.5 Hz), 4.21 (2 H, d, *J*=13.1 Hz), 3.87 - 3.98 (4 H, m), 3.75 (2 H, t), 3.61 (2 H, d, *J*=9.6 Hz), 3.29 - 3.37 (4 H, m), 3.20 (2 H, t, *J*=11.0 Hz), 2.88 (3 H, s), 2.15 (3 H, s). Mass Spectrum (ESI) m/e = 455.2 (M + 1).

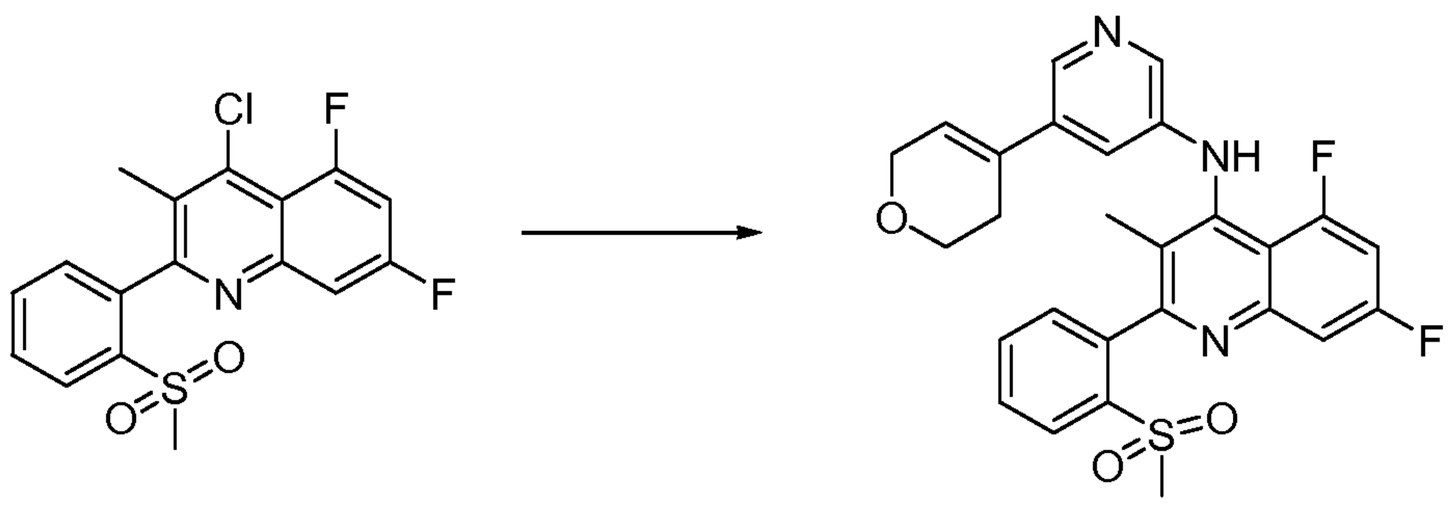
Example 204: Preparation of 5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)-phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (75.0 mg, 0.20 mmol) and 5-morpholinopyridin-3-amine in toluene to give 5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.19 (1 H, dd, *J*=7.9, 1.3 Hz), 7.89 (1 H, d, *J*=2.3 Hz), 7.86 (1 H, d, *J*=2.3 Hz), 7.78 (1 H, td), 7.68 (1 H, td, *J*=7.7, 1.2 Hz), 7.49 (1 H, ddd, *J*=9.4,

2.4, 1.3 Hz), 7.42 (1 H, dd, *J*=7.5, 1.3 Hz), 7.02 - 7.15 (2 H, m), 6.55 (1 H, t, *J*=2.3 Hz), 3.79 (4 H, t, *J*=4.8 Hz), 3.09 - 3.22 (7 H, m), 1.88 (3 H, s). Mass Spectrum (ESI) m/e = 511.1 (M + 1).

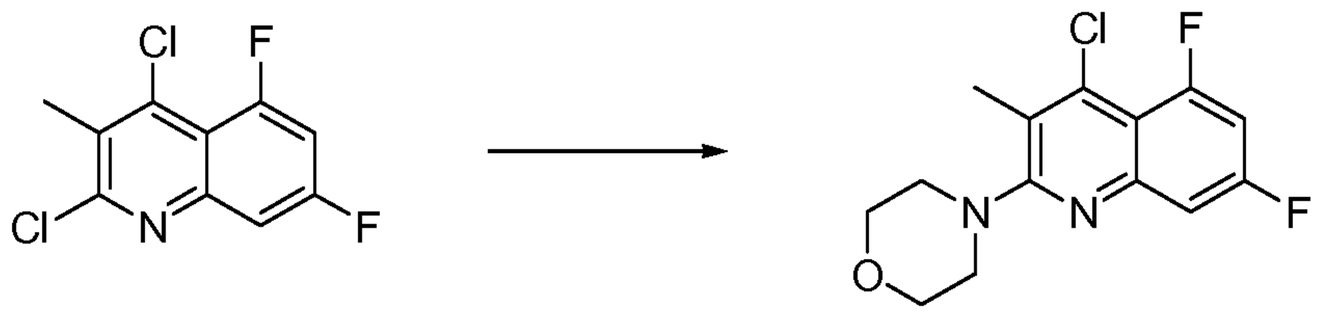
Example 205: Preparation of N-(5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (50.0 mg, 0.140 mmol) and 5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine in toluene to give N-(5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.23 (2 H, d, *J*=2.2 Hz), 8.20 (1 H, dd, *J*=8.0, 1.2 Hz), 7.75 - 7.82 (1 H, m), 7.68 (1 H, td, *J*=7.7, 1.4 Hz), 7.50 (1 H, ddd, *J*=9.3, 2.5, 1.3 Hz), 7.42 (1 H, dd, *J*=7.6, 1.2 Hz), 7.15 (1 H, d, *J*=13.7 Hz), 7.01 - 7.11 (2 H, m), 6.22 (1 H, dt, *J*=2.9, 1.4 Hz), 4.28 (2 H, q, *J*=2.6 Hz), 3.89 (2 H, td, *J*=5.4, 2.1 Hz), 3.14 (3 H, s), 2.33 - 2.58 (2 H, m), 1.86 (3 H, s). Mass Spectrum (ESI) m/e = 508.1 (M + 1).

Example 206: Preparation of 5,7-Difluoro-3-methyl-2-morpholino-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

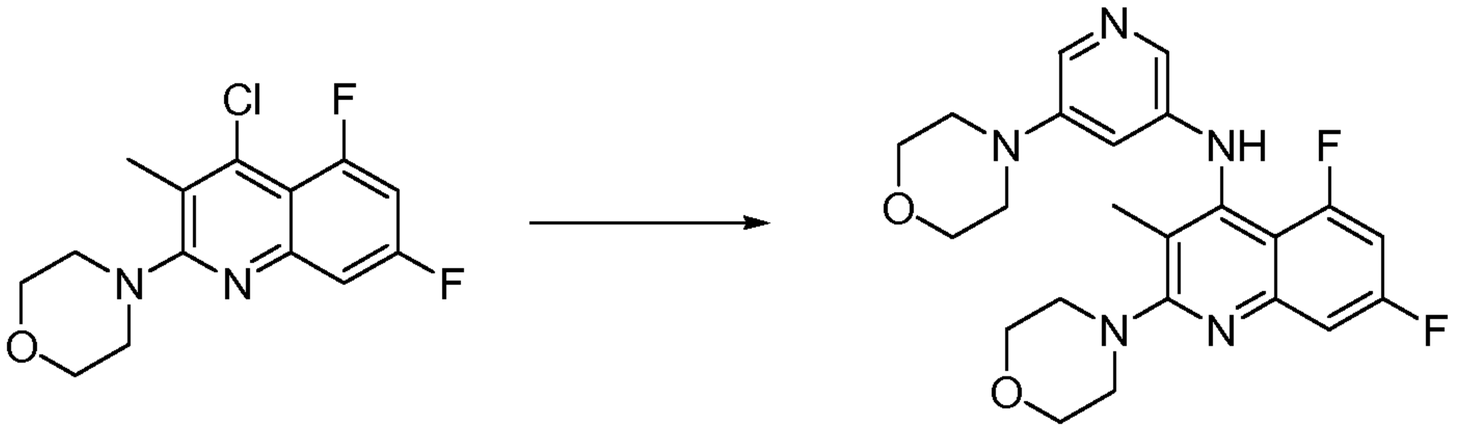
4-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)morpholine



Essentially prepared according to Procedure G using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (380.0 mg, 1.50 mmol) and

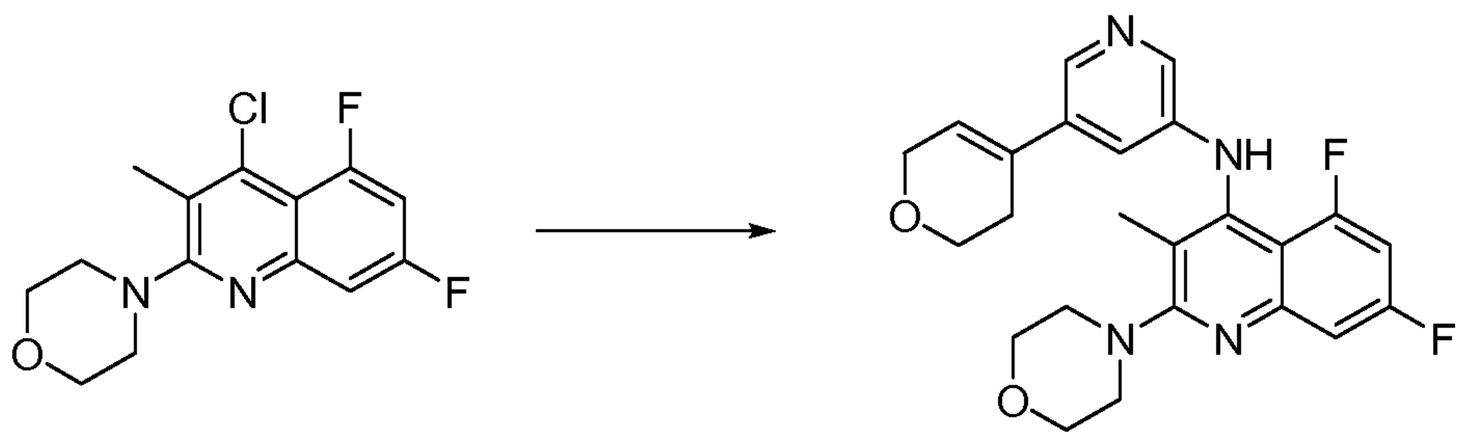
morpholine to give 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)morpholine. Mass Spectrum (ESI) m/e = 299.0 (M + 1).

5,7-Difluoro-3-methyl-2-morpholino-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)morpholine (40.0 mg, 0.130 mmol) and 5-morpholino-pyridin-3-amine in toluene to give 5,7-difluoro-3-methyl-2-morpholino-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.93 (1 H, d, *J*=2.3 Hz), 7.69 (1 H, d, *J*=2.2 Hz), 7.31 (1 H, ddd, *J*=10.1, 2.5, 1.3 Hz), 6.89 (1 H, d, *J*=12.7 Hz), 6.80 (1 H, ddd, *J*=13.9, 8.7, 2.6 Hz), 6.58 (1 H, t, *J*=2.4 Hz), 3.79 - 3.94 (8 H, m), 3.33 - 3.41 (4 H, m), 3.16 (4 H, dd, *J*=5.7, 3.9 Hz), 2.08 (3 H, s). Mass Spectrum (ESI) m/e = 442.1 (M + 1).

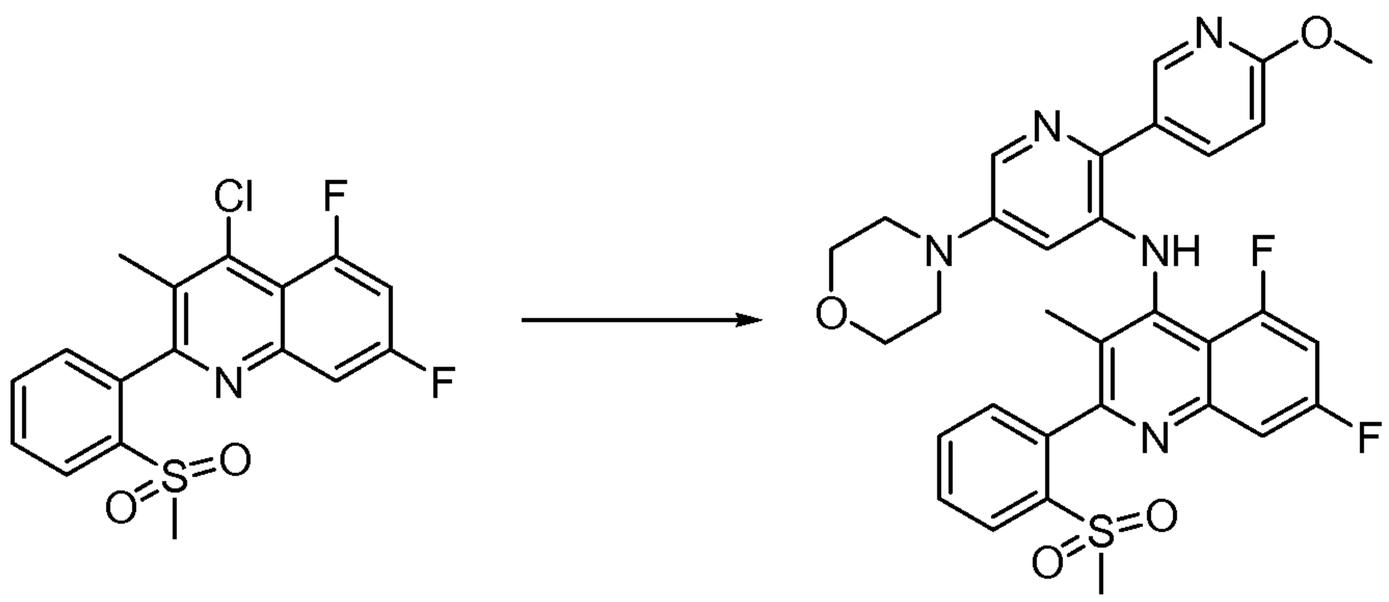
Example 207: Preparation of N-(5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-yl)-5,7-difluoro-3-methyl-2-morpholinoquinolin-4-amine



Essentially prepared according to Procedure H using 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)morpholine (40.0 mg, 0.130 mmol) and 5-(3,6-dihydro-2H-pyran-4-yl)pyridin-3-amine in toluene to give N-(5-(3,6-dihydro-2H-pyran-4-yl)-pyridin-3-yl)-5,7-difluoro-3-methyl-2-morpholinoquinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.28 (1 H, d, *J*=2.0 Hz), 8.07 (1 H, d, *J*=2.5 Hz), 7.32 (1 H, ddd, *J*=10.0, 2.5, 1.4 Hz), 7.03 (1 H, t, *J*=2.2 Hz), 6.94 (1 H, d, *J*=12.7 Hz), 6.81 (1 H,

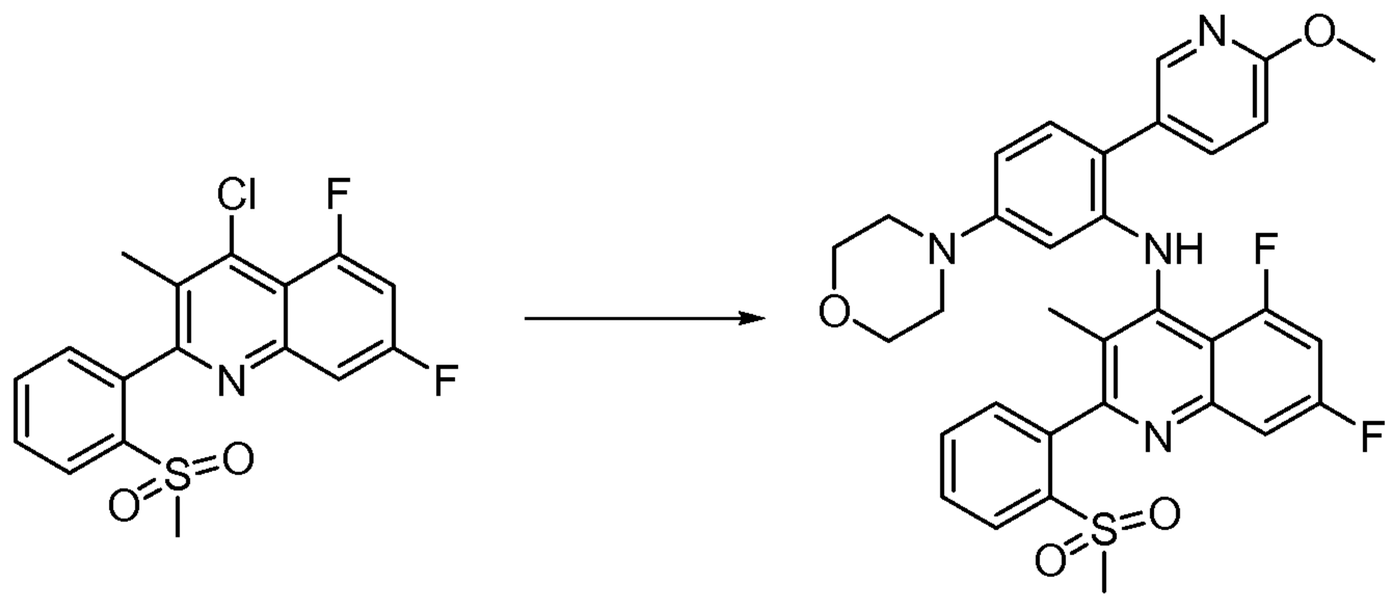
ddd, *J*=13.9, 8.6, 2.5 Hz), 6.11 - 6.19 (1 H, m), 4.32 (2 H, q, *J*=2.7 Hz), 3.93 (2 H, t, *J*=5.5 Hz), 3.83 - 3.90 (4 H, m), 3.34 - 3.43 (4 H, m), 2.42 - 2.51 (2 H, m), 2.06 (3 H, s). Mass Spectrum (ESI) m/e = 439.1 (M + 1).

Example 208: Preparation of 5,7-difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(2-(methylsulfonyl)phenyl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (50.0 mg, 0.140 mmol) and 6'-methoxy-5-morpholino-2,3'-bipyridin-3-amine in toluene to give 5,7-difluoro-N-(6'-methoxy-5-morpholino-2,3'-bipyridin-3-yl)-3-methyl-2-(2-(methylsulfonyl)-phenyl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.64 (1 H, d, *J*=1.8 Hz), 8.20 (1 H, d, *J*=7.2 Hz), 8.00 (1 H, dd, *J*=8.5, 2.4 Hz), 7.94 (1 H, br. s.), 7.80 (1 H, td, *J*=7.5, 1.4 Hz), 7.70 (1 H, td, *J*=7.7, 1.4 Hz), 7.47 (1 H, ddd, *J*=9.4, 2.4, 1.3 Hz), 7.42 (1 H, d, *J*=7.2 Hz), 6.92 - 7.04 (2 H, m), 6.88 (1 H, dd, *J*=8.6, 0.8 Hz), 6.53 (1 H, br. s.), 4.00 (3 H, s), 3.78 (4 H, t, *J*=4.7 Hz), 3.02 - 3.27 (7 H, m), 1.97 (3 H, s). Mass Spectrum (ESI) m/e = 618.2 (M + 1).

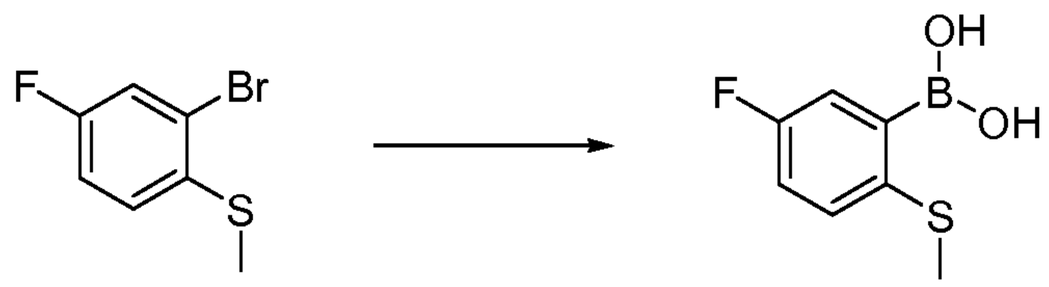
Example 209: Preparation of 5,7-difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(2-(methylsulfonyl)phenyl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)quinoline (50.0 mg, 0.140 mmol) and 2-(6-methoxypyridin-3-yl)-5-morpholinoaniline in toluene to give 5,7-difluoro-N-(2-(6-methoxypyridin-3-yl)-5-morpholinophenyl)-3-methyl-2-(2-(methylsulfonyl)-phenyl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.34 (1 H, d, *J*=2.0 Hz), 8.20 (1 H, d, *J*=7.8 Hz), 7.73 - 7.83 (2 H, m), 7.63 - 7.73 (1 H, m), 7.40 - 7.47 (1 H, m), 7.38 (1 H, d, *J*=7.2 Hz), 7.14 (1 H, d, *J*=8.4 Hz), 6.94 (1 H, ddd, *J*=13.7, 8.6, 2.5 Hz), 6.86 (1 H, d, *J*=13.7 Hz), 6.82 (1 H, dd, *J*=8.5, 0.7 Hz), 6.55 (1 H, d, *J*=7.4 Hz), 6.32 (1 H, br. s.), 3.99 (3 H, s), 3.78 (4 H, t, *J*=4.2 Hz), 3.00 - 3.32 (7 H, m), 1.96 (3 H, s). Mass Spectrum (ESI) m/e = 617.2 (M + 1).

Example 210: Preparation of 5,7-difluoro-2-(5-fluoro-2-(methylsulfonyl)-phenyl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

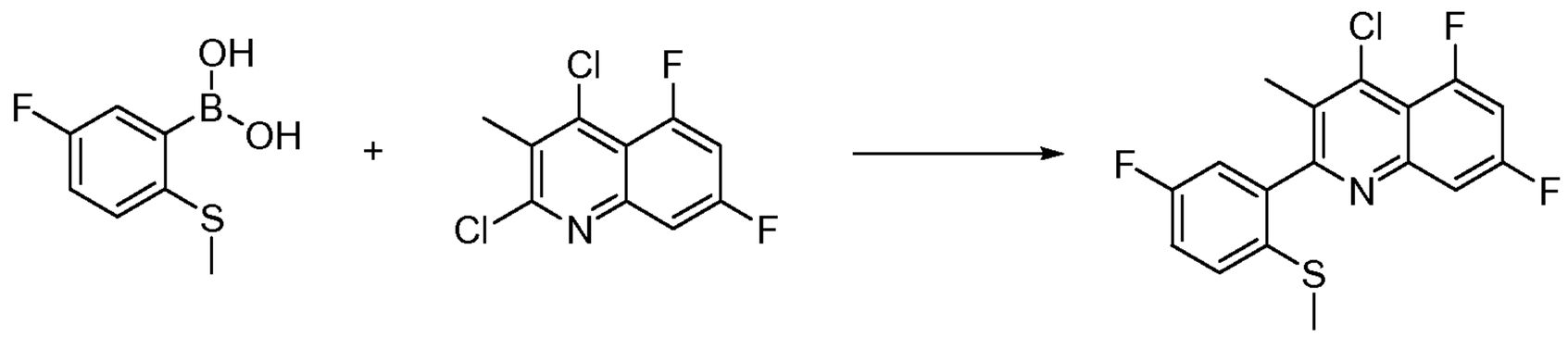
5-Fluoro-2-(methylthio)phenylboronic acid



The (2-bromo-4-fluorophenyl)(methyl)sulfane (700 mg, 3.17 mmol) was dissolved in THF (5 mL) and cooled to -78 °C. To the cooled solution was added n-BuLi (2.18 mL, 3.48 mmol) dropwise. The reaction was stirred for 2 min at -78 °C then the triisopropyl borate (0.804 mL, 3.48 mmol) was added dropwise and the reaction mixture was allowed to warm to 0 °C over a period of approximately 90

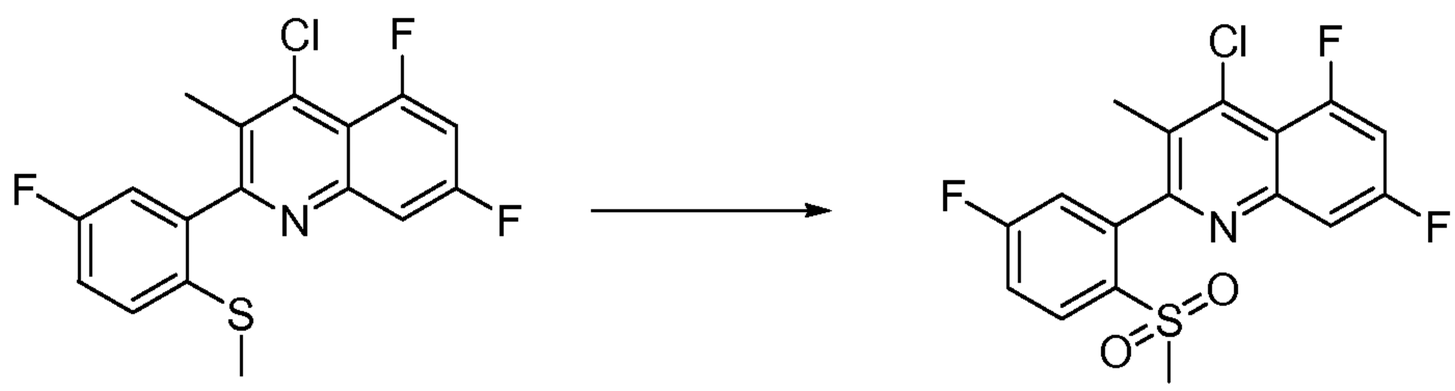
min. The reaction was quenched by addition of 1N HCl solution and was stirred for 5 min. The mixture was then extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with water (1 x 30 mL), brine (1 x 30 mL) and dried over magnesium sulfate. The crude product was then triturated with hexanes. The resulting solid was purified by medium pressure chromatography (silica gel, 0 to 50% EtOAc : hexanes) to give 5-fluoro-2-(methylthio)phenyl-boronic acid. Mass Spectrum (ESI) m/e = 187.0 (M + 1).

4-Chloro-5,7-difluoro-2-(5-fluoro-2-(methylthio)phenyl)-3-methylquinoline



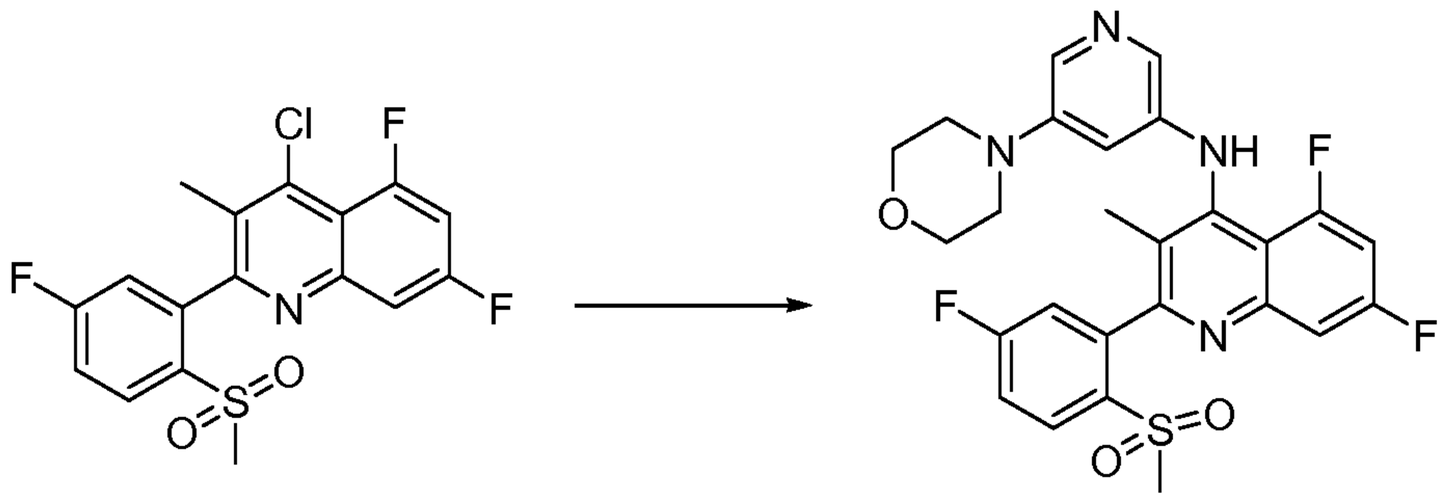
Essentially prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (270 mg, 1.10 mmol) and 5-fluoro-2-(methylthio)phenylboronic acid to give 4-chloro-5,7-difluoro-2-(5-fluoro-2-(methylthio)phenyl)-3-methyl-quinoline. Mass Spectrum (ESI) m/e = 354.1 (M + 1).

4-Chloro-5,7-difluoro-2-(5-fluoro-2-(methylsulfonyl)phenyl)-3-methyl-quinoline



The 4-chloro-5,7-difluoro-2-(5-fluoro-2-(methylthio)phenyl)-3-methylquinoline (320 mg, 0.90 mmol) was dissolved in a mixture of THF (6.7 mL) and water (2.2 mL). To the solution was added Oxone™ (1.40 g, 2.2 mmol) and the resulting slurry was stirred vigorously for 16 h. The reaction mixture was added to 25 mL of water and stirred vigorously for 10 min and then filtered. The precipitate was dissolved in EtOAc and then dried over magnesium sulfate. The filtrate was cond to give 4-chloro-5,7-difluoro-2-(5-fluoro-2-(methylsulfonyl)phenyl)-3-methyl-quinoline. Mass Spectrum (ESI) m/e = 386.0 (M + 1).

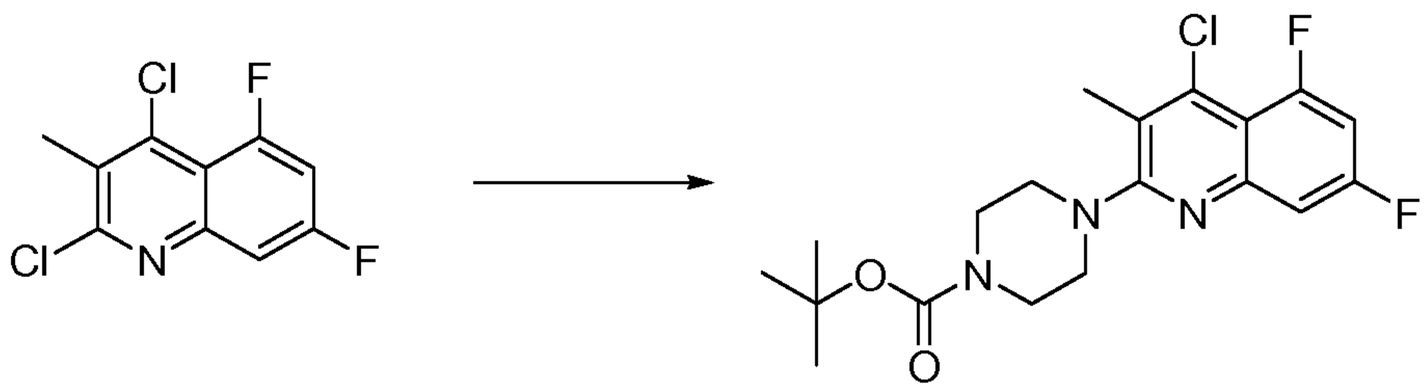
5,7-Difluoro-2-(5-fluoro-2-(methylsulfonyl)phenyl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-2-(5-fluoro-2-(methylsulfonyl)phenyl)-3-methylquinoline (120.0 mg, 0.32 mmol) and 5-morpholinopyridin-3-amine in toluene to give 5,7-difluoro-2-(5-fluoro-2-(methylsulfonyl)phenyl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.21 (1 H, dd, *J*=8.8, 5.3 Hz), 7.93 (1 H, d, *J*=2.3 Hz), 7.84 (1 H, d, *J*=2.3 Hz), 7.49 (1 H, ddd, *J*=9.2, 2.5, 1.4 Hz), 7.28 - 7.41 (2 H, m), 7.14 (1 H, dd, *J*=8.2, 2.5 Hz), 7.04 - 7.12 (1 H, m), 6.55 (1 H, t, *J*=2.4 Hz), 3.78 (4 H, t, *J*=4.9 Hz), 3.11 - 3.24 (4 H, m), 3.10 (3 H, s), 1.91 (3 H, s). Mass Spectrum (ESI) m/e = 529.2 (M + 1).

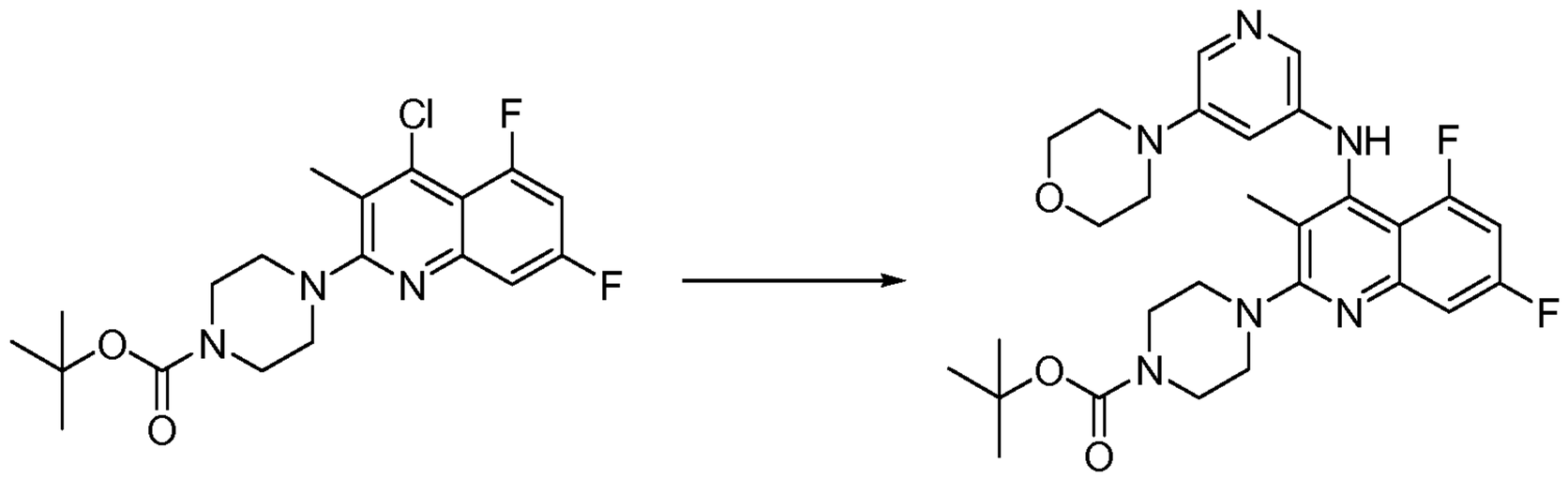
Example 211: Preparation of tert-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate

tert-Butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate



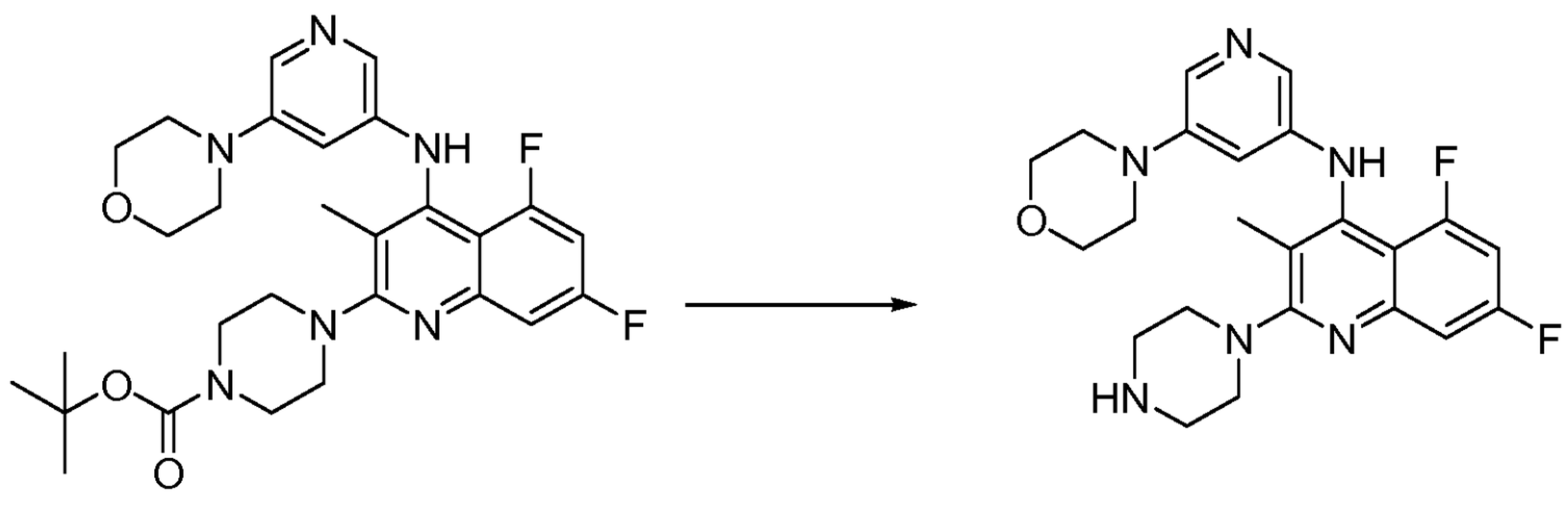
Essentially prepared according to Procedure G using 2,4-dichloro-5,7-difluoro-3-methylquinoline (610.0 mg, 2.50 mmol) and tert-butyl piperazine-1-carboxylate in isopropanol to give tert-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-piperazine-1-carboxylate. Mass Spectrum (ESI) m/e = 398.2 (M + 1).

tert-Butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)piperazine-1-carboxylate



Essentially prepared according to Procedure H using tert-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate (85.0 mg, 0.210 mmol) and 5-morpholinopyridin-3-amine in toluene to give tert-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate. ^{1}H NMR ($CDCl_3$) δ ppm 7.93 (1 H, d, *J*=2.3 Hz), 7.70 (1 H, d, *J*=2.2 Hz), 7.29 (1 H, ddd, *J*=10.0, 2.5, 1.2 Hz), 6.90 (1 H, d, *J*=12.9 Hz), 6.80 (1 H, ddd, *J*=13.8, 8.8, 2.6 Hz), 6.57 (1 H, t, *J*=2.3 Hz), 3.85 (4 H, dd, *J*=5.6, 4.0 Hz), 3.52 - 3.63 (4 H, m), 3.27 - 3.35 (4 H, m), 3.10 - 3.17 (4 H, m), 2.07 (3 H, s), 1.50 (9 H, s). Mass Spectrum (ESI) m/e = 541.3 (M + 1).

Example 212: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine

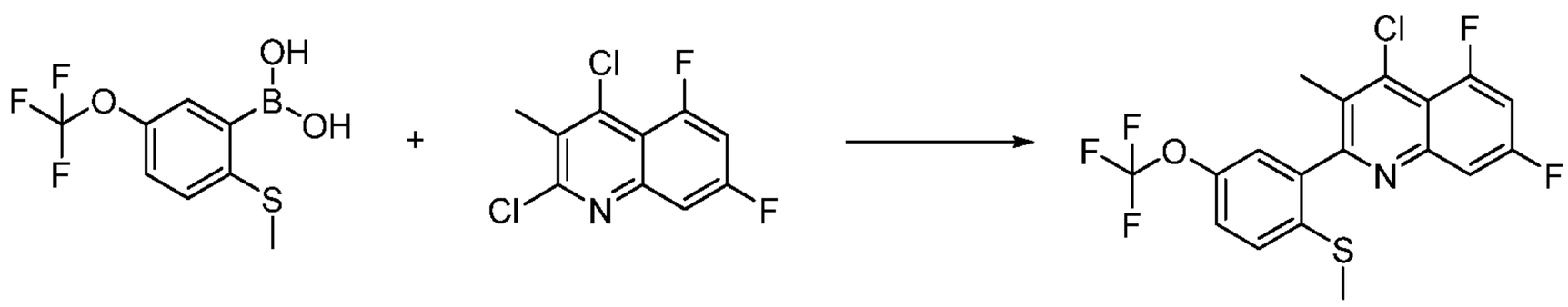


The tert-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)piperazine-1-carboxylate (32 mg, 0.059 mmol) was dissolved in DCM (1.0 mL) and cooled to 0 °C. The trifluoroacetic acid (1.00 mL, 13.0 mmol) was then added and the reaction mixture was allowed to slowly warm to rt over a period of 1 h. The reaction was then cond to dryness. The crude TFA salt

was treated with satd sodium bicarbonate solution. The organic layer was dried over sodium sulfate and the filtrate was cond to give 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.85 (1 H, d, *J*=2.5 Hz), 7.63 (1 H, d, *J*=2.2 Hz), 7.23 (1 H, ddd, *J*=10.2, 2.5, 1.4 Hz), 6.79 (1 H, d, *J*=12.9 Hz), 6.71 (1 H, ddd, *J*=13.9, 8.8, 2.5 Hz), 6.49 (1 H, t, *J*=2.3 Hz), 3.70 - 3.83 (4 H, m), 3.19 - 3.32 (4 H, m), 3.03 - 3.12 (4 H, m), 2.92 - 3.03 (4 H, m), 2.00 (3 H, s). Mass Spectrum (ESI) m/e = 441.2 (M + 1).

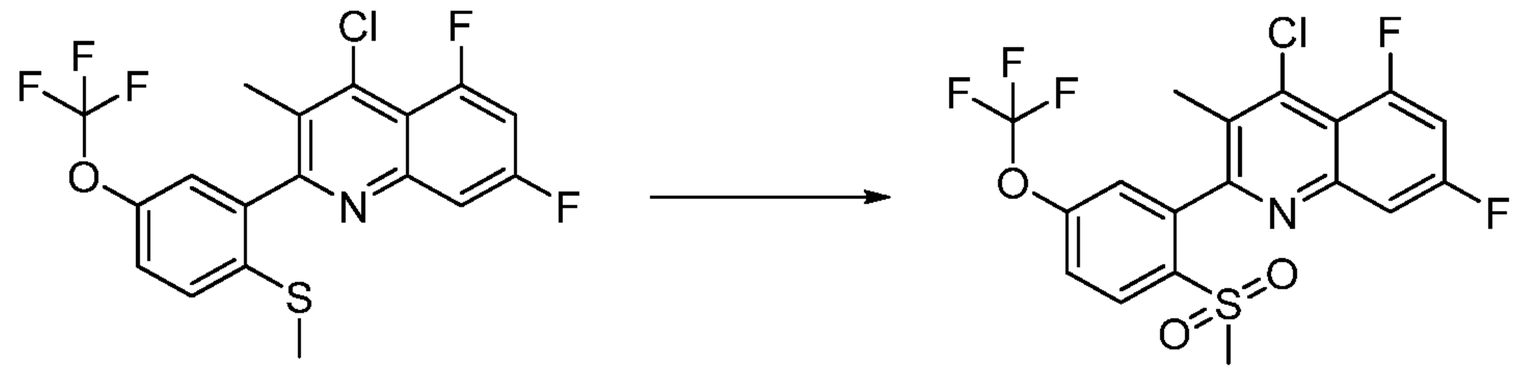
Example 213: Preparation of 5,7-Difluoro-3-methyl-2-(2-(methylsulfonyl)-5-(trifluoromethoxy)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(2-(methylthio)-5-(trifluoromethoxy)-phenyl)quinoline



Essentially prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (400 mg, 1.60 mmol) and 2-(methylthio)-5-(trifluoromethoxy)-phenylboronic acid to give 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylthio)-5-(trifluoromethoxy)phenyl)quinoline. Mass Spectrum (ESI) m/e = 420.0 (M + 1).

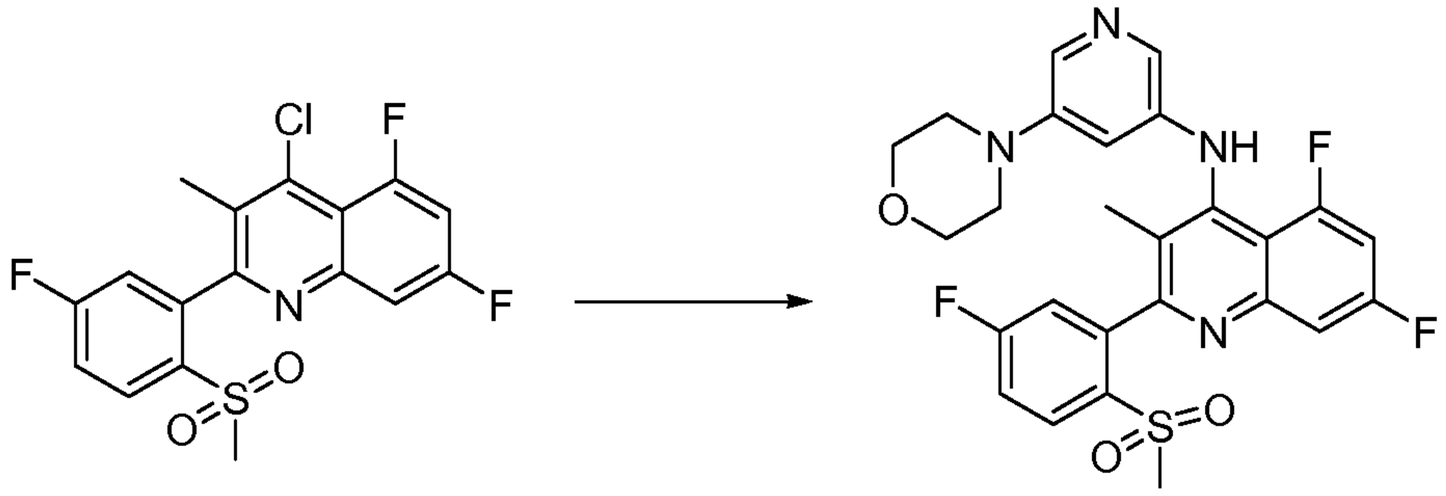
4-Chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)-5-(trifluoromethoxy)-phenyl)quinoline



The 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylthio)-5-(trifluoromethoxy)-phenyl)quinoline (560 mg, 1.30 mmol) was dissolved in a mixture of THF (10.0 mL) and water (3.3 mL). To the solution was added Oxone™ (2.1 g, 3.3 mmol) and the resulting slurry was stirred vigorously 16 h. The reaction mixture was added to 25 mL of water and stirred vigorously for 10 min and then filtered. The precipitate was dissolved in EtOAc and then dried over magnesium sulfate. The

filtrate was cond to give 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)-5-(trifluoromethoxy)phenyl)quinoline. Mass Spectrum (ESI) m/e = 452.0 (M + 1).

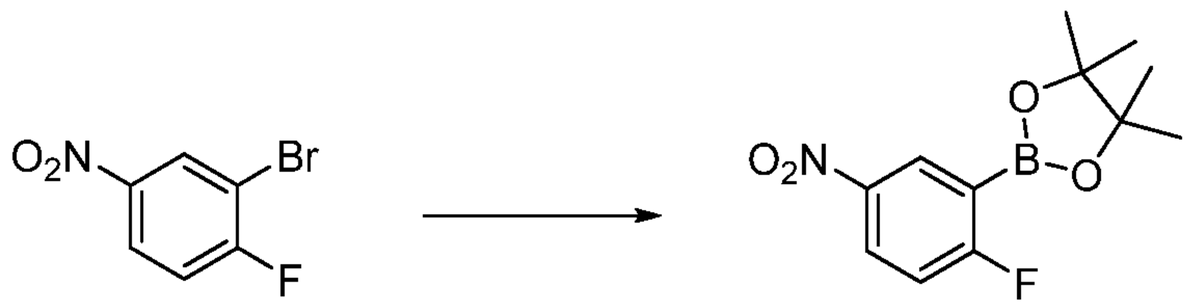
5,7-Difluoro-3-methyl-2-(2-(methylsulfonyl)-5-(trifluoromethoxy)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)-5-(trifluoromethoxy)phenyl)quinoline (50.0 mg, 0.11 mmol) and 5-morpholinopyridin-3-amine in toluene to give 5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)-5-(trifluoromethoxy)phenyl)-N-(5-morpholino-pyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.25 (1 H, d, *J*=8.8 Hz), 7.91 (1 H, d, *J*=2.3 Hz), 7.87 (1 H, d, *J*=2.3 Hz), 7.44 - 7.54 (2 H, m), 7.25 (1 H, d, *J*=1.6 Hz), 7.20 (1 H, d, *J*=14.5 Hz), 7.10 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.54 (1 H, t, *J*=2.3 Hz), 3.79 (4 H, t, *J*=4.8 Hz), 3.07 - 3.22 (7 H, m), 1.89 (3 H, s). Mass Spectrum (ESI) m/e = 595.2 (M + 1).

Example 214: Preparation of 7-Fluoro-2-(2-fluoro-5-nitrophenyl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

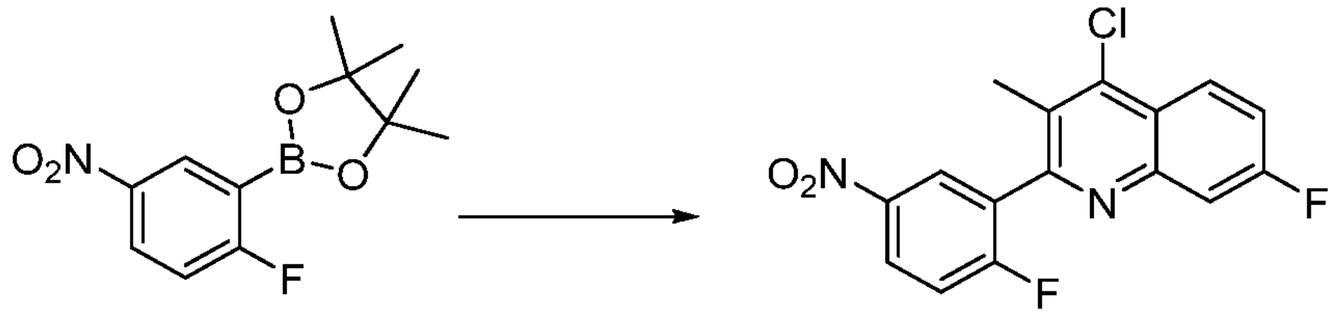
2-(2-Fluoro-5-nitrophenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane



The $Pd(dppf)Cl_2$ (0.759 g, 0.929 mmol), 4,4,4',4',5,5,5',5'-octamethyl-2,2'-bi-(1,3,2-dioxaborolane) (2.60 g, 10.22 mmol), 2-bromo-1-fluoro-4-nitrobenzene (2.04 g, 9.29 mmol), and potassium acetate (2.74 g, 27.9 mmol) were slurried in 1,4-dioxane (23.23 mL) and heated at 100 °C and stirred for 1 h. Another 0.05 eq of $Pd(dppf)Cl_2$ was added and the reaction was stirred at 100 °C for an additional

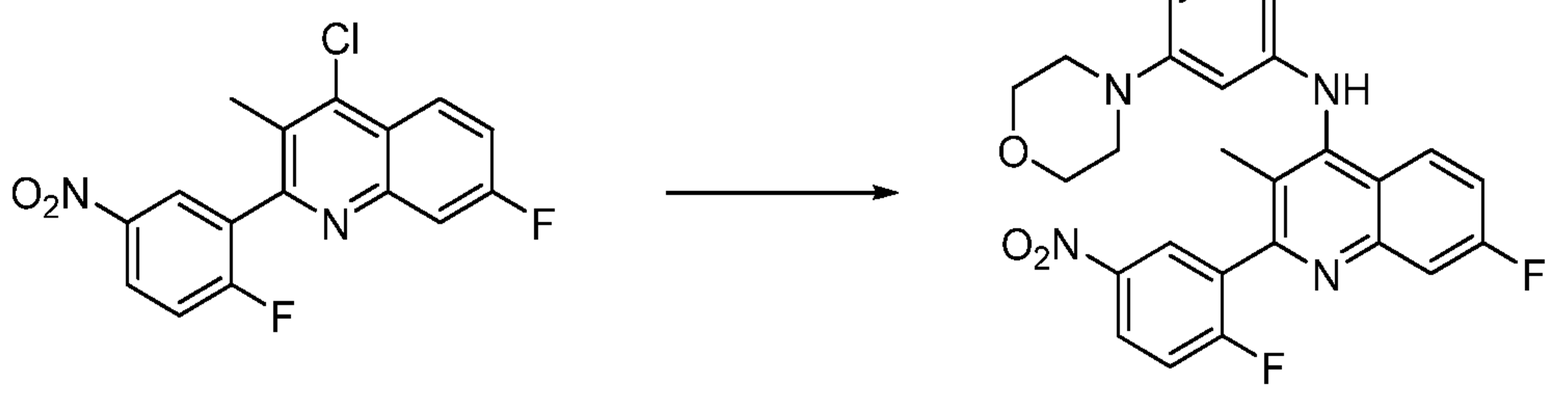
1.5 h. The reaction was cooled and then diluted with water and extracted with EtOAc (2 x 100 mL). The combined organic layers were washed with water (1 x 50 mL), brine (1 x 50 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 10 to 40% EtOAc : hexanes) to give 2-(2-fluoro-5-nitrophenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane. ^{1}H NMR ($CDCl_3$) δ ppm 8.65 (1 H, dd, *J*=4.8, 3.0 Hz), 8.33 (1 H, ddd, *J*=9.0, 4.5, 3.1 Hz), 7.18 (1 H, dd, *J*=9.0, 8.0 Hz), 1.39 (12 H, s).

4-Chloro-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methylquinoline



Essentially prepared according to Procedure F using a mixture of 2,4-dichloro-5-fluoro-3-methylquinoline and 2,4-dichloro-7-fluoro-3-methylquinoline(~1:4 mixture) (690 mg, 3.00 mmol) and 2-(2-fluoro-5-nitrophenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane to give 4-chloro-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methylquinoline. Mass Spectrum (ESI) m/e = 335.0 (M + 1).

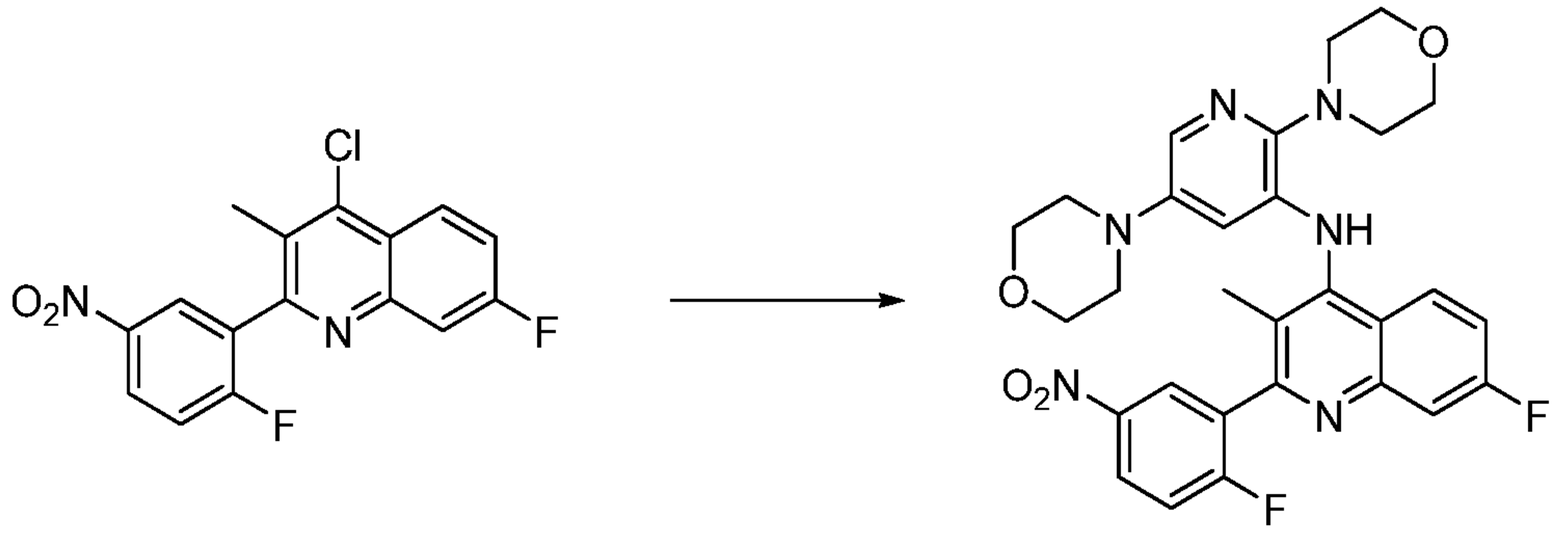
7-Fluoro-2-(2-fluoro-5-nitrophenyl)-3-methyl-N-(5-morpholinopyridin-3-yl)-quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methylquinoline (26.0 mg, 0.078 mmol) and 5-morpholinopyridin-3-amine in toluene to give 7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.58 (1 H, dd, *J*=6.2, 2.8 Hz), 8.39 (1 H, ddd, *J*=9.1, 4.4, 2.9 Hz), 8.11 (1 H, br. s.), 8.03 (1 H, dd, *J*=9.4, 5.9 Hz), 7.78 (2 H, dd, *J*=9.8, 2.5 Hz), 7.64 (1 H, br. s.),

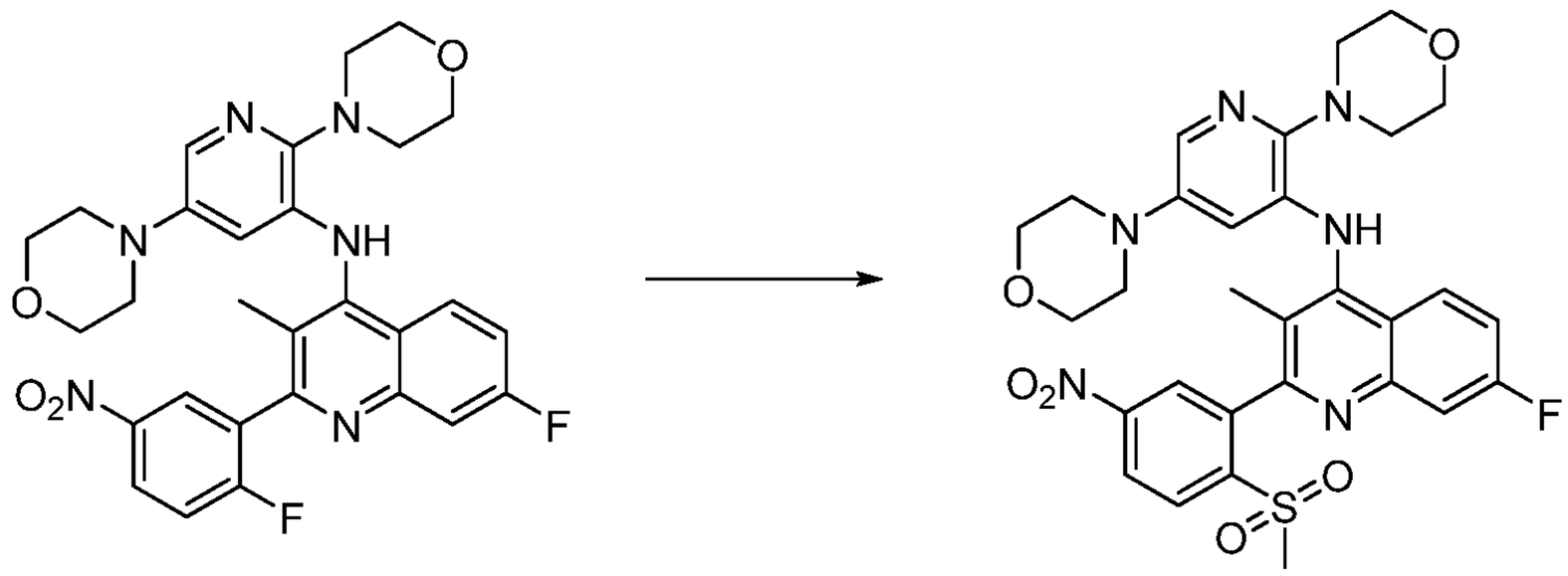
7.29 - 7.42 (2 H, m), 6.44 (1 H, t, *J*=2.2 Hz), 3.77 - 3.87 (4 H, m), 3.04 - 3.19 (4 H, m), 2.19 (3 H, d, *J*=2.3 Hz). Mass Spectrum (ESI) m/e = 478.1 (M + 1).

Example 215: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methylquinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methylquinoline (150.0 mg, 0.45 mmol) and 2,5-di-morpholinopyridin-3-amine in toluene to give N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methylquinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.58 (1 H, dd, *J*=6.2, 2.8 Hz), 8.39 (1 H, ddd, *J*=9.0, 4.3, 2.9 Hz), 7.89 (1 H, dd, *J*=9.0, 5.9 Hz), 7.79 (1 H, dd, *J*=9.8, 2.5 Hz), 7.64 (1 H, d, *J*=2.7 Hz), 7.32 - 7.44 (2 H, m), 6.90 (1 H, br. s.), 6.26 (1 H, d, *J*=1.2 Hz), 3.94 (4 H, t, *J*=4.6 Hz), 3.69 - 3.85 (4 H, m), 3.13 - 3.32 (4 H, m), 2.90 - 3.03 (4 H, m), 2.19 (3 H, d, *J*=2.0 Hz). Mass Spectrum (ESI) m/e = 563.3 (M + 1).

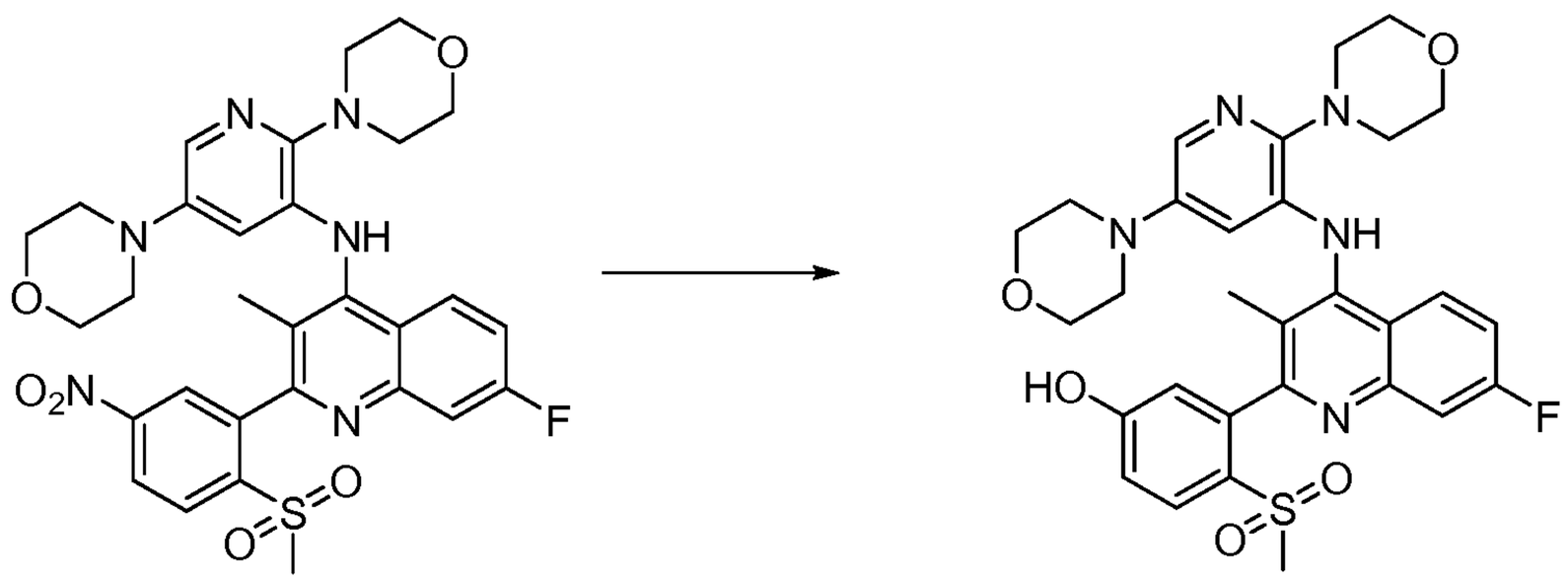
Example 216: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(2-(methylsulfonyl)-5-nitrophenyl)quinolin-4-amine



The N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methylquinolin-4-amine (66 mg, 0.112 mmol) and methanesulfinic acid, sodium salt (12.0 mg, 0.112 mmol) was added to dimethylacetamide (0.24 mL) and

placed in a microwave reactor for 2 h at 150 °C. An LCMS was taken and ~35% of starting material had converted to desired product. The mixture was reheated and stirred at 150 °C for 4 h. The reaction was then diluted with water (20 mL) and extracted with EtOAc (2 x 30 mL). The combined organic layers were washed with water (1 x 30 mL) and brine (1 x 30 mL) and dried over magnesium sulfate. The mixture was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 90% over 20 min utes to provide N-(2,5-di-morpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(2-(methylsulfonyl)-5-nitrophenyl)-quinolin-4-amine after extraction with satd sodium bicarbonate. ^{1}H NMR ($CDCl_3$) δ ppm 8.48 - 8.56 (1 H, m), 8.40 - 8.47 (1 H, m), 8.31 (1 H, s), 7.88 - 8.04 (1 H, m), 7.67 (1 H, dd, *J*=9.5, 2.6 Hz), 7.62 (1 H, d, *J*=2.0 Hz), 7.38 - 7.47 (1 H, m), 7.01 (1 H, br. s.), 6.38 (1 H, br. s.), 3.89 - 4.06 (4 H, m), 3.76 (4 H, t, *J*=4.6 Hz), 3.37 - 3.56 (2 H, m), 2.93 - 3.28 (9 H, m), 2.03 (3 H, s). Mass Spectrum (ESI) m/e = 623.3.3 (M + 1).

Example 217: Preparation of 3-(4-(2,5-Dimorpholinopyridin-3-ylamino)-7-fluoro-3-methylquinolin-2-yl)-4-(methylsulfonyl)phenol

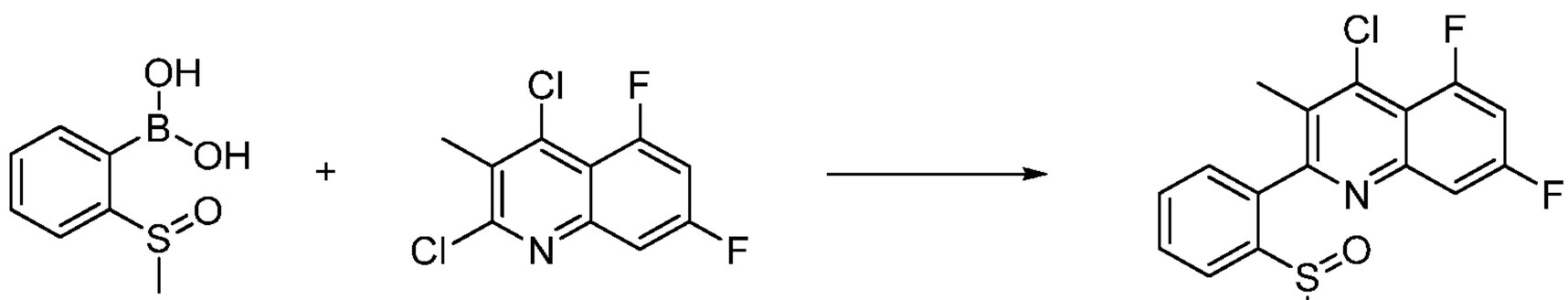


The N-(2,5-dimorpholinopyridin-3-yl)-7-fluoro-3-methyl-2-(2-(methylsulfonyl)-5-nitrophenyl)quinolin-4-amine (3.0 mg, 4.8 μmol), (Z)-benzaldehyde oxime (1.0 μL, 9.6 μmol), 325 mesh potassium carbonate (2.7 mg, 0.019 mmol) and DMSO (9.6 μL) was heated in a microwave reactor for 45 min at 100 °C. The reaction was cooled and diluted with water. The mixture was extracted with EtOAc (2 x 35 mL). The combined organic layers were washed with brine (1 x 20 mL) and dried over magnesium sulfate. The crude material was purified by reverse-phase

preparative HPLC using a Phenomenex Gemini column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 90% over 20 min to provide 3-(4-(2,5-dimorpholinopyridin-3-ylamino)-7-fluoro-3-methylquinolin-2-yl)-4-(methylsulfonyl)phenol after extracting with satd sodium bicarbonate solution. ^{1}H NMR ($CDCl_3$) δ ppm 8.00 (1 H, br. s.), 7.94 (1 H, d, *J*=8.8 Hz), 7.84 (1 H, d, *J*=7.8 Hz), 7.65 (1 H, br. s.), 7.43 (1 H, t, *J*=8.2 Hz), 6.91 (1 H, d, *J*=8.4 Hz), 6.85 (1 H, br. s.), 6.52 (1 H, br. s.), 3.83 - 4.05 (4 H, m), 3.76 (4 H, t, *J*=4.7 Hz), 3.42 (2 H, br. s.), 2.93 - 3.20 (9 H, m), 1.99 (3 H, br. s.). Mass Spectrum (ESI) m/e = 594.2 (M + 1).

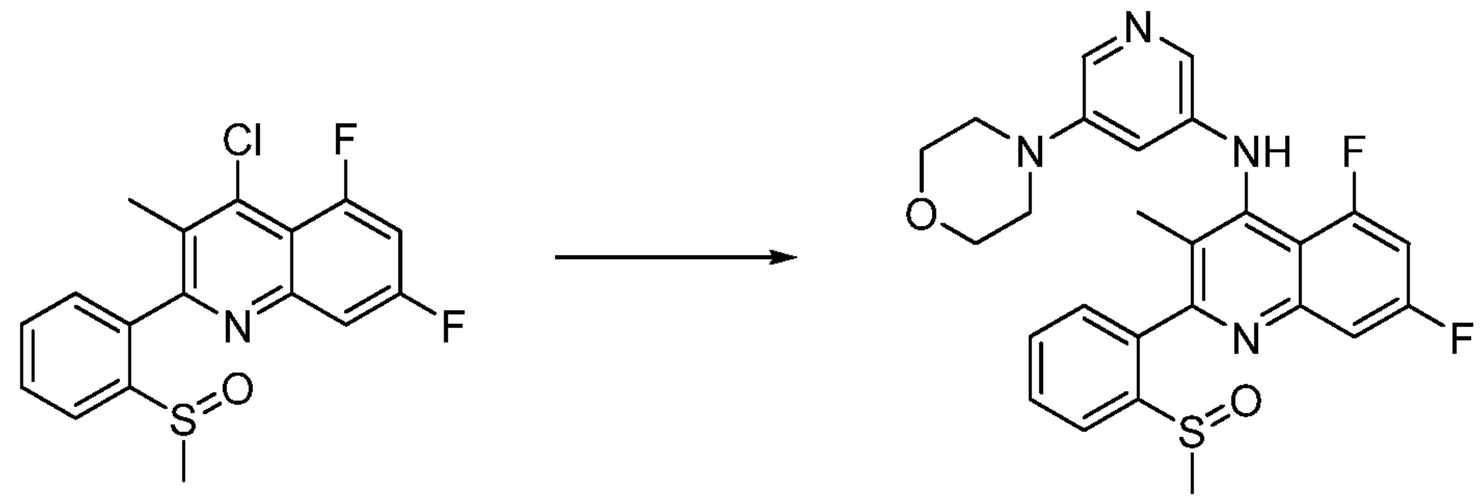
Example 218: Preparation of (+/-)- 5,7-Difluoro-3-methyl-2-(2-(methyl-sulfinyl)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

(+/-)-4-Chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfinyl)phenyl)quinoline



Essentially prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (250 mg, 1.00 mmol) and 2-(methylsulfinyl)phenylboronic acid to give 4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfinyl)phenyl)quinoline. Mass Spectrum (ESI) m/e = 352.1 (M + 1).

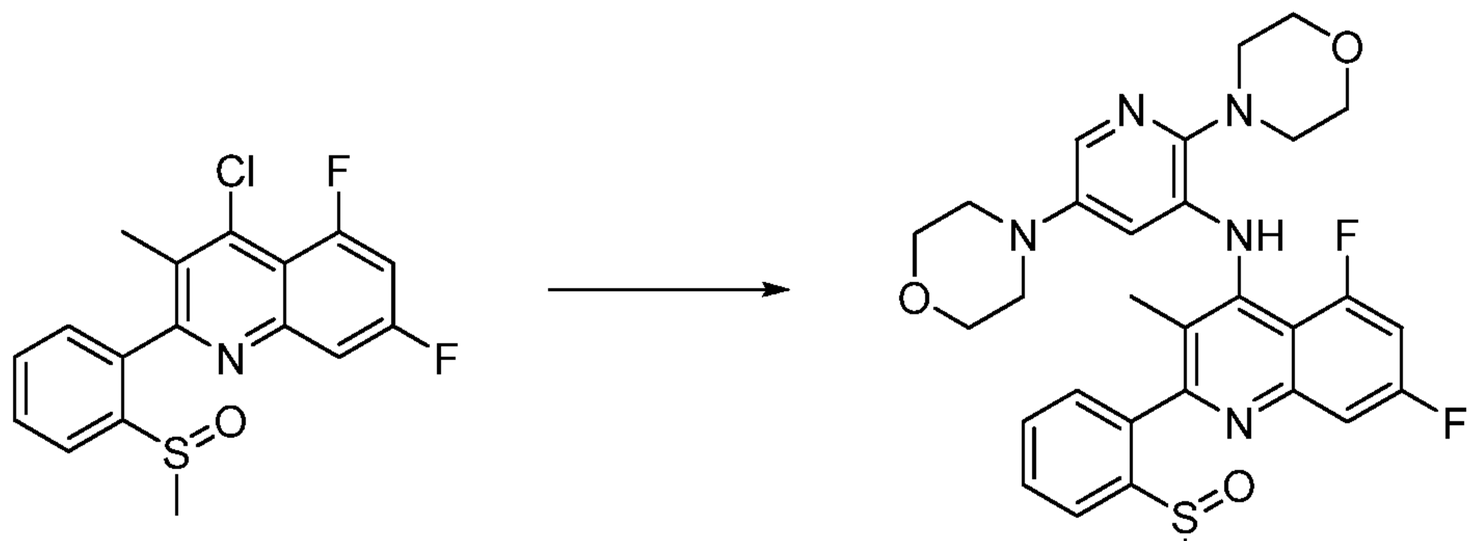
(+/-)-5,7-Difluoro-3-methyl-2-(2-(methylsulfinyl)phenyl)-N-(5-morpholino-pyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using (+/-)-4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfinyl)phenyl)quinoline (30.0 mg, 0.085 mmol) and 5-morpholinopyridin-3-amine in toluene to give 5,7-difluoro-3-methyl-2-(2-

(methylsulfinyl)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.22 (1 H, dd, *J*=7.9, 1.1 Hz), 7.96 (1 H, d, *J*=2.3 Hz), 7.81 (1 H, d, *J*=2.2 Hz), 7.73 (1 H, td, *J*=7.7, 1.3 Hz), 7.63 (1 H, td, *J*=7.5, 1.3 Hz), 7.50 (1 H, ddd, *J*=9.2, 2.5, 1.4 Hz), 7.39 (1 H, dd, *J*=7.6, 1.2 Hz), 7.20 (1 H, d, *J*=14.1 Hz), 7.08 (1 H, ddd, *J*=13.9, 8.4, 2.5 Hz), 6.60 (1 H, t, *J*=2.2 Hz), 3.80 - 3.93 (4 H, m), 3.12 - 3.28 (4 H, m), 2.87 (3 H, s), 1.98 (3 H, s). Mass Spectrum (ESI) m/e = 495.2 (M + 1).

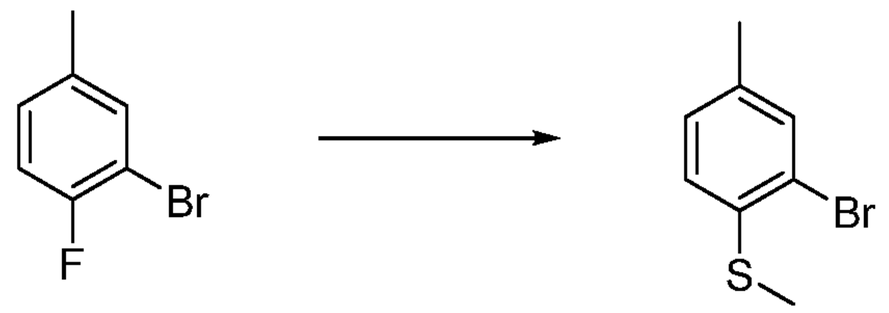
Example 219: Preparation of (+/-)-N-(2,5-Dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-(methylsulfinyl)phenyl)quinolin-4-amine



Essentially prepared according to Procedure H using (+/-)-4-chloro-5,7-difluoro-3-methyl-2-(2-(methylsulfinyl)phenyl)quinoline (22.0 mg, 0.063 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give (+/-)-N-(2,5-dimorpholino-pyridin-3-yl)-5,7-difluoro-3-methyl-2-(2-(methylsulfinyl)phenyl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.21 (1 H, d, *J*=8.0 Hz), 7.91 (1 H, br. s.), 7.76 (1 H, td, *J*=7.6, 1.4 Hz), 7.66 - 7.71 (1 H, m), 7.65 (1 H, d, *J*=2.5 Hz), 7.54 (1 H, d, *J*=8.6 Hz), 7.39 (1 H, d, *J*=7.6 Hz), 7.08 (1 H, ddd, *J*=13.5, 8.5, 2.4 Hz), 6.38 (1 H, br. s.), 3.92 (4 H, br. s.), 3.84 (4 H, t, *J*=4.8 Hz), 3.19 - 3.54 (3 H, m), 3.00 - 3.18 (5 H, m), 2.55 - 2.97 (3 H, m), 2.01 (3 H, br. s.). Mass Spectrum (ESI) m/e = 580.3 (M + 1).

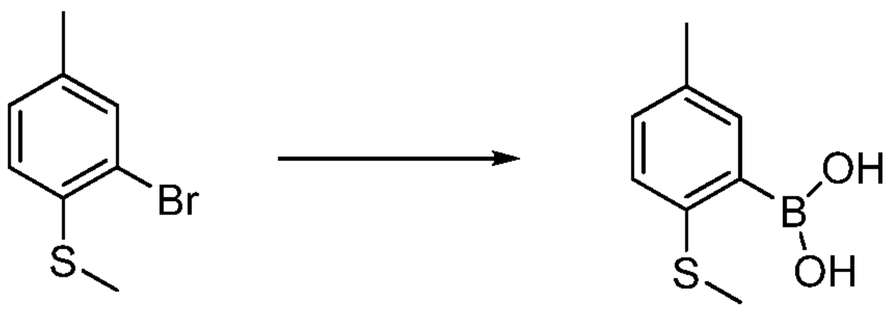
Example 220: Preparation of 5,7-Difluoro-3-methyl-2-(5-methyl-2-(methyl-sulfonyl)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

(2-Bromo-4-methylphenyl)(methyl)sulfane



The 2-bromo-1-fluoro-4-methylbenzene (2.00 g, 10.6 mmol) was dissolved in dimethylacetamide (5.3 mL) and sodium thiomethoxide (0.82 g, 11.6 mmol) was added. The reaction was heated at 125 °C for 5.5 h. The reaction was then cooled to rt and stirred overnight. The reaction was then diluted with water (200 mL) and the mixture was extracted with ethyl acetetate (3 x 125 mL). The combined organic layers were washed with water (1 x 150 mL) brine (1 x 100 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 40% EtOAc : hexanes) to give (2-bromo-4-methylphenyl)-(methyl)sulfane. ^{1}H NMR ($CDCl_3$) δ ppm 7.38 (1 H, d, *J*=0.8 Hz), 7.09 - 7.13 (1 H, m), 7.06 (1 H, d), 2.47 (3 H, s), 2.31 (3 H, s).

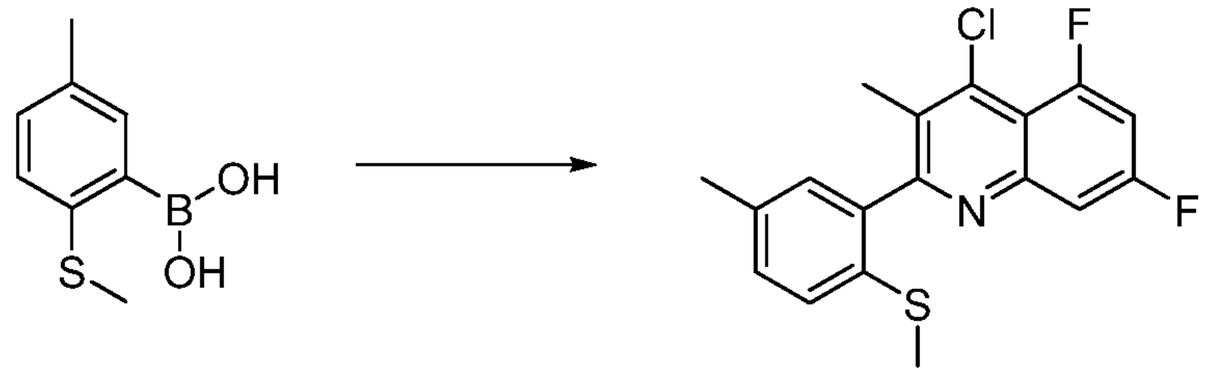
5-Methyl-2-(methylthio)phenylboronic acid



The (2-bromo-4-methylphenyl)(methyl)sulfane (700 mg, 3.20 mmol) was dissolved in THF (5.0 mL) and cooled to -78 °C. To the cooled solution was added n-butyl lithium (2.2 mL, 3.60 mmol) dropwise. The reaction was stirred for 2 min at -78 °C then the triisopropyl borate (0.82 mL, 3.56 mmol) was added dropwise and the reaction mixture was allowed to warm to 0 °C over a period of approximately 90 min. The reaction was quenched by addition of 1N HCl solution and was stirred for 5 min. The mixture was then extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with water (1 x 30 mL), brine (1 x 30 mL) and dried over magnesium sulfate. The crude product was then

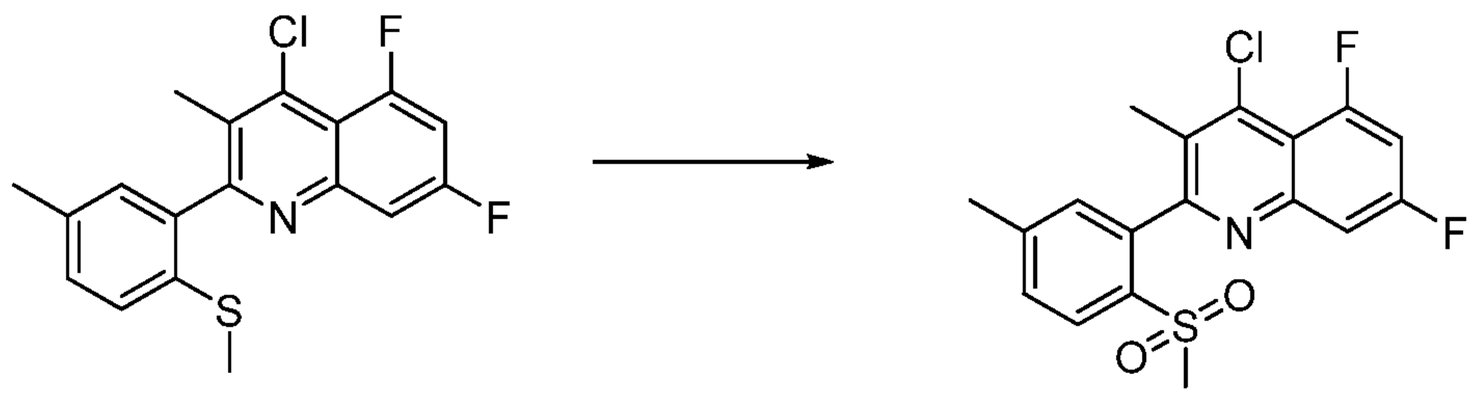
triturated with EtOAc and hexanes to give 5-methyl-2-(methylthio)phenylboronic acid. The mother liquor was purified by medium pressure chromatography (silica gel, 0 to 30% EtOAc : hexanes) to give more desired product. Mass Spectrum (ESI) m/e = 183.1 (M + 1).

4-Chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylthio)phenyl)quinoline



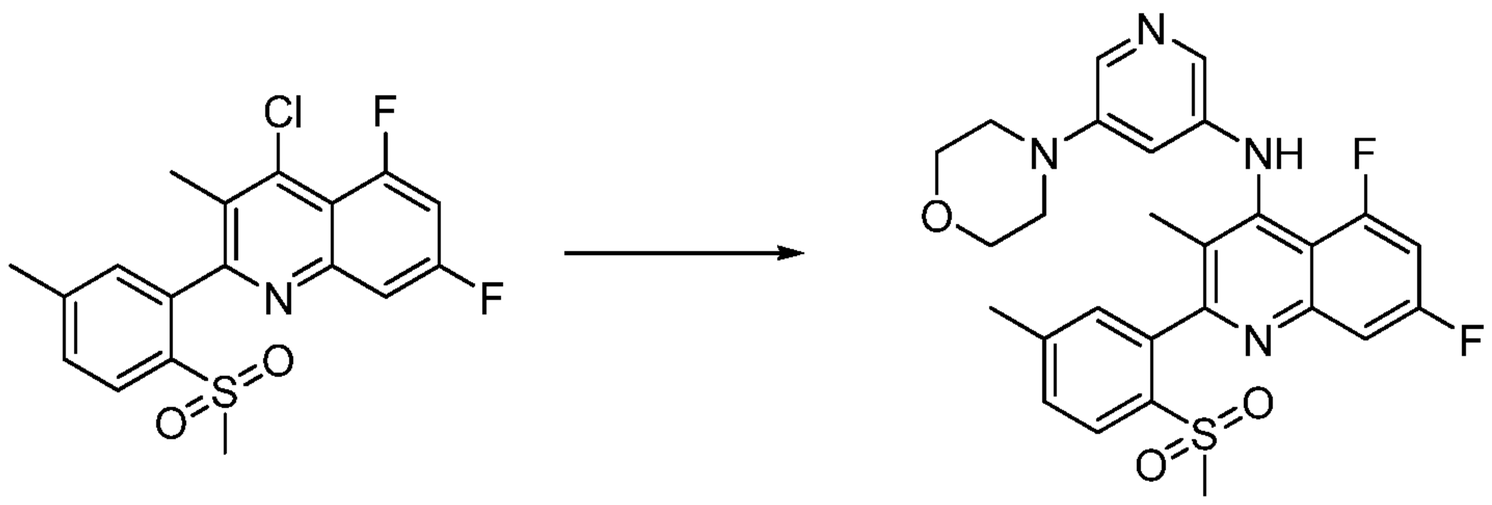
Essentially prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (130 mg, 0.51 mmol) and 5-methyl-2-(methylthio)phenylboronic acid to give 4-chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylthio)phenyl)-quinoline. Mass Spectrum (ESI) m/e = 350.0 (M + 1).

4-Chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)-quinoline



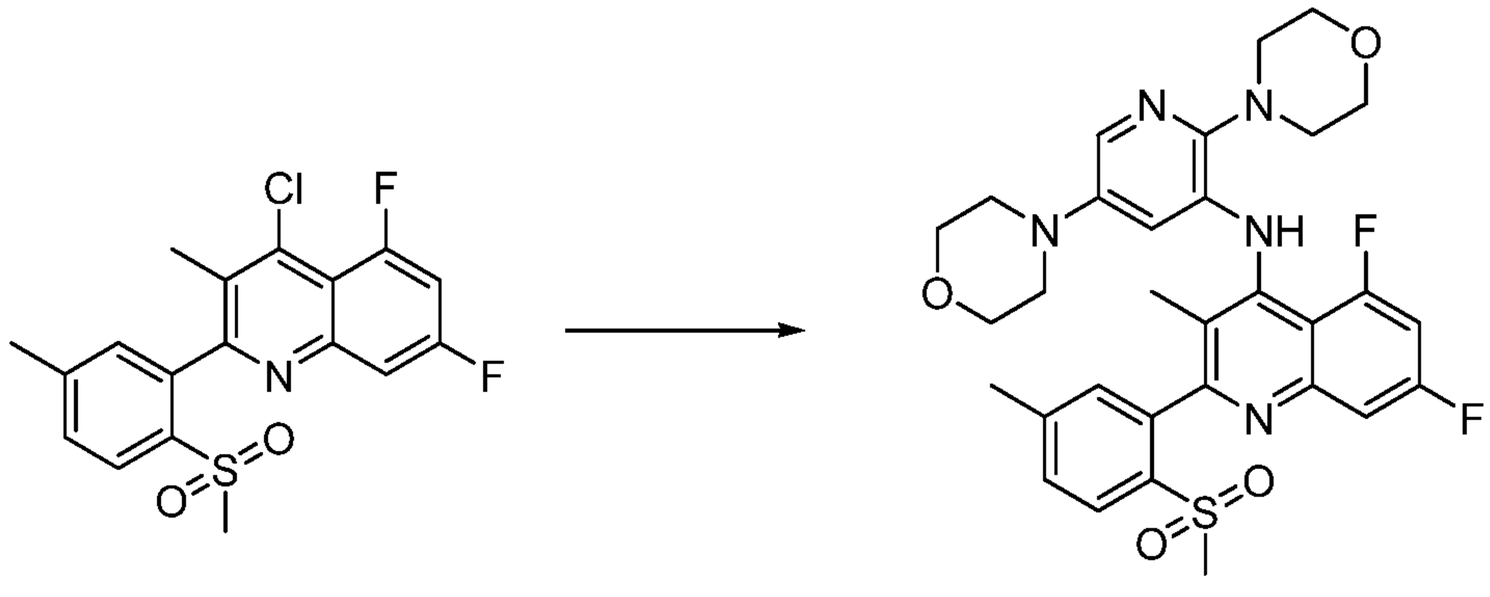
The 4-chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylthio)phenyl)quinoline (160 mg, 0.46 mmol) was slurried in a mixture of THF (3.4 mL) and water (1.1 mL). Oxone™ (700 mg, 1.1 mmol) was added and the mixture was stirred vigorously overnight. The reaction mixture was then poured into water (25 mL) and stirred for 10 min. The mixture was then filtered and washed with water. The ppt. was dissolved in EtOAc (50 mL) and dried over magnesium sulfate. The filtrate was cond to give crude 4-chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)-quinoline. Mass Spectrum (ESI) m/e = 382.0 (M + 1).

5,7-Difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)quinoline (60.0 mg, 0.16 mmol) and 5-morpholinopyridin-3-amine in toluene to give 5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.05 (1 H, d, *J*=8.0 Hz), 7.83 - 7.92 (2 H, m), 7.44 - 7.52 (2 H, m), 7.00 - 7.24 (3 H, m), 6.54 - 6.59 (1 H, m), 3.79 (3 H, t, *J*=4.9 Hz), 3.09 - 3.25 (4 H, m), 3.07 (2 H, s), 2.50 (2 H, s), 2.04 (1 H, s), 1.89 (3 H, s), 1.26 (2 H, t, *J*=7.1 Hz). Mass Spectrum (ESI) m/e = 525.3 (M + 1).

Example 221: Preparation of N-(2,5-dimorpholinopyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)quinolin-4-amine

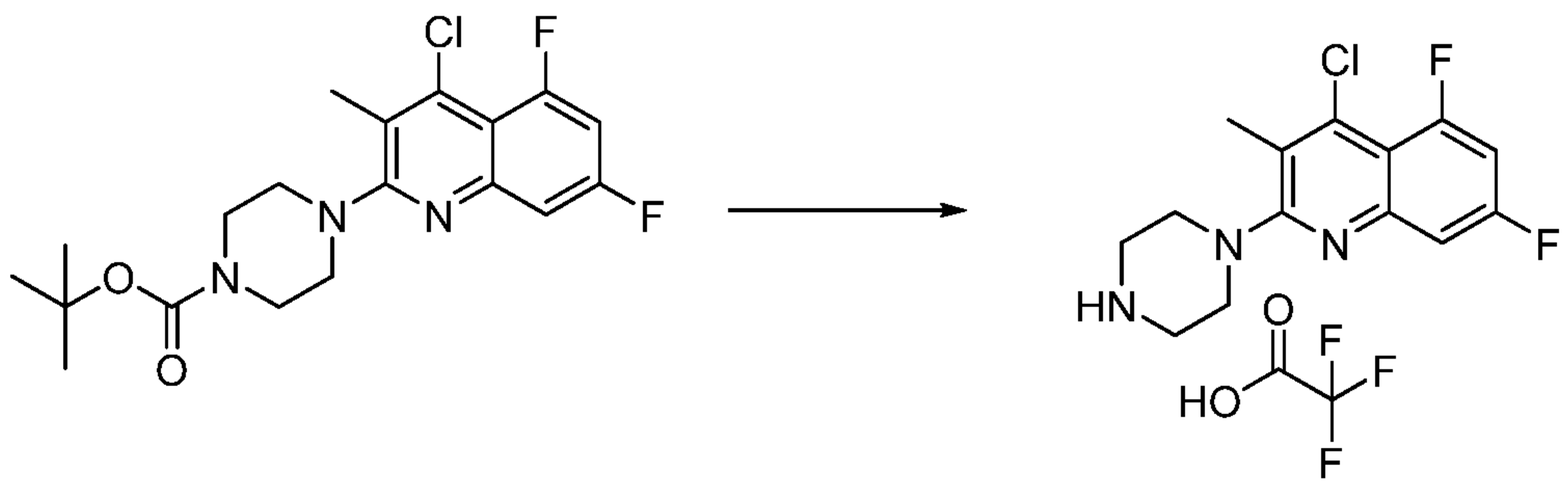


Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)quinoline (50.0 mg, 0.13 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give N-(2,5-dimorpholino-pyridin-3-yl)-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)-quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.07 (1 H, d, *J*=8.0 Hz), 7.83 (1 H, d, *J*=12.5 Hz), 7.42 - 7.58 (3 H, m), 7.21 (1 H, br. s.), 7.05 (1 H, ddd, *J*=13.6, 8.6,

2.6 Hz), 6.53 (1 H, br. s.), 3.84 - 4.04 (4 H, m), 3.78 (4 H, d, *J*=4.3 Hz), 3.41 (2 H, br. s.), 2.85 - 3.21 (9 H, m), 2.50 (3 H, s), 1.93 (3 H, s). Mass Spectrum (ESI) m/e = 610.3 (M + 1).

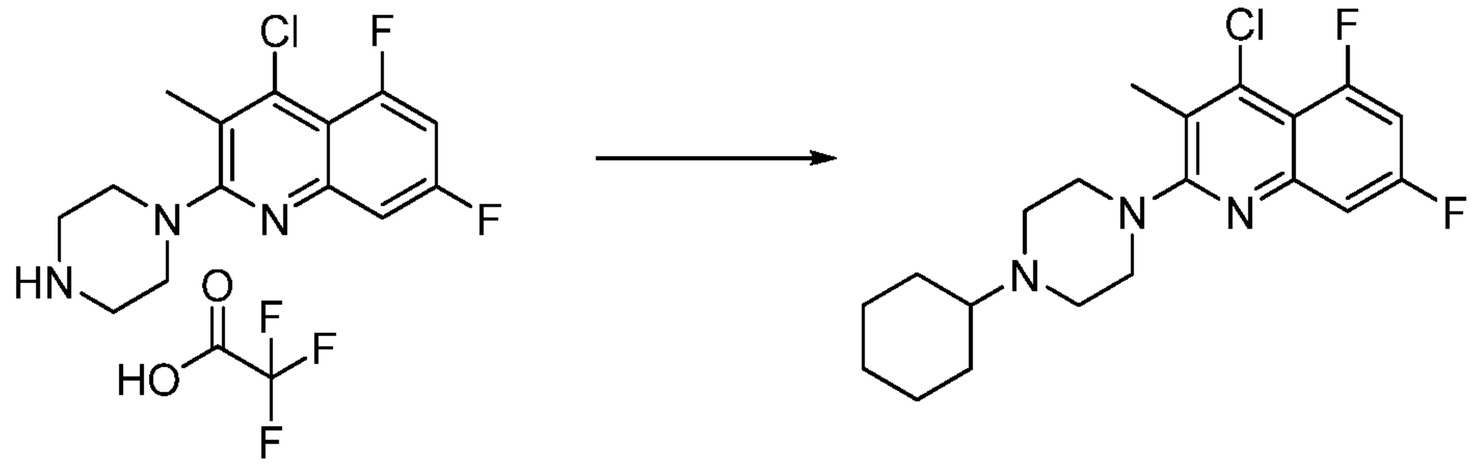
Example 222: Preparation of 2-(4-cyclohexylpiperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(piperazin-1-yl)quinoline 2,2,2-trifluoro-acetate



The *tert*-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate (370 mg, 0.93 mmol) was dissolved in dichoromethane (3.0 mL) and cooled to 0 °C. The trifluoroacetic acid (0.50 mL, 6.5 mmol) was added and the mixture was stirred for 2 h while warming to rt. The mixture was then cond and triturated with EtOAc. The slurry was filtered to give 4-chloro-5,7-difluoro-3-methyl-2-(piperazin-1-yl)quinoline 2,2,2-trifluoroacetate. Mass Spectrum (ESI) m/e = 298.1 (M + 1).

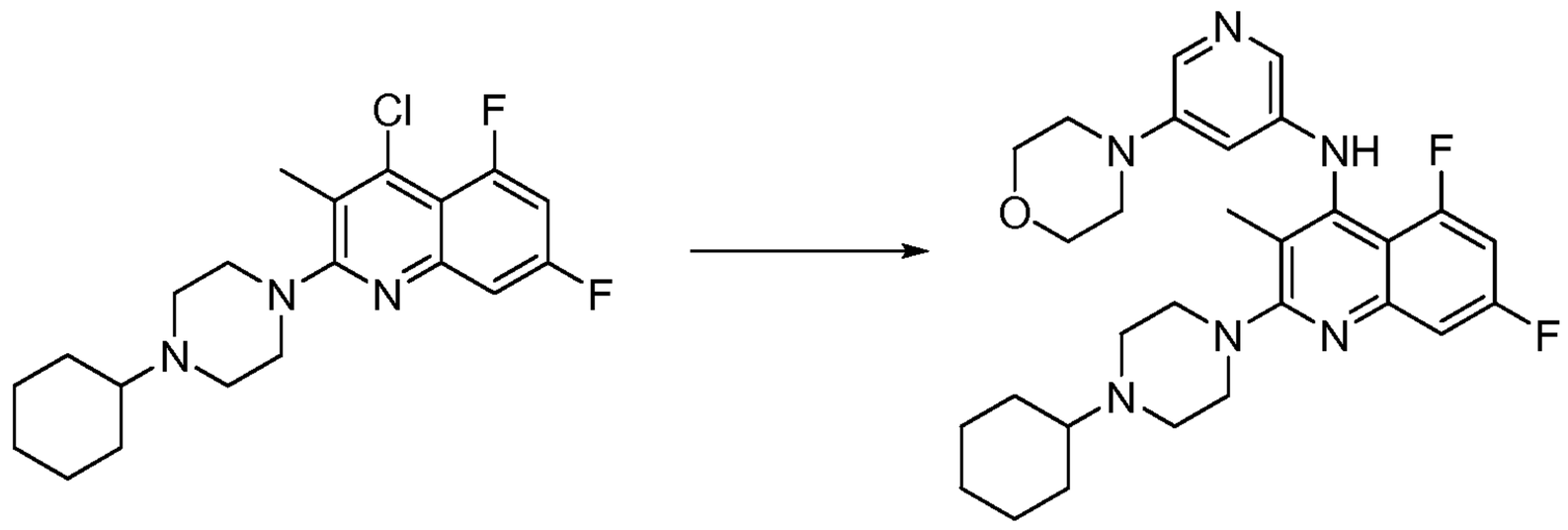
4-Chloro-2-(4-cyclohexylpiperazin-1-yl)-5,7-difluoro-3-methylquinoline



The 4-chloro-5,7-difluoro-3-methyl-2-(piperazin-1-yl)quinoline 2,2,2-trifluoro-acetate (75 mg, 0.18 mmol), triethylamine (0.025 mL, 0.18 mmol) and cyclo-hexanone (0.019 mL, 0.18 mmol) were added to 3 mL of a 2 :1 dichlorethane/-MeOH mixture. The sodium triacetoxyborohydride (120 mg, 0.55 mmol) was added and the slurry was stirred at rt for 4.5 h. Sodium cyanoborohydride (55 mg,

0.87 mmol) was then added and the slurry was stirred at rt for 4.5 h. Another aliquot of sodium cyanoborohydride (55 mg, 0.87 mmol) was added and the reaction was heated to 80 ° C and stirred overnight. The reaction was cooled and then diluted with DCM and water. The layers were separated and the aq. layer was extracted (2 x 75 mL) with EtOAc. The layers were combined and washed with brine (1 x 50 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 100% EtOAc : hexanes) to give 4-chloro-2-(4-cyclohexylpiperazin-1-yl)-5,7-difluoro-3-methyl-quinoline. Mass Spectrum (ESI) m/e = 298.1 (M + 1).

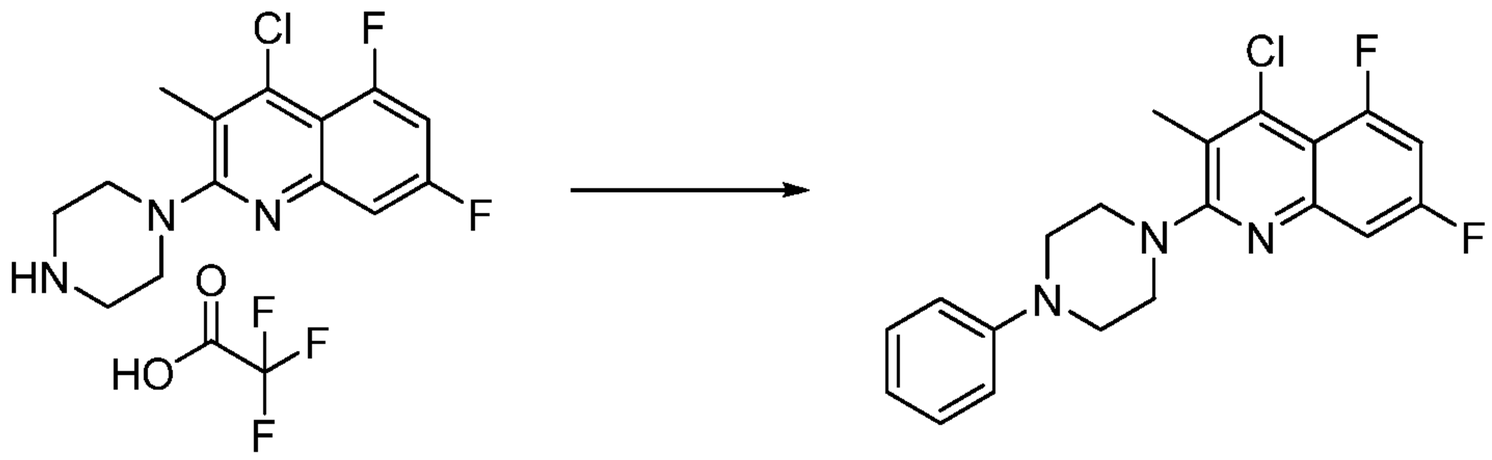
2-(4-Cyclohexylpiperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-2-(4-cyclohexyl-piperazin-1-yl)-5,7-difluoro-3-methylquinoline (22.0 mg, 0.058 mmol) and 5-morpholinopyridin-3-amine in toluene to give 2-(4-cyclohexylpiperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.93 (1 H, d, *J*=2.3 Hz), 7.70 (1 H, d, *J*=1.8 Hz), 7.27 - 7.33 (1 H, m), 6.86 (1 H, d, *J*=12.9 Hz), 6.78 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.57 (1 H, t, *J*=2.3 Hz), 3.79 - 3.91 (4 H, m), 3.35 - 3.61 (4 H, m), 3.07 - 3.23 (4 H, m), 2.70 - 2.98 (4 H, m), 2.06 (3 H, s), 1.91 - 2.03 (2 H, m), 1.77 - 1.91 (2 H, m), 1.67 (1 H, d, *J*=12.9 Hz), 1.05 - 1.41 (6 H, m). Mass Spectrum (ESI) m/e = 524.3 (M + 1).

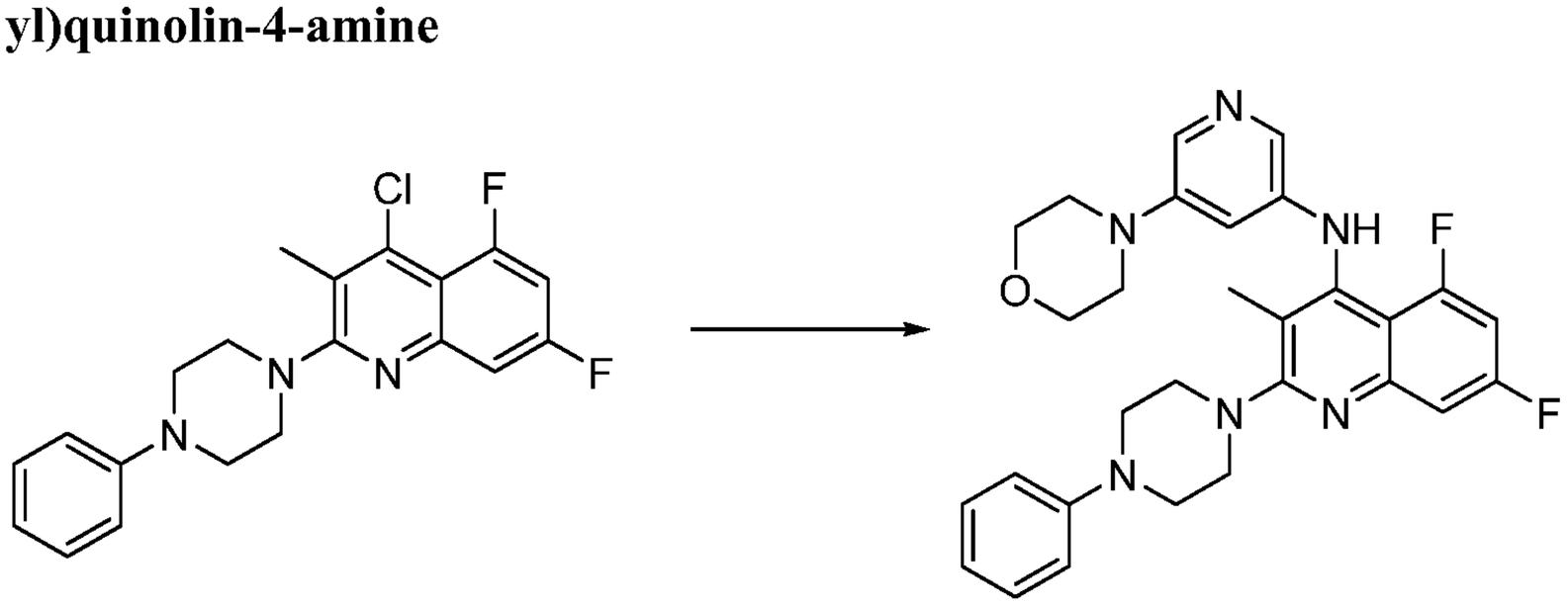
Example 223: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-phenylpiperazin-1-yl)quinolin-4-amine

4-Chloro-5,7-difluoro-3-methyl-2-(4-phenylpiperazin-1-yl)quinoline



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(piperazin-1-yl)quinoline 2,2,2-trifluoroacetate (75.0 mg, 0.18 mmol) and iodobenzene (1.0 eq of triethylamine added to account for TFA salt) in toluene to give 4-chloro-5,7-difluoro-3-methyl-2-(4-phenylpiperazin-1-yl)-quinoline. Mass Spectrum (ESI) m/e = 374.2 (M + 1).

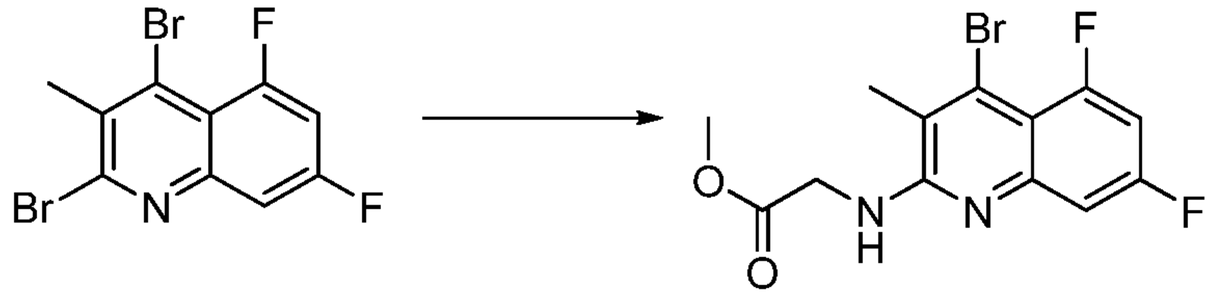
5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-phenylpiperazin-1-yl)quinolin-4-amine



Essentially prepared according to Procedure H using 4-chloro-5,7-difluoro-3-methyl-2-(4-phenylpiperazin-1-yl)quinoline (40.0 mg, 0.11 mmol) and 5-morpholinopyridin-3-amine in toluene to give 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(4-phenylpiperazin-1-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.94 (1 H, d, *J*=2.5 Hz), 7.72 (1 H, d, *J*=2.2 Hz), 7.28 - 7.36 (3 H, m), 7.01 (2 H, dd, *J*=8.8, 1.0 Hz), 6.87 - 6.96 (2 H, m), 6.81 (1 H, ddd, *J*=13.8, 8.8, 2.6 Hz), 6.61 (1 H, t, *J*=2.3 Hz), 3.81 - 3.88 (4 H, m), 3.48 - 3.57 (4 H, m), 3.29 - 3.45 (4 H, m), 3.18 (4 H, dd, *J*=5.8, 4.0 Hz), 2.12 (3 H, s). Mass Spectrum (ESI) m/e = 517.3 (M + 1).

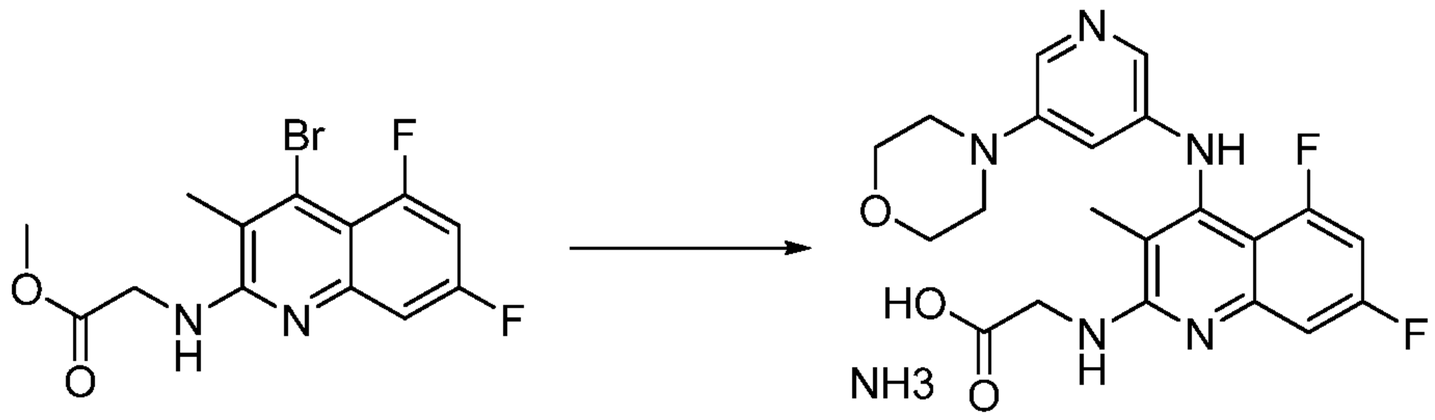
Example 224: Preparation of 2-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-ylamino)acetic acid, ammonia salt

Methyl 2-(4-bromo-5,7-difluoro-3-methylquinolin-2-ylamino)acetate



2-Isobutyrylcyclohexanone (0.086 mL, 0.51 mmol), glycine methyl ester hydrochloride (480 mg, 3.9 mmol), 2,4-dibromo-5,7-difluoro-3-methylquinoline (870 mg, 2.6 mmol), copper(I) iodide (24 mg, 0.13 mmol) and cesium carbonate (2.5 g, 7.70 mmol) were slurried in DMF (3.0 mL) and stirred in an oil bath at 70 °C for 2 h. Another aliquot of copper(I) iodide (24 mg, 0.13 mmol) and 2-isobutyryl-cyclohexanone (0.086 mL, 0.51 mmol) were added and heated for an additional 1.5 h. No further progress was observed. The reaction mixture was then diluted with water and extracted with EtOAc (2 x 100 mL). The combined organic layers were washed with 1N lithium chloride (1 x 50 mL) and brine (1 x 50 mL) and dried over magnesium sulfate. The residue was then purifed by medium pressure chromatography (silica gel, 0 to 40% EtOAc : hexanes) to give methyl 2-(4-bromo-5,7-difluoro-3-methylquinolin-2-ylamino)acetate. Mass Spectrum (ESI) m/e = 347.0 (M + 1).

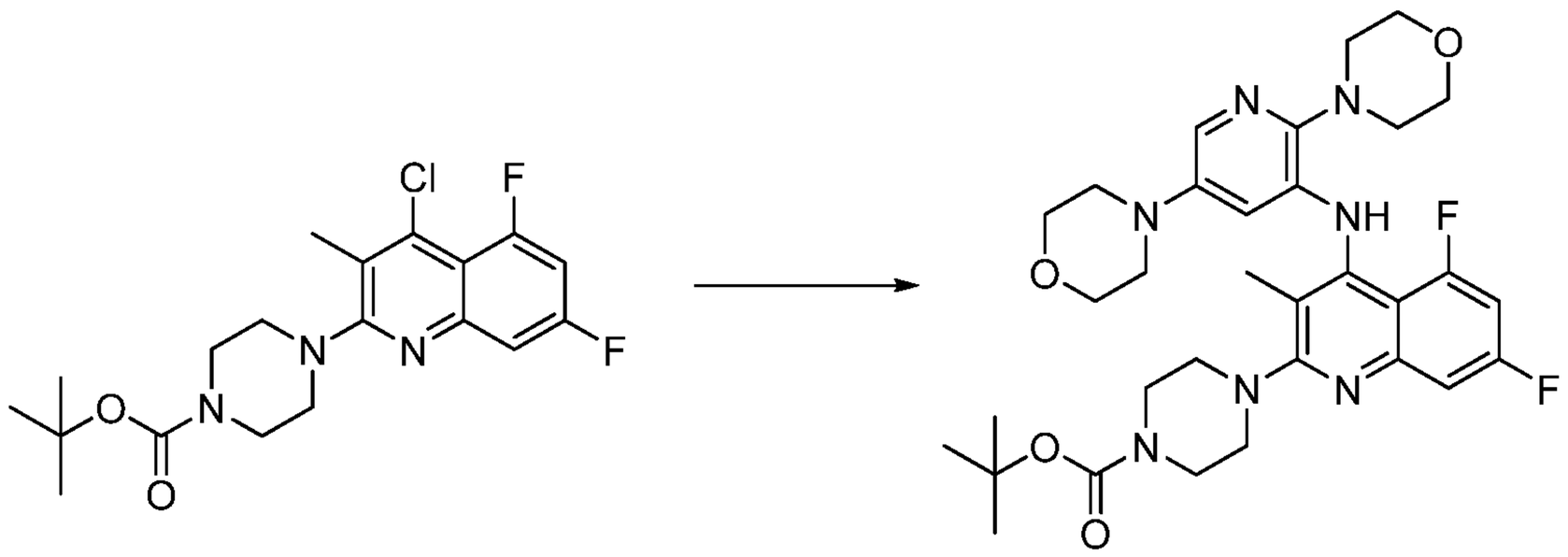
2-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-ylamino)acetic acid, ammonia salt



Essentially prepared according to Procedure H using methyl 2-(4-bromo-5,7-difluoro-3-methylquinolin-2-ylamino)acetate (55.0 mg, 0.16 mmol) and 5-morpholinopyridin-3-amine in toluene to give 2-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-ylamino)acetic acid, ammonia salt after

eluting the TFA salt though an SCX column eluting with 0 to 2M ammonia in MeOH. ^{1}H NMR ($CDCl_3$) δ ppm 7.80 (1 H, d, *J*=2.3 Hz), 7.40 (1 H, s), 7.17 - 7.26 (1 H, m), 7.02 (1 H, s), 6.78 - 6.88 (1 H, m), 4.32 (2 H, s), 3.80 (4 H, dd, *J*=5.8, 4.0 Hz), 3.23 - 3.29 (4 H, m), 2.17 (3 H, s). Mass Spectrum (ESI) m/e = 430.1 (M + 1).

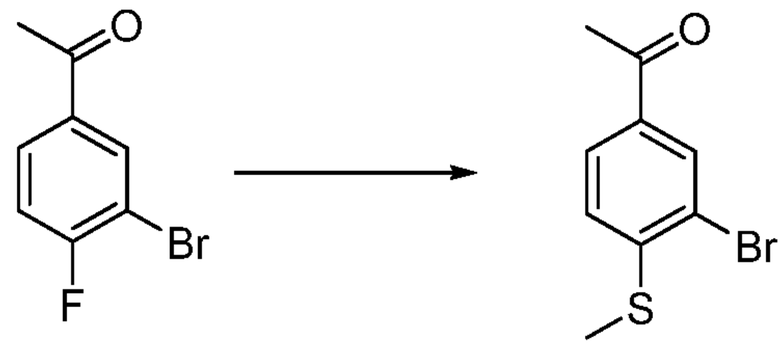
Example 225: Preparation of *tert*-Butyl 4-(4-(2,5-dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate



Essentially prepared according to Procedure H using tert-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate (240.0 mg, 0.60 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give tert-butyl 4-(4-(2,5-dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate. ^{1}H NMR ($CDCl_3$) δ ppm 7.62 (1 H, d, *J*=2.7 Hz), 7.57 (1 H, d, *J*=11.2 Hz), 7.31 (1 H, d, *J*=7.6 Hz), 6.80 (1 H, ddd, *J*=13.4, 8.8, 2.5 Hz), 6.25 (1 H, d, *J*=2.5 Hz), 3.88 - 3.94 (4 H, m), 3.72 - 3.83 (4 H, m), 3.62 (4 H, br. s.), 3.36 (4 H, br. s.), 3.15 (4 H, br. s.), 2.90 - 3.04 (4 H, m), 2.11 (3 H, s), 1.48 - 1.56 (9 H, m). Mass Spectrum (ESI) m/e = 626.3 (M + 1).

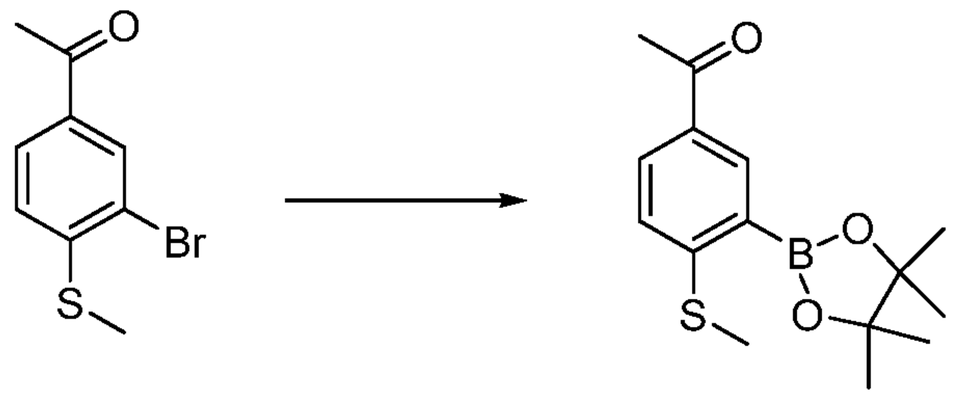
Example 226: Preparation of 1-(3-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-4-(methylsulfonyl)phenyl)ethanone

1-(3-Bromo-4-(methylthio)phenyl)ethanone



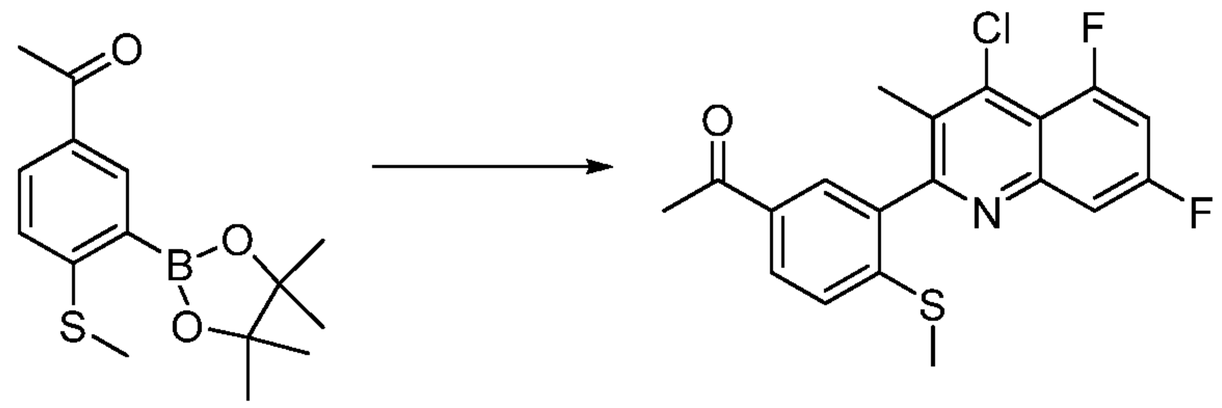
The 1-(3-bromo-4-fluorophenyl)ethanone (2.00 g, 9.20 mmol) and sodium thiomethoxide (0.710 g, 10.1 mmol) was dissolved in dimethylacetamide (4.6 mL) and the slurry was heated at 120 °C in a microwave reactor for 1 h. The reaction mixture was diluted with water (30 mL) and the mixture was extracted with EtOAc (2 x 100 mL). The combined organic layers were washed with water (1 x 75 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 75% EtOAc : hexanes) to give 1-(3-bromo-4-(methylthio)phenyl)ethanone. Mass Spectrum (ESI) m/e = 245.1 (M + 1).

1-(4-(Methylthio)-3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl)-ethanone



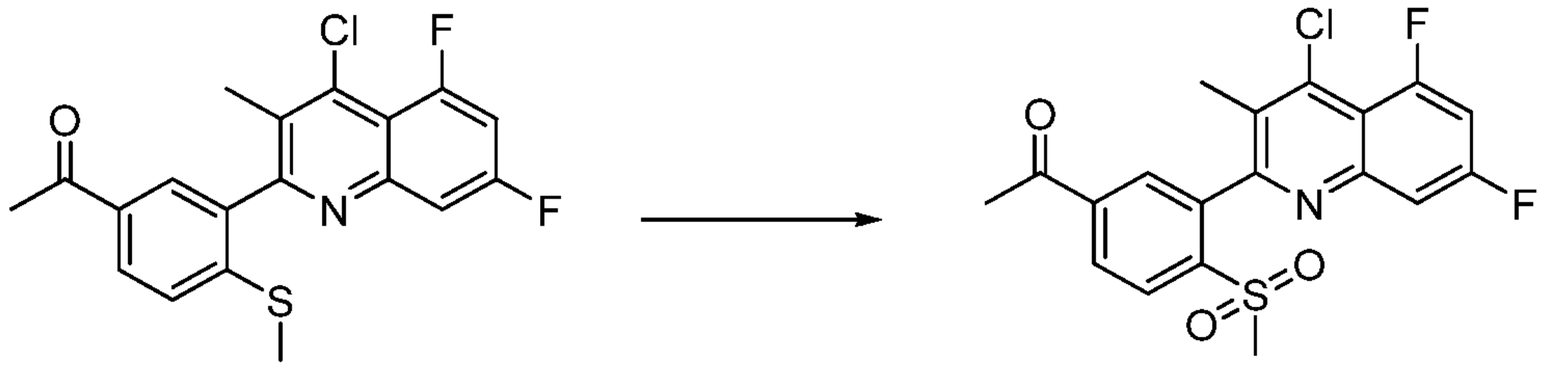
The $PdCl_2$(dppf)-DCM adduct (260 mg, 0.32 mmol), bis(pinacolato)diboron (600 mg, 2.4 mmol), 1-(3-bromo-4-(methylthio)phenyl)ethanone (520 mg, 2.1 mmol) and potassium acetate (630 mg, 6.4 mmol) were added to dioxane (5.3 mL) and heated in a microwave reactor at 100 °C for 1 h. Another 100 mg of the catalyst was added and the reaction was heated again for 2 h. The reaction mixture was diluted with water and the mixture was extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with water (1 x 50 mL) and brine (1 x 25 mL) and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to 45% EtOAc : hexanes) to give 1-(4-(methylthio)-3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl)-ethanone. Mass Spectrum (ESI) m/e = 293.2 (M + 1).

1-(3-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-(methylthio)phenyl)-ethanone



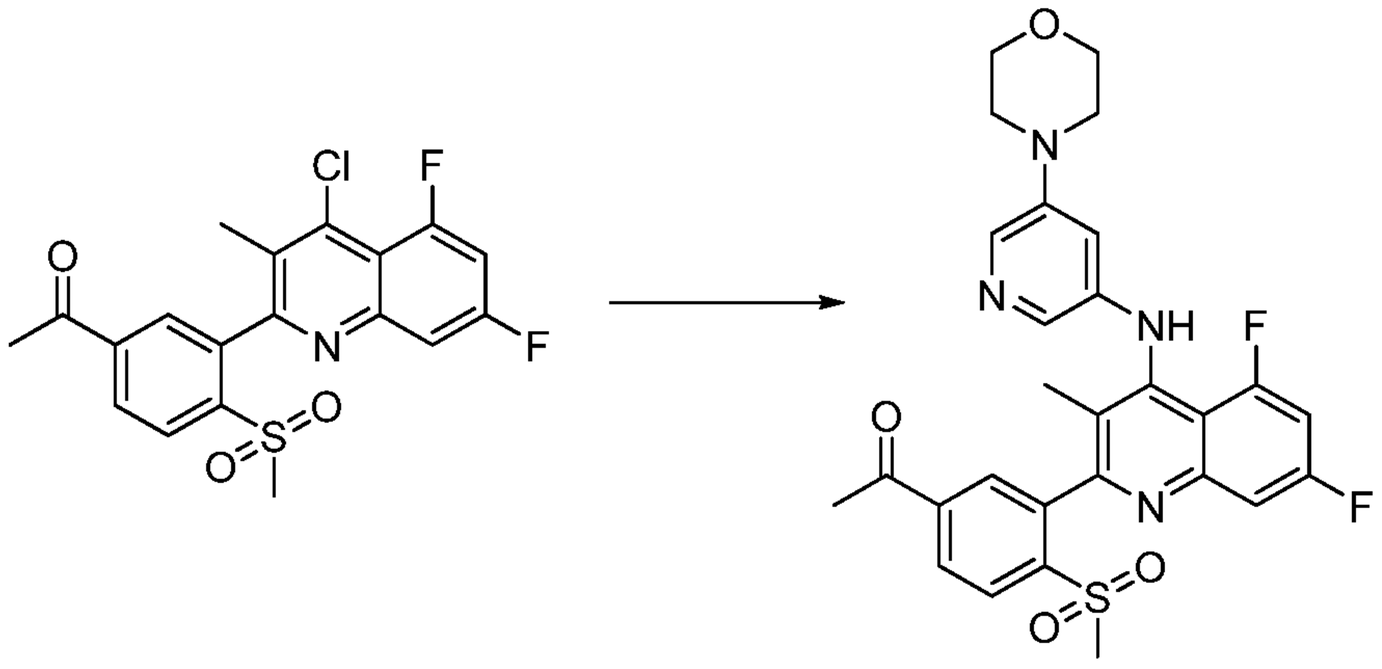
Essentially prepared according to Procedure F using 2,4-dichloro-5,7-difluoro-3-methylquinoline (150 mg, 0.59 mmol) and 1-(4-(methylthio)-3-(4,4,5,5-tetra-methyl-1,3,2-dioxaborolan-2-yl)phenyl)ethanone to give 1-(3-(4-chloro-5,7-di-fluoro-3-methylquinolin-2-yl)-4-(methylthio)phenyl)ethanone. Mass Spectrum (ESI) m/e = 378.1 (M + 1).

1-(3-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-(methylsulfonyl)-phenyl)ethanone



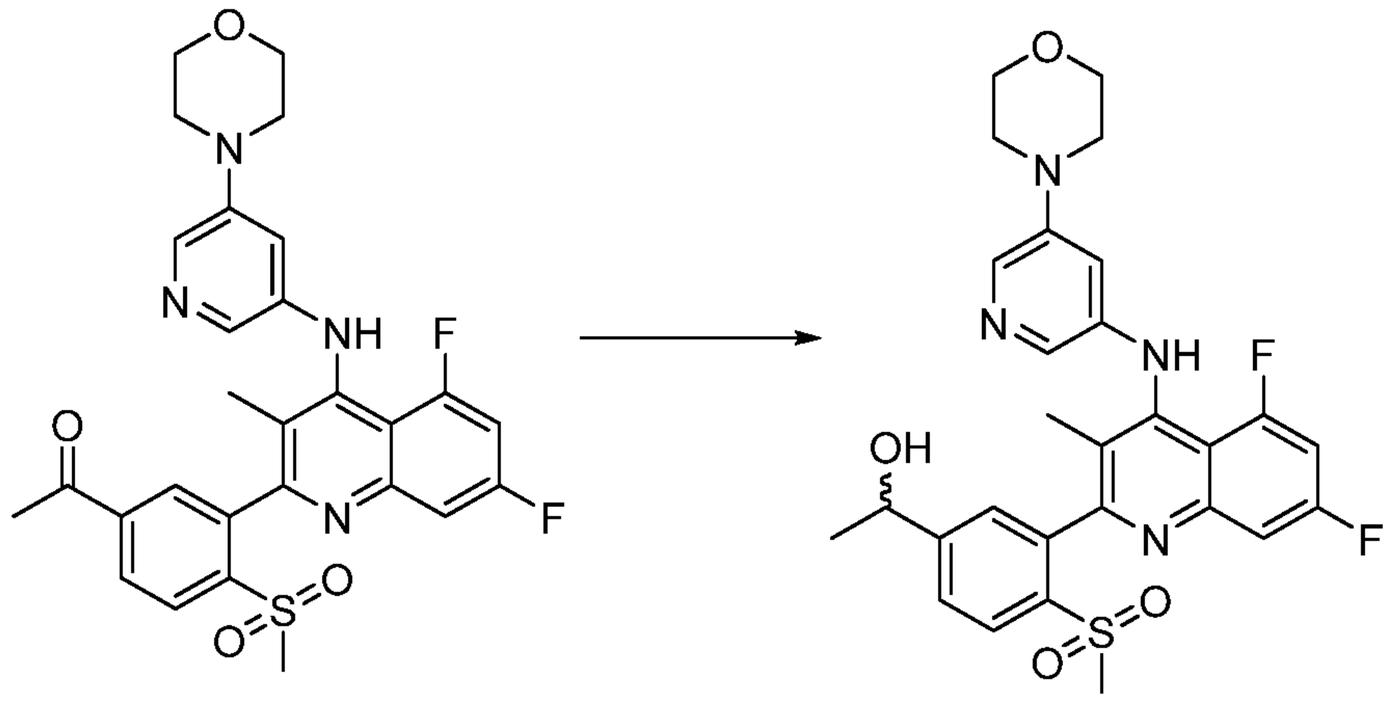
The 1-(3-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-(methylthio)phenyl)-ethanone (230 mg, 0.61 mmol) was added to a mixture of THF (4.6 mL) and water (1.5 mL). To the milky solution was added Oxone™ (940 mg, 1.5 mmol) and the reaction was stirred for 2.5 days. Another portion of Oxone™ (940 mg, 1.5 mmol) was added along with the same amount of THF and water amounts as initially. The slurry was stirred vigorously overnight. The reaction was then poured into water and stirred vigorously for 10 min. The mixture was filtered and washed with water. The precipitate was dissolved in EtOAc and dried over magnesium sulfate. The crude product was purified by medium pressure chromatography (silica gel, 0 to100% EtOAc : hexanes) to give 1-(3-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-(methylsulfonyl)phenyl)ethanone. Mass Spectrum (ESI) m/e = 410.0 (M + 1).

1-(3-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-4-(methylsulfonyl)phenyl)ethanone



Essentially prepared according to Procedure H using 1-(3-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-4-(methylsulfonyl)phenyl)ethanone (150.0 mg, 0.35 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(3-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-4-(methylsulfonyl)-phenyl)ethanone. ^{1}H NMR ($CDCl_3$) δ ppm 8.17 - 8.35 (3 H, m), 7.94 - 8.13 (2 H, m), 7.76 (1 H, s), 7.54 - 7.66 (1 H, m), 7.17 (1 H, ddd, *J*=13.0, 8.5, 2.4 Hz), 6.73 (1 H, s), 3.72 - 3.88 (4 H, m), 3.18 - 3.33 (4 H, m), 3.10 (3 H, s), 2.70 (3 H, s), 1.96 (3 H, s). Mass Spectrum (ESI) m/e = 553.2 (M + 1).

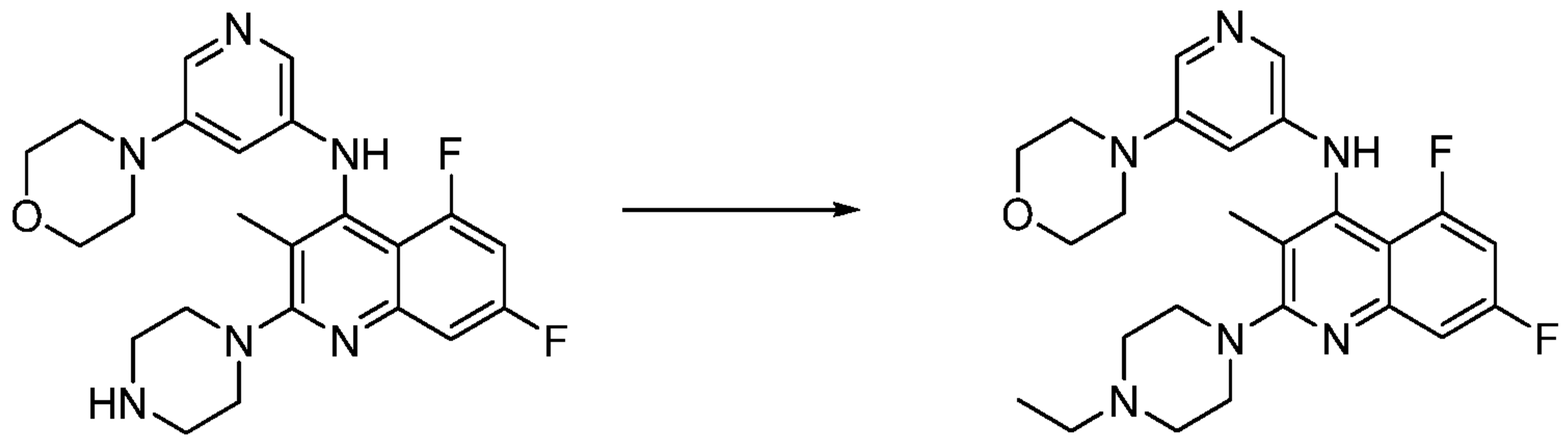
Example 227: Preparation of (+/-)-1-(3-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-4-(methylsulfonyl)phenyl)-ethanol



The 1-(3-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-4-(methylsulfonyl)phenyl)ethanone (40 mg, 0.072 mmol) was dissolved in

THF (1.00 mL) and cooled to 0 °C. To the solution was added 1M lithium aluminum hydride (0.072 mL, 0.072 mmol) in THF and the reaction mixture was allowed to warm to rt over a period of 1.5 h. The reaction was then worked up via the method found in the Fieser and Fieser (Vol. 1) and the mixture was filtered over a short plug of silica gel and washed with EtOAc. The filtrate was cond to give (+/-)-1-(3-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)-4-(methylsulfonyl)-phenyl)ethanol. ^{1}H NMR ($CDCl_3$) δ ppm 8.14 (1 H, dd, *J*=8.2, 4.1 Hz), 7.93 (1 H, t, *J*=2.4 Hz), 7.75 (1 H, dd, *J*=4.1, 2.5 Hz), 7.68 (1 H, ddd, *J*=18.5, 8.3, 1.6 Hz), 7.42 - 7.58 (3 H, m), 7.09 (1 H, ddd, *J*=13.4, 8.6, 2.5 Hz), 6.63 - 6.73 (1 H, m), 5.06 (1 H, q, *J*=6.7 Hz), 3.78 (4 H, t, *J*=4.8 Hz), 3.20 (4 H, q, *J*=3.9 Hz), 3.12 (3 H, d, *J*=1.6 Hz), 1.91 (3 H, d, *J*=5.3 Hz), 1.57 (3 H, d, *J*=6.7 Hz). Mass Spectrum (ESI) m/e = 555.2 (M + 1).

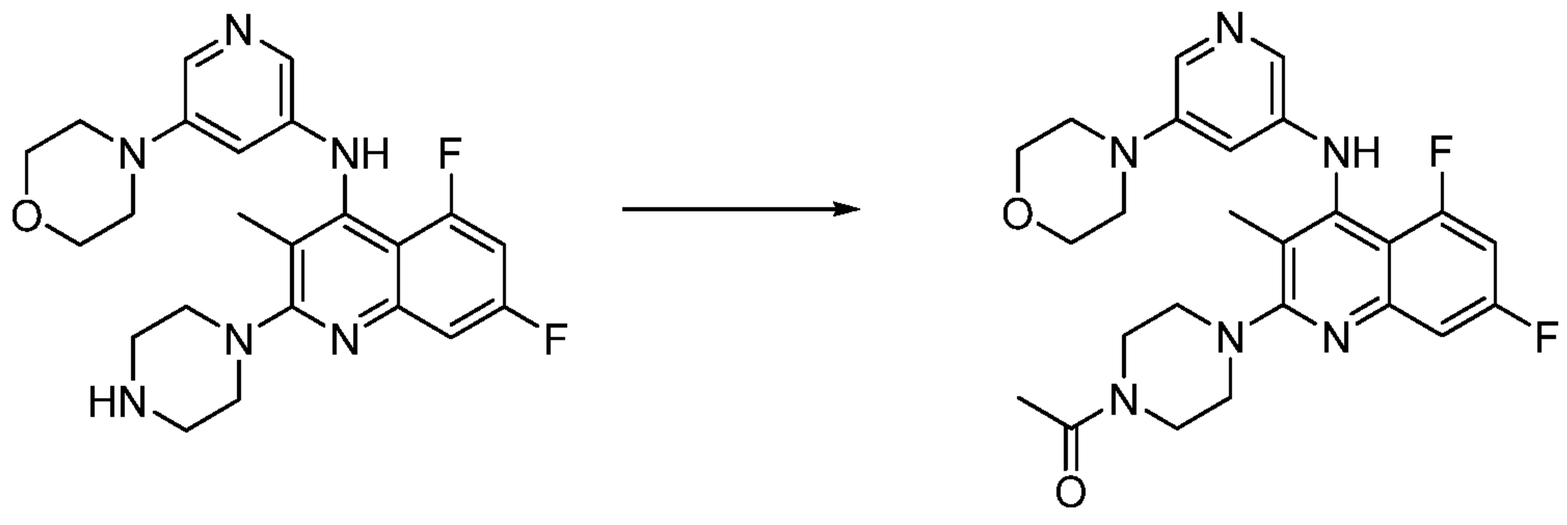
Example 228: Preparation of 2-(4-Ethylpiperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in a mixture of dichloro-ethane (1.3 mL) and MeOH (0.63 mL). The acetaldehyde (6.4 µL, 0.11 mmol) and sodium triacetoxyborohydride (72 mg, 0.34 mmol) were added and the mixture was stirred overnight. A small amount (50 mg) of sodium cyanoboro-hydride was added to drive the reaction to completion. The reaction was quenched with satd sodium bicarbonate solution and extracted with EtOAc. The organic layer was then dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini^{TM} column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide 2-(4-ethylpiperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. The

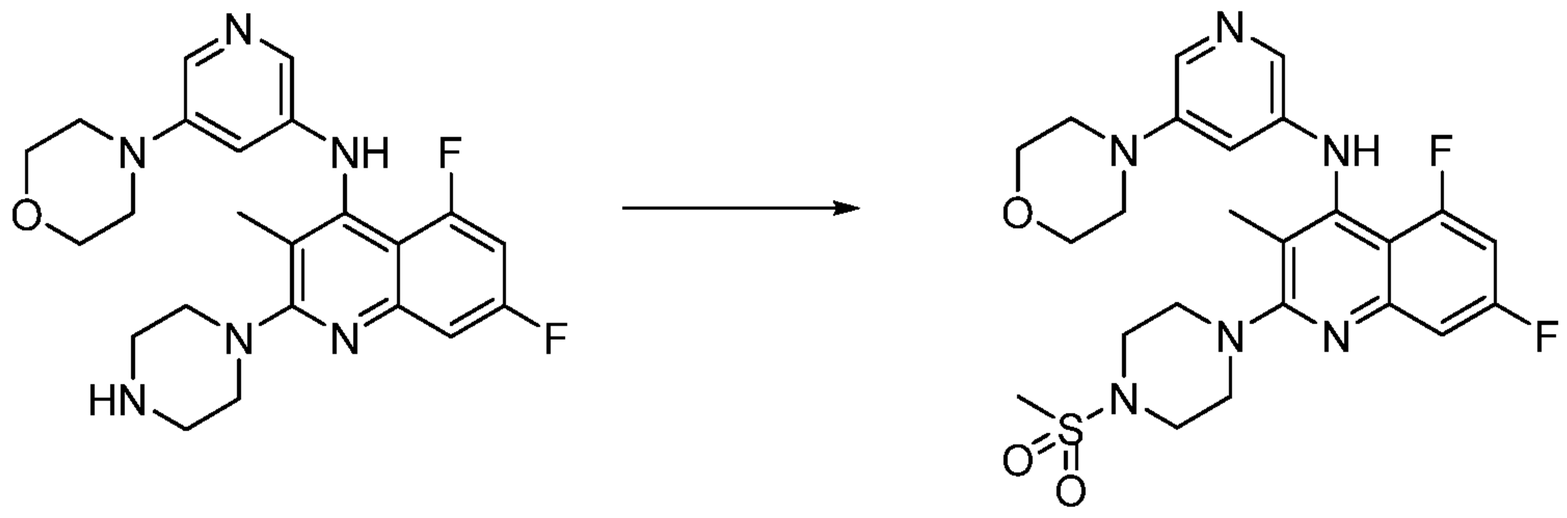
salt was then free based by eluting through an SCX column with 0 to 2M ammonia in MeOH to give the desired product as the free base. TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 7.86 (2 H, dd, *J*=4.3, 2.2 Hz), 7.61 (1 H, d, *J*=9.2 Hz), 7.36 - 7.43 (1 H, m), 7.20 (1 H, t, *J*=2.0 Hz), 6.89 (1 H, ddd, *J*=13.4, 8.5, 2.3 Hz), 4.24 (2 H, d, *J*=14.7 Hz), 3.86 - 3.95 (4 H, m), 3.77 (2 H, t, *J*=13.2 Hz), 3.63 (2 H, d, *J*=12.3 Hz), 3.26 - 3.38 (4 H, m), 3.15 (4 H, q, *J*=7.2 Hz), 2.13 (3 H, s), 1.39 (3 H, t, *J*=7.3 Hz). Mass Spectrum (ESI) m/e = 469.3 (M + 1).

Example 229: Preparation of 1-(4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)ethanone



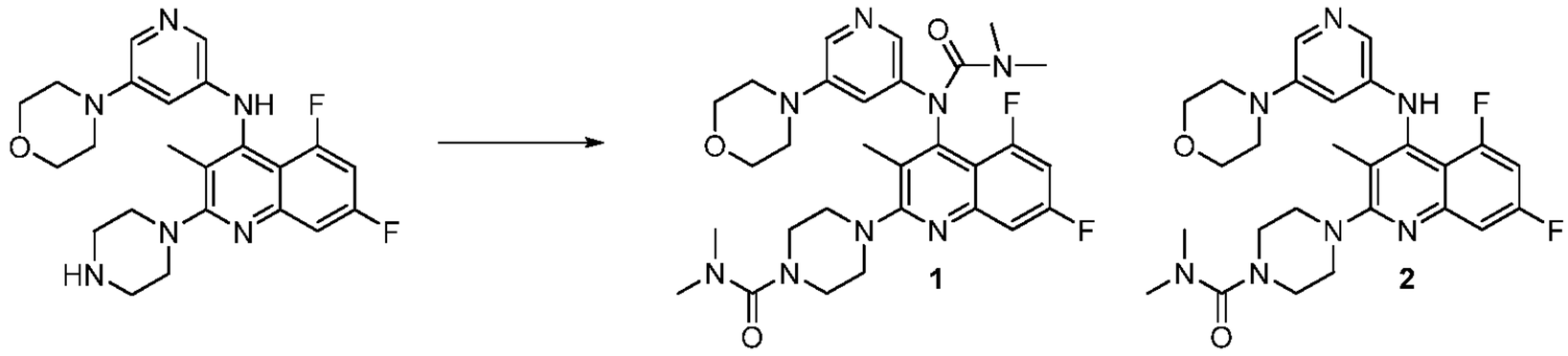
The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in THF (1.1 mL) and the triethylamine (24.0 μL, 0.17 mmol) and acetic anhydride (11.0 μL, 0.11 mmol) were added and the mixture was stirred overnight. The reaction was then quenched with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide, after treatment with sodium bicarbonate1-(4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)ethanone: ^{1}H NMR ($CDCl_3$) δ ppm 8.22 (1 H, d, *J*=7.6 Hz), 7.88 (1 H, d, *J*=2.2 Hz), 7.82 (1 H, d, *J*=1.8 Hz), 7.49 (1 H, dd, *J*=9.6, 1.2 Hz), 7.14 - 7.23 (1 H, m), 6.86 (1 H, ddd, *J*=13.0, 8.4, 2.3 Hz), 3.77 - 3.95 (6 H, m), 3.61 - 3.76 (4 H, m), 3.53 - 3.61 (2 H, m), 3.23 - 3.37 (4 H, m), 2.19 (3 H, s), 2.16 (3 H, s). Mass Spectrum (ESI) m/e = 483.3 (M + 1).

Example 230: Preparation of 5,7-Difluoro-3-methyl-2-(4-(methylsulfonyl)-piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



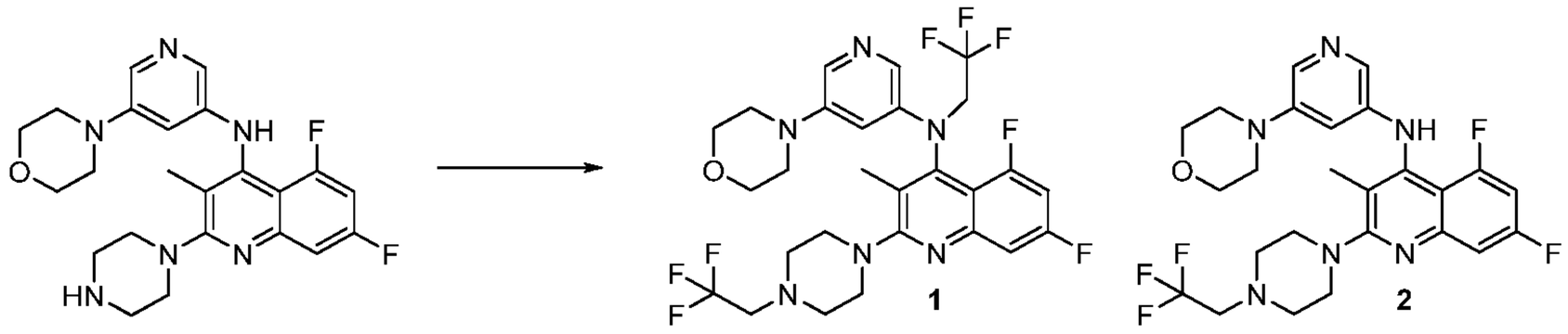
The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in DCM (1.1 mL) and the triethylamine (24.0 μL, 0.170 mmol) and methanesulfonyl chloride (8.8 μL, 0.11 mmol) were added and the mixture was stirred overnight. The reaction was then quenched with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide 5,7-difluoro-3-methyl-2-(4-(methyl-sulfonyl)piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine as a TFA salt. The compound was eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 7.84 - 7.97 (2 H, m), 7.81 (1 H, d, *J*=2.2 Hz), 7.46 (1 H, ddd, *J*=9.5, 2.4, 1.2 Hz), 7.10 (1 H, t, *J*=1.9 Hz), 6.85 (1 H, ddd, *J*=13.2, 8.6, 2.5 Hz), 3.79 - 3.96 (4 H, m), 3.60 - 3.77 (4 H, m), 3.36 - 3.48 (4 H, m), 3.22 - 3.35 (4 H, m), 2.84 (3 H, s), 2.16 (3 H, s). Mass Spectrum (ESI) m/e = 519.2 (M + 1).

Example 231: Preparation of 4-(4-(3,3-Dimethyl-1-(5-morpholinopyridin-3-yl)ureido)-5,7-difluoro-3-methylquinolin-2-yl)-N,N-dimethylpiperazine-1-carboxamide (1) and 4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-N,N-dimethylpiperazine-1-carboxamide (2)



The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in DCM (1.00 mL) and triethylamine (0.024 mL, 0.170 mmol) was added followed by dimethylcarbamyl chloride (10.0 μL, 0.11 mmol) and the reaction was stirred overnight. The reaction was then quenched with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini^{TM} column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/-H_2O, gradient 10% to 95% over 20 min to provide 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-N,N-dimethylpiperazine-1-carbox-amide and 4-(4-(3,3-dimethyl-1-(5-morpholinopyridin-3-yl)ureido)-5,7-difluoro-3-methylquinolin-2-yl)-N,N-dimethylpiperazine-1-carboxamide The compounds were eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine, **(1)** TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 8.00 (1 H, br. s.), 7.58 - 7.69 (1 H, m), 7.42 - 7.53 (1 H, m), 7.12 (1 H, br. s.), 6.81 (1 H, ddd, *J*=12.1, 8.6, 2.4 Hz), 3.74 - 3.84 (4 H, m), 3.51 - 3.61 (4 H, m), 3.39 - 3.51 (4 H, m), 3.20 - 3.28 (4 H, m), 3.16 (3 H, br. s.), 2.94 (3 H, br. s.), 2.90 (6 H, s), 2.28 (3 H, s). Mass Spectrum (ESI) m/e = 583.3 (M + 1). **(2)** TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 9.06 (1 H, d, *J*=5.9 Hz), 7.88 (1 H, d, *J*=2.2 Hz), 7.85 (1 H, d, *J*=1.4 Hz), 7.43 - 7.58 (2 H, m), 6.83 (1 H, ddd, *J*=12.6, 8.3, 2.3 Hz), 3.83 - 3.99 (4 H, m), 3.72 (4 H, br. s.), 3.47 (4 H, br. s.), 3.26 - 3.41 (4 H, m), 2.91 (6 H, s), 2.07 (3 H, s). Mass Spectrum (ESI) m/e = 512.2 (M + 1).

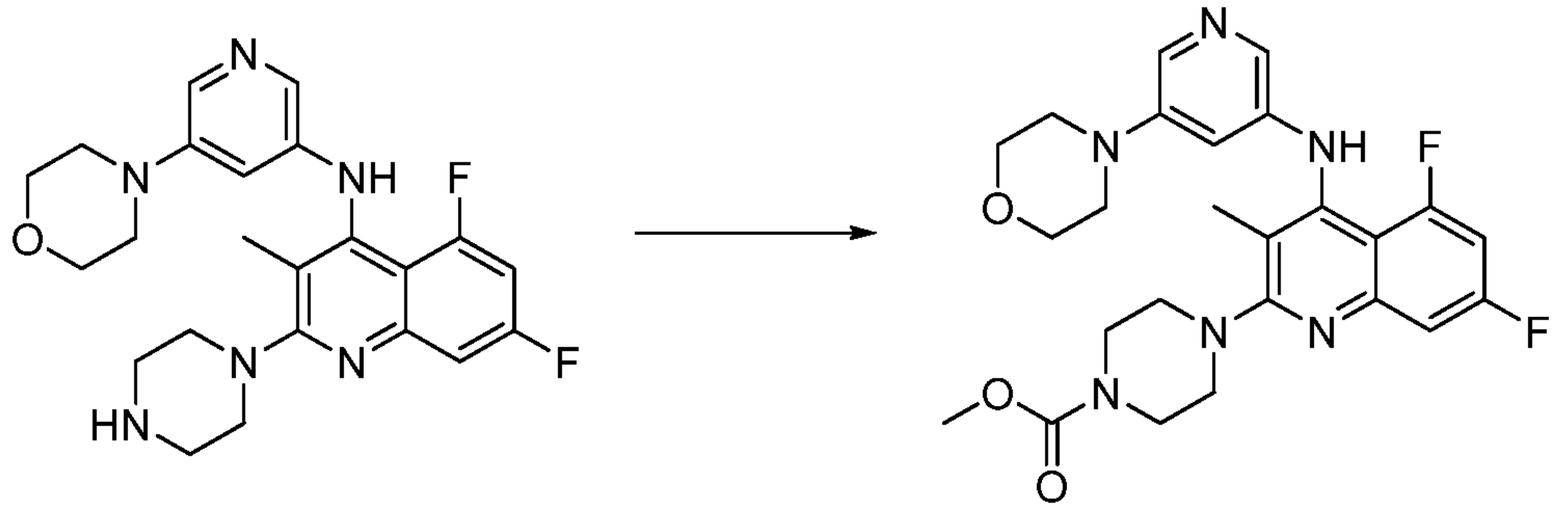
Example 232: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-N-(2,2,2-trifluoroethyl)-2-(4-(2,2,2-trifluoroethyl)piperazin-1-yl)-quinolin-4-amine (1) and 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(2,2,2-trifluoroethyl)piperazin-1-yl)quinolin-4-amine (2)



The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in dichoromethane (1.00 mL) and triethylamine (0.024 mL, 0.17 mmol) followed by 2,2,2-trifluoroethyl trifluoromethanesulfonate (0.016 mL, 0.11 mmol) was added. The mixture was stirred for 24 h. Another aliquot of triethylamine (0.024 mL, 0.17 mmol) and 2,2,2-trifluoroethyl trifluoromethanesulfonate (0.016 mL, 0.11 mmol) was added and stirred for an additional 4.5 days. The reaction was then quenched with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(2,2,2-trifluoroethyl)piperazin-1-yl)quinolin-4-amine **(2)** and 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-N-(2,2,2-trifluoroethyl)-2-(4-(2,2,2-trifluoroethyl)-piperazin-1-yl)quinolin-4-amine **(1)** as TFA salts. The compounds were eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. **(1)** TFA salt : ^{1}H NMR (MeOD) δ ppm 7.76 - 7.88 (2 H, m), 7.34 (1 H, d, *J*=9.6 Hz), 6.81 (1 H, br. s.), 6.75 (1 H, ddd, *J*=12.0, 9.1, 2.5 Hz), 5.21 (2 H, q, *J*=7.8 Hz), 3.69 - 3.80 (4 H, m), 3.38 - 3.49 (4 H, m), 3.12 - 3.22 (4 H, m), 3.08 (2 H, q, *J*=9.5 Hz), 2.78 - 2.95 (4 H, m), 2.17 (3 H, s). Mass Spectrum (ESI) m/e = 605.2 (M + 1). **(2)** TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 9.03 (1 H, d, *J*=5.7 Hz), 7.87 (1 H, d, *J*=2.3 Hz), 7.84 (1 H, d, *J*=1.8 Hz), 7.46 - 7.57 (2 H, m), 6.80 (1 H, ddd,

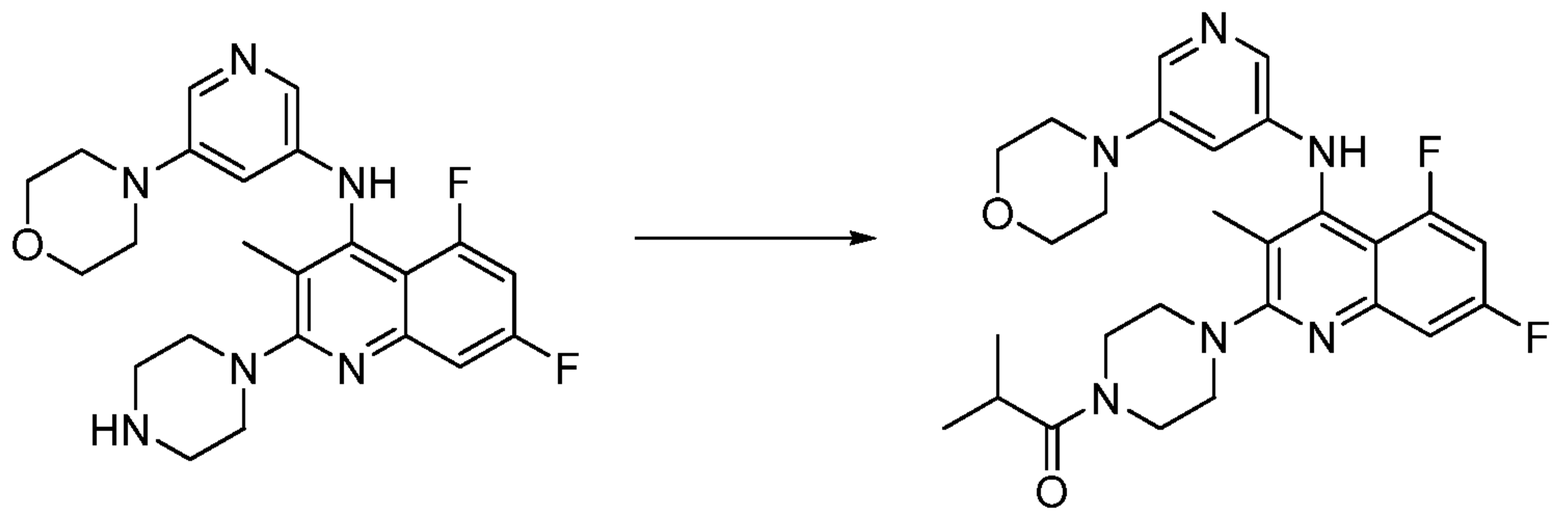
J=12.5, 8.4, 2.3 Hz), 3.86 - 3.98 (4 H, m), 3.77 (4 H, br. s.), 3.28 - 3.40 (4 H, m), 3.15 (2 H, q, *J*=9.4 Hz), 2.84 - 3.06 (4 H, m), 2.08 (3 H, s). Mass Spectrum (ESI) m/e = 523.3 (M + 1).

Example 233: Preparation of methyl 4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate



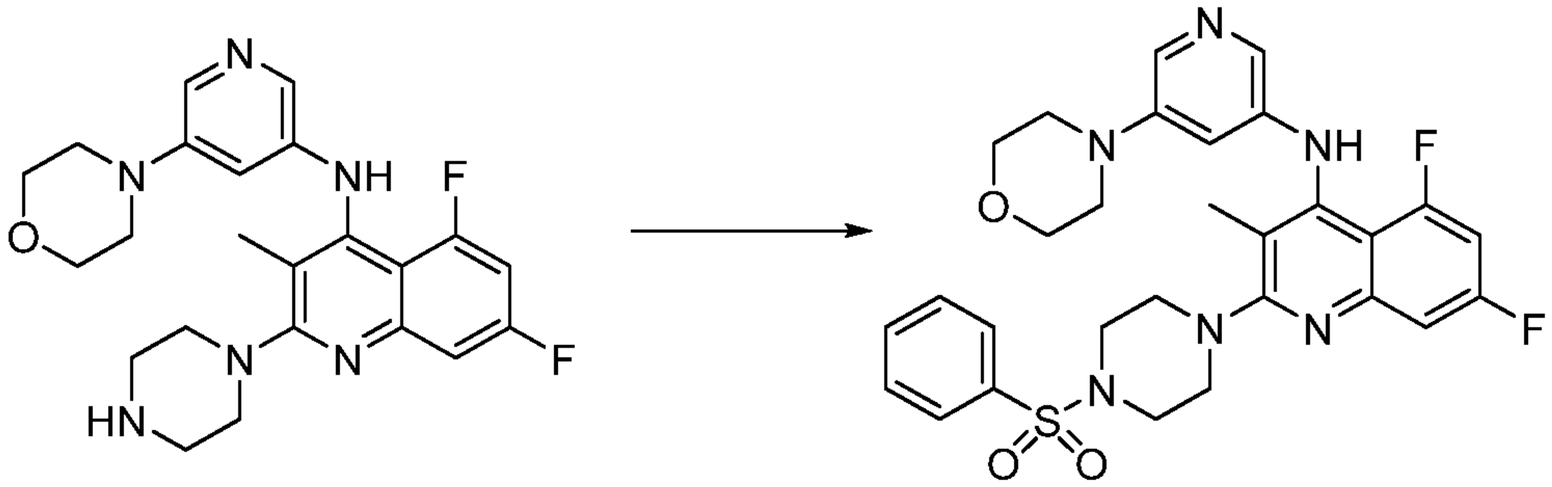
The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in acetone and the potassium carbonate (94 mg, 0.68 mmol) and methyl chloroformate (0.035 mL, 0.45 mmol) were heated in a microwave reactor at 80 °C for 2.5 h. The reaction was then diluted with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide methyl 4-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate as a TFA salt. The compounds were eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 8.75 (1 H, d, *J*=6.5 Hz), 7.88 (1 H, d, *J*=1.8 Hz), 7.84 (1 H, s), 7.53 (1 H, d, *J*=9.2 Hz), 7.34 (1 H, s), 6.84 (1 H, ddd, *J*=12.7, 8.4, 2.2 Hz), 3.82 - 3.93 (4 H, m), 3.76 (3 H, s), 3.66 - 3.74 (4 H, m), 3.57 - 3.65 (4 H, m), 3.21 - 3.41 (4 H, m), 2.12 (3 H, s). Mass Spectrum (ESI) m/e = 499.2 (M + 1).

Example 234: Preparation of 1-(4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)-2-methylpropan-1-one



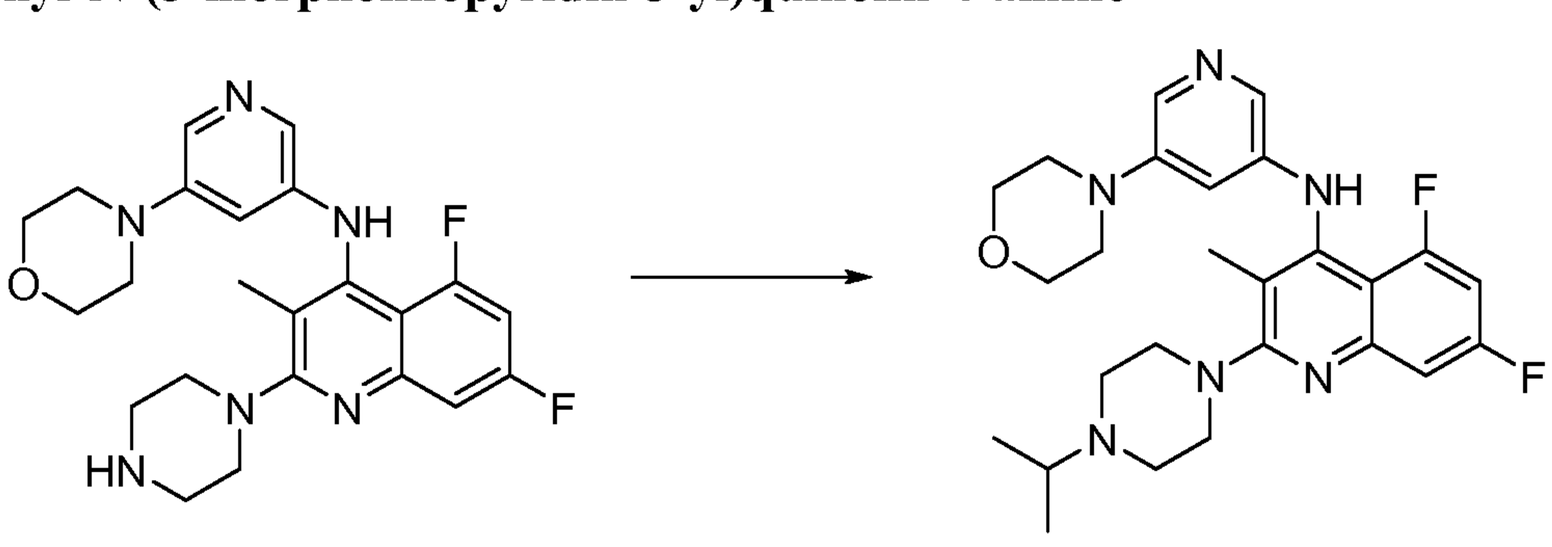
The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in THF (1.1 mL) and the triethylamine (24.0 μL, 0.17 mmol) and isobutyric anhydride (11.0 μL, 0.11 mmol) were added and the mixture was stirred overnight. The reaction was then quenched with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide 1-(4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)-2-methylpropan-1-one as a TFA salt. The compound was eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 8.57 (1 H, d, *J*=6.7 Hz), 7.85 (2 H, dd, *J*=13.3, 2.0 Hz), 7.52 (1 H, d, *J*=9.4 Hz), 7.29 (1 H, br. s.), 6.86 (1 H, ddd, *J*=12.9, 8.4, 2.5 Hz), 3.85 - 3.92 (4 H, m), 3.84 (2 H, br. s.), 3.75 (2 H, br. s.), 3.69 (2 H, br. s.), 3.60 (2 H, br. s.), 3.24 - 3.34 (4 H, m), 2.86 (1 H, spt, *J*=6.7 Hz), 2.15 (3 H, s), 1.17 (6 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 511.3 (M + 1).

Example 235: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(phenylsulfonyl)piperazin-1-yl)quinolin-4-amine



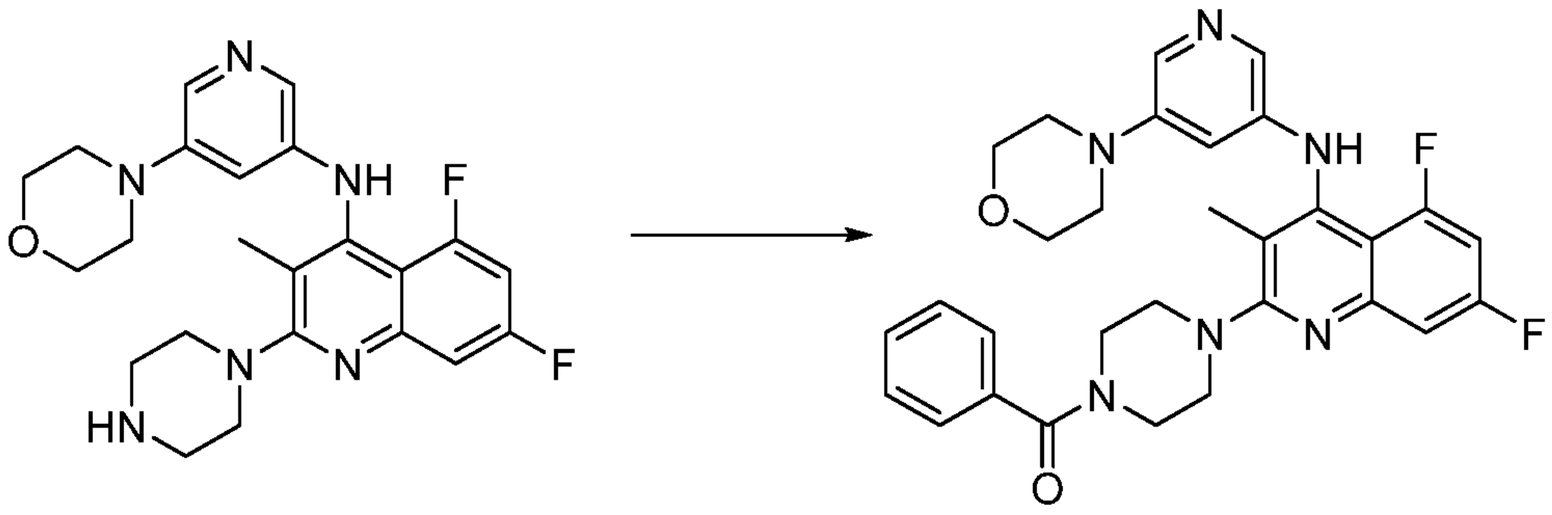
The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in DCM (1.1 mL) and the triethylamine (24.0 μL, 0.17 mmol) and benzenesulfonyl chloride (15.0 μL, 0.11 mmol) were added and the mixture was stirred overnight. The reaction was then quenched with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(phenylsulfonyl)piperazin-1-yl)quinolin-4-amine as a TFA salt. The compound was eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 7.65 - 7.77 (3 H, m), 7.43 - 7.60 (4 H, m), 7.27 - 7.30 (1 H, m), 7.16 - 7.25 (1 H, m), 6.63 - 6.78 (2 H, m), 3.64 - 3.78 (4 H, m), 3.38 (4 H, d, *J*=4.9 Hz), 3.04 - 3.21 (8 H, m), 2.02 (3 H, s). Mass Spectrum (ESI) m/e = 581.2 (M + 1).

Example 236: Preparation of 5,7-Difluoro-2-(4-isopropylpiperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in a mixture of dichloroethane (1.3 mL) and MeOH (630 μL). The acetone (8.3 μL, 0.11 mmol) and sodium triacetoxyborohydride (72 mg, 0.34 mmol) were added and the mixture was stirred overnight. A small amount (50 mg) of sodium cyanoborohydride was added to drive the reaction to completion with heating at 80 °C for a short duration. The reaction was quenched with satd sodium bicarbonate solution and extracted with EtOAc. The organic layer was then dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide 5,7-difluoro-2-(4-isopropylpiperazin-1-yl)-3-methyl-N-(5-morpholino-pyridin-3-yl)quinolin-4-amine as the TFA salt. The compound was eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 7.92 (1 H, d, *J*=2.0 Hz), 7.80 (1 H, d, *J*=2.2 Hz), 7.38 (1 H, d, *J*=9.6 Hz), 7.34 (1 H, d, *J*=9.8 Hz), 7.16 (1 H, t, *J*=2.1 Hz), 6.87 (1 H, ddd, *J*=13.6, 8.6, 2.6 Hz), 4.27 (2 H, d, *J*=14.7 Hz), 3.87 - 3.98 (4 H, m), 3.80 (2 H, t, *J*=13.7 Hz), 3.40 - 3.57 (3 H, m), 3.27 - 3.38 (4 H, m), 3.04 - 3.27 (2 H, m), 2.13 (3 H, s), 1.36 (6 H, d, *J*=6.7 Hz). Mass Spectrum (ESI) m/e = 483.2 (M + 1).

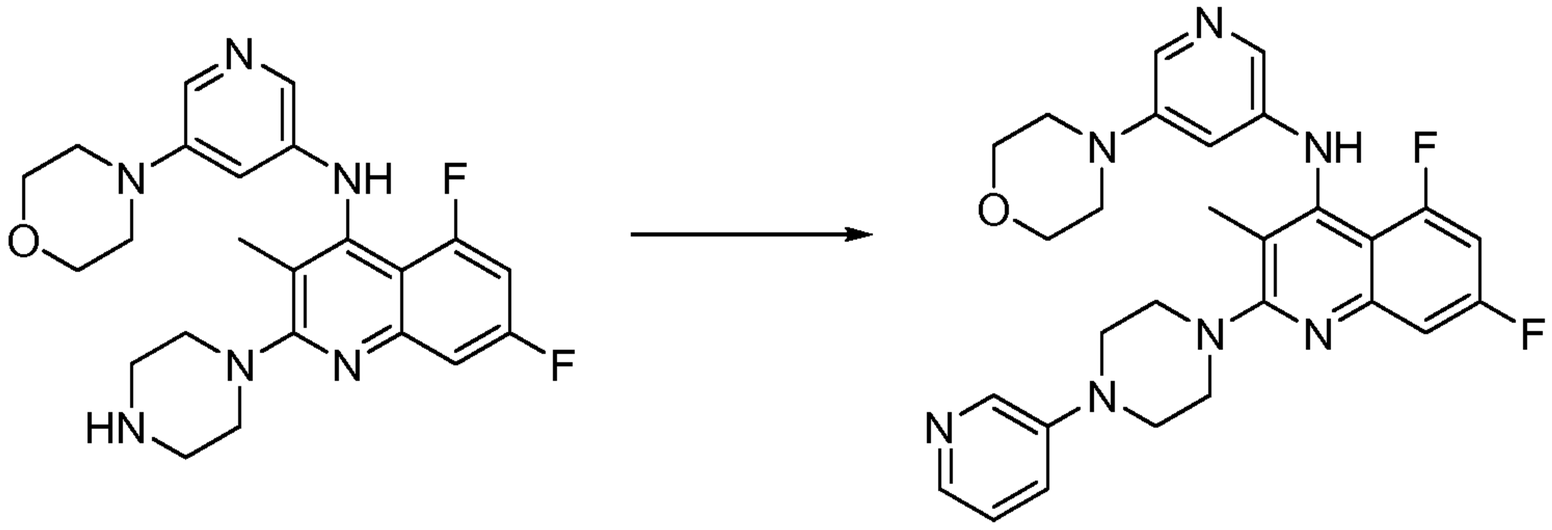
Example 237: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(phenyl)methanone



The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in THF (1.1 mL) and the triethylamine (24.0 μL, 0.17 mmol) and benzoyl chloride (13.0 μL, 0.11 mmol)

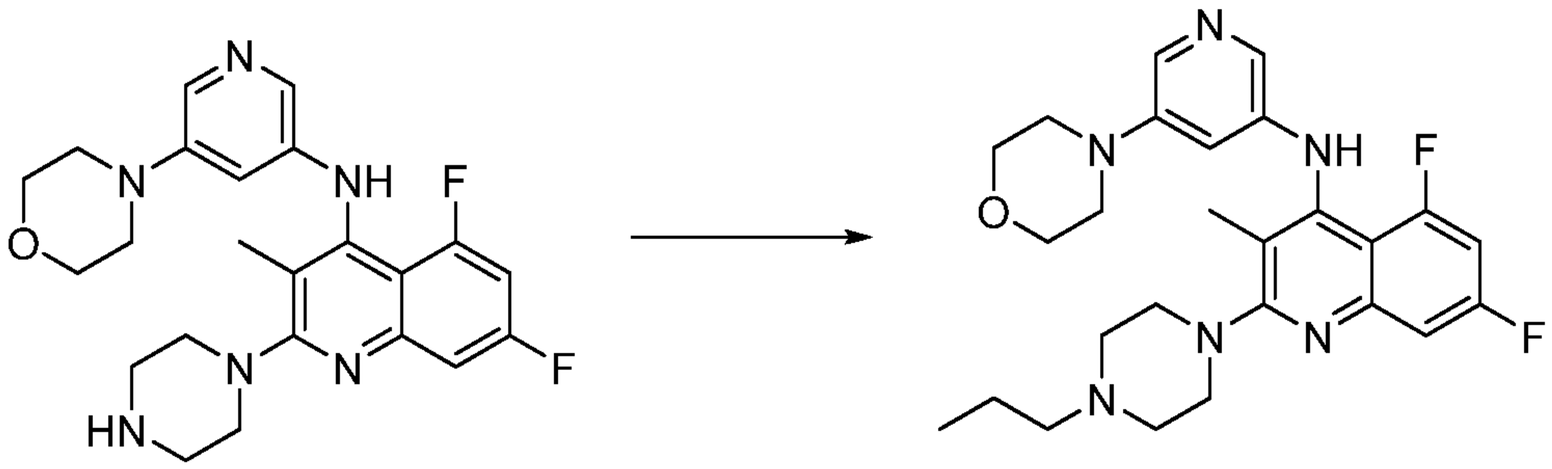
were added and the mixture was stirred overnight. The reaction was then quenched with water and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide (4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(phenyl)methanone as a TFA salt. The compound was eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. TFA salt : ^{1}H NMR ($CDCl_3$) δ ppm 10.93 (3 H, br. s.), 8.48 (1 H, d, *J*=6.3 Hz), 7.84 (1 H, d, *J*=2.3 Hz), 7.78 (1 H, d, *J*=1.8 Hz), 7.35 - 7.54 (6 H, m), 7.17 - 7.24 (1 H, m), 6.84 (1 H, ddd, *J*=12.8, 8.5, 2.5 Hz), 3.88 - 4.07 (2 H, m), 3.79 - 3.88 (5 H, m), 3.47 - 3.79 (5 H, m), 3.21 - 3.33 (4 H, m), 2.12 (3 H, s). Mass Spectrum (ESI) m/e = 545.2 (M + 1).

Example 238: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(pyridin-3-yl)piperazin-1-yl)quinolin-4-amine



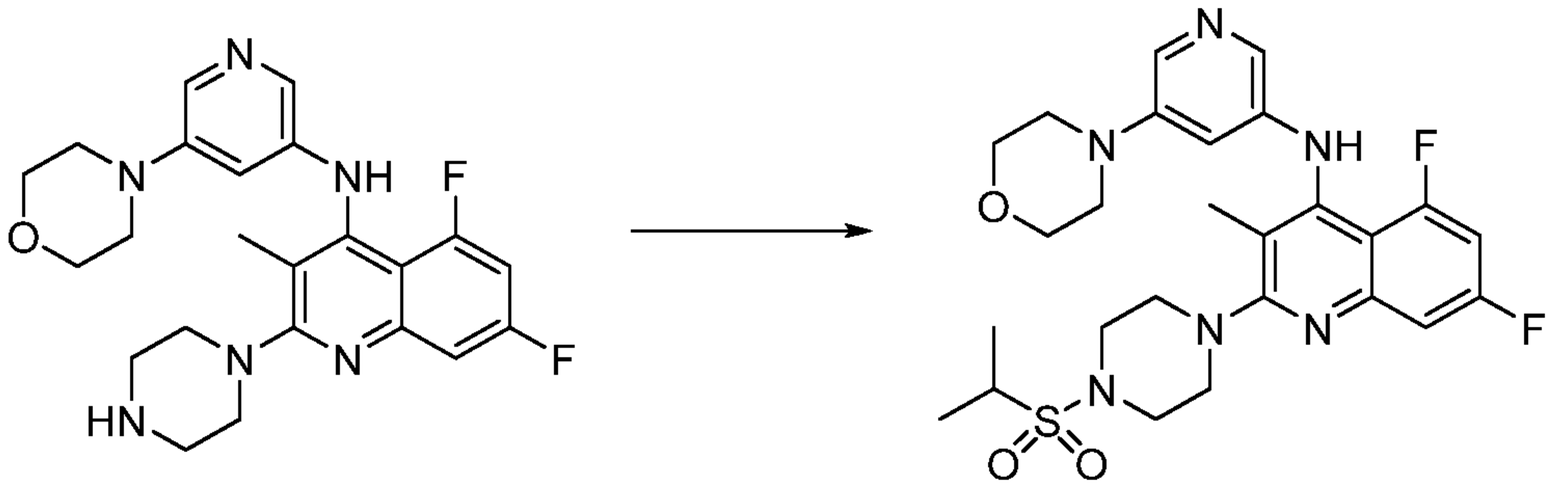
Essentially prepared according to Procedure H using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and 3-bromopyridine in toluene to give 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(pyridin-3-yl)piperazin-1-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 8.53 (1 H, d, *J*=2.9 Hz), 8.11 (1 H, d, *J*=4.3 Hz), 7.89 (1 H, d, *J*=2.2 Hz), 7.72 - 7.80 (2 H, m), 7.63 - 7.71 (1 H, m), 7.53 (1 H, d, *J*=8.4 Hz), 7.41 (1 H, dd, *J*=9.6, 1.4 Hz), 7.12 (1 H, t, *J*=2.2 Hz), 6.86 (1 H, ddd, *J*=13.3, 8.5, 2.4 Hz), 3.85 - 3.94 (4 H, m), 3.70 - 3.80 (4 H, m), 3.52 - 3.61 (4 H, m), 3.24 - 3.36 (4 H, m), 2.22 (3 H, s). Mass Spectrum (ESI) m/e = 518.2 (M + 1).

Example 239: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-propylpiperazin-1-yl)quinolin-4-amine



Essentially prepared according to Procedure L using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and propionaldehyde to give 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(4-propylpiperazin-1-yl)quinolin-4-amine. TFA salt: ^{1}H NMR ($CDCl_3$) δ ppm 11.75 (2 H, br. s.), 7.86 (1 H, d, *J*=6.7 Hz), 7.76 (1 H, d, *J*=1.8 Hz), 7.70 (1 H, d, *J*=2.2 Hz), 7.26 - 7.33 (1 H, m), 7.16 - 7.24 (1 H, m), 6.82 (1 H, ddd, *J*=13.1, 8.7, 2.5 Hz), 4.13 (2 H, d, *J*=13.9 Hz), 3.81 - 3.95 (4 H, m), 3.68 (2 H, t, *J*=12.7 Hz), 3.55 (2 H, d, *J*=11.7 Hz), 3.21 - 3.36 (4 H, m), 3.10 (2 H, t, *J*=10.1 Hz), 2.89 - 3.01 (2 H, m), 2.11 (3 H, s), 1.70 - 1.91 (2 H, m), 0.98 (3 H, t, *J*=7.4 Hz). Mass Spectrum (ESI) m/e = 483.3 (M + 1).

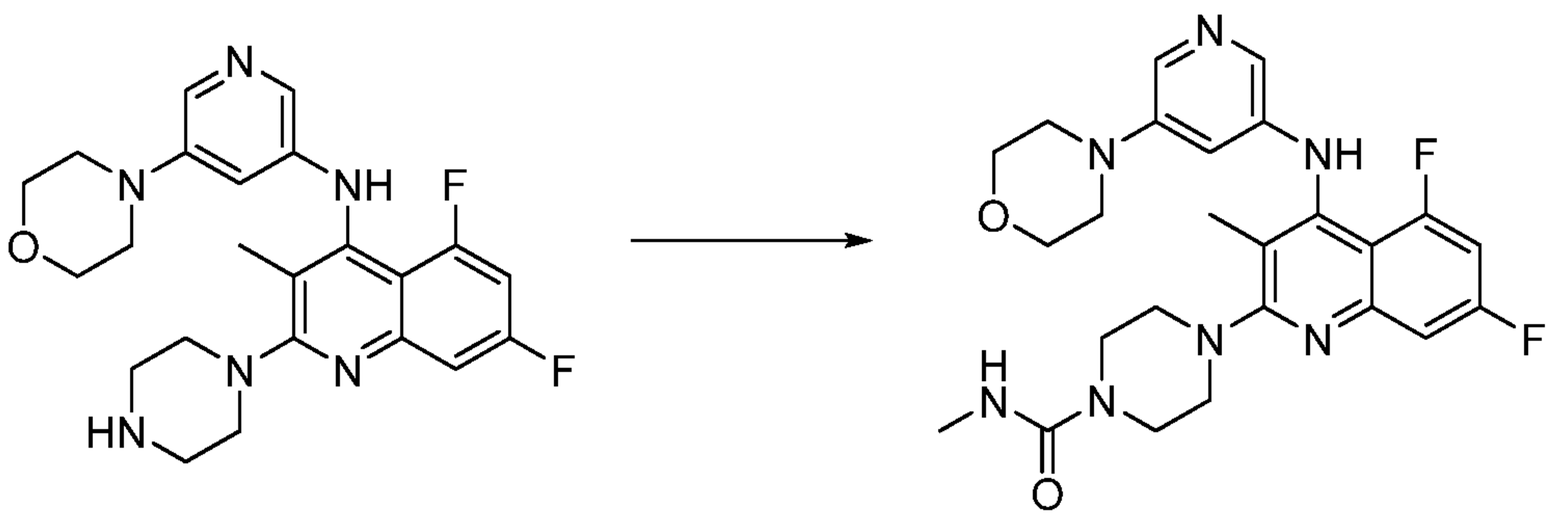
Example 240: Preparation of 5,7-Difluoro-2-(4-(isopropylsulfonyl)piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to ProcedureM using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and isopropylsulfonyl chloride to give 5,7-difluoro-2-(4-(isopropylsulfon-yl)piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. TFA salt: ^{1}H NMR ($CDCl_3$) δ ppm 9.29 (3 H, br. s.), 8.51 (1 H, d, *J*=7.8 Hz), 7.90 (1

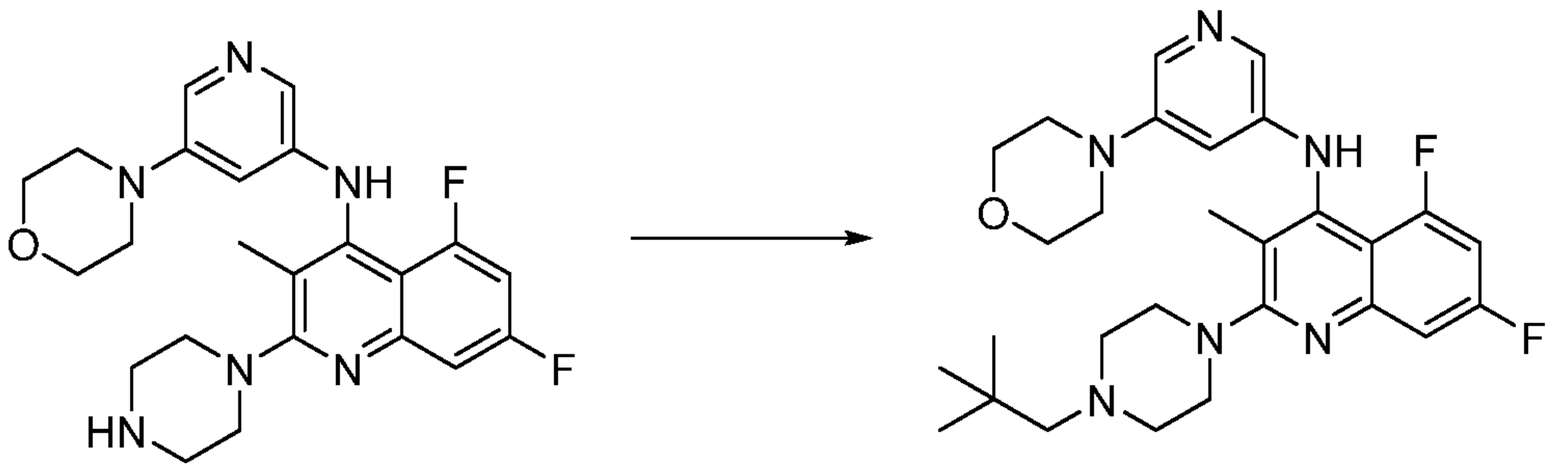
H, d, *J*=2.3 Hz), 7.86 (1 H, d, *J*=2.0 Hz), 7.45 - 7.57 (1 H, m), 7.30 - 7.40 (1 H, m), 6.86 (1 H, ddd, *J*=13.0, 8.4, 2.3 Hz), 3.82 - 3.98 (4 H, m), 3.70 (4 H, d, *J*=5.1 Hz), 3.58 (4 H, d, *J*=4.7 Hz), 3.28 - 3.38 (4 H, m), 3.23 (1 H, quin, *J*=6.8 Hz), 2.10 (3 H, s), 1.37 (6 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 547.3 (M + 1).

Example 241: Preparation of 4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-N-methylpiperazine-1-carboxamide



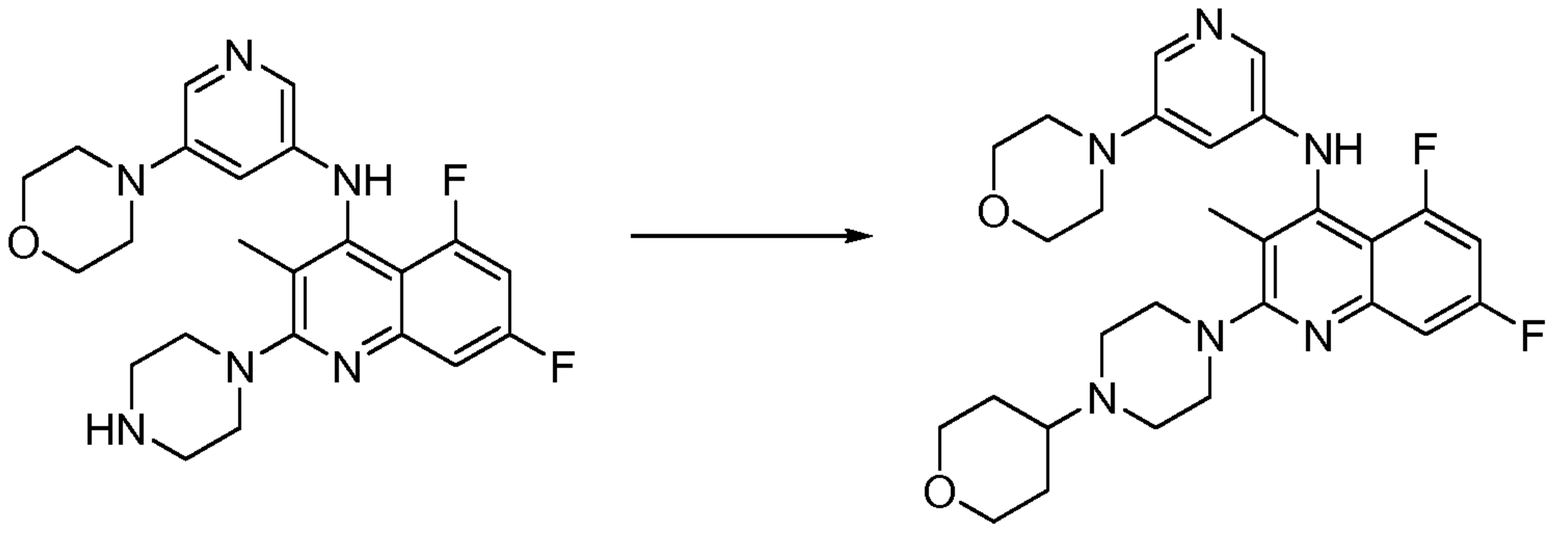
The 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)-quinolin-4-amine (50 mg, 0.11 mmol) was dissolved in 2.5 mL of THF. The triethylamine (0.095 mL, 0.68 mmol) and triphosgene (8.4 μL, 0.057 mmol) were added and the resulting solution was stirred for 2 h. The diisopropylethylamine (0.041 mL, 0.24 mmol) and 2M methylamine solution in THF (0.063 mL, 0.13 mmol) was added and the reaction mixture was stirred overnight. Duplicate aliquots of the reagents were added and the procedure as above was followed. The reaction was then quenched and extracted with EtOAc. The organic layers were dried over magnesium sulfate and the filtrate was cond. The crude material was purified by reverse-phase preparative HPLC using a Phenomenex Gemini™ column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over 20 min to provide the TFA salt. The compound was eluted through an SCX column with 0 to 2M ammonia in MeOH to give the free amine. TFA salt: ^{1}H NMR ($CDCl_3$) δ ppm 7.76 (1 H, d, *J*=2.3 Hz), 7.59 (1 H, d, *J*=2.2 Hz), 7.28 - 7.32 (1 H, m), 6.76 (1 H, ddd, *J*=12.8, 8.7, 2.4 Hz), 6.65 - 6.71 (1 H, m), 3.70 - 3.81 (4 H, m), 3.44 - 3.56 (4 H, m), 3.34 - 3.38 (4 H, m), 3.10 - 3.18 (4 H, m), 2.75 (3 H, s), 2.14 (3 H, s). Mass Spectrum (ESI) m/e = 498.2 (M + 1).

Example 242: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-neopentylpiperazin-1-yl)quinolin-4-amine



Essentially prepared according to Procedure L using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (67.0 mg, 0.15 mmol) and trimethylacetaldehyde to give 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(4-neopentylpiperazin-1-yl)quinolin-4-amine. TFA salt: ^{1}H NMR ($CDCl_3$) δ ppm 7.68 - 7.82 (3 H, m), 7.27 - 7.32 (1 H, m), 7.22 - 7.26 (1 H, m), 6.84 (1 H, ddd, *J*=13.2, 8.5, 2.3 Hz), 3.94 - 4.16 (2 H, m), 3.83 - 3.95 (6 H, m), 3.47 - 3.82 (2 H, m), 3.26 - 3.39 (5 H, m), 3.06 - 3.26 (1 H, m), 2.87 (2 H, s), 2.08 (3 H, s), 1.15 (9 H, s). Mass Spectrum (ESI) m/e = 511.3 (M + 1).

Example 243: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(tetrahydro-2H-pyran-4-yl)piperazin-1-yl)quinolin-4-amine

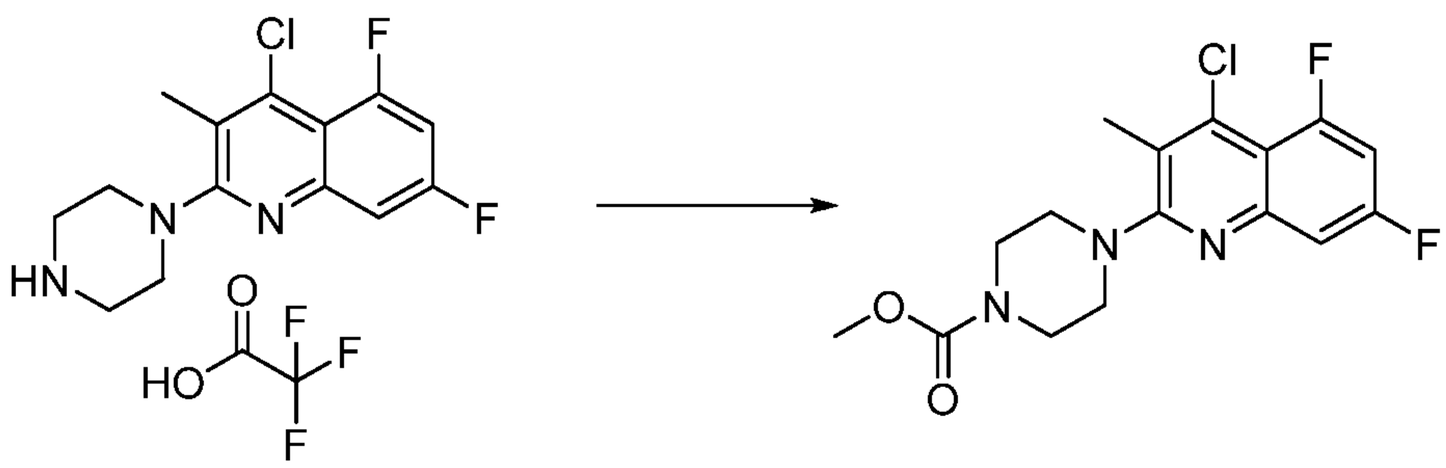


Essentially prepared according to Procedure L using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (67.0 mg, 0.15 mmol) and dihydro-2H-pyran-4(3H)-one to give 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(tetrahydro-2H-pyran-4-yl)piperazin-1-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm ^{1}H NMR 7.93 (1 H, d, *J*=2.5 Hz), 7.69 (1 H, d, *J*=2.2 Hz), 7.30 (1 H, ddd, *J*=10.0, 2.6, 1.3 Hz), 6.87 (1 H, d, *J*=12.7 Hz), 6.79 (1 H, ddd, *J*=13.9, 8.7, 2.4 Hz), 6.58 (1 H, t, *J*=2.3 Hz), 4.07 (2 H, dd, *J*=11.2, 3.9

Hz), 3.80 - 3.92 (4 H, m), 3.46 - 3.53 (4 H, m), 3.41 (2 H, td, *J*=11.7, 1.6 Hz), 3.16 (4 H, dd, *J*=5.7, 3.9 Hz), 2.75 - 2.93 (4 H, m), 2.06 (3 H, s), 1.87 (2 H, d, *J*=12.3 Hz), 1.61 - 1.78 (2 H, m). Mass Spectrum (ESI) m/e = 525.4 (M + 1).

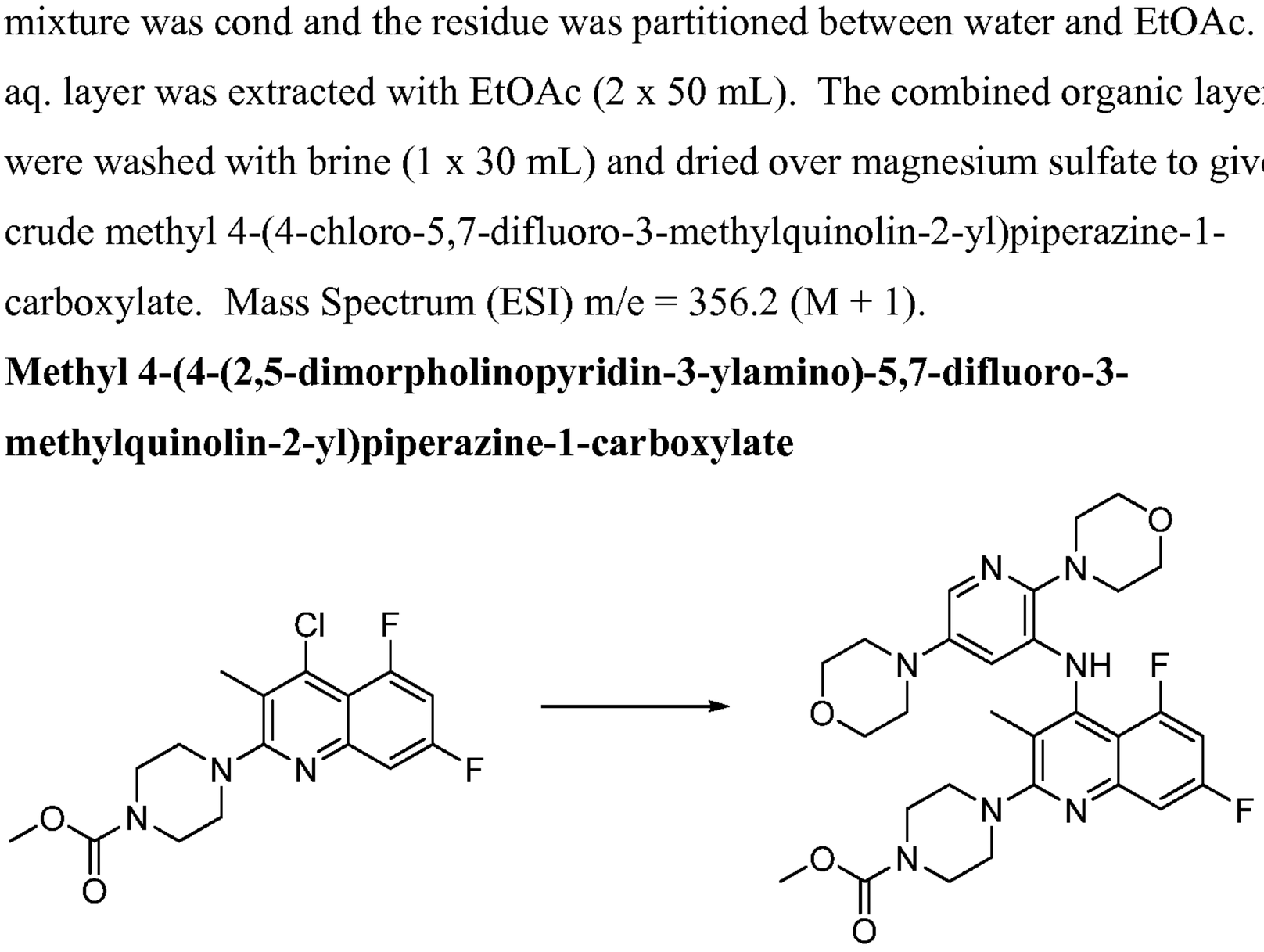
Example 244: Preparation of Methyl 4-(4-(2,5-dimorpholinopyridin-3-yl-amino)-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate

Methyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate



The 4-chloro-5,7-difluoro-3-methyl-2-(piperazin-1-yl)quinoline 2,2,2-trifluoro-acetate (150 mg, 0.37 mmol), potassium carbonate (360 mg, 2.60 mmol) and methyl chloroformate (0.11 mL, 1.50 mmol) were added to acetone (3.0 mL). The slurry was heated in a microwave reactor at 80 °C for 3 h. The reaction mixture was cond and the residue was partitioned between water and EtOAc. The aq. layer was extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with brine (1 x 30 mL) and dried over magnesium sulfate to give crude methyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate. Mass Spectrum (ESI) m/e = 356.2 (M + 1).

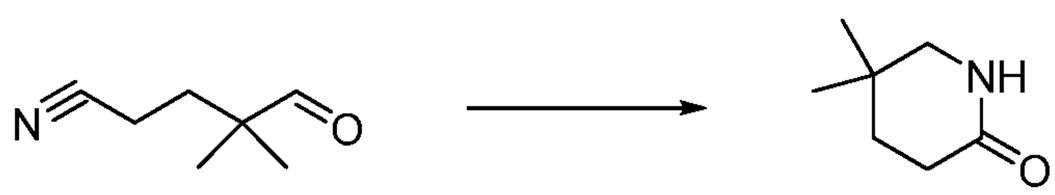
Methyl 4-(4-(2,5-dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate



Essentially prepared according to Procedure H using methyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate (40.0 mg, 0.11 mmol) and 2,5-dimorpholinopyridin-3-amine in toluene to give methyl 4-(4-(2,5-dimorpholinopyridin-3-ylamino)-5,7-difluoro-3-methylquinolin-2-yl)piperazine-1-carboxylate. TFA salt: ^{1}H NMR ($CDCl_3$) δ ppm 11.48 (4 H, br. s.), 8.30 (1 H, d, *J*=16.0 Hz), 7.84 (1 H, d, *J*=2.7 Hz), 7.61 (1 H, d, *J*=8.6 Hz), 7.04 (1 H, ddd, *J*=13.8, 8.1, 2.3 Hz), 6.80 (1 H, d, *J*=2.5 Hz), 3.87 - 3.95 (4 H, m), 3.80 - 3.86 (4 H, m), 3.78 (3 H, s), 3.73 (4 H, br. s.), 3.59 (4 H, br. s.), 3.20 - 3.55 (4 H, m), 3.10 - 3.19 (4 H, m), 2.05 (3 H, s). Mass Spectrum (ESI) m/e = 584.3 (M + 1).

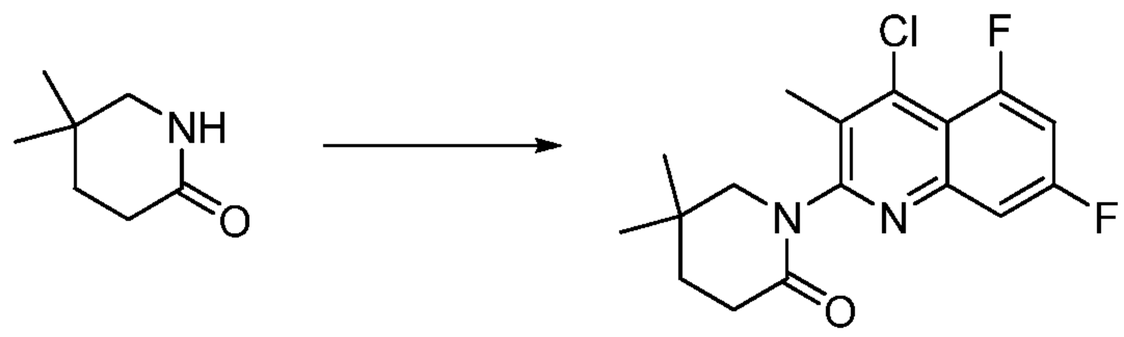
Example 245: Preparation of 1-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-5,5-dimethylpiperidin-2-one

5,5-Dimethylpiperidin-2-one



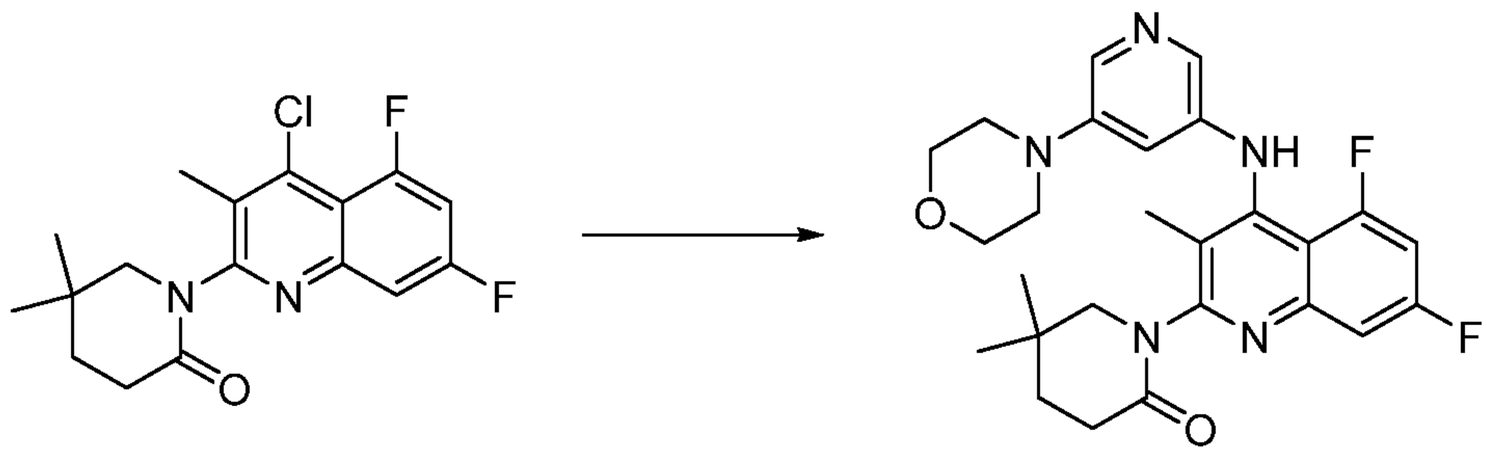
The procedure outlined in *J. Med. Chem.* **1977**, pp. 1180 was followed using 4,4-dimethyl-5-oxopentanenitrile (4.00 g, 32.0 mmol) to obtain 5,5-dimethylpiperidin-2-one. Mass Spectrum (ESI) m/e = 128.2 (M + 1).

1-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)-5,5-dimethylpiperidin-2-one



The 4,5-bis(diphenylphosphino)-9,9-dimethylxanthene (273 mg, 0.472 mmol), 2,4-dichloro-5,7-difluoro-3-methylquinoline (XantPhos) (780 mg, 3.20 mmol), 5,5-dimethylpiperidin-2-one (400 mg, 3.20 mmol), cesium carbonate (1.40 g, 4.40 mmol) and $Pd_2(dba)_3$ (140 mg, 0.160 mmol) were slurried in 1,4-dioxane (8.5 mL) and heated in a microwave reactor at 100 °C for 3 h. The reaction was cooled and then diluted with EtOAc and DCM. The slurry was then fitered and the filtrate cond. The residue was purified by medium pressure chromatography (silica gel, 0 to 50% EtOAc : DCM) to give 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-5,5-dimethylpiperidin-2-one. Mass Spectrum (ESI) m/e = 339.1 (M + 1).

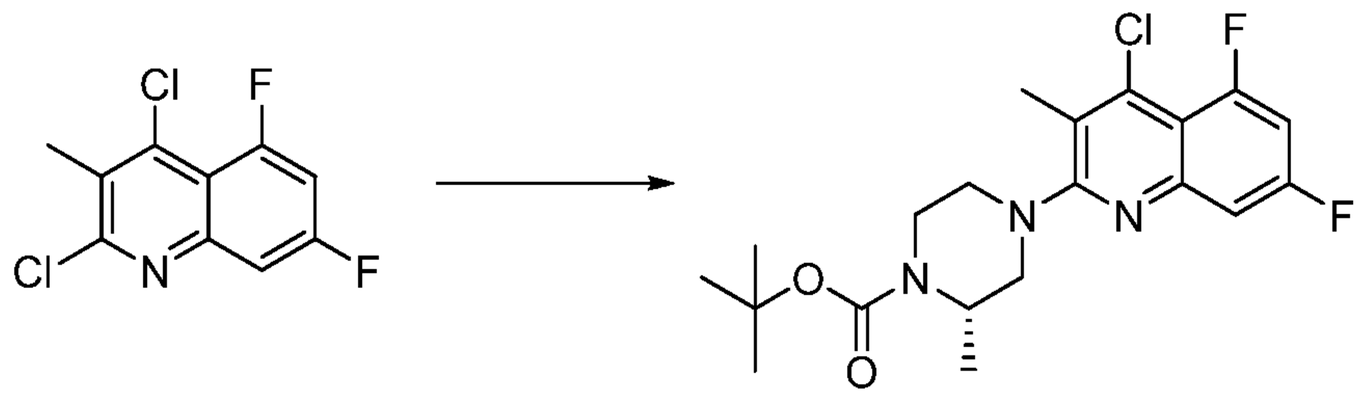
1-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-5,5-dimethylpiperidin-2-one



Essentially prepared according to Procedure H using 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-5,5-dimethylpiperidin-2-one (24.0 mg, 0.071 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-5,5-dimethylpiperidin-2-one. TFA salt: ^{1}H NMR ($CDCl_3$) δ ppm 8.06 (1 H, d, *J*=7.2 Hz), 7.94 (1 H, d, *J*=1.2 Hz), 7.78 (1 H, d, *J*=2.2 Hz), 7.48 (1 H, dt, *J*=9.2, 1.2 Hz), 7.01 (1 H, ddd, *J*=13.1, 8.5, 2.4 Hz), 6.73 - 6.82 (1 H, m), 4.06 (1 H, d, *J*=12.1 Hz), 3.71 - 3.89 (4 H, m), 3.13 - 3.41 (5 H, m), 2.58 - 2.74 (1 H, m), 2.46 - 2.58 (1 H, m), 2.04 (3 H, s), 1.82 - 1.97 (1 H, m), 1.70 - 1.82 (1 H, m), 1.22 (6 H, d, *J*=10.8 Hz). Mass Spectrum (ESI) m/e = 482.4 (M + 1).

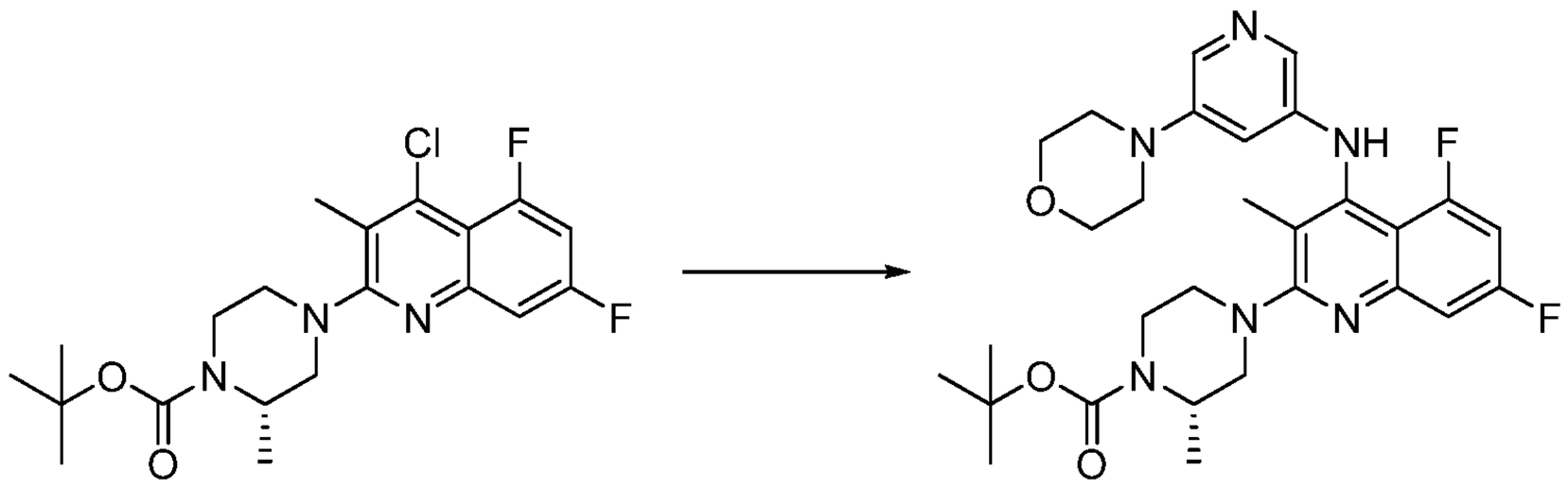
Example 246: Preparation of *(S)-tert*-Butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate

***(S)-tert*-Butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-2-methyl-piperazine-1-carboxylate**



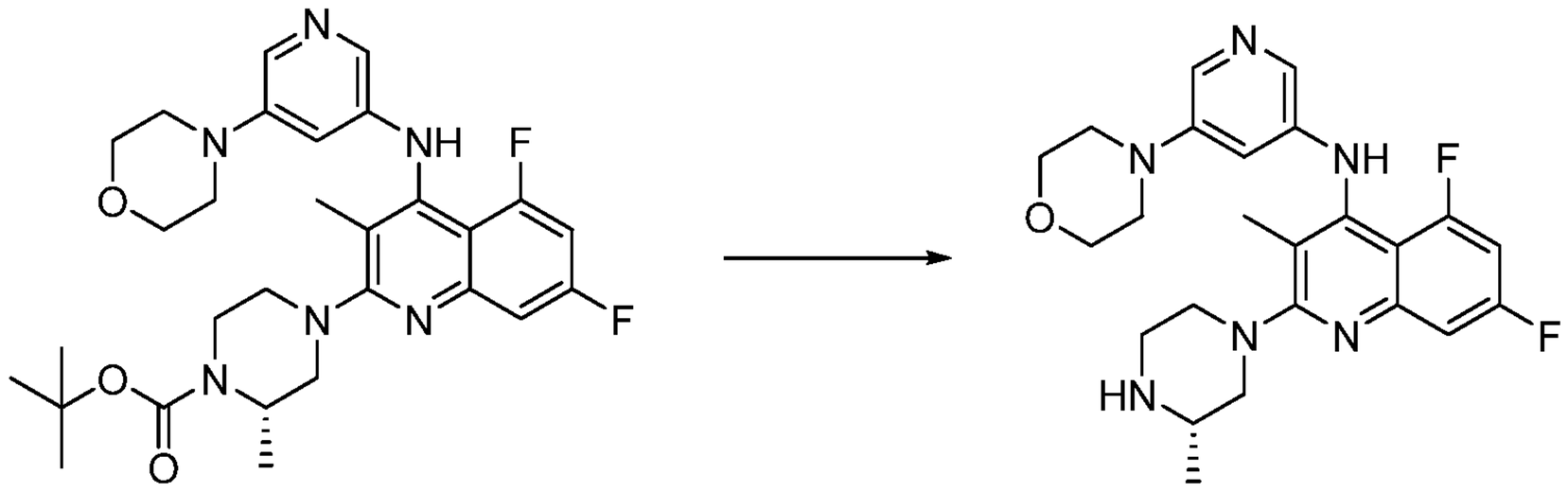
Essentially prepared according to Procedure G using 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.00 g, 4.10 mmol) and (*S)-tert*-butyl 2-methylpiperazine-1-carboxylate to give (*S)-tert*-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-2-methylpiperazine-1-carboxylate. Mass Spectrum (ESI) m/e = 412.3 (M + 1).

(*S*)-*tert*-Butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)-2-methylpiperazine-1-carboxylate



Essentially prepared according to Procedure H using (*S*)-tert-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-2-methylpiperazine-1-carboxylate (350 mg, 0.85 mmol) and 5-morpholinopyridin-3-amine in toluene to give (*S*)-tert-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate. ^{1}H NMR ($CDCl_3$) δ ppm 7.93 (1 H, d, *J*=2.3 Hz), 7.69 (1 H, d, *J*=2.2 Hz), 7.29 (1 H, ddd, *J*=10.0, 2.5, 1.4 Hz), 6.89 (1 H, d, *J*=13.1 Hz), 6.80 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.57 (1 H, t, *J*=2.4 Hz), 4.38 (1 H, br. s.), 3.98 (1 H, d, *J*=13.3 Hz), 3.79 - 3.91 (4 H, m), 3.64 - 3.75 (1 H, m), 3.49 - 3.61 (1 H, m), 3.32 (1 H, td, *J*=12.7, 3.1 Hz), 3.16 (4 H, dd, *J*=5.7, 3.9 Hz), 3.10 (1 H, dd, *J*=12.8, 3.8 Hz), 2.92 (1 H, td, *J*=12.5, 3.3 Hz), 2.09 (3 H, s), 1.50 (9 H, s), 1.29 (3 H, d, *J*=6.7 Hz). Mass Spectrum (ESI) m/e = 555.3 (M + 1).

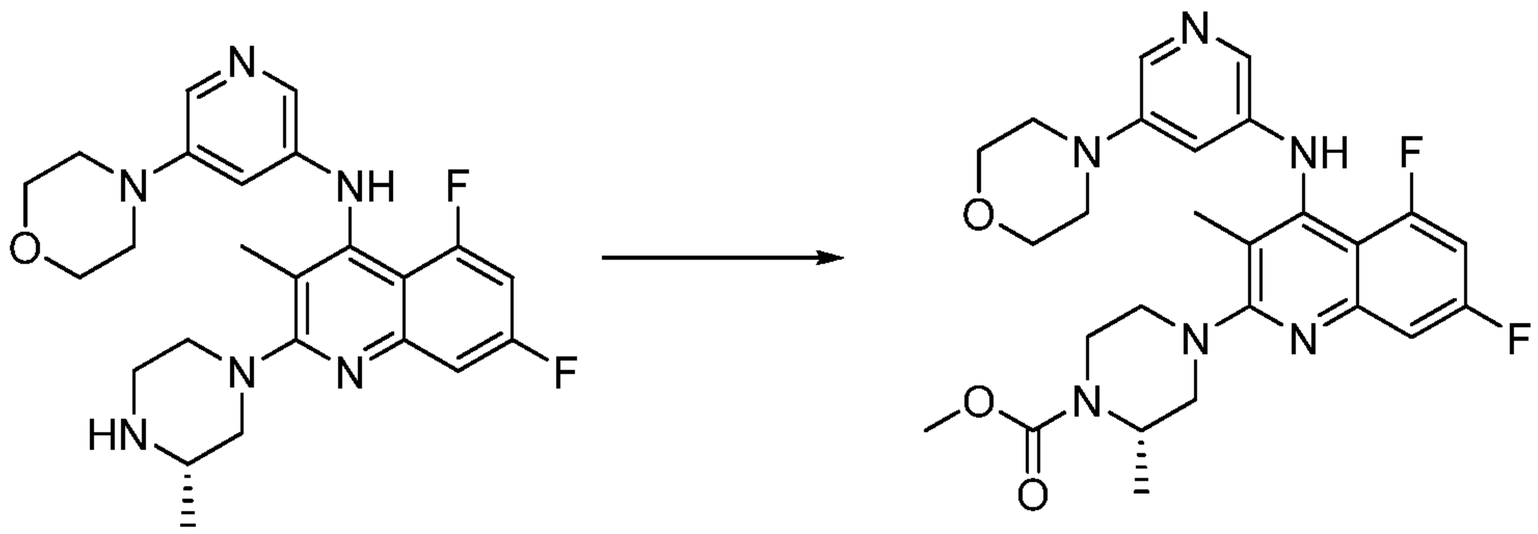
Example 247: Preparation of (*S*)-5,7-Difluoro-3-methyl-2-(3-methyl-piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure O using (*S*)-*tert*-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate (270 mg, 0.48 mmol) to give (*S*)-5,7-difluoro-3-methyl-2-(3-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H

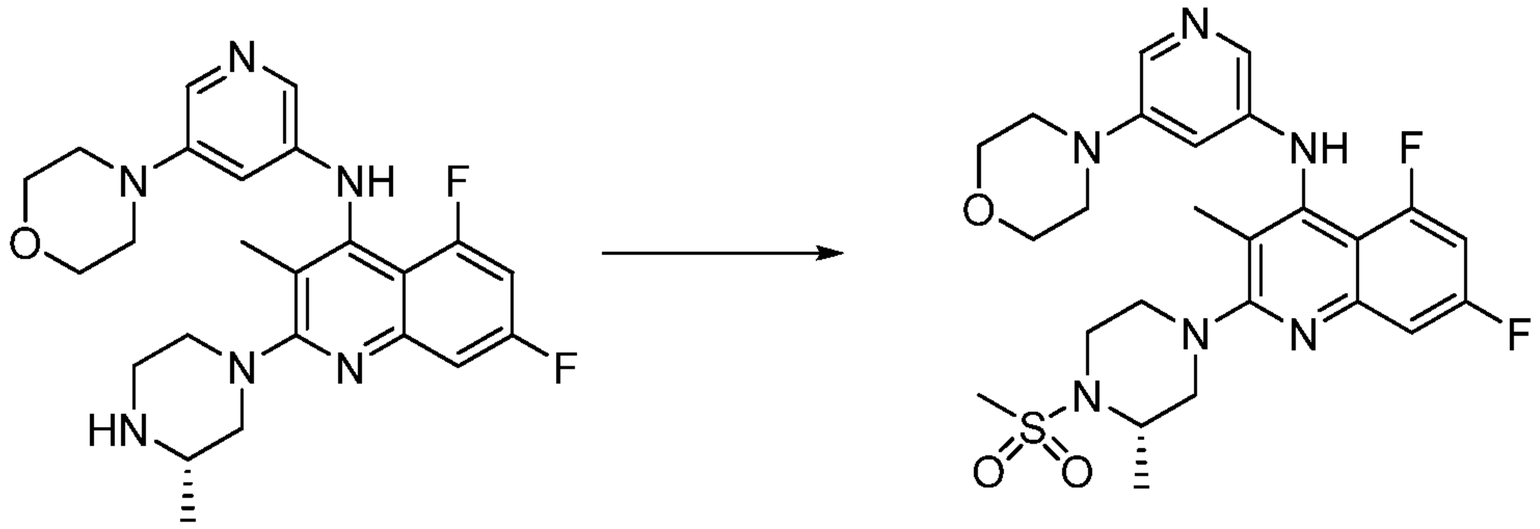
NMR ($CDCl_3$) δ ppm 7.68 (1 H, d, *J*=2.3 Hz), 7.40 (1 H, d, *J*=2.2 Hz), 7.27 (1 H, br. s.), 7.20 (1 H, ddd, *J*=9.8, 2.5, 1.2 Hz), 6.69 - 6.81 (2 H, m), 3.67 - 3.84 (6 H, m), 3.41 (1 H, ddd, *J*=9.8, 6.7, 2.5 Hz), 3.25 - 3.35 (2 H, m), 3.15 - 3.21 (1 H, m), 3.07 - 3.13 (4 H, m), 3.02 (1 H, dd, *J*=14.2, 10.5 Hz), 2.04 (3 H, s), 1.30 (3 H, d). Mass Spectrum (ESI) m/e = 455.4 (M + 1).

Example 248: Preparation of (*S*)-Methyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate



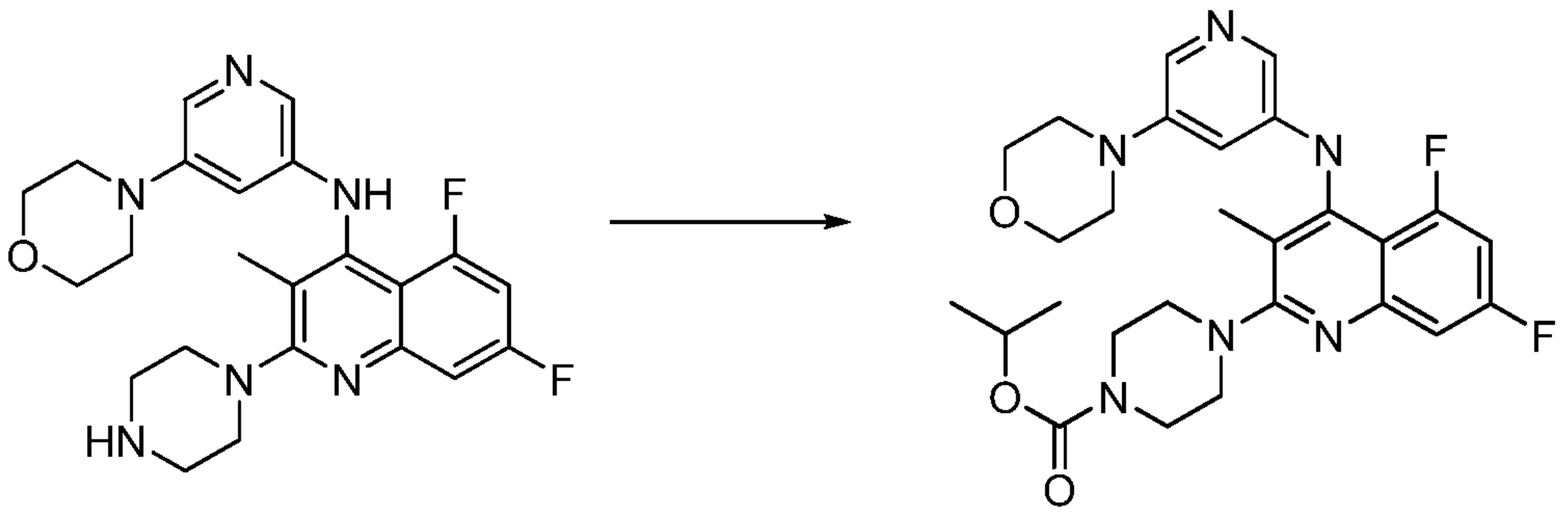
Essentially prepared according to Procedure N using (*S*)-5,7-difluoro-3-methyl-2-(3-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (50 mg, 0.11 mmol) and methyl chlorofomate to give (*S*)-methyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate. ^{1}H NMR ($CDCl_3$) δ ppm 7.94 (1 H, d, *J*=2.3 Hz), 7.69 (1 H, d, *J*=2.2 Hz), 7.30 (1 H, ddd, *J*=10.0, 2.6, 1.3 Hz), 6.89 (1 H, d, *J*=12.9 Hz), 6.81 (1 H, ddd, *J*=13.9, 8.8, 2.5 Hz), 6.58 (1 H, t, *J*=2.4 Hz), 4.43 (1 H, br. s.), 4.03 (1 H, d, *J*=13.5 Hz), 3.86 (4 H, dd, *J*=5.7, 3.9 Hz), 3.76 (3 H, s), 3.71 (1 H, d, *J*=9.8 Hz), 3.52 - 3.64 (1 H, m), 3.38 (1 H, td, *J*=12.8, 3.2 Hz), 3.17 (4 H, dd, *J*=5.7, 4.1 Hz), 3.12 (1 H, dd, *J*=12.8, 3.8 Hz), 2.93 (1 H, td, *J*=12.6, 3.4 Hz), 2.10 (3 H, s), 1.32 (3 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 513.3 (M + 1).

Example 249: Preparation of (*S*)-5,7-Difluoro-3-methyl-2-(3-methyl-4-(methylsulfonyl)piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Essentially prepared according to Procedure M using (*S*)-5,7-difluoro-3-methyl-2-(3-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (50 mg, 0.11 mmol) and methylsulfonyl chloride to give (*S*)-5,7-difluoro-3-methyl-2-(3-methyl-4-(methylsulfonyl)piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.95 (1 H, d, *J*=2.5 Hz), 7.66 (1 H, d, *J*=2.3 Hz), 7.30 (1 H, ddd, *J*=9.9, 2.5, 1.3 Hz), 6.92 (1 H, d, *J*=13.3 Hz), 6.83 (1 H, ddd, *J*=13.9, 8.7, 2.6 Hz), 6.60 (1 H, t, *J*=2.3 Hz), 4.15 - 4.28 (1 H, m), 3.86 (4 H, dd, *J*=5.7, 4.1 Hz), 3.65 - 3.80 (2 H, m), 3.58 (1 H, dt, *J*=12.9, 1.9 Hz), 3.51 (1 H, td, *J*=12.3, 2.9 Hz), 3.22 (1 H, dd, *J*=12.9, 3.5 Hz), 3.13 - 3.19 (4 H, m), 3.06 (1 H, td, *J*=12.3, 3.2 Hz), 2.93 (3 H, s), 2.09 (3 H, s), 1.41 (3 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

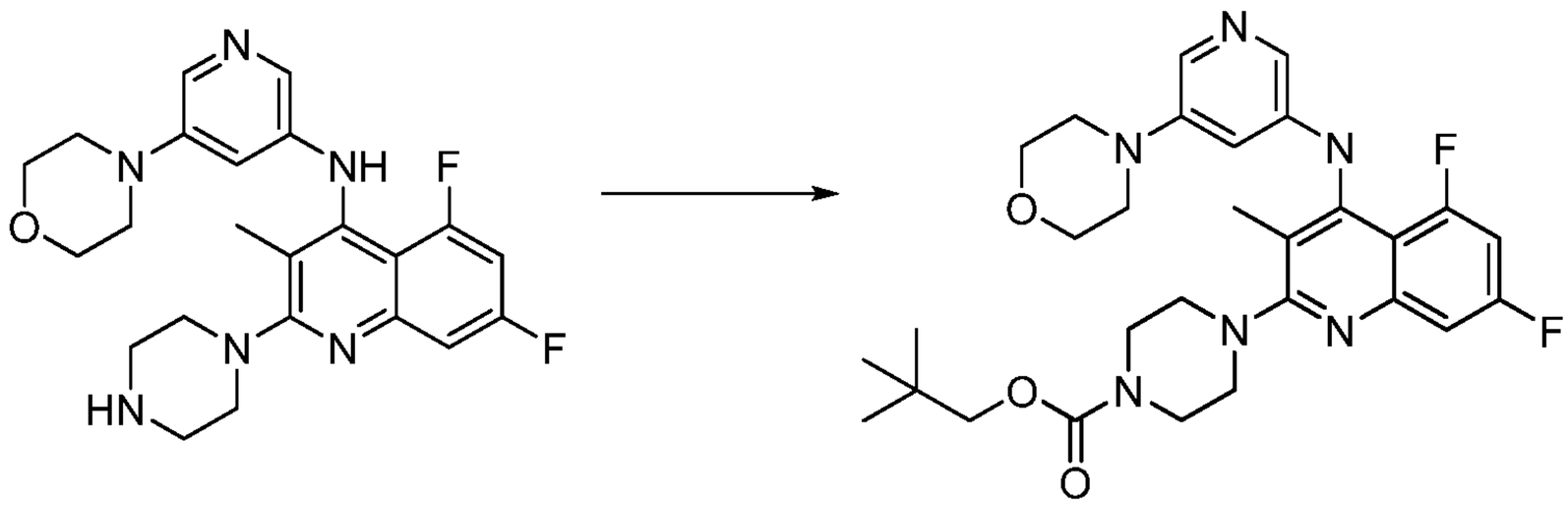
Example 250: Preparation of Isopropyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate



Prepared according to Procedure N using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and iso-propyl chlorofomate to give isopropyl 4-(5,7-difluoro-3-methyl-4-(5-morpholino-

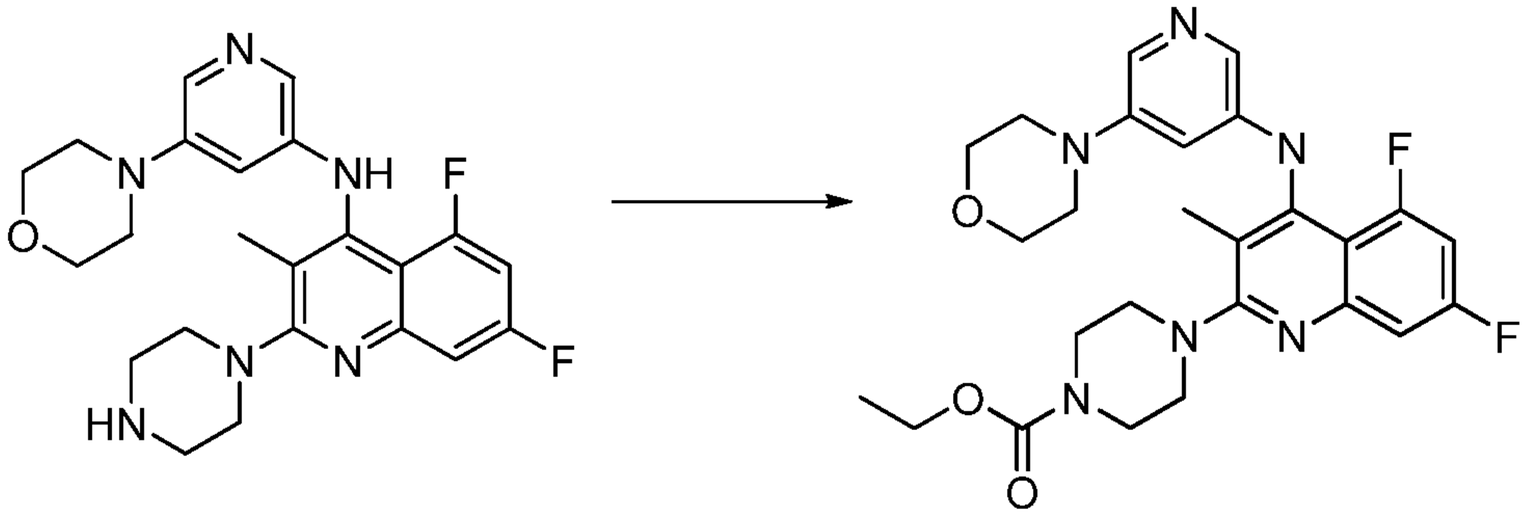
pyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate. ^{1}H NMR (DMSO-d6) δ ppm 1.14-1.22 (m , 6H), 2.09 (br s, 3H), 3.05 (t, *J=4.4Hz* ,4H), 3.27- 3.31 (m, 4H), 3.54 (br s, 4H), 3.69 (t, *J=4.4Hz* ,4H), 4.81 (m, 1H) 6.49 (br s, 1H), 7.13 - 7.18 (m, 1H), 7.29 (d, *J=5.2Hz* ,1H), 7.52 (d, *J=1.6Hz*, 1H), 7.78 (d, *J=2Hz* ,1H), 8.34 (s, 1H) . Mass Spectrum (ESI) m/e = 527.3 (M + 1).

Example 251: Preparation of Neopentyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate



Prepared according to Procedure N using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and neopentyl chlorofomate to give neopentyl 4-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate. ^{1}H NMR (DMSO-d6) δ ppm 0.93 (br s, 9H), 2.09 (br s, 3H), 3.05 (t, *J=4.4Hz,* 4H), 3.29-3.33 (m, 4H), 3.58 (br s, 4H), 3.69 (t, *J=4.4Hz* ,4H), 3.74 (s, 2H), 6.50 (s, 1H), 7.14-7.19 (m, 1H), 7.30-7.28 (m, 1H), 7.51 (d, *J=2Hz,* 1H), 7.78 (d , *J=2.4Hz,* 1H), 8.36 (s, 1H). Mass Spectrum (ESI) m/e = 555.3 (M + 1).

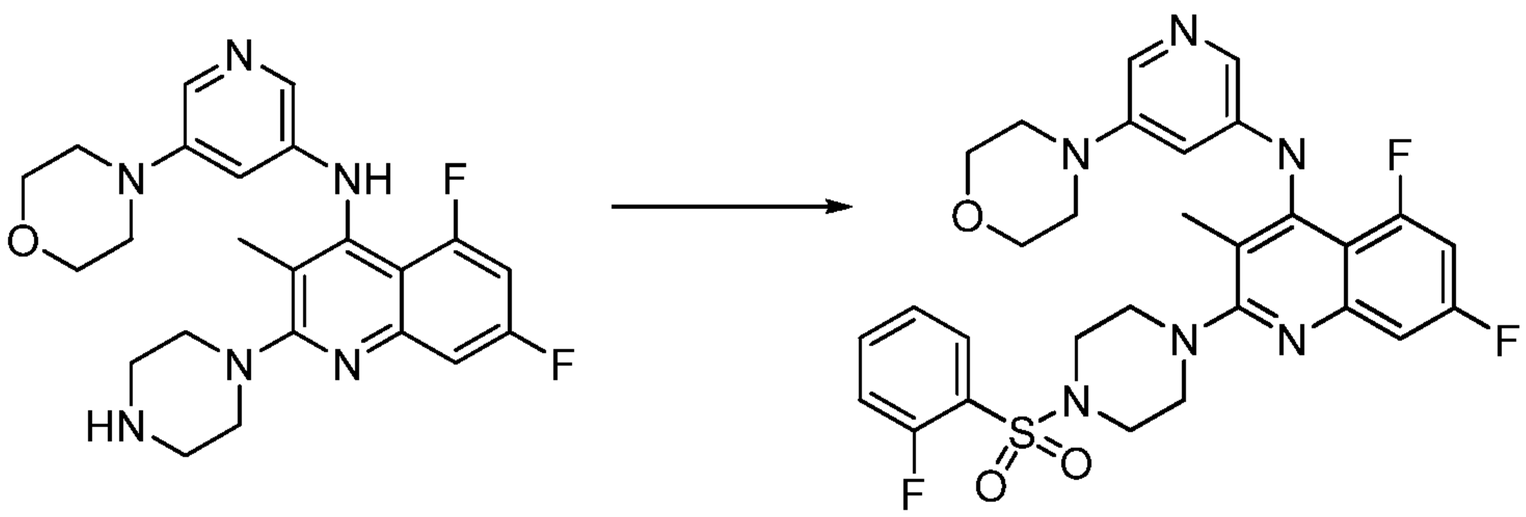
Example 252: Preparation of ethyl 4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate



Prepared according to Procedure N using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and ethyl

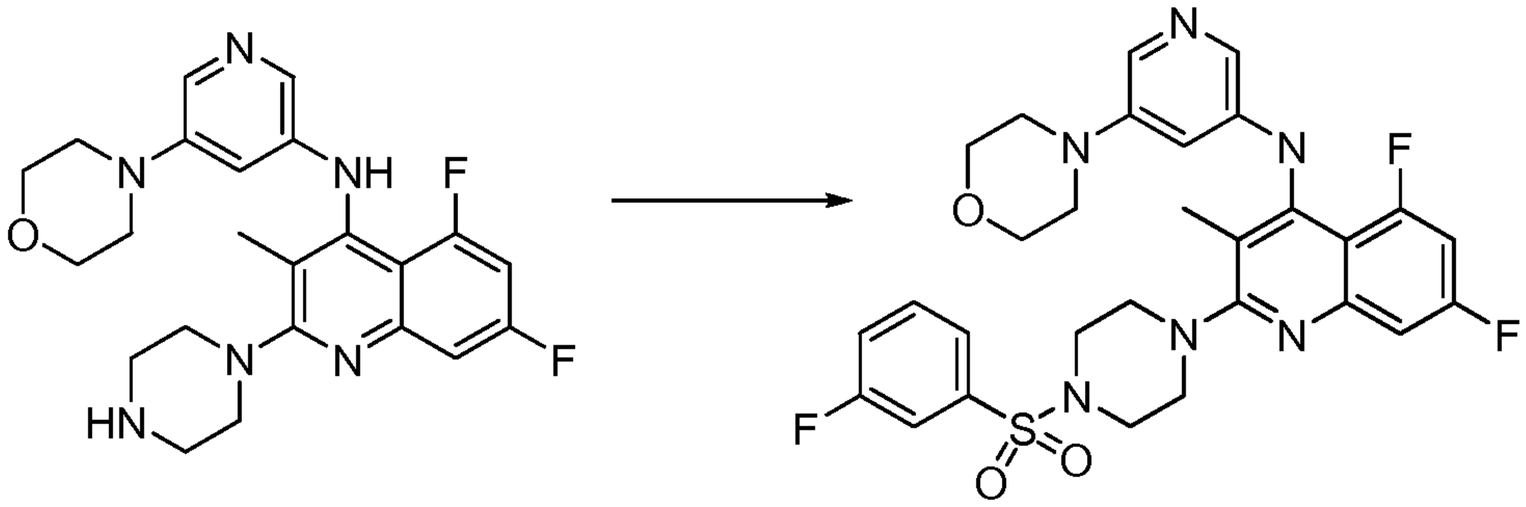
chlorofomate to give ethyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate. ^{1}H NMR (DMSO-d6) δ ppm 1.09 (t, *J=7.2Hz* ,3H), 2.13(s, 3H), 3.04-3.06 (m, 4H), 3.27(s, 4H), 3.55(s, 4H), 3.68-3.70 (m, 4H), 4.08 (q, *J=6.8Hz* ,2H,), 6.49 (m, 1H), 7.14-7.20 (m, 1H), 7.29 (dd, *J=9.8Hz, J=2Hz* ,1H), 7.52 (d, *J=1.6Hz* ,1H), 7.78(d, *J=2Hz* ,1H), 8.38(s, 1H). Mass Spectrum (ESI) m/e = 513.1 (M + 1).

Example 253: Preparation of 5,7-Difluoro-2-(4-(2-fluorophenylsulfonyl)-piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



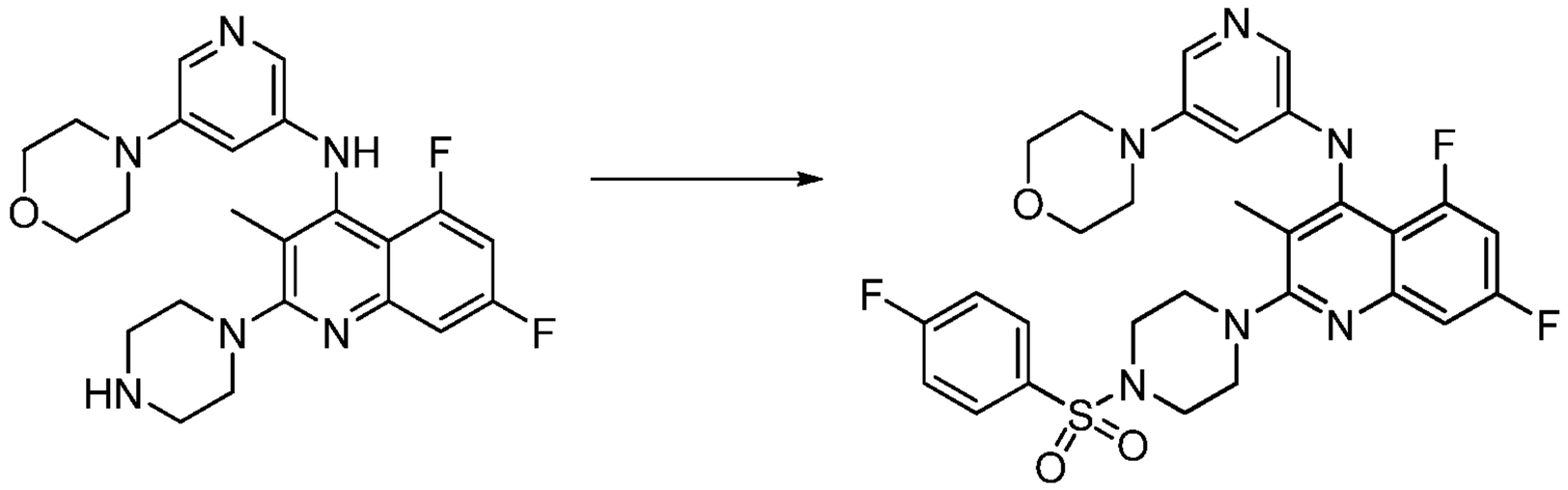
Prepared according to Procedure M using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and 2-fluorobenzene-1-sulfonyl chloride to give 5,7-difluoro-2-(4-(2-fluorophenyl-sulfonyl)-piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (DMSO-d6) δ ppm 2.00 (br s, 3H), 3.04 (t, *J*= 4.4*Hz,* 4H), 3.26 (br s, 4H), 3.33-3.37 (m, 4H), 3.68 (t, *J*= 4.0*Hz*, 4H), 6.48 (s, 1H), 7.14-7.19 (m, 1H), 7.26-7.29 (m, 1H), 7.45-7.54 (m, 3H), 7.77 (d, *J*= 2.4*Hz,* 2H), 7.81-7.85 (m, 1H), 8.35 (s, 1H). Mass Spectrum (ESI) m/e = 599.4 (M + 1).

Example 254: Preparation of 5,7-Difluoro-2-(4-(3-fluorophenylsulfonyl)-piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



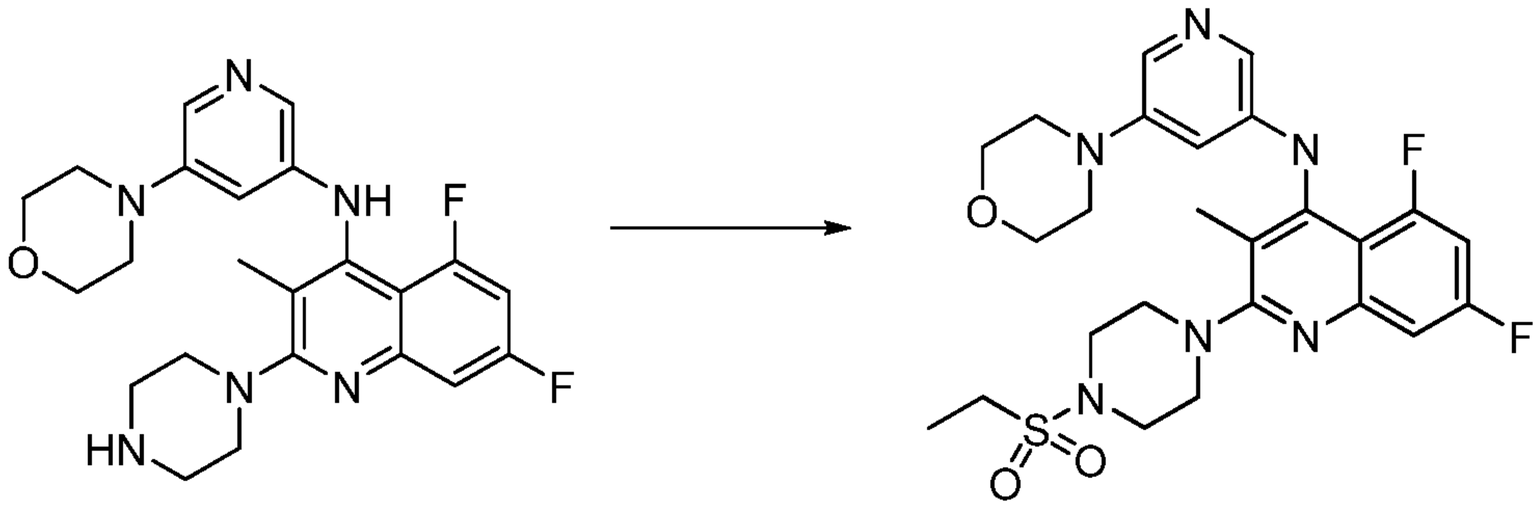
Prepared according to Procedure M using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and 3-fluorobenzene-1-sulfonyl chloride to give 5,7-difluoro-2-(4-(3-fluorophenylsulfonyl)-piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (DMSO-d6) δ ppm 1.96 (br s, 3H), 3.03 (t, *J*=4.4*Hz,* 4H), 3.14 (br s, 4H), 3.34-3.36 (m, 4H), 3.68 (t, *J*= 4.4*Hz,* 4H), 6.47 (s, 1H), 7.13-7.19 (m, 1H), 7.25-7.28 (m, 1H), 7.49 (d, *J*= 2.0 *Hz,* 1H), 7.60-7.65 (m, 3H), 7.71-7.77 (m, 2H,), 8.36 (s, 1H). Mass Spectrum (ESI) m/e = 599.4 (M + 1).

Example 255: Preparation of 5,7-Difluoro-2-(4-(4-fluorophenylsulfonyl)-piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



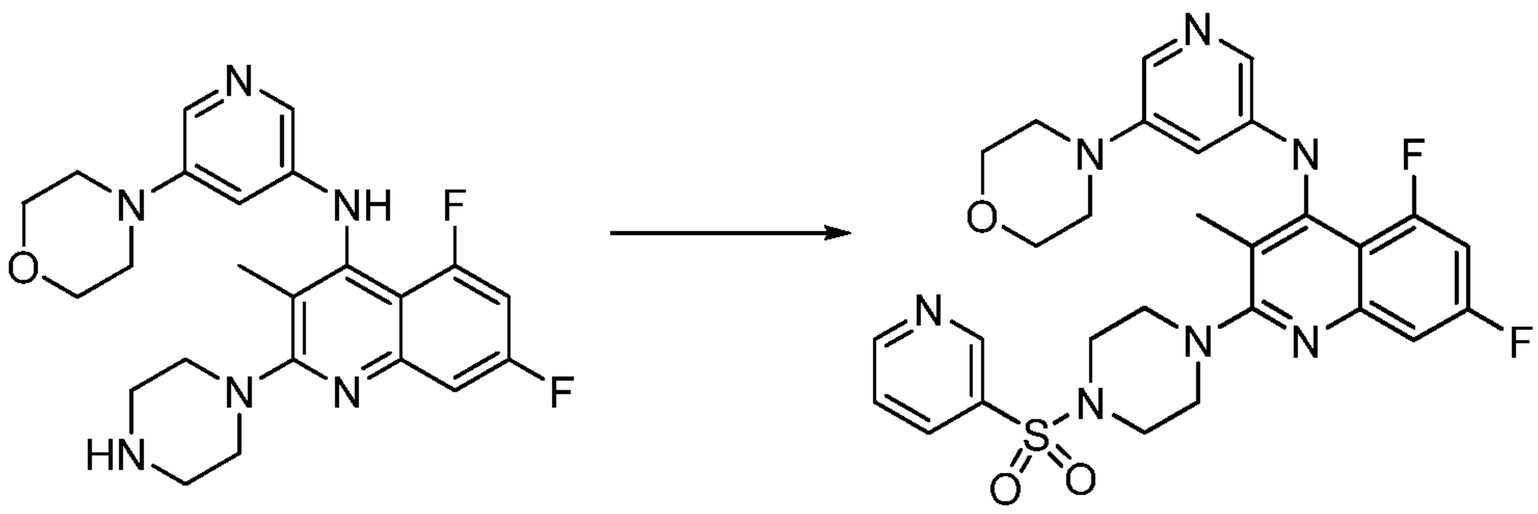
Prepared according to ProcedureM using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and 4-fluorobenzene-1-sulfonyl chloride to give 5,7-difluoro-2-(4-(4-fluorophenylsulfonyl)-piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (DMSO-d6) δ ppm 1.97 (br s, 3H), 3.04 (t, *J*=4.8*Hz,* 4H), 3.11 (br s, 4H), 3.33-3.37 (m, 4H), 3.69 (t, *J*= 4.4*Hz,* 4H), 6.48 (s, 1H), 7.13-7.19 (m, 1H), 7.25-7.28 (m, 1H), 7.49-7.54 (m, 3H), 7.77 (d, *J*= 2.0*Hz,* 1H), 7.84-7.88 (m, 2H,), 8.34 (s, 1H). Mass Spectrum (ESI) m/e = 599.4 (M + 1).

Example 256: Preparation of 2-(4-(Ethylsulfonyl)piperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Prepared according to ProcedureM using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and ethyl-sulfonyl chloride to give 2-(4-(ethylsulfonyl)piperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (DMSO-d6) δ ppm 1.15 (t, *J*=7.2 *Hz,* 3H), 2.08 (s, 3H), 3.05-3.11 (br s, 4H), 3.13 (q, *J = 7.2 Hz*, 2H), 3.33 (br s, 8H), 3.69 (m, 4H), 6.51 (br s, 1H), 7.10-7.15 (m, 1H), 7.28-7.31 (m, 1H), 7.46 (s, 1H), 7.74 (s, 1H), 8.39 (s, 1H). Mass Spectrum (ESI) m/e = 533.4 (M + 1).

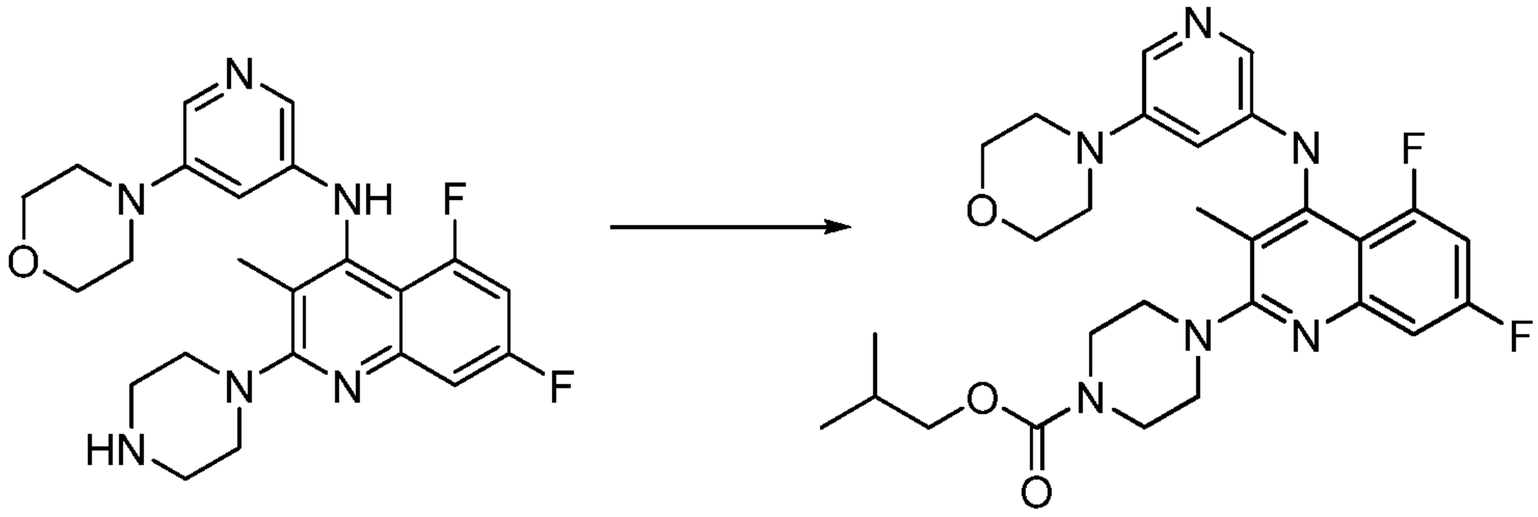
Example 257: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(pyridin-3-ylsulfonyl)piperazin-1-yl)quinolin-4-amine



Prepared according to ProcedureM using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and pyr-idine-3-sulfonyl chloride to give 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(pyridin-3-ylsulfonyl)piperazin-1-yl)quinolin-4-amine. ^{1}H NMR (DMSO-d6) δ ppm 1.98 (d, *J* = 6.0*Hz,* 3H), 3.04 (t, *J* = 4.8*Hz,* 4H), 3.18 (br s, 4H), 3.33-3.37 (m, 4H), 3.69 (t, *J* = 4.4*Hz,* 4H), 6.48 (s, 1H), 7.13-7.19 (m, 1H), 7.25-7.28 (m, 1H), 7.50 (d, *J* = 2.0 *Hz,* 1H), 7.70-7.77 (m, 1H), 7.77(d, *J* = 2.0*Hz,*

1H,), 8.19-8.22 (m, 1H), 8.34 (s, 1H), 8.90-8.91 (m, 1H), 8.95 (d, *J* = 2.4*Hz,* 1H). Mass Spectrum (ESI) m/e = 582.4 (M + 1).

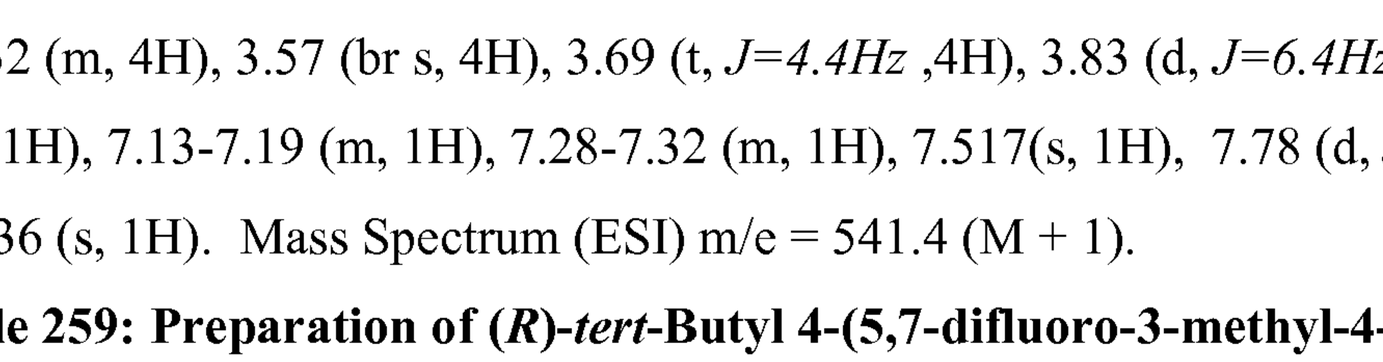
Example 258: Preparation of Isobutyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate



Prepared according to Procedure N using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50 mg, 0.11 mmol) and isobutyl chlorofomate to give isobutyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazine-1-carboxylate. ^{1}H NMR (DMSO-d6) δ ppm 0.86- 0.92 (m, 6H), 1.86-1.91 (m, 1H), 2.09 (br s, 3H), 3.05 (t, *J=4.4Hz* ,4H), 3.28-3.32 (m, 4H), 3.57 (br s, 4H), 3.69 (t, *J=4.4Hz* ,4H), 3.83 (d, *J=6.4Hz,* 2H), 6.50 (s, 1H), 7.13-7.19 (m, 1H), 7.28-7.32 (m, 1H), 7.517(s, 1H), 7.78 (d, *J=2Hz* ,1H), 8.36 (s, 1H). Mass Spectrum (ESI) m/e = 541.4 (M + 1).

Example 259: Preparation of (*R*)-*tert*-Butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate

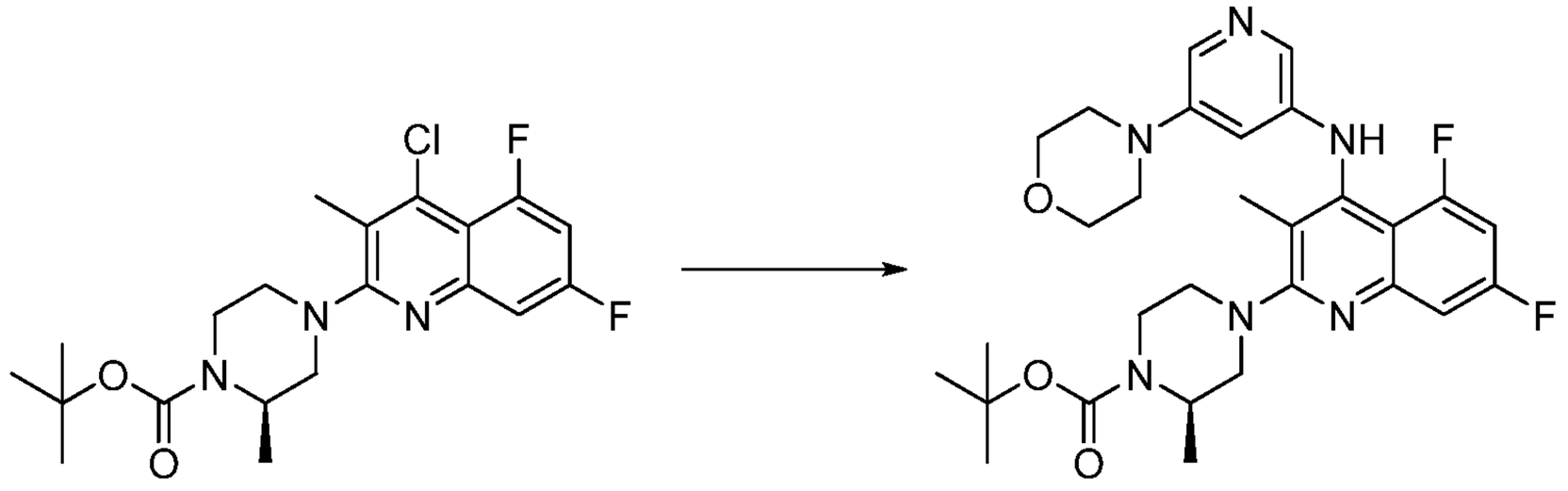
(*R*)-*tert*-Butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-2-methylpiperazine-1-carboxylate



Prepared according to Procedure G using 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.00 g, 4.10 mmol) and (*R*)-tert-butyl 2-methylpiperazine-1-carboxylate and using DBU as a base to give (*R)-tert*-butyl 4-(4-chloro-5,7-difluoro-3-

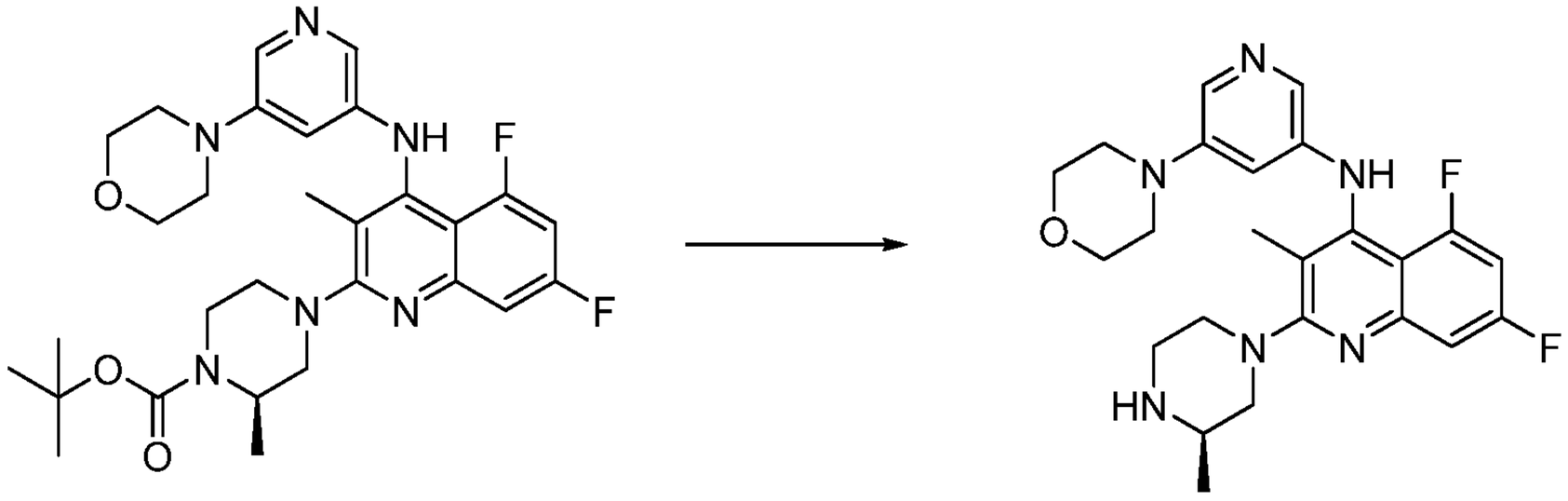
methylquinolin-2-yl)-2-methylpiperazine-1-carboxylate. Mass Spectrum (ESI) m/e = 412.1 (M + 1).

(*R*)-*tert*-Butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)-2-methylpiperazine-1-carboxylate



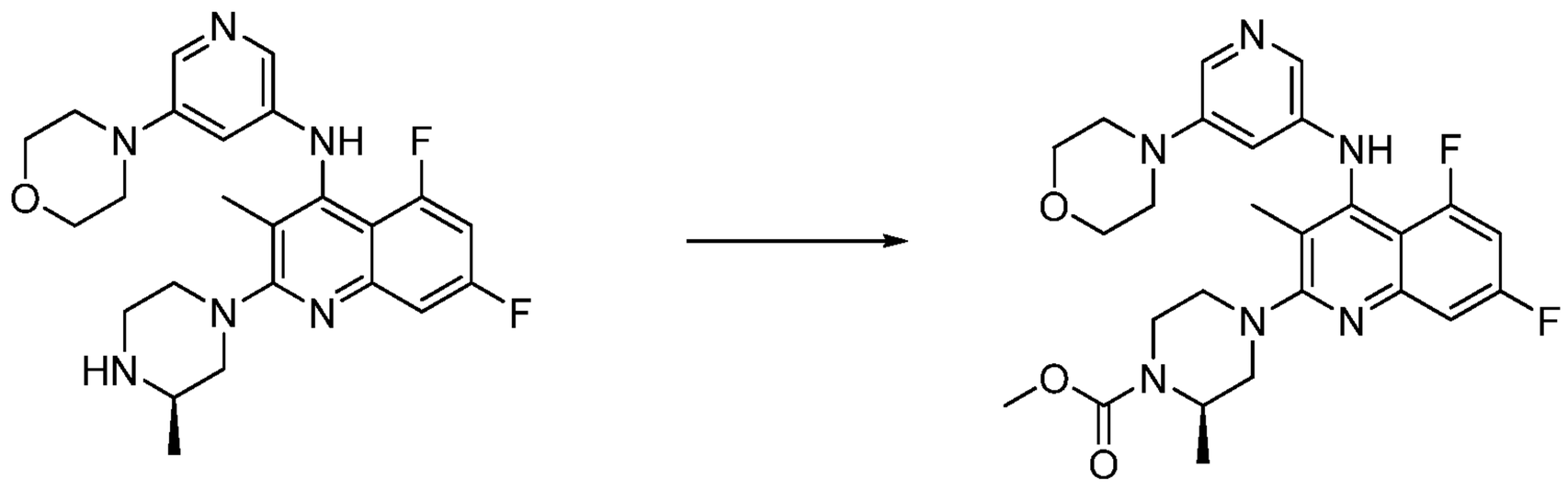
Prepared according to Procedure H using (*R*)-*tert*-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-2-methylpiperazine-1-carboxylate (230 mg, 0.56 mmol) and 5-morpholinopyridin-3-amine in toluene to give (*R*)-tert-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate. ^{1}H NMR ($CDCl_3$) δ ppm 7.94 (1 H, d, *J*=2.3 Hz), 7.69 (1 H, d, *J*=2.2 Hz), 7.30 (1 H, ddd, *J*=10.0, 2.5, 1.2 Hz), 6.88 (1 H, d, *J*=12.9 Hz), 6.80 (1 H, ddd, *J*=13.9, 8.6, 2.5 Hz), 6.58 (1 H, t, *J*=2.3 Hz), 4.38 (1 H, br. s.), 3.98 (1 H, d, *J*=13.1 Hz), 3.85 (4 H, dd, *J*=5.7, 3.9 Hz), 3.70 (1 H, d, *J*=10.2 Hz), 3.56 (1 H, dt, *J*=12.9, 1.8 Hz), 3.32 (1 H, td, *J*=12.7, 3.1 Hz), 3.14 - 3.21 (4 H, m), 3.11 (1 H, dd, *J*=12.8, 3.8 Hz), 2.92 (1 H, td, *J*=12.5, 3.3 Hz), 2.10 (3 H, s), 1.50 (9 H, s), 1.29 (3 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 555.7 (M + 1).

Example 260: Preparation of (*R*)-5,7-Difluoro-3-methyl-2-(3-methyl-piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



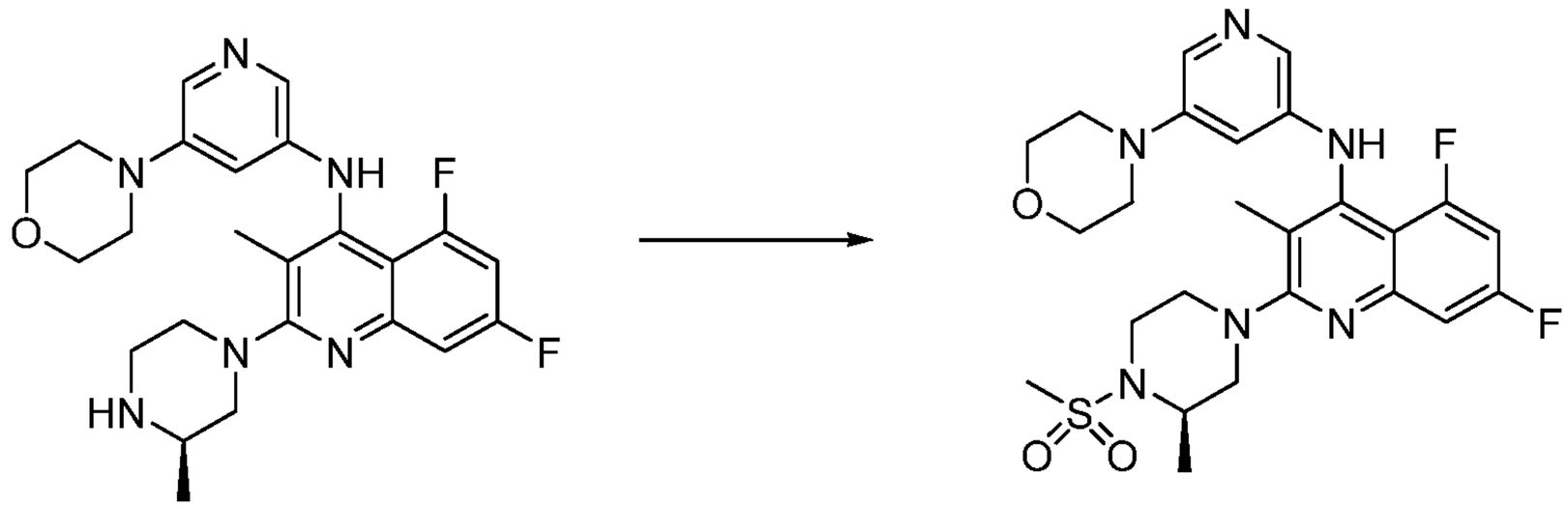
Prepared according to Procedure O using (*R*)-*tert*-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate (165 mg, 0.30 mmol) to give (*R*)-5,7-difluoro-3-methyl-2-(3-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.91 (1 H, d, *J*=2.5 Hz), 7.70 (1 H, d, *J*=2.2 Hz), 7.27 - 7.33 (1 H, m), 6.88 (1 H, d, *J*=12.7 Hz), 6.76 (1 H, ddd, *J*=13.8, 8.7, 2.5 Hz), 6.55 (1 H, t, *J*=2.3 Hz), 3.76 - 3.90 (4 H, m), 3.65 (2 H, d, *J*=12.3 Hz), 3.11 - 3.19 (4 H, m), 2.89 - 3.11 (4 H, m), 2.62 (1 H, dd, *J*=12.7, 10.2 Hz), 2.10 (1 H, br. s.), 2.06 (3 H, s), 1.14 (3 H, d, *J*=6.3 Hz). Mass Spectrum (ESI) m/e = 455.2 (M + 1).

Example 261: Preparation of (*R*)-Methyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate



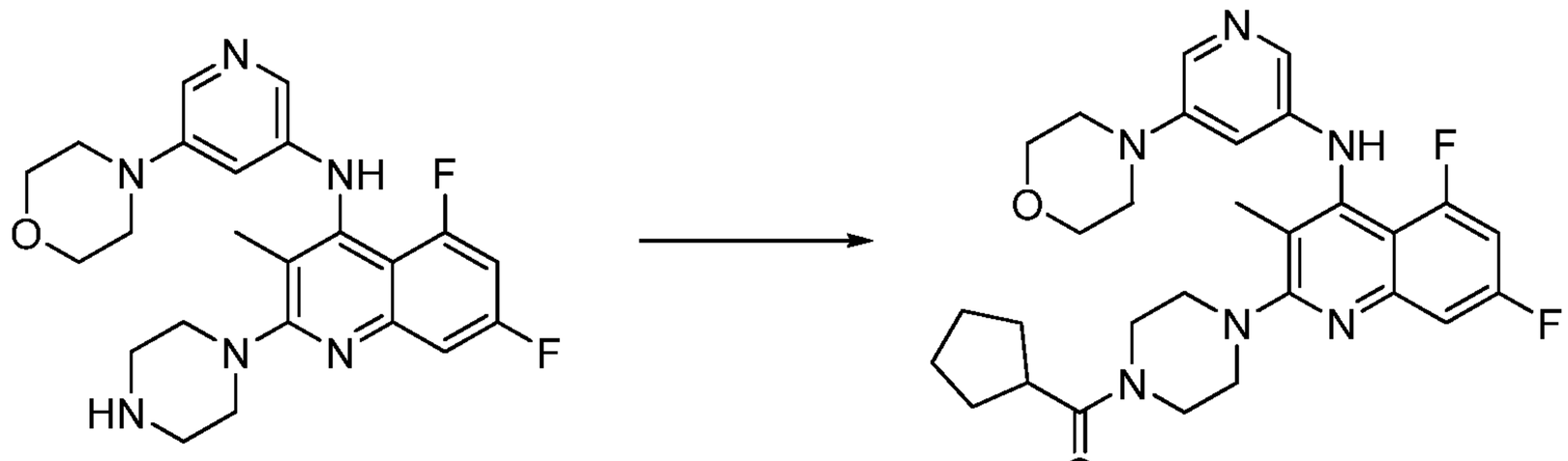
Prepared according to Procedure L using (*R*)-5,7-difluoro-3-methyl-2-(3-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (32 mg, 0.070 mmol) and methyl chloroformate to give (*R*)-methyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-2-methylpiperazine-1-carboxylate. TFA Salt: ^{1}H NMR ($CDCl_3$) δ ppm 8.67 (3 H, br. s.), 8.29 (1 H, d, *J*=7.8 Hz), 7.92 (1 H, d, *J*=2.2 Hz), 7.85 (1 H, d, *J*=1.4 Hz), 7.54 (1 H, dd, *J*=9.8, 1.4 Hz), 7.19 (1 H, s), 6.88 (1 H, ddd, *J*=13.0, 8.4, 2.5 Hz), 4.41 - 4.59 (1 H, m), 4.09 (1 H, d, *J*=13.3 Hz), 3.81 - 3.93 (5 H, m), 3.77 (3 H, s), 3.73 (1 H, d, *J*=13.1 Hz), 3.37 - 3.53 (2 H, m), 3.18 - 3.36 (5 H, m), 2.17 (3 H, s), 1.31 (3 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 513.3 (M + 1).

Example 262: Preparation of (*R*)-5,7-Difluoro-3-methyl-2-(3-methyl-4-(methylsulfonyl)piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Prepared according to ProcedureM using (*R*)-5,7-difluoro-3-methyl-2-(3-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (32 mg, 0.070 mmol) and methylsulfonyl chloride to give (R)-5,7-difluoro-3-methyl-2-(3-methyl-4-(methylsulfonyl)piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. TFA Salt: ^{1}H NMR ($CDCl_3$) δ ppm 7.96 (1 H, d, *J*=2.2 Hz), 7.77 (1 H, d, *J*=1.6 Hz), 7.40 - 7.50 (2 H, m), 6.99 (1 H, s), 6.88 (1 H, ddd, *J*=13.4, 8.5, 2.5 Hz), 4.21 - 4.33 (1 H, m), 3.82 - 3.93 (5 H, m), 3.72 (2 H, t, *J*=12.5 Hz), 3.50 - 3.63 (1 H, m), 3.39 (1 H, dd, *J*=13.3, 3.5 Hz), 3.17 - 3.27 (1 H, m), 3.15 - 3.34 (4 H, m), 2.94 (3 H, s), 2.19 (3 H, s), 1.43 (3 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 533.2 (M + 1).

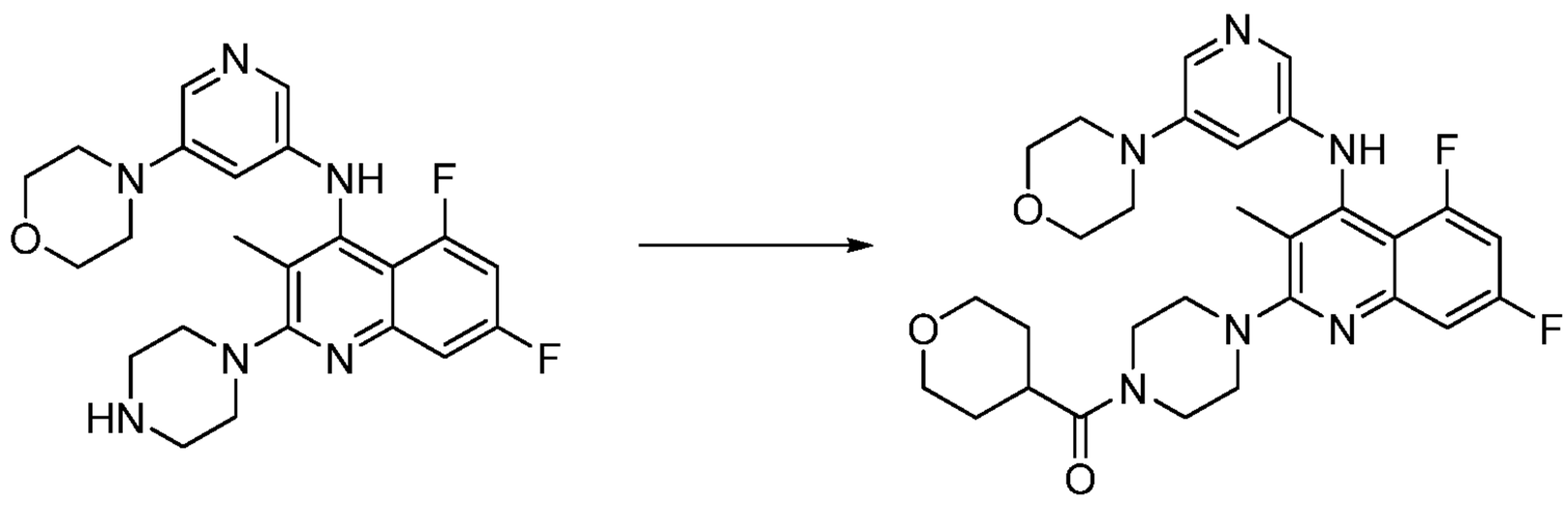
Example 263: Preparation of Cyclopentyl(4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)methanone



Prepared according to Procedure R using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and cyclopentanecarbonyl chloride to give cyclopentyl(4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 1.51-1.73 (m, 8H), 2.10 (br s, 3H), 3.00 (m, 1H), 3.00-3.07

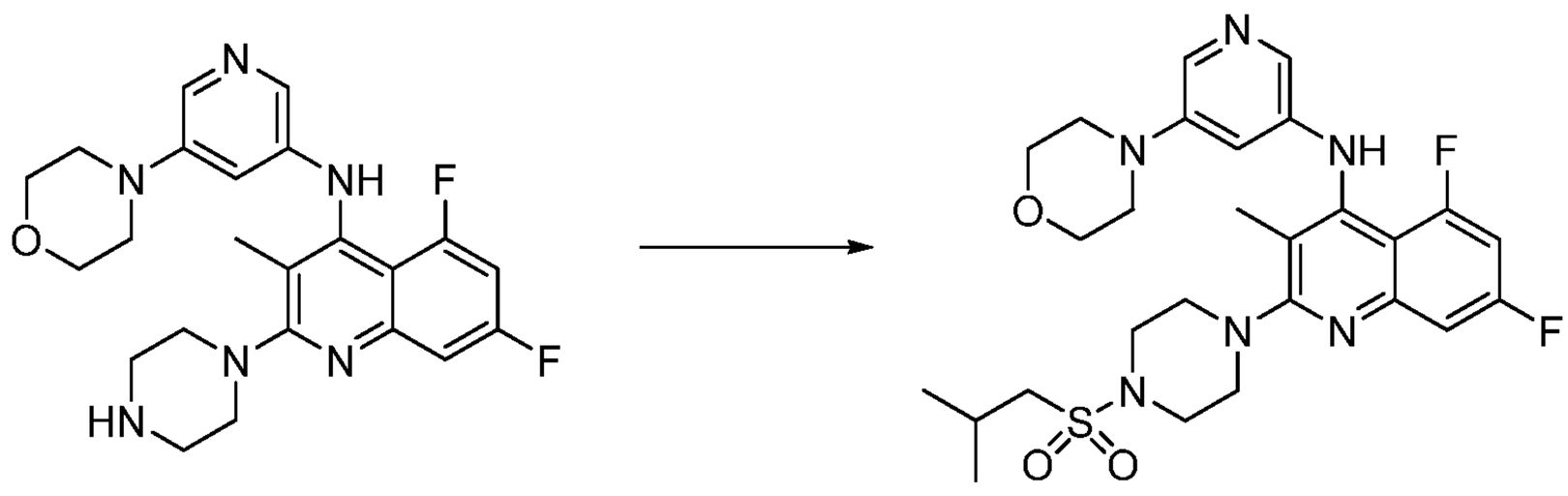
(m, 4H), 3.24 (br s, 2H), 3.33 (br s, 4H), 3.65-3.70 (m, 6H), 6.51 (br s, 1H), 7.13-7.19 (m, 1H), 7.27-7.30 (m, 1H), 7.52 (d, J= 2.0*Hz*, 1H), 7.78 (d, J= 2.4 *Hz*, 1H), 8.37 (s, 1H). Mass Spectrum (ESI) m/e = 537.4 (M + 1).

Example 264: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(tetrahydro-2H-pyran-4-yl)-methanone



Prepared according to Procedure R using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and tetrahydro-2H-pyran-4-carbonyl chloride to give (4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(tetrahydro-2H-pyran-4-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 1.55-1.67 (m, 4H), 2.10 (br s, 3H), 2.91-2.96 (m, 1H), 3.05 (t, J = 4.4*Hz*, 4H), 3.24 (br s, 2H), 3.33-3.43 (m, 3H), 3.64 (br s, 2H), 3.69 (t, J = 4.0*Hz*, 7H), 3.85-3.88 (m, 2H), 6.51(d, J = 2.0*Hz*, 1H), 7.13-7.19 (m, 1H), 7.25-7.29 (m, 1H,), 7.52 (d, J = 2.0*Hz*, 1H), 7.78 (d, J = 2.4*Hz*, 1H), 8.36 (s, 1H). Mass Spectrum (ESI) m/e = 553.4 (M + 1).

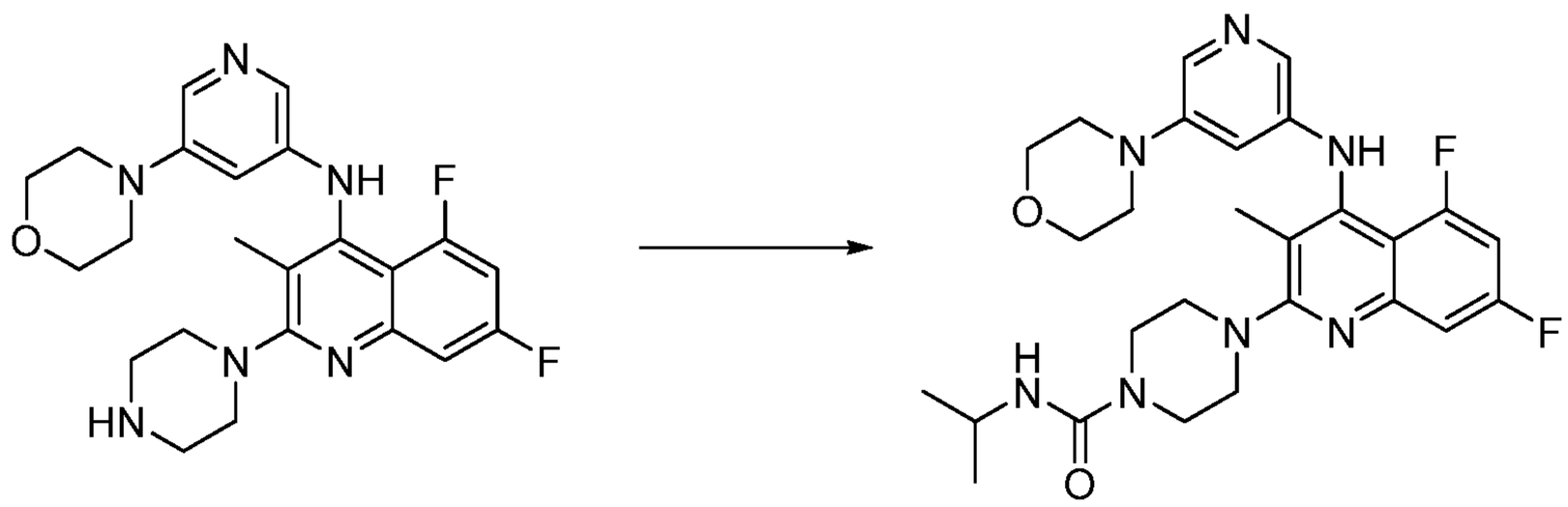
Example 265: Preparation of 5,7-Difluoro-2-(4-(isobutylsulfonyl)piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Prepared according to Procedure M using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and

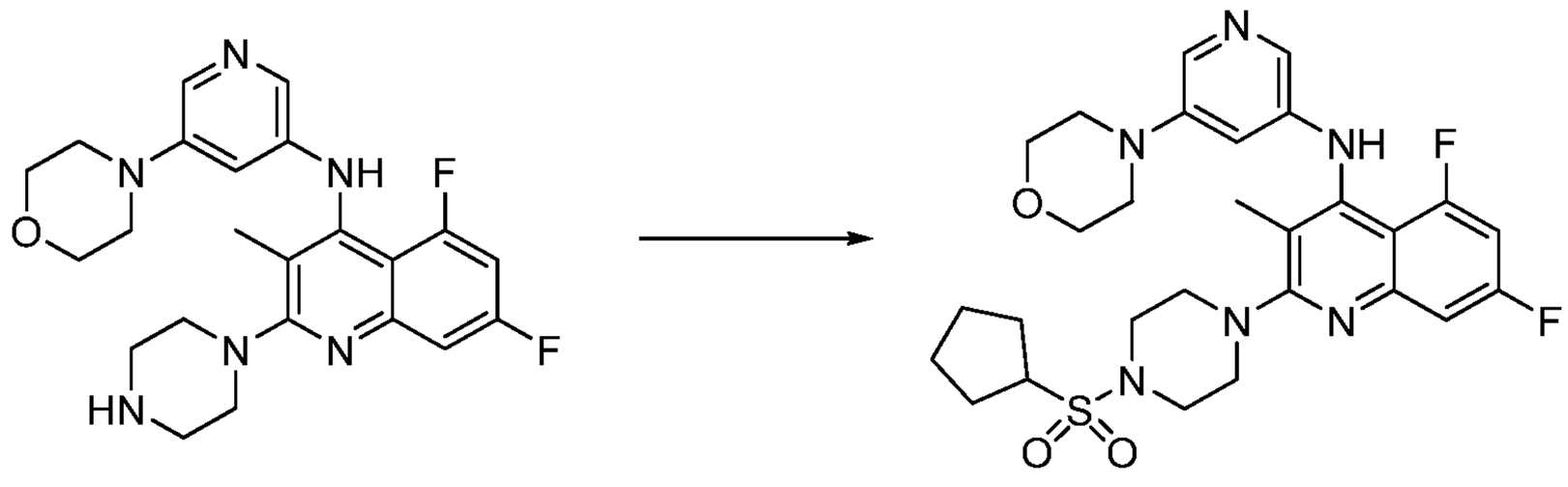
isobutylsulfonyl chloride to give 5,7-difluoro-2-(4-(isobutylsulfonyl)piperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR (DMSO-d6) δ ppm 1.05 (d, *J* = 6.8*Hz,* 6H), 2.11 (br s, 3H), 2.12-2.16 (m, 1H) 2.96 (d, *J* = 6.8*Hz,* 2H), 3.06 (br s, 4H), 3.33-3.37 (m, 8H), 3.69 (t, *J* = 9.2*Hz,* 4H), 6.53 (s, 1H), 7.16-7.20 (m, 1H), 7.29-7.32 (m, 1H), 7.52 (s, 1H), 7.79 (s, 1H,), 8.41 (s, 1H). Mass Spectrum (ESI) m/e = 561.4 (M + 1).

Example 266: Preparation of 4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-N-isopropylpiperazine-1-carboxamide



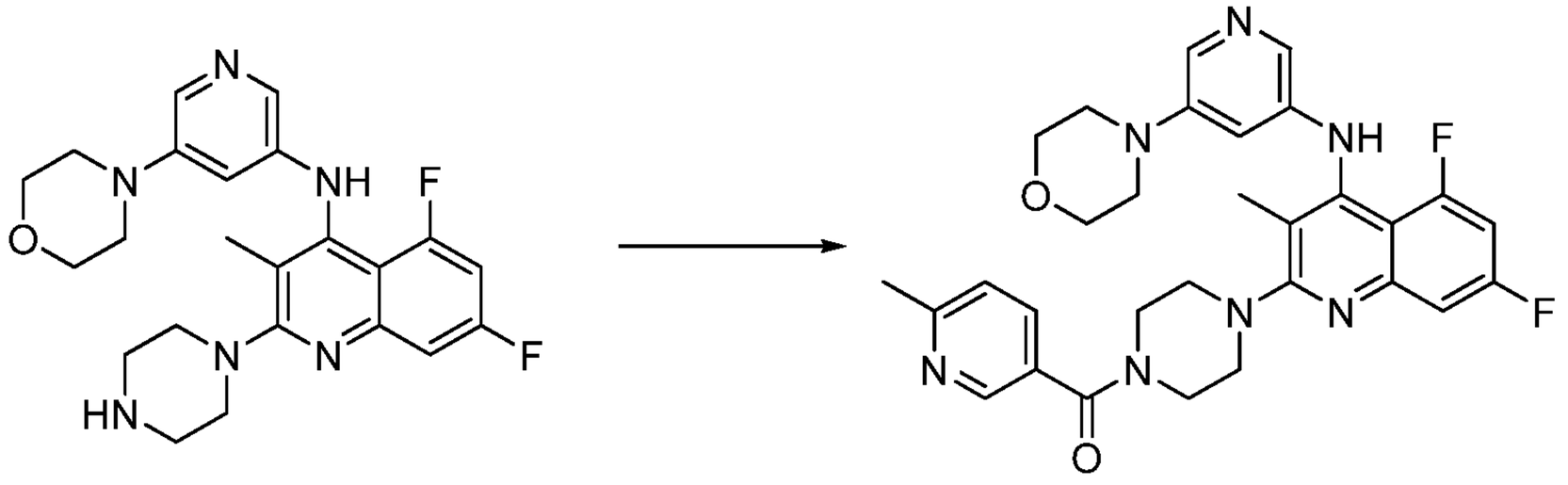
Prepared according to Procedure P using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and isopropylisocyanate to give 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-N-isopropylpiperazine-1-carboxamide. ^{1}H NMR (DMSO-d6) δ ppm 1.07 (d, *J=6.8Hz* ,6H), 2.08 (br s, 3H), 3.04-3.06 (m, 4H), 3.24 (br s, 4H), 3.46-3.50 (m, 4H), 3.68-3.70 (m, 4H), 3.78 (m, 1H), 6.26 (d, *J=7.6Hz*,1H), 6.49 (br s, 1H), 7.12-7.18 (m, 1H), 7.28-7.32 (m ,1H), 7.53 (s, 1H), 7.78 (d, *J= 2Hz*, 1H), 8.35 (s, 1H). Mass Spectrum (ESI) m/e = 526.4 (M + 1).

Example 267: Preparation of 2-(4-(cyclopentylsulfonyl)piperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



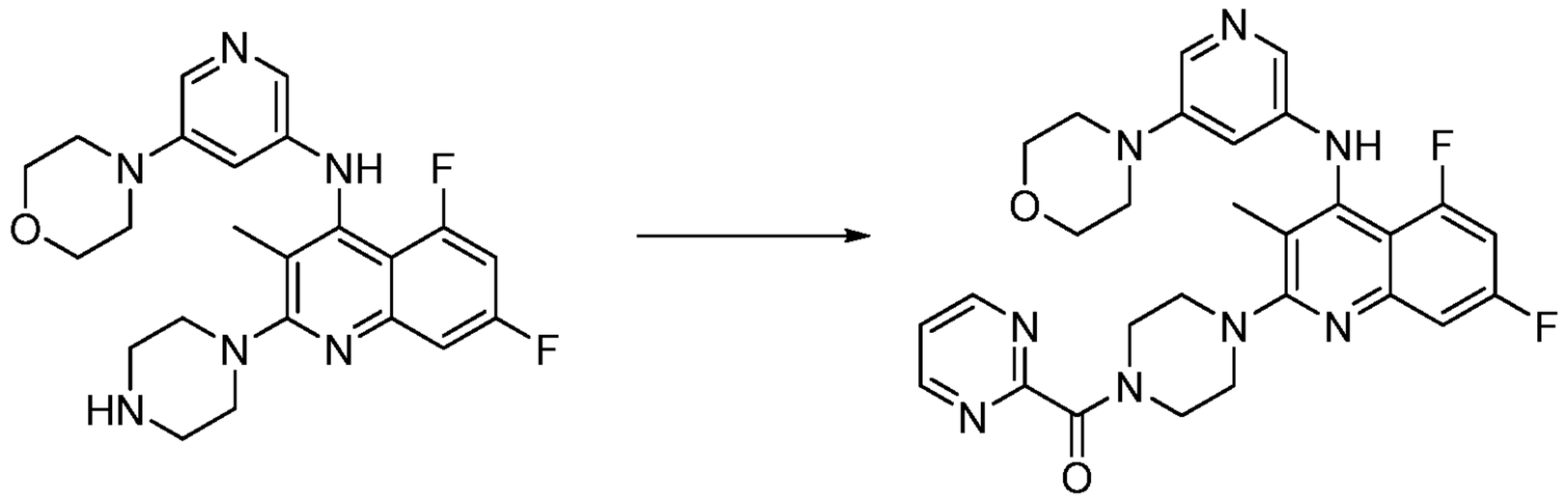
Prepared according to Procedure M using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and cyclopentylsulfonyl chloride to give 2-(4-(cyclopentylsulfonyl)piperazin-1-yl)-5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 1.54-1.58 (m, 2H), 1.67 (s, 2H), 1.80-1.85 (m, 2H), 1.96-1.99 (m, 2H), 2.08 (s, 3H), 3.05 (t, *J* = 4.4*Hz*, 4H), 3.33 (s, 4H), 3.39 (t, *J* = 4.8*Hz*, 4H), 3.69 (t, *J* = 3.6*Hz*, 5H), 6.51 (s, 1H), 7.15-7.20 (m, 1H), 7.30 (d, *J* = 11.2 *Hz*, 1H), 7.52 (s, 1H), 7.78 (s, 1H), 8.37 (s, 1H). Mass Spectrum (ESI) m/e = 573.1 (M + 1).

Example 268: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(6-methylpyridin-3-yl)methanone



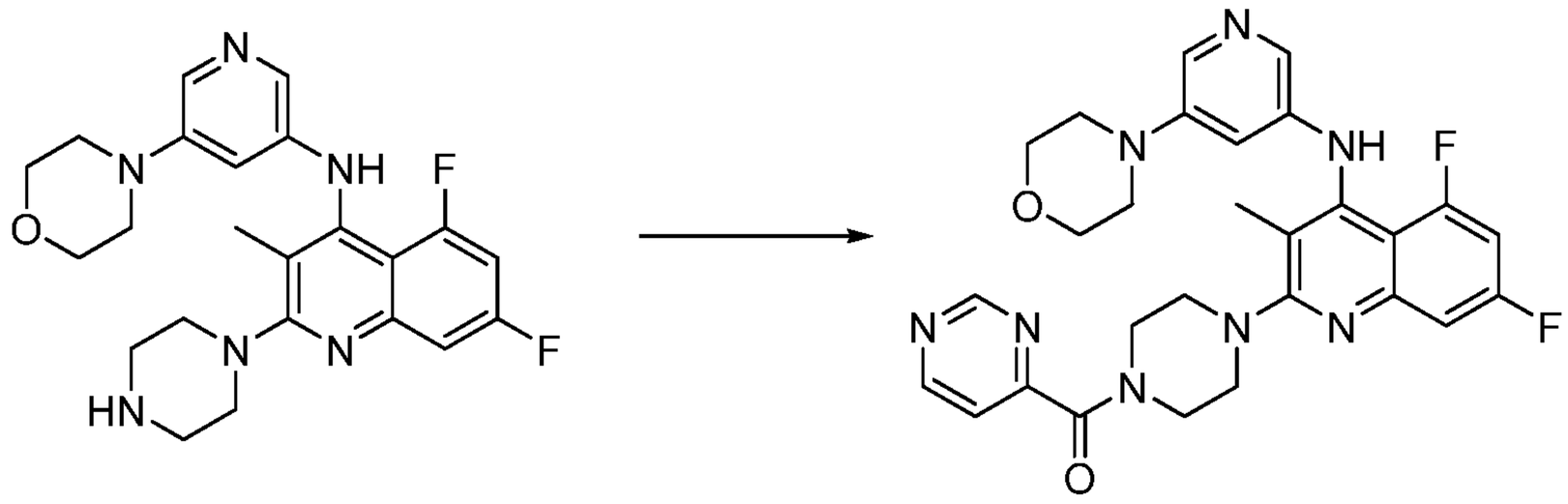
Prepared according to Procedure Q using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and 6-methylnicotinic acid to give (4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(6-methylpyridin-3-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 2.09 (br s, 3H), 2.50-2.52 (m, 4H), 3.03-3.05 (m, 4H), 3.33-3.40 (m, 3H), 3.55 (br s, 2H), 3.67-3.69 (m , 4H), 3.82 (br s, 2H), 6.49 (s, 1H), 7.14-7.20 (m, 1H), 7.30-7.26 (m , 1H), 7.35-7.37 (m, 1H), 7.51 (d, *J=2.4Hz*, 1H), 7.78 (br s, 2H), 8.37 (s, 1H), 8.54 (d, *J=2.4Hz*, 1H). Mass Spectrum (ESI) m/e = 560.4 (M + 1).

Example 269: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(pyrimidin-2-yl)methanone



Prepared according to Procedure Q using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and pyrimidine-2-carboxylic acid to give (4-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(pyrimidin-2-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 2.09 (br s, 3H), 3.04 (m, 4H), 3.28-3.29 (m, 2H), 3.33-3.40 (m, 4H), 3.68 (m, 4H), 3.86 (m, 2H), 6.50 (s, 1H), 7.14-7.20 (m, 1H), 7.29-7.30 (m, 1H), 7.52 (s , 1H), 7.63 (t, *J=4.8Hz*,1H), 7.78 (br s, 1H), 8.37 (s, 1H), 8.93 (d, *J=5.2Hz*, 2H). Mass Spectrum (ESI) m/e = 546.9 (M + 1).

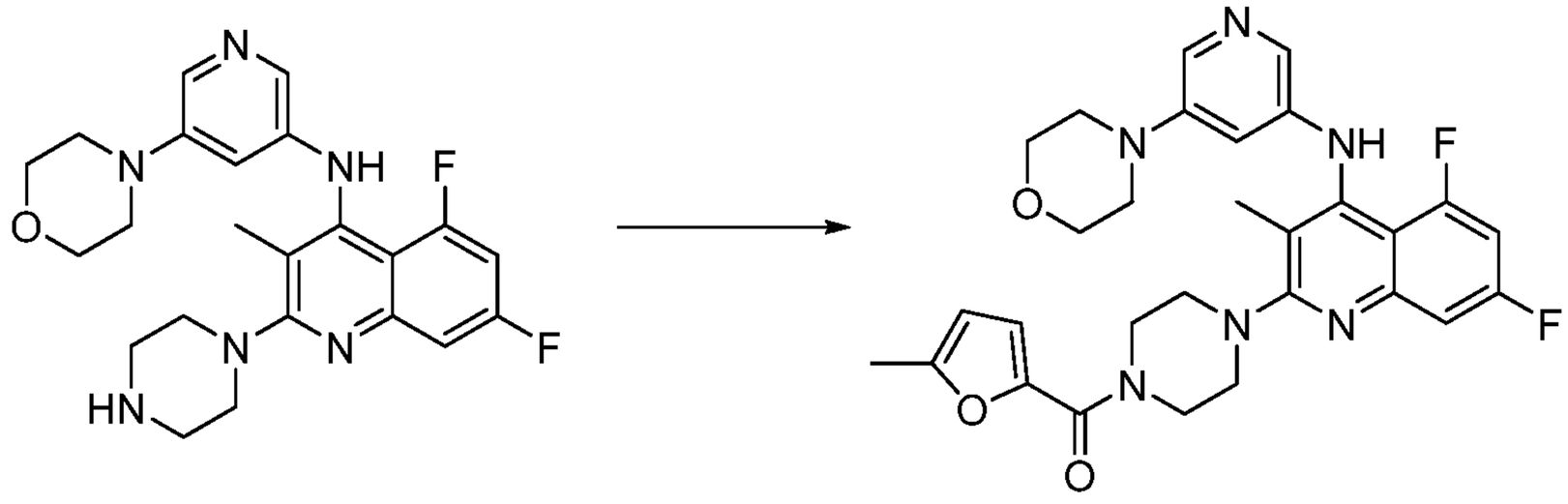
Example 270: Preparation of (4-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(pyrimidin-4-yl)methanone



Prepared according to Procedure Q using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and pyrimidine-4-carboxylic acid to give (4-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(pyrimidin-4-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 2.10 (br s, 3H), 3.05 (t, *J=4.4Hz*, 4H), 3.30-3.35 (m, 2H), 3.36-3.40 (m, 2H), 3.53-3.56 (m, 2H), 3.67-3.69 (m, 4H), 3.84-3.86 (m , 2H), 6.51 (s, 1H), 7.14-7.19 (m, 1H), 7.28-7.31 (m, 1H), 7.51 (s , 1H), 7.74 (d,

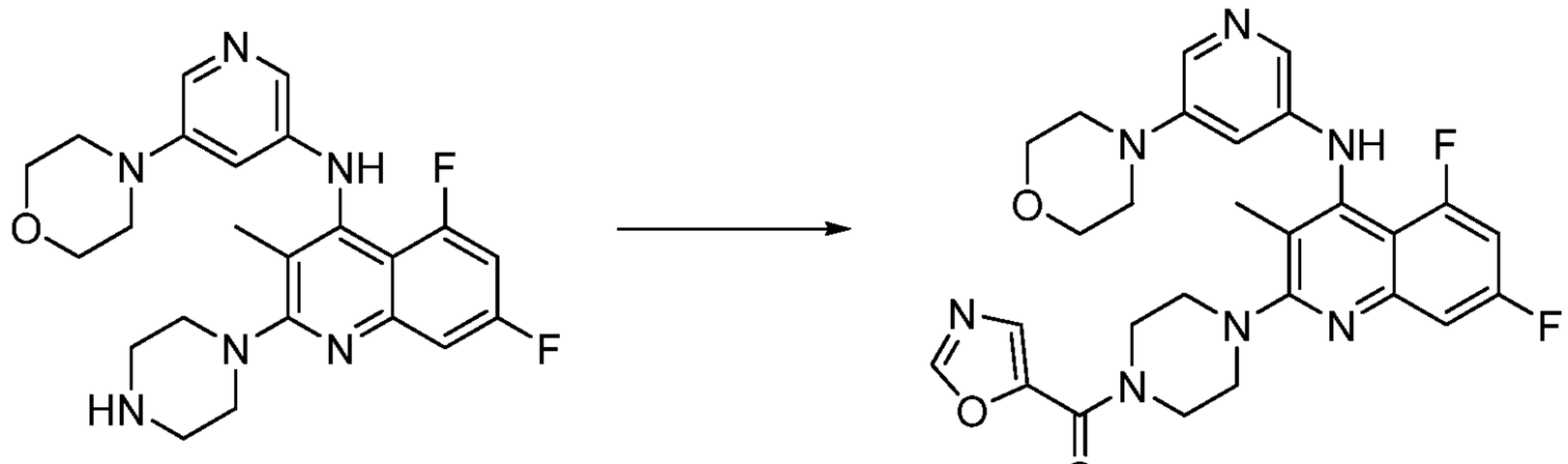
J=5.2Hz,1H), 7.78 (d, *J=3.2Hz*, 1H), 8.37 (s, 1H), 9.00 (d, *J=5.2Hz*, 1H), 9.28 (s, 1H). Mass Spectrum (ESI) m/e = 546.9 (M + 1).

Example 271: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(5-methylfuran-2-yl)methanone



Prepared according to Procedure R using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and 5-methylfuran-2-carbonyl chloride to give (4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(5-methylfuran-2-yl)methanone. ^{1}H NMR ($CDCl_3$) δ ppm 2.11 (br s, 3H), 2.49 (br s, 3H), 3.06 (t, *J*= 5.6*Hz*, 4H), 3.30-3.40 (m, 4H), 3.69 (t, *J* = 5.6*Hz*, 4H), 3.86 (br s, 4H), 6.27 (br s, 1H), 6.52 (s, 1H), 6.94 (d, *J* = 3.2*Hz*, 1H), 7.16 (s, 1H), 7.28-7.31 (m, 1H), 7.53 (br s, 1H,), 7.79 (br s, 1H), 8.37 (s, 1H). Mass Spectrum (ESI) m/e = 549.0(M + 1).

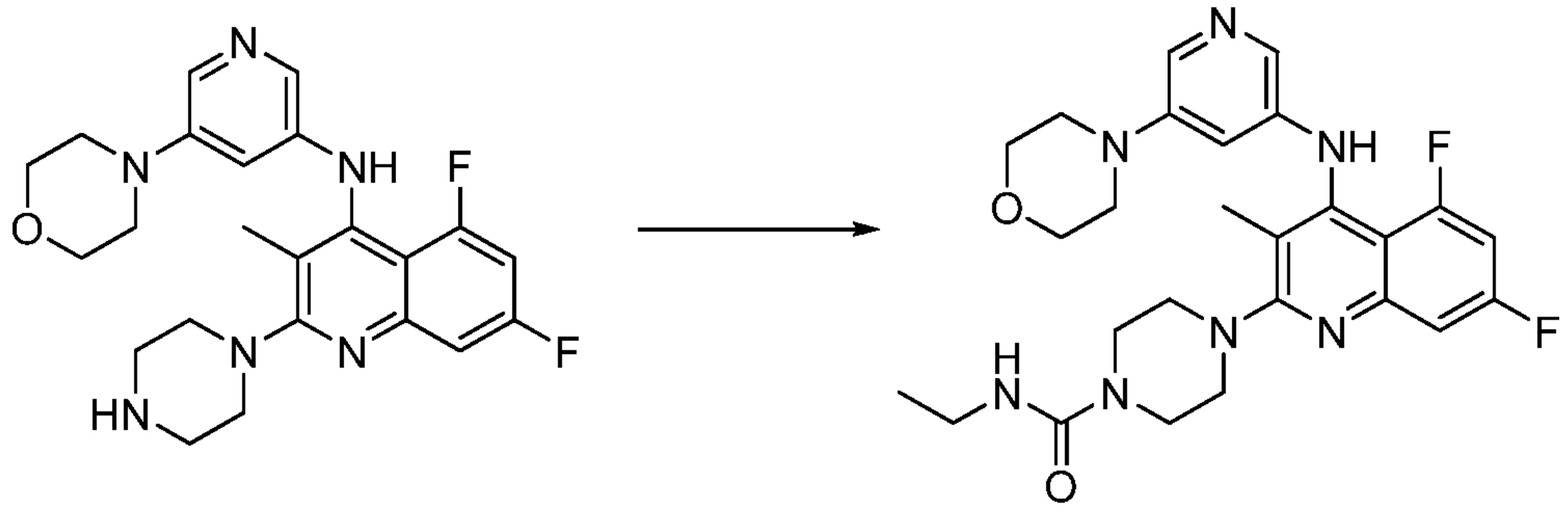
Example 272: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(oxazol-5-yl)methanone



Prepared according to Procedure Q using 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and oxazole-5-carboxylic acid to give (4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(oxazol-5-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 2.11 (s, 3H), 3.06 (br s, 4H), 3.33-3.39 (m, 4H), 3.69

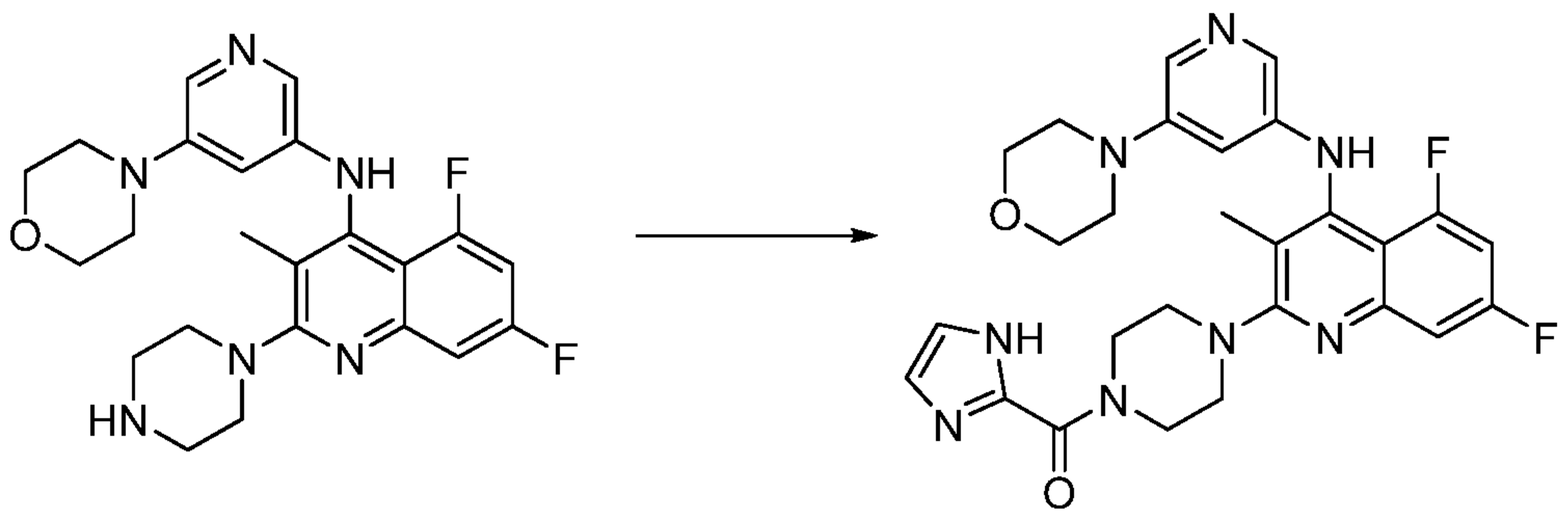
(br s, 4H), 3.86 (br s, 4H), 6.52 (s , 1H), 7.15-7.20 (m, 1H), 7.28-7.30 (m, 1H), 7.53 (s, 1H), 7.78 (br s , 2H), 8.38 (s, 1H), 8.59 (s, 1H). Mass Spectrum (ESI) m/e = 535.9 (M + 1).

Example 273: Preparation of 4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-N-ethylpiperazine-1-carboxamide



Prepared according to Procedure P using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and ethylisocyanate to give 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-N-ethylpiperazine-1-carboxamide. ^{1}H NMR (DMSO-d6) δ ppm 1.03 (t, *J=6.4Hz* ,3H), 2.08 (br s, 3H), 3.05-3.11 (m, 6H), 3.25 (br s, 4H), 3.44-3.45 (m, 4H), 3.68-3.69 (m, 4H), 6.49 (br s, 1H), 6.59-6.56 (m, 1H), 7.13-7.18 (m, 1H), 7.28-7.30(m ,1H), 7.53 (s, 1H), 7.78 (s, 1H), 8.36 (s, 1H). Mass Spectrum (ESI) m/e = 512.1 (M + 1).

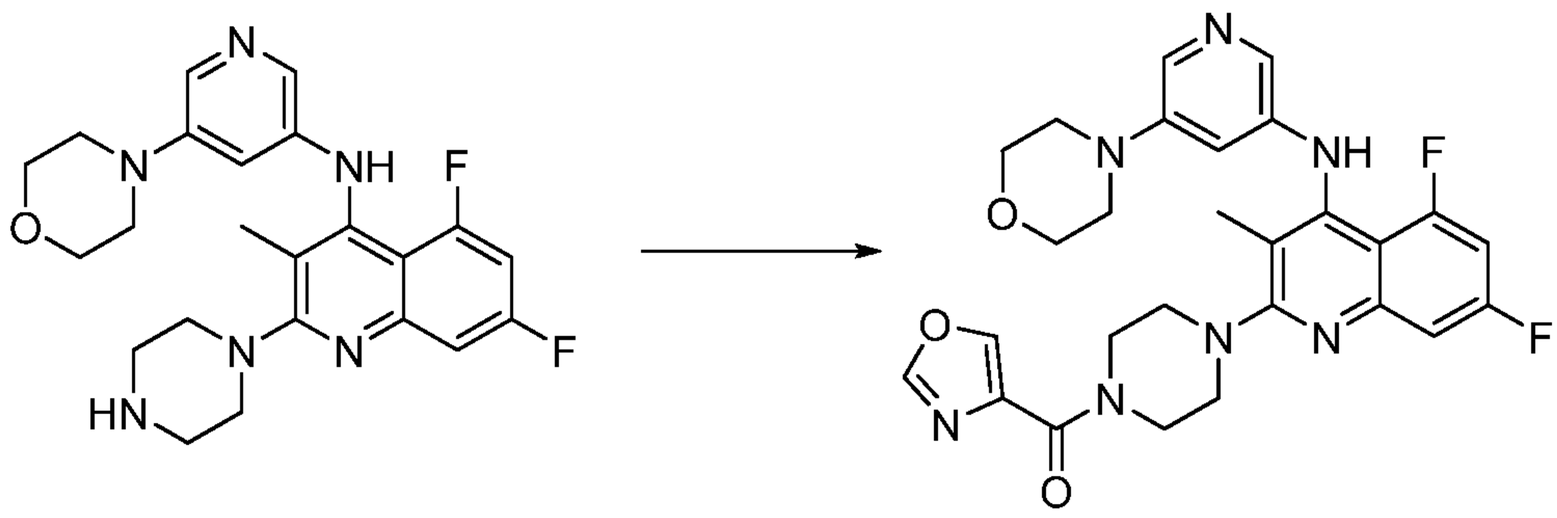
Example 274: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(1H-imidazol-2-yl)methanone



Prepared according to Procedure Q using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and 1H-imidazole-2-carboxylic acid to give (4-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(1H-imidazol-2-yl)methanone.

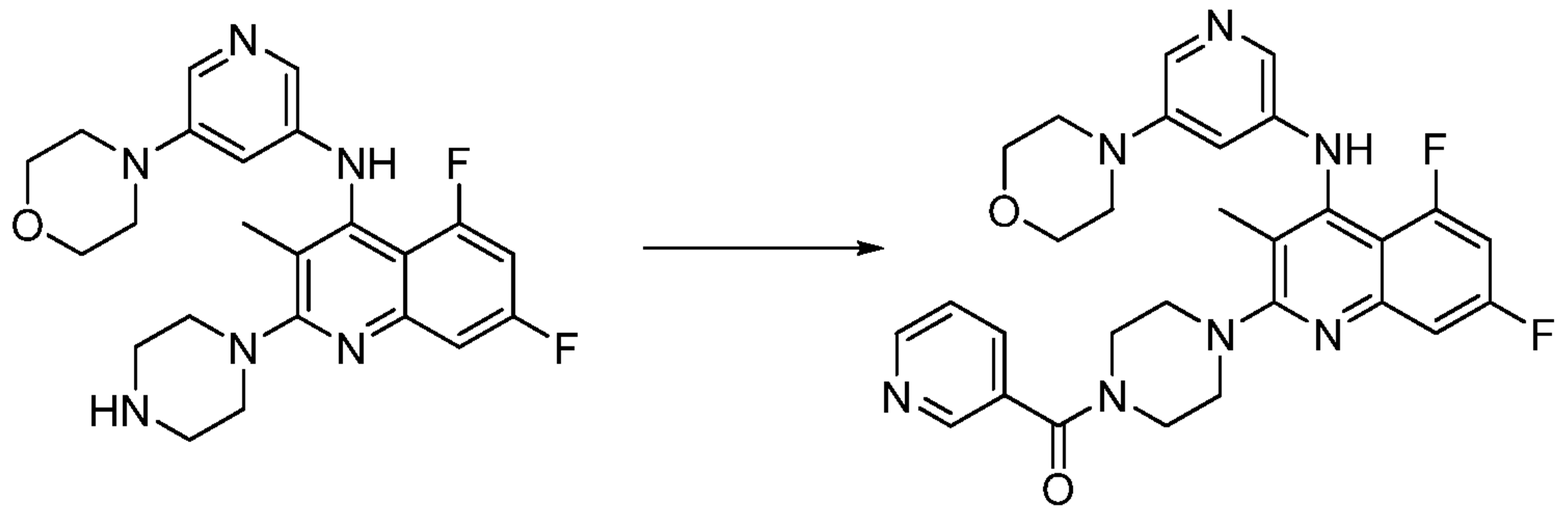
^{1}H NMR (DMSO-d6) δ ppm 2.13 (br s, 3H), 3.06 (br s, 4H), 3.33-3.39 (m, 4H), 3.69 (br s, 4H), 3.84-3.85(m, 2H), 4.66-4.69 (m , 2H), 6.50 (br s, 1H), 7.11-7.16 (m, 1H), 7.18-7.20 (m, 1H), 7.28-7.31 (m , 2H), 7.54 (br s, 1H), 7.79 (s, 1H), 8.38 (br s, 1H), 12.96 (s, 1H). Mass Spectrum (ESI) m/e = 534.9 (M + 1).

Example 275: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(oxazol-4-yl)methanone



Prepared according to Procedure Q using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and oxazole-4-carboxylic acid to give (4-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(oxazol-4-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 2.11 (br s, 3H), 3.05 (t, *J=4.4Hz*, 4H), 3.32-3.37 (m, 4H), 3.69 (t, *J=4.4Hz*, 4H), 3.80 (br s , 2H), 4.00-4.07 (m, 2H), 6.51 (s, 1H), 7.11-7.16 (m, 1H), 7.27-7.32 (m, 1H), 7.53 (s, 1H), 7.78 (s , 1H), 8.36 (s, 1H), 8.54 (s, 1H), 8.62 (s, 1H). Mass Spectrum (ESI) m/e = 536.0 (M + 1).

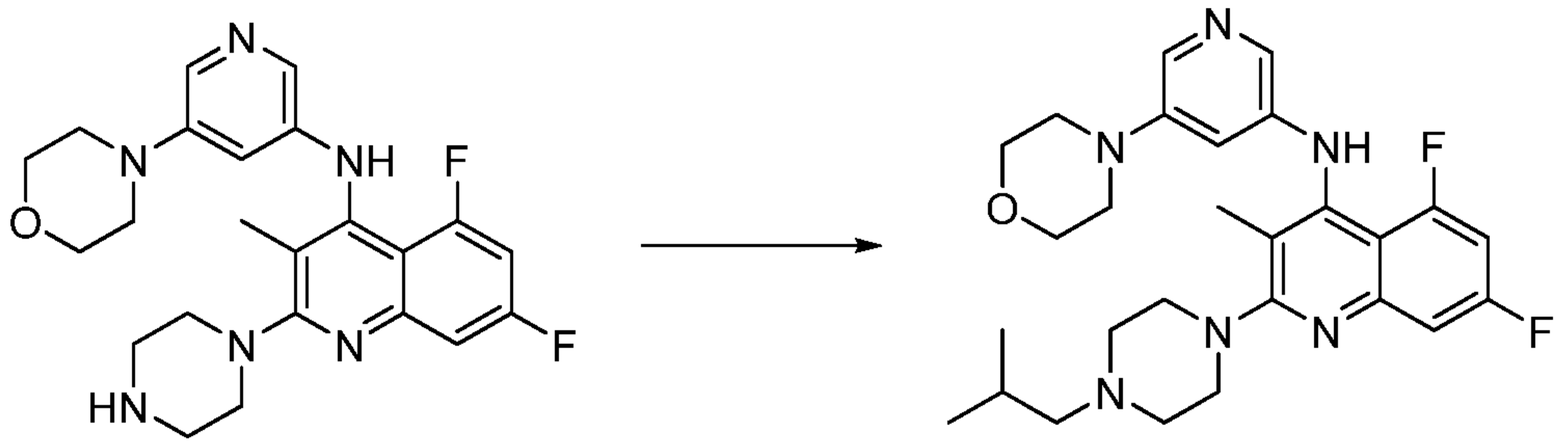
Example 276: Preparation of (4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)piperazin-1-yl)(pyridin-3-yl)methanone



Prepared according to Procedure Q using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (40.0 mg, 0.09 mmol) and nicotinic acid to give (4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-

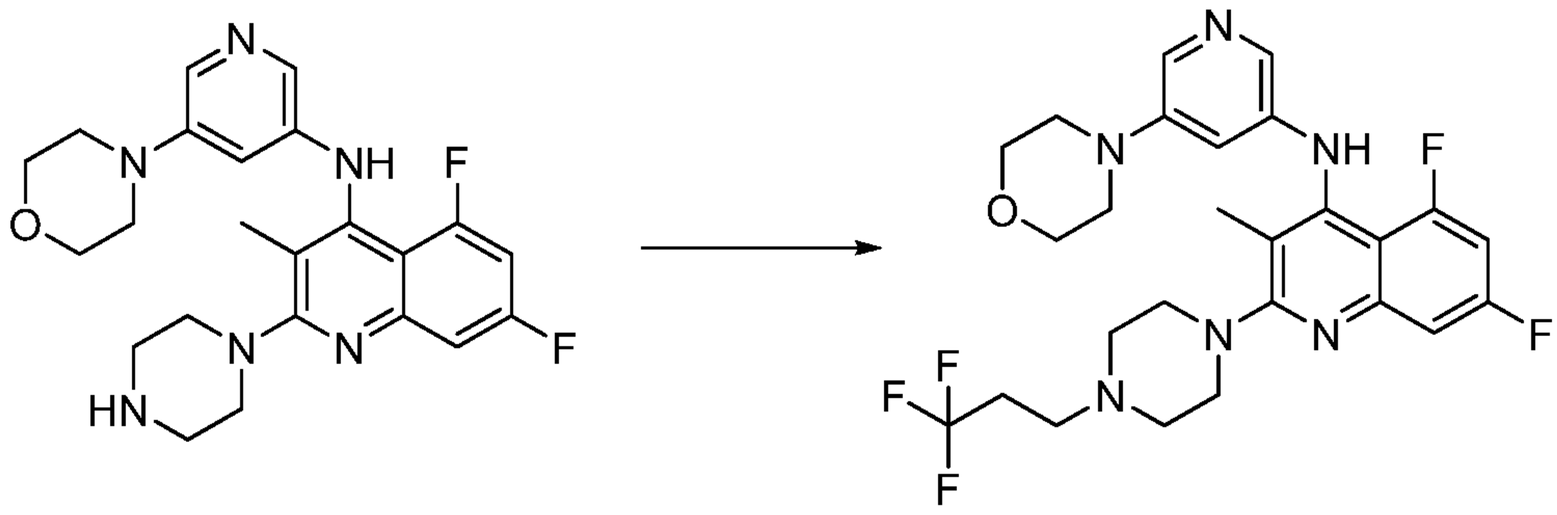
ylamino)quinolin-2-yl)piperazin-1-yl)(pyridin-3-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 2.10 (s, 3H), 3.05 (br s, 4H), 3.32-3.40 (br s, 4H), 3.54 (br s, 2H), 3.68 (br s, 4H), 3.84 (br s, 2H), 6.50 (br s, 1H), 7.16 (br s, 1H), 7.28 (br s, 1H), 7.56 (br s, 2H), 7.78 (s, 1H), 7.90 (d, *J=7.6 Hz* ,1H), 8.36 (s, 1H), 8.67 (s, 2H). Mass Spectrum (ESI) m/e = 545.7 (M + 1).

Example 277: Preparation of 5,7-Difluoro-2-(4-isobutylpiperazin-1-yl)-3-methyl-N-(5-morpholinopyridin-3-yl)quinolin-4-amine



Prepared according to Procedure L using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (25.0 mg, 0.056 mmol) and 3-methylbutanal to give (4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-yl-amino)quinolin-2-yl)piperazin-1-yl)(pyridin-3-yl)methanone. ^{1}H NMR (DMSO-d6) δ ppm 0.89 (d, *J*= 6.4 *Hz*, 6H), 1.78-1.85 (m, 1H), 2.06 (br s, 3H), 2.11 (d, *J*= 7.6*Hz*, 2H), 3.04 (t, *J*= 4.4 *Hz*, 4H), 3.29-3.32 (m, 8H), 3.69 (t, *J*= 4.4 *Hz*, 4H), 6.49 (s, 1H), 7.09-7.15 (m, 1H), 7.25-7.27 (m, 1H), 7.51 (s, 1H), 7.77 (d, *J*= 2.0 *Hz*, 1H), 8.32 (s, 1H). Mass Spectrum (ESI) m/e = 497.1 (M + 1).

Example 278: Preparation of 5,7-Difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(3,3,3-trifluoropropyl)piperazin-1-yl)quinolin-4-amine

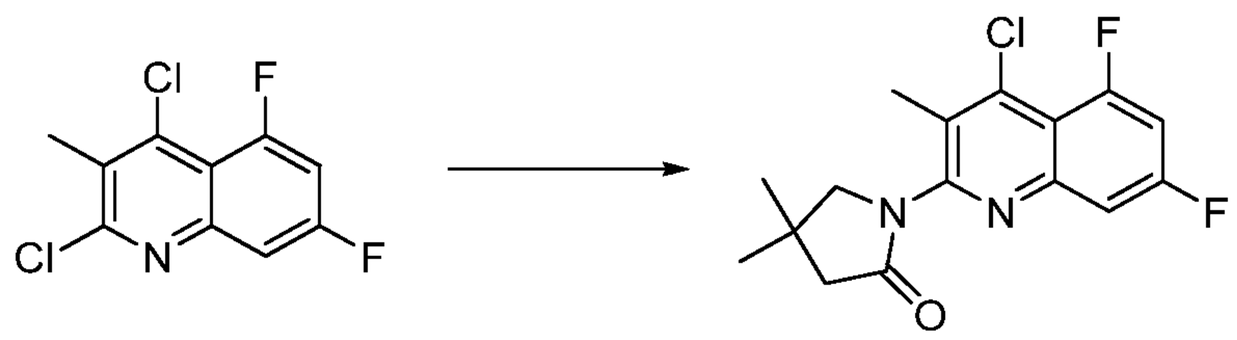


Prepared according to Procedure L using 5,7-difluoro-3-methyl-N-(5-morpholino-pyridin-3-yl)-2-(piperazin-1-yl)quinolin-4-amine (25.0 mg, 0.056 mmol) and

3,3,3-trifluoropropanal to give 5,7-difluoro-3-methyl-N-(5-morpholinopyridin-3-yl)-2-(4-(3,3,3-trifluoropropyl)piperazin-1-yl)quinolin-4-amine. ^{1}H NMR (DMSO-d6) δ ppm 2.07 (br s, 3H), 2.50 (m(buried), 2H), 2.60 (br s, 6H), 3.04 (br s, 4H), 3.29-3.31 (m, 4H), 3.69 (br s, 4H), 6.49 (s, 1H), 7.10-7.16 (m, 1H), 7.26-7.28 (m, 1H), 7.51 (s, 1H), 7.77 (s, 1H), 8.32 (s, 1H). Mass Spectrum (ESI) m/e = 537.1 (M + 1).

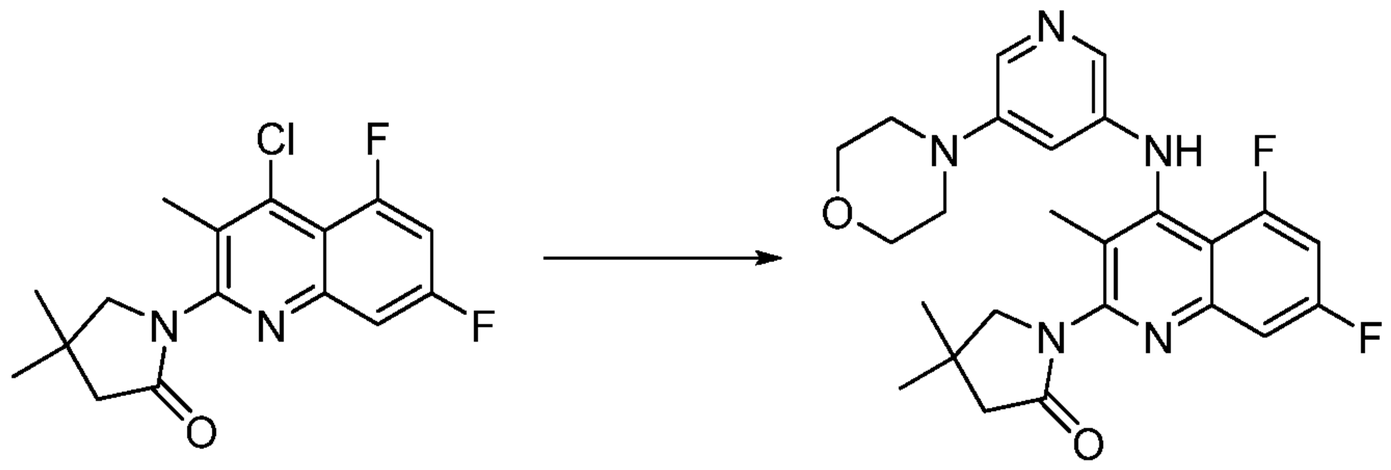
Example 279: Preparation of 1-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-4,4-dimethylpyrrolidin-2-one

1-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)-4,4-dimethylpyrrolidin-2-one



The 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.50 g, 6.20 mmol), (9,9-dimethyl-9H-xanthene-4,5-diyl)bis(diphenylphosphine) (XantPhos) (540 mg, 0.93 mmol), 4,4-dimethylpyrrolidin-2-one (700 mg, 6.20 mmol), cesium carbonate (2.80 g, 8.70 mmol) and $Pd_2(dba)_3$ (280 mg, 0.31 mmol) were slurried in 21 mL of dry 1,4-dioxane along with 1.0 g of activated 3A molecular sieves. The reaction was heated in an oil bath at 100 °C for 1 h. The reaction was then cooled to rt, diluted with EtOAc and filtered over a pad of celite. The filtrate was cond and the residue was purifiied by medium pressure chromatography (silica gel, 0 to 30% EtOAc : DCM) to give 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-4,4-dimethylpyrrolidin-2-one. Mass Spectrum (ESI) m/e = 325.1 (M + 1).

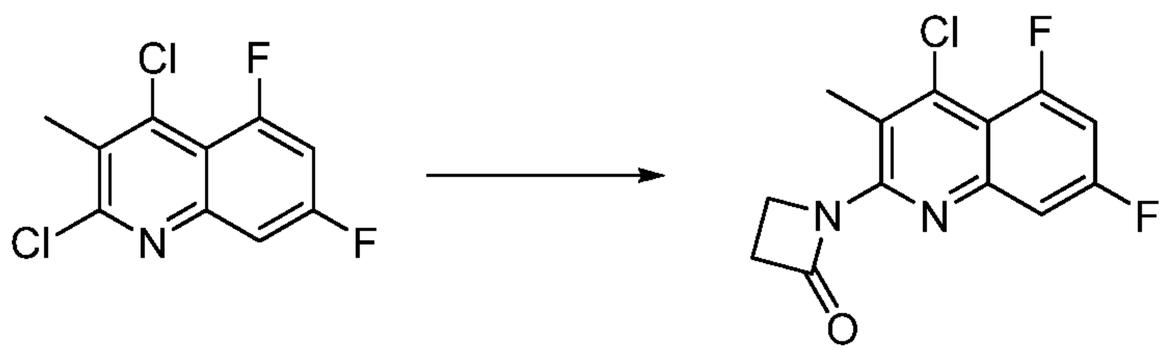
1-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-4,4-dimethylpyrrolidin-2-one



Prepared according to Procedure H using 1-(4-chloro-5,7-difluoro-3-methyl-quinolin-2-yl)-4,4-dimethylpyrrolidin-2-one (150 mg, 0.46 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-4,4-dimethylpyrrolidin-2-one. ^{1}H NMR ($CDCl_3$) δ ppm 8.11 (1 H, d, *J*=1.8 Hz), 8.02 (1 H, d, *J*=9.2 Hz), 7.83 (1 H, d, *J*=2.2 Hz), 7.45 (1 H, dd, *J*=9.3, 1.1 Hz), 7.02 (1 H, ddd, *J*=13.3, 8.6, 2.5 Hz), 6.82 (1 H, t, *J*=2.2 Hz), 3.91 (2 H, br. s.), 3.71 - 3.85 (4 H, m), 3.25 - 3.39 (4 H, m), 2.44 (2 H, s), 2.09 (3 H, s), 1.34 (6 H, s). Mass Spectrum (ESI) m/e = 468.3 (M + 1).

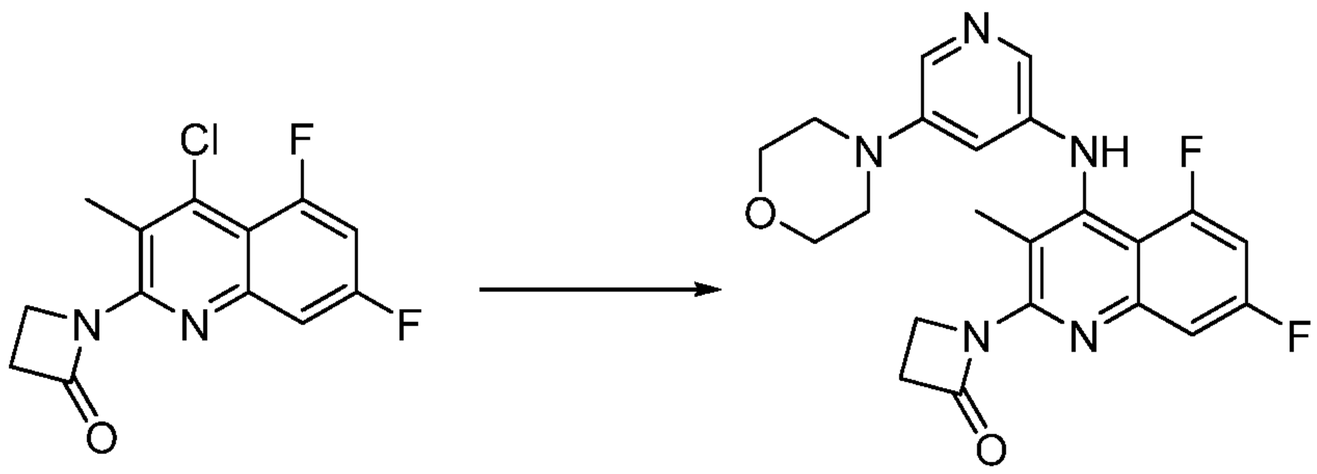
Example 280: Preparation of 1-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)azetidin-2-one

1-(4-Chloro-5,7-difluoro-3-methylquinolin-2-yl)azetidin-2-one



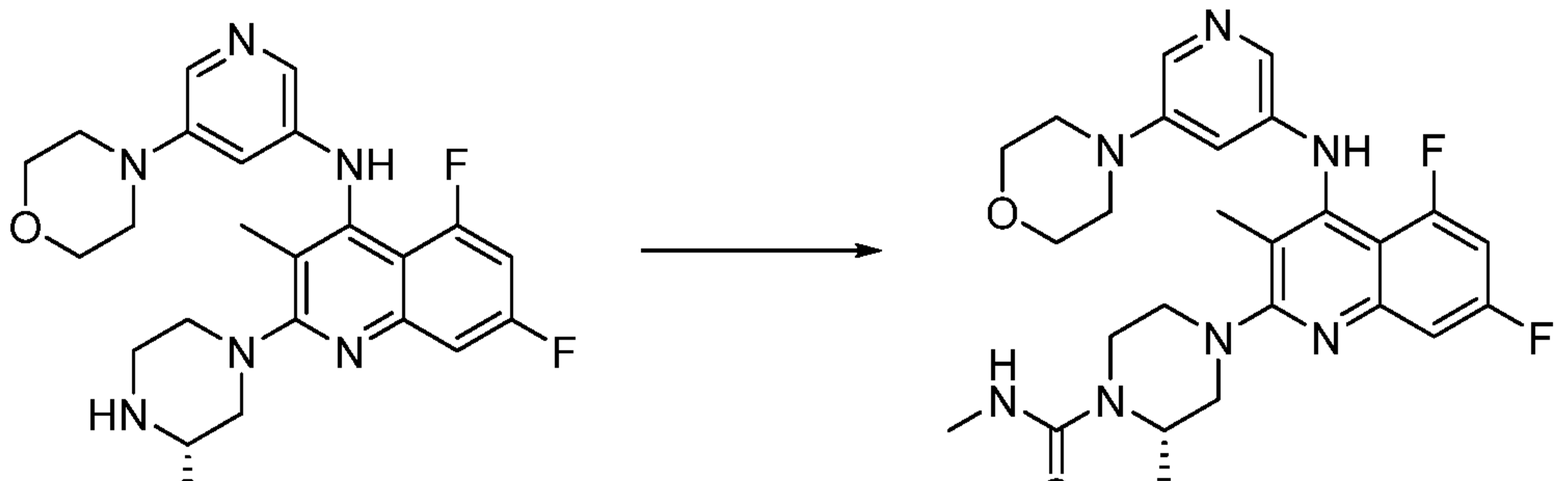
The 2,4-dichloro-5,7-difluoro-3-methylquinoline (1.90 g, 7.70 mmol), (9,9-dimethyl-9H-xanthene-4,5-diyl)bis(diphenylphosphine) (XantPhos) (670 mg, 1.20 mmol), azetidin-2-one (550 mg, 7.70 mmol), cesium carbonate (3.50 g, 11.0 mmol) and $Pd_2(dba)_3$ (350 mg, 0.39 mmol) were slurried in 26 mL of dry dioxane along with 1.0 grams of activated 3A molecular sieves. The reaction was heated in an oil bath at 100 °C for 3 h. The reaction was then cooled to rt, diluted with EtOAc and filtered over a pad of celite. The filtrate was cond and the residue was purified by medium pressure chromatography (silica gel, 0 to 30% EtOAc : DCM) to give 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)azetidin-2-one. Mass Spectrum (ESI) m/e = 283.1 (M + 1).

1-(5,7-Difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-azetidin-2-one



Prepared according to Procedure H except using chloro(2-dicyclohexylphosphino-2',4',6'-tri-i-propyl-1,1'-biphenyl)[2-(2-aminoethyl)phenyl] palladium(II) methyl-t-butylether adduct (X-Phos precatalyst) and cesium carbonate as base with 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)azetidin-2-one (50 mg, 0.18 mmol) and 5-morpholinopyridin-3-amine in toluene to give 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)azetidin-2-one. TFA salt: ^{1}H NMR ($CDCl_3$) δ ppm 9.20 (1 H, br. s.), 8.11 (1 H, d, *J*=2.0 Hz), 7.94 (1 H, d, *J*=8.6 Hz), 7.87 (1 H, d, *J*=2.3 Hz), 7.44 (1 H, ddd, *J*=9.4, 2.6, 1.3 Hz), 6.98 (1 H, ddd, *J*=13.3, 8.6, 2.5 Hz), 6.75 (1 H, t, *J*=2.2 Hz), 4.05 (2 H, t, *J*=4.7 Hz), 3.78 - 3.94 (4 H, m), 3.22 - 3.36 (4 H, m), 3.17 (2 H, t, *J*=5.0 Hz), 2.25 (3 H, s). Mass Spectrum (ESI) m/e = 426.2 (M + 1).

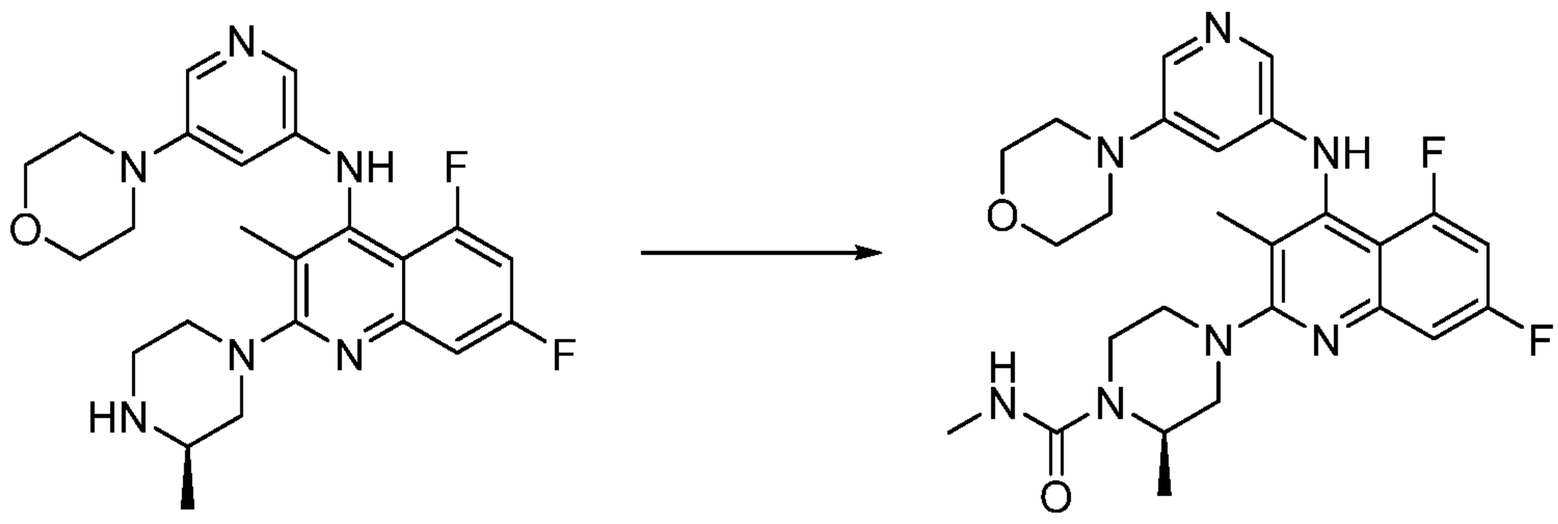
Example 281: Preparation of (*S*)-4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-N,2-dimethylpiperazine-1-carboxamide



Prepared according to Procedure N using (S)-5,7-difluoro-3-methyl-2-(3-methyl-piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and methylisocyanate to give (*S*)-4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-N,2-dimethylpiperazine-1-carboxamide. ^{1}H

NMR ($CDCl_3$) δ ppm 7.94 (1 H, d, *J*=2.5 Hz), 7.69 (1 H, d, *J*=2.2 Hz), 7.30 (1 H, ddd, *J*=10.0, 2.5, 1.2 Hz), 6.90 (1 H, d, *J*=13.3 Hz), 6.81 (1 H, ddd, *J*=13.8, 8.7, 2.5 Hz), 6.59 (1 H, t, *J*=2.3 Hz), 4.49 (1 H, q, *J*=4.9 Hz), 4.18 - 4.31 (1 H, m), 3.78 - 3.91 (5 H, m), 3.69 - 3.78 (1 H, m), 3.60 (1 H, dt, *J*=12.8, 1.7 Hz), 3.37 (1 H, td, *J*=12.4, 3.1 Hz), 3.09 - 3.23 (5 H, m), 2.96 (1 H, td, *J*=12.4, 3.5 Hz), 2.87 (3 H, d, *J*=4.7 Hz), 2.10 (3 H, s), 1.31 (3 H, d). Mass Spectrum (ESI) m/e = 512.2 (M + 1).

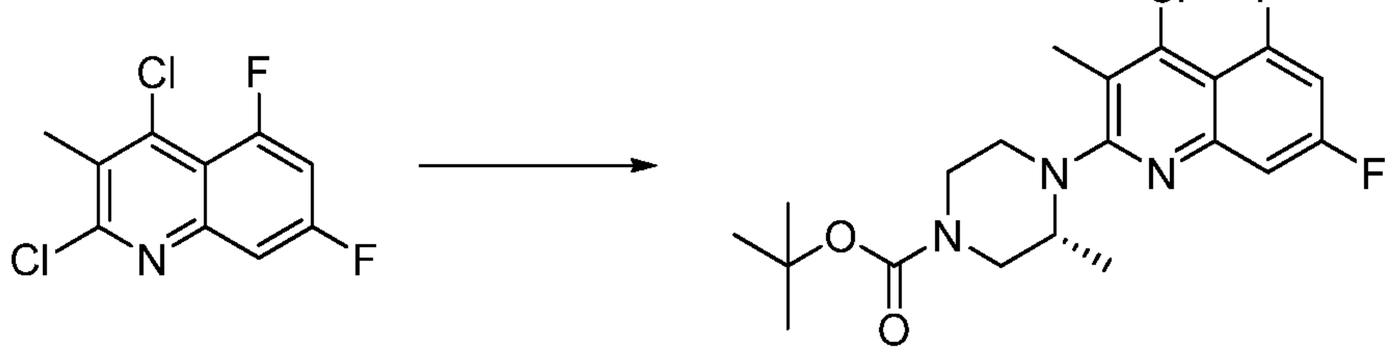
Example 282: Preparation of (*R*)-4-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-N,2-dimethylpiperazine-1-carboxamide



Prepared according to Procedure N using (*R*)-5,7-difluoro-3-methyl-2-(3-methyl-piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (50.0 mg, 0.11 mmol) and methylisocyanate to give (*R*)-4-(5,7-difluoro-3-methyl-4-(5-morpho-linopyridin-3-ylamino)quinolin-2-yl)-N,2-dimethylpiperazine-1-carboxamide. ^1H NMR ($CDCl_3$) δ ppm 7.93 (1 H, d, *J*=2.5 Hz), 7.68 (1 H, d, *J*=2.3 Hz), 7.27 - 7.33 (1 H, m), 6.92 (1 H, d, *J*=12.7 Hz), 6.79 (1 H, ddd, *J*=13.8, 8.8, 2.6 Hz), 6.58 (1 H, t, *J*=2.3 Hz), 4.58 (1 H, q, *J*=4.3 Hz), 4.16 - 4.29 (1 H, m), 3.78 - 3.92 (5 H, m), 3.68 - 3.78 (1 H, m), 3.54 - 3.64 (1 H, m), 3.36 (1 H, td, *J*=12.4, 3.3 Hz), 3.11 - 3.25 (5 H, m), 2.95 (1 H, td, *J*=12.4, 3.4 Hz), 2.85 (3 H, d, *J*=4.5 Hz), 2.09 (3 H, s), 1.30 (3 H, d, *J*=6.7 Hz). Mass Spectrum (ESI) m/e = 512.3 (M + 1).

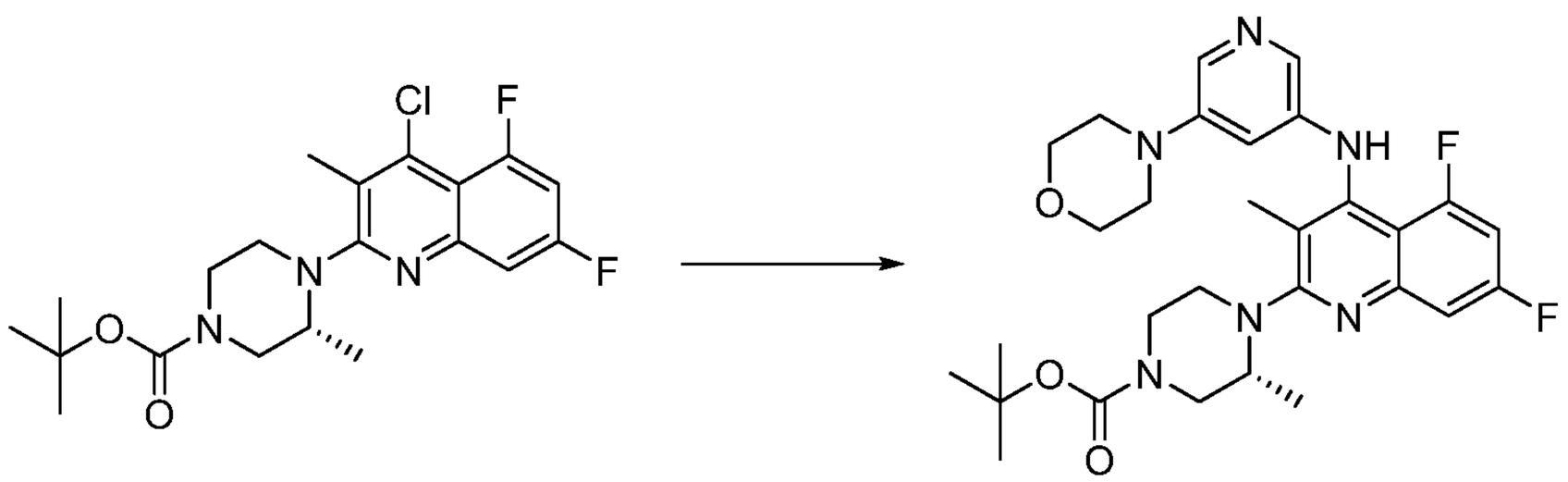
Example 283: Preparation of (*R*)-5,7-Difluoro-3-methyl-2-(2-methyl-piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine

(*R*)-*tert*-Butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-3-methylpiperazine-1-carboxylate



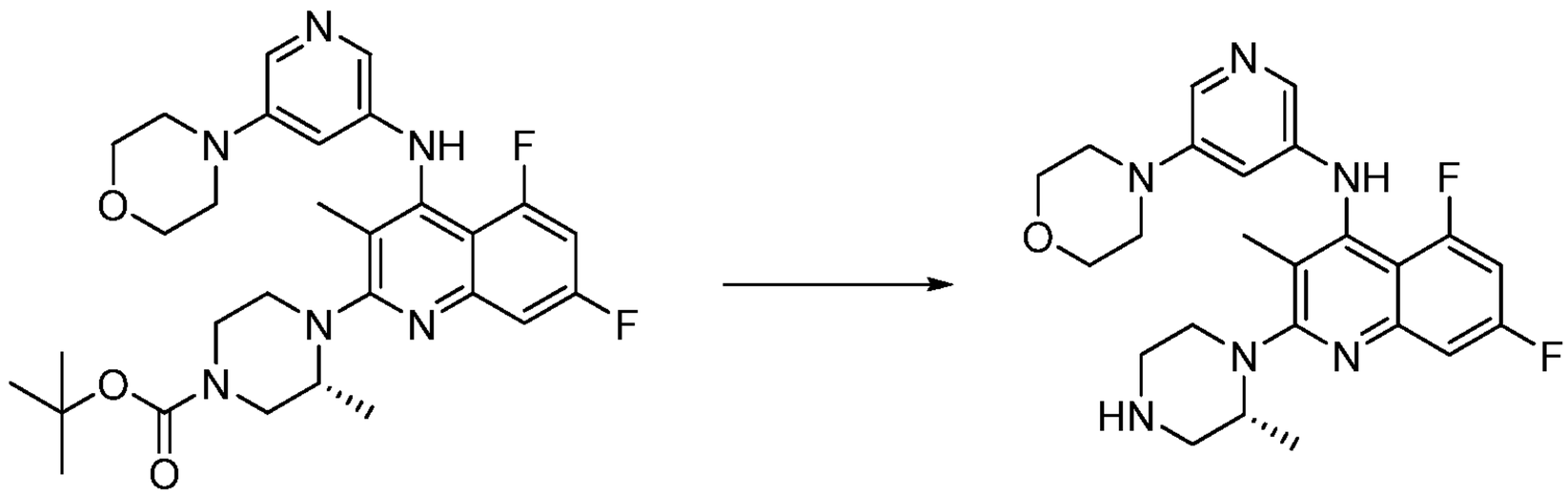
Prepared according to Procedure G using 2,4-dichloro-5,7-difluoro-3-methyl-quinoline (1.00 g, 4.10 mmol) and (*R*)-*tert*-butyl 3-methylpiperazine-1-carboxylate and using DBU (1.0 eq) as a base to give (*R*)-*tert*-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-3-methylpiperazine-1-carboxylate. Mass Spectrum (ESI) m/e = 412.1 (M + 1).

(*R*)-*tert*-Butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)-3-methylpiperazine-1-carboxylate



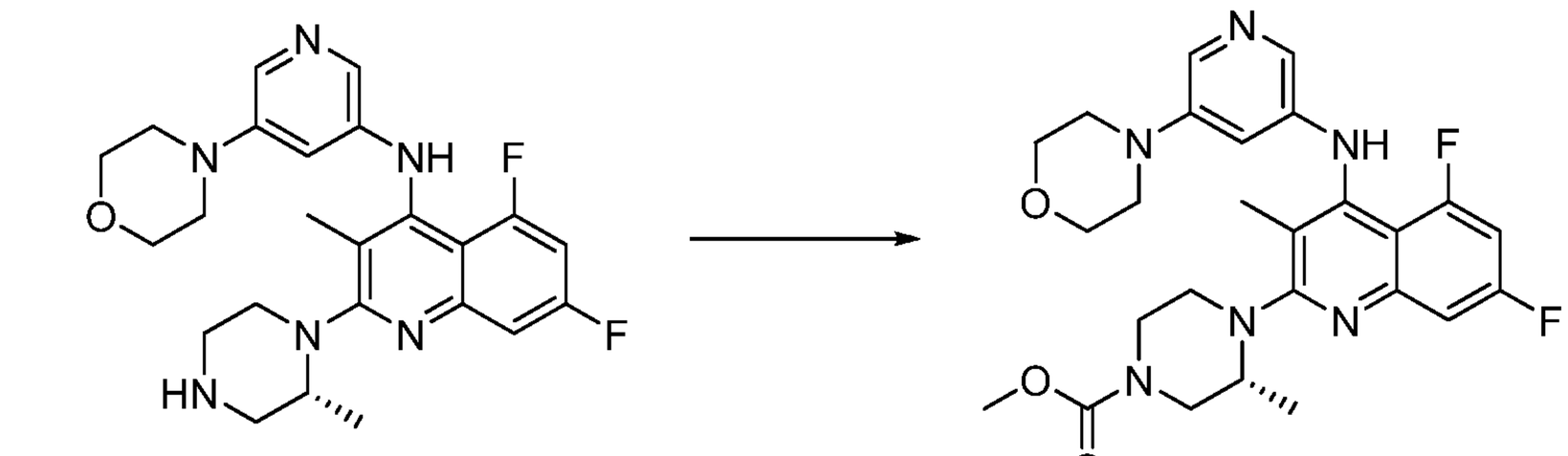
Prepared according to Procedure H using (*R*)-*tert*-butyl 4-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)-3-methylpiperazine-1-carboxylate (31.0 mg, 0.075 mmol) and 5-morpholinopyridin-3-amine in toluene to give (*R*)-*tert*-butyl 4-(5,7-di-fluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-3-methyl-piperazine-1-carboxylate. Mass Spectrum (ESI) m/e = 555.5 (M + 1).

(*R*)-5,7-Difluoro-3-methyl-2-(2-methylpiperazin-1-yl)-N-(5-morpholino-pyridin-3-yl)quinolin-4-amine



Prepared according to Procedure O using (*R*)-*tert*-butyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-3-methylpiperazine-1-carboxylate (25 mg, 0.045 mmol) to give (*R*)-5,7-difluoro-3-methyl-2-(2-methylpiperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine. ^{1}H NMR ($CDCl_3$) δ ppm 7.93 (1 H, d, *J*=2.5 Hz), 7.65 (1 H, d, *J*=2.2 Hz), 7.33 (1 H, dt, *J*=9.7, 1.2 Hz), 6.99 - 7.09 (1 H, m), 6.87 (1 H, ddd, *J*=13.7, 8.6, 2.5 Hz), 6.61 (1 H, t, *J*=2.3 Hz), 4.06 - 4.23 (1 H, m), 3.78 - 3.92 (4 H, m), 3.50 - 3.73 (2 H, m), 3.32 - 3.49 (3 H, m), 3.08 - 3.27 (5 H, m), 2.07 (3 H, s), 1.40 (3 H, d, *J*=6.8 Hz). Mass Spectrum (ESI) m/e = 455.2 (M + 1).

Example 284: Preparation of (*R*)-Methyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-3-methylpiperazine-1-carboxylate

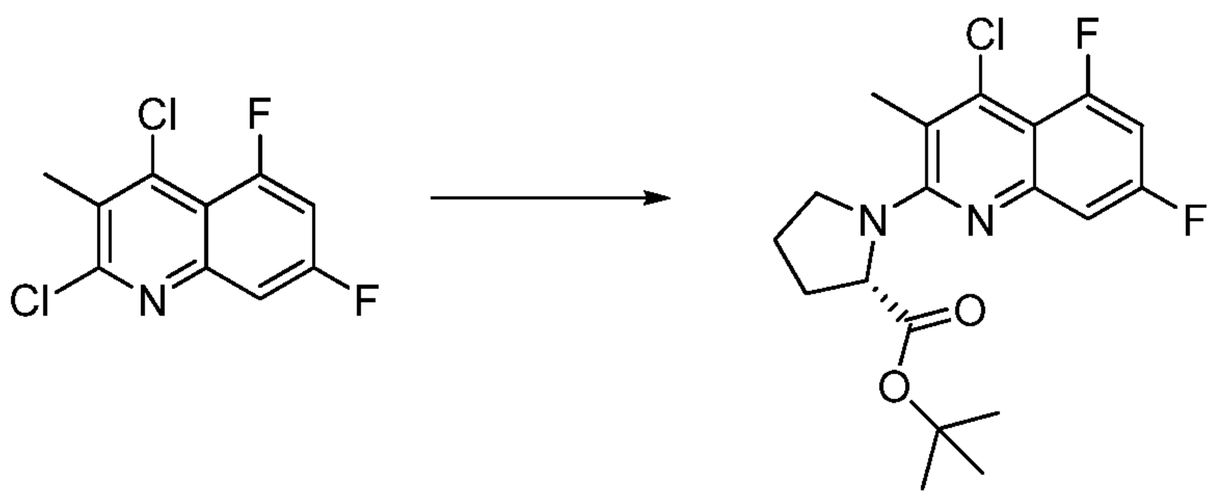


Prepared according to Procedure L using (*R*)-5,7-difluoro-3-methyl-2-(2-methyl-piperazin-1-yl)-N-(5-morpholinopyridin-3-yl)quinolin-4-amine (15.0 mg, 0.033 mmol) and methyl chloroformate to give (R)-methyl 4-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-3-methylpiperazine-1-carboxylate. TFA Salt: ^{1}H NMR ($CDCl_3$) δ ppm 8.11 - 8.35 (1 H, m), 7.91 (1 H, br.

s.), 7.85 (1 H, br. s.), 7.52 (1 H, d, *J*=10.4 Hz), 7.21 (1 H, br. s.), 6.84 (1 H, ddd, *J*=12.8, 8.6, 2.6 Hz), 4.03 - 4.33 (2 H, m), 3.96 (1 H, br. s.), 3.82 - 3.91 (4 H, m), 3.77 (3 H, s), 3.51 - 3.71 (2 H, m), 3.36 (1 H, d, *J*=13.9 Hz), 3.26 - 3.33 (4 H, m), 3.22 (1 H, br. s.), 2.13 (3 H, s), 1.32 (3 H, d, *J*=6.7 Hz). Mass Spectrum (ESI) m/e = 513.3 (M + 1).

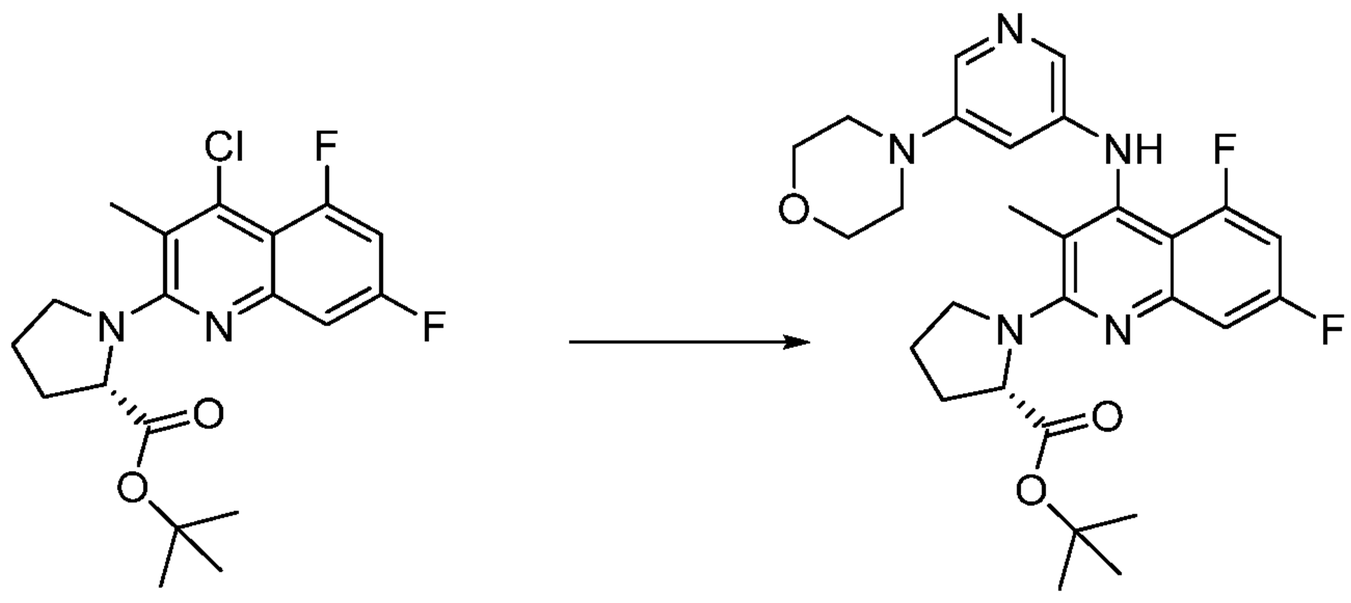
Example 285: Preparation of (*S*)-*tert*-Butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylate

(*S*)-*tert*-Butyl 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidine-2-carboxylate



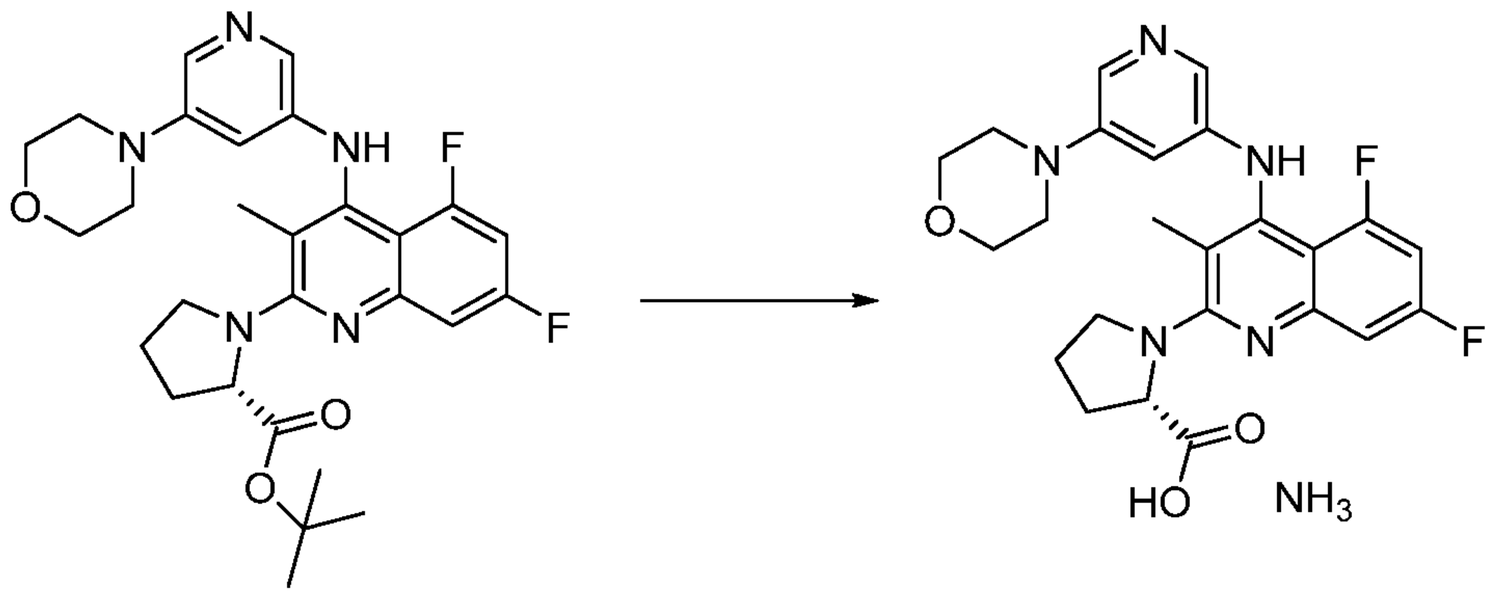
The 2,4-dichloro-5,7-difluoro-3-methylquinoline (300 mg, 1.20 mmol), (*S*)-*tert*-butyl pyrrolidine-2-carboxylate (620 mg, 3.60 mmol) and triethylamine (50 μL, 3.60 mmol) were combined in acetonitrile (7.6 mL). The mixture was then heated in a microwave reactor at 140 °C for 90 min. The reaction mixture was then cond to dryness and the residue was diluted with water (~25 mL) and acetic acid (2 mL). This mixture was extracted with DCM (2 x 75 mL). The combined organic layers were washed with water (50 mL) and brine (50 mL) and dried over magnesium sulfate. The filtrate was cond to obtain (*S*)-*tert*-butyl 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidine-2-carboxylate. Mass Spectrum (ESI) m/e = 383.2 (M + 1).

(*S*)-*tert*-Butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)pyrrolidine-2-carboxylate



Prepared according to Procedure H using (*S*)-*tert*-butyl 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidine-2-carboxylate (260 mg, 0.68 mmol) and 5-morpholinopyridin-3-amine in toluene to give (*S*)-*tert*-butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylate. ^{1}H NMR ($CDCl_3$) δ ppm 7.80 (1 H, d, *J*=2.2 Hz), 7.65 - 7.75 (2 H, m), 7.07 - 7.17 (1 H, m), 6.90 (1 H, br. s.), 6.60 (1 H, ddd, *J*=13.1, 8.8, 2.5 Hz), 4.71 (1 H, t, *J*=7.0 Hz), 3.83 - 3.94 (1 H, m), 3.77 - 3.83 (4 H, m), 3.67 - 3.77 (1 H, m), 3.15 - 3.26 (4 H, m), 2.28 - 2.43 (1 H, m), 2.21 (3 H, s), 2.08 - 2.19 (1 H, m), 1.90 - 2.06 (2 H, m), 1.45 (9 H, s). Mass Spectrum (ESI) m/e = 526.3 (M + 1).

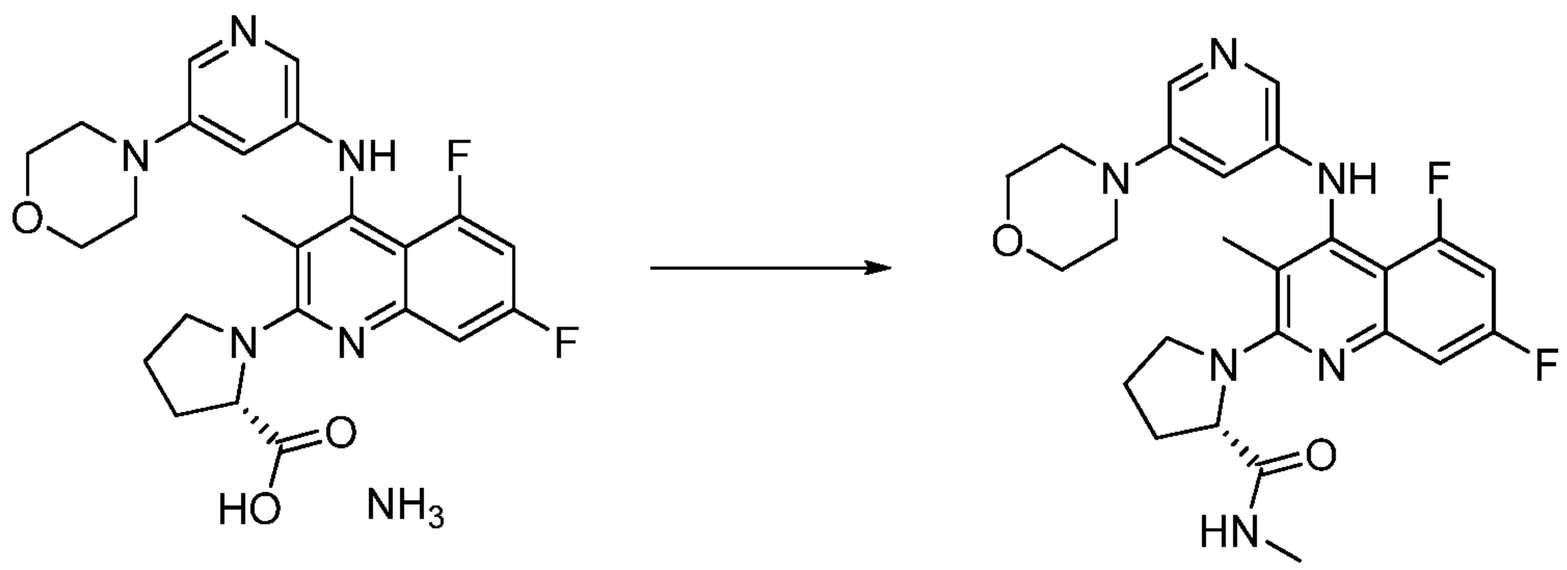
Example 286: Preparation of (*S*)-1-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylic acid, ammonia salt



Prepared according to Procedure O using (*S*)-*tert*-butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylate (133 mg, 0.25 mmol) to give (*S*)-1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylic acid, ammonia salt. ^{1}H NMR

(DMSO-d6) δ ppm 8.21 (1 H, s), 7.73 (1 H, d, *J*=2.5 Hz), 7.58 (1 H, d, *J*=2.2 Hz), 6.87 - 7.07 (2 H, m), 6.51 (1 H, s), 4.64 (1 H, t, *J*=7.2 Hz), 3.72 - 3.83 (1 H, m), 3.67 - 3.72 (4 H, m), 3.56 - 3.67 (1 H, m), 2.99 - 3.13 (4 H, m), 2.25 - 2.38 (1 H, m), 2.06 (3 H, s), 1.80 - 2.03 (3 H, m). Mass Spectrum (ESI) m/e = 470.2 (M + 1).

Example 287: Preparation of (S)-1-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-N-methylpyrrolidine-2-carboxamide

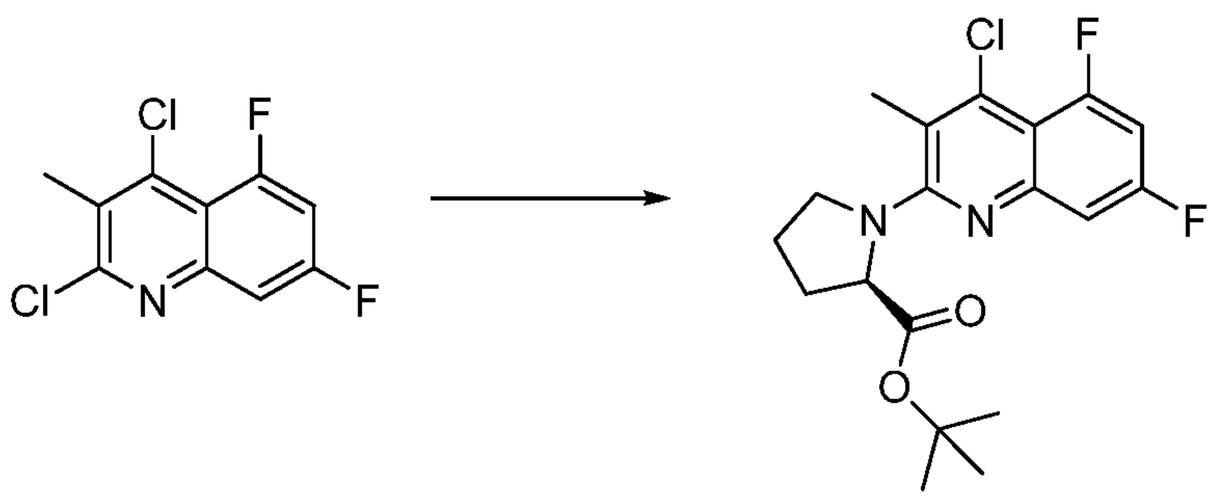


The (*S*)-1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylic acid (72 mg, 0.15 mmol) was dissolved in DMF (1.0 mL). DIEA (0.13 mL, 0.77 mmol) and 2-(1H-7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyl uronium hexafluorophosphate methanaminium (HATU) (70 mg, 0.18 mmol) were added followed by addition of 2M methyl amine in THF (0.15 mL, 0.31 mmol). The reaction was stirred overnight. The reaction was then diluted with water and extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with 1M lithium chloride solution (1 x 20 mL) brine (1 x 20 mL) and dried over magnesium sulfate. The crude product was then purified by medium pressure chromatography (silica gel, 0 to 7% 2M ammonia in MeOH : DCM) to give impure product. This material was also purified by reverse-phase preparative HPLC using a Phenomenex Gemini column, 10 micron, C18, 100 Å, 150 x 30 mm, 0.1% TFA in CH_3CN/H_2O, gradient 10% to 95% over min to provide the TFA salt of (*S*)-1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-N-methylpyrrolidine-2-carboxamide. The salt was then treated with satd sodium bicarbonate to give the desired product. ^{1}H NMR (Acetonitrile-d3) δ ppm 7.77 (1 H, d, *J*=2.0 Hz), 7.66 (1 H, s), 7.61 (1 H, d,

J=3.1 Hz), 7.16 (1 H, d, *J*=10.0 Hz), 6.96 (1 H, br. s.), 6.77 - 6.89 (1 H, m), 6.77 (1 H, br. s.), 4.84 (1 H, t, *J*=7.8 Hz), 3.81 - 3.95 (1 H, m), 3.69 - 3.79 (4 H, m), 3.56 (1 H, t, *J*=7.5 Hz), 3.10 - 3.25 (4 H, m), 2.63 (3 H, d, *J*=4.7 Hz), 2.28 (1 H, m, *J*=6.8 Hz), 2.19 (3 H, s), 2.00 (1 H, m, *J*=4.5 Hz), 1.74 - 1.91 (2 H, m). Mass Spectrum (ESI) m/e = 483.3 (M + 1).

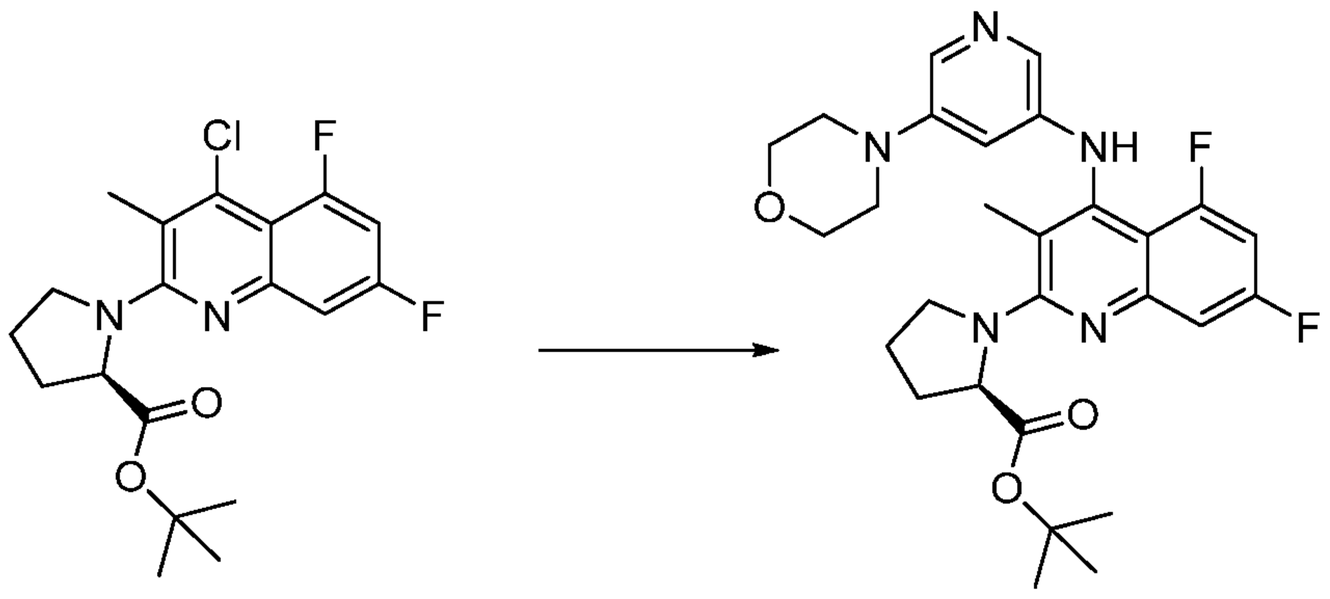
Example 288: Preparation of (*R*)-*tert*-Butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylate

(*R*)-*tert*-Butyl 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidine-2-carboxylate



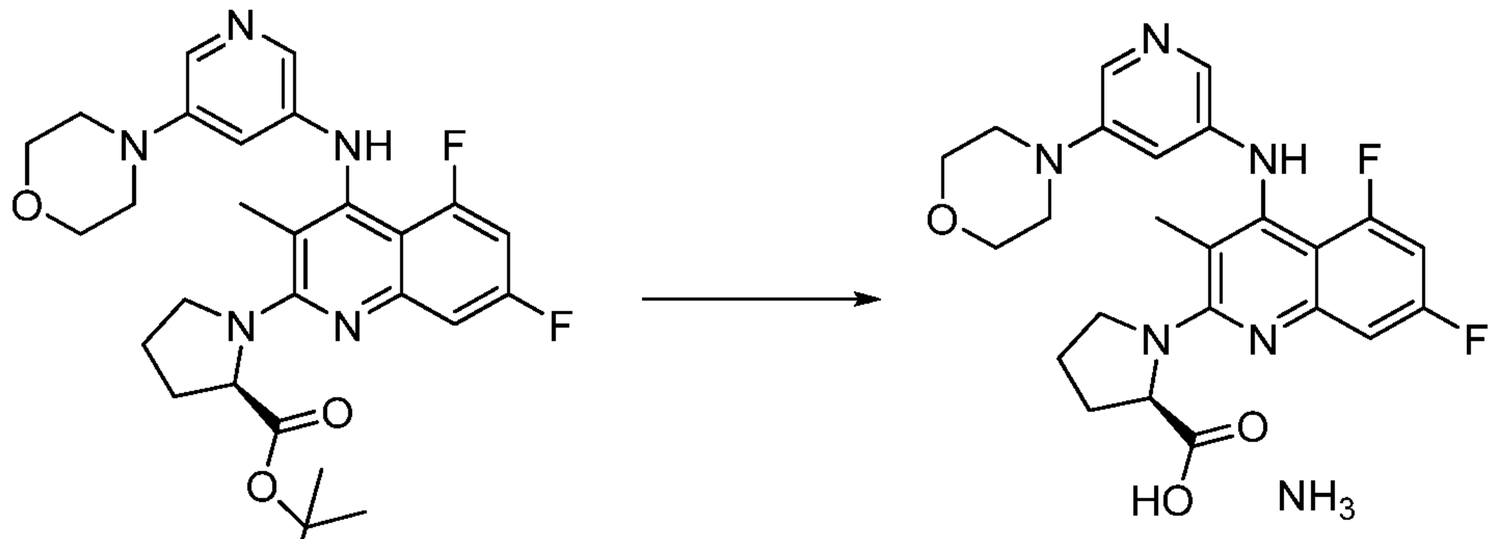
The 2,4-dichloro-5,7-difluoro-3-methylquinoline (450 mg, 1.8 mmol), (*R*)-*tert*-butyl pyrrolidine-2-carboxylate (780 mg, 4.50 mmol) and triethylamine (0.63 mL, 4.5 mmol) were combined in acetonitrile (11 mL). The mixture was then heated in a microwave reactor at 140 °C for 90 min. The reaction mixture was then cond to dryness and diluted with water (35 mL) and acetic acid (3 mL) to acidify the solution. This mixture was extracted with EtOAc (1 x 100 mL) and DCM (1 x 100 mL). The combined organic layers were washed with water (50 mL) and brine (50 mL) and dried over magnesium sulfate. The filtrate was cond to obtain (*R*)-*tert*-butyl 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidine-2-carboxylate. Mass Spectrum (ESI) m/e = 383.2 (M + 1).

(*R*)-*tert*-Butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)-quinolin-2-yl)pyrrolidine-2-carboxylate



Prepared according to Procedure H using (*R*)-*tert*-butyl 1-(4-chloro-5,7-difluoro-3-methylquinolin-2-yl)pyrrolidine-2-carboxylate (350 mg, 0.91 mmol) and 5-morpholinopyridin-3-amine in toluene to give (*R*)-*tert*-butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylate. ^{1}H NMR ($CDCl_3$) δ ppm 7.90 (1 H, d, *J*=2.3 Hz), 7.77 (1 H, d, *J*=2.2 Hz), 7.10 (1 H, ddd, *J*=10.3, 2.4, 1.2 Hz), 6.85 (1 H, d, *J*=12.5 Hz), 6.66 (1 H, ddd, *J*=14.0, 8.9, 2.5 Hz), 6.61 (1 H, t, *J*=2.3 Hz), 4.68 (1 H, t, *J*=7.0 Hz), 3.77 - 3.90 (5 H, m), 3.56 - 3.68 (1 H, m), 3.12 - 3.21 (4 H, m), 2.23 - 2.39 (1 H, m), 2.13 - 2.21 (1 H, m), 2.12 (3 H, s), 1.90 - 2.07 (2 H, m), 1.44 (9 H, s). Mass Spectrum (ESI) m/e = 526.3 (M + 1).

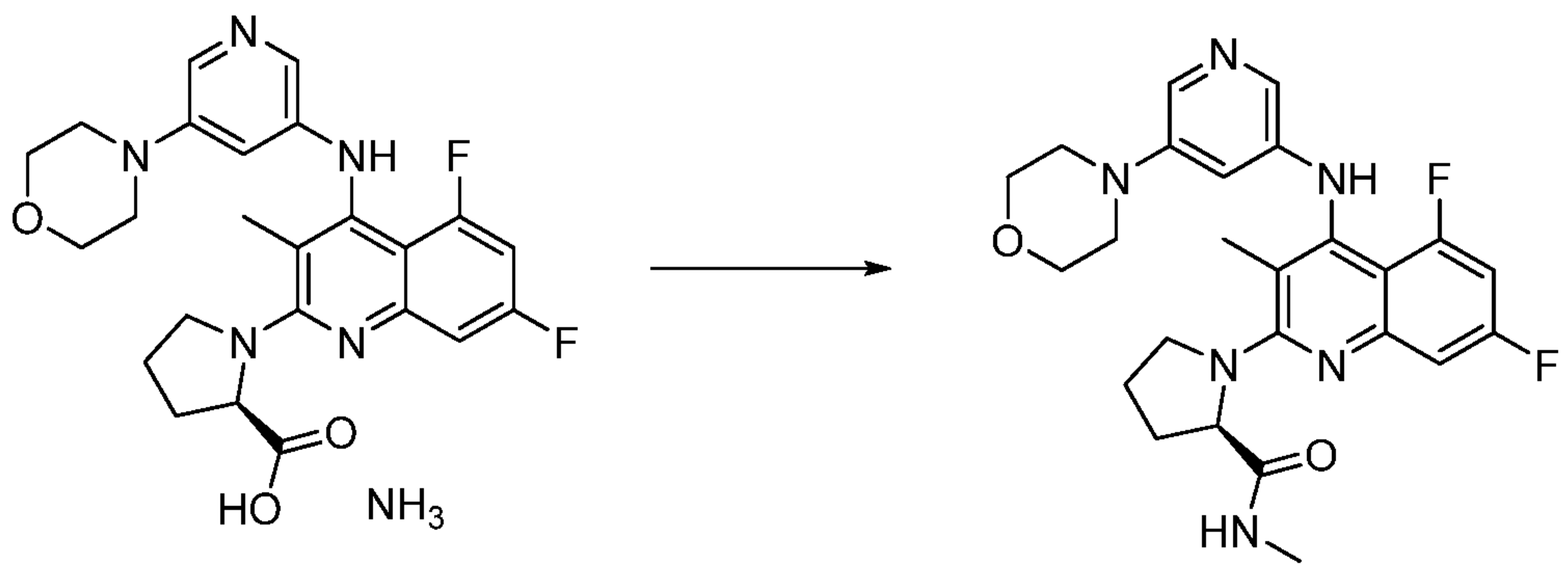
Example 289: Preparation of (*R*)-1-(5,7-difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylic acid, ammonia salt



Prepared according to Procedure O using (*R*)-*tert*-butyl 1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylate (250 mg, 0.48 mmol) to give (*R*)-1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-

ylamino)quinolin-2-yl)pyrrolidine-2-carboxylic acid, ammonia salt. ^{1}H NMR (DMSO-d6) δ ppm 8.26 (1 H, s), 7.75 (1 H, d, *J*=2.5 Hz), 7.57 (1 H, d, *J*=2.0 Hz), 6.92 - 7.11 (2 H, m), 6.52 (1 H, s), 4.69 (1 H, t, *J*=7.2 Hz), 3.74 - 3.86 (2 H, m), 3.69 (4 H, d, *J*=5.1 Hz), 3.58 - 3.67 (1 H, m), 3.07 (4 H, dd, *J*=5.5, 3.7 Hz), 2.23 - 2.39 (1 H, m), 2.08 (3 H, s), 1.80 - 2.05 (2 H, m). Mass Spectrum (ESI) m/e = 470.2 (M + 1).

Example 290: Preparation of (*R*)-1-(5,7-Difluoro-3-methyl-4-(5-morpholino-pyridin-3-ylamino)quinolin-2-yl)-N-methylpyrrolidine-2-carboxamide



The (*R*)-1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)pyrrolidine-2-carboxylic acid, ammonia salt (50 mg, 0.10 mmol) was dissolved in DMF (1.0 mL). The triethylamine (0.029 mL, 0.21 mmol), bromotripyrrolidin-1-ylphosphonium hexafluorophosphate(V) (PyBrop) (120 mg, 0.26 mmol) and 2.0M methylamine in THF (1.0 mL, 2.1 mmol) were added. The reaction was stirred overnight. The reaction was then diluted with water and extracted with ether (3 x 30 mL). The combined organic layers were washed with 1M lithium chloride solution (1 x 30 mL) and brine (1 x 30 mL) and dried over magnesium sulfate. The crude material was purified medium pressure chromatography (silica gel, 0 to 7% 2M ammonia in MeOH : DCM) to give (*R*)-1-(5,7-difluoro-3-methyl-4-(5-morpholinopyridin-3-ylamino)quinolin-2-yl)-N-methylpyrrolidine-2-carboxamide. ^{1}H NMR ($CDCl_3$) δ ppm 7.94 (1 H, d, *J*=2.5 Hz), 7.76 (1 H, d, *J*=2.2 Hz), 7.29 (1 H, br. s.), 6.99 (1 H, d, *J*=13.9 Hz), 6.75 (1 H, ddd, *J*=14.0, 8.7, 2.5 Hz), 6.65 (1 H, br. s.), 6.62 (1 H, br. s.), 5.16 (1 H, t, *J*=7.8 Hz), 3.78 - 4.01 (5 H, m), 3.30 - 3.44 (1 H, m), 3.11 - 3.29 (4 H, m), 2.78 (3 H, d, *J*=5.1 Hz), 2.30 -

DEMANDE OU BREVET VOLUMINEUX

LA PRÉSENTE PARTIE DE CETTE DEMANDE OU CE BREVET COMPREND PLUS D'UN TOME.

CECI EST LE TOME	1	DE	2
CONTENANT LES PAGES	1	À	388

NOTE : Pour les tomes additionels, veuillez contacter le Bureau canadien des brevets

JUMBO APPLICATIONS/PATENTS

THIS SECTION OF THE APPLICATION/PATENT CONTAINS MORE THAN ONE VOLUME

THIS IS VOLUME	1	OF	2
CONTAINING PAGES	1	TO	388

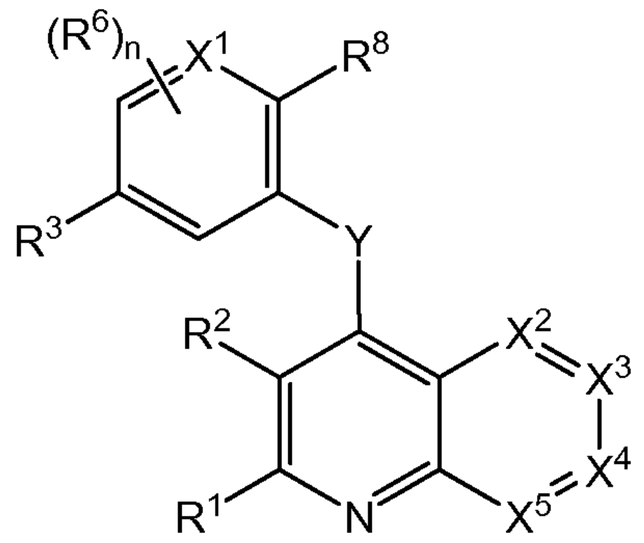
NOTE: For additional volumes, please contact the Canadian Patent Office

NOM DU FICHIER / FILE NAME :

NOTE POUR LE TOME / VOLUME NOTE:

We Claim:

1. A compound having the structure:



or any pharmaceutically-acceptable salt thereof, wherein:

X^1 is C or N;

X^2 is $C(R^4)$ or N;

X^3 is $C(R^5)$ or N;

X^4 is $C(R^5)$ or N;

X^5 is $C(R^4)$ or N; wherein no more than two of X^2, X^3, X^4 and X^5 are N;

Y is NR^7, CR^aR^a, S or O;

n is 0, 1, 2 or 3;

R^1 is selected from H, halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$, $-NR^aC_{2-6}alkOR^a$, $-NR^aC_{2-6}alkCO_2R^a$, $-NR^aC_{2-6}alkSO_2R^b$, $-CH_2C(=O)R^a$, $-CH_2C(=O)OR^a$, $-CH_2C(=O)NR^aR^a$, $-CH_2C(=NR^a)NR^aR^a$, $-CH_2OR^a$, $-CH_2OC(=O)R^a$, $-CH_2OC(=O)NR^aR^a$, $-CH_2OC(=O)N(R^a)S(=O)_2R^a$, $-CH_2OC_{2-6}alkNR^aR^a$, $-CH_2OC_{2-6}alkOR^a$, $-CH_2SR^a$, $-CH_2S(=O)R^a$, $-CH_2S(=O)_2R^b$, $-CH_2S(=O)_2NR^aR^a$, $-CH_2S(=O)_2N(R^a)C(=O)R^a$, $-CH_2S(=O)_2N(R^a)C(=O)OR^a$, $-CH_2S(=O)_2N(R^a)C(=O)NR^aR^a$, $-CH_2NR^aR^a$, $-CH_2N(R^a)C(=O)R^a$, $-CH_2N(R^a)C(=O)OR^a$, $-CH_2N(R^a)C(=O)NR^aR^a$, $-CH_2N(R^a)C(=NR^a)NR^aR^a$, $-CH_2N(R^a)S(=O)_2R^a$, $-CH_2N(R^a)S(=O)_2NR^aR^a$, $-CH_2NR^aC_{2-6}alkNR^aR^a$, $-CH_2NR^aC_{2-6}alkOR^a$, $-CH_2NR^aC_{2-6}alkCO_2R^a$ and

$-CH_2NR^aC_{2-6}alkSO_2R^b$; or R^1 is a direct-bonded, C_{1-4}alk-linked, OC_{1-2}alk-linked, C_{1-2}alkO-linked, $N(R^a)$-linked or O-linked saturated, partially-saturated or unsaturated 3-, 4-, 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S atom, substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$, wherein the available carbon atoms of the ring are additionally substituted by 0, 1 or 2 oxo or thioxo groups, and wherein the ring is additionally substituted by 0 or 1 directly bonded, SO_2 linked, C(=O) linked or CH_2 linked group selected from phenyl, pyridyl, pyrimidyl, morpholino, piperazinyl, piperadinyl, pyrrolidinyl, cyclopentyl, cyclohexyl all of which are further substituted by 0, 1, 2 or 3 groups selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-NR^aR^a$, and $-N(R^a)C(=O)R^a$;

R^2 is selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$;

R^3 is selected from a saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0 or 1 R^2 substituents, and the

ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$; or R^3 is selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, $-C(=O)R^a$, $-C(=O)OR^a$, $-C(=O)NR^aR^a$, $-C(=NR^a)NR^aR^a$, $-OR^a$, $-OC(=O)R^a$, $-OC(=O)NR^aR^a$, $-OC(=O)N(R^a)S(=O)_2R^a$, $-OC_{2-6}alkNR^aR^a$, $-OC_{2-6}alkOR^a$, $-SR^a$, $-S(=O)R^a$, $-S(=O)_2R^a$, $-S(=O)_2NR^aR^a$, $-S(=O)_2N(R^a)C(=O)R^a$, $-S(=O)_2N(R^a)C(=O)OR^a$, $-S(=O)_2N(R^a)C(=O)NR^aR^a$, $-NR^aR^a$, $-N(R^a)C(=O)R^a$, $-N(R^a)C(=O)OR^a$, $-N(R^a)C(=O)NR^aR^a$, $-N(R^a)C(=NR^a)NR^aR^a$, $-N(R^a)S(=O)_2R^a$, $-N(R^a)S(=O)_2NR^aR^a$, $-NR^aC_{2-6}alkNR^aR^a$ and $-NR^aC_{2-6}alkOR^a$;

R^4 is, independently, in each instance, H, halo, nitro, cyano, C_{1-4}alk, OC_{1-4}alk, OC_{1-4}haloalk, NHC_{1-4}alk, $N(C_{1-4}alk)C_{1-4}$alk, $C(=O)NH_2$, $C(=O)NHC_{1-4}$alk, $C(=O)N(C_{1-4}alk)C_{1-4}$alk, $N(H)C(=O)C_{1-4}$alk, $N(C_{1-4}alk)C(=O)C_{1-4}$alk, C_{1-4}haloalk or an unsaturated 5-, 6- or 7-membered monocyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, substituted by 0, 1, 2 or 3 substituents selected from halo, C_{1-4}alk, C_{1-3}haloalk, $-OC_{1-4}$alk, $-NH_2$, $-NHC_{1-4}$alk, $-N(C_{1-4}alk)C_{1-4}$alk;

R^5 is, independently, in each instance, H, halo, nitro, cyano, C_{1-4}alk, OC_{1-4}alk, OC_{1-4}haloalk, NHC_{1-4}alk, $N(C_{1-4}alk)C_{1-4}$alk or C_{1-4}haloalk;

R^6 is selected from halo, cyano, OH, OC_{1-4}alk, C_{1-4}alk, C_{1-3}haloalk, OC_{1-4}alk, NH_2, NHC_{1-4}alk, $N(C_{1-4}alk)C_{1-4}$alk, $-C(=O)OR^a$, $-C(=O)N(R^a)R^a$, $-N(R^a)C(=O)R^b$ and a 5- or 6-membered saturated or partially saturated heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, O and S, wherein the ring is substituted by 0, 1, 2 or 3 substituents selected from halo, cyano, OH, oxo, OC_{1-4}alk, C_{1-4}alk, C_{1-3}haloalk, OC_{1-4}alk, NH_2, NHC_{1-4}alk and $N(C_{1-4}alk)C_{1-4}$alk;

R^7 is H, C_{1-6}alk, -C(=O)N(R^a)R^a, -C(=O)R^b or C_{1-4}haloalk;

R^8 is selected from saturated, partially-saturated or unsaturated 5-, 6- or 7-membered monocyclic or 8-, 9-, 10- or 11-membered bicyclic ring containing 0, 1, 2, 3 or 4 atoms selected from N, O and S, but containing no more than one O or S, wherein the available carbon atoms of the ring are substituted by 0, 1 or 2 oxo or thioxo groups, wherein the ring is substituted by 0 or 1 R^2 substituents, and the ring is additionally substituted by 0, 1, 2 or 3 substituents independently selected from halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, -C(=O)R^a, -C(=O)OR^a, -C(=O)N$R^a$$R^a$, -C(=N$R^a$)N$R^a$$R^a$, -O$R^a$, -OC(=O)$R^a$, -OC(=O)N$R^a$$R^a$, -OC(=O)N($R^a$)S(=O)$_2$$R^a$, -O$C_{2-6}$alkN$R^a$$R^a$, -O$C_{2-6}$alkO$R^a$, -S$R^a$, -S(=O)$R^a$, -S(=O)$_2$$R^a$, -S(=O)$_2NR^a$$R^a$, -S(=O)$_2$N($R^a$)C(=O)$R^a$, -S(=O)$_2$N($R^a$)C(=O)O$R^a$, -S(=O)$_2$N($R^a$)C(=O)N$R^a$$R^a$, -N$R^a$$R^a$, -N($R^a$)C(=O)$R^a$, -N($R^a$)C(=O)O$R^a$, -N($R^a$)C(=O)N$R^a$$R^a$, -N($R^a$)C(=N$R^a$)N$R^a$$R^a$, -N($R^a$)S(=O)$_2$$R^a$, -N($R^a$)S(=O)$_2NR^a$$R^a$, -N$R^a$$C_{2-6}$alkN$R^a$$R^a$ and -N$R^a$$C_{2-6}$alkO$R^a$; or R^8 is selected from H, halo, C_{1-6}alk, C_{1-4}haloalk, cyano, nitro, -C(=O)R^a, -C(=O)OR^a, -C(=O)N$R^a$$R^a$, -C(=N$R^a$)N$R^a$$R^a$, -O$R^a$, -OC(=O)$R^a$, -OC(=O)N$R^a$$R^a$, -OC(=O)N($R^a$)S(=O)$_2$$R^a$, -O$C_{2-6}$alkN$R^a$$R^a$, -O$C_{2-6}$alkO$R^a$, -S$R^a$, -S(=O)$R^a$, -S(=O)$_2$$R^a$, -S(=O)$_2NR^a$$R^a$, -S(=O)$_2$N($R^a$)C(=O)$R^a$, -S(=O)$_2$N($R^a$)C(=O)O$R^a$, -S(=O)$_2$N($R^a$)C(=O)N$R^a$$R^a$, -N$R^a$$R^a$, -N($R^a$)C(=O)$R^a$, -N($R^a$)C(=O)O$R^a$, -N($R^a$)C(=O)N$R^a$$R^a$, -N($R^a$)C(=N$R^a$)N$R^a$$R^a$, -N($R^a$)S(=O)$_2$$R^a$, -N($R^a$)S(=O)$_2NR^a$$R^a$, -N$R^a$$C_{2-6}$alkN$R^a$$R^a$ and -N$R^a$$C_{2-6}$alkO$R^a$;

R^a is independently, at each instance, H or R^b; and

R^b is independently, at each instance, phenyl, benzyl or C_{1-6}alk, the phenyl, benzyl and C_{1-6}alk being substituted by 0, 1, 2 or 3 substituents selected from halo, C_{1-4}alk, C_{1-3}haloalk, -OC_{1-4}alk, -NH_2, -NHC_{1-4}alk, -N(C_{1-4}alk)C_{1-4}alk.

2. A compound according to Claim 1, wherein the compound is:

(1R)-1-(3-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-4-(methylsulfonyl)phenyl)ethanol;

1-(3-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-4-(methylsulfonyl)phenyl)ethanone;

1-(5-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-2-pyridinyl)-3-pyrrolidinol;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-2-piperidinone;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-5,5-dimethyl-2-piperidinone;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-4,4-dimethyl-2-pyrrolidinone;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-2-azetidinone;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-L-proline;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-D-proline;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-N-methyl-D-prolinamide;

1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-N,N-dimethyl-D-prolinamide;

1-methylethyl 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-piperazinecarboxylate;

2-(2,3-dimethylphenyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;

2-(2,4-bis(trifluoromethyl)phenyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;

2-(2,4-dimethylphenyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;

2-(3,4-dimethylphenyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;

2-(3,5-difluorophenyl)-N-(2,5-di-4-morpholinylphenyl)-3-methyl-1,8-naphthyridin-4-amine;

2-(4-(2,2-dimethylpropyl)-1-piperazinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

2-(4-(cyclopentylcarbonyl)-1-piperazinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2-(4-(cyclopentylsulfonyl)-1-piperazinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2-(4-(ethylsulfonyl)-1-piperazinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2-(4-acetyl-1-piperazinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2-(4-chloro-2-pyridinyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
2-(4-cyclohexyl-1-piperazinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2-(4-ethyl-1-piperazinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2-(5-chloro-3-pyridinyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
2-(6-((3R)-3-(dimethylamino)-1-pyrrolidinyl)-3-pyridinyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
2-(6-(4,4-difluoro-1-piperidinyl)-3-pyridinyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
2-(6-(cyclopropylmethoxy)-3-pyridinyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
2-(6-(dimethylamino)-3-pyridinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2-(6-(dimethylamino)-3-pyridinyl)-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
2-(6-ethoxy-3-pyridinyl)-5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
2,2-dimethylpropyl 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-piperazinecarboxylate;
2-methylpropyl 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-piperazinecarboxylate;

3-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)benzonitrile;

3-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-7-fluoro-3-methyl-2-quinolinyl)-4-(methylsulfonyl)phenol;

3-methyl-2-(4-methyl-2-pyridinyl)-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-8-quinolinecarbonitrile;

3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-1,8-naphthyridin-4-amine;

4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-3-methyl-2-(2-pyridinyl)-8-quinolinecarbonitrile;

4-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(5-methoxy-3-pyridinyl)-2-(4-morpholinyl)benzonitrile;

4-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-2-(4-morpholinyl)benzonitrile;

4-((5'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-yl)amino)-3-methyl-2-(4-methyl-2-pyridinyl)-8-quinolinecarbonitrile;

4-(3-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)-2-pyridinyl)benzonitrile;

4-(3-((5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)amino)-5-(4-morpholinyl)-2-pyridinyl)phenol;

4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-ethyl-2-piperazinone;

4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-propyl-2-piperazinone;

4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-(1-methylethyl)-2-piperazinone;

4-(4-((dimethylcarbamoyl)(5-(4-morpholinyl)-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-N,N-dimethyl-1-piperazinecarboxamide;

4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-1-ethyl-2-piperazinone;

4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-1-propyl-2-piperazinone;

4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-1-(1-methylethyl)-2-piperazinone;

4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-N,N-dimethyl-1-piperazinecarboxamide;

4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-N-methyl-1-piperazinecarboxamide;

4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-N-(1-methylethyl)-1-piperazinecarboxamide;

4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)-N-ethyl-1-piperazinecarboxamide;

5,7-difluoro-2-(2-methoxy-4-pyridinyl)-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-2-(4-((2-fluorophenyl)sulfonyl)-1-piperazinyl)-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-2-(4-((3-fluorophenyl)sulfonyl)-1-piperazinyl)-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-2-(4-(1H-imidazol-2-ylcarbonyl)-1-piperazinyl)-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-2-(5-fluoro-2-(methylsulfonyl)phenyl)-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-2-(5-methoxy-3-pyridinyl)-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-((2R)-2-methyl-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-((2S)-2-methyl-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-((3R)-3-methyl-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-((3R)-3-methyl-4-(methylsulfonyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-((3S)-3-methyl-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(2-((S)-methylsulfinyl)phenyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)-5-(trifluoromethoxy)phenyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(2-pyridinyl)-N-(5-(tetrahydro-2H-pyran-4-yl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-((1-methylethyl)sulfonyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-((2-methylpropyl)sulfonyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-((5-methyl-2-furanyl)carbonyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-((6-methyl-3-pyridinyl)carbonyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-(1-methylethyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-(2-methylpropanoyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-(methylsulfonyl)-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-methyl-1-piperazinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-N-(2-(methylsulfonyl)-5-(4-morpholinyl)phenyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(4-morpholinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(5-methyl-2-pyridinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-2-(6-methyl-3-pyridinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)oxy)-2-(2-pyridinyl)quinoline;

5,7-difluoro-3-methyl-N-(2-(4-(methylsulfonyl)phenyl)-5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(2-(methylsulfonyl)-5-(4-morpholinyl)-phenyl)-2-(2-(methylsulfonyl)phenyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-((3R)-3-methyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-2-(3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-((3S)-3-methyl-4-morpholinyl)-2-(4-morpholinyl)-3-pyridinyl)-2-(3-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-(1-pyrrolidinyl)-4-pyridinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(1,3-oxazol-5-ylcarbonyl)-1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(1,3-oxazol-4-ylcarbonyl)-1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(2,2,2-trifluoroethyl)-1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(2-pyrimidinylcarbonyl)-1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(3-pyridinyl)-1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(3-pyridinylsulfonyl)-1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(3-pyridinylcarbonyl)-1-piperazinyl)-4-quinolinamine;

5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(4-pyrimidinylcarbonyl)-1-piperazinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(phenylsulfonyl)-1-piperazinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(phenylcarbonyl)-1-piperazinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-(tetrahydro-2H-pyran-4-ylcarbonyl)-1-piperazinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-phenyl-1-piperazinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(4-propyl-1-piperazinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(6-(1-piperidinyl)-3-pyridinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(6-(1-piperazinyl)-3-pyridinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(6-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;
5,7-difluoro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-N-(2,2,2-trifluoroethyl)-2-(4-(2,2,2-trifluoroethyl)-1-piperazinyl)-4-quinolinamine;
5,7-difluoro-N-(2-(2-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine;
5,7-difluoro-N-(2-(4-methoxy-2,6-dimethylphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine;
5,7-difluoro-N-(2-(4-methoxyphenyl)-5-(4-morpholinyl)-3-pyridinyl)-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine;
5,7-difluoro-N-(2-(5-methoxy-3-pyridinyl)-5-(4-morpholinyl)-phenyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine;
5,7-difluoro-N-(2-(6-methoxy-3-pyridinyl)-5-(4-morpholinyl)-phenyl)-3-methyl-2-(2-(methylsulfonyl)phenyl)-4-quinolinamine;
5,7-difluoro-N-(2-(6-methoxy-3-pyridinyl)-5-(4-morpholinyl)-phenyl)-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine;

5,7-difluoro-N-(2-(6-methoxy-3-pyridinyl)-5-(4-morpholinyl)-phenyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine;

5,7-difluoro-N-(4'-methoxy-4-(4-morpholinyl)-2-biphenylyl)-3-methyl-2-(2-pyridinyl)-4-quinolinamine;

5-fluoro-3-methyl-N-(2-(methylsulfonyl)-5-(4-morpholinyl)-phenyl)-2-(2-pyridinyl)-4-quinolinamine;

7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

8-chloro-3-methyl-2-(4-methyl-2-pyridinyl)-N-(5-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

8-chloro-3-methyl-N-(5-(4-morpholinyl)-3-pyridinyl)-2-(2-pyridinyl)-4-quinolinamine;

8-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine;

8-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;

8-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-5-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;

8-chloro-N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;

ethyl 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-piperazinecarboxylate;

methyl (2R)-4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-methyl-1-piperazinecarboxylate;

methyl (2S)-4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-methyl-1-piperazinecarboxylate;

methyl (3R)-4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-3-methyl-1-piperazinecarboxylate;

methyl 4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-piperazinecarboxylate;

methyl 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-piperazinecarboxylate;

N-(2-(3-(difluoromethoxy)phenyl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;
N-(2-(3,6-dihydro-2H-pyran-4-yl)-5-(4-morpholinyl)phenyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;
N-(2-(4-(difluoromethoxy)phenyl)-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;
N-(2,5-di-3,6-dihydro-2H-pyran-4-yl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-2-(4-ethenyl-2-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-2-(6-ethoxy-3-pyridinyl)-5,7-difluoro-3-methyl-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(2-fluorophenyl)-3-methyl-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(2-methoxy-4-pyridinyl)-3-methyl-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(6-fluoro-3-pyridinyl)-3-methyl-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-2-(6-methoxy-3-pyridinyl)-3-methyl-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indol-4-yl)-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(1-methyl-1H-indazol-4-yl)-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyrazinyl)-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-methyl-4-(trifluoromethyl)phenyl)-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-methyl-4-pyridinyl)-4-quinolinamine;
N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-methyl-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(1-piperazinyl)-4-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(4-methyl-1-piperazinyl)-4-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(1-pyrrolidinyl)-4-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-((S)-methylsulfinyl)phenyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-phenyl-2-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-1-piperazinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(5-methyl-2-(methylsulfonyl)phenyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(5-methyl-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(5-(methylsulfanyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(5-(methylsulfonyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-methyl-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-(4-morpholinyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-(trifluoromethyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-(1-piperidinyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-(1-piperazinyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-(4-methyl-1-piperazinyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-(4-methyl-1-piperidinyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-5,7-difluoro-3-methyl-2-(6-(1-pyrrolidinyl)-3-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-6,8-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-2-(2-fluoro-5-nitrophenyl)-3-methyl-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-(1-methylethyl)-2-(4-methyl-2-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-methyl-2-(2-(methylsulfonyl)-5-nitrophenyl)-4-quinolinamine;

N-(2,5-di-4-morpholinyl-3-pyridinyl)-7-fluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine;

N-(2,5-di-4-morpholinylphenyl)-3-methyl-2-(2-pyridinyl)-1,7-naphthyridin-4-amine;

N-(2,5-di-4-morpholinylphenyl)-3-methyl-2-(2-pyridinyl)-1,8-naphthyridin-4-amine;

N-(2-chloro-5-(4-morpholinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinamine;

N-(5-(2-amino-4-pyrimidinyl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine;

N-(5-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-4-quinolinamine;

N-(5-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-morpholinyl)-4-quinolinamine;

N-(5-(3,6-dihydro-2H-pyran-4-yl)-3-pyridinyl)-5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinamine;

N-(5,7-difluoro-3-methyl-2-(2-(methylsulfonyl)phenyl)-4-quinolinyl)-6'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-2,2,2-trifluoro-N-(5'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-yl)-acetamide;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-2'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-2'-methoxy-5-(4-morpholinyl)-2,4'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-3'-methoxy-5-(4-morpholinyl)-2,4'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-5'-fluoro-2'-methoxy-5-(4-morpholinyl)-2,4'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-5'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-6'-ethoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(2-pyridinyl)-4-quinolinyl)-6'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-2-(3-pyridinyl)-4-quinolinyl)-2,2,2-trifluoro-N-(5-(4-morpholinyl)-3-pyridinyl)acetamide;

N-(5,7-difluoro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinyl)-6'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-amine;

N-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)-amino)-2-quinolinyl)glycine;

N-(8-chloro-3-methyl-2-(4-methyl-2-pyridinyl)-4-quinolinyl)-5'-methoxy-5-(4-morpholinyl)-2,3'-bipyridin-3-amine;

tert-butyl (2R)-4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-methyl-1-piperazinecarboxylate;

tert-butyl (2S)-4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-2-methyl-1-piperazinecarboxylate;

tert-butyl (3S)-4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-3-methyl-1-piperazinecarboxylate;
tert-butyl 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-L-prolinate;
tert-butyl 1-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-D-prolinate;
tert-butyl 4-(4-((2,5-di-4-morpholinyl-3-pyridinyl)amino)-5,7-difluoro-3-methyl-2-quinolinyl)-1-piperazinecarboxylate; or
tert-butyl 4-(5,7-difluoro-3-methyl-4-((5-(4-morpholinyl)-3-pyridinyl)amino)-2-quinolinyl)-1-piperazinecarboxylate; or any pharmaceutically-acceptable salt thereof.

3. A compound according to Claim 1 for treating rheumatoid arthritis, ankylosing spondylitis, osteoarthritis, psoriatic arthritis, psoriasis, inflammatory diseases and autoimmune diseases, inflammatory bowel disorders, inflammatory eye disorders, inflammatory or unstable bladder disorders, skin complaints with inflammatory components, chronic inflammatory conditions, autoimmune diseases, systemic lupus erythematosis (SLE), myestenia gravis, rheumatoid arthritis, acute disseminated encephalomyelitis, idiopathic thrombocytopenic purpura, multiples sclerosis, Sjoegren's syndrome and autoimmune hemolytic anemia, allergic conditions or hypersensitivity.

4. A compound according to Claim 1 for treating cancers, which are mediated, dependent on or associated with p110δ activity.

5. A pharmaceutical composition comprising a compound according to Claim 1 and a pharmaceutically-acceptable diluent or carrier.