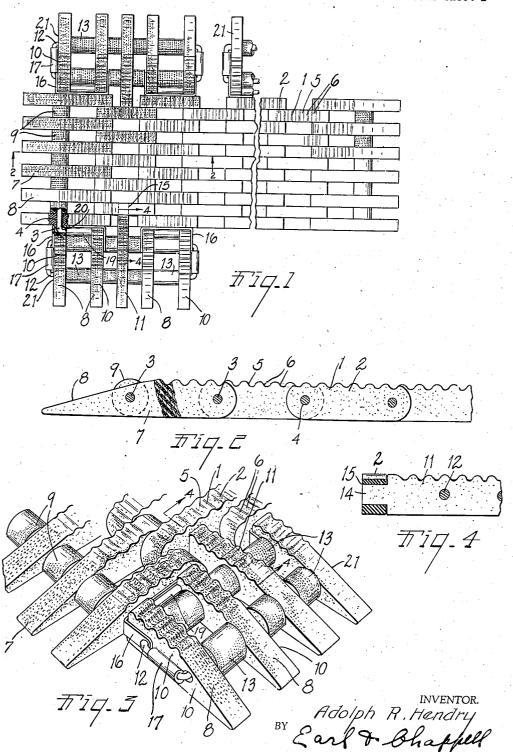
MAT

Filed May 22, 1939

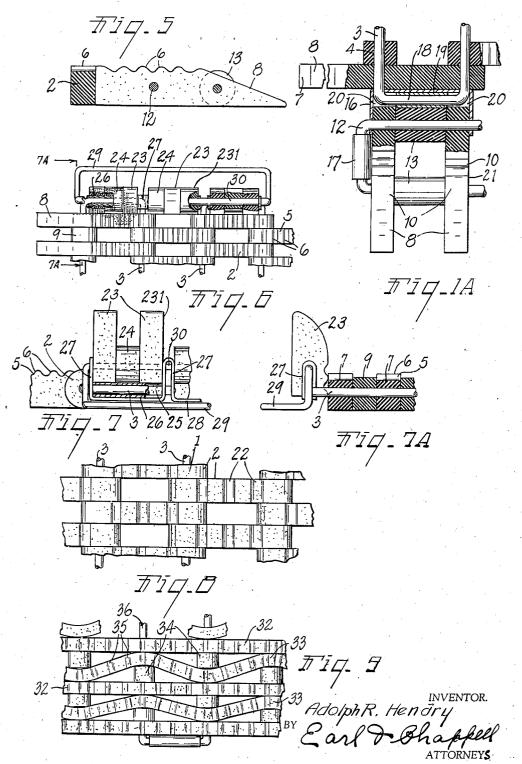
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UNITED STATES PATENT OFFICE

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2,279,944

MAT

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1 Claim. (Cl. 15-239)

This invention relates to improvements in mats.

The main objects of this invention are:

First, to provide an improved non-slip matof articulated link construction.

Second, to provide a mat of the type described, which is made of vulcanized rubber having fibrous strands uniformly embedded therein and has improved provisions for presenting an effective scraping surface while at the same time 10 being extremely wear resistant.

Third, to provide an articulated link mat of the type described, the elements of which are formed from pneumatic tire casing stock.

Fourth, to provide a mat having an improved 15 border to minimize the possibility of tripping thereover.

Objects relating to details and economies of the invention will appear from the description

Preferred embodiments of the invention are illustrated in the accompanying drawings. wherein:

in accordance with the invention.

Fig. 1-A is an enlarged fragmentary plan view partially broken away and in horizontal ance with the preferred embodiment of the invention.

Fig. 2 is a fragmentary view in side elevation and in section along the line 2-2 of Fig. 1, illusthe relation thereof in one direction of the mat, the view being sectioned further to indicate the composition of the links thereof.

Fig. 3 is a fragmentary perspective view more in particular the border portions thereof.

Fig. 4 is a fragmentary view in section on line **-4** of Figs. 1 and 3.

Fig. 5 is a view in section similar to Fig. 4, and the relation thereof to the main body of the mat as contemplated by the invention.

Fig. 6 is a fragmentary top plan view of a modified embodiment of a mat in accordance with the invention, which incorporates a shoe 50 ing maintained in spaced relation by roller elecleaner or scraper attachment on the border thereof.

Fig. 7 is an enlarged fragmentary view in side elevation of the embodiment of Fig. 6.

in vertical section more clearly illustrating the embodiment of Figs. 6 and 7, on line 7A-7A of

Fig. 8 is a fragmentary bottom plan view illus-50 trating the nonskid provisions of the invention applied to the bottom of the mat.

Fig. 9 is a fragmentary top plan view illustrating a still further modified embodiment of the invention.

In the accompanying drawings no attempt has been made to show the parts in their proportion relative to each other or to show a matin commercial proportions which obviously may and in fact are greatly varied.

Referring to the drawings, the reference numeral I designates a mat of the invention the body of which is made up of a plurality of similar link elements 2 articulated at their ends and in laterally staggered arrangement to constitute to follow. The invention is defined in the 20 a flexible mat body. These links are formed of vulcanized rubber having fibrous strands or fibrous fabric embedded therein, being preferably cut or stamped out of discarded pneumatic tire casings, which I have found to be an excel-Fig. 1 is a fragmentary top plan view of a mat 25 lent wear resisting and nonskidding material for the mat of the invention.

The articulating means for the links is preferably in the form of the rectangular wire loops section illustrating the manner of securing certain of the border elements to the mat in accord-30 ings 4 formed in the laterally spaced and staggered links to hold the same in assembled relation and constitute a flexible mat body.

In order to increase the frictional and cleaning effect of the upper surface 5 of the mat, I trating the material of the link elements and 35 form laterally extending corrugations 6 therein, thereby rendering the mat more readily cleaned, more satisfactory for the purpose of scraping snow and mud from the shoes of the user and also increasing the traction afforded clearly illustrating the mat of the invention and 40 by the mat to prevent slipping thereon. The same corrugating provisions are carried out in the border members of the mat which will be hereinafter described. It will be noted that the reinforcing material extends into the ridges or illustrating a modified type of border element 45 corrugations supporting them and making them very wear resistant or durable.

The mat body has the end links 7 thereof provided with uncorrugated, downwardly inclined or beveled end surfaces 8, these end pieces bements 9 preferably formed of the casing stock. The roller elements are of sufficient diameter to project substantially above the smooth inclined surfaces 8 to thereby give or yield angularly Fig. 7-A is a fragmentary side view partially 55 when struck by the foot of the user, thus coacting with the beveled surfaces in greatly minimizing the possibility of stumbling, scuffing, or tripping over the edges of the mat. The terminal links or end pieces 1 and the spacer rollers 9 are held in assembled relation by means of a rectangular wire loop 3 similar to that articulating the links of the mat body.

The sides of the mat are provided with borders made up of the side pieces or elements 10 and provision is made in the preferred embodiment of the invention whereby these elements are held from vertical displacement relative to the body of the mat. To this end, pairs of the side border elements 10, which, like the end border elements 7. have inclined or beveled surfaces 8, are as- 15 sembled in the manner clearly illustrated in Figs. 1, 1—A, and 3. I preferably assemble two pairs of the elements 10 with an interposed relatively elongated side border element, designated by the reference numeral II, and secure these side bor- 20 der elements together by means of an elongated rectangular wire loop 12, interposing spacing rollers 13 similar to the rollers 9 between the border elements of this assembly and arranging the elements in such manner that the inclined surfaces 8 terminate equidistant from the body of the mat, there being a substantial portion of the elongated border element II projecting inwardly of the adjacent ends of elements 10. This extension is reduced in dimension at its end 14, as 30 illustrated in Fig. 4, and has a mortise and tenon connection with a link 2 in the second row or course of links from the side of the mat body, which link is apertured at 15 for this purpose.

In order to hold each of the side border assemblies to the mat body, I provide U-shaped couplings or clips 16 of strip metal for each of the pairs of side border elements 10, which pivotally engage the inner elongated side of the rectangular loop 12 and are likewise engaged with 40 the opposite elongated sides of an articulating loop 3 for the body of the mat (see Fig. 1-A). The U-shaped clip 16 fits snugly across the inner ends of the border elements 10, which are recessed at 20 to receive the bight 18 of loop 3, and it also engages the adjacent link 2 of the body of the mat, so as to resist any tendency of the border assembly to swing at the pivotal point of connection of the clips and loop 12. Of course side border assemblies or units is further enhanced by the fixed mortised engagement of the elongated intermediate border member II with the body of the mat. The sleeves 17 surrounding the assembly of border elements 10 in compact end-to-end relation as well as conceal and secure the joint at the adjacent ends of the wire strand constituting the loop (2. The end bight 18 of the loop 3 has a similar clip or sleeve 19 encircling the same to space the loop equally at each side of a border unit or assembly.

If desired, the elongated intermediate border element ii may be modified in form in the manner illustrated in Fig. 5 to lie in simple end 65 abutting relation to the link 2 of the main body of the mat, the mortised joint being omitted. I find that although the connection is not as rigid as that provided by the mortised fit illustrated in Fig. 4, it is nevertheless adequate for the 70 purpose, i. e., to prevent swinging of the border members relative to the main body of the mat.

In practice, there are a plurality of border element units mounted along the sides of the mat in

erence numeral 21 is used to designate these units generally. The resultant structure is one which, by reason of the corrugated upper surface thereof, provides ample traction for removal of mud and snow adhering to the shoes of a user while at the same time preventing slipping thereon. The beveled side and end border elements and the spacing rollers 9, 13 assembled therewith minimize the likelihood of stumbling or tripping 10 on the mat, while the relatively rigid association of these elements with the main body of the mat prevents their becoming doubled underneath the mat when the same is laid down, to thereby insure that the same will lie flat at all times. At the same time, the border units serve to stiffen the mat as a whole somewhat since it is apparent that it may bend substantially only on transverse lines between successive border units 21. Thus, if there are three such side border units, bending of the mat may occur only at two points along the length thereof.

If desired and as illustrated in the modified embodiment of Fig. 8, the surface corrugations may be provided on the main body and border elements of the mat at the lower side thereof, such corrugations being indicated by the reference numeral 22, to thereby enhance the nonskid quality of the mat with reference to the floor on which it is laid.

The improved mat described above is well adapted to have associated therewith an additional scraping unit, such as I have illustrated in Figs. 6, 7 and 7—A. This unit consists of a plurality of relatively short tapered or round-nosed border elements 23 having a somewhat stubby outline, pairs of these elements being assembled with interposed roller type spacers 24.

The scraper elements are slotted or recessed at 25 at the heel or non-tapered end thereof to accommodate the bight of the wire loop 3 which has a sleeve 26 encircling the same at this point. The loop also passes through the parallel legs 27 of a metal strip 28 which is conformed by bending the same at right angles to and reversely of itself to provide the aforesaid integrally connected clip elements or legs 27 which are disposed at the opposite side of the pairs of scraper elements 23 as illustrated in Fig. 7.

In order to maintain the scraper elements 23 this resistance to looseness or flopping of the 50 in upright relation relative to the body of the mat, I provide an L-shaped foot or support 29 of wire loop construction as illustrated in Figs. 6 and 7, this loop passing through the upstanding legs 27 of the strip 28 and through the the narrow ends of the loops 12 serve to maintain $_{55}$ scraper elements. Inasmuch as there is no bight 3 adjacent the intermediate scraper element, particularly designated 231, see Fig. 6, the uppermost reach 30 of the foot support serves as a pivot for this element which is otherwise unrestrained from pivotal movement. The foot support 29 engages the mat supporting surface and prevents outward displacement of the scraper elements from their vertical position. These elements provide useful scraping surfaces for disengaging snow or mud from the shoe of the user, being restrained from excessive inward pivoting or collapse by the engagement of the loop 3 with the notch or slot 25 at the lower or heel end thereof.

In the embodiment illustrated in Fig. 9, I utilize alternating straight parallel and sinuous strips 32, 33 of the fabric reinforced vulcanized rubber described above. The sinuous or wavy strips 33 have spacer blocks or rollers 34 at oppothe manner illustrated in Fig. 1, wherein the ref- 75 site sides thereof and between the same and the

straight strips 32. The upper surface of the aforesaid strips is corrugated at 35 (the lower surface may also be corrugated if desired) and the strips are held in assembled relation by loops 36 similar to those described above.

I have illustrated and described my improvements in embodiments which are very practical. I have not attempted to illustrate or describe other embodiments or adaptations as it is believed this disclosure will enable those skilled 10 in the art to embody or adapt my improvements as may be desired.

Having thus described my invention, what I claim as new and desire to secure by Letters Patent, is:

A floor mat comprising a plurality of longi-

tudinally disposed links of vulcanized rubber tire casing stock having fibrous strands embedded therein, means for pivotally articulating said links in laterally spaced and staggered and longitudinally overlapping arrangement to provide a mat body portion, and border elements connected to said body portion, said border elements terminating at their outer ends in inclined downwardly directed surfaces and having rollers interposed therebetween and projecting above said surfaces whereby to eliminate scuffing or tripping on the edges of the mat, said border elements, rollers, and links being formed of similar stock.

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