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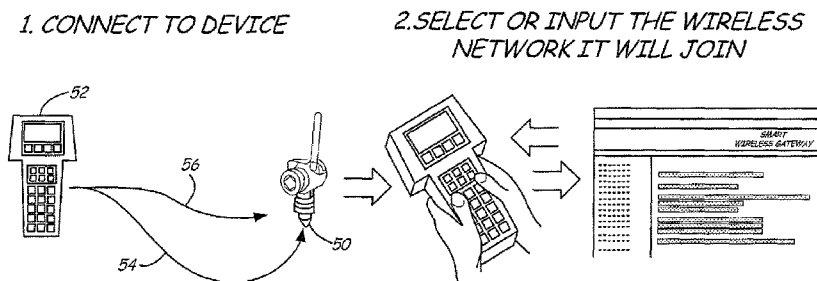


FIG. 3

(57) Abstract: A method (200) of commissioning a wireless field device (50) is provided. The method (200) includes communica-  
tively coupling (202) a handheld field maintenance tool (100) to the wireless field device (50) to obtain a wireless field device  
identifier (204). A wireless network is selected. Wireless communication is generated between the handheld field maintenance  
tool (100) and a wireless gateway (20) to automatically obtain a join key (208) for the wireless field device identifier. The join key  
is written (210) to the wireless field device (50) with the handheld field maintenance tool (100).

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