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(54) Titel: APPARATUS FOR PERFORMING MULTIPLE DOWNHOLE OPERATIONS IN A PRODUCTION TUBING

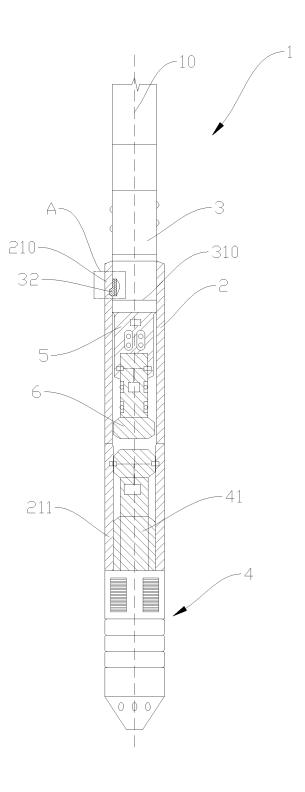
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(57) Sammendrag:

It is described a downhole apparatus (1), the downhole apparatus (1) comprising: - a sleeve (2) - a tool string (3) - a plug (4) - a means (41) for setting the plug (4) wherein an upper portion (210) of the sleeve (2) is connectable to a lower portion (310) of the tool string (3), and a lower portion (211) of the sleeve (2) is arranged to receive the plug (4) and the means (41) for setting the plug (4). A method for using the downhole apparatus (1) is described as well.

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APPARATUS FOR PERFORMING MULTIPLE DOWNHOLE OPERATIONS IN A PRODUCTION TUBING

The invention relates to a downhole apparatus for performing multiple downhole operations in a well. More particularly, the invention relates to a downhole apparatus for plugging, punching and/or cutting a production tubular in a single run into the well. The downhole apparatus is configured for isolating a section of the well by setting a plug by means of a plug setting tool. The downhole apparatus is further configured for punching holes in the production tubular above the plug to enable circulation of a fluid from an inside of the production tubular to an annulus on an outside of the production tubular, or vice versa. The downhole apparatus is further configured for forming a cut in the production tubular above the plug for retrieval to a surface of the tubular section above the cut. A lower portion of the downhole apparatus comprises the plug and means for setting the plug. An upper portion of the downhole apparatus comprises a tool string. The lower portion and the upper portion of the downhole apparatus is mechanically coupled by a sleeve. The sleeve is configured to house a tubing puncher and/or a tubing cutter. The downhole apparatus is configured to be run into the well by a wireline. The invention also relates to a method for performing downhole operations in a well using the downhole apparatus.

A wireline or slickline is often used to lower a bottom hole assembly from a surface into a wellbore, to supply energy to the bottom hole assembly and to transmit data from the wellbore. Wireline operations may comprise plugging, reservoir measurements such as pressure, temperature and flow, leak detection, pipe cutting and punching. The operations may be performed to optimize production from the well or repair a faulty barrier in the well. The bottom hole assembly may comprise of several tools, for example running and pulling tools, fishing tools, explosive tools and logging tools.

When preparing a well for recompletion or permanent abandonment, there is an operational sequence involving steps of:

- setting a barrier plug at a location below a cutting point;
- punching the production tubular to enable circulation of a heavy fluid inside the production tubular and the surrounding annulus; and
- cutting the production tube.

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Subsequently, the production tubular above the cut will be retrieved from the wellbore. The operational sequence is typically performed in several wireline runs into the wellbore. A first run is performed to install a barrier by means of a barrier plug. The tool string includes the barrier plug itself

and necessary tooling to position and install the barrier plug at a correct location. The barrier plug commonly being a retrievable or permanent bridge plug. Then, a second run is performed to punch a hole in the production tubular to enable circulation of a heavy fluid into the production tubular and a surrounding annulus between the production tubular and a casing. The tool string includes a hole punching tool, typically an explosive device or a mechanical device or a device of another working principle. Finally, a third run is performed to cut the production tubular above the barrier plug. The tool string includes a tubular cutting tool, typically a mechanical device or an explosive device or a chemical device or a device of another working principles. In some instances, a fourth run is performed to install a junk basket in the production tubular.

Performing the above-mentioned operational sequence in three separate runs requires a relatively long operational time. It involves three separate exercises of lowering, operating and hoisting the wireline toolstring in and out of the wellbore. There are further two rigging sequences between the runs to change toolstring. The long operational time entails a high rig and equipment rental cost. The cost could be reduced if the number of runs into the well is reduced.

From the prior art, it is known to perform the barrier plug installation and tubing punching in a single run in the well using an integrated tool string consisting of a barrier plug, a plug setting tool and a tubing punching tool, ref. "Mechanical Puncher Tool" by Interwell Norway AS. Patent document EP3085882 discloses a method of plugging a well using cement and cutting the well tubular in a single run. The method presupposes that a barrier plug is in place to isolate the lower part of the well tubular prior to cementing.

Document WO 2014/175750 discloses a junk catcher. The junk catcher comprises a tubular for catching debris in a wellbore and a plug to position the tubular in the wellbore. The plug is attached to a lower portion of the tubular and the tubular houses a plug setting mechanism. The junk catcher is run in the wellbore by means of a toolstring, wherein the tubular is releasably connected to the toolstring. When the plug is set, the toolstring is released and pulled out of the wellbore such that the plug and tubular are left in place.

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It is an objective of the invention to provide an apparatus that is capable of at least reducing one run into the well during barrier installation, punching and cutting operations. It is also an objective of the invention to provide an apparatus that can perform all three operations in a single run into the wellbore. It is a further objective of the invention to provide an apparatus that can perform all three operations and install a junk basket in a single run into the wellbore.

The invention has for its object to remedy or to reduce at least one of the drawbacks of the prior art, or at least provide a useful alternative to prior art.

The object is achieved through features, which are specified in the description below and in the claims that follow.

The invention is defined by the independent patent claims. The dependent claims define advantageous embodiments of the invention.

In a first aspect, the invention relates more particularly a downhole apparatus, the downhole apparatus comprising:

- a tool string;

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- a plug, and
- a means for setting the plug,

wherein an upper portion of a sleeve is connectable to a lower portion of the tool string, and a lower portion of the sleeve is arranged to receive the plug and the means for setting the plug.

The first end of the sleeve may be an upper end and the second end of the sleeve may be a lower end when the apparatus is positioned in a well. The sleeve may be a hollow cylindrical. Other similar definitions of a sleeve may be a mandrel, a bushing, a casing or a tube.

The plug may for example be a retrievable or permanent bridge plug. The lower portion of the sleeve may be connected to the means for setting the plug, such that when releasing the sleeve from the tool string, the sleeve may stay in place with the plug and the means for setting the plug. The tool string may be displaced upwards within the production tubing by pulling after releasing the sleeve. The tool string may comprise auxiliary devices for operating the downhole apparatus, e.g. sensors, control devices, hydraulic actuators, electric motors etc. The upper portion of the sleeve may be connected to the lower portion of the tool string by means of a releasable connection, such as shear pins or screw mechanism.

In one embodiment, the sleeve, between its upper and lower portion, may be configured to house at least one tool. In one embodiment, the sleeve may house one tool. In another embodiment, the sleeve may house more than one tool. The at least one tool may be configured to perform downhole operations in the well. The at least one tool may be operated electrically or hydraulically. Electric current may for example be supplied via a wireline from surface, or from batteries in the tool string. Hydraulic power may be supplied from an actuator in the tool string.

In one embodiment, the sleeve, between its upper and lower portion, may be configured to house a first tool and a second tool. The first tool may be a tubular punching tool. The second tool may be a tubular cutting tool. The first tool and the second tool may be arranged in series along a longitudinal axis of the tool string. In one embodiment, the two tools may be connected to each other. In one embodiment, the first tool may be arranged closest to the tool string, and may be connected to the tool string. The two tools may be operated independently of each other. Means for controlling the second tool may be arranged from the tool string and through the first tool.

The sleeve may house at least a portion of the means for setting the plug. The means for setting the plug may be a plug setting tool. In one embodiment, the means for setting the plug may be an

integral part of the plug. In one embodiment, the sleeve may house the entire means for setting the plug. The plug may be connected to the sleeve. The sleeve and plug may form an integral unit.

In one embodiment, the means for setting the plug may communicate with a control device via a communication means. The communication means may be a communication line, an activation line or wireless communication. At least a portion of the communication line or activation line may be integrated in a body of the sleeve. The control device may be arranged in the tool string. The communication line or activation line may for example be an electric line or a hydraulic line. In one embodiment, the portion of the communication line or activation line being integrated in the body of the sleeve may communicate with the not integrated part of the communication line or activation line via wireless means such as inductive couplers or pressure pulses. In one embodiment, the communication line or activation line may be free-running from the tool string to the plug setting tool. Free-running meaning not integrated in a body of the sleeve.

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In one embodiment, the upper portion of the sleeve may be connectable to the tool string by a releasable latching mechanism. The latching mechanism may interact with an internal surface of the sleeve. The latching mechanism may have latching dogs. The latching dogs may be complementary to grooves in the sleeve. The latching mechanism may be operable between an engaged and an open position. In the open position, the tool string may move freely relative to the sleeve. In the engaged position, the sleeve and the tool string may be locked from moving relative to each other in an axial direction. The latching mechanism may be activated by an operator command, or automatically, for example by some predetermined hydraulic pressure value. In one embodiment, the sleeve may be connectable to the tool string by means of ball grabs.

In one embodiment, the sleeve may be configured as a junk basket when disconnected from the tool string. The junk basket may collect debris, such as; rust, metal swarf, scale, sand, silt etc. The debris may be retrieved together with the sleeve. In one embodiment, the sleeve may be releasable from the plug for retrieval of the sleeve to surface.

In one embodiment, the tool string may comprise a multifinger caliper. The multifinger caliper comprises a plurality of radially extendable rods, the rods also being defined as fingers. When extended, the fingers will measure changes in the internal diameter of a tubular when the multifinger caliper is moved up the tubular. By measuring the internal diameter of the tubular, the multifinger caliper may detect changes in the surface condition, e.g. corrosion or depositions. The multifinger caliper may be arranged on the tool string above the sleeve. Performing measurements using a multifinger caliper would normally require an additional run in the well if using traditional tools. Including a multifinger caliper on the tool string may enable another operation to be performed in the same run as the previously mentioned operations.

In one embodiment, the tool string may comprise a wireline tractor. The wireline tractor can move along the well for displacing the tool string and downhole apparatus. This may be a preferable em-

bodiment in deviated or horizontal wells, where gravity alone is not sufficient to displace the downhole apparatus and tool string. In one embodiment, the wireline tractor may comprise grinding elements. The wireline tractor may further comprise wheels, wherein the grinding elements may be arranged on the wheels. The grinding elements may be configured to perform tubing punching. In one embodiment, the grinding elements may replace the tubing puncher for punching the tubular in the well.

In a second aspect, the invention relates more particularly to a method for a downhole operation using the downhole apparatus according to any of the preceding claims, wherein the method comprises the steps of:

- a) running the downhole apparatus into the well, and
- b) setting the plug in the well tubular.

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In one embodiment, the method, after step b), may further comprise the steps of:

- c) releasing the sleeve from the tool string;
- d) displacing the tool string relative to the sleeve, and
- e) perforating the well tubular above the sleeve.

The well tubular may be perforated by operating the tubing puncher. In one embodiment, the well tubular may be perforated by operating the grinding elements on the wireline tractor.

In one embodiment of the method, after step b), further comprises the steps of:

- f) releasing the sleeve from the tool string;
- g) displacing the tool string relative to the sleeve, and
- h) cutting the well tubular above the sleeve.

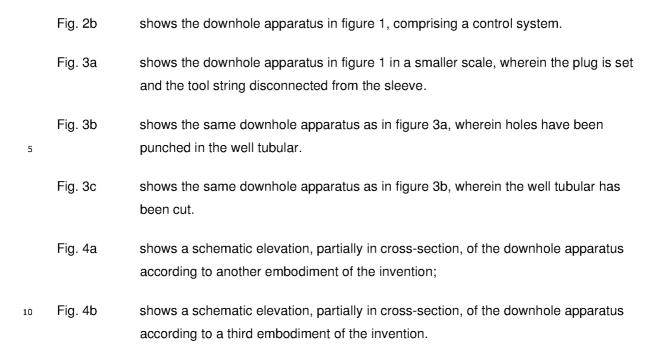
The well tubular may be cut by operating a tubing cutter.

In one embodiment, the method, after step b), further comprises the steps of:

- i) releasing the sleeve from the tool string;
- j) displacing the tool string relative to the sleeve;
- k) perforating the well tubular above the sleeve, and
- I) cutting the well tubular above the sleeve.

In the following is described an example of a preferred embodiment illustrated in the accompanying drawings, wherein:

- shows a schematic elevation, partially in cross-section, of the downhole apparatus according to one embodiment of the invention;
 - Fig. 2a shows in a larger scale the detail A of the latching mechanism in figure 1;



The figures are depicted in a simplified manner, and details that are not relevant to illustrate what is new with the invention may have been excluded from the figures. The different elements in the figures may necessarily not be shown in the correct scale in relation to each other. Equal reference numbers refer to equal or similar elements. In what follows, the reference numeral 1 indicates a downhole apparatus according to the invention.

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The downhole apparatus 1 comprises a sleeve 2. An upper portion 210 of the sleeve 2 is releasably connected to a lower portion 310 of a tool string 3 by means of a latching mechanism 32. A lower portion 211 of the sleeve 2 is connected to a plug 4 and a plug setting tool 41. The sleeve 2 is shown housing a tubing punching tool 5 and a tubing cutting tool 6.

Figure 1 shows the plug 4, in this particular embodiment shown as a temporary barrier plug, connected to the lower portion 211 of the sleeve 2 via the plug setting tool 41. The plug 4 may be installed at a desired location in a production tubular 510 (see figures 3a-3c) by means of the plug setting tool 41. The plug setting tool 41 is housed within the sleeve 2. In another embodiment, the plug setting tool 41 may be an integral part of the plug 4. When the plug 4 is set in the production tubular 510, the sleeve 2 may be released from the tool string 3, and the sleeve 2 may be left in place together with the plug 4 and the plug setting tool 41 (see figures 3a-3c).

Figure 1 further shows the sleeve 2 housing a tubing punching tool 5, in the following called a puncher. The puncher 5 is connected to the lower portion 310 of the tool string 3. The puncher 5 is configured to punch, i.e. perforate, a production tubular 510 in the well 500 (see figure 3a-3c) to allow for circulation of a fluid 600 from the well 500 to an annulus 511 between the production tubular 510 and a casing 512 (see figure 3a-3c). The puncher 5 may be an explosive device or a mechanical device or a device of another working principle. After setting the plug 4 and disconnecting

the sleeve 2 from the tool string 3, the puncher 5 is pulled out of the sleeve 2. Thus, punching can be performed on the production tubular 510 above the sleeve 2.

A tubing cutting tool 6, in the following called cutter, is connected to the puncher 5. The cutter 6 is configured to cut the production tubular 510 at a desired location above the sleeve 2. After cutting, the tubular 510 above the cut 530 may be retrieved to surface. The cutter 6 may be a mechanical device or an explosive device or a chemical device or a device of another working principle. To avoid risk of the cutter 6 getting stuck due to tubing displacement, for example scissoring, after cutting, it is an advantage to have the cutter 6 at the lower end of the tool string 3, however, this is not a requirement.

Figure 2a shows a detail of the latching mechanism 32. The latching mechanism 32 has a plurality of latching dogs 321 arranged around a circumference (not shown) of the tool string 3. The latching dogs 321 are moveable between an engaged position and an open position by means of a latching mandrel 322. The latching dogs 321 are complementary to grooves 230 in the internal surface 200 of the sleeve 2. The groove 230 may be a circular, circumferential groove (not shown). To engage the latching mechanism 32, the latching dogs 321 are moved radially out from a longitudinal centre axis 10 of the downhole apparatus 1. When the latching dogs 321 are engaged in the grooves 210, the sleeve 2 will move with the tool string 3. When the latching dogs 321 are open, the tool string 3 is free to move independently of the sleeve 2 in an axial direction.

Figure 2b shows the downhole apparatus 1 comprising a control device 7 arranged in the tool string 3. The control device 7 may operate the plug setting tool 41. The control device 7 and plug setting tool 41 are connected with a communication line 710. A portion of the communication line 710 is integrated in the body of the sleeve 2. The communication line 710 is shown with inductive couplers 711 for transferring a signal wirelessly from the sleeve 2 to the plug setting tool 41. Several inductive couplers 711 may be arranged around a circumference (not shown) of the plug setting tool 41. The control device 7 may also be used to operate the puncher 5 and/or cutter 6 via communication lines 720, 730. The communication line 730 running between the control device 7 and cutter 6 is shown routed through the puncher 5. It should be understood that other means for communication may be used to operate the plug setting tool 41 and/or puncher 5 and/or cutter 6, for example hydraulic lines.

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In use, the downhole apparatus 1 will be lowered into the well 500. The plug 4 is set to isolate a section of the well 500 above the plug 4, see figure 3a. The procedure for setting the plug 4 will not be explained in further detail as this is considered standard procedure for a person skilled in the art. The latching mechanism 32 is disengaged and the tool string 3 pulled back/up the well. The sleeve 2 will stay in place together with the plug 4 and the plug setting tool 41. In one embodiment, the sleeve 2 may be configured as a junk basket to gather debris from the well 500 when disconnected from the tool string 3.

At an elevation above the sleeve 2, the puncher 5 can be operated to punch one or more holes 520 in the well tubular 510, see figure 3b. Punching can be performed by any working principle. The holes 520 will allow for circulation of the fluid 600 from the well 500 and into the annulus 511 between the production tubular 510 and the casing 512. The cutter 6 can be operated to form a cut 530 in the tubular 510, see figure 3c. Cutting can be performed by any working principle. In one embodiment, the tubular 510 above the cut 530 can be retrieved to surface (not shown).

Figure 4a and 4b shows the downhole apparatus 1 according to two other embodiments of the invention respectively. Figure 4a shows the puncher 5 connected to the lower portion 310 of the tool string 3. The operating principle of the plug 4, the plug setting tool 41 and the puncher 5 may be similar to what was described for the embodiments shown in figures 1-3. The downhole apparatus 1 in figure 4a allows for plugging and punching of a well tubular 510 in a single run into the well 500. Figure 4b shows the cutter 6 connected to the lower portion 310 of the tool string 3. The operating principle of the plug 4, the plug setting tool 41 and the cutter 6 may be similar to what was described for the embodiments shown in figures 1-3. The downhole apparatus 1 in figure 4b allows for plugging and cutting of a well tubular 510 in a single run into the well 500.

It should be noted that the above-mentioned embodiment illustrates rather than limit the invention, and that those skilled in the art will be able to design many alternative embodiments without departing from the scope of the appended claims. In the claims, any reference signs placed between parentheses shall not be construed as limiting the claim. Use of the verb "comprise" and its conjugations does not exclude the presence of elements or steps other than those stated in a claim. The article "a" or "an" preceding an element does not exclude the presence of a plurality of such elements.

The mere fact that certain measures are recited in mutually different dependent claims does not indicate that a combination of these measures cannot be used to advantage.

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Krav

- 1. Et downhole-apparat (1), downhole-apparatet (1) omfatter:
 - en værktøjslinje (3);
 - en prop (4); og

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- et middel (41) til at sætte proppen (4)
- et hylster (2) havende en øvre part, som kan kobles til en nedre part (310) af værktøjslinjen (3), og en nedre part (211) arrangeret til at modtage proppen (4) og midlet (41) til at sætte proppen (4),
- kendetegnet ved at hylsteret (2), mellem sin øvre part (210) og nedre part (211), er konfigureret til at huse mindst et værktøj (5, 6) det i det mindste ene værktøj (5, 6) er et rørpunkteringsværktøj (5) eller et rørskæringsværktøj (6).
- 2. Downhole-apparatet (1) ifølge krav 1, hvor hylsteret (2), mellem sin øvre part (210) og nedre part (211), er konfigureret til at huse et første værktøj (5) og et andet værktøj (6).
- 3. Downhole-apparatet (1) ifølge krav 2, hvor det første værktøj (5) er et rørpunkteringsværktøj og det andet værktøj (6) er et rørskæringsværktøj.
- 4. Downhole-apparatet (1) ifølge ethvert af de foregående krav, hvor hylsteret (2) er arrangeret til at huse mindst en del af midlet (41) til at sætte proppen (4).
- 5. Downhole-apparatet (1) ifølge ethvert af de foregående krav, hvor midlet (41) til at sætte proppen (4) kommunikerer med en kontrolenhed (7) via et kommunikationsmiddel (710).
- Downhole-apparatet (1) ifølge ethvert af de foregående krav, hvor den nedre part (310) af værktøjslinjen (3) er forbundet til den øvre part (210) af hylsteret (2) via en frigørelsesbar låsemekanisme (32).
 - 7. Downhole-apparatet (1) ifølge ethvert af de foregående krav, hvor hylsteret (2) er konfigureret som en skrotsamler (212) når det er frakoblet værktøjslinjen (3).
- Fremgangsmåde for en downhole-operation ved brug af downhole-apparatet (1) ifølge ethvert af de foregående krav, hvor fremgangsmåden omfatter trinnene:
 - a) køre downhole-apparatet (1) ind i brønden (500), og
 - b) sætte proppen (4) i brøndrøret (510).
 - 9. Fremgangsmåde for en downhole-operation ifølge krav 8, hvor fremgangsmåden, efter trin b), yderligere omfatter trinnene:
 - c) frigørelse af hylsteret (2) fra værktøjslinjen (3);
 - d) forskydning af værktøjslinjen (3) relativt til hylsteret (2), og
 - e) perforering af brøndrøret (510) over hylsteret (2).

- 10. Fremgangsmåde for en downhole-operation ifølge krav 8, hvor fremgangsmåde, efter trin b), yderligere omfatter trinnene:
 - f) frigørelse af hylsteret (2) fra værktøjslinjen (3);
 - g) forskydning af værktøjslinjen (3) relativt til hylsteret (2), og
 - h) skæring af brøndrøret (510) over hylsteret (2).

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- 11. Fremgangsmåde for en downhole-operation ifølge krav 8, hvor fremgangsmåden, efter trin b), yderligere omfatter trinnene:
 - i) frigørelse af hylsteret (2) fra værktøjslinjen (3);
 - j) forskydning af værktøjslinjen (3) relativt til hylsteret (2);
 - k) perforering af brøndrøret (510) over hylsteret (2), og skæring af brøndrøret (510) over hylsteret (2).

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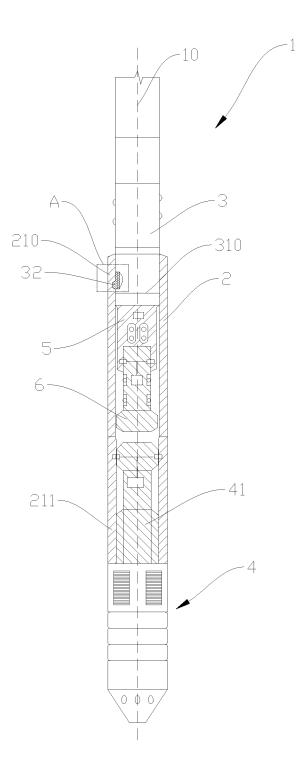


Fig. 1

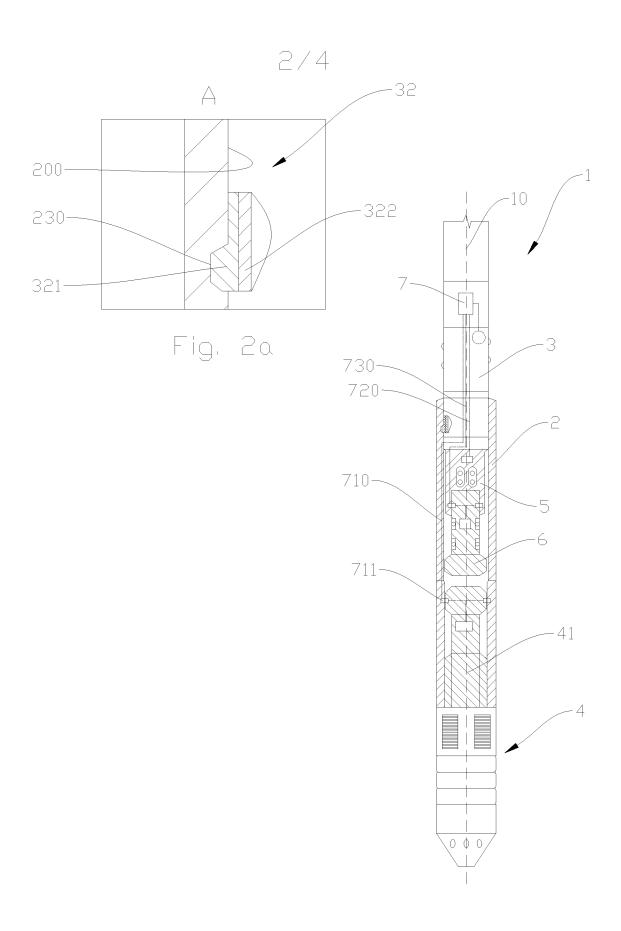


Fig. 2b



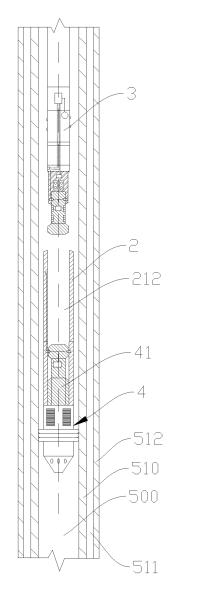


Fig. 3a

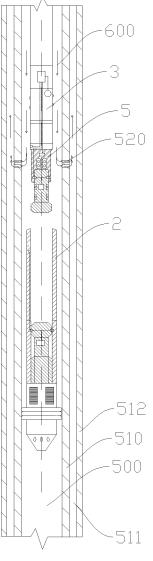


Fig. 3b

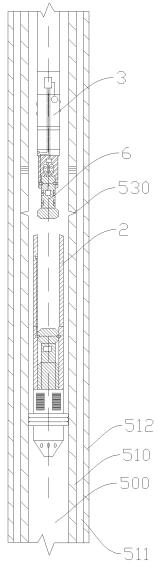


Fig. 3c



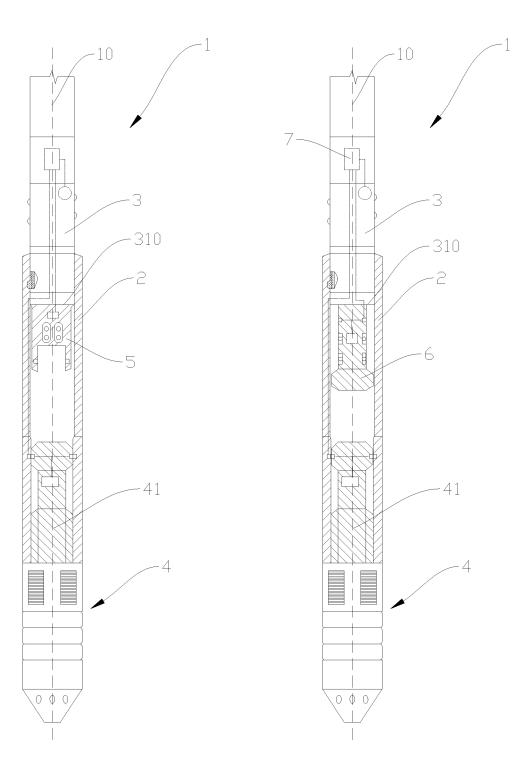


Fig. 4a

Fig. 4b

SEARCH REPORT - PATENT		Application No. PA 2020 70374		
1. Certain claims were found unsearchable (See Box No. I).				
2. Unity of invention is lacking prior to search (See Box No. II).				
A. CLASSIFICATION OF SUBJECT MATTER				
E21B 23/00 (2006.01), E21B 23/06 (2006.01), E21B 27/00 (20 33/13)	06.01), E21B 29/00 (2006.01), E21B 3	33/12 (2006.01), E21B		
According to International Patent Classification (IPC)				
B. FIELDS SEARCHED				
PCT-minimum documentation searched (classification system followed by classification symbols) IPC & CPC: E21B				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched DK, NO, SE, FI: IPC-classes as above.				
Electronic database consulted during the search (name of database and, where practicable, search terms used) EPODOC, WPI, FULL-TEXT: ENGLISH				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category* Citation of document, with indication, where ap X WO 2014175750 A1 (ALTUS INTERVENTION		Relevant for claim No.		
X A Page 6, line 25 - page 7, line 7 Page 7, line 21 - page 8, line 28 Claim 1 Figures 1-6 A EP 3085882 A1 (WELLTEC AS) 2016.10.26 Paragraphs [0004], [0005], [0046], [0063], [0064] Figures 1-3		3, 4, 10-12 1-12		
Further documents are listed in the continuation of Box C. * Special categories of cited documents: "A" Document defining the general state of the art which is not considered to be of particular relevance. "D" Document cited in the application. "E" Earlier application or patent but published on or after the filing date. "L" Document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified). "O" Document referring to an oral disclosure, use, exhibition or other means. Danish Patent and Trademark Office Halveshoi Allé 81	"P" Document published prior to the filing date but later than the priority date claimed. "T" Document not in conflict with the application but cited to understand the principle or theory underlying the invention. "X" Document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone. "Y" Document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" Document member of the same patent family. Date of completion of the search report			
elgeshøj Allé 81 K-2630 Taastrup 20 April 2021				
Denmark Telephone No. +45 4350 8000 Facsimile No. +45 4350 8001	Authorized officer Peter Philip Holck Telephone No. +45 4350 8558			

SEARCH REPORT - PATENT		Application No. PA 2020 70374		
C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant for claim No.		

SEARCH REPORT - PATENT	Application No.			
SEARCH REPORT THIEF	PA 2020 70374			
Box No. I Observations where certain claims were found unsearchable				
This search report has not been established in respect of certain claims for the following reasons:				
1. Claims Nos.: because they relate to subject matter not required to be searched, namely:				
because they telate to subject matter not required to be scattered, namely.				
2. Claims Nos.:				
because they relate to parts of the patent application that do not comply with the prescribed requirements to such an extent				
that no meaningful search can be carried out, specifically:				
2 🖂 (%)				
3. Claims Nos.:				
because of other matters.				
Box No. II Observations where unity of invention is lacking prior to the search				
	14			
The Danish Patent and Trademark Office found multiple inventions in this patent application, as for	llows:			

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SUPPLEMENTAL BOX	
Continuation of Box [.]	