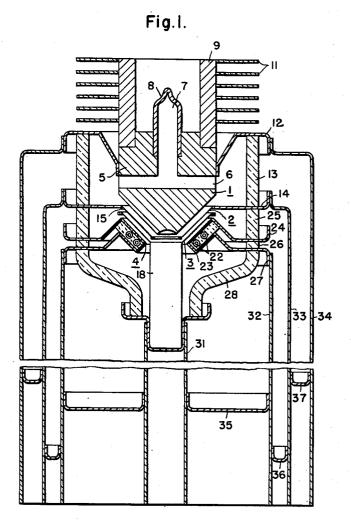
March 25, 1958 2,828,437 H. J. DAILEY

LOW INDUCTANCE CATHODE AND TUBE STRUCTURE

Filed July 10, 1952

2 Sheets-Sheet 1



WITNESSES: E. G. M. Eleskey. Leoy M. Garman

INVENTOR Hampton J. Dailey, Deceased, by Ruth M. Dailey, Executrix.

Growder ATTORNEY

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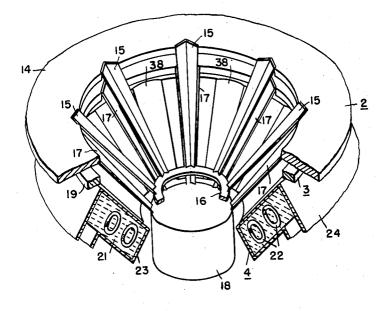
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Fig.2.



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LOW INDUCTANCE CATHODE AND TUBE STRUCTURE

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Application July 10, 1952, Serial No. 298,164

8 Claims. (Cl. 313-249)

My invention relates to grid controlled electron tubes 15 and in particular relates to tubes of a type intended for use at ultra-high frequencies; e. g. frequencies of the order of five hundred megacycles or more.

Electron tubes for use at such high frequencies are subject to a number of limitations which make their design extremely difficult. For instance the spacings between their electrodes must be kept down to minimize the transit time of electrons in passing from cathode to anode; the length of the electrodes must be limited to a small fraction of a wave-length at the operating frequency 25to minimize self-inductance in the circuits and voltage variation between different points along the electrodes; and capacitances between electrodes must be kept as low as possible. Tubes of conventional design meeting these conditions would have to be of very small dimensions, 30 slightly V-shaped cross-section, these bars being equally and consequently their ability to dissipate the power losses incident to any tube operation limits the useful power that can be obtained from them to a small value. Thus, the so-called "lighthouse" type tube widely used for ultrahigh frequencies during and since the recent war is 35 limited to around ten watts output power. It has a disc cathode of about one-quarter inch diameter with other elements having dimensions of similar order. Higher power could be attained by increasing current, for instance by increasing cathode area, but if the attempt were made 40 to do this by simply building a "lighthouse" type tube to larger scale the above-mentioned difficulties set in and made it impossible to operate the tube satisfactorily at the high frequencies desired. Hence the problem arises of increasing cathode area without increasing length along 45 rigid structure. the cathode, while still maintaining electrode spacings within the necessary limits.

One object of my invention is accordingly to provide a new and improved type of electron tube for ultra-high frequency service.

Another object is to provide an ultra-high frequency tube of greater power output than present tubes operating at the same frequency.

Still another object is to provide a radio tube of novel have high rigidity and minimum tendency to distortion by reason of heating or of electric fields.

Yet another object is to provide an electron tube in which the current in-leads to the various electrodes are so positioned as to minimize difficulties from inter-circuit 60 thimble which terminates the center-post 18. capacitance.

Still another object is to provide a grid-controlled electron tube particularly adapted for grounded cathode operation.

Yet another object is to provide a grid-controlled electron tube capable of operation at ultra-high frequencies without neutralization for the control-grid-to-cathode signal input.

Other objects of my invention will become apparent on reading the following description taken in connection with the drawings, in which:

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Fig. 1 is a mid-sectional view of a tube embodying the principles of my invention; and

Fig. 2 is an isometric view to enlarged scale of the cathode, control-grid and screen-grid of the tube of Fig. 1.

Referring in detail to the drawings, the tube comprises an anode 1, a screen grid 2, a control grid 3 and a cathode The anode 1 is made of copper in the form of a frustum of a cone having an aperture of about 90 degrees. The upper portion 5 of the anode 1 is cylindrical 10 and has a passage 6 going diametrically through it and connecting with an axial passage 7 in which an exhaustpipe 8 is set vacuum tight by means of which the tube may be sealed off from the pumping system after being exhausted in accordance with usual tube-making practice. The upper end of the anode 1 is also provided with a tubular continuation 9 of good heat-conducting metal, such as copper which is provided with cooling-vanes 11 to prevent overheating of the anode in service.

The anode is supported by a vacuum-tight joint in a 20 sheet metal annulus 12 having a surface portion capable of sealing vacuum-tight to a cylindrical glass wall-portion 13, which is sealed at its lower end to an annulus 14, the central opening of which is connected to the base of a conical frustum of gold-plated strip molybdenum which forms the screen grid 2 and which is described and shown in more detail in Fig. 2.

The effective portion of the screen grid 2 is made up of tapered bars 15 of gold-plated sheet molybdenum preferably creased down the middle so that they have a spaced about the circumference of a conical surface and parallel to the conical surface of anode 1. For clarity in Fig. 2 the spacings between the bars are exaggerated. The lower ends of the bars 15 are tied together by a ring 16 so that, with their upper ends welded to the annulus 14, a rigid structure, little disturbed by vibration or temperature variation, is formed.

The control-grid 3 is likewise made up of tapered creased bars 17 of gold-plated sheet molybdenum, parallel to and directly below the bars 15 of the screen grid. The lower ends of the bars 17 are affixed to a copper centerpost 18 which is sealed through the lower end of the tube; and the upper ends of said bars are tied together by a ring 19 so that the control-grid 3 likewise has a

The cathode 4 comprises a frustum of a cone, the upper surface of which is parallel to the conical surface of the anode 1 and to the bars of screen-grid 2 and control-grid 3. The cathode body comprises a refractory material 21 such as porcelain molded about a heater-wire 50 22 and having a jacket 23 of sheet nickel which is welded to an annulus 24. The latter is sealed between two glass rings 25 and 26, which are respectively sealed to the annulus 14 and to an annulus 27. The inner edge of the design in which the electrodes are of such form as to 55 latter is molded with the refractory 21, and the cathode heater-wire 22 which is preferably wound non-inductively, is connected between the annuli 24 and 27. The lower face of annulus 27 is sealed to the upper edge of a glass wall-portion 28 which has its lower edge sealed to a

> The inner surface of the cathode is provided with concave troughs 38 which are surfaced with thermionically emissive material such as barium-strontium oxides. The troughs 38 are elements of the conical surface and 65 have azimuths positioned midway between those of the bars 15 and 17 of the screen-grid 2 and control-grid 3. The concave surface of the emitting oxides tends to focus the emitted electrons into streams which bypass the bars of these grids and impinge only on the anode 1. 70 Thus grid-currents are minimized in this tube.

To give an example of practicable dimensions for this

tube the spacing between the conical electrode surfaces may be 0.015 to 0.020 inch.

The flow of high frequency currents both to the cathode and the two grids is radial in direction, and it is the radial dimension of these electrodes, in the region of 5 electron-current flow between cathode and anode, which governs the operation of the tube. This radial dimension is made comparatively small, even though the total area is large, by adopting the annular configuration for the cathode and keeping the radial dimension along the coni- 10 cal surface small relative to wavelength; e. g. not over one-fifth of said wavelength. The conical form minimizes distortion of the structure and thermal expansion during operation does not materially affect interelectrode spacings. The aperture angle of the cone used here has 15 emitting surface in the form of a conical frustum, and been about 90 degrees but it should be recognized that other aperture angles are within the purview of my invention, and that the increase of cathode area while maintaining the effective radial dimension low results from the annular form with its central opening, and is present even in a cathode made in washer-form; i. e., in a frustum of a cone with an aperture of 180 degrees.

It will also be noted that the screen-grid and cathode terminals 14 and 24 are adjacent so that this grid and cathode may be effectively maintained at the same radio 25frequency potential by connecting them to the two sides of a concentric conductor or other distributed-constant line effectively short circuited at a point half a wavelength distant. This would permit use of this tube as an ultrahigh frequency amplifier without neutralization for the ³⁰ tight container, an anode having a conical surface, a control-grid to cathode circuit; i. e., would permit so-called "grounded cathode operation."

While I have described my invention as embodied in a tube having two control grids, its advantages in obtaining large cathode area with small length in the direction of current flow, rigidity of structure and invariability of electrode springs during temperature variation are equally attainable in tubes where only one conical grid, or three or more such grids, are employed.

Concentric-line tuners for the electrode circuits may conveniently be formed as in Fig. 1 by providing tubular extensions, 31 for the control grid, 32 for the cathode annulus 27, 33 for the screen grid annulus and 34 for the anode annulus 12. Sliding piston 35 may be pro-45vided to interconnect the control grid and cathode at a quarter-wave length distance. Sliding piston 36 interconnects the cathode and screen grid, as stated above, at a half-wave length distance. Sliding piston 37 interconnects the screen grid and anode at a quarter-wave dis-50 placement when desired.

I claim as my invention:

1. An ultra-high frequency electron tube for operating between frequencies of from 500 to 3000 megacycles comprising a vacuum-tight container, an anode, a cathode 55having an electron-emitting surface which surrounds a central opening in said cathode, said cathode and said anode having substantially parallel frusto-conical surfaces, the radial dimension of said electron-emitting surface being not over one-fifth of the wavelength of said frequency, and a control-electrode between said anode and ⁶⁰ said surface, said control electrode being parallel to said anode and said electron emitting surface.

2. An ultra-high frequency electron tube comprising a vacuum-tight container, an anode, a cathode having 65 an electron-emitting surface which surrounds a central opening in said cathode, and a plurality of auxiliary

electrodes between said anode and said electron emitting surface, said cathode, said anode and said auxiliary electrodes having substantially parallel frusto-conical surfaces at least one of said auxiliary electrodes having an in-lead which passes through said central opening.

3. An electrical discharge tube comprising a vacuumtight container, an anode, a cathode having an electronemitting surface in the form of a conical frustum, and a control electrode having a surface surrounding a central opening in said control electrode concentric with said frustum, said electron-emitting surface comprising fluted portions concave toward said anode.

4. An electrical discharge device comprising a vacuumtight container, an anode, a cathode having an electrona control electrode comprising metallic bar members having a V-shaped cross section, said bar members being parallel to said electron-emitting surface.

5. An electrical discharge tube for operating between 20 frequencies of from 500 to 3000 megacycles comprising a vacuum-tight container, an anode having a conical surface, a cathode having an electron-emitting surface having the form of a conical frustum, and an auxiliary electrode having the form of a perforated surface of a conical frustum, all of said surfaces being parallel and said cathode having no dimension on lines radiating from the conical apex which exceeds one-fifth of the wave length of said frequency.

6. An electrical discharge tube comprising a vacuumcathode having a surface in the form of a conical frustum concentric to said conical surface, said cathode having an electron emitting surface which surrounds a central opening in said cathode, and a control electrode between 35 said anode and said cathode, said control electrode being parallel to said anode and said cathode and having a frusto-conical configuration.

7. An electrical discharge tube comprising a vacuumtight container, an anode having a conical surface, a cathode having a surface in the form of a conical frustum, and an auxiliary electrode comprising metallic bar members, said metallic bar members being parallel to elements of said conical surface.

8. An electrical discharge tube having a vacuum-tight container comprising cylindrical glass wall-portions sealed to opposite sides of annular plates, a frusto-conical cathode having an electron-emitting surface which surrounds a central opening in said cathode supported by certain of said plates, a conical anode supported near said cathode from one end of said container, and a control electrode between said anode and cathode supported from the other end of said container, said anode and said control electrode being parallel to said cathode and said control electrode having a frusto-conical configuration.

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