(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau



(10) International Publication Number WO 2017/052712 A3

- (43) International Publication Date 30 March 2017 (30.03.2017)
- (51) International Patent Classification: G01N 27/72 (2006.01) G01V 3/08 (2006.01) G01N 27/82 (2006.01)
- (21) International Application Number:

PCT/US2016/040211

(22) International Filing Date:

29 June 2016 (29.06.2016)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

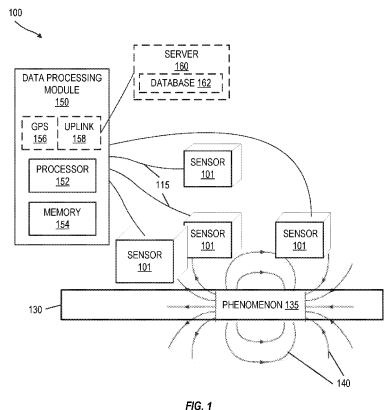
62/185,888 29 June 2015 (29.06.2015) US 62/265,851 10 December 2015 (10.12.2015) US

- (71) Applicant: THE CHARLES STARK DRAPER LABORATORY, INC. [US/US]; 555 Technology Square, Cambridge, MA 02139 (US).
- (72) Inventors: TIMMONS, Brian, P.; 1 Manoogian Circle, Milford, MA 02139 (US). MANGOUBI, Rami, S.; 32 Hamlet St., Newton, MA 02457 (US).

- (74) Agent: JAKOBSCHE, George J.; Sunstein Kann Murphy & Timbers LLP, 125 Summer Street, Boston, MA 02110 (US).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,

[Continued on next page]

(54) Title: SYSTEM AND METHOD FOR CHARACTERIZING FERROMAGNETIC MATERIAL



(57) Abstract: A system and method using magnetic sensing to non-intrusively and non- destructively characterize ferromagnetic material within infrastructure. The system includes sensors for measuring magnetic field gradients from a standoff distance adjacent to ferromagnetic material. The method includes using the system to measure magnetic fields, determining magnetic field gradients measured by a sensor array, and comparing measured and modeled or historical magnetic field gradients at the same or similar positions to identify differences caused by a phenomenon in the ferromagnetic material, and, in a particular embodiment, to recognize defects and developing defects.



SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

Published:

- with international search report (Art. 21(3))
- (88) Date of publication of the international search report: 4 May 2017

INTERNATIONAL SEARCH REPORT

International application No. PCT/US 16/40211

. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - G01N 27/72, G01N 27/82, G01V 3/08 (2017.01)

CPC - G01N 27/72, G01N 27/82, G01V 3/081

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC(8) - G01N27/72,82,83,85,87,90; G01V3/08 (2017.01); CPC - G01N27/72,82,825,83,85,87,90,9006,9013,902,9026,9033,904,9046, 9073,908; G01V3/081

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched IPC(8) - G01N27/72,82,83,85,87,90; G01V3/08 (2017.01); CPC - G01N27/72,82,825,83,85,87,90,9006,9013,902,9026,9033,904,9046,9073,908; G01V3/081; USPC-324/200,205,206,228,232,234,235,237,238,240,242,243,244

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
PatBase, Proquest Dialog, Google Patents, Google Scholar, Search terms used: ferromagnetic, magnetic, steel, iron, field, model, gradient, material, plurality, multiple, array, sensors, detectors, monitors, magnetometers, compare, defect, crack, threshold, signature, scan, welded junction, pair, pairwise, statistical, plot, graph, closest, neares

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Х	US 2007/0069720 A1 (GOLDFINE et al.) 29 March 2007 (29.03.2007), Fig 7, 22, abstract, para	1-3, 6, 8, 19-22, 26
		1-3, 0, 0, 19-22, 20
Y	[0003], [0008], [0039], [0041], [0043], [0044], [0050], [0070]	4, 5, 7, 9-18, 23-25, 27
Y	US 4,538,108 A (HUSCHELRATH et al.) 27 August 1985 (27.08.1985), Fig 7, abstract, col 1, In 24-25, col 7, In 21-23	4, 5, 15, 16
Y	US 8,214,161 B2 (GIRNDT) 03 July 2012 (03.07.2012), Fig 1, 3, 5, abstract, col 4, ln 15-44, col 5, ln 44-57, col 6, ln 1-23, col 6, ln 55-67	7, 24, 25
Y	US 2012/0123699 A1 (KAWATA et al.) 17 May 2012 (17.05.2012), Fig 7-13, abstract	9, 10, 27
Y	US 2015/0149103 A1 (SHIMZU) 28 May 2015 (28.05.2015), Fig 6A, 6B, abstract, para [0025], [0030], [0035], [0078]-[0081]	11-16
Y	US 7,944,165 B1 (O'DELL) 17 May 2011 (17.05.2011), Fig 3, abstract, col 2, ln 24-37, col 6, ln 34-49	17, 18
Y	US 7,161,351 B2 (GOLDFINE et al.) 09 January 2007 (09.01.2007), Fig 6, abstract, col 9, in 4-26	23

l		Further documents are listed in the continuation of Box C.				
ſ	*	Special categories of cited documents:	"T"	later document published after the international filing date or priority		
	"A"	document defining the general state of the art which is not considered to be of particular relevance		date and not in conflict with the application but cited to understand the principle or theory underlying the invention		
	"E"	earlier application or patent but published on or after the international filing date $% \left(1\right) =\left(1\right) \left(1\right) \left($	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive		
"L" do		document which may throw doubts on priority claim(s) or which is		step when the document is taken alone		
		cited to establish the publication date of another cilation or other special reason (as specified)	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is		
	"O"	document referring to an oral disclosure, use, exhibition or other means		combined with one or more other such documents, such combin being obvious to a person skilled in the art		
	"P"	document published prior to the international filing date but later than the priority date claimed	"&"	document member of the same patent family		
Date of the actual completion of the international search		Date of mailing of the international search report				
15 February 2017			17 MAR 2017			
Name and mailing address of the ISA/US		Authorized officer:				
Mail Stop PCT, Attn: ISA/US, Commissioner for Patents		Lee W. Young				
P.O. Box 1450, Alexandria, Virginia 22313-1450		PCT Helpdesk; 571-272-4300				
Facsimile No. 571-273-8300		PCT OSP: 571-272-4500				
•						

Form PCT/ISA/210 (second sheet) (January 2015)