(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau





(10) International Publication Number WO 2013/046219 A1

(43) International Publication Date 4 April 2013 (04.04.2013)

(51) International Patent Classification: A61K 31/00 (2006.01) A61K 9/10 (2006.01) A61K 9/107 (2006.01)

(21) International Application Number:

PCT/IN2012/000425

(22) International Filing Date:

14 June 2012 (14.06.2012)

(25) Filing Language:

English

(26) Publication Language:

English

IN

(30) Priority Data:

1758/MUM/2011 16 June 2011 (16.06.2011)

- (71) Applicant (for all designated States except US): ABBOTT HEALTHCARE PRIVATED LIMITED [IN/IN]; 4, Corporated Park, Sion, Trombay Road, Mumbai 400071, Maharashtra (IN).
- (72) Inventors; and
- Inventors/Applicants (for US only): SAHANA, Dipak [IN/IN]; Abbott Healthcare privated Limited, C/O Piramal Life Sciences Limited, 1, Nirlon Complex, Goregaon (East), Mumbai 400063, Maharashtra (IN). PHADTARE, Ganesh, Narayan [IN/IN]; Abbott Healthcare privated Limited, C/O Piramal Life Sciences Limited, 1, Nirlon Complex, Goregaon (East), Mumbai 400063, Maharashtra (IN). GROVER, Manish [IN/IN]; Abbott Healthcare privated Limited, C/O Piramal Life Sciences Limited, 1, Nirlon Complex, Goregaon (East), Mumbai 400063, Maharashtra (IN). JATHAR, Shripad [IN/IN]; Abbott Healthcare privated Limited, C/O Piramal Life Sciences Limited, 1, Nirlon Complex, Goregaon (East), Mumbai 400063, Maharashtra (IN).

- Agent: BHATTAD, Uma; Krishna & Saurastri Associates, 74/F, Venus, Worli Sea Face, Mumbai 400018, Maharashtra (IN).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

of inventorship (Rule 4.17(iv))

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))



FIELD OF THE INVENTION:

The present invention relates to a pharmaceutical composition comprising lecithin and process for preparing thereof. Particularly, the present invention relates to a liquid pharmaceutical composition, comprising lecithin and process for preparing thereof, wherein the said composition is stable.

BACKGROUND OF THE INVENTION:

Lecithin is defined chemically as a mixture of the diglycerides of stearic, palmitic, and oleic acids, linked to the choline ester of phosphoric acid (eg, soybean lecithin contains 4% stearic, 11.7% palmitic, 9.8% oleic acids, along with others). Lecithins also contain phosphorous and nitrogenous (eg, choline) compounds. Physical properties of lecithin can vary depending upon acid value. It is a waxy mass at acid value 20 and a thick pourable fluid at acid value 30. The color is white when freshly made but turns yellow to brown in air. It is an edible and digestible surfactant and emulsifier. For decades, lecithin has been a popular treatment for high cholesterol although there is surprisingly little evidence that it works. More recently, lecithin has been proposed as a remedy for various psychological and neurological diseases, such as Tourette's syndrome, Alzheimer's disease, and bipolar disorder.

20

25

30

15

Lecithin contains a substance called phosphatidylcholine that is presumed to be responsible for its medicinal effects. Phosphatidylcholine is a major part of the membranes surrounding our cells. However, when this substance is consumed, it is broken down into the nutrient *choline* rather than being carried directly to cell membranes. Choline acts like folate, TMG (trimethylglycine), and SAMe (S-adenosylmethionine) to promote methylation. It is also used to make *acetylcholine*, a nerve chemical essential for proper brain function. It is commonly used to help restoration of the liver functions in a number of disorders, including acute and chronic inflammatory liver disease due to viruses, protozoa and toxin. It is also helpful in alcoholic fibrosis, drug induced liver toxicity and hepatitis of unknown etiology. It may also be indicated for the treatment of some manic disorders. There are some evidences

that phosphatidylchloine may be useful in the management of alzheimer's disease and some other cognitive disorders. It is also useful in tardive dyskinesia. A possible future role in cancer therapy is also suggested by recent research.

- U.S. Patent No. 4252793A relates to a method of preparing an injectable preparation of lecithin including 1 to 10% lecithin comprises the steps of separately preparing a lecithin fraction including lecithin and a non-hydrous liquid, separately preparing an aqueous fraction containing a surfactant, and then combining the two fractions and manually shaking for twenty to thirty seconds. Beneficial medicaments are added to either the lecithin fraction or aqueous fraction prior to combining of the two.
 - U.S. Patent No. 5288734A relates to a stable parenteral solution of 2-phenyl-1,2-benzisoselenazol-3(2H)-one (Ebselen) comprising additionally one or several phospholipids and, possibly, one or several auxiliary agents, wherein the weight proportion of 2-phenyl-1,2-benzisoselenazol-3(2H)-one and the phospholipid or phospholipids like soybean lecithin or egg lecithin in the solution being between 1:2500 to 1:15. The invention is further related to a process for producing such solutions and their use in the preparation of drug preparations of Ebselen.

15

- U.S. Patent application No. 20090017120A1 relates to a lecithin organogel composition used to deliver pharmaceutical products transdermally as well as a method for producing the lecithin organogel composition, which may contain up to 40% additive ingredients. Particularly, it relates to include lecithin organogel compositions which provide high penetrating power, which are ready-to-use, which have improved stability, which have a high uptake capacity for active drugs, and which do not grow mold if the gel becomes contaminated.
 - J. Chu et al. at University of Toronto, Canada studied lecithin based self emulsifying oral delivery systems to improve the oral bioavailability of hydrophobic drugs. The lipid-based, self-emulsifying drug delivery system (SEDDS) showed potential in improving oral bioavailability of poorly water soluble drugs. They developed alcohol-free SEDDS

formulated with lecithin, linkers, and food-grade additives. The linker system is comprised of sorbitan monooleate, a lipophilic linker, decaglyceryl caprylate/caprate and PEG-6-caprylic/capric glycerides which are hydrophilic linkers. Ethyl caprate was the carrier oil for lipophilic nutraceuticals beta-sitosterol and beta-carotene. Microemulsion preconcentrates were formulated which could be incorporated into pharmaceutical or other applications. The diluted preconcentrates form self-emulsified drug delivery systems with drop sizes ranging from 100-250 nm.

None of the above cited prior arts comprising lecithin intends to provide pharmaceutical composition comprising lecithin, wherein lecithin can be used as therapeutic agent, particularly as hepato-protective agent. Disorders of hepatic function are commonly seen in medical practice. Hepatitis, especially viral hepatitis, is quite prevalent in various parts of the world, including India. In a study conducted by Mall ML and his colleagues, the overall seroprevalence rate of hepatitis virus A was 65.9%, in five major cities in India. Kumaran and Ananthan, while studying infectious hepatitis in urban India, observed that, children are more susceptible to hepatitis than elders. Thus, hepatitis disorders like viral hepatitis are quite common in various age groups in India. Treatment of hepatitis remains largely supportive, and is centered on providing adequate rest, maintenance of caloric intake, prevention of complication etc. Under this circumstance, hepatoprotective offers an attractive and logical measure towards restoration of the deranged function of the liver. Essential phospholipids, in the form of lecithin, could be a promising agent in this respect. However, there remains a need to provide an appropriate pharmaceutical dosage form such as liquid comprising hepatoprotective such as lecithin, particularly considering various age groups and the widespread of disease.

25

10

15

20

Accordingly, the inventors of the present invention have surprisingly found that a pharmaceutical composition comprising lecithin can be prepared, wherein the said pharmaceutical composition is liquid dosage form. Additionally, the present pharmaceutical composition is easy to manufacture and physically & chemically stable.

SUMMARY OF THE INVENTION:

The present invention relates to a pharmaceutical composition comprising lecithin, wherein the said pharmaceutical composition is in the form of liquid dosage form.

5 The present invention further relates to a pharmaceutical composition comprising lecithin, wherein the lecithin is used as a therapeutic agent.

The present invention further relates to a pharmaceutical composition comprising lecithin, wherein the lecithin is used as a hepato-protective agent.

10

The present invention further relates to a pharmaceutical composition comprising lecithin, wherein the said pharmaceutical composition is stable.

The present invention further relates to a stable pharmaceutical composition comprising lecithin, wherein the said lecithin comprises essential phospholipid (EPL) from about 10% w/w to about 90% w/w of lecithin.

The present invention further relates to a process of preparing a pharmaceutical composition comprising lecithin having, wherein the said pharmaceutical composition is stable.

The present invention also relates to a process of preparing a stable pharmaceutical composition comprising lecithin, wherein the said lecithin comprises EPL from about 10% w/w to about 90% w/w of lecithin.

25

20 -

DETAILED DESCRIPTION OF THE INVENTION:

Definitions:

The term "stable" as used herein refers to physical and chemical stability of lecithin with no significant change in pH and assay value, when stored at conditions specified by ICH guidelines for stability testing for not less than 3 months.

The term "excipients" as used herein means a component of a pharmaceutical product that is not an active ingredient for example, preservatives, solubilizers, sweeteners, flavours, colours, co-solvents and the like. The excipients that are useful in preparing a pharmaceutical composition are preferably safe, non-toxic and neither biologically nor otherwise undesirable, and are acceptable for pharmaceutical use.

5

10

15

20

25

The pharmaceutical composition in the form of a liquid dosage form of the present invention may also contain other pharmaceutically acceptable excipients, such as sweeteners, buffering agents, surfactants, emulsifiers, preservatives, colors or flavours.

The surfactants or emulsifiers according to the present invention can be selected from the group consisting of ammonium lauryl sulfate, sodium lauryl sulfate, sodium laureth sulfate, sodium myreth sulfate, dioctyl sodium sulfosuccinate, sodium stearate, sodium lauryl sarcosinate, perfluorononanoate, perfluoronoctanoate, cetyl trimethylammonium bromide, hexadecyl trimethyl ammonium bromide, cetyl trimethylammonium chloride, cetylpyridinium chloride, benzalkonium chloride, benzethonium chloride, dimethyl dioctadecyl ammonium chloride, dioctadecyl dimethyl ammonium bromide, sultainescocamidopropyl hydroxysultaine, cocamidopropyl betaine, cetyl alcohol, stearyl alcohol, cetostearyl alcohol, oleyl alcohol, polyoxyethylene glycol alkyl ethers, octaethylene glycol monododecyl ether, pentaethylene glycol monododecyl ether, polyoxypropylene glycol alkyl ethers, glucoside alkyl ethers, decyl glucoside, lauryl glucoside, octyl glucoside, triton x-100, nonoxynol-9, glyceryl laurate, polysorbate (tweens), spans, cocamide mea, cocamide dea, dodecyldimethylamine oxide, polyethoxylated tallow amine and the like.

The surfactants or emulsifiers are present in amount from about 0.5% w/v to about 40% w/v of the composition.

The buffering agents according to present invention can be selected from the group consisting of potassium dihydrogen phosphate, disodium hydrogen phosphate dihydrate,

glycine/sodium hydroxide, sodium carbonate/sodium hydrogen carbonate, sodium tetraborate/sodium hydroxide, sodium bicarbonate/sodium hydroxide and the like.

The sweeteners according to present invention can be selected from the group consisting of maltitol, sucrose, dextrose, fructose, glucose, glycerin, inulin, isomalt, lactitol, maltose, maltol, mannitol, sucralose, trehalose, xylitol, propylene glycol, sorbitol, sodium saccharin, thaumatin, sodium cyclamate, sucralose and mixtures thereof and the like.

5

25

30

To render the composition pleasant-tasting, sweetener may be present in amount from about 1% w/v to about 85% w/v of the composition.

The compositions of present invention contain sufficient preservative to prevent microbial growth.

The preservative according to present invention can be selected from the group consisting of sodium benzoate, sorbates, EDTA, domiphen bromide, butylparaben, propylparaben, ethylparaben, methylparaben, paraben salts and mixtures thereof and the like.

The preservatives are present in the amount of about 0.001% w/v to about 1.5% w/v of the composition. The preferred preservatives are parabens in the amount of about 0.001% w/v to about 0.5% w/v are added.

Optional ingredients include a coloring agent to impart a pleasant color and flavoring to impart a pleasant flavor, thus improving the organoleptic properties of the solution. Color selection can be made consistent with flavor.

Lecithin is a phospholipid mixture of acetone insoluble phosphatides consisting mainly of phosphatidylcholine, phosphatidyl ethanolamine, phosphatidyl serine, phosphatidyl inositol combined with various other substances including fatty acids and carbohydrates. Lecithin is the common name for a series of related compounds called phosphatidylcholines.

Lecithin is available in different forms such as injections, soft gels, tablets etc. Development of liquid lecithin, has a tremendous effect on manufacturing cost and ease of processing. Moreover, as discussed above there is a long-felt need for hepatoprotective which can be supplied in an adequate dosage form for patient compliance considering the prevalence of a disease in various age groups in India.

The inventors of the present invention have surprisingly found that a pharmaceutical composition comprising lecithin can be prepared, wherein the said pharmaceutical composition is in the form of a liquid dosage form wherein lecithin is used as a therapeutic agent as a hepato-protective agent. Further the present inventors found that in order to achieve a stable oral liquid formulation containing lecithin the use of homogenizer is critical. It was also found that the speed and time of homogenization was critical i.e. at not less than 2000 rpm and not less than 10 minutes of homogenization the stable oral liquid formulation with longer shelf life was obtained below this rpm level and homogenization time, the phase separation was observed on storing for longer periods.

Additionally, the present pharmaceutical composition is easy to manufacture and physically and chemically stable.

20

30

5

10

15

The various embodiments of the present invention can be assembled in several different ways:

In one embodiment of the present invention provides a pharmaceutical composition comprising lecithin, wherein the said pharmaceutical composition is in the form of liquid dosage form.

In yet another embodiment the present invention provides a pharmaceutical composition comprising lecithin having self emulsifying drug delivery system, wherein the said pharmaceutical composition is stable.

In yet another embodiment the present invention provides a stable oral pharmaceutical composition in the form of liquid dosage form comprising lecithin and one or more pharmaceutically acceptable excipients.

5

In yet another embodiment the present invention provides a stable oral pharmaceutical composition in the form of liquid dosage form comprising lecithin and one or more pharmaceutically acceptable excipients wherein the lecithin is used as a hepato-protective agent

10

In yet another embodiment the present invention provides a stable oral pharmaceutical composition in the form of emulsion or dispersion comprising lecithin and one or more pharmaceutically acceptable excipients.

- In yet another embodiment the present invention relates to a stable oral pharmaceutical composition comprising lecithin and one or more pharmaceutically acceptable excipients wherein the said lecithin comprises EPL from about 10% w/w to about 90% w/w of lecithin.
- In yet another embodiment of the present invention provides a process of preparing a stable oral pharmaceutical composition comprising lecithin and one or more pharmaceutically acceptable excipients, wherein the said lecithin comprises EPL from about 10% w/w to about 90% w/w of lecithin.
- In yet another embodiment the present invention provides a process of preparing a stable oral pharmaceutical composition in the form of emulsion or dispersion comprising lecithin and one or more pharmaceutically acceptable excipients; wherein the process has following steps:
 - a) preparing aqueous solution by adding and dissolving additives in purified water;
- 30 b) adding lecithin to solution of step a) with continuous homogenization.

In yet another embodiment the present invention provides a process of preparing a stable oral pharmaceutical composition in the form of emulsion or dispersion comprising lecithin and one or more pharmaceutically acceptable excipients; wherein the process has following steps:

- 5 a) preparing aqueous solution by adding and dissolving additives in purified water;
 - b) adding lecithin to solution of step a) with continuous homogenization wherein the homogenization is carried out at a speed of not less than 2000 rpm and for not less than 10 minutes.
- In yet another embodiment the present invention provides a stable oral pharmaceutical composition in the form of emulsion or dispersion comprising:
 - a) lecithin from about 5% w/v to about 50% w/v of the composition;
 - b) preservative from about 0.001% w/v to about 0.5% w/v of the composition;
 - c) surfactant from about 0.5% w/v to about 40% w/v of the composition;
- d) sweetener from about 1% w/v to about 80% of the composition
 - e) optionally, one or more colouring and/or flavouring agents.

In yet another embodiment the present invention provides a stable oral pharmaceutical composition in the form of emulsion or dispersion comprising:

- a) lecithin from about 5% w/v to about 50 % w/v of the composition;
 - b) methyl paraben from about 0.001% w/v to about 0.25% w/v of the composition;
 - c) propyl paraben from about 0.001% w/v to about 0.25% w/v of the composition;
 - d) tween 80 from about 0.5% w/v to about 30% w/v of the composition;
 - e) sweetener from about 1% w/v to about 80% of the composition;
- 25 f) propylene glycol from about 5% w/v to about 30% of the composition;
 - g) menthol from about 0.01% w/v to 0.5% w/v of the composition.

The liquid pharmaceutical composition, in accordance with the present invention contain lecithin in the amount of from about 50 mg/ml to about 400 mg/ml comprising EPL from about 25 mg/ml to about 200 mg/ml i.e. from about 10% w/w to about 90% w/w of lecithin.

In yet another embodiment the present invention provides a process to preparing a liquid pharmaceutical composition comprising lecithin, wherein the said pharmaceutical composition is stable. The present liquid pharmaceutical compositions can be prepared by heating vehicle water, wherein preservatives, sweeteners, surfactant and/or co-solvents are added step by step till syrup is formed. Followed by cooling and stirring well till all the materials get dissolved. Lecithin comprising EPL from about 10% w/w to about 90% w/w of lecithin is mixed with the bulk formed and allowed to emulsify in homogenizer followed by color and flavor addition and to make up the desired volume with water and then finally homogenize / emulsify for few minutes more.

The following examples are provided to enable one skilled in the art to practice the invention and are merely illustrative of the present invention. The examples should not be read as limiting the scope of the present invention.

EXAMPLES:

Example 1

5 Table No. 1

Ingredient	Quantity (mg/ml)
lecithin	105.00
methyl paraben	2.00
propyl paraben	0.20
sugar (D30/E30)	520.00
propylene glycol	100.00
menthol	0.50
polysorbate 80 (tween 80)	10.00
color brilliant blue (soluble)	0.006
flavor lemon oil 5X 8104	0.004 ml
purified water	q.s. to 1.00 ml

Procedure:

10

15

Purified water (Approx. 300 L) was heated to 70-80°C. Methyl paraben and propyl paraben were added and stirred to dissolve. Sugar was added and stirred until it gets dissolved (sugar syrup). Menthol was dissolved in propylene glycol and added to syrup. Tween 80 was added to sugar syrup with stirring. The syrup was cooled to room temperature with stirring to dissolve all the materials. Homogenizer was started at high speed. Lecithin was added to bulk and ensured complete mixing /bulk movement followed by homogenization / emulsification to form emulsion or dispersion. Color solution and flavor were added to bulk syrup. Final volume was made up with water followed by homogenization / emulsification again for 10 minutes.

Three different batches (A,B,C,) using composition as shown in Table No. 1 were manufactured and subjected to stability study and results obtained are presented in Table No. 4

5 Example 2

Table No. 2

Ingredients	Quantity
	mg/ml
lecithin (35% EPL)	142.85
methyl paraben	2.00
propyl paraben	0.200
sugar	520.00
propylene glycol	50.00
tween 80	10.00
menthol	0.500
brilliant blue	0.006
lemon oil 5X1084	0.004 ml
purified water	qs to 1.0 ml

Procedure:

Purified water was heated to 70-80°C. Methyl paraben and propyl paraben were added and stirred to dissolve. Sugar was added and stirred until it gets dissolved (sugar syrup). Menthol was dissolved in propylene glycol and added to syrup. Tween 80 was added to sugar syrup with stirring. The syrup was cooled to room temperature with stirring to dissolve all the materials. Homogenizer was started at high speed. Lecithin was added to bulk and ensured complete mixing /bulk movement followed by homogenization / emulsification to form emulsion or dispersion. Color solution and flavor were added to bulk syrup. Final volume was made up with water followed by homogenization / emulsification again for 10 minutes.

Three different batches (D,E,F,) using composition as shown in Table No. 2 were manufactured and subjected to stability study and results obtained are presented in Table No. 4

5

Example 3

Table No 3

Ingredients	Quantity
	mg/ml
lecithin (35% EPL)	142.85
methyl paraben	2.00
propyl paraben	0.200
sugar	520.00
propylene glycol	100.00
tween 80	10.00
menthol	0.500
caramel colour	3.75
chocolate flavour RSV	0.03 ml
chocolate flavour BD	0.01 ml
purified water	Qs to 1.0 ml

10 Procedure:

15

Purified water was heated to 70-80°C. Methyl paraben and propyl paraben were added and stirred to dissolve. Sugar was added and stirred until it gets dissolved (sugar syrup). Menthol was dissolved in propylene glycol and added to syrup. Tween 80 was added to sugar syrup with stirring. The syrup was cooled to room temperature with stirring to dissolve all the materials. Homogenizer was started at high speed. Lecithin was added to bulk and ensured complete mixing /bulk movement followed by homogenization / emulsification to form emulsion or dispersion. Color solution and flavor were added to bulk syrup. Final volume was made up with water followed by homogenization / emulsification again for 10 minutes.

Three different batches (G,H,I) using composition as shown in Table No. 3 were manufactured and subjected to stability study and results obtained are presented in Table No. 4.

5

Table No. 4

	Stability Conditions								
Test	Batch	Initial	40 °C ± 2 °C/75 % RH ± 5% RH				30 °C ± 2 °C/65 % RH ± 5% RH		
			1M	2M	3M	6M	3M	6M	9M
	A	103.40	102.10	104.20	104.80	105.70	106.10	102.00	103.10
	В	101.10	103.40	104.40	104.10	105.00	105.10	104.80	104.20
Lecithin	C	100.40	106.20	104.80	104.60	104.60	105.60	103.80	104.80
Assay (%)	D	127.30	127.40	137.50	131.70	123.90	129.50	126.20	-
110544 (70)	E	131.90	127.30	133.20	132.70	122.60	129.10	128.80	-
	F	143.00	143.70	146.00	154.30	140.00	148.30	139.60	-
	G	146.50	140.80	136.80	142.70	137.00	144.70	136.90	
	H	147.50	142.90	149.90	143.90	140.90	150.30	142.60	-
	I	145.10	141.60	141.80	148.40	143.40	150.50	144.50	-
1	A	4.16	4.15	4.17	4.20	3.90	4.10	4.00	3.88
	В	4.11	4.13	4.07	4.10	3.90	4.10	4.00	3.86
·	C	4.10	4.21	4.21	4.20	3.90	4.20	4.00	3.87
	D	4.10	4.20	3.81	4.13	4.08	4.10	4.11	-
pН	E	4.20	4.20	3.90	4.09	3.98	4.06	4.10	
	F	4.10	4.10	3.80	4.05	3.94	4.05	4.02	-
	G	4.10	4.20	3.80	4.03	4.11	4.33	4.21	
	H	4.20	4.20	3.90	4.06	4.08	4.08	4.11	
	I	4.10	4.10	3.90	4.06	4.01	4.05	4.14	_

RH: relative humidity

M: Month(s)

CLAIMS:

1. A stable oral pharmaceutical composition in the form of liquid dosage form comprising lecithin and one or more pharmaceutically acceptable excipients.

- 2. A composition according to claim 1 wherein; the lecithin is present in the amount from about 50 mg/ml to about 400 mg/ml of the composition.
- 3. A composition according to claim 1 wherein; the said lecithin comprises of EPL from about 10% w/w to about 90% w/w of lecithin.
- 4. A composition according to claim 1 wherein lecithin is used as hepato-protective agent.
- 5. A composition according to claim 1 wherein the composition is prepared using a homogenizer.

5

15

20

- A stable oral pharmaceutical composition in the form of emulsion or dispersion comprising lecithin and one or more pharmaceutically acceptable excipients.
- 7. A composition according to claim 6 wherein; the lecithin is present in the amount from about 50 mg/ml to about 400 mg/ml of the composition.
 - 8. A composition according to claim 6 wherein; the said lecithin comprises EPL from about 10% w/w to about 90% w/w of lecithin.
 - 9. A composition according to claim 6 wherein lecithin is used as hepato-protective agent.
 - 10. A composition according to claim 6 wherein the composition is prepared using a homogenizer.
 - 11. A stable oral pharmaceutical composition in the form of emulsion or dispersion comprising:
 - a) lecithin from about 5% w/v to about 50% w/v of the composition;
 - b) preservative from about 0.001% w/v to about 0.5% w/v of the composition;
 - c) surfactant from about 0.5% w/v to about 40% w/v of the composition;
 - d) sweetener from about 1% w/v to about 80% of the composition;
 - e) optionally, one or more colouring and/or flavouring agents.
- 12. A composition according to claim 11 wherein; the said lecithin comprises of EPL from about 10% w/w to about 90% w/w of lecithin.

13. A composition according to claim 11 wherein lecithin is used as hepatoprotective agent.

- 14. A composition according to claim 11 wherein the composition is prepared using a homogenizer.
- 15. A stable oral pharmaceutical composition in the form of emulsion or dispersion comprising:
 - a) lecithin from about 5% w/v to about 50 % w/v of the composition;
 - b) methyl paraben from about 0.001% w/v to about 0.25% w/v of the composition;
 - c) propyl paraben from about 0.001% w/v to about 0.25% w/v of the composition;
 - d) tween 80 from about 0.5% w/v to about 30% w/v of the composition;
 - e) sweetener from about 1% w/v to about 80% of the composition;
 - f) propylene glycol from about 5% w/v to about 30% of the composition;
 - g) menthol from about 0.01% w/v to 0.5% w/v of the composition.
 - 16. A composition according to claim 15 wherein; the said lecithin comprises of EPL from about 10% w/w to about 90% w/w of lecithin.
 - 17. A composition according to claim 15 wherein lecithin is used as hepato-protective agent.
 - 18. A composition according to claim 15 wherein the composition is prepared using a homogenizer.
 - 19. A process of preparing a stable oral pharmaceutical composition in the form of liquid dosage form comprising lecithin and one or more pharmaceutically acceptable excipients; wherein the process has following steps:
 - a) preparing aqueous solution by adding and dissolving additives in purified water;
 - b) adding lecithin to solution of step a) with continuous homogenization.
 - 20. A process according to claim 19 wherein the homogenization is carried out at a speed of not less than 2000 rpm and for not less than 10 minutes.

25

5

10

15

INTERNATIONAL SEARCH REPORT

CORRECTED VERSION

International application No PCT/IN2012/000425

A. CLASSIFICATION OF SUBJECT MATTER INV. A61K9/10 A61K9/107 A61K31/00 ADD.							
Acception 4	As a silverta between the LDD and the LDD and						
	International Patent Classification (IPC) or to both national classifica SEARCHED	tion and IPC					
	cumentation searched (classification system followed by classification	on symbols)					
A61K							
Documentat	Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched						
Electronic de	ata base consulted during the international search (name of data bas	se and, where practicable, search terms use	a)				
EPO-Internal, WPI Data							
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT						
Category*	Citation of document, with indication, where appropriate, of the rele	evant passages	Relevant to claim No.				
Х	EP 0 100 459 A2 (EISAI CO LTD [JP]) 15 February 1984 (1984-02-15) the whole document claims 1-6; example 8						
Х	US 5 223 285 A (DEMICHELE STEPHEN ET AL) 29 June 1993 (1993-06-29) the whole document claims 1-27	1-20					
X	US 6 180 139 B1 (HSIA HOUN SIMON AL) 30 January 2001 (2001-01-30) the whole document claims 1-6	1-20					
		-/					
X Further documents are listed in the continuation of Box C. X See patent family annex.							
* Special categories of cited documents : "T" later document published after the international filing date or priority							
"A" document defining the general state of the art which is not considered date and not in conflict with the application but cited to understand the principle or theory underlying the invention							
"E" earlier application or patent but published on or after the international filing date "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive							
"L" document which may throw doubts on priority claim(s) or which is step when the document is taken alone oited to establish the publication date of another oitation or other "V" document of particular relevance: the claimed invention cannot be							
special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "O being obvious to a person skilled in the art							
"P" document published prior to the international filing date but later than the priority date claimed "%" document member of the same patent family							
Date of the actual completion of the international search Date of mailing of the international search report							
1	9 February 2013	27/02/2013					
Name and n	Name and mailing address of the ISA/ Authorized officer						
	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Felder, Christian					

INTERNATIONAL SEARCH REPORT

International application No
PCT / I N2012 / 000425

C(Continue	tion). DOCUMENTS CONSIDERED TO BE RELEVANT	PCT/IN2012/000425			
Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No.					
ategory	DAVID J. CANTY ET AL: "Lecithin and Choline in Human Health and Disease", NUTRITION REVIEWS, vol. 52, no. 10, 1 October 1994 (1994-10-01), pages 327-339, XP055053913, ISSN: 0029-6643, DOI:	4,9,13, 17			
4	10.1111/j.1753-4887.1994.tb01357.x the whole document	1			
	· ·				

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/IN2012/000425

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0100459 A2	15-02-1984	CA 1209908 A1 DE 3382637 D1 DE 3382637 T2 EP 0100459 A2 JP 4041125 B JP 59010511 A PH 18659 A	19-08-1986 17-12-1992 22-04-1993 15-02-1984 07-07-1992 20-01-1984 29-08-1985
US 5223285 A	29-06-1993	AU 3614693 A CA 2129452 A1 DE 69329201 D1 DE 69329201 T2 EP 0656754 A1 ES 2150440 T3 GR 3034742 T3 HK 1011913 A1 JP 8011048 B JP H07501457 A NZ 249397 A US 5223285 A WO 9319624 A1	08-11-1993 14-10-1993 14-09-2000 12-04-2001 14-06-1995 01-12-2000 28-02-2001 12-04-2001 07-02-1996 16-02-1995 26-01-1996 29-06-1993 14-10-1993
US 6180139 B1	30-01-2001	US 6180139 B1 US 2001000028 A1 US 2004105870 A1	30-01-2001 15-03-2001 03-06-2004