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the invention more clearly but it will be understood that the invention is not intended to be limited in any way by these examples.

*Example I*

1200 tablets were made up according to the following directions:

	Grams
Sequestrene H <sub>2</sub> Fe (an iron complex with ethylenediaminetetraacetic acid containing about 17% elemental ferrous iron)-----	120
Talc-----	6
Stearic acid-----	4
Magnesium stearate-----	2

Add 3 grams of talc and 2 grams of stearic acid to the sequestrene H<sub>2</sub>Fe (Alrose Chemical Company) through a 40-mesh screen. Mix well and slug. Grind the slugs through a 4-mesh screen and then through a 16-mesh screen. Add the remainder of lubricants through a 40-mesh screen and blend well. Compress on a convex punch so that 10 tablets weigh about 1.1 grams.

Add sufficient coats of cellulose acetate phthalate in solution, dusting with talc, until the tablets meet the U. S. P. disintegration test for enteric coatings. Sub-coat with gelatin and acacia and sub-coating powder. Apply syrup and polish.

The tablets contain about 16 $\frac{2}{3}$  milligrams of elemental ferrous iron per tablet and when taken three times daily to provide a daily dose of 50 milligrams of elemental iron the composition results in a high iron response as evidenced by a substantial increase in the hemoglobin count in the blood of patients taking the tablets. The response is equal to or superior to that obtained when 200 milligrams per day of elemental iron is given in the form of ferrous sulfate. The side reactions, vomiting and nausea, are far less in the composition of this invention.

Lactose, corn starch and other diluents or adjuvants may also be added if desired, and if added, they do not substantially alter the response obtained.

*Example II*

1200 tablets were made up according to the following directions:

	Grams
Sequestrene H <sub>2</sub> Fe (containing about 17% elemental ferrous iron)-----	60
Talc-----	3
Stearic acid-----	2
Magnesium stearate-----	1

The ingredients were compounded in the manner set forth in Example I and 10 such tablets weighed 0.55 gram. The tablets were sub-coated with gelatin and acacia solution and sub-coating powder. Then a suitable syrup coating was applied and polished.

The tablets contained approximately 8 $\frac{1}{3}$  milligrams of elemental ferrous iron per tablet and three tablets per day were administered to provide a daily dose of 25 milligrams of elemental iron. Favorable iron response was noted and there were no important side reactions.

Lactose, corn starch and other diluents and adjuvants may also be added if desired in order to make the tablet a desirable size and shape.

*Example III*

1500 tablets were made up according to the following directions:

	Grams
Sequestrene H <sub>2</sub> Fe (containing about 10% elemental ferrous iron)-----	250
Carbowax 6000-----	50
Talc-----	15
Stearic acid-----	9
Magnesium stearate-----	6

The chelated iron is passed through a 40-mesh screen

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and massed with the melted Carbowax. The mass is allowed to set for about 4 hours at about 25° C. It is then granulated through a 16-mesh screen, talc, stearic acid, and magnesium stearate are added through a 40-mesh screen and the composition is blended well. When compressed on an 1 $\frac{1}{32}$ " convex punch 10 such tablets weigh 2.2 grams.

A special clear, colored enteric coating of cellulose acetate phthalate resin was applied to the tablets until they would meet the U. S. P. test for enteric coating. It is not necessary to apply sub-coating and sugar-coating to these tablets since their appearance is highly satisfactory.

These tablets contain about 16 $\frac{2}{3}$  milligrams of elemental ferrous iron per tablet.

*Example IV*

A multiple vitamin-mineral tablet was prepared according to the following directions:

	grams
Sequestrene H <sub>2</sub> Fe (containing about 10% elemental ferrous iron)-----	200
Ascorbic acid (as sodium ascorbate)-----	35.8
Nicotinamide-----	6.0
Pyridoxine hydrochloride-----	0.6
Polyvinylpyrrolidone-----	10
Anhydrous alcohol, q. s.-----	100
Intrinsic factor concentrate-----	3
Vitamin B <sub>12</sub> oral grade powder (500 mcg./gm.)	12
Folic acid-----	0.79
Thiamin mononitrate-----	1.38
Riboflavin-----	1.19
Calcium pantothenate-----	2.89
Talc-----	2.73
Stearic acid-----	5.46

Blend the chelated iron, sodium ascorbate, nicotinamide and pyridoxine hydrochloride and pass through a 40-mesh screen. Mass with 10% polyvinylpyrrolidone in anhydrous alcohol. Granulate through a 4-mesh screen and dry at 120° F. for 18 hours. Pass the dried granulation through a 16-mesh screen and blend in the intrinsic factor concentrate, vitamin B<sub>12</sub> powder, folic acid, thiamin mononitrate, riboflavin, calcium pantothenate, talc, stearic acid and pass through a 40-mesh screen into the main granulation. Mix well and compress on a 1 $\frac{1}{2}$ " convex punch. 10 such tablets weighed 6.91 grams.

Tablets of this type are highly suitable for either therapeutic or prophylactic treatment of vitamin and iron deficiencies. The tablets can be marketed uncoated, or they can be sugar coated or enteric coated as desired.

*Example V*

461 capsules were prepared according to the following directions:

	Grams
Sequestrene H <sub>2</sub> Fe (containing 12% elemental ferrous iron)-----	130
Lactose-----	26

Pass the chelated iron and the lactose through a 40-mesh screen and encapsulate into gelatin capsules. Each capsule contains about 33.3 milligrams of elemental ferrous iron.

*Example VI*

2,000 tablets were prepared according to the following directions:

	grams
Sequestrene H <sub>2</sub> Fe-----	412
Cane sugar-----	103
Starch, for paste-----	15
Distilled water-----	100
Magnesium stearate-----	12.78
Dry starch-----	95.9

Charge the sequestrene iron and cane sugar into a mixer and blend well. Prepare a hot starch paste and

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add a sufficient amount to mass the ingredients. Granulate through a 4-mesh screen and dry at 120° F. overnight. Grind the dry granulation through a 14-mesh screen and blend in the dry starch and magnesium stearate. Compress into tablets.

Each tablet contains about 25 mg. of ferrous iron and may be coated in any one of the several ways described in preceding examples.

The sequestrene H<sub>2</sub>Fe previously referred to is a product of the Alrose Chemical Company and a typical example of it analyzes as follows:

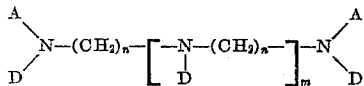
	Percent
Ethylenediamine tetraacetic acid.....	72.1
Total iron.....	13.3
Ferrous iron.....	13.2
Theoretical iron content for trihydrate.....	13.9

The theoretical iron content may vary between about 9% and 17% in different samples.

Others may practice the invention in any of the numerous ways which will be suggested to one skilled in the art. It is contemplated that all such practices of the invention shall be covered hereby provided they fall within the scope of the appended claims.

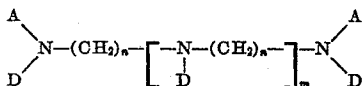
I claim:

1. A solid composition for oral administration in dosage unit form for administering iron comprising at least about 5 mg. of a physiologically acceptable chelated ferrous iron in which the chelating compound is represented by the formula



wherein  $n$  is 2 to 6 inclusive,  $m$  is 0 to 2 inclusive, D is selected from the group consisting of  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof, A is selected from the group consisting of lower alkyl, hydroxy lower alkyl,  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof, and a non-toxic, solid pharmaceutical carrier.

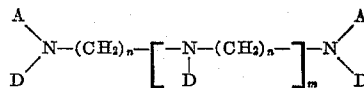
2. A solid composition for oral administration for treatment of iron deficiencies comprising at least about 5 milligrams of elemental iron in the form of a ferrous salt of a chelating compound represented by the formula



wherein  $n$  is 2 to 6 inclusive,  $m$  is 0 to 2 inclusive, D is selected from the group consisting of  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof, A is selected from the group consisting of lower alkyl, hydroxy lower alkyl,  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof.

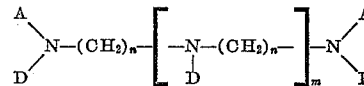
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3. As a new article of manufacture a solid composition for oral administration comprising a capsule of encapsulating material containing at least about 5 milligrams of elemental iron in the form of a ferrous salt of a chelating compound represented by the formula



wherein  $n$  is 2 to 6 inclusive,  $m$  is 0 to 2 inclusive, D is selected from the group consisting of  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof, A is selected from the group consisting of lower alkyl, hydroxy lower alkyl,  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof.

4. A tablet for oral administration for the treatment of iron deficiencies containing a non-toxic, solid pharmaceutical carrier and at least about 5 milligrams of elemental iron in the form of a ferrous salt of a chelating compound represented by the formula



wherein  $n$  is 2 to 6 inclusive,  $m$  is 0 to 2 inclusive, D is selected from the group consisting of  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof, A is selected from the group consisting of lower alkyl, hydroxy lower alkyl,  $-\text{CH}_2\text{COOH}$ ,  $-\text{CH}_2\text{CH}_2\text{COOH}$ , and the alkali metal salts thereof.

5. A tablet for oral administration for therapeutic and prophylactic use containing a non-toxic, solid pharmaceutical carrier and at least about 5 milligrams of elemental iron in the form of a ferrous salt of ethylenediamine tetraacetic acid.

6. A solid composition for oral administration of iron which comprises at least about 5 milligrams of elemental iron in dosage unit form, said iron being in the form of the ferrous salt of  $\beta$ -hydroxyethylethylenediamine-N,N' triacetic acid.

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