PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶:
 B25D 17/04, B25F 5/02, B25D 17/24

(11) International Publication Number:

WO 97/02930

A1 (43)

(43) International Publication Date:

30 January 1997 (30.01.97)

(21) International Application Number:

PCT/SE96/00914

(22) International Filing Date:

4 July 1996 (04.07.96)

(81) Designated States: CA, JP, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT,

(30) Priority Data:

9502594-6 9502593-8 13 July 1995 (13.07.95)

SE

(30) Priority Data 0502504 6

13 July 1995 (13.07.95)

SE

Published

With international search report. With amended claims.

In English translation (filed in Swedish).

(71) Applicant (for all designated States except US): ATLAS COPCO BEREMA AKTIEBOLAG [SE/SE]; P.O. Box 767, S-131 24 Nacka (SE).

(72) Inventor; and

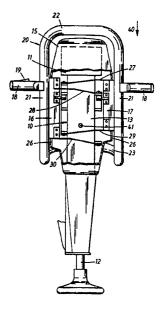
(75) Inventor/Applicant (for US only): GUSTAFSSON, Lennart [SE/SE]; Örtagårdsvägen 8, S-393 51 Kalmar (SE).

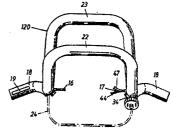
(74) Agent: MOLIN, Alexis; Tranbärsvägen 11, S-133 34 Saltsjöbaden (SE).

(54) Title: HANDLE MEANS FOR PERCUSSIVE HAND HELD MACHINES

(57) Abstract

A breaker machine has a freely disposed outer handle frame (20; 21¹; 120) which can be gripped all around by hand and is positioned in spaced relation around the rear end of the machine housing (10). In a preferred embodiment the frame consists of mutually opposed side members (21) and two handles (22, 23) formed as cross-members (22, 23) to said side members (21). Bent saddle-like, the handle frame (20; 21¹; 120) surrounds the machine housing (10) and carries in a vibration suppressed state the machine housing (10) by the aid of opposed flanges (16, 17) on the side members (21) and vibration damping means (27-30) on the machine housing (10). A third cross-member (24) is connected to the side members (21) and forms an arcuate plate which is actuatable by the operator's leg and surrounds in freely spaced disposition the machine housing (10) in opposed position to the handles (22, 23). The handle frame (20; 21¹; 120), designed as an integral arcuate pressure-tight tube, is arranged as a fuel tank (121) when the breaker machine is driven by a combustion engine.





FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
ΑT	Austria	GE	Georgia	MX	Mexico
ΑU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
\mathbf{BE}	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgystan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic	SD	Sudan
CF	Central African Republic		of Korea	SE	Sweden
CG	Congo	KR	Republic of Korea	SG	Singapore
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LR	Liberia	SZ	Swaziland
CS	Czechoslovakia	LT	Lithuania	TD	Chad
CZ	Czech Republic	LU	Luxembourg	TG	Togo
DE	Germany	LV	Latvia	TJ	Tajikistan
DK	Denmark	MC	Monaco	TT	Trinidad and Tobago
EE	Estonia	MD	Republic of Moldova	UA	Ukraine
ES	Spain	MG	Madagascar	UG	Uganda
FI	Finland	ML	Mali	US	United States of America
FR	France	MN	Mongolia	UZ	Uzbekistan
GA	Gabon	MR	Mauritania	VN	Viet Nam

1

HANDLE MEANS FOR PERCUSSIVE HAND HELD MACHINES

The present invention relates to handle means for percussive hand held machines of the type comprising a machine housing with a hammer mechanism therein adapted to repeatedly impact against a working tool projecting out from said machine housing, said handle means being connected to the machine housing through the medium of vibration damping means whereby said handle means, by handgrips that project outwardly from said handle means, are adapted for vibraration suppressed feeding by hand of said machine housing in the longitudinal direction of said working tool.

As typical examples of such handle means there can be referred to patent publications US 3 451 492 (SE 226 416) and EP 0 104 154. In them the handle means fulfill an acceptably adapted function substantially only at the feed proper, while moving to a new place or a new point of tool application, due to the imbalanced weight distribution of the machine in relation to the handle means, means that the machine housing has to be touched direct for purposes of shifting the position upward or to the side. This demands contacting parts of the machine that are unsuited for being touched i.e. vibrating parts and parts that due to operation have turned hot or become dirty. That is inconvenient and tiring for the operator and involves risk for injuries. In particular in combustion engine driven percussive machines there is produced heat that radiates out both from the motor and the hammer mechanism. The weightsaving compact build-up of hand held machines normally leads to that the fuel tank is placed near the motor, conventionally often with the tank made in plastic material, and that involves the risk of the

tank swelling, the danger of spill against hot parts from cracked tanks and during fueling, and disturbances by fuel pressed out into the fuel system or the environment when the tank becomes overheated.

An object of the invention, in handle means of the above-mentioned type, is to create an outer handling frame through which handling and directing of the machine will be effectively improved. As a benefit is attained, that all necessary actuating points during normal working operations around the machine housing become vibration suppressed while direct contact with the machine during any form of handling is obviated, whereby shifting of the working positions can be performed conveniently, without risk, and with increased safety for the operator. At the same time the inventive handling frame, due to its spacing in assembled state relative to the machine and in particular in cases when the hammer mechanism's drive is a combustion motor, is well suited to be formed as a tight highly strong tubular fuel tank for the motor, which increases the safety against heating of the fuel and fire set to spilled fuel. The overpressure in such case can be locked safely within the tank without risk for formation of cracks, so that fuel spill to the environment and overflooding of the motor interior from the tank via the carburetor is avoided. In a robust normal embodiment, the handling frame furthermore functions as an impact absorbing protection if the machine happens to fall from upright working position or is carelessly treated during transportation. The objects accounted for above are attained by the characterizing features of the claims following hereinafter.

The invention is described in more detail by the aid of the enclosed drawings, wherein Fig 1 shows an embodiment represented by a hand held percussive machine, i.e. a breaker machine, viewed from the rear, i.e. from the side of the machine from which the operator controls the machine by the handle frame comprised in the handle means according to the invention. The protective casing is partly sectioned open for showing, in principle schematically, underlying parts.

- Fig. 2 shows the handle frame in Fig. 1 alone, removed from the breaker.
- Fig. 3 shows a top view of the handling frame and indicates by broken lines an alternative embodiment.
- Fig. 4 shows a side view of the handle frame in the alternative embodiment of Fig. 3 and with a laterally directed handgrip removed.
- Fig. 5 shows a side view of the handle frame in Fig. 4 mounted on the breaker in Fig. 1 while handled by the operator during work.
- Figs. 6 8 show, in correspondence with Fig. 5, how the operator handles the breaker, respectively, when moving it to the next working position, at double-handed gripping and lifting it laterally, and when transporting it carried by one hand.
- Fig. 9 shows an embodiment of the handle frame apart from the breaker in Fig. 1 and made as a fuel tank in cases when the breaker is driven by a combustion engine.

Fig. 10 shows a top view of the fuel tank in Fig. 9 and indicates by broken lines an alternative embodiment corresponding to the one shown in broken lines in Fig. 3.

Fig. 11 shows a section on the line 11-11 in Fig. 9 and illustrates schematically the fuel system of the combustion engine.

Fig. 12, finally shows, in a side view and somewhat diminished, the breaker lying on the ground in a position for being refueled.

The breaker in Fig. 1 includes a machine housing 10, the greater part of which is enclosed by a fixed protective casing 15 that extends around a schematically indicated drive motor of suitable construction, for example a combustion motor or a motor driven pneumatically, hydraulically or by electric power, as exemplified in the above-mentioned EP patent publication. The drive motor 11 is constructed together with a hammer mechanism 13 which within the machine housing 10 is designed to repeatedly strike a working tool 12 projecting out from the machine housing 10, such as a tamper (Fig, 1), chisel, spade or breaking tool 12^1 (Figs. 5,12). The machine housing 10 and its built-in hammer mechanism 13 may in adapted embodiment suitably be of the type shown in patent publication US 5 052 498.

Manual handling of the breaker is made possible by handle means which surround the part of the machine housing 10 that lies distal from the tool 12 and extend in spaced relation to the protective casing 15, so as to form a handle frame 21-23 which enables balanced horizontal and vertical alignment of the machine, normally together with the tool 12,

relative to the workpiece. The handle frame 20 includes mutually opposing parallel side members 21 which extend along and straddle the machine housing 10 while disposed in a longitudinal plane common therewith. The handle frame 20 is shaped by mutually connecting the side members 21 by at least one cross-member, in Fig. 1 shown as two such, an upper and a lower cross-member 22,23 which bridge the interposed machine housing 10 at the opposite ends of the side members 21. A preferred embodiment is to shape the handle frame 20 as an integral arcuate handgrip of plastic material or metal, preferably a closed steel tube. The cross-members 22, 23 are preferably inclined outwardly and in a forward direction away from the machine operator, so as to offer the best gripping position. In this regard, the upper cross-member 22 forms a lifting and machine aligning handle, Figs. 6,7, at the rear end of the machine housing 10, and the lower cross-member 23 a carrying handle, Figs. 7,8, by means of which the machine housing 10 during transportation is carried in a horizontal balanced state with said carrying handle 23 located above the region of its intermediate part, in Fig. 8, as evident, in vertical alignment with the center of gravity 41, c.f. Fig. 1, of the breaker. In outward direction laterally extending handgrips 18, of a type common in breakers, are supported by the side members 21 at mutually the same level. In case side members 21 of tubular design are to be used, fastening holes 251, 25^2 , 25^3 provided by through crosstubes as shown in Fig. 4 illustrate that the handgrips 18 can be fastened by screws to the side members 21 at selective height in order to adapt the working position at the machine housing 10 to operators of different tallness. A throttle lever 19 of appropriate conventional design intended for operationally controlling

6

the drive motor 11 and preferably associated with a Bowden-transmission, is allocated to one of the handgrips 18. By virtue of the operator pushing down on the handgrips 18, the downward tool-feeding force necessary for work is in the usual way applied to the machine housing 10 and is directed in the longitudinal direction of the machine housing 10 and the tool 12 as indicated by arrow 40, Fig. 1.

The side members 21 carry in their common longitudinal plane mutually facing flanges 16, 17 which project into the fixed protective casing 15 via longitudinally extending slots 26. The flanges 16, 17 are secured to the machine housing 10 by suitable vibration damping means, resulting in that the handle means 20 always will be dampened against vibrations when the machine is in use and handled, and the machine housing will be kept mainly balanced in the horizontal plane, Fig. 8. The longitudinal slots 26 in the protective casing 15 are in respect of the vibrations dimensioned so that when the machine is working, the flanges 16, 17 always will be able to move freely and remain vibration-free in said slots, both longitudinally and transversely in relation to the protective casing 15.

In order to avoid harmful rotational vibration and failing directional rigidity, the flanges 16,17 may for example be associated with longitudinal guides or slides in the machine housing 10 as well as with resilient elements such as rubber blocks or steel springs, not shown, inserted between the flanges and the machine housing. For balancing at its best, the vertical projection 41 of the center of gravity of the machine housing should fall into the region between the side members 21 and the outermost vibration damping means at the flanges 16,17. However, in

7

order to avoid transmittal of vibration by the guides, it is preferred, as indicated in Fig. 1, to use at least a pair of leaf springs 27,29 and 28,30, respectively, which are disposed transversely to the feeding direction 40 and form bridges mutually interconnecting the outer portions of the flanges 16,17 on both side members 21 to the interdisposed machine housing 10. The leaf springs 27-30 assure, as a result of them alone, that the vibrations during work will be controlled to describe purely parallel movement without causing contact between the handle frame 20 and the machine housing 10, and assuring sufficient directional rigidity during aligning of the machine housing 10 by the handle frame 20 without the use of interposed sliding supports or guides placed in the feeding direction. This results in high vibration suppression completely unaffected by frictional disturbances. The leaf spring arrangement is described in detail in patent application PCT/SE/00913 filed concurrently with this application and need not be described in more detail here.

In the embodiment of Fig. 5 the handle frame 201 is associated with a third cross-member 24 formed by an arcuate cross-plate 24 directed towards the operator in the working position of the machine housing 10. The cross-plate 24 is connected to the side members 21 in the region of an intermediate portion of the machine housing 10 so as to respectively offer protection, and a pushing surface when the machine housing 10 is to be actuated by the operator's knee for directional adjusting purposes, c.f. Fig. 6 and the broken-line variant in Fig. 3. Thanks to the stiffening influence of the cross-plate 24 on the side members 21, it will be possible in case of need to omit any one or even both of the cross-members 22,23

that are directed away from the operator and nevertheless attain that the side members will function passably as a handle frame.

As an alternative the handle frame 20 can, if desired, carry the protective casing 15 by itself as a part that surrounds but is separate from the machine housing 10, not shown. The casing can in such case, additionally to be protective, be given sound-damping and/or cooling-air leading tasks, and as a part adjacent to the handle frame 20 be supported with full clearance from or partially guided (worsened vibration damping) around or by the machine housing 10. In such case the protective casing, as well, by the aid of the vibration dampening means becomes vibration suppressed in relation to the machine housing 10, and the vibration suppressing counteracting mass will thereby be advantageously increased.

When the novel main build-up of the handle frame 20 in closed tubular shape is to be applied together with combustion engine driven hammering machines, the frame advantageously should be used as a fuel tank mounted separated from the machine for increased safety. In addition to safety one hereby gains that the fuel mass outside of the machine will improve the vibration dampening of the handle system during work, while concurrently therewith the tendency of the fuel to form internal air bubbles due to vibration will be reduced, such bubbles otherwise would disturb motor operation. Such an embodiment is illustrated by the combined fuel tank and handle frame 120, Fig. 9-12, intended to be mounted on the machine housing 10 instead of the handle frame 20 in Fig. 1.

9

Outwardly the handle frame 120 is designed in analogy with the handle frame 20 and corresponding parts have in Fig. 9-12 been given the same numerals as in Figs. 1-8. The handle frame 120 thus incorporates a base structure formed by the side members 21 and the handle cross-members 22,23 which jointly are utilized for horizontally and vertically balanced directional alignment of the breaker via the flanges 16,17 in a way described hereinabove and shown in Figs. 1-8. As before, a further cross member provides leg-protection as an additional option to the handle frame 120. The side members 21 and the crossmembers 22,23, i.e. the base structure of the handle frame 120, are formed by a closed pressure vessel designed as a handle-like hand-grippable pressuretight high-strength metal tube, preferably of stainless steel. That tube represents the fuel tank of the breaker and is bent in double arch-shape in order to be able to be placed saddle-like to ride on the breaker as a conveniently round-about grippable handle frame outside the protective casing 15, with the flanges 16,17 coupled to the machine housing 10 via the vibration dampening means 27-30.

At the transition between the cross-member 22 and one of the side members 21 the handle-frame or fueltank 120 is associated with a replenishment collar 34 which has a threaded cover 50. The collar 34 is directed rearward-upward relative to the plane of the cross-member 22 in order to enable convenient refueling in upright position of the machine and allows, in case of need, circumferential refueling in slanting upright position at an angle of 45 degrees. Due to the collar 34 pointing to the rear, it will be all right to tank even when the machine rests on the ground, see Fig. 12, with the cross-

member 23 and the machine housing 10 or, as the case may be, the breaking tool 12^1 as supports.

A suction conduit 43 extends to the lower portion of the handle frame or fuel tank 120 within one of the side members 21. Via an outer nipple and a conduit 44 the suction conduit 44 is connected to the carburetor 45 of the combustion engine 11. A starting pump 46 fills, by suction through a connecting conduit 48, the carburetor 45 by fuel before starting and sucked-in excess fuel is returned to a nipple on the fuel tank 20 via a connection 47.

The base structure 21-23 of the handle frame 120 can, for purposes of more pleasant gripping, be enclosed by plastic (polyurethane) which also decreases outer heating for example by strong sun-light. The overpressure valve 49, Fig. 9, assures release of fuel as a result of an increase in press-ure by heat at a threshold value over .2 bar, and in normal use prevents outward spill in liquid form. Flooding of the motor 11 when stopped and influenced by inner and outer heat that create overpressure in excess, as well as during motor-transportation in inappropriate position at unintentional fuel transmission to the motor, such behavior can be avoided thanks to the strong pressure resistant metal base structure 21-23 by closing the tank 120 through the medium of a valve 42, Fig. 9,11. In case of need even the overpressure valve 49 can be designed as a part of the valve 42 and the handle frame or fuel tank 120 can thus be totally shut-off by said valve 42 so that any spill out into the nature will be prevented. Normal plastic fuel tanks would swell under the influence of heat and in the worst case, if old, would risk to burst.

CLAIMS

- 1. Handle means for hand held percussive machines comprising a machine housing (10) with a hammer mechanism (13) therein adapted to repeatedly impact against a working tool (12) projecting out from said machine housing (10), said handle means being connected to the machine housing (10) through the medium of vibration damping means (27-30) whereby said handle means, by hand grips (18) that project outwardly from said handle means, are adapted for vibration suppressed feeding by hand of said machine housing (10) in the longitudinal direction (40) of said working tool (12),
- characterized in that said handle means form an outer handle frame (20;211;120) separate from and spaced around the portion of said machine housing (10) distal to said tool (12); said handle frame $(20;21^1;120)$ being grippable by hand for purposes of horizontal and vertical substantially balanced manual handling and directing of said machine housing (10) and tool (12); said handle frame (20; 211;120) comprising mutually opposed side members (21) disposed outside said machine housing (10) in a longitudinal plane common therewith; and said side members (21) inwardly between them carrying said machine housing (10) via said vibration damping means (27-30), outwardly supporting said handgrips (18), and being fixedly interconnected by one or more cross-members (22-24) bridging said machine housing (10).
- 2. A handle means according to Claim 1, c h a r a c t e r i z e d in that a rear cross-member (24) is formed by an arcuate cross-plate (24) facing the operator in the working position of said machine housing (10), said crossplate (24) being

connected to said side members (21) in the region of an intermediate portion of said machine housing (10) so as to provide protection at, respectively, a surface for directional actuation of said machine housing (10) by the operator's leg.

- 3. A handle means according to Claim 1, c h a r a c t e r i z e d in that an upper arcuate cross-member (22) bridges the end of the machine housing (10) distal to said tool (12) and forms a lifting handle (22) for purposes of directing and lifting said machine housing (10).
- 4. A handle means according to Claim 1, c h a r a c t e r i z e d in that a lower arcuate cross-member (23) bridges an intermediate portion of said machine housing (10) and is directed away from the operator in relation to said machine housing (10) in working position thereof so as to provide an intermediate carrying handle (23) therefor.
- 5. A handle means according to Claim 1, c h a r a c t e r i z e d in that said handle frame (20^1) together with said side members (21) and cross-members (22-24), being jointly vibration damped, form an integral downfall-crash preventing cage (22-24) around the end of said machine housing (10) distal to said tool (12).
- 6. A handle means according to Claim 1, c h a r a c t e r i z e d in that said machine housing (10) is surrounded by an outer, fixed protective casing (15) inwardly of said handle frame (20; 211); said side members (21) are provided with mutually facing flanges (16,17) which extend through openings (26) in the protective casing (15) and are each connected via said vibration damping means (27-

- 30) to said machine housing (10) at least at two longitudinally spaced-apart points; and said flanges (16,17) are permitted to move and vibrate freely in said openings (26) with the machine at work.
- 7. A handle means according to any of the preceding Claims, c h a r a c t e r i z e d in that said machine housing (10) inwardly of said handle frame (20;211) is surrounded by an outer protective casing (15) around a combustion engine (11) comprised in said machine housing (10) as a drive motor (11) for said hammer mechanism (13); said handle frame (20; 211;120) being formed as a closed pressure vessel out of a pressure-tight tube of steel, preferably of stainless steel, dimensioned to be grippable by hand and adapted as a fuel tank (120) for said combustion engine (11).
- 8. A handle means according to Claim 7, c h a r a c t e r i z e d in that said fuel tank (120) bridges the end of the machine housing (10) distal to said tool (12) by forming an upper handle (22) for purposes of directing and lifting said machine housing (10), said fuel tank (120) furthermore bridging an intermediate portion of said machine housing (10) and forming an intermediate carrying handle (23) for the machine housing (10) which is directed away from the operator in relation to said machine housing (10) in its working position.
- 9. A handle means according to Claim 8, c h a r a c t e r i z e d in that said carrying and lifting handles (23.22) both are directed obliquely upward-forward from the operator in relation to said machine housing (10) in its upright working position and a refueling-collar (34) for said fuel tank (20) is directed rearward-upward in relation to the plane

of said lifting handle (23) at the transition between said lifting handle (22) and one of said side members (21).

10. A tool according to Claim 7, c h a r a c t e r i z e d in that said fuel tank (20) is associated with a shut-off valve (42) adapted to enable leak-free enclosure of the fuel in the pressure-tight body of said fuel tank (20) by way of totally shutting-off the connections (43,44,47) thereof that are necessary for allowing said combustion engine (13) to utilize the fuel.

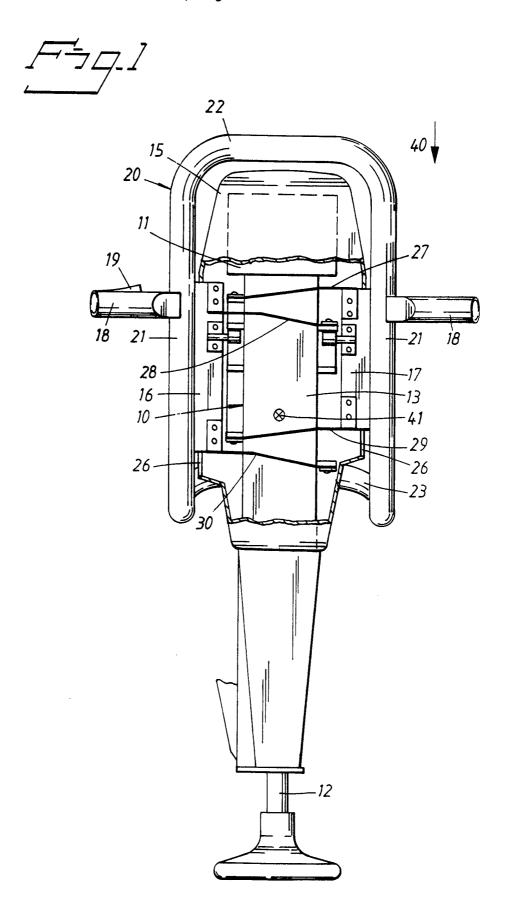
AMENDED CLAIMS

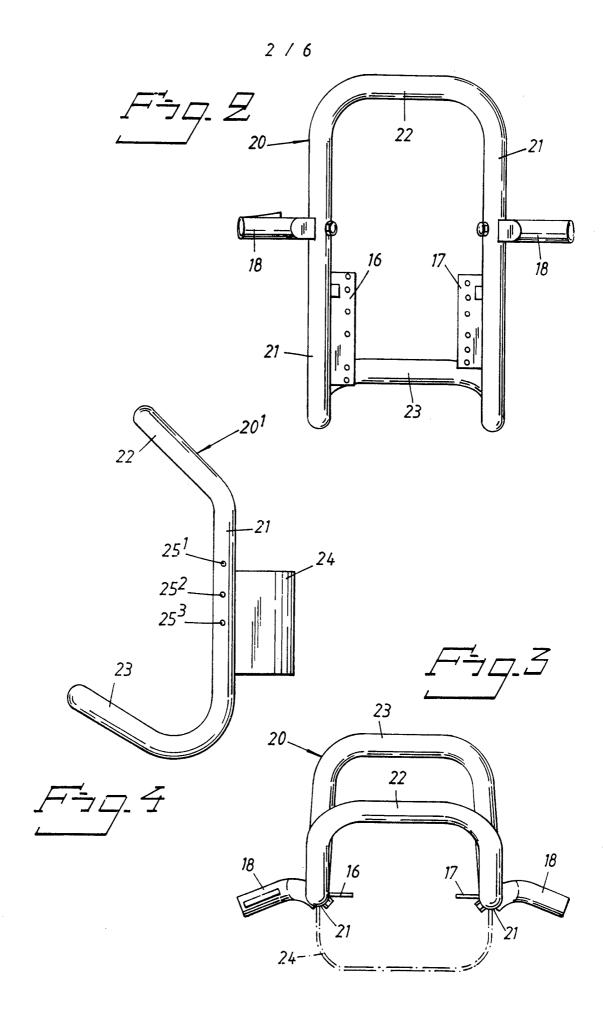
[received by the International Bureau on 13 December 1996 (13.12.96); original claim 1 amended; remaining claims unchanged (2 pages)]

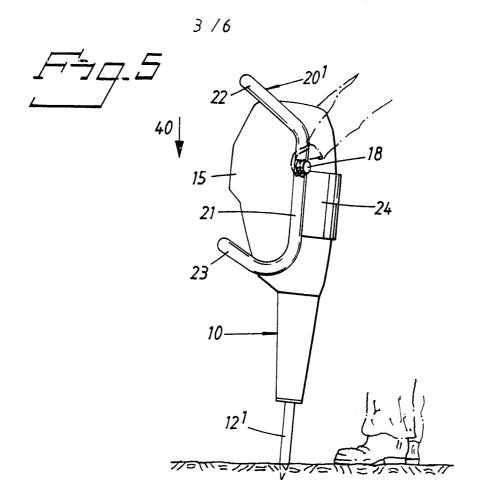
1. Handle means for hand held percussive machines, in particular of breaker machine type comprising a machine housing (10) with a hammer mechanism (13) therein adapted to repeatedly impact against a working tool (12) projecting out from said machine housing (10), said handle means being connected to the machine housing (10) through the medium of vibration damping means (27-30) and incorporating a pair of opposed laterally projecting handgrips (18) enabling an operator, in a vibration suppressed mode, to feed the machine housing (10) downward by hand in the longitudinal direction (40) of said working tool (12), characterized by mutually opposed side members (21) disposed in spaced relation outside said machine housing (10) in a longitudinal plane common therewith; said side members (21) inwardly between them carrying, each at least at two longitudinally spaced-apart points, said machine housing (10) via said vibration damping means (27-30), outwardly supporting said opposed handgrips (18), and being fixedly interconnected by one or more cross-members (22-24) which bridge said machine housing (10) in spaced relation thereto; said side members (21) and cross-members (22-24) together forming a handle frame (20;211; 120) that surrounds the end of said machine housing (10) distal to said tool (12) in a way enabling in a vibration suppressed way feeding as well as horizontal and vertical substantially balanced directing and handling of said machine housing (10) without the operator having to

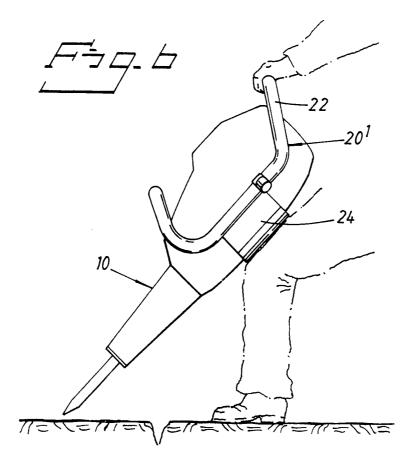
touch the interpositioned machine housing (10) during work and moving.

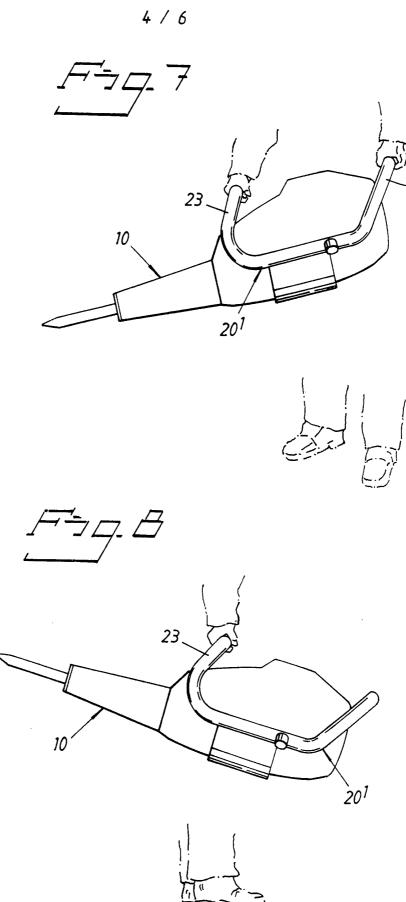
1/6

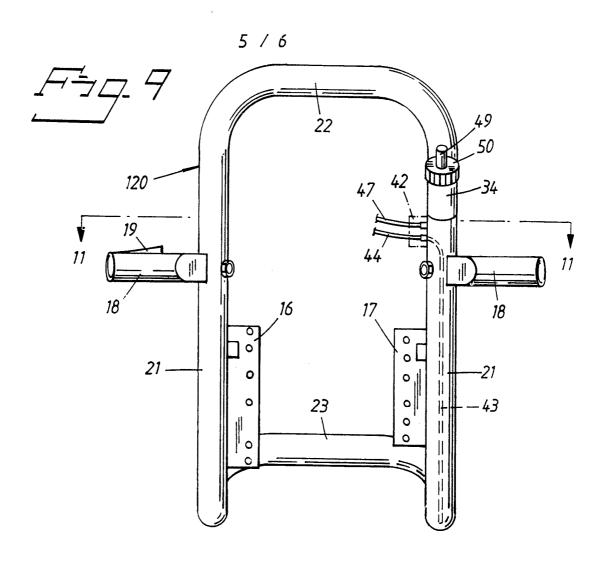


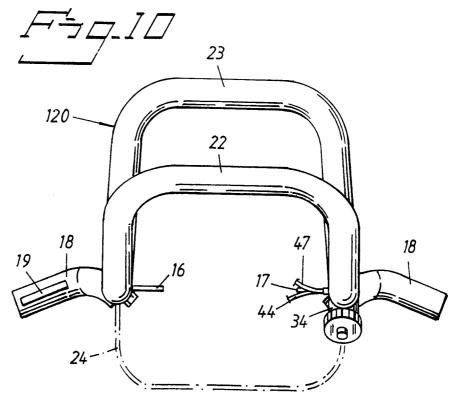




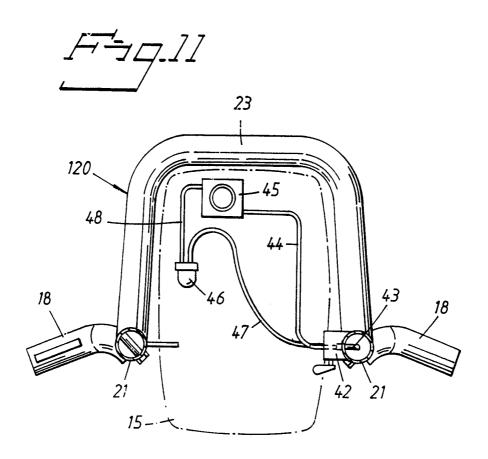


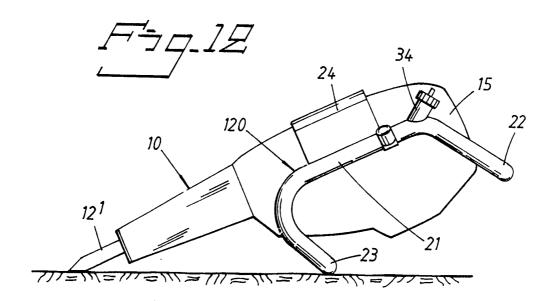






6 / 6





International application No.

PCT/SE 96/00914

CLASSIFICATION OF SUBJECT MATTER

IPC6: B25D 17/04, B25F 5/02, B25D 17/24
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: B25D, B23B, B25F, B27B, E21B, E21C, B25G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPODOC, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4282938 A (M. MINAMIDATE), 11 August 1981 (11.08.81), column 1, line 6 - line 10; column 3, line 51 - line 57, figures 3,4, details 16-18, 23-24	1-6
Y		7-10
Y	US 3990523 A (B.J. SCHRAMM ET AL), 9 November 1976 (09.11.76), column 3, line 41 - line 44	7-10
A	column 1, line 28 - line 34, figure 2	1-6
A	US 2430817 A (C. JACKSON), 11 November 1947 (11.11.47), figures 1-4	1
		
i		1

X	Further documents are listed in the continuation of Box C.	X See patent family annex.
---	--	----------------------------

- Special categories of cited documents:
- "A" document defining the general state of the art which is not considered to be of particular relevance
- erlier document but published on or after the international filing date
- document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- document referring to an oral disclosure, use, exhibition or other
- document published prior to the international filing date but later than
- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

are priority date claumed	"&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
	2 4 -10- 1996
23 October 1996	
Name and mailing address of the ISA/	Authorized officer
Swedish Patent Office	
Box 5055, S-102 42 STOCKHOLM	Henrik Bodin
Facsimile No. +46 8 666 02 86	Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No. PCT/SE 96/00914

		101/32 30/0	
C (Continua	ation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the rele	vant passages	Relevant to claim No
	EP 0104154 A2 (ATLAS COPCO AKTIEBOLAG), 28 March 1984 (28.03.84), page 3, line 34 line 8		1
İ			
	•		
	•		
- POTETA	/210 (continuation of second sheet) (July 1992)		

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

01/10/96 F

PCT/SE 96/00914

Patent document cited in search report		Publication date	Patent family member(s)		Publication date	
US-A-	4282938	11/08/81	JP-B-	1114741 54127080 57002473	29/09/82 02/10/79 16/01/82	
US-A-	3990523	09/11/76	NONE	·		
US-A-	2430817	11/11/47	NONE	. 	, 	
EP-A2-	0104154	28/03/84	SE-T3- CA-A- JP-C- JP-B- JP-A- SE-B,C- SE-A- US-A-	0104154 1198913 1739008 4025108 59076783 443940 8205436 4609053	07/01/86 26/02/93 28/04/92 01/05/84 17/03/86 23/03/84 02/09/86	

Form PCT/ISA/210 (patent family annex) (July 1992)