

US00RE48695E

(19) United States

(12) **Reissued Patent**

Zhang et al.

(54) TRANSPARENT OLED DEVICE AND DISPLAY DEVICE EMPLOYING SAME

- (71) Applicants: **BEIJING VISIONOX TECHNOLOGY CO., LTD.**, Beijing (CN); **TSINGHUA UNIVERSITY**, Beijing (CN)
- (72) Inventors: Guohui Zhang, Beijing (CN);
 Mengzhen Li, Beijing (CN); Man Li, Beijing (CN); Lian Duan, Beijing (CN)
- (73) Assignees: BEIJING VISIONOX TECHNOLOGY CO., LTD., Beijing (CN); TSINGHUA UNIVERSITY, Beijing (CN)
- (21) Appl. No.: 16/412,454
- (22) Filed: May 15, 2019

Related U.S. Patent Documents

Reissue of:

(64)	Patent No.:	9,692,006
	Issued:	Jun. 27, 2017
	Appl. No.:	15/109,410
	Filed:	Jun. 30, 2016

- **U.S.** Applications:
- (63) Continuation of application No. 15/109,410, filed on Jun. 30, 2016, now Pat. No. 9,692,006.

(30) Foreign Application Priority Data

Dec. 31, 2013 (CN) 201310749017.2

(2006.01)

(51) Int. Cl. *H01L 51/52*

	H01L 2//32	(2006.01)
(52)	U.S. Cl.	

CPC *H01L 27/3276* (2013.01); *H01L 51/5218* (2013.01); *H01L 27/326* (2013.01); (Continued)

(10) Patent Number: US RE48,695 E

(45) Date of Reissued Patent: Aug. 17, 2021

(58) Field of Classification Search CPC H01L 51/5218; H01L 27/3276; H01L 51/5206

See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

8,461,592	B2	6/2013	Ha et al.		
2003/0156239	A1*	8/2003	Inoue	G02F	1/133553
					349/113

(Continued)

FOREIGN PATENT DOCUMENTS

CN	1307442 A	8/2001
CN	1816228 A	8/2006
	(Conti	nued)

Primary Examiner - Tuan H Nguyen

(74) Attorney, Agent, or Firm — Bayramoglu Law Offices LLC

(57) **ABSTRACT**

The present invention discloses a transparent OLED device, which comprises a plurality of pixels, each pixel comprising an organic functional layer, a first transparent electrode and a second transparent electrode being disposed on both sides of the organic functional layer, a reflective electrode being disposed on one side of the organic functional layer, the area of the reflective electrode being less than that of the organic functional layer. With regard to the transparent OLED device, by providing a reflective electrode, a combination of a light-emitting device over a microdomain is combined with a transparent light-emitting device, such that the luminance on both sides of a transparent OLED device can be respectively adjusted to be the same or different as required. The present invention can be applied to the field of transparent illumination or display.

14 Claims, 2 Drawing Sheets



(52) **U.S. Cl.** CPC *H01L 51/5206* (2013.01); *H01L 51/5234* (2013.01); *H01L 51/5253* (2013.01); *H01L 2251/5323* (2013.01)

(56) **References Cited**

U.S. PATENT DOCUMENTS

2003/0156240	A1 *	8/2003	Oda G02F 1/133553
			349/113
2003/0201716	A1	10/2003	Yamazaki et al.
2005/0173693	A1 $*$	8/2005	Uchida H01L 27/3211
			257/13
2005/0230684	A1 $*$	10/2005	Seo H01L 27/3248
			257/72
2006/0097251	A1*	5/2006	Kang H01L 51/5271
			257/40
2006/0138945	A1*	6/2006	Wolk H01L 27/3211
			313/506
2007/0228399	A1*	10/2007	Iwawaki H01L 51/006
			257/89
2008/0258609	A1*	10/2008	Nakamura H01L 51/5265
			313/504
2009/0072709	A1*	3/2009	Kobayashi H01L 27/3206
			313/503
2010/0090592	A1*	4/2010	Shiobara H01L 27/3211
			313/504
2010/0237374	A1*	9/2010	Chu H01L 51/5271
			257/98
2011/0240964	Al	10/2011	Ko et al.
2011/0272675	Al	11/2011	Chung et al.
2012/0074435	Al	3/2012	Ha et al.
2015/0102306	AI	4/2015	Shi et al.

2015/0102309	A1	4/2015	Tsuzaki
2015/0171375	A1*	6/2015	Setz H01L 51/5275
			257/40
2016/0079286	A1*	3/2016	Jin H01L 29/66742
			257/71
2016/0155977	Al *	6/2016	Kim H01L 51/5016
			257/40
2016/0372712	A1*	12/2016	Liao H01L 51/5271
2017/0062767	A1*	3/2017	Bao H01L 51/5056

FOREIGN PATENT DOCUMENTS

CN	101169910 A	4/2008
CN	101373576 A	2/2009
CN	102881695 A	1/2013
CN	103345884 A	10/2013
CN	103474448 A	12/2013
CN	103715230 A	4/2014
CN	103715369 A	4/2014
JP	2006-140127 A	6/2006
JP	2006-140151 A	6/2006
JP	2011-228249 A	11/2011
JP	2012-033307 A	2/2012
JP	2012506604 A	3/2012
JP	2012-142582 A	7/2012
JP	2012-155320 A	8/2012
JP	2012-226365 A	11/2012
JP	2013-117719 A	6/2013
KR	1020060042779 A	5/2006
KR	10-2010-0105431 A	9/2010
KR	1020110046564 A	5/2011
TW	201246552 A	11/2012
WO	2013190781 A1	12/2013

* cited by examiner







FIG. 2



FIG. 3

10

55

65

TRANSPARENT OLED DEVICE AND DISPLAY DEVICE EMPLOYING SAME

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a re-issue of U.S. patent application Ser. No. 15/109,410, filed on Jun. 30, 2016, now U.S. Pat. 15 No. 9,692,006 issued on Jun. 27, 2017, where U.S. patent application Ser. No. 15/109,410 is an application of National Stage Entry of PCT/CN2014/095335, filed on Dec. 29, 2014, and claims priority to Chinese Foreign Priority Document CN 201310749017 filed on Dec. 31, 2013.

TECHNICAL FIELD

The present invention relates to an organic light-emitting diode (OLED) device and in particular to a transparent OLED device and a display device using the transparent ²⁵ OLED device.

BACKGROUND

OLED devices are active light-emitting devices. Com-³⁰ pared with thin-film transistor LCDs (TFT-LCDs) in the existing mainstream flat panel display technology, OLEDs, due to their advantages such as high contrast, wide angle of view, low power consumption, thinner size and the like, are expected to become the flat panel display technology of the ³⁵ next generation, and are one of technologies that are highly concerned among the existing flat panel display technologies.

Due to the active light-emitting property of OLEDs, backlight is not required such that transparent display can be ⁴⁰ achieved. A transparent OLED display, with advantages of self-illumination and penetration of ambient light through the display screen, becomes a novel display technology in the future. However, in an existing transparent OLED device, both the anode and the cathode of the OLED device ⁴⁵ are prepared by using a transparent conductive layer. This results in the following defects:

1) inconsistent luminance of two light-emitting surfaces; and

2) incapable of individually adjusting the luminance of 50 the two light-emitting surfaces.

SUMMARY

Technical Problems

Technical problems to be solved by the present invention are to provide a transparent OLED device that can individually adjust light-emitting of two light-emitting surfaces and make the luminance of the two light-emitting surfaces ⁶⁰ consistent, and a display device that employs the transparent OLED device.

Solution to the Problems

To solve the aforementioned problems, the present invention provides a transparent OLED device including a plurality of pixels, each pixel including an organic functional layer, a first transparent electrode and a second transparent electrode being disposed on both sides of the organic functional layer respectively, a reflective electrode being disposed on one side of the organic functional layer, the area of the reflective electrode being less than that of the organic functional layer.

Further, the reflective electrode is located between the first transparent electrode and the organic functional layer, and an insulating layer is disposed between the reflective electrode and the first transparent electrode.

Further, the area of the reflective electrode is 10% to 50% of the area of the organic functional layer.

Further, reflective electrodes between adjacent pixels in one direction are electrically connected, and the reflective electrodes are led out from pixels located at both ends and connected to a power supply.

Further, the reflective electrode is located on the same side as the first transparent electrode, and is disposed in parallel ²⁰ to the first transparent electrode; and a slit is formed between the reflective electrode and the first transparent electrode. Further, insulating material is filled in the slit.

Further, the second transparent electrode is divided into two portions, with one portion being disposed opposite to the reflective electrode and the other portion being disposed opposite to the first transparent electrode.

Further, the first transparent electrode is an anode, and the second transparent electrode is a cathode; or the first transparent electrode is a cathode, and second transparent electrode is an anode.

Further, the average light transmittance the first transparent electrode at a visible wavelength is 50% to 95%; and the average light transmittance of the second transparent electrode at a visible wavelength is 5% to 95%.

The present invention also provides an organic lightemitting display device including the aforementioned transparent OLED device.

The present invention achieves the following beneficial effects:

With regard to the transparent OLED device, by providing a reflective electrode, a light-emitting device over a microdomain is combined with a transparent light-emitting device, such that the luminance on both sides of a transparent OLED device can be respectively adjusted to be the same or different as required. The present invention can be applied to the field of transparent illumination or display.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic structural view of a transparent OLED device according to one embodiment of the present invention;

FIG. **2** is a schematic planar structural view illustrating connection of a plurality of pixels according to the present invention; and

FIG. **3** is a schematic structural view of a transparent OLED device according to another embodiment of the present invention.

DETAILED DESCRIPTION

In order to make those skilled in the art better understand and practice the present invention, the present invention will be further described hereinafter in detail with reference to the accompanying drawings and specific embodiments, but the embodiments exemplified hereinafter are not intended to limit the present invention.

50

As shown in FIG. 1, in this embodiment, a transparent OLED device includes a plurality of pixels. The size of each pixel is not limited. However, generally, the size of a pixel should be less than the minimum resolution of human eyes having a corresponding distance from the screen. Each pixel 5 includes an organic functional layer 5. The organic functional layer 5, which is the same as an organic functional layer in the existing technique, includes a hole injection layer, an organic light-emitting layer, an electron injection layer and the like, and will not be described repeatedly here. A first transparent electrode 4 and a second transparent electrode 6 are disposed on both sides of the organic functional layer 5 respectively, wherein a substrate 1 is on the outer side of the first transparent electrode 4. A reflective $\frac{15}{15}$ electrode 2 is disposed on one side of the organic functional layer 5, and the area of the reflective electrode 2 is less than that of the organic functional layer 5. In this embodiment, the reflective electrode 2 is located between the first transparent electrode 4 and the organic functional layer 5, and an 20 insulating layer 3 is disposed between the reflective electrode 2 and the first transparent electrode 4 in order to prevent a short circuit between the two.

When the transparent OLED device of the present invention is in use, by powering on the reflective electrode 2 and 25 the second transparent electrode 6, the transparent OLED device may be controlled to emit light towards the second transparent electrode 6; and by powering on the first transparent electrode 4 and the second transparent electrode 6, the double-sided light-emitting or display of the transparent 30 OLED device may be achieved. In addition, if the reflective electrode 2, the first transparent electrode 4 and the second transparent electrode 6 are powered on simultaneously, but are subjected to a different current or voltage, it is possible to adjust the double-sided light-emitting luminance. In addi- 35 tion, by setting the color of an organic functional layer corresponding to the reflective electrode 2 in a different color from that of an organic functional layer corresponding to the first transparent electrode 4, the display color may be adjusted by the reflective electrode 2. 40

In the present invention, the area of the reflective electrode is preferably 10% to 50% of the area of the organic functional layer. The effect of adjustment will not be significant when the area of the reflective electrode is too small, while the transparency of the OLED device will be influsent the area of the reflective electrode is too large.

Manufacture of the transparent OLED device of this embodiment includes the following steps:

preparing a first transparent electrode 4 on a transparent substrate 1;

preparing a reflective electrode layer on the first transparent electrode 4;

etching a portion of the reflective electrode layer by processes such as coating, exposing, developing and etching, with the remaining portion forming a reflective elec- 55 trode **2**;

etching an edge of the reflective electrode **2**, such that a portion of the reflective electrode **2** connected to the first transparent electrode **4** is disconnected;

filling the part where the reflective electrode **2** is discon- 60 nected from the first transparent electrode **4** with an insulating material to form an insulating layer **3**;

evaporating an organic functional layer 5 over the first transparent electrode 4 and the reflective electrode 2; and

preparing a second transparent electrode 6 over the 65 organic functional layer 5 to obtain a transparent OLED device of this embodiment.

4

Nevertheless, what is described above is only a preferred scheme for manufacturing a transparent OLED device of this embodiment, and the actual manufacturing process is not limited thereto.

In this embodiment, since the reflective electrode 2 is disposed between the first transparent electrode 4 and the second transparent electrode 6, to connect the reflective electrode 2 of each pixel to the power supply, the reflective electrodes 2 between adjacent pixels in one direction may be electrically connected, and the serially-connected reflective electrodes 2 are led out from pixels at both ends and connected to the power supply. As in the embodiment shown in FIG. 2, in this embodiment, the reflective electrodes 2 between pixels of each row in the longitudinal direction, i.e., in a same row, are connected in series, and are led out from pixels at both extreme ends to form a reflective lead-out electrode 7, and the reflective lead-out electrode 7 is connected to an external power supply to supply power to the reflective electrode 2. Since the area of the first transparent electrode 4 in this embodiment completely covers the organic functional layer 5 of a pixel, the first transparent electrodes 4 between pixels in a same row may be connected in series and then led out from both ends to form a first transparent lead-out electrode 8 in the same manner as the reflective electrode; or, the first transparent electrodes 4 of all pixels may be electrically connected and then led out from the surrounding.

As in another embodiment of the transparent OLED device of the present invention shown in FIG. 3, in this embodiment, the reflective electrode 2 is located on a same side as the first transparent electrode 4, and is disposed in parallel to the first transparent electrode 4. To prevent a short circuit between the reflective electrode 2 and the first transparent electrode 4, a slit 9 may be formed between the reflective electrode 2 and the first transparent electrode 4. Further preferably, an insulating material may be filled in the slit 9 to enhance the insulating property. However, the second transparent electrode 6 in this embodiment is divided into two portions, with one portion being disposed opposite to the reflective electrode 2 and the other portion being disposed opposite to the first transparent electrode 4. To achieve the insulating effect, a slit is also formed between the two portions of the second transparent electrode 6. Furthermore, insulating material may be also filled in the slit. Of course, in other embodiments, the second transparent electrode 6 may be an entirety which completely covers the organic functional layer 5.

In the above-mentioned embodiments, the first transparent electrode 4 and the second transparent electrode 6 are a cathode and an anode of an OLED device respectively, and may be exchangeable in position. That is, the first transparent electrode 4 may be an anode and the second transparent electrode 6 may be a cathode; or, the first transparent electrode 4 may be a cathode and the second transparent electrode 6 may be an anode, without imposing any influence on the implementation of the present invention. The average light transmittance of the first transparent electrode 4 at a visible wavelength is 5% to 95%; and the average light transmittance of the second transparent electrode at a visible wavelength is 5% to 95%. When the average light transmittance of the second transparent electrode 6 at a visible wavelength is 5% to 50%, a large portion of light emitted by the OLED device is output from the side of the first transparent electrode 4, and a small portion thereof is output from the side of the second transparent electrode 6, thereby

20

25

forming a double-sided display. Light emitted by the OLED device may be output from both sides, thereby forming a transparent OLED device.

The aforementioned embodiments are only preferred embodiments merely used for describing the present inven-5 tion in detail, and the protection scope of the present invention is not limited thereto. For a person skilled in the art, various replacements or improvements may be made on the basis of the present invention, and those replacements or improvements shall be regarded as falling into the protection 10 scope of the present invention. The protection scope of the present invention is subject to the appended claims.

What is claimed is:

1. A transparent OLED device, comprising:

a plurality of pixels, each pixel including:

an organic functional layer having two sides,

a first transparent electrode, and

a second transparent electrode [being] disposed on [both] *the two* sides of the organic functional layer respectively, *and*

[wherein] a reflective electrode [is] disposed on one [side] of the sides of the organic functional layer, [and] the area of the reflective electrode [is] being less than that of the organic functional layer, and wherein

the reflective electrode is located between the first transparent electrode and the organic functional layer, and an insulating layer is disposed between the reflective electrode and the first transparent electrode, or

the reflective electrode is located on a same side as the 30 first transparent electrode, and is disposed in parallel to the first transparent electrode; and a slit is formed between the reflective electrode and the first transparent electrode.

[2. The transparent OLED device according to claim 1, 35 wherein the reflective electrode is located between the first transparent electrode and the organic functional layer, and an insulting layer is disposed between the reflective electrode and the first transparent electrode.]

3. The transparent OLED device according to claim 1, 40 wherein the area of the reflective electrode is 10% to 50% of the area of the organic functional layer.

4. The transparent OLED device according to claim **1**, wherein reflective electrodes between adjacent pixels in one direction are electrically connected, and the reflective elec- 45 trodes are led out from pixels located at both ends and connected to a power supply.

[5. The transparent OLED device according to claim 1, wherein the reflective electrode is located on a same side as

6

the first transparent electrode, and is disposed in parallel to the first transparent electrode; and a slit is formed between the reflective electrode and the first transparent electrode.]

6. The transparent OLED device according to claim **[5]** *1*, wherein the slit is filled with an insulating material.

7. The transparent OLED device according to claim [5] I, wherein the second transparent electrode is divided into two portions, with one portion being disposed opposite to the reflective electrode and the other portion being disposed opposite to the first transparent electrode.

8. The transparent OLED device according to claim 1, wherein the first transparent electrode is an anode, and the second transparent electrode is a cathode; or the first transparent electrode is a cathode, and the second transparent electrode is an anode.

9. The transparent OLED device according to claim **1**, wherein:

the average light transmittance of the first transparent electrode at a visible wavelength is 50% to 95%; and

the average light transmittance of the second transparent electrode at a visible wavelength is 5% to 95%.

10. An organic light emitting display device comprising a transparent OLED device according to claim **1**.

[11. The transparent OLED device according to claim **2**, wherein reflective electrodes between adjacent pixels in one direction are electrically connected, and the reflective electrodes are led out from pixels located at both ends and connected to a power supply.]

[12. An organic light emitting display device comprising a transparent OLED device according to claim **2**.]

13. An organic light emitting display device comprising a transparent OLED device according to claim **3**.

14. An organic light emitting display device comprising a transparent OLED device according to claim **4**.

[15. An organic light emitting display device comprising a transparent OLED device according to claim **5.**]

16. An organic light emitting display device comprising a transparent OLED device according to claim 6.

17. An organic light emitting display device comprising a transparent OLED device according to claim **7**.

18. An organic light emitting display device comprising a transparent OLED device according to claim **8**.

19. An organic light emitting display device comprising a transparent OLED device according to claim **9**.

[20. An organic light emitting display device comprising a transparent OLED device according to claim 11.]

* * * * *