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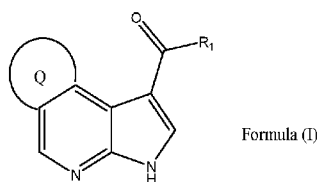
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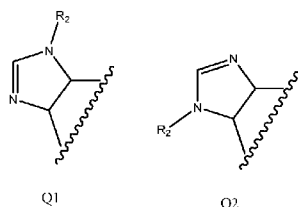
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(54) Title: SUBSTITUTED TRICYCLIC COMPOUNDS



(57) Abstract: The invention provides a compound of formula (I) or a pharmaceutically acceptable salt thereof; wherein Q is a group of formula Q1 or Q2; wavy bond represents the points of attachment; wherein R₁ is –NR^aR^b; R₂ is hydrogen or a C₁-C₁₀ alkyl group; R^a and R^b independently represent hydrogen or a C₁-C₁₀ alkyl group, and use of these compounds as kinase inhibitors and compositions comprising the compounds of the present invention.



~~~~~ (wavy bond)

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**SUBSTITUTED TRICYCLIC COMPOUNDS****FIELD OF THE INVENTION**

5 The present invention relates to a novel compound of Formula (I) or a pharmaceutically acceptable salt thereof. The invention also relates to a process of preparation of compounds of present invention, use of these compounds as kinase inhibitors and compositions comprising the compounds of present invention.

**10 BACKGROUND OF INVENTION**

Protein kinases (PTKs) are enzymes that regulate the biological activity of proteins by phosphorylation of specific amino acids with ATP as the source of phosphate, thereby inducing a conformational change from an inactive to an active form of the protein. They serve to orchestrate the activity of almost all cellular processes and therefore are key  
15 regulators of cell function. Kinases are particularly prominent in signal transduction and coordination of complex functions such as the cell cycle. Sometimes protein kinases are classified based on the substrates that they phosphorylate. For example, serine/threonine protein kinases phosphorylate serine or threonine amino acid residues whereas tyrosine kinase phosphorylate tyrosine amino acid residues.

20 Tyrosine kinases are important mediators of the signal transduction process, leading to cell proliferation, differentiation, migration, metabolism and programmed cell death. They are implicated in several steps of neoplastic development and progression. Tyrosine kinase signalling pathways normally prevent deregulated proliferation or contribute to sensitivity towards apoptotic stimuli. Janus kinases (referred to as JAK) are tyrosine kinases that are  
25 involved in transduction of cytokine signalling from membrane receptors to signal transducer and activator of transcription (STAT) factors. Cytokines play key roles in controlling cell growth and the immune response. Many cytokines function by binding to and activating type I and type II cytokine receptors. These receptors in turn rely on the Janus kinase (JAK) family of enzymes for signal transduction. Currently, there are four known mammalian JAK  
30 family members: JAK1 (Janus kinase-1), JAK2 (Janus kinase-2), JAK3 (also known as Janus kinase leukocyte; JAKL; L-JAK and Janus kinase-3) and TYK-2 (also known as protein-tyrosine kinase 2). Mutation or abnormal functioning of JAK may lead to signalling pathways that are genetically or epigenetically altered imparting selection advantage to

cancer cells. Such abnormalities may also cause diseases resulting from inappropriate activation of the immune and nervous systems such as inflammatory conditions, autoimmune diseases, proliferative diseases, transplantation rejection, diseases involving impairment of cartilage turnover, congenital cartilage malformations, and/or diseases associated with hypersecretion of IL6.

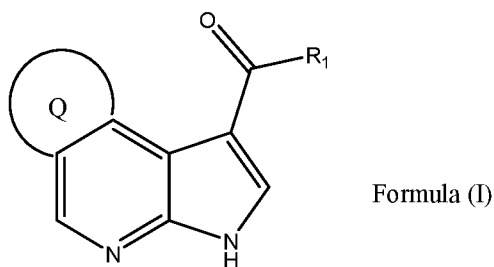
Kinase mediated diseases are prevented or treated by inhibiting their activities. JAK inhibitors interfere with the JAK-STAT signalling pathway. Hence drugs that inhibit the activity of these Janus kinases block cytokine signalling that are effective against immune response (Current Opinion in Pharmacology. 12 (4): 464–70).

US Patent No. RE41783 discloses some pyrrolopyrimidine compounds that are JAK inhibitors, more specifically JAK3 inhibitors. Tricyclic and triazolopyridine compounds disclosed in US Patents 8962629 and 8088764 respectively are specific JAK1 inhibitors whereas azetidinederivatives disclosed in US8158616 are mixed JAK1 and JAK2 inhibitors. While these JAK inhibitors have been shown to be satisfactory, more effective and potent treatment is required for JAK related diseases. There remains a need to study and identify new compounds that may be effective in treating diseases due to mutations and malfunctioning of Janus Kinase.

Therefore, the object of the present invention is to provide an alternative in the form of novel compounds effective in prevention and/or treatment of diseases arising due to abnormal functioning of JAK. It is further an object to provide a process to prepare these novel compounds, their pharmaceutical formulations and a method of treatment of diseases arising due to JAK abnormalities using compounds of the present invention. Yet another object of the invention is to provide cheap and affordable JAK inhibitors. Another object of the invention is to provide a method to cure or reduce the effect of diseases arising due to abnormal functioning of JAK.

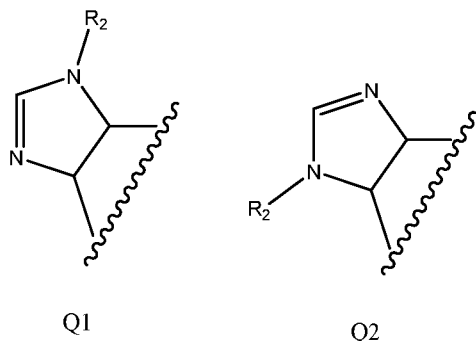
## SUMMARY OF THE INVENTION

The present invention relates to a compound of formula (I)



or a pharmaceutically acceptable salt thereof;

- 5 wherein Q is a group of formula Q1 or Q2;



~~~~~ (wavy bond) represents the points of attachment;

wherein R_1 is $-NR^aR^b$;

R_2 is hydrogen or a C_1 - C_{10} alkyl group;

- 10 R^a and R^b independently represent hydrogen or a C_1 - C_{10} alkyl group.

Another embodiment of the present invention provides a specific preferred compound of formula (I) selected from the group consisting of:

- N,1-dimethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- 15 N-ethyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- 1-methyl-N-propyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- 1-methyl-N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- N-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- N-ethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- 20 N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- N,3-dimethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- N-ethyl-3-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- 3-methyl-N-propyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
- 3-methyl-N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;

N-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
N-ethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide; and
N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;
or a pharmaceutically acceptable salt thereof.

- 5 Another embodiment of the present invention provides a specific preferred compound of formula (I) which is N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide hydrochloride.

Another embodiment of the present invention provides a specific preferred compound of formula (I) which is N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-
10 carboxamide hydrochloride.

Another embodiment of the present invention provides a process to prepare a compound of formula I or its pharmaceutical acceptable salts.

In another embodiment of the invention there is provided a pharmaceutical composition comprising a compound of formula (I) or a pharmaceutically acceptable salt thereof.

- 15 In a further embodiment of the invention there is provided a compound of formula (I) or a pharmaceutically acceptable salt thereof or a composition comprising such a compound or salt thereof for use in the treatment or prevention of a disease or condition that is caused by an abnormal functioning of a kinase, especially a Janus kinase.

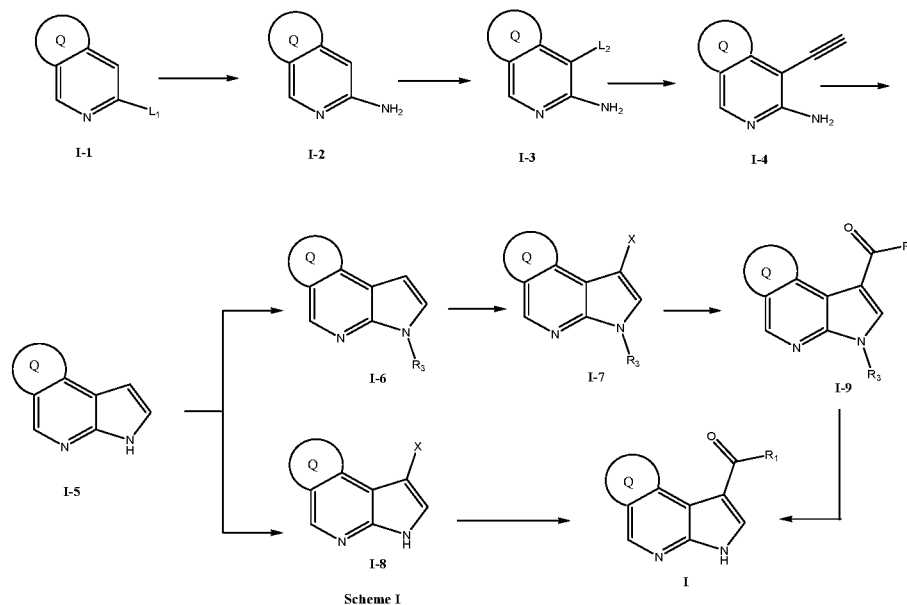
In another embodiment, the invention provides use of a compound of formula (I) or a
20 pharmaceutically acceptable salt thereof or a composition comprising such a compound or salt thereof for the manufacture of a medicament for use in the treatment or prevention of a disease or condition that is caused by an abnormal functioning of a kinase, especially a Janus kinase.

In a further embodiment, the invention provides a method of treating or preventing a disease
25 or condition that is caused by an abnormal functioning of a kinase, especially a Janus kinase, in a subject need thereof, the method comprising administering to the subject a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable salt thereof or a composition comprising such a compound or salt thereof.

DETAILED DESCRIPTION OF THE INVENTION

The following reaction schemes illustrates the preparation of the compounds of the present invention.

Scheme I illustrates the preparation of a compound of formula (I) wherein Q, R₁ and R₂ are defined as above and L₁ and L₂ represent X or leaving groups. X may be a leaving group which is either the same as that of L₁ or L₂ or other than that of L₁ and L₂. X may also be a group that can be easily substituted by or converted to -COR¹.



Scheme I

According to an aspect of the present invention the leaving group L₁, L₂ or X is one which can be easily replaced by the desired group or atom. The leaving group may be selected from halogen atoms, alkoxy and sulfonyloxy groups. Examples of sulfonyloxy groups include, but are not limited to, alkylsulfonyloxy groups (for example methyl sulfonyloxy (mesylate group) and trifluoromethylsulfonyloxy (triflate group)) and arylsulfonyloxy groups (for example /-toluenesulfonyloxy (tosylate group) and /-nitrosulfonyloxy (nosylate group)). For the purpose of the present invention L₂ and X may be particularly selected from halogens such as bromo, chloro or iodo and a triflate group. The selection of X will be well within the understanding and knowledge of the skilled person.

In the above reactions of Scheme I, a compound of formula I-1 is converted into a compound of formula I-2 by a displacement reaction of a compound of formula I-1 with ammonia solution in a suitable solvent, such as water, THF, 1,4-Dioxane, Dimethyl formamide (DMF), Dimethyl sulfoxide (DMSO) or Acetonitrile (ACN), or mixture(s) thereof at a temperature ranging from 45°C to 120°C for 0.5 hr to 20 hrs to form a compound of formula I-2.

A compound of formula I-2 is converted to a compound of formula I-3 by reacting a compound of formula I-2 with a triflating agent such as trifluoromethanesulfonic anhydride or a halogenating agent in a suitable solvent such as acetonitrile, chloroform or tetrahydrofuran at a temperature ranging from -20°C to the refluxing temperature for a time period between about 1 hour to about 10 hours.

A halogenating agent according to the present invention is a reagent that is a source of halogen. For example the agent may be a chlorinating agent such as chlorine, thionyl chloride, N-Chlorosuccinimide, Oxalyl Chloride or a brominating agent such as bromine, N-Bromosuccinimide, Carbon Tetrabromide or an iodinating agent such as Iodine, Hydriodic Acid or N-Iodosuccinimide. The halogenating agent may be selected according to the knowledge and understanding of skilled person.

A Sonogashira reaction with a compound of formula I-3 and an acetylene derivative using a suitable catalyst provides a compound of formula I-4. The reaction conditions for a Sonogashira reaction vary depending on the starting material, the solvent and the transition metal catalyst. The reaction conditions are not limited in particular as long as they are conditions similar to the present reactions, and the methods well known to those skilled in the art can be used. Examples of preferred solvents include acetonitrile, tetrahydrofuran, 1,4-dioxane, 1,2-dimethoxyethane, benzene, toluene, xylene, 1-methyl-2-pyrrolidone, N,N-dimethylformamide and dimethylsulfoxide, dichloromethane or mixture thereof. The reaction temperature should be a temperature that is sufficient to complete the coupling reaction, and is preferably from room temperature to 100°C . The present reaction can be carried out under an inert gas atmosphere, and also under a nitrogen or an argon gas atmosphere. Under the preferred reaction conditions, this reaction is completed in 1 to 24 hours. The transition metal catalyst is preferably a palladium complex. Examples of palladium complexes include, but not limited to palladium(II) acetate, dichlorobis(triphenylphosphine)palladium(II), tris(dibenzylideneacetone)dipalladium(0) and tetrakis(triphenylphosphine)palladium(0). Furthermore, in the present reaction, a phosphorous chelating agent such as triphenylphosphine, tri-*o*-tolylphosphine or tri-*tert*-butylphosphine may be added in order to obtain satisfactory results. Further the reaction may be accelerated using a metal halide or a quaternary ammonium salt or other such salts, preferably copper(I) iodide, lithium chloride, tetrabutylammonium fluoride or silver(I) oxide. Preferred results can also be obtained in the presence of a base; the base used is not limited in particular as long as it is used in a coupling

reaction similar to the present reaction. Examples of such bases include, but not limited to diethylamine, triethylamine, N,N-diisopropylethylamine, piperidine and pyridine.

A compound of formula I-4 can readily undergo 5-endo-dig cyclization in the presence of a base or transition metal catalyst in the presence of a suitable solvent such as alcoholic solvents or THF or DMA to provide a compound of formula I-5. Exemplarily the base may be selected from Potassium tert-butoxide, Lithium hydride, Lithium Aluminium hydride and n-butyl lithium and the transition metal catalyst may be selected from Palladium and a copper catalyst.

A compound of formula I-5 can be optionally protected by treating it with a protecting group to provide a compound of formula I-6.

Exemplarily a compound of formula I-5 is converted to the corresponding compound of formula I-6, wherein R₃ is benzenesulfonyl or benzyl, by treating the compound of formula I-5 with benzenesulfonyl chloride, benzylchloride or benzylbromide in the presence of a base, such as sodium hydride or potassium carbonate, and a polar aprotic solvent, such as dimethylformamide or tetrahydrofuran. The reaction mixture is stirred at a temperature between about 0°C. to about 70°C, preferably about 30°C, for a time period between about 1 hour to about 3 hours, preferably about 2 hours.

R₃ is a protecting group such as benzenesulfonyl, substituted benzenesulfonyl, methylsulfonyl, benzyl or carbamate protecting groups such as Boc (*t*-Butyloxycarbonyl) and CBz (carboxybenzyl) or other groups such as benzoyl, iso-butanoyl, acetyl, phenoxyacetyl, 4-(*t*-butyl)benzoyl, 4-(*t*-butyl)phenoxyacetyl, 4-(methoxy)benzoyl, 2-(4-nitrophenyl)ethyloxycarbonyl, 2-(2,4-dinitrophenyl)ethyloxy-carbonyl, 9-fluorenylmethoxycarbonyl, diphenylcarbamoyl or formamidine groups. Particularly preferred are the benzoyl, isobutanoyl, 4-(*t*-butyl)benzoyl, 2-(4-nitrophenyl)ethyloxycarbonyl, 2-(2,4-dinitrophenyl)ethyl-oxycarbonyl, 9-fluorenylmethoxycarbonyl, 4-(methoxy)-benzoyl or para-(*t*-butyl)phenoxyacetyl, para-nitrophenyl-2-ethyloxycarbonyl group or 2-N-acetyl with the 6-*O*-diphenylcarbamoyl group.

Compounds of formula I-5 and I-6 can be converted to a compound of formula I-8 and I-7, respectively in a similar way as the process described for the preparation of a compound of formula I-3.

Compounds of formula I-8 can be converted into compounds of formula (I) by a process known to the person skilled in the art. Such process may include converting X of formula I-8 directly to an amide group or *via* formation of ester, anhydride, aldehyde, ketone, cyanide, acid or any such group which can be converted to an amide group which is well within the understanding and knowledge of the skilled person.

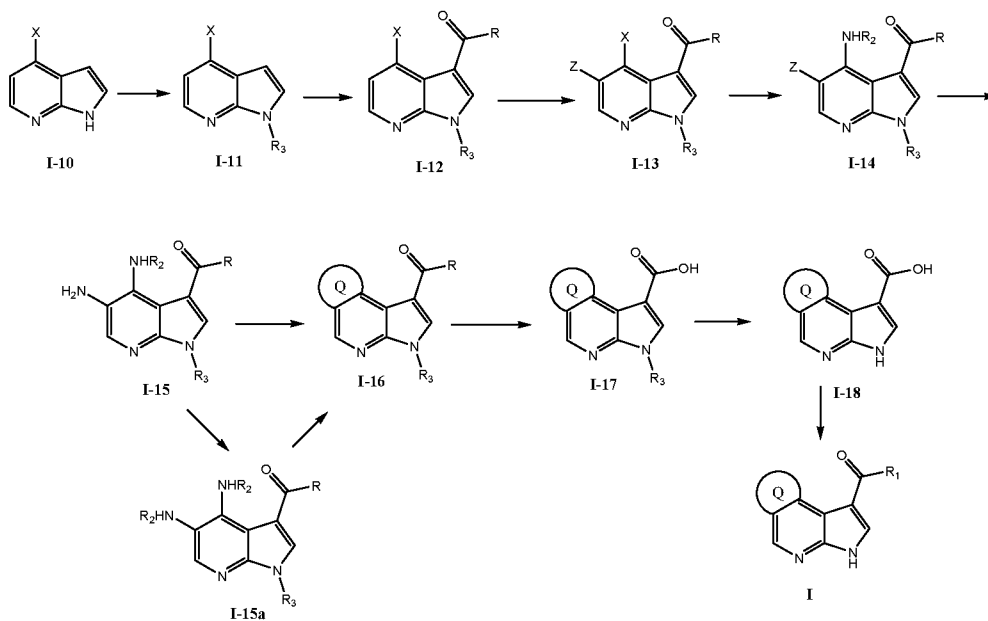
For example when X is converted to an ester group and successively converted to an amide, compounds of formula I-8 can be treated with an esterifying agent in the presence of a base in a polar aprotic solvent like THF, 1,4-Dioxane, DMF, DMSO and ACN at -75°C to 100°C temperature for 0.5 hr to 20 hrs which leads to formation of ester derivative. The ester derivative on reaction with a trialkylaluminium (like, trimethylaluminium) and required amine derivatives or ammonia solution in the presence of solvents like Toluene, chloroform, methanol, ethanol, THF, 1,4-Dioxane, DMF, DMSO and ACN at -10°C to 100°C temperature for 0.5 hr to 20 hrs gives an amide having formula I.

A compound of formula I-7 can be converted to a compound of formula I-9 using a similar process that may be used for conversion of a compound of formula I-8 to a compound of formula I.

A compound of formula I-9 can be converted into a compound of formula I by cleaving the protecting group R_3 . Protecting groups of a compound of formula I-9 can be cleaved by deprotecting agents as understood by the skilled person to obtain a compound of formula I. Examples of deprotecting agents for an amino protective group are acids such as trifluoroacetic acid, trichloroacetic acid, dichloroacetic acid, p-toluenesulfonic acid or bases such as alkali or alkaline bases. For example, for a compound of formula I-9 wherein R_3 is benzenesulfonyl, the deprotection is carried out by treating I-9 with an alkali base, such as sodium hydroxide or potassium hydroxide, sodium carbonate, potassium carbonate, potassium tert-butoxide, sodium tert-butoxide in an alcohol solvent, such as methanol or ethanol, or mixed solvents, such as alcohol/tetrahydrofuran or alcohol/water. The reaction is carried out at room temperature or to reflux temperature for a time period between about 15 minutes to about 1 hour, preferably 30 minutes. When R_3 is benzyl, deprotection is either conducted by treating I-9 with sodium in ammonia at a temperature of about -78°C for a time period between about 15 minutes to about 1 hour or by using hydrogen and a catalyst, such as palladium hydroxide on carbon, Pd/C, Raney Nickel, Raney Nickel in combination with $\text{NH}_2\text{-NH}_2$ or Hydrogen. Other suitable deprotecting agents are Lewis acids, such as, for

example boron trifluoride etherate or zinc bromide in dichloromethane/isopropanol, aq. HCl, aq. HBr, HBr in acetic acid, sulfuric acid.

Scheme II also illustrates the preparation of a compound of formula (I) wherein Q, R₁, R₂, R₃ and X are defined as above. R is represent alkoxy (-OR) or CX₃, Z is NO₂.



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Scheme II

In the above reactions of Scheme II, a compound of formula I-10 can be converted to the corresponding compound of formula I-11, by treating the compound of formula I-10 with protecting group R₃ such as benzenesulfonyl chloride, benzylchloride or benzylbromide in the presence of a base, such as sodium hydride, potassium carbonate, sodium hydroxide, potassium hydroxide or cesium carbonate or alkyl lithium such as n-butyl lithium, secondary butyl lithium, tertiary butyl lithium or lithium diisopropyl amide. Such reaction may be carried out in solvent such as dimethylformamide, dimethylacetamide, tetrahydrofuran, hexamethyl phosphoramide, dimethyl sulfoxide, 1,4-Dioxane, acetonitrile, water, dichloromethane, Toluene, DMSO or mixture(s) therefore. The reaction mixture is stirred at a temperature between about 0°C. to about 70°C., preferably about 10°C, for a time period between about 1 hour to about 10 hours, preferably about 4 hours.

R₃ is a protecting group defined as above.

Compounds of formula I-11 can be converted to a compound of formula I-12 by reacting a compound of formula I-11 with an acylating agent such as trifluoroacetic anhydride, trichloroacetyl chloride, acid halides, acid anhydrides in a suitable solvent such as acetonitrile, chloroform, n-methyl pyrrolidone, toluene, tetrahydrofuran, dimethylformamide,

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dimethylsulfoxide, dimethylacetamide 1,4-Dioxane chlorinated alkyl or aryl solvents such as dichloromethane or chlorobenzene, dichlorobenzene or dichloroethane or mixture(s) therefore at a temperature ranging from -20°C to the refluxing temperature for a time period between about 1 hour to about 15 hours preferably at $65-75^{\circ}\text{C}$ for 4-5 hours.

- 5 A compound of formula I-12 can be converted to a compound of formula I-13 by treating compound of formula I-12 with nitrating agents such as alkyl ammonium nitrate for example, tetrabutyl ammonium nitrate or tetramethyl ammonium nitrate and using trifluoroacetic anhydride in solvents such as dichloromethane, toluene, acetonitrile, tetrahydrofuran, chlorobenzene, nitrobenzene, dichloroethane 1,4-Dioxane, acetonitrile, 10 water, dimethylsulfoxide or mixture(s) therefore, at a temperature ranging from -10°C to 100°C for a time period between about 1 hour to about 30 hours preferably for 5 hours.

A compound of formula I-13 can be converted to a compound of formula I-14 by reaction with ammonia or with primary amines such as methyl amine, ethyl amine, isopropyl amine, n-propyl amine, isobutylamine or n-butylamine in suitable solvents such as tetrahydrofuran, 15 dichloromethane, 1,4 dioxane, toluene, dimethylformamide, water, alcoholic solvents, DMSO, acetonitrile or mixture(s) thereof at a temperature ranging from -10°C to the refluxing temperature for a time period between about 1 hour to about 25 hours, preferably for 8-10 hours.

A compound of formula I-14 can be converted to compound of formula I-15 by reduction of 20 nitro group using metal catalyst such as palladium on carbon, Raney nickel, Raney nickel in combination with $\text{NH}_2\text{-NH}_2$ or Hydrogen, iron/ammonium chloride, platinum on carbon, zinc/ammonium chloride, Fe/AcOH or sodium dithionite in suitable alcoholic solvents such as methanol, ethanol or water or cyclic/acyclic ethers such as tetrahydrofuran or 1,4-dioxane or acetonitrile and water or in mixture of suitable alcoholic solvents such as methanol, 25 ethanol, or cyclic/acyclic ethers such as tetrahydrofuran or 1,4-dioxane or acetonitrile and water at temperature ranging from -10°C to reflux temperature, preferably at room temperature for time period of 1 to 10 hours.

A compound of formula I-15 is optionally converted to compound of formula I-15a by treating compound of formula I-15 with alkylating agents or treating with aldehydes, ketones 30 followed by reduction by the methods known to person skilled in the art.

A compound of formula I-15 or I-15a can be converted to compound of formula I-16 by cyclization methods using reagents such as triethylorthoformate and acid catalyst *viz* para toluene sulphonic acid or dimethylformamide or formic acid and metal catalyst such as zinc acetate, using solvents such as toluene, halobenzene such as chlorobenzene, 1,2
5 dichlorobenzene, dimethylformamide, dimethylacetamide, tetrahydrofuran, acetonitrile, 1,4-dioxane, water, acetic acid, formic acid, formamide or mixture(s) thereof at a temperature ranging from room temperature to reflux temperature preferably at 0°C-100°C for period of 1 to 10 hours preferably for 5 hours.

A compound of formula I-16 can be converted to compound of formula I-17 by hydrolysis
10 using alkali hydroxide such as sodium hydroxide, potassium hydroxide or lithium hydroxide or aqueous solution thereof or any other reagents as understood by the skilled person in suitable alcoholic solvents such as methanol or ethanol or water or in mixture of suitable alcoholic solvents such as methanol, ethanol, propanol, butanol, iso-butanol or cyclic/acyclic ethers such as tetrahydrofuran or 1,4-Dioxane or acetonitrile and water to obtain a
15 compound of formula I-17, at a temperature ranging from room temperature to reflux temperature preferably at a temperature 80°C for time period of 30 minutes to 10 hours.

A compound of formula I-17 can be converted into a compound of formula I-18 by cleaving the protecting group R₃. Protecting groups of a compound of formula I-17 can be cleaved by deprotecting agents as understood by the skilled person to obtain a compound of formula I.
20 Examples of deprotecting agents for an amino protective group are acids such as trifluoroacetic acid, trichloroacetic acid, dichloroacetic acid p-toluenesulfonic acid, HCl, HBr, H₂SO₄ or bases such as alkali or alkaline bases. For example, for a compound of formula I-17 wherein R₃ is benzenesulfonyl, the deprotection is carried out by treating I-17 with an alkali base, such as sodium hydroxide or potassium hydroxide, sodium carbonate,
25 potassium carbonate, cesium carbonate in an alcohol solvent, such as methanol or ethanol, or mixed solvents, such as alcohol/tetrahydrofuran or alcohol/water, MDC, THF, toluene, CAN, water or mixture(s) thereof. The reaction is carried out at room temperature to reflux temperature for a time period between about 15 minutes to about 1 hour, preferably 30 minutes. When R₃ is benzyl, deprotection is either conducted by treating I-17 with sodium in
30 ammonia at a temperature of about -78° C for a time period between about 15 minutes to about 10 hour or by using hydrogen and a catalyst, such as palladium hydroxide on carbon, Pd/C in ether solvents such as tetrahydrofuran and alcohol such as tert-butanol, MDC, THF, toluene, CAN, water or mixture(s) thereof. Other suitable deprotecting agents are Lewis

acids, such as, for example boron trifluoride etherate or zinc bromide in dichloromethane/isopropanol. HCl, HBr, H₂SO₄.

A compound of formula I-18 can be converted to compound of formula I by reaction of acid derivative (Formula I-18) with chlorinating agent such as thionyl chloride, oxalylchloride using mixture of solvents such as dimethylformamide, dimethyl acetamide, dichloromethane, dichloroethane, tetrahydrofuran, benzene, toluene, halobenzene viz. 1,2 dichlorobenzene or acetonitrile, at a temperature ranging from 0°C to reflux temperature preferably at 70-80°C for a time period of 0.5 hours to 15 hours preferably for 5.0 hours to form acid chloride derivative. This acid chloride derivative can be converted to desired amide compound of formula -I by reaction with ammonia or suitable primary, secondary amine such as methylamine, ethylamine, n-propylamine, isopropylamine, isobutylamine, n-butylamine, Cyclopropyl amine, cyclopentyl amine, cyclohexyl amine. Amine can be any primary or secondary alkyl amines for example, "C₁₋₁₀ alkyl" is intended to include C₁, C₂, C₃, C₄, C₅, C₆, C₇, C₈, C₉, and C₁₀ alkyl groups, in solvents such as dichloromethane, dichloroethane, tetrahydrofuran, acetonitrile, 1,4-Dioxane, dimethylformamide, dimethylacetamide or mixture(s) thereof at temperature ranging from 0°C to reflux temperature preferably at room temperature for a time period of 0.5 hours to 10 hours preferably for 5.0 hours

A compound of formula I-18 can be converted to a compound of formula I by treating compound of formula I-18 with ammonia or suitable primary, secondary amine such as methylamine, ethylamine, n-propylamine, isopropylamine, isobutylamine, n-butylamine, Cyclopropyl, cyclopentyl, cyclohexyl. using coupling agents such as PyBOP, EDC. HCl, DCC, HoBt or coupling agents known to person skilled in the art. Amine can be primary or secondary alkylalkyl amines for example, "C₁₋₁₀ alkyl" is intended to include C₁, C₂, C₃, C₄, C₅, C₆, C₇, C₈, C₉, and C₁₀ alkyl groups, in solvents such as dichloromethane, dichloroethane, tetrahydrofuran, acetonitrile, 1,4-Dioxane, dimethylformamide, dimethylacetamide or mixture(s) thereof at temperature ranging from 0°C to reflux temperature preferably at room temperature for a time period of 0.5 hours to 15 hours preferably for 10.0 hours.

A compound of formula (I) or its pharmaceutically acceptable salts can be prepared with or without isolation of intermediates.

Isolation of a compound of formula (I) or its pharmaceutically acceptable salts and its intermediates can be carried out by any method known in the art such as cooling, filtration, centrifugation, washing, drying and combination thereof.

5 Since prodrugs are known to enhance numerous desirable qualities of pharmaceuticals (e.g., solubility, bioavailability, manufacturing, etc.) the compounds of the present invention may be delivered in prodrug form. Thus, the present invention is intended to cover prodrugs of the presently claimed compounds, methods of delivering the same and compositions containing the same. "Prodrugs" are intended to include any covalently bonded carriers that release an active parent drug of the present invention in vivo when such prodrug is administered to a mammalian subject. Prodrugs of the present invention are prepared by modifying functional groups present in the compound in such a way that the modifications are cleaved, either in routine manipulation or in vivo, to give the parent compound.

As used herein, the term "alkyl" is intended to include branched and straight-chain saturated aliphatic hydrocarbon groups and cycloalkyl group having the specified number of carbon atoms. For example, "C₁₋₁₀ alkyl" is intended to include C₁, C₂, C₃, C₄, C₅, C₆, C₇, C₈, C₉, and C₁₀ alkyl groups. Preferred alkyl groups have from 1-6, especially 1-4, carbon atoms. Example alkyl groups include, but are not limited to, methyl (Me), ethyl (Et), propyl (e.g., n-propyl and isopropyl), butyl (e.g., n-butyl, isobutyl, t-butyl), pentyl (e.g., n-pentyl, isopentyl, neopentyl). The said alkyl may be further substituted by alkyl, halogen, amides, esters, acids, cyanide, amines.

The term "cycloalkyl" refers to cyclized alkyl groups, including monocyclic ring systems. C₃₋₁₃cycloalkyl is intended to include C₃, C₄, C₅, C₆, and C₇cycloalkyl groups. Preferred cycloalkyl groups have from 3-8, especially 3-6, carbon atoms. Example cycloalkyl groups include, but are not limited to, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and the like.

25 The term "protecting group," as used herein, refers to a labile chemical moiety which is known in the art to protect reactive groups including, without limitation, hydroxyl, amino and thiol groups against undesired reactions during synthetic procedures. Protecting groups are typically used selectively and/or orthogonally to protect sites during reactions at other reactive sites and can then be removed to leave the unprotected group as is or available for further reactions. Additionally, as will be apparent to those skilled in the art, conventional protecting groups may be necessary to prevent certain functional groups from undergoing undesired reactions. The choice of a suitable protecting group for a particular functional

group as well as suitable conditions for protection and deprotection are well known in the art. For example, numerous protecting groups, and their introduction and removal, are described in T. W. Greene and P. G. M. Wuts, *Protecting Groups in Organic Synthesis*, Second Edition, Wiley, New York, 1991, and references cited therein.

- 5 The compounds of formula (I) may exist as a free form (with no ionization) or may form salts which are also within the scope of this invention. Pharmaceutically acceptable (i.e. non-toxic, physiologically acceptable) salts are preferred, although other salts are also useful, e.g., in isolating or purifying the compounds of this invention.

Compounds of this invention may have one or more asymmetric centers. Unless otherwise
10 indicated, all chiral (enantiomeric and diastereomeric) and racemic forms of compounds of the present invention are included in the present invention. Many geometric isomers of olefins, C=N double bonds, and the like can also be present in the compounds, and all such stable isomers are contemplated in the present invention. Cis and trans geometric isomers of
15 the compounds of the present invention are described and may be isolated as a mixture of isomers or as separated isomeric forms. This invention relates to the use of all optical isomers and stereoisomers of the compounds of the present invention, and mixtures thereof, and to all pharmaceutical compositions and methods of treatment that may employ or contain them. The present compounds can be isolated in optically active or racemic forms. It is well known
20 in the art how to prepare optically active forms, such as by resolution of racemic forms or by synthesis from optically active starting materials. All chiral, (enantiomeric and diastereomeric) and racemic forms and all geometric isomeric forms of a structure are intended, unless the specific stereochemistry or isomer form is specifically indicated.

The compounds of this invention include all conformational isomers (e.g., cis and trans
25 isomers). The compounds of the present invention have asymmetric centers and therefore exist in different enantiomeric and diastereomeric forms. This invention relates to the use of all optical isomers and stereoisomers of the compounds of the present invention, and mixtures thereof, and to all pharmaceutical compositions and methods of treatment that may employ or contain them. In this regard, the invention includes both the E and Z configurations. The
30 compounds of formula I may also exist as tautomers. This invention relates to the use of all such tautomers and mixtures thereof. It is to be understood that the invention is not limited merely to one tautomeric form which is illustrated.

The phrase "pharmaceutically acceptable" is employed herein to refer to those compounds, materials, compositions, and/or dosage forms which are, within the scope of sound medical judgment, suitable for use in contact with the tissues of human beings and animals without excessive toxicity, irritation, allergic response, or other problem or complication, commensurate with a reasonable benefit/risk ratio.

As used herein, "pharmaceutically acceptable salts" refer to derivatives of the disclosed compounds wherein the parent compound is modified by making acid or base salts thereof. The compounds of formula I may form salts with alkali metals such as sodium, potassium and lithium, with alkaline earth metals such as calcium and magnesium, with organic bases such as dicyclohexylamine, tributylamine, pyridine and amino acids such as arginine, lysine and the like. Such salts can be formed as known to those skilled in the art.

The compounds of formula I may form salts with a variety of organic and inorganic acids. Examples of pharmaceutically acceptable salts include, but are not limited to, mineral or organic acid salts of basic residues such as amines; alkali or organic salts of acidic residues such as carboxylic acids; and the like. The pharmaceutically acceptable salts include the conventional non-toxic salts or the quaternary ammonium salts of the parent compound formed, for example, from non-toxic inorganic or organic acids. For example, such conventional non-toxic salts include those derived from inorganic acids such as hydrochloric, hydrobromic, sulfuric, sulfamic, phosphoric, nitric, borates and the like; and the salts prepared from organic acids such as acetic, propionic, succinic, glycolic, stearic, lactic, malic, tartaric, citric, ascorbic, pamoic, maleic, hydroxymaleic, phenylacetic, glutamic, benzoic, salicylic, sulfanilic, 2-acetoxybenzoic, fumaric, benzenesulfonic, toluenesulfonic, methanesulfonic, ethane disulfonic, oxalic, isethionic, and the like.

In addition, zwitterions ("inner salts") may be formed.

The skilled person would appreciate that since the compounds of present invention have more than one basic sites, they have the capacity to form salt with more than one molecule of acid. The present invention embodies mono di or tri salts of the compounds of this disclosure.

The pharmaceutically acceptable salts of the present invention can be synthesized from the parent compound that contains a basic or acidic moiety by conventional chemical methods. Generally, such salts can be prepared by reacting the free acid or base forms of these compounds with a stoichiometric amount of the appropriate base or acid in water or in an organic solvent, or in a mixture of the two; generally, non-aqueous media like ether, ethyl

acetate, ethanol, isopropanol, or acetonitrile are preferred. Lists of suitable salts are found in Remington's Pharmaceutical Sciences, 17th ed., Mack Publishing Company, Easton, Pa., 1985, p. 1418, the disclosure of which is hereby incorporated by reference. Salts can be prepared in the presence or absence of solvents.

- 5 "Stable compound", "Stable isomer(s)" and "stable structure" are meant to indicate a compound that is sufficiently robust to survive isolation to a useful degree of purity from a reaction mixture, and formulation into an efficacious therapeutic agent.

The terms such as "about", "generally", "substantially," and the like are to be construed as modifying a term or value such that it is not an absolute. Such terms will be defined by the
10 circumstances and the terms that they modify as those terms are understood by those skilled in the art. This includes, at the very least, the degree of expected experimental error, technique error and instrument error for a given technique used to measure a value.

According to an embodiment the compounds of the present invention, a stereoisomer, tautomer, prodrug or pharmaceutically acceptable salt thereof may be formulated in the
15 suitable form of a composition for pharmaceutical use.

The terms 'formulation', 'composition', 'pharmaceutical formulation' and 'pharmaceutical composition' are used interchangeably and refer to preparations which are in such a form as to permit the biological activity of the active ingredients to be effective, and, therefore may be administered to a subject for therapeutic use, wherein the subject is preferably human.
20 'Active ingredients' as used herein refers to the compounds of the present invention.

As understood by the skilled person the suitable form of the composition may be determined by the route of administration of the composition. Therefore the suitable form of the composition may include but is not limited to, injection for intravenous (bolus or infusion), intra-arterial, intraperitoneal, subcutaneous (bolus or infusion), intraventricular,
25 intramuscular, or subarachnoidal route; tablet, capsule, gel, lozenge or liquid for oral ingestion; a solution, suspension or aerosol as sprays for inhalation; gel, spray or cream for topical application; transmucosal composition for administration via oral, nasal or rectal mucosa; by delivery in the form of a transdermal patch, subcutaneous implant, or in the form of a suppository. The compounds may also be formulated in rectal compositions such as
30 suppositories or retention enemas. For buccal administration, the compositions may take the form of tablets or lozenges formulated in conventional manner. The composition may be a vesicular drug delivery system such as, but not limited to, bilosomes, liposomes, niosomes,

transfersome, ethosomes, sphingosomes, pharmacosomes, multilamellar vesicles, microspheres and the like.

According to yet another embodiment, the composition of the present invention may comprise the compound of Formula I and a pharmaceutically acceptable excipient. The term
5 'excipient' as used herein refers to inactive or usually inert substances that are added to the formulation which do not affect the therapeutic action of the active ingredient, but serve as a vehicle or medium for the active ingredient. It may be used to provide a desired consistency, to improve stability, and/or to adjust osmolality of the composition. The excipients may be selected from the substances that are known to the skilled person for use in the form of
10 compositions that are dependent on the route of administration. Exemplary excipients include diluents, carriers, binding agents, fillers lubricants, disintegrants, wetting agents, suitable coatings, stabilizers, sterilized water, physiological saline, suitable propellant cocoa butter, glycerides, suspending agents, emulsifying agents, preservatives polymers, solubilizers, cryoprotectants, lyoprotectants, bulking agent/s and/or pharmaceutically acceptable buffers or
15 a mixture thereof. The selection of excipients for preparation of a composition of the present invention is well within the scope and understanding of the skilled person, and suitable excipients are listed in standard references such as Handbook of Pharmaceutical Excipients (Rowe RC, Sheskey P, Quinn M. Pharmaceutical Press; 2009); The Theory And Practice Of Industrial Pharmacy (Lachman, L., Lieberman, H. A., & Kanig, J. L. 1976). The Science and
20 Practice of Pharmacy (Remington JP 2006) and Pharmaceutical Dosage Forms and Drug Delivery Systems (Allen L, Ansel HC 2013 Dec 23).

A composition of the present invention may be prepared by conventional methods as known to the skilled person.

According to an aspect of the present invention there is provided a method of treatment or
25 prevention of diseases that are treated or prevented by the inhibition of Janus kinases in a subject. Such abnormalities may include but are not limited to proliferative disease, diseases involving impairment of cartilage turnover or diseases involving the anabolic stimulation of chondrocytes, autoimmune diseases, congenital cartilage malformation(s), inflammatory conditions or transplantation rejection.

30 Proliferative disease refers to a condition such as cancer which is caused by or results in inappropriately high levels of cell division, inappropriately low levels of apoptosis, or both. For example, cancers such as lymphoma, leukaemia, melanoma, ovarian cancer, breast

cancer, pancreatic cancer, and lung cancer are examples of proliferative disease. Further JAK2 activating mutations (polycythemia vera, essential thrombocythemia, and myeloid metaplasia with myelofibrosis), psoriasis, restenosis, sclerodermitis or fibrosis are also some of the examples of proliferative disease.

5 As used herein the term ‘diseases involving impairment of cartilage turnover’ or “diseases involving the anabolic stimulation of chondrocytes” includes conditions such as osteoarthritis, psoriatic arthritis, juvenile rheumatoid arthritis, gouty arthritis, septic or infectious arthritis, reactive arthritis, reflex sympathetic dystrophy, algodystrophy, Tietze syndrome or costal chondritis, fibromyalgia, osteochondritis, neurogenic or neuropathic
10 arthritis, arthropathy, endemic forms of arthritis like osteoarthritis deformans endemica, Meleni disease and Handigodu disease; degeneration resulting from fibromyalgia, systemic lupus erythematosus, scleroderma and ankylosing spondylitis.

The term ‘congenital cartilage malformation(s)’ includes conditions such as hereditary chondrolysis, chondrodysplasias and pseudo-chondrodysplasias, in particular, but without
15 limitation, microtia, anotia, metaphyseal chondrodysplasia, and related disorders.

The method of prevention or treatment of the present invention comprises administration of a therapeutically effective amount of a compound of formula I, a stereoisomer, tautomer, prodrug or pharmaceutically acceptable salt thereof to the subject.

The subject may be a mammalian subject. In some embodiments, the subject is human. In
20 particular, the subject may be a human subject suffering from or seeking prevention from a disease related to kinase abnormalities.

According to another aspect of the present invention there is provided a compound of Formula I, a stereoisomer, tautomer, prodrug or pharmaceutically acceptable salt thereof for use in the method of treatment or prevention of Janus kinase mediated disease.

25 According to yet another aspect of the present invention there is provided a compound of Formula I, a stereoisomer, tautomer, prodrug or pharmaceutically acceptable salt thereof for use as Janus kinase inhibitor.

In an embodiment, the present invention provides a method for the prevention of, or onset of, or progression of Janus kinase related diseases in a subject using a compound of Formula I, a
30 stereoisomer, tautomer, prodrug or pharmaceutically acceptable salt thereof. The invention further provides a method to cure or reduce the effect of diseases caused by Janus kinase

abnormalities in a subject using a compound of Formula I or its pharmaceutically acceptable salts.

The treatment or prevention may comprise administering to the subject a therapeutically effective amount of a compound of Formula I, a stereoisomer, tautomer, prodrug or pharmaceutically acceptable salt thereof as such or in a pharmaceutically acceptable form. In some embodiments, the compound is administered at a dose of from 0.01 to 1000 mg/kg, from 0.1 to 100 mg/kg, from 0.5 to 100 mg/kg or from 1 to 50 mg/kg. It will be within the capabilities of the skilled person to determine an amount of the compound to be administered according to the condition to be treated, the chosen route of administration, the actual compound administered, the age, weight, and response of the individual patient, the severity of the patient's symptoms, and the like.

In some embodiments, the compounds of the present invention are administered to the subject enterally, parenterally or topically. In particular the compounds of the present invention may be administered by a suitable route, including but not limited to, injection (including intravenous (bolus or infusion), intra-arterial, intraperitoneal, subcutaneous (bolus or infusion), intraventricular, intramuscular, or subarachnoidal), oral ingestion (e.g. of a tablet, gel, lozenge or liquid), inhalation, topical, via a mucosa (such as the oral, nasal or rectal mucosa), by delivery in the form of a spray, tablet, transdermal patch, subcutaneous implant or in the form of a suppository.

CELL free Based Assay (JAK-1, JAK-2, JAK-3 assay)

The compound of the present invention was dissolved in 300 μ l of DMSO to prepare 50 mM stock solution. The stock solution was further diluted in DMSO, in order to perform a cell free assay at SelectScreen®.

The effect of the compound of the present invention on the activity of the JAK kinases has been evaluated using a biochemical assay using purified JAK 1, JAK 2, JAK 3 kinases. In order to perform the assay, Kinase buffer is prepared using 50 mM HEPES pH 6.5, 0.01% BRIJ-35, 10 mM $MgCl_2$, 1 mM EGTA, 0.02% NaN_3 and Kinase mixture consisting of purified enzymes and fluorophore conjugated-substrates in kinase buffer. Further, test plates were coated with assay mixture comprising the compound of 100 nl of 100X + 2.4 μ L kinase buffer; 5 μ l of Kinase mixture (10 μ l of Kinase Reaction consisted of 21.2 ng JAK1 and 2 μ M Tyr 06 in kinase buffer); 2.5 μ l ATP Solution and assay mixture without compound of present invention was included as Control. The plates were incubated for 1 hr at room

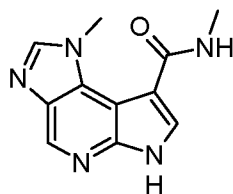
temperature and after 1 hr incubation, 5 μ L of a 1:128 dilution of development reagent A was added. Plate was incubated for 1 hr at room temperature. Fluorescence was measured on fluorescence plate reader.

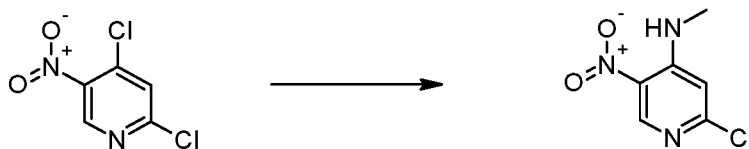
The compounds of present invention when tested at concentration ranging from 0.001 μ M to 10 μ M demonstrated the inhibition of JAK-1 JAK-2 and JAK-3. The percentage inhibition of JAK-1 exhibited by compounds of the present invention was between 20% to 99%, particularly at concentrations from 0.1 to μ M 10 μ M. The percentage inhibition of JAK-2 was a little lower as compared to JAK -1. At a concentration range from 0.1 μ M to 10 μ M, the compounds inhibited JAK-2 by 10% to 95%. Percentage inhibition of JAK-3 by the compounds of present invention at a concentration from 0.1 μ M to 10 μ M was 8% to 99%. Compounds with higher alkyl groups for example alkyl with C₃ to C₁₀ carbons on the amide nitrogen exhibited higher percentage inhibition even at lower concentration ranges such as 0.001 μ M to 0.03 μ M. For example, compounds with a propyl or isopropyl group on this nitrogen inhibited JAK-1 by 5 % to 25% at a concentration of 0.001 μ M to 0.03 μ M. and JAK-3 by 25% ata concentration 0.03 μ M.

Preparations and Examples

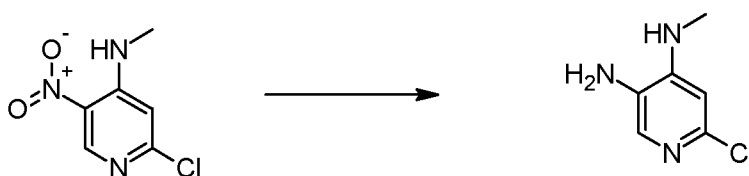
It is to be understood that the following examples do not limit the invention and are only meant to suggest a method of practicing the invention. Persons skilled in the art will recognize that the chemical reactions described may be readily adapted to prepare other compounds of formula I, and alternative methods for preparing the compounds of formula I are within the scope of this invention. For example, the synthesis of non-exemplified compounds according to the invention may be successfully performed by modifications apparent to those skilled in the art, e.g., by appropriately protecting interfering groups, by utilizing other suitable reagents known in the art other than those described, and/or by making routine modifications of reaction conditions. Alternatively, other reactions disclosed herein or known in the art will be recognized as having applicability for preparing other compounds of the invention.

Example 1: *N*,1-dimethyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide



Step A: 2-chloro-N-methyl-5-nitropyridin-4-amine

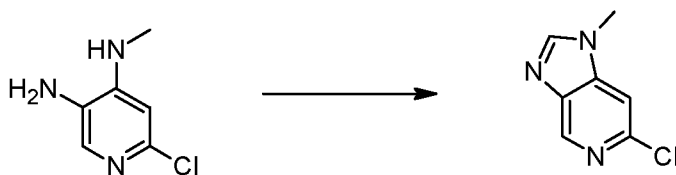
A solution of 2,4-dichloro-5-nitropyridine (15 mmol) in methyl amine (2M solution in toluene, 15 mL) was stirred at 40-50°C for 18 h. The reaction mixture was concentrated by evaporation in vacuo, then the residue was isolated by filtration and purified by hexane wash (3 x 30 mL), to provide the title compound as solid. (Yield 68%)

Step B: 6-chloro-N-methylpyridine-3,4-diamine

A suspension of 2-chloro-N-methyl-5-nitropyridin-4-amine (15 mmol) in 100 ml ethanol was treated with Pd/C (10% Pd) and hydrogenated for 12 h under atmospheric pressure. The reaction mixture was filtered through a plug of celite and the filtrate was concentrated under vacuum and purified by preparative HPLC to yield the title compound. (Yield 72 %)

Step B1: 6-chloro-N-methylpyridine-3,4-diamine

To a solution of 2-chloro-N-methyl-5-nitropyridin-4-amine (25 mmol) in EtOAc (100 mL) was added Raney nickel (10% Pd) followed by stirring under hydrogen at RT for 2 h. The reaction mixture was filtered and the filtrate concentrated under reduced pressure to afford (80%) of crude 6-chloro-N-methylpyridine-3,4-diamine (Yield 74 %).

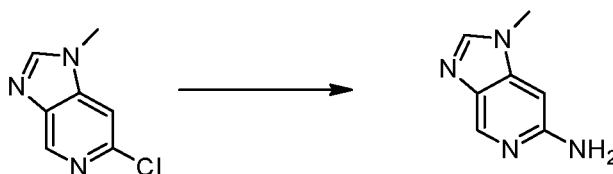
Step C: 6-chloro-1-methyl-1H-imidazo[4,5-c]pyridine

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A suspension of 2-chloro-N-methyl-5-nitropyridin-4-amine (25 mmol) in 100 ml ethanol was treated with Pd/C (10% Pd) and hydrogenated for 12 h under atmospheric pressure. The reaction mixture was filtered through a plug of celite and the filtrate was concentrated under vacuum to give 6-chloro-N-methylpyridine-3,4-diamine. The resulting oil was treated with

(50 mmol) diethoxymethyl acetate and stirred for 4 h at room temperature and for one hour at 90 °C. The reaction mixture was allowed to cool down to room temperature, 50 ml dichloromethane was added and the organic layer was washed with water (4 x 20 ml). The combined organics layers were concentrated to a volume of 10 ml and purified by preparative HPLC to yield the title compound. (Yield 70 %)

Step D: 1-methyl-1H-imidazo[4,5-c]pyridin-6-amine

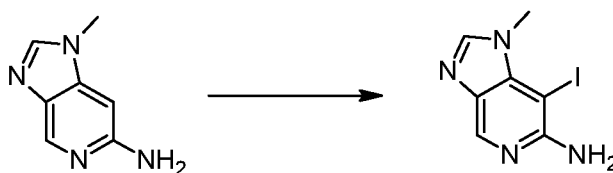


6-chloro-1-methyl-1H-imidazo[4,5-c]pyridine compound (6.5 g) and 20 ml of 28% aqueous ammonia were placed in a 50 ml autoclave, and the mixture was reacted for 24 hours at 100° C., and further for 5 hours at 125° C. (inner pressure: about 2 atms.). After completion of the reaction, the reaction product was allowed to cool to obtain crystals. The thus obtained crystals were then washed with water and dried to obtain the title compound (Yield 74%).

Step D1: 1-methyl-1H-imidazo[4,5-c]pyridin-6-amine

To 6-chloro-1-methyl-1H-imidazo[4,5-c]pyridine (6.5 mmol) in toluene under nitrogen was added racemic BINAP (0.4 mmol), Pd₂(dba)₃ (0.13 mmol) and sodium tert-butoxide (9.1 mmol), Benzophenoneimine (7.81 mmol) was added and the mixture was heated to 80° C. for 3 h and cooled to room temperature. The reaction mixture was diluted with ether, filtered through Celite, and washed with ether. The filtrate was concentrated and the residue was taken up in methanol (90 ml) and treated with hydroxylamine (19.5 mmol). The mixture was stirred at ambient temperature for 18 h and concentrated. The residue was purified by column chromatography (95-100% ethyl acetate/hexanes) to afford the title compound. (84% yield).

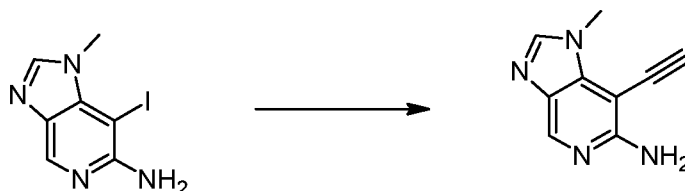
Step E: 7-iodo-1-methyl-1H-imidazo[4,5-c]pyridin-6-amine



In a round bottom flask, 1-methyl-1H-imidazo[4,5-c]pyridin-6-amine (19.08 mmol) was dissolved in MeCN (200 mL) and cooled to 0°C. N-Iodosuccinimide (20.03 mmol) was dissolved in the remaining MeCN (50 mL) and added dropwise to the reaction mixture over

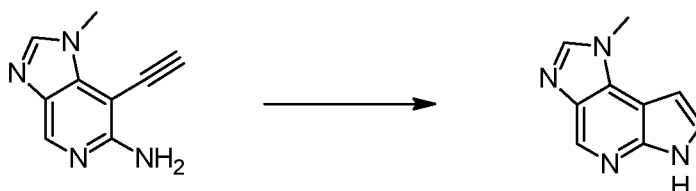
40 min. The reaction mixture was stirred at 0°C for an additional 10 min and was quenched with 2M sodium hydrogensulfite (125 mL). Stirring and temperature were maintained for 50 min. The mixture was transferred to a separatory funnel. The aqueous layer was extracted with MDC (3 x 100 mL). The combined organic layers were washed with water and brine, dried over sodium sulfate, filtered and concentrated in vacuo. The crude residue was purified by chromatography eluting with 20-100% ethylacetate/Heptane to provide the title compound (72 % yield).

Step F: 7-ethynyl-1-methyl-1H-imidazo[4,5-c]pyridin-6-amine



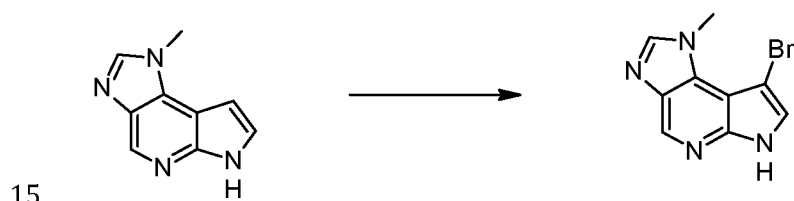
10 Trimethylsilylacetylene (700 mmol) in THF (150 mL) solution was added via cannula to a cooled (0-5°C), degassed mixture of 7-iodo-1-methyl-1H-imidazo[4,5-c]pyridin-6-amine (465 mmol), bis(triphenylphosphine) dichloropalladium(0) (23.2 mmol), copper (I) iodide (27.9 mmol) and triethylamine (1.4 mol) in THF (1.25 L). The mixture was stirred at 0-5 °C for 30 minutes then for a further 30 minutes at ambient temperature. The solid was removed by filtration and the cake washed with THF. The filtrate was diluted with ethyl acetate and extracted with 2M hydrochloric acid. The combined acid extract was washed with diethyl ether and then made basic by careful addition of potassium carbonate then extracted with diethyl ether. The combined organic layer was dried (Na₂SO₄), filtered and evaporated. The resulting residue was dissolved in tetrahydrofuran solution (300 mL). Tetrabutylammonium fluoride (20 mmol in a 1 M tetrahydrofuran solution) was added in reaction mass and stirred for 2-3 hrs at room temperature. Water was added to the reaction solution, which was then extracted four times with ethyl acetate. The organic layer was dried over anhydrous sodium sulfate, and the solvent was evaporated under a reduced pressure. The residue was purified by silica gel chromatography (heptane:ethyl acetate=1:1, then 1:2), which gave the titled compound (72%).

Step G: 1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine



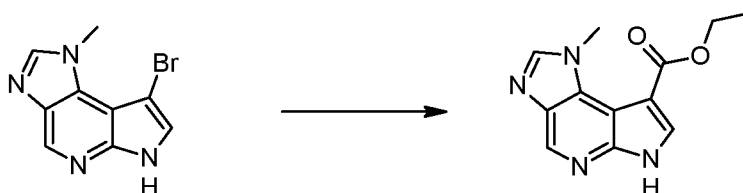
150 g of DMF was added to a reactor, 70 g of potassium t-butoxide was slowly added, the reaction mixture was stirred to 60-70 °C, and 50 g of 7-ethynyl-1-methyl-1H-imidazo[4,5-c]pyridin-6-amine was slowly added. The temperature control was not higher than 80 °C, and the reaction was completed by incubation at 80-85 °C for 3 hrs, TLC monitoring completion
5 of the reaction (PE / DCM = 1/1), cooled after completion of the reaction, the reaction system was slowly added to 400 g of ice water, cooled to 10°C, was stirred for 2 hrs, filtered off with suction to give a solid crude wet weight of about 75 g. The wet product was added to a 500 mL reaction vessel, 300 g of ethyl acetate (EA) was added, 5 g of activated carbon was added, and the mixture was heated under reflux for 30 minutes, and then suction filtered. The
10 filter cake was washed with an appropriate amount of EA, and then the filtrate and the washing liquid were combined, and the EA was evaporated to about 250 g under reduced pressure, cooling to 0-5 °C for 2 hrs, suction filtration, filter cake washed with appropriate amount of cold EA, drying at 60°C to obtain a solid product title compound (80%).

Step H: 8-bromo-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine



1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine (0.9 mmol) was dissolved in THF (25 mL) at room temperature and to the resulting solution was added *N*-bromosuccinimide (1.08 mmol). The resulting suspension was stirred at room temperature for 14 hours, then quenched with aqueous saturate sodium thiosulfate solution (10 mL). The reaction was
20 concentrated in vacuo, and the resulting residue was diluted with ethyl acetate (50 mL). The aqueous layer was extracted with ethyl acetate (50 mL) and the combined organic layers were washed with aqueous 1N sodium bicarbonate solution (10 mL) and brine (10 mL), then dried over magnesium sulfate, filtered and concentrated in vacuo to provide the title compound (85%), which was used further with or without purification.

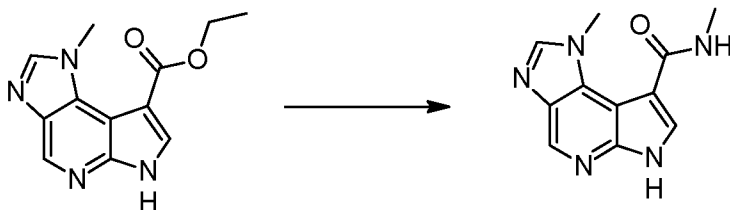
25 **Step I:** Ethyl 1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylate



8-bromo-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine (173 mmol) was added in dry tetrahydrofuran (500 mL) at -78 °C and n-butyl lithium (2.5 M solution in hexane, 487 mmol) was added over a period of 2 hours. The reaction mixture was stirred for another 30 minutes at -78 °C. Ethyl chloroformate (186 mmol) was added over 30 minutes and the reaction mixture was stirred for 2 hours at -60 °C. The temperature was slowly increased to 30 °C and the mixture was allowed to stir for 12 hours at 30 °C. The progress of the reaction was monitored by TLC. The reaction mixture was then quenched with saturated solution of ammonium chloride (150 mL) at 0 °C and the reaction mixture was extracted with ethyl acetate (3X300 mL). The combined organic layers were washed with water, dried over anhydrous sodium sulfate (50 g), filtered and concentrated under reduced pressure to afford a crude reaction mixture. The residue was purified by chromatography to provide the title compound (52%).

¹H NMR (400 MHz, DMSO-d₆) δ: 1.26 (t, 3 H), 3.23 (s, 3 H), 4.14 (q, 2 H), 7.90 (s, 1H), 8.42 (s, 1 H), 8.95 (s, 1 H), 12.84 (br s, 1H).

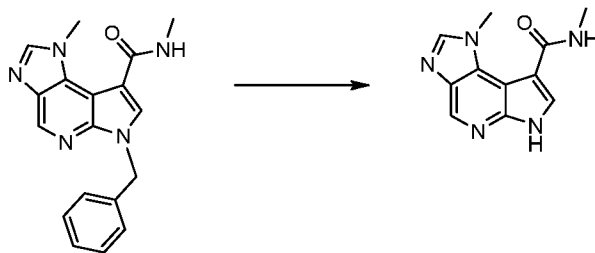
Step J: *N*,1-dimethyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide



A solution of trimethylaluminium (2 M in toluene, 1.2 mmol) was added dropwise (exothermic) to a solution of methylamine (2 M in toluene, 1.2 mmol) in dioxane (7.5 mL) and the resulting mixture was stirred at room temperature for 1 h. Then a solution of Ethyl 1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylate (0.3 mmol) in dioxane (4 mL) was added. The resulting mixture was then heated at 85-95° C. for 3 h and then cooled to room temperature and then poured into water and extracted with MDC which was then washed with brine, dried over sodium sulfate and evaporated. Purification by chromatography (SiO₂, MDC:MeOH=90:10) afforded the title compound as a white solid. (72%).

¹H NMR (400 MHz, CD₃OD) δ: 2.96 (s, 3 H), 4.15 (s, 3 H), 7.74 (s, 1 H), 8.16 (s, 1H), 8.64 (s, 1H).

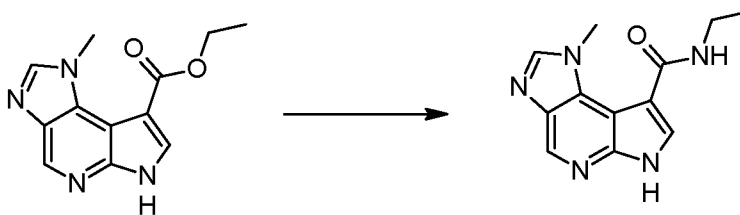
Step J-1: Alternate method for preparation of N,1-dimethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide



In a round bottom flask, ammonia gas was condensed to liquid ammonia (10 -50 vol) at -60°C to -80°C. Sodium metal (25 mmol) was added portionwise in above reaction mass. After stirring to complete dissolution, dark blue colouration was observed. 6-benzyl-N,1-dimethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide (5 mmol) was charged in a reaction mass at -60°C to -80°C, the reaction mixture was stirred at -60°C to -80°C for an additional 60 min. The reaction mixture was heated to -30°C and saturated ammonium chloride solution (25 vol) was added slowly and stirred for 30 min. the reaction mixture was heated to room temperature and stirred for 1.0 hr. The reaction mass was extracted with 5% methanol in MDC and the combined organic layers then dried over magnesium sulfate. The crude residue was purified by chromatography eluting with 2-30% Methanol/MDC to provide the title compound (35 % yield).

¹H NMR (400 MHz, CD₃OD) δ: 2.96 (s, 3 H), 4.15 (s, 3 H), 7.74 (s, 1 H), 8.16 (s, 1H), 8.64 (s, 1H).

Example 2: N-ethyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide

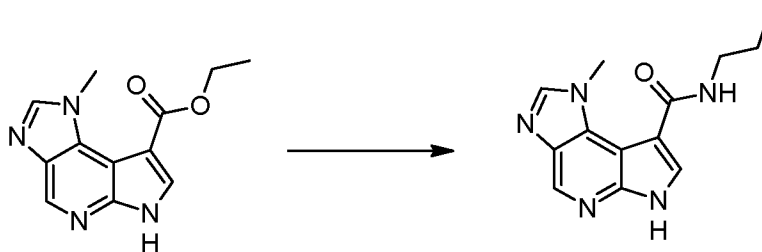


A solution of trimethylaluminium (2 M in toluene, 1.2 mmol) was added dropwise (exothermic) to a solution of Ethylamine (2 M in toluene, 1.2 mmol) in dioxane (7.5 mL) and the resulting mixture was stirred at room temperature for 1 h. Then a solution of Ethyl 1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylate (0.3 mmol) in dioxane (4 mL) was added. The resulting mixture was then heated at 85-95° C. for 3 h and

then cooled to room temperature and then poured into water and extracted with MDC which was then washed with brine, dried over sodium sulfate and evaporated. Purification by chromatography (SiO₂, MDC:MeOH=90:10) afforded the title compound as a white solid. (72%).

- 5 ¹H NMR (400 MHz, CD₃OD) δ: 1.27 (t, 3 H), 3.44 (q, 2 H), 4.14 (s, 3H), 7.73 (s, 1 H), 8.13 (s, 1H), 8.63 (s, 1H).

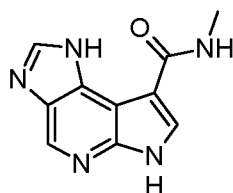
Example 3: 1-methyl-*N*-propyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide

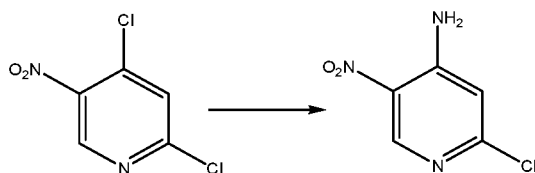


- 10 A solution of trimethylaluminium (2 M in toluene, 1.2 mmol) was added dropwise (exothermic) to a solution of *n*-propyl amine (2 M in toluene, 1.2 mmol) in dioxane (7.5 mL) and the resulting mixture was stirred at room temperature for 1 h. Then a solution of Ethyl 1-methyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxylate (0.3 mmol) in dioxane (4 mL) was added. The resulting mixture was then heated at 85-95° C. for 3 h and
- 15 then cooled to room temperature and then poured into water and extracted with MDC which was then washed with brine, dried over sodium sulfate and evaporated. Purification by chromatography (SiO₂, MDC:MeOH=90:10) afforded the title compound as a white solid. (72%).

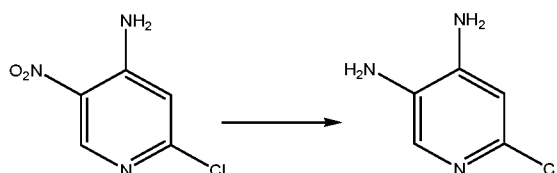
- ¹H NMR (400 MHz, CD₃OD) δ: 1.03 (t, 3 H), 1.71-1.64 (m, 2 H), 3.37 (t, 2 H), 4.14 (s, 3H),
- 20 7.73 (s, 1 H), 8.12 (s, 1H), 8.63 (s, 1H).

Example 4: *N*-methyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide



Step A: 2-chloro-5-nitropyridin-4-amine

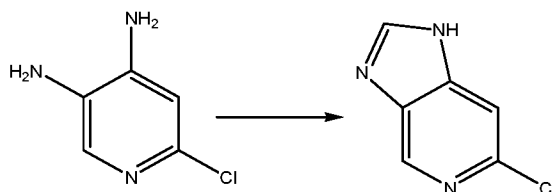
A solution of 2,4-dichloro-5-nitropyridine (15 mmol) in methanolic ammonia (15 mL) was stirred at 25-28°C for 18 h. The reaction mixture was concentrated by evaporation in vacuo, then the residue was isolated by filtration and purified by hexane wash (3 x 30 mL), to provide the title compound as a solid. (Yield 86 %)

Step B: 6-chloropyridine-3,4-diamine

A suspension of 2-chloro-5-nitropyridin-4-amine (15 mmol) in 100 ml ethanol was treated with Pd/C (10% Pd) and hydrogenated for 12 h under atmospheric pressure. The reaction mixture was filtered through a plug of celite and the filtrate was concentrated under vacuum and purified by preparative HPLC to yield the title compound. (Yield 72 %)

Step B1: 6-chloropyridine-3,4-diamine

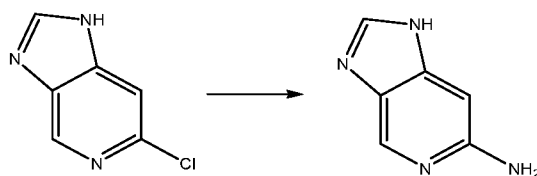
To a solution of 2-chloro-5-nitropyridin-4-amine (25 mmol) in EtOAc (100 mL) was added Raney nickel (10% Pd) followed by stirring under hydrogen at RT for 2 h. The reaction mixture was filtered and the filtrate concentrated under reduced pressure to afford (80%) of crude 6-chloropyridine-3,4-diamine. (Yield 74 %)

Step C: 6-chloro-1H-imidazo[4,5-c]pyridine

A suspension of 6-chloropyridine-3,4-diamine (25 mmol) in 100 ml ethanol was treated with Pd/C (10% Pd) and hydrogenated for 12 h under atmospheric pressure. The reaction mixture was filtered through a plug of celite and the filtrate was concentrated under vacuum to give

(Example A-3). The resulting oil was treated with (50 mmol) diethoxymethyl acetate and stirred for 4 h at room temperature and for one hour at 90 °C. The reaction mixture was allowed to cool down to room temperature, 50 ml dichloromethane was added and the organic layer was washed with water (4 x 20 ml). The combined organics layers were concentrated to a volume of 10 ml and purified by preparative HPLC to yield the title compound. (Yield 70 %)

Step D: 1H-imidazo[4,5-c]pyridin-6-amine

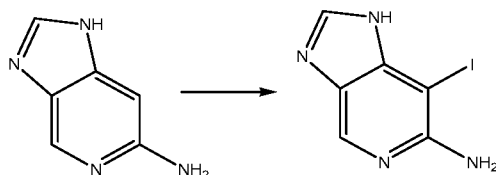


6.5 g of 6-chloro-1H-imidazo[4,5-c]pyridine compound and 20 ml of 28% aqueous ammonia were placed in a 50 ml autoclave, and the mixture was reacted for 24 hours at 100° C., and further for 5 hours at 125° C. (inner pressure: about 2 atms.). After completion of the reaction, the reaction product was allowed to cool to obtain crystals. The thus obtained crystals were then washed with water and dried to obtain the title compound (Yield 74%).

Step D1: 1H-imidazo[4,5-c]pyridin-6-amine

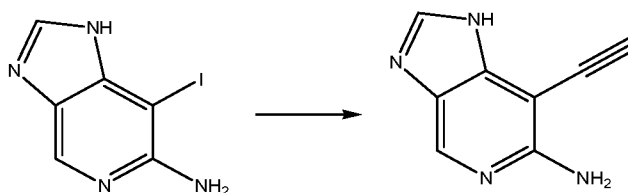
To 6-chloro-1H-imidazo[4,5-c]pyridine (6.5 mmol) in toluene under nitrogen was added racemic BINAP (0.4 mmol), Pd2(dba)3 (0.13 mmol) and sodium tert-butoxide (9.1 mmol), Benzophenoneimine (7.81 mmol) was added and the mixture was heated to 80° C. for 3 h and cooled to room temperature. The reaction mixture was diluted with ether, filtered through Celite, and washed with ether. The filtrate was concentrated and the residue was taken up in methanol (90 ml) and treated with hydroxylamine (19.5 mmol). The mixture was stirred at ambient temperature for 18 h and concentrated. The residue was purified by column chromatography (95-100% ethyl acetate/hexanes) to afford the title compound. (84% yield).

Step E: 7-iodo-1H-imidazo[4,5-c]pyridin-6-amine

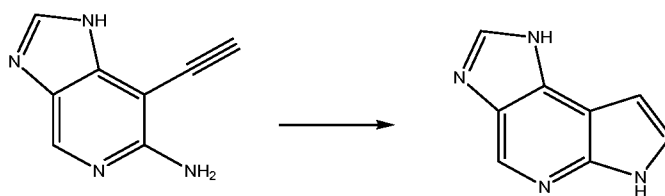


In a round bottom flask, 1H-imidazo[4,5-c]pyridin-6-amine (19.08 mmol) was dissolved in MeCN (200 mL) and cooled to 0°C. N-Iodosuccinimide (20.03 mmol) was dissolved in the remaining MeCN (50 mL) and added dropwise to the reaction mixture over 40 min. The reaction mixture was stirred at 0°C for an additional 10 min and was quenched with 2M sodium hydrogensulfite (125 mL). Stirring and temperature were maintained for 50 min. The mixture was transferred to a separatory funnel. The aqueous layer was extracted with MDC (3 x 100 mL). The combined organic layers were washed with water and brine, dried over sodium sulfate, filtered and concentrated in vacuo. The crude residue was purified by chromatography eluting with 20-100% ethylacetate/Heptane to provide title compound (72 % yield).

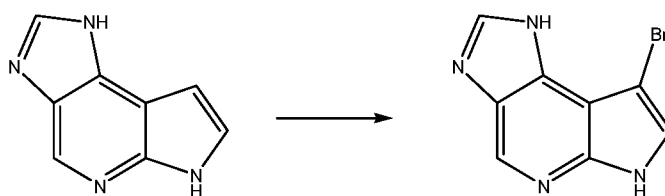
Step F: 7-ethynyl-1H-imidazo[4,5-c]pyridin-6-amine



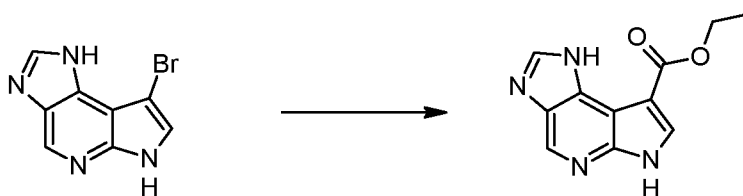
Trimethylsilylacetylene (700 mmol) THF (150 mL) solution was added via cannula to a cooled (0-5°C), degassed mixture of 7-iodo-1H-imidazo[4,5-c]pyridin-6-amine (465 mmol), bis(triphenylphosphine) dichloropalladium(0) (23.2 mmol), copper (I) iodide (27.9 mmol) and triethylamine (1.4 mol) in THF (1.25 L). The mixture was stirred at 0-5 °C for 30 minutes then for a further 30 minutes at ambient temperature. The solid was removed by filtration and the cake washed with THF. The filtrate was diluted with ethyl acetate and extracted with 2M hydrochloric acid. The combined acid extract was washed with diethyl ether and then made basic by careful addition of potassium carbonate then extracted with diethyl ether. The combined organic layer was dried (Na₂SO₄), filtered and evaporated. The resulting residue was dissolved in tetrahydrofuran solution (300 mL). Tetrabutylammonium fluoride (20 mmol in a 1 M tetrahydrofuran solution) was added in reaction mass and stirred for 2-3 hrs at room temperature. Water was added to the reaction solution, which was then extracted four times with ethyl acetate. The organic layer was dried over anhydrous sodium sulfate, and the solvent was evaporated under a reduced pressure. The residue was purified by silica gel chromatography (heptane:ethyl acetate=1:1, then 1:2), which gave the title compound (68%)

Step G: 1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine

150 g of DMF was added to a reactor, 70 g of potassium t-butoxide was slowly added, stirred to 60-70 °C, and 50 g of 7-ethynyl-1H-imidazo[4,5-c]pyridin-6-amine was slowly added. The temperature control was not higher than 80 °C, plus the reaction was completed by incubation at 80-85 °C for 3 hrs, TLC monitoring completion of the reaction (PE / DCM = 1/1), cooled after completion of the reaction, the reaction system was slowly added to 400 g of ice water, cooled to 10°C, was stirred for 2 hrs, filtered off with suction to give a solid crude wet weight of about 75 g. The wet product was added to a 500 mL reaction vessel, 300 g of ethyl acetate (EA) was added, 5 g of activated carbon was added, and the mixture was heated under reflux for 30 minutes, and then suction filtered. The filter cake was washed with an appropriate amount of EA, and then the filtrate and the washing liquid were combined, and the EA was evaporated to about 250 g under reduced pressure, cooling to 0-5 °C for 2 hrs, suction filtration, filter cake washed with appropriate amount of cold EA, drying at 60°C to obtain a solid product title compound (80%).

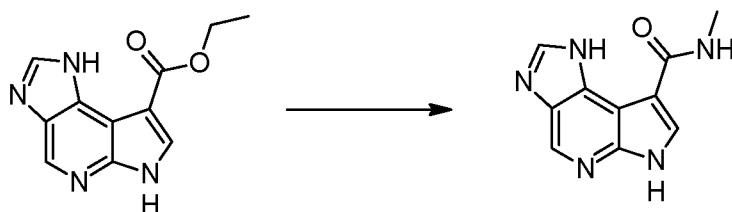
Step H: 8-bromo-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine

1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine (0.9 mmol) was dissolved in THF (25 mL) at room temperature and to the resulting solution was added *N*-bromosuccinimide (1.08 mmol). The resulting suspension was stirred at room temperature for 14 hours, then quenched with aqueous saturated sodium thiosulfate solution (10 mL). The reaction was concentrated in vacuo, and the resulting residue was diluted with ethyl acetate (50 mL). The aqueous layer was extracted with ethyl acetate (50 mL) and the combined organic layers were washed with aqueous 1N sodium bicarbonate solution (10 mL) and brine (10 mL), then dried over magnesium sulfate, filtered and concentrated in vacuo to provide the title compound (85%), which was used further with or without purification.

Step I: Ethyl 1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylate

8-bromo-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine (173 mmol) was added in dry tetrahydrofuran (500 mL) at -78 °C and *n*-butyl lithium (2.5 M solution in hexane, 487 mmol) was added over a period of 2 hours. The reaction mixture was stirred for another 30 minutes at -78 °C. Ethyl chloroformate (186 mmol) was added over 30 minutes and the reaction mixture was stirred for 2 hours at -60 °C. The temperature was slowly increased to 30 °C and mixture was allowed to stir for 12 hours at 30 °C. The progress of the reaction was monitored by TLC. The reaction mixture was then quenched with a saturated solution of ammonium chloride (150 mL) at 0 °C and the reaction mixture was extracted with ethyl acetate (3X300 mL). The combined organic layers were washed with water, dried over anhydrous sodium sulfate (50 g), filtered and concentrated under reduced pressure to afford a crude reaction mixture. The residue was purified by chromatography to provide the title compound (52%).

¹H NMR (400 MHz, DMSO-*d*₆) δ: 1.26 (t, 3 H), 3.23 (s, 3 H), 4.14 (q, 2 H), 7.90 (s, 1H), 8.42 (s, 1 H), 8.95 (s, 1 H), 12.84 (br s, 1H).

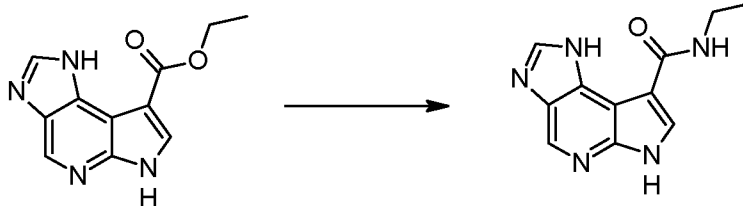
Step J: *N*,1-dimethyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide

A solution of trimethylaluminium (2 M in toluene, 1.2 mmol) was added dropwise (exothermic) to a solution of methylamine (2 M in toluene, 1.2 mmol) in dioxane (7.5 mL) and the resulting mixture was stirred at room temperature for 1 h. Then a solution of Ethyl 1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylate (0.3 mmol) in dioxane (4 mL) was added. The resulting mixture was then heated at 85-95° C. for 3 h and then cooled to room temperature and then poured into water and extracted with MDC which was then washed with brine, dried over sodium sulfate and evaporated. Purification by

chromatography (SiO₂, MDC:MeOH=90:10) afforded the title compound as a white solid. (72%).

¹H NMR (400 MHz, CD₃OD) δ: 3.04 (s, 3 H), 8.02 (s, 1 H), 8.35 (s, 1H), 8.66 (s, 1H).

Example 5: *N*-ethyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide



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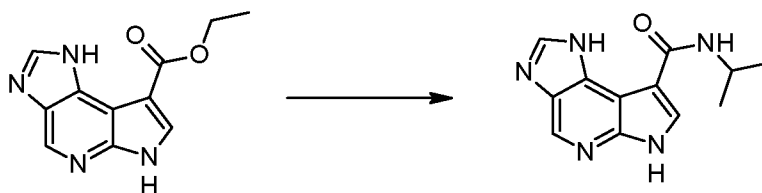
A solution of trimethylaluminium (2 M in toluene, 1.2 mmol) was added dropwise (exothermic) to a solution of ethylamine (2 M in toluene, 1.2 mmol) in dioxane (7.5 mL) and the resulting mixture was stirred at room temperature for 1 h. Then a solution of Ethyl 1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxylate (0.3 mmol) in dioxane (4 mL) was added. The resulting mixture was then heated at 85-95° C. for 3 h and then cooled to room temperature and then poured into water and extracted with MDC which was then washed with brine, dried over sodium sulfate and evaporated. Purification by chromatography (SiO₂, MDC:MeOH=90:10) afforded the title compound as a white solid. (72%).

10

¹H NMR (400 MHz, DMSO-*d*₆) δ: 1.19 (t, 3 H), 3.39 (q, 2 H), 7.98 (s, 1 H), 8.29 (s, 1H), 8.62 (s, 1H), 9.78 (bs, 1H), 12.12 (bs, 1H).

15

Example 6: *N*-(propan-2-yl)-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide



A solution of trimethylaluminium (2 M in toluene, 1.2 mmol) was added dropwise (exothermic) to a solution of isopropylamine(1.2 mmol) in dioxane (7.5 mL) and the resulting mixture was stirred at room temperature for 1 h. Then a solution of Ethyl 1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxylate (0.3 mmol) in dioxane (4 mL) was added. The resulting mixture was then heated at 85-95° C. for 3 h and then cooled to room temperature and then poured into water and extracted with MDC which was then

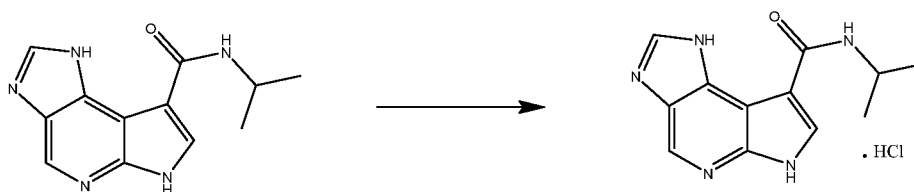
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25

washed with brine, dried over sodium sulfate and evaporated. Purification by chromatography (SiO₂, MDC:MeOH=90:10) afforded the title compound as a white solid. (72%).

1H NMR (400 MHz, CD₃OD) δ : 1.25 (d, 6 H), 4.23 (m, 1 H), 7.99 (s, 1 H), 8.34 (s, 1H),
5 8.57 (s, 1H).

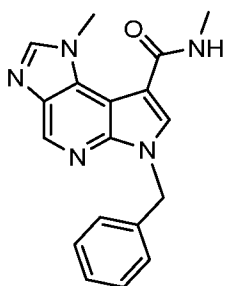
Example 7: *N*-(propan-2-yl)-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide hydrochloride

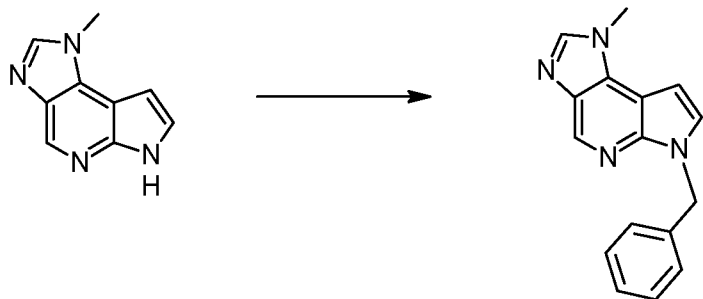


Ethanol hydrochloride solution was added to the solution of *N*-(propan-2-yl)-1,6-
10 dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide (10 mmol) in 50 mL ethanol. The reaction was stirred for 3-4 hrs at ambient temperature. Reaction mass was concentrated under reduced pressure. 10 ml ethanol was added to the residue, stirred and reaction mass was concentrated under reduced pressure. Obtained solid was dried under vacuum to afford white to off white solid of the title compound (Yield = 95%).

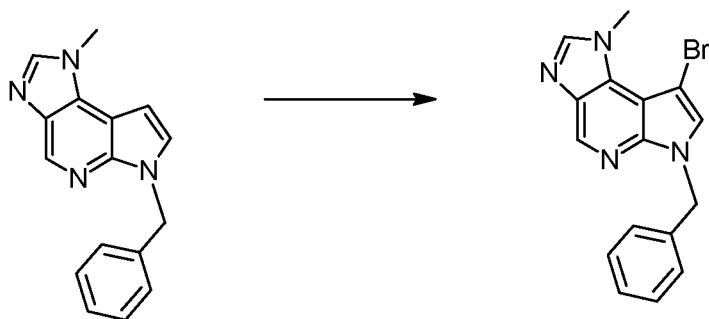
15 1H NMR (400 MHz, DMSO-*d*₆) δ : 1.25 (d, 6 H), 4.23 (m, 1 H), 7.99 (s, 1 H), 8.34 (s, 1H), 8.57 (s, 1H), δ 8.7 (bs1H), 11.2 (br. S, 1H), 12.9 (br. S, 2H).

Preparation of an Intermediate: 6-benzyl-N,1-dimethyl-1,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide



Step A: 6-benzyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine

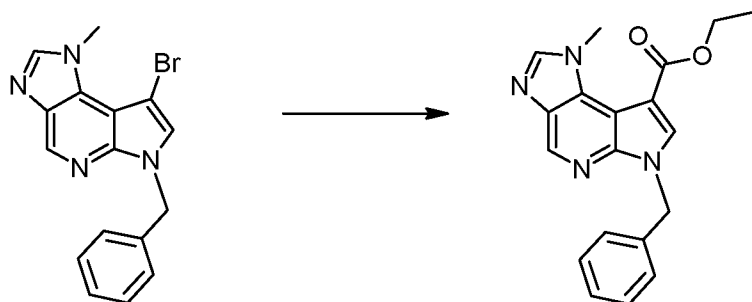
In a round bottom flask, sodium hydride (0.3 mole) was added in a DMF (5 vol) solvent, 1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine (0.1 mole) was slowly added at 5-15°C to a flask, the resulting suspension was stirred at room temperature for 1 hour, then benzyl bromide (0.12 mole) was slowly added at 5-15°C. The reaction mass was warmed to room temperature and stirred for 1-3 hours. The reaction was monitored on TLC. The reaction mass was cooled after completion of the reaction, methanol (1 vol) was added in the reaction mass at 5-15°C and stirred for 10 min. Ammonium chloride (25 vol) solution was added in the reaction mass and stirred for 30 min. The reaction mass was extracted with ethyl acetate (3* 5 vol). Combined organic layers were washed with water (3* 5 vol) and brine (1 vol), then dried over magnesium sulfate, filtered and concentrated in vacuo to provide the title compound (86%).

Step B: 6-benzyl-8-bromo-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine

6-benzyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine (1 mmol) was dissolved in THF (25 mL) at room temperature and to the resulting solution was added N-bromosuccinimide (1.2 mmol). The resulting suspension was stirred at room temperature for 14 hours, then quenched with aqueous saturated sodium thiosulfate solution (20 mL). The reaction was concentrated in vacuo, and the resulting residue was diluted with ethyl acetate (75 mL). The aqueous layer was extracted with ethyl acetate (2*100 mL) and the combined organic layers were washed with aqueous 1N sodium bicarbonate solution (50 mL) and brine

(50 mL), then dried over magnesium sulfate, filtered and concentrated in vacuo to provide title compound (87%), which was used further with or without purification.

Step C: ethyl 6-benzyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylate

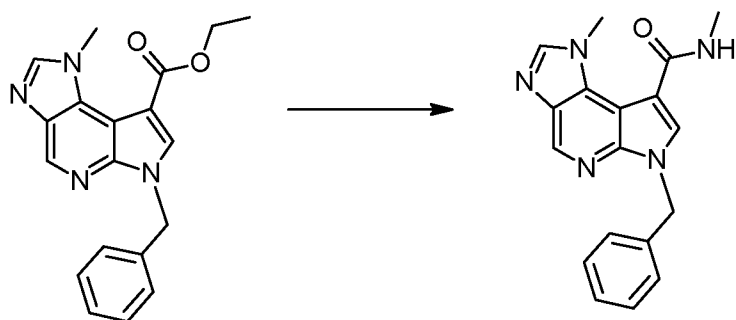


6-benzyl-8-bromo-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine (173 mmol) was added in dry tetrahydrofuran (500 mL) at -78 °C and n-butyl lithium (2.5 M solution in hexane, 487 mmol) was added over a period of 2 hours. The reaction mixture was stirred for another 30 minutes at -78 °C. Ethyl chloroformate (186 mmol) was added over 30 minutes and the reaction mixture was stirred for 2 hours at -60 °C. The temperature was slowly increased to 30 °C and mixture was allowed to stir for 12 hours at 30 °C. The progress of the reaction was monitored by TLC. The reaction mixture was then quenched with saturated solution of ammonium chloride (150 mL) at 0 °C and the reaction mixture was extracted with ethyl acetate (3X300 mL). The combined organic layers were washed with water, dried over anhydrous sodium sulfate (50 g), filtered and concentrated under reduced pressure to afford a crude reaction mixture. The residue was purified by chromatography to provide the title compound (50%).

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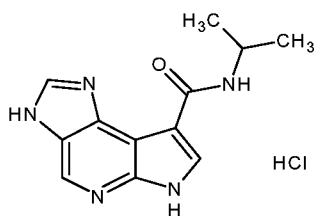
Step D: 6-benzyl-N,1-dimethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide



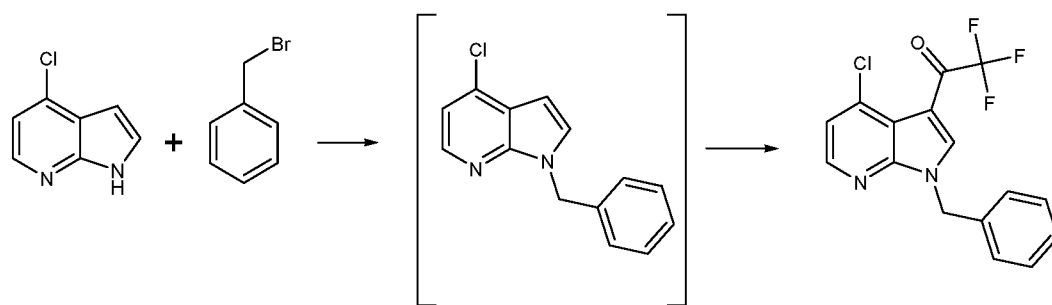
A solution of trimethylaluminium (2 M in toluene, 1.2 mmol) was added dropwise (exothermic) to a solution of methylamine (2 M in toluene, 1.2 mmol) in dioxane (7.5 mL)

and the resulting mixture was stirred at room temperature for 1 h. Then a solution of ethyl 6-benzyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylate (0.3 mmol) in dioxane (4 mL) was added. The resulting mixture was then heated at 85-95° C. for 3 h and then cooled to room temperature and then poured into water and extracted with MDC which was then washed with brine, dried over sodium sulfate and evaporated. Purification by chromatography (SiO₂, MDC:MeOH=90:10) afforded the title compound as a white solid. (70%).

Example 8: *N*-(propan-2-yl)-3,6-dihydroimidazo[4,5-*d*]pyrrolo[2,3-*b*]pyridine-8-carboxamide hydrochloride



Step A: 1-(1-benzyl-4-chloro-1*H*-pyrrolo[2,3-*b*]pyridin-3-yl)-2,2,2-trifluoroethanone

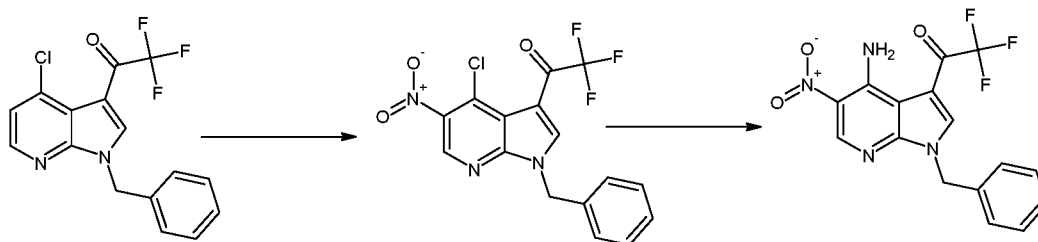


To a stirred suspension of sodium hydride (39.3 g, 1638.5 mmol, 60%) in dimethylacetamide (500mL) was added a solution of 4-chloro-7-aza indole (100g, 655.4 mmol) in dimethylacetamide (150 mL) at 0-5 °C followed by benzyl bromide (134.5 gm, 786.5mmol). The resultant reaction mixture was stirred for 4.0 hours and then quenched with 100 ml of methanol followed by saturated ammonium chloride (500mL) and extracted with ethylacetate. The organic layer was evaporated under reduced pressure to afford brown to yellow color liquid, 1-benzyl-4-chloro-1*H*-pyrrolo [2,3-*b*]pyridine (180 gm). The above compound was dissolved in in dimethylformamide (700 mL) and then was added trifluoroacetic anhydride (129.8 g, 618.0 mmol). The resulting reaction mixture was heated at 70-75⁰C for 3.0 hours. Reaction mixture was cooled to 10-15⁰C and was added ice cold water (500 mL) followed by saturated aqueous sodium bicarbonate. Reaction mixture was filtered

and purified by using Isopropanol to obtain beige to light yellow color solid 1-(1-benzyl-4-chloro-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone, (125.0 g 89.6%).

^1H NMR (400 MHz, DMSO- d_6): δ 9.03 (s, 1H), δ 8.38 (m, 1H), δ 7.46 (m, 1H), δ 7.34 (m, 5H), δ 5.66 (s, 2H)

5 **Step B: 1-(4-amino-1-benzyl-5-nitro-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone**



To a stirred solution of 1-(1-benzyl-4-chloro-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone (100 g, 295.2 mmol) in dichloromethane (2500mL) was added tetrabutylammonium nitrate (224.7 g, 738.0 mmol) in portions followed by dropwise addition of trifluoroacetic anhydride (155 g, 738.0 mmol) at 0°C. The reaction mixture was stirred for 5.0 hours at room temperature. Organic layer was washed with water and concentrated under reduced pressure to afford yellow solid, 1-(1-benzyl-4-chloro-5-nitro-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone (100 gm 88.5%).

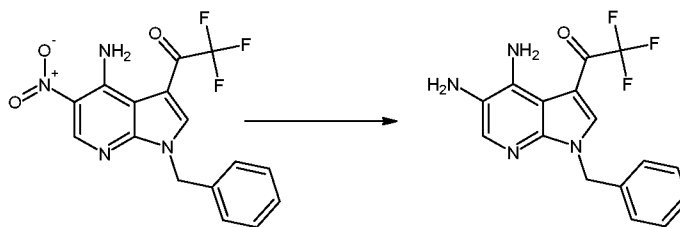
15

To a stirred solution of 1-(1-benzyl-4-chloro-5-nitro-1H-pyrrolo [2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone (100 g, 260.6mmol) in dichloromethane (500 mL) was purged ammonia gas till completion of reaction on TLC. Solvent was removed under reduced pressure. The residue was dissolved in dichloromethane (300 ml), cooled to 5-10°C and filtered. The obtained wet solid was dried under vacuum to afford yellow solid, 1-(4-amino-1-benzyl-5-nitro-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone (85gm, 89.5%)

20

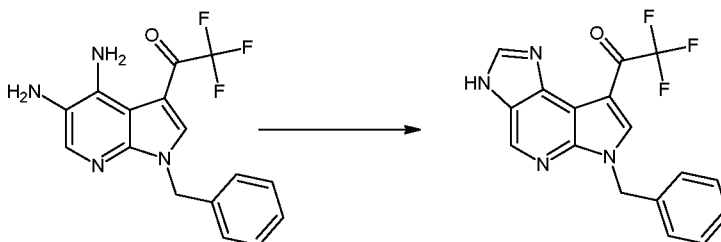
^1H NMR (400 MHz, DMSO- d_6): δ 9.04 (s, 1H), δ 8.94(m, 1H), δ 8.73 (s, 1H), δ 7.30 (m, 6H), δ 5.57 (s, 2H)

25

Step C: 1-(4,5-diamino-1-benzyl-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone

To a stirred solution of 1-(4-amino-1-benzyl-5-nitro-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone (85 g, 233.3 mmol) in mixture of methanol: tetrahydrofuran (1500 mL, 1:0.5) was added Raney Nickel (21.2 g 25.0 % w/w) followed by dropwise addition of hydrazine hydrate (59.5 ml, 0.70 w/v) and reaction mixture was stirred for 1.0 hours at room temperature. After completion, reaction mixture was filtered through hyflo bed and washed with methanol (400 mL). The filtrate was concentrated under reduced pressure and obtained was purified by water (500 mL), filtered and dried under reduced pressure to afford brown color solid 1-(4,5-diamino-1-benzyl-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone (71.0gm 90.8%)

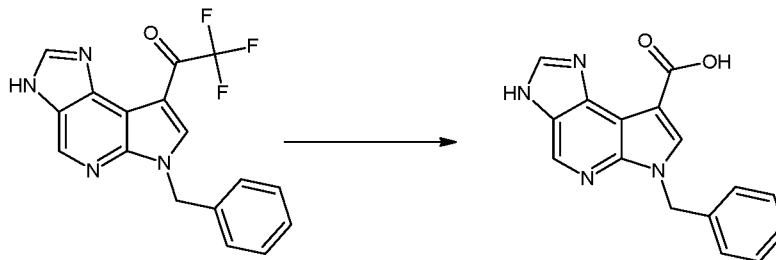
¹HNMR (400 MHz, DMSO-d₆): δ 8.59 (d,1H), δ 7.66 (s 1H), δ 7.33 (m, 4H), δ 7.26 (m,1H), δ 6.56 (s,2H), δ 5.45 (s,2H), δ 4.47 (s,2H)

Step D: 1-(6-benzyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridin-8-yl)-2,2,2-trifluoroethanone

To stirred suspension of 1-(4,5-diamino-1-benzyl-1H-pyrrolo[2,3-b]pyridin-3-yl)-2,2,2-trifluoroethanone (70g, 209.4 mmol) in toluene (700 mL) was added triethylorthoformate (96.7 mL, 418.8 mmol) and para-toulenesulfonic acid monohydrate (8.0 g 41.88 mmol). The resulting reaction mixture was heated at 80-85⁰C for 5.0 hours. After completion, reaction mixture was concentrated under reduced pressure. To the obtained residue was added water (700 mL), stirred at room temperature and filtered an dried to afford 1-(6-benzyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridin-8-yl)-2,2,2-trifluoroethanone (65gm,90.1%).

^1H NMR (400 MHz, DMSO- d_6): δ 12.51(bs,1H), δ 8.89 (m 2H), δ 8.29 (t, 1H), δ 7.31 (m,5H), δ 5.72(s,2H)

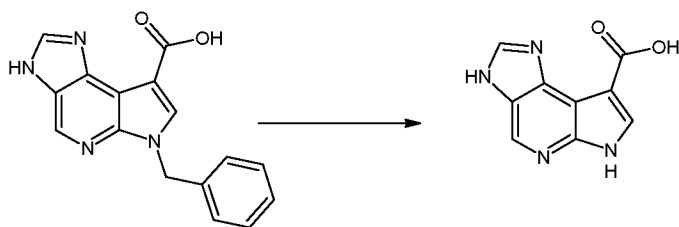
Step E: 6-benzyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid



5 To the solution of sodium hydroxide (151gm,3775 mmol) in water (945 mL) was added 1-(6-benzyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridin-8-yl)-2,2,2-trifluoroethanone (65 gm,188.8 mmol), reaction mass was heated at 80-85 $^{\circ}$ C for 5.0 hours. After completion, reaction mixture was diluted with water followed by dilute HCl and filtered. The obtained wet cake was dried under vacuum to afford beige to light brown color solid 6-benzyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid, (50gm,90.5%)

10 ^1H NMR (400 MHz, DMSO- d_6): δ 12.2(s,1H), , δ 8.75(s, 1H), δ 8.22(s,1H), δ 8.17 (s, 1H) δ 7.27(m,5H), δ 5.61(s,2H)

Step F: 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid

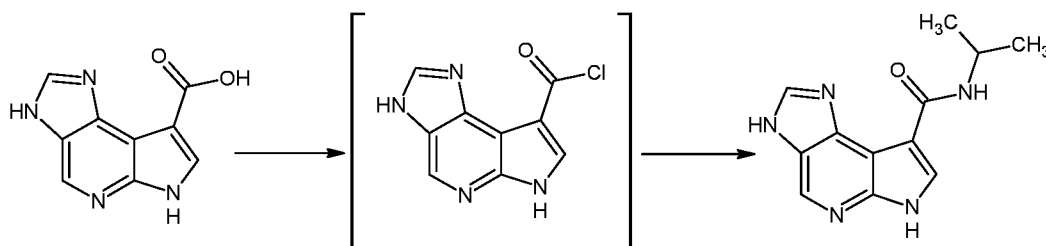


15 To the solution of liquid ammonia (750 mL) was added sodium metal (32.8 g, 1368.5mmol) lot wise. To the resulting reaction mixture, was added tertiary butanol (50 mL), Tetrahydrofuran (500 mL) followed by 6-benzyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid (50 g, 171.1 mmol). Then reaction mixture was stirred at -60 $^{\circ}$ C to -30 $^{\circ}$ C for 4.0 hr and quenched with methanol (50 mL) and water (50 mL). Solvent was evaporated under reduced pressure. Then was added water (100 ml) to the residue followed by HCl and stirred. The reaction mixture was filtered and wet solid was dried under reduced pressure to afford beige color solid 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid, (32gm,91.4%).

20

^1H NMR (400 MHz, DMSO- d_6): δ 12.39 (bs,1H), δ 12.07 (bs 1H), δ 8.66(s, 1H), δ 8.14(d,1H), δ 7.94 (s,1H)

Step G: N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide

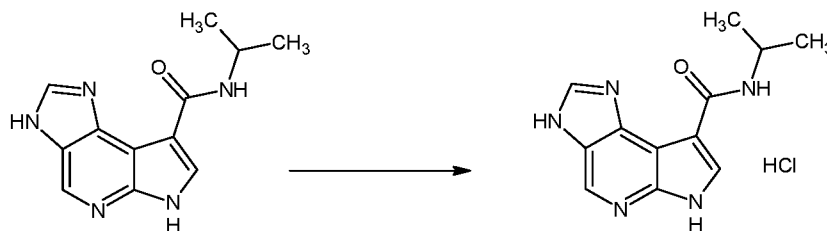


To a solution of 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid (30.0 g, 148.4 mmol) in dimethylformamide (15 mL) was added thionyl chloride (300 mL) and reaction mixture was heated to 65-70 $^{\circ}$ C and stirred for 4.0 hours. After completion, reaction mixture was concentrated under reduced pressure to obtain acid chloride (30 g) which was used as such for further reaction. Above acid chloride derivative(30 g) was taken into dichloromethane (300 mL), cooled to 5-10 $^{\circ}$ C and added isopropyl amine (300 mL). The resulting reaction mixture was stirred for 5.0 hours at room temperature. After completion, reaction mass was concentrated under reduced pressure, added water (150 mL) and filtered.

15 The obtained wet solid was dried under vacuum to afford beige to off white color solid N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide (29.0gm,80.3%)

^1H NMR (400 MHz, DMSO- d_6): δ 13.04 (bs,1H), δ 12.19 (t, 1H), δ 10.03(d,1H), δ 8.59(d,2H), δ 8.07(m,1H), δ 4.19(m,1H), δ 1.22(td,6H)

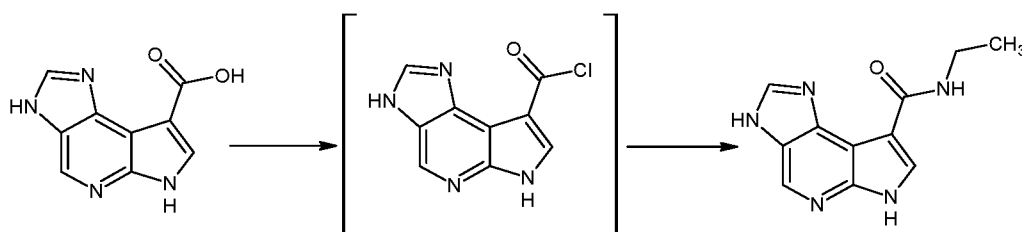
20 **Step H: N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide hydrochloride**



To a solution of N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide (25.0 g, 102.8 mmol) in isopropanol (175 mL) was added solution of HCl in isopropanol at 10-15⁰C. The resultant reaction mixture was stirred at 50-55⁰C 2.0 hr. After completion, reaction mixture was concentrated under reduced pressure. To the residue obtained was added water (250 mL) and stirred for 1.0 hour at room temperature, filtered and dried under vacuum to afford beige color solid N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide hydrochloride, (25 gm, 87.0%)

¹HNMR (400 MHz, DMSO-d₆): δ 13.66 (bs, 1H), δ 12.87 (bs, 1H), δ 9.26 (s, 1H), δ 8.86 (s, 1H), δ 8.57 (d, 2H), δ 4.81 (bs, 1H), δ 4.22 (qd, 1H), δ 1.25 (d, 6H)

10 **Example 9: N-ethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide**

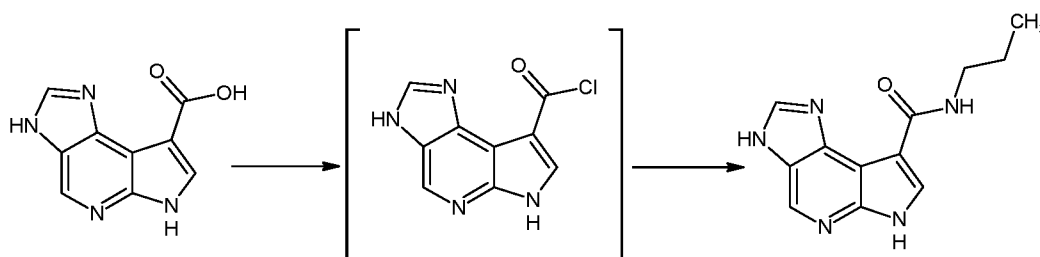


To a solution of 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid (30.0 g, 148.4 mmol) in dimethylformamide (15 mL) was added thionyl chloride (300 mL) and reaction mixture was heated to 65-70⁰C and stirred for 4.0 hours. After completion, reaction mixture was concentrated under reduced pressure to obtain acid chloride (32g) which was used as such for further reaction.

Above acid chloride derivative (32 g) was dissolved in dichloromethane (300 mL), cooled to 5-10⁰C and added ethylamine amine (300 mL). The resulting reaction mixture was stirred for 5.0 hours at room temperature. After completion, reaction mass was concentrated under reduced pressure, added water (150 mL) and filtered.

The obtained wet solid was dried under vacuum to afford beige color solid N-ethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide (27.0 gm, 79.4%)

¹HNMR (400 MHz, DMSO-d₆): δ 13.24 (bs, 1H), δ 12.4 (t, 1H), δ 10.2 (d, 1H), δ 8.62 (d, 2H), δ 8.23 (m, 2H), δ 3.2 (q, 2H), δ 1.22 (t, 3H)

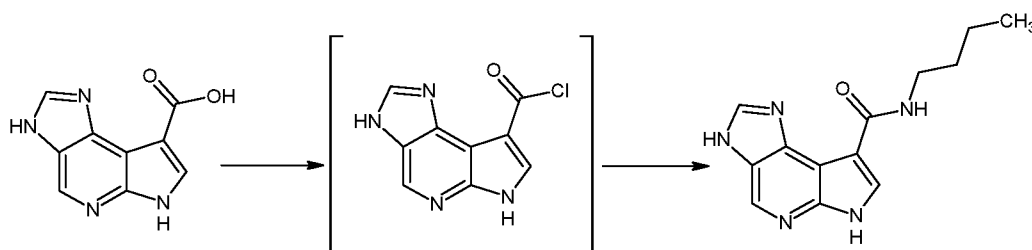
Example 10: N-propyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide

To a solution of 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid (30.0 g, 148.4 mmol) in dimethylformamide (15 mL) was added thionyl chloride (300 mL) and reaction mixture was heated to 65-70°C and stirred for 4.0 hours. After completion, reaction mixture was concentrated under reduced pressure to obtain acid chloride (31 g) which was used as such for further reaction.

Above acid chloride derivative (31 g) was dissolved in dichloromethane (300 mL), cooled to 5-10°C and added n-propyl amine (300 mL). The resulting reaction mixture was stirred for 5.0 hours at room temperature. After completion, reaction mass was concentrated under reduced pressure, added water (150 mL) and filtered.

The obtained wet solid was dried under vacuum to afford beige color solid N-propyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide, (30.0 gm, 83.3%)

¹H NMR (400 MHz, DMSO-d₆): δ 12.15 (t, 1H), δ 10.24 (d, 1H), δ 8.24 (d, 2H), δ 8.15 (m, 2H), δ 3.22 (t, 2H), δ 1.6 (m, 2H), δ 1.2 (t, 3H)

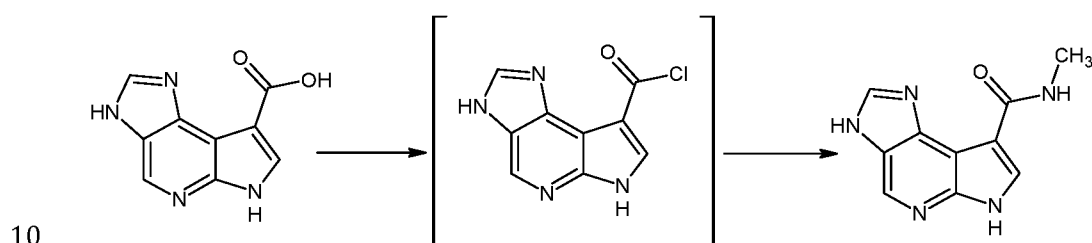
Example 11: N-butyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide

To a solution of 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid (30.0 g, 148.4 mmol) in dimethylformamide (15 mL) was added thionyl chloride (300 mL) and reaction mixture was heated to 65-70°C and stirred for 4.0 hours. After completion, reaction mixture was concentrated under reduced pressure to obtain acid chloride (33 g) which was used as such for further reaction.

Above acid chloride derivative (33 g) was dissolved in dichloromethane (300 mL), cooled to 5-10⁰C and added and added n-butylamine(300 mL). The resulting reaction mixture was stirred for 5.0 hours at room temperature. After completion, reaction mass was concentrated under reduced pressure, added water (150 mL) and filtered.

- 5 The obtained wet solid was dried under vacuum to afford beige color solid N-butyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide 32.0 g (83.8%)
¹HNMR (400 MHz, DMSO-d₆):, δ 12.12(t, 1H), δ 10.4(d,1H), δ 8.25(d,2H), δ 8.3(m,2H), δ 3.2 (t,2H). δ 1.6 (m, 4H), δ 1.2 (t, 2H)

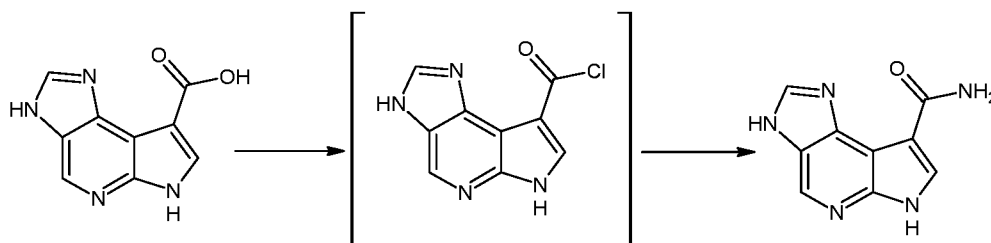
Example 12: N-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide



- To a solution of 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid (30.0 g, 148.4 mmol) in dimethylformamide (15 mL) was added thionyl chloride (300 mL) and reaction mixture was heated to 65-70⁰C and stirred for 4.0 hours. After completion, reaction mixture was concentrated under reduced pressure to obtain acid chloride (28 g) which was used as such for further reaction.
- 15

Above acid chloride (28 g) was dissolved in dichloromethane (300 mL), cooled to 5-10⁰C and added methylamine hydrochloride (51.0 g 757.0mmol). The resulting reaction mixture was stirred for 5.0 hours at room temperature. After completion, reaction mass was concentrated under reduced pressure, added water (150 mL) and filtered.

- 20 The obtained wet solid was dried under vacuum to afford beige color solid N-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide, (25.0g 78.4%)
¹HNMR (400 MHz, DMSO-d₆):, δ 12.2(t, 1H), δ 10.2(d,1H), δ 8.3(d,2H), δ 8.4(m,2H), δ 3.3(S,3H)

Example 13: 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide

To a solution of 3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxylic acid (5
30.0 g, 148.4 mmol) in dimethylformamide (15 mL) was added thionyl chloride (300
mL) and reaction mixture was heated to 65-70⁰C and stirred for 4.0 hours. After
completion, reaction mixture was concentrated under reduced pressure to obtain acid
chloride (25 g) which was used as such for further reaction.

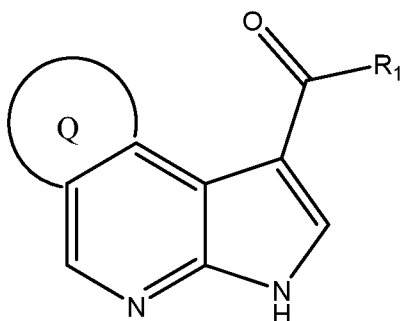
10 Above acid chloride (28 g) was dissolved in dichloromethane (300 mL), cooled to 5-10⁰C
and purge ammonia gas till completion of reaction on TLC. The resulting reaction mixture
was stirred for 5.0 hours at room temperature. After completion, reaction mass was
concentrated under reduced pressure, added water (150 mL) and filtered.

The obtained wet solid was dried under vacuum to afford beige color solid 3,6-
dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide, (22.0gm, 73.7%)

15 ¹HNMR (400 MHz, DMSO-d₆): δ 13.3(bs,1H), δ 12.2(bs, 1H), δ 10.2(d,1H), δ 8.3(d,1H), δ
8.4(m,1H), δ 7.3 (bs,2H).

We Claim:

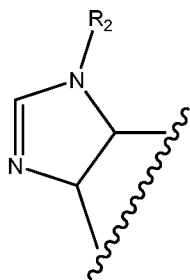
1. A compound of formula (I)



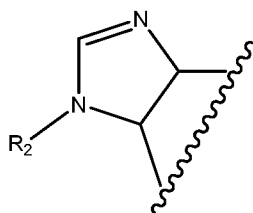
Formula (I)

5

or a pharmaceutically acceptable salt thereof;
wherein Q is a group of formula Q1 or Q2;



Q1



Q2

~~~~~ (wavy bond) represents the points of attachment;

10

$R_1$  is  $-NR^aR^b$ ;

$R_2$  is hydrogen or a  $C_1$ - $C_{10}$  alkyl group;

$R^a$  and  $R^b$  independently represent hydrogen or a  $C_1$ - $C_{10}$  alkyl group.

15

2. The compound of claim 1, wherein Q is Q1 and  $R_2$  represents hydrogen or a  $C_1$ - $C_{10}$  alkyl group.
3. The compound of claim 1, wherein Q is Q2 and  $R_2$  represents hydrogen or a  $C_1$ - $C_{10}$  alkyl group.
4. The compound of any one of claims 1 to 3, wherein  $R_1$  is  $-NHR^a$ .
5. The compound of any one of claims 1 to 3, wherein  $R_1$  is  $-NHR^b$ .
6. The compound of any one of claims 1 to 5, wherein  $R_2$  is methyl.
7. The compound of any one of claims 1 to 5, wherein  $R_2$  is hydrogen.

20



8. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is methyl, R<sup>b</sup> is hydrogen and R<sub>2</sub> methyl.
9. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is ethyl, R<sup>b</sup> is hydrogen and R<sub>2</sub> methyl.
- 5 10. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is propyl, R<sup>b</sup> is hydrogen and R<sub>2</sub> methyl.
11. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is isopropyl, R<sup>b</sup> is hydrogen and R<sub>2</sub> methyl.
12. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is methyl, R<sup>b</sup> and R<sub>2</sub> are  
10 hydrogen.
13. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is ethyl, R<sup>b</sup> and R<sub>2</sub> are hydrogen.
14. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is propyl, R<sup>b</sup> and R<sub>2</sub> are hydrogen.
- 15 15. The compound of any one of claims 1 to 4, wherein R<sup>a</sup> is isopropyl, R<sup>b</sup> and R<sub>2</sub> are hydrogen.
16. A compound selected from the group consisting of:  
N,1-dimethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N-ethyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
20 1-methyl-N-propyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
1-methyl-N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-  
carboxamide;  
N-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N-ethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
25 N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N,3-dimethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N-ethyl-3-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
3-methyl-N-propyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
3-methyl-N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-  
30 carboxamide;

N-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N-ethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide; and  
N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
or a pharmaceutically acceptable salt thereof.

- 5 17. A compound selected from the group consisting of:  
N,1-dimethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N-ethyl-1-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
1-methyl-N-propyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
1-methyl-N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-  
10 carboxamide;  
N-methyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N-ethyl-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
N,3-dimethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
15 N-ethyl-3-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
3-methyl-N-propyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
3-methyl-N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-  
carboxamide;  
N-methyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide;  
20 N-ethyl-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide; and  
N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide.
18. N-(propan-2-yl)-1,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide  
hydrochloride.
19. N-(propan-2-yl)-3,6-dihydroimidazo[4,5-d]pyrrolo[2,3-b]pyridine-8-carboxamide  
25 hydrochloride.
20. A pharmaceutical composition comprising a compound according to any one of the  
preceding claims.
21. The pharmaceutical composition of claim 20, which further comprises a  
pharmaceutically acceptable excipient.
- 30 22. A compound according to any one of claims 1 to 19 or a composition according to  
claim 20 or claim 21 for use in therapy.

23. A compound according to any one of claims 1 to 19 or a composition according to claim 20 or claim 21 for use in the treatment or prevention of a disease or condition that is caused by an abnormal functioning of a kinase.
24. The compound for use or the composition for use of claim 23, wherein the kinase is a Janus kinase.
25. The compound for use or the composition for use of claim 24, wherein the disease or condition that is caused by an abnormal functioning of a Janus kinase is selected from the group consisting of a proliferative disease, a disease involving impairment of cartilage turnover, a disease involving the anabolic stimulation of chondrocytes, an autoimmune disease, congenital cartilage malformation(s), an inflammatory condition and transplantation rejection.
26. Use of a compound according to any one of claims 1 to 19 or a composition according to claim 20 or claim 21 for the manufacture of a medicament for use in the treatment or prevention of a disease or condition that is caused by an abnormal functioning of a kinase.
27. The use of claim 26, wherein the kinase is a Janus kinase.
28. The use of claim 27 wherein the disease or condition that is caused by an abnormal functioning of Janus kinase is selected from the group consisting of a proliferative disease, a disease involving impairment of cartilage turnover, a disease involving the anabolic stimulation of chondrocytes, an autoimmune disease, congenital cartilage malformation(s), an inflammatory condition and transplantation rejection.
29. A method of treating or preventing a disease or condition that is caused by an abnormal functioning of a kinase in a subject need thereof, the method comprising administering to the subject a therapeutically effective amount of a compound according to any one of claims 1 to 19 or a composition according to claim 20 or claim 21.
30. The method of claim 29, wherein the kinase is a Janus kinase.

- 5 31. The method of claim 30, wherein the disease or condition that is caused by an abnormal functioning of a Janus kinase is selected from the group consisting of a proliferative disease, a disease involving impairment of cartilage turnover, a disease involving the anabolic stimulation of chondrocytes, an autoimmune disease, congenital cartilage malformation(s), an inflammatory condition and transplantation rejection.

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/IB 21/59150

A. CLASSIFICATION OF SUBJECT MATTER  
 IPC - A61P 29/00; A61P 37/00; C07D 471/14 (2021.01)  
 CPC - A61P 29/00; A61P 37/00; C07D 471/14

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
 See Search History document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  
 See Search History document

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
 See Search History document

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages                                 | Relevant to claim No. |
|-----------|--------------------------------------------------------------------------------------------------------------------|-----------------------|
| A         | US 2011/0059943 A1 (PURANDARE et al.) 10 March 2011 (10.03.2011), especially: para [0230] formula.                 | 1-5,16-19             |
| A         | WO 2013/007765 A1 (F. HOFFMANN LA ROCHE AG) 17 January 2013 (17.01.2013), especially: pg 115, ln 12-15, Example 1. | 1-5,16-19             |
| A         | US 2010/0210629 A1 (PITTS et al.) 19 August 2010 (19.08.2010), especially: para [0900] Example A1, formula.        | 1-5,16-19             |

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"D" document cited by the applicant in the international application

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

3 January 2022

Date of mailing of the international search report

**JAN 18 2022**

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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/IB 21/59150

**Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)**

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2.  Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
  
3.  Claims Nos.: 6-15, 20-31  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

**Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)**

This International Searching Authority found multiple inventions in this international application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.  As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

**Remark on Protest**

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.