## (19) World Intellectual Property Organization

International Bureau





(43) International Publication Date 14 August 2008 (14.08.2008) (10) International Publication Number WO 2008/098165 A3

- (51) International Patent Classification: *C12M 1/02* (2006.01)
- (21) International Application Number:

PCT/US2008/053411

- (22) International Filing Date: 8 February 2008 (08.02.2008)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

60/889,046

9 February 2007 (09.02.2007) US

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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

### **Published:**

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 2 October 2008

(54) Title: OSCILLATING CELL CULTURE BIOREACTOR

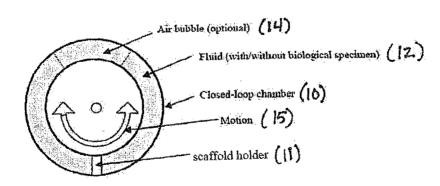


FIGURE 1

(57) Abstract: Methods and devices for cell or tissue culture are provided. One aspect provides a bioreactor having a gas permeable, closed-loop chamber for cell or tissue culture, and an oscillating means for moving the gas permeable, closed-loop chamber bidirectionally along an axis horizontal to an axis normal to the closed-loop chamber to force convection of cells and fluid in the gas permeable, closed-loop chamber. The bioreactor optionally includes a tissue engineering scaffold, an inlet means, and integrated sensors. Another aspect provides a bioreactor having a plurality of gas permeable, closed-loop chambers for cell or tissue culture. Methods of culturing cells and producing tissue constructs are also provided.





# INTERNATIONAL SEARCH REPORT

International application No PCT/US2008/053411

A. CLASSIFICATION OF SUBJECT MATTER : INV. C12M1/02									
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other r		ments, such combination being obvious in the art.							
later th	an the priorily date claimed	*&* document member of the same patent far							
Date of the actual completion of the international search  Date of mailing of the international search report									
4	August 2008	14/08/2008							
Name and n	naliing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer							
	European Patent Comes, P.B. 3318 Patennaan 2 NL – 2280 HV Rijswijk Tel. (431–70) 340–2040, Tx. 31 651 epo nl,								
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