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NUT-MOUNT FOR FINGERBOARDS

Filed June 2. 1966

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**United States Patent Office** 

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3,429,214 NUT-MOUNT FOR FINGERBOARDS Ralph S. Jones, Sr., Frederick, Md., assignor to Micro-Frets Corporation, Frederick, Md., a corporation of

Maryland Filed June 2, 1966, Ser. No. 554,701 U.S. Cl. 84—314 5 Claims

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### ABSTRACT OF THE DISCLOSURE

This is a nut mounting for stringed instruments which guides, spaces and supports the strings in micrometric adjustable relation in such a manner as to prevent their wearing down the mounting. Further, the nut mounting 15 herein, substantially decreases friction between various strings and the mounting, thereby allowing the strings to return easily to normal tension after playing pressure may be released.

#### Cross-references to related applications

This invention is closely related to my copending patent application Ser. No. 722,620, filed April 19, 1968, and entitled Nut-Mount for Stringed Instrument Fingerboards. 25

#### Background of the invention

The conventional nut, as it is called on a fretted instrument, is a bar of ivory, wood or other material at the top end or neck of the fingerboard, upon which the strings rest to give proper spacing above the fingerboard. It is also used to give proper spacing between the fingerboard and the strings to prevent the strings from buzzing when they are vibrating. It also keeps the strings close enough so that it takes minimum pressure to press the string down to the frets to produce a clear note. 35

The bar has a number of notches in it to keep the strings from moving sideways, the number of notches corresponding to the number of strings. After some use, as well as during tuning, the friction exerted by the strings 40 on the notches wears the notches down too deep. This necessitates replacement of the bar, which is a critical and precision job. It requires a great deal of time and is relatively expensive.

Also, the conventional bar provides no side adjustment 45 therefor to allow a change in string width to suit different finger sizes. Further, when changing the tension on strings for instruments having a vibrato, there is a drag through the notches. Thus, when a tension greater than that necessary to create normal pitch is applied and then withdrawn, there is a gradual creeping of the string through the notch, since the string is not free to return easily to normal uniform tension.

#### Summary

The present invention is concerned with a nut and its associated mounting for use on a fretted instrument, which will fit the necks of all fingerboard instruments with minimal adjustment. Each string rests on a separate smooth bar, thereby eliminating the usual dampening effect of the conventional V-groove nut. Alternatively, the string can rest on a bar roller. This permits the strings to be tightened or loosened without sliding over the bar when subjected to pressure. Further, my invention is very effective when using a vibrato, since it permits string tensions to be varied easily, and further maintains a uniform tension from one end of the string to the other. This improves vibrato control.

It is therefore an object of invention to provide a nut for use on fretted instruments, which is not subject to wearing down because of string friction, and which is 70 therefore permanent. 2

It is another object of invention to provide a nut for use on fretted instruments which improves vibrato control, and adjustability in string tension variation.

It is another object of invention to provide a string stabilizer which is adjustable at 90° angles with respect to the strings, to provide maximum string width variation.

It is still a further object of invention to provide vertical adjustment at the nut contact with the string, thus

assuring precision height for proper parallel of the strings 10 in relation to the frets thereby effecting easiest possible playing.

These and other objects of invention will be apparent from the following specification and drawings in which:

#### Brief description of the drawings

FIGURE 1 is an isometric view of the neck of a fingerboard instrument, illustrating how the nut-mount combination which I have invented is attached at the end of the fingerboard;

FIGURE 2 is a sectional view taken along section lines 2-2 of FIGURE 1, illustrating the nut-mount connection to the fingerboard instrument, and the position of the strings thereover;

FIGURE 3 are isometric views of the various parts comprising the nut-mount combination, illustrating how they are interconnected;

FIGURE 4 are isometric views of another embodiment of this invention, illustrating the use of a rounded edge support for the strings as an alternative to the bar rollers illustrated in FIGURES 1-3.

#### Description of the preferred embodiments

As illustrated in FIGURES 2 and 3, mount 4 comprises a substantially U-shaped member with side 8 being longer than side 10, and defining holes 6. Screws 12 have threads which are complementary to female threads defined by hole 6, and secures mount 4 to the instrument. Side 14 connects ends 8 and 10, and is substantially perpendicular to side 8. Sides 10 and 8 diverge from their common side 14 connection, at an acute angle.

Side 10 defines a plurality of holes 16, corresponding to the number of strings in the instrument. String supports 20 are provided to fit securely between the end of fingerboard 18, and the angular channel defined by ends 8 and 10 of support 4. The number of strings supports 20 corresponds to the number of strings on the instrument. End 27 of support 20 forms an angle slightly greater than 90° with the base thereof. This, together with making the length of the base slightly smaller than side 8 creates a lock for support 20 between the end of fingerboard 18 and the angular channel formed by ends 8 and 10.

Roller string support 20 defines threaded holes 22, designed to fit the head of vertical adjusting screw 24. The head of vertical adjusting screw 24 is provided with a recess for varying the position of the threads relative to the female threads of hole 22.

The screw-hole combination 24-26 provides vertical adjustment of the roller support 20; this is the reason for having an angular coupling receptacle formed by ends 8 and 10 of mount 4. Rollers 28 are mounted at the top and between flange sections 30 and 30' of roller support 20, and provide a smooth, substantially frictionless sup-65 port for strings 32.

Individual nuts 40 are secured via bolts 42 to mount 4, as illustarted in FIGURES 1-3. Bolts 42 are provided with threads 44 that are complementary to female threads 16 of the string guide 40 and mount 4, respectively. The interconnection of nut 40 and mount 4 is illustrated in FIGURES 1 and 2. Thus, strings 32 are supported by rollers 28, and then extend through slots 46 defined by nuts 40, and finally are connected to pegs 5. Strings 32 do not contact the bottom portion 49 of U-slots 47 as illustrated in FIG-URE 3, but contact the sides of the slots only. Thus, when applying increasing tension to the string, leeway is provided so that the strings never contact the bottom portion 49 of U-slot 47. This prevents the strings from frictionally wearing the guides.

As illustrated in FIGURES 2 and 3, holes 46 defined by nuts 40 are elongated in the direction perpendicular to strings 32. This provides for horizontal adjustment of the nuts, in a direction perpendicular to strings 32, so as to provide proper fitting of the strings along the side of slots 47 relative to their contact with rollers 28 and 15 their eventual fastening to pegs 5. That is, the strings should just barely be contacting the sides of slots 47. This horizontal variability provides a string stabilizer enabling maximum string diameter variation.

Another embodiment of the invention is illustrated in 20 FIGURE 4. Mount 4 and nuts 40 are the same as illustrated in FIGURES 1-3. However, FIGURE 4 illustrates another type of vertical adjustable support for strings 32, as an alternative to rollers 28. Thus, in FIGURE 4, a number of L-shaped string supports are illustrated, the 25 number corresponding to the number of strings on the instrument. The vertical portion of the L bracket 42 is smoothly rounded or curved for a substantial portion 56, so that the strings are substantially frictionlessly contacted thereby. This prevents the strings, during applica- 30 tion of varying tensions thereto, from wearing against the supports. The vertical adjustment mounting 24, etc., is the same as illustrated in FIGURES 1-3.

Thus, my particular nut-mount invention provides vertical adjustment at the contact between it and the string, 35 thereby assuring precision height for proper parallel of the string in relation to the frets. This greatly improves ease of playing the instrument. Further, the nut is permanent and will never require replacement since it is not worn down; it can be made of metal, plastic or other 40 materials. Further, the U-shaped slots 47 provide string stabilizing means which are adjustable at 90° angles with respect to the strings, thereby providing maximum string width variation.

Also, each string rests on a separate smooth curved 45 bar portion 56 or roller 28, eliminating the usual dampening effect of the conventional V-groove nut. Bar roller 28 further allows the strings to be tightened or loosened without sliding over the bar, when pressure is applied. Further, in stringed instruments provided with a vibrato, 50 use of which necessitates many changes in string tension, the invention is particularly effective since it easily allows variation in string tension. Also, the strings will maintain uniform tension from one end to the other. This improves vibrato control markedly. 55

It will be obvious from the aforementioned that the present invention may apply to any stringed instrument, whether fretted or nonfretted having strings picked, bowed or hammered to produce sound.

Having thus described my invention, I claim the fol- 60 lowing:

1. In a fretted instrument having conventional neck, a soundboard and strings connected between string an-

chors mounted adjacent said soundboard and pegs located at the neck end of said instrument, the improvement in nut mounts which comprises:

- (A) individual string nuts horizontally anchored in transverse adjustable relation to a common bracket, each of said nuts defining a groove at one end thereof, said groove being of sufficient depth to avoid contact of said strings with the bottom of each said nut, each said nut likewise having fastening means connecting the nut to said bracket;
- (B) individual string roller supports, each said support corresponding to each said string nut, and being aligned therewith, said supports each having a base which is mounted in lever-adjustable relation to said common bracket, each of said strings being connected between an anchor over the roller support, through the nut groove, to a peg;
- (C) a common bracket for the string nuts and roller supports, said bracket being anchored to the instrument between the neck end of the fingerboard and the pegs, said bracket being bent upon itself and defining both a lever seat for the roller support at the bend thereof and individual nut seats at a free end thereof;
- (D) means further connecting the roller supports and the common bracket for vertical adjustment of said supports with respect to said bracket and said nuts.

2. The instrument improvement as described in claim 1, wherein each of said nuts is L-shaped and comprises two integral sections, the first section being secured to one of said brackets, the other section defining the groove.

3. The instrument improvement as described in claim 2 wherein said first nut section defines a hole, elongated in a direction perpendicular to said strings, and wherein said bracket defines a corresponding hole for each of

said bracket defines a corresponding hole for each of said nuts;

(C) means to attach each nut to said bracket through said first section hole and its corresponding bracket, said elongated first section hole thereby providing maximum string width variation.

4. The instrument improvement as described in claim 1 wherein each string support has parallel flanges integral with said base and extending upward and away therefrom; and a roller mounted between said flanges in supporting contact with its corresponding string.

5. The instrument as described in claim 4 wherein said base defines a threaded hole; an adjusting screw having complementary threads to fit said threaded hole in said base; the adjusting screw being variable to bear upon and adjust the height of the support relative to said bracket.

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