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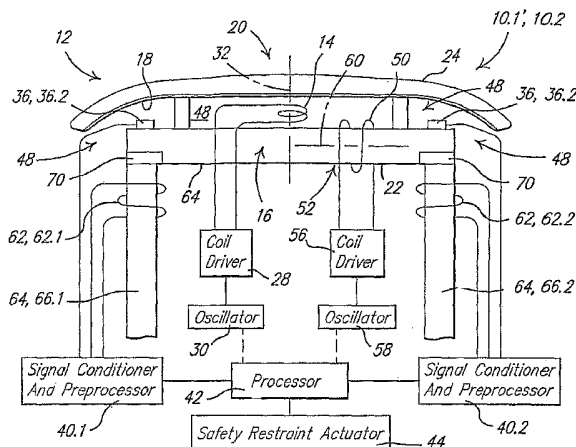
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(54) Title: MAGNETIC CRASH SENSOR



(57) Abstract: A first magnetic field (26) generated by a first coil (14) operatively associated with a first portion (16) of a vehicle (12) interacts with at least one conductive element (18) operatively associated with or at least a part of a second portion (20) of the vehicle (12) so as to generate an eddy current (34) in the conductive element (18), which affects the magnetic field sensed by a magnetic sensor (36, 36.1, 36.2). A conductive element (18, 80, 86, 88) operatively coupled to a portion of the vehicle susceptible to a crash, e.g. a bumper (24) or a door (78), provides for sensing a crash with the signal from the magnetic sensor (36, 36.1, 36.2). In another aspect, a second magnetic field (54) is generated in the frame (64) of a vehicle (12) by a second coil (50) wherein the frame (64) is adapted so that the reluctance (R) of the associated magnetic circuit (68) is responsive to a crash. Signals from the first (14) or second (50) coils may be used to sense the associated magnetic fields.

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MAGNETIC CRASH SENSOR

BRIEF DESCRIPTION OF THE DRAWINGS

In the accompanying drawings:

FIG. 1 illustrates a schematic block diagram of a magnetic crash sensor in a vehicle;

5 **FIG. 2** illustrates a first embodiment of a first aspect of the magnetic crash sensor with the vehicle in an unperturbed state;

FIG. 3 illustrates the first embodiment of the first aspect of the magnetic crash sensor with the vehicle in a perturbed state responsive to a crash;

10 **FIG. 4** illustrates a second aspect of a magnetic crash sensor with the vehicle in an unperturbed state;

FIG. 5 illustrates the second aspect of the magnetic crash sensor with the vehicle in a perturbed state responsive to a crash;

FIG. 6 illustrates a second embodiment of the first aspect of a magnetic crash sensor in a door of the vehicle, showing an end view cross-section of the door;

15 **FIG. 7** illustrates the second embodiment of the first aspect of the magnetic crash sensor in the door of the vehicle, showing a top view cross-section of the door; and

FIG. 8 illustrates a third embodiment of the first aspect of a magnetic crash sensor and a second embodiment of the second aspect of a magnetic crash sensor.

DESCRIPTION OF EMBODIMENT(S)

20 Referring to **Figs. 1 and 2**, a first embodiment of a first aspect of a **magnetic crash sensor 10.1'** is incorporated in a **vehicle 12** and comprises at least one **first coil 14** operatively associated with a **first portion 16** of the **vehicle 12**, and a **conductive element 18** either operatively associated with, or at least a part of, a proximate **second portion 20** of the **vehicle 12**. For example, the first embodiment of the first aspect of a **magnetic crash sensor**
25 **10.1'** is adapted to sense a frontal crash, wherein the **first portion 16** of the **vehicle 12** is illustrated as comprising a **front cross beam 22** -- the at least one **first coil 14** being located proximate to a central portion thereof, e.g. mounted thereto, -- and the **second portion 20** of the **vehicle 12** is illustrated as comprising the **front bumper 24**. The at least one **first coil 14** is electrically conductive and is adapted for generating a **first magnetic field 26** responsive to

a current applied by a **first coil driver 28**, e.g. responsive to a first oscillatory signal generated by a **first oscillator 30**. The **magnetic axis 32** of the at least one **first coil 14** is oriented towards the **second portion 20** of the **vehicle 12** -- e.g. substantially along the longitudinal axis of the **vehicle 12** for the embodiment illustrated in **Fig. 1** -- so that the **first magnetic field 26** interacts with the **conductive element 18** operatively associated therewith, thereby causing **eddy currents 34** to be generated therein in accordance with Lenz's Law. The **conductive element 18** comprises, for example, a thin metal sheet, film or coating, comprising either a paramagnetic or diamagnetic material that is relatively highly conductive, e.g. aluminum or copper, and which, for example, could be an integral part of the **second portion 20** of the **vehicle 12**. For example, the **conductive element 18** could be spray coated onto the rear surface of the **front bumper 24**. The frequency of the **first oscillator 30** is adapted so that the corresponding oscillating **first magnetic field 26** generated by the at least one **first coil 14** both provides for generating the associated **eddy currents 34** in the **conductive element 18**, and is magnetically conducted through the ferromagnetic elements of the **vehicle 12**, e.g. the **front cross beam 22**.

The **magnetic crash sensor 10.1'** further comprises at least one **magnetic sensor 36** that is located separate from the at least one **first coil 14**, and which is adapted to be responsive to the **first magnetic field 26** generated by the at least one **first coil 14** and to be responsive to a **second magnetic field 38** generated by the **eddy currents 34** in the **conductive element 18** responsive to the **first magnetic field 26**. For example, the sensitive axis of the at least one **magnetic sensor 36** is oriented in substantially the same direction as the **magnetic axis 32** of the at least one **first coil 14**. For example, as illustrated in **Fig. 1**, the at least one **magnetic sensor 36** comprises **first 36.1** and **second 36.2 magnetic sensors** located proximate to the front side of respective distal portions of the **front cross beam 22**, so as to be responsive to **first 26** and **second 38 magnetic fields**. The **magnetic sensor 36** generates a signal responsive to a magnetic field, and can be embodied in a variety of ways, for example, including, but not limited to, a coil, a Hall-effect sensor, or a giant magnetoresistive (GMR) sensor. The **first 36.1** and **second 36.2 magnetic sensors** are operatively coupled to respective **first 40.1** and **second 40.2 signal conditioner and preprocessor circuits**, which, for example, provide for preamplification, filtering, synchronous demodulation, and analog to digital conversion of the associated signals from the **first 36.1** and **second 36.2 magnetic sensors**, e.g. as described in U.S. Patent No.

6,777,927, which is incorporated herein by reference. The **first 40.1** and **second 40.2 signal conditioner and preprocessor circuits** are each operatively coupled to a **processor 42** which processes the signals therefrom, thereby providing for discriminating a crash, and controlling an associated **safety restraint actuator 44** – e.g. a frontal air bag inflator or a seat belt pretensioner --operatively coupled thereto.

Referring to **Fig. 3**, responsive to a crash with an **impacting object 46** of sufficient energy to deform the **conductive element 18**, changes to the shape or position of the **conductive element 18** relative to the at least one **first coil 14** and to the **magnetic sensor 36** cause a change in the magnetic field received by the **first 36.1** and **second 36.2 magnetic sensors**, which change is detected thereby, and a resulting signal is preprocessed by the **signal conditioner and preprocessor circuits 40.1, 40.2**. The signal therefrom is processed by a crash sensing algorithm in the **processor 42** -- e.g. by comparison with a threshold or with a reference signal or waveform – and if a crash is detected thereby, e.g. a crash of sufficient severity, then the **processor 42** provides for either activating the **safety restraint actuator 44** responsive thereto, or provides for activation thereof responsive to a second confirmatory signal from a second crash sensor.

The first aspect of the **magnetic crash sensor 10.1'** provides for monitoring the shape and position of a front member of a vehicle, such as the bumper, so as to provide early warning for significant energy impacts. The **magnetic crash sensor 10.1'** could also provide a signal from which impacts with pedestrians can be identified and potentially differentiated from those with other low mass or unfixed objects. For example, a signal responsive to either the **first 36.1** or **second 36.2 magnetic sensors** could be used to actuate pedestrian protection devices; to actuate resetable vehicle passenger restraint devices (e.g. mechanical seatbelt pretensioners); or to alert a frontal crash detection algorithm that a crash is beginning, wherein, for example, the frontal crash detection algorithm might adapt one or more thresholds responsive thereto. The dynamic magnitude of the signal from the **magnetic sensor 66** provides a measure of crash severity.

The first aspect of the **magnetic crash sensor 10.1'** is useful for sensing impacts to elements of the **vehicle 12** that are either non-structural or which are readily deformed responsive to a crash. Changes in elements of which the **conductive element 18** is either operatively associated or at least a part of cause an associated influence of the associated magnetic field. This influence occurs at the speed of light. Furthermore, direct structural

contact between the impacted element -- i.e. the **conductive element 18** -- and the associated sensing system -- i.e. the at least one **first coil 14** and **magnetic sensor 36** -- is not required as would be the case for a crash sensing system dependent upon either an accelerometer or a magnetostrictive sensor, because the first aspect of the **magnetic crash sensor 10.1'** is responsive to changes in the geometry of the region covered by the magnetic fields associated therewith, which includes the space between the **conductive element 18** and the associated at least one **first coil 14** and **magnetic sensor 36**. The responsiveness of the first aspect of the **magnetic crash sensor 10.1'** is improved if these elements are located so that a nonmagnetic material gap in the associated magnetic circuit is either increased or decreased responsive to a crash, thereby affecting the overall reluctance of the associated magnetic circuit, and as a result, affecting the resulting signal sensed by the **magnetic sensor 36**.

The first aspect of the **magnetic crash sensor 10.1'** is well suited for detecting impacts to non-ferrous elements of the **vehicle 12**. For example, for elements that are poor conductors, the **conductive element 18** operatively associated therewith provides for detecting deformations thereof. As another example, for elements that are good conductors, e.g. aluminum bumpers or body panels, those elements inherently comprise the **conductive element 18** of the **magnetic crash sensor 10.1'**.

A **conductive element 18** could also be added to a ferrous element, e.g. a steel bumper, in accordance with the first aspect of the **magnetic crash sensor 10.1'**, although in order for the effect of the **second magnetic field 38** to dominate an effect of a magnetic field within the ferrous element, the associated **conductive element 18** on the inside of the ferrous element (steel bumper) would need to be thick enough or conductive enough to prevent the original transmitted **first magnetic field 26** from penetrating through to the steel on the other side of the **conductive element 18**, whereby **eddy currents 34** in the **conductive element 18** would completely cancel the magnetic field at some depth of penetration into the **conductive element 18**. For example, for a superconducting **conductive element 18**, there would be no penetration of the **first magnetic field 26** into the **conductive element 18**. Although the depth of penetration of the **first magnetic field 26** increases as the conductivity of the **conductive element 18** decreases, an aluminum or copper **conductive element 18** would not need to be very thick (e.g. 2.5 mm or less) in order to substantially achieve this effect. The depth of penetration of magnetic fields into conductive elements is known from the art using eddy currents for non-destructive testing, for example, as described in the technical paper

eddy.pdf available from the internet at <http://joe.buckley.net/papers>, which technical paper is incorporated herein by reference. Generally, if the thickness of the **conductive element 18** exceeds about three (3) standard depths of penetration at the magnetic field frequency, then substantially no magnetic field will transmit therethrough.

5 Alternately, in the case of ferromagnetic element, e.g. a steel bumper, a magnetic crash sensor could be constructed as described hereinabove, except without a separate **conductive element 18**, i.e. separate from the ferromagnetic element which is itself conductive. Accordingly, the **first magnetic field 26** would be conducted through this ferromagnetic element **second portion 20** of the **vehicle 12**, which is part of a magnetic
10 circuit further comprising the at least one **first coil 14**, the **first portion 16** of the **vehicle 12**, and the associated **air gaps 48** between the **first 16** and **second 20 portions** of the **vehicle 12**. In accordance with this aspect, the **magnetic sensor 36** would be responsive to changes in the reluctance of the magnetic circuit caused by deformation or translation of the ferromagnetic **first portion 16** of the **vehicle 12**, and by resulting changes in the associated
15 **air gaps 48**.

Referring to **Figs. 1** and **4**, a second aspect of a **magnetic crash sensor 10.2** incorporated in a **vehicle 12** comprises at least one **second coil 50** operatively associated with a **third portion 52** of the **vehicle 12**, wherein the **third portion 52** can be either proximate to the above described **first portion 16**, or at another location. For example, the second aspect
20 of a **magnetic crash sensor 10.2** is also illustrated as being adapted to sense a frontal crash, wherein the **third portion 52** of the **vehicle 12** is illustrated as comprising the **front cross beam 22**, the **second coil 50** being located proximate to a central portion thereof, e.g. located around the **front cross beam 22**. The **second coil 50** is electrically conductive and is adapted for generating a **third magnetic field 54** responsive to a current applied by a **second coil driver 56**, e.g. responsive to a second oscillatory signal generated by an **second oscillator 58**.
25 For example, the **second oscillator 58** could be either the same as or distinct from the **first oscillator 30**, and in the latter case, could operate at a different frequency or could generate either the same type or a different type of waveform as the **first oscillator 30**, e.g. square wave as opposed to sinusoidal. In one embodiment, the at least one **second coil 50** is the
30 same as the above-described at least one **first coil 14**. In another embodiment, the **magnetic axis 60** of a separate at least one **second coil 50** is oriented substantially along a ferromagnetic element of the **third portion 52** of the **vehicle 12**, as illustrated in **Fig. 1** so

that the **third magnetic field 54** is induced within the ferromagnetic element of the **third portion 52** of the **vehicle 12**. In yet another embodiment, the at least one **second coil 50** is placed rearward relative to the at least one **first coil 14**. The frequency of the **second oscillator 58** is adapted so that the corresponding oscillating **third magnetic field 54** generated by the at least one **second coil 50** is magnetically conducted through the structural elements of the **vehicle 12**, e.g. the forward portion of steel frame of the **vehicle 12**.

The **magnetic crash sensor 10.2** further comprises at least one **magnetic sensor 62** that is located separate from the at least one **second coil 50**, and which is adapted to be responsive to the **third magnetic field 54** generated by the at least one **second coil 50** and conducted through the **frame 64** of the **vehicle 12**. For example, as illustrated in **Fig. 1**, the at least one **magnetic sensor 62** comprises **third 62.1** and **fourth 62.2 magnetic sensors** located around the respective forward portions of the **left 66.1** and **right 66.2 frame rails**. In another embodiment, the **magnetic sensor 62** of the second aspect of the **magnetic crash sensor 10.2** is the same as the **magnetic sensor 36** of the first aspect of the **magnetic crash sensor 10.1'**. The **magnetic sensor 62** generates a signal responsive to a magnetic field, and can be embodied in a variety of ways, for example, including, but not limited to, a coil, a Hall-effect sensor, or a giant magnetoresistive (GMR) sensor. For example, a coil of the **magnetic sensor 62** could be wound around portions of the **frame 64**, or the **magnetic sensor 62** (i.e. coil, Hall-effect sensor, GMR sensor or other type of magnetic sensor) could be located within an opening of, or on, the **frame 64** of the **vehicle 12**. The **first 36.1** and **second 36.2 magnetic sensors** are operatively coupled to respective **first 40.1** and **second 40.2 signal conditioner and preprocessor circuits**, which, for example, provide for preamplification, filtering, synchronous demodulation, and analog to digital conversion of the associated signals from the **third 62.1** and **fourth 62.2 magnetic sensors**, e.g. as described in **U.S. Patent No. 6,777,927**, which is incorporated herein by reference.

The **third magnetic field 54** is conducted through a **magnetic circuit 68** comprising the above described elements of the **frame 64** of the **vehicle 12**, and which may further comprise elements of the body or powertrain, or other associated structural elements, particularly elements comprising ferromagnetic materials. The responsiveness of the second aspect of the **magnetic crash sensor 10.2** can be enhanced if the associated **magnetic circuit 68** comprises one or more **gaps 70** comprising non-magnetic material, the separation thereof which is responsive to a crash to be sensed by the **magnetic crash sensor 10.2**, thereby

modulating the associated reluctance of the **magnetic circuit 68** responsive to the crash. For example, the one or more **gaps 70** could comprise a structural nonferrous material, such as aluminum or structural plastic of the **frame 64** of the **vehicle 12**, which is adapted to be either compressed or stretched responsive to the crash, causing the associated reluctance of the **magnetic circuit 68** to either decrease or increase respectively.

The second aspect of the **magnetic crash sensor 10.2** provides for monitoring damage to the structure of the **vehicle 12** responsive to crashes involving a substantial amount of associated inelastic deformation. Referring to **Fig. 5**, responsive to a crash with an **impacting object 46** of sufficient energy to deform the **frame 64** of the **vehicle 12**, associated changes in the reluctance of the associated **magnetic circuit 68** responsive to an associated change in the geometry of the associated elements cause an associated change in the magnetic field sensed by the **third 62.1** and **fourth 62.2 magnetic sensors**, which change is detected thereby, and a resulting signal is preprocessed by the **signal conditioner and preprocessor circuits 40.1, 40.2**. The signal therefrom is processed by a crash sensing algorithm in the **processor 42** -- e.g. by comparison with a threshold or with a reference signal or waveform -- and if a crash is detected thereby, e.g. a crash of sufficient severity, then the **processor 42** provides for either activating the **safety restraint actuator 44** responsive thereto. The detection process of the second aspect of the **magnetic crash sensor 10.2** can be made responsive to a detection of a crash in accordance with the first aspect of the **magnetic crash sensor 10.1'**.

Generally, during major crash events where deployment of the **safety restraint actuator 44** is desired, significant associated damage and associated metal bending generally occurs to vehicle structures rearward of the front bumper region. After the **impacting object 46** has been detected by the first embodiment of the first aspect of the **magnetic crash sensor 10.1'** as described hereinabove, the vehicle crush zone and crush pattern will generally either be limited to primarily the bumper region or will extend further into the vehicle, impacting one or more major vehicle structural members. If the object intrusion is limited primarily to the bumper or hood region, then a crash would likely be detected only by the first aspect of the **magnetic crash sensor 10.1'**. However, if the **impacting object 46** intrudes on a major structural member, then a significant signal change is detected by the **third 62.1** and **fourth 62.2 magnetic sensors** of the second embodiment of the **magnetic crash sensor 10.2** responsive to a deformation of the **frame 64** of the **vehicle 12**. The signature of the signal(s)

from either of the **third 62.1** and **fourth 62.2 magnetic sensors**, i.e. the associated magnitude and rate of change thereof, can be correlated with impact severity and can be used to actuate one or more **safety restraint actuators 44** appropriate for the particular crash. Accordingly, in combination, the **first 10.1'** and **second 10.2** aspects of the **magnetic crash sensor** provide for faster and better crash discrimination, so as to provide for either actuating or suppressing actuation of the associated **safety restraint actuators 44**. Furthermore, the affects of a crash on the magnetic circuits of either the **first 10.1'** or **second 10.2** aspects of the **magnetic crash sensor** are propagated to the respective **magnetic sensors 26, 62** at the speed of light, and accordingly is not limited by the speed with which shock waves propagate through the associated structural elements, as would be the case for either accelerometer or magnetostrictive sensing technologies. Furthermore, in combination, the **first 10.1'** and **second 10.2** aspects of the **magnetic crash sensor** provide for detecting and differentiating various types of frontal impacts, including but not limited to, impacts with pedestrians, other vehicles, fixed objects or other objects, so as to further provide for deploying safety measures that are appropriate to the particular situation, and responsive to the predicted type of impacting object and the detected severity of the impact. Furthermore, the **first 10.1'** and **second 10.2** aspects of the **magnetic crash sensor**, provide for relatively fast detection of collisions, differentiation between events requiring the actuation of a **safety restraint actuator 44** from those for which the actuation thereof should be suppressed, and determination of the location, extent and energy of the collision from the information of the collision that can be detected using the signals from the associated **magnetic sensors 26, 62** responsive to the associated **magnetic fields 26, 38, 54** of the **magnetic crash sensors 10.1', 10.2**.

Referring to **Figs. 6** and **7**, in accordance with a second embodiment of the first aspect of a **magnetic crash sensor 10.1'** adapted to sense a side impact crash, at least one **coil 72** and an associated at least one **magnetic sensor 74** are operatively associated with a **first portion 76** of a **door 78** of a **vehicle 12**, and are adapted to cooperate with at least one **conductive element 80** that is operatively associated with, or at least a part of, a proximate **second portion 82** of the **door 78**. For example, in the embodiment illustrated in **Figs. 6** and **7**, the **first portion 76** of the **door 78** comprises the **inner skin 84**, and the at least one **conductive element 80** comprises **first 86** and **second 88** **conductive elements** at the **outer skin 90** and the **door beam 92** of the **door 80** respectively, the **outer skin 90** and the **door**

beam 92 constituting respective **second portions 82** of the **door 78**. Alternatively, either the **outer skin 90** or the **door beam 92**, if conductive, could serve as the associated **conductive element 80** without requiring separate **first 86** or **second 88 conductive elements** that are distinct from the **outer skin 90** or the **door beam 92** respectively.

5 The at least one **coil 72** is electrically conductive and is adapted for generating a **first magnetic field 94** responsive to a current applied by a **coil driver 96**, e.g. responsive to a first oscillatory signal generated by an **oscillator 98**. The **magnetic axis 100** of the at least one **coil 72** is oriented towards the **second portion 82** of the **door 78** -- e.g. towards the **outer skin 90** of the **door 78**, e.g. substantially along the lateral axis of the vehicle for the
10 embodiment illustrated in **Figs. 6** and **7** -- so that the **first magnetic field 94** interacts with the **conductive elements 86, 88** operatively associated therewith, thereby causing **eddy currents 102** to be generated therein in accordance Lenz's Law. The **conductive elements 86, 88** each comprise, for example, a thin metal sheet, film or coating, comprising either a paramagnetic or diamagnetic material that is relatively highly conductive, e.g. aluminum or
15 copper, and which, for example, could be an integral part of the **second portion 20** of the **door 78**. For example, the **conductive elements 86, 88** could be in the form of relatively thin plates, a film, or a coating that is mounted on, applied to, or integrated with existing or supplemental structures associated with the **door beam 92** and the inside surface of the **outer skin 90** of the **door 80** respectively. The frequency of the **first oscillator 30** is adapted so
20 that the corresponding oscillating magnetic field generated by the at least one **coil 72** both provides for generating the associated **eddy currents 102** in the **conductive elements 86, 88**, and is magnetically conducted through the ferromagnetic elements of the **door 78** and proximate structure of the **vehicle 12**.

 The at least one **magnetic sensor 74** is located separate from the at least one **coil 72**,
25 and is adapted to be responsive to the **first magnetic field 94** generated by the at least one **coil 72** and to be responsive to a **second magnetic field 104** generated by the **eddy currents 102** in the **conductive elements 86, 88** responsive to the **first magnetic field 94**. For example, the sensitive axis of the at least one **magnetic sensor 74** is oriented in substantially the same direction as the **magnetic axis 100** of the at least one **coil 72**. The **magnetic sensor**
30 **74** generates a signal responsive to a magnetic field, and can be embodied in a variety of ways, for example, including, but not limited to, a coil, a Hall-effect sensor, or a giant magnetoresistive (GMR) sensor. The number of **magnetic sensors 74** and the spacing and

positioning thereof on the **inner skin 84** of the **door 78** is dependent upon the **vehicle 12**, the type of performance required, and associated cost constraints. Generally, more **magnetic sensors 74** would possibly provide higher resolution and faster detection speed, but at increased system cost. Increasing either the vertical or fore/aft spacing between two or more **magnetic sensors 74** reduces associated coupling with the **first magnetic field 94**, increases coupling with the **second magnetic field 104**, and provides for a more general or average indication of electrically conductive element movement during a crash, potentially slowing the ultimate detection response, but increasing immunity to false positive crash detections, i.e. immunity to non-crash events. With only one **coil 72** and one **magnetic sensor 74**, it may be beneficial to provide a separation thereof of about $\frac{1}{4}$ to $\frac{1}{3}$ the length of a major diagonal through the cavity within the **door 78**.

The at least one **magnetic sensor 74** is operatively coupled to a respective **signal conditioner and preprocessor circuit 106**, which, for example, provide for preamplification, filtering, synchronous demodulation, and analog to digital conversion of the associated signals from the at least one **magnetic sensor 74**, e.g. as described in U.S. Patent No. 6,777,927, which is incorporated herein by reference. The **signal conditioner and preprocessor circuit 106** is operatively coupled to a **processor 108** which processes the signal therefrom, thereby providing for discriminating a crash, and controlling an associated **safety restraint actuator 110** -- e.g. a side air bag inflator -- operatively coupled thereto.

In operation, the **magnetic crash sensor 10.1** provides a measure of the relative motion of either the **outer skin 90** or the **door beam 92** relative to the **inner skin 84** of the **door 78**, for example, as caused by a crushing or bending of the **door 78** responsive to a side-impact of the **vehicle 12**. During non-crash conditions, an oscillating magnetic field resulting from the combination of the **first 94** and **second 104 magnetic fields** would be sensed by the **at least one magnetic sensor 74**. If an object impacted the **outer skin 90** of the **door 78** causing a physical deflection thereof, then this oscillating magnetic field would be perturbed at least in part by changes in the **second magnetic field 104** caused by movement or deformation of the associated **first conductive element 86** and the associated changes in the associated **eddy currents 102** therein. If the impact is of sufficient severity, then the **door beam 92** and the associated **second conductive element 88** would also be moved or deformed thereby, causing additional and more substantial changes in the associated **eddy currents 102** in the **second conductive element 88** and the corresponding **second magnetic**

field 104. Generally, the **door beam 92** and associated **second conductive element 88** would not be perturbed during impacts that are not of sufficient severity to warrant deployment of the associated **safety restraint actuator 110**, notwithstanding that there may be substantial associated deformation of the **outer skin 90** of the **door 78**. Accordingly, in a
5 **magnetic crash sensor 10.1''** incorporating only a single **conductive element 80**, a preferred location thereof would be that of the **second conductive element 88** described hereinabove.

In accordance with another embodiment, an **accelerometer 112**, or another crash sensor, could be used in combination with the above-described **magnetic crash sensor 10.1''** in order to improve reliability by providing a separate confirmation of the occurrence of an
10 associated crash, which may be useful in crashes for which there is not a significant deflection of either the **outer skin 90** of the **door 78**, or of the **door beam 92**, relatively early in the crash event – for example, as a result of a pole impact centered on the B-pillar or a broad barrier type impact that spans across and beyond the **door 78** – for which the **magnetic crash sensor 10.1''**, if used alone, might otherwise experience a delay in detecting the crash event.
15 For example, a supplemental **accelerometer 112** might be located at the base of the B-pillar of the **vehicle 12**. As another example, an additional supplemental **accelerometer 112** might be located proximate to the **safety restraint actuator 110**. In a system for which the **magnetic crash sensor 10.1''** is supplemented with a separate crash sensor, e.g. an **accelerometer 112**, the **safety restraint actuator 110** would be deployed either if the
20 **magnetic crash sensor 10.1''** detected a significant and relatively rapid change in the magnetic field in combination with the acceleration exceeding a relatively low threshold, or if the **accelerometer 112** detected a significant and relatively rapid change in acceleration in combination with the **magnetic crash sensor 10.1''** detecting at least a relatively less significant and relatively less rapid change in the magnetic field.

25 It should be understood, that the performance of a coil used for either generating or sensing a magnetic field can be enhanced by the incorporation of an associated magnetic core of relatively high magnetic permeability. Furthermore, it should be understood that the signal applied to either the at least one **first coil 14**, **second coil 50** or of **coil 72** could be a direct current signal so as to create a steady magnetic field. Alternately, those coils could be
30 replaced with corresponding permanent magnets, whereby the associated **magnetic crash sensors 10.1', 10.1''** or **10.2** would then be responsive to transients in the magnetic fields responsive to an associated crash. Furthermore, it should be understood that the particular

oscillatory waveform of the **first oscillator 20**, **second oscillator 58** or **oscillator 98** is not limiting, and could be, for example, a sine wave, a square wave, a sawtooth wave, or some other waveform; of a single frequency, or of plural frequencies that are either stepped or continuously varied.

5 Referring to **Fig. 8**, a third embodiment of a first aspect of a **magnetic crash sensor 10.1** is incorporated in a **vehicle 12** and comprises at least one **first coil 14** operatively associated with a **first portion 16** of the **vehicle 12**, and a **conductive element 18** either operatively associated with, or at least a part of, a proximate **second portion 20** of the **vehicle 12**. For example, the third embodiment of a first aspect of a **magnetic crash sensor 10.1** is adapted to sense a frontal crash, wherein the **first portion 16** of the **vehicle 12** is illustrated as comprising a **front cross beam 22** -- the at least one **first coil 14** being located proximate to a central portion thereof, e.g. mounted thereto, -- and the **second portion 20** of the **vehicle 12** is illustrated as comprising the **front bumper 24**. The at least one **first coil 14** is electrically conductive and is adapted for generating a **first magnetic field 26** responsive to a current applied by a **first coil driver 28**, e.g. responsive to a first oscillatory signal generated by a **first oscillator 30**. The **magnetic axis 32** of the at least one **first coil 14** is oriented towards the **second portion 20** of the **vehicle 12** -- e.g. substantially along the longitudinal axis of the **vehicle 12** for the embodiment illustrated in **Fig. 8** -- so that the **first magnetic field 26** interacts with the **conductive element 18** operatively associated therewith, thereby causing **eddy currents 34** to be generated therein in accordance with Lenz's Law. The **conductive element 18** comprises, for example, a thin metal sheet, film or coating, comprising either a paramagnetic or diamagnetic material that is relatively highly conductive, e.g. aluminum or copper, and which, for example, could be an integral part of the **second portion 20** of the **vehicle 12**. For example, the **conductive element 18** could be spray coated onto the rear surface of the **front bumper 24**. The frequency of the **first oscillator 30** is adapted so that the corresponding oscillating **first magnetic field 26** generated by the at least one **first coil 14** provides for generating the associated **eddy currents 34** in the **conductive element 18**.

The at least one **first coil 14** is operatively coupled to a **signal conditioner and preprocessor circuit 114.1** which, for example, provides for preamplification, filtering, synchronous demodulation and analog to digital conversion of the associated signal from the at least one **first coil 14**. The **signal conditioner and preprocessor circuit 114.1** is operatively coupled to a **processor 116** which processes the signals therefrom, thereby

providing for discriminating a crash, and controlling an associated **safety restraint actuator 44** -- e.g. a frontal air bag inflator or a seat belt pretensioner --operatively coupled thereto. More particularly, the **processor 116** provides for determining a measure responsive to the self-inductance of the at least one **first coil 14** responsive to an analysis of the complex magnitude of the signal from the at least one **first coil 14**, for example, in relation to the signal applied thereto by the associated **oscillator 30**.

Responsive to a crash with an **impacting object 46** (e.g. as illustrated in **Fig. 3**) of sufficient energy to deform the **conductive element 18**, changes to the shape or position of the **conductive element 18** relative to the at least one **first coil 14** and to the **magnetic sensor 36** affects the magnetic field affecting the at least one **first coil 14**. A resulting signal is preprocessed by the **signal conditioner and preprocessor circuit 114.1**, which provides for measuring the signal across the at least one **first coil 14** and provides for measuring the signal applied thereto by the associated **coil driver 28**. The **signal conditioner and preprocessor circuit 114.1** -- alone, or in combination with the **processor 116**, provides for decomposing the signal from the at least one **first coil 14** into real and imaginary components, for example, using the signal applied by the associated **coil driver 28** as a phase reference.

The decomposition of a signal into corresponding real and imaginary components is well known in the art, and may be accomplished using analog circuitry, digital circuitry or by software or a combination thereof. For example, **U.S. Pat. Nos. 4,630,229, 6,005,392 and 6,288,536** -- all of which is incorporated by reference herein in their entirety -- each disclose various systems and methods for calculating in real-time the real and imaginary components of a signal which can be used for processing the signal from the at least one **first coil 14**. A Maxwell-Wien bridge, e.g. incorporated in the **signal conditioner and preprocessor circuit 114.1**, may also be used to determine the real and imaginary components of a signal, or a phase-locked loop may be used to determine the relative phase of a signal with respect to a corresponding signal source, which then provides for determining the associated real and imaginary components. Various techniques known from the field eddy current inspection can also be used for processing the signal from the at least one **first coil 14**, for example, as disclosed in the Internet web pages at http://www.ndt-ed.org/EducationResources/CommunityCollege/EddyCurrents/cc_ec_index.htm, which are incorporated herein by reference.

A signal responsive to the self-inductance of the at least one **first coil 14** -- e.g. responsive to the real and imaginary components of the signal from the one **first coil 14** -- is processed by a crash sensing algorithm in the **processor 116** -- e.g. by comparison with a threshold or with a reference signal or waveform -- and if a crash is detected thereby, e.g. a
5 crash of sufficient severity, then the **processor 42** provides for either activating the **safety restraint actuator 44** responsive thereto, or provides for activation thereof responsive to a second confirmatory signal from a second crash sensor.

Referring to **Fig. 8**, an further to the teachings of U.S. **Patent No. 6,587,048**, which is incorporated herein by reference, a second embodiment of a second aspect of a **magnetic**
10 **crash sensor 10.2'** incorporated in a **vehicle 12** comprises at least one **second coil 50** operatively associated with a **third portion 52** of the **vehicle 12**, wherein the **third portion 52** can be either proximate to the above described **first portion 16**, or at another location. For example, the second aspect of a **magnetic crash sensor 10.2** is also illustrated as being adapted to sense a frontal crash, wherein the **third portion 52** of the **vehicle 12** is illustrated
15 as comprising the **front cross beam 22**, the **second coil 50** being located proximate to a central portion thereof, e.g. located around the **front cross beam 22**. The **second coil 50** is electrically conductive and is adapted for generating a **third magnetic field 54** responsive to a current applied by a **second coil driver 56**, e.g. responsive to a second oscillatory signal generated by an **second oscillator 58**. For example, the **second oscillator 58** could be either
20 the same as or distinct from the **first oscillator 30**, and in the latter case, could operate at a different frequency or could generate either the same type or a different type of waveform as the **first oscillator 30**, e.g. square wave as opposed to sinusoidal. In one embodiment, the at least one **second coil 50** is the same as the above-described at least one **first coil 14**. In another embodiment, the **magnetic axis 60** of a separate at least one **second coil 50** is
25 oriented substantially along a ferromagnetic element of the **third portion 52** of the **vehicle 12**, as illustrated in **Fig. 8** so that the **third magnetic field 54** is induced within the ferromagnetic element of the **third portion 52** of the **vehicle 12**. In yet another embodiment, the at least one **second coil 50** is placed rearward relative to the at least one **first coil 14**. The frequency of the **second oscillator 58** is adapted so that the corresponding oscillating **third**
30 **magnetic field 54** generated by the at least one **second coil 50** is magnetically conducted through the structural elements of the **vehicle 12**, e.g. the forward portion of steel frame of the **vehicle 12**.

The at least one **second coil 50** is operatively coupled to a **signal conditioner and preprocessor circuit 114.2** which, for example, provides for preamplification, filtering, synchronous demodulation and analog to digital conversion of the associated signal from the at least one **second coil 50**. The **signal conditioner and preprocessor circuit 114.2** is
5 operatively coupled to a **processor 116** which processes the signals therefrom, thereby providing for discriminating a crash, and controlling an associated **safety restraint actuator 44** – e.g. a frontal air bag inflator or a seat belt pretensioner --operatively coupled thereto. More particularly, the **processor 116** provides for determining a measure responsive to the self-inductance of the at least one **second coil 50** responsive to an analysis of the complex
10 magnitude of the signal from the at least one **second coil 50**, for example, in relation to the signal applied thereto by the associated **oscillator 58**.

The **third magnetic field 54** is conducted through a **magnetic circuit 68** comprising the above described elements of the **frame 64** of the **vehicle 12**, and which may further comprise elements of the body or powertrain, or other associated structural elements,
15 particularly elements comprising ferromagnetic materials. The responsiveness of the second aspect of the **magnetic crash sensor 10.2'** can be enhanced if the associated **magnetic circuit 68** comprises one or more **gaps 70** comprising non-magnetic material, the separation thereof which is responsive to a crash to be sensed by the **magnetic crash sensor 10.2'**, thereby modulating the associated reluctance of the **magnetic circuit 68** responsive to the
20 crash. For example, the one or more **gaps 70** could comprise a structural nonferrous material, such as aluminum or structural plastic of the **frame 64** of the **vehicle 12**, which is adapted to be either compressed or stretched responsive to the crash, causing the associated reluctance of the **magnetic circuit 68** to either decrease or increase respectively.

The **signal conditioner and preprocessor circuit 114.2** provides for measuring the
25 signal across the at least one **second coil 50** and provides for measuring the signal applied thereto by the associated **coil driver 56**. The **signal conditioner and preprocessor circuit 114.2** -- alone, or in combination with the **processor 116**, provides for decomposing the signal from the at least one **second coil 50** into real and imaginary components, for example, using the signal applied by the associated **coil driver 58** as a phase reference. A signal
30 responsive to the self-inductance of the at least one **second coil 50** -- e.g. responsive to the real and imaginary components of the signal from the one **second coil 50** -- is processed by a crash sensing algorithm in the **processor 116** -- e.g. by comparison with a threshold or with a

reference signal or waveform – and if a crash is detected thereby, e.g. a crash of sufficient severity, then the **processor 42** provides for either activating the **safety restraint actuator 44** responsive thereto, or provides for activation thereof responsive to a second confirmatory signal from a second crash sensor.

5 It should be understood that the third embodiment of a first aspect of a **magnetic crash sensor 10.1**”” and the second embodiment of a second aspect of a **magnetic crash sensor 10.2**’ may be used either collectively -- as illustrated in **Fig. 8**, or either of the embodiments may be used alone.

10 While specific embodiments have been described in detail, those with ordinary skill in the art will appreciate that various modifications and alternatives to those details could be developed in light of the overall teachings of the disclosure. Accordingly, the particular arrangements disclosed are meant to be illustrative only and not limiting as to the scope of the invention, which is to be given the full breadth of the appended claims and any and all equivalents thereof.

CLAIMS

What is claimed is:

1. A magnetic crash sensor, comprising:
 - a. at least one first coil operatively associated with a first portion of a vehicle;
 - b. a first signal source operatively associated with said at least one first coil, wherein a first signal from said first signal source is operatively coupled to said at least one first coil so as to cause said at least one first coil to generate a first magnetic field;
 - 5 c. at least one conductive element operatively associated with or at least a part of a second portion of said vehicle, wherein said at least one conductive element is located so that said first magnetic field generated by said at least one first coil induces at least one eddy current in said at least one conductive; and
 - 10 d. at least one first magnetic sensor adapted to generate a second signal responsive to said first magnetic field from said at least one first coil responsive to an influence by said at least one eddy current induced in said at least one conductive element by said first magnetic field.
2. A magnetic crash sensor as recited in claim 1, wherein said first portion of said vehicle comprises a front cross beam of said vehicle.
3. A magnetic crash sensor as recited in claim 2, wherein at least one said first coil is located proximate to a central portion of said front cross beam of said vehicle.
4. A magnetic crash sensor as recited in claim 1, wherein said signal source comprises a first oscillator.
5. A magnetic crash sensor as recited in claim 1, wherein said at least one conductive element comprises a metal sheet, film or coating of paramagnetic or diamagnetic material that is relatively highly conductive.
6. A magnetic crash sensor as recited in claim 1, wherein said at least one conductive element is operatively coupled to or a part of a portion of said vehicle that is susceptible to deformation responsive to a crash.
7. A magnetic crash sensor as recited in claim 6, wherein said at least one conductive element is operatively coupled to or at least a part of a bumper of said vehicle.
8. A magnetic crash sensor as recited in claim 1, wherein at least one said first magnetic sensor comprises a corresponding at least one said first coil, and said second signal is responsive to a self-impedance of said corresponding at least one said first coil.

9. A magnetic crash sensor as recited in claim 1, wherein at least one said first magnetic sensor comprises a coil, a Hall-effect sensor or a giant magnetoresistive (GMR) sensor.
10. A magnetic crash sensor as recited in claim 1, wherein said at least one first magnetic sensor is displaced from said at least one first coil.
11. A magnetic crash sensor as recited in claim 10, wherein said at least one first magnetic sensor comprises a plurality of first magnetic sensors that are relatively distal with respect to said at least one first coil.
12. A magnetic crash sensor as recited in claim 1, further comprising a safety restraint system, wherein said safety restraint system is actuated responsive to a signal from said at least one first magnetic sensor.
13. A magnetic crash sensor as recited in claim 1, further comprising:
 - a. at least one second coil operatively associated with a third portion of a vehicle;
 - b. a second signal source operatively associated with said at least one second coil, wherein a second signal from said second signal source is operatively coupled to said at least one second coil so as to cause said at least one second coil to generate a second magnetic field within a frame of said vehicle; and
 - c. at least one second magnetic sensor adapted to generate a second signal responsive to said second magnetic field within said frame of said vehicle.
14. A magnetic crash sensor as recited in claim 13, wherein said second signal is different from said first signal.
15. A magnetic crash sensor as recited in claim 13, further comprising a safety restraint system, wherein said safety restraint system is actuated responsive to a signal from said at least one first magnetic sensor, said safety restraint system is actuated responsive to a signal from said at least one second magnetic sensor, and said signal from said at least one first magnetic sensor is used to provide safing for said signal from said at least one second magnetic sensor.
16. A magnetic crash sensor as recited in claim 6, wherein said at least one first coil is operatively associated with a first portion of a door of said vehicle, and said at least one conductive element is operatively associated with or at least a part of a second portion of said door of said vehicle.
17. A magnetic crash sensor as recited in claim 16, wherein at least one said conductive element is operatively associated with or at least a part of an outer skin of said door of said vehicle.

18. A magnetic crash sensor as recited in claim 17, wherein at least one said conductive element is operatively associated with or at least a part of a door beam of said door of said vehicle.
19. A magnetic crash sensor as recited in claim 16, wherein at least one said conductive element is operatively associated with or at least a part of a door beam of said door of said vehicle.
20. A magnetic crash sensor as recited in claim 16, further comprising at least one accelerometer operatively coupled to said vehicle, wherein a detection of a crash is responsive to a signal from said at least one first magnetic sensor and is responsive to a signal from said accelerometer.
21. A magnetic crash sensor as recited in claim 20, wherein said accelerometer is operatively coupled to a structural element of said vehicle proximate to said door of said vehicle.
22. A magnetic crash sensor, comprising:
- a. at least one second coil operatively associated with a third portion of a vehicle;
 - b. a second signal source operatively associated with said at least one second coil, wherein a second signal from said second signal source is operatively coupled to said at least one second coil so as to cause said at least one second coil to generate a second magnetic field within a frame of said vehicle;
 - c. at least one second magnetic sensor adapted to generate a second signal responsive to said second magnetic field within said frame of said vehicle, wherein said frame of said vehicle comprises at least one substantially non-magnetic element in series with a magnetic circuit of said frame, said substantially non-magnetic structural element is susceptible to deformation responsive to a crash, a deformation of said substantially non-magnetic element affects a reluctance of said magnetic circuit of said frame and said reluctance of said magnetic circuit of said frame affects said second magnetic field sensed by said at least one second magnetic sensor.
23. A magnetic crash sensor as recited in claim 22, wherein said third portion of said vehicle comprises a front cross beam of said vehicle, and at least one said second coil is located around said front cross beam of said vehicle.
24. A magnetic crash sensor as recited in claim 22, wherein said signal source comprises a second oscillator.

25. A magnetic crash sensor as recited in claim 22, wherein at least one said first magnetic sensor comprises a corresponding at least one said second coil, and said second signal is responsive to a self-impedance of said corresponding at least one said second coil.
26. A magnetic crash sensor as recited in claim 22, wherein at least one said second magnetic sensor comprises a coil, a Hall-effect sensor or a giant magnetoresistive (GMR) sensor.
27. A magnetic crash sensor as recited in claim 22, wherein said at least one second magnetic sensor is displaced from said at least one second coil.
28. A magnetic crash sensor as recited in claim 22, wherein said at least one second magnetic sensor is operatively associated with at least one side rail of said frame of said vehicle.
29. A magnetic crash sensor as recited in claim 22, further comprising a safety restraint system, wherein said safety restraint system is actuated responsive to a signal from said at least one second magnetic sensor.
30. A method of sensing a crash, comprising:
- a. generating at least one magnetic field in a vehicle;
 - b. operatively associating at least one conductive element with a portion of a vehicle that is susceptible to a crash;
 - 5 c. generating at least one eddy current in said conductive element responsive to said at least one magnetic field; and
 - d. sensing a magnetic field responsive to said at least one eddy current;
31. A method of providing for sensing a crash, comprising:
- a. providing for generating at least one magnetic field in a frame of a vehicle;
 - b. providing for sensing said at least one magnetic field in said frame of said vehicle, wherein said at least one magnetic field extends along a magnetic circuit containing
5 at least a portion of said frame of said vehicle; and
 - c. adapting said frame of said vehicle so that a reluctance of said magnetic circuit is responsive to a crash.

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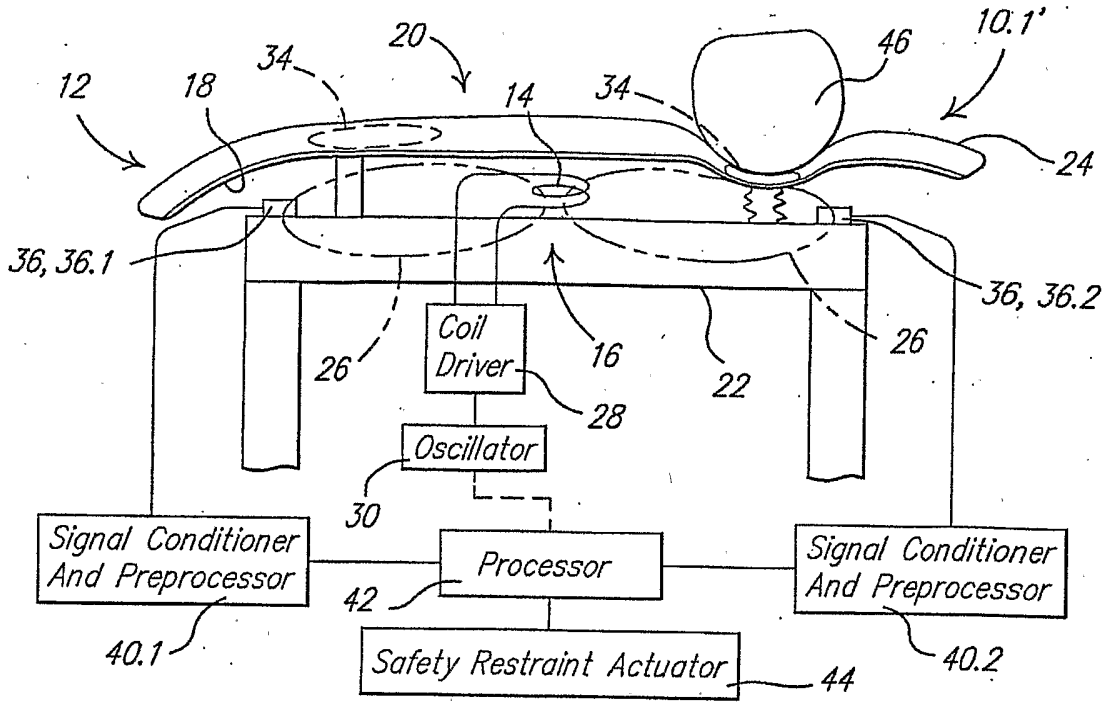


FIG. 3.

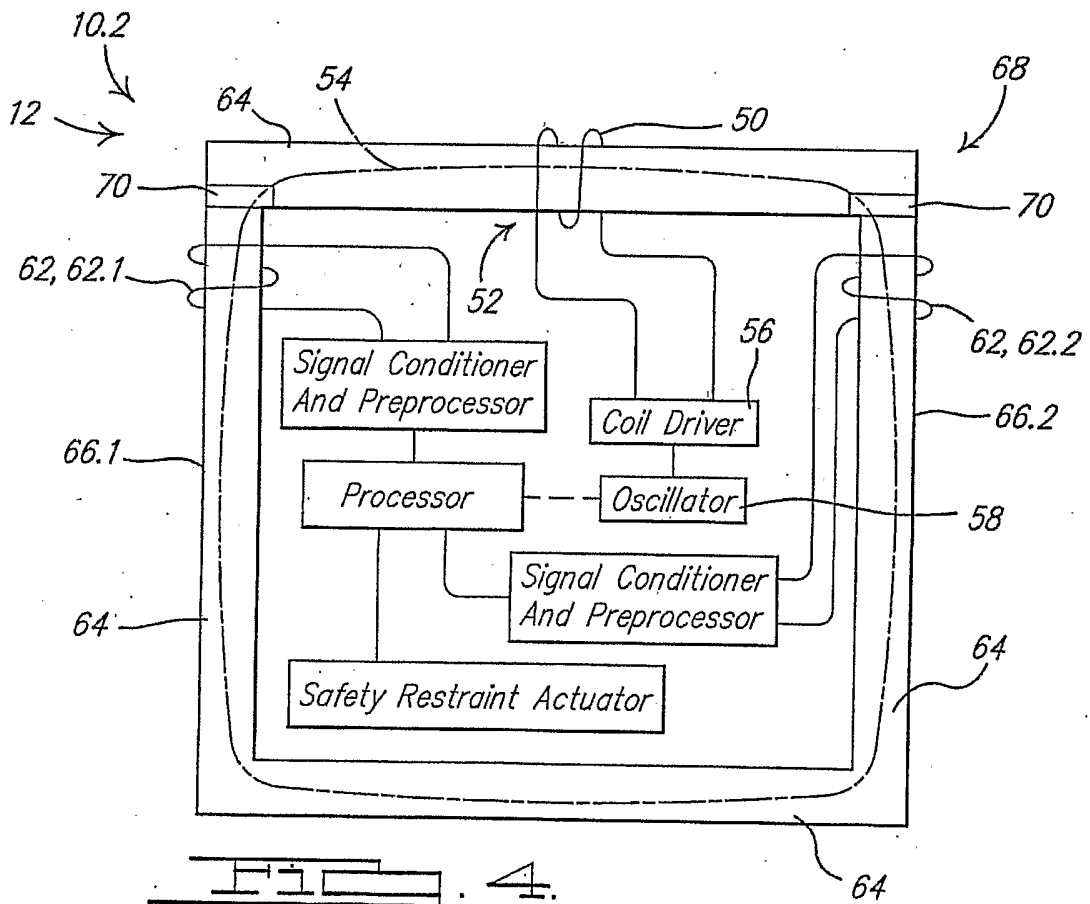
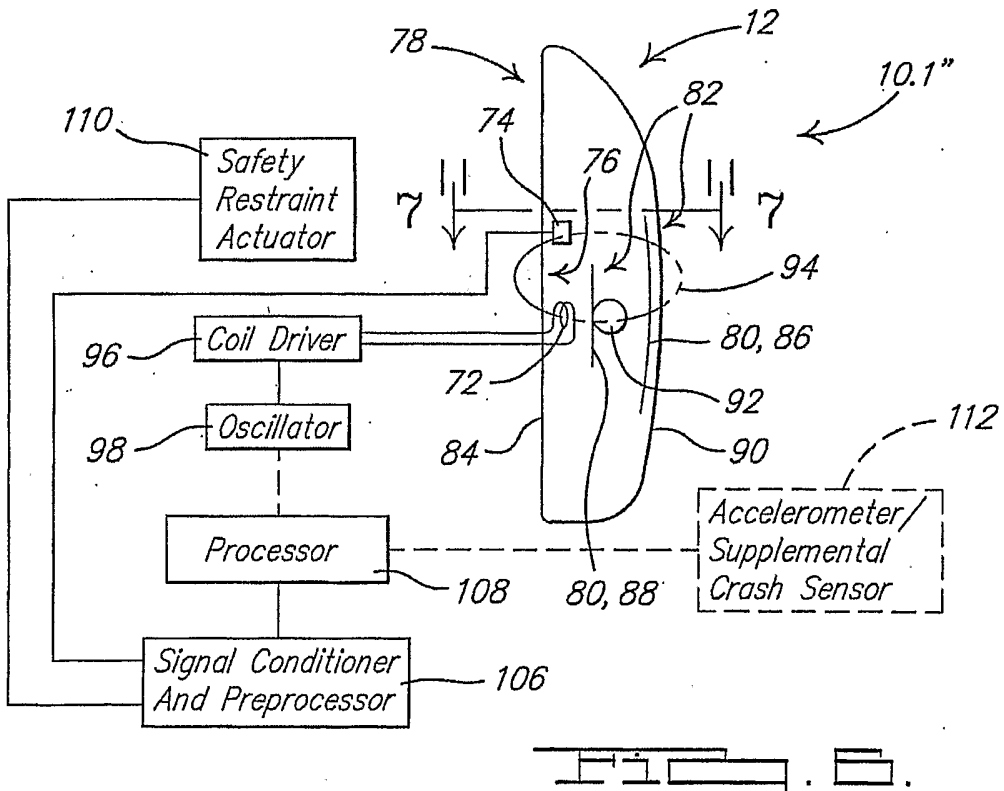
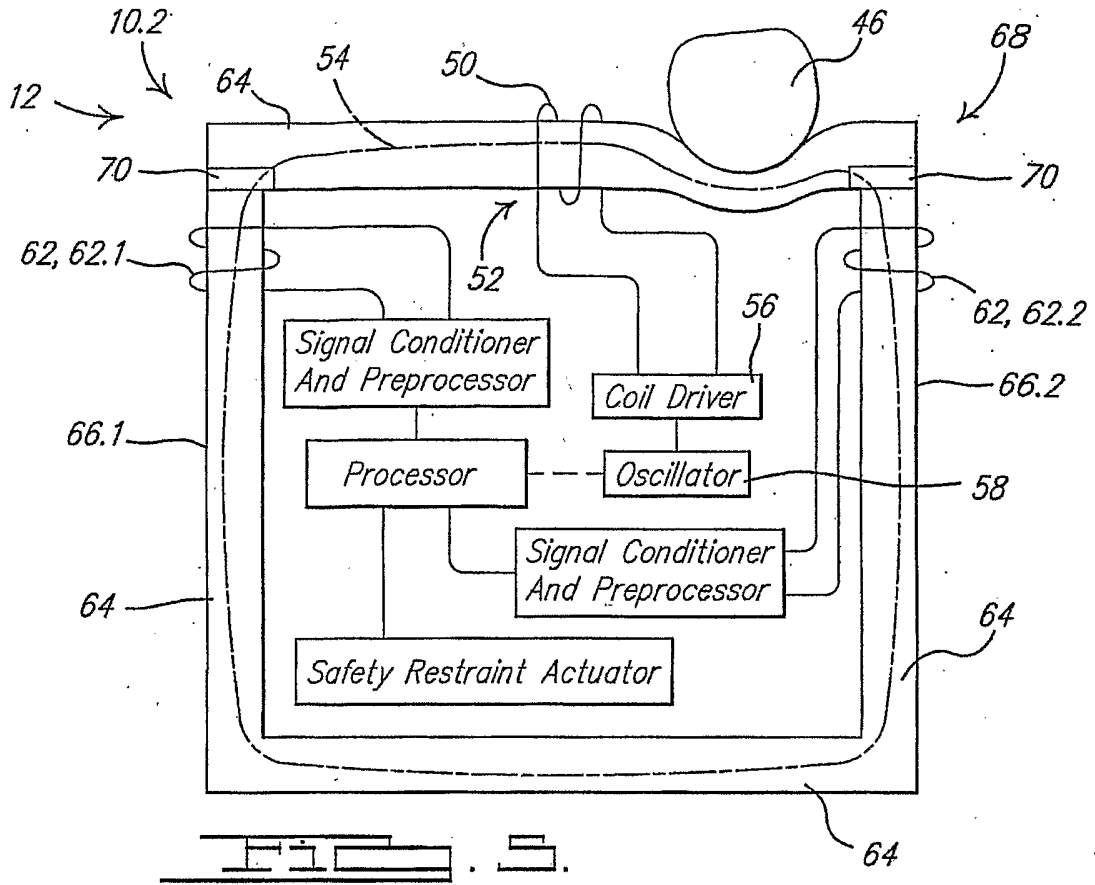


FIG. 4.

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