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(54) Title: PROCESS FOR PRODUCTION OF STARCH-BASED THERMOPLASTIC MATERIALS

(57) Abstract: Process for production or processing of starch-based thermoplastic materials comprising: feeding of starch, water and any other components, as plasticizers, for example polyhydric alcohols, into a first section (8) of a screw extruder; compression and homogenization of the material with formation of a melted mixture in said first section; compression of the mixture in a second section (15) of a screw extruder and extrusion via an appropriately shaped die (6); process comprising the passage of said material through a pressure control valve (4) located between said first and second section.



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INTERNATIONAL SEARCH REPORT

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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 B29C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 707 474 A (ANDERSEN PER JUST ET AL) 13 January 1998 (1998-01-13) column 19, lines 12,13; figure 15 column 53, lines 55-65 -----	1-21
X	US 4 902 455 A (WOBBE HANS) 20 February 1990 (1990-02-20)	18-21
A	column 3, lines 51-54; figure 1 -----	1-17
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A	abstract; figure 1 -----	1-17
E	US 2004/151058 A1 (MEIER-KAISER MICHAEL ET AL) 5 August 2004 (2004-08-05) paragraph '0029!; figure 2a -----	18-21

 Further documents are listed in the continuation of box C. Patent family members are listed in annex.

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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