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**Bateman et al.**

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[54] **FLAT PANEL ANTENNA** 5,847,682 12/1998 Ke ..... 343/700 MS  
5,880,694 3/1999 Wang et al. .... 343/700 MS

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[57] **ABSTRACT**

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[51] **Int. Cl.**<sup>7</sup> ..... **H01Q 1/38**

[52] **U.S. Cl.** ..... **343/700 MS; 343/846;**  
**343/702**

[58] **Field of Search** ..... 343/700 MS, 846,  
343/829, 830, 702, 906, 713, 711; H01Q 1/38

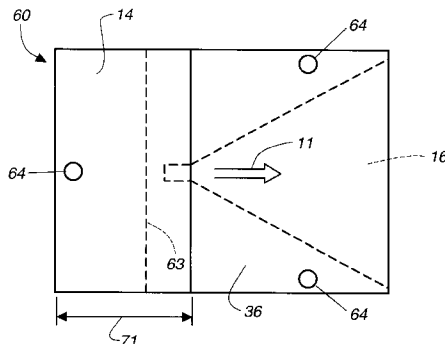
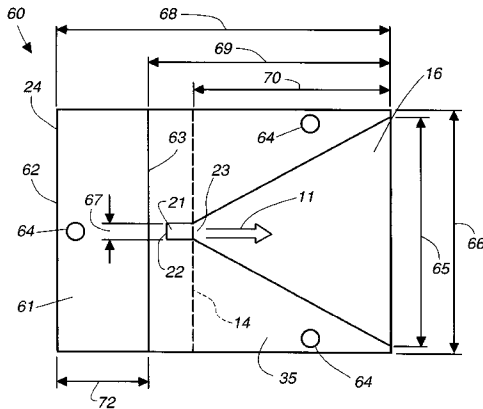
A small size, flat panel,  $\frac{1}{6}^{th}$  wavelength antenna is provided. A flat copper-clad dielectric substrate is processed on a first flat side to produce a copper triangular or pseudo triangular-shaped radiating element having a linear copper feed line that extends from the triangle apex. The substrate is also processed on its opposite flat side to produce a rectangular-shaped first copper ground plane element that underlies at least a portion of the copper feed line, but does not underlie the copper radiating element. The first side of the substrate may also be processed to produce a second copper ground plane element that is out of physical engagement with both the copper feed line and the copper radiation element. Aligned through holes are formed in the first ground plane element and the substrate. The metal sheath of a coaxial cable connects to the copper ground plane member(s), and the cable center conductor penetrates the aligned through holes and connects to the copper feed line. The antenna substrate may be a portion of a printed circuit board, or the like, that is within a mobile wireless communication device, such as a laptop computer or a cellular telephone. The antenna ground plane element(s) may also function as the ground plane for another antenna, such as a GPS antenna.

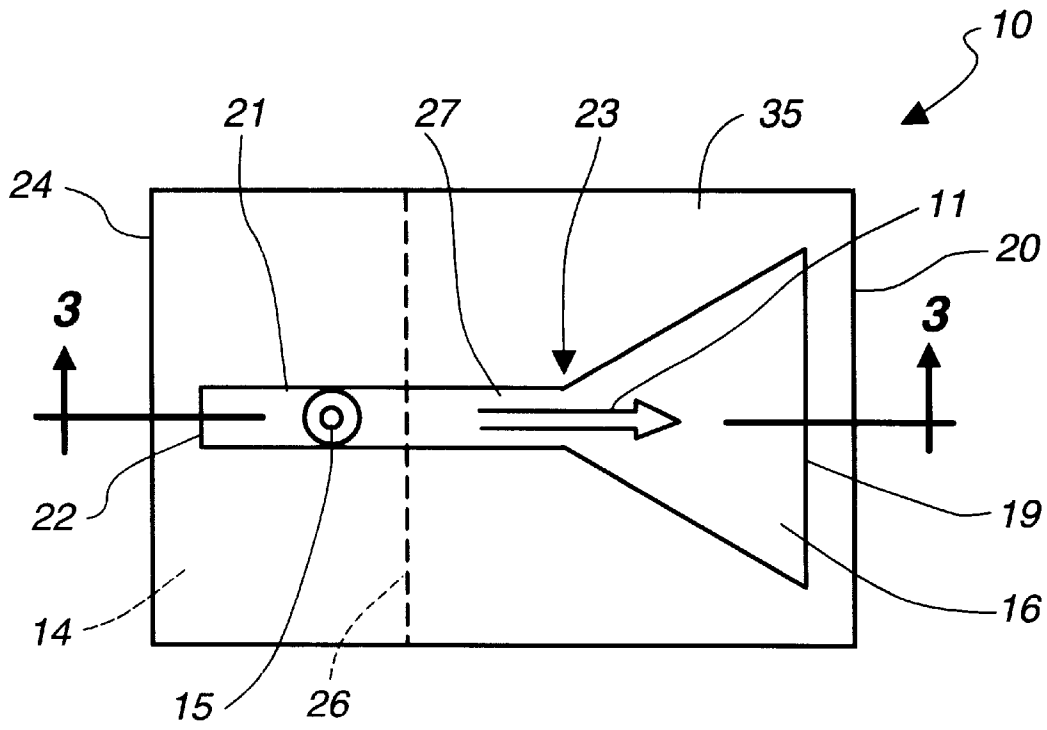
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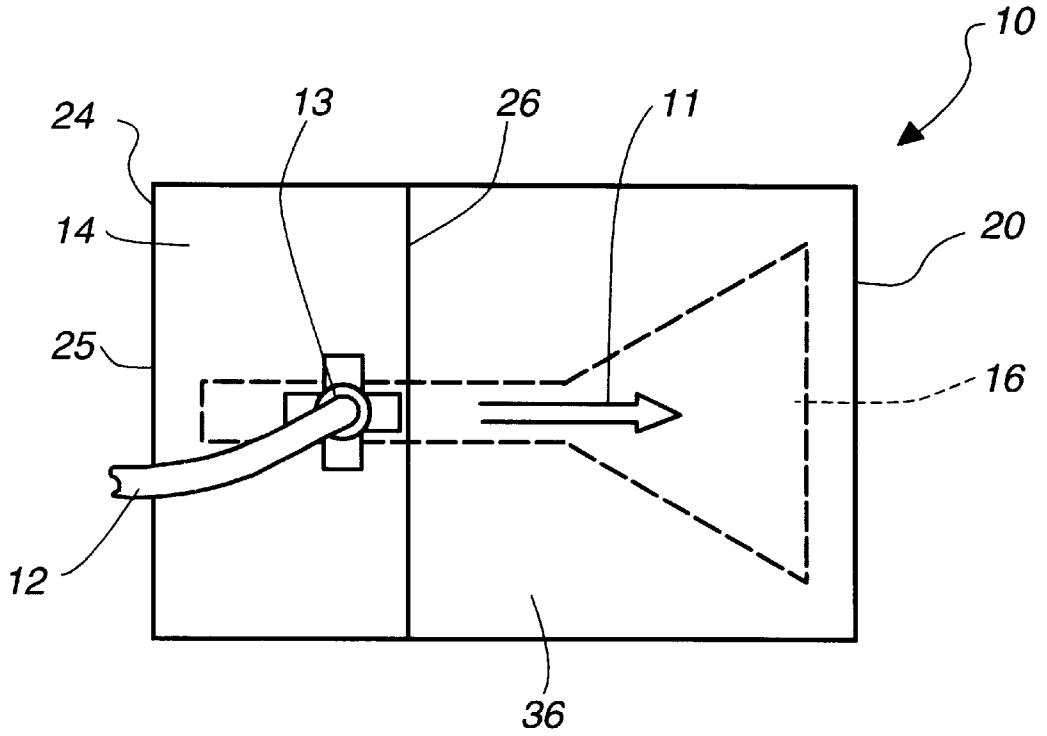
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**20 Claims, 6 Drawing Sheets**

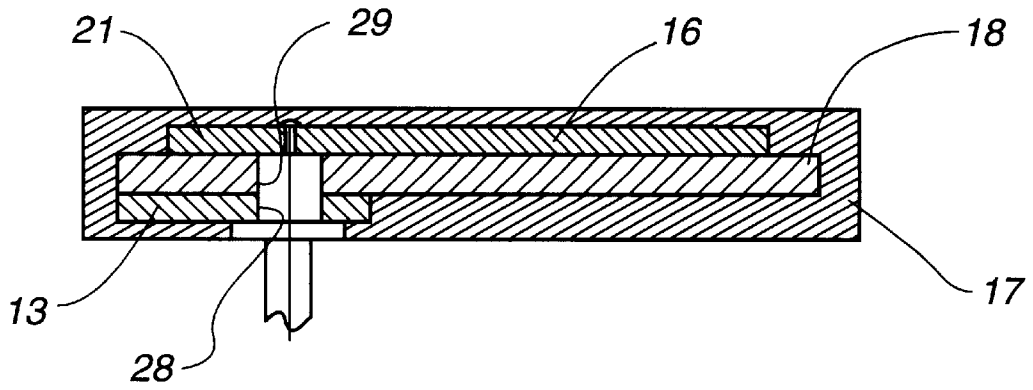




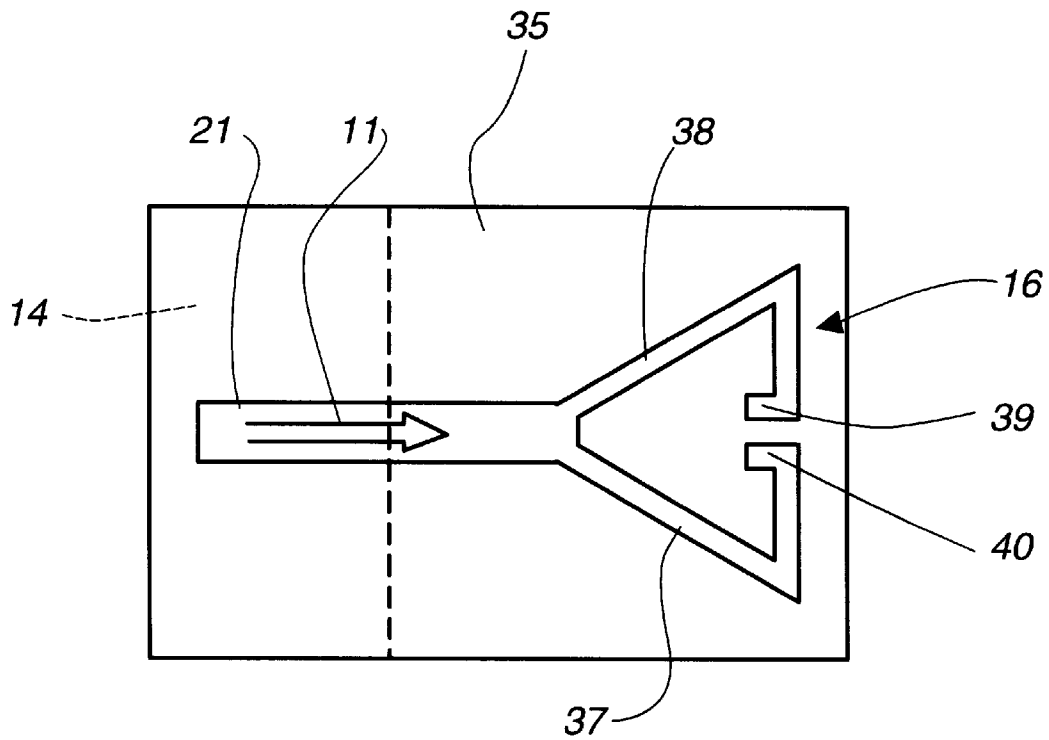
**Fig. 1**



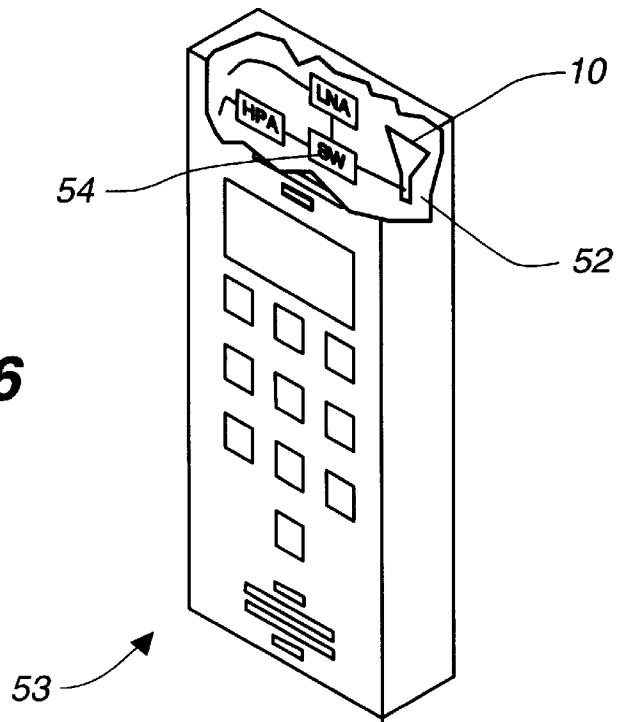
**Fig. 2**



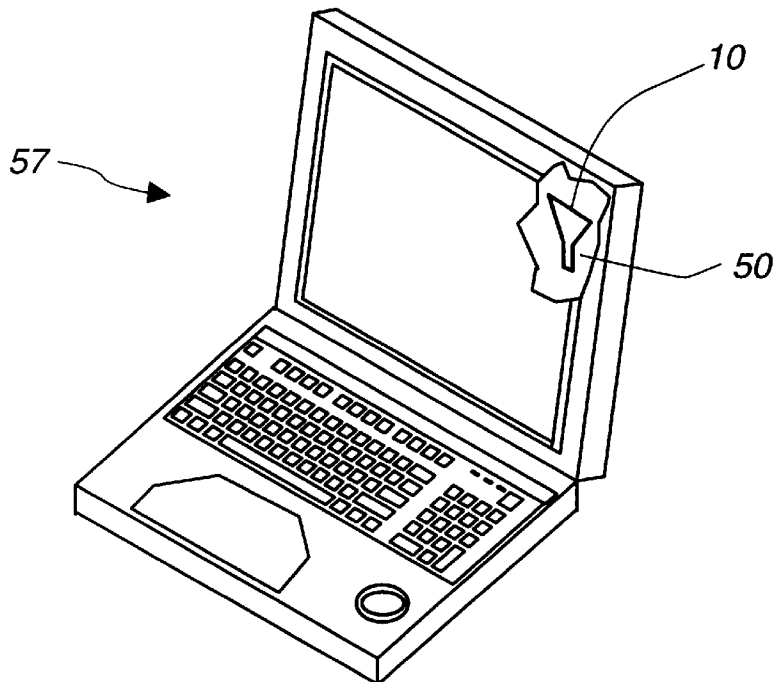
**Fig. 3**



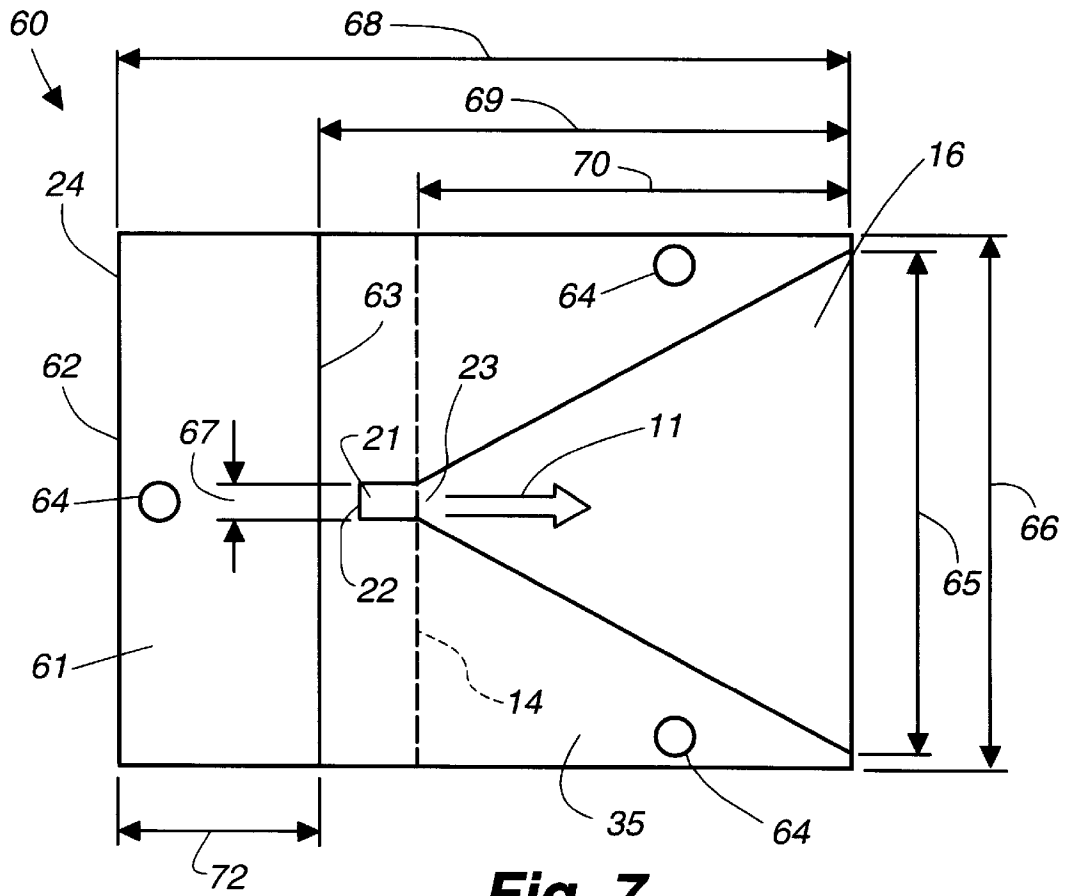
**Fig. 4**



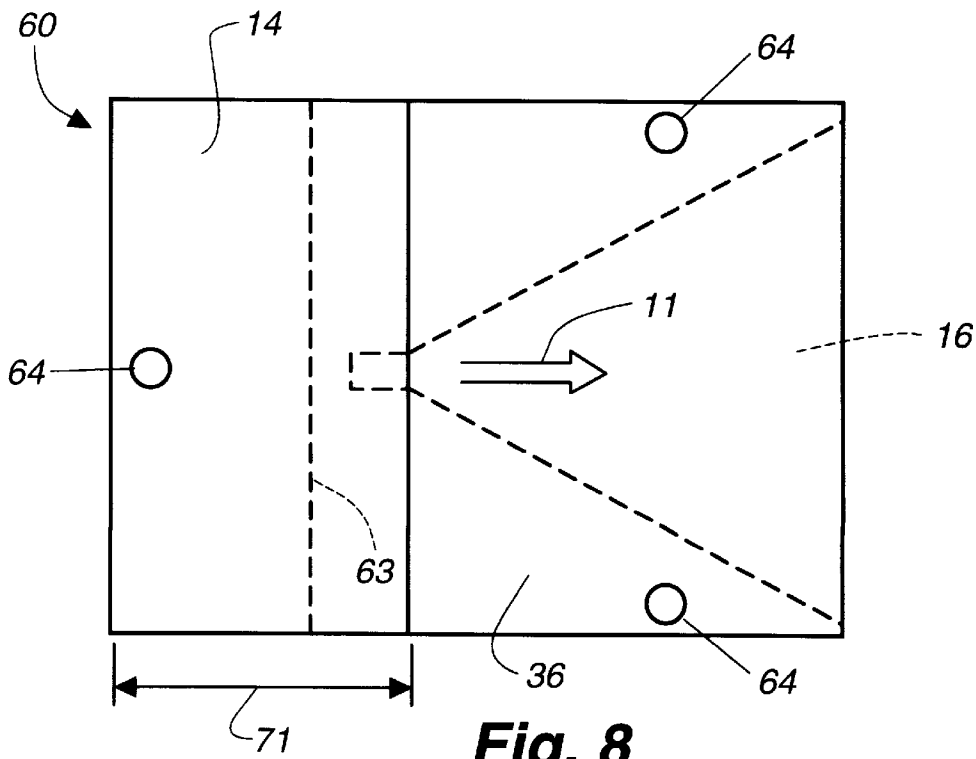
**Fig. 6**



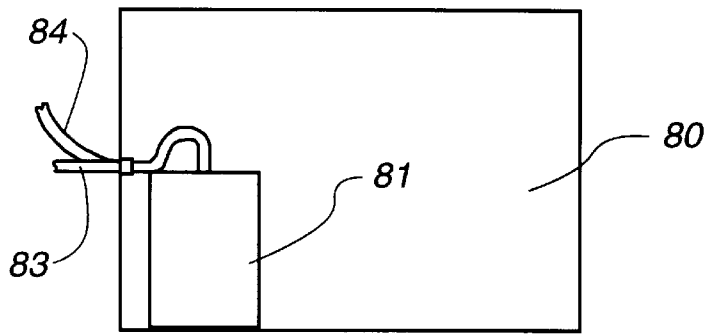
**Fig. 5**



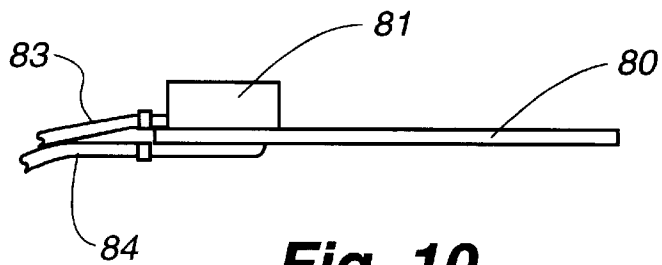
**Fig. 7**



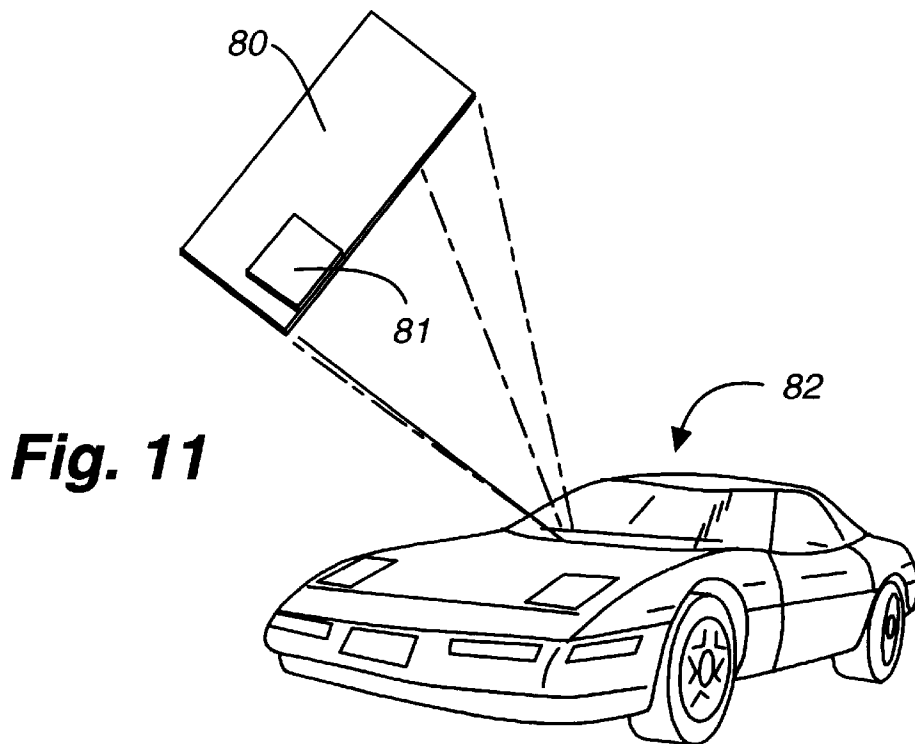
**Fig. 8**



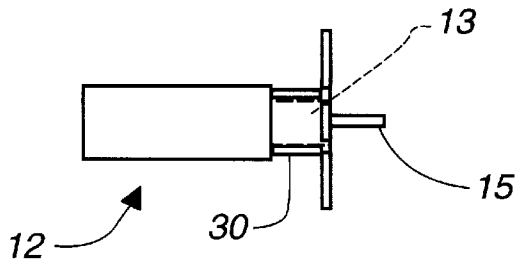
**Fig. 9**



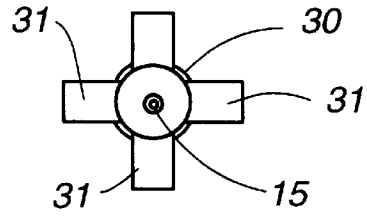
**Fig. 10**



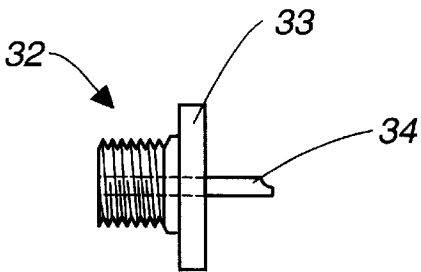
**Fig. 11**



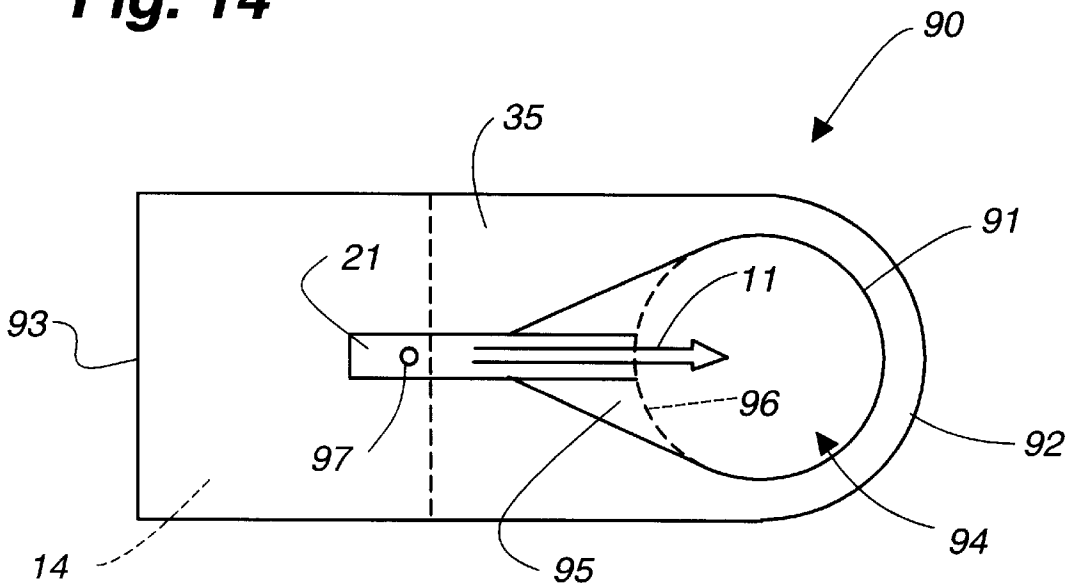
**Fig. 12**



**Fig. 13**



**Fig. 14**



**Fig. 15**

## FLAT PANEL ANTENNA

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

This invention relates to the field of antennas, and more specifically to a flat panel antenna whose field pattern is toroidal, whose polarization is along the antenna's long axis, and which provides omnidirectional transmission in any H-plane that is perpendicular to the antenna's long axis, and two transmission lobes in any E-plane that is parallel to and contains the antenna's long axis.

#### 2. Description of the Related Art

The art has provided a number of small patch antennas that have been generally useful for their limited intended purposes. However, the need remains in the art for a small, thin, antenna that can be manufactured as a stand-alone antenna, or that can be integrated into a mobile or fixed position wireless communication device by using a portion of the device's printed circuit board, or the like, as the dielectric substrate of the antenna, and by providing a metal coating on one side of the substrate to function as an antenna radiating element, and to provide a metal coating the opposite side of, or on both sides of, the substrate to function as an antenna ground plane element.

### SUMMARY OF THE INVENTION

The present invention provides a small indoor/outdoor, shock tolerant, flat panel, transmit/receive antenna having a toroidal field pattern. The antenna's polarization is along its long axis. The antenna has omnidirectional transmission coverage in any H-plane that is perpendicular to the antenna's long axis. The antenna has two transmission lobes in any E-plane that is parallel to and contains the antenna's long axis. A nominal peak gain of 3 dBi is provided, with a nominal 240 degree 3 dB beam width in the H-plane, and with a nominal 80 degree 3 dB beam width in the E-plane.

In a preferred embodiment of an antenna in accordance with this invention, a unitary construction is formed on a copper clad, flat, planar, low loss, dielectric substrate. The substrate has a first flat side, a second flat side that is generally parallel to the first flat side, a first edge portion, a second edge portion that is located opposite to the first edge portion, and an antenna long axis that extends between the first and second edge portions. A triangular shaped, or pseudo triangular shaped, copper radiating element having an apex and a base is integrally located on the first substrate side, with the triangle's base generally adjacent to the first edge portion of the first substrate side. A generally linear copper feed line extends from the triangle's apex toward the second edge portion of the first substrate side. A rectangular shaped copper ground plane element is integrally located generally adjacent to the second edge portion of the second substrate side. A connector or cable having a ground connection and a feed conductor is physically mounted on the second substrate side so as to generally overlap the ground plane element, with the cable's ground connection being electrically connected to the ground plane element. A hole is provided in the ground plane element and the substrate, and the cable's feed conductor freely penetrates these two generally aligned holes. The feed conductor is then electrically connected to the feed line. In this embodiment of the invention the triangle is preferably an equilateral triangle having an apex and a base.

As a feature of the invention, both the front side and the back side of the antenna's dielectric substrate include elec-

trically interconnected copper ground plane elements that are both located generally adjacent to the above mentioned second edge portion of the substrate.

As a feature of the invention, but without limitation thereto, a method of the invention provides an antenna as above described wherein a thin, planar, dielectric substrate member is first formed such that its two opposing sides are full surface coated with a thin layer or film of copper. The two opposing sides of the substrate member are then processed using known copper masking and copper removal techniques in order to form the above described metal patterns on the two opposing sides of the substrate member.

Antennas in accordance with this invention find utility when installed directly into end use system applications where the antenna is used in its as is form and is cable connected to one or more other devices. An example of such an end use application is a device having a low noise receiver amplifier (LNA), a high power transmitter amplifier (HPA), and a switch for selectively connecting one of the two amplifiers to the antenna's feed cable and then to the antenna's feed line.

Generally, antennas in accordance with this invention find utility when integrated into higher level products, such as mobile cellular telephones, wireless laptop computers and GPS security devices for automobiles, when integrated into fixed position devices having a wireless communication capability, such as personal computers that are connected in a wireless LAN system, or when integrated into hand held devices and fixed position devices where wireless communication is a factor in device utilization. An additional utility of antennas of this invention is in a multi-antenna adaptive antenna system that select a given antenna for use, based upon factors such as the signal strength being received by each of the system's physically spaced antenna's. In this utility of the invention it is within the spirit and scope of this invention to use a dielectric circuit board of the higher level product as the substrate of this invention's unitary antenna or antennas.

Due to the small size and weight of antennas in accordance with this invention, antennas of this invention can be used in many applications where conventional patch antennas are not suitable.

Without limitation thereto, in an as is embodiment of the invention an SMA connector is attached directly to the antenna using a low temperature lead/tin solder alloy, this being the only mechanical joint within the antenna. Other configuration makes use of an RG 142 cable or an RG 174 cable. The antenna itself contains no user serviceable parts, and no in field adjustment is required, although the user may provide a tilt/pan/rotate mount(s) for the antenna, if desired.

Without limitation thereto, the antennas described relative to embodiments of this invention are intended to operate in the frequency range of about 824 to 896 MHz, and at a maximum power of about 50 watts.

In an embodiment of the invention a flat panel antenna is made from a copper clad (i.e. metal clad) laminate (flammability class V-0) having a nominal thickness of about 0.059 inch, with ½ ounce copper being used for the ground plane(s), the radiating element, and the feed line.

In an embodiment of the invention the antenna comprises a thin, flat, rectangle or pseudo rectangle shape having a cable/connector side. The antenna may be mounted by providing Velcro brand hook and loop type fastening means on its cable/connector side, or the antenna may be mounted using mounting means that cooperate with any side of the antenna, with any peripheral edge of the antenna, or with the entire peripheral edge of the antenna.



In an embodiment of the invention, the flat panel antenna carries a GPS module on the flat side of the antenna, that is the side that is opposite the cable/connector side of the antenna, and the antenna's ground plane element(s) also provide a ground plane for a GPS antenna that is internal of the GPS module. This antenna/GPS assembly finds utility, for example, when mounted on, or when used with, the dashboard of an automobile. An addition utility of the invention is when the antenna of this invention is integrated as part of a GPS automobile security system, in which event the antenna/GPS assembly is hidden from view, for example under the fabric of the automobile's rear deck.

In an embodiment of the invention the antenna is seal coated with a nonflammable, low VOC, water based, acrylic coating, thus providing an esthetically pleasing antenna, and an antenna that does not require a radome, although the antenna is operable with a radome, if desired.

While cable routing as disclosed relative to embodiments of this invention extend generally perpendicular to a flat plane that is occupied by the flat antenna, thus requiring that the installation location have a mating cable pass through (typically a  $\frac{3}{8}$  inch hole for a RG-142 cable configuration, or a  $\frac{3}{4}$  inch hole for an SMA jack configuration), edge cable routing, and other cable routings, are considered to be within the spirit and scope of this invention

In an embodiment of this invention an extension of, or an existing portion of, a flat printed circuit board that forms a portion of another mobile or fixed position device forms the low loss dielectric substrate for a monopole antenna in accordance with this invention. The transmit and/or receive antenna is physically very small, i.e. about a  $\frac{1}{6}$ <sup>th</sup> wavelength antenna, is low cost, is broadband and efficient, and provides omnidirectional H field radiation of energy. As a result of this construction, the antenna can be formed as an integral part of the same circuit board that also provides the transceiver function of virtually any wireless communication device.

These and other features and advantages of the present invention will be apparent to those of skill in the art upon reference to the following detailed description, which description makes reference to the drawing.

#### BRIEF DESCRIPTION OF THE DRAWING

FIG. 1 is a radiating element view of an antenna in accordance with this invention wherein a protective coating has not been applied, and wherein the long axis of the antenna is shown by an arrow.

FIG. 2 is a ground plane element view of the antenna of FIG. 1, this figure also showing a feed cable whose exterior grounded sheath is physically mounted on and electrically connected to the ground plane element shown in FIG. 2, and whose center active conductor is connected to the radiating element shown in FIG. 1.

FIG. 3 is a sectioned side view of the antenna of FIGS. 1 and 2, taken on the line 3—3 of FIG. 1, wherein a protective acrylic coating covers and encapsulates the antenna.

FIG. 4 is a view similar to FIG. 1 showing how a radiating element that is made up of convoluted metal conductors can be used in embodiments of the invention to provide an antenna having equivalent properties to antennas that utilize the solid metal FIG. 1 type of radiating element, but which antennas are physically shorter in the direction of the antenna's long axis, this providing a more compact antenna.

FIG. 5 shows how an antenna in accordance with this invention can be manufactured using as the antenna's sub-

strate a printed circuit board or the like that is within a wireless laptop computer.

FIG. 6 shows how an antenna in accordance with this invention can be manufactured using as the antenna's substrate a printed circuit board or the like that is within a mobile wireless communication device such as a cellular telephone, wherein a switch means is provided to selectively connect the antenna to a Low Noise Amplifier (LNA) during a receive mode of operation of the telephone, or to connect the antenna to a high power amplifier (HPA) during a transmit mode of operation of the telephone.

FIG. 7 is a top view of another embodiment of an antenna in accordance with the invention wherein the antenna includes two ground plane elements.

FIG. 8 is a bottom view of the antenna of FIG. 7.

FIG. 9 shows an embodiment of the invention wherein the top acrylic coated surface of an antenna in accordance with the invention physically mounts a GPS module having an internal GPS antenna, and wherein the ground plane element (s) of the invention also function as the ground plane for the GPS antenna.

FIG. 10 is a side view of the antenna/GPS assembly of FIG. 9.

FIG. 11 shows a utility of the antenna/GPS assembly of FIGS. 9 and 10 wherein the antenna/GPS assembly is mounted on the dashboard of an automobile, to thus provide both a GPS function and a wireless communication function, such as a cellular telephone function to the operator of the automobile.

FIG. 12 shows one form of an electrical connector that is useful in the invention, this connector comprising a coaxial cable having a centrally located feed conductor and a metal sheath, wherein a metal flange has been soldered to the cable's exposed metal sheath.

FIG. 13 is an end view of FIG. 12 and better shows the tab portions of the metal flange that are mounted on and electrically connected to the antenna's ground plane element.

FIG. 14 show another form of an electrical connector that is useful in the invention, this connector comprising a threaded metal ground element and a centrally located metal feed conductor.

FIG. 15 is a top view, or a radiating element view, of an antenna in accordance with the invention wherein the geometrically shaped flat metal radiating element is in the form of a pseudo-triangle.

#### DESCRIPTION OF PREFERRED EMBODIMENTS

FIG. 1 is a top view, i.e. a view from the radiating element side, of an antenna 10 in accordance with this invention wherein a final protective nonconductive plastic coating has not been applied to the antenna, and wherein the centrally located long axis of antenna 10 is shown by arrow 11. FIG. 2 is a bottom view, i.e. a view from the ground plane element side, of antenna 10. FIG. 2 shows a coaxial feed cable 12 whose grounded sheath 13 is physically mounted on, and electrically connected to, the antenna ground plane element 14, with the feed cable's centrally located feed conductor 15 electrically connected to the antenna radiating element 16. FIG. 3 is a sectioned side view of antenna 10 that is taken on line 3—3 of FIG. 1. FIG. 3 shows a protective acrylic coating 17 that is used to cover and encapsulate antenna 10.

Without limitation thereto, in an embodiment of the invention, antenna 10 was formed from a relatively thin

glass epoxy rigid laminate substrate **18** whose top and bottom flat surfaces **35** and **36** carry a thin layer, coating or film of a metal such as copper. Copper clad substrate **18** was then processed, for example, by using well-known masking and etching techniques, to provide (1) a first metal pattern on the FIG. 1 side of the substrate, this first metal pattern comprising a triangular shaped metal radiating element **16** whose base **19** is positioned coincident with, or closely adjacent to, a first side edge or edge surface **20** of substrate **18**, and to provide a metal feed line **21** that extends from the apex **23** of the triangle, and to provide (2) a second metal pattern on the FIG. 2 side of the substrate, this second pattern comprising a metal ground plane element **14** having a first edge **25** that is positioned coincident with, or closely adjacent to, the second side edge or edge surface **24** of substrate **18**, and having a second edge **26** that dimensionally overlaps a portion of feed line **21**, but does not overlap radiating element **16**.

In a preferred embodiment of the invention, but without limitation thereto, substrate **18** was a rectangle, radiating element **16** was formed as a triangle having two equal length sides that joint to form apex **23** and having a base that is equal or unequal in length to the sides, thus placing apex **23** coincident with the antenna long axis **21**, feed line **21** was formed as a centrally located rectangle coincident with the antenna long axis **11** with one end **27** of feed line **21** coincident with the apex **23** of equilateral triangle **16**, and with the other end **22** of feed line **21** spaced from the substrate second side edge or edge surface **24**, ground plane element **14** was formed as a rectangle, and coating **17** was a flexible and non-flammable acrylic water-based coating.

The manner of electrically connecting to the antenna's radiating element **16** and ground plane element **14** can take a number of forms within the spirit and scope of this invention. For example, one edge connector can be connected to feed line **21**, and a second edge connector can be connected to ground plane element **14**. In an embodiment of the invention, first and second aligned through holes **28** and **29** are formed, respectively, in metal ground plane element **14** and dielectric substrate **18**. With reference to FIGS. 12 and 13, the metal sheath **13** of coaxial feed cable **12** is exposed, and an annular copper clip **30**, having a number of radially extending tabs **31**, is then soldered to sheath **13**. By way of solder or the like, and using metal tabs **31**, cable **12** is mounted on, and sheath **13** is electrically connected to, metal ground plane member **14** at the annular metal portion of ground plane element **14** that surrounds through hole **28**. In this mounted position of cable **12**, centrally located feed conductor **15** freely passes through holes **28**, **29** and physically engages feed line **21**. By way of a hole or the like within feed line **21**, feed conductor **15** is secured to, and soldered to, feed line **21**.

As an alternative to the FIGS. 12 and 13 connection arrangement, the conventional threaded metal coupling **32** of FIG. 14, having a flat and planar metal ground flange **33** and a central feed conductor **34** can be used to provide electrical connection to the antenna's ground plane element **14** and feed line **21**.

As noted above, a feature of the invention is that radiating element **16** is triangular or pseudo triangular in shape, and more preferably an isosceles or an equilateral triangle. While a solid metal radiating element shape is shown in figures of this application, it is within the spirit and scope of this invention to provide a convoluted metal pattern whose outline is in the form of a radiating element. Such an embodiment is shown in FIG. 4 where triangular shaped radiating element **16** is shown as being outlined by two

convoluted metal conductor patterns **37** and **38** having reentrant portions **39** and **40**. A valuable utility of the small size antenna **10** that is provided by this invention, for example, a  $\frac{1}{6}$ <sup>th</sup> wave antenna, is to integrate antenna **10** within a small wireless communication device, such as a wireless laptop computer or a cellular telephone, for example by using a portion of a printed circuit board that is within the wireless communication device as the dielectric substrate **18** of the antenna **10**.

FIG. 5 shows how antenna **10** in accordance with this invention can be manufactured using as the antenna substrate a printed circuit board **50** or the like that is already within wireless laptop computer **57**, and which serves other purposes. FIG. 6 shows how antenna **10** in accordance with this invention can be manufactured using as the antenna's substrate, a printed circuit board **52** or the like that is within a mobile wireless communication device, such as cellular telephone **53**. In FIGS. 5 and 6, antennas **10** provide the transmit and/or receive functions that are needed by a transceiver circuit (not shown) that is contained within the devices **57** and **53**. In telephone **53**, a switch means **54** is provided to selectively connect antenna **10** to a Low Noise Amplifier (LNA) **55** during a receive mode of operation of telephone **53**, or to connect antenna **10** to a High Power Amplifier (HPA) during a transmit mode of operation of telephone **53**.

This utility of the present invention is virtually limitless since any wireless communication device, be it a mobile device of a fixed position device, will find the present invention to be of great value. In addition, adaptive antenna systems wherein one of a number of antennas is used in accordance with the different signal strengths that are provided by the individual antennas, will also find the small and low cost antennas of the present invention to be of great value. Another example of the utility of antennas in accordance with this invention is in phased antenna arrays. As is apparent from the above description, the embodiment of the invention above described includes one ground plane element that is located on the opposite side of the antenna substrate **18** from the antenna's radiating element.

FIGS. 7 and 8 show an embodiment of the invention wherein an antenna **60** in accordance with the invention includes a second, smaller size, metal ground plane element **61** that is located on the same side of dielectric substrate **18** as metal radiating element **16**. FIG. 7 is a top view of such an antenna **60**, showing triangular shaped copper radiating element **16**, copper feed line **21**, and the second copper ground plane element **61**. Preferably, but without limitation thereto, radiating element **16** is an equal length side triangle having three internal angles that are each equal to 60 degrees such that its apex **23** and the antenna feed line **21** are both located on the antenna's centrally located long axis **11**. In this embodiment of the invention, the second metal ground plane element **61** is a rectangle that includes a first edge **62** that is located coincident with, or closely adjacent to, the side edge **24** of the antenna dielectric substrate **18**, and includes a second edge **63** that is spaced from the end **22** of metal feed line **21**. FIG. 8 is a bottom view of antenna **60**, showing above-described first copper ground plane element **14**.

First and second ground plane elements **14** and **61** can be electrically connected, one to the other, in any of a number of ways, for example by the use of an edge connector (not shown) that connects to both of the ground plane elements **14** and **61**. In a side view (not shown), antenna **60** appears much as antenna **10** appears in FIG. 3, with the exception that the second ground plane element **61** is provided in antenna **60**.

For purposes of drawing convenience, the connection means whereby electrical ground and electrical feed connections are made to antenna **60** is not shown. As will be appreciated, edge connectors can be used, or the arrangements above described with respect to antenna **10** can be used with antenna **60**, and antenna **60** is useful in the same manner as above described relative to antenna **10**. In FIGS. **7** and **8**, three through holes **64** are shown to provide a means for mounting antenna **60**. In use, bolts, screws, or the like are used with holes **64** to mount antenna **60** when antenna **60** is a stand-alone antenna; i.e., when antenna **60** is not integrated into a device by using a portion of the device as the antenna's substrate **18**.

With reference to FIGS. **7** and **8**, in a 860 MHz embodiment of the invention, the width **66** of antenna **60** was about 3.00-inch, the base of radiating element **16**, i.e., dimension **65**, was about 2.79-inch, the length **68** of antenna **60** was about 4.4-inch, the height **70** of radiating element **16** was about 2.79-inch, the total height **69** of radiating element **16** and feed line **21** was about 3.08-inch, the width **67** of feed line **21** was about 0.20-inch, the height **71** of first ground plane element **14** was about 1.63-inch, the height **72** of second ground plane element **61** was about 1.23-inch, and the thickness of antenna **60** (i.e., the antenna dimension that is perpendicular to the plane of FIGS. **7** and **8**) was about 0.13-inch.

FIGS. **9**, **10** and **11** show a utility of the invention wherein the ground plane element(s) of an antenna **80** in accordance with this invention also provides a ground plane function for another device **81** having its own internal antenna.

More specifically, FIGS. **9**, **10** and **11** show an embodiment of the invention wherein the top acrylic coated surface of an antenna **80** in accordance with the invention physically mounts a GPS module **81** having an internal GPS antenna (not shown), and wherein the ground plane elements **14** and/or **61** of the invention also function as the ground plane for the GPS antenna that is within module **81**. An example of the utility of such an embodiment of the invention is shown in FIG. **11** wherein the antenna/GPS assembly **80/81** is mounted on the dashboard of an automobile **82** (or is hidden under the fabric of the automobile rear deck), to thus provide both a GPS function and a wireless communication function, such as a cellular telephone function, to the operator of automobile **82**. In this embodiment of the invention, a first cable **84** is connected to antenna **80** to provide the wireless communication function, and a second cable **83** is connected to GPS module **81** to provide the GPS function.

The above description of various embodiments of the invention have all dealt with flat metal, or copper, radiation elements that are triangular in shape, and more specifically metal patterns that are isosceles triangles, or which an equilateral triangle is an example. However, the spirit and scope of the present invention is not to be limited thereto. In general, the antenna's radiating element is in the shape of a planar geometric figure that has a first portion that is located adjacent to, or is closely spaced from, one end or edge of the antenna dielectric substrate, and that has a second portion that is located intermediate the substrate's two opposite ends or edges, and wherein a metal feed line extends from the radiating element second portion in a direction toward the second end or edge of the dielectric substrate.

This aspect of the invention will be more apparent from a consideration of FIG. **15**. FIG. **15** is a top view, or a radiating element view, of an antenna **90** in accordance with the spirit and scope of this invention. Antenna **90** includes a ground plane element **14**, as above described, and may

include a second ground plane element **61**, although this second ground plane element is not shown in FIG. **15**. The manner of electrically connecting to radiating element **91** of FIG. **15**, and to the antenna ground plane element(s) is as above described, and in an embodiment of the invention, antenna **91** is formed from a metal clad, or copper clad, thin dielectric substrate whose radiating element substrate surface is shown at **35**. In this embodiment, substrate **18** is provided with a first curved or arched edge **92** and a linear edge **93**, the two edges **92**, **93** being spaced from each other along the antenna's long axis **11**.

Within the spirit and scope of this invention, radiating element is considered to be a geometrically shaped flat metal radiating element **91** that is located on substrate surface **35**, this radiating element **91** having a first area **94** that is located generally adjacent to substrate edge **92**, and this radiating element **91** having a second area **95** that is located intermediate substrate edges **92** and **93**. As before, a flat metal feed line **21** is formed as an extension of this second area **95**, the feed line extending from second area **95** toward substrate edge **93**.

As a feature of FIG. **15**, and as shown by dotted line **96**, a showing of the shape of a generally circular or elliptical radiating element **91** and its feed line **21** is provided.

As another feature of FIG. **15**, the first area **94** of tear drop shaped, or pseudo triangle shaped, radiating element **91**, as measured in the plane of substrate surface **35**, is wider than second area **95**, this also being a geometric characteristic of a triangle shaped radiating element **91**, an isosceles triangle shaped radiating element **91**, and an equilateral triangle shaped radiating element **91**. In addition, feed line **21** extends from the second area **95** of these variously shaped radiating elements **91**, in a direction toward substrate edge **93**.

While not shown in FIG. **15**, but as above described, antenna **90** of FIG. **15** may include the first through opening formed in ground plane element **14** at a location **97** that underlies the overlying portion of feed line **21**, and a second through opening may be formed in the substrate generally coincident with the first through opening **97**. In this way, a ground connection can be electrically made to ground plane element **21**; and a feed connection can be electrically made by passing a feed conductor through the two through holes and electrically connecting to the portion **97** of feed line **21**.

Again, a protective acrylic coating may be provided to cover, protect, and encapsulate antenna **90**.

It should also be noted that within the spirit and scope of this invention, radiating element **91** of FIG. **15** can be made up of a number of individual convoluted conductors that wind to describe the outline of radiating element, as was above described relative to FIG. **4**.

While the invention has been described in detail while making references to embodiments thereof, it is recognized that those skilled in that art will, upon learning of this invention, visualize other embodiments that are within the spirit and scope of this invention. Thus the above detailed description should not be taken as a limitation on the spirit and scope of this invention.

What is claimed is:

1. A flat panel antenna comprising:

a flat dielectric substrate having a first surface, a second surface that is generally parallel to said first surface, a first edge, and a second edge that is located generally opposite said first edge;

a triangular-shaped metal radiating element on said first surface, said radiating element having a 60-degree

triangle apex that is formed by the intersection of two linear triangle sides, and said radiating element having a linear triangle base at whose opposite ends said triangle sides terminate, said triangle base being located generally adjacent to said first edge;

a linear metal feed line including and formed as an extension of said triangle apex, said feed line extending in a direction away from said triangle base and extending from said triangle apex toward said second substrate edge;

a continuous metal ground plane element on said second surface, said ground plane element having a first edge located generally adjacent to said second substrate edge, and said ground plane element having a second edge that dimensionally overlaps said feed line and only said apex of said radiating element;

electrical connection means having a ground element and a feed conductor;

first connection means electrically connecting said ground element to said ground plane element; and

second connection means electrically connecting said feed conductor to said feed line.

2. The antenna of claim 1 wherein said ground plane element is rectangular in shape.

3. The antenna of claim 1 wherein said ground plane element is rectangular in shape, and wherein said triangular shaped radiating element is an equilateral triangle.

4. The antenna of claim 1 including:

a first through opening formed in said ground plane element at a location that is generally coincident with a portion of said feed line and that excludes said triangle apex;

a second through opening in said substrate generally coincident with said first through opening;

wherein said ground element comprises an annular metal member electrically connected to said ground plane element generally adjacent to said first through opening; and

wherein said feed conductor passes through said first and second through holes and electrically connects to said feed line.

5. The antenna of claim 4 including:

an insulator protective coating covering said antenna.

6. An antenna comprising:

a flat dielectric substrate having a first flat side, a second flat side that is generally parallel to said first flat side, a first edge portion, and a second edge portion that is located opposite to said first edge portion;

an equilateral triangle-shaped flat metal radiating element on said first substrate side, said radiating element having first and second linear sides that define an apex portion, and said radiating element having a linear base that is located generally adjacent to said first edge portion of said substrate;

a flat and linear metal feed line integrally including and formed as an extension of said apex portion, said feed line extending away from said apex portion in a direction that is generally perpendicular to said base portion, said feed line having an end that is located a distance from said second edge portion of said substrate;

a first flat and continuous metal ground plane element on said first substrate side, said first ground plane element having a first edge portion that is located generally adjacent to said second edge portion of said substrate, said first ground plane element having a second edge

portion that is located opposite to said first edge portion and is spaced at a distance from said end of said feed line;

a second flat and continuous metal ground plane element on said second substrate side, said second ground plane element having a first edge portion that is located generally adjacent to said second edge portion of said substrate, said second ground plane element having a second edge portion that is located opposite to said first edge portion and that underlies said feed line and only said apex portion of said radiating element, said second ground plane element having a through opening formed therein at a location that is intermediate said first and second edge portions at a location that is generally coincident with said end of said feed line;

a through opening in said substrate generally coincident with said through opening in said second ground plane element;

connector means having a ground element and a conductor element;

first connection means electrically connecting said ground element to said first and second ground plane elements, so as to cause said conductor element to penetrate said through opening in said substrate; and

second connecting means electrically connecting said conductor element to said end of said feed line.

7. The antenna of claim 6 wherein said first and second ground plane elements are rectangular in shape.

8. A flat panel antenna comprising:

a flat, thin, rigid and dielectric substrate having a first flat side, a second flat side that is generally parallel to said first flat side, a first edge, a second edge that is located opposite to said first edge, and a long axis that extends between said first and second edges;

a triangular-shaped metal radiating element integrally formed on said first substrate side, said radiating element having two linear sides that intersect to form a 60-degree apex that is located intermediate said first and second edges, and said radiating element having a linear base having opposite ends at which said linear sides respectively terminate, said base being located generally adjacent to said first edge of said substrate;

a generally linear metal feed line formed on said first substrate side as an integral extension of and including said apex, said feed line extending toward said second edge of said substrate;

a first continuous metal ground plane element integrally formed on said second substrate side, said first ground plane element having a first edge that is located generally adjacent to said second edge of said substrate, said first ground plane element having a second edge that underlies said feed line and only said apex of said radiating element;

an opening in said first ground plane element at a location that is generally under said feed line and excludes said apex of said radiating element, said first ground plane element having a metal portion adjacent to said opening in said first ground plane element;

an opening in said substrate generally coincident with said opening in said first ground plane element;

connector means having a metal ground connection and a metal feed conduction;

mounting means physically mounting and electrically connecting said metal ground connection to said metal portion of said first ground plane element, so as to

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cause said metal feed conduction to penetrate said coincident openings in said first ground plane element and said substrate; and

connecting means electrically connecting said feed conduction to said feed line.

9. The antenna of claim 8 wherein said triangular shaped radiating element comprises a plurality of individual metal conductors that are convoluted to form a triangular exterior shape.

10. The antenna of claim 8 including:

a second continuous metal ground plane element integrally formed on said first substrate side, said second ground plane element having a first edge that is located generally adjacent to said second edge of said substrate, said second ground plane element having a second edge that is located opposite to said first edge and spaced from said feed line.

11. The antenna of claim 8 including:

a protective insulating coating covering said antenna; and a GPS module mounted on said protective coating and overlying said first ground plane element, said GPS module including a GPS antenna, and said first ground plane element forming a ground plane element for said GPS antenna.

12. A method of making an antenna comprising the steps of:

providing a flat dielectric substrate having a first flat side that carries a first continuous metal coating, having a second flat side that is generally parallel to said first flat side and that carries a second continuous metal coating, having a first dielectric edge, and having a second dielectric edge that is located opposite said first dielectric edge;

forming a triangle-shaped metal radiating element in said first metal coating by selectively removing said first metal coating, said radiating element having a linear base that is located generally adjacent to said first dielectric edge, said radiating element having two sides that converge to form a 60-degree apex portion that is located intermediate said first and second dielectric edges;

concomitantly forming a continuous metal feed line as an extension of said apex portion by said selectively removing said first metal coating, said feed line extending from said apex portion toward said second dielectric edge;

forming a continuous metal ground plane element integrally in said second metal coating by selectively removing said second metal coating, said ground plane element having a first edge that is located generally adjacent to said second dielectric edge, and said ground plane element having a second edge that underlies said feed line and only said apex portion of said radiating element;

providing electrical connection means having a ground conductor and a feed conductor;

electrically connecting said ground conductor to said ground plane element; and

electrically connecting said feed conductor to said feed line.

13. The method of claim 12 wherein said ground plane element is rectangular in shape.

14. The method of claim 12 wherein said ground plane element is rectangular in shape and said radiating element is an equilateral triangle.

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15. The method of claim 14 including the steps of:

concomitantly forming a second continuous ground plane element in said first metal coating by said selective removal of said first metal coating, said second ground plane element generally overlying said ground plane element formed in said second metal coating, said second ground plane element being physically spaced from said feed line; and

electrically connecting said ground conductor to said second ground plane element.

16. A method of making a flat panel transmit/receive antenna comprising the steps of:

providing a flat dielectric substrate having a first side surface, a second side surface that is generally parallel to said first side surface, a first substrate edge, and a second substrate edge that is located generally opposite said first substrate edge;

providing a continuous and triangular shaped metal radiating element on said first side surface, said radiating element having a 60-degree apex portion, said radiating element having a relatively wide and linear base that is located generally adjacent to said first substrate edge, and said radiating element having two linear sides that extend from opposite ends of said base and converge to form said apex portion;

providing a continuous metal feed line as an extension of said apex portion, said feed line extending including only said apex portion and extending from said apex portion toward said second substrate edge;

providing a continuous metal ground plane element on said second side surface, said ground plane element having a first edge located generally adjacent to said second substrate edge, and said ground plane element having a second edge that underlies said feed line and only said apex portion of said radiating element;

providing electrical connection means having a ground element and a feed conductor;

providing first connection means electrically connecting said ground element to said ground plane element; and providing second connection means electrically connecting said feed conductor to said feed line.

17. The method of claim 16 wherein said ground plane element is rectangular in shape.

18. The method of claim 16 wherein said ground plane element is rectangular in shape, and wherein said radiating element is an equilateral triangle.

19. The method of claim 16 including the steps of:

providing a first through opening in said ground plane element at a location that generally underlies a portion of said feed line that excludes said apex portion;

providing a second through opening in said substrate generally coincident with said first through opening;

providing said ground element is electrically connected to said ground plane member; and

providing said feed conductor passes through said first and second through holes and is electrically connected to said portion of said feed line.

20. The method of claim 19 including the step of:

providing an insulator protective coating covering said antenna.