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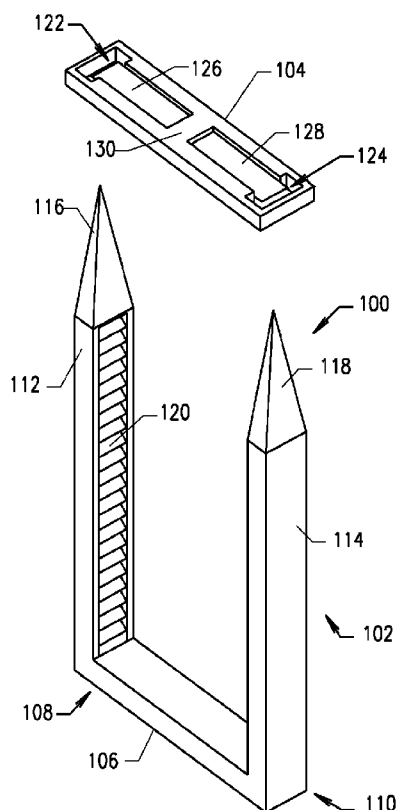


FIG. 1

(57) Abstract: A surgical staple device which accommodates various tissue thicknesses by employing unique modified surfaces with increased friction is disclosed. The staple device includes a U-shaped staple body with modified surfaces on its legs, whereas the modified surfaces may be designed as ratchet teeth, barbs, hooks, grooves, and channels. The staple device further includes a footplate to receive and engage the legs.

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## **RATCHETING STAPLE FOR SURGICAL APPLICATIONS**

### **FIELD**

**[0001]** The present application relates to surgical devices and more particularly to a ratcheting staple, which can be used to securely join tissues and blood vessels.

### **BACKGROUND**

**[0002]** During a surgical procedure, a conventional surgical staple is typically used to secure tissue sections together. Conventional surgical staples generally have two equal-length legs joined by a cross section. The staples have a general "U- shape" configuration, where the two legs are driven through the tissue secures and then deformed by an anvil to curve back towards the secured tissue.

**[0003]** The length of the staple legs used in a procedure is often dictated by the amount of tissue to be secured. Therefore, conventional staples come in a variety of sizes that must be continually restocked at medical facilities. Inadequate staple length can cause severe complications if the staple fails to secure the tissue. Such complications often go undiscovered until the patient is out of surgery or away from the medical facility. It is very costly to continually maintain a supply of different staples. In addition, using an inadequate staple length can be very dangerous.

### **SUMMARY**

**[0004]** In one embodiment, a surgical staple device includes a staple body defining a first leg, a second leg, and a base having a first end and a second end. The base has a first leg extending from the first end and a second leg extending from the second end. The first leg has a first surface and the second leg has a second surface, wherein the first surface and the second surface are modified surfaces to prevent retrograde motion of the surgical staple

device. A footplate is mechanically engaged to the modified surfaces. The footplate also has a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.

**[0005]** In another embodiment, a surgical staple device includes a staple body defining a first leg, a second leg, and a base having a first end and a second end. The first leg extends from the first end and the second leg extends from the second end. The first leg has a first inner surface and a first outer surface and the second leg has a second inner surface and a second outer surface, wherein the first inner surface and the second inner surface face have modified surfaces to prevent retrograde motion of the surgical staple device. A footplate is mechanically engaged to the modified surfaces, the footplate having a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.

**[0006]** In yet another embodiment, a surgical staple device includes a staple body defining a first leg, a second leg, and a base having a first end and a second end. The first leg extends from the first end and the second leg extends from the second end. The first leg has a first outer surface and a first inner surface and the second leg has a second outer surface and a second inner surface, wherein the first outer surface and the second outer surface face have modified surfaces to prevent retrograde motion of the surgical staple device. A footplate is mechanically engaged to the modified surfaces, the footplate having a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.

**[0007]** In one embodiment, a surgical stapler device includes an elongated shaft having a proximal end and a distal end. A handle is mounted on the proximal end of the elongated shaft and a staple device forming mechanism is mounted on the distal end of the elongated shaft.

**[0008]** The staple device forming mechanism includes a plurality of staple devices having a staple body defining a first leg, a second leg, and a base having a first end and a second end. The base has a first leg extending from the

first end and a second leg extending from the second end. The first leg has a first surface and the second leg has a second surface, wherein the first surface and the second surface are modified surfaces to prevent retrograde motion of the staple body.

**[0009]** The staple device forming mechanism further includes a footplate mechanism containing a plurality of footplates. Each of the plurality of footplates is configured to engage the modified surfaces of one of the plurality of staple devices. Each of the plurality of footplates has a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.

**[0010]** In another embodiment, method for manufacturing a surgical staple device includes modifying a first surface at a first end of an elongated material to form a first modified surface having at least one of a first plurality of projections or a first plurality of recesses. A second surface is modified at a second end of the elongated material to form a second modified surface having at least one of a second plurality of projections or a second plurality of recesses.

**[0011]** An open-ended staple body is formed from the elongated material by bending the first end to form a first leg and bending the second end to form a second leg. A footplate defining a first channel at proximal end of the footplate and defining a second channel at a distal end of the footplate is provided. The first channel further defines a first pawl and the second channel further defines a second pawl.

**[0012]** The first channel is configured to slidably engage the first leg and the first pawl is configured to mechanically engage the first modified surface. The second channel is also configured to slidably engage the second leg and the second pawl is configured to mechanically engage the second modified surface.

**[0013]** In one embodiment, a method for using a surgical staple device includes providing a surgical stapler device including an elongated shaft further having a proximal end and a distal end, a handle mounted on the proximal end of the elongated shaft. The surgical stapler device also has a staple device forming mechanism mounted on the distal end of the elongated shaft and a

footplate mechanism mounted on the distal end of the elongated shaft opposite the staple device forming mechanism. The staple device forming mechanism further including a plurality of staple devices having modified surfaces and the footplate mechanism including a plurality of footplates configured to mechanically engage the modified surfaces.

**[0014]** A first portion of tissue is positioned adjacent to a second portion of tissue and the distal end of the elongated shaft is positioned to enclose the first portion of tissue and the second portion of tissue between the staple device forming mechanism and the footplate mechanism. The handle is manipulated to compress the first portion of tissue and the second portion of tissue between the staple device forming mechanism and the footplate mechanism. At least one of the plurality of staple devices pierces the first portion of tissue and the second portion of tissue and at least one of the plurality of footplates mechanically engages the at least one of the plurality of staple devices compressing the first portion of tissue and the second portion of tissue there between.

**[0015]** Additional objectives, advantages, and novel features will be set forth in the description which follows or will become apparent to those skilled in the art upon examination of the drawings and detailed description which follows.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

**[0016]** FIG. 1 is a perspective view showing one embodiment of a ratcheting staple and a footplate;

**[0017]** FIG. 2 is a perspective view showing the ratcheting staple engaged with the footplate;

**[0018]** FIG. 3 is a cross-sectional view of the ratcheting staple engaged with the footplate;

**[0019]** FIG. 4 is an elevated perspective view of the footplate;

**[0020]** FIG. 5 is a perspective cross-sectional view of the footplate;

**[0021]** FIG. **6** is a top-down view of another embodiment of the of the footplate;

**[0022]** FIG. **7** is a perspective view showing one embodiment of a ratcheting staple and a footplate;

**[0023]** FIG. **8** is a perspective view showing the ratcheting staple of FIG. **7** engaged with the footplate.

**[0024]** FIG. **9** is a perspective view showing one embodiment of a ratcheting staple and a footplate;

**[0025]** FIG. **10** is a perspective view showing the ratcheting staple of FIG. **9** engaged with the footplate;

**[0026]** FIG. **11** is a perspective view showing one embodiment of a ratcheting staple and a footplate;

**[0027]** FIG. **12** is a perspective view showing the ratcheting staple of FIG. **11** engaged with the footplate;

**[0028]** FIG. **13** is a side view showing one embodiment of a stapler device;

**[0029]** FIG. **14** is a side view showing a sequence of one embodiment of the ratcheting staple being deployed;

**[0030]** FIG. **15** is a side view showing one embodiment of a stapler device; and

**[0031]** FIG. **16** is a side view showing a sequence of one embodiment of the ratcheting staple being deployed.

**[0032]** Corresponding reference characters indicate corresponding elements among the view of the drawings. The headings used in the figures should not be interpreted to limit the scope of the claims.

### **DETAILED DESCRIPTION**

**[0033]** Aspects of the present disclosure include devices and methods for using a ratcheting staple. In particular, the ratcheting staple device includes a staple body having two or more legs surface modifications that mechanically engage with a footplate to prevent retrograde motion of the staple

body once secured to tissue. The ratcheting staple can accommodate a variety of tissues and tissue thickness.

**[0034]** The ratcheting staple device may be formed from any appropriate material having desirable rigidity and flexibility appropriate for the intended use. For example, the ratcheting staple device may be composed of metals, alloys, plastics, composites, polymers, among others. The ratcheting staple device may also be composed of degradable materials that will dissolve or be absorbed by surrounding tissue over time.

**[0035]** Referring to FIGS. 1-6, an embodiment of the ratcheting staple device is illustrated and generally indicated as **100**. The ratcheting staple device **100** includes a staple body **102** that is used to puncture the tissue and a footplate **104** to mechanically engage the staple body **102**. The footplate **104** secures the tissue between the staple body **102** and the footplate **104**.

**[0036]** The staple body **102** includes a base **106** having a first end **108** and second end **110**. Extending from the first end **108** and the second end **110** are a first leg **112** and a second leg **114**, respectively. In one embodiment, the first leg **112** and the second leg **114** extend substantially perpendicular to the base **106**, and terminate in tapered points **116** and **118**. The first and second legs **108** and **110**, respectively, may have a length between approximately 0.5mm and approximately 10mm. Preferably, the first leg **112** and the second leg **114** are the same length.

**[0037]** The first leg **112** includes a modified inner surface **120** that is configured to mechanically engage with the foot plate **104**. For example, the modified inner surface **120** may include ratchet teeth, barbs, grooves, channels, or other recesses. In one aspect, the modified inner surface **120** protrudes from the first leg **112** and is angled toward the base **106**. In another aspect, the modified inner surface **120** may be recessed into the body of the first leg **112**. Although, not shown, the second leg **114** may also include a modified inner surface **120**, similar to the modified inner surface **120** of the first leg **112**.

**[0038]** In one aspect, the footplate **104** defines a first and second cavity **122** and **124** configured to receive the first leg **112** and the second leg



**114**, respectively. The footplate **104** also includes first and second locking members **126** and **128** to mechanically engage the respective modified inner surface **120** for each of the first leg **112** and the second leg **114**. For example, the first and second locking members **126** and **128** may be semi-rigid pawls or unidirectional leaves that are cantilevered from a central portion **130** of the footplate **104**, as shown in FIG. 2. The first and second locking members **126** and **128** slidably engage the modified inner surface **120** and pivot away, as indicated by **132** from the base **106** as the footplate **104** travels towards the base **106**. The first and second locking members **126** and **128** cannot pivot towards the base **106**, and therefore the footplate **104** is prevented from traveling in a retrograde motion once mechanically engaged to the modified inner surface **120**. The distance between the base **106** footplate **104**, indicated generally as **134**, can be selectively controlled such that the secured tissue thickness can range between **0.6 mm** to **9.0 mm**

**[0039]** In another aspect, the first and second locking members **126** and **128** may be protrusions that engagingly fit within recesses of the modified inner surface **120**. In this aspect, the recesses reduce the potential for injury to the tissue being secured.

**[0040]** In yet another aspect, the footplate **104** may not define the first and second cavities **122** and **124**. In this aspect, the first and second legs **112** and **114** are configured to puncture the surface of the footplate **104**, thereby compressively engaging the first and second legs **112** and **114** to prevent retrograde motion along the modified inner surface **120**.

**[0041]** Referring to FIGS. 7 and 8, in some embodiments the ratcheting staple device **100** may have the first leg **112** and the second leg **114** both terminate in flat ends **136** and **138**. In this aspect, the modified inner surfaces **120** are recessed within the first leg **112** and second leg **114**, respectively. Similarly, in FIGS. 9 and 10, some embodiments of the ratcheting staple device **100** may have the first leg **112** and the second leg **114** that terminate in chisel-point ends **140** and **142**.

**[0042]** In one embodiment, shown in FIGS. 11-12, the ratcheting staple device, designated **200**, may have a staple body **202** having a base **206**, a first leg **212**, and a second leg **214** with the first leg **212** and second leg **214** defining a modified outer surface **220**. In this aspect, the footplate **204** defines a first and second cavity **222** and **224** configured to receive the first leg **212** and the second leg **214**, respectively. The footplate **204** also includes first and second locking members **226** and **228** to mechanically engage the modified outer surfaces **220** for each of the first leg **212** and the second leg **214**. For example, the first and second locking members **226** and **228** may be semi-rigid pawls or unidirectional leaves that are cantilevered from a peripheral edge **230** of the footplate **204**. The first and second locking members **226** and **228** slidably engage the modified outer surfaces **220** and pivot away from the base **206** as the footplate **204** travels towards the base **206**.

**[0043]** Referring to FIGS. 13 and 14, an embodiment of a stapler device is illustrated and generally indicated as **300**. The stapler device **300** has an elongated body **302** having a proximal end **304** and a distal end **306**. The proximal end of the elongated body **302** is attached to a handle **308** having a pivotable mounted trigger **310**. The trigger **310** is in mechanical communication with a staple forming mechanism **312** attached to the distal end **306** of the elongated body **302**.

**[0044]** In one aspect, the trigger **310** is in mechanical communication with the staple forming mechanism **312** through a lumen **314** defined by the elongated body **302**. For example, the trigger **310** may be mechanically engaged with the staple forming mechanism **312** through an arrangement of wires, springs, cams, or other components (not shown) such that actuation of the trigger effectuates actuation of the staple forming mechanism **312**.

**[0045]** The staple forming mechanism **312** includes a staple cartridge **314** axially aligned with the elongated body **302** and an anvil **316** having a footplate cartridge **318**. As shown in the detailed view **320**, the staple cartridge **314** includes one or more staple bodies **102**. The anvil **316** is pivotably

attached to the elongated body **302** and is configured to maintain a normal displacement **322** away from the staple cartridge **314**. The anvil **316** rotates about a pivot **324** in response to actuation of the trigger **310**.

**[0046]** As shown in FIG. **14**, the actuation of the trigger **310** also causes a beveled ejector **326** for the staple cartridge **314** to engage the staple body **102** and eject the staple body **102** out of the staple cartridge **314**. The staple body **102** is ejected perpendicular to the staple cartridge **314** to engage tissue (not shown), the footplate **104**, and the anvil **316**. In one embodiment, the footplate **104** includes a groove or recess (not shown) on the surface of the footplate **104** facing the anvil **316** to receive the legs **112** and **114** of the staple body **102** as the legs **112** and **114** are curved towards the footplate **104** by the anvil **316**.

**[0047]** Referring now to FIGS. **15** and **16**, an embodiment of a stapler device is illustrated and generally indicated as **400**. The stapler device **400** has an elongated body **402** having a proximal end **404** and a distal end **406**. The proximal end of the elongated body **402** is attached to a handle **408** having a pivotable mounted trigger **410**. The trigger **410** is in mechanical communication with a staple forming mechanism **412** attached to the distal end **406** of the elongated body **402**.

**[0048]** In one aspect, the trigger **410** is in mechanical communication with the staple forming mechanism **412** through a lumen **414** defined by the elongated body **402**. For example, the trigger **410** may be mechanically engaged with the staple forming mechanism **412** through an arrangement of wires, springs, cams, or other components (not shown) such that actuation of the trigger effectuates actuation of the staple forming mechanism **412**.

**[0049]** The staple forming mechanism **412** includes a circular staple cartridge **414** attached to the distal end **406** of the elongated body **402** and perpendicular to a central axis **700** of the elongated body **402**. As shown in the detailed view **420**, the staple cartridge **414** includes one or more of the staple body **102**. The staple forming mechanism **412** also includes an anvil **416** having

a footplate cartridge **418**. The anvil **416** is attached to the elongated body **402** through a piston **424** and is configured to be parallel to and facing the staple cartridge **414**. The anvil **416** is brought into engagement with the staple cartridge **414** upon compression of the piston **424** in response to actuation of the trigger **410**.

**[0050]** As shown in FIG. **14**, the actuation of the trigger **410** also causes an ejector (not shown) of the staple cartridge **414** to engage the staple body **102** and eject the staple body **102** out of the staple cartridge **414**. The staple body **102** may be ejected perpendicular to the staple cartridge **414** to engage tissue (not shown), the footplate **104**, and the anvil **416**.

**[0051]** It is believed that the present disclosure and many of its attendant advantages will be understood by the foregoing description, and it will be apparent that various changes may be made in the form, construction, and arrangement of the components without departing from the disclosed subject matter or without sacrificing all of its material advantages. The form described is merely explanatory, and it is the intention of the following claims to encompass and include such changes.

**[0052]** While the present disclosure has been described with reference to various embodiments, it will be understood that these embodiments are illustrative and that the scope of the disclosure is not limited to them. Many variations, modifications, additions, and improvements are possible. More generally, embodiments in accordance with the present disclosure have been described in the context of particular implementations. Functionality may be separated or combined in blocks differently in various embodiments of the disclosure or described with different terminology. These and other variations, modifications, additions, and improvements may fall within the scope of the disclosure as defined in the claims that follow.

**[0053]** Those skilled in the art will appreciate that variations from the specific embodiments disclosed above are contemplated by the invention. The following invention should not be restricted to the above embodiments, but should be measured by the following claims.

## CLAIMS

What is claimed is:

1. A surgical staple device comprising:
  - a staple body defining a first leg, a second leg, and a base having a first end and a second end, the first leg extending from the first end and the second leg extending from the second end, the first leg having a first inner surface and a first outer surface and the second leg having a second inner surface and a second outer surface, wherein the first inner surface and the second inner surface face have modified surfaces to prevent retrograde motion of the surgical staple device; and
  - a footplate mechanically engaged the modified surfaces, the footplate having a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.
2. The device of claim 1, wherein the footplate further comprises a locking mechanism to securely engage the modified surfaces.
3. The device of claim 2, wherein the locking mechanism comprises:
  - at least one unidirectional leaf-pawl to slidably engage the modified surfaces, the at least one leaf-pawl pivotally mounted to the footplate, wherein the at least one-leaf pawl pivots away from the base as the footplate is advanced towards the base.
4. The device of claim 1, wherein the modified surface includes at least one of a plurality of ratchet teeth, a plurality of barbs, a plurality of grooves, and a plurality of corrugated channels.
5. The device of claim 1, wherein the modified surface includes a plurality of recesses.

6. The device of claim 1, wherein the first leg and the second leg have a quadrilateral cross-section.
7. The device of claim 1, wherein the first leg and the second leg have a triangular cross-section.
8. The device of claim 1, wherein the first leg and the second leg have a hemispherical cross-section.
9. The device of claim 1, wherein the first leg and the second leg have a tapered configuration.
10. The device of claim 1, wherein the first leg and the second leg terminate at chisel-points.
11. The device of claim 1, wherein the first leg and the second leg terminate in flat ends.
12. A surgical staple device comprising:
  - a staple body defining a first leg, a second leg, and a base having a first end and a second end, the base having a first leg extending from the first end and a second leg extending from the second end, the first leg having a first outer surface and a first outer surface and the second leg having a second outer surface and a second outer surface, wherein the first outer surface and the second outer surface face have modified surfaces to prevent retrograde motion of the surgical staple device; and
  - a footplate mechanically engaged the modified surfaces, the footplate having a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.

13. The device of claim 12 wherein the footplate further comprises a locking mechanism to securely engage the modified surfaces.
14. The device of claim 13, wherein the locking mechanism comprises:
  - at least one unidirectional leaf-pawl to slidably engage the modified surfaces, the at least one leaf-pawl pivotally mounted to the footplate, wherein the at least one-leaf pawl pivots away from the base as the footplate is advanced towards the base.
15. The device of claim 12 wherein the modified surface includes at least one of a plurality of ratchet teeth, a plurality of barbs, a plurality of grooves, and a plurality of corrugated channels.
16. The device of claim 12, wherein the modified surface includes a plurality of recesses.
17. A surgical staple device comprising:
  - a staple body defining a first leg, a second leg, and a base having a first end and a second end, the base having a first leg extending from the first end and a second leg extending from the second end, the first leg having a first surface and the second leg having a second surface, wherein the first surface and the second surface are modified surfaces to prevent retrograde motion of the surgical staple device; and
  - a footplate mechanically engaged the modified surfaces, the footplate having a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.
18. A surgical stapler device comprising:
  - an elongated shaft having a proximal end and a distal end, a handle mounted on the proximal end of the elongated shaft

and a staple device forming mechanism mounted on the distal end of the elongated shaft, wherein the staple device forming mechanism includes a plurality of staple devices comprising:

a staple body defining a first leg, a second leg, and a base having a first end and a second end, the base having a first leg extending from the first end and a second leg extending from the second end, the first leg having a first surface and the second leg having a second surface, wherein the first surface and the second surface are modified surfaces to prevent retrograde motion of the staple body, and wherein the staple device forming mechanism further includes a footplate mechanism containing a plurality of footplates, each of the plurality of footplates configured to engage the modified surfaces of one of the plurality of staple devices, each of the plurality of footplates having a first footplate end defining a first channel to receive the first leg and a second footplate end defining a second channel to receive the second leg.

19. A method for manufacturing a surgical staple device comprising:
  - modifying a first surface at a first end of an elongated material to form a first modified surface having at least one of a first plurality of projections or a first plurality of recesses;
  - modifying a second surface at a second end of the elongated material to form a second modified surface having at least



one of a second plurality of projections or a second plurality of recesses;

forming an open-ended staple body from the elongated material by bending the first end to form a first leg and bending the second end to form a second leg; and

providing a footplate defining a first channel at proximal end of the footplate and defining a second channel at a distal end of the footplate, wherein the first channel further defines a first pawl and the second channel further defines a second pawl;

wherein the first channel is configured to slidably engage the first leg and the first pawl is configured to mechanically engage the first modified surface; and

wherein the second channel is configured to slidably engage the second leg and the second pawl is configured to mechanically engage the second modified surface.

20. A method for using a surgical staple device comprising:
- providing a surgical stapler device including an elongated shaft having a proximal end and a distal end, a handle mounted on the proximal end of the elongated shaft, a staple device forming mechanism mounted on the distal end of the elongated shaft, and a footplate mechanism mounted on the distal end of the elongated shaft opposite the staple device forming mechanism, the staple device forming mechanism further including a plurality of staple devices having modified surfaces and, the footplate mechanism including a plurality of footplates configured to mechanically engage the modified surfaces;
- positioning a first portion of tissue adjacent to a second portion of tissue;

positioning the distal end of the elongated shaft to enclose the first portion of tissue and the second portion of tissue between the staple device forming mechanism and the footplate mechanism;

manipulating the handle to compress the first portion of tissue and the second portion of tissue between the staple device forming mechanism and the footplate mechanism;

wherein at least one of the plurality of staple devices pierces the first portion of tissue and the second portion of tissue; and

wherein at least one of the plurality of footplates mechanically engages the at least one of the plurality of staple devices compressing the first portion of tissue and the second portion of tissue there between.

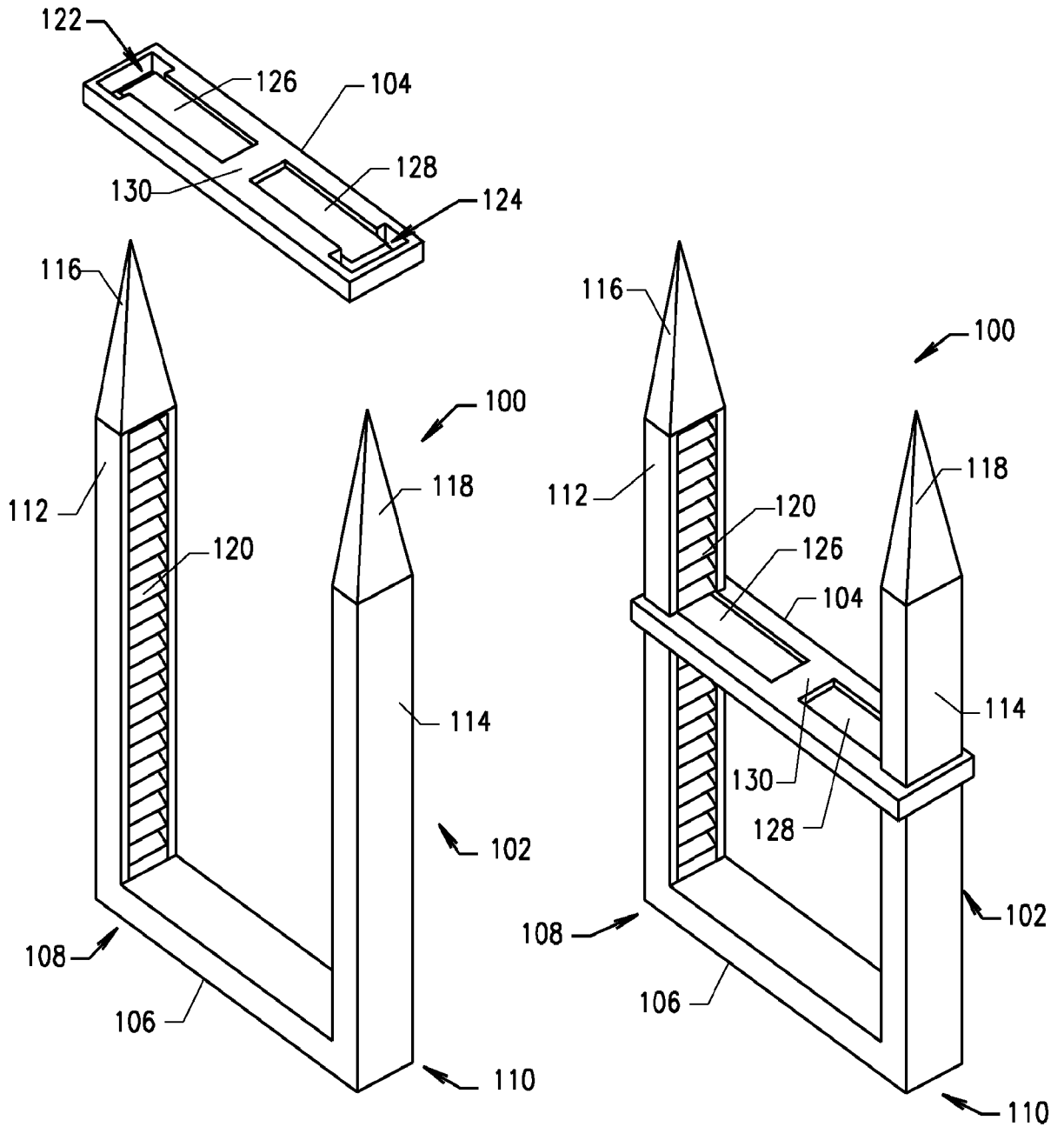


FIG. 1

FIG. 2

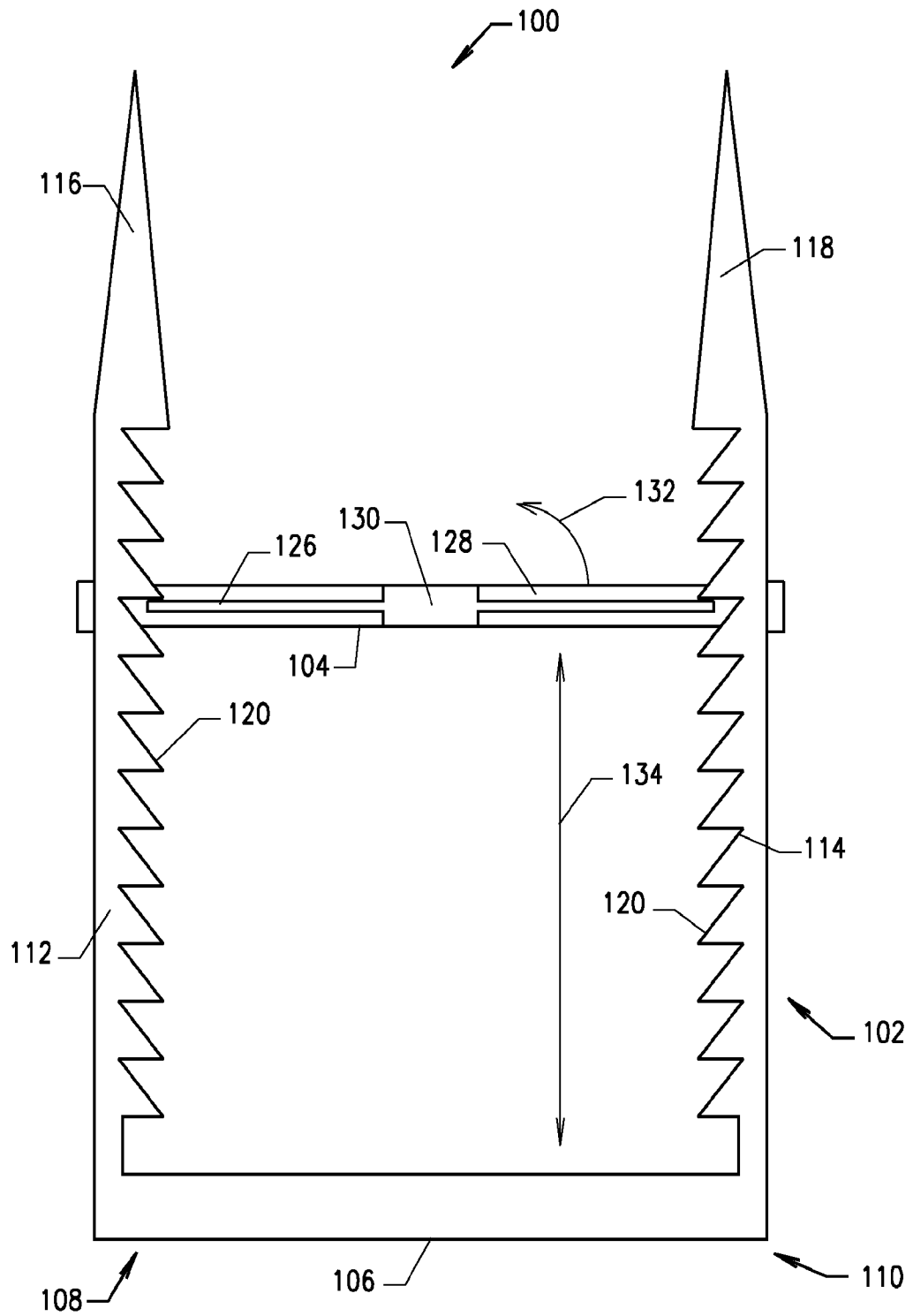


FIG. 3

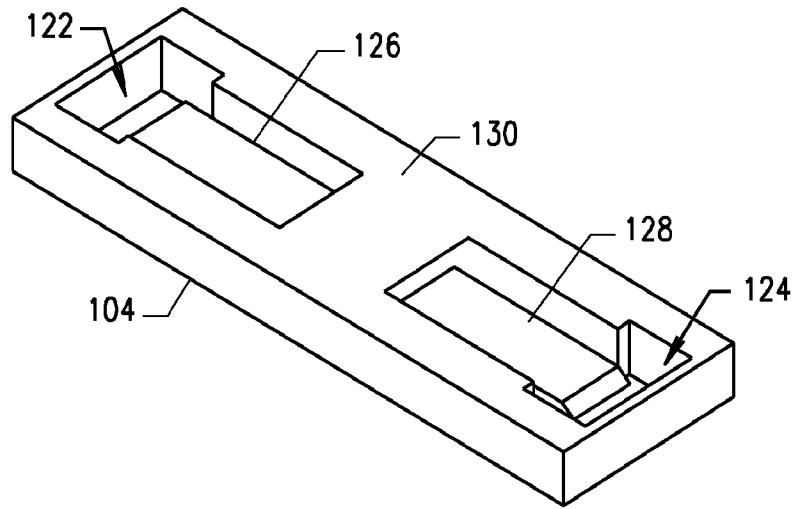


FIG. 4

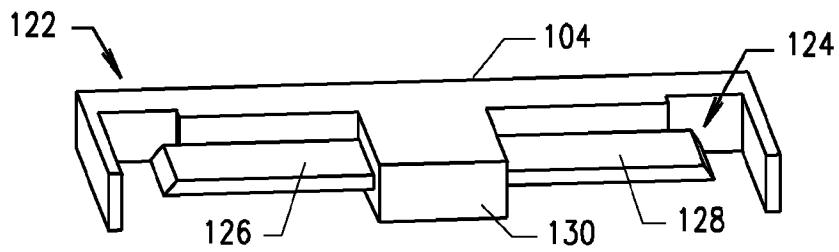


FIG. 5

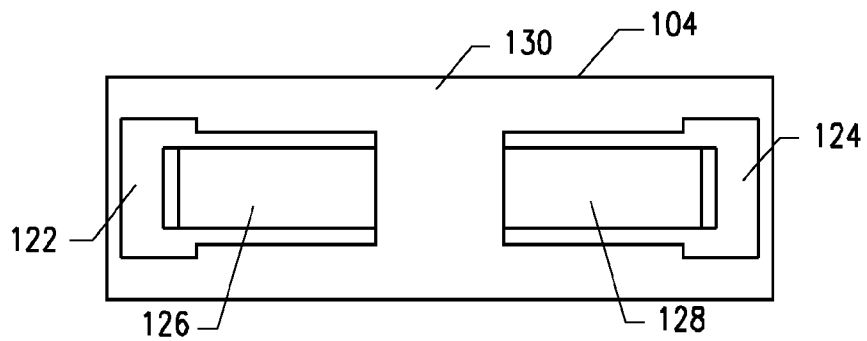


FIG. 6

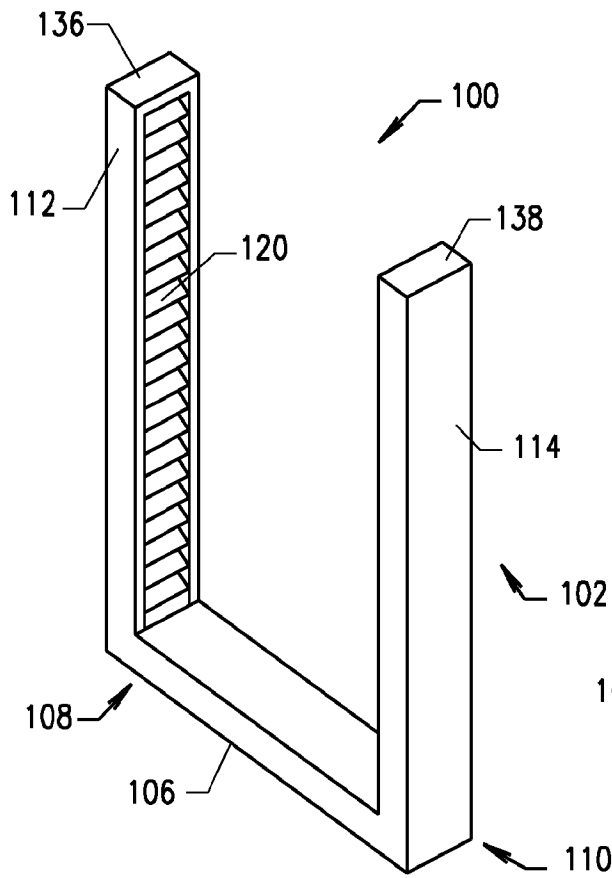
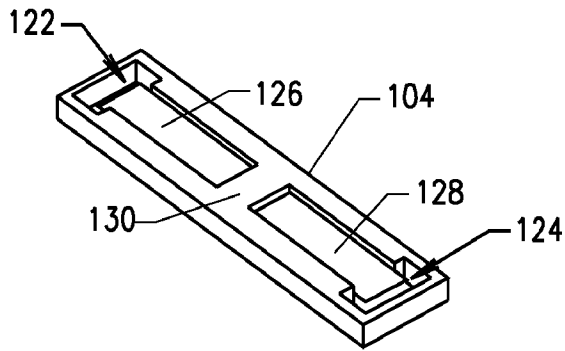


FIG. 7

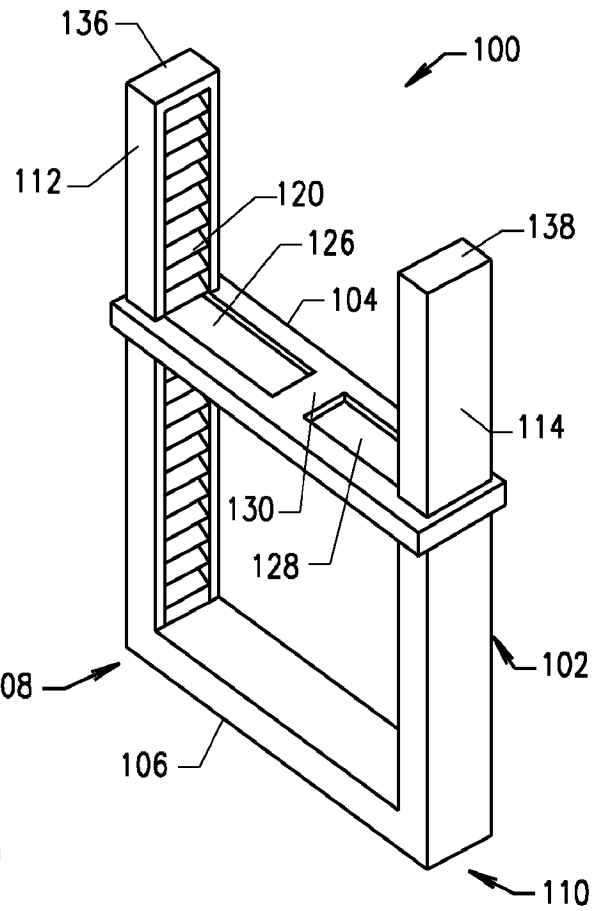


FIG. 8

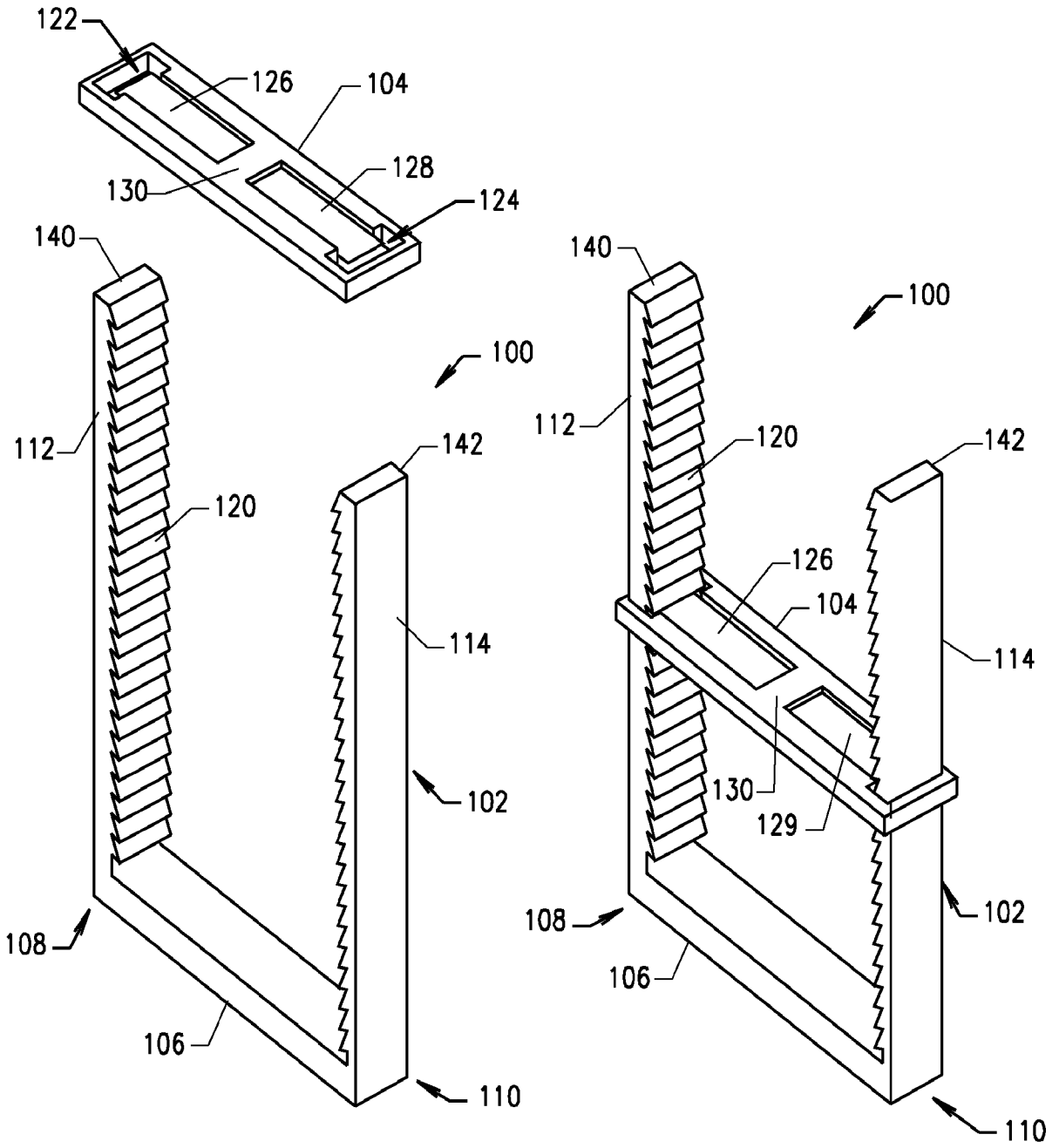


FIG. 9

FIG. 10

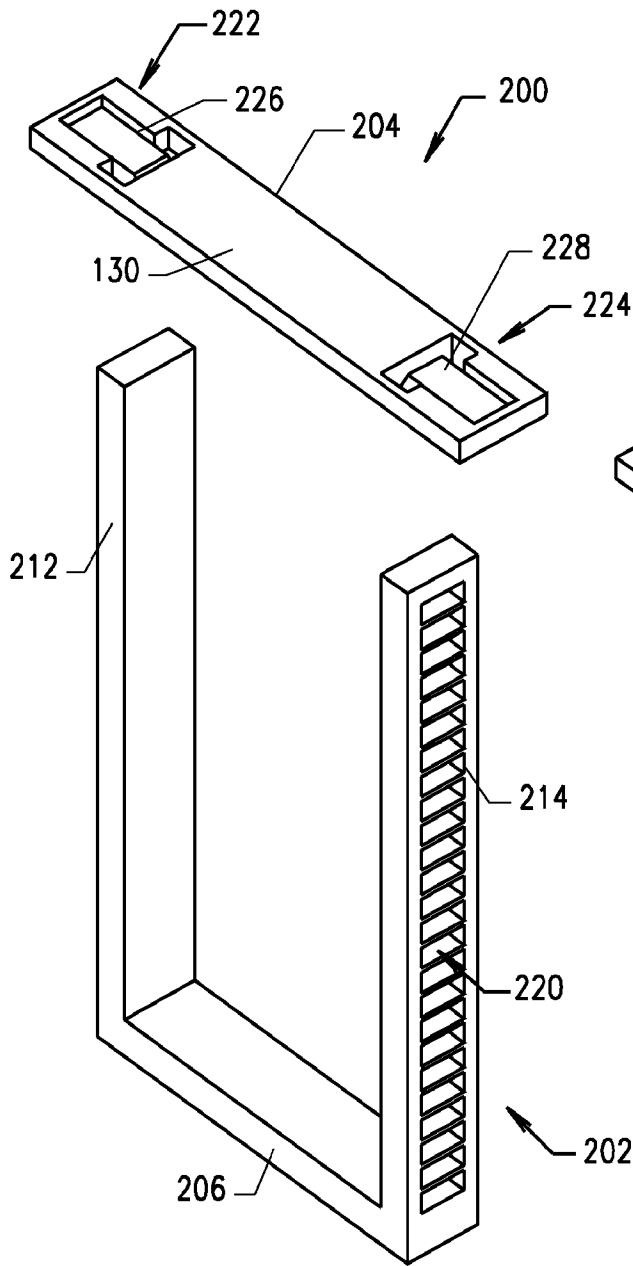


FIG. 11

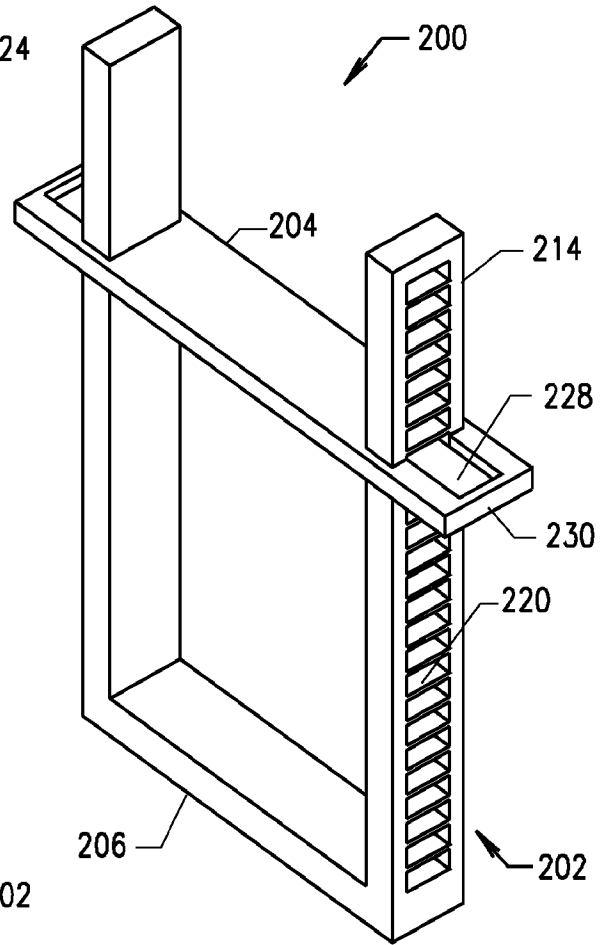


FIG. 12



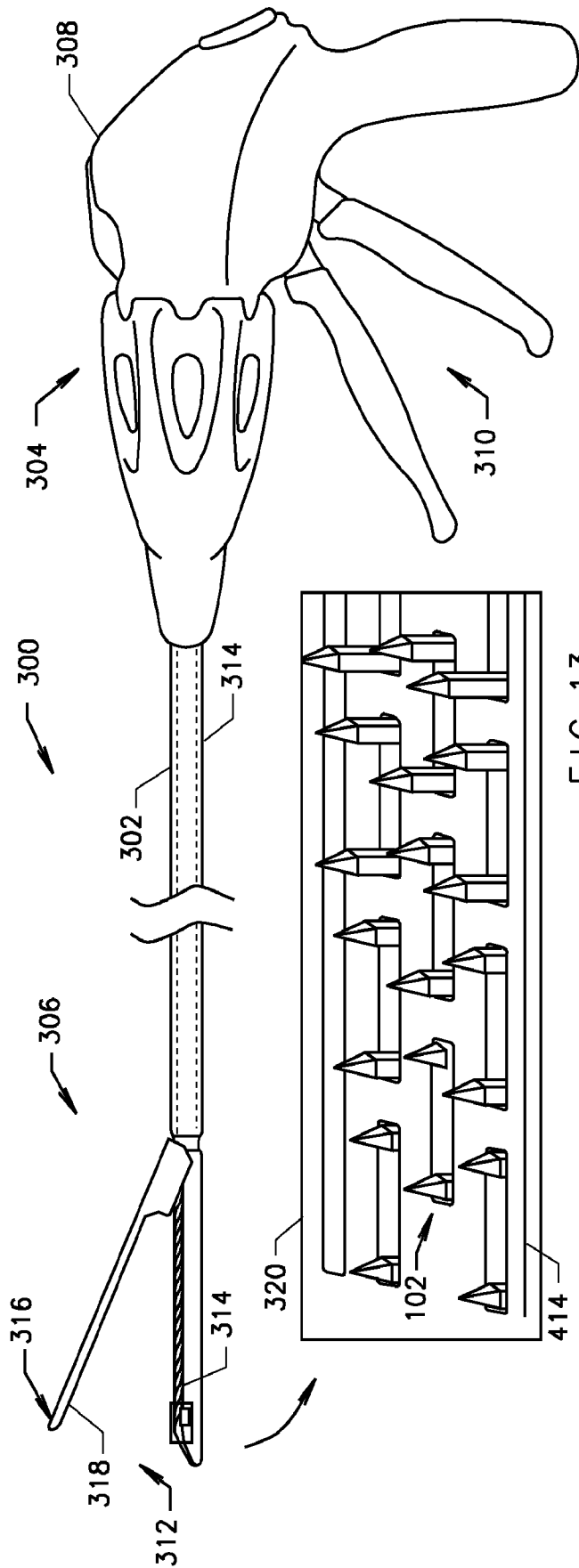


FIG. 13

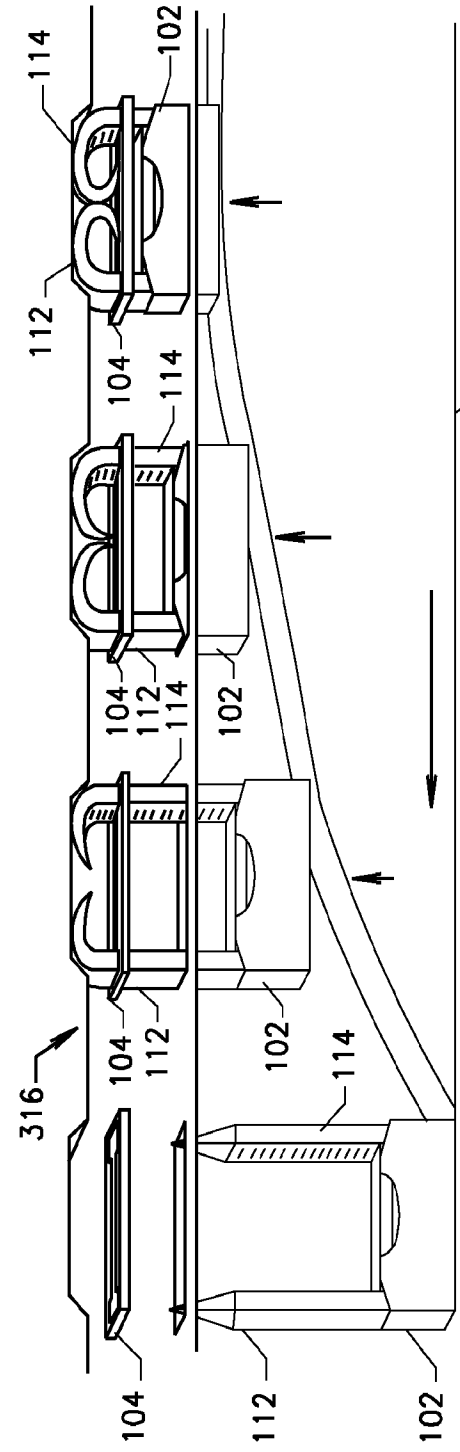


FIG. 14

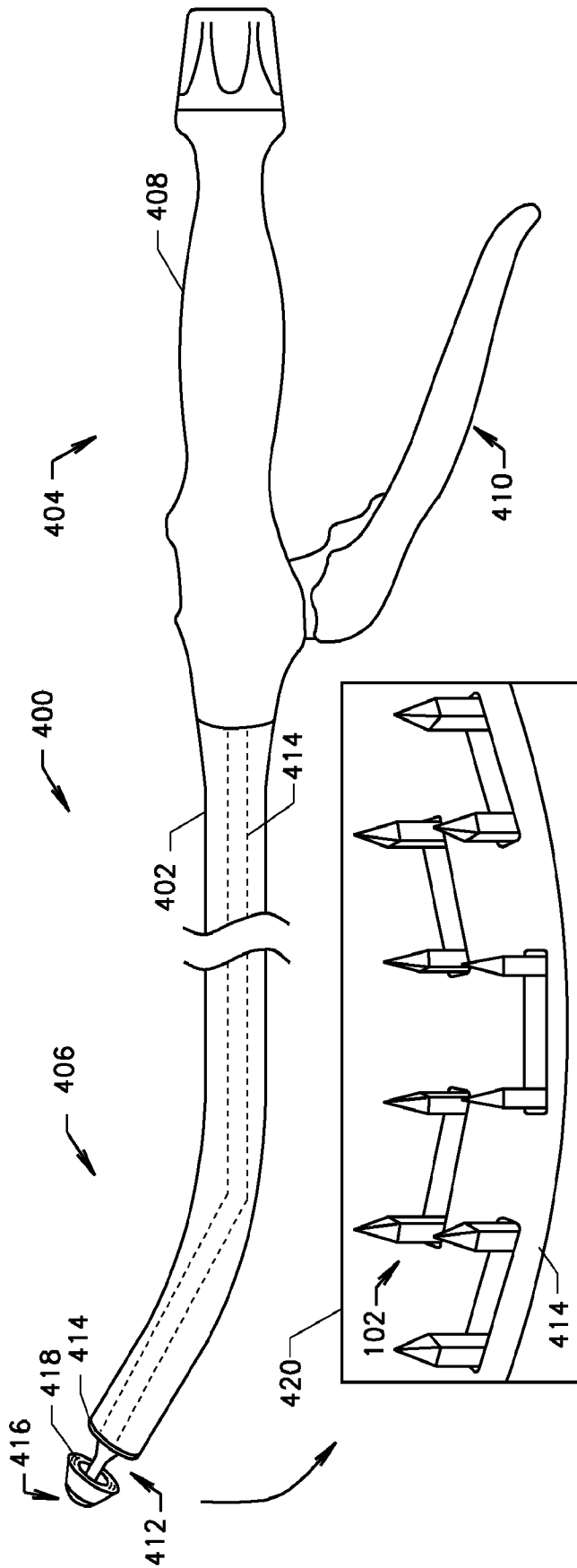


FIG. 15

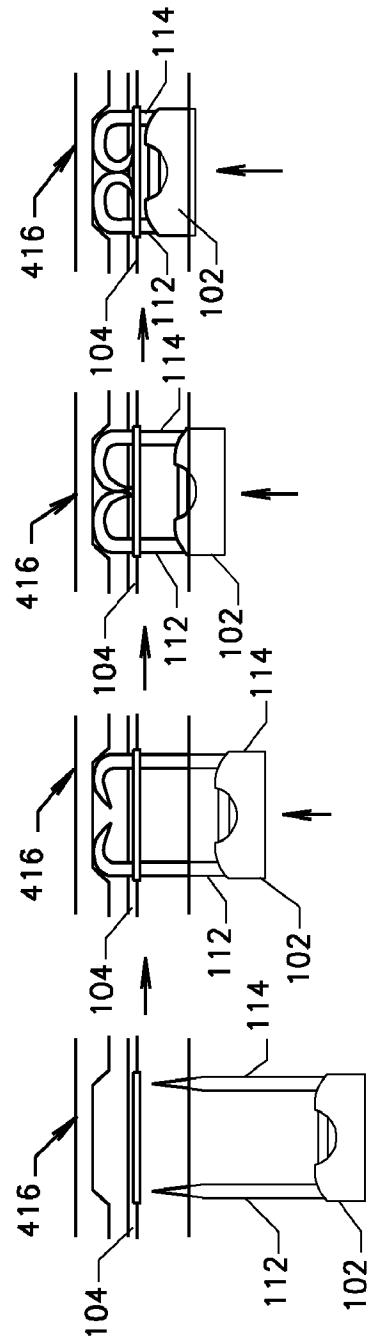


FIG. 16

**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/US2011/041095

**A. CLASSIFICATION OF SUBJECT MATTER**  
**IPC(8) - A61B 17/08 (2011.01)**  
**USPC - 606/220**  
 According to International Patent Classification (IPC) or to both national classification and IPC

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**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
 IPC(8) - A61B 17/08 (2011.01)  
 USPC - 227/32, 43, 901, 902; 606/75, 219, 220, 221, 232

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
 MicroPatent, Google Patents

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4,402,445 A (GREEN) 06 September 1983 (06.09.1983) entire document	18, 20
X	US 4,627,437 A (BEDI et al) 09 December 1986 (09.12.1986) entire document	1, 2, 4-13, 15-17
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Y		3, 14, 19
Y	US 4,548,202 A (DUNCAN) 22 October 1985 (22.10.1985) entire document	3, 14
Y	US 2004/0138705 A1 (HEINO et al) 15 July 2004 (15. 07.2004) entire document	19

Further documents are listed in the continuation of Box C.

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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"E" earlier application or patent but published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search 31 October 2011	Date of mailing of the international search report <b>16 NOV 2011</b>
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-3201	Authorized officer: Blaine R. Copenheaver PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774