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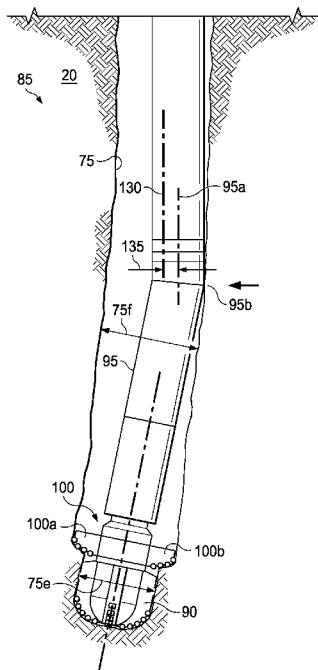


Fig. 4

(57) Abstract: A method includes extending a wellbore using a drill bit that forms a portion of a bottom hole assembly; enlarging a diameter of the wellbore using a reamer of the assembly; and laterally offsetting either a rotary steerable tool or a mud motor of the assembly in the enlarged diameter wellbore. A bend angle is defined between a central axis of either the rotary steerable tool or the mud motor and a central axis of the drill bit. Enlarging the diameter of the wellbore using the reamer while steering the assembly decreases the dogleg. Enlarging the diameter of the wellbore using the reamer while rotational drilling a straight section of the wellbore reduces stresses on the assembly and reduces wellbore tortuosity.

POINT-THE-BIT BOTTOM HOLE ASSEMBLY WITH REAMER

TECHNICAL FIELD

The present disclosure relates generally to a method of drilling a wellbore, and specifically, to a method of enlarging the diameter of the wellbore using a point-the-bit bottom hole assembly having a reamer to reduce dogleg capability associated with the bottom hole assembly and/or reduce wellbore tortuosity.

BACKGROUND

Directional drilling operations involve controlling the direction of a wellbore as it is being drilled. Generally, the goal of directional drilling is to reach a target subterranean destination with a drill string, and often the drill string will need to be turned through a tight radius to reach the target destination. Generally, a rotary steerable tool or a mud motor that forms a portion of the bottom hole assembly (“BHA”) is used to steer the BHA to create a curved section of the wellbore. Often, the rotary steerable tool and mud motor are fixed, when run downhole, at a given bend angle or displacement that embodies the maximum dogleg capability of the bottom hole assembly. There are instances when the maximum dogleg capability is not needed, such as when the drill string is creating a generally straight section of the wellbore and/or when the radius of a required turn is not as tight as the radius associated with the maximum dogleg capability. In these instances and when a point-the-bit bottom hole assembly with a fixed maximum dogleg capability is used, large lateral forces are exerted on the drill bit, bearings, stabilizers, pads, etc., resulting in very high stresses on housings, shafts, mandrels, internal connections, external connections, etc. of the rotary steerable tool or mud motor. These high forces and stresses can lead to equipment failures, non-productive time, and potentially the loss of a well. In addition, transitions from steering to straight drilling and vice-versa impart significant tortuosity to the wellbore.

BRIEF DESCRIPTION OF THE DRAWINGS

Various embodiments of the present disclosure will be understood more fully from the detailed description given below and from the accompanying drawings of various embodiments

of the disclosure. In the drawings, like reference numbers may indicate identical or functionally similar elements.

FIGS. 1A and 1B together form a schematic illustration of an offshore oil and gas platform operably coupled to a point-the-bit bottom hole assembly with reamer, according to an exemplary embodiment of the present disclosure;

FIG. 2 is a flow chart illustration of a method of operating the point-the-bit bottom hole assembly with reamer of FIG. 1, according to an exemplary embodiment of the present disclosure;

FIG. 3 is a schematic illustration of the bottom hole assembly of FIG. 1 during one step of the method of FIG. 2, according to an exemplary embodiment of the present disclosure;

FIG. 4 is schematic illustration of the bottom hole assembly of FIG. 1 during another step of the method of FIG. 2, according to an exemplary embodiment of the present disclosure; and

FIG. 5 is a schematic illustration of the bottom hole assembly of FIG. 1 during yet another step of the method of FIG. 2, according to an exemplary embodiment of the present disclosure.

DETAILED DESCRIPTION

Illustrative embodiments and related methods of the present disclosure are described below as they might be employed using a point-the-bit bottom hole assembly with reamer. In the interest of clarity, not all features of an actual implementation or method are described in this specification. It will of course be appreciated that in the development of any such actual embodiment, numerous implementation-specific decisions must be made to achieve the developers' specific goals, such as compliance with system-related and business-related constraints, which will vary from one implementation to another. Moreover, it will be appreciated that such a development effort might be complex and time-consuming, but would nevertheless be a routine undertaking for those of ordinary skill in the art having the benefit of this disclosure. Further aspects and advantages of the various embodiments and related methods of the disclosure will become apparent from consideration of the following description and drawings.

Referring to **FIGS. 1A and 1B**, a point-the-bit bottom hole assembly having a reamer that is extending, or forming, a wellbore from an offshore oil or gas platform, is schematically illustrated and generally designated 10. A semi-submersible platform 15 is positioned over a submerged oil and gas formation 20 located below a sea floor 25. A subsea conduit 30 extends
5 from a deck 35 of the platform 15 to a subsea wellhead installation 40, including blowout preventers 45. The platform 15 has a hoisting apparatus 50, a derrick 55, a travel block 56, a hook 60, and a swivel 65 for raising and lowering pipe strings, such as a substantially tubular, axially extending drill string 70. A wellbore 75 extends through the various earth strata including the formation 20, with some portions of the 75 having a casing string 80 cemented therein.
10 However, in some embodiments the entirety of the wellbore 75 may be an open hole wellbore.

The wellbore 75 includes any one or more of a vertical section 75a, a curved section 75b, a tangent section 75c, and a horizontal section 75d. The wellbore 75 may be an uphill wellbore and/or include multilateral wellbores. Accordingly, it should be understood by those skilled in the art that the use of directional terms such as “above,” “below,” “upper,” “lower,” “upward,”
15 “downward,” “uphole,” “downhole” and the like are used in relation to the illustrative embodiments as they are depicted in the figures, the upward direction being toward the top of the corresponding figure and the downward direction being toward the bottom of the corresponding figure, the uphole direction being toward the surface of the well, the downhole direction being toward the toe of the well. Also, even though **FIGS. 1A and 1B** depicts an offshore operation, it
20 should be understood by those skilled in the art that the apparatus according to the present disclosure is equally well suited for use in onshore operations.

A point-the-bit bottom hole assembly 85, or the BHA 85, is coupled to the lower or distal end of the drill string 70 and includes a drill bit 90 that is operably coupled to a steering tool 95, such as a mud motor or a rotary steerable system, suitable for selectively changing a direction of
25 drilling by the BHA 85. A reamer 100 also forms a portion of the BHA 85 and is coupled to, and positioned between, the drill bit 90 and the steering tool 95. This positioning between includes the reamer 100 being built into or forming a portion of the drill bit 90, and thus positioned below the steering tool 95; the reamer 100 being built into or forming another tool that is positioned between the drill bit 90 and the steering tool 95; and the reamer 100 being built into a lower end
30 of the steering tool 95. Generally, the reamer 100 is positioned downhole from the “bend” in the

steering tool 95. The reamer 100 may be any wellbore diameter enlargement device and may be a single actuation reamer or a multi-actuation reamer such that the reamer 100 can be activated and deactivated multiple times. Generally, the reamer 100 includes reamer cutting structures 100a and 100b that, when activated, extend radially in a direction perpendicular to a longitudinal axis of the reamer 100 to contact a wall of the wellbore 75 and enlarge the diameter of the wellbore 75. While only two reamer cutting structures are shown in **FIGS. 1 and 3-5**, the reamer 100 may include any number of reamer cutting structures spaced circumferentially and/or longitudinally along the reamer 100. The BHA 85 is a point-the-bit system in that a central axis 95a of the steering tool 95 (shown in **FIG. 3**) creates a bend angle 102 relative to a central axis 90a of the drill bit 90. That is, the bend angle 102 is defined between the central axis 90a and the central axis 95a. In some instances, the bend angle 102, among other factors such as a bit-to-bend distance, placement of the steering tool 95 relative to other tools that form the BHA 85 etc., defines a dogleg capability of the BHA 85. The dogleg achieved by a particular steering tool 95 will depend at least in part on the bend angle 102, and may also depend on a bit-to-bend distance, placement of the steering tool 95 relative to other tools that form the BHA 85 etc. The dogleg capability associated with the BHA 85 is the measure of the amount of change in the inclination, and/or azimuth of a wellbore, usually expressed in degrees per 100 feet of course length that the BHA 85 is capable of creating during steering of the BHA 85. Hence, the dogleg capability of a particular steering tool 95 depends at least in part on a maximum bend angle, and may further depend on the bit-to-bend distance, placement of the steering tool 95 relative to other tools that form the BHA 85 etc.

Often, the wellbore 75 will have a planned trajectory such that the curved section 75b is associated with a dogleg, such as for example 10 degrees per 100 ft. In these instances, and when the bend angle 102 of the steering tool 95 is fixed prior to being run downhole, the bend angle 102 (along with the other factors that determine dogleg capability) is often set to be in excess of what is needed to accomplish the 10 degrees per 100 ft. Thus, the bend angle 102 is often capable of producing a dogleg capability of, for example, 12 or 13 degrees per 100 ft. Having excess dogleg capability provides the capacity to catch up to the planned wellbore path or trajectory if the drilled wellbore gets behind the plan for any reason, but also can result in the multiple transitions from steering to drilling straight sections in order to create a curved section

that has a dogleg that is less than the fixed dogleg capability that is associated with the BHA 85. Activating the reamer 100 to enlarge a diameter of the wellbore decreases the fixed dogleg capability associated with the BHA 85 to reduce the number of transitions from steering to drilling straight when creating a curved section and to reduce the stresses exerted on the BHA 85 during such transitions and when drilling straight sections.

In some embodiments and generally when the steering tool 95 is a mud motor, the drilling string 70 is not rotated during steering of the BHA 85 such that the orientation of the steering tool 95 in the wellbore 75 is stationary. However, in other embodiments and generally when the steering tool 95 is a rotary steerable system, the drilling string 70 is rotated while steering of the BHA 85, but the orientation of the steering tool 95 in the wellbore 75 is stationary. Generally, when drilling a straight section of the wellbore 75, the drilling string 70 and the BHA 85 rotate together or at least the orientation of the BHA 85 in the wellbore 75 is stationary.

In an exemplary embodiment, as illustrated in **FIG. 2** with continuing reference to **FIG. 1**, a method 105 of extending the wellbore 75 includes creating a first curved section of the wellbore 75 using the BHA 85 while the BHA 85 is in a first configuration while steering the BHA 85 at step 110; creating a second curved section of the wellbore 75 using the BHA 85 while the BHA 85 is in a second configuration while steering the BHA 85 at step 115; and creating a straight or a generally straight section (*e.g.*, vertical, tangent, horizontal, lateral) of the wellbore 75 using the BHA 85 while the BHA 85 is in the second configuration at step 120.

The step 110 includes the sub steps of creating, using the drill bit 90, the wellbore 75 having an original diameter illustrated by the dimension having the reference numeral 75e in **FIGS. 3-5** at step 110a and laterally offsetting the steering tool 95 in the original diameter 75e wellbore at step 110b. **FIG. 3** illustrates the BHA 85 in the first configuration while drilling a curved section of the wellbore 75. When in the first configuration, the reamer cutting structures 100a and 100b are in a retracted position such that the reamer cutting structures 100a and 100b do not enlarge the diameter of the wellbore 75. To create a curved section of the wellbore 75 the drill bit 90 creates a portion of the wellbore 75 having the original diameter 75e that corresponds to a diameter of the drill bit 90. In some embodiments, the original diameter 75e is not equal to the diameter of the drill bit 90, but at least a function of the diameter of the drill bit 90. As the

reamer 100 of the BHA 85 is placed or remains in the first configuration, the reamer cutting structures 100a and 100b do not enlarge the original diameter 75e of the wellbore 75. Placing, or allowing, the reamer 100 to stay in the first configuration restores, or otherwise results in the BHA 85 creating a first dogleg or portion of the wellbore that has a first radius of curvature. This first radius of curvature often corresponds to the fixed dogleg capability of the BHA 85, which can include the excess dogleg capability. The central axis 95a of the steering tool 95 is laterally offset from a center of the wellbore 75 by a distance 125, with the center of the wellbore 75 illustrated as the line having a reference numeral 130 in **FIGS. 3-5** (“center 130”). Thus, a contact point 95b of the steering tool 95 is also offset from the center 130 and results in a side-cutting force or leverage applied to the drill bit 90 to enable laterally drilling while also drilling axially. Generally, the steps of 110a and 110b occur simultaneously.

When it is desired to create a portion of the wellbore that has a radius of curvature that is greater than the first radius of curvature, the reamer cutting structures 100a and 100b are deployed or activated such that the reamer 100 is in the second configuration to enlarge the original wellbore 75e to an enlarged diameter illustrated by the dimension having numeral 75f in **FIGS. 4-5**. The enlarged diameter 75f is greater than the original diameter 75e. Generally, the reduction of dogleg, or the increase in the radius of curvature is a function of the amount of wellbore “overage”, or difference between the enlarged diameter 75f and the original diameter 75e. Thus, an outermost diameter of the reamer 100 when the reamer 100 is in the second configuration is sized to create the desired reduction of dogleg, or increase in the radius of curvature. In some embodiments, the reamer cutting structures 100a and 100b are capable of extending to one of a plurality of radial distances from the reamer 100 such that the reamer 100 is capable of enlarging the diameter of the wellbore to different diameters.

The step 115 includes the sub steps of the step 110a, enlarging the diameter of the wellbore 75 to the enlarged diameter 75f at step 115a, and laterally offsetting the steering tool 95 in the enlarged diameter 75f of the wellbore 75 at step 115b. **FIG. 4** illustrates the BHA 85 in the second configuration and drilling a curved section of the wellbore 75. To create the second curved section of the wellbore 75 that has a radius of curvature that is greater than the first radius of curvature, the drill bit 90 creates a portion of the wellbore 75 having the original diameter 75e that corresponds to a diameter of the drill bit 90 at the step 110a. During the step 115, the reamer

100 is placed in or is maintained in the second configuration. Thus, at step 115b, the reamer cutting structures 100a and 100b enlarges the diameter of the wellbore 75 from the original diameter 75e to the enlarged diameter 75f. At the step 115c, the steering tool 95 is laterally offset from the center 130 of the enlarged diameter 75f wellbore by a distance 135 from the center 130. That is, the contact point 95b of the steering tool 95 is offset from the center 130 by the distance 135, which is greater than the distance 125. This generally results in a reduction of the side-cutting force or leverage applied to the drill bit 90 when laterally and axially drilling. Reducing the side-cutting force or leverage applied to the drill bit 90 increases the radius of curvature of the curved section being drilled and, effectively, reduces the dogleg capability of the BHA 85. Generally, the steps of 110a, 115a, and 115b occur simultaneously.

The step 120 includes the sub steps of the steps 110a, 115a, and 115b, and is similar to the step 115 except that the step 115 occurs during steering of the BHA 85 and the step 120 occurs when the BHA 85 rotates to drill a straight section. Thus, the step 120 results in a generally straight section of the wellbore 75. **FIG. 5** illustrates the BHA 85 while in the second configuration and drilling a generally straight section of the wellbore 75 during rotational drilling, or when the BHA 85 is rotating. As previously noted, the drill bit 90 creates a portion of the wellbore 75 having the original diameter 75e that corresponds to a diameter of the drill bit 90 at the step 110a. During drilling of a straight section, the original diameter 75e of the wellbore 75 not only corresponds to the diameter of the drill bit 90, but on other factors such as the bend angle 102, distance between the drill bit 90 and the steering tool 95, etc. The reamer 100 is placed in or is maintained in the second configuration during the step 120, thus the reamer cutting structures 100a and 100b are extended. At step 115a, the reamer cutting structures 100a and 100b enlarge the diameter of the wellbore 75 from the original diameter 75e to the enlarged diameter 75f. At the step 115b, one central axis 145 of the BHA 85 has a maximum lateral offset from the center 130 of the enlarged diameter 75f wellbore 75 by a distance 147. The distance 147 is greater when the BHA 85 is offset in the enlarged diameter 75f than the distance 147 when the BHA 85 is offset in the original diameter 75e. This enlargement of the wellbore diameter reduces the forces exerted on, and the stresses imposed on, the BHA 85 due to the bend angle 102 of the steering tool 95. Generally, the steps of 110a, 115a, and 115b occur simultaneously during drilling of a tangent, vertical, or lateral section of the wellbore 75.

Any variety of wellbore diameter enlarging tools can be used in place of the reamer 100. In some cases, a single actuation of the reamer 100 may be acceptable. For example, once the curved section 75b is drilled using the first dogleg capability (*i.e.*, the reamer 100 in the first configuration), the reamer 100 may be irreversibly activated such that the reamer cutting structures 100a and 100b are moved outward to enlarge the wellbore for the remainder of the bitrun in order to drill with a dogleg capability that is less than the first dogleg capability associated with the BHA 85 while in the first configuration. Examples of single, irreversible activation of the reamer 100 include the use of shear pins based on high differential pressure and ball drops.

In some embodiments, a control unit 150 as illustrated in **FIG. 5** is provided to control the BHA 85, under conditions to be described below. In one exemplary embodiment, the control unit 150 is connected to, and/or disposed within, the steering tool 95, although it may be located anywhere along the BHA 85. In one exemplary embodiment, the control unit 150 includes one or more measurement-while-drilling (“MWD”) systems, one or more logging-while-drilling (“LWD”) systems, and/or any combination thereof. In one exemplary embodiment, the control unit 150 includes one or more processors 150a, a memory or computer readable medium 150b operably coupled to the one or more processors 150a, and a plurality of instructions stored in the computer readable medium 150b and executable by the one or more processors 150a. A surface control unit or system 155 is in two-way communication with the control unit 150. In one exemplary embodiment, the surface control system 155 includes one or more processors 155a, a memory or computer readable medium 155b operably coupled to the one or more processors 155a, and a plurality of instructions stored in the computer readable medium 155b and executable by the one or more processors 155a. During operation, the control unit 150 positioned in the wellbore 75 communicates with the surface control system 155, sending directional survey information to the surface control system 155 using a telemetry system. The telemetry system may utilize mud-pulse telemetry or the like. In any event, the control unit 150 may transmit to the surface control system 155 information about the direction, inclination and orientation of the BHA 85. In one exemplary embodiment, the surface control system 155 controls the BHA 85 via the control unit 150. During operation and when the reamer 100 is operably coupled to the control unit 150 such that the control unit 150 controls the actuation of

the reamer cutting structure 100a, the control unit 150 actuates the reamer cutting structure 100a to place the reamer 100 in the first configuration, the second configuration, third configuration that is different from both the first and second configuration and that also enlarges the diameter of the wellbore, back to the first configuration, and back to the second configuration, or any
5 combination thereof. That is, the reamer 100 may have a variety of configurations that correspond with a variety of wellbore diameters. In one exemplary embodiment, one or both of the control unit 150 and the surface control system 155 are part of a downlink system that allows for automatic steering along a fixed or preprogrammed trajectory towards the desired target location in the formation 20. In one exemplary embodiment, to control the BHA 85 using the
10 surface control system 155 and/or the control unit 150, the one or more processors 150a and/or the one or more processors 155a execute the plurality of instructions stored in the computer readable medium 150b and/or the plurality of instructions stored in the computer readable medium 155b.

While the bend angle 102 of the steering tool 95 described by way of example as being
15 fixed when downhole, a tool may alternately include an adjustable bend angle, in which case, one or more embodiments of the steering tool 95 may have *at least* a straight mode with zero or near zero bend angle or displacement that can alternate between deflected and straight modes downhole. Optionally, the bend angle may be selectively adjustable to any of a range of values. Use of the steering tool 95, when the steering tool 95 has the ability to alternate between
20 deflected and straight modes downhole, in the method 105 results in the creation of intermediate dogleg capabilities when the diameter of the wellbore 75 is enlarged.

Moreover, another embodiment of the steering tool 95 has self-adjusting dogleg capabilities. Use of the steering tool 95, when the steering tool 95 has self-adjusting dogleg capabilities, in the method 105 results in the reduction of the dogleg capability when the
25 diameter of the wellbore 75 is enlarged.

In an exemplary embodiment, creating a generally straight section of the wellbore includes creating a section of the wellbore that is intended to be generally straight but includes some deviations.

In several exemplary embodiments, the method 105 may be implemented in whole or in
30 part by a computer. The plurality of instructions stored on the computer readable medium 150b,

the plurality of instructions stored on the computer readable medium 155b, a plurality of instructions stored on another computer readable medium, and/or any combination thereof, may be executed by a processor to cause the processor to carry out or implement in whole or in part the method 105, and/or to carry out in whole or in part the above-described operation of the BHA 85. In several exemplary embodiments, such a processor may include the one or more processors 150a, the one or more processors 155a, one or more additional processors, and/or any combination thereof.

As noted above, having excess dogleg capability provides the capacity to catch up to the planned wellbore path or trajectory if the drilled wellbore gets behind the plan for any reason. Use of the BHA 85 and/or the method 105 allows for the use of the excess bend angle when necessary, but otherwise reduces the effects of the excess bend angle when the excess bend angle is not required. Thus, when creating the curved section 75b, the BHA 85 creates a curved section having a radius of curvature that is greater than the radius of curvature associated the excess bend angle. This reduces the need for approximating the desired curve by creating alternate segments of the wellbore 75 when steering to create a curvature is too tight and drilling straighter segments. Thus, the BHA 85 and/or the method 105 reduces the number of transitions from steering drilling to straight drilling. Transitions from steering to straight drilling involves “back-bending”, or forcing the bend angle 102 against the curvature created during steering as the bend angle 102 is rotated. Large lateral forces on the drill bit 90, bearings, stabilizers, etc. are exerted during “back-bending” and result in very high stresses on housings, shafts mandrels, internal connections, external connections, etc. of the steering tool 95 (e.g., rotary steerable tool or mud motor). These high forces and stresses can lead to equipment failures, non-productive time, and potentially the loss of a well. In addition, transitions from steering to straight drilling and vice-versa can impart significant tortuosity to the wellbore 75. Wellbore tortuosity creates higher contact forces with the BHA 85 and/or the drill string 70, increasing frictional drag which inhibits weight transfer to the drill bit 90, which impedes drilling ahead, drilling long tangent or horizontal/lateral sections beyond the curve, and running casing and completions equipment. Thus, as the BHA 85 and/or the method 105 reduces the number of transitions from steering to straight drilling, the BHA 85 and/or the method 105 reduces lateral forces on the BHA 85, such as on the drill bit 90, bearings, stabilizers, etc. and reduces the associated stresses on the BHA

85, such as on housings, shafts, mandrels, internal connections, external connections, etc. Moreover, use of the BHA 85 and/or the method 105 reduces wellbore tortuosity. Moreover, when the drill string 70 extends within or through the enlarged diameter wellbore 75f, friction forces acting on the drill string 70 due to the contact with a wall of the wellbore 75 are generally
5 less than friction forces acting on the drill string 70 when the drill string 70 extends through the original diameter wellbore 75e.

The BHA 85 and/or the method 105 results in the ability to have a high dogleg capability for the curved section 75b of the wellbore 75 and a reduced dogleg capability for making corrections in other portions of the wellbore 75 thereby creating a multi-dogleg-capability BHA
10 85. The multi-dogleg-capability 85 reduces equipment failures, non-productive time, and potentially the loss of a well. The multi-dogleg-capability BHA 85 reduces frictional drag, which improves weight transfer to the drill bit 90 which supports drilling ahead, drilling long tangent or horizontal/lateral sections beyond the curve, and running casing and completions equipment.

15 In some embodiments and if the diameter of the wellbore 75 is enlarged sufficiently, the effect of the bend angle 102 on dogleg capability can be completely overcome. Enlarging the diameter of the wellbore 75 provides room for the contact points, such as 95b of the steering tool 95 or other contact points of the BHA 85, to shift laterally, which reduces the effect of the bend angle 102 on the side-cutting force or leverage applied to the drill bit 90 and thereby results in a
20 lower dogleg capability.

In some embodiments, the BHA 85 and/or the method 105 reduces the number of bitruns for each well as the BHA 85 is capable of creating a variety of segments of the well (*e.g.*, the vertical section 75a, the curved section 75b, the tangent section 75c, the horizontal section 75d) while reducing stresses on the BHA 85 and reducing wellbore tortuosity.
25

Thus a method has been described. Embodiments of the method may generally include extending a wellbore using a drill bit; enlarging a diameter of the wellbore using a first tool; and laterally offsetting a second tool in the enlarged diameter wellbore; wherein the first tool, the second tool, and the drill bit are coupled together such that the first tool is positioned between the
30 drill bit and the second tool; and wherein a bend angle is defined between a central axis of the

second tool and a central axis of the drill bit. Any of the foregoing embodiments may include any one of the following elements, alone or in combination with each other:

5 Extending the wellbore using the drill bit, enlarging the diameter of the wellbore, and laterally offsetting the second tool in the enlarged diameter wellbore occur simultaneously to drill a first curved section that has a first dogleg severity.

10 Creating a second curved section of the wellbore having a second dogleg severity that is greater than the first dogleg severity, comprising extending the wellbore using the drill bit such that the wellbore has an original diameter while simultaneously laterally offsetting the second tool in the original diameter wellbore.

15 Laterally offsetting the second tool in the enlarged diameter occurs while the second tool and the drill bit are rotated to drill a straight section of the wellbore.

Laterally offsetting the second tool in the enlarged diameter wellbore reduces stresses exerted on the drill bit, the first tool, and the second tool when the second tool and the drill bit are rotated to drill the straight section of the wellbore.

20 Extending the wellbore using the drill bit such that the wellbore has an original diameter while simultaneously laterally offsetting the second tool in the original diameter wellbore to drill a first curved section having a first radius of curvature; extending the wellbore using the drill bit, enlarging the diameter of the wellbore, and laterally offsetting the second tool in the enlarged diameter wellbore occur simultaneously to drill a second
25 curved section having a second radius of curvature; and the second radius of curvature is greater than the first radius of curvature.

30 Extending the wellbore using the drill bit such that the wellbore has an original diameter while simultaneously laterally offsetting the second tool in the original diameter wellbore such that the second tool is laterally offset from a center of the wellbore by a first

distance; and, when the second tool is laterally offset in the enlarged diameter wellbore the second tool is laterally offset from the center of the wellbore by a second distance that is greater than the first distance to reduce a lateral force exerted on the drill bit.

5 The first tool is a reamer and enlarging the diameter of the wellbore includes activating the reamer.

Deactivating the reamer.

10 The second tool includes a mud motor or a rotary steerable system.

Thus a method has been described. Embodiments of the method may generally include extending a wellbore, using a drill bit and a mud motor having a bend angle, while simultaneously enlarging a diameter of the wellbore using a reamer positioned between at least a
15 portion of the drill bit and at least a portion of the mud motor. Any of the foregoing embodiments may include any one of the following elements, alone or in combination with each other:

Laterally offsetting the mud motor in the enlarged diameter wellbore.

20 Extending the wellbore, using the drill bit and the mud motor, such that the wellbore has an original diameter while simultaneously laterally offsetting the mud motor in the original diameter wellbore.

25 Extending the wellbore using the drill bit and the mud motor, enlarging the diameter of the wellbore, and laterally offsetting the mud motor in the enlarged diameter wellbore, occur simultaneously during rotational drilling of a straight section of the wellbore.

Extending the wellbore, using the drill bit and the mud motor, such that the wellbore has the original diameter while simultaneously laterally offsetting the mud motor in the original diameter wellbore occurs during steering of the drill bit.

5 Laterally offsetting the mud motor in the enlarged diameter wellbore reduces stresses exerted on a bottom hole assembly that comprises the drill bit and the mud motor during rotation of the bottom hole assembly when drilling of a straight section of the wellbore.

10 Extending the wellbore using the drill bit and the mud motor, enlarging the diameter of the wellbore, and laterally offsetting the mud motor in the enlarged diameter wellbore creates a portion of the wellbore having a first radius of curvature.

15 Laterally offsetting the mud motor in the enlarged diameter wellbore reduces stresses exerted on the bottom hole assembly during rotational drilling.

20 Extending the wellbore using the drill bit and mud motor, enlarging the diameter of the wellbore, and laterally offsetting the mud motor in the enlarged diameter wellbore creates another portion of the wellbore having a second radius of curvature that is greater than the first radius of curvature.

25 Thus, a point-the-bit BHA has been described. Embodiments of the BHA may generally include a drill bit; a mud motor operably coupled to the drill bit; and a reamer positioned between one end of the mud motor and the drill bit. Any of the foregoing embodiments may include any one of the following elements, alone or in combination with each other:

The mud motor defines a bend angle.

The reamer is a multi-actuation reamer.

The reamer is movable between a first configuration and a second configuration; wherein, when in the first configuration, a cutting structure that is capable of extending radially in a direction perpendicular to a longitudinal axis of the reamer is retracted; wherein, when in the second configuration, the cutting structure is radially extended to form an outermost diameter of the reamer; and wherein, when in the second configuration, the outermost diameter of the reamer is greater than an outer diameter of the drill bit.

The foregoing description and figures are not drawn to scale, but rather are illustrated to describe various embodiments of the present disclosure in simplistic form. Although various embodiments and methods have been shown and described, the disclosure is not limited to such embodiments and methods and will be understood to include all modifications and variations as would be apparent to one skilled in the art. Therefore, it should be understood that the disclosure is not intended to be limited to the particular forms disclosed. Accordingly, the intention is to cover all modifications, equivalents and alternatives falling within the spirit and scope of the disclosure as defined by the appended claims.

In several exemplary embodiments, while different steps, processes, and procedures are described as appearing as distinct acts, one or more of the steps, one or more of the processes, and/or one or more of the procedures could also be performed in different orders, simultaneously and/or sequentially. In several exemplary embodiments, the steps, processes and/or procedures could be merged into one or more steps, processes and/or procedures.

It is understood that variations may be made in the foregoing without departing from the scope of the disclosure. Furthermore, the elements and teachings of the various illustrative exemplary embodiments may be combined in whole or in part in some or all of the illustrative exemplary embodiments. In addition, one or more of the elements and teachings of the various illustrative exemplary embodiments may be omitted, at least in part, and/or combined, at least in part, with one or more of the other elements and teachings of the various illustrative embodiments.

In several exemplary embodiments, one or more of the operational steps in each embodiment may be omitted. Moreover, in some instances, some features of the present

disclosure may be employed without a corresponding use of the other features. Moreover, one or more of the above-described embodiments and/or variations may be combined in whole or in part with any one or more of the other above-described embodiments and/or variations.

5 Although several exemplary embodiments have been described in detail above, the
embodiments described are exemplary only and are not limiting, and those skilled in the art will
readily appreciate that many other modifications, changes and/or substitutions are possible in the
exemplary embodiments without materially departing from the novel teachings and advantages
of the present disclosure. Accordingly, all such modifications, changes and/or substitutions are
intended to be included within the scope of this disclosure as defined in the following claims. In
10 the claims, means-plus-function clauses are intended to cover the structures described herein as
performing the recited function and not only structural equivalents, but also equivalent
structures.

CLAIMS

WHAT IS CLAIMED IS:

1. A method, comprising:
5 extending a wellbore using a drill bit;
enlarging a diameter of the wellbore using a first tool; and
laterally offsetting a second tool in the enlarged diameter wellbore;
wherein the first tool, the second tool, and the drill bit are coupled together such that the
first tool is positioned between the drill bit and the second tool; and
10 wherein a bend angle is defined between a central axis of the second tool and a central
axis of the drill bit.
2. The method of claim 1, wherein extending the wellbore using the drill bit, enlarging the
diameter of the wellbore, and laterally offsetting the second tool in the enlarged diameter
15 wellbore occur simultaneously to drill a first curved section that has a first dogleg
severity.
3. The method of claim 2, further comprising creating a second curved section of the
wellbore having a second dogleg severity that is greater than the first dogleg severity,
20 comprising extending the wellbore using the drill bit such that the wellbore has an
original diameter while simultaneously laterally offsetting the second tool in the original
diameter wellbore.
4. The method of claim 1, wherein laterally offsetting the second tool in the enlarged
25 diameter occurs while the second tool and the drill bit are rotated to drill a straight section
of the wellbore.
5. The method of claim 4, wherein laterally offsetting the second tool in the enlarged
diameter wellbore reduces stresses exerted on the drill bit, the first tool, and the second

tool when the second tool and the drill bit are rotated to drill the straight section of the wellbore.

6. The method of claim 1,
5 wherein the method further comprises extending the wellbore using the drill bit such that the wellbore has an original diameter while simultaneously laterally offsetting the second tool in the original diameter wellbore to drill a first curved section having a first radius of curvature;
wherein extending the wellbore using the drill bit, enlarging the diameter of the wellbore,
10 and laterally offsetting the second tool in the enlarged diameter wellbore occur simultaneously to drill a second curved section having a second radius of curvature; and
wherein the second radius of curvature is greater than the first radius of curvature.
- 15 7. The method of claim 1, wherein the method further comprises extending the wellbore using the drill bit such that the wellbore has an original diameter while simultaneously laterally offsetting the second tool in the original diameter wellbore such that the second tool is laterally offset from a center of the wellbore by a first distance; and
wherein, when the second tool is laterally offset in the enlarged diameter wellbore the
20 second tool is laterally offset from the center of the wellbore by a second distance that is greater than the first distance to reduce a lateral force exerted on the drill bit.
8. The method of claim 1, wherein the first tool is a reamer and enlarging the diameter of
25 the wellbore comprises activating the reamer.
9. The method of claim 8, further comprising deactivating the reamer.
10. The method of claim 1, wherein the second tool is a mud motor or a rotary steerable
30 system.

11. A method, the method comprising extending a wellbore, using a drill bit and a mud motor having a bend angle, while simultaneously enlarging a diameter of the wellbore using a reamer positioned between at least a portion of the drill bit and at least a portion of the mud motor.
12. The method of claim 11, further comprising laterally offsetting the mud motor in the enlarged diameter wellbore.
13. The method of claim 12, further comprising extending the wellbore, using the drill bit and the mud motor, such that the wellbore has an original diameter while simultaneously laterally offsetting the mud motor in the original diameter wellbore.
14. The method of claim 13,
wherein extending the wellbore using the drill bit and the mud motor, enlarging the diameter of the wellbore, and laterally offsetting the mud motor in the enlarged diameter wellbore, occur simultaneously during rotational drilling of a straight section of the wellbore; and
wherein extending the wellbore, using the drill bit and the mud motor, such that the wellbore has the original diameter while simultaneously laterally offsetting the mud motor in the original diameter wellbore occurs during steering of the drill bit.
15. The method of claim 12, wherein laterally offsetting the mud motor in the enlarged diameter wellbore reduces stresses exerted on a bottom hole assembly that comprises the drill bit and the mud motor during rotation of the bottom hole assembly when drilling a straight section of the wellbore.
16. The method of claim 12,
wherein extending the wellbore, using the drill bit and the mud motor, such that the wellbore has an original diameter while simultaneously laterally offsetting the

mud motor in the original diameter wellbore creates a portion of the wellbore having a first radius of curvature; and
wherein extending the wellbore using the drill bit and the mud motor, enlarging the diameter of the wellbore, and laterally offsetting the mud motor in the enlarged diameter wellbore creates another portion of the wellbore having a second radius of curvature that is greater than the first radius of curvature.

5

17. A point-the-bit bottom hole assembly, comprising:
a drill bit;

10

a mud motor operably coupled to the drill bit; and
a reamer positioned between at least a portion of the mud motor and at least a portion of the drill bit.

15

18. The point-the-bit bottom hole assembly of claim 17, wherein the mud motor defines a bend angle.

19. The point-the-bit bottom hole assembly of claim 17, wherein the reamer is a multi-actuation reamer.

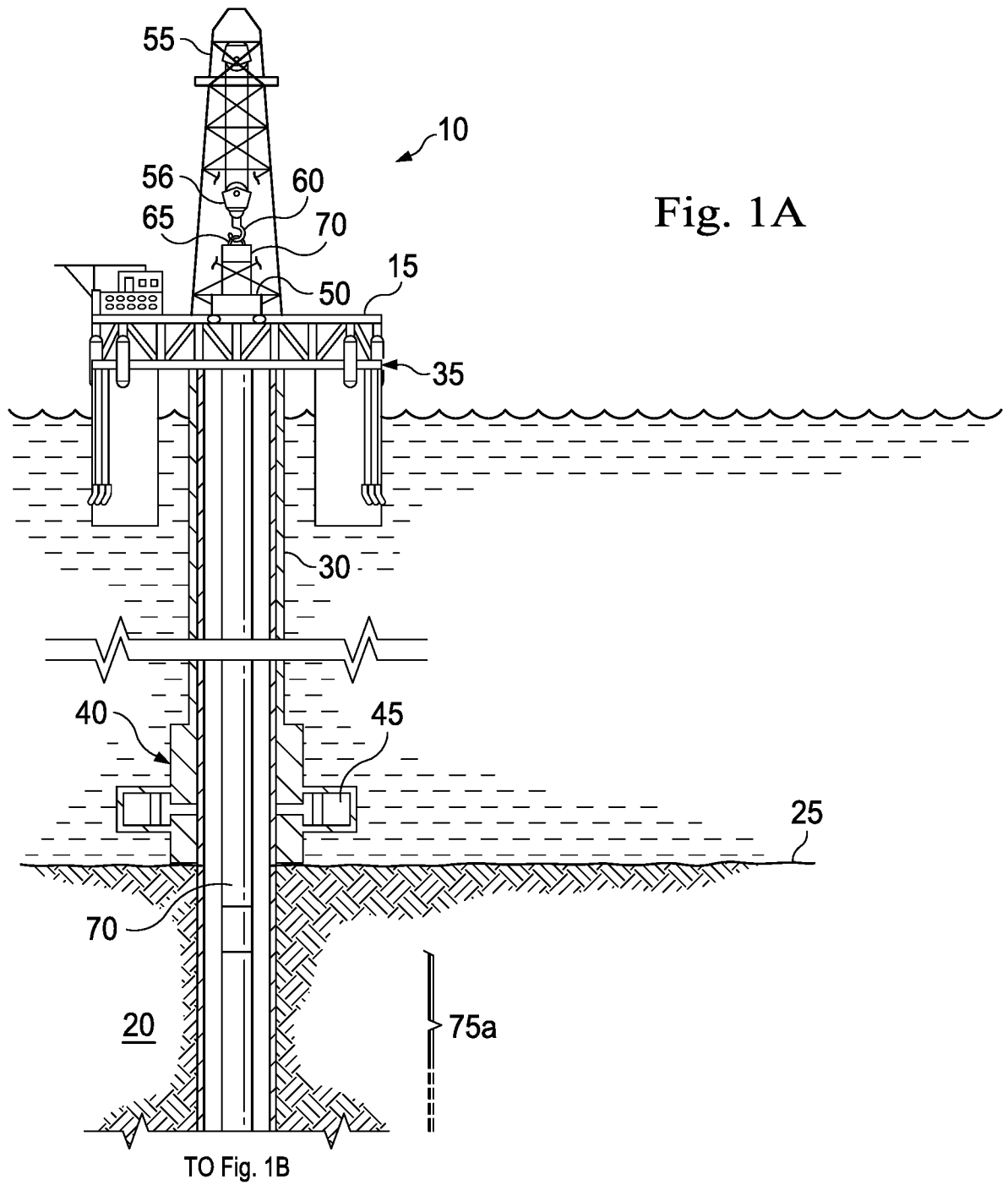
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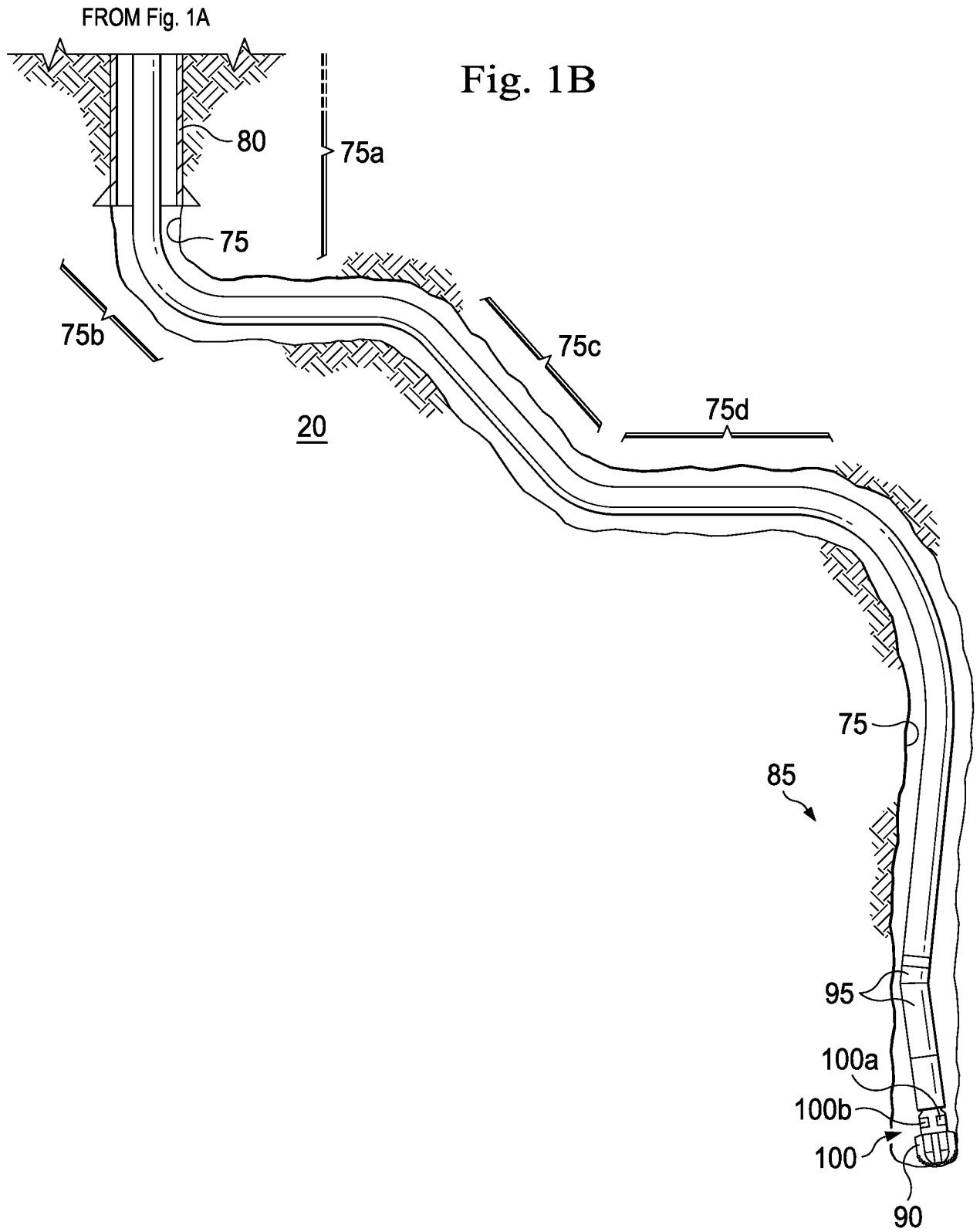
20. The point-the-bit bottom hole assembly of claim 17,
wherein the reamer is movable between a first configuration and a second configuration;
wherein, when in the first configuration, a cutting structure that is capable of extending radially in a direction perpendicular to a longitudinal axis of the reamer is retracted;

25

wherein, when in the second configuration, the cutting structure is radially extended to form an outermost diameter of the reamer; and
wherein, when in the second configuration, the outermost diameter of the reamer is greater than an outer diameter of the drill bit.

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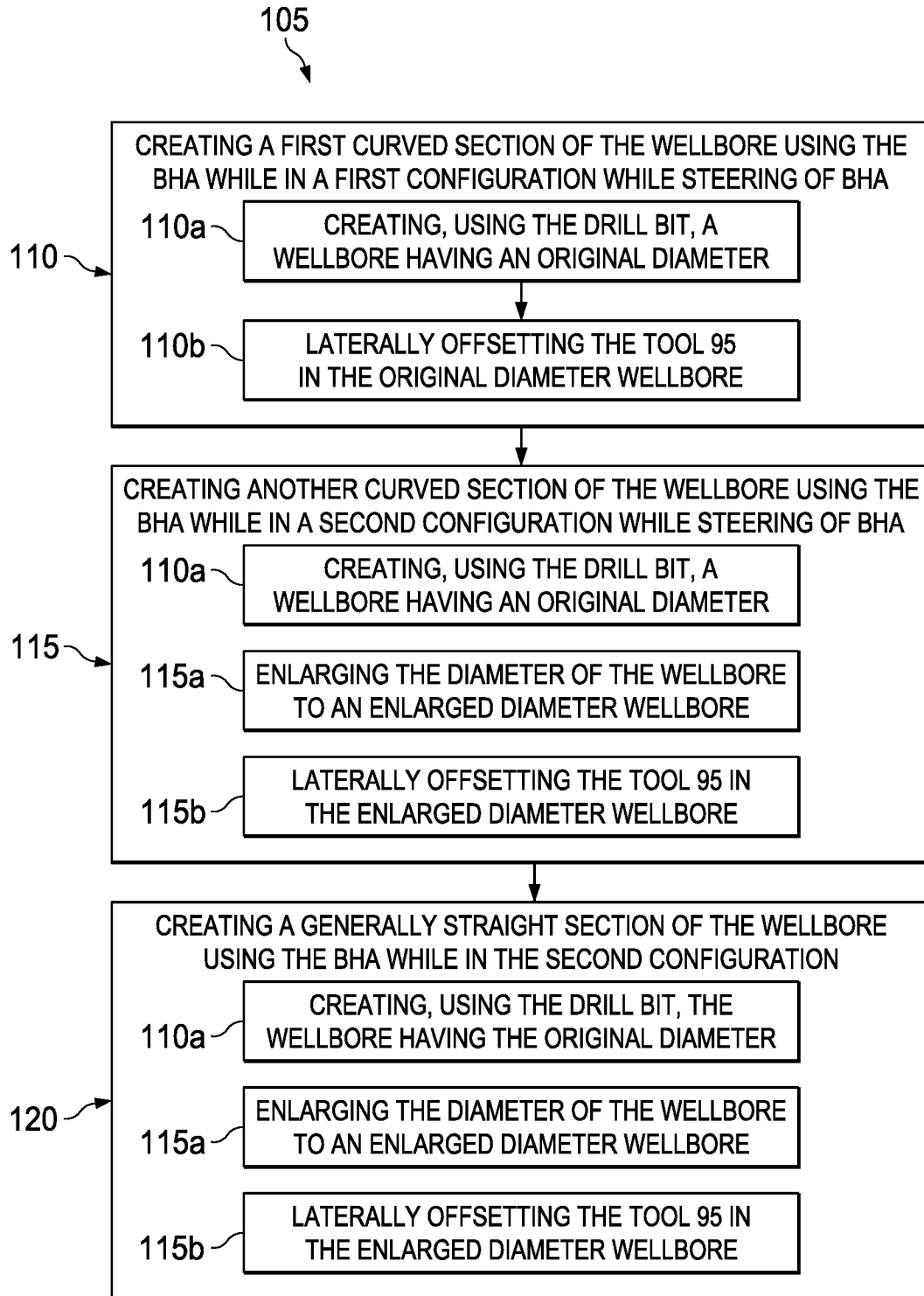


Fig. 2

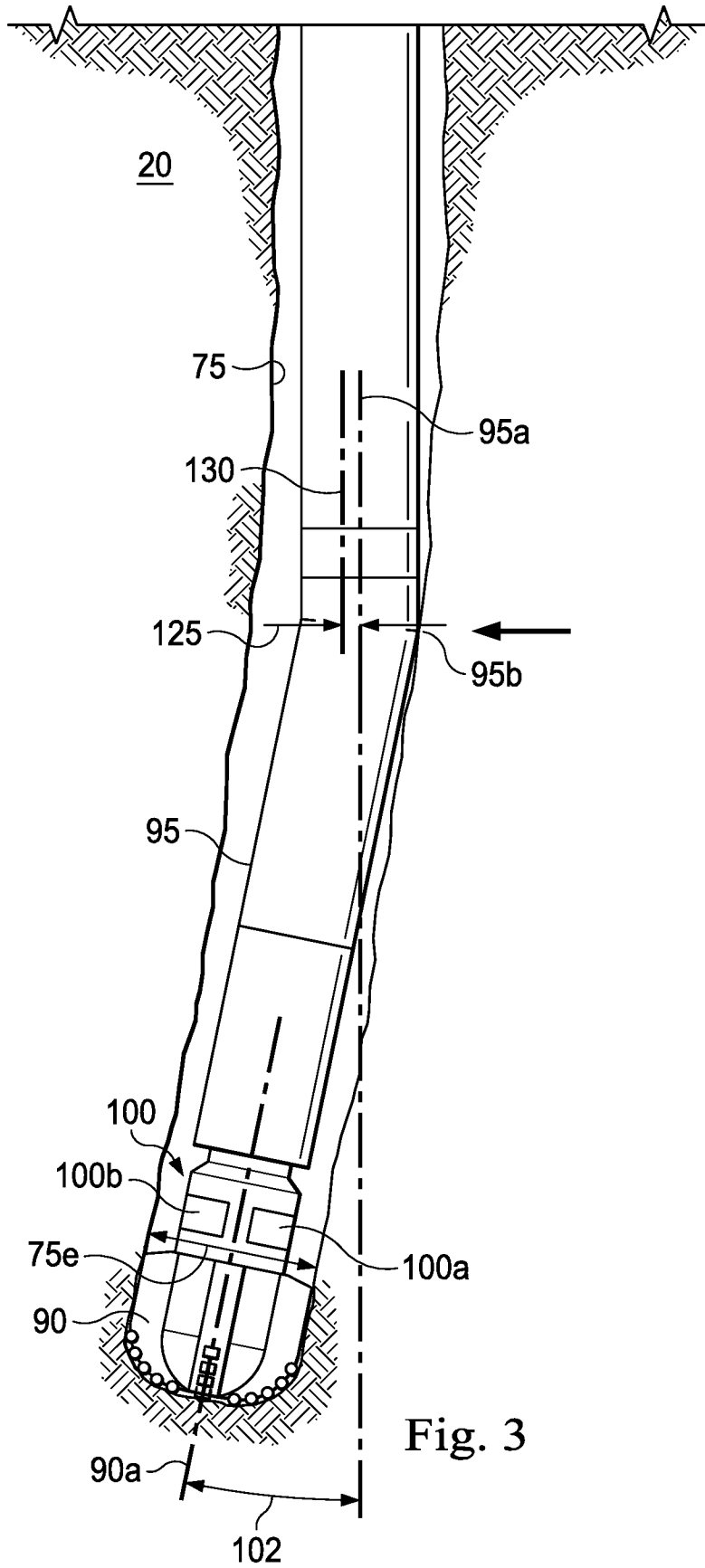


Fig. 3

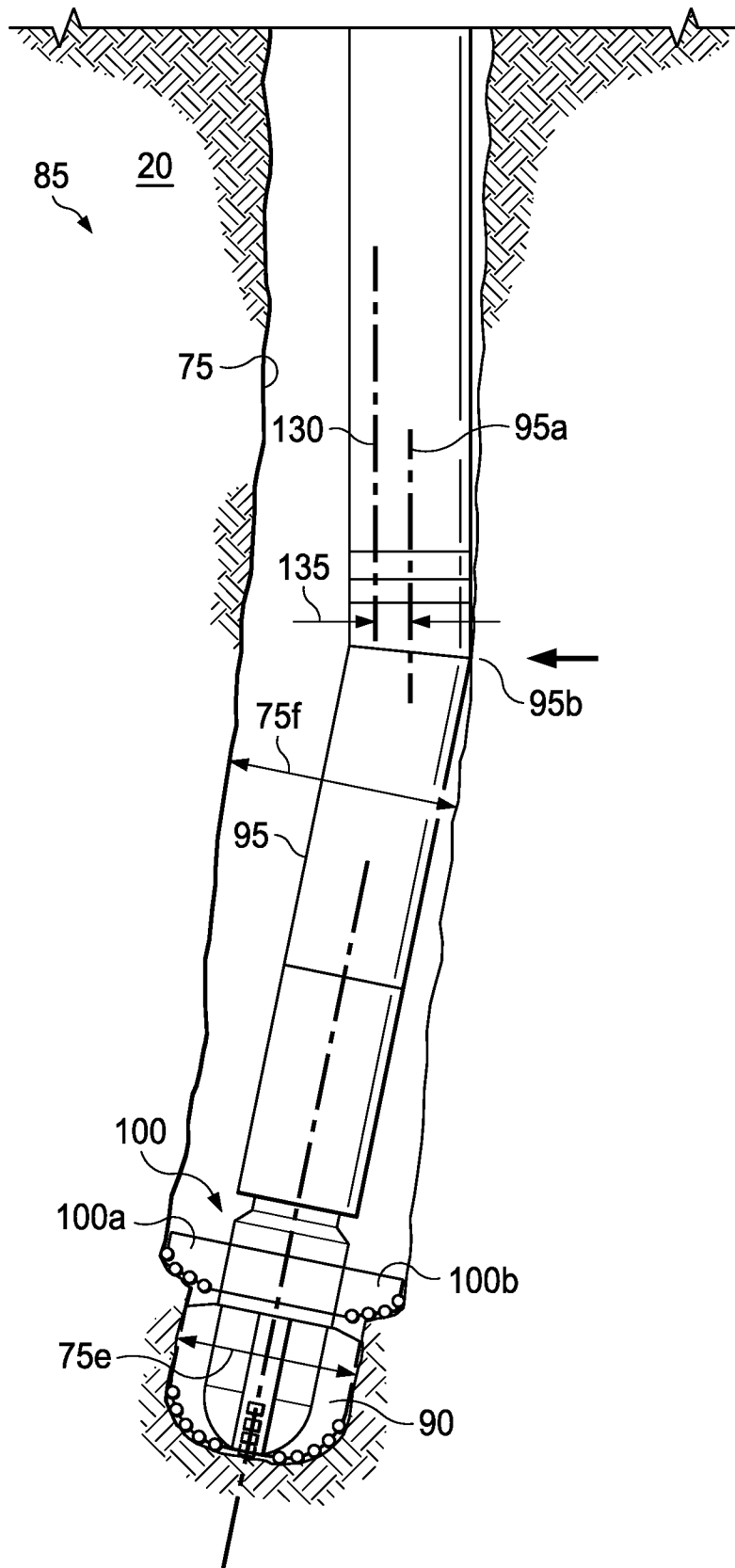


Fig. 4

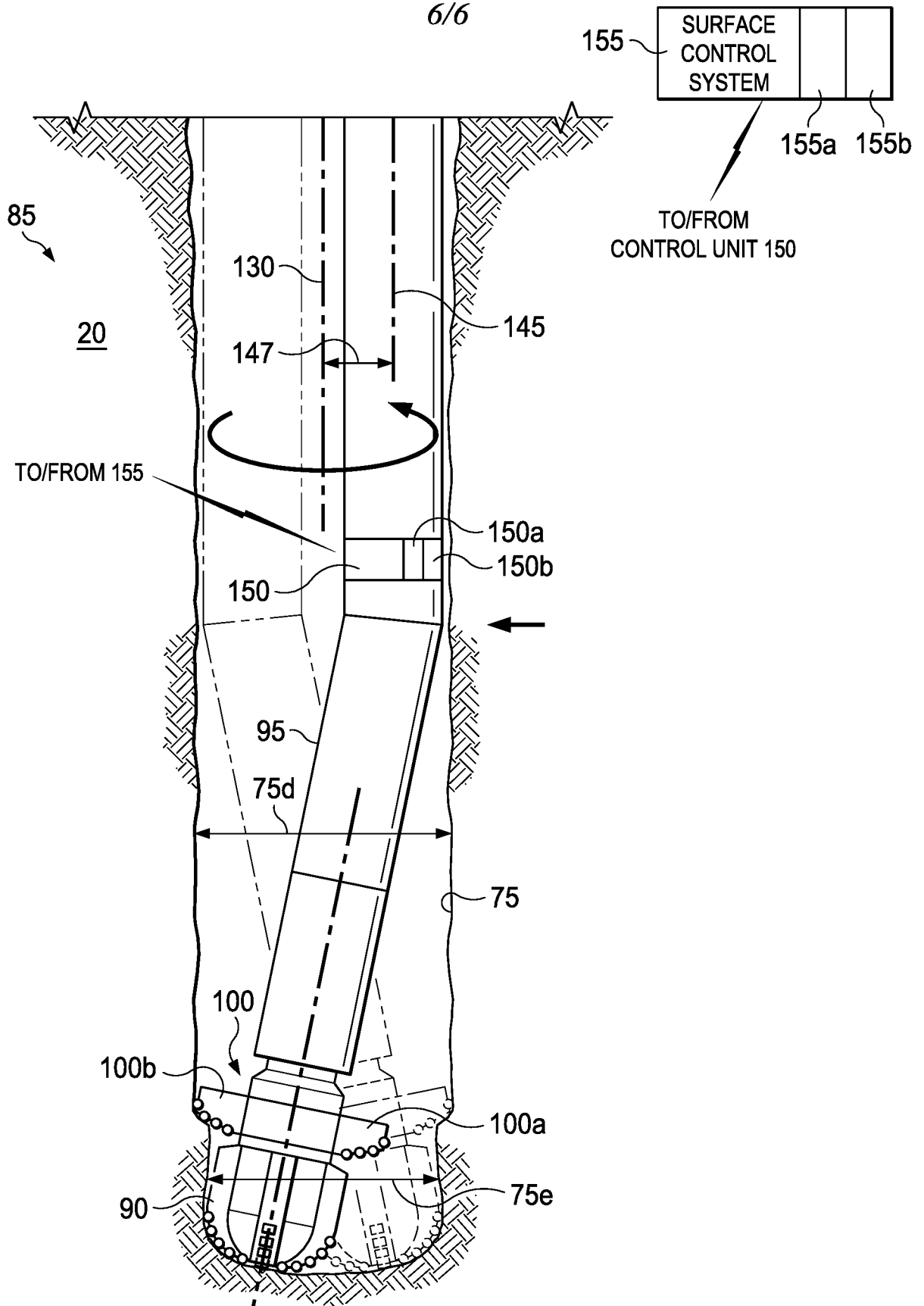


Fig. 5

A. CLASSIFICATION OF SUBJECT MATTER**E21B 10/26(2006.01)i, E21B 10/43(2006.01)i, E21B 10/42(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHEDMinimum documentation searched (classification system followed by classification symbols)
E21B 10/26; E21B 7/10; E21B 7/08; E21B 7/04; E21B 7/24; E21B 10/43; E21B 10/42Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean utility models and applications for utility models
Japanese utility models and applications for utility modelsElectronic data base consulted during the international search (name of data base and, where practicable, search terms used)
eKOMPASS(KIPO internal) & Keywords: bit, rotary steerable system, reamer, drill string, mud motor, force**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2007-0205022 A1 (TREVIRANUS et al.) 06 September 2007 See paragraphs [0017]-[0035]; claim 13; and figures 1-3.	1-10
Y		11-20
Y	US 6092610 A (KOSMALA et al.) 25 July 2000 See column 12, lines 18-39; and figure 3.	11-20
A	US 4739843 A (BURTON, MICHAEL B.) 26 April 1988 See column 5, line 44 - column 6, line 29; and figures 1-2.	1-20
A	WO 2016-060976 A1 (SCHLUMBERGER CANADA LIMITED et al.) 21 April 2016 See paragraphs [0020]-[0030]; and figures 1, 1A, 2-3.	1-20
A	US 2007-0251726 A1 (MENGER, CHRISTIAN) 01 November 2007 See paragraphs [0033]-[0050]; and figures 2-5.	1-20

 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

30 May 2018 (30.05.2018)

Date of mailing of the international search report

30 May 2018 (30.05.2018)

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2017/049546

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