



US00D522457S

(12) **United States Design Patent**  
**Riede**

(10) **Patent No.:** **US D522,457 S**

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(54) **CHARGING UNIT**

(75) Inventor: **Steven Riede**, Long Beach, CA (US)

(73) Assignee: **Magnadyne Corporation**, Compton, CA (US)

(\*\*) Term: **14 Years**

(21) Appl. No.: **29/224,522**

(22) Filed: **Mar. 3, 2005**

(51) **LOC (8) Cl.** ..... **13-03**

(52) **U.S. Cl.** ..... **D13/144**

(58) **Field of Classification Search** ..... D13/107,  
D13/133, 144, 184, 168; D14/155, 188, 299,  
D14/358; D10/121; 439/300, 620, 638, 668-669,  
439/675, 825, 851; 320/110-112, 114; 363/146  
See application file for complete search history.

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(57) **CLAIM**

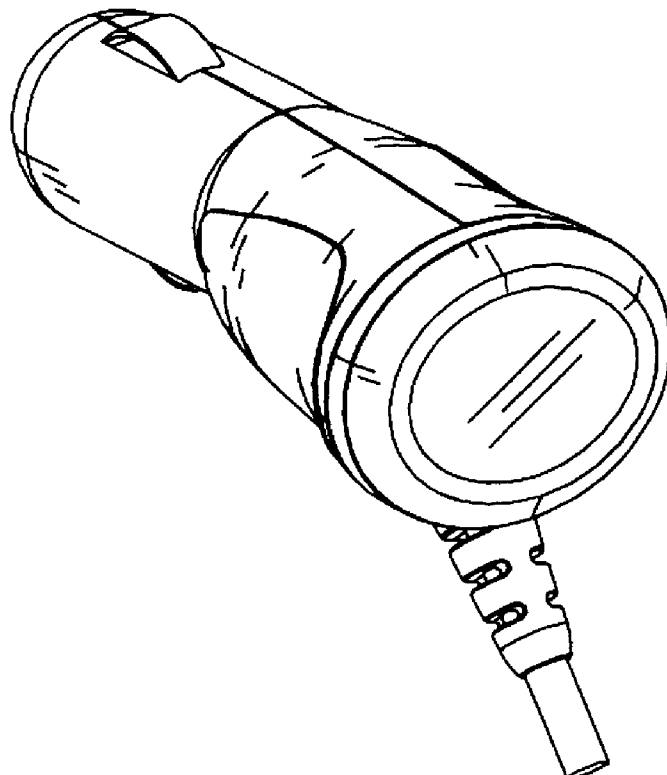
The ornamental design for a charging unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of a charging unit;  
FIG. 2 is a top elevational view thereof;  
FIG. 3 is a side elevational view thereof;  
FIG. 4 is a front elevational view thereof;  
FIG. 5 is a bottom elevational view thereof; and,  
FIG. 6 is a back elevational view thereof.

The broken lines in the drawings are understood to be for illustrative purposes only and form no part of the claimed design.

**1 Claim, 3 Drawing Sheets**



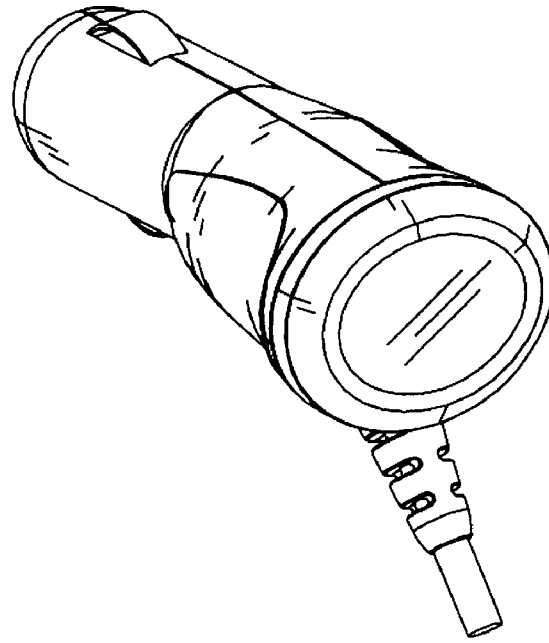


Figure 1

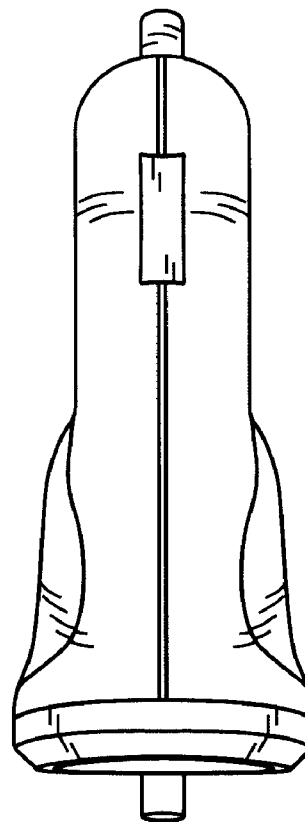


Figure 2

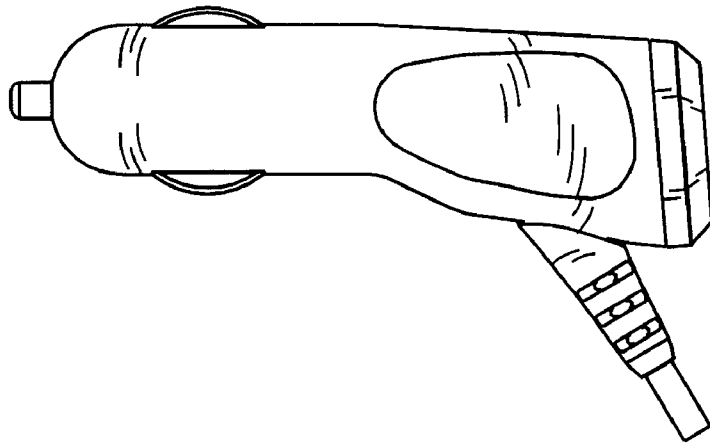


Figure 3

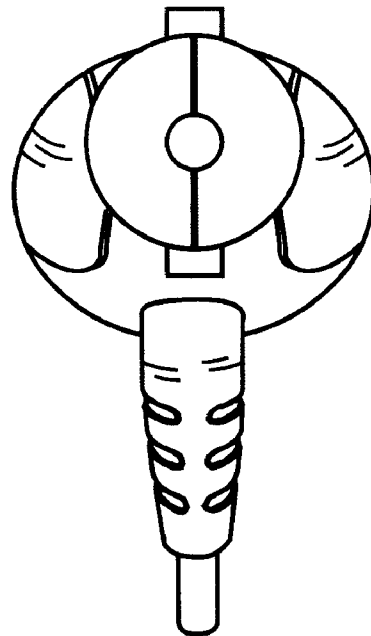


Figure 4

Figure 5

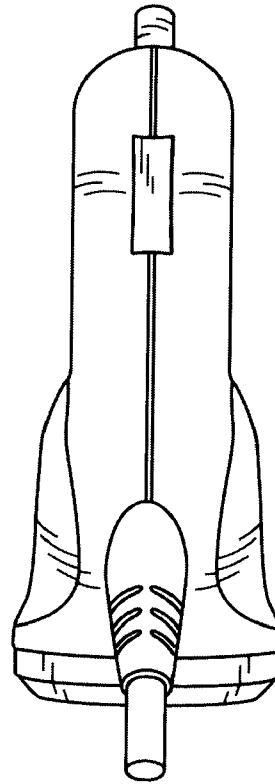


Figure 6

