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(54) **REMOVABLE AND RECONFIGURABLE
DOLL CLOTHING**

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(75) Inventor: **Martha Kelsey, Fairfield, IA (US)**

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Correspondence Address:
MCKEE, VOORHEES & SEASE, P.L.C.
801 GRAND AVENUE
SUITE 3200
DES MOINES, IA 50309-2721 (US)

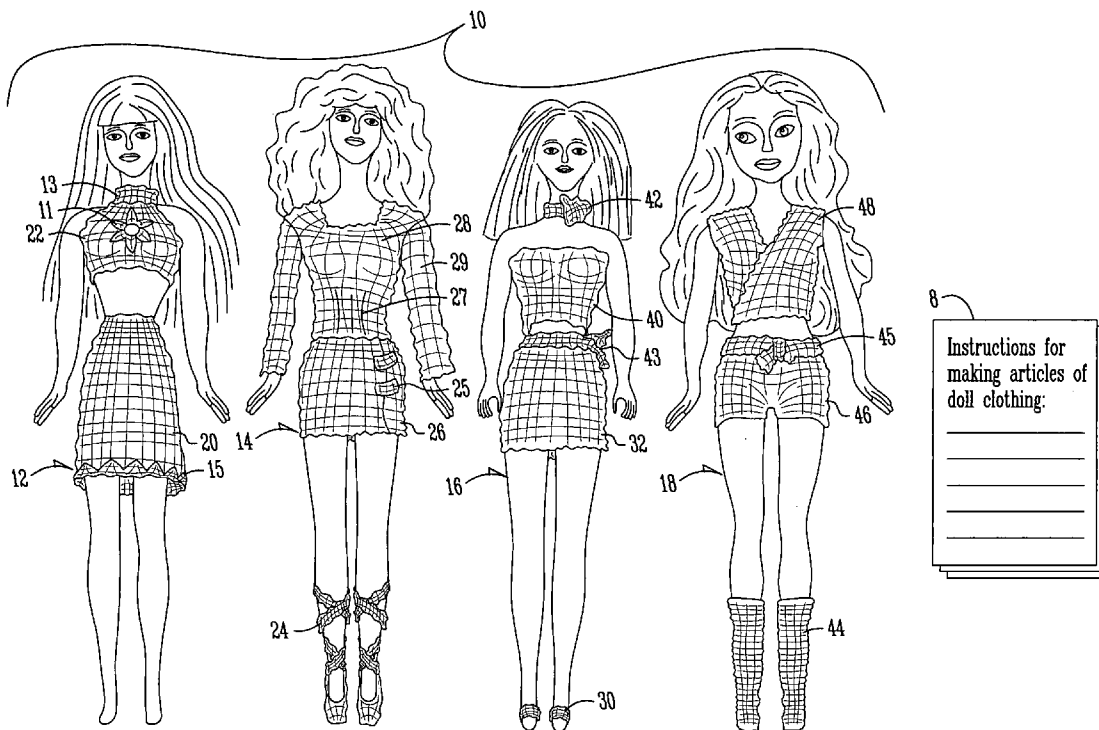
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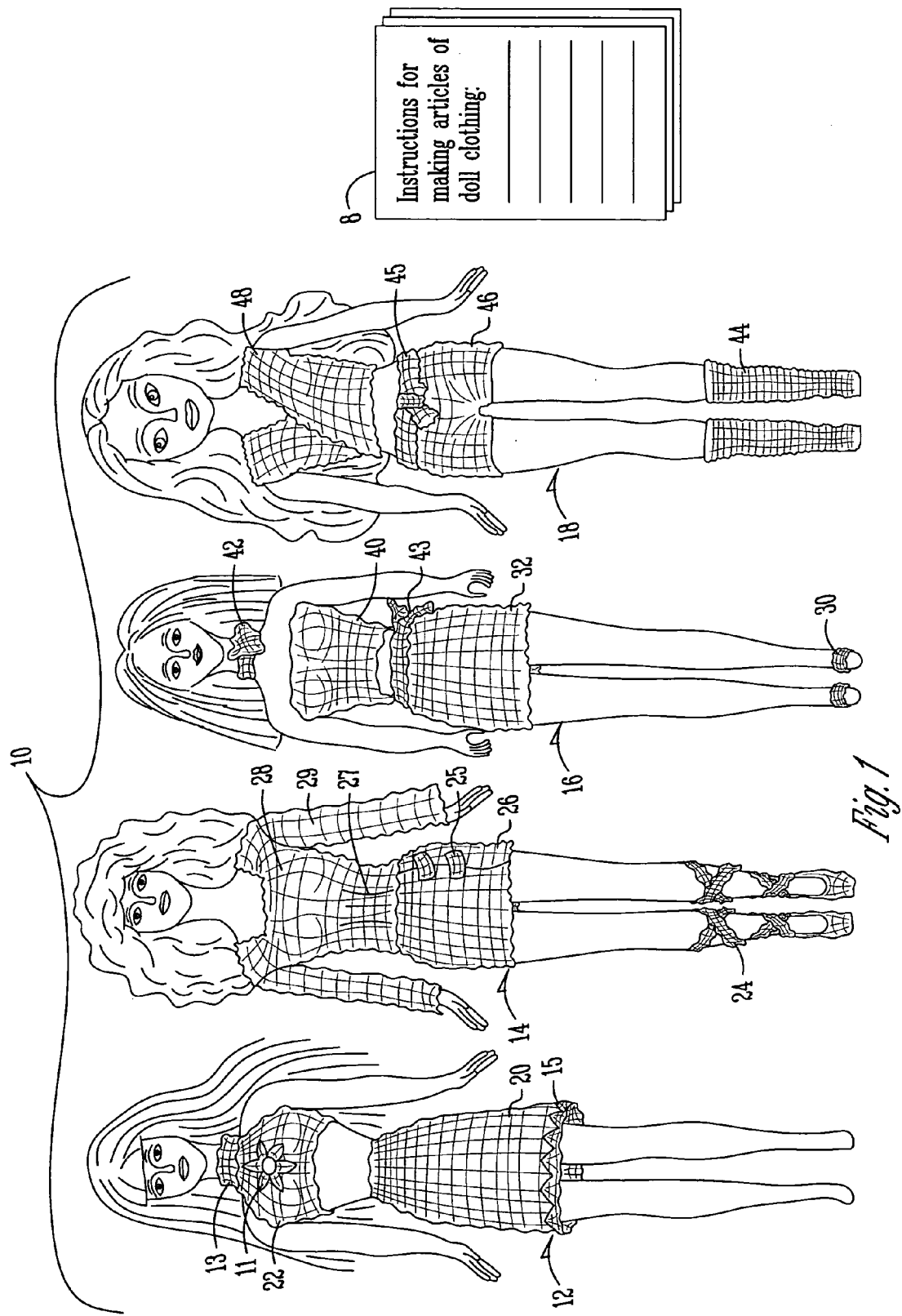
(73) Assignee: **MANDALAY POINT, INC., Fairfield, IA (US)**

(57) **ABSTRACT**

(21) Appl. No.: **10/762,610**

This invention relates to reconfigurable and removable doll clothing made from one or more pieces an elastomeric, self-adhering material. The clothing may include detail such as belts, sashes and collars made from the same material of like or different color.





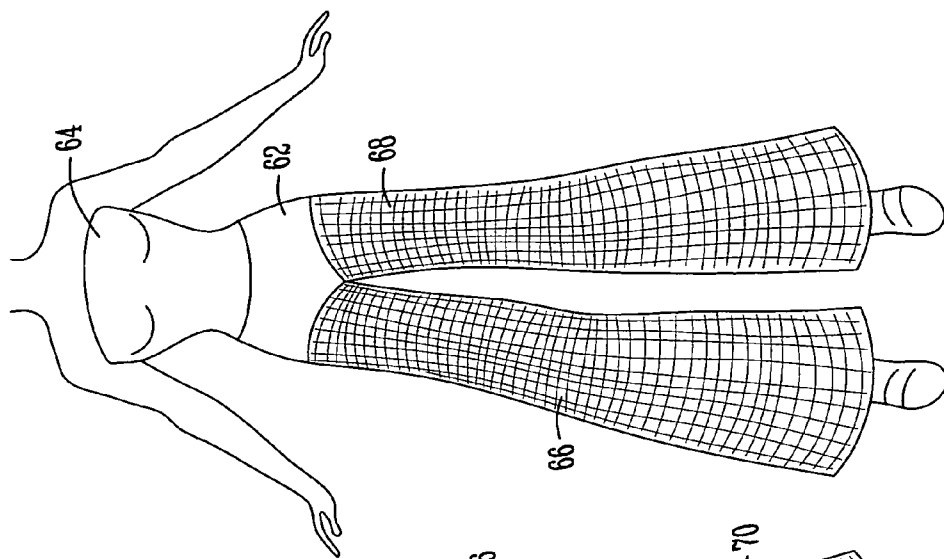


Fig. 2D

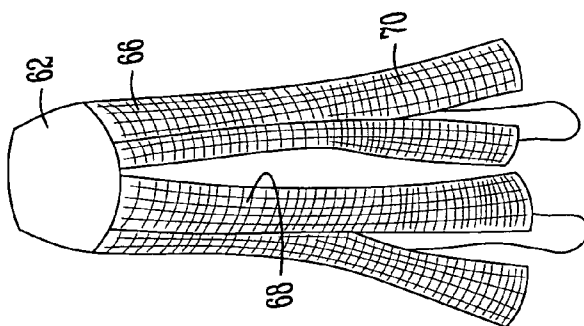


Fig. 2C

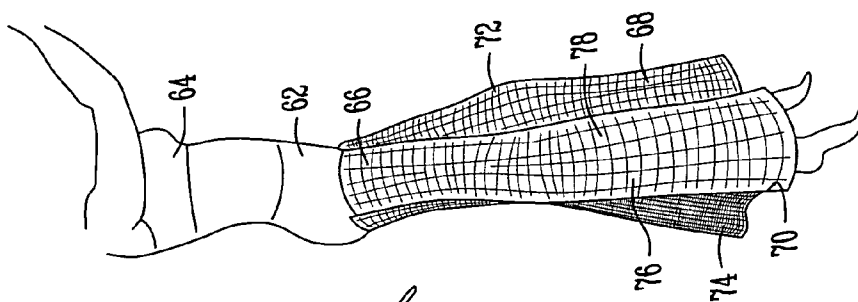


Fig. 2B

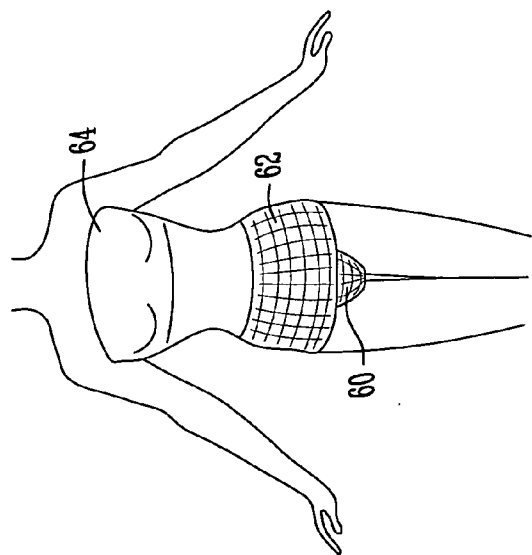


Fig. 2A

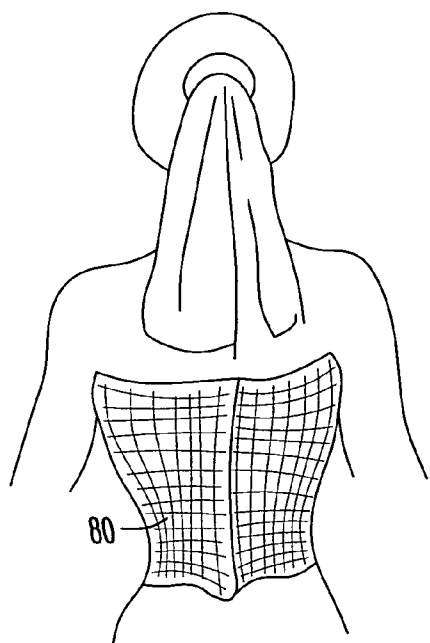


Fig. 3A

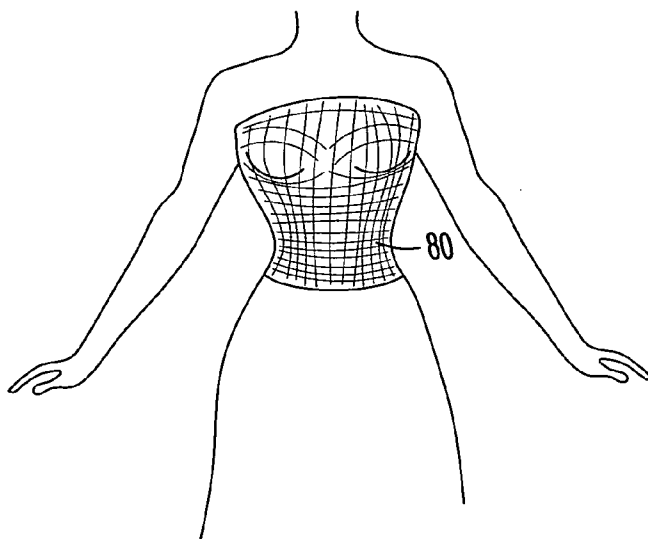


Fig. 3B

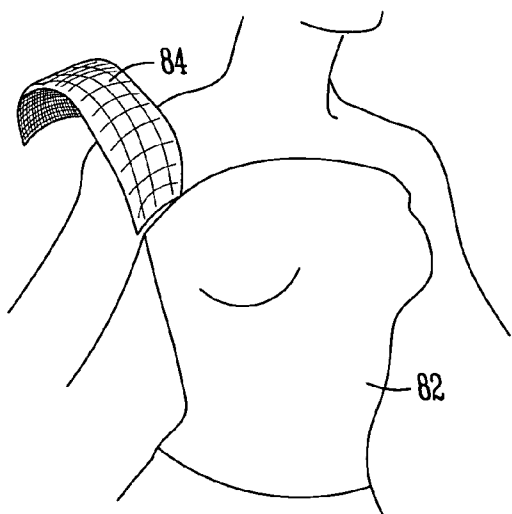


Fig. 4A

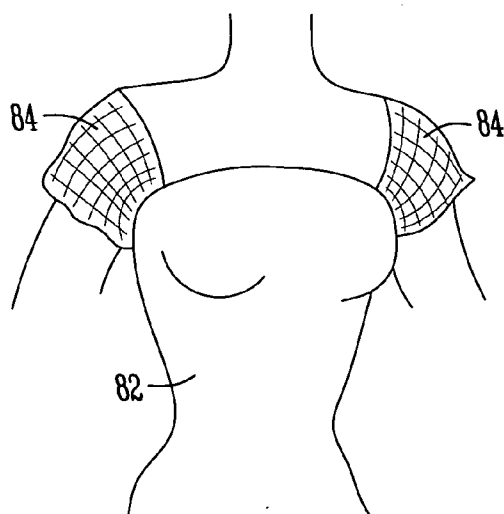


Fig. 4B

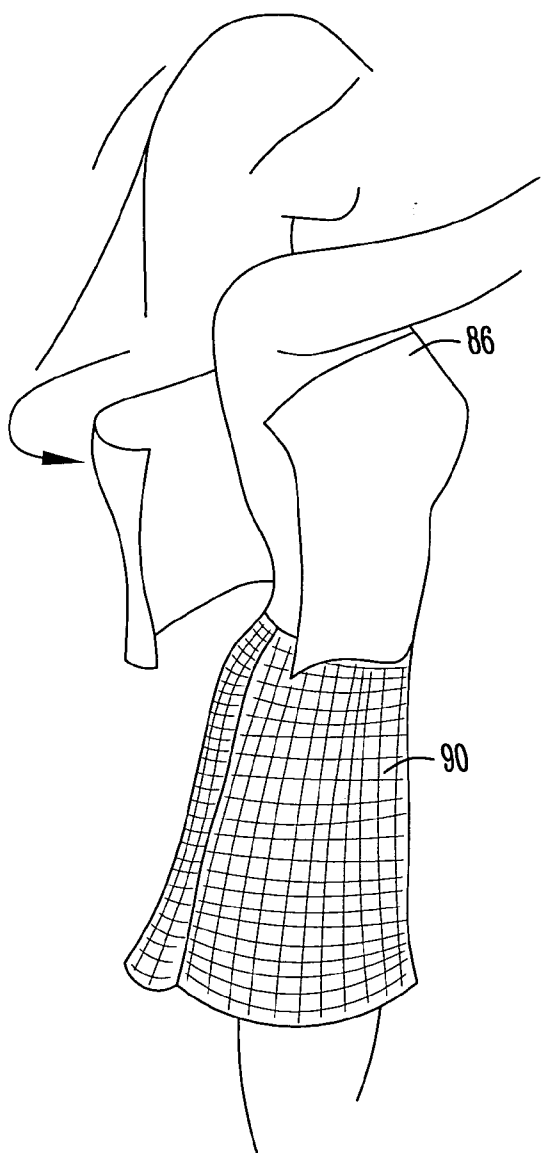


Fig. 5A

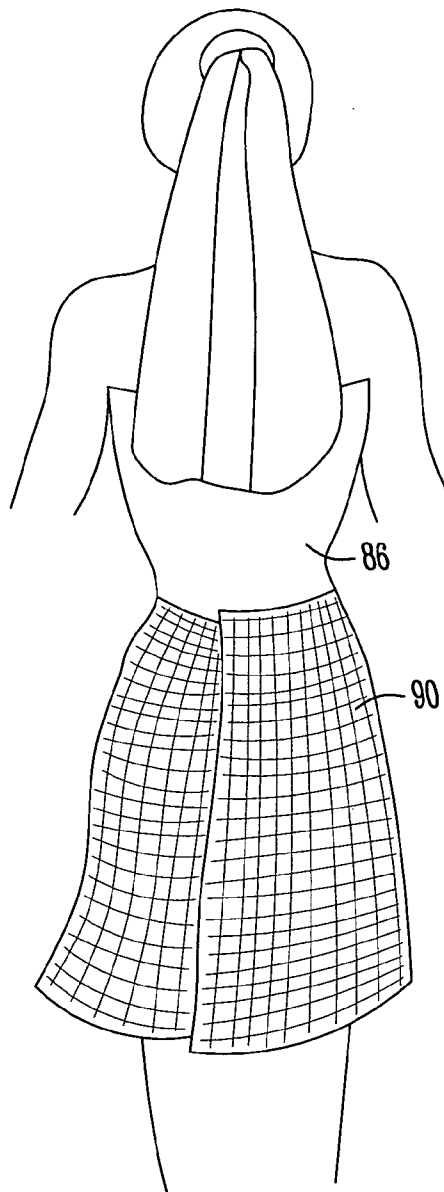


Fig. 5B

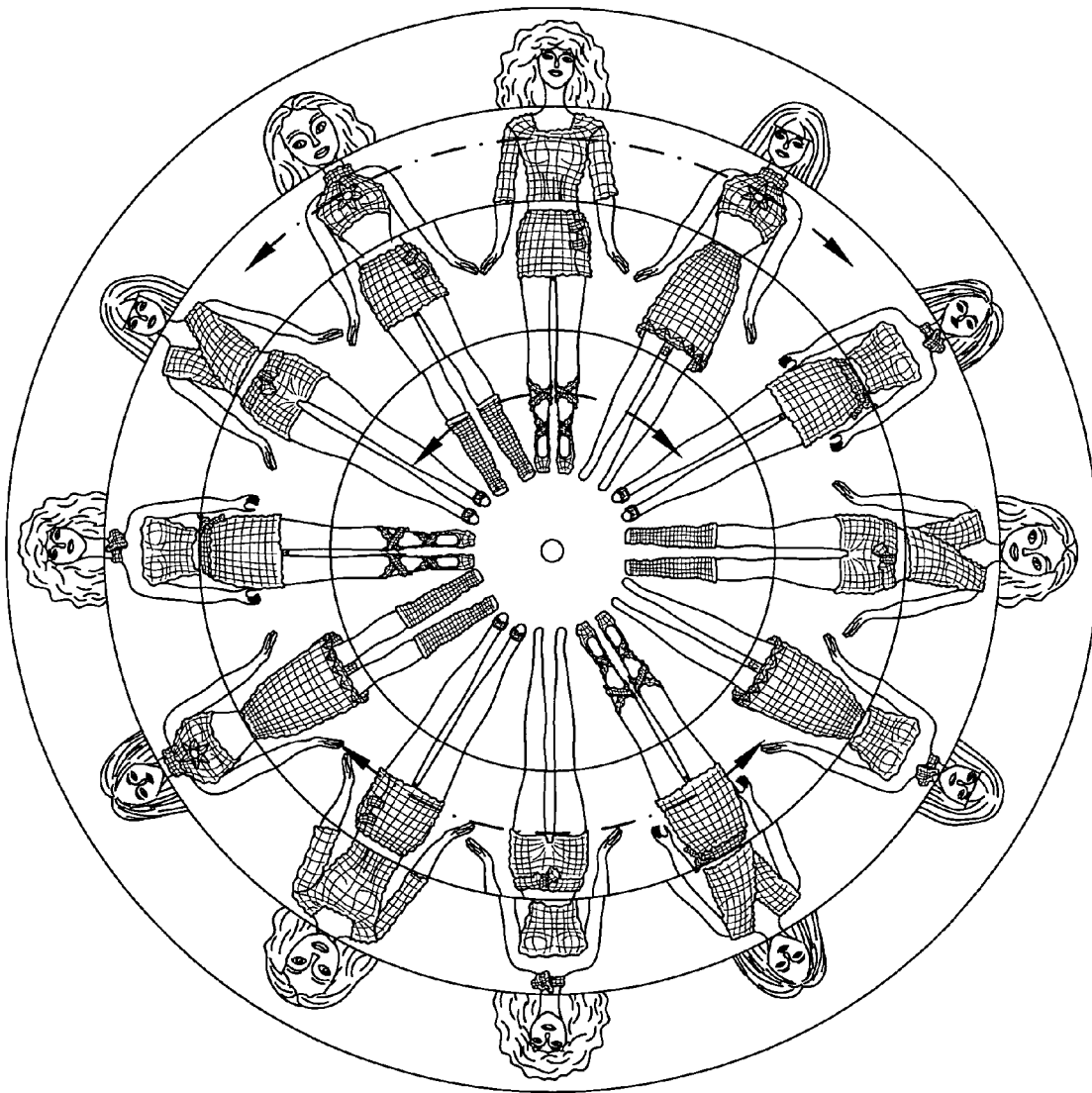


Fig. 6

REMOVABLE AND RECONFIGURABLE DOLL CLOTHING

BACKGROUND OF THE INVENTION

[0001] a. Field of Invention

[0002] This invention relates to doll clothing, which can optionally include decorative figures and/or ornamentation thereon, where the doll clothing is removable and reconfigurable.

[0003] b. Problems in the Art

[0004] Traditionally, doll clothes are stitched or created from fabric such as that used for conventional human clothing. While they look somewhat realistic, significant labor or resources are required to make them (e.g., small pieces must be cut and sewn). Additionally, such fabricated clothing is not reconfigurable into other clothing types or styles. They are normally fixed in size and shape and, thus, can only be used for generally one size of doll. Still further, such clothing either must hang on a three-dimensional doll or have additional components to allow closure or securing to the doll. This can add cost and bulk to the clothing.

[0005] Alternative materials simulating doll clothing have been previously proposed. For example, paper two-dimensional simulated clothing is sometimes hung on a two-dimensional doll or doll figure. Another example is two-dimensional plastic pieces that removably adhere by static or co-hesive forces. In practice, these articles lack realism and, depending on the material, can appear bulky, cannot be fitted or removed in a life-like manner, and are restricted to dolls of a particular shape or size.

[0006] U.S. Pat. No. 2,093,207, to Munson, Jr., describes simulated clothing for two-dimensional dolls. The two-dimensional doll clothing has a "roughened rear surface" like felt or wool. The body of the two-dimensional doll can have a surface which allows frictional or adhesive connection of the doll clothing. However, the patent is limited to two-dimensional simulated clothing on a two-dimensional doll. U.S. Pat. No. 2,331,776, to Heggedal, is similar, describing removable clothing that can be applied to a two-dimensional cutout doll. It mentions oil cloth as an example of how clothing can be adhered to the doll cutout. U.S. Pat. No. 3,646,705 to Nicholson is similar, describing cotton fiber or other suitable fibrous nap material. Simulated clothing has a flocked backing. Adjacent flocked backings of clothing and doll allow removable attachment of the two-dimensional simulated clothing.

[0007] U.S. Pat. No. 3,753,312 to Hughes Jr. discloses a two-dimensional doll cutout having a tacky vinyl or other soft plastic surface. Simulated clothing, in two-dimensional form, has a similar tacky vinyl coating which allows removable placement of clothing on the doll.

[0008] U.S. Pat. No. 5,186,673 to Fogerty describes a fabric simulated clothing for attachment to three-dimensional dolls. It is secured to the doll by a resilient waistband. Other clothing pieces are attached by similar elastic features or other structure allowing the clothing to be hung or attached to the doll. No adhesives are involved as a mode of attachment.

[0009] The foregoing examples of existing simulated clothing for dolls generally require prefabrication of the

clothing pieces and some type of applied surface on the doll that is designed to cooperate with the surface on the simulated clothing to secure the clothing in place. This requires several manufacturing steps and limits use of the clothing to only those dolls adapted for that clothing. It is difficult or impossible to reconfigure the clothing in any meaningful way or to apply it to dolls that do not share the predesigned method of securement.

[0010] Therefore, it is a primary object, feature, or advantage of the present invention to improve upon the state of the art.

[0011] It is a further object, feature, or advantage of the present invention to provide simulated clothing for dolls that is self-adhering, allowing the clothing to be placed on almost any doll.

[0012] A further object, feature, or advantage of the present invention is simulated clothing for dolls which can be reconfigured into different articles of clothing for the same doll or different dolls.

[0013] A further object, feature, or advantage of the present invention is simulated clothing for dolls which can create an article of clothing with several pieces.

[0014] Another object, feature, or advantage of the present invention allows the same material to be used to ornament an article of clothing made by the material.

[0015] A further object, feature or advantage of the present invention is simulated clothing for dolls which can be secured to three-dimensional portions of a doll.

[0016] Another object, feature, and advantage of the present invention is simulated clothing for dolls which can be made from different sized and shaped pieces of material or cut to desired shapes and sizes.

[0017] A further object, feature, or advantage of the present invention is simulated clothing for dolls which is durable and economical.

SUMMARY OF THE INVENTION

[0018] The present invention relates to simulated clothing for dolls comprising a piece of material having self-adherent and elastomeric properties so that the material may be applied to a portion of a doll and secured by overlapping portions of the material. One or more pieces of the material can be used to fashion and configure an article of clothing for a doll. The material can be sized originally to be configured into an article of clothing or; alternatively, it can be cut into desired shapes and sizes. Optionally pieces of the material can be used to ornament pieces of material used for the article of simulated clothing.

[0019] Another aspect of the invention is a method for simulating clothing on a doll using material having self-adherent and elastomeric properties. Portions of the simulated article of clothing can be created by one or more pieces of the material that are wrapped around a portion of the doll and self-adhered.

[0020] One aspect of the invention provides a method of dressing a doll by separating elastomeric, non-woven material into pieces, wherein the material includes a first end and a second end, performing or cutting the material into shapes and sizes which simulate the appearance of an article of

clothing that can conform to a doll figure, placing the article of clothing on the doll figure by adhering the first end and the second end to one another to form said article of clothing.

[0021] It is another object, feature, or advantage of the present invention to provide doll clothing decorated with ornamentation that is releasably attached to the clothing and readily interchangeable with other clothing or ornamentation items.

[0022] One or more of these and/or other objects, features, or advantages of the present invention will become apparent from the specification and claims that follow.

BRIEF DESCRIPTION OF THE DRAWINGS

[0023] FIG. 1 is a front view of a collection of dolls wearing doll clothing according to an embodiment of the present invention.

[0024] FIG. 2A is a front view of a three-dimensional doll figure wearing a bathing suit bottom 62 according to an embodiment of the present invention.

[0025] FIG. 2B is a side view of a three-dimensional doll figure wearing (bellbottoms) pant legs 66 and 68 according to an embodiment of the present invention.

[0026] FIG. 2C is a front view of a three-dimensional doll figure wearing (bellbottom) pant legs 66 and 68 according to an embodiment of the present invention.

[0027] FIG. 2D is a front view of a three-dimensional doll figure wearing in combination a chest covering 64, a bikini bottom 62, and pant legs 66 and 68 according to an embodiment of the present invention.

[0028] FIG. 3A is back view of a three-dimensional doll figure wearing a top 80 according to an embodiment of the present invention.

[0029] FIG. 3B is a front view of a three-dimensional doll figure wearing a top 80 according to an embodiment of the present invention.

[0030] FIGS. 4A and 4B shows a top having detachable sleeves 84 according to an embodiment of the present invention.

[0031] FIG. 5A is a side view of a three-dimensional doll figure wearing a top 86 and a skirt 90 according to an embodiment of the present invention.

[0032] FIG. 5B is a back view of a three-dimensional doll figure wearing a top 86 and a skirt 90 according to an embodiment of the present invention.

[0033] FIG. 6 depicts a fashion wheel.

DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

[0034] For better understanding of the invention, exemplary embodiments will now be described in detail. Frequent reference will be taken to the appended drawings. Reference numerals are used to indicate certain parts and locations in the drawings.

[0035] This detailed description describes only a few of the possible configurations of simulated clothing for dolls indicated by the present invention. These examples are

intended to show just some of the possibilities. Variations and other configurations are included within the scope of the invention.

[0036] FIG. 1 shows a collection of dolls 10. Each doll includes at least one simulated article of clothing made from one of the pieces of material having self-adherent and elastomeric properties. The articles of clothing include, but are not limited to, tops, bottoms, accessories such as neckwear, and footwear. They are secured to each doll by having at least one piece wrapped around or placed over a portion of the doll and self-adherently connected to itself or another piece of same or similar material also on the doll.

[0037] More specifically, the first (left-most) doll 12 is fitted with a top 22 and a skirt 20. Top 22 can be formed by a piece of the self-adherent elastomeric material that is wrapped around the upper torso of the doll and portions of the material overlap and press together to secure the piece to the doll. This major piece can be formed from one color of the material. A second piece 13, much smaller and in strip form, can be wrapped around the doll's neck and self-adhered into place but also slightly overlap and adhere to the top of the torso piece to form a turtle-neck type looking integrated top article of clothing. Therefore, this top article of clothing is made out of two pieces, like or different colors of the same material. The self-adhering nature of the material allows its securement to the doll irrespective of the material from which the doll is made of. The elasticity of the material allows for slight stretching and maneuvering of the material needed to fit. It also allows those same pieces to be used on dolls of somewhat different sizes.

[0038] In this example, mounted on an outer surface of the top 22 is an ornament 11 which is self-adhesive. A layer of the same material, but of different color, is cut into any shape or size to form an ornament 11 or other pattern. A still further small piece of different colored same material can be used to form the center of the ornamentation 11 attached to the top of the doll of FIG. 1. Therefore, a plurality of pieces of the material, cut to different shapes and sizes, could be used to create a simulated integral top article of clothing for the doll.

[0039] Importantly, the article of clothing is reconfigurable. The ornament shown in FIG. 1 can be removed. It could be replaced by different ornamentation. The turtle-neck 13 could be removed. It could be replaced by different pieces forming different structure (e.g., straps for the top, or a V-neck collar). The main "tube top" portion could be removed and replaced with a different shape or size piece. Other ornamentation could be added. Still further, the tube top portion could be made of more than one piece. And, this article of clothing could be removed, and placed on another doll in the same configuration, or reconfigured in a different look or fashion on another doll.

[0040] The first (left-most) doll of FIG. 1 also includes a bottom simulated article of clothing, in this case skirt 20. Skirt 20 is made of one larger piece of the self-adherent elastomeric material wrapped around the doll to form a skirt. The self-adhering properties of the material allow it to be secured in place and the material is not dependent on some type of adhesion or coherence to the doll body or any other fastening devices. It is thus quick and easy to put in place. It does not have to be exactly sized as it can be wrapped around and overlapped. The thickness of the material is such that it does not look bulky if overlapped. Furthermore, skirt

20 is ornamented with one or more additional different colored pieces of the material; here, repeating triangular shapes **15** at the lower margin of the skirt. The skirt is reconfigurable. Triangles could be removed and replaced by other ornamentation. Again, the skirt could be one-piece or several overlap pieces of the material (e.g., to make a multi-piece skirt). Or the pieces of the skirt could be removed and used to make a different piece or pieces of simulated clothing on the same doll or a different doll.

[0041] Other embodiments of the lower body article of clothing in the form of a doll skirt may be designed to have pleats. Due to the elasticity and self-adhesiveness of the material, pleats may be formed, if desired, by folding the material in an accordion-like manner. The skirt can also be fashioned to form a “gathered skirt” in which the elastomeric material is drawn together around the waist.

[0042] Additional garment construction features may include “darts”, used to shape the elastomeric material to the curves of the doll. Darts can be straight, for an easy fit, or curved for a closer-to-the doll body-fit. Darts are typically found in the bust, waist and hip areas, where the doll’s body is the most contoured. Analogous features can be formed in any piece of simulated clothing or ornamentation made according to the invention.

[0043] The second doll **14** is fitted with a shirt **28**, a skirt **26**, and shoes **24**. The clothing can be formed from elastomeric, non-woven material. It provides a high degree of realism as compared to some existing doll clothing-simulated articles particularly two-dimensional styles. A realistic look can be provided by adding niceties, if desired, to the articles of clothing, such as seams **27** to a shirt as shown in the second doll **14** of **FIG. 1**. Realism is further enhanced, if desired, by adding details such as belts **45**, sashes **43**, and choker **42**, as shown in **FIG. 1** on the third **16** and fourth dolls **18**. However, the clothing does not have to be pre-manufactured before placement on the doll. The pieces used to create the simulated clothing can be relatively simple shapes.

[0044] In mounting ornamentation **11** or additional accessories such as a belt **45** or a sash **43** as shown in **FIG. 1**, upon application of pressure the self-adherent properties of the material allow the ornamentation or accessory to become quite securely affixed to the article of clothing, yet can be removed quickly and easily. For added interest, the ornamentation **11** and accessories **45** and **43** may be of like or different colors or patterns to enliven the clothing article.

[0045] The four different examples of simulated clothing in **FIG. 1** therefore illustrate, by example, just a few of the wide variety of options available to create different clothing. By clothing, it is meant to include not only traditional tops and bottoms of clothing but also accessories such as neck bands, head bands, wrist bands, gloves, belts, socks, footwear, headwear, and any other wearable items. It is also meant to include ornamenting other types of clothing such as wrap-around doll boots or wrap-around or over other types of doll clothing or accessories.

[0046] The examples of **FIG. 1** also illustrate just a few ways pieces of material can be preformed or cut and configured for use. Some of the pieces can be rectangular or other common shapes. Others can be asymmetrical or complex shapes. For example, the ornamentation **11** on the

left-most doll **12** could be cut into a flower shape or individual petals of the flower made out of the material and then adhered over the top of the tube top. Another example is the top **48** of the right most doll **18**. It can be precut so that when wrapped it forms a V-neck and a seam diagonal across the front of the doll.

[0047] **FIG. 1** also shows that the material can even be cut into relatively narrow and long strips (see leg lacings of boots **24** of the second-from-the-left doll **14**).

[0048] Specific examples of how articles of clothing can be built from one or more pieces of the material are shown in **FIGS. 2A-D, 3A-B, 4A-B, and 5A-B**.

[0049] Due to the elasticity and self-adhesiveness of the material, the articles of clothing can be fitted in a life-like way, i.e., trousers can be made by making a bathing suit bottom **60** and **62** as depicted in **FIG. 2A**, then forming pant legs **66, 68** as shown in **FIGS. 2B and 2C** by wrapping a strip of the elastomeric, non-woven material around the leg of the doll and pressing a first ending fastening means **74** on a second ending fastening means **76**. Bellbottoms can be made by leaving the back legs **70** open below the knee **78**. Additionally, a flared looked can be incorporated into any article of clothing by stretching the elastomeric, self-adherent material into tension.

[0050] Lower body articles of clothing in the form of a skirt are shown generally at numerals **20, 26, 32** and **90** of the figures. Such articles are connected by self-adhering one end of the material to the other end by wrapping it around the waist region of the doll. For added detail, extended tab(s) **25** (see **FIG. 1**) may be placed on the skirt **26** as shown at the reference numeral. Likewise, shorts **46** (**FIG. 1**) can be cut to fit the doll figure and accessorized to add further realism.

[0051] Upper articles of clothing, such as tops **22, 28**, and **48** and tube tops **40, 64, 80, 82**, and **86** as shown in the figures, may be more easily fitted in a life-like manner. Additionally, sleeves **84** as shown in **FIGS. 4A and 4B** may be firmly attached to the top **82** at one end and attached to the back of the top. Likewise long sleeves **29** worn by the second doll **14** of **FIG. 1** can be attached to the shirt **28**. While not shown, one garment can be donned over another, e.g., a jacket over a dress and/or skirt. The articles of clothing are easily interchanged, even by younger children.

[0052] As indicated the preferably elastomeric, self-adherent material can also be used to provide the doll figure with shoe apparel such as strappy shoes **24**, open-toed shoes **30** or boots **44**. Other accessories are possible.

[0053] **FIGS. 2-5** therefore show some of the different configurations to simulate clothing made from piece or multiple pieces, and give illustrations of how basic pieces can be used to build more complex articles of clothing.

[0054] While particular embodiments have been described, the invention is not limited thereto. For example, dolls according to the invention can comprise male figures and non-human figures as well as female dolls. The articles of clothing can include without limitation suits, shirts, coats, shorts, cloaks, capes, uniforms, hats, shoes, boots, and scarves. In addition, the term “articles of clothing” as used in the specification should be understood to include any flexible article which can be fitted to the external surface of a doll.

[0055] The invention is applicable to dolls of any shape and size.

[0056] While the Detailed Description of Exemplary Embodiments has focused on dolls, it should be appreciated that the invention can also likewise be applied to doll-sized or dress form shaped mannequins or other shapes or configurations that simulate or could be used to simulate a doll figure.

[0057] It can be appreciated that the material described in the preferred embodiments can be used to ornament a doll or a doll-sized or dress form shaped mannequin directly. One or more pieces of material from one or more doll clothing or ornamentations could come in a kit. But the material or the kit may be used to design doll clothing or ornamentation for the doll (e.g., on dress form shaped mannequins as opposed to actual dolls). Or, the material or kit may be used to design clothing or accessories for human beings using the reconfigurable doll clothing or ornamentation of this invention on a doll or doll-sized or dress form shaped mannequin.

[0058] According to another aspect of the invention, a kit is provided. The kit comprises a plurality of pieces of elastomeric, self-adherent material; and instructions **8** for making articles of doll clothing with one or more of said pieces. The kit may further comprise a doll or doll-sized or dress form shaped mannequin. The kit may further comprise a fashion wheel as depicted in **FIG. 6**. The wheel comprises an element which is rotatable and has various types of articles of clothing on it. The wheel also comprises an element that has all the outfits on it. Upon a spin event, one can see a different outfit appear on the doll-sized or dress form shaped mannequin enabling one to best match or combine the simulated articles of clothing or accessories with an outfit.

[0059] While this invention has been described in detail with particular reference to a preferred embodiment thereof, it will be understood that variations and modifications thereof might be evolved which are within the spirit and scope of the invention as described in the following claims.

[0060] One specific example of material that could be used with the foregoing examples is COACH® available from the Johnson & Johnson Company of Skillman, N.J. COACH® is a self-adherent wrap made of a laminate of non-woven material and elastic fibers placed lengthwise to provide elasticity. The elastic wrap contains a cohesive material that makes it stick to itself but not to other materials or skin. The product is available in non-sterile and sterile forms. It does not need adhesive, pins or clips for attachment to itself. It generally will not slip once secured. It is relatively lightweight and porous. It does contain natural rubber latex. However, other materials having similar properties can be used. For example, Johnson & Johnson makes a version of COACH® that does not contain natural rubber latex. Both of these products function like tape but sticks only to itself. These materials have some elasticity and sufficient strength to resist tearing or shearing. They are also resistant to deformation and the self-adhering properties last for a substantial period of time. These materials also do not stick to hair, including doll hair. They are self-adhering but non-tacky. These materials are conformable to different surfaces and shapes.

What is claimed is:

1. Simulated clothing for a doll or a doll-sized or dress formed shaped mannequin comprising:

a first piece of material having self-adherent and elastomeric properties;

the first piece of material having a size and shape conducive for placement on or around a portion of a doll or a doll-sized or dress form shaped mannequin;

so that the piece may be applied to a portion of a doll or a doll-sized or dress form shaped mannequin and secured by self-adhesion of overlapping portions of the piece.

2. The doll clothing of claim 1 wherein the material resists tearing and shearing but is cuttable with scissors.

3. The doll clothing of claim 1 wherein the piece is formed into a shape that can be used to simulate an article of clothing or part thereof on a doll or a doll-sized or dress formed shaped mannequin.

4. The doll clothing of claim 1 wherein the piece is sized originally to a size and shape to form a simulated piece of clothing or part thereof.

5. The doll clothing of claim 1 wherein the material comprises a laminate of non-woven material including lengthwise elastic fibers for elasticity and including cohesive properties to provide self-adhesiveness but not adhesiveness to other materials or hair.

6. The doll clothing of claim 5 wherein the material is natural rubber latex-free.

7. The doll clothing of claim 1 further comprising a second piece of said material adapted to be applied to a portion of a doll or a doll-sized or dress form shaped mannequin and/or said first piece.

8. The doll clothing of claim 1 further comprising a second piece of said material applied onto said first piece.

9. The doll clothing of claim 7 further comprising a third piece of said material adapted to be applied to a portion of the doll or the doll-sized or dress form shaped mannequin and/or said first and/or said second piece of material.

10. The doll clothing of claim 1 wherein the piece of material simulates an article of clothing.

11. The doll clothing of claim 7 wherein the first and second pieces of said material simulate an article of clothing.

12. The doll clothing of claim 8 wherein the second piece simulates ornamentation or a pattern on the first piece.

13. The doll clothing of claim 7 wherein said first and second pieces simulate at least part of an outfit of simulated clothing for a doll or a doll-sized or dress form shaped mannequin.

14. The doll clothing of claim 7 wherein said first and second pieces vary by color, size, or shape.

15. The doll clothing of claim 7 wherein one simulated article of clothing is configured from one or more pieces of said material.

16. The doll clothing of claim 1 in combination with a doll or a doll-sized or dress form shaped mannequin.

17. The doll clothing of claim 16 wherein the doll or the doll-sized or dress form shaped mannequin is three dimensional at least in part.

18. A method of simulating clothing on a doll or a doll-sized or dress form shaped mannequin, comprising:

providing a piece of material having self-adherent and elastomeric properties;

wrapping said piece around a portion of a doll or a doll-sized or dress form shaped mannequin;

securing the piece to the doll or the doll-sized or dress form shaped mannequin by overlapping and pressing together portions of the piece.

19. The method of claim 18 further comprising a second piece of said material to the doll.

20. The method of claim 18 further comprising overlaying a piece of said material over said first piece of material and adhering it by said self-adherent properties.

21. A method of making doll clothing comprising:

providing a plurality of pieces of elastomeric, self-adherent material;

placing one or more pieces of the material on a doll figure or a doll-sized or dress form shaped mannequin by self-adhering at least one piece to simulate the appearance of an article of clothing on the doll figure.

22. The method of claim 21 wherein the article of clothing can form an accessory.

23. The method of claim 21 further comprising adhering a second piece of the material onto the article of clothing, wherein the second piece forms an ornament on the article of clothing.

24. The method of claim 21 further comprising adhering a second piece of the material onto the doll figure, wherein the second piece of material forms an accessory on the doll figure.

25. The method of claim 21 wherein a first piece and second pieces of material can be the same or different colors, sizes or shapes.

26. The method of claim 21 wherein the article of clothing is reconfigurable.

27. The method of claim 21 wherein the article of clothing is removable.

28. Doll clothing made by the method of claim 21.

29. Accessories made by the method of claim 21.

30. The doll clothing of claim 28 comprising at least one adhered detail such as a belt, ornament, sash, or collar also made of the material.

31. The method of claim 21 wherein the article of clothing can form shoe apparel.

32. A kit for clothing a doll or a doll-sized or dress form shaped mannequin comprising:

a plurality of pieces of elastomeric, self-adherent material; and

instructions for making articles of doll clothing with one or more of said pieces.

33. The kit of claim 32 wherein the pieces are of the same or different colors, sizes or shapes.

34. The kit of claim 32 further comprising a doll or a doll-sized or dress form shaped mannequin.

35. The kit of claim 32 further comprising a fashion wheel.

36. A kit for designing or making doll clothes comprising:

one or more pieces of elastomeric, self-adherent material for use in cutting out pieces to simulate articles of clothing, ornaments, patterns, or accessories on doll figures; and

instructions for making articles of clothing, or make patterns or accessories of the pieces for application onto dolls or doll-sized or dress form shaped mannequins.

37. The kit of claim 36 wherein the material is self-adherent, wrap made of a laminate of non-woven material and elastic fibers to provide elasticity.

38. The kit of claim 36 further comprising a doll or a doll-sized or dress form shaped mannequin.

39. The kit of claim 36 further comprising a fashion wheel.

* * * * *