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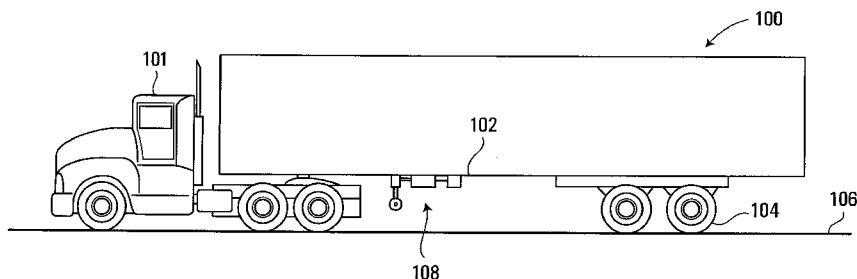


FIG. 1

(57) Abstract: A trailer has a body, a primary wheel, and an adjustable leg for providing secondary support. The leg has a terminal end moveable between retracted and extended positions and a secondary wheel rotatably attached to the terminal end, such that the secondary wheel is off the ground when the terminal end is in the retracted position and is in contact with the ground when the terminal end is in the extended position. A pneumatic or hydraulic drive unit is mounted on the trailer body for adjusting the leg to move the terminal end between the extended and retracted positions. A drivetrain is mounted on the trailer body and operatively connected to the secondary wheel for driving the secondary wheel. A controller controls operation of the drive unit to automatically adjust the leg to maintain balance of the trailer, and controls operation of the drivetrain to drive the trailer.



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## TRAILER HAVING SECONDARY WHEEL ATTACHED TO ADJUSTABLE LEG

## CROSS-REFERENCE TO RELATED APPLICATIONS

**[0001]** This application claims the priority and benefit of Mexican patent application serial No. MX/a/2009/007324 (MX/E/2009/042188), filed July 7, 2009, the entire contents of which are incorporated herein by reference.

**[0002]** This application also claims the priority and benefit of Mexican patent application serial No. MX/a/2009/009091 (MX/E/2009/054956), filed August 26, 2009, the entire contents of which are incorporated herein by reference.

**[0003]** This application further claims the priority and benefit of Mexican patent application serial No. MX/a/2009/012636 (MX/E/2009/074715), filed November 23, 2009, the entire contents of which are incorporated herein by reference.

## FIELD OF THE INVENTION

**[0004]** The present invention relates generally to trailers, and particularly to trailers with adjustable support legs.

## BACKGROUND OF THE INVENTION

**[0005]** A trailer towed by a powered vehicle such as a truck, tractor, car, or the like, can become unstable or unbalanced when it is standing or moving on an inclined or uneven ground surface, or when it is changing the direction of travel, which may result in displacement of the goods carried on the trailer, or even toppling of the trailer.

**[0006]** Some trailer stabilization systems have been developed to stabilize trailers (see, e.g., US 6,176,458 to Stryke, issued January 23, 2001).

## SUMMARY OF THE INVENTION

**[0007]** However, it has been realized that a trailer with an improved stabilizing system is desirable.

**[0008]** In accordance with an aspect of the present invention, there is provided a trailer comprising a trailer body; a primary wheel mounted under the trailer body and in contact with the ground for supporting the trailer and allowing the trailer to be towed; an adjustable leg attached to the trailer body for providing secondary support of the trailer, the leg comprising a terminal end moveable between a retracted position and an extended position, and a secondary wheel rotatably attached to the terminal end of the leg such that the secondary wheel is off the ground when the terminal end is in the retracted position and is in contact with the ground when the terminal end is in the extended position; a pneumatic or hydraulic drive unit mounted on the trailer body for adjusting the leg to move the terminal end of the leg between the extended and retracted positions; a drivetrain mounted on the trailer body and operatively connected to the secondary wheel for driving the secondary wheel; a controller for controlling operation of the pneumatic or hydraulic drive unit to automatically adjust the leg to maintain balance of the trailer, and for controlling operation of the drivetrain to drive the trailer when the secondary wheel is in contact with the ground.

**[0009]** The pneumatic or hydraulic drive unit may comprise a pneumatic or hydraulic cylinder, and a pneumatic or hydraulic generator for driving the cylinder. The leg may comprise the cylinder and the terminal end of the leg is extendable downwards from the retracted position. The leg may be rotatably attached to the trailer body, and the cylinder may be attached to the trailer body and the leg to rotate the leg so as to move the terminal end of the leg between the retracted position and the extended position. The cylinder may be a pneumatic cylinder and the generator may comprise a compressor. A foot may be mounted at the terminal end of the leg, the foot having a generally flat bottom surface and being movable between a raised position and a lowered position, wherein when the foot is in the raised position the secondary wheel is allowed to contact the ground to support the trailer, and when the foot is in the lowered position the bottom surface of the foot

contacts the ground to support the trailer. The foot may comprise a generally U- or L- shaped body. The trailer may comprise a locking mechanism for selectively locking the foot in one of the raised and lowered positions. The controller may comprise a sensor for sensing a degree of tilting of the trailer body. The controller may comprise a remote control for operating the controller. The drivetrain may comprise a pneumatic engine. The drivetrain may comprise a chain drive for transmitting a rotational torque from the engine to the secondary wheel. The trailer may comprise an airbag mounted under the trailer body above the primary wheel, a roller frame attached to the airbag and a roller rotatably supported on the roller frame, such that when the airbag is depleted the roller is spaced away from the primary wheel, and when the airbag is expanded the roller contacts the primary wheel to provide addition support for the trailer body. The trailer may comprise an air suspension, the air suspension comprising at least two air springs, an air supply connected to each air spring for independently supplying or withdrawing air from each air spring, and a controller for controlling independent supply and withdrawal of air from each air spring in response to titling of the trailer body. The trailer may comprise a plurality of primary wheels. The trailer may comprise a plurality of adjustable legs and a plurality of secondary wheels each rotatably mounted on a terminal end of one of the legs.

**[0010]** Other aspects and features of the present invention will become apparent to those of ordinary skill in the art upon review of the following description of specific embodiments of the invention in conjunction with the accompanying figures.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0011]** In the figures, which illustrate, by way of example only, embodiments of the present invention,

**[0012]** **FIG. 1** is a side elevation view of a truck with a cab and a trailer, exemplary of an embodiment of the present invention;

- [0013] FIG. 2 is a front elevation view of the trailer of FIG. 1;
- [0014] FIG. 3 is a partial enlarged side elevation view of the trailer of FIG. 1, with the support leg in a retracted position;
- [0015] FIG. 4 is a partial enlarged side elevation view of the trailer of FIG. 1, with the support leg in an extended position;
- [0016] FIGS. 5 and 6 are front elevation views of the trailer of FIG. 1 during use;
- [0017] FIGS. 7 and 8 are side elevation views of another trailer, exemplary of an embodiment of the present invention;
- [0018] FIG. 9 is a front elevation view of another trailer, exemplary of an embodiment of the present invention;
- [0019] FIG. 10 is a side elevation view of a leg for the trailer of FIG. 1 with a foot mounted on the leg in a raised position;
- [0020] FIG. 11 is a side elevation view of the leg and foot of FIG. 10, with the foot in a lowered position;
- [0021] FIG. 12 is a front elevation view of the leg and foot of FIG. 11;
- [0022] FIG. 13 is a front elevation view of the leg with a variation of the foot of FIG. 11;
- [0023] FIG. 14 is a front elevation view of the leg with another variation of the foot of FIG. 11;
- [0024] FIG. 15 is a rear elevation view of the trailer of FIG. 1, showing airbag systems and an air suspension; and
- [0025] FIG. 16 is an exploded perspective view of the airbag system of FIG. 15.

## DETAILED DESCRIPTION

[0026] **FIGS. 1 and 2** depict a trailer **100**, exemplary of an embodiment of the present invention. As depicted, during normal use trailer **100** is towed by a cab **101** or another powered vehicle, which may be detachable from trailer **100**. The trailer structures depicted in the figures are shown for illustration purposes, and trailer **100** may have a structure or construction different from that shown in the figures. Broadly, a trailer refers to any transport vehicle or structure that is configured to be towed or hauled by a powered vehicle such as an automobile or an automated vehicle. A trailer may include a tractor trailer, a truck cargo container, a cargo container that is configured to be towed, a frame structure for supporting a cargo container and being configured to be towed, or the like.

[0027] In the embodiment depicted in **FIGS. 1 and 2**, trailer **100** has a trailer body **102**, and four primary wheels **104** mounted under trailer body **102** and in contact with the ground **106** for supporting trailer body **102**. While four primary wheels are depicted in **FIG. 2**, in different embodiments, the number of primary wheels may vary depending on the particular purpose for which the trailer is to be used. For example, some trailers may have two primary wheels, and other trailers may have three, six, or more than ten primary wheels. A primary wheel is constructed to provide primary support for the trailer.

[0028] Trailer **100** also includes one or more adjustable legs **108** for providing secondary support to trailer body **102**. As depicted in **FIG. 2**, two legs **108** are shown. However, in different embodiments, more support legs may be used depending on the particular application. The support legs may be positioned to increase the effectiveness of the legs. As shown in **FIG. 2**, two legs may be provided with one leg positioned near each side of trailer body **102**. Optionally, the two legs may be connected by a cross beam **110** to provide increased structural strength and stability.

[0029] As better shown in **FIGS. 3 and 4**, in one embodiment, one end (the proximal end **112**) of each leg **108** is attached to trailer body **102** and the other end (terminal end **114**) extends downward towards the ground **106**. A secondary wheel **116** is rotatably mounted on the terminal end **114** of each leg **108**.

**[0030]** A pneumatic or hydraulic drive unit is mounted on trailer body **102** to independently and automatically adjust each leg **108** to move its terminal end **114** between a retracted position and an extended position. The pneumatic or hydraulic drive unit may include a pneumatic or hydraulic cylinder and a pneumatic or hydraulic generator for driving the cylinder. The cylinder may be configured and mounted in any suitable manner to adjust the position/length of a leg **108**.

**[0031]** For example, in a particular embodiment, as illustrated in **FIGS. 3** and **4**, each leg **108** may include a pneumatic cylinder **118**, which has a tubular section **119** and a piston **120**. To provide increased structural strength and stability, two rigid reinforcement bars **122** may be provided for reinforcing each leg **108**. One end of each bar **122** is attached to trailer body **102** and the other end of each bar **122** is attached to the leg **108**, thus providing a stable triangular structure at the proximal end of leg **108**.

**[0032]** Cylinder **118** may be a dual acting cylinder and is connected to a compressor **124** through conduits **126**. As can be appreciated, a pneumatic pressure can be applied to piston **120** by compressor **126** through conduits **126** to move piston **120** downward or upward, thus extending or retracting the terminal end **114** of leg **108**. The operation of compressor **124** and the pressure applied to piston **120** can be controlled by a controller **128**. As can be appreciated, a pneumatic cylinder may be replaced with a hydraulic cylinder, in which case, the compressor may be replaced with a hydraulic pump and a fluid tank.

**[0033]** As piston **120** moves up or down, terminal end **114** of leg **108** is retracted or extended between a retracted position (see **FIG. 3**) and an extended position (see **FIG. 4**).

**[0034]** As shown in **FIG. 3**, when leg **108** is retracted into the retracted position, secondary wheel **116** attached to the leg **108** is not in contact with the ground **106**. As shown in **FIG. 4**, when a leg **108** is extended into the extended position, secondary wheel **116** is in contact with the ground **106** to provide additional support for trailer **100**.

**[0035]** Conveniently, legs **108** may be retracted when trailer **100** is standing or moving (being towed) on a flat, level surface such that no additional support or balancing is needed. However, when trailer **100** is moving on a bumpy, uneven, or inclined ground surface, or when it is changing travel direction, trailer **100** may tip towards one side or the other, as depicted in **FIG. 5**. Depending on the degree of tilting, trailer **100** may become unbalanced and may tend to tip over to one side. In such situations, the leg **108** on the lower side may be extended to provide additional support to trailer **100** and to maintain balance of trailer **100**, as depicted in **FIG. 6**.

**[0036]** In a sense, legs **108** can function as an automatic mechanical jack. Conveniently, when legs **108** contact the ground through rotatable secondary wheels **116**, legs **108** can function even when trailer **100** is moving or being towed at normal traveling speed. Each leg **108** may be constructed to withstand a load of about 12 to 15 tons.

**[0037]** Controller **128** may include a processor **130** in communication with one or more sensors **132**. A sensor **132** may be any suitable sensor for detecting a signal that will indicate titling of trailer body **102**. For example, a liquid level sensor may be used. Processor **130** is adapted to receive and process detected signal from sensor **132** and to determine based on the received signal whether trailer body **102** requires secondary support to maintain balance. When secondary support is required or desirable, processor **130** causes actuation of legs **108** to extend to the extended position. Processor **130** may also be configured to calculate the desired or optimal position of the terminal end **114** for maintain balance of trailer body **102**, and controls the operation of the pneumatic or hydraulic drive system to move the leg to the desired or optimal position. For convenient operation, controller **128** may be remotely operable by a user, such as by a driver in cab **101**. For this purpose, a remote control (not shown) may be provided for operating controller **128**.

**[0038]** The liquid level sensor may be a mercury level sensor. Controller **128** (e.g. sensor **132**) may be configured to generate a trigger signal when the trailer body **102** is tilted over a pre-selected degree, to activate the controller **128**.



and the drive unit to start extending a corresponding leg **108** to the extended position. The extended leg **108** may be maintained at the extended position to maintain the balance of the trailer **100**.

**[0039]** In an exemplary embodiment, sensor **132** may be configured to sense the tilting angle of trailer body **102**. A trigger signal will be generated by sensor **132** when the tilting angle of trailer body **102** reaches or exceeds a threshold value. Sensor **132** may include two sensing units (not separately shown) each for monitoring tilting towards one side. Alternatively, a single sensor unit may be used to produce different trigger signals indicating the direction of tilting. The controller **128** may be constructed to provide a fast (e.g. nearly instantaneous) response to tilting so that legs **108** can be extended in time to prevent over tipping.

**[0040]** To achieve quick response, a pneumatic cylinder may be used to extend legs **108**. As pneumatic cylinders can be activated faster than hydraulic cylinders. Alternatively, an air-over-oil construction may be used, where the cylinder is oil-based but the activation of the cylinder is driven by compressed air. For example, controller **128** may control the operation of an activation valve which regulates the air pressure applied to the oil tank that supplies oil to cylinder **118**. When the valve is opened, compressed air is applied to the oil tank to push more oil into cylinder **118** to extend it.

**[0041]** A check valve (not separately shown) may be provided on cylinder **118** which may be closed upon piston **120** reaching the extended position or resistance by the ground. Once the check valve is closed, cylinder **118** is locked in position.

**[0042]** In a particular embodiment, cylinder **118** may be provided with a relief valve that will hold pressure at about 3000 psi, thus allowing cylinder **118** to be able to carry a maximum load of about 29 tons.

**[0043]** Upon decreasing of the load (or pressure) on cylinder **118** as a result of the trailer body **102** regaining its balance, the internal pressure in cylinder **118** may be released through the relief valve. A return valve (not shown) may also be provided to retract cylinder **118** back to the retracted or rest position.

[0044] In an exemplary embodiment, cylinder **118** may be a 5 inch double action hydraulic cylinder with an 8 inch bore diameter. The fluid for driving the cylinder may be provided by an air over oil tank (not shown). The tank and the cylinders may be connected through control valves, relief valves, return valves (not shown). Exhausts and connecting conduits (e.g. pipes or tubing) and fittings (not shown) can be provided as will be understood by those skilled in the art.

[0045] For better control, each leg **108** may be adjusted independently and automatically by controller **128**.

[0046] To achieve good stabilizing performance, the operation of legs **108** should be sufficiently fast. For example, in some embodiments, the time required from sensing an imbalance of trailer body **102** to fully extending a leg **108** from the retracted position to the extended position may be less than two seconds or less than one second.

[0047] During use, legs **108** may be initially retracted by applying appropriate pneumatic pressure in cylinder **118**, as shown in **FIGS. 1, 3 and 5**. Trailer **100** may be operated as a normal trailer when traveling except that when trailer **100** is traveling on a bumpy, uneven, or inclined ground surface, the legs **108** and secondary wheels **116** may be used to balance the trailer **100**.

[0048] For example, if trailer **100** becomes tilted to one side or the other, as illustrated in **FIG. 5**, such as due to road conditions, one or more legs **108** can be extended to stabilize trailer **100**, as illustrated in **FIG. 6**. When processor **130** determines that sensor **132** has detected a condition that indicates that trailer **100** is tilting to one side, controller **128** may cause a selected pressure be applied from compressor **124** to an appropriate cylinder **118** to push its piston **120** outward to extend the length of the corresponding leg **108**, and move its terminal end **114** downward towards the ground **106**. Eventually, secondary wheel **116** contacts the ground **106** and is resisted by the ground **106** from further downward movement. As leg **108** is further extended, the side of trailer **100** where the leg **108** is located is raised upwards, thus reducing the tilt of trailer **100**. Leg **108** may be extended fully to the extended position and maintained in that position to. The pressure in cylinder **118** may be maintained at a constant level to maintain leg **108** in position

and thus stabilizing trailer body **102**. The other leg **108** may remain in the retracted position.

**[0049]** If the trailer **100** becomes tipping towards the other side, the pressure in cylinders **118** may be readjusted to extend the leg **108** on the other side and to retract the leg on this side.

**[0050]** When trailer **100** is traveling on a level ground surface, a heavier load may be applied to the primary wheels **104** on one side of trailer **100** than the other, such as when trailer **100** is changing its traveling direction, or when there are small bumps on the ground. In such cases, legs **108** on both sides of trailer body **102** may be extended to provide additional support for each side and to prevent temporary tipping of trailer body **102**.

**[0051]** Optionally, and when a remote controller is provided, the driver may observe the road condition and trailer condition and may manually control the operation of compressor **124** and the adjustment of the extension of legs **108**.

**[0052]** As can be readily appreciated, the above operation can be similarly performed while trailer **100** is parked, whether detached or still connected to the vehicle that tows the trailer **100**. When parked, the secondary wheels **116** may be locked to prevent their rotation around their respective axes, for safety reasons. Any suitable locking mechanism may be used for this purpose.

**[0053]** **FIGS. 7 and 8** illustrate another exemplary embodiment of the support legs and the pneumatic or hydraulic drive system. As depicted, in this embodiment, a leg **208** has a fixed length and the proximal end **212** of leg **208** is rotatably attached to trailer body **102**. A secondary wheel **116** is rotatably attached to the terminal end **214** of leg **208**. A cylinder **218** is also provided. However, in this case, cylinder **218** does not form part of leg **208**. Rather, one end of cylinder **218** is rotatably attached to trailer body **202**, and the other end of cylinder **218** is rotatably attached to a mid-section of leg **208**, so that extension and retraction of cylinder **218** causes leg **208** to rotate between a retracted position (where secondary wheel **116** is not in contact with the ground; as shown in **FIG. 7**) and an

extended position (where secondary wheel **116** is in contact with the ground, as shown in **FIG. 8**).

**[0054]** In exemplary embodiments of the present invention, a drivetrain **140** is also provided to drive secondary wheels **116** and thus trailer **100**, as illustrated in **FIG. 9**. Any suitable drivetrain construction may be used. For example, as depicted in **FIG. 9**, drivetrain **140** may include an engine **142** and a chain drive **144** for transmitting power from engine **142** to secondary wheels **116**. Engine **142** may have an engine shaft **145** with a first gearwheel **146** mounted thereon. A second gearwheel **148** may be mounted on the rotational axel **149** of the secondary wheel **116**. A chain **150** may be provided to connect the first and second gearwheels **146,148** for transmitting torque from the first gearwheel **146** to the second gearwheel **148**, and for rotating secondary wheels **116**.

**[0055]** The drivetrain **140** or a portion thereof (such as chain drive **144**) may be disengageable from secondary wheels **116** when leg **108** is in the retracted position. Alternatively, chain drive **144** may be constructed to move with terminal end and axis **149** when leg **108** is retracted or extended.

**[0056]** Engine **142** may be any suitable engine with sufficient power to drive trailer **100**. For example, engine **142** may be a pneumatic or hydraulic engine, or may be an electrical or combustion engine. When a pneumatic or hydraulic engine is used, the generator for driving the pneumatic or hydraulic cylinder **118** or **218** may also be utilized for operating the drivetrain **140**. The drivetrain **140** may be configured so that rotation of different secondary wheels **116** are coordinated or synchronized. For convenient control, multiple pneumatic or hydraulic generators may be provided.

**[0057]** Controller **128** may be configured to control the operation of drivetrain **140**. Controller **128** may include separate sub-units or different controllers (not separately shown) for controlling the adjustment of legs **108** and operation of drivetrain **140**.

**[0058]** A leg **108** may also be configured and mounted so that it is rotatable about its longitudinal axis, so that the travel direction of secondary wheel **116**

attached thereto is adjustable by rotating leg **108** about the longitudinal axis. Rotation of leg **108** may be controlled and driven by a motor **150**, through a transmission system **152**. One motor may be used, with a suitable transmission system, to control rotation of all legs **108** so that they are rotated in synchronization. Secondary wheels **116** can thus be conveniently steered to move trailer **100** into a desired position.

**[0059]** With its own drivetrain **140** and secondary wheels **116**, trailer **100** may be conveniently moved or repositioned without relying on the power from cab **101**. With a remote control, a user may control movement of trailer **100** from a remote location. For instance, the user may conveniently move the trailer body **102** using controller **128** either from inside cab **101**, or from another location outside.

**[0060]** In a further embodiment, trailer **100** may include a foot **160** mounted at the terminal end **114** of each leg **108**, as illustrated in **FIG. 10**. Foot **160** is moveably mounted to move between a raised position and a lowered position. In one embodiment, as depicted in **FIG. 11**, foot **160** may be rotatably mounted so that it can rotate between the raised position and the lowered position. In the raised position, the secondary wheel **116** is allowed to contact the ground to support the trailer **100**, and in the lowered position foot **160** contacts the ground to support trailer **100**. Foot **160** has a generally flat bottom surface which is in contact with the ground in the lowered position to provide more stable and solid support. Foot **160** may be useful when trailer **100** is parked, to provide more permanent and more stable support, as compared to the support provided by secondary wheels **116**.

**[0061]** Foot **160** may have a generally L-shape, as illustrated by foot **160A** in **FIG. 12**, or generally U-shape as illustrated by foot **160B** in **FIG. 13**. Optionally, a foot may include two L-shaped parts, as illustrated by foot parts **160C**, **160D** in **FIG. 14**.

**[0062]** A locking mechanism (not separately shown) may be provided for selectively locking foot **160** in one of the raised and lowered positions. A locking pin (not shown), for example, may be used, and may be provided on either foot **160** or leg **108**. A corresponding pin hole (not shown) may be provided on leg **108** or

foot **160** for receiving the locking pin, as can be understood by those skilled in the art.

**[0063]** Foot **160** may be conveniently used to avoid applying large load on the secondary wheels **116** for extended periods of time. Overloading the secondary wheels **116** for a long period of time may reduce the lifetime of the secondary wheels. Applying large load on a stationary secondary wheel may also cause the secondary wheel to sink into the ground if the ground is too soft, because the contact area between the wheel and the ground is relatively small.

**[0064]** Optionally, a video system (not shown) may be installed in cab **101** or trailer body **102** to allow the driver to observe the condition or movement of trailer **100**.

**[0065]** The various connections or fixtures between the various parts described herein may be made through any suitable fixture mechanisms or structures known to those skilled in the art. For example, bolts or pins may be used. Brackets may also be used. Joints of two parts may also be soldered or welded.

**[0066]** As can be appreciated, legs **108, 208** and one or more other components described herein may be mounted on a cargo container itself or the chassis or a frame that supports the cargo container. The cargo container may be detachably mounted on the chassis or the frame. The trailer body may refer to any one or a combination of the chassis, frame, or container carried by the chassis or frame. The cargo container may be structured for carrying goods, animals, or human.

**[0067]** In cases where the primary wheels on the trailer are located at one end (e.g. the rear end) of the trailer, at least one leg **108, 208** is located at the other end (e.g. the front end) of the trailer, such that when the trailer is disconnected from the vehicle for towing the trailer, the leg(s) and secondary wheels at the front can be used to support and balance the trailer.

[0068] Legs **108, 208** and components of trailer **100** described herein may be detachably mounted, such as by threaded fixtures including bolts and nuts, so that they can be conveniently removed for maintenance, repair or replacement.

[0069] In a further embodiment of the present invention, airbag systems **300A** and **300B** (also collectively or individually referred to as airbag system **300**) may be installed between trailer body **102** and primary wheels **104** to assist stabilizing trailer **100**, as depicted in **FIG. 15**.

[0070] As shown in **FIG. 16**, each airbag system **300** includes a top mounting plate **302**, an airbag **304**, a bottom mounting plate **306**, a roller frame **308**, and rollers **310** rotatably mounted and supported on the roller frame **308**. Top plate **302** is attached to the bottom of trailer body **102** above primary wheels **104**, as shown in **FIG. 15**. The top side of airbag **304** is attached to top plate **302**. The bottom side of airbag **304** is attached to bottom plate **306**. The roller frame **308** is attached to bottom plate **306**.

[0071] An air tank or air compressor (not shown) may be connected to airbag **304** for filling air into airbag **304** to expand it. Airbag **304** has one or more valves (not separately shown) connected to the air tank or compressor for filling air into the bag or deleting air from the bag. For example, electrovalves such as pneumatic electrovalves (not shown) may be used for this purpose. When airbag **304** is filled with air, it expands in size (thickness). When airbag **304** is depleted of air, it shrinks in size (thickness).

[0072] Airbag **304** is mounted under trailer body **102** above a primary wheel **104** such that when airbag **304** is depleted, rollers **310** are spaced away from primary wheels **104**, and when airbag **304** is expanded rollers **310** contact primary wheel **104** to provide additional support for trailer body **102**.

[0073] During use, airbag **304** is normally in a depleted condition (e.g. as shown in airbag system **300B**). When additional support is required on one side of trailer **100** to maintain its balance, the airbag **304** on that side is expanded so that rollers **310** of that airbag **304** come into contact with primary wheels **104** (e.g., as shown in airbag system **300A**). Airbag system **300A** thus provides additional

support for trailer **100**, through wheels **104**. The air pressure in airbag **304** may be increased or decreased depending on whether a larger or less support force is needed to maintain the balance of trailer **100**.

**[0074]** A control system, such as controller **128**, may be used to control the operation of airbag systems **300**.

**[0075]** As can be appreciated, while multiple rollers **310** in each airbag system are shown in **FIG. 16**, in some embodiments, a single roller **310** may be provided under each airbag **304**.

**[0076]** In addition, an air suspension **400** may be provided to support trailer body **102**, as shown in **FIG. 15**. Air suspension **400** includes at least two air springs **402A** and **402B** (also collectively or individually referred to as air springs **402**). Each air spring **402** is connected to an air supply **404**, such as an air tank or air compressor (not shown), to independently supply or withdraw air from the respective air spring **402**. Two air springs **402** are positioned one near each side of trailer body **102**.

**[0077]** A controller, such as controller **128**, may be provided to control the operation of air suspension **400**. In particular, air supply **404** can independently supply or withdraw air from each air spring **402**, and controller **128** may be configured to control operation of air supply **404** and supply/withdrawal of air from each air spring **402** in response to titling of trailer body **102**, or change in load applied on each air spring **402**.

**[0078]** In use, when trailer body **102** is balanced, air springs **402** may be filled with air of the same or substantially same pressure. When trailer body **102** is tilted to one side, one of the air springs **402**, for example, air spring **402A**, may be compressed more by trailer body **102** than the other air spring, e.g. air spring **402B**, as a larger load is applied to air spring **402A** due to the titling. In such a case, to assist balance of trailer body **102**, more air may be supplied to air spring **402A**, and some air may be withdrawn from air spring **402B**. The desired air pressure in each air spring **402** at the given tilt position may be calculated by controller **128** and applied in the respective air spring **402**.



**[0079]** When trailer body **102** regains its balance, air pressures in air springs **402** may be adjusted to be substantially equal again.

**[0080]** The different systems and components described above may be used in combination in one trailer. Alternatively, a trailer may include only one or some of the component systems. For example, the airbag systems **300** and air suspension **400** may be used alone or in combination. One or both of airbag systems **300** and air suspension **400** may be used without the extendable legs **108** in some embodiments. When both airbag systems **300** and air suspension **400** are used, a single compressed air supply such as air supply **404** may be used and operatively connected to supply compressed air to each of airbag systems **300** and air suspension **400**.

**[0081]** When a list of items is given herein with an “or” before the last item, any of the listed items or any suitable combination of the listed items may be selected and used. For any list of possible elements or features provided in this specification, any sublist falling within a given list is also intended. Similarly, for any range provided, any subrange falling within a given range is also intended.

**[0082]** Of course, the above described embodiments are intended to be illustrative only and in no way limiting. The described embodiments are susceptible to many modifications of form, arrangement of parts, details and order of operation. The invention, rather, is intended to encompass all such modification within its scope, as defined by the claims.

## WHAT IS CLAIMED IS:

## 1. A trailer comprising:

a trailer body;

a primary wheel mounted under said trailer body and in contact with the ground for supporting said trailer and allowing said trailer to be towed;

an adjustable leg attached to said trailer body for providing secondary support of said trailer, said leg comprising

a terminal end moveable between a retracted position and an extended position, and

a secondary wheel rotatably attached to said terminal end of said leg such that said secondary wheel is off the ground when said terminal end is in said retracted position and is in contact with the ground when said terminal end is in said extended position;

a pneumatic or hydraulic drive unit mounted on said trailer body for adjusting said leg to move said terminal end of said leg between said extended and retracted positions;

a drivetrain mounted on said trailer body and operatively connected to said secondary wheel for driving said secondary wheel;

a controller for controlling operation of said pneumatic or hydraulic drive unit to automatically adjust said leg to maintain balance of said trailer, and for controlling operation of said drivetrain to drive said trailer when said secondary wheel is in contact with the ground.

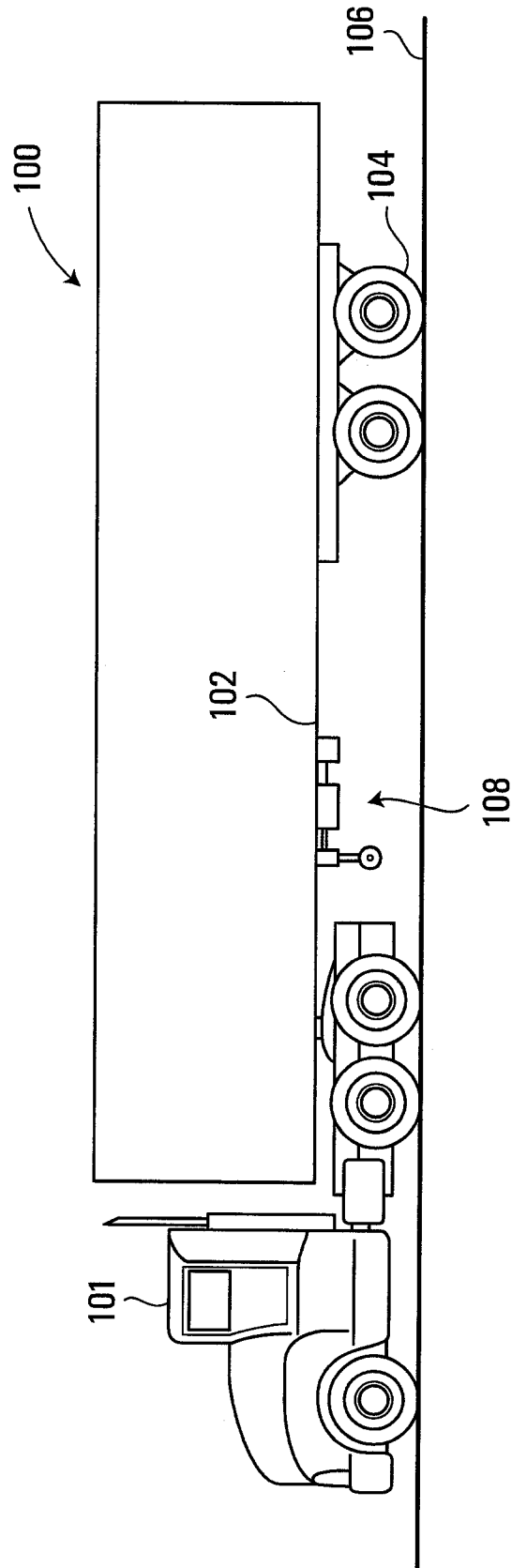
2. The trailer of claim 1, wherein said pneumatic or hydraulic drive unit comprises a pneumatic or hydraulic cylinder, and a pneumatic or hydraulic generator for driving said cylinder.

3. The trailer of claim 2, wherein said leg comprises said cylinder and said terminal end of said leg is extendable downwards from said retracted position.

4. The trailer of claim 2, wherein said leg is rotatably attached to said trailer body, and said cylinder is attached to said trailer body and said leg to rotate said leg so as to move said terminal end of said leg between said retracted position and said extended position.
5. The trailer of any one of claims 2 to 4, wherein said cylinder is a pneumatic cylinder and said generator comprises a compressor.
6. The trailer of any one of claims 1 to 5, comprising a foot mounted at said terminal end of said leg, said foot having a generally flat bottom surface and being movable between a raised position and a lowered position, wherein when said foot is in said raised position said secondary wheel is allowed to contact the ground to support said trailer, and when said foot is in said lowered position said bottom surface of said foot contacts the ground to support said trailer.
7. The trailer of claim 6, wherein said foot comprises a generally U- or L- shaped body.
8. The trailer of claim 6 or claim 7, comprising a locking mechanism for selectively locking said foot in one of said raised and lowered positions.
9. The trailer of any one of claims 1 to 8, wherein said controller comprises a sensor for sensing a degree of tilting of said trailer body.
10. The trailer of any one of claims 1 to 9, wherein said controller comprises a remote control for operating said controller.
11. The trailer of any one of claims 1 to 10, wherein said drivetrain comprises a pneumatic engine.
12. The trailer of claim 11, wherein said drivetrain comprises a chain drive for transmitting a rotational torque from said engine to said secondary wheel.
13. The trailer of any one of claims 1 to 12, comprising an airbag mounted under said trailer body above said primary wheel, a roller frame attached to said airbag and a roller rotatably supported on said roller frame, such that when said airbag is depleted said roller is spaced away from said primary wheel, and when said

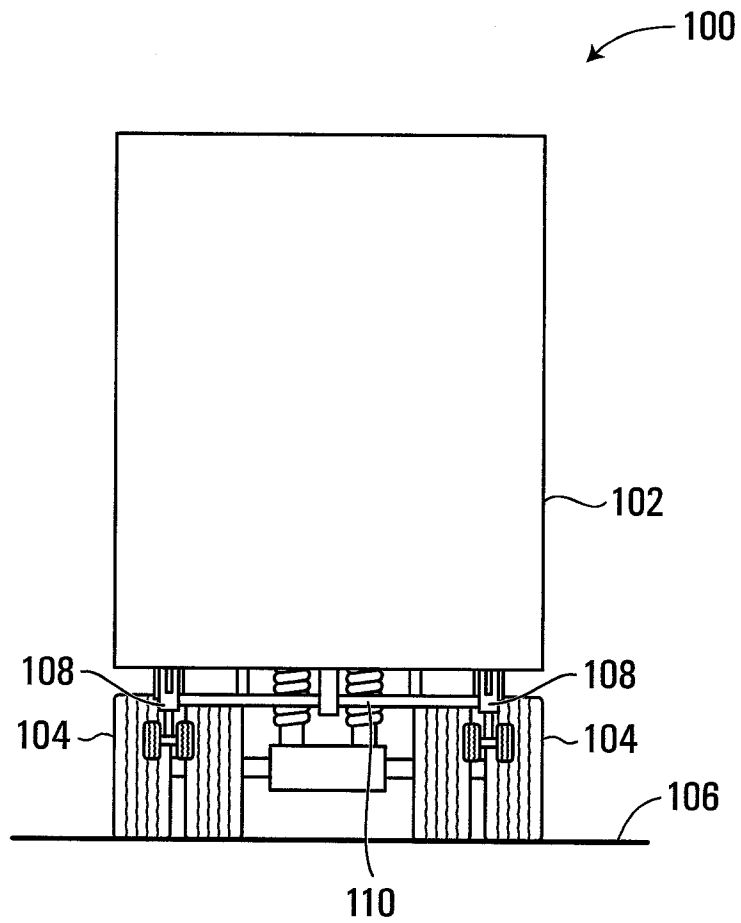
airbag is expanded said roller contacts said primary wheel to provide addition support for said trailer body.

14. The trailer of any one of claims 1 to 13, comprising an air suspension, said air suspension comprising at least two air springs, and an air supply connected to each one of said at least two air springs for independently supplying or withdrawing air from said each air spring, and a controller for controlling independent supply and withdrawal of air from said each air spring in response to titling of said trailer body.
15. The trailer of any one of claims 1 to 14, comprising a plurality of primary wheels.
16. The trailer of any one of claims 1 to 15, comprising a plurality of adjustable legs and a plurality of secondary wheels each rotatably mounted on a terminal end of one of said legs.

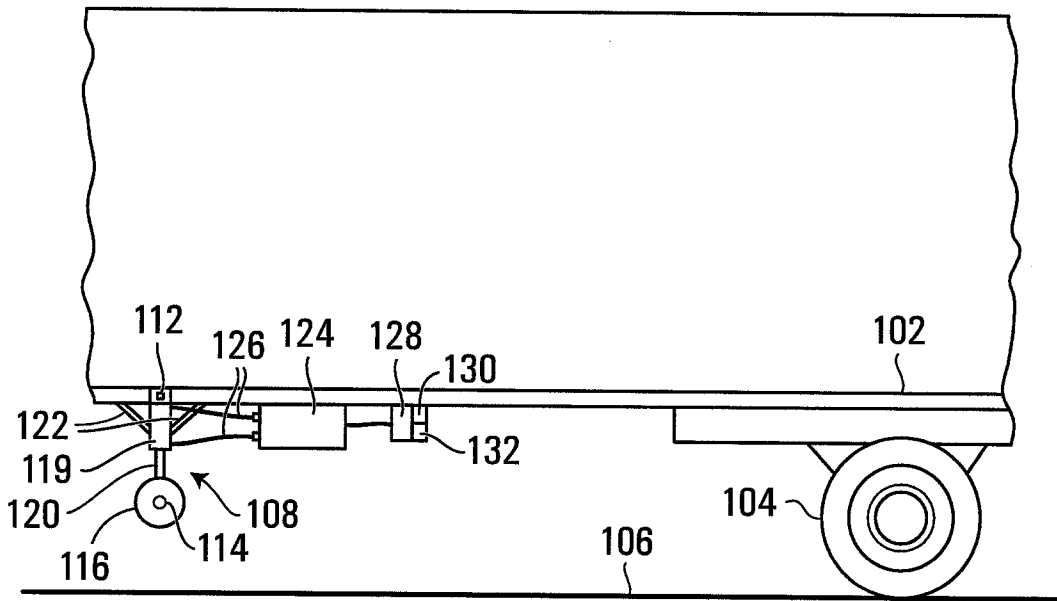


**FIG. 1**

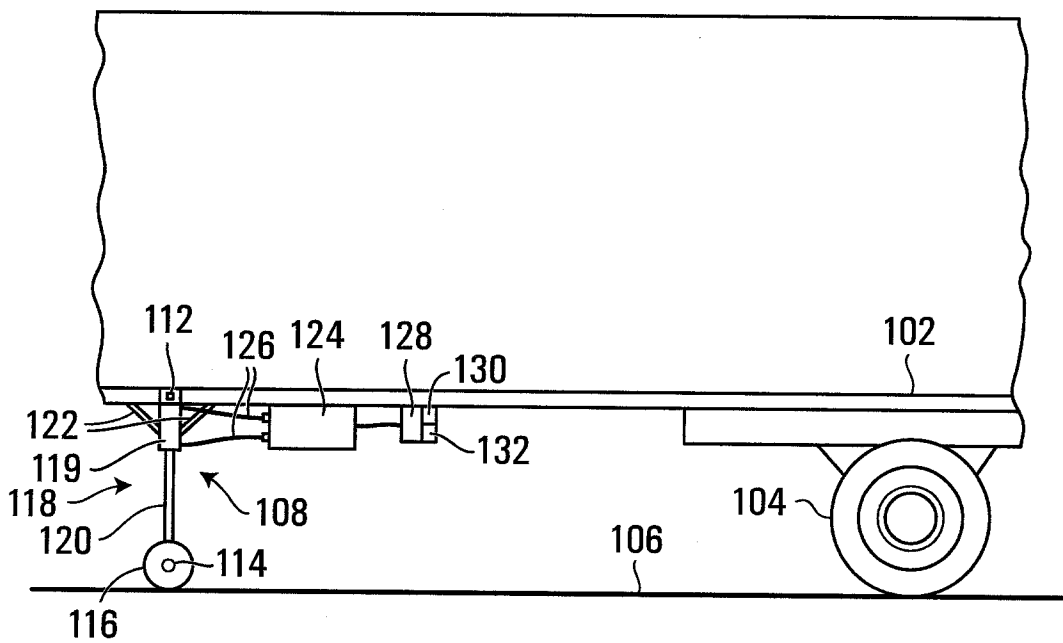
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**FIG. 2**

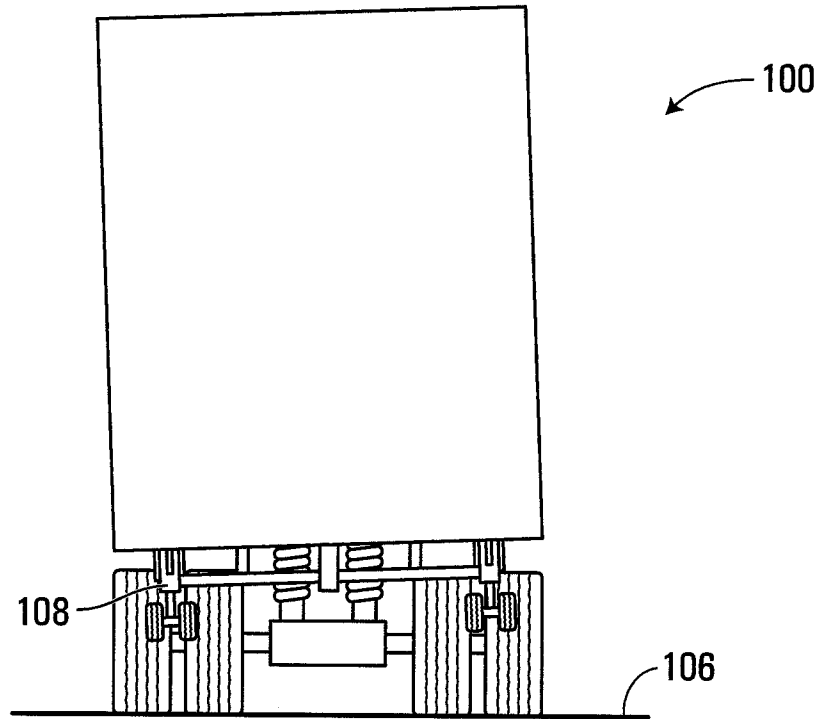


**FIG. 3**

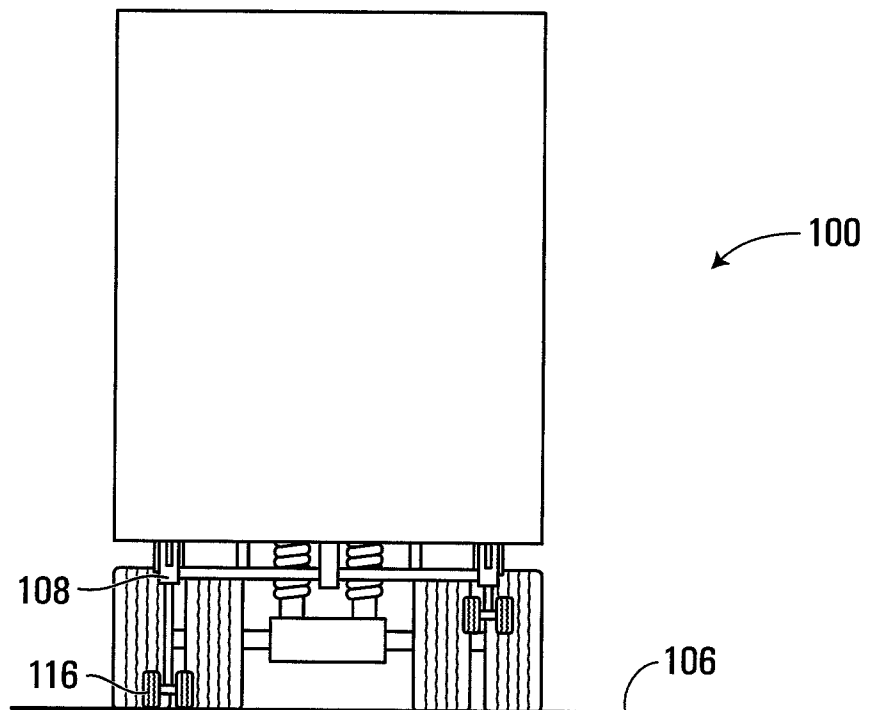


**FIG. 4**

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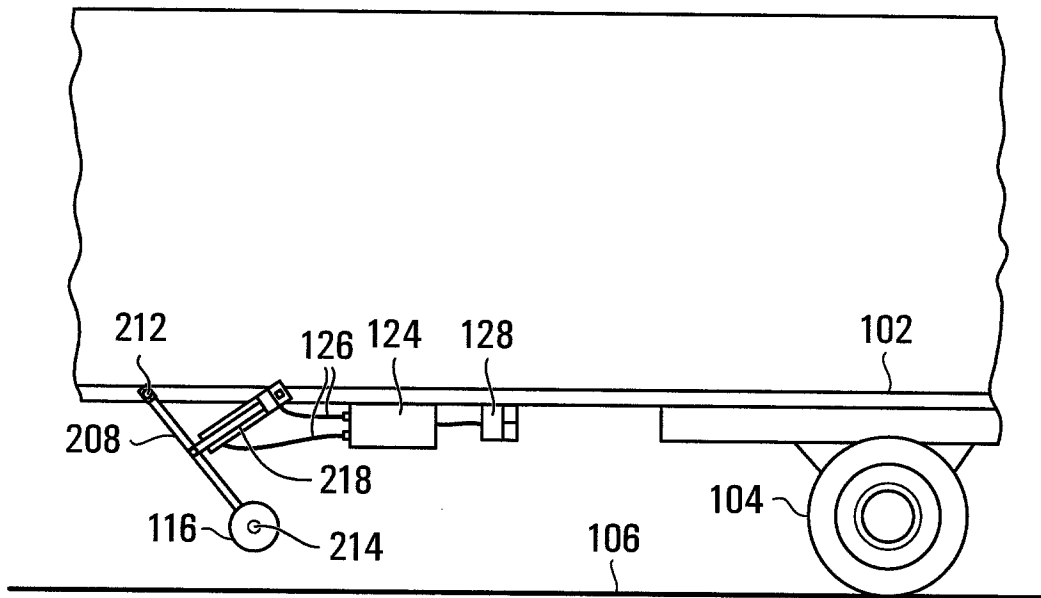


**FIG. 5**

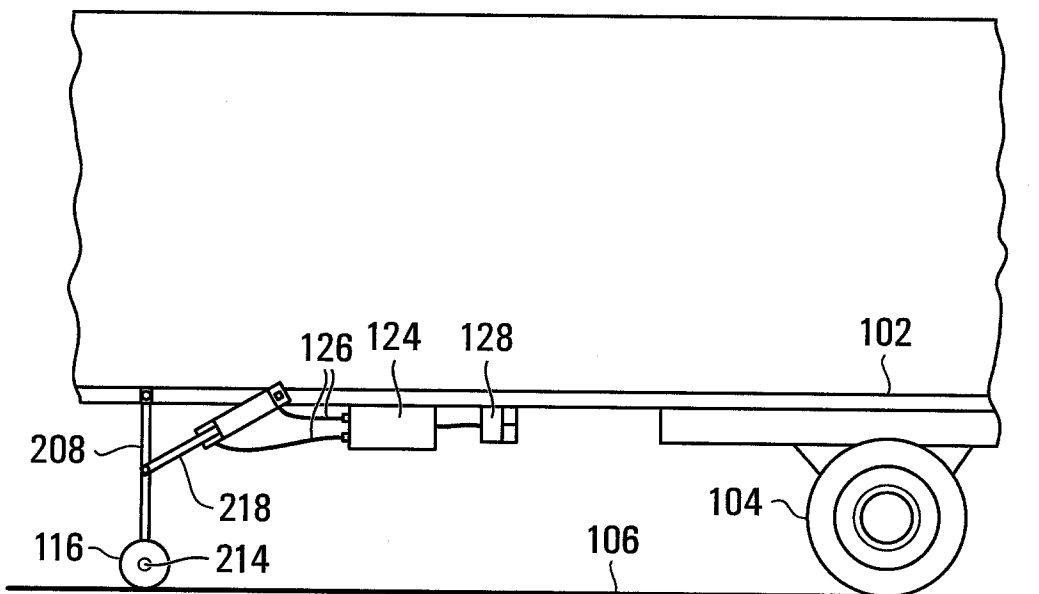


**FIG. 6**





**FIG. 7**



**FIG. 8**

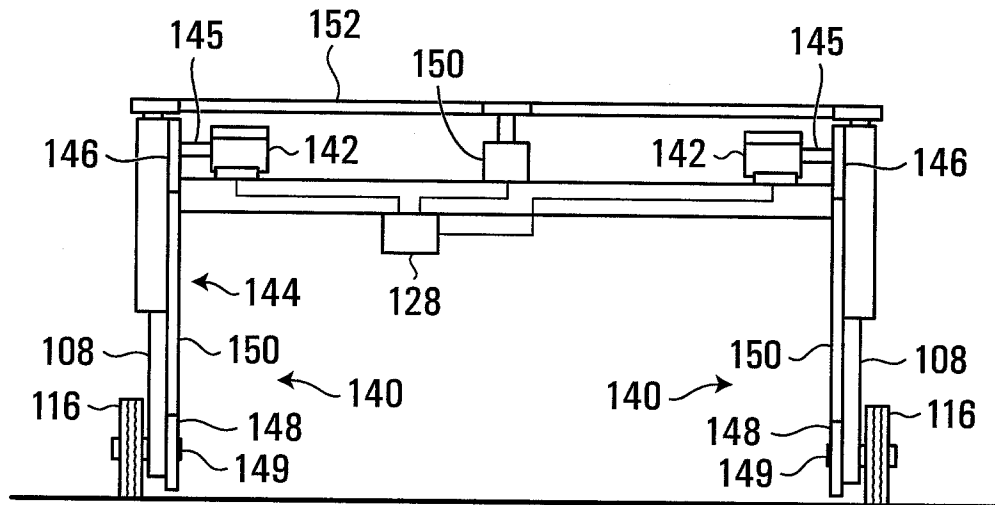


FIG. 9

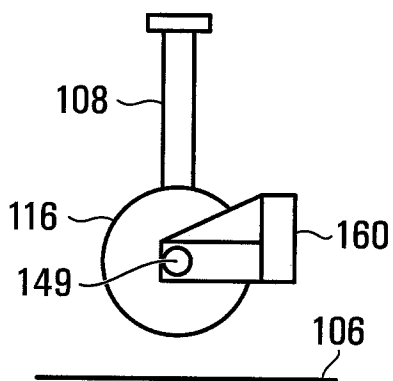


FIG. 10

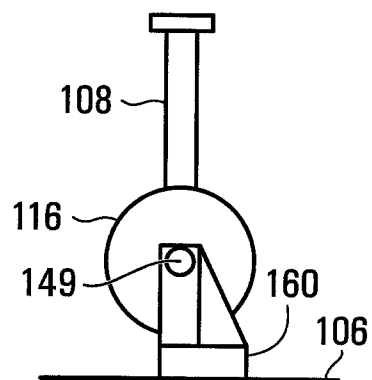
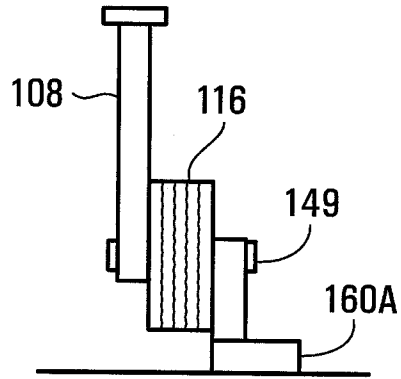
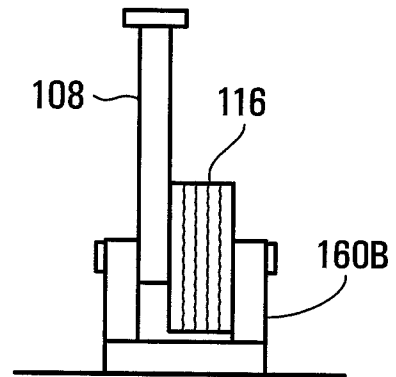


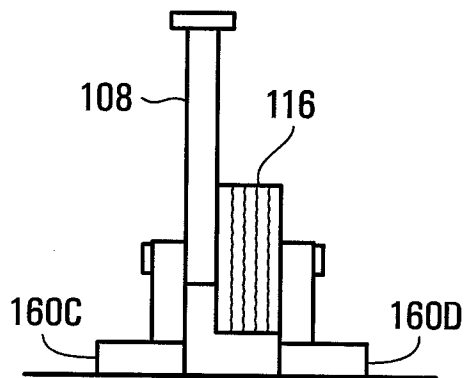
FIG. 11



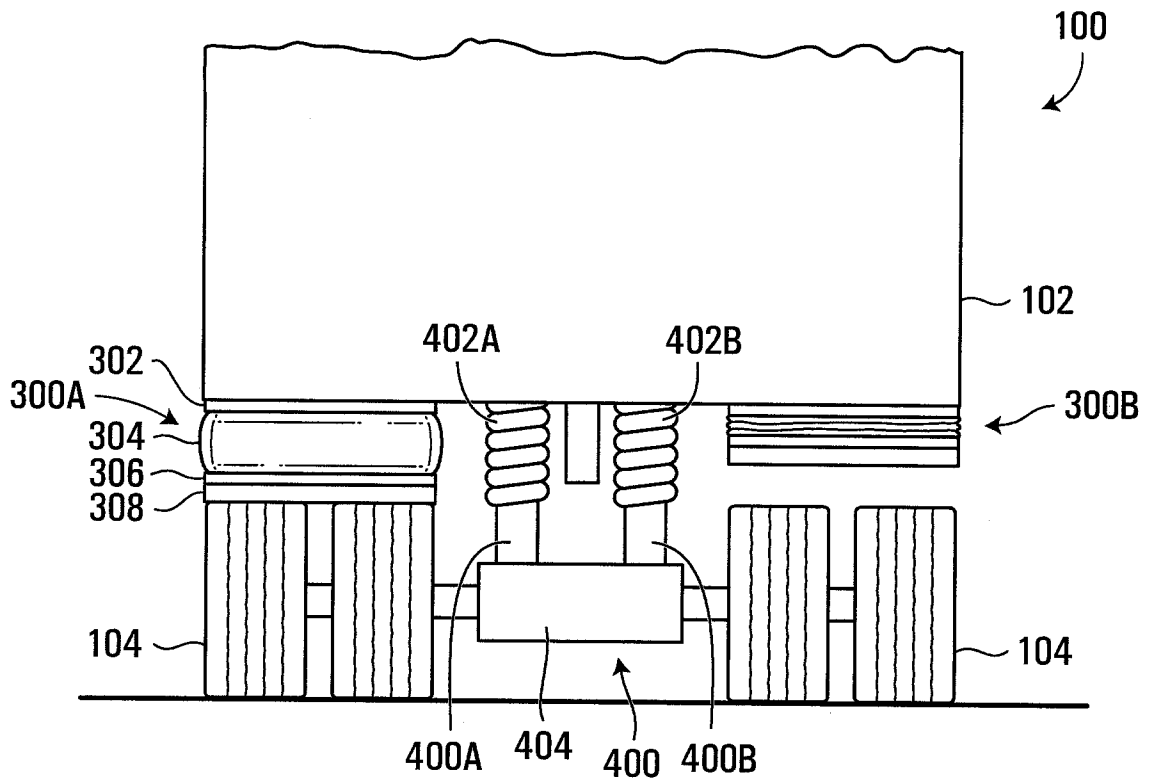
**FIG. 12**



**FIG. 13**



**FIG. 14**



**FIG. 15**

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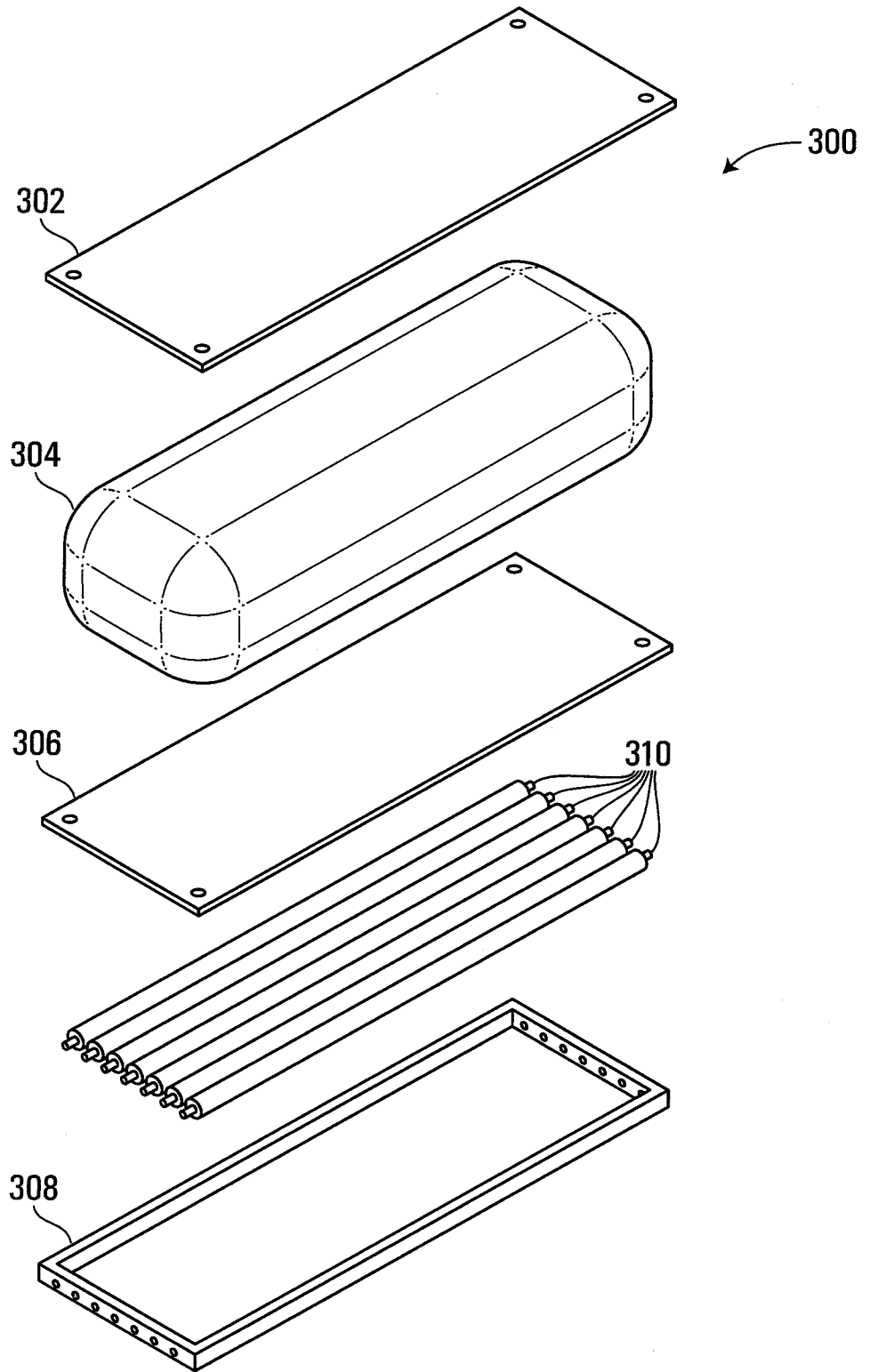


FIG. 16

**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/CA2010/001050

<p>A. CLASSIFICATION OF SUBJECT MATTER                  IPC: <b>B62D 63/08</b> (2006.01) , <b>B60S 9/16</b> (2006.01) , <b>B62D 53/00</b> (2006.01) , <b>B62D 61/00</b> (2006.01)                  According to International Patent Classification (IPC) or to both national classification and IPC</p>																				
<p>B. FIELDS SEARCHED</p> <p>Minimum documentation searched (classification system followed by classification symbols)                  IPC: <b>B62D 63/08</b> (2006.01) , <b>B60S 9/16</b> (2006.01) , <b>B62D 53/00</b> (2006.01) , <b>B62D 61/00</b> (2006.01)                  USPC: 280/763.1, 764.1, 765.1,766.1,767; 248/ ,180/</p> <p>Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched                   Canadian Patent Database</p> <p>Electronic database(s) consulted during the international search (name of database(s) and, where practicable, search terms used)                   Epoque (Epodoc), TotalPatent; keywords: trailer, adjustable leg, extend, retract, hydraulic, pneumatic, balance</p>																				
<p>C. DOCUMENTS CONSIDERED TO BE RELEVANT</p> <table border="1"> <thead> <tr> <th>Category*</th> <th>Citation of document, with indication, where appropriate, of the relevant passages</th> <th>Relevant to claim No.</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>US 3,826,322 A (WILLIAMS, S.) 30 July 1974 (30-07-1974) *see entire document*</td> <td>1</td> </tr> <tr> <td>A</td> <td>US 2006/0042841 A1 (RUSSELL, A.) 2 March 2006 (02-03-2006) *see entire document*</td> <td>1</td> </tr> <tr> <td>A</td> <td>US 2006/0119089 A1 (RIVERS, D. ET AL.) 8 June 2006 (08-06-2006) *see entire document*</td> <td>1</td> </tr> <tr> <td>A</td> <td>US 3,874,696 A (GARDNER, C. ET AL.) 1 April 1975 (01-04-1975) *see entire document*</td> <td>1</td> </tr> <tr> <td>A</td> <td>US 5,125,679 A (DELANO, C.) 30 June 1992 (30-06-1992) *see entire document*</td> <td>1</td> </tr> </tbody> </table>			Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	A	US 3,826,322 A (WILLIAMS, S.) 30 July 1974 (30-07-1974) *see entire document*	1	A	US 2006/0042841 A1 (RUSSELL, A.) 2 March 2006 (02-03-2006) *see entire document*	1	A	US 2006/0119089 A1 (RIVERS, D. ET AL.) 8 June 2006 (08-06-2006) *see entire document*	1	A	US 3,874,696 A (GARDNER, C. ET AL.) 1 April 1975 (01-04-1975) *see entire document*	1	A	US 5,125,679 A (DELANO, C.) 30 June 1992 (30-06-1992) *see entire document*	1
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<p><input type="checkbox"/> Further documents are listed in the continuation of Box C.      <input checked="" type="checkbox"/> See patent family annex.</p> <table border="1"> <tbody> <tr> <td>* Special categories of cited documents :</td> <td>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</td> </tr> <tr> <td>"A" document defining the general state of the art which is not considered to be of particular relevance</td> <td>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</td> </tr> <tr> <td>"E" earlier application or patent but published on or after the international filing date</td> <td>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</td> </tr> <tr> <td>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</td> <td>"&amp;" document member of the same patent family</td> </tr> <tr> <td>"O" document referring to an oral disclosure, use, exhibition or other means</td> <td></td> </tr> <tr> <td>"P" document published prior to the international filing date but later than the priority date claimed</td> <td></td> </tr> </tbody> </table>			* Special categories of cited documents :	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	"E" earlier application or patent but published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family	"O" document referring to an oral disclosure, use, exhibition or other means		"P" document published prior to the international filing date but later than the priority date claimed							
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<p>Date of the actual completion of the international search 23 September 2010 (23-09-2010)</p>		<p>Date of mailing of the international search report 21 October 2010 (21-10-2010)</p>																		
<p>Name and mailing address of the ISA/CA                  Canadian Intellectual Property Office                  Place du Portage I, C114 - 1st Floor, Box PCT                  50 Victoria Street                  Gatineau, Quebec K1A 0C9                  Facsimile No.: 001-819-953-2476</p>		<p>Authorized officer                   Robert Gruber (819) 953-1889</p>																		

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

International application No.  
**PCT/CA2010/001050**

Patent Document Cited in Search Report	Publication Date	Patent Family Member(s)	Publication Date
US3826322A	30 July 1974 (30-07-1974)	US3826322A	30 July 1974 (30-07-1974)
US2006042841A1	02 March 2006 (02-03-2006)	US2006042841A1	02 March 2006 (02-03-2006)
US2006119089A1	08 June 2006 (08-06-2006)	US2006119089A1	08 June 2006 (08-06-2006)
US3874696A	01 April 1975 (01-04-1975)	US3874696A	01 April 1975 (01-04-1975)
US5125679A	30 June 1992 (30-06-1992)	US5125679A	30 June 1992 (30-06-1992)