



US008233271B2

(12) **United States Patent**  
**Kusaka**

(10) **Patent No.:** **US 8,233,271 B2**  
(45) **Date of Patent:** **Jul. 31, 2012**

(54) **ELECTRONIC APPARATUS**

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(\* ) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 141 days.

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(21) Appl. No.: **12/885,344**

(22) Filed: **Sep. 17, 2010**

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(65) **Prior Publication Data**

US 2011/0149489 A1 Jun. 23, 2011

Notification of Reasons for Rejection mailed by the Japan Patent Office on Feb. 15, 2011 in the corresponding Japanese patent app. No. 2009-288049 in 9 pages.

Notification of Reasons for Rejection mailed by the Japan Patent Office on Jul. 12, 2011 in the corresponding Japanese patent app. No. 2009-288049 in 5 pages.

(30) **Foreign Application Priority Data**

Dec. 18, 2009 (JP) ..... 2009-288049

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(51) **Int. Cl.**

**H05K 5/00** (2006.01)

**H05K 7/00** (2006.01)

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(52) **U.S. Cl.** ..... **361/679.02**; 361/679.01; 361/679.26; 361/679.27

(58) **Field of Classification Search** ..... 361/679.01, 361/679.02, 679.26, 679.27

See application file for complete search history.

(57) **ABSTRACT**

An electronic apparatus includes a body housing having a battery housing portion configured to accommodate a battery therein, a display housing in which a display device is accommodated, and a hinge portion connected to an end portion of the display housing. The hinge portion connects the display housing and the body housing such that the display housing and the body housing are relatively rotatable between a first position in which a display screen of the display device is covered with the body housing and a second position in which the display screen is uncovered. The battery housing portion has a bulged portion which is bulged outward from a portion of the body housing that faces the end portion of the display housing in the first position, and the bulged portion has a flat wall portion which extends toward the display housing.

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**8 Claims, 6 Drawing Sheets**

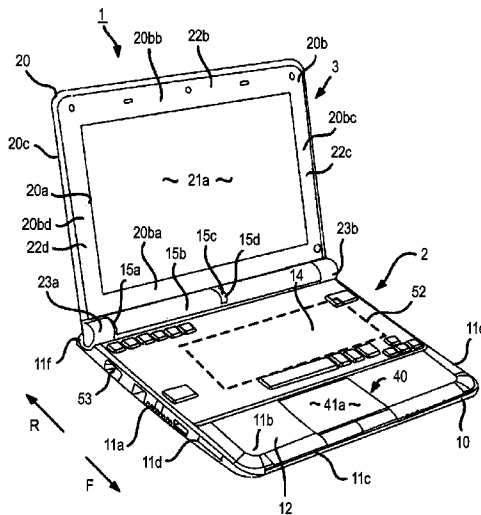


FIG. 1

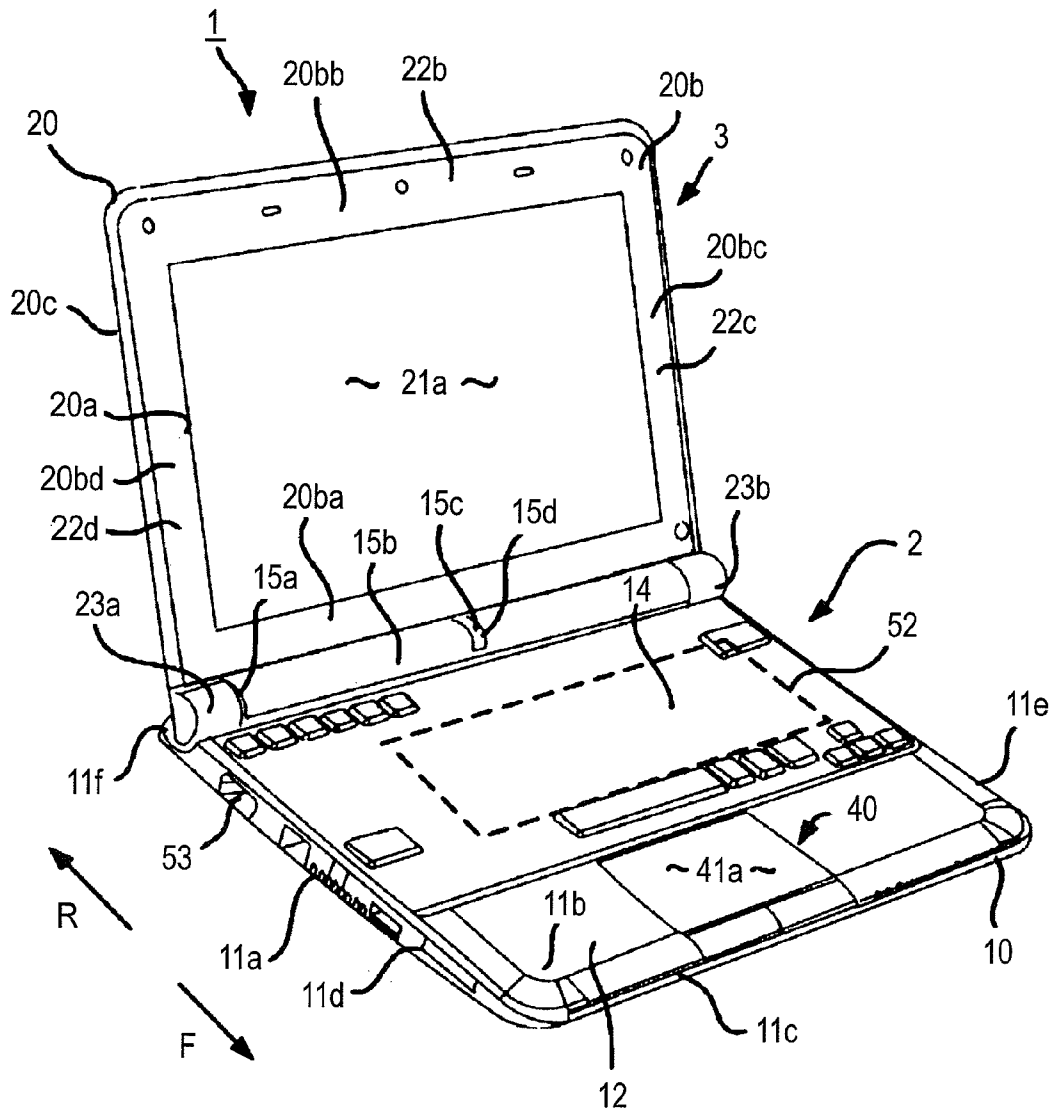


FIG. 2

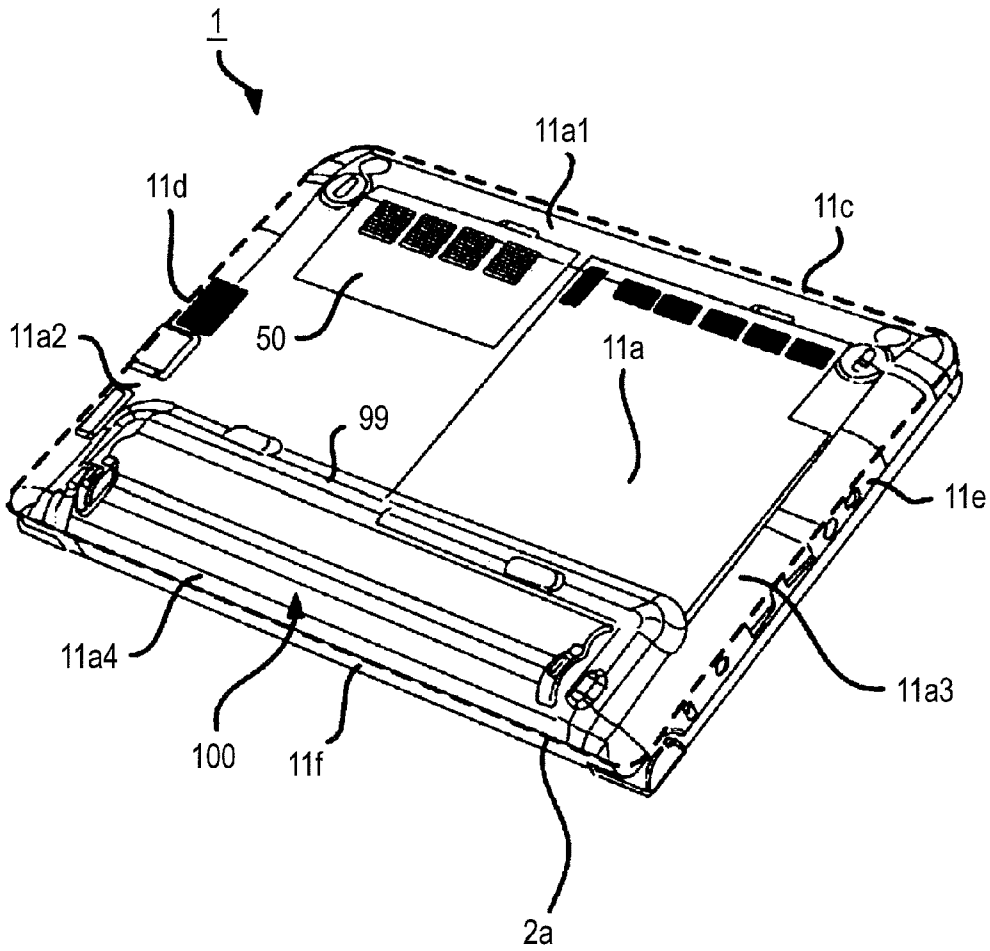


FIG. 3

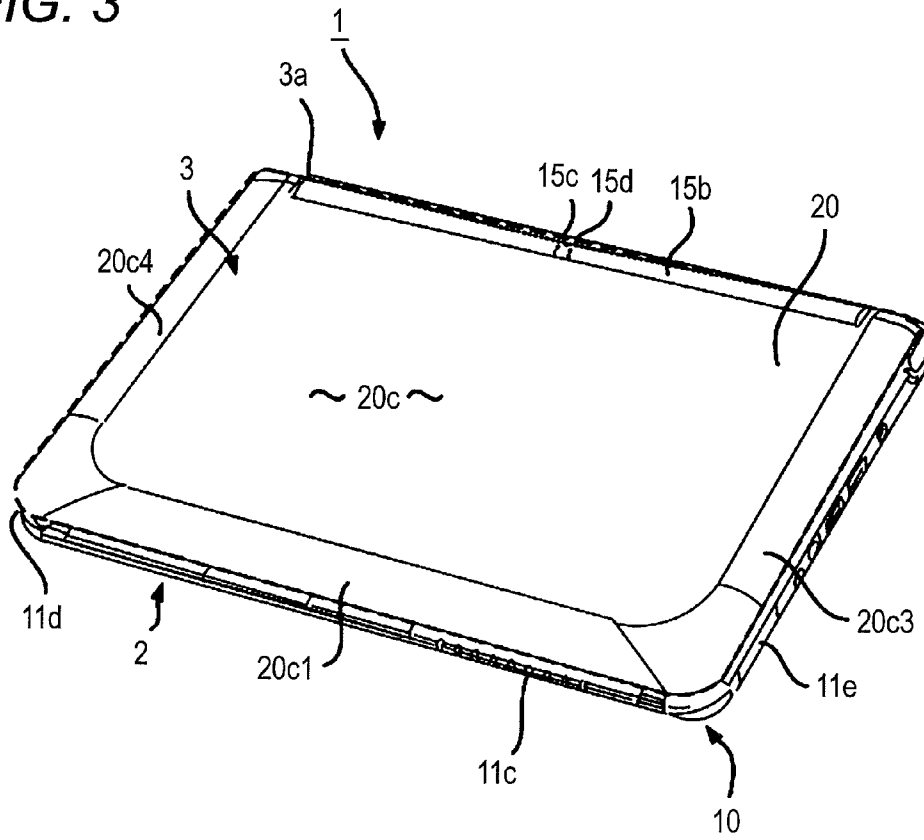


FIG. 4

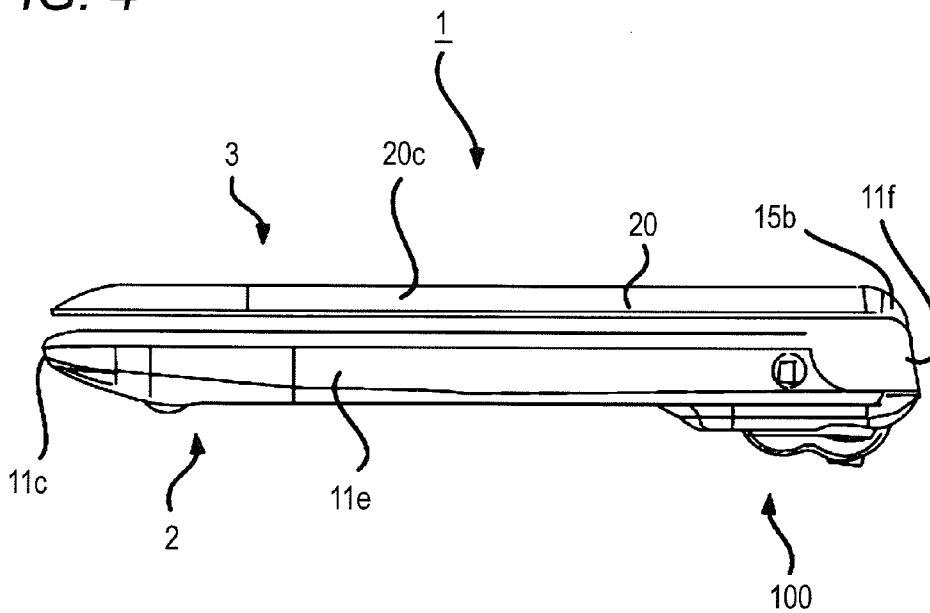


FIG. 5

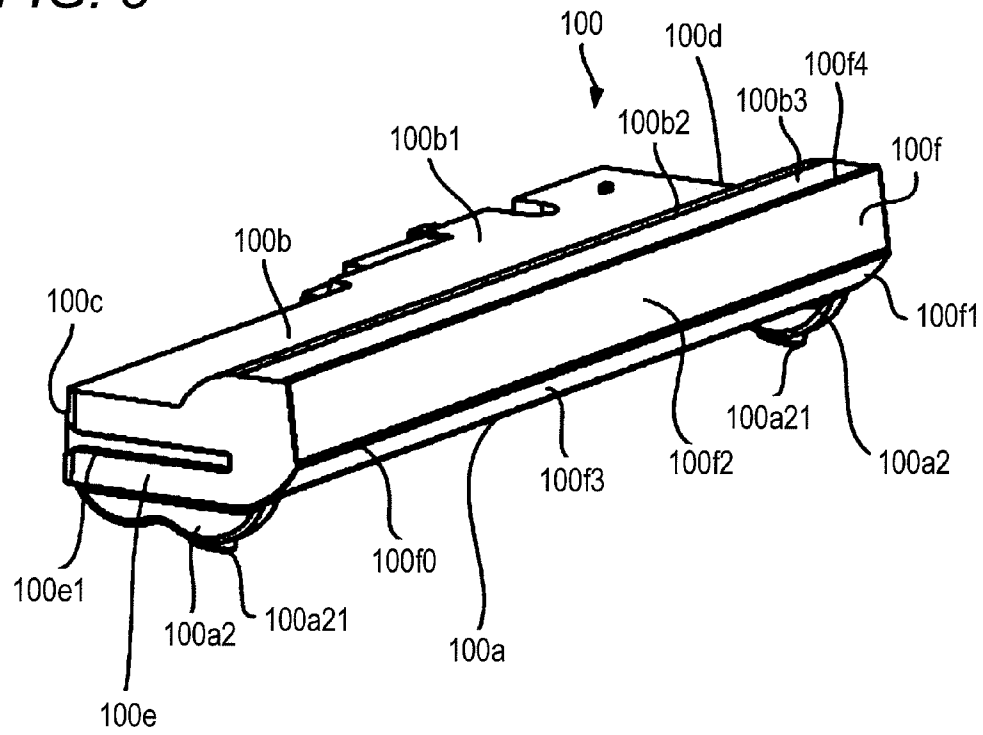


FIG. 6

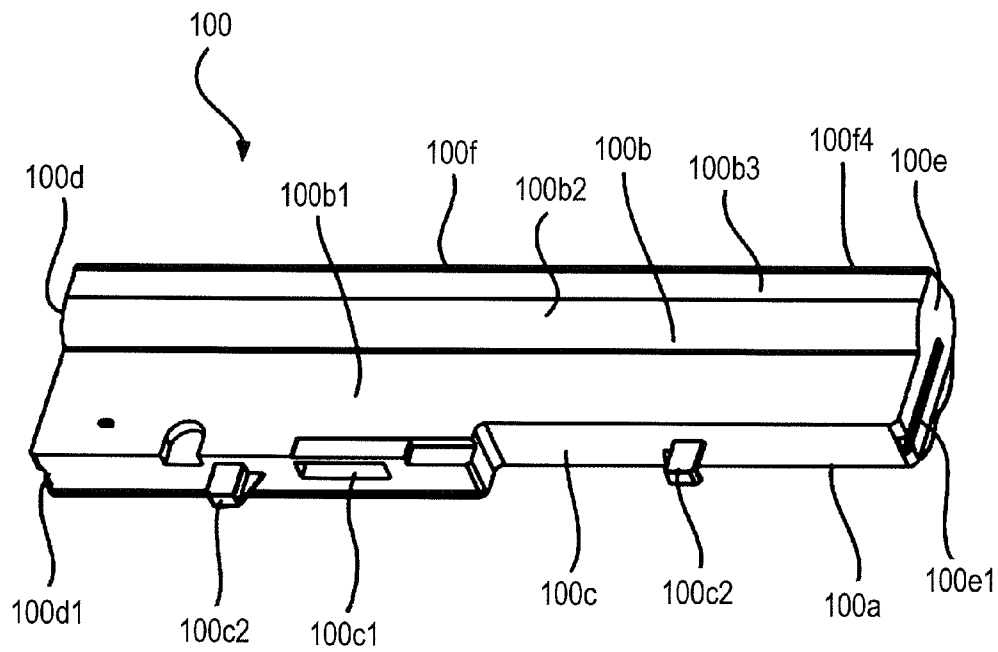


FIG. 7

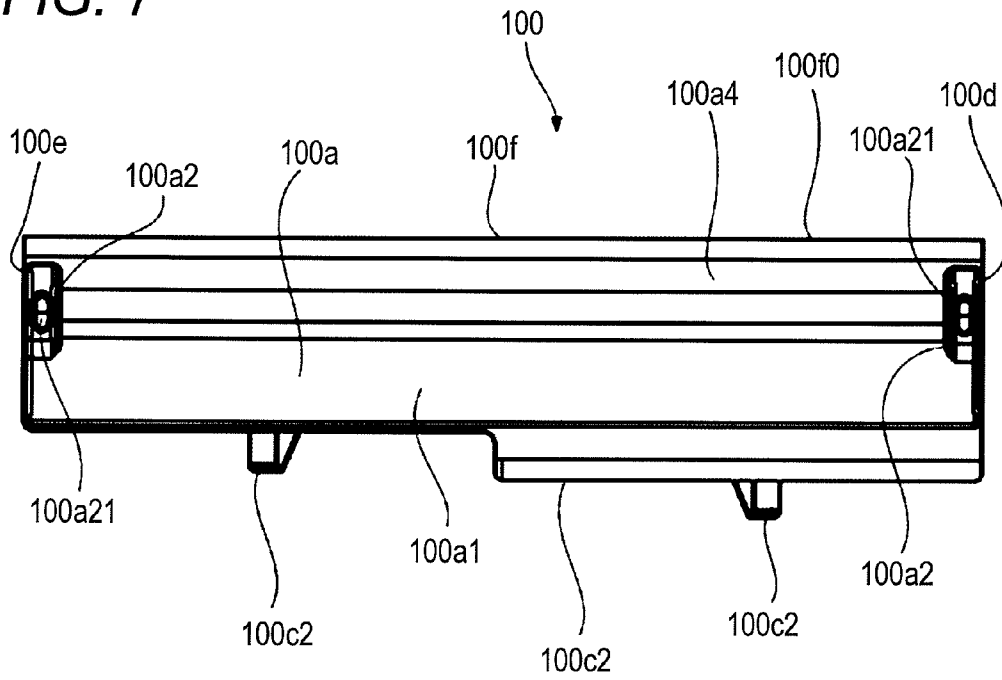


FIG. 8

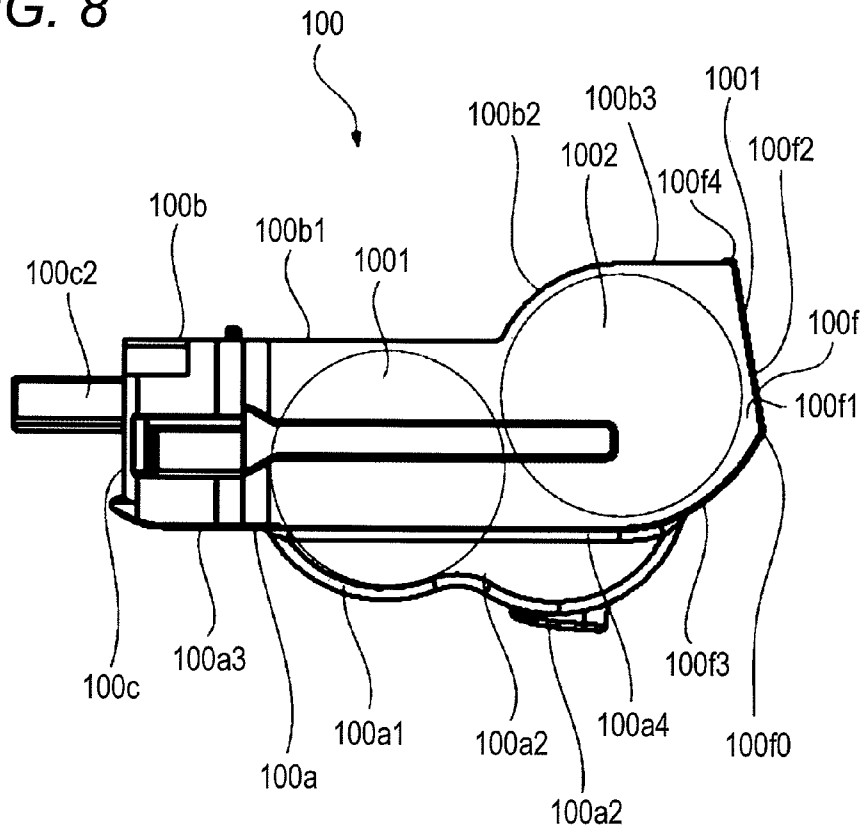
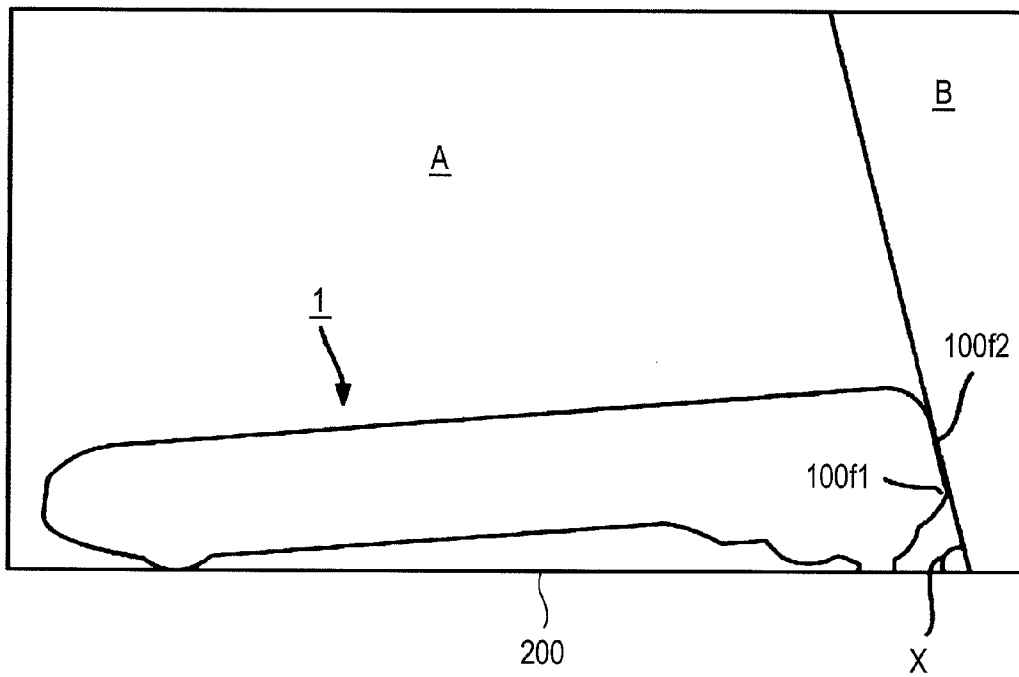


FIG. 9



## 1

## ELECTRONIC APPARATUS

## CROSS-REFERENCE TO RELATED APPLICATION(S)

This application is based upon and claims the benefit of priority from Japanese Patent Application No. 2009-288049 filed on Dec. 18, 2009, the entire contents of which is incorporated herein by reference.

## FIELD

Embodiments described herein relate generally to an electronic apparatus.

## BACKGROUND

To improve portability of an electronic apparatus, such as a portable computer, a housing defining an outer contour of the electronic apparatus may be formed thinly and compactly.

However, making the housing thin and compact may result in a reduction of a capacity of a battery unit of the electronic apparatus. On the other hand, ensuring a sufficient capacity of the battery unit of the electronic apparatus by arranging the battery unit to protrude from the electronic apparatus may hamper a reduction in apparent size.

## BRIEF DESCRIPTION OF THE DRAWINGS

A general architecture that implements the various features of the invention will now be described with reference to the drawings. The drawings and the associated descriptions are provided to illustrate embodiments of the invention and not to limit the scope of the invention.

FIG. 1 is an exemplary top perspective view of a portable computer as an electronic apparatus according to an embodiment of the invention;

FIG. 2 is an exemplary bottom perspective view of the portable computer according to the embodiment;

FIG. 3 is another exemplary top perspective view of the portable computer according to the embodiment;

FIG. 4 is an exemplary side view of the portable computer according to the embodiment;

FIG. 5 is an exemplary rear perspective view of a battery unit of the portable computer according to the embodiment;

FIG. 6 is an exemplary front perspective view of the battery unit of the portable computer according to the embodiment;

FIG. 7 is an exemplary bottom view of the battery unit of the portable computer according to the embodiment;

FIG. 8 is an exemplary side view of the battery unit of the portable computer according to the embodiment; and

FIG. 9 is an exemplary side view of the portable computer according to the embodiment that is placed on a work surface.

## DETAILED DESCRIPTION

Various embodiments according to the invention will be described hereinafter with reference to the accompanying drawings.

In general, according to one embodiment of the invention, an electronic apparatus includes a body housing having a battery housing portion configured to accommodate a battery therein, a display housing in which a display device is accommodated, and a hinge portion connected to an end portion of the display housing. The hinge portion connects the display housing and the body housing such that the display housing and the body housing are relatively rotatable between a first

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position in which a display screen of the display device is covered with the body housing and a second position in which the display screen is uncovered. The battery housing portion has a bulged portion which is bulged outward from a portion of the body housing that faces the end portion of the display housing in the first position, and the bulged portion has a flat wall portion which extends toward the display housing.

An electronic apparatus according to an exemplary embodiment of the invention is a portable computer 1 which is illustrated in FIGS. 1 to 4. The portable computer 1 has a body unit 2 and a display unit 3.

FIG. 1 is an exemplary top perspective view of the portable computer 1. FIG. 2 is an exemplary bottom perspective view of the portable computer 1. FIG. 3 is another exemplary top perspective view of the portable computer 1. FIG. 4 is a side view of the portable computer depicted in FIG. 1.

As shown in FIG. 1, the body unit 2 has a first housing 10 shaped like a flat box. The first housing 10 has a bottom wall portion 11a, a top wall portion 11b, a front wall portion 11c, left and right side wall portions 11d, 11e, and a rear wall portion 11f. An outer surface of the top wall portion 11b has a palm rest 12 on the user's side (i.e., on the front side).

The top wall portion 11b has a keyboard attachment portion in the rear of the palm rest 12. A keyboard 14 is attached to the keyboard attachment portion for inputting numerals, characters, etc. In FIG. 1, an arrow F indicates the front of the portable computer 1, and an arrow R indicates the rear of the portable computer 1.

The bottom wall portion 11a includes a front oblique surface portion 11a1, left and right side oblique surface portions 11a2 and 11a3 and a rear oblique surface portion 11a4 which extend to the front wall portion 11c, the left and right side wall portions 11d and 11e and the rear wall portion 11f respectively. The oblique surface portions 11a1 to 11a4 extending along the front wall portion 11c, the left and right side wall portions 11d, 11e and the rear wall portion 11f, which are substantially perpendicular to the bottom wall portion 11a respectively, makes the external appearance of the portable computer 1 look small. In particular, as shown in FIG. 4, the external appearance of the portable computer 1 can be made to look more compact when viewed from a side.

The portable computer 1 has a circuit board 52 housed therein. Electronic components such as a connector 53, etc. are provided on an outer edge portion of the circuit board 52. The portable computer 1 may be designed so that the electronic components such as a connector 53, etc. provided on the outer edge of the circuit board 52 are mounted in the rear section of the first housing 10. According to this configuration, the front section of the first housing 10 of the portable computer 1 can be formed thinly as shown in FIG. 4. As a result, the apparent thickness of the portable computer 1 in a front view can be reduced without reducing the number of connectors or lowering the functions.

A rear end portion of the first housing 10 has a connecting recess 15a and a connecting protrusion 15b which is fitted into the connecting recess 15a. The connecting recess 15a is a recess that is opened frontward, downward and rearward of the first housing 10. The connecting recess 15a and the connecting protrusion 15b are provided to extend in a width direction (a lateral direction) of the body unit 2.

A power switch 15c is provided in the connecting protrusion 15b. The power switch 15c has a circular cylindrical shape, and is provided in an opening portion 15d of the connecting protrusion 15b. The power switch 15c has substantially the same diameter as that of the connecting protrusion 15b so that it looks as if the power switch 15c and the connecting protrusion 15b are formed as a one body.



As shown in FIG. 3, the connecting protrusion **15b** in the embodiment has flexibility. When the connecting protrusion **15b** is pressed from the outside, a portion of the connecting protrusion **15b** around the opening portion **15d** can sink toward the inside of the first housing **10**. With this configuration, the user can push down the power switch **15c** although the power switch **15c** has substantially the same diameter as that of the connecting protrusion **15b**, and a clicking feeling can be given to the user. That is, the user does not feel that it is difficult to press the power switch **15c** though the power switch **15c** does not protrude out from the first housing **10**. This configuration contributes to reduction in size and thickness of the first housing **10**.

The display unit **3** has a second housing **20**, and a liquid crystal display panel **21** as a display device. The liquid crystal display panel **21** is accommodated inside the second housing **20**. The liquid crystal display panel **21** has a screen **21a** on which an image is displayed. An opening portion **20a** from which the screen **21a** is exposed is provided in the second housing **20**. The screen **21a** is exposed outside the second housing **20** through the opening portion **20a**.

The second housing **20** has a mask portion **20b** and a cover portion **20c** which are connected to each other to provide a housing function. The second housing **20** has a hinge side end portion **22a**, an upper end portion **22b** located on a side opposite to the hinge side end portion **22a**, and right and left side end portions **22c**, **22d** located between the hinge side end portion **22a** and the upper end portion **22b**.

The mask portion **20b** has a hinge side wall portion **20ba**, an upper wall portion **20bb** and right and left side wall portions **20bc**, **20bd**, which are located in positions corresponding to the hinge side end portion **22a**, the upper end portion **22b** and the right and left side end portions **22c**, **22d**, respectively.

As shown in FIG. 3, the cover portion **20c** includes a front oblique surface portion **20c1** and right and left side oblique surface portions **20c3**, **20c4** which extend to the hinge side end portion **22a**, the upper end portion **22b** and the right and left side end portions **22c**, **22d**, respectively. The oblique surface portions **20c1** to **20c3** between the cover portion **20c** and each of the hinge side end portion **22a**, the upper end portion **22b** and the right and left side end portions **22c**, **22d** makes the external appearance of the portable computer **1** look small. In particular, as shown in FIG. 4, the external appearance of the portable computer **1** in a side view can be made to look more compact.

The second housing **20** has a pair of connecting leg portions **23a**, **23b** on one of its end portions. The connecting leg portions **23a**, **23b** are hinge portions by which the first housing **10** and the second housing **20** are connected to each other so that the display unit **3** can rotate between a position in which the display unit **3** is closed with respect to the body unit **2** (i.e. the screen **21a** is covered with the first housing **10**) and a position in which the display unit **3** is opened with respect to the body unit **2** (i.e. the screen **21a** is uncovered). The connecting leg portions **23a**, **23b** are disposed so as to be spaced away from each other in the width direction of the second housing **20**, and each of the connecting leg portions **23a**, **23b** is connected to the first housing **10**.

As shown in FIGS. 3 and 4, in the portable computer **1** according to the embodiment, the connecting protrusion **15b** is exposed to the outside when the display unit **3** is in the close position. The connecting protrusion **15b** internally communicates with the body unit **2**. With this configuration, the capacity of the body unit **2** is increased so that a larger number of functional components can be accommodated in the body unit **2**.

The perimeter **2a** of the first housing **10** is smaller than the perimeter **3a** of the second housing **20**. In a top view of the portable computer **1**, the perimeter **2a** of the first housing **10** is located within the perimeter **3a** of the second housing **20**. Thus, the external appearance of the portable computer **1** can be made to look more compact when the portable computer **1** is seen from above. Here, the term "perimeter" implies an outer edge of each of the housings, and is designated by a dot-line in each of FIGS. 2 and 3.

Electronic components such as a pointing device **40**, a hard disk drive (HDD) **50**, etc. are accommodated inside the first housing **10**. An opening portion **99** which is opened in a range of from the bottom wall portion **11a** to the rear wall portion **11f** is provided in the first housing **10** so that a battery unit (a battery pack) **100** is accommodated in the opening portion **99**.

The battery unit **100** according to one embodiment will be described in detail with reference to FIGS. 5 to 8.

FIG. 5 is an exemplary rear perspective view of the battery unit **100**. FIG. 6 is an exemplary front perspective view of the battery unit **100**. FIG. 7 is an exemplary bottom view of the battery unit **100**. FIG. 8 is an exemplary side view of the battery unit **100**.

As shown in FIGS. 6 to 8, the battery unit **100** has a bottom portion **100a**, a top portion **100b**, a front portion **100c**, left and right side portions **100d** and **100e**, and a rear portion **100f**. Batteries **1001**, **1002** are accommodated inside the battery unit **100**.

As shown in FIGS. 7 and 8, the bottom portion **100a** serves as a part of the bottom wall portion **11a** of the first housing **10**. That is, the bottom portion **100a** is exposed outside the first housing **10** as a part of an outer surface of the first housing **10**. The bottom portion **100a** has a protruded portion **100a1**, support portions **100a2**, a front flat portion **100a3**, and a rear flat portion **100a4**.

The protruded portion **100a1** is located between the front flat portion **100a3** and the rear flat portion **100a4**, and has a circular cylindrical shape which is bulged from a plane defined by the front flat portion **100a3** and the rear flat portion **100a4**. That is, the protruded portion **100a1** has a circular arc sectional shape. Because the protruded portion **100a1** is protruded from a plane parallel to and below the bottom wall **11a**, components located inside the protruded portion **100a1** may be affected by external stress due to a contact with external members. However, owing to the circular arc sectional shape of the protruded portion **100a1**, shock caused by the external stress can be dispersed. As shown in FIG. 8, a part of the cylindrical battery **1001** may be arranged inside the protruded portion **100a1**. With this configuration, the battery **1001** can be protected from external shock, and arranged inside the battery unit **100** in such a manner that unnecessary empty space is reduced.

The rear flat portion **100a4** is provided between the protruded portion **100a1** and the rear wall portion **11f**. Consequently, the external appearance of the portable computer **1** in a rear view can be made to look thin.

Each of the support portions **100a2** is provided in a range of from the protruded portion **100a1** to the rear flat portion **100a4**. Leg portions **100a21** are provided in the support portions **100a2** respectively. When the portable computer **1** is placed on an external member such as a desk, the leg portions **100a21** abut on the external member and support the portable computer **1**. The distal ends of the leg portions **100a21**, that is, parts of the leg portions **100a21** which abut on the external member, are located so as to be most distant from the bottom wall portion **11a**. Consequently, when the portable computer **1** is placed on an external member such as a desk, the orien-

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tation of the portable computer **1** can be kept inclined forward to improve performance of user's key input.

Like the protruded portion **100a1**, each of the support portions **100a2** has a circular arc sectional shape. Consequently, stress transmitted from the leg portions **100a21** to the first housing **10** can be dispersed and relaxed.

As shown in FIGS. **5** and **6**, the top portion **100b** has a front flat portion **100b1**, a curved surface portion **100b2**, and a rear flat portion **100b3**. The front flat portion **100b1** is disposed to face a part of the keyboard **14** or to face a region near the keyboard **14**. The rear flat portion **100b3** is disposed to face the connecting protrusion **15b**. The curved surface portion **100b2** is arranged between the front flat portion **100b1** and the rear flat portion **100b3**, and has a circular arc sectional shape.

As shown in FIG. **8**, a part of the cylindrical battery **1002** may be arranged inside the curved surface portion **100b2**. For example, when the battery unit **100** is repetitively placed in and out, an external substance such as a pebble may enter the opening portion **99** and may be stuck between the curved surface portion **100b2** and the first housing **10**, in which case stress is applied on the curved surface portion **100b2**. Even in such a case, in the battery **1002** can be protected from the stress, and can be arranged inside the battery unit **100** in such a manner that unnecessary empty space is reduced.

As shown in FIGS. **6** and **7**, the front portion **100c** has a connector **100c1** for electrically connecting the battery unit **100** to the first housing **10**, and locking portions **100c2** for fixing the battery unit **100** to the first housing **10**. Slits **100d1**, **100e1** are formed in the left and right side portions **100d**, **100e** respectively so as to be fitted to slider portions (not shown) of the first housing **10** to regulate the attachment and detachment of the battery unit **100**. With this configuration, the battery unit **100** can firmly be fixed to the first housing **10**, and can smoothly be attached or detached with respect to the first housing **10**.

As shown in FIGS. **5** to **8**, the rear portion **100f** serves as a part of the rear wall portion **11f** of the first housing **10**. That is, the rear portion **100f** is exposed outside the first housing **10** as a part of the outer surface of the first housing **10**. The bottom portion **100a** has a bulged portion **100f1**. The bulged portion **100f1** has a rear region defined by a flat surface portion **100f2** and a curved surface portion **100f3**.

The bulged portion **100f1** protrudes toward the rear outside of the first housing **10** from the rear flat portion **100b3**. That is, the bulged portion **100f1** is located in the rear of the first housing **10** so as to be more rearward than the connecting protrusion **15b** and the hinge side end portion **22a** in a state in which the display unit **3** is closed. The bulged portion **100f1** has an end portion **100f0**. The end portion **100f0** is a corner defined by the flat surface portion **100f2** and the curved surface portion **100f3**.

As shown in FIG. **8**, a part of the battery **1002** is arranged inside the bulged portion **100f1**. By housing the battery **1002** inside the bulged portion **100f1** which is protruded outward from the housing **10**, the capacity of the battery unit **100** can sufficiently be ensured.

The curved surface portion **100f3** has a surface which extends from the end portion **100f0** toward the bottom wall portion **11a** of the body unit **2** so as to be curved to have a circular arc section. The curved surface portion **100f3** is continuously connected to a surface of the rear flat portion **100a4**. Here, "continuously connected" implies a condition in which there is no large difference in level between surfaces so that the surfaces look as if they form a single surface.

The curved surface portion **100f3** has a shape that is bulged like a circular cylinder. Because the curved surface portion **100f3** is located in a corner portion of the portable computer

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**1**, the curved surface portion **100f3** may receive external stress such as contact with an external member, like the protruded portion **100a1**. However, owing to the circular arc sectional shape of the curved surface portion **100f3**, shock caused by the external stress can be dispersed. As shown in FIG. **8**, a part of the cylindrical battery **1002** is arranged inside the curved surface portion **100f3**. With this configuration, the battery **1002** can be protected from external shock, and can be arranged inside the battery unit **100** in such a manner that unnecessary empty space is reduced.

The flat surface portion **100f2** has a flat surface which extends from the end portion **100f0** toward the display unit **3**. The flat surface portion **100f2** has an end portion **100f4** on a side opposite to the end portion **100f0** of the bulged portion **100f1**. The end portion **100f4** is continuously connected to a surface of the connecting protrusion **15b**.

The configuration of the flat surface portion **100f2** of the portable computer **1** will be described in detail with reference to FIG. **9**. FIG. **9** is an exemplary side view of the portable computer **1** that is placed on a work surface **200**.

The flat surface portion **100f2** forms an angle X with the work surface **200**. In FIG. **9**, the angle X between the flat surface portion **100f2** and the work surface **200** forms a boundary between a front region A and a rear region B. As described above, the flat surface portion **100f2** extends from the end portion **100f0** toward the display unit **3**, and is continuously connected to the surface of the connecting protrusion **15b**. When the portable computer **1** is placed on the work surface **200**, the configuration of the leg portions **100a21** maintains the orientation of the portable computer **1** to be forwardly inclined.

According to the configurations of the embodiment described above, when, for example, the user sits on a chair or the like and views the portable computer **1** from the region A in a state in which the display unit **3** is closed, it is possible to make the user feel that the apparent size of the portable computer **1** is the perimeter **3a** of the display unit **3**. Consequently, the user does not recognize the perimeter **2a** of the body unit **2** which is larger than the display unit **3**, so that there is no oppressive feeling given to the user.

Moreover, according to the portable computer **1** of the embodiment described above, the battery capacity can efficiently be ensured in the region A because the portable computer **1** has the flat surface portion **100f2** extending flat along the angle X with the work surface **200**.

As described above, according to the portable computer **1** of the embodiment, reduction in size of the portable computer **1** can be achieved while efficiently ensuring the battery capacity and the capacity of the body unit **2**.

An electronic apparatus according to the invention is not limited to the portable computer **1**, and may be other various electronic apparatuses having a battery unit **100**, such as an electronic notebook, a PDA, etc.

While certain embodiments have been described, these embodiments have presented by way of example only, and are not intended to limit the scope of the invention. Indeed, the novel systems described herein may be embodied in variety of other forms; furthermore, various omissions, substitutions and changes in the form of the and systems described herein may be made without departing of the spirit of the invention. The accompanying claims and their equivalents are intended to cover such forms or modifications as would fall within the scope and spirit of the invention.

What is claimed is:

1. An electronic apparatus comprising: a body housing;

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a display housing in which a display device is accommodated, the display housing comprising an end portion; and

a hinge portion connected to the end portion of the display housing, wherein the hinge portion connects the display housing and the body housing such that the display housing and the body housing are relatively rotatable between a first position in which a display screen of the display device is covered with the body housing and a second position in which the display screen is uncovered,

a battery housing portion comprising:

- a connecting portion which connects the battery housing portion to the body housing;
- a bulged portion which is bulged in a direction opposite to the connecting portion from a portion of the body housing that faces the end portion of the display housing in the first position;
- a flat wall portion which extends toward the display housing from the bulged portion;
- a support portion which abuts on an external member and supports the body housing when the body housing is placed on the external member,

a first battery housed in the battery housing portion, wherein at least a part of the first battery is arranged inside the bulged portion; and

a second battery housed in the battery housing portion, wherein the second battery is arranged on the inner side of the body housing than the first battery such that the support portion is located between the first battery and the second battery.

2. The apparatus of claim 1, wherein the body housing comprises a bottom wall portion, and the support portion is a protruded portion which is protruded from the bottom wall portion of the body housing.

3. The apparatus of claim 2, wherein the bulged portion is positioned between the display housing and the bottom wall portion, and

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the battery housing portion comprises a second wall portion which extends from the bulged portion toward the bottom wall portion.

4. The apparatus of claim 3, wherein the second wall portion has a cross-section which is curved in a circular arc shape.

5. The apparatus of claim 4, wherein the battery housing portion is detachable from the body housing; and the wall portion is configured to form a part of a side wall portion extending between the body housing and the display housing.

6. The apparatus of claim 5, wherein the battery housing portion has a support portion which is more protruded than the protruded portion.

7. An electronic apparatus comprising:

- a housing comprising a bottom wall portion;
- a battery housing portion comprising:
  - a connecting portion which connects the battery housing portion to the body housing; and
  - a bulged portion having a flat inclined surface and a bulged shape which is bulged in a direction opposite to the connecting portion from a side of the housing; and
  - a protruded portion which is protruded from the bottom wall portion of the housing,
- a support portion which is more protruded than the protruded portion,
- a first battery housed in the battery housing portion, wherein at least a part of the first battery is arranged inside the bulged portion; and
- a second battery housed in the battery housing portion, wherein the second battery is arranged such that the support portion is located between the first battery and the second battery.

8. The apparatus of claim 7, wherein the battery housing portion comprises a second wall portion which extends from the bulged portion toward the bottom wall portion.

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