


- [Claim 8] nylon resin is used for the resin layer in the second extrusion molding. The method according to claim 3, wherein the first extrusion molding is carried out in such a manner that the skin outer layer comprises at least one selected from the group consisting of slip agent and anti-blocking agent.
- [Claim 9] A multi-layer oriented polyolefin film manufactured by the method according to claim 1 or 2.

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