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(54) **Adjustable clamp die for tube bending machine**

(57) A clamp die apparatus (10) for co-operating with the bend die of a tube bending apparatus during tube bending has a support bolster adapted for adjustable mounting on a bend arm of a tube bending machine and a primary clamp die (32) rigidly mounted on the support bolster for clamping a portion of a tube against a bend die of the bend arm. A secondary clamp die (34) is movably mounted on the support bolster for movement between an extended position alongside the pri-

mary clamp die (32) and a retracted position spaced rearwardly from the primary clamp die (32). Each clamp die has a clamping surface for bearing against a portion of a tube (18) to be bent, and the clamping surfaces (36,38) of the primary and secondary clamp dies (32,34) are aligned to form a clamping surface of extended length when the secondary clamp die is in the extended position. The primary clamp die (32) alone forms a reduced length clamping surface when the secondary clamp die (34) is in the retracted position.

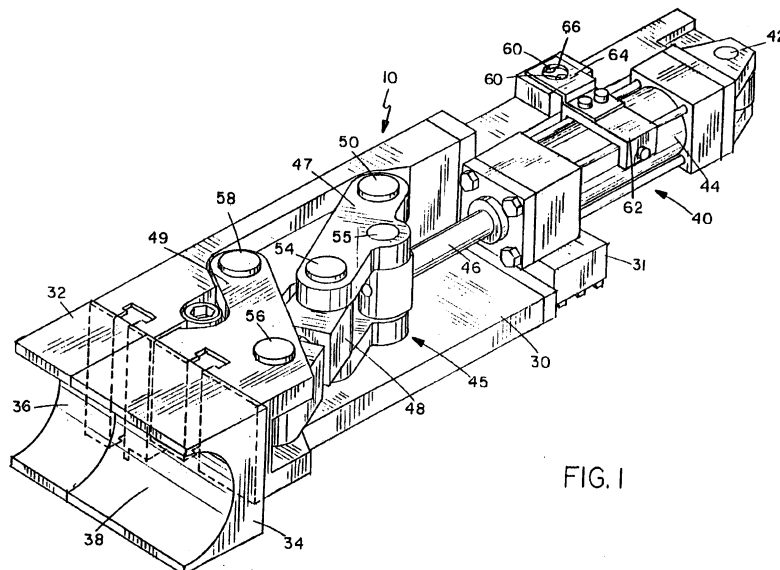


FIG. 1



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EUROPEAN SEARCH REPORT

Application Number
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			B21D
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
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CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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