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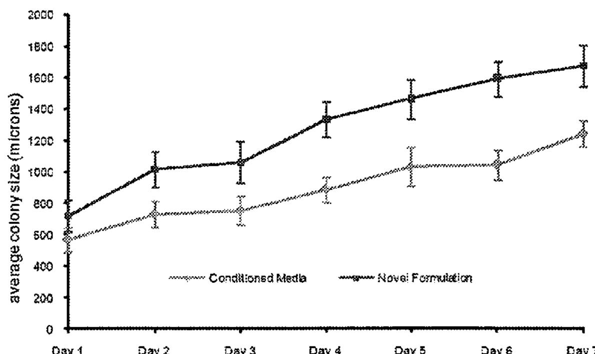
(54) **Title:** STEM CELL GROWTH MEDIA AND METHODS OF MAKING AND USING SAME



(57) **Abstract:** The invention provides media formulations. A complete media formulation of the invention includes, for example, the following components: albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter.

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STEM CELL GROWTH MEDIA AND METHODS OF MAKING AND USING SAME

Related Applications

[0001] This application claims priority to U.S. application serial no. 60/883,281, filed January 3, 2007, which is expressly incorporated herein by reference.

Introduction

[0002] The typical conditions for the growth of the cells such as stem cells involve a base media (DMEM or DMEM:F12) supplemented with serum or serum replacement. Stem cell colonies are grown on mouse embryonic fibroblasts (or fibroblasts from other species, including humans) mitotically inactivated by treatment with a cytostatic or by irradiation. Alternatively, growth media can be exposed to supportive cultures, collected, sterile filtered and used to feed the stem cell cultures. Typically the media is supplemented with basic FGF. As a result of exposure to non-human tissue, stem cells or their derivatives cultured as above cannot be used in clinical, human applications, due to the possibility of xeno-contamination.

[0003] Other groups have reported growth of stem cells using serum free media supplemented with B27 (Invitrogen) and large amounts of bFGF (40-100 ng/ml), or using high density cultures in the absence of supportive cells. A mixture of growth factors including neurotrophins has also been tested with relative success. When low amounts of growth factors were used in serum free media, a spontaneous differentiation tendency towards ectodermal lineage was observed. Mixtures or high concentrations of growth factors led to increased incidences of chromosomal abnormalities.

[0004] Hyaluronic acid (HA) is a nonsulfated linear glycosaminoglycan (GAG), one of the principal extra cellular matrix components in nearly all tissues involved in the regulation of cell proliferation, adhesion and migration. Additional GAGs of physiological significance are hyaluronic acid, dermatan sulfate, chondroitin sulfate, heparin, heparan sulfate, and keratan sulfate. Each of these GAGs has a predominant disaccharide. Hyaluronic acid is unique among the GAGs in that it does not contain any sulfate and is not found covalently attached to proteins as a proteoglycan. It is, however, a component of non-covalently formed complexes with proteoglycans in the extra-cellular matrix. Hyaluronic acid polymers are very large (with molecular weights of 100,000 - 10,000,000) and can displace a large volume of water.

Summary

[0005] The invention provides media formulations. Media formulations may be sterile or non-sterile. In one embodiment, a complete media formulation includes: albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter. In another embodiment, a complete media formulation includes: albumin, an iron carrier, glutamine, a glycosaminoglycan degradation product, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter.

[0006] Complete and incomplete media formulations include formulations with components (ingredients) in amounts compatible with survival or proliferation of cells. Exemplary cells include mammalian cells, such as embryonic, tissue specific, germinal and adult stem cells. Stem cells include multipotent, totipotent and pluripotent stem cells. In particular aspects, components are in amounts compatible with survival or proliferation of stem cells without substantial differentiation.

[0007] Albumin is a particular example of a component of a media formulation of the invention. A non-limiting amount of albumin, is a concentration of about 5 to 100 grams/Liter.

[0008] An iron carrier is a particular example of a component of a media formulation of the invention. Iron carriers include transferrin. A non-limiting amount of transferrin, is a concentration of about 5 to 100 ug/ml.

[0009] Glutamine is a particular example of a component of a media formulation of the invention. Glutamine can be provided as a peptide, such as a di-, tri-, tetra-, etc.-peptide. A non-limiting example of a di-peptide is glutamine-alanine. A non-limiting amount of glutamine, is a concentration of about 10 to 40 mg/Liter.

[0010] A glycosidase or hydrolase is a particular example of a component of a media formulation of the invention. A particular non-limiting example is a hyaluronidase (e.g., hyaluronidase type 1). Additional particular non-limiting examples are a glycosidase or hydrolase enzyme set forth in Table 1. A non-limiting amount of a glycosidase or hydrolase, is a concentration of about 1 to 100 ug/ml.

[0011] A fibroblast growth factor (FGF) is a particular example of a component of a media formulation of the invention. Particular non-limiting examples are basic FGF and acidic FGF. Additional particular non-limiting examples are FGF3, FGF4, FGF5, FGF6, FGF7, FGF8, FGF9, FGF10, FGF11, FGF12, FGF13, FGF14, FGF15, FGF16, FGF17,

FGF18, FGF19, FGF20, FGF21, FGF22 and FGF23. A non-limiting amount of an FGF, is a concentration of about 5 to 100 ng/ml. FGF can optionally be produced or provided by feeder cells.

[0012] A salt or mineral is a particular example of a component of a media formulation of the invention. Particular non-limiting examples are sodium, potassium, calcium, magnesium, copper, manganese, molybdenum, selenium (e.g., sodium selenite), iron, and zinc. A non-limiting amount of sodium, is a concentration of 130-160 mg/Liter. A non-limiting amount of potassium, is a concentration of 3 to 6 mg/Liter. A non-limiting amount of calcium, is a concentration of 7 to 12 mg/Liter. A non-limiting amount of magnesium, is a concentration of 1 to 4 mg/deciliter. Non-limiting amounts of copper, manganese, molybdenum, selenium, iron, and zinc, is a concentration of 1 pg/deciliter to 1 ug/deciliter.

[0013] One or more essential amino acids is a particular example of a component of a media formulation of the invention. Particular examples are arginine, cystine, histidine, isoleucine, leucine, methionine, phenylalanine, threonine, tryptophan, tyrosine and valine. A non-limiting amount of an essential amino acid, is a concentration of about 0.5 to 10 nmol/Liter. An additional non-limiting amount of an essential amino acid, is a concentration of about 2.5 nmol/Liter.

[0014] Media formulations include formulations having desired or target osmolarities, for example, when the media comprises a liquid. A non-limiting osmolarity is about 240-300 mOsm/Liter. An additional non-limiting osmolarity is about 250-270 mOsm/Liter.

[0015] A globulin is a particular example of a component of a media formulation of the invention. Particular non-limiting examples of globulins include alpha, beta and gamma globulins. An additional non-limiting example of a globulin is an antibody (e.g., IgG, IgA, IgM, IgE and IgD). A non-limiting amount of globulin, is a concentration of about 0.1 to 20 grams/Liter. An additional non-limiting amount of globulin, is a relative ratio of globulin to albumin of about 1:2, or less than 1:2.

[0016] Media formulations include formulations that are pH buffered. Particular non-limiting examples of buffering agents are bicarbonates, phosphates, ethanolamines, triethanolamines and trometamols. Particular non-limiting examples of pH, are ranges between about 6.8-7.8 when present in a 2-20% oxygen environment, in a 5-15% carbon dioxide environment, or in a 0.04-0.06% carbon dioxide and 20-21% oxygen environment.

[0017] One or more energy sources is a particular example of a component of a media formulation of the invention. Particular examples are a mono- saccharide (e.g., glucose) or

poly-saccharide. A non-limiting amount of glucose, is a concentration of about 10 to 1000 mg/Liter. An additional non-limiting example of an energy source is pyruvate.

[0018] Additional components of a media formulation of the invention include, for example, one or more of a non-essential amino acid, a hormone, a growth factor, vitamin, heparin, heparin sulfate or a glycosaminoglycan degradation product. Particular examples of non-essential amino acids are alanine, asparagine, aspartate, glutamine, glycine, proline and serine. Particular examples of hormones are insulin, insulin-like growth factor, a thyroid hormone (e.g., thyroxine (T4) and triiodothyronine (T3)), and a progesterone. A non-limiting amount of insulin or insulin-like growth factor, is a concentration between about 5 to 40 ug/ml. A non-limiting amount of thyroid hormone, is a concentration between about 5 to 40 ng/ml. Particular examples of glycosaminoglycan degradation products include a hyaluronic acid degradation product. Glycosaminoglycan degradation products can one or more of di-, tri-, tetra-, penta-, hexa-, hepta-, octa-saccharide, or larger saccharide polymers.

[0019] Additional components of a media formulation of the invention include, for example, a substrate. A non-limiting example of a substrate is an adhesion molecule. Adhesion molecules include, for example, laminin, fibronectin, or a proteoglycan (e.g., hyaluronic acid, chondroitin, chondroitin sulfate or a mucin). Adhesion molecules such as proteoglycans can be produced or provided by feeder cells.

[0020] An anti-microbial is a particular example of a component of a media formulation of the invention. Particular non-limiting examples of anti-microbials include anti-bacterials, anti-virals, anti-mycoplasmas or anti-fungals.

[0021] Complete and incomplete media formulations include dry and liquid formulations. Volumes of media can be convenient for handling or for shipment. A non-limiting example of a liquid media, is a volume of about 100-250 ml, 250-500 ml, or 500-1000 ml.

[0022] The invention provides kits and containers that include media formulations, either sterile or non-sterile. Kits and containers include, for example, packaging material suitable for liquid or dry complete or incomplete media formulations (e.g., suitable for a volume of media of about 100-250 ml, 250-500 ml, or 500-1000 ml). Kits also include, for example, labels, as well as instructions, for example, instructions for maintaining survival or proliferation of cells (e.g., stem cells).

[0023] Kits and containers can include a plurality of complete or incomplete media formulations. A particular non-limiting example of a kit includes first and second containers, in which the first container has a media formulation with the following components: an iron

carrier, a salt or mineral, and essential amino acids; and the second container has following components: albumin, glutamine, a glycosidase or hydrolase, and fibroblast growth factor (FGF). Kits and containers include media formulations that, when combined, provide a complete media formulation. Kits and containers include media formulations that, when combined, produce a complete media formulation having a desired or target osmolarity, for example, an osmolarity of about 220-330 mOsm/Liter.

[0024] The invention provides methods of producing media formulations. In one embodiment, a complete media formulation is produced by combining albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids. In another embodiment, a complete media formulation is produced by combining albumin, an iron carrier, glutamine, a glycosaminoglycan degradation product, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids. Such complete media formulations, when combined, have a desired or target osmolarity, for example, in a non-limiting example, the media formulation is a liquid that has an osmolarity of about 220-330 mOsm/Liter.

[0025] The invention provides cell cultures that include a complete media formulation of the invention. Non-limiting examples of cell cultures include mammalian cells, for example, mammalian primary, secondary or passaged cells, and immortalized cells. Additional non-limiting examples of cell cultures include mammalian stem cells, for example, embryonic, tissue specific, germinal and adult stem cells. Further non-limiting examples of cell cultures include mammalian multipotent, totipotent and pluripotent stem cells. Cell cultures of the invention include other cells, such as feeder cells (e.g., FGF or proteoglycan producing feeder cells).

[0026] The invention provides methods for culturing cells, including mammalian cells such as mammalian primary, secondary or passaged cells, and immortalized cells; embryonic, tissue specific, germinal and adult, multipotent, totipotent and pluripotent stem cells. In one embodiment, a method includes growing or incubating cells in a complete media formulation of the invention for a period of time allowing cells to proliferate, for example, increase in numbers by 25%, 50%, 75%, 100% or more. In another embodiment, a method includes growing or incubating cells in a complete media formulation of the invention for at least about 30, 60, 90, 120, 240 minutes or more. In an additional embodiment, a method includes growing or incubating cells in a complete media formulation of the invention for at least about 1, 2, 3, 4, 5, 6, 7, 8, 10, 12, 16, 20, 24, 36, or 48 hours or more. In a further embodiment, a method includes growing or incubating stem cells in a complete media

formulation of the invention under conditions in which stem cells survive or proliferate without substantial differentiation. Methods for culturing cells include maintaining pluripotency of stem cells, or a majority of stem cells in the culture (e.g., 50%, 60%, 70%, 80% or more remain pluripotent), for a plurality of passages, e.g., 2, 3, 4, 5 or more passages. Methods for culturing cells also include co-cultures, for example, culturing the cells with other cells, such as feeder cells (e.g., FGF or proteoglycan producing feeder cells).

Brief Drawing Descriptions

[0027] Figure 1 is a graph representing cell growth curves in the presence of the indicated media.

[0028] Figures 2A-2D illustrates stem cell colonies developed in the indicated media.

[0029] Figures 3A-3D illustrates new stem cell lines derived in absence of feeder cells, using the indicated media.

[0030] Figure 4 illustrates growth of colonies over multiple days and passages in exemplary invention media formulation and conditioned media.

[0031] Figure 5 illustrates sustained enhanced growth of hESCs in exemplary invention media containing 20 ng/ml bFGF and 1 μg/ml hyaluronidase over three passages (arrows indicate passage).

[0032] Figures 6A-6F illustrate morphology of stem cell colonies after multiple passages in the exemplary invention media formulation: A) stem cell colony grown in conditioned media 4x (control); B) two days after 4th passage in exemplary invention media, with no addition of hyaluronidase 4x; C) two days after 2nd passage in exemplary invention media 4x; D) Two days after the 3rd passage in exemplary invention media 4x; E) Two days after the 5th passage in exemplary invention media 4x; and F) stem cells inside of a colony after 5 passages in exemplary invention media appear very healthy with minimal floating debris, large nucleus with prominent nucleolus (20x).

[0033] Figures 7A-7C illustrate that "stemness" was preserved after 5 passages: A) Oct4 labeling of a stem cell colony; B) nuclear counterstain (bisbenzimide); and C) Imposed: pink Oct4 labeled stem cells, blue differentiated cells.

[0034] Figures 8A-8C illustrate in vitro differentiation of cultures grown in exemplary invention media supplemented with hyaluronidase: A) Nestin positive cells specific for ectoderm; B) alpha feto-protein positive cells for endodermal lineages; and C) smooth muscle actin positive cells for mesodermal lineages.

[0035] Figure 9 illustrates that instead of expanding the stem cells in a fully balanced and pluripotent media, the use of a "biased" media is possible when certain embryonic germ layer lineages are targeted.

[0036] Figures 10A-10B show that A) when differentiation is initiated in a typical differentiation media, there is an initial drop in the number of cells which reduces the efficiency of the differentiation; and B) when exemplary invention media is used to expand the stem cells for multiple passages, the initial drop in the cell population is avoided significantly increasing yield and efficiency of differentiation.

Detailed Description

[0037] The invention provides media formulations. In one embodiment, a complete media formulation includes the following components: albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter. In another embodiment, a complete media formulation of the invention includes the following components: albumin, an iron carrier, glutamine, a glycosaminoglycan degradation product, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter. Media formulations include formulations compatible with survival or proliferation of cells.

[0038] A complete media formulation is a mixture of components which, when used under appropriate conditions (e.g., at appropriate concentrations or dilutions, pH, temperature, % CO_2 or % O_2) are compatible with survival or proliferation of cells. Such media formulations are sufficient to maintain or sustain cell viability for at least a period of time, whether the cells proliferate or not, or whether the cells differentiate or not. The terms "media composition or media preparation" can be used interchangeably with "media formulation." The term "culture media" can also be used to refer to a media formulation that is able to maintain or sustain viability of one or a plurality of cells for at least a period of time. A "cell culture" as used herein refers to one or a plurality of cells whose cell viability is maintained or sustained for at least a period of time. Not all cells are required to survive or proliferate in a complete media formulation of the invention and, in fact a small or even a large number of cells may die or senesce. Likewise, not all cells of a given cell culture are required to survive or proliferate in a complete media formulation of the invention.

[0039] "Components" refer to particular compounds or ingredients that are present or make up a media formulation. Such components can be used in the media to sustain or maintain cell survival, viability or proliferation. Such components can be unrelated to cell

survival, viability or proliferation, but may serve another purpose, such as a preservative, dye or coloring agent (e.g., to indicate pH of the media).

[0040] A media formulation can be complete or incomplete. A "complete" media formulation includes appropriate types and amounts of components adequate to be compatible with survival or proliferation of cells. An "incomplete" media formulation typically lacks one or more components as compared to a complete media formulation, although lack of a particular component does not necessarily make an incomplete media formulation inadequate or insufficient to be compatible with survival or proliferation of cells.

[0041] Media formulations of the invention include components in amounts compatible with survival of cells such as stem cells, tissue specific, germinal or adult, whether totipotent, multipotent or pluripotent. Media formulations of the invention also include components in amounts compatible with survival of stem cells without substantial differentiation of the stem cells. The term "without substantial differentiation," when used in reference to stem cells, means that no more than about 20%, +/- 5%, of the total number of stem cells in a given stem cell population have begun to differentiate or have differentiated. This term can be used to refer to one or a plurality of passages, e.g., 2, 3, 4, 5 or more passages, of a cell culture that includes stem cells.

[0042] Stem cells are characterized typically by morphology as well as the presence of characteristic markers. For example, morphology of a stem cell is typically dense, well delimited small cells with a large nucleus representing about 80 to 95% of the total cellular volume. Stem cell differentiation can result in a phenotypic change- the most commonly observed change is in cell morphology. For example, the proportion of nucleus to cytoplasm is reduced, cells acquire migratory capability, and the colony edges become less defined. Stem cell differentiation can also result in a loss of stem cell markers (e.g., OCT4, SSEA4, TRA1-81) or telomerase activity. Stem cell differentiation can further result in acquiring markers or morphologies characteristic of one or more of the three embryonic germ layers-ectoderm, mesoderm or endoderm. Under certain conditions, stem cells can grow outside of stem cell colonies and their number and the growth can be determined by immunolabeling with markers characteristic of stem cells.

[0043] Spontaneous differentiation of stem cells is normal and reflects normal functioning stem cells. Spontaneous differentiation results in a cellular mass – stroma - which fills the space between the colonies. The proportion between the stroma representing differentiated cells and colonies representing non-differentiated cells can vary, as long as the stem cell colonies are properly defined (delimitation, dense, typical cellular content). Stem

cells can be a single colony in a culture dish (which can be 0.1% of the total cell number) to virtually 100% with a complete absence of stromal cells. The proportion between stroma (differentiated cells) and colonies (stem cells) in media can be regulated by other factors unrelated to the media composition, for example the ratio that cells are split when passaged.

[0044] Media formulations of the invention can include, for example, albumin. Albumins play a role in various functions, such as transporting fatty acids, thyroid and steroid hormones and other substances. Albumins also contribute to maintaining osmotic pressure of extracellular fluid. Non-limiting examples of albumins include mammalian albumins, such as primate (e.g., human) and bovine serum albumin (BSA), goat serum albumin (GSA), rabbit serum albumin (RSA). Additional specific examples of albumins include probumin (Chemicon) and ICPBio albumin, highly purified forms of BSA that are virus/endotoxin free.

[0045] Amounts or concentrations of albumin appropriate in media formulations of the invention are from about 1 to about 100 g/L. Additional non-limiting examples of amounts or concentrations of albumin appropriate in media formulations of the invention are from about 1 to about 50 g/L, 1 to about 25 g/L, or 1 to about 5 g/L. Albumins are susceptible to pH below 6, exposure to light and temperatures that cause protein denaturation. Albumin stock solutions can be frozen at –20°C. A concentrated solution of 10-40% can be frozen for long periods of time.

[0046] Media formulations of the invention can include, for example, an iron carrier. Iron is an essential trace element for cells but can be toxic in the free form. An iron carrier is typically a ligand for transferrin receptor. A non-limiting example of an iron carrier is therefore transferrin. Iron carriers can be mammalian, such as primate (e.g., human) or ungulate (e.g., bovine, goat, equine or porcine).

[0047] Amounts or concentrations of iron carrier appropriate in media formulations of the invention are from about 5 to about 100 ug/mL. Additional non-limiting examples of amounts or concentrations of iron carrier appropriate in media formulations of the invention are from about 10 to about 50 ug/mL, 15 to about 25 ug/mL, or about 20 ug/mL. Transferrin stock solutions can be frozen long term or refrigerated for shorter time periods. Transferrin can withstand repeated freezing and thawing. Transferrin is sensitive to pH changes and temperatures greater than 60°C.

[0048] Media formulations of the invention can include, for example, glutamine, which can also be referred to as glutamate. Glutamine is involved in a variety of cell metabolic processes. Glutamine can be converted to glucose, which can be used as a carbon energy source. Glutamine in combination with N-acetyl cysteine promotes the synthesis of

glutathione, an antioxidant. Glutamine can be provided as a monomer, or as a di-, tri-, tetra-, penta- hexa-, hepta-, or larger peptide. One non-limiting example of a glutamine di-peptide is glutamine-alanine.

[0049] Amounts or concentrations of glutamine appropriate in media formulations of the invention are from about 10 to about 50 mg/mL. Additional non-limiting examples of amounts or concentrations of glutamine appropriate in media formulations of the invention are from about 10 to about 40 mg/mL, 15 to about 30 mg/mL, or about 25 mg/mL. Glutamine stock solution is typically stored frozen, but can be stored for short periods of time at refrigeration temperatures.

[0050] Media formulations of the invention can include, for example, a glycosidase or hydrolase. As used herein, the terms glycosidase or hydrolase refer to an enzyme that is capable of cleaving a GAG glycosidic linkage (O- or S-glycosyl) thereby hydrolyzing GAGs. Glycosidases and hydrolases vary with respect to origin, substrate specificity, and mechanism of action. Glycosidases and hydrolases include soluble forms and membrane bound forms. A soluble glycosidase or hydrolase means that the enzyme is at least partially soluble in the media formulation, and membrane bound glycosidase or hydrolase means that the enzyme is tethered or anchored to a lipid, such as a lipid bilayer of a cell membrane.

[0051] Non-limiting examples of glycosidases or hydrolases include hyaluronidases, which can cleave hyaluronic acids or chondroitin sulfates. Mammalian-type hyaluronidases (e.g., Hyal1, Hyal2, Hyal3, Hya4 and PH204) are endo-beta-N-acetylhexosaminidases with produce tetrasaccharides and hexasaccharides as end products. Mammalian-type hyaluronidases typically have hydrolytic and transglycosidase activities, and can degrade hyaluronan, chondroitin and chondroitin sulfates. Mammalian hyaluronidases include enzymes active at neutral pH and enzymes active at acid pH. Mammalian hyaluronidases Hyal1, Hyal2 and Hyal3 cleave the glycosidic linkage between the glucuronic acid component and the N-acetylgalactosamine component of the HA to produce tetra and hexasaccharides. Hyal1 is the prototypical acid-active enzyme and PH204 is the prototypical neutral-active enzyme. Hyal1 has been reported to lack detectable activity in vitro above pH 4.5. Hyal4 is a chondroitinase and lacks activity towards hyaluronan. Hyal2 is an acid active enzyme.

[0052] Bacterial hyaluronidases degrade hyaluronan and, and to various extents, CS and DS. They are endo-beta-N-acetylhexosaminidases that operate by a beta elimination reaction that yields primarily disaccharide end products. Hyaluronidases (EC 3.2.1.36) from

leeches, other parasites, and crustaceans are endo-beta-glucuronidases that generate tetrasaccharide and hexasaccharide end products through hydrolysis of the beta 1-3 linkage.

[0053] Non-limiting examples of glycosidases or hydrolases also include N-glycosidase F, which can cleave dermatan sulfate.

[0054] Non-limiting examples of glycosidases or hydrolases also include chondroitinases, which can cleave chondroitin sulfate through an endoglycosidase reaction. Specific examples of chondroitinases include chondroitinase ABC (Suzuki, et al., J. Biol. Chem., 243:1543 (1968)), chondroitinase AC (Yamagata et al., J. Biol. Chem. 243:1523 (1968)), chondroitinase AC II (Hiyama and Okada, J. Biol. Chem., 250:1824 (1975), hyaluronidase ACIII (Miyazono et al., Seikagaku, 61:1023 (1989)), chondroitinase B (Michelacci and Dietrich, Biochem. Biophys. Res. Commun., 56:973 (1974), and chondroitinase C (Miyazono, et al., Seikagaku, 61:1023 (1939)).

[0055] Non-limiting examples of glycosidases or hydrolases further include heparanase or glycosidase, which can cleave heparin or heparan sulfate. Heparanase is an endo-β-D-glucuronidase that cleaves the β-1,4-glycosidic bond between a D-glucuronate and a D-glucosamine in heparan sulfate.

[0056] Non-limiting examples of glycosidases or hydrolases additionally include keratan sulfate hydrolases, which can cleave keratan sulfate. Specific examples of keratan sulfate hydrolases include endo-β-N-acetylglucosaminidase.

[0057] Further specific non-limiting examples of glycosidases or hydrolases are as set forth in Table 1:

Table 1

EC 3.2.1 class Glycosidases/Hydrolases that hydrolyze O- and S-glycosyl GAGs
EC 3.2.1.1 α-amylase
EC 3.2.1.2 β-amylase
EC 3.2.1.3 glucan 1,4-α-glucosidase
EC 3.2.1.4 cellulase
EC 3.2.1.6 endo-1,3(4)-β-glucanase
EC 3.2.1.7 inulinase
EC 3.2.1.8 endo-1,4-β-xylanase
EC 3.2.1.10 oligo-1,6-glucosidase
EC 3.2.1.11 dextranase
EC 3.2.1.14 chitinase
EC 3.2.1.15 polygalacturonase
EC 3.2.1.17 lysozyme
EC 3.2.1.18 exo-α-sialidase
EC 3.2.1.20 α-glucosidase
EC 3.2.1.21 β-glucosidase
EC 3.2.1.22 α-galactosidase
EC 3.2.1.23 β-galactosidase

EC 3.2.1.24 α-mannosidase
EC 3.2.1.25 β-mannosidase
EC 3.2.1.26 β-fructofuranosidase
EC 3.2.1.28 α,α-trehalase
EC 3.2.1.31 β-glucuronidase
EC 3.2.1.32 xylan endo-1,3-β-xylosidase
EC 3.2.1.33 amylo-1,6-glucosidase
EC 3.2.1.35 hyaluronoglucosaminidase
EC 3.2.1.36 hyaluronoglucuronidase
EC 3.2.1.37 xylan 1,4-β-xylosidase
EC 3.2.1.38 β-D-fucosidase
EC 3.2.1.39 glucan endo-1,3-β-D-glucosidase
EC 3.2.1.40 α-L-rhamnosidase
EC 3.2.1.41 pullulanase
EC 3.2.1.42 GDP-glucosidase
EC 3.2.1.43 β-L-rhamnosidase
EC 3.2.1.44 fucoidanase
EC 3.2.1.45 glucosylceramidase
EC 3.2.1.46 galactosylceramidase
EC 3.2.1.47 galactosylgalactosylglucosylceramidase
EC 3.2.1.48 sucrose α-glucosidase
EC 3.2.1.49 α-N-acetylgalactosaminidase
EC 3.2.1.50 α-N-acetylglucosaminidase
EC 3.2.1.51 α-L-fucosidase
EC 3.2.1.52 β-L-N-acetylhexosaminidase
EC 3.2.1.53 β-N-acetylgalactosaminidase
EC 3.2.1.54 cyclomaltodextrinase
EC 3.2.1.55 α-N-arabinofuranosidase
EC 3.2.1.56 glucuronosyl-disulfoglucosamine glucuronidase
EC 3.2.1.57 isopullulanase
EC 3.2.1.58 glucan 1,3-β-glucosidase
EC 3.2.1.59 glucan endo-1,3-α-glucosidase
EC 3.2.1.60 glucan 1,4-α-maltotetraohydrolase
EC 3.2.1.61 mycodextranase
EC 3.2.1.62 glycosylceramidase
EC 3.2.1.63 1,2-α-L-fucosidase
EC 3.2.1.64 2,6-β-fructan 6-levanbiohydrolase
EC 3.2.1.65 levanase
EC 3.2.1.66 quercitrinase
EC 3.2.1.67 galacturan 1,4-α-galacturonidase
EC 3.2.1.68 isoamylase
EC 3.2.1.70 glucan 1,6-α-glucosidase
EC 3.2.1.71 glucan endo-1,2-β-glucosidase
EC 3.2.1.72 xylan 1,3-β-xylosidase
EC 3.2.1.73 licheninase
EC 3.2.1.74 glucan 1,4-β-glucosidase
EC 3.2.1.75 glucan endo-1,6-β-glucosidase
EC 3.2.1.76 L-iduronidase
EC 3.2.1.77 mannan 1,2-(1,3)-α-mannosidase
EC 3.2.1.78 mannan endo-1,4-β-mannosidase

EC 3.2.1.80 fructan β-fructosidase
EC 3.2.1.81 β-agarase
EC 3.2.1.82 exo-poly-α-galacturonosidase
EC 3.2.1.83 κ-carrageenase
EC 3.2.1.84 glucan 1,3-α-glucosidase
EC 3.2.1.85 6-phospho-β-galactosidase
EC 3.2.1.86 6-phospho-β-glucosidase
EC 3.2.1.87 capsular-polysaccharide endo-1,3-α-galactosidase
EC 3.2.1.88 β-L-arabinosidase
EC 3.2.1.89 arabinogalactan endo-1,4-β-galactosidase
EC 3.2.1.91 cellulose 1,4-β-cellobiosidase
EC 3.2.1.92 peptidoglycan β-N-acetylmuramidase
EC 3.2.1.93 α,α-phosphotrehalase
EC 3.2.1.94 glucan 1,6-α-isomaltosidase
EC 3.2.1.95 dextran 1,6-α-isomaltotriosidase
EC 3.2.1.96 mannosyl-glycoprotein endo-β-N-acetylglucosaminidase
EC 3.2.1.97 glycopeptide α-N-acetylgalactosaminidase
EC 3.2.1.98 glucan 1,4-α-maltohexaosidase
EC 3.2.1.99 arabinan endo-1,5-α-L-arabinosidase
EC 3.2.1.100 mannan 1,4-mannobiosidase
EC 3.2.1.101 mannan endo-1,6-α-mannosidase
EC 3.2.1.102 blood-group-substance endo-1,4-β-galactosidase
EC 3.2.1.103 keratan-sulfate endo-1,4-β-galactosidase
EC 3.2.1.104 steryl-β-glucosidase
EC 3.2.1.105 strictosidine β-glucosidase
EC 3.2.1.106 mannosyl-oligosaccharide glucosidase
EC 3.2.1.107 protein-glucosylgalactosylhydroxylysine glucosidase
EC 3.2.1.108 lactase
EC 3.2.1.109 endogalactosaminidase
EC 3.2.1.110 mucinaminylserine mucinaminidase
EC 3.2.1.111 1,3-α-L-fucosidase
EC 3.2.1.112 2-deoxyglucosidase
EC 3.2.1.113 mannosyl-oligosaccharide 1,2-α-mannosidase
EC 3.2.1.114 mannosyl-oligosaccharide 1,3-1,6-α-mannosidase
EC 3.2.1.115 branched-dextran exo-1,2-α-glucosidase
EC 3.2.1.116 glucan 1,4-α-maltotriohydrolase
EC 3.2.1.117 amygdalin β-glucosidase
EC 3.2.1.118 prunasin β-glucosidase
EC 3.2.1.119 vicianin β-glucosidase
EC 3.2.1.120 oligoxyloglucan β-glycosidase
EC 3.2.1.121 polymannuronate hydrolase
EC 3.2.1.122 maltose-6'-phosphate glucosidase
EC 3.2.1.123 endoglycosylceramidase
EC 3.2.1.124 3-deoxy-2-octulosonidase
EC 3.2.1.125 raucaffricine β-glucosidase
EC 3.2.1.126 coniferin β-glucosidase
EC 3.2.1.127 1,6-α-L-fucosidase
EC 3.2.1.128 glycyrrhizinate β-glucuronidase
EC 3.2.1.129 endo-α-sialidase
EC 3.2.1.130 glycoprotein endo-α-1,2-mannosidase

EC 3.2.1.131 xylan α-1,2-glucuronosidase
EC 3.2.1.132 chitosanase
EC 3.2.1.133 glucan 1,4-α-maltohydrolase
EC 3.2.1.134 difructose-anhydride synthase
EC 3.2.1.135 neopullulanase
EC 3.2.1.136 glucuronoarabinoxylan endo-1,4-β-xylanase
EC 3.2.1.137 mannan exo-1,2-1,6-α-mannosidase
EC 3.2.1.138 now EC 4.2.2.15
EC 3.2.1.139 α-glucuronidase
EC 3.2.1.140 lacto-N-biosidase
EC 3.2.1.141 4-α-D-{(14)-α-D-glucano}trehalose trehalohydrolase
EC 3.2.1.142 limit dextrinase
EC 3.2.1.143 poly(ADP-ribose) glycohydrolase
EC 3.2.1.144 3-deoxyoctulosonase
EC 3.2.1.145 galactan 1,3-β-galactosidase
EC 3.2.1.146 β-galactofuranosidase
EC 3.2.1.147 thioglucosidase
EC 3.2.1.148 now EC 4.4.1.21
EC 3.2.1.149 β-primeverosidase
EC 3.2.1.150 oligoxyloglucan reducing-end-specific cellobiohydrolase
EC 3.2.1.151 xyloglucan-specific endo-β-1,4-glucanase
EC 3.2.1.152 mannosylglycoprotein endo-β-mannosidase
EC 3.2.1.153 fructan β-(2,1)-fructosidase
EC 3.2.1.154 fructan β-(2,6)-fructosidase
EC 3.2.1.155 xyloglucan-specific exo-β-1,4-glucanase
EC 3.2.1.156 oligosaccharide reducing-end xylanase
EC 3.2.1.157 ι-carrageenase
EC 3.2.1.158 α-agarase
EC 3.2.1.159 α-neoagaro-oligosaccharide hydrolase
EC 3.2.1.160 deleted, identical to EC 3.2.1.155
EC 3.2.1.161 β-apiosyl-β-glucosidase

Sequences of particular glycosidases or hydrolases are as follows:
[0058] HYAL1_HUMAN Hyaluronidase-1 - Homo sapiens (Human).

MAAHLLPICALFLTLLDMAQGFRGPLLPNRPFTTVWNANTQWCLERHGVDVDVSVF
DVVANPGQTFRGPDMTIFYSSQLGTYPYYTPTGEPVFGGLPQNASLIAHLARTFQDIL
AAIPAPDFSGLAVIDWEAWRPRWAFNWDTKDIYRQRSRALVQAQHPDWPAPQVEA
VAQDQFQGAARAWMAGTLQLGRALRPRGLWGFYGFPDCYNYDFLSPNYTGQCPSG
IRAQNDQLGWLWGQSRALYPSIYMPAVLEGTGKSQMYVQHRVAEAFRVAVAAGDP
NLPVLPYVQIFYDTTNHFLPLDELEHSLGESAAQGAAGVVLWVSWENTRTKESCQAI
KEYMDTTLGPFILNVTSGALLCSQALCSGHGRCVRRTSHPKALLLLNPASFSIQLTPG
GGPLSLRGALSLEDQAQMAVEFKCRCYPGWQAPWCERKSMW;

[0059] HYAL1_BOVIN Hyaluronidase-1 - Bos taurus (Bovine).

MRPFSLEVSLHLPWAMAAHLLPVCTLFLNLLSMTQGSRDPVVPNQPFTTIWNANTE
WCMKKHGVDVDISIFDVVTNPGQTFRGPNMTIFYSSQLGTYPYYTSAGEPVFGGLPQ

NASLNAHLARTFQDILAAMPEPRFSGLAVIDWEAWRPRWAFNWDTKDIYRQRSRAL VQKQHPDWLAPRVEAAAQDQFEGAAEEWMAGTLKLGQALRPQGLWGFYNFPECY NYDFKSPNYTGRCPLNICAQNDQLGWLWGQSRALYPSIYLPAALEGTKKTQMFVQH RVAEAFRVAAGAGDPKLPVLPYMQLFYDMTNHFLPAEELEHSLGESAAQGAAGVV LWVSWLSTSTKESCQAIKEYVDTTLGPSILNVTSGARLCSQVLCSGHGRCARRPSYP KARLILNSTSFSIKPTPGGGPLTLQGALSLEDRLRMAVEFECRCYRGWRGTRCEQWG MW;

[0060] HYAL1_MOUSE Hyaluronidase-1 - Mus musculus (Mouse).
MLGLTQHAQKVWRMKPFSPEVSPGSSPATAGHLLRISTLFLTLLELAQVCRGSVVSN RPFITVWNGDTHWCLTEYGVDVDVSVFDVVANKEQSFQGSNMTIFYREELGTYPYY TPTGEPVFGGLPQNASLVTHLAHTFQDIKAAMPEPDFSGLAVIDWEAWRPRWAFNW DSKDIYRQRSMELVQAEHPDWPETLVEAAAKNQFQEAAEAWMAGTLQLGQVLRPR GLWGYYGFPDCYNNDFLSLNYTGQCPVFVRDQNDQLGWLWNQSYALYPSIYLPAA LMGTGKSQMYVRHRVQEALRVAIVSRDPHVPVMPYVQIFYEMTDYLLPLEELEHSL GESAAQGVAGAVLWLSSDKTSTKESCQAIKAYMDSTLGPFIVNVTSAALLCSEALCS GHGRCVRHPSYPEALLTLNPASFSIELTHDGRPPSLKGTLSLKDRAQMAMKFRCRCY RGWRGKWCDKRGM;

[0061] HYAL2_HUMAN Hyaluronidase-2 - Homo sapiens (Human).
MRAGPGPTVTLALVLAVAWAMELKPTAPPIFTGRPFVVAWDVPTQDCGPRLKVPLD LNAFDVQASPNEGFVNQNITIFYRDRLGLYPRFDSAGRSVHGGVPQNVSLWAHRKM LQKRVEHYIRTQESAGLAVIDWEDWRPVWVRNWQDKDVYRRLSRQLVASRHPDW PPDRIVKQAQYEFEFAAQQFMLETLRYVKAVRPRHLWGFYLFPDCYNHDYVQNWE SYTGRCPDVEVARNDQLAWLWAESTALFPSVYLDETLASSRHGRNFVSFRVQEALR VARTHHANHALPVYVFTRPTYSRRLTGLSEMDLISTIGESAALGAAGVILWGDAGYT TSTETCQYLKDYLTRLLVPYVVNVSWATQYCSRAQCHGHGRCVRRNPSASTFLHLS TNSFRLVPGHAPGEPQLRPVGELSWADIDHLQTHFRCQCYLGWSGEQCQWDHRQA AGGASEAWAGSHLTSLLALAALAFTWTL;

[0062] HYAL2_MOUSE Hyaluronidase-2 - Mus musculus (Mouse).
MRAGLGPIITLALVLEVAWAGELKPTAPPIFTGRPFVVAWNVPTQECAPRHKVPLDL RAFDVKATPNEGFFNQNITTFYYDRLGLYPRFDAAGTSVHGGVPQNGSLCAHLPML KESVERYIQTQEPGGLAVIDWEEWRPVWVRNWQEKDVYRQSSRQLVASRHPDWPS DRVMKQAQYEFEFAARQFMLNTLRYVKAVRPQHLWGFYLFPDCYNHDYVQNWES YTGRCPDVEVARNDQLAWLWAESTALFPSVYLDETLASSVHSRNFVSFRVREALRV AHTHHANHALPVYVFTRPTYTRGLTGLSQVDLISTIGESAALGSAGVIFWGDSEDASS

METCQYLKNYLTQLLVPYIVNVSWATQYCSWTQCHGHGRCVRRNPSANTFLHLNA
SSFRLVPGHTPSEPQLRPEGQLSEADLNYLQKHFRCQCYLGWGGEQCQRNYKGAAG
NASRAWAGSHLTSLLGLVAVALTWTL;

[0063] HYAL3_HUMAN Hyaluronidase-3 - Homo sapiens (Human).
MTTQLGPALVLGVALCLGCGQPLPQVPERPFSVLWNVPSAHCEARFGVHLPLNALGI
IANRGQHFHGQNMTIFYKNQLGLYPYFGPRGTAHNGGIPQALPLDRHLALAAYQIHH
SLRPGFAGPAVLDWEEWCPLWAGNWGRRRAYQAASWAWAQQVFPDLDPQEQLY
KAYTGFEQAARALMEDTLRVAQALRPHGLWGFYHYPACGNGWHSMASNYTGRCH
AATLARNTQLHWLWAASSALFPSIYLPPRLPPAHHQAFVRHRLEEAFRVALVGHRHP
LPVLAYVRLTHRRSGRFLSQDDLVQSIGVSAALGAAGVVLWGDLSLSSSEEECWHL
HDYLVDTLGPYVINVTRAAMACSHQRCHGHGRCARRDPGQMEAFLHLWPDGSLGD
WKSFSCHCYWGWAGPTCQEPRPGPKEAV; and

[0064] HYAL4_HUMAN Hyaluronidase 4 - Homo sapiens (Human).
MKVLSEGQLKLCVVQPVHLTSWLLIFFILKSISCLKPARLPIYQRKPFIAAWNAPTDQ
CLIKYNLRLNLKMFPVIGSPLAKARGQNVTIFYVNRLGYYPWYTSQGVPINGGLPQNI
SLQVHLEKADQDINYYIPAEDFSGLAVIDWEYWRPQWARNWNSKDVYRQKSRKLIS
DMGKNVSATDIEYLAKVTFEESAKAFMKETIKLGIKSRPKGLWGYYLYPDCHNYNV
YAPNYSGSCPEDEVLRNNELSWLWNSSAALYPSICVWKSLGDSENILRFSKFRVHES
MRISTMTSHDYALPVFVYTRLGYRDEPLFFLSKQDLVSTIGESAALGAAGIVIWGDM
NLTASKANCTKVKQFVSSDLGSYIANVTRAAEVCSLHLCRNNGRCIRKMWNAPSYL
HLNPASYHIEASEDGEFTVKGKASDTDLAVMADTFSCHCYQGYEGADCREIKTADG
CSGVSPSPGSLMTLCLLLLASYRSIQL.

[0065] For cells such as stem cells, a glycosidase or hydrolase can be added periodically to media or to cells in a culture media. A glycosidase or hydrolase can be added to media or to cell cultures, for example, hourly, daily, or when adding fresh media or a media supplement to a cell culture, such as a stem cell culture.

[0066] Glycosidase or hydrolase amounts or concentrations appropriate in media formulations of the invention are from about 1 to about 100 ug/ml. Additional non-limiting examples of amounts or concentrations of glycosidase or hydrolase appropriate in media formulations of the invention are from about 1 to about 50 ug/ml, 1 to about 25 ug/ml, 1 to about 10 ug/ml. Glycosidases and hydrolases (e.g., hyaluronidases) typically become slowly inactivated in solution. Glycosidase and hydrolase powder and stock solutions are typically frozen at about -20°C for long term storage. Repeated freeze/thaw cycles typically result in

loss of activity. After reconstitution, glycosidases and hydrolases are stable in solution at 4°C for about 7-30 days, and may be used for up to one week.

[0067] Media formulations of the invention can include, for example, a fibroblast growth factor (FGF). FGF promotes or sustains fibroblast cell viability, survival, growth or proliferation. FGFs are associated with many developmental processes including mesoderm induction, antero-posterior patterning, neural induction, angiogenesis, axon extension and limb formation.

[0068] Non-limiting examples of a fibroblast growth factor acidic FGF (aFGF, also referred to as FGF-1) and basic FGF (bFGF, also referred to as FGF-2). FGF1 is a heparin-binding growth factors, which has angiogenic activity in vivo and is a potent mitogen for a variety of cell types in vitro. FGF1 binds FGFR2 and forms a ternary complex containing 2 molecules each of FGFR2 and FGF1 for 1 heparin molecule. FGF2 promotes the endothelial cell proliferation and the physical organization of endothelial cells into tube-like structures. It thus promotes angiogenesis, the growth of new blood vessels from the pre-existing vasculature. As well as stimulating blood vessel growth, FGF2 participates in wound healing, for example, it stimulates proliferation of fibroblasts that give rise to granulation tissue, which fills up a wound space/cavity early in the wound healing process. FGF2 in vitro has mitogenic activity, stimulating proliferation of various cell types.

[0069] Additional specific examples of FGF include FGF3, FGF4, FGF5, FGF6, FGF7, FGF8, FGF9, FGF10, FGF11, FGF12, FGF13, FGF14, FGF15, FGF16, FGF17, FGF18, FGF19, FGF20, FGF21, FGF22 and FGF23. Sequences of these and other FGFs are as follows:

[0070] FGF1_HUMAN Heparin-binding growth factor 1 - Homo sapiens (Human).
MAEGEITTFTALTEKFNLPPGNYKKPKLLYCSNGGHFLRILPDGTVDGTRDRSDQHIQ
LQLSAESVGEVYIKSTETGQYLAMDTDGLLYGSQTPNEECLFLERLEENHYNTYISK
KHAEKNWFVGLKKNGSCKRGPRTHYGQKAILFLPLPVSSD;

[0071] FGF1_MOUSE Heparin-binding growth factor 1 - Mus musculus (Mouse).
MAEGEITTFAALTERFNLPLGNYKKPKLLYCSNGGHFLRILPDGTVDGTRDRSDQHIQ
LQLSAESAGEVYIKGTETGQYLAMDTEGLLYGSQTPNEECLFLERLEENHYNTYTSK
KHAEKNWFVGLKKNGSCKRGPRTHYGQKAILFLPLPVSSD;

[0072] FGF2_HUMAN Heparin-binding growth factor 2 - Homo sapiens (Human).
MAAGSITTLPALPEDGGSGAFPPGHFKDPKRLYCKNGGFFLRIHPDGRVDGVREKSD
PHIKLQLQAEERGVVSIKGVCANRYLAMKEDGRLLASKCVTDECFFFERLESNNYNT
YRSRKYTSWYVALKRTGQYKLGSKTGPGQKAILFLPMSAKS;

[0073] FGF2_MOUSE Heparin-binding growth factor 2 - Mus musculus (Mouse).
MAASGITSLPALPEDGGAAFPPGHFKDPKRLYCKNGGFFLRIHPDGRVDGVREKSDP
HVKLQLQAEERGVVSIKGVCANRYLAMKEDGRLLASKCVTEECFFFERLESNNYNT
YRSRKYSSWYVALKRTGQYKLGSKTGPGQKAILFLPMSAKS;

[0074] FGF3_HUMAN INT-2 proto-oncogene protein - Homo sapiens (Human).
MGLIWLLLLSLLEPGWPAAGPGARLRRDAGGRGGVYEHLGGAPRRRKLYCATKYH
LQLHPSGRVNGSLENSAYSILEITAVEVGIVAIRGLFSGRYLAMNKRGRLYASEHYSA
ECEFVERIHELGYNTYASRLYRTVSSTPGARRQPSAERLWYVSVNGKGRPRRGFKTR
RTQKSSLFLPRVLDHRDHEMVRQLQSGLPRPPGKGVQPRRRRQKQSPDNLEPSHVAS
RLGSQLEASAH;

[0075] FGF4_HUMAN Fibroblast growth factor 4 - Homo sapiens (Human).
MSGPGTAAVALLPAVLLALLAPWAGRGGAAAPTAPNGTLEAELERRWESLVALSLA
RLPVAAQPKEAAVQSGAGDYLLGIKRLRRLYCNVGIGFHLQALPDGRIGGAHADTSL
LELSPVERGVVSIFGVASRFFVAMSSKGKLYGSPFFTDECTFKEILLPNNYNAYESYK
YPGMFIALSKNGKTKKGNRVSPTMKVTHFLPRL;

[0076] FGF5_HUMAN Fibroblast growth factor 5 - Homo sapiens (Human).
MSLSFLLLLFFSHLILSAWAHGEKRLAPKGQPGPAATDRNPRGSSSRQSSSSAMSSSS
ASSSPAASLGSQGSGLEQSSFQWSPSGRRTGSLYCRVGIGFHLQIYPDGKVNGSHEAN
MLSVLEIFAVSQGIVGIRGVFSNKFLAMSKKGKLHASAKFTDDCKFRERFQENSYNT
YASAIHRTEKTGREWYVALNKRGKAKRGCSPRVKPQHISTHFLPRFKQSEQPELSFT
VTVPEKKKPPSPIKPKIPLSAPRKNTNSVKYRLKFRFG;

[0077] FGF6_HUMAN Fibroblast growth factor 6 - Homo sapiens (Human).
MALGQKLFITMSRGAGRLQGTLWALVFLGILVGMVVPSPAGTRANNTLLDSRGWG
TLLSRSRAGLAGEIAGVNWESGYLVGIKRQRRLYCNVGIGFHLQVLPDGRISGTHEE
NPYSLLEISTVERGVVSLFGVRSALFVAMNSKGRLYATPSFQEECKFRETLLPNNYNA
YESDLYQGTYIALSKYGRVKRGSKVSPIMTVTHFLPRI;

[0078] FGF7_HUMAN Keratinocyte growth factor - Homo sapiens (Human).
MHKWILTWILPTLLYRSCFHIICLVGTISLACNDMTPEQMATNVNCSSPERHTRSYDY
MEGGDIRVRRLFCRTQWYLRIDKRGKVKGTQEMKNNYNIMEIRTVAVGIVAIKGVE
SEFYLAMNKEGKLYAKKECNEDCNFKELILENHYNTYASAKWTHNGGEMFVALNQ
KGIPVRGKKTKKEQKTAHFLPMAIT;

[0079] FGF8_HUMAN Fibroblast growth factor 8 - Homo sapiens (Human).
MGSPRSALSCLLLHLLVLCLQAQEGPGRGPALGRELASLFRAGREPQGVSQQHVREQ
SLVTDQLSRRLIRTYQLYSRTSGKHVQVLANKRINAMAEDGDPFAKLIVETDTFGSR

VRVRGAETGLYICMNKKGKLIAKSNGKGKDCVFTEIVLENNYTALQNAKYEGWYM
AFTRKGRPRKGSKTRQHQREVHFMKRLPRGHHTTEQSLRFEFLNYPPFTRSLRGSQR
TWAPEPR;

[0080] FGF9_HUMAN Glia-activating factor - Homo sapiens (Human).
MAPLGEVGNYFGVQDAVPFGNVPVLPVDSPVLLSDHLGQSEAGGLPRGPAVTDLDH
LKGILRRRQLYCRTGFHLEIFPNGTIQGTRKDHSRFGILEFISIAVGLVSIRGVDSGLYL
GMNEKGELYGSEKLTQECVFREQFEENWYNTYSSNLYKHVDTGRRYYVALNKDGT
PREGTRTKRHQKFTHFLPRPVDPDKVPELYKDILSQS;

[0081] FGF10_HUMAN Fibroblast growth factor 10 - Homo sapiens (Human).
MWKWILTHCASAFPHLPGCCCCCFLLLFLVSSVPVTCQALGQDMVSPEATNSSSSSF
SSPSSAGRHVRSYNHLQGDVRWRKLFSFTKYFLKIEKNGKVSGTKKENCPYSILEITS
VEIGVVAVKAINSNYYLAMNKKGKLYGSKEFNNDCKLKERIEENGYNTYASFNWQ
HNGRQMYVALNGKGAPRRGQKTRRKNTSAHFLPMVVHS;

[0082] FGF11_HUMAN Fibroblast growth factor 11 - Homo sapiens (Human).
MAALASSLIRQKREVREPGGSRPVSAQRRVCPRGTKSLCQKQLLILLSKVRLCGGRP
ARPDRGPEPQLKGIVTKLFCRQGFYLQANPDGSIQGTPEDTSSFTHFNLIPVGLRVVTI
QSAKLGHYMAMNAEGLLYSSPHFTAECRFKECVFENYYVLYASALYRQRRSGRAW
YLGLDKEGQVMKGNRVKKTKAAAHFLPKLLEVAMYQEPSLHSVPEASPSSPPAP;

[0083] FGF12_HUMAN Fibroblast growth factor 12 - Homo sapiens (Human).
MAAAIASSLIRQKRQARESNSDRVSASKRRSSPSKDGRSLCERHVLGVFSKVRFCSGR
KRPVRRRPEPQLKGIVTRLFSQQGYFLQMHPDGTIDGTKDENSDYTLFNLIPVGLRVV
AIQGVKASLYVAMNGEGYLYSSDVFTPECKFKESVFENYYVIYSSTLYRQQESGRA
WFLGLNKEGQIMKGNRVKKTKPSSHFVPKPIEVCMYREPSLHEIGEKQGRSRKSSGT
PTMNGGKVVNQDST;

[0084] FGF13_HUMAN Fibroblast growth factor 13 - Homo sapiens (Human).
MAAAIASSLIRQKRQAREREKSNACKCVSSPSKGKTSCDKNKLNVFSRVKLFGSKKR
RRRRPEPQLKGIVTKLYSRQGYHLQLQADGTIDGTKDEDSTYTLFNLIPVGLRVVAIQ
GVQTKLYLAMNSEGYLYTSELFTPECKFKESVFENYYVTYSSMIYRQQQSGRGWYL
GLNKEGEIMKGNHVKKNKPAAHFLPKPLKVAMYKEPSLHDLTEFSRSGSGTPTKSRS
VSGVLNGGKSMSHNEST;

[0085] FGF14_HUMAN Fibroblast growth factor 14 - Homo sapiens (Human).
MAAAIASGLIRQKRQAREQHWDRPSASRRRSSPSKNRGLCNGNLVDIFSKVRIFGLK
KRRLRRQDPQLKGIVTRLYCRQGYYLQMHPDGALDGTKDDSTNSTLFNLIPVGLRV
VAIQGVKTGLYIAMNGEGYLYPSELFTPECKFKESVFENYYVIYSSMLYRQQESGRA

WFLGLNKEGQAMKGNRVKKTKPAAHFLPKPLEVAMYREPSLHDVGETVPKPGVTP SKSTSASAIMNGGKPVNKSKTT;

[0086] FGF15_MOUSE Fibroblast growth factor 15 - Mus musculus (Mouse). MARKWNGRAVARALVLATLWLAVSGRPLAQQSQSVSDEDPLFLYGWGKITRLQYL YSAGPYVSNCFLRIRSDGSVDCEEDQNERNLLEFRAVALKTIAIKDVSSVRYLCMSA DGKIYGLIRYSEEDCTFREEMDCLGYNQYRSMKHHLHIIFIQAKPREQLQDQKPSNFI PVFHRSFFETGDQLRSKMFSLPLESDSMDPFRMVEDVDHLVKSPSFQK;

[0087] FGF16_HUMAN Fibroblast growth factor 16 - Homo sapiens (Human). MAEVGGVFASLDWDLHGFSSSLGNVPLADSPGFLNERLGQIEGKLQRGSPTDFAHLK GILRRRQLYCRTGFHLEIFPNGTVHGTRHDHSRFGILEFISLAVGLISIRGVDSGLYLG MNERGELYGSKKLTRECVFREQFEENWYNTYASTLYKHSDSERQYYVALNKDGSPR EGYRTKRHQKFTHFLPRPVDPSKLPSMSRDLFHYR;

[0088] FGF17_HUMAN Fibroblast growth factor 17 - Homo sapiens (Human). MGAARLLPNLTLCLQLLILCCQTQGENHPSPNFNQYVRDQGAMTDQLSRRQIREYQL YSRTSGKHVQVTGRRISATAEDGNKFAKLIVETDTFGSRVRIKGAESEKYICMNKRG KLIGKPSGKSKDCVFTEIVLENNYTAFQNARHEGWFMAFTRQGRPRQASRSRQNQR EAHFIKRLYQGQLPFPNHAEKQKQFEFVGSAPTRRTKRTRRPQPLT;

[0089] FGF18_HUMAN Fibroblast growth factor 18 - Homo sapiens (Human). MYSAPSACTCLCLHFLLLCFQVQVLVAEENVDFRIHVENQTRARDDVSRKQLRLYQ LYSRTSGKHIQVLGRRISARGEDGDKYAQLLVETDTFGSQVRIKGKETEFYLCMNRK GKLVGKPDGTSKECVFIEKVLENNYTALMSAKYSGWYVGFTKKGRPRKGPKTREN QQDVHFMKRYPKGQPELQKPFKYTTVTKRSRRIRPTHPA;

[0090] FGF19_HUMAN Fibroblast growth factor 19 - Homo sapiens (Human). MRSGCVVVHVWILAGLWLAVAGRPLAFSDAGPHVHYGWGDPIRLRHLYTSGPHGL SSCFLRIRADGVVDCARGQSAHSLLEIKAVALRTVAIKGVHSVRYLCMGADGKMQG LLQYSEEDCAFEEEIRPDGYNVYRSEKHRLPVSLSSAKQRQLYKNRGFLPLSHFLPML PMVPEEPEDLRGHLESDMFSSPLETDSMDPFGLVTGLEAVRSPSFEK;

[0091] FGF20_HUMAN Fibroblast growth factor 20 - Homo sapiens (Human). MAPLAEVGGFLGGLEGLGQQVGSHFLLPPAGERPPLLGERRSAAERSARGGPGAAQ LAHLHGILRRRQLYCRTGFHLQILPDGSVQGTRQDHSLFGILEFISVAVGLVSIRGVDS GLYLGMNDKGELYGSEKLTSECIFREQFEENWYNTYSSNIYKHGDTGRRYFVALNK DGTPRDGARSKRHQKFTHFLPRPVDPERVPELYKDLLMYT;

[0092] FGF21_HUMAN Fibroblast growth factor 21 - Homo sapiens (Human).

MDSDETGFEHSGLWVSVLAGLLLGACQAHPIPDSSPLLQFGGQVRQRYLYTDDAQQ
TEAHLEIREDGTVGGAADQSPESLLQLKALKPGVIQILGVKTSRFLCQRPDGALYGSL
HFDPEACSFRELLLEDGYNVYQSEAHGLPLHLPGNKSPHRDPAPRGPARFLPLPGLPP
ALPEPPGILAPQPPDVGSSDPLSMVGPSQGRSPSYAS

[0093] FGF22_HUMAN Fibroblast growth factor 22 - Homo sapiens (Human).
MRRRLWLGLAWLLLARAPDAAGTPSASRGPRSYPHLEGDVRWRRLFSSTHFFLRVD
PGGRVQGTRWRHGQDSILEIRSVHVGVVVIKAVSSGFYVAMNRRGRLYGSRLYTVD
CRFRERIEENGHNTYASQRWRRRGQPMFLALDRRGGPRPGGRTRRYHLSAHFLPVL
VS; and

[0094] FGF23_HUMAN Fibroblast growth factor 23 - Homo sapiens (Human).
MLGARLRLWVCALCSVCSMSVLRAYPNASPLLGSSWGGLIHLYTATARNSYHLQIH
KNGHVDGAPHQTIYSALMIRSEDAGFVVITGVMSRRYLCMDFRGNIFGSHYFDPENC
RFQHQTLENGYDVYHSPQYHFLVSLGRAKRAFLPGMNPPPYSQFLSRRNEIPLIHFNT
PIPRRHTRSAEDDSERDPLNVLKPRARMTPAPASCSQELPSAEDNSPMASDPLGVVRG
GRVNTHAGGTGPEGCRPFAKFI.

[0095] FGF homologous factors (FHF) can also function as FGF since they share substantial sequence homology as FGF. Kaposi's sarcoma cells secrete a homologue of FGF (FHF) called the K-FGF proto-oncogene. Additional FHFs are FHF1-FHF4, which are also known as FGF11-FGF14. Pairwise comparisons between the FHF1-FHF4 show between 58% and 71% amino acid sequence identity, but each FHF shows less than 30% identity when compared with other FGFs

[0096] Amounts or concentrations of FGF appropriate in media formulations of the invention are from about 1 to about 500 ng/ml. Additional non-limiting examples of amounts or concentrations of FGF appropriate in media formulations of the invention are from about 5 to about 100 ng/ml, 5 to about 50 ng/ml, 10 to about 20 ng/ml.

[0097] FGF2 is susceptible to degradation by repeated freeze/thaw cycles or exposure to plastic, filters and similar surfaces. FGF is typically stored at about -20°C or less, with a carrier protein (for example albumin) at concentrations greater than 1 mg/ml total protein. FGF can be stored as a liquid at 4°C for up to about a week or so. FGF biological activity decreases with time in a cell culture media- for example, after 24 hours in culture media, FGF2 activity decreases significantly. FGF is typically added to media alone or in combination with a fresh media to cultured cells when cells are fed.

[0098] FGF can be provided by feeder cells. Feeder cells produce FGF, which in turn can be added as a component of a media formulation of the invention. Thus, FGF in media

can comprise FGF without feeder cells or FGF producing feeder cells, such as FGF feeder cells in a cell culture that includes a media formulation of the invention. Thus, a media formulation of the invention may or may not include cells that produce FGF, referred to as FGF feeder cells. FGF feeder cells are usually a mixture or derived from fibroblastic or connective tissue. Specific non-limiting examples of feeder cells include embryonic fibroblasts (human or other species – rodent, for example) and fetal fibroblasts (from fetal annexes resulting at birth– placenta, umbilical cord, for example). Specific examples of feeder cells also include adult tissue, such as skin (foreskin) and peritoneum (resulting from excisions of hernial sacs). Specific non-limiting examples of established feeder cell lines include, for example, immortalized BJ-TERT fibroblasts, CHO and STO cell lines.

[0099] Media formulations of the invention can include, for example, salts or minerals. Minerals and salts include, for example, sodium, potassium, calcium, magnesium, copper, manganese, molybdenum, selenium, silicon, iron, zinc, vanadium, boron, cobalt, iodine, chromium and tin. Minerals or salts can be provided as organic (organic acids) or inorganic salts (e.g., chlorides, sulfates, phosphates or nitrates). In a non-limiting example, a selenium salt is sodium selenite.

[00100] Amounts or concentrations of minerals or salts will depend upon the particular mineral or salt. A particular non-limiting example for sodium is a concentration of about 130-160 mg/Liter. A particular non-limiting example for potassium is a concentration of 3 to 6 mg/Liter. A particular non-limiting example for calcium is a concentration of 7 to 12 mg/Liter. A particular non-limiting example for magnesium is a concentration of 1 to 4 mg/deciliter. For trace elements such as copper, manganese, molybdenum, selenium, iron, or zinc, a non-limiting concentration is about 1 pg/deciliter to 1 ug/deciliter. Mineral and salt solutions are stable and therefore can be stored at room temperature, refrigerated or frozen if desired.

[00101] Media formulations of the invention can include, for example, essential amino acids. Essential amino acids include, for example, arginine; cystine; histidine; isoleucine; leucine; methionine; phenylalanine; threonine; tryptophan; tyrosine; and valine.

[00102] Amounts or concentrations of essential amino acids can vary and may depend in part upon the particular amino acid. An amount or concentration of an essential amino acid appropriate in media formulations of the invention is about 0.5 to 10 nmol/Liter. A more particular non-limiting amount or concentration is about 2.5 nmol/Liter. Amino acid solutions are stable and can be stored at 4°C. Amino acid solutions should be protected from light.

[00103] Media formulations of the invention typically have an osmolarity such that when the media is in contact with the cells, the osmolarity will be compatible with cell survival or proliferation. Exemplary osmolarity for a liquid media formulation can range from about 240-300 mOsm/Liter, or from about 250-270 mOsm/Liter.

[00104] Osmolarity is measure of osmoles of solute per litre of solution. Media osmolarity can be measured by various methods including freezing-point depression osmometry (using the variations in the freezing temperature of the aqueous liquids at different osmotic pressures), vapor pressure osmometry (determine the concentration of osmotically active particles that reduce the vapor pressure of a solution) and oncometry using a semipermeable membrane and a reference solution to measure the oncotic pressure (given by large molecules – for example proteins, carbohydrates). Commercially available osmometers can accurate measure osmolarity between 0 and 4000 mOsm/KgH_2O.

[00105] Media formulations of the invention can include, for example, globulins. Globulins play a role in various functions, such as transporting fatty acids, thyroid and steroid hormones and other substances. Globulins also contribute to maintaining osmotic pressure of extracellular fluid. Non-limiting examples of globulins include alpha-, beta- and gamma-globulin and antibodies (e.g. IgG, IgA, IgM, IgE and IgD). Globulins can be mammalian, such as primate (e.g., human) or ungulate (e.g., bovine, goat, equine or porcine).

[00106] Amounts or concentrations of globulins appropriate in media formulations of the invention are from about 0.1 to about 25 g/L. Additional non-limiting examples of amounts or concentrations of globulin appropriate in media formulations of the invention are from about 0.5 to about 20 g/L, 1 to about 10 g/L, or 1 to about 5 g/L. As with albumins, globulins are susceptible to pH below 6, exposure to light and temperatures that cause protein denaturation. Globulin stock solutions can be stored at –20°C. Concentrated globulin solutions of 10-40% can be frozen for long periods of time.

[00107] Relative concentration ratios of globulin to albumin appropriate in media formulations of the invention are about 1:2, or less than about 1:2. Additional non-limiting examples of concentration ratios of globulin to albumin appropriate in media formulations of the invention are from about 1:0.5, 1:0.75, 1:1, 1:1.5, 1:2.5, or 1:3.

[00108] The synthesis of HA occurs in membrane structures. HA, with different levels of polymerization (or fragmentation), may have various effects on cell survival, proliferation, adhesion or migration. Although not wishing to be bound by theory, CD44 is the major receptor for HA and a ubiquitous membrane protein with multiple functions. After binding to CD44, HA could form a surrounding capsule with beneficial or detrimental effects on the cell

biology. For example, encapsulating a more complex structure of a blastocyst could be beneficial by creating a trap for the autocrine secretion of the trophoblast or by creating a protection envelope for the embryo up to the stage of hatching and implantation. In this regard, the concentration of HA is a good indicator of the viability, maturation and implantation of the blastocyst. The HA concentration is 0.05 to 3 mg/ml in the adult tissue, in the cumulus ooforus complex is 0.5-1 mg/ml, and about 50 ng/ml in the follicular fluid.

[00109] Media formulations of the invention can include, for example, a glycosaminoglycan or a glycosaminoglycan degradation product. In various embodiments, glycosaminoglycans or fragments of glycosaminoglycans, such as HA, can be used as a supplement in addition to a glycosidase or hydrolase in a media formulation of the invention, or can be used in place of a glycosidase or hydrolase in a media formulation of the invention.

[00110] Glycosaminoglycan degradation products can be produced by glycosidases or hydrolases. A non-limiting example of a glycosaminoglycan degradation product is a degradation product of hyaluronic acid (HA). Additional non-limiting examples of a glycosaminoglycan degradation product is a degradation product of chondroitin, chondroitin sulfate or a mucin (e.g., mucin1, mucin2, mucin3, mucin4, mucin5AC, mucin5B, mucin6, mucin7, mucin8 or mucin9). Glycosaminoglycan degradation products include, for example, di-, tri-, tetra-, penta-, hexa-, hepta-, octa-saccharide, or larger saccharide polymers.

[00111] Media formulations of the invention therefore can include one or more supplements. A supplement refers to a component or ingredient that can be added to a complete or incomplete media formulation. Thus, a supplement of an incomplete media formulation can be a component of a complete media. For example, where an incomplete media lacks albumin, a supplement can be albumin which, when added to the incomplete media results in a complete media. Similarly, where an incomplete media lacks an iron carrier, glutamine, a glyocidase or hydrolase, FGF, a salt or mineral or essential amino acids, a supplement for each such incomplete media could be, respectively, an iron carrier, glutamine, a glyocidase or hydrolase, FGF, a salt or mineral and essential amino acids.

[00112] Additional specific non-limiting examples of supplements include energy sources such as mono- or poly-saccharides (e.g., glucose or pyruvate); non-essential amino acids (e.g., alanine, asparagine, aspartate, glycine, proline or serine); hormones (e.g., insulin, insulin-like growth factor, a thyroid hormone such as thyroxine (T4) or triiodothyronine (T3), or a progesterone); cytokines and growth factors (e.g. epidermal growth factor (EGF), keratinocyte growth factor (KGF), hepatocyte growth factor (HGF), insulin like growth factor-1 and –2 (IGF-1, IGF-2), nerve growth factor (NGF)); interleukins and interferons;

vitamins (e.g., A, B_1, B_2, B_6 B_{12}, C, D, E, K, biotin); heparin, heparin sulfate, buffers or salts (e.g., Earle's salts, Hanks' salts, Puck's salts, etc.), glycosaminoglycan degradation products, and co-factors. Additional supplements include, for example, β-mercaptoethanol, Leukemia Inhibitory Factor (LIF, ESGRO™), or serum substitutes, such as KNOCKOUT SR, an FBS substitute for stem cell culture media.

[00113] Supplements also include, for example, animal sera, such as bovine sera (e.g., fetal bovine, newborn calf or normal calf sera), human sera, equine sera, porcine sera, monkey sera, or ape sera, typically at a concentration of about 1-25% (e.g., about 5-15% or about 10%); attachment factors or extracellular matrix components, such as collagens, laminins, proteoglycans, fibronectin, and vitronectin; and lipids, such as phospholipids, cholesterol, fatty acids, and sphingolipids.

[00114] Amounts or concentrations of these and other supplements are typically determined by the particular media, growth conditions and cell types cultured in the media. For glucose, a particular concentration is about 10 to 1000 mg/Liter. For insulin or insulin-like growth factor a particular concentration is between about 5 to 40 ug/ml. For a thyroid hormone such as thyroxine (T4) or triiodothyronine (T3) a particular concentration is between about 1 to 40 ng/ml.

[00115] Media formulations of the invention can include, for example, anti-microbials. Anti-microbials are any an anti-bacterial (cidal or static), e.g., gram positive or gram negative, anti-viral (cidal or static), anti-mycoplasma (cidal or static) or anti-fungal (cidal or static) molecule. Specific non-limiting examples include antibiotics such as ampicillin, penicillin, geneticin, streptomycin, kanamycin, gentamycin; and anti-fungals such as mycostatin (Nystatin) and amphotercin B (Fungizone).

[00116] Media formulations of the invention can include, for example, a substrate. Substrates include adhesion molecules useful for cell attachment. Non-limiting examples of adhesion molecules include one or more of laminin or fibronectin. An additional non-limiting example of an adhesion molecule is a proteoglycan, such as hyaluronic acid, chondroitin, chondroitin sulfate or a mucin (e.g., mucin1, mucin2, mucin3, mucin4, mucin5AC, mucin5B, mucin6, mucin7, mucin8 or mucin9).

[00117] Media formulations of the invention when used for sustaining or maintaining cells are typically pH stabilized or buffered. Exemplary buffers are bicarbonate, phosphate ethanolamine, triethanolamine (Tris), trometamol and HEPES based buffers.

[00118] Exemplary media formulations of the invention, when in a liquid form, are in the physiological pH range. Physiologic pH is typically greater than about 4 and less than about 9. Other exemplary pH ranges are about 4.0 to 5.0, 5.0 to 6.0, 6.0 to 7.0, 7.0 to 8.0, 8.0 to 9.0. Non-limiting particular examples are a pH between about 7.0-7.8, when present in a 2-20% oxygen environment, a 5-15% carbon dioxide environment, or a normal atmospheric environment (e.g., atmospheric carbon dioxide concentration is between about 0.03 and 0.06% and normal atmospheric oxygen concentration is about 20%).

[00119] Complete and incomplete media formulations can be a liquid, solution, suspension, powder, tablet, capsule, crystals, granules, cake, paste, lyophilized or freeze-dried. The powder, tablet, capsule, crystals, granules, cake, paste, lyophilized or freeze-dried forms can be reconstituted by mixing in liquid to produce a reconstituted liquid, e.g., a liquid media formulation. Powdered media typically have a longer shelf live than liquid media

[00120] Liquid culture media can be provided ready-to-use or require supplementation with one or more components or ingredients prior to use, if desired, and the formulation can be optimized for particular cell types. Liquid media may be supplemented prior to packaging, shipment or use in a cell culture with more labile components to produce a media formulation of the invention. For example, glutamine, transferrin, albumin, FGF, a glycosidase or hydrolase (e.g., hyaluronidase), globulin, serum (calf), amino acids (e.g., glutamine), transferrin, hormones (e.g., progesterone, insulin, thyroid hormones), cytokines, growth factors, and lipids (e.g., phospholipids, fatty acids) are all at least somewhat labile and may added as supplements to liquid media.

[00121] Liquid or powder complete or incomplete media formulations may be stored at temperatures below ambient temperature in order to inhibit degradation of media components or ingredients. Supplements for addition to complete or incomplete media formulations may also be stored at temperatures below ambient temperature in order to inhibit degradation. Such temperatures include refrigeration (e.g., from about 0-18° C) to or freezing (e.g., about 0° C or less, for example, -20° C, or less).

[00122] Non-liquid (e.g., powdered) media formulations are typically produced by admixing dried individual components or sets of components in amounts or concentrations according to the media formulations set forth herein, via a mixing process, e.g., ball-milling (also referred to as Fitzmilling), or by lyophilizing/freeze-drying a liquid culture media. Such non-processed powders often produce dust when used, or dissolve poorly or slowly in liquid. Powdered media formulations can therefore be prepared using fluid bed technology (i.e.,

"agglomeration"), via tumble granulation, or spray-drying. Agglomerated or spray-dried powders are substantially dust-free or dissolve rapidly.

[00123] Fluid bed technology is a process of producing agglomerated powders having altered characteristics (particularly, for example, solubility) from the starting materials. In brief, powders are suspended in an upwardly moving column of a gas (e.g., atmospheric air or an inert gas such as nitrogen) while at the same time a controlled and defined amount of liquid is injected into the powder stream to produce a moistened powder. The volume of liquid introduced into the dry powder will depend at least in part upon the mass of media to be agglomerated. Typical volumes of solvent, per 500 grams of media, are about 5-100 ml, or about 10-50 ml, or about 25-50 ml (e.g., about 35 ml). Liquid introduction rates, per 500 grams of media, are a rate of about 1-10 ml/min, or about 2-8 ml/min, or about 4-8 m/min (e.g., about 6 ml/min). In some situations, it may be desirable to cycle between adding liquid for a period of time (e.g., about 1 minute) and then not adding liquid for a period of time (e.g., about 1 minute), so as to inhibit clumping of the powder during agglomeration. Mild heat is then used to dry the material, producing an agglomerated powder. Typical temperatures for drying of agglomerated powder are about 50-80 °C, or about 55-75 °C, or about 60-65 °C. Powder is typically dried in about 3-10 minutes (e.g., for about 5-7 minutes), per 500 grams of powder.

[00124] Apparatuses for producing or processing materials by fluid bed technology are available commercially (e.g., from Niro, Inc., Columbia, MD). Such apparatuses have been used to prepare agglomerated powders of various materials.

[00125] Powdered media formulations can also be produced by tumble granulation, which also produces an agglomerated material. In such a process, dry powder media is introduced into a tumble granulator or a tumble blender such as those commercially available from Gemco (Middlesex, NJ) and Patterson Kelley (East Stroudsburg, PA.). A liquid (e.g., water, buffered saline, or other solvent) is introduced into the powder under controlled conditions in the tumble granulator and the batch is then dried according to the manufacturer's specifications to form a granulated powder media formulation.

[00126] Powdered media formulations can additionally be produced by spray-drying. Media in a liquid form is placed into a spray-drying apparatus and are then converted into a corresponding powder by spraying the solution into a chamber in the apparatus under appropriate conditions to produce the powders, such as under controlled temperature and humidity, until powder is formed.

[00127] In a typical spray-drying approach, a liquid media is aspirated into the apparatus and atomized into a spray with a rotary- or nozzle-type atomizer. The atomized spray is then mixed with a gas (e.g., nitrogen or air) and sprayed into a drying chamber under conditions that promote production of a powdered product. Typical spray conditions are a spray rate of about 25-100 g/min, or about 30-90 g/min, 35-85 g/min, 40-80 g/min, 45-75 g/min, 50-75 g/min, 55-70 g/min, or 60-65 g/min, or about 65 g/min. Typical inlet air temperatures in the atomizer is about 100-300 °C, or about 150-250 °C, or about 200 °C , with a typical outlet temperature of about 50-100 °C. or about 60-80 °C, or about 70 °C. Air flow in the atomizer is typically set at about 50-100 kg/hr, or about 75-90 kg/hr, or about 80.0 kg/hr, at a nozzle pressure of about 1-5 bar, or about 2-3 bar, or about 2.0 bar. Under such conditions, the solvent in the liquid evaporates in a controlled manner, thereby forming free-flowing particles (i.e., powder). Following drying, the powder is discharged from the drying chamber, passed through one or more filters and collected for further processing (e.g., sterilization, packaging, etc.).

[00128] Apparatuses for producing particulate materials by spray-drying are commercially available (e.g., from Niro, Inc., Columbia, MD). According to the manufacturer, these apparatuses have been used to prepare powders of various materials.

[00129] The resulting powdered media may then be dissolved in a reconstituting volume of liquid with or without further supplementation. Such media can be reconstituted under sterile conditions and, following reconstitution, be stored at temperatures below ambient temperature (e.g., 4 to 10 °C). As with liquid media, for a powdered media, one or more labile components may be added at subsequent time point to the powder, for example, prior to sterilization, packaging, shipment or use in a cell culture. Thus, such mixing and processing of media may occur with incomplete media or less than all of the components of complete media and therefore, prior to all components or ingredients being present in a complete media formulation of the invention.

[00130] Liquids suitable for media include solvents or solutions compatible with the media formulation. The term “compatible,” when used in reference to a liquid for a media formulation means that the solvent or solution does not induce irreversible deleterious changes in the performance characteristics of the media, such as breakdown or aggregation of the components or ingredients of the media formulation or destroying the compatibility of media with cell survival or proliferation. Non-limiting examples of suitable solvents are water (e.g., distilled or deionized water), embryo tested water (e.g., Sigma-Aldrich), aqueous

buffer solutions and serum (e.g., bovine, such as fetal bovine serum or calf serum or human serum).

[00131] One or more components or ingredients of a complete or incomplete media formulation may be included in the liquid solvent used for dissolving a powdered media. One or more supplements may be included in the liquid solvent used for dissolving a powdered media.

[00132] Media formulations that are included in the invention include, but not limited to, DMEM, MEM, F-12, RPMI-1640, MDEM, M199, IMDM, MCDB (105, 131), M199 McCoy's 5A, Williams' media, Lebovitz's L-15, and combinations thereof (e.g., DMEM:F-12). Media formulations that are also included in the invention include KO (knockout) media, which lack a particular component or ingredient. These formulations, and components and ingredients for producing the media formulations of the invention, are available commercially (e.g., Sigma-Aldrich, St Louis MO; Chemicon, Temecula, CA; Invitrogen, Carlsbad, CA) or can be obtained using methods known in the art.

[00133] Components that make up the complete and incomplete media formulations may but are not required to be purified. The term "purified" used as a modifier of a composition, such as a media formulation component, refers to a composition free of most or substantially all of the materials with which it typically associates with in nature. For example, purified albumin is typically removed from components normally present in the serum milieu. Purified does not require absolute purity and is context specific. Furthermore, a "purified" composition can be combined with one or more other molecules, such as components of a media formulation. Thus, the term "purified" does not exclude combinations of purified components.

[00134] Typically, media formulations are sterilized so as to inhibit or prevent microbial growth. Sterilization methods include gamma or ultraviolet irradiation; liquid media is often sterilized by filtration, and powdered media can be sterilized by ethylene oxide permeation after formulation. Total doses of gamma irradiation are typically about 10-100 kilograys (kGy), or about 15-75 kGy, 15-50 kGy, 15-40 kGy or 20-40 kGy, or a total dosage of about 20-30 kGy, or about 25 kGy, for about 1 hour to about 7 days, or about 1 hour to about 5 days, 1 hour to about 3 days, about 1-24 hours or about 1-5 hours, or about 1-3 hours. A slow dose of gamma irradiation is a total dosage of about 25-100 kGy over a period of about 1-5 days. During irradiation, the media can be stored at a temperature of about -70 °C to about room temperature (about 20-25 °C), or about -70 °C. Of course, radiation dose and exposure times can be adjusted according to bulk or mass of the irradiated material.

Media formulations may be sterilized prior to or following packaging, for example, in a kit or container.

[00135] Complete media formulations, compositions and preparations and components therein are generally described herein in terms of amounts to be used for cell culture, which can be referred to as a "1X media formulation" or a "working concentration" or "working amount." A 1X complete media formulation or a working amount is that which is appropriate for sustaining or maintaining cell viability, survival or proliferation of a cell culture.

[00136] Media formulations, compositions and preparations also include concentrated and diluted forms. When the concentrated media is diluted the media can maintain cell viability, and when diluted forms concentrated the media can maintain cell viability. Thus, invention media formulations include concentrated and diluted media formulations. Such concentrated and diluted media may be diluted or concentrated, as appropriate, to working concentrations or amounts prior to use. Exemplary concentrated forms of a media formulation, media composition or media preparation are 5X, 10X, 20X, 50X, 100X, 150X, 200X or more concentrated, which means that the components therein are at 5-, 10-, 20-, 50-, 100-, 150-, 200-fold concentration, as compared to a 1X media formulation. Thus, for example, a 5X media formulation, when diluted to 1X media formulation, can maintain or sustain cell viability for an amount of time. Exemplary diluted forms of a media formulation, media composition or media preparation are 0.75X, 0.5X, 0.25X, 0.10X or more diluted, which means that the components therein are at 0.75-, 0.5-, 0.25-, 0.10-fold concentration, as compared to a 1X media formulation. Thus, for example, a 0.75X media formulation, when concentrated to a 1X media formulation, can maintain or sustain cell viability for an amount of time.

[00137] The invention also provides methods of producing media formulations. In one embodiment, a method includes combining the following components: albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids. In another embodiment, a method includes combining the following components: albumin, an iron carrier, glutamine, a glycosaminoglycan degradation product, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids. Such components can added individually or in combination with each other. For example, albumin can be combined with an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids; or albumin and glutamine combined together can be combined with an iron carrier, a glycosidase or hydrolase,

fibroblast growth factor (FGF), a salt or mineral, and essential amino acids. In particular aspects, the media formulation produced is a liquid having an osmolarity of about 220-330 mOsm/Liter.

[00138] Complete and incomplete media formulations can be included or packaged in kits or containers, the kits or containers optionally including instructions for maintaining survival or proliferation of cells. Specific non-limiting examples of kits and containers include a complete media formulation of the invention, with instructions for maintaining survival or proliferation of stem cells without substantial differentiation.

[00139] A kit or container typically has "packaging material," which refers to a physical structure housing a component(s) of the kit or container. The packaging material can maintain or be suitable to maintain media or components sterilely, and can be made of material commonly used for such purposes. A kit or container can include a label or packaging insert with appropriate instructions, for example. The instructions may be on "printed matter," e.g., on paper or cardboard within the kit or container, or on a label affixed to the kit or container. Instructions may comprise audio or video medium and additionally be included on a computer readable medium, such as a disk (floppy diskette or hard disk), optical CD such as CD- or DVD-ROM/RAM, magnetic tape, electrical storage media such as RAM and ROM and hybrids of these such as magnetic/optical storage media.

[00140] Specific non-limiting examples of kits and containers include containers suitable for a liquid, such as bottles, flasks, jars, vials, tubes, and ampules. Materials suitable for bottles, flasks, jars, vials, tubes, and ampules include glass or a polyolefin. Exemplary polyolefins include, or example, polystyrene, polypropylene, polyethylene, and polybutylene. Additional specific non-limiting examples of kits and containers include pouches, boxes, cartons and drums. Such kits and containers include a packaging material suitable for a volume of media of about 100-250 ml, 250-500 ml, or 500-1000 ml.

[00141] Kits and containers may be vacuum sealed or packaged. One example is a "brick-pack" in which the media is packaged into a flexible container, such as a bag or a pouch, which is sealed while being evacuated. Such packages may include one or more access ports (such as valves, luer-locks, etc.) to allow introduction of a liquid (e.g., water, embryo tested water, sera, media or other solvent or solution) into the package to facilitate dissolving or resuspending the media.

[00142] Kits and containers may include multiple (two or more) units of a complete media formulation of the invention. Kits and containers may also include an incomplete media formulation lacking one or more components, with the one or more components

packaged separately from the incomplete media. Thus, a kit or container may contain 1) an incomplete media and; 2) components packaged separately, so that when the components are combined with the incomplete media a complete media formulation is produced (e.g., a complete media formulation having an osmolarity of about 220-330 mOsm/Liter). In a particular non-limiting example, a kit or container can include a first and second container, the first container including therein a media formulation comprising the following components: an iron carrier, a salt or mineral, and essential amino acids; and a second container, said the second container including therein the following components: albumin, glutamine, a glycosidase or hydrolase, and fibroblast growth factor (FGF).). In another particular non-limiting example, a kit or container can include one more packages that contain albumin, an iron carrier; glutamine; a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, in individual packages or together in packages (e.g., a salt or mineral and essential amino acids combined in an individual package).

[00143] Complete media formulations include media formulations with cells in culture. The invention therefore provides cell cultures that include media formulations of the invention. In such embodiments, cultured cells are contacted with a complete media formulation of the invention under conditions, such as controlled temperature, humidity, and atmosphere, favoring survival or proliferation of the cells. Contact occurs for a period of time, typically at least 10 or more minutes, or greater than 20 minutes, for example, 30, 60, 90, 120, 240 minutes, or more (e.g., 1, 2, 3, 4, 5, 6, 7, 8, 20, 23, 26, 30, 34, 36 or 48 hours or more).

[00144] The term “cell culture” refers to cells sustained, maintained, grown or proliferated (expanded) in an in vitro or artificial environment. A “cell culture” is a generic term that can also be used to encompass individual clonal cells, but also groups of cells, progenitor cells, differentiated and non-differentiated cells and mixtures thereof.

[00145] Cells that are amenable to cell culture include, but are not limited mammalian cells, including somatic, a germ, a normal, diseased, transformed, mutant, animal cells, including primary isolates, secondary or further passaged cells, and immortalized mammalian (e.g., human) cells. Cells may be anchorage-dependent or anchorage-independent (i. e., “suspension”) cells. A non-limiting example of a class of mammalian cells is a stem cell, such as an embryonic, tissue specific, germinal or adult stem cell. Stem cells include totipotent, pluripotent and multipotent stem cells. Another non-limiting example of a class of mammalian cells are tumor or cancer cells, such as breast, prostate, haematopoietic, stomach,

colon, lung, pancreas, bladder, kidney, brain (e.g., glioma). Additional particular examples of mammalian cells include but are not limited to CHO cells, COS cells, VERO cells, HEK cells, BHK cells, hybridoma cells, STO cells, BJ-TERT fibroblasts and HeLa cells.

[00146] Totipotent stem cells can give rise to all cell types found in an embryo, fetus, or developed organism, including the embryonic components of the trophoblast and placenta required to support development and birth. The zygote and the cells at the very early stages following fertilization (i.e., the 2-cell stage) are considered totipotent.

[00147] Pluripotent stem cells are somewhat less plastic in their differentiative capacity than totipotent stem cells, but can become all cell types that are found in an implanted embryo, fetus, or developed organism. Unlike totipotent stem cells, pluripotent stem cells do not form embryonic components of the trophoblast or placenta.

[00148] A multipotent stem cell is a progeny of a stem cell within a particular tissue, organ, or physiological system that is able to divide for many generations (the number of cell divisions may or may not be limited). Under certain conditions, a multipotent stem cell can give rise to daughter cells (typically, at least one is an undifferentiated cell) a proportion of which eventually terminally differentiates.

[00149] Cultures of stem cells typically include a proportion of stem cells capable of differentiation. A proportion of the stem cells in a cell culture may therefore undergo spontaneous differentiation. In a typical healthy population of stem cells, about 80% of the cells are not differentiated and the other 20% may be in various stages of differentiation. In cell cultures in which stem cells are passaged, stem cells as a proportion of the overall cell population can increase in numbers, i.e., proliferate or expand. For example, a starting cell culture in which stem cells comprise a certain percentage of total cells (e.g., 10-20% of the total cells in the culture), stem cells increase in numbers so that the proportion of stem cells in the culture increases (e.g., from 10-20% stem cells to 30, 40, 50, 60, 70, 80% or more stem cells). The invention therefore provides cultured cells, including stem cell cultures, that exhibit proliferation or expansion. In one embodiment, the cultured cells include stem cells that retain pluripotency or proliferate without substantial differentiation, or a majority of stem cells in the culture (e.g., 50%, 60%, 70%, 80% or more remain pluripotent) retain pluripotency or proliferate without substantial differentiation, for one or more passages, e.g., 2, 3, 4, 5 or more passages.

[00150] Cell cultures that include media formulations of the invention may include additional supplements, as set forth herein or that would be known to one skilled in the art. Cell cultures that include media formulations of the invention may further include other cells

or cell products. A particular non-limiting example of cells is a feeder cell (e.g., FGF producing feeder cells).

[00151] Reconstituted media may be used to culture cells. In such techniques, cultured cells are contacted with a reconstituted liquid media formulation under conditions favoring survival or proliferation of the cells.

[00152] Methods for culturing cells in media formulations are therefore provided. In one embodiment, a method includes growing or incubating the cells in a complete media formulation of the invention that includes the following components: albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter. In another embodiment, a method includes growing or incubating the cells in a complete media formulation of the invention that includes the following components: albumin, an iron carrier, glutamine, a glycosaminoglycan degradation product, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter. In one aspect, the period of time is sufficient to allow cells to proliferate or increase in numbers, for example, by 25%, 50%, 75%, 100% or more. In another aspect, the period of time is for at least about 30, 60, 90, 120, 240 minutes or more, or at least about 1, 2, 3, 4, 5, 6, 7, 8, 10, 12, 16, 20, 24, 36, or 48 hours or more. In additional aspects, cells include stems cells such as embryonic, tissue specific, germinal or adult stem cells; or multipotent, totipotent or pluripotent stem cells. In a further aspect, the stem cells survive or proliferate without substantial differentiation. In yet additional aspects, stem cells, or a majority of stem cells in the culture (e.g., 50%, 60%, 70%, 80% or more) remain pluripotent or proliferate without substantial differentiation, for one or more passages, e.g., 2, 3, 4, 5 or more passages. Methods of culturing cells also include co-cultures, for example, with feeder cells (e.g. FGF or proteoglycan producing feeder cells), as set forth herein or would be known to the skilled artisan.

[00153] In methods for culturing stem cells in which stem cells are passaged, stem cells as a proportion of the overall cell population can increase in numbers, i.e., proliferate or expand. The invention therefore includes methods of culturing cells, including stem cells, that result in clonal proliferation or expansion. For example in a starting culture in which stem cells comprise a certain percentage of cells (e.g., 10-20% of total cells), a method of the invention increases numbers of stem cells so that the relative proportion of stem cells in the culture increases over time (e.g., from 10-20% stem cells to 30, 40, 50, 60, 70, 80% or more stem cells). Such methods optionally retain stem cell pluripotency or stem cells proliferate

without substantial differentiation for a plurality of passages, e.g., 1, 2, 3, 4, 5 or more passages.

[00154] Unless otherwise defined, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this invention relates. Although methods and materials similar or equivalent to those described herein can be used in the practice or testing of the invention, suitable methods and materials are described herein.

[00155] All publications, patents, and other references cited herein are incorporated by reference in their entirety. In case of conflict, the present specification, including definitions, will control.

[00156] As used herein, singular forms “a”, “and,” and “the” include plural referents unless the context clearly indicates otherwise. Thus, for example, reference to “a component” includes a plurality of components or ingredients and reference to “a cell” can include a plurality of cells.

[00157] As used herein, all numerical values or numerical ranges include whole integers within or encompassing such ranges and fractions of the values or the integers within or encompassing ranges unless the context clearly indicates otherwise. Thus, for example, reference to values such as 25%, 50%, 75%, 100%, includes 25% to 50 % (i.e., 25, 26, 27, 28%, etc.), 50 to 75% (50, 51, 52, 53, 54%, etc.), and so forth. In another example, reference to a concentration or amount range of 1 to about 100 g/L includes 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20 g/L, etc., as well as 1.1, 1.2, 1.3, 1.4, 1.5 g/L, etc., 2.1, 2.2, 2.3, 2.4, 2.5 g/L, etc., and so forth.

[00158] The invention is generally disclosed herein using affirmative language to describe the numerous embodiments. The invention also specifically includes embodiments in which particular subject matter is excluded, in full or in part, such as substances or materials, method steps and conditions, protocols, procedures, assays or analysis. Thus, even though the invention is generally not expressed herein in terms of what the invention does not include, aspects that are not expressly included in the invention are nevertheless disclosed.

[00159] A number of embodiments of the invention have been described. Nevertheless, it will be understood that various modifications may be made without departing from the spirit and scope of the invention. Accordingly, the following examples are intended to illustrate but not limit the scope of invention described in the claims.

Examples

[00160] *Example 1*

This example describes studies of 3 passages of stem cells in a media formulation and the effect of hyaluronidase. The media formulation used:

- Exemplary Media Formulation: Probumin (Chemicon) - 1 to 4mg/ml; Human Globulins (Sigma-Aldrich) – 0.1 to 0.5 mg/ml; Human Transferrin (Sigma Aldrich) – 20 ug/ml; Sodium Selenite (Sigma Aldrich), 1 ng/ml; DMEM-F12 1:1, HEPES free (Invitrogen); L-glutamine (or Glutamax) (Invitrogen) - 200uM; MEM non essential amino acid solution NEAA (Invitrogen) 1X; Water for embryo transfer 10 to 20% (Sigma Aldrich); Final osmolarity - 250-270 mOsm /L. Media was supplemented before use with FGF2 (Chemicon-Millipore) to a final concentration of 10 ng/ml, and with hyaluronidase to a final concentration of 1 ug/ml.
- Exemplary Media Formulation indicated above, without hyaluronidase.
- Classic media (conditioned on inactivated mouse fibroblasts): 80% Knockout DMEM (Invitrogen) 20% Knockout Serum Replacement (Invitrogen), supplemented with MEM-Non Essential Aminoacids and L-Glutamine from 100X stock solutions (Invitrogen), beta mercapto-ethanol, 35 ng/mL (Sigma Aldrich) and FGF2, 4 ng/ml final concentration (Chemicon-Millipore). Media was incubated overnight on a confluent culture of inactivated fibroblasts, collected, sterile filtered and supplemented with 10 ng/ml FGF before stem cell culture feeding.
- Conditioned media, on inactivated (mitotically inactive) mouse fibroblasts: Same as Exemplary Media Formulation indicated above, except incubated for about 24 hours on a culture of inactivated mouse fibroblasts.
- Conditioned classic media with hyaluronidase: 80% Knockout DMEM (Invitrogen) 20% Knockout Serum Replacement (Invitrogen), supplemented with MEM-Non Essential Aminoacids and L-Glutamine from 100X stock solutions (Invitrogen), beta mercapto-ethanol, 35 ng/mL (Sigma Aldrich) and FGF2, 4 ng/ml (Chemicon-Millipore). The media was incubated overnight on a confluent culture of inactivated fibroblasts, collected, sterile filtered and supplemented with 10 ng/ml FGF before stem cell culture feeding. Hyaluronidase was added to a final concentration of 1 ug/ml before use.

[00161] Human embryonic stem cells derived from human blastocysts at California Stem Cell Inc., were cultured in 75 cm2 polystyrene flasks at 4x10^6 density using the above described conditions. The flasks were coated with Matrigel 1:30 in base media.

Hyaluronidase type 1 purified from bovine testis (Sigma Aldrich) was used. The lyophilized powder was dissolved in sterile distilled water at a concentration of 1 mg/ml and stored frozen at -20°C. Thawed aliquots were kept at 4°C for maximum 1 week.

[00162] The human embryonic stem cells growth in above media formulation was compared to a previously published formulation consisting of KO-DMEM, KO-Serum replacement L-Glutamine, NEAA. The media conditioning was performed on a mitomycin inactivated mouse embryonic fibroblast layer cultivated at a density of 12x10^6 cells per 225 cm2, overnight at 37°C. The colony sizes were measured daily and compared. The results are shown in Figure 1.

[00163] The cells grown in the media formulation were further characterized. The stem cell colonies plated after the 3rd passage in imaging chambers (Nunc) preserved the microscopic morphology with flat colonies, well delimited from the surrounding stroma. Labeling for stem cell markers Oct4 and TRA1-81 did show the persistence of the undifferentiated state after 3 passages. An in vitro spontaneous differentiation was studied using a serum containing media and labeling of the formed embryoid bodies demonstrated the presence of cells from all three germinal layers: ectoderm, mesoderm and endoderm.

[00164] As illustrated in Figure 2, stem cell colonies developed as expected in the classic media formulation (Figure 2A). Without conditioning the media based on serum replacement caused massive differentiation (Figure 2B). The serum free media formulation developed large homogenous colonies with smooth surfaces and abundant surrounding stroma (Figure 2C). Without hyaluronidase the colonies had more fuzzy delimitation and tendency to differentiate (Figure 2D).

[00165] *Example 2*

The example includes data in which media formulations were used to derive new stem cell lines.

[00166] Frozen blastocysts were obtained by consented donation from the West Coast fertility Clinic. After thawing and maturation in M2 media (Irvine Scientific), the blastocysts were assisted hatched or spontaneously hatched in the exemplary Media Formulation in Example 1. The hatched blastocysts were than transferred to polystyrene wells coated with Matrigel 1:30. After an initial expansion, when the inner cell mass growth was limited by the invading trophoblastic cells, the inner cell mass (ICM) was mechanically extracted using fine needles and separately plated on Matrigel in the novel media formulation. After another 7 days the colonies started to grow with typical morphology (Figure 3)- small, round, compact

immobile cells with a nucleus to cytoplasm proportion of about 80 to 95%, one or multiple prominent nucleoli are visible, and the colonies are sharply delimited from surrounding cells which can be fibroblasts, trophoblasts or spontaneously differentiated cells that for stroma. The new stem cells were characterized using previously described methods (Hoffman and Carpenter, Nature Biotechnol. 23:699 (2005); Richards et al., Nature Biotechnol. 20:933 (2002); and Xu et al., Nature Biotechnol. 19:971 (2001)). This study demonstrates the efficacy of the proposed media composition in deriving new stem cell lines without inactivated feeder cells.

[00167] *Example 3*

This example describes media formulations used to expand human embryonic stem cells (hESC) for multiple passages and maintenance of pluripotency and normal karyotype. Identical stem cell flasks were plated with similar densities and fed with either a) a previously described conditioned media (CM), or b) exemplary invention media formulation described below:

Component	Vendor	Cat #	Vol used	Stock Conc.	Final Conc.
DMEM/F-12 low osmolality	Gibco	12660-012	467.5 ml	1x	1x
Non essential amino acids	Gibco	11140	5 ml	100x	1x
Glutamax	Gibco	35050	5 ml	100x	1x
Pyruvate	Gibco	11360	2.5 ml	100x	0.5x
Human Albumin	Sigma	A1887	12.5 ml	20%	0.5%
Ethanolamine	Sigma	411000	5 μl	2 mg/ml	20 μg/ml
Insulin	Sigma	I8405	500 μl	5 mg/ml	5 μg/ml
Transferrin	Sigma	T0665	250 μl	20 mg/ml	10 μg/ml
Selenite	Sigma	S9133	50 μl	10 ug/ml	1 ng/ml
T3	Sigma	T0397	50 μl	0.4 mg/ml	4 ng/ml
Beta mercapto ethanol	Sigma	M7522	35 μl	1.43 M	100 μM

[00168] The exemplary invention media formulation was supplemented at feeding time with 10 ng/ml or 20 ng/ml basic FGF and 0 or 1 μg/ml Hyaluronidase. The CM media was formulated as previously described: KO-DMEM, 20% KO-Serum replacement, Non essential amino acids 1x, L-Glutamine 2 mM, β-mercaptoethanol 100 μM, bFGF 5 ng/ml. This composition is incubated overnight on a confluent and mitotically inactivated mouse embryonic fibroblast culture and 10 ng/ml bFGF is added prior to use for the culture of human embryonic stem cells.

[00169] The cultures were fed daily and passaged weekly at 1:3 or 1:4 ratios in 75 cm2 plastic flasks coated overnight with 1:30 diluted growth factor reduced Matrigel. The cultures were maintained at 37 °C and in 5% CO_2 atmosphere. The passage was performed by

enzymatic dissociation using collagenase IV (approximately 1 mg/ml) for 5-7 minutes followed by rinsing with Ca and Mg free phosphate buffer, mechanical dissociation with a cell scraper in media, than the partially dissociated cellular agglomerates were plated in the new flasks after 1:3 or 1:4 dilution.

[00170] In order to assess the potential to differentiate toward neural cells, after 5 passages in exemplary invention media formulation, the stem cells were dissociated and differentiated using retinoic acid towards neural lineages. A smaller culture sample was used to perform a karyotype analysis.

[00171] Each day, ten randomly selected colonies in each flask were subjected to measurement using an microscope ocular inserted micrometric reticule and each corresponding day measurement was averaged over multiple passages. In the exemplary invention media formulation stem cell colonies grew faster and larger (Figures 4 and 5).

[00172] The spontaneously differentiating cells that arose from the hESC colonies grown in the exemplary invention media formulation, resulted in epithelial morphology, with some tendencies to rosette formations. The exemplary invention media formulation manifested a clear tendency towards ectodermal differentiation of the stem cells, while maintaining pluripotency (Figure 6B). The formulation that did not cause a clear and immediate neural differentiation, but biased the culture towards the ectodermal lineage. When differentiated into neural cell types, the cultures expressed a high yield and purity of neural populations, compared to the cultures grown in conditioned media (CM). When the embryonic stem cells are grown in CM, and the differentiation is initiated in a typical differentiation media, there is an initial drop in the number of cells caused by cellular death, which reduces the efficiency of the differentiation. In the exemplary invention media formulation, at initiation of differentiation, the initial drop in cell counts was absent and resulted in significantly larger numbers of differentiated neural cells (Figure 10).

[00173] The addition of hyaluronidase shifts the differentiation tendency toward the endodermal lineage, while the removal hyaluronidase shifts the culture toward ectodermal lineage. Addition of hyaluronidase to the media corrected the tendency to ectodermal differentiation resulting in typical stem cell colonies, with minimal spontaneously differentiating cells (Figures 6C, D, E, F).

[00174] Prolonged exposure to hyaluronidase caused differentiation toward the endodermal lineage, characterized by large polygonal cells with abundant cytoplasm and prominent nuclei. These cells were alpha-feto protein positive, indicative of endodermal lineages.

[00175] By feeding the stem cell cultures in exemplary invention media formulation with the increase of the bFGF concentration up to 20 ng/ml and addition of hyaluronidase at 1 μg/ml for two days in each passage cycle, undifferentiated pluripotent stem cell cultures were grown for many passages without signs of extensive differentiation (Figures 5 and 6C, D, E, F). Stem cell cultures grown in the exemplary invention media formulation maintained pluripotency over more than 5 passages, evidenced by expression of the pluripotency markers Oct4 and SSEA4 (Figure 7).

[00176] In vitro differentiation of human embryonic stem cells grown in the exemplary invention media formulation supplemented with hyaluronidase resulted in populations belonging to all germ layers (ectoderm, mesoderm and endoderm, Figure 8).

[00177] Karyotype analysis was performed by an independent third party service provider (Genzyme Genetics, Orange, CA) and was found to be normal (46, XX) after 7 passages of growth in the novel media formulation.

[00178] After extensive growth of hESCs in the exemplary invention media formulation the typical stem cell phenotype was maintained, evidenced by typical colony morphology, expression of the stemness markers Oct4 and SSEA4, and pluripotency (ectoderm, mesoderm, endoderm). After 5 passages the cultures manifested a tendency to differentiate preferentially towards ectodermal lineages in exemplary invention media, if unsupplemented with hyaluronidase.

[00179] The yield of neural cells was higher in the stem cell cultures in exemplary invention media without the addition of hyaluronidase compared to cells grown in the CM formulation. This outcome is beneficial when ectodermal lineage specificity is desired (for example neuro-ectoderm) (Figures 9 and 10).

[00180] The ectodermal differentiation tendencies can be corrected using hyaluronidase for 1-2 days per passage cycle and the increasing FGF concentration to 20 μg/ml.

[00181] Extensive use of hyaluronidase in low concentration results in a tendency of endodermal differentiation of the stem cell cultures. This outcome is beneficial when endodermal lineage specificity is desired (for example hepatocytes) (Figures 9 and 10).

What is claimed:

1. A complete media formulation comprising the following components: albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter.
2. The complete media formulation of claim 1, wherein the components are in amounts compatible with survival or proliferation of cells.
3. The complete media formulation of claim 1, wherein the components are in amounts compatible with survival or proliferation of stem cells without substantial differentiation.
4. The complete media formulation of claims 2 or 3, wherein the cells or stem cells comprise mammalian cells.
5. The complete media formulation of claim 4, wherein the mammalian cells comprises embryonic, tissue specific, germinal or adult stem cells.
6. The complete media formulation of claim 5, wherein the stem cells are multipotent, totipotent or pluripotent stem cells.
7. The complete media formulation of claim 1, wherein the albumin is at a concentration of about 5 to 100 grams/Liter.
8. The complete media formulation of claim 1, wherein the iron carrier comprises transferrin.
9. The complete media formulation of claim 1, wherein the transferrin is at a concentration of about 5 to 100 ug/ml.
10. The complete media formulation of claim 1, wherein the glutamine is at a concentration of about 10 to 40 mg/Liter.
11. The complete media formulation of claim 1, wherein the glutamine comprises a dipeptide.

12. The complete media formulation of claim 11, wherein the dipeptide comprises glutamine-alanine.
13. The complete media formulation of claim 1, wherein the glycosidase or hydrolase comprises a hyaluronidase.
14. The complete media formulation of claim 13, wherein the hyaluronidase comprises hyaluronidase type 1.
15. The complete media formulation of claim 1, wherein the glycosidase or hydrolase comprises an enzyme set forth in Table 1.
16. The complete media formulation of claim 1, wherein the glycosidase or hydrolase is at a concentration of about 1 to 100 ug/ml.
17. The complete media formulation of claim 1, wherein the FGF comprises basic FGF or acidic FGF.
18. The complete media formulation of claim 1, wherein the FGF is at a concentration of about 5 to 100 ng/ml.
19. The complete media formulation of claim 1, wherein the FGF is produced by feeder cells.
20. The complete media formulation of claim 1, wherein the salt or mineral is one or more of: sodium, potassium, calcium, magnesium, copper, manganese, molybdenum, selenium, iron, or zinc.
21. The complete media formulation of claim 25, wherein the sodium is at a concentration of 130-160 mg/Liter.
22. The complete media formulation of claim 25, wherein the potassium is at a concentration of 3 to 6 mg/Liter.
23. The complete media formulation of claim 25, wherein the calcium is at a concentration of 7 to 12 mg/Liter.

24. The complete media formulation of claim 25, wherein the magnesium is at a concentration of 1 to 4 mg/deciliter.

25. The complete media formulation of claim 25, wherein the copper, manganese, molybdenum, selenium, iron, or zinc is at a concentration of 1 pg/deciliter to 1 ug/deciliter.

26. The complete media formulation of claim 25, wherein the selenium comprises sodium selenite.

27. The complete media formulation of claim 1, wherein the essential amino acids comprise arginine; cystine; histidine; isoleucine; leucine; methionine; phenylalanine; threonine; tryptophan; tyrosine; and valine.

28. The complete media formulation of claim 1, wherein the essential amino acids are at a concentration of about 0.5 to 10 nmol/Liter.

29. The complete media formulation of claim 1, wherein the essential amino acids are at a concentration of about 2.5 nmol/Liter.

30. The complete media formulation of claim 1, wherein the osmolarity is about 240-300 mOsm/Liter.

31. The complete media formulation of claim 1, wherein the osmolarity is about 250-270 mOsm/Liter.

32. The complete media formulation of claim 1, further comprising a globulin.

33. The complete media formulation of claim 32, wherein the globulin is at a relative ratio to albumin of about 1:2, or less than 1:2.

34. The complete media formulation of claim 32, wherein the globulin is at a concentration of about 0.1 to 20 grams/Liter.

35. The complete media formulation of claim 32, wherein the globulin comprises alpha, beta or gamma globulins.

36. The complete media formulation of claim 32, wherein the globulin comprises an antibody.
37. The complete media formulation of claim 36, wherein antibody is one or more of IgG, IgA, IgM, IgE or IgD.
38. The complete media formulation of claim 1, wherein the media is pH buffered.
39. The complete media formulation of claim 1, wherein the media is pH buffered with bicarbonate, phosphate, ethanolamine, triethanolamine or trometamol.
40. The complete media formulation of claim 1, wherein the media has a pH between about 6.8-7.8 when present in a 2-20% oxygen environment, a 5-15% carbon dioxide environment, or a 0.04-0.06% carbon dioxide and 20-21% oxygen environment.
41. The complete media formulation of claim 1, further comprising one or more of an energy source, a non-essential amino acid, a hormone, a growth factor, vitamin, heparin, heparin sulfate or a glycosaminoglycan degradation product.
42. The complete media formulation of claim 1, wherein the energy source comprises a mono- or poly-saccharide.
43. The complete media formulation of claim 1, wherein the energy source comprises glucose.
44. The complete media formulation of claim 1, wherein the energy source comprises pyruvate.
45. The complete media formulation of claim 1, wherein the glucose is at a concentration of about 10 to 1000 mg/Liter.
46. The complete media formulation of claim 1, wherein the non-essential amino acid is one or more of alanine; asparagine; aspartate; glutamine; glycine; proline and serine.
47. The complete media formulation of claim 1, wherein the hormone is one or more of: insulin, insulin-like growth factor, a thyroid hormone, or a progesterone.

48. The media formulation of claim 1, wherein the insulin or insulin-like growth factor is at a concentration between about 5 to 40 ug/ml.
49. The complete media formulation of claim 1, wherein the thyroid hormone is thyroxine (T4) or triiodothyronine (T3).
50. The complete media formulation of claim 1, wherein the thyroid hormone is at a concentration between about 1 to 40 ng/ml.
51. The complete media formulation of claim 1, further comprising a glycosaminoglycan or a glycosaminoglycan degradation product.
52. The complete media formulation of claim 51, wherein the glycosaminoglycan degradation product comprises a hyaluronic acid degradation product.
53. The complete media formulation of claim 1, wherein the glycosaminoglycan degradation product comprises a di-, tri-, tetra-, penta-, hexa-, hepta-, octa-saccharide, or larger saccharide polymer.
54. The complete media formulation of claim 1, further comprising a substrate.
55. The complete media formulation of claim 54, wherein the substrate comprises an adhesion molecule.
56. The complete media formulation of claim 55, wherein the adhesion molecule is one or more of laminin or fibronectin.
57. The complete media formulation of claim 56, wherein the substrate comprises a proteoglycan.
58. The complete media formulation of claim 57, wherein the proteoglycan is produced by feeder cells.
59. The complete media formulation of claim 57, wherein the proteoglycan is hyaluronic acid, chondroitin, chondroitin sulfate or a mucin.

60. The complete media formulation of claim 59, wherein the mucin is selected from mucin1, mucin2, mucin3, mucin4, mucin5AC, mucin5B, mucin6, mucin7, mucin8 and mucin9.
61. The complete media formulation of claim 1, further comprising an anti-microbial.
62. The complete media formulation of claim 61, wherein the anti-microbial comprises an anti-bacterial, anti-viral, anti-mycoplasma or anti-fungal.
63. The complete media formulation of claim 1, wherein the media is a liquid.
64. The complete media formulation of claim 63, wherein the liquid has a volume of about 100-250 ml, 250-500 ml, or 500-1000 ml.
65. The complete media formulation of claim 1, wherein the media is sterile.
66. A kit comprising the complete media formulation of any of claims 1 to 65, with instructions for maintaining survival or proliferation of cells.
67. A kit comprising the complete media formulation of any of claims 1 to 65, with packaging material suitable for a liquid.
68. A kit comprising the complete media formulation of any of claims 1 to 65, with packaging material for maintaining the media sterilely.
69. The kit of claim 68, wherein the packing material is suitable for a volume of media of about 100-250 ml, 250-500 ml, or 500-1000 ml.
70. A kit comprising the complete media formulation of any of claims 1 to 65, further comprising a label.
71. A kit comprising the complete media formulation of any of claims 1 to 65, with instructions for maintaining survival or proliferation of stem cells.
72. A kit comprising first and second containers, said first container including therein a media formulation comprising the following components: an iron carrier, a salt or mineral, and essential amino acids; and a second container, said second container

including therein the following components: albumin, glutamine, a glycosidase or hydrolase, and fibroblast growth factor (FGF).

73. The kit of claim 72, wherein combining the media formulation in the first container with the components in the second container produces a complete media formulation having an osmolarity of about 220-330 mOsm/Liter.

74. The kit of claim 72, wherein the media formulation in the first container or the components in the second container is a liquid.

75. The kit of claim 72, wherein the media formulation in the first container or the components in the second container is sterile.

76. The kit of claim 72, wherein the fist or second container is suitable for including therein a volume of media of about 100-250 ml, 250-500 ml, or 500-1000 ml.

77. A container comprising the complete media formulation of any of claims 1 to 65.

78. The container of claim 77, wherein the container material comprises glass or a polyolefin.

79. The container of claim 78, wherein the polyolefin comprises polystyrene, polypropylene, polyethylene, or polybutylene.

80. The container of claim 77, wherein the container is suitable for a volume of media of about 100-250 ml, 250-500 ml, or 500-1000 ml.

81. A cell culture, comprising the complete media formulation of any of claims 1 to 65, and mammalian cells.

82. A cell culture, comprising the complete media formulation of any of claims 1 to 65, and mammalian primary, secondary or passaged cells, or immortalized cells.

83. A cell culture, comprising the complete media formulation of any of claims 1 to 65, and mammalian stem cells.

84. A cell culture, comprising the complete media formulation of any of claims 1 to 65, and embryonic, tissue specific, germinal or adult stem cells.

85. A cell culture, comprising the complete media formulation of any of claims 1 to 65, and multipotent, totipotent or pluripotent stem cells.

86. The cell culture of claim 81, further comprising feeder cells.

87. The cell culture of claim 81, further comprising FGF producing feeder cells.

88. A method for culturing cells, comprising growing or incubating the cells in the complete media formulation of any of claims 1 to 65 for a period of time allowing cells to increase in numbers by 25%, 50%, 75%, 100% or more.

89. A method for culturing cells, comprising incubating the cells in the complete media formulation of any of claims 1 to 65 for at least about 30, 60, 90, 120, 240 minutes or more.

90. A method for culturing cells, comprising incubating the cells in the complete media formulation of any of claims 1 to 65 for at least about 1, 2, 3, 4, 5, 6, 7, 8, 10, 12, 16, 20, 24, 36, or 48 hours or more.

91. The method of claim 88, 89 or 90 wherein the cells proliferate.

92. The method of claim 88, 89 or 90, wherein the cells comprise mammalian cells.

93. The method of claim 88, 89 or 90, wherein the cells comprise mammalian primary, secondary or passaged cells, or immortalized cells.

94. The method of claim 88, 89 or 90, wherein the cells comprise embryonic, tissue specific, germinal or adult stem cells.

95. The method of claim 94, wherein the stem cells or a majority of the stem cells in the media survive or proliferate without substantial differentiation.

96. The method of claim 94, wherein the stem cells or a majority of the stem cells in the media survive or proliferate without substantial differentiation, for a plurality of passages.

97. The method of claim 88, 89 or 90, wherein the cells comprise multipotent, totipotent or pluripotent stem cells.

98. The method of claim 97, wherein the stem cells survive or proliferate without substantial differentiation.

99. The method of claim 88, 89 or 90, further comprising culturing the cells with feeder cells.

100. The method of claim 99, wherein the feeder cells produce a proteoglycan.

101. The method of claim 88, 89 or 90, further comprising culturing the cells with FGF producing feeder cells.

102. A complete media formulation comprising the following components: albumin, an iron carrier, glutamine, a glycosaminoglycan degradation product, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids, at an osmolarity of about 220-330 mOsm/Liter.

103. The complete media formulation of claim 102, wherein the glycosaminoglycan degradation product is produced by a glycosidase or hydrolase.

104. The complete media formulation of claim 102, wherein the glycosaminoglycan degradation product comprises a hyaluronic acid degradation product.

105. The complete media formulation of claim 102, wherein the glycosaminoglycan degradation product comprises a di-, tri-, tetra-, penta-, hexa-, hepta-, octa-saccharide, or larger saccharide polymer.

106. The complete media formulation of claim 102, further comprising a globulin.

107. A method of producing a complete media formulation comprising combining the following components: albumin, an iron carrier, glutamine, a glycosidase or hydrolase, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids.

108. The method of claim 107, wherein the media formulation is combined with a liquid to have an osmolarity of about 220-330 mOsm/Liter.

109. A method of producing a complete media formulation comprising combining the following components: albumin, an iron carrier, glutamine, a glycosaminoglycan degradation product, fibroblast growth factor (FGF), a salt or mineral, and essential amino acids.

110. The method of claim 109, wherein the media formulation is combined with a liquid to have an osmolarity of about 220-330 mOsm/Liter.

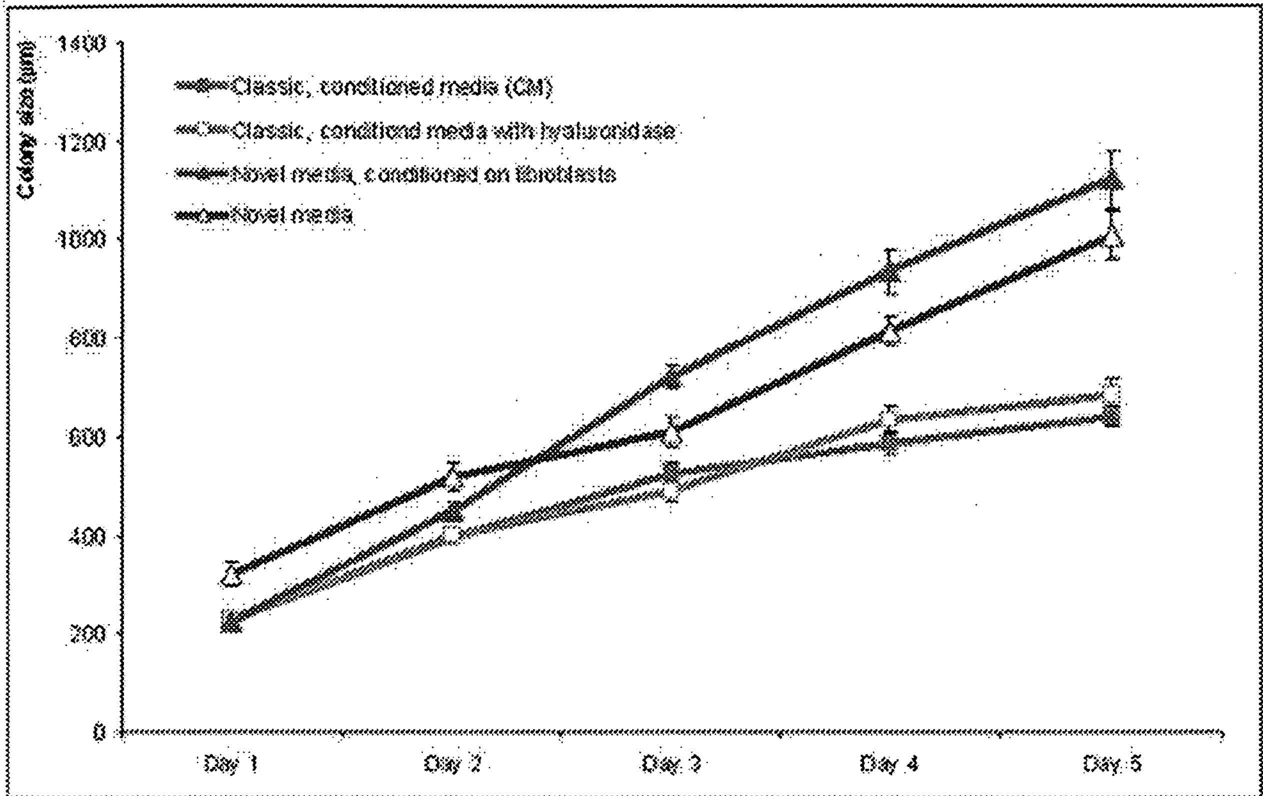


Fig. 1

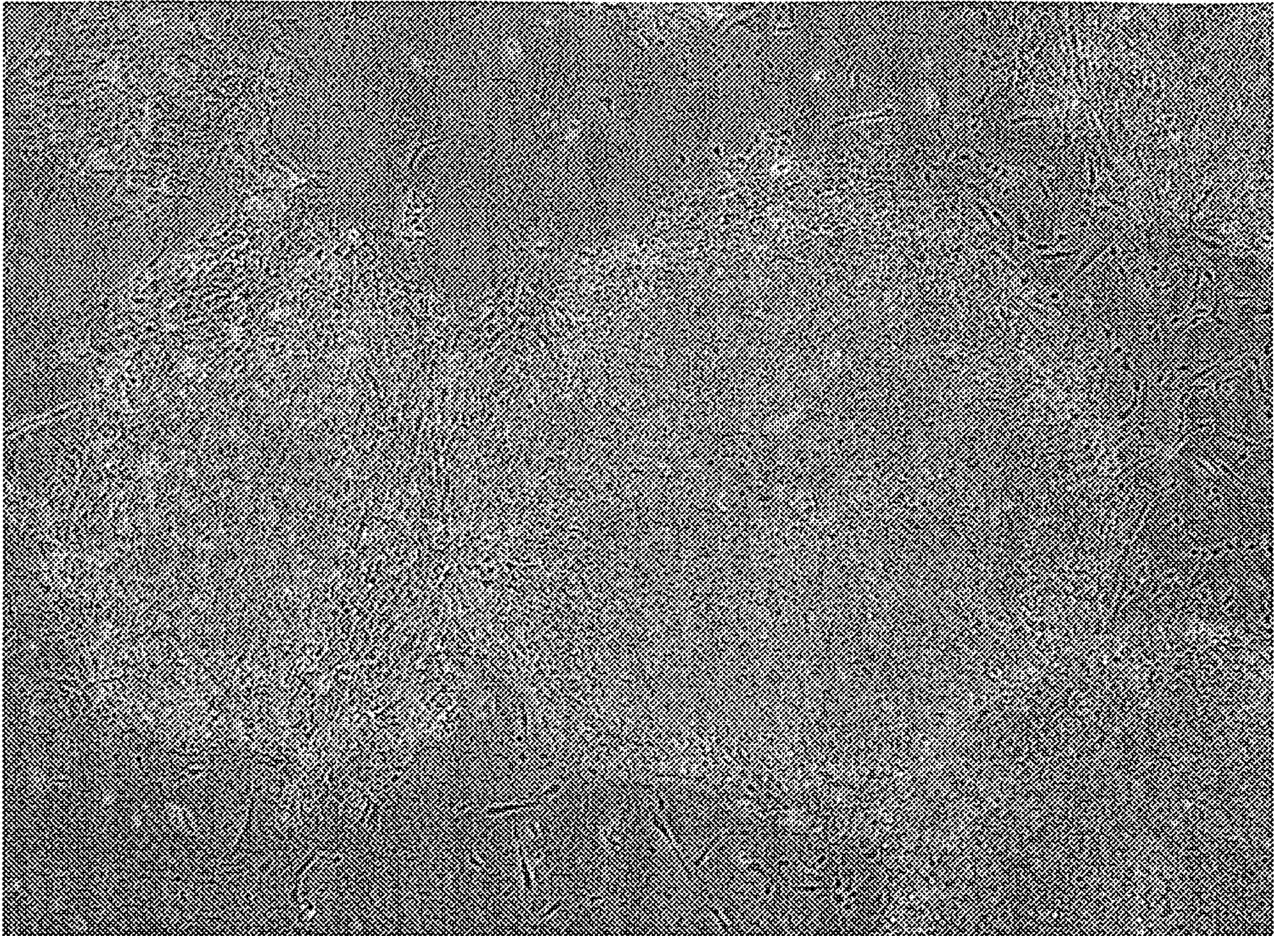


Fig. 2A

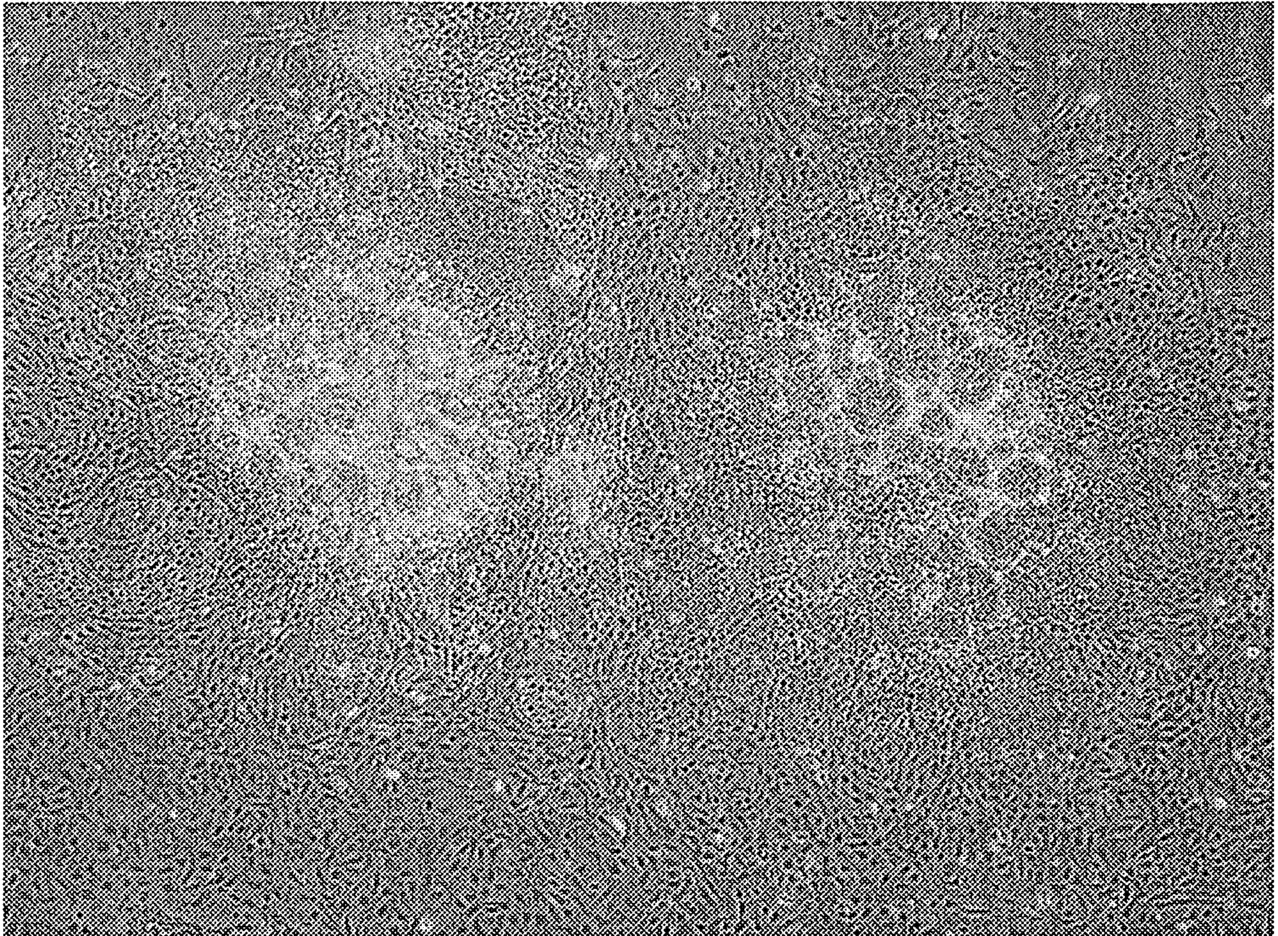


Fig. 2B

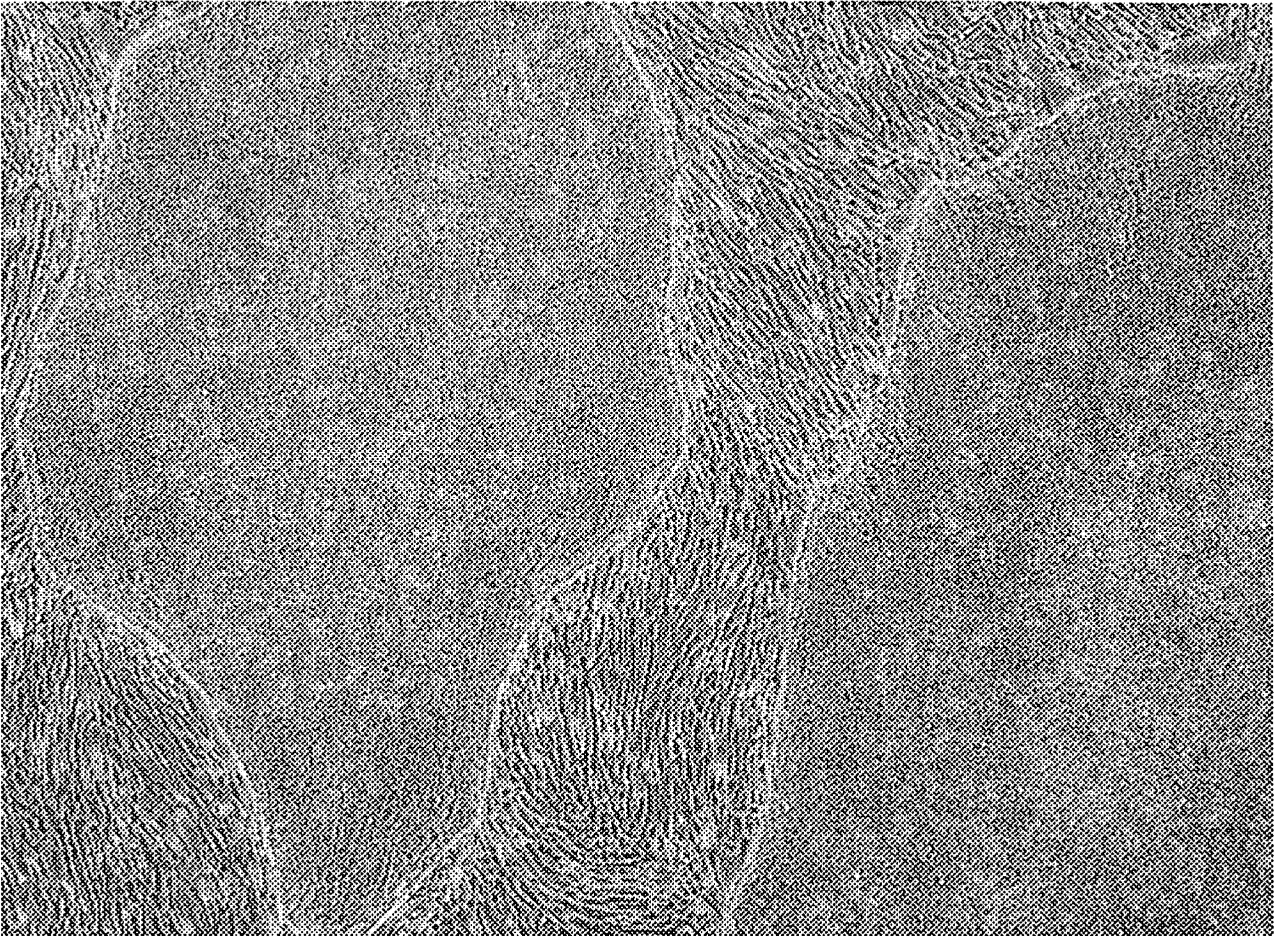


Fig. 2C

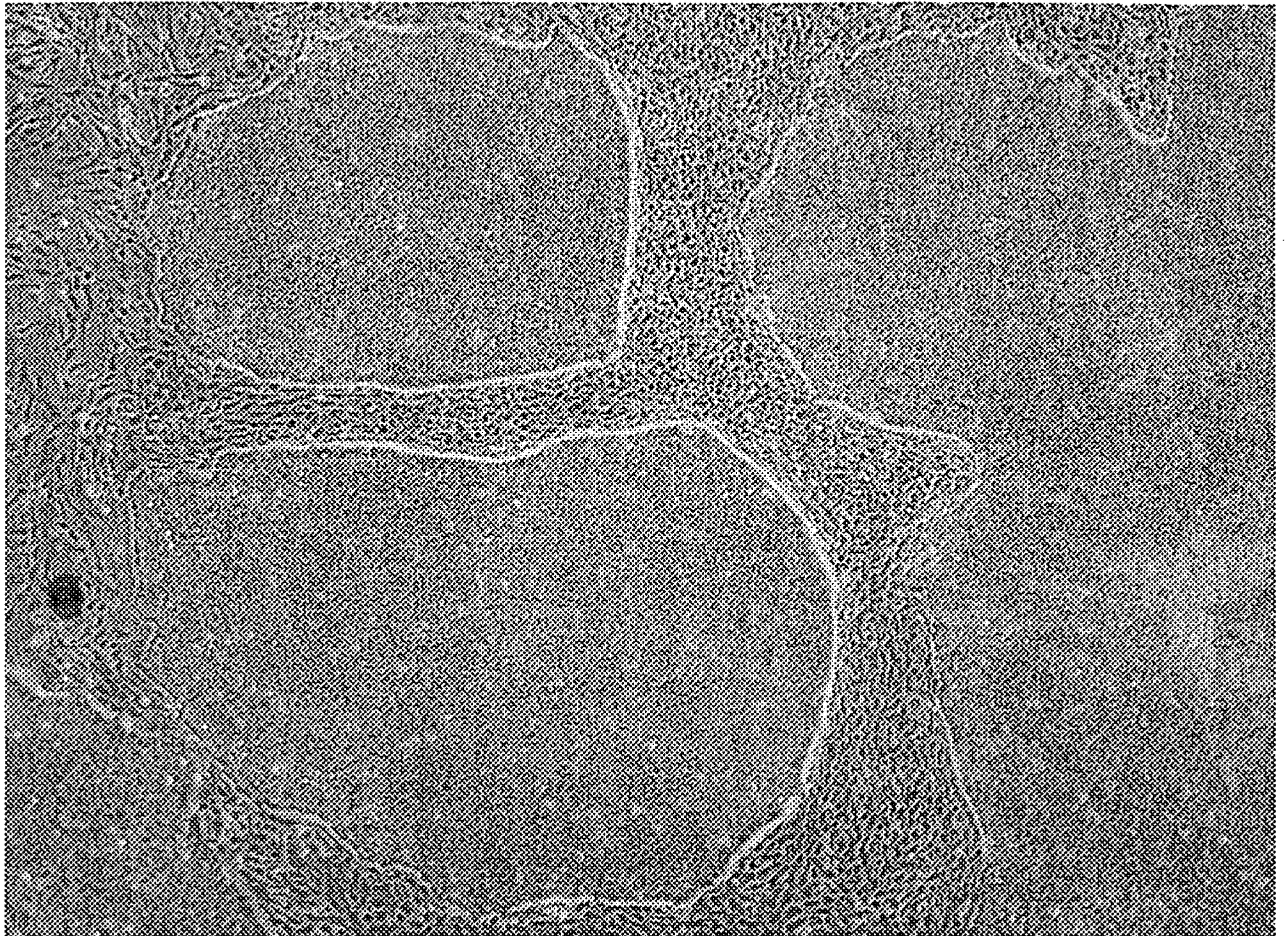


Fig. 2D

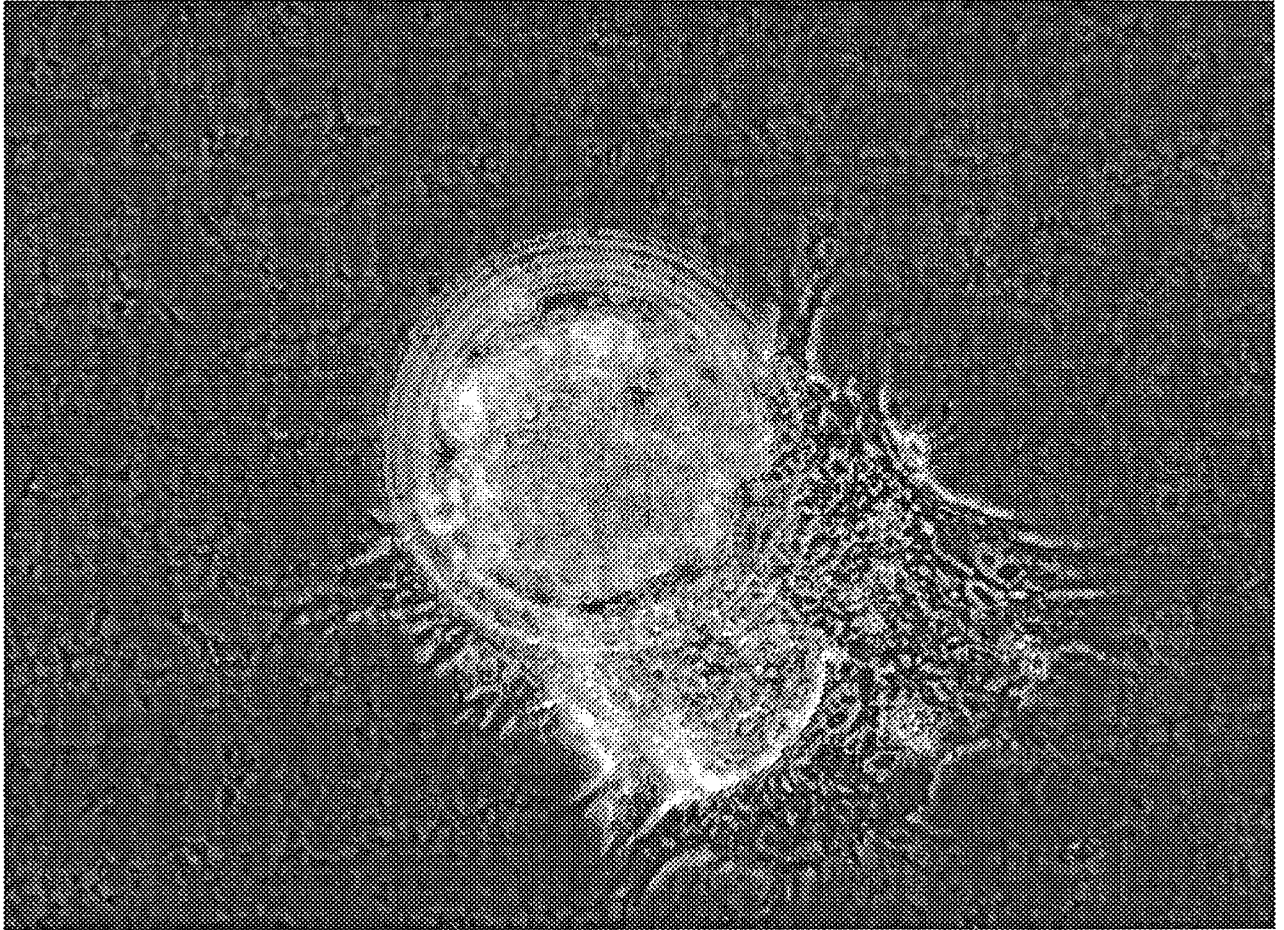


Fig. 3A

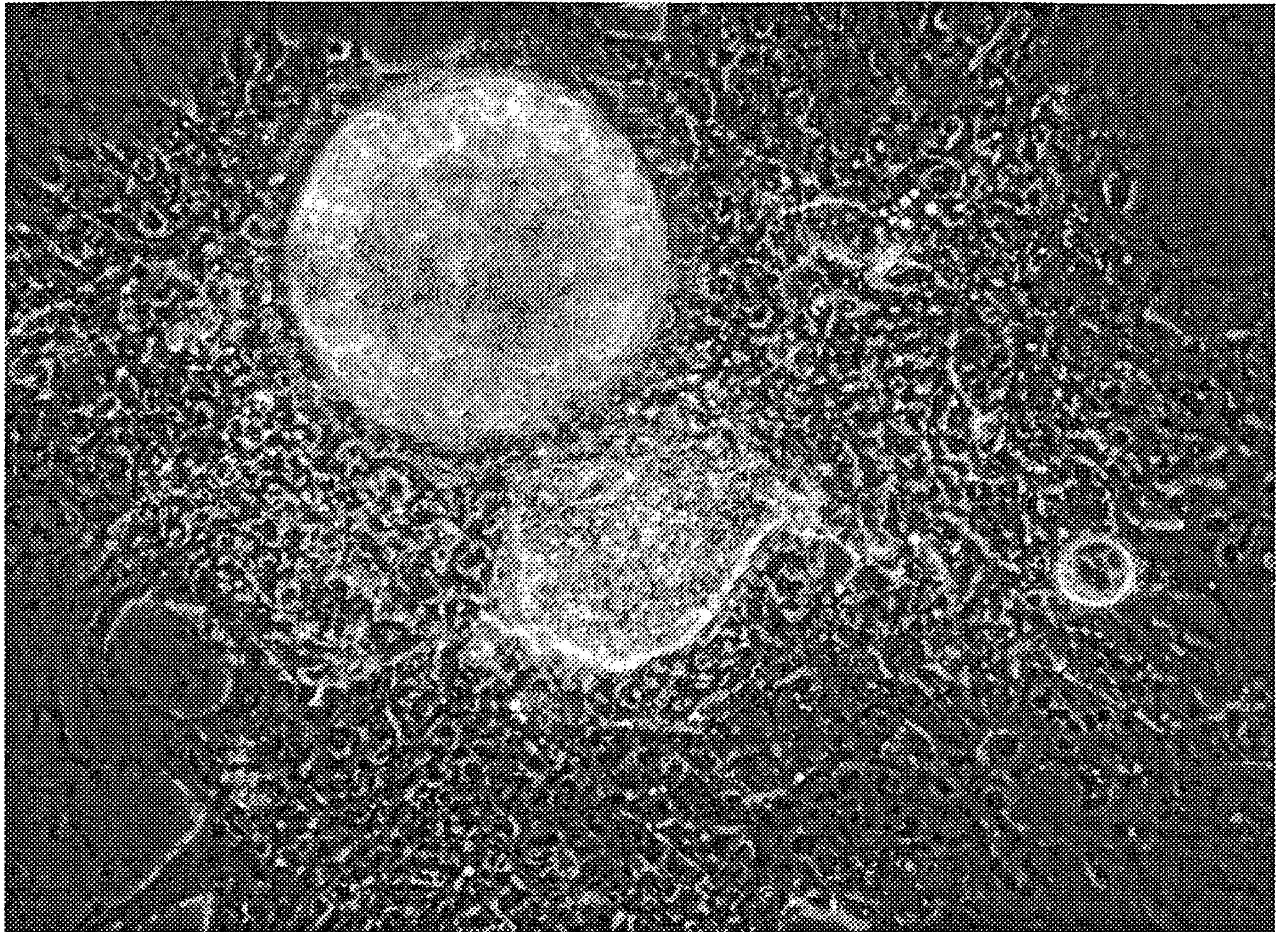


Fig. 3B

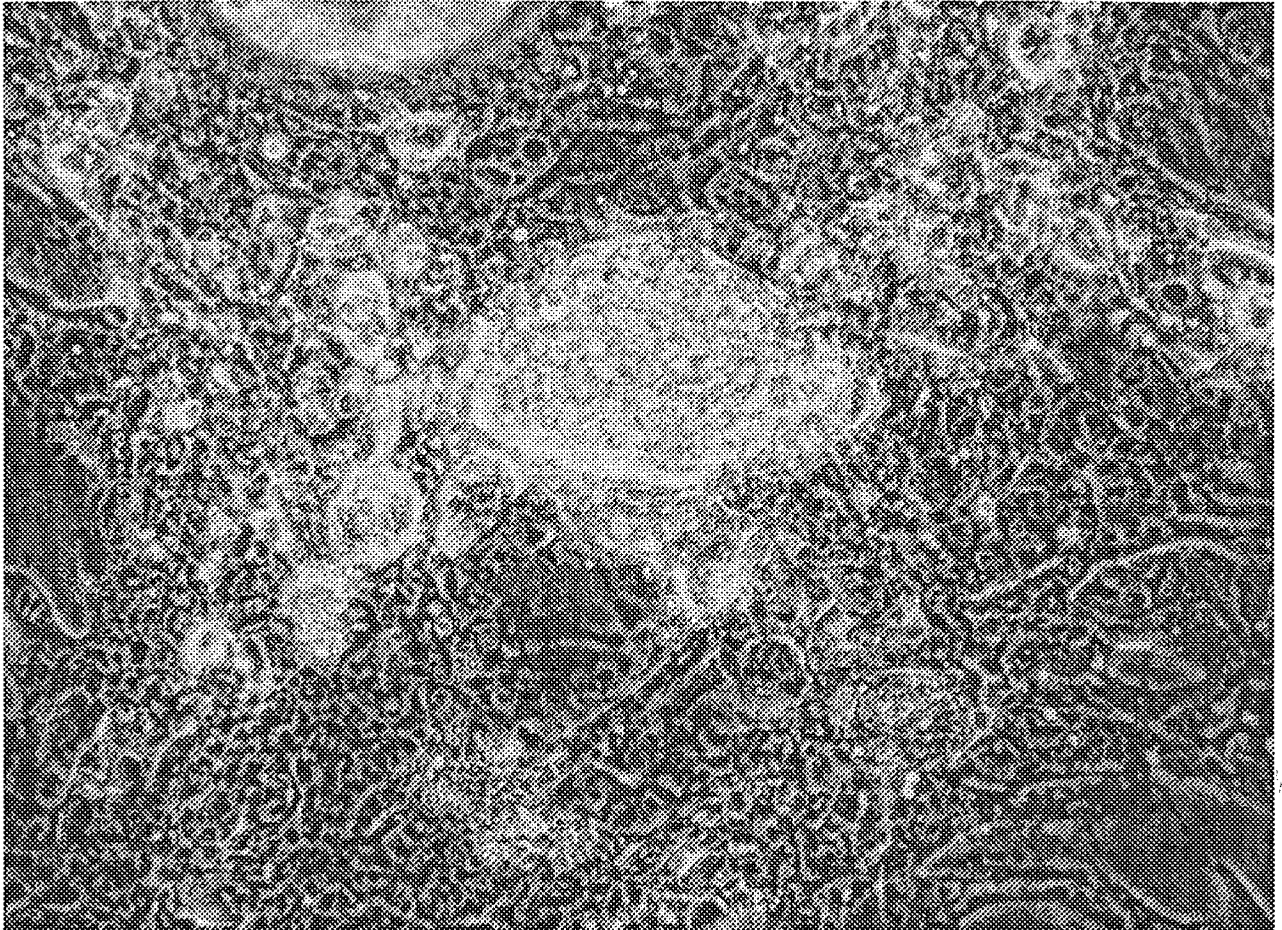
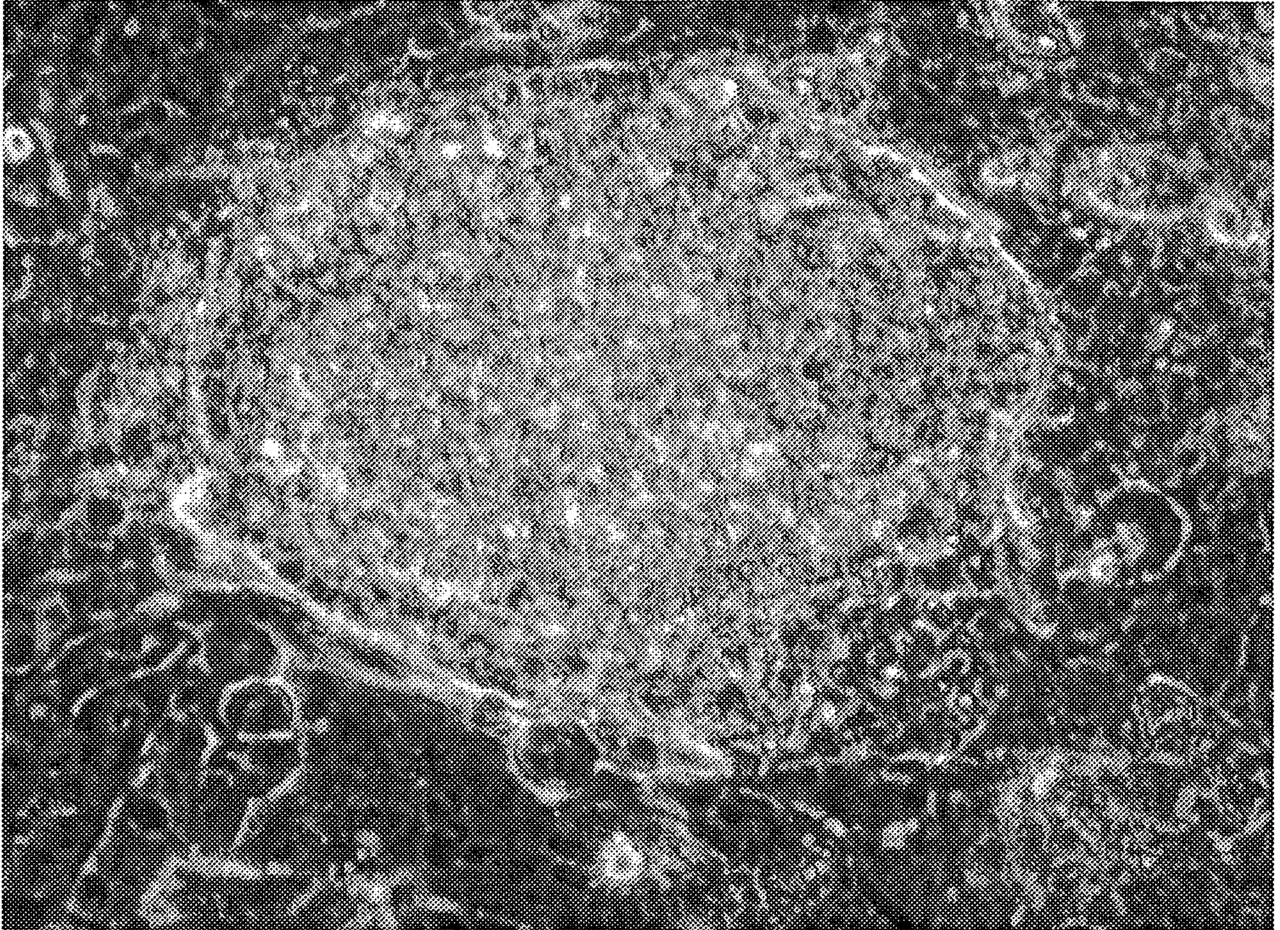


Fig. 3C



Fig, 3D

Figure 4

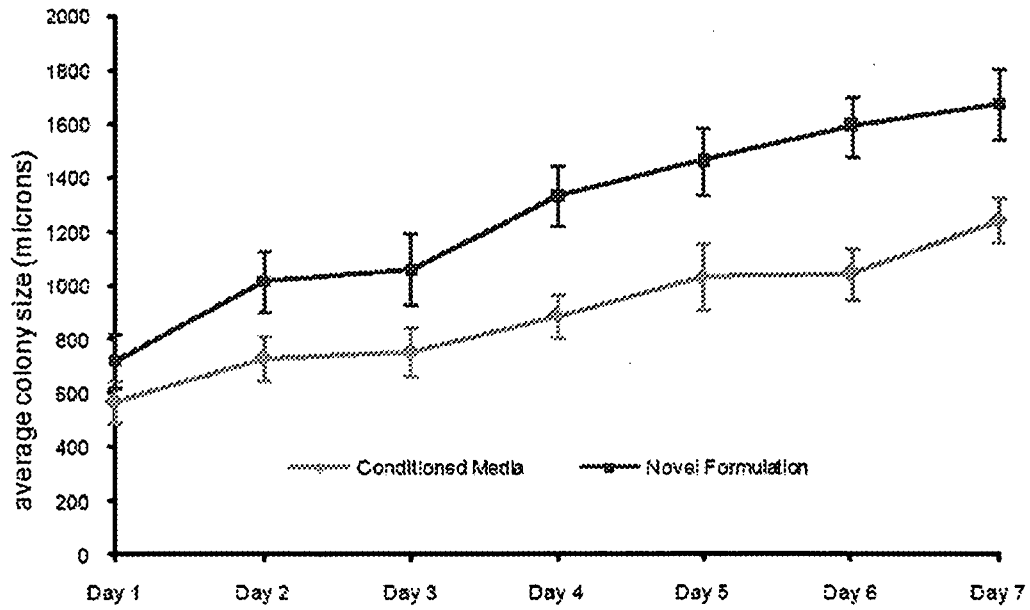


Figure 5

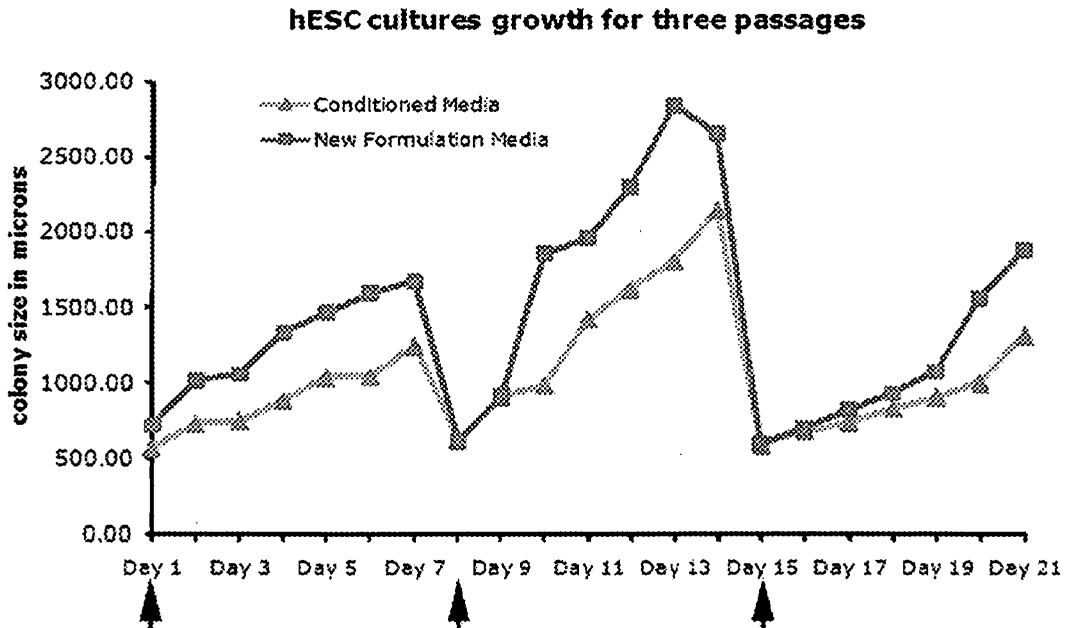


Figure 6

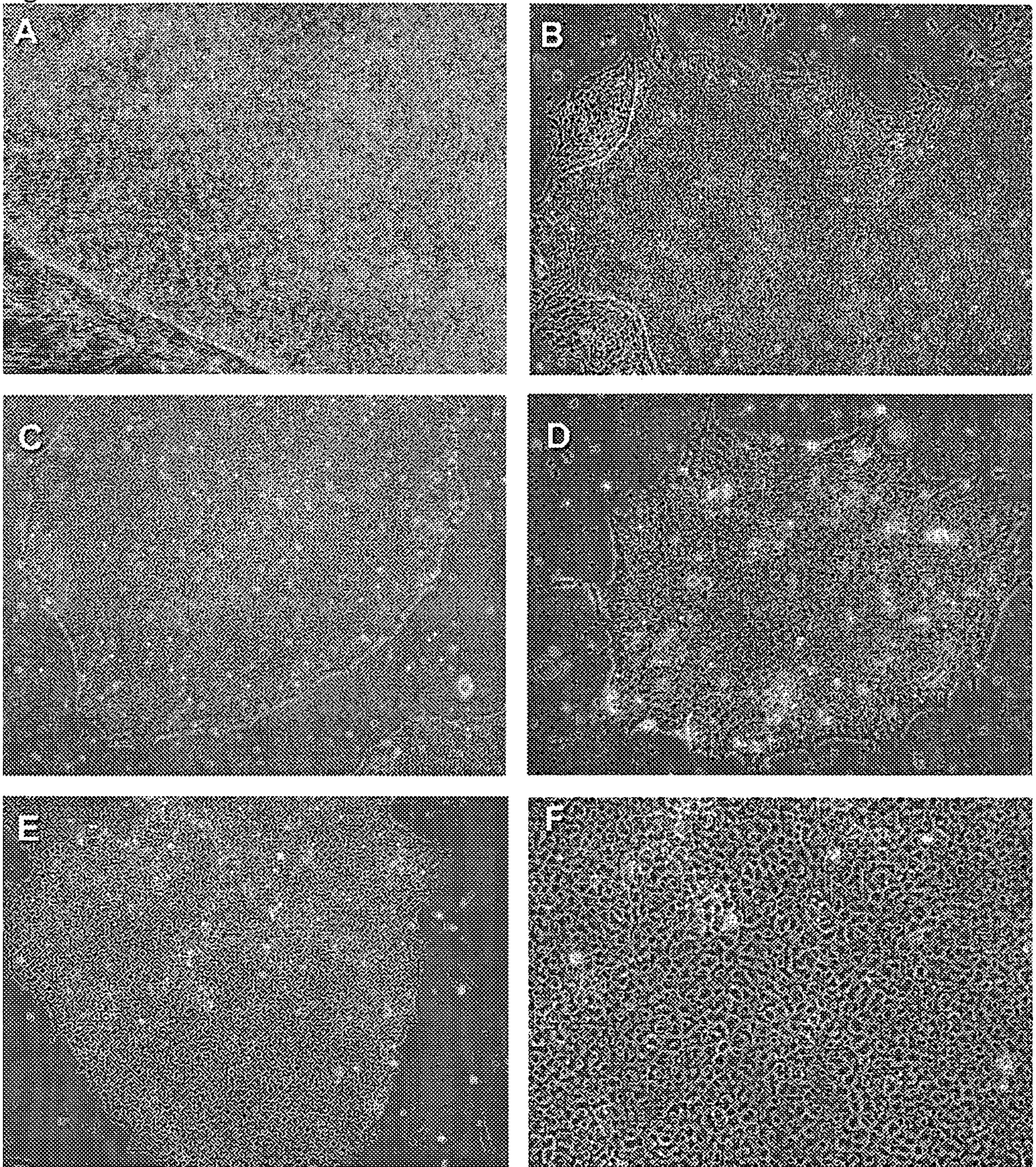


Figure 7

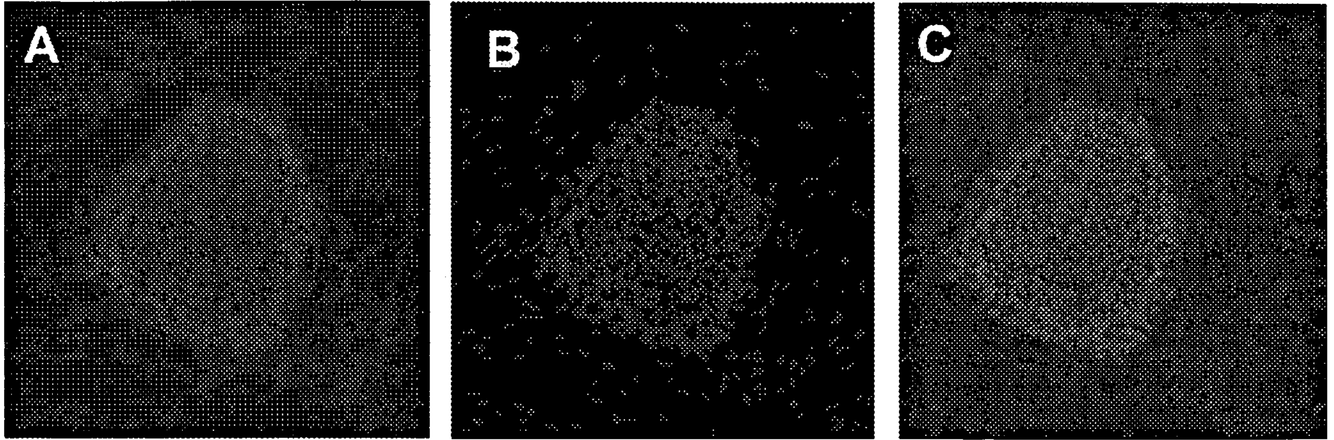


Figure 8

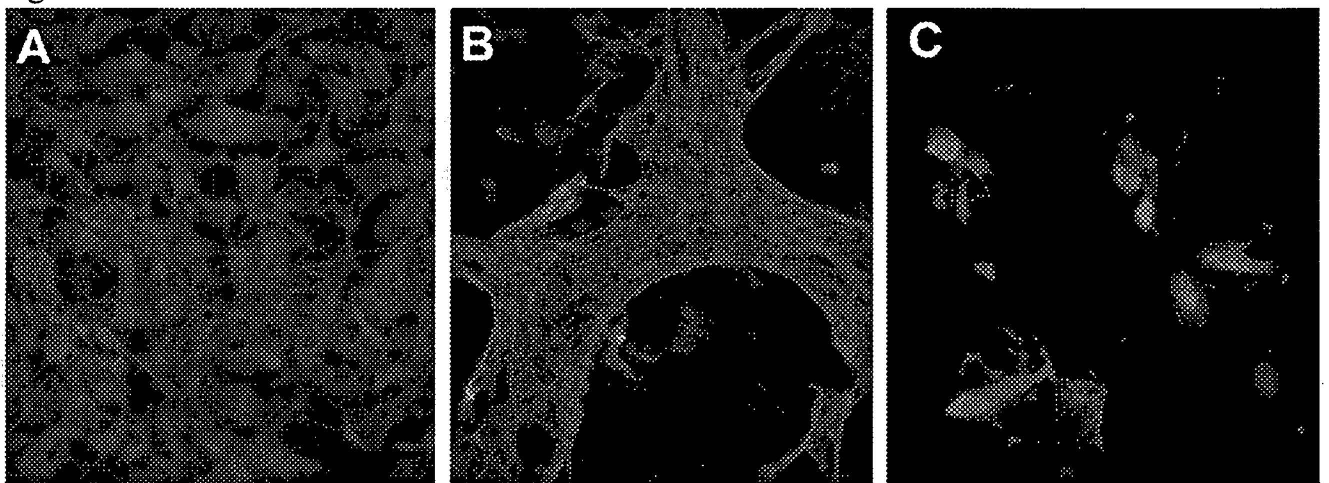


Figure 9

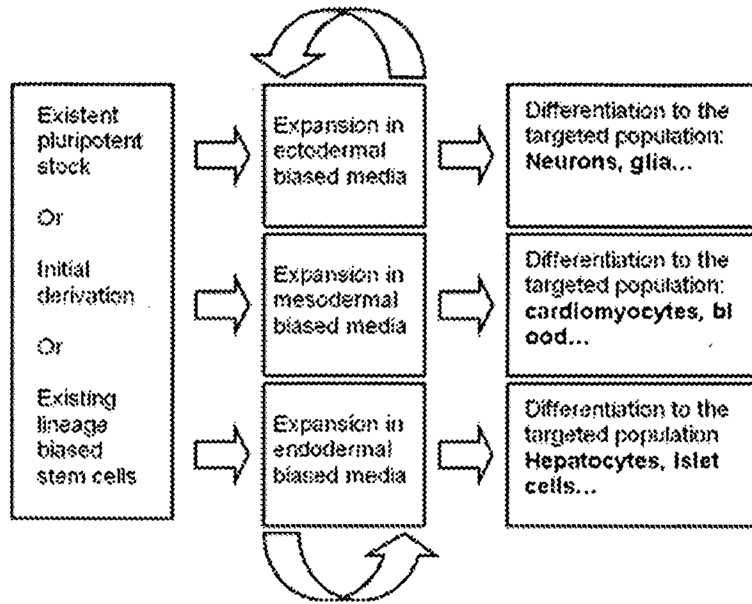


Figure 10