

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
17 April 2003 (17.04.2003)

PCT

(10) International Publication Number  
WO 03/031679 A3

(51) International Patent Classification<sup>7</sup>: C23C 16/455,  
H01L 21/00, C23C 16/02, 16/06

(21) International Application Number: PCT/US02/32348

(22) International Filing Date: 10 October 2002 (10.10.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
60/328,451 10 October 2001 (10.10.2001) US

(71) Applicant: APPLIED MATERIALS, INC. [US/US];  
3050 Bowers Avenue, Santa Clara, CA 95054 (US).

(72) Inventors: FANG, Hongbin; 2010 California Street, Apt.  
#22, Mountain View, CA 94040 (US). YOON, Hyung,  
Suk A.; 980 Kiely Boulevard, #220, Santa Clara, CA 95051

(US). LAI, Ken, Kaung; 1354 Terra Alta Drive, Milpitas,  
CA 95035 (US). YOUNG, C., C.; No. 32, R & D Road II,  
Science Park, Hsin-Chu (TW). HORNG, James; No. 32,  
R & D Road II, Science Based Industrial Park, Hsin-Chu  
(TW). XI, Ming; 151 Churchill Avenue, Palo Alto, CA  
94306 (US). YANG, Michael, X.; 793 Cereza Drive, Palo  
Alto, CA 94306 (US). CHUNG, Hua; 4645 Pipe Drive,  
San Jose, CA 95129 (US).

(74) Agents: PATTERSON, B., Todd et al.; Moser, Patterson  
& Sheridan, L.L.P., 3040 Post Oak Boulevard, Suite 1500,  
Houston, TX 77056 (US).

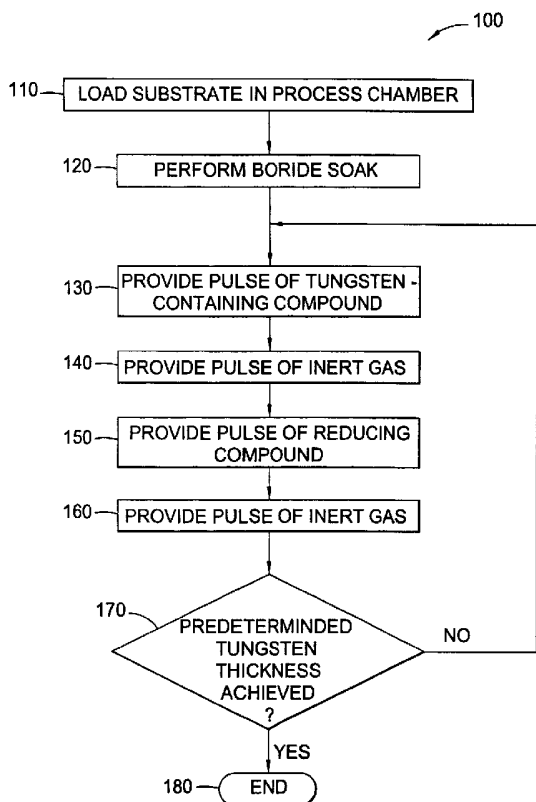
(81) Designated States (national): CN, JP, KR, SG.

(84) Designated States (regional): European patent (AT, BE,  
BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT,  
LU, MC, NL, PT, SE, SK, TR).

Published:  
— with international search report

[Continued on next page]

(54) Title: METHOD FOR DEPOSITING METAL LAYERS EMPLOYING SEQUENTIAL DEPOSITION TECHNIQUES



(57) Abstract: A method for forming a tungsten layer on a substrate surface is provided. In one aspect, the method includes positioning the substrate surface in a processing chamber (110) and exposing the substrate surface to a boride (120). A nucleation layer is then deposited on the substrate surface in the same processing chamber by alternately pulsing a tungsten-containing compound (130) and a reducing gas (150) selected from a group consisting of silane (SiH<sub>4</sub>), disilane (Si<sub>2</sub>H<sub>6</sub>), dichlorosilane (SiCl<sub>2</sub>H<sub>2</sub>), derivatives thereof, and combinations thereof. A tungsten bulk fill may then be deposited on the nucleation layer using cyclical deposition, chemical vapor deposition, or physical vapor deposition techniques.



WO 03/031679 A3



---

**(88) Date of publication of the international search report:**  
21 August 2003

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

INTERNATIONAL SEARCH REPORT

International Application No  
PCT/US 02/32348

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC 7 C23C16/455 H01L21/00 C23C16/02 C23C16/06		
According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) IPC 7 C23C		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, PAJ		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	YANG M ET AL: "ATOMIC LAYER DEPOSITION OF TUNGSTEN FILM FROM WF6/B2H6: NUCLEATION LAYER FOR ADVANCED SEMICONDUCTOR DEVICES" ADVANCED METALLIZATION CONFERENCE. PROCEEDINGS OF THE CONFERENCE, XX, XX, 8 October 2001 (2001-10-08), pages 655-660, XP008014661 the whole document	1-20
Y	US 6 156 382 A (MAEDA YUJI ET AL) 5 December 2000 (2000-12-05) column 7, line 48 -column 9, line 67	1-20
A	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 16, 8 May 2001 (2001-05-08) & JP 2001 011629 A (APPLIED MATERIALS INC), 16 January 2001 (2001-01-16) abstract	1-20
	---	
	-/--	
<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.		
<input checked="" type="checkbox"/> Patent family members are listed in annex.		
° Special categories of cited documents :		
*A* document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) *O* document referring to an oral disclosure, use, exhibition or other means *P* document published prior to the international filing date but later than the priority date claimed		
*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *G* document member of the same patent family		
Date of the actual completion of the international search 4 April 2003		Date of mailing of the international search report 11/04/2003
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Authorized officer Ekhult, H

## INTERNATIONAL SEARCH REPORT

International Application No  
PCT/US 02/32348

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 09, 13 October 2000 (2000-10-13) & JP 2000 178735 A (TOKYO ELECTRON LTD), 27 June 2000 (2000-06-27) abstract -----	1-20

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 02/32348

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 6156382	A	05-12-2000	AU 7575598 A	08-12-1998
			EP 0981656 A1	01-03-2000
			JP 2001525889 T	11-12-2001
			TW 459063 B	11-10-2001
			WO 9851838 A1	19-11-1998
-----				
JP 2001011629	A	16-01-2001	US 6064847 A	16-05-2000
-----				
JP 2000178735	A	27-06-2000	TW 448492 B	01-08-2001
			US 6331483 B1	18-12-2001
			US 2002048938 A1	25-04-2002
-----				