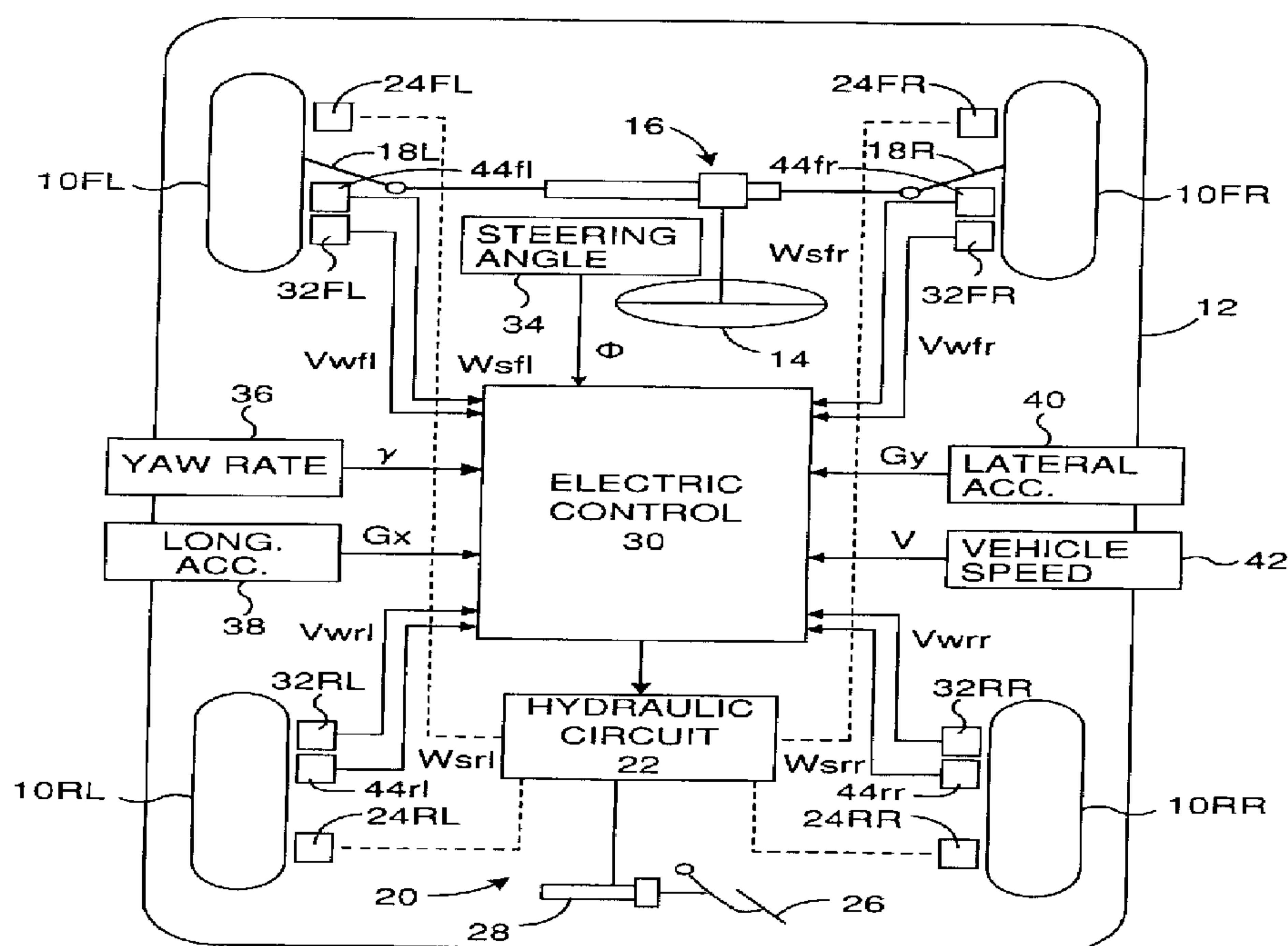




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(54) **DISPOSITIF DE COMMANDE DE FONCTIONNEMENT D'UN VEHICULE SELON UN MODELE MATHEMATIQUE SE REFERANT AU COMPORTEMENT DES PNEUS**  
(54) **DEVICE FOR CONTROLLING RUNNING BEHAVIOR OF VEHICLE BY MATHEMATICAL TIRE MODEL**



(57) A control device for controlling the running behavior of a four wheeled vehicle has a mathematical tire model of each wheel defining a relationship between longitudinal and lateral forces vs. slip ratio, synthesizes the mathematical tire model at zero slip and a control input from an outside running behavior controller such as a spin controller or a driftout controller to generate nominal values of longitudinal force, lateral force and yaw moment of the vehicle body, and controls the slip ratio of the wheels through cyclic adjustment so as to approach the differences between the nominal values and the actual values in the longitudinal force, lateral force and yaw moment of the vehicle body to the corresponding differences of those parameters due to differentiation thereof by the slip ratio based upon the mathematical tire model.

### Abstract of the Disclosure

A control device for controlling the running behavior of a four wheeled vehicle has a mathematical tire model of each wheel defining a relationship between longitudinal and lateral forces vs. slip ratio, synthesizes the mathematical tire model at zero slip and a control input from an outside running behavior controller such as a spin controller or a driftout controller to generate nominal values of longitudinal force, lateral force and yaw moment of the vehicle body, and controls the slip ratio of the wheels through cyclic adjustment so as to approach the differences between the nominal values and the actual values in the longitudinal force, lateral force and yaw moment of the vehicle body to the corresponding differences of those parameters due to differentiation thereof by the slip ratio based upon the mathematical tire model.

**DEVICE FOR CONTROLLING RUNNING BEHAVIOR  
OF VEHICLE BY MATHEMATICAL TIRE MODEL**

**Background of the Invention**

5 *Field of the Invention*

The present invention relates to a device for controlling a running behavior of vehicles, and more particularly, to a device for conducting such a control of a four wheeled vehicle based upon a mathematical tire model simulating the performance of longitudinal and lateral forces vs. slip ratio of  
10 the tire of each wheel.

*Description of the Prior Art*

It is known in the art that the tires of the wheels of vehicles such as automobiles generally exhibit a performance such as exemplarily shown in the map of Fig. 5 with respect to the relationship between the longitudinal or  
15 lateral force and the slip ratio. Of course, the actual performance of each particular tire differs from the shown performance in the shape of the curves as well as in the magnitude of the scales according to its tread pattern and respective operational conditions such as a road surface condition, etc.

Further, it is also known in the art that such a performance between  
20 the longitudinal or lateral force and the slip ratio of the tires of wheels of vehicles can be mathematically simulated by the following equations:

$$F_{txi} = -\frac{\xi_i^2 K_s}{1 - S_i} S_i - \mu W_i \cos \theta_i (1 - 3\xi_i^2 + 2\xi_i^3) \dots\dots (1)$$

$$F_{tyi} = -\frac{\xi_i^2 K_b \tan \beta_i}{1 - S_i} - \mu W_i \sin \theta_i (1 - 3\xi_i^2 + 2\xi_i^3) \dots\dots (2)$$

25

when  $\xi_i \geq 0$ ,

or

$$F_{txi} = -\mu W_i \cos \theta_i \dots\dots (3)$$

$$F_{tyi} = -\mu W_i \sin \theta_i \dots\dots (4)$$

when  $\xi_i < 0$ ,

5

wherein, generalizing by  $i$  such suffixes as  $fr$ ,  $fl$ ,  $rr$  and  $rl$  indicating the pertinency to front right, front left, rear right and rear left wheels of a common four wheeled vehicle each bearing the tire,  $F_{txi}$  and  $F_{tyi}$  are the longitudinal and lateral components of a force  $F_{ti}$  acting at a tire (wheel) as illustrated in Fig. 6, and  $\theta_i$  is the angle between  $F_{ti}$  and  $F_{txi}$ ,  $S_i$  is a slip ratio of the tire defined as below by equation 5, and other parameters are as defined by the following:

10

$$S_i = \frac{u - R\omega}{u} \dots\dots (5)$$

15

wherein  $u$  is vehicle speed at the tire,  $R$  is radius of the tire, and  $\omega$  is angular speed of the tire ( $-\infty < S_i \leq 1.0$ )

$$\cos \theta_i = \frac{S_i}{\lambda_i} \dots\dots (6)$$

$$\sin \theta_i = \frac{K_b \tan \beta_i}{K_s \lambda_i} \dots\dots (7)$$

$$\lambda_i = \sqrt{S_i^2 + \frac{K_b^2 \tan^2 \beta_i}{K_s^2}} \dots\dots (8)$$

20

$$\xi_i = 1 - \frac{K_s \lambda_i}{3\mu W_i (1 - S_i)} \dots\dots (9)$$

25

wherein  $\beta_i$  is slip angle of the wheel,  $W_i$  is vertical load on each wheel,  $K_b$  is the inclination at  $\beta_i = 0$  of a curve of the slip angle  $\beta_i$  vs. the lateral force  $F_{tyi}$  such as shown in Fig. 7 and  $K_s$  is the inclination at  $S_i = 0$  of a curve of the slip angle  $S_i$  vs. the longitudinal force  $F_{txi}$  such as shown in Fig. 8 .

The above equations are mathematical analyses of the relationships among such parameters as the longitudinal and lateral forces, the slip ratio, the slip angle, the vertical load and the friction coefficient with respect to each single tire. On the other hand, the running behavior of a four wheeled  
5 vehicles is a matter of interrelations among such respective performances of the four wheels. Fig. 9 shows an example of the yaw moment applied to the vehicle body of a four wheeled vehicle by a braking of each of the four wheels when the vehicle is running out of a straight course.

It would be contemplated to apply the above mathematical analyses  
10 to the running behavior control of four wheeled vehicles by preparing certain maps of relationships between or among each two or three of those parameters. However, if a four wheeled vehicle is mathematically controlled of its running behavior based upon a mathematical tire model such as expressed by the above-mentioned equations 1-9, since at least 11  
15 parameters will be incorporated in the mathematical control calculations even when only one of the front and rear pairs of the wheels are controlled about their braking, only a very rough discrete points simulation would be available even by using the most modern microcomputers employable for an automobile running behavior control from the view point of the convenience  
20 of construction and economy.

#### Summary of the Invention

In view of such an estrangement between the self-closed mathematical analyses applicable only to the performance of a single tire and the complicated interrelations of the performances of the pairs of front  
25 and rear wheels in the actual running behavior controls of four wheeled vehicles, it is a primary object of the present invention to provide a device for controlling a running behavior of four wheeled vehicles which can utilize a self-closed mathematical performance analysis of a single wheel tire such as described above effectively for a running behavior control of four wheeled  
30 vehicles even by using a microcomputer of a limited capacity.

According to the present invention, the above-mentioned primary object is accomplished by a device for controlling a running behavior of a vehicle based upon a force-slip performance of a tire, the vehicle having a vehicle body, a pair of front wheels and a pair of rear wheels, and brake means for selectively applying a controlled braking force to at least either the front pair or the rear pair of the wheels bearing the tires, comprising:

first means for cyclically calculating by a minute cycle period longitudinal force and lateral force of each of the at least either the front pair or the rear pair of the wheels in reference to slip ratio thereof according to a mathematical tire model of a relationship therebetween, so as to obtain a first longitudinal force and a first lateral force corresponding to a first slip ratio and a second longitudinal force and a second lateral force corresponding to zero slip ratio;

second means for cyclically calculating by the minute cycle period longitudinal force, lateral force and yaw moment of the vehicle body based upon the longitudinal forces and the lateral forces of the at least either the front pair or the rear pair of the wheels, so as to obtain a first longitudinal force, a first lateral force and a first yaw moment of the vehicle body corresponding to the first longitudinal forces and the first lateral forces of the at least either the front pair or the rear pair of the wheels and a second longitudinal force, a second lateral force and a second yaw moment of the vehicle body corresponding to the second longitudinal forces and the second lateral forces of the at least either the front pair or the rear pair of the wheels;

third means for cyclically modifying by the minute cycle period the second longitudinal force, the second lateral force and the second yaw moment of the vehicle body calculated by the second means with a longitudinal force, a lateral force and a yaw moment corresponding to an output of an outside running behavior controller, so as to obtain a nominal longitudinal force, a nominal lateral force and a nominal yaw moment,

respectively;

fourth means for cyclically calculating by the minute cycle period a difference between the nominal longitudinal force and the first longitudinal force, a difference between the nominal lateral force and the first lateral force and a difference between the nominal yaw moment and the first yaw moment;

fifth means for cyclically calculating by the minute cycle period differentials of the longitudinal and lateral forces of each of the at least either the front pair or the rear pair of the wheels on the basis of the slip ratio thereof according to the mathematical tire model;

sixth means for cyclically calculating by the minute cycle period differentials of the longitudinal force, lateral force and yaw moment of the vehicle body based upon differentials of the longitudinal and lateral forces of each of the at least either the front pair or the rear pair of the wheels on the basis of the slip ratio;

seventh means for cyclically calculating by the minute cycle period a difference in the longitudinal force, a difference in the lateral force and a difference in the yaw moment of the vehicle body based upon the differentials thereof;

eighth means for cyclically calculating by the minute cycle period a first difference between the difference in the longitudinal force calculated by the fourth means and the difference in the longitudinal force calculated by the seventh means, a second difference between the difference in the lateral force calculated by the fourth means and the differential-based difference in the lateral force calculated by the seventh means, and a third difference between the difference in the yaw moment calculated by the fourth means and the differential-based difference in the yaw moment calculated by the seventh means;

ninth means for calculating by the minute cycle period differences in the slip ratio of each of the at least either the front pair or the rear pair of the

wheels which minimize a weighted sum of squares of the first, second and third differences; and

tenth means for selectively operating the brake means to change the slip ratio of each of the at least either the front pair or the rear pair of the wheels according to the difference thereof calculated by the ninth means.

By the device of the above-mentioned construction, it is possible to execute a running behavior control of a four wheeled vehicle through mathematical control calculations based upon a mathematical tire model defining a relationship between longitudinal and lateral forces vs. slip ratio of each wheel such that the desired running behavior control of the vehicle is effectively accomplished with a minimum slip of at least a pair of front wheels or a pair of rear wheels to which a controlled braking is applied.

Since the running behavior control by the device according to the present invention is executed based upon a standard mathematical tire model, the control operation is continually effective even when the vehicle is running in such an operation range where the running behavior of the vehicle is so stabilized that some conventional running stability control devices adapted to be triggered by a certain parameter trespassing a threshold value do not yet operate.

The above-mentioned device may further be modified such that it further comprises:

eleventh means for cyclically calculating by the minute cycle period a weighted sum of a square of each of the differences in the slip ratio calculated by the ninth means;

wherein the ninth means are modified to calculate the differences in the slip ratio so that a sum of the weighted sum calculated by the ninth means and the weighted sum calculated by the eleventh means is minimized.

Further, the above-mentioned device may further be modified such that it further comprises:

twelfth means for cyclically calculating by the minute cycle period a



weighted sum of a square of each of respective sums of the slip ratio and the change thereof calculated by the ninth means;

wherein the ninth means are modified to calculate the differences in the slip ratio so that a sum of the weighted sum calculated by the ninth means and the weighted sum calculated by the twelfth means is minimized.

In this case, the above-mentioned device may further be modified such that the ninth means are modified to calculate the differences in the slip ratio so that a sum of the weighted sum calculated by the ninth means, the weighted sum calculated by the eleventh means and the weighted sum calculated by the twelfth means is minimized.

Further, the above-mentioned device may further be modified such that the third means modify the second longitudinal force, the second lateral force and the second yaw moment of the vehicle body calculated by the second means with the longitudinal force, the lateral force and the yaw moment corresponding to the output of the outside running behavior controller, so as to obtain the nominal longitudinal force, the nominal lateral force and the nominal yaw moment, respectively, by adding the longitudinal force, the lateral force and the yaw moment corresponding to the output of the outside running behavior controller to the second longitudinal force, the second lateral force and the second yaw moment, respectively.

In this case, the third means may substantially cancel the lateral force corresponding to the output of the outside running behavior controller in obtaining the nominal lateral force.

Further, the device may further be modified such that the ninth means apply a variable weighting factor on each of the difference in the slip ratio of each of the at least the front pair of the wheels calculated thereby before outputting the calculated slip ratio difference such that a slip ratio difference applied with a larger weighting factor affects less in the running behavior control than a slip ratio difference applied with a smaller weighting factor, the weighting factor being varied such that, when the nominal yaw

moment calculated by the third means is directed to assist a turn of the vehicle, the weighting factor on the slip ratio difference of one of the pair of front wheels serving at the inside of a turn is made larger.

Still further, the device may further be modified such that the tenth means are adapted to cancel a braking of the rear wheels by overriding the difference of the slip ratio calculated by the ninth means when the yaw rate of the vehicle has changed its direction from a first direction conforming to a turning of the vehicle to a second direction opposite to the first direction during a turn running of the vehicle.

#### 10 Brief Description of the Drawings

In the accompanying drawings,

Fig. 1 is a diagrammatical view showing a four wheeled vehicle having a steering system, a brake system and a control system in which an embodiment of the present invention herein shown is incorporated;

15 Fig. 2 is a flowchart showing a main routine of the control operation of the embodiment of the present invention;

Fig. 3 is a flowchart showing a subroutine of the control operation executed in step 550 of the main routine;

20 Fig. 4 is a flowchart showing a subroutine of the control operation executed in step 650 of the main routine;

Fig. 5 is a map showing an example of the relationships among the longitudinal force, the lateral force, the slip ratio and the slip angle of a common tire;

25 Fig. 6 is a diagrammatical illustration of a tire or wheel for defining parameters concerned therewith;

Fig. 7 is a graph showing a general relationship between the lateral force  $F_{tyi}$  and the slip angle  $\beta_i$  of a common tire or wheel;

Fig. 8 is a graph showing a general relationship between the longitudinal force  $F_{txi}$  and the slip angle  $S_i$  of a common tire or wheel;

30 Fig. 9 is a map showing an example of the distribution of the yaw

moment born by each of the front right, front left, rear right and rear left wheels of a four wheeled vehicle;

Fig. 10 is a map to be referred to in step 400 to obtain a factor for estimating a longitudinal force to be applied to the vehicle body for a yaw rate control;

Fig. 11A is a graph showing a general relationship between the slip ratio of a front wheel and the longitudinal or lateral force applied to the vehicle body corresponding to the slip ratio; and

Fig. 11B is a graph showing a general relationship between the slip ratio of a front wheel and the yaw moment applied to the vehicle body corresponding to the slip ratio.

#### Description of the Preferred Embodiment

In the following, the present invention will be described in more detail with respect to a preferred embodiment thereof with reference to the accompanying drawings.

Referring to Fig. 1 showing diagrammatically a vehicle in which an embodiment of the vehicle running behavior control device according to the present invention is incorporated. The vehicle has a vehicle body 12, and front right wheel 10FR, front left wheel 10FL, rear right wheel 10RR and rear left wheel 10RL supporting the vehicle body 12 via respective suspension means not shown in the figure. The front right and front left wheels 10FR and 10FL are steered by a rack-and-pinion type power steering means 16 according to rotations of a steering wheel 14 by a driver via a pair of tie rods 18R and 18L, respectively.

A brake system generally designated by 20 includes a hydraulic circuit means 22, a brake pedal 26 adapted to be depressed by the driver, a master cylinder 28 for supplying a master cylinder pressure to the hydraulic circuit means 22 according to the depression of the brake pedal by the driver, and wheel cylinders 24FR, 24FL, 24RR and 24RL each adapted to apply a braking force to each corresponding one of the front right, front left, rear

right and rear left wheels according to a supply of a hydraulic pressure thereto from the hydraulic circuit means 22.

The hydraulic circuit means 22 are electrically controlled by electric control means 30 incorporating a microcomputer which may be of an ordinary type including a central processor unit, a read only memory, a random access memory, input and output port means and a common bus interconnecting these elements.

The electric control means 30 are supplied with a signal indicating steering angle  $\phi$  inputted to the rack-and-pinion type power steering means 16 from the steering wheel 14 according to a rotation thereof by the driver from a steering angle sensor 34, a signal indicating yaw rate  $\gamma$  of the vehicle body from a yaw rate sensor 36, a signal indicating longitudinal acceleration  $G_x$  of the vehicle body from a longitudinal acceleration sensor 38, a signal indicating lateral acceleration  $G_y$  of the vehicle body from a lateral acceleration sensor 40, a signal indicating vehicle speed  $V$  from a vehicle speed sensor 42, signals indicating vehicle wheel speeds  $V_{wi}$  of the front right, front left, rear right and rear left wheels from wheel speed sensors 32FR, 32FL, 32RR and 32RL, respectively, and signals indicating static loads  $W_{si}$  of the front right, front left, rear right and rear left wheels from static load sensors 44fr, 44fl, 44rr and 44rl, respectively, and conduct control calculations according to the programs stored in the read only memory based upon the parameters supplied by the signals in the manner described in detail hereinbelow with reference to the flowchart shown in Fig. 2 for stabilizing the movement of the vehicle, then outputting control signals toward the hydraulic circuit means 22 for executing pertinent braking of wheels for the vehicle running behavior control.

The vehicle running behavior control device of the present invention will be described hereinbelow in the form of its control operation of an embodiment thereof by referring to the flowchart of Fig. 2 showing the main routine of the control operation. The control according to the main routine

is started by a closure of an ignition switch not shown in the figure and cyclically repeated therethrough during the operation of the vehicle. Although the operation of the embodiment device of the present invention is generally described so as to selectively apply a controlled braking force to both of the front pair and the rear pair of the wheels, the device according to the present invention may be so constructed as to selectively apply a controlled braking force to only the front pair or the rear pair of the wheels.

First, in step 50, slip ratios  $S_i$  of the respective wheels, which are parameters to be controlled according to the present invention, are reset to zero for each initial starting.

In step 100, the signals described with respect to Fig. 1 are read in.

In step 150, slip angles  $\beta_i$ , i.e.  $\beta_r$  and  $\beta_f$  of the rear and front wheels (as a pair, for convenience), friction coefficient  $\mu$  between the tire and the road surface and vertical load  $W_i$  on each of the wheels are calculated as follows:

First, slip angle  $\beta$  of the vehicle body is calculated according to a conventional method such that first a lateral slip acceleration  $dV_y/dt$  is calculated as a difference between the lateral acceleration  $G_y$  detected by the lateral acceleration sensor 40 and a product of the vehicle speed  $V$  detected by the vehicle speed sensor 42 and the yaw rate  $\gamma$  detected by the yaw rate sensor 36, such as  $dV_y/dt = G_y - V\gamma$ , then the lateral slip acceleration is integrated on time base to obtain a lateral slip velocity  $V_y$ , and then the lateral slip velocity  $V_y$  is divided by longitudinal vehicle speed  $V_x$  which may be substituted for by the vehicle speed  $V$  detected by the vehicle speed sensor 42, so as to provide  $\beta = V_y/V_x$ .

Then, assuming that the vehicle is an ordinary front steered vehicle, by denoting the distance between the center of gravity of the vehicle body and the axis of the rear axle as  $L_r$ , the slip angle  $\beta_r$  of the rear wheels is calculated based upon the slip angle  $\beta$  of the vehicle body, the yaw rate  $\gamma$  and the vehicle speed  $V$  as follows:

$$\beta_r = \beta - L_r \gamma / V \dots\dots (10)$$

When the slip angle  $\beta_r$  becomes larger, the magnitude of the tire slip required to generate a certain desired magnitude of the longitudinal force becomes correspondingly larger, against the general desirableness of the running behavior control to be accomplished by a minimum braking. Therefore, it is desirable that the value of the slip angle  $\beta_r$  of the rear wheels thus calculated is modified to be within an appropriate range such as  $-\beta_{rc} \leq \beta_r \leq \beta_{rc}$ , provided that the rear wheels are non-steered wheels.

Next, by denoting the distance between the center of gravity of the vehicle body and the axis of the front axle as  $L_f$ , the slip angle  $\beta_f$  of the front wheels (also as a pair, for convenience) is calculated based upon steering angle  $\phi_f$  converted from turn angle  $\phi$  of the steering wheel, the slip angle  $\beta$  of the vehicle body, the yaw rate  $\gamma$  and the vehicle speed  $V$  as follows:

$$\beta_f = -\phi_f + \beta + L_f \gamma / V \dots\dots (11)$$

Further, friction coefficient  $\mu$  between the tire and the road surface is calculated based upon the longitudinal and lateral accelerations  $G_x$  and  $G_y$  and the gravitational acceleration  $g$  as follows:

$$\mu = \sqrt{G_x^2 + G_y^2} / g \dots\dots (12)$$

Further, vertical load  $W_i$  on each of the wheels is calculated based upon  $W_{si}$  detected by the static vertical load sensors 44i, with a modification of a shift of load between the right and left wheels due to the lateral acceleration  $G_y$  and a shift of load between the front and rear wheels due to the longitudinal acceleration  $G_x$ .

In step 200, the longitudinal force  $F_{txi}$  and the lateral force  $F_{tyi}$  of each of the four wheels are calculated according to the above-mentioned equations 1 and 2 or 3 and 4 with incorporation of the equations 5-9, such that the equations 1 and 2 are used when  $\xi_i$  is calculated according to the equation 9 is positive (or zero, for convenience), while the equations 3 and 4 are used when  $\xi_i$  is negative.

Further, in this step, partial differentials of  $F_{txi}$  and  $F_{tyi}$  against  $S_i$  are calculated for a later use such as:

$$\frac{\partial F_{txi}}{\partial S_i} \quad \text{and} \quad \frac{\partial F_{tyi}}{\partial S_i}$$

In step 250, shares  $F_{xi}$  by respective wheels of the longitudinal force, shares  $F_{yi}$  by respective wheels of the lateral force and shares  $M_i$  by respective wheels of the yaw moment to act at the vehicle body due to the longitudinal forces  $F_{txi}$  and the lateral forces  $F_{tyi}$  of the four wheels are calculated based upon a mathematical tire model such as defined by equations 1-9 as follows:

$$\begin{bmatrix} F_{xfr} \\ F_{yfr} \end{bmatrix} = T(\phi_f) \begin{bmatrix} F_{txfr} \\ F_{tyfr} \end{bmatrix} \quad \dots\dots (13)$$

$$M_{fr} = \begin{bmatrix} \frac{T_r}{2} & L_f \end{bmatrix} \begin{bmatrix} F_{xfr} \\ F_{yfr} \end{bmatrix} \quad \dots\dots (14)$$

$$\begin{bmatrix} F_{xfl} \\ F_{yfl} \end{bmatrix} = T(\phi_f) \begin{bmatrix} F_{txfl} \\ F_{tyfl} \end{bmatrix} \quad \dots\dots (15)$$

$$M_{fl} = \begin{bmatrix} -\frac{T_r}{2} & L_f \end{bmatrix} \begin{bmatrix} F_{xfl} \\ F_{yfl} \end{bmatrix} \quad \dots\dots (16)$$

$$\begin{bmatrix} F_{xrr} \\ F_{yrr} \end{bmatrix} = T(\phi_r) \begin{bmatrix} F_{txrr} \\ F_{tyrr} \end{bmatrix} \quad \dots\dots (17)$$

$$M_{rr} = \begin{bmatrix} \frac{Tr}{2} & -L_r \end{bmatrix} \begin{bmatrix} F_{xrr} \\ F_{yrr} \end{bmatrix} \dots\dots (18)$$

$$\begin{bmatrix} F_{xrl} \\ F_{yrl} \end{bmatrix} = T(\phi_r) \begin{bmatrix} F_{txrl} \\ F_{tyrl} \end{bmatrix} \dots\dots (19)$$

$$M_{rl} = \begin{bmatrix} -\frac{Tr}{2} & -L_r \end{bmatrix} \begin{bmatrix} F_{xrl} \\ F_{yrl} \end{bmatrix} \dots\dots (20)$$

5            wherein

$$T(\phi_f) = \begin{bmatrix} \cos \phi_f & -\sin \phi_f \\ \sin \phi_f & \cos \phi_f \end{bmatrix} \dots\dots (21)$$

$$T(\phi_r) = \begin{bmatrix} \cos \phi_r & -\sin \phi_r \\ \sin \phi_r & \cos \phi_r \end{bmatrix} \dots\dots (22)$$

10            Further, in this step, a rate of change of each of  $F_{xi}$ ,  $F_{yi}$  and  $M_i$  due to a change of a corresponding  $S_i$ , i.e. partial differential of each of  $F_{xi}$ ,  $F_{yi}$  and  $M_i$  against  $S_i$  is calculated based upon the tire model as follows:

$$\begin{bmatrix} \frac{\partial F_{xfr}}{\partial S_{fr}} \\ \frac{\partial F_{yfr}}{\partial S_{fr}} \end{bmatrix} = T(\phi_f) \begin{bmatrix} \frac{\partial F_{txfr}}{\partial S_{fr}} \\ \frac{\partial F_{tyfr}}{\partial S_{fr}} \end{bmatrix} \dots\dots (23)$$

15             $\frac{\partial M_{fr}}{\partial S_{fr}} = \begin{bmatrix} \frac{Tr}{2} & L_f \end{bmatrix} \begin{bmatrix} \frac{\partial F_{xfr}}{\partial S_{fr}} \\ \frac{\partial F_{yfr}}{\partial S_{fr}} \end{bmatrix} \dots\dots (24)$

$$\begin{bmatrix} \frac{\partial F_{xfl}}{\partial S_{fl}} \\ \frac{\partial F_{yfl}}{\partial S_{fl}} \end{bmatrix} = T(\phi_f) \begin{bmatrix} \frac{\partial F_{txfl}}{\partial S_{fl}} \\ \frac{\partial F_{tyfl}}{\partial S_{fl}} \end{bmatrix} \dots\dots (25)$$



$$\frac{\partial M_{fl}}{\partial S_{fl}} = \begin{bmatrix} -\frac{Tr}{2} & L_f \end{bmatrix} \begin{bmatrix} \frac{\partial F_{xfl}}{\partial S_{fl}} \\ \frac{\partial F_{yfl}}{\partial S_{fl}} \end{bmatrix} \dots\dots (26)$$

$$\begin{bmatrix} \frac{\partial F_{xrr}}{\partial S_{rr}} \\ \frac{\partial F_{yrr}}{\partial S_{rr}} \end{bmatrix} = T(\phi_r) \begin{bmatrix} \frac{\partial F_{txrr}}{\partial S_{rr}} \\ \frac{\partial F_{tyrr}}{\partial S_{rr}} \end{bmatrix} \dots\dots (27)$$

$$\frac{\partial M_{rr}}{\partial S_{rr}} = \begin{bmatrix} \frac{Tr}{2} & -L_r \end{bmatrix} \begin{bmatrix} \frac{\partial F_{xrr}}{\partial S_{rr}} \\ \frac{\partial F_{yrr}}{\partial S_{rr}} \end{bmatrix} \dots\dots (28)$$

$$\begin{bmatrix} \frac{\partial F_{xrl}}{\partial S_{rl}} \\ \frac{\partial F_{yrl}}{\partial S_{rl}} \end{bmatrix} = T(\phi_r) \begin{bmatrix} \frac{\partial F_{txrl}}{\partial S_{rl}} \\ \frac{\partial F_{tyrl}}{\partial S_{rl}} \end{bmatrix} \dots\dots (29)$$

$$5 \quad \frac{\partial M_{rl}}{\partial S_{rl}} = \begin{bmatrix} -\frac{Tr}{2} & -L_r \end{bmatrix} \begin{bmatrix} \frac{\partial F_{xrl}}{\partial S_{rl}} \\ \frac{\partial F_{yrl}}{\partial S_{rl}} \end{bmatrix} \dots\dots (30)$$

When the front wheels of a four wheeled vehicle are applied with a braking by a brake-based behavior control device, it is only a front wheel serving at the outside of a turn that is applied with a controlled braking when the behavior control is a spin suppress control, while it is only a front wheel serving at the inside of a turn that is applied with a controlled braking when the behavior control is a turn assist control. In any event, it is always only one of the front wheels at a time that is applied with a behavior control braking. Therefore, the differences  $dF_x$ ,  $dF_y$  and  $dM$  of longitudinal force, lateral force and yaw moment, respectively, of the vehicle body due to the partial differential of the longitudinal and lateral forces of each wheel are calculated based upon the three wheels at the most, excluding either one of the front wheels, as follows:

$$\begin{bmatrix} dF_x \\ dF_y \\ dM \end{bmatrix} = \begin{bmatrix} \frac{\partial F_{xfr}}{\partial S_{fr}} \text{ or } \frac{\partial F_{xfl}}{\partial S_{fl}} & \frac{\partial F_{xrr}}{\partial S_{rr}} & \frac{\partial F_{xrl}}{\partial S_{rl}} \\ \frac{\partial F_{yfr}}{\partial S_{fr}} \text{ or } \frac{\partial F_{yfl}}{\partial S_{fl}} & \frac{\partial F_{yrr}}{\partial S_{rr}} & \frac{\partial F_{yrl}}{\partial S_{rl}} \\ \frac{\partial M_{fr}}{\partial S_{fr}} \text{ or } \frac{\partial M_{fl}}{\partial S_{fl}} & \frac{\partial M_{rr}}{\partial S_{rr}} & \frac{\partial M_{rl}}{\partial S_{rl}} \end{bmatrix} \begin{bmatrix} dS_{fr} \text{ or } dS_{fl} \\ dS_{rr} \\ dS_{rl} \end{bmatrix} = JdS \dots\dots (31)$$

In step 300,  $F_{xi}$ ,  $F_{yi}$  and  $M_i$  are integrated to provide longitudinal force  $F_x$ , lateral force  $F_y$  and yaw moment  $M$  of the vehicle body calculated as a function of the slip ratios  $S_i$  as follows:

$$\begin{bmatrix} F_x \\ F_y \\ M \end{bmatrix} = \begin{bmatrix} F_{xfr} \\ F_{yfr} \\ M_{fr} \end{bmatrix} + \begin{bmatrix} F_{xfl} \\ F_{yfl} \\ M_{fl} \end{bmatrix} + \begin{bmatrix} F_{xrr} \\ F_{yrr} \\ M_{rr} \end{bmatrix} + \begin{bmatrix} F_{xrl} \\ F_{yrl} \\ M_{rl} \end{bmatrix} \dots\dots (32)$$

In step 350, according to the same process as step 200, except that the slip ratios  $S_i$  are all assumed zero, longitudinal force  $F_{txiso}$  and lateral force  $F_{tyiso}$  of each of the four wheels are calculated as a reference tire model conditioned by zero slip, then shares  $F_{xiso}$  by the respective wheels of the longitudinal force, shares  $F_{yiso}$  by the respective wheels of the lateral force and shares  $M_{iso}$  by the respective wheels of the yaw moment to act at the vehicle body due to the longitudinal forces  $F_{txiso}$  and the lateral forces  $F_{tyiso}$  of the four wheels are calculated, and then  $F_{xiso}$ ,  $F_{yiso}$  and  $M_{iso}$  are integrated to provide longitudinal force  $F_{xso}$ , lateral force  $F_{yso}$  and yaw moment  $M_{so}$  of the vehicle body according to the same tire model operating at zero slip, as follows:

$$\begin{bmatrix} F_{xso} \\ F_{yso} \\ M_{so} \end{bmatrix} = \begin{bmatrix} F_{xfrso} \\ F_{yfrso} \\ M_{frso} \end{bmatrix} + \begin{bmatrix} F_{xflso} \\ F_{yflso} \\ M_{flso} \end{bmatrix} + \begin{bmatrix} F_{xrrso} \\ F_{yrrso} \\ M_{rrso} \end{bmatrix} + \begin{bmatrix} F_{xrlso} \\ F_{yrlso} \\ M_{rlso} \end{bmatrix} \dots\dots (33)$$

The longitudinal force  $F_{xso}$ , the lateral force  $F_{yso}$  and the yaw moment  $M_{so}$  of the vehicle body will be herein called a zero slip longitudinal force, a zero slip lateral force and a zero slip yaw moment.

In step 400, a nominal longitudinal force  $F_{xt}$ , a nominal lateral force  $F_{yt}$  and a nominal yaw moment  $M_n$  are calculated based upon  $F_{xso}$ ,  $F_{yso}$  and  $M_{so}$  and a running behavior control input from an outside running behavior controller. The running behavior controller herein referred to as the outside controller is already known in various types, including those for controlling various turning behaviors of the vehicles while suppressing a driftout or a spin of the vehicles. It is assumed that the device of the present invention operates under an input from such an outside running stability controller, the input being generally a combination of a longitudinal force  $F_{xm}$ , a lateral force  $F_{ym}$  and a yaw moment  $M_m$  applied to vehicle body.

The longitudinal force  $F_{xm}$  may be considered as a force for decelerating the vehicle for the purpose of decreasing the centrifugal force against a drifting out, while the yaw moment  $M_m$  may be considered as a yaw moment generated by a balance between the braking force applied to the leftside wheel or wheels and the braking force applied to the rightside wheel or wheels. In fact, no lateral force will need be considered as a component of such an input, particularly in connection with the present invention which operates based upon a selective braking of the wheels. Therefore,  $F_{ym}$  may be constantly set to zero.

Such a longitudinal force  $F_{xm}$  may be generated by an outside controller to control a driftout, for example, as follows:

First, a standard yaw rate  $\gamma_c$  of the vehicle body is calculated based upon the vehicle speed  $V$  and the steering angle  $\phi$ , denoting the wheel base of the vehicle as  $H$ , assuming an appropriate factor  $K_h$ , as follows:

$$\gamma_c = V \phi / (1 + K_h V^2) H \dots\dots (34)$$

Then,  $\gamma_c$  is modified to be adapted to a transient performance according to a time constant  $T$  and the Laplace operator  $s$ , as follows:

$$\gamma_t = \gamma_c / (1 + Ts) \dots\dots (35)$$

5

Then, a parameter  $D_v$  indicating a tendency of the driftout of the vehicle is calculated as follows:

$$D_v = (\gamma_t - \gamma) \dots\dots (36)$$

10

or

$$D_v = H(\gamma_t - \gamma) / V \dots\dots (37)$$

15

Then, by judging the turning direction of the vehicle by the sign of the yaw rate  $\gamma$ , the parameter  $D_v$  is finalized to  $D_v$  when  $D_v$  is positive while the vehicle is making a left turn, or  $D_v$  is negative while the vehicle is making a right turn. The parameter  $D_v$  is made zero when  $D_v$  is negative while the vehicle is making a left turn, or  $D_v$  is positive while the vehicle is making a right turn.

20

Then, by looking up a map such as shown in Fig. 10, a factor  $K_{xm}$  for estimating the force  $F_{xm}$  is read out against the parameter  $D_v$ . Then the longitudinal force  $F_{xm}$  is calculated by the factor  $K_{xm}$ , mass  $Q_b$  of the vehicle body and the gravitational acceleration  $g$  as follows:

$$F_{xm} = K_{xm} Q_b g \dots\dots (38)$$

25

By the longitudinal force  $F_{xm}$  being applied to, the vehicle is decelerated so that a driftout is suppressed.

30

On the other hand, also as an example, a spin will be suppressed such that, based upon the yaw rate  $\gamma_t$  calculated as by equation 35, assuming an appropriate factor  $K_{mm}$ , a slip angle  $\beta_t$  of the vehicle body is

calculated with the mass  $Q_b$  of the vehicle body and the vehicle speed  $V$ , as follows:

$$\beta_t = K_{mm} Q_b \gamma_t V \dots\dots (39)$$

5

Then, the yaw moment  $M_m$  is calculated by assuming appropriate factors  $K_{m1}$  and  $K_{m2}$  as follows:

$$M_m = K_{m1} (\beta - \beta_t) + K_{m2} (d\beta/dt - d\beta_t/dt) \dots\dots (40)$$

10

By the yaw moment  $M_m$  being applied to, the vehicle is suppressed from spinning.

In any event, receiving a control input in the form of longitudinal force  $F_{xm}$  and/or yaw moment  $M_m$  from an outside running behavior controller,  $[F_{xso}, F_{yso}, M_{so}]$  are modified by  $[F_{xm}, 0, M_m]$  to produce nominal  $F_{xn}$ ,  $F_{yn}$  and  $M_n$  as follows:

15

$$\begin{bmatrix} F_{xn} \\ F_{yn} \\ M_n \end{bmatrix} = \begin{bmatrix} F_{xm} \\ 0 \\ M_m \end{bmatrix} + \begin{bmatrix} F_{xso} \\ F_{yso} \\ M_{so} \end{bmatrix} \dots\dots (41)$$

20

In step 450, differences of the nominal  $F_{xt}$ ,  $F_{yt}$  and  $M_n$  from the actual  $F_x$ ,  $F_y$  and  $M$  are calculated as follow:

$$\Delta = \begin{bmatrix} \delta F_x \\ \delta F_y \\ \delta M \end{bmatrix} = \begin{bmatrix} F_{xn} - F_x \\ F_{yn} - F_y \\ M_n - M \end{bmatrix} \dots\dots (42)$$

25

The control conducted by the device according to the present invention is to approach the thus calculated  $[\delta F_x, \delta F_y, \delta M]$  to  $[dF_x, dF_y,$

dM] based upon the differentiation of the mathematical tire model by the slip ratio at each of the wheels through a cyclic convergent calculation of the difference in the slip ratio. Of course, it is very difficult to mathematically solve such a set of simultaneous equations as  $\delta F_x=dF_x$ ,  $\delta F_y=dF_y$  and  $\delta M=dM$ . Therefore, it is contemplated to minimize the value of L such as defined below:

$$L = E^T W_f E + \delta S^T W_{ds} \delta S + (S + \delta S)^T W_s (S + \delta S) \dots\dots (43)$$

10 wherein

$$E = \begin{bmatrix} \delta F_x - dF_x \\ \delta F_y - dF_y \\ \delta M - dM \end{bmatrix} \dots\dots (44)$$

(  $E^T = [ \delta F_x - dF_x, \delta F_y - dF_y, \delta M - dM]$  The same with others. )

$$W_f = \begin{bmatrix} W_{F_x} & 0 & 0 \\ 0 & W_{F_y} & 0 \\ 0 & 0 & W_M \end{bmatrix} \dots\dots (45)$$

15  $\delta S = \begin{bmatrix} \delta S_{fr} \text{ or } \delta S_{fl} \\ \delta S_{rr} \\ \delta S_{rl} \end{bmatrix} \dots\dots (46)$

$$W_{ds} = \begin{bmatrix} W_{dsfr} \text{ or } W_{dsrl} & 0 & 0 \\ 0 & W_{dsrr} & 0 \\ 0 & 0 & W_{dsrl} \end{bmatrix} \dots\dots (47)$$

$$S = \begin{bmatrix} S_{fr} \text{ or } S_{fl} \\ S_{rr} \\ S_{rl} \end{bmatrix} \dots\dots (48)$$

$$W_s = \begin{bmatrix} W_{sfr} \text{ or } W_{srl} & 0 & 0 \\ 0 & W_{srr} & 0 \\ 0 & 0 & W_{srl} \end{bmatrix} \dots\dots (49)$$

In equation 43, the first term on the right side is a sum of weighted squares of the differences  $\delta F_x - dF_x$ ,  $\delta F_y - dF_y$  and  $\delta M - dM$ . As a first approach, if this term is minimized, it is duly expected that the vehicle is controlled to follow the control by the outside controller at an optimum operating condition of the brake means that they are actuated generally at a necessary minimum.

In this connection, the second term on the right side of equation 43 is provided to restrict the width of change of  $\delta S$ , so that the calculations do not diverge. The third term on the right side of equation 43 is provided to restrict the absolute value of the slip ratio  $S$ , so that a uniform distribution of the slip ratio to the respective wheels is ensured.

In step 500,  $\delta S_{fr}$  and  $\delta S_{fl}$  of  $\delta S_i$  are processed for a modification of the weighting factor  $W_{dsfr}$  or  $W_{dsfl}$  of the front right wheel or the front left wheel such as shown by a flowchart of Fig. 3. The purpose of the processing according to the flowchart of Fig. 3 is as follows:

When the slip ratio  $S_{fr}$ , for example, increases, the longitudinal force  $F_{xfr}$  increases toward rearward, while the lateral force  $F_{yfr}$  decreases, both monotonously in any event, as shown in Fig. 11A. On the other hand, assuming that the vehicle is now making a right turn, when the front right wheel is braked for assisting the turn, the vehicle body is first applied with a yaw moment for a right turn about the front right wheel, thus effectively applying a turn assist yaw moment to the vehicle body. In this case, the turn assist yaw moment generated around the front right wheel first increases along with increase of the braking force, but soon the lateral tire grip force available at the front right wheel starts to decrease due to the limited radius of the friction circle, so that the front right wheel starts to slip toward outside of the turn, thereby canceling the turn assist yaw moment first generated. Therefore, the yaw moment  $M_{fr}$  available for the vehicle body according to  $S_{fr}$  first increases but soon reaches a peak point  $P$  and then decreases as shown in Fig. 11B. (It is the general practice that the

yaw moment is made positive when it turns the vehicle body counter-clockwise as viewed from above, and negative for the direction opposite thereto.) Therefore, if the slip ratio  $S_{fr}$  is controlled around the peak point P, the running behavior control becomes unstable. The processing according to the flowchart of Fig. 3 is to avoid such a problem.

Referring to Fig. 3, in step 552, the factors  $W_{dsfr}$  and  $W_{dsfl}$  are normally set to 1 for convenience.

In step 554, it is judged if the slip angle  $\beta_f$  of the front wheels is positive. (It is the general practice that the slip angle of a wheel is made positive when it is oriented leftward from the direction of rotation thereof, and negative for the direction opposite thereto.) When the answer is yes, the control proceeds to step 556, and it is judged if the nominal yaw moment  $M_n$  is negative. Therefore, the yes of the judgment of step 556 means that the vehicle is making a right turn, while the control exerts a clockwise yaw moment to the vehicle body. Under such a condition, if the front right wheel is braked much, there would occur that the yaw moment  $M_{fr}$  is controlled around the peak point P of Fig. 11B, thereby causing a fluctuation of the control. In order to avoid such a problem, in step 558, as an embodiment, the weighting factor  $W_{dsfr}$  for  $\delta S_{fr}$  is set to 5, i.e. five times as much as compared with those for the other wheels, so that the value of  $\delta S_{fr}$  is suppressed low to be apart from the peak point P.

Similarly, when the answer of step 554 is no, and the answer of step 560 is yes, the weighting factor  $W_{dsfl}$  is set to 5.

In step 550, in order to obtain a difference in slip ratio at each of the three wheels which minimizes the value of L, equation 43 is partially differentiated by each  $\delta S$  as follows:

$$\frac{\partial L}{\partial \delta S} = 2W_{ds}\delta S + 2W_s(S + \delta S) - 2J^T W_f J E \dots\dots (50)$$



$$\frac{\partial L}{\partial \delta S} = \begin{bmatrix} \frac{\partial L}{\partial \delta S_{fr}} \text{ or } \frac{\partial L}{\partial \delta S_{fl}} \\ \frac{\partial L}{\partial \delta S_{rr}} \\ \frac{\partial L}{\partial \delta S_{rl}} \end{bmatrix} \dots\dots (51)$$

$$E = \Delta - J\delta S \quad \dots\dots (52)$$

$$\frac{\partial E}{\partial \delta S} = \frac{\partial(\Delta - J\delta S)}{\partial \delta S} \quad \dots\dots (53)$$

$$= -J \quad \dots\dots (54)$$

5

Making  $\frac{\partial L}{\partial \delta S} = 0$  in equation 50,

$$W_d \delta S + W_s(S + \delta S) - J^T W_f(\Delta - J\delta S) = 0 \quad \dots\dots (55)$$

10

By rearranging equation 55 with respect to  $\delta S$ , there is provided an equation which minimizes the value of  $L$  of equation 43 as follows:

$$\delta S = (W_d + W_s + J^T W_f J)^{-1} (-W_s S + J^T W_f \Delta) \quad \dots\dots (56)$$

15

In step 600, the slip ratios  $S_i$  are modified by corresponding  $\delta S_i$  calculated.

20

In step 650, the slip ratio  $S_i$  is modified for a precaution of a spin which might be induced by the controlled braking of the rear wheels. When a vehicle is controlled by the running behavior control device of the present invention with one or both of the rear wheels being braked at a controlled slip ratio  $S_{rr}$  and/or  $S_{rl}$  to assist a turn running of the vehicle, it can occur that the turning of the vehicle overshoots. In such a case, it is desirable that the rear wheel braking is released as quick as possible, because otherwise a spin might be induced by a delay in releasing the rear wheel

braking.

In view of this, in the flowchart of Fig. 4 forming a subroutine of the main routine of Fig. 2, in step 652, it is judged if the nominal yaw moment  $M_n$  is negative and the slip ratio  $\beta r$  is positive and further the yaw rate  $\gamma$  is positive. During a normal right turn of a vehicle, generally there is a first stage in which  $M_n < 0$ ,  $\beta r > 0$  and  $\gamma < 0$ , then a second stage in which  $M_n < 0$ ,  $\beta r > 0$  and  $\gamma = 0$ , and then a third stage in which at least  $\gamma > 0$ . In step 652 it is detected that the conditions turned over from the second stage to the third stage.

Similarly, in step 654 it is detected that the same turnover occurred during a left turn of the vehicle.

When the above turnover was detected in step 652 during a right turn or in step 654 during a left turn, the control proceeds to step 656, and the slip ratios  $S_{rr}$  and  $S_{rl}$  are immediately returned to zero.

In step 700, the hydraulic circuit 22 is operated according to a control signal bearing the instructions with regard to the slip ratios  $S_i$  to be realized at the respective wheels.

Thus, the calculations through the main routine of Fig. 2 are repeated at a cycle time such as tens of microseconds as long as the vehicle is operated with the ignition switch being turned on, while the calculations continually converging to each different state according to continual variations of the running conditions of the vehicle, realizing the condition that the braking for the running behavior control is executed at a minimum necessity to follow the tire model which executes no braking.

Although the present invention has been described in detail with respect to a preferred embodiment thereof and some partial modifications thereof, it will be apparent for those skilled in the art that other various modifications are possible with respect to the shown embodiment within the scope of the present invention.

## Claims

1. A device for controlling a running behavior of a vehicle based upon a force-slip performance of a tire, the vehicle having a vehicle body, a pair of front wheels and a pair of rear wheels, and brake means for selectively applying a controlled braking force to at least either the front pair or the rear pair of the wheels bearing the tires, comprising:

first means for cyclically calculating by a minute cycle period longitudinal force and lateral force of each of the at least either the front pair or the rear pair of the wheels in reference to slip ratio thereof according to a mathematical tire model of a relationship therebetween, so as to obtain a first longitudinal force and a first lateral force corresponding to a first slip ratio and a second longitudinal force and a second lateral force corresponding to zero slip ratio;

second means for cyclically calculating by the minute cycle period longitudinal force, lateral force and yaw moment of the vehicle body based upon the longitudinal forces and the lateral forces of the at least either the front pair or the rear pair of the wheels, so as to obtain a first longitudinal force, a first lateral force and a first yaw moment of the vehicle body corresponding to the first longitudinal forces and the first lateral forces of the at least either the front pair or the rear pair of the wheels and a second longitudinal force, a second lateral force and a second yaw moment of the vehicle body corresponding to the second longitudinal forces and the second lateral forces of the at least either the front pair or the rear pair of the wheels;

third means for cyclically modifying by the minute cycle period the second longitudinal force, the second lateral force and the second yaw moment of the vehicle body calculated by the second means with a longitudinal force, a lateral force and a yaw moment corresponding to an

output of an outside running behavior controller, so as to obtain a nominal longitudinal force, a nominal lateral force and a nominal yaw moment, respectively;

fourth means for cyclically calculating by the minute cycle period a difference between the nominal longitudinal force and the first longitudinal force, a difference between the nominal lateral force and the first lateral force and a difference between the nominal yaw moment and the first yaw moment;

fifth means for cyclically calculating by the minute cycle period differentials of the longitudinal and lateral forces of each of the at least either the front pair or the rear pair of the wheels on the basis of the slip ratio thereof according to the mathematical tire model;

sixth means for cyclically calculating by the minute cycle period differentials of the longitudinal force, lateral force and yaw moment of the vehicle body based upon differentials of the longitudinal and lateral forces of each of the at least either the front pair or the rear pair of the wheels on the basis of the slip ratio;

seventh means for cyclically calculating by the minute cycle period a difference in the longitudinal force, a difference in the lateral force and a difference in the yaw moment of the vehicle body based upon the differentials thereof;

eighth means for cyclically calculating by the minute cycle period a first difference between the difference in the longitudinal force calculated by the fourth means and the difference in the longitudinal force calculated by the seventh means, a second difference between the difference in the lateral force calculated by the fourth means and the differential-based difference in the lateral force calculated by the seventh means, and a third difference between the difference in the yaw moment calculated by the fourth means and the differential-based difference in the yaw moment calculated by the seventh means;

ninth means for calculating by the minute cycle period differences in the slip ratio of each of the at least either the front pair or the rear pair of the wheels which minimize a weighted sum of squares of the first, second and third differences; and

tenth means for selectively operating the brake means to change the slip ratio of each of the at least either the front pair or the rear pair of the wheels according to the difference thereof calculated by the ninth means.

2. A device according to claim 1, further comprising:

eleventh means for cyclically calculating by the minute cycle period a weighted sum of a square of each of the differences in the slip ratio calculated by the ninth means;

wherein the ninth means are modified to calculate the differences in the slip ratio so that a sum of the weighted sum calculated by the ninth means and the weighted sum calculated by the eleventh means is minimized.

3. A device according to claim 1, further comprising:

twelfth means for cyclically calculating by the minute cycle period a weighted sum of a square of each of respective sums of the slip ratio and the change thereof calculated by the ninth means;

wherein the ninth means are modified to calculate the differences in the slip ratio so that a sum of the weighted sum calculated by the ninth means and the weighted sum calculated by the twelfth means is minimized.

4. A device according to claim 2, further comprising:

twelfth means for cyclically calculating by the minute cycle period a weighted sum of a square of each of respective sums of the slip ratio and the change thereof calculated by the ninth means;

wherein the ninth means are modified to calculate the differences in the slip ratio so that a sum of the weighted sum calculated by the ninth

means, the weighted sum calculated by the eleventh means and the weighted sum calculated by the twelfth means is minimized.

5. A device according to claim 1, wherein the third means modify the second longitudinal force, the second lateral force and the second yaw moment of the vehicle body calculated by the second means with the longitudinal force, the lateral force and the yaw moment corresponding to the output of the outside running behavior controller, so as to obtain the nominal longitudinal force, the nominal lateral force and the nominal yaw moment, respectively, by adding the longitudinal force, the lateral force and the yaw moment corresponding to the output of the outside running behavior controller to the second longitudinal force, the second lateral force and the second yaw moment, respectively.

6. A device according to claim 5, wherein the third means substantially cancel the lateral force corresponding to the output of the outside running behavior controller in obtaining the nominal lateral force.

7. A device according to claim 2, wherein the ninth means apply a variable weighting factor on each of the difference in the slip ratio of each of the at least the front pair of the wheels calculated thereby before outputting the calculated slip ratio difference such that a slip ratio difference applied with a larger weighting factor affects less in the running behavior control than a slip ratio difference applied with a smaller weighting factor, the weighting factor being varied such that, when the nominal yaw moment calculated by the third means is directed to assist a turn of the vehicle, the weighting factor on the slip ratio difference of one of the pair of front wheels serving at the inside of a turn is made larger.

8. A device according to claim 1, wherein the tenth means are adapted to cancel a braking of the rear wheels by overriding the difference of the slip ratio calculated by the ninth means when the yaw rate of the vehicle has changed its direction from a first direction conforming to a turning of the vehicle to a second direction opposite to the first direction during a turn running of the vehicle.

FIG. 1

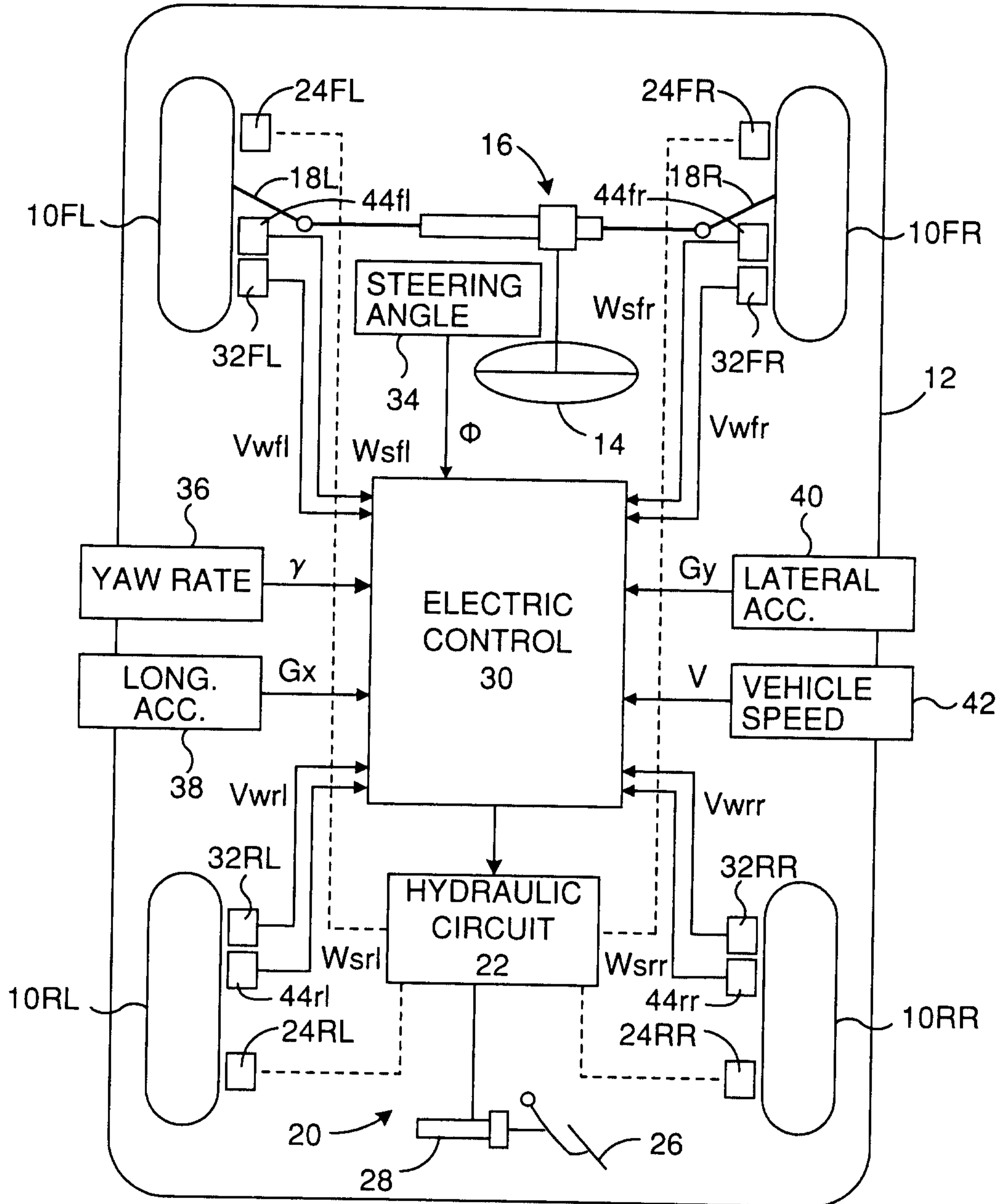




FIG. 2

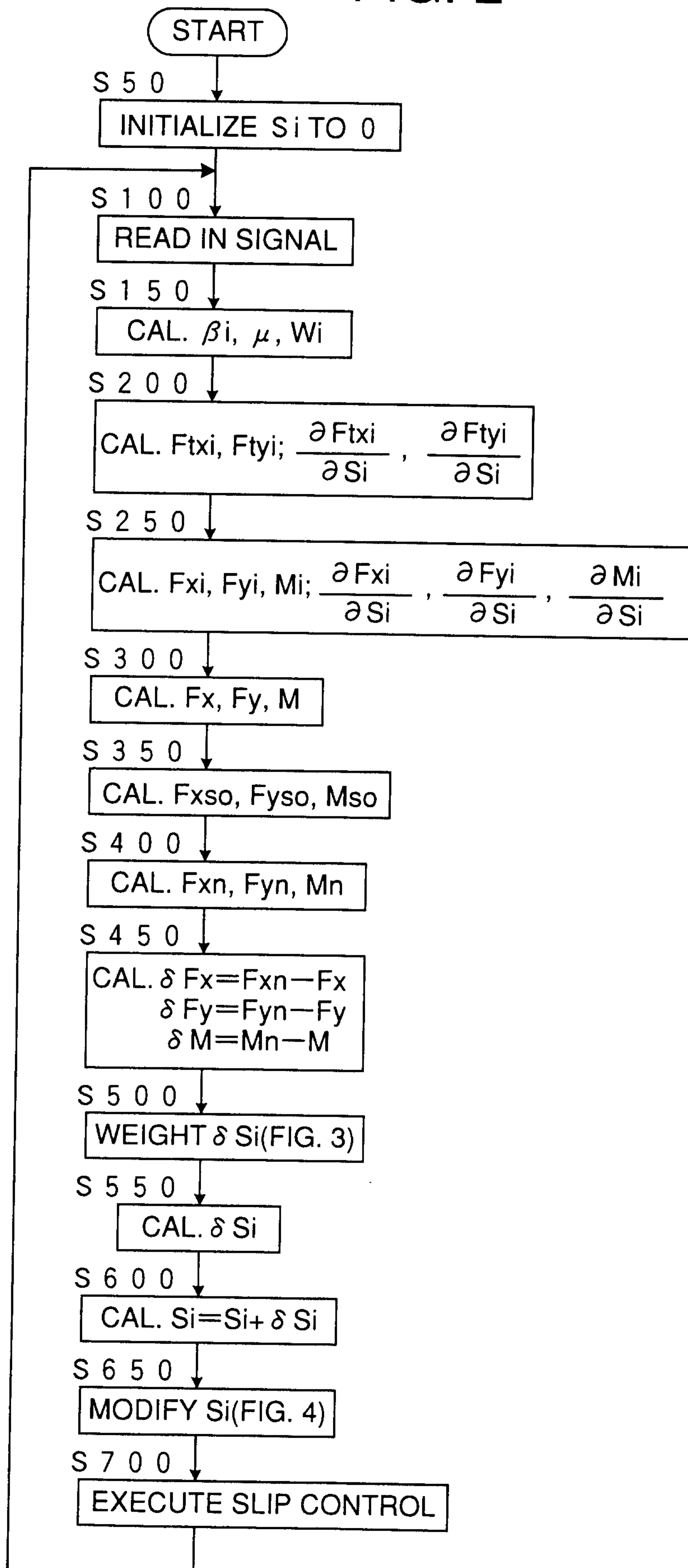


FIG. 3

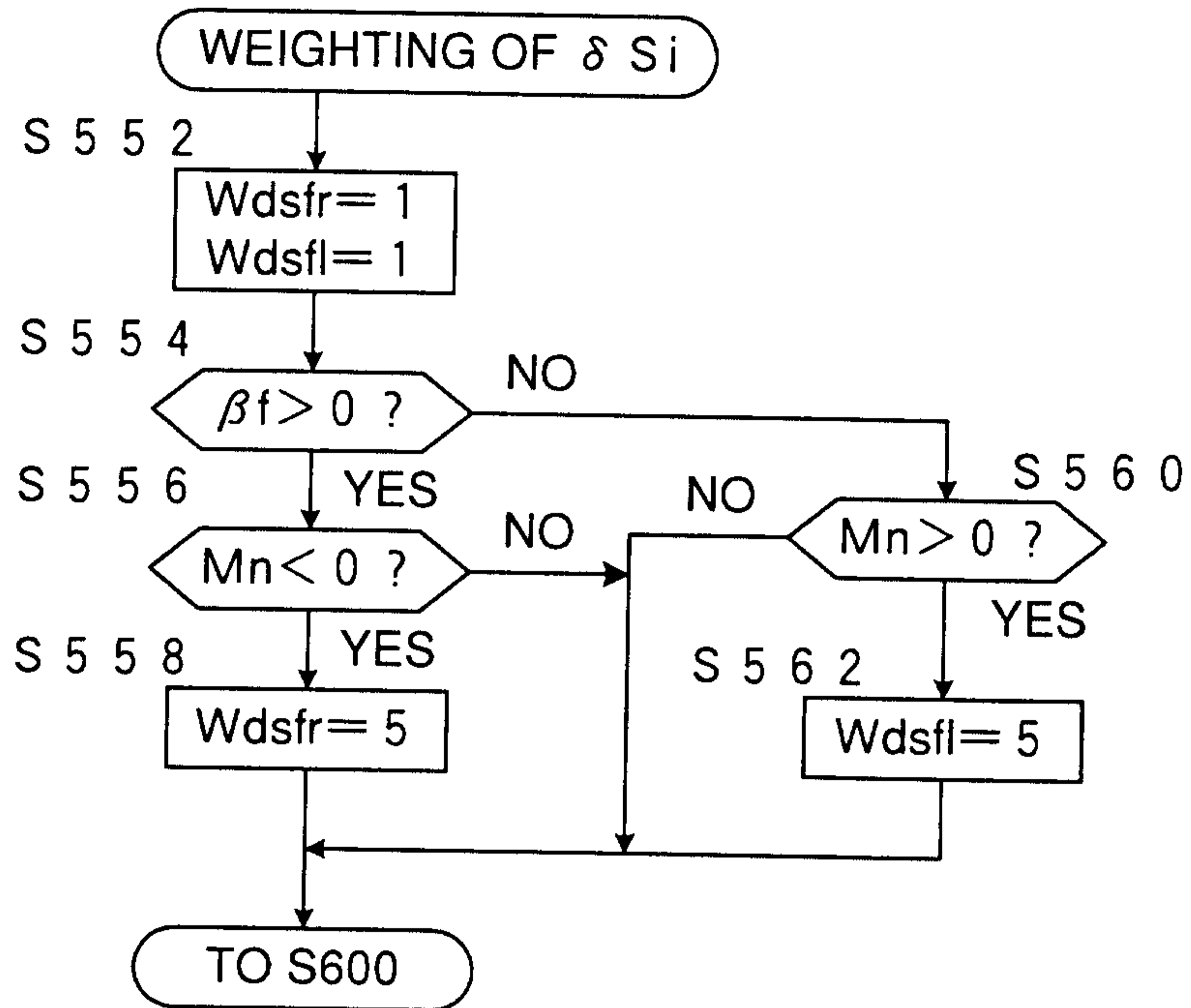


FIG. 4

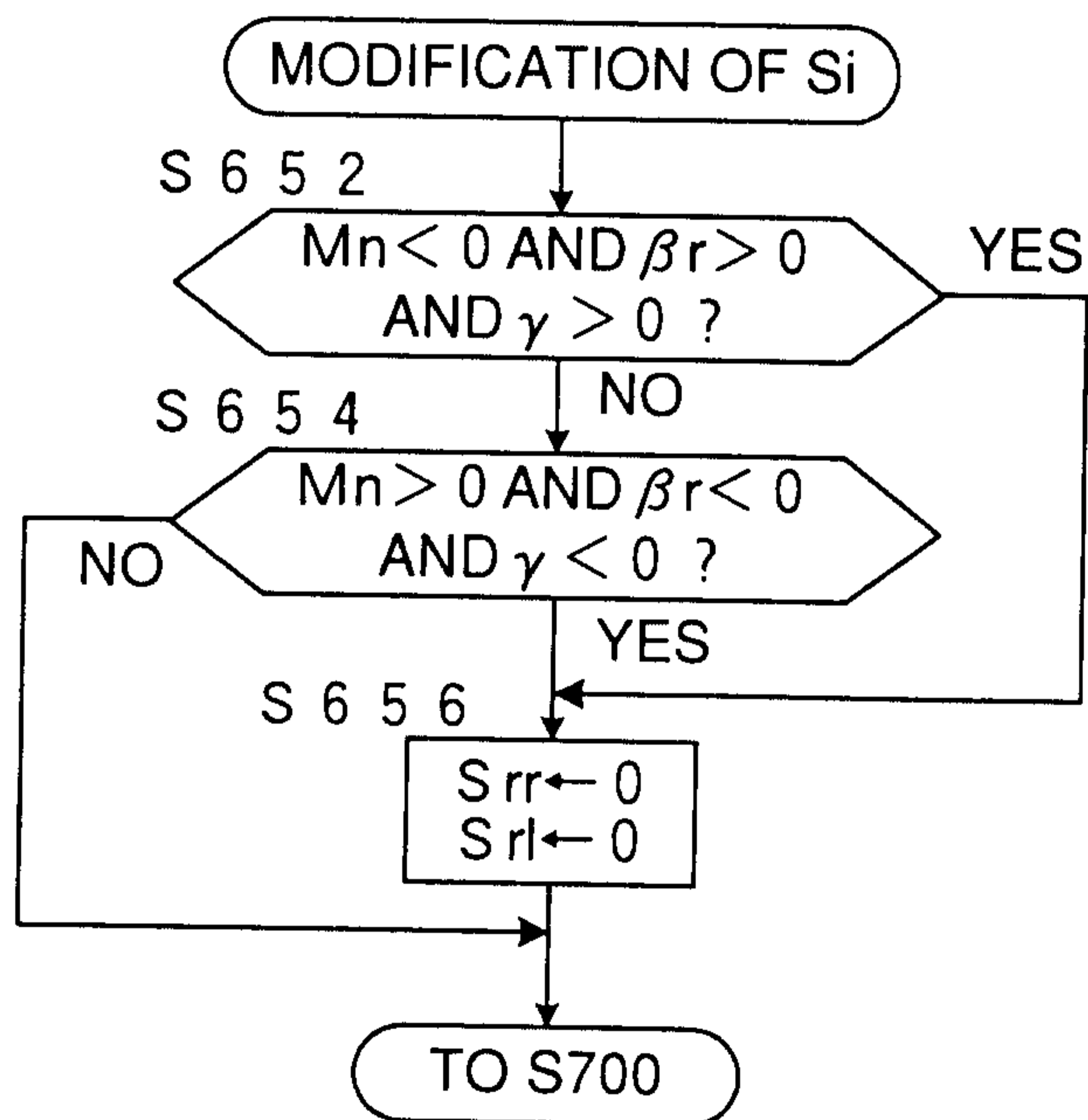


FIG. 5

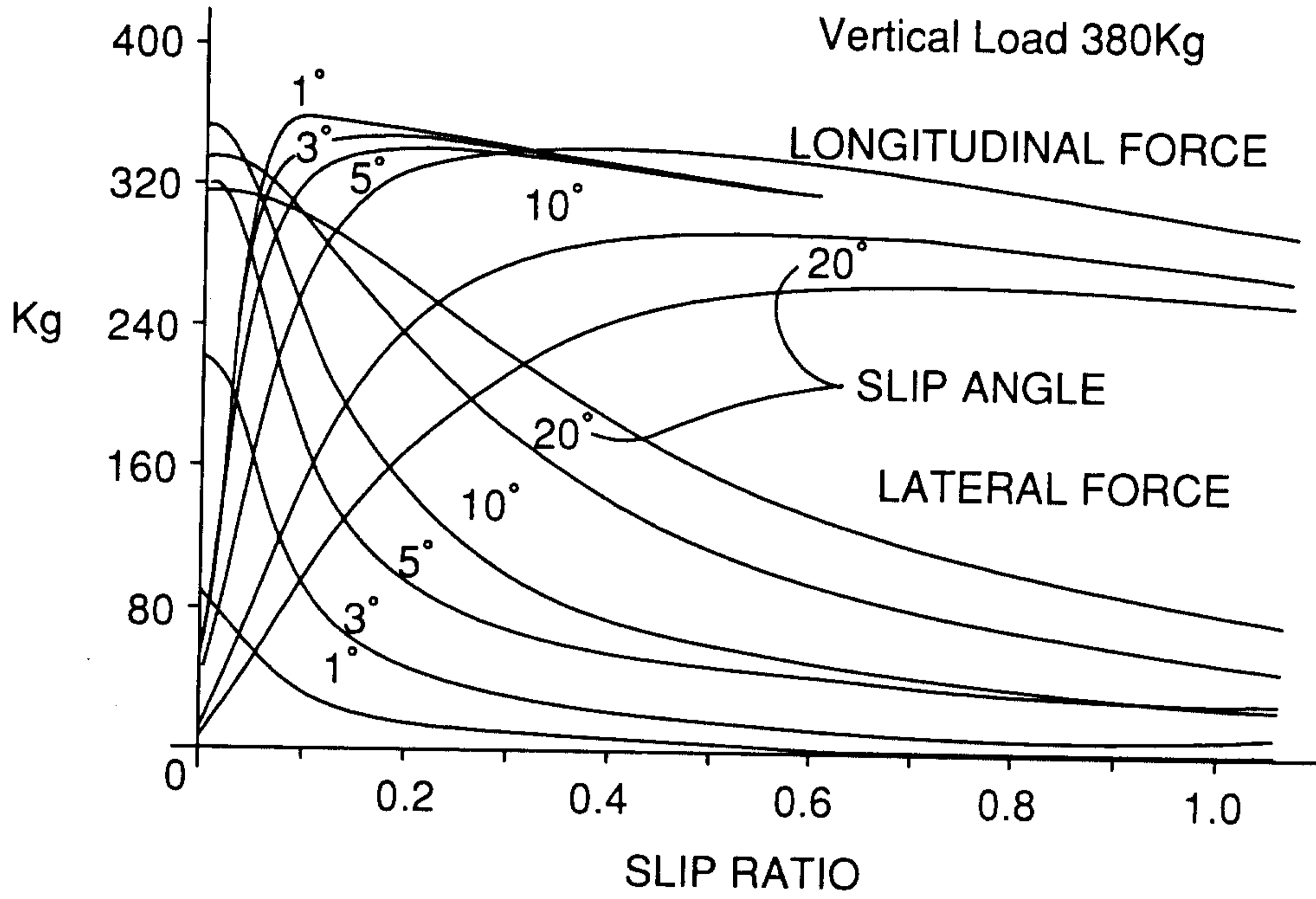


FIG. 9

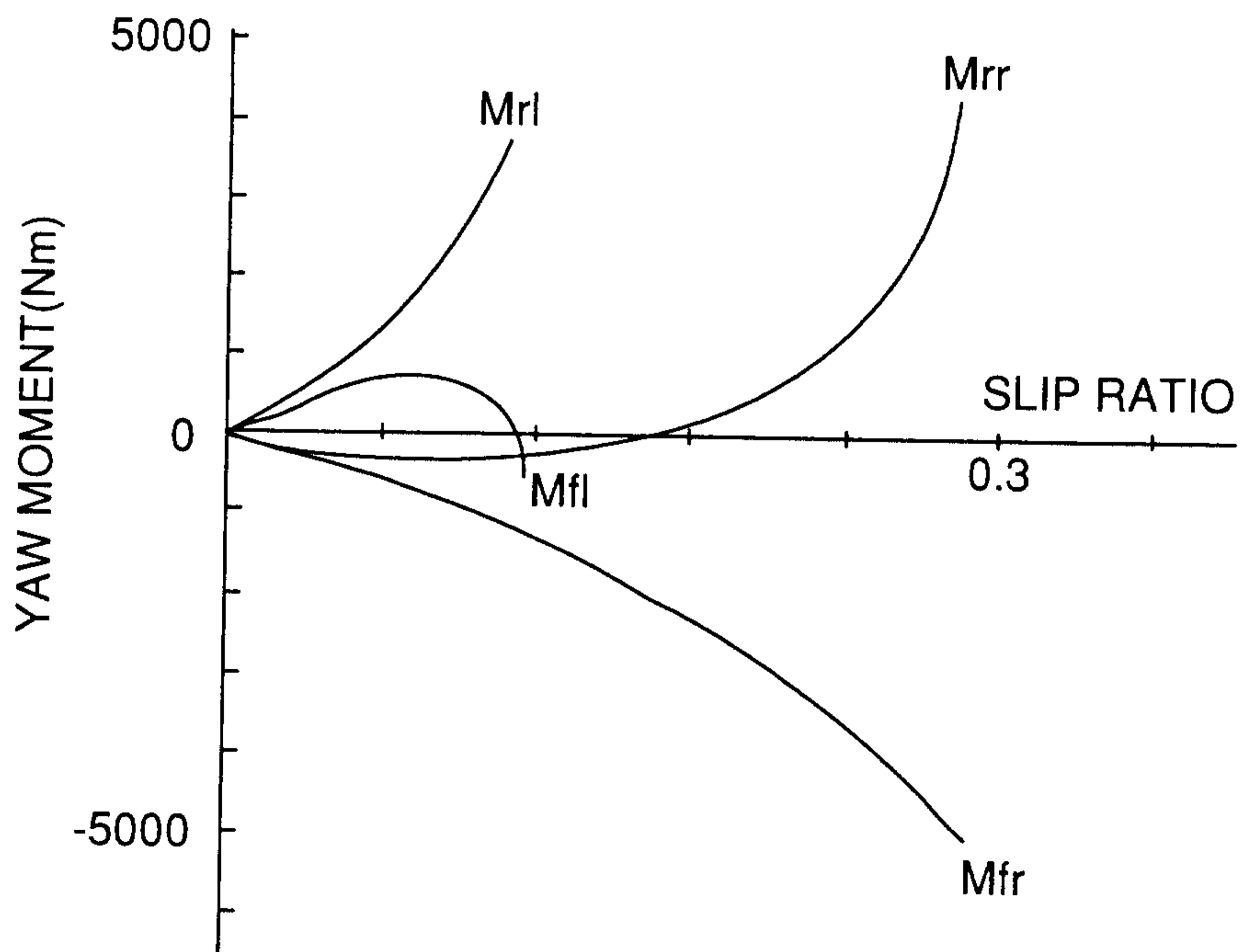


FIG. 6

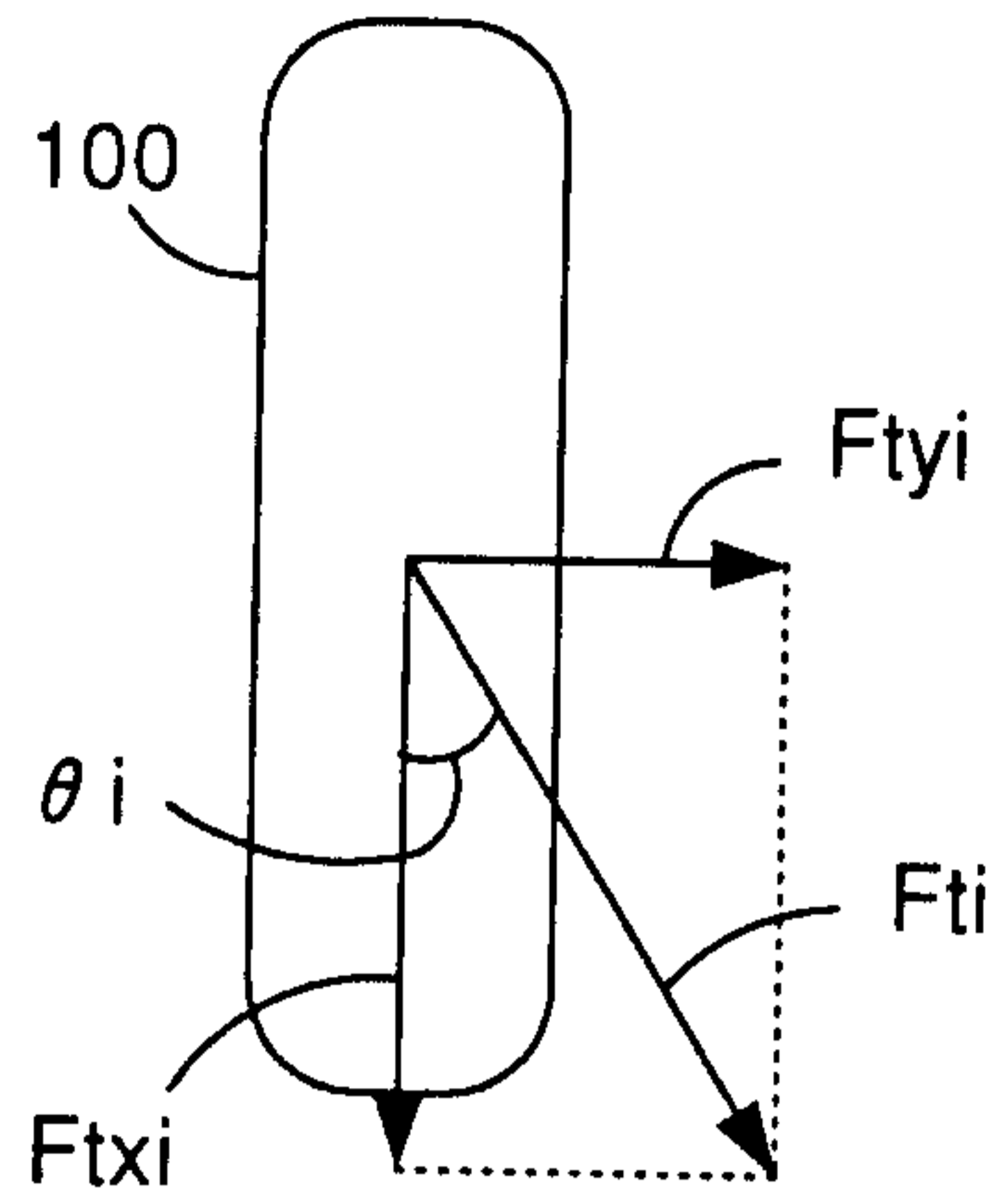


FIG. 7

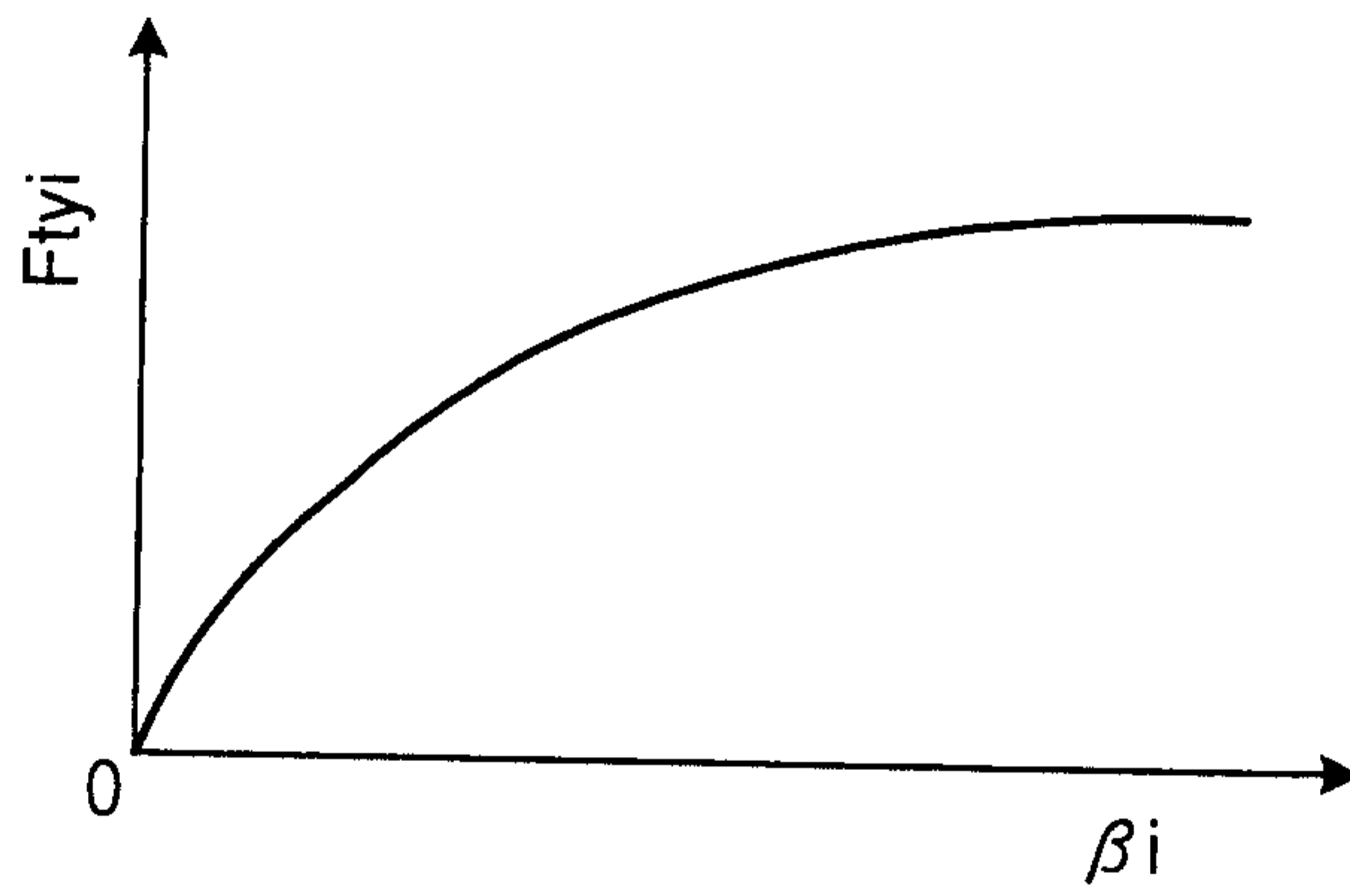


FIG. 8

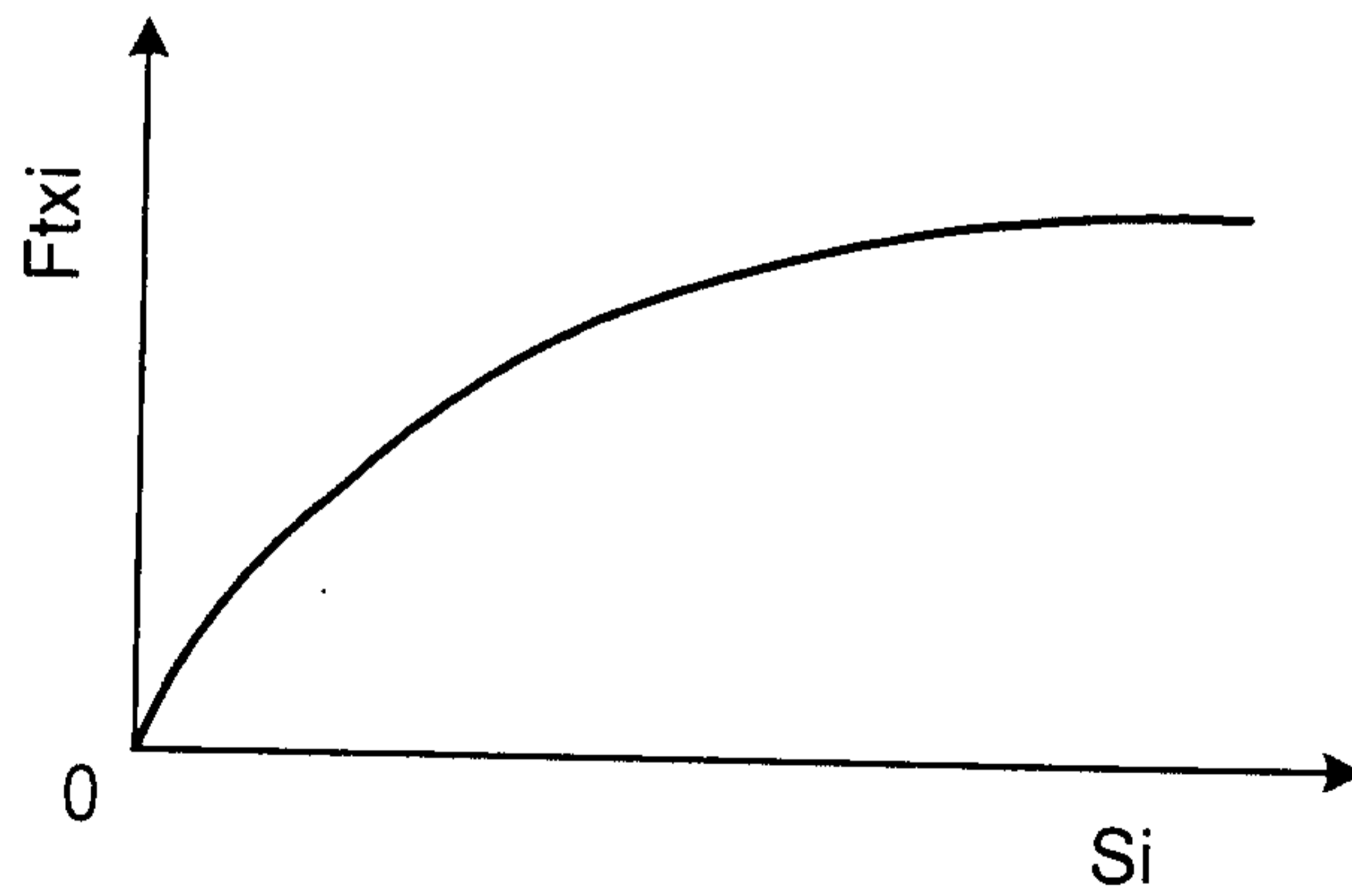


FIG. 10

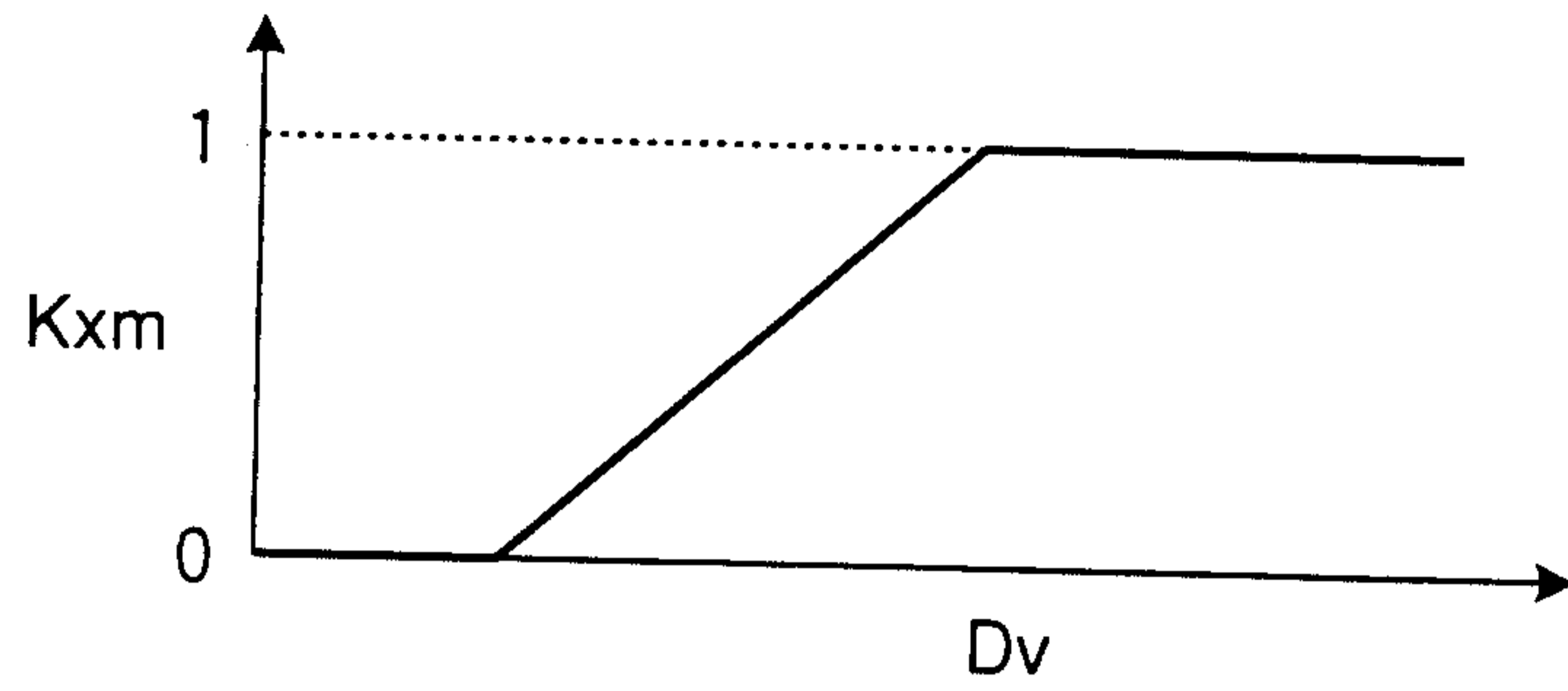


FIG. 11A

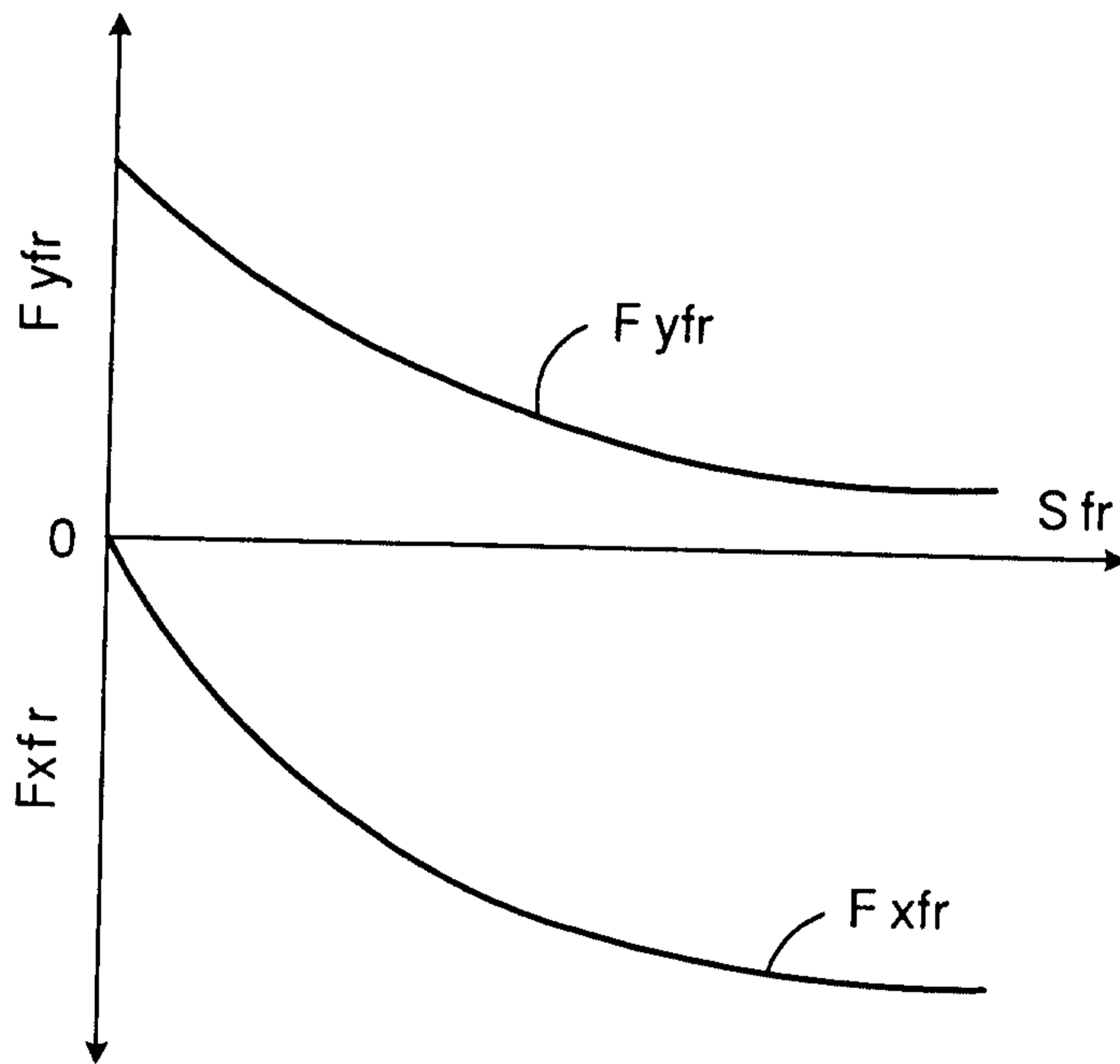


FIG. 11B

