



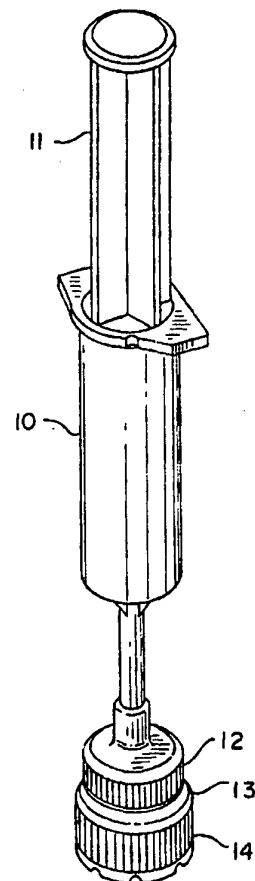
## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/US94/09215</p> <p>(22) International Filing Date: 15 August 1994 (15.08.94)</p> <p>(30) Priority Data: 08/105,842 13 August 1993 (13.08.93) US</p> <p>(71) Applicant (for all designated States except US): HYBRIVET SYSTEMS, INC. [US/US]; 17 Erie Drive, Natick, MA 01760 (US).</p> <p>(72) Inventor; and (75) Inventor/Applicant (for US only): STONE, Marcia, J. [US/US]; 32 Pinewood Road, Wellesley, MA 02181 (US).</p> <p>(74) Agents: ROWLAND, William, C. et al.; Burns, Doane, Swecker &amp; Mathis, Washington &amp; Prince Streets, P.O. Box 1404, Alexandria, VA 22313-1404 (US).</p>		<p>(81) Designated States: AU, CA, CN, JP, KR, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p><b>Published</b> <i>With international search report.</i> <i>With amended claims and statement.</i></p>

(54) Title: PROCESS AND APPARATUS FOR TESTING FOR SUBSTANCES IN LIQUIDS

## (57) Abstract

A method for detecting a metal in a liquid sample and an apparatus for use in the method involving precipitating the metal from the liquid sample in a container (10). Filtering the metal from the liquid sample by pushing the sample by a pushing means (11) through a filter supported in a bottom portion (14) of a filter holder (13) connected to the container. The bottom portion (14) of the filter holder (13) is detachable from the top portion (12). The precipitate is then contacted by an oxidizing agent and tested with a dye that forms a visible reaction when exposed to the metal.



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**PROCESS AND APPARATUS FOR TESTING FOR SUBSTANCES IN LIQUIDS.**BACKGROUND OF THE INVENTION1. Field of the Invention

This invention relates to a method and apparatus for  
5 detecting contaminants, and in particular, heavy metal  
contaminants. More specifically, the invention relates to  
removing a substance from a liquid and colorimetrically  
detecting the substance.

10 2. Background of the Invention

Contamination of the environment has been increasing  
steadily for years as the use of metals, chemicals,  
pesticides, and bacterial organisms has increased. Even  
though the toxicity of various metals has been known for  
15 centuries, it is only recently that there has been a serious  
increase in interest in minimizing human exposure to such  
metals. Current public awareness of such pollutants and their  
associated hazards has created a consumer demand for products  
that are capable of determining the presence of unwanted and  
20 potentially dangerous materials.

Some of the more toxic metals include lead, cadmium,  
mercury, barium, chromium and beryllium. Lead, in particular,  
has been subject to much attention due to its presence in  
articles or paints commonly found in the home. See, for  
25 example, U.K. Patent Application No. 2 025 047 A; "A  
Simplified Method for Detection of Lead Contamination of Soil"  
by J. Preer and G. Murchison, Jr., Environmental Pollution  
(Series B), vol. 12, pp. 1 - 13; and "A Spot Test for

Detection of Lead in Paint" by J. Sayre and D. Wilson, J. Pediatrics, vol. 46, pp. 783 - 785 (1970).

As some of the prior art publications indicate, there is a recognized need in the industry for a simple test or method  
5 for determining the presence of lead. However, as will become apparent from the remaining descriptions of the prior art, prior to the present invention, an effective and simple test for lead or other metals in liquid samples had not been developed.

10 In a well known prior art method of detecting lead in paint, sodium sulfide ( $\text{Na}_2\text{S}$ ) is reacted with lead to form lead sulfide ( $\text{PbS}$ ), a black precipitate. The presence of lead is thus confirmed by the appearance of the black precipitate, lead sulfide. This method has several disadvantages: (1) the  
15 sodium sulfide is potentially toxic, especially to young children; (2) the black precipitate is difficult to see on dark surfaces; (3) the sodium sulfide releases volatile hydrogen sulfide ( $\text{H}_2\text{S}$ ), which has a noxious odor; and (4) the reagents react with many cations to form black precipitates  
20 and thus tend to give false readings on many surfaces.

Another common analytical reagent is a metal complexing agent, rhodizonic acid. For over forty years, rhodizonic acid and salts thereof have been used as analytical reagents to  
25 detect heavy metals, including lead, in both qualitative and quantitative analyses. The methodology for using rhodizonate dye is based on two types of tests:

(1) a quantitative determination of heavy metals in solutions using a spectrophotometer to obtain quantitative information; and

(2) qualitative determinations which use filter papers impregnated with the reagent.

In addition, semi-quantitative information can be derived from the use of columns packed with silica gel impregnated with rhodizonate dye. See U.K. Patent Application No. 2 025 047 A.

10 The Macherey-Nagel Company (Düren, Germany) manufactures a test paper for the determination of lead under the trademark PLUMBTESMO. The PLUMBTESMO strips comprise a heavy filter paper with a reagent impregnated therein. To test for lead in a solution, a strip is dipped into the solution, and observed  
15 for a color change that indicates the presence of lead. The PLUMBTESMO strips can also be used to detect lead deposits in motor vehicle tailpipes. However, the PLUMBTESMO strips suffer from several disadvantages. First, the chemicals on the strips rub off on the user's hands and clothes after the  
20 reaction takes place, causing contamination of other surfaces and requiring constant clean-up. Second, when attempting to use the strips in solutions, other metals interfere with the reaction, potentially causing false results when testing for lead.

25 Detection of lead in water is generally accomplished by sending a sample to a testing laboratory where the lead content of the sample is determined by analytical instrumental methods, such as atomic absorption spectroscopy, inductively

coupled plasma or anodic stripping voltammetry. These instrumental methods are expensive and require sophisticated users.

For example, one method advanced for detecting trace metals in liquid samples involves preparation of a liquid sample, oxidation of organic matter in the sample by boiling with potassium persulfate, treatment of the sample with ammonium pyrrolidinecarbodithioate, filtering the sample and then analyzing the sample by x-ray spectrometry. This process, described in Tisuo et. al., "Preconcentration of Submicrogram Amount of Metals from Natural Waters for X-ray Energy Spectrometric Determination Using Pyrrolidinecarbodithioic Acid", Anal. Chem., 57:82-87 (1985), is inaccessible to the average person since the particular equipment required is not available. Moreover, the x-ray spectrometry is extremely sensitive to contaminant metals which may be introduced by the oxidizing agent. In this case, ultra-pure chemicals must be manufactured in order to avoid contamination. Finally, the test described in Tisuo et. al. requires heating the persulfate in order to oxidize the organic matter in the sample, which is disadvantageous in a home use test.

A different method of detecting trace metals in liquid is described in Lo et. al., "Solvent Extraction of Dithiocarbamate Complexes and Back-Extraction with Mercury(II) for Determination of Trace Metals in Seawater by Atomic Absorption Spectrometry", Anal. Chem., 54:2536-2539 (1982). This procedure involves the extraction of metal-

dithiocarbamate complexes into chloroform followed by back-extraction with a dilute mercury solution. This method involves extremely hazardous chemicals and requires monitoring and controlling the Ph levels of each solution utilized.

5 Moreover, this method is not available to the average person due to the complexity of the process, the chemicals used and the equipment needed to conduct the x-ray spectrometry.

Colorimetric methods for the specific determination of a substance such as lead in a liquid such as water have  
10 heretofore been unavailable because of the sensitivity required. "A Simple Direct Estimation of Ultramicroquantities of Lead in Drinking Water Using Sodium Rhodizonate" by E. Jungreis and M. Nechama, Microchemical Journal, vol. 34, pp. 219 - 221 (1986) describes a test which can only detect lead  
15 in amounts above about fifty parts per billion. This test involves a number of steps, including preparation of a reagent test strip, heating a solution to dryness and development of the test spots. The reagents used include nitric acid and hydrochloric acid, which are not available or widely used by  
20 the average person.

Thus, it should be clear that the lead tests known prior to the present invention are not entirely satisfactory. Therefore, there is a need in the art for a test or method for determining the presence of toxic metals, such as lead.

25 Furthermore, there is a need in the art for a simple, easy-to-use test for determining the presence of metals in a liquid sample.

SUMMARY OF THE INVENTION

Accordingly, a major object of the present invention is to provide a method for testing liquid samples for the presence of metals.

5 Another object of the present invention is to provide a colorimetric method for the detection of heavy metal contaminants in a liquid sample.

Another object of the present invention is to provide an easy to use apparatus for testing for metals in liquid samples  
10 which does not use hazardous chemicals.

According to the present invention, a method for detecting a substance in a liquid sample is provided comprising mixing the liquid sample with a first reagent that causes the substance to precipitate, filtering the precipitate  
15 from the liquid sample, contacting the precipitate with a metal releasing agent and testing the precipitate for the substance by contacting the precipitate with a second reagent that forms a visible reaction when exposed to the substance.

In another embodiment of the present invention, a method  
20 is provided comprising pretreating the liquid sample with a first oxidizing agent, mixing the pretreated liquid sample with a first reagent that causes the substance to precipitate, filtering the precipitate from the liquid sample, contacting the precipitate with a second oxidizing agent, and testing the  
25 precipitate for the substance by contacting the precipitate with a second reagent that forms a visible reaction when exposed to the substance.



In a preferred embodiment, a method for detecting lead in water is provided, comprising pretreating the water with bleach, mixing the pretreated water with a reagent comprising ammonium pyrrolidinedithiocarbamate, sodium diethyldithiocarbamate, or a mixture thereof, to cause the lead to precipitate, filtering the precipitate from the water, contacting the precipitate with hydrogen peroxide, and testing the precipitate for lead by contacting the precipitate with a salt of rhodizonic acid to form a visible reaction when exposed to lead.

In another embodiment, an apparatus for detecting a substance in a liquid sample is provided comprising a container for holding the sample, a filter holder having a top portion and a detachable bottom portion connected to the container, a filter supported in the detachable bottom portion of the filter holder, and a means for pushing the sample through the filter which fits into the container.

In a further embodiment of the invention, a test kit for detecting a substance in a liquid sample is provided comprising a container for holding the sample, a filter holder having a top portion and a detachable bottom portion connected to the container, means for introducing a first oxidizing agent and a precipitating reagent into the sample, means for filtering the precipitate supported in the bottom portion of the filter holder, means for pushing the liquid sample containing the precipitate through the means for filtering, means for introducing a second oxidizing agent onto the precipitate, and means for introducing a dye onto the

precipitate which forms a visible reaction when exposed to the substance.

With the foregoing and other objects, advantages and features of the invention that will become hereinafter  
5 apparent, the nature of the invention may be more clearly understood by reference to the following detailed description of the preferred embodiments of the invention and to the appended claims.

#### BRIEF DESCRIPTION OF THE DRAWINGS

10 Figure 1a is an embodiment of a test apparatus according to the present invention. Figure 1b is an exploded view of the filter arrangement in the test apparatus of Figure 1a.

Figure 2a is an embodiment of a test apparatus according to the present invention. Figure 2b is an exploded view of  
15 the filter arrangement in the test apparatus of Figure 2a.

Figure 3a is an embodiment of a test apparatus according to the present invention. Figure 3b is an exploded view of the filter arrangement in the test apparatus of Figure 3a.

Figure 4a is an exploded view of an embodiment of a test  
20 apparatus according to the present invention. Figure 4b is the filter arrangement in the test apparatus of Figure 4a.

Figure 5a is an embodiment of a test apparatus according to the present invention. Figure 5b is an exploded view of the filter arrangement in the test apparatus of Figure 5a.

25 Figure 6a is an embodiment of a test apparatus according to the present invention. Figure 6b is an exploded view of the filter arrangement in the test apparatus of Figure 6a.

Figure 7a is an embodiment of a test apparatus according to the present invention. Figure 7b is an exploded view of the filter arrangement in the test apparatus of Figure 7a.

Figure 8 is an exploded view of a preferred embodiment of the test apparatus of the present invention.

Figures 9-14 are embodiments of containers used to provide chemical reagents in the test apparatus of the present invention.

Figures 15-21 illustrate embodiments of storing chemicals directly in the container for the test apparatus of the present invention.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS OF THE INVENTION

The method of the present invention allows the detection of metals in liquid samples primarily using household chemicals. Previously known methods for detection of metals in liquids have required hazardous chemicals, numerous steps and/or expensive, complicated equipment. Some of the previous methods used to detect metals in liquid samples, such as heating a solution to dryness or chelating a metal with traditional chelators, are unsatisfactory because the metal is insufficiently concentrated to be detected by colorimetric means. Other methods, such as precipitation methods, provide complexes with the metal so stable that the metal is not available for detection by colorimetric means. It has now surprisingly been found that by precipitating the metal with a precipitating agent and then treating the precipitate with a metal releasing agent, the metal can be concentrated into a

small amount of precipitate and then made available to react with dyes to provide a detectable color change indicating the presence of a particular metal.

The method and apparatus of the present invention  
5 may be used to detect a variety of substances, depending on the reagent or dye used to provide the detectable color change. The test apparatus may be used to determine the presence of lead, cadmium, bismuth, mercury, cobalt, arsenic, tin, antimony, iron, aluminum, selenium or copper, among  
10 others. Table I identifies a number of potential substances that may be detected using the teachings herein. Appropriate reagents are also set forth in Table I. In addition, the teachings of U.S. Patent No. 5,039,618, and pending application serial no. 07/750,312 filed August 27, 1991 are  
15 incorporated herein in their entirety by reference.

The metals most likely to be detected with the present invention will be lead, bismuth, mercury, arsenic, and copper, among others. The method of the present invention provides a means of determining whether or not a particular metal is in a  
20 liquid sample. The liquid sample can be any solution as long as the precipitating reagent will form a precipitate with the metal of interest in that environment. Preferably, the method of the invention will be carried out in aqueous solutions.

The invention will find a variety of uses, particularly in the  
25 testing of water, including the testing of rivers and lakes and, preferably, drinking water.

TABLE 1

<u>Metal</u>	<u>Dye (Reagent which Reacts with Metal)</u>	<u>Activating Solution</u>	<u>Color</u>
Bi	Cinchonine - KI (1%)	Dilute acid	Orange Red
Hg	1) Diphenylcarbazide (1% in alcohol)	0.2 M HNO <sub>3</sub>	Violet
	2) Cobalt (II) thiocyanate test	Cobalt (II) acetate	Deep blue
5 Sb	1) Rhodamine B (Tetraethylrhodamine)	Sb <sup>+5</sup> nitrite	Blue
	2) Phosphomolybdic acid	Sb <sup>+3</sup>	Blue
Fe	1) 2,2'-bipyridine or 1,1' phenanthroline	Thioglycolic acid buffer	Red
	2) 3-(2-pyridyl)-5, 6-bis(4-phenyl-sulfonic acid)	1,2,4-triazine, sodium salt	Purple
Al	1) Aurin tricarboxylic acid	NaOH	Red
	2) Quinolizarin	Ammonia, then glacial HONC	Red
Se	Pyrrole reagent	0.5M iron (III) chloride; H <sub>3</sub> PO <sub>4</sub>	Green-Blue
Cu	1) QuinolyI reagent (0.2 g/l in amyl alcohol)	20 g Na acetate 10 g K Na tartrate 3 g hydroxyl-ammonium Cl (all in 100 ml H <sub>2</sub> O)	Red
	2) Dithiooxamide (1% in acetone) (Rudeanic acid)		Dark-Green
10 Co	Rudeanic acid	Ammonia/alkali tartrates	Brown
As	Magnesium nitrate/ammonium chloride	Silver nitrate	Red
Sn	Sodium sulfide	dilute acid	Brown (Sn <sup>+2</sup> )/ Yellow (Sn <sup>+4</sup> )

According to the present method, a first oxidizing agent may be utilized in a pretreatment step, prior to precipitating

the substance of interest from the liquid sample. The preoxidation step preferably is used when one or more sequestering agents are present in the liquid sample which will prevent the metal from being available for precipitation.

5 The preoxidation step breaks apart the complexes metals form with organic substances in some aqueous samples, such as sea water. These organic substances may be "humic" from humic acid or "fulvic" found in the water which form complexes with metals, such as lead, in water samples. Thus, this

10 pretreatment step may be needed to break up the complexes and allow for the complete precipitation of a metal as it is found in liquid samples. However, the preoxidation step is not necessary in fairly clean liquid samples or where a sufficient amount of metal can be precipitated from the solution without

15 the preoxidation step to allow detection of the metal by colorimetric means.

The oxidizing agent can be any of a number of oxidizing compounds known to those of skill in the art. Preferably, the oxidizing agent comprises a bleach compound, such as sodium

20 hypochlorite, sodium chlorite, calcium hypochlorite and hypochlorous acid, among others. In the preferred embodiment, Clorox™, which is a source of sodium hypochlorite, is used as the oxidizing agent in the pretreatment step. Generally, the bleach contains a concentration of bleaching agent of about 3

25 to about 15%. In a preferred embodiment, the bleach will contain a concentration of about 5 to about 7%. When used in the method of the present invention, about 5.0 to about 10.0 ml of bleach is used per 100 ml of liquid sample.

After the bleach is added to the liquid sample, the sample generally will be allowed to sit at room temperature for about one hour to about 12 hours. Typically, the sample will sit for about two hours.

5 After the pretreatment step or initially, if no pretreatment step is used, a precipitating reagent is added to the liquid sample in order to precipitate out the metal to be detected. This reagent may be added simultaneously with the first oxidizing agent, but it is preferred that the reagent be  
10 added either immediately after the oxidizing agent or after an incubation period. This reagent can be any agent which can precipitate a metal out of solution, such as a chelator or other precipitating agent. In a preferred embodiment, this agent is oxidizable.

15 Preferably, the precipitating reagent is ammonium pyrrolidinedithiocarbamate (APDC), sodium diethyldithiocarbamate (NaDDC) or other oxidizable carbamates, or a mixture thereof. It has been found that these reagents will effectively remove metals from a liquid sample by  
20 complexing with the metals to form a precipitate. APDC, for example, is known to function as a precipitating agent for a number of metals, including  $\text{Au}^{3+}$ ,  $\text{Pd}^{2+}$ ,  $\text{Hg}^{2+}$ ,  $\text{Ag}^+$ ,  $\text{Po}^{4+}$ ,  $\text{Bi}^{3+}$ ,  $\text{Cu}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Pb}^{2+}$ ,  $\text{Cd}^{2+}$ ,  $\text{As}^{3+}$ ,  $\text{Zn}^{2+}$ ,  $\text{Fe}^{2+}$ ,  $\text{Co}^{2+}$ ,  $\text{Tl}^+$  and  $\text{Mn}^{2+}$ , in decreasing order of extraction constants. APDC is also  
25 readily oxidized.

The precipitating reagent generally is mixed with a buffer and a carrier metal. Any buffer compatible with the solution and precipitating reagent may be used. Moreover, the

pH of the precipitating agent can vary over a wide range, such as from 2 to 10.5, depending on the reactants utilized. In a preferred embodiment, the precipitating agent is provided as a solid powder mix of APDC and a buffering agent that combines  
5 the free acid and the sodium salt of 2-[N-morpholino]ethanesulfonic acid (MES) at a pKa of about 6.1.

The precipitating reagent, buffer and carrier metal will preferably be provided in amounts which result in maximum precipitation of the metal of interest. However, the  
10 precipitating reagent is preferably used in excess to ensure proper precipitation, more preferably, in an amount 5 to 25 fold in excess of the amount of metal expected in the sample. For example, in a preferred embodiment, the precipitating reagent and buffering agents may be mixed to form a premixture  
15 of amounts of about 1000 mg of APDC, 750 mg of MES and 325 mg of NaMES or similar ratios of reactant and buffer. The needed amount of this mixture is then used in the test procedure.

The carrier metal may be any metal which has less affinity for the precipitating agent being used than the metal  
20 for which the test is performed. It has been found that in some solutions, the level of metal is so low that the precipitating reagent does not function very well. By adding an additional carrier metal to provide ions in solution, the precipitation step can be performed more effectively. The  
25 carrier metal should be provided in amounts that are just enough to aid in the precipitation. The carrier metal may be added at any time prior to or simultaneously with the precipitation step. Carrier metals which may be used include



zinc and iron. Preferably, a zinc compound is included in the APDC mixture. In a preferred embodiment, the zinc compound is zinc acetate.

Generally, between about 35 and about 45 mg of the APDC mixture is used per 100 ml liquid sample. Preferably, about 38 to about 43 mg APDC mixture is used per 100 ml liquid sample.

In a preferred embodiment, the APDC is mixed with sodium diethyldithiocarbamate (NaDDC) and the free acid and the sodium salt of 2-[N-morpholino]ethanesulfonic acid (MES) at a pKa of about 6.1. In a most preferred embodiment, the precipitating reagent and buffering agents are mixed to form a premixture of amounts of about 1000 mg of APDC, 1000 mg of NaDDC, 750 mg of MES and 325 mg of NaMES or similar ratios of reactant and buffer. The total amount of APDC mixture used in the liquid sample is the same as given above for APDC used alone with the buffering agents.

In a preferred embodiment, the APDC is mixed with sodium diethyldithiocarbamate (NaDDC) and the free acid and the sodium salt of 2-[N-morpholino]ethanesulfonic acid (MES) at a pKa of about 6.1. In a most preferred embodiment, the precipitating reagent and buffering agents are mixed to form a premixture of amounts of about 1000 mg of APDC, 1000 mg of NaDDC, 750 mg of MES and 325 mg of NaMES or similar ratios of reactant and buffer. The total amount of APDC mixture used in the liquid sample is the same as given above for APDC used alone with the buffering agents.

In another preferred embodiment, described in Example 3, about 160-200 mg sodium chloride is added to about 8-12 mg APDC, 6-8 mg MES and 2.5-4.0 mg MES-sodium salt. Between about 150 and about 250 mg of the APDC mixture is used per 100 ml liquid sample. Preferably, about 180 to about 220 mg APDC mixture is used per 100 ml liquid sample.

The precipitate generally is allowed to form for about ten minutes to about two hours at room temperature. However, the length of time permitted may vary depending on the precipitating agent and the purpose of the test. For example, if it is not important to allow complete precipitation of the metal from the liquid sample, less time may be needed for precipitation.

After the metal is precipitated by an oxidizable precipitating agent such as APDC, the liquid sample is filtered, with the precipitate collected on the filter. Any filter which can collect the precipitate may be used. Preferably, the filter will be a glass fiber filter such as Gelman Type A/E glass fiber (pore size: 1 micron), PFG3 filter (millipore 1.2 micron), PFG2 filter (Millipore 1.0 micron) or PFG5 filter (Millipore 0.7 micron).

The diameter of the filter should not be too large since the purpose of the precipitation procedure is to concentrate the metal in a small area. The sensitivity of the test may be lost if the metal is spread out too much on the filter. Generally, the filter should be from about 7 mm to about 17 mm in diameter. Preferably, the filter is from about 10 mm to about 15 mm in diameter.

After the precipitate is filtered, the precipitate is contacted with a metal releasing agent. It has now been found that by performing this step the metal can be released from the precipitate complex so that the metal can be colorimetrically detected. The metal releasing agent may be an oxidizing agent, an agent that allows for the displacement of metals, or any other agent known by those of skill in the art. The choice of metal releasing agent will depend on the choice of precipitating reagent. For example, if a chelating agent is used as the precipitating reagent, a metal displacement reaction may effectively provide a release of the metal to be detected. If an oxidizable precipitating agent is used, an oxidizing agent may be used to release the metal for detection.

Generally, the metal releasing agent will be any reagent which releases the metal from the precipitate complex without affecting a further colorimetric detection step. Preferably, the metal releasing agent is an oxidizing agent such as peroxides, chlorates and perchlorates. In the preferred embodiment, the oxidizing agent is hydrogen peroxide.

The metal releasing agent "clears" the filters after filtering the precipitate complexes, releasing the metal for detection. Hydrogen peroxide, in particular, has been found to be effective at releasing lead from an APDC-lead complex so that the lead can be measured or detected by rhodizonate dye or other lead detecting dye. When zinc is used as the carrier metal, the lead precipitate will generally be a colored precipitate which turns white as the filter clears.

The concentration of the hydrogen peroxide or other oxidizing agent should be balanced such that the metal is released from the precipitate complex, but the dye to be used is not oxidized.

5 Generally, the metal releasing or oxidizing agent will have a concentration of about 1 to about 30%. Preferably, the oxidizing agent will have a concentration of about 3 to about 8%.

A drop of the metal releasing agent is placed on the  
10 precipitate and allowed to stand on the precipitate overnight or until the filter clears. In the preferred embodiment of Example 3, the releasing agent need only contact the precipitate 0-5 minutes. After the filter clears, the metal can be detected by any colorimetric or instrumental means to  
15 obtain a qualitative or quantitative result. Preferably, a dye-containing reagent such as those listed in Table 1 is used to detect the metal tested for in the precipitate. For detecting lead, a salt of rhodizonic acid is preferably used. In a preferred embodiment, sodium rhodizonate is used to  
20 detect lead in the precipitate.

In a preferred embodiment, the test swabs described in U.S. Patent No. 5,039,618 and U.S.S.N. 07/750,312 are used to detect metals in the precipitate.

The method of the present invention is sensitive enough  
25 to detect lead at levels as low as 15 ppb, which is the current EPA hazard limit. At this level of lead, steps are needed to eliminate the lead.

The apparatus of the present invention can be made in a variety of formats as shown in the figures and described below. Generally, the apparatus will have a container for holding the liquid sample and the chemical additions thereto.

5 The container preferably is fitted with a filter holder which has a top portion and a detachable bottom portion. The bottom portion is fitted with a filter for retaining the precipitate. The container is fitted with a means for pushing the liquid sample through the filter after the precipitate is formed. As

10 shown in the figures, the container for holding the sample is preferably a syringe, but any container may be used which enables the user to mix the necessary chemicals and filter the precipitate. In the most preferred embodiment, the container is a syringe or cartridge and the means for pushing the liquid

15 sample through the filter is the syringe or cartridge plunger.

Referring now in detail to the drawings, wherein like reference numerals refer to like elements throughout, in the embodiment of Figure 1a, syringe 10 is fitted with plunger 11. The liquid sample is placed in syringe 10 and the various

20 chemicals are added to the sample in the syringe. During this step the syringe tip is plugged or capped. After the precipitation step, filter holder 13 is attached to the syringe and the plunger is used to push the sample through the filter supported in filter holder 13. The filter holder 13

25 has an upper housing 12 and lower housing 14 which can be taken apart to reveal the filter. As shown in Figure 1b, the filter holder 13 is comprised of several parts: the upper housing 12, the lower housing 14, the filter retaining ring 15

and the filter 16. The filter holder 13 preferably is custom molded to force fit the tip of a stock syringe. The lower housing 14 un-threads from the upper housing 12 and doubles as a small stand that holds the filter during the clearing and testing stages after the precipitate is collected on the filter. The lower housing 14 has small notches on the bottom around the perimeter to allow the liquid to escape as the sample is pushed through the filter.

Figure 2a illustrates an alternative embodiment of the apparatus of the present invention. Syringe 10 is fitted with plunger 11 and filter holder 23. Figure 2b shows filter 26 and retaining ring 25 in filter holder 23, which is custom molded to force fit the tip of a stock syringe. Lower housing 24 is unsnapped from upper housing 22 after the precipitation step and doubles as a small stand that houses the filter during the clearing and testing stages. As with lower housing 14, housing 24 has small notches on the bottom around the perimeter to allow the water to escape.

Figure 3a shows a further alternative embodiment of the invention, wherein the filter holder 33 snaps onto a custom made syringe tip 32. The filter 36, shown in Figure 3b, is glued to the filter base 34, eliminating the need for a retaining ring.

Figures 4a and 4b show a further alternative embodiment of the invention, which uses a stock syringe 10, plunger 11 and custom molded filter holder 43. Filter holder 43 has a main housing 48 and a filter slide 49. Filter 46 is glued to the filter slide which holds the filter during the precipitate

collection, clearing and testing stages. Refill filter slides will preferably be used for additional tests using this embodiment.

In another alternative embodiment, shown in Figure 5a, a custom molded filter holder 53 is force fit to the tip of the syringe 10 and comes up under the lower part of the syringe to help support the unit when pressure is applied to plunger 11. Lower filter housing 54, shown in Figure 5b, unthreads from upper housing 52 and doubles as a small base that holds the filter 56 during the clearing and testing stages. The large, stable stand has openings to allow the liquid to escape.

Figures 6a and 6b illustrate an alternative embodiment wherein filter holder 63 is force fit to the tip of stock syringe 10 such that it comes up under the lower part of the syringe to help support the unit when pressure is applied to the plunger. Filter holder 63 contains filter 66 and filter carrier 65 supported on lower housing 64.

In the preferred embodiment shown in Figures 7a and 7b, filter holder 73 is force fit onto syringe 10. Filter holder 73 has an upper housing 72, a lower housing 74, a filter carrier 75 and a filter 76. The filter carrier is positioned with easy access and viewing in mind. Upper housing 72 threads into lower housing 74 to seal filter carrier 75 between the two housings during the filtration and metal releasing steps. Filter carrier 75 then unsnaps from lower housing 74 for the clearing and testing steps after lower housing 74 is unthreaded from upper housing 72.

The apparatus of the invention is preferably used in a test kit for detecting a substance in a liquid sample. The test kit comprises a container for holding the sample, a filter holder having a top portion and a bottom portion  
5 connected to the container, means for introducing a first oxidizing agent and a precipitating reagent into the sample, means for filtering the precipitate connected to the bottom portion of the filter holder, means for forcing the liquid sample containing the precipitate through the means for  
10 filtering, means for introducing a second oxidizing agent onto the precipitate, and means for introducing a dye onto the precipitate which forms a visible reaction when exposed to the substance.

The method of the invention may be carried out by  
15 use of the test kit. The liquid sample is first placed in the container for holding the sample, after which the first oxidizing agent and then the precipitating reagent are added to the sample. After the precipitation is complete, the means for forcing the liquid sample through the filter is utilized  
20 to place the precipitate on the filter. The bottom portion of the filter holder is then disconnected from the top portion and the second oxidizing agent is introduced onto the precipitate. After this clearing step is complete, a dye is introduced onto the precipitate which forms a visible reaction  
25 when exposed to the substance of interest.

The means for introducing the oxidizing agents, the precipitating reagent and the dye into the liquid sample or onto the precipitate may be any means normally used for



dispensing chemicals, such as pipettes, medicine droppers and beakers, among others. Preferably, the oxidizing agents and the precipitating reagent are provided in prepackaged packets, tubes or bottles which contain the necessary chemicals in the appropriate amounts. Preferred embodiments of the containers for the reactants are illustrated in Figures 9-14.

For example, the test kit of the invention may be provided with packets of various constructions which keep the needed chemicals separate until used. In the embodiment of Figure 9, the packets are combination barrier and outer material laminations wherein one packet contains the first oxidizing agent, another packet contains the precipitating agent and a third packet contains the second oxidizing agent. The dye can be contained in a packet or test swab formulation. The packets are opened when needed by tearing a corner off and pouring the contents into the container holding the liquid sample.

In the embodiment of Figure 10, the packets are small vacuum formed containers which hold the chemicals and are sealed until use by a barrier foil adhered to the containers. The packets may be included in the test kit attached by perforations. As the chemicals are needed, the packets are separated at the perforations, a corner is torn off and the foil top is peeled away. This embodiment is similar to a single serve coffee cream container. Figure 11 illustrates a similar embodiment wherein the chemical containers have a bottom tab which is broken off and the contents poured into the container holding the liquid sample to be tested.

In other embodiments illustrated in Figures 12-14, the chemicals are stored in tubes which can be sealed until use. These embodiments enable the use of nonbreakable tubes which contain breakable cartridges containing the reactants for the  
5 desired test, as described in U.S. Patent No. 5,039,618.

For example, in one embodiment, a cardboard tube can be prepared containing a glass vial of precipitating reagent and a glass vial of a the carrier metal. The tube is fitted with a plastic screen plug and a plastic or vinyl cap. When the  
10 precipitating reagent is needed, the glass vials are broken and the chemicals mixed and poured into the container with the liquid sample, with the screen keeping the broken glass particles inside the cardboard tube. This embodiment keeps the chemicals separate until use.

15 In a preferred embodiment, the dye is introduced onto the precipitate by an apparatus which comprises a cartridge, two compartments within said cartridge wherein one compartment contains a reagent that reacts with the substance and the other compartment contains an activating solution, and an  
20 absorbent ball or medicine dropper tip mounted at one end of the cartridge, wherein the reagent and activating solution are combined and mixed within the cartridge before the means for introducing a dye is used. Some of the reagents and activating solutions which can be used are listed in Table 1.

25 The type of cartridges or bottles used to contain the chemistry is dependent on the nature of the particular chemicals used. Thus, if the chemicals are liquid, a dropper

type bottle may be used. If the chemicals are powder or dry, a shaker type bottle may be used.

In a further embodiment, the chemicals may be stored directly in the container for holding the liquid sample or in a cap for the container, such as described in U.S.S.N. 08/002,834, filed January 15, 1993, hereby incorporated by reference in its entirety. The chemicals may be provided in foil sealed vessels, in tablet form, in capsules, or in breakable cartridges to be broken as needed.

10 Figure 8 illustrates an embodiment of a test apparatus according to the present invention having a 100 ml syringe 10, tip cap 100, filter holder 103, a support or upper housing 102, filter 106, and lower housing 104. Syringe 10 is provided with a foil seal at 110 which is placed between the  
15 syringe and outer reagent packet 111. Inner reagent packet 112, which may have a somewhat sharp lower edge, is then placed inside outer reagent packet 111 and covered by foil seal 113. The user can take the reagent packets out of the top of the syringe when ready to use the apparatus and place  
20 the liquid sample in the syringe. Then, the reagent packets are placed in the top of the syringe and pushed downward, breaking the seals and releasing the chemicals into the liquid sample. The sharp edge of the inner reagent packet, or other means, can be used to break the foil seals. Prior to carrying  
25 out the filtering procedure, the tip cap 100 will be removed from syringe 10, filter holder 103 is attached and a plunger (not shown) is introduced into the container.

Figures 15-18 illustrate additional embodiments for storing the chemicals inside the container for the liquid sample. The chemicals can be lifted out of the container prior to placing the liquid sample in the container or left 5 inside, depending on the form of the chemicals. Figure 15 shows tablets 90 containing the precipitating reagents which are placed in syringe 10 and foil sealed at 91. Figure 16 shows gelatin capsules 92 containing the reagents and placed in the syringe covered by custom molded cap 93. The tablets 10 or capsules are preferably dissolvable upon contact with the liquid sample.

Figure 17 illustrates a vacuum formed tray with separate compartments for the precipitating reagent and the carrier metal. The tray is protected by foil seal 95. Figure 18 15 illustrates a twist open pack 96 for holding the reactants which fits into the barrel of the syringe.

Figures 19-21 illustrate embodiments of the test kit of the present invention utilizing squeeze tubes, similar to toothpaste tubes, or plunger designs for use with the 20 container for the liquid sample. In Figure 19, squeeze tube 200 is filled with about 50 ml of water, a cap (not shown) is placed over the end of the tube and the tube is shaken to mix the water with the dry precipitating agent, buffer and carrier metal already in the tube at 204. After standing for about 10 25 minutes, the cap is changed to a filter top 202 with filter 205 and the tube is rolled up to expel the water and collect the precipitate. Hydrogen peroxide capsule 206 will break as the tube is rolled or can be cracked manually. The peroxide

remains on the precipitate overnight. A colorimetric test for the metal of interest can then be performed.

Alternatively, the reactants may be carried in the plunger of a syringe in breakable cartridges which can be  
5 crushed when needed. Figure 20 illustrates plunger 300 with breakable cartridges 302, 304 and 306 which contain the precipitating reagent, the dye and the peroxide, respectively.

In Figure 21, there is an outer plunger 400 and an inner plunger 402. Outer plunger 400 contains precipitating reagent  
10 cartridge 404, dye cartridge 406 and peroxide cartridge 408. The outer plunger 400 is squeezed as needed to break inner cartridges 404 and 406 for reaction. The inner plunger 402 is used to break the peroxide cartridge 408.

Any of the above embodiments may be provided such that  
15 the apparatus is reusable by providing the test kit with multiple packets or capsules of reactants and multiple filters or filter units for multiple samples.

The following examples illustrate the invention. It is understood, however, that these examples are not to be  
20 interpreted as limiting the scope of the invention. All percentages in the examples, and elsewhere in the specification, are by weight unless otherwise specified.

#### EXAMPLE 1

Five water solutions were prepared to evaluate the  
25 detection of different levels of lead by the method of the invention. Each solution contained 100 ml of water and 26 microliters of zinc. Lead was present in the five water

solutions as follows: 0 (control), 10 microliters, 15 microliters, 30 microliters and 50 microliters.

One ml was withdrawn from each water sample for atomic absorption analysis to determine the lead content of the 5 samples. Then, 7.5 ml of bleach was added to each sample and allowed to incubate for two hours at room temperature.

41.5 mg of an APDC mixture containing 1000 mg of APDC, 750 mg of MES and 325 mg of NaMES was then added to the water solutions and allowed to incubate for one hour at room 10 temperature.

The precipitate in each solution was then filtered on a 1.2 micron glass fiber filter. A 5% solution of hydrogen peroxide (100  $\mu$ l) was placed on each filter containing precipitate and allowed to sit overnight at room temperature.

15 A LeadCheck<sup>TM</sup> swab containing sodium rhodizonate according to U.S. Patent No. 5,039,618 was used to detect lead on each filter. The results were as follows:

	<u>Lead</u>	<u>Result</u>
	0	-
20	10 ppb	-
	15 ppb	+/-
	30 ppb	+
	50 ppb	+

EXAMPLE 2

Five water solutions were prepared as in Example 1, except that the APDC mixture was added immediately following the bleach without the two hours incubation prior to addition of the APDC mixture. The results were as follows:

	<u>Lead</u>	<u>Result</u>
	0	-
	10 ppb	-
	15 ppb	+/-
10	30 ppb	+
	50 ppb	+

Although only preferred embodiments are specifically illustrated and described herein, it will be appreciated that many modifications and variations of the present invention are possible in light of the above teachings and within the purview of the appended claims without departing from the spirit and intended scope of the invention.

EXAMPLE 3Pre-treatment:

20 100 ml (approximately 3.3 oz) of water was collected in a plastic bottle. To this was added the following:

- a) A 1 ml solution of zinc acetate at a concentration of 450  $\mu\text{g/ml}$ , followed by;
- b) 6.5 ml of a 5.25% solution of sodium hypochlorite (Chlorox<sup>TM</sup> Bleach), followed by;
- c) A 200 mg tablet of the following composition:  
180.0 mg sodium chloride

9.6 mg APDC (also known as APDTC; ammonium pyrrolidine-dithiocarbamate) ammonium salt

7.2 mg MES (2-[N-morpholino]ethane-sulfonic acid)

5 3.2 mg MES (2-[N-morpholino]ethane-sulfonic acid) sodium salt.

The bottle was capped, shaken, and allowed to stand for 1 hour at room temperature.

Filtration:

10 After standing for 1 hour the water was poured into a syringe and filtered through a glass fiber filter having a pore size of 1 micron.

Activation and Development:

a) The precipitate that was collected on the filter was 15 "activated" by treating with 100-300  $\mu$ l of the following solution:

(For 100  $\mu$ l): 80  $\mu$ l ethyl acetate

20  $\mu$ l 3% hydrogen peroxide

This solution was allowed to stand on the filter for 0-5 20 minutes.

b) The filters were then developed by applying 100 to 300  $\mu$ l of LeadCheck Solution. The filters turned pink in the presence of lead.



## WHAT IS CLAIMED IS:

1. A method for detecting a substance in a liquid sample comprising:

mixing the liquid sample with a first reagent that causes  
5 the substance to precipitate;  
filtering the precipitate from the liquid sample;  
contacting the precipitate with a metal releasing agent;  
and  
testing the precipitate for the substance by contacting  
10 the precipitate with a second reagent that forms a  
colorimetric reaction when exposed to the substance.

2. The method of claim 1, further comprising pretreating the liquid sample with an oxidizing agent prior to mixing the liquid sample with the first reagent.

15 3. The method of claim 2, wherein the oxidizing agent comprises sodium hypochlorite.

4. The method of claim 1, wherein the first reagent comprises ammonium pyrrolidinedithiocarbamate, sodium diethyldithiocarbamate, or a mixture thereof.

20 5. The method of claim 4, wherein the first reagent further comprises a buffer and a carrier metal.

6. The method of claim 5, wherein the buffer comprises 2-[N-morpholino]ethanesulfonic acid and sodium 2-[N-

morpholino]ethanesulfonic acid and the carrier metal comprises zinc acetate.

7. The method of claim 1, wherein the metal releasing agent comprises an oxidizing agent.

5 8. The method of claim 7, wherein the oxidizing agent comprises hydrogen peroxide.

9. The method of claim 1, wherein the second reagent comprises sodium rhodizonate.

10 10. The method of claim 9, wherein the substance is lead.

11. A method for detecting a substance in a liquid sample comprising:

pretreating the liquid sample with a first oxidizing agent;

15 mixing the pretreated liquid sample with a first reagent that causes the substance to precipitate;

filtering the precipitate from the liquid sample;

contacting the precipitate with a second oxidizing agent;

and

20 testing the precipitate for the substance by contacting the precipitate with a second reagent that forms a colorimetric reaction when exposed to the substance.

12. The method of claim 11, wherein the first oxidizing agent comprises sodium hypochlorite.

13. The method of claim 11, wherein the first reagent comprises ammonium pyrrolidinedithiocarbamate, sodium  
5 diethyldithiocarbamate, or a mixture thereof.

14. The method of claim 13, wherein the first reagent further comprises a buffer and a carrier metal.

15. The method of claim 14, wherein the buffer comprises 2-[N-morpholino]ethanesulfonic acid and sodium 2-[N-  
10 morpholino]ethanesulfonic acid and the carrier metal comprises zinc acetate.

16. The method of claim 11, wherein the second oxidizing agent comprises hydrogen peroxide.

17. The method of claim 11, wherein the second reagent  
15 comprises sodium rhodizonate.

18. The method of claim 17, wherein the substance is lead.

19. A method for detecting lead in water, comprising:  
pretreating the water with bleach;  
20 mixing the pretreated water with a reagent comprising ammonium pyrrolidinedithiocarbamate, sodium

diethyldithiocarbamate, or a mixture thereof, to cause the lead to precipitate;

filtering the precipitate from the water;

contacting the precipitate with hydrogen peroxide; and

5 testing the precipitate for lead by contacting the precipitate with a salt of rhodizonic acid to form a colorimetric reaction when exposed to lead.

20. The method of claim 19, wherein the bleach comprises sodium hypochlorite.

10 21. The method of claim 19, wherein the reagent further comprises a buffer and a carrier metal.

22. The method of claim 21, wherein the buffer comprises 2-[N-morpholino]ethanesulfonic acid and sodium 2-[N-morpholino]ethanesulfonic acid and the carrier metal comprises  
15 zinc acetate.

23. An apparatus for detecting a substance in a liquid sample comprising:

a container for holding the sample;

a filter holder connected to the container having a top  
20 portion and a detachable bottom portion;

a filter supported in the detachable bottom portion of the filter holder; and

a means for pushing the sample through the filter which fits into the container.

24. The apparatus of claim 23, wherein the container is a syringe cartridge.

25. The apparatus of claim 24, wherein the means for forcing the sample through the filter is a syringe plunger.

5 26. The apparatus of claim 23, wherein the filter is a glass fiber filter.

27. A test kit for detecting a substance in a liquid sample comprising:

a container for holding the sample;

10 a filter holder connected to the container having a top portion and a bottom portion;

means for introducing a first oxidizing agent and a precipitating reagent into the sample;

15 means for filtering the precipitate supported in the bottom portion of the filter holder;

means for forcing the liquid sample containing the precipitate through the means for filtering;

means for introducing a second oxidizing agent onto the precipitate; and

20 means for introducing a dye onto the precipitate which forms a visible reaction when exposed to the substance.

28. The test kit of claim 27, wherein the first oxidizing agent comprises bleach.

29. The test kit of claim 28, wherein the bleach comprises sodium hypochlorite.

30. The test kit of claim 27, wherein the precipitating reagent comprises ammonium pyrrolidinedithiocarbamate, sodium  
5 diethyldithiocarbamate, or a mixture thereof.

31. The test kit of claim 30, wherein the precipitating reagent further comprises a buffer and a carrier metal.

32. The test kit of claim 31, wherein the precipitating reagent further comprises 2-[N-morpholino]ethanesulfonic acid,  
10 sodium 2-[N-morpholino]ethanesulfonic acid and zinc acetate.

33. The test kit of claim 27, wherein the second oxidizing agent comprises hydrogen peroxide.

34. The test kit of claim 27, wherein the dye comprises sodium rhodizonate.

15 35. The test kit of claim 27, wherein the substance is lead.

36. The test kit of claim 27, wherein the means for introducing a first oxidizing agent and a precipitating reagent is a prepackaged packet, tube or bottle.

37. The test kit of claim 36, wherein the means for introducing a dye onto the precipitate comprises a cartridge, two compartments within said cartridge wherein one compartment contains a third reagent that reacts with the substance and  
5 the other compartment contains an activating solution, and an absorbent ball or medicine dropper tip mounted at one end of the cartridge, wherein the reagent and activating solution are combined and mixed within the cartridge before the means for introducing a dye is used.

## AMENDED CLAIMS

[received by the International Bureau on 23 December 1994 (23.12.94);- original claims 1, 10, 11, 18 and 19 amended; new claims 38-52 added; remaining claims unchanged (10 pages)]

1. A method for detecting in a liquid sample a predetermined concentration of a metal selected from the group consisting of lead, bismuth, mercury, cadmium and copper, comprising:

5 mixing the liquid sample with a first reagent that causes the metal to precipitate;

filtering the precipitate from the liquid sample;

contacting the precipitate with a metal releasing agent in a releasing agent concentration sufficient to release the metal  
10 from the precipitate without preventing a further colorimetric detection step reaction; and

testing the precipitate for the metal by contacting the precipitate with a second reagent that forms a colorimetric reaction when exposed to the metal while maintaining the  
15 precipitate in a concentration sufficient to provide the colorimetric reaction if said metal is present in the sample at the predetermined concentration.

2. The method of claim 1, further comprising pretreating the liquid sample with an oxidizing agent prior to mixing the  
20 liquid sample with the first reagent.

3. The method of claim 2, wherein the oxidizing agent comprises sodium hypochlorite.



4. The method of claim 1, wherein the first reagent comprises ammonium pyrrolidinedithiocarbamate, sodium diethyldithiocarbamate, or a mixture thereof.
5. The method of claim 4, wherein the first reagent  
5 further comprises a buffer and a carrier metal.
6. The method of claim 5, wherein the buffer comprises 2-[N-morpholino]ethanesulfonic acid and sodium 2-[N-morpholino]ethanesulfonic acid and the carrier metal comprises zinc acetate.
- 10 7. The method of claim 1, wherein the metal releasing agent comprises an oxidizing agent.
8. The method of claim 7, wherein the oxidizing agent comprises hydrogen peroxide.
9. The method of claim 1, wherein the second reagent  
15 comprises sodium rhodizonate.
10. The method of claim 1, wherein the metal is lead.

11. A method for detecting in a liquid sample a predetermined concentration of a metal selected from the group consisting of lead, bismuth, mercury, cadmium and copper, comprising:

5           pretreating the liquid sample with a first oxidizing agent;

          mixing the pretreated liquid sample with a first reagent that causes the metal to precipitate;

          filtering the precipitate from the liquid sample;

10           contacting the precipitate with a second oxidizing agent in an oxidizing agent concentration sufficient to release the metal from the precipitate without preventing a further colorimetric detection step reaction; and

          testing the precipitate for the metal by contacting  
15 the precipitate with a second reagent that forms a colorimetric reaction when exposed to the metal while maintaining the precipitate in a concentration sufficient to provide the colorimetric reaction if said metal is present in the sample at the predetermined concentration.

20           12. The method of claim 11, wherein the first oxidizing agent comprises sodium hypochlorite.

          13. The method of claim 11, wherein the first reagent comprises ammonium pyrrolidinedithiocarbamate, sodium diethyldithiocarbamate, or a mixture thereof.

14. The method of claim 13, wherein the first reagent further comprises a buffer and a carrier metal.

15. The method of claim 14, wherein the buffer comprises 2-[N-morpholino]ethanesulfonic acid and sodium 2-[N-  
5 morpholino]ethanesulfonic acid and the carrier metal comprises zinc acetate.

16. The method of claim 11, wherein the second oxidizing agent comprises hydrogen peroxide.

17. The method of claim 11, wherein the second reagent  
10 comprises sodium rhodizonate.

18. The method of claim 11, wherein the metal is lead.

19. A method for detecting a predetermined concentration of lead in water, comprising:

pretreating the water with bleach;

15 mixing the pretreated water with a reagent comprising ammonium pyrrolidinedithiocarbamate, sodium diethyldithiocarbamate, or a mixture thereof, to cause the lead to precipitate;

filtering the precipitate from the water;

20 contacting the precipitate with hydrogen peroxide in a concentration sufficient to release the lead from the

precipitate without preventing a further colorimetric detection step reaction; and

testing the precipitate for lead by contacting the precipitate with a salt of rhodizonic acid to form a  
5 colorimetric reaction when exposed to lead while maintaining the precipitate in a concentration sufficient to provide the colorimetric reaction if the lead is present in the sample at the predetermined concentration.

20. The method of claim 19, wherein the bleach comprises  
10 sodium hypochlorite.

21. The method of claim 19, wherein the reagent further comprises a buffer and a carrier metal.

22. The method of claim 21, wherein the buffer comprises  
2-[N-morpholino]ethanesulfonic acid and sodium 2-[N-  
15 morpholino]ethanesulfonic acid and the carrier metal comprises zinc acetate.

23. An apparatus for detecting a substance in a liquid sample comprising:

- a container for holding the sample;
- 20 a filter holder connected to the container having a top portion and a detachable bottom portion;
- a filter supported in the detachable bottom portion of the

filter holder; and

a means for pushing the sample through the filter which fits into the container.

24. The apparatus of claim 23, wherein the container is a 5 syringe cartridge.

25. The apparatus of claim 24, wherein the means for forcing the sample through the filter is a syringe plunger.

26. The apparatus of claim 23, wherein the filter is a glass fiber filter.

10 27. A test kit for detecting a substance in a liquid sample comprising:

a container for holding the sample;

a filter holder connected to the container having a top portion and a bottom portion;

15 means for introducing a first oxidizing agent and a precipitating reagent into the sample;

means for filtering the precipitate supported in the bottom portion of the filter holder;

20 means for forcing the liquid sample containing the precipitate through the means for filtering;

means for introducing a second oxidizing agent onto the precipitate; and

means for introducing a dye onto the precipitate which forms a visible reaction when exposed to the substance.

28. The test kit of claim 27, wherein the first oxidizing agent comprises bleach.

5 29. The test kit of claim 28, wherein the bleach comprises sodium hypochlorite.

30. The test kit of claim 27, wherein the precipitating reagent comprises ammonium pyrrolidinedithiocarbamate, sodium diethyldithiocarbamate, or a mixture thereof.

10 31. The test kit of claim 30, wherein the precipitating reagent further comprises a buffer and a carrier metal.

32. The test kit of claim 31, wherein the precipitating reagent further comprises 2-[N-morpholino]ethanesulfonic acid, sodium 2-[N-morpholino]ethanesulfonic acid and zinc acetate.

15 33. The test kit of claim 27, wherein the second oxidizing agent comprises hydrogen peroxide.

34. The test kit of claim 27, wherein the dye comprises sodium rhodizonate.

35. The test kit of claim 27, wherein the substance is lead.

36. The test kit of claim 27, wherein the means for introducing a first oxidizing agent and a precipitating reagent  
5 is a prepackaged packet, tube or bottle.

37. The test kit of claim 36, wherein the means for introducing a dye onto the precipitate comprises a cartridge, two compartments within said cartridge wherein one compartment contains a third reagent that reacts with the substance and the  
10 other compartment contains an activating solution, and an absorbent ball or medicine dropper tip mounted at one end of the cartridge, wherein the reagent and activating solution are combined and mixed within the cartridge before the means for introducing a dye is used.

15 38. The method of claim 7, wherein the releasing agent concentration is about 1 to about 30%.

39. The method of claim 7, wherein the releasing agent concentration is about 3 to about 8%.

40. The method of claim 10, wherein the predetermined  
20 concentration of the metal is 15 ppb.

41. The method of claim 1, wherein the metal is bismuth.
42. The method of claim 1, wherein the metal is mercury.
43. The method of claim 1, wherein the metal is cadmium.
44. The method of claim 1, wherein the metal is copper.
- 5 45. The method of claim 11, wherein the oxidizing agent concentration is about 1 to about 30%.
46. The method of claim 11, wherein the oxidizing agent concentration is about 3 to about 8%.
47. The method of claim 18, wherein the predetermined  
10 concentration of the metal is 15 ppb.
48. The method of claim 11, wherein the metal is bismuth.
49. The method of claim 11, wherein the metal is mercury.
50. The method of claim 11, wherein the metal is cadmium.



51. The method of claim 11, wherein the metal is copper.

52. The method of claim 19, wherein the predetermined concentration of lead is 15 ppb.

STATEMENT UNDER ARTICLE 19

The amendments to claims 1, 10, 11, 18, and 19 are made to clarify the scope of the invention and to clearly distinguish the present invention over the prior art cited in the International Search Report. The amendments to claims 1, 11, 19 are identical to amendments made in the corresponding U.S. application, and which resulted in allowance of those claims in the U.S. application.

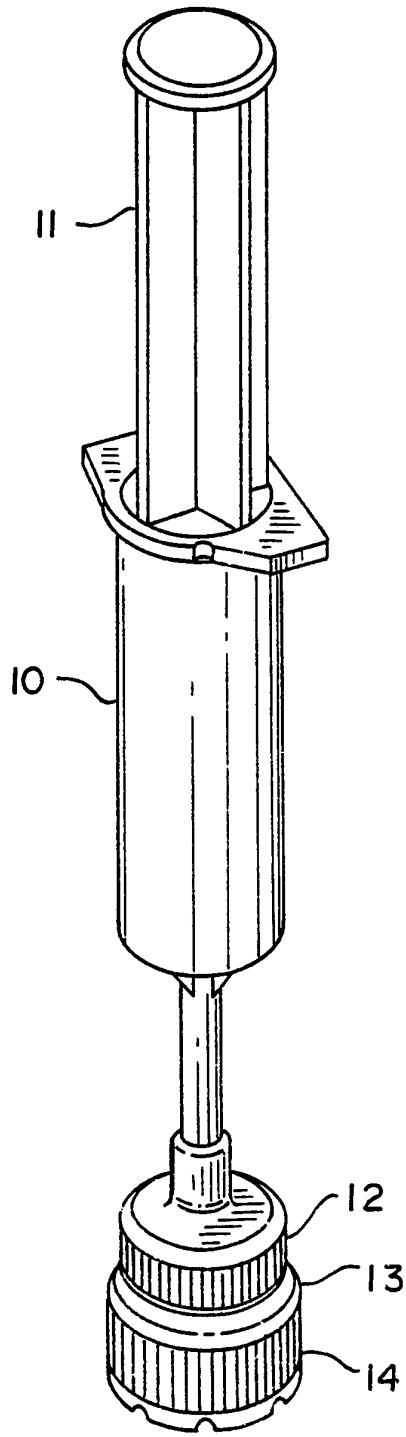


FIG. 1a

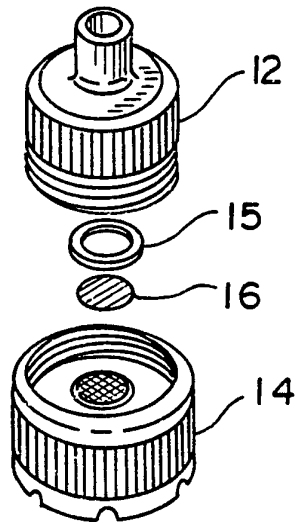


FIG. 1b

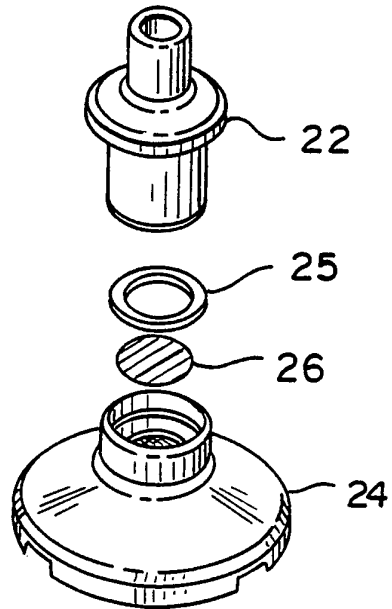
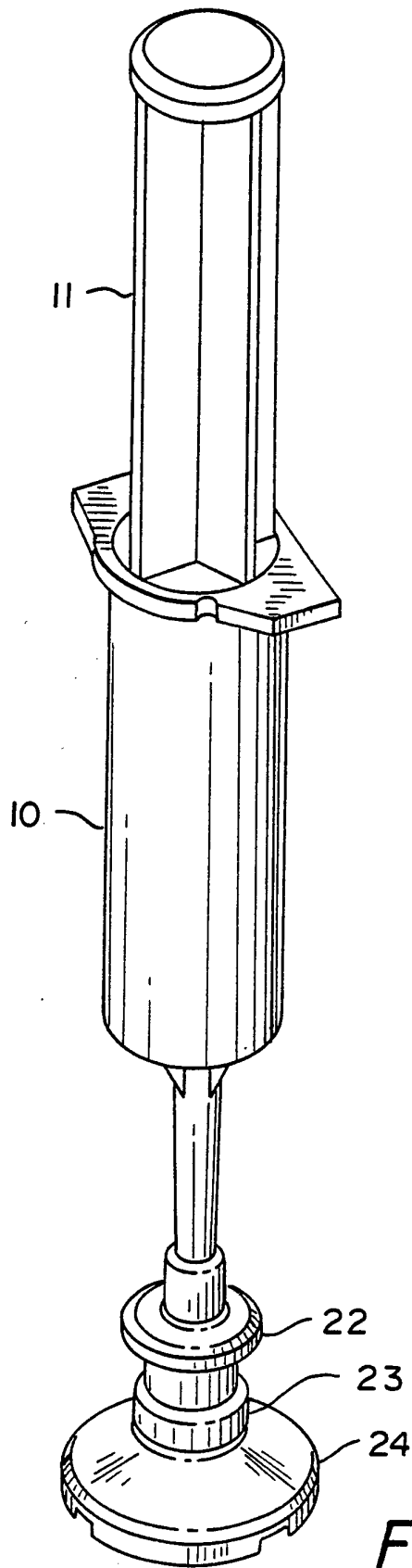
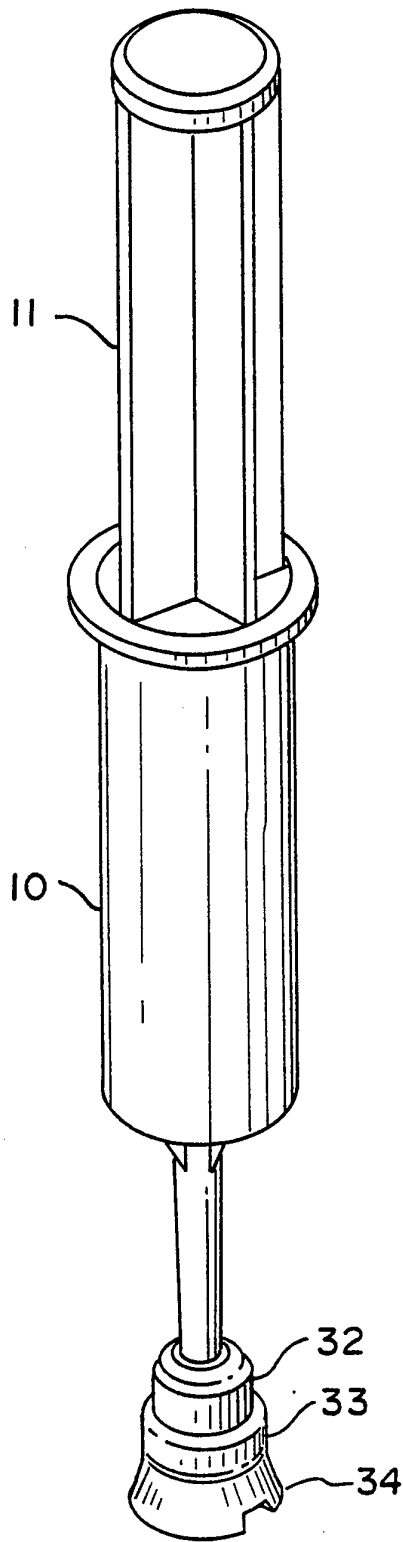
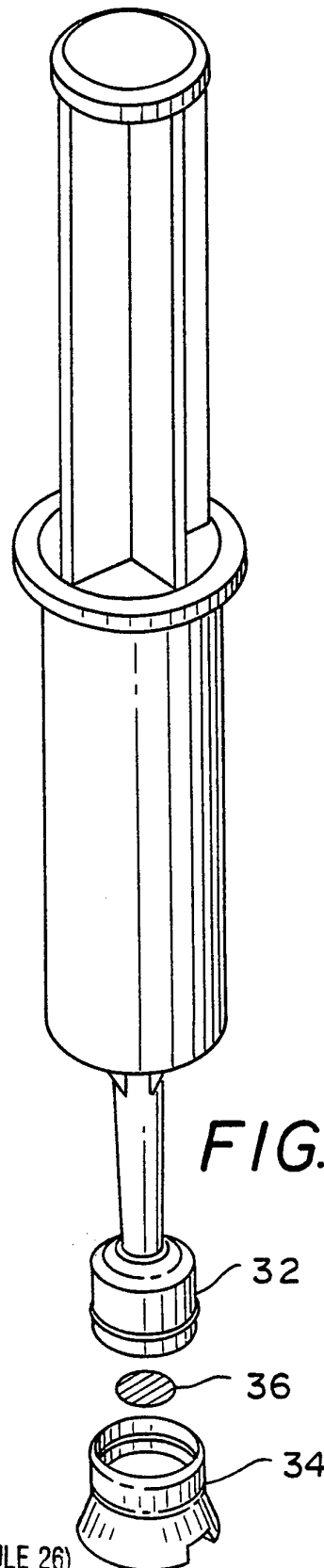


FIG. 2b

FIG. 2a



**FIG. 3a**



**FIG. 3b**

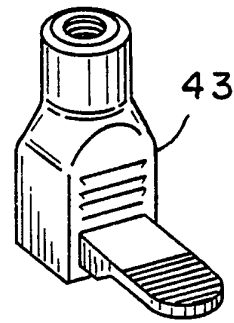
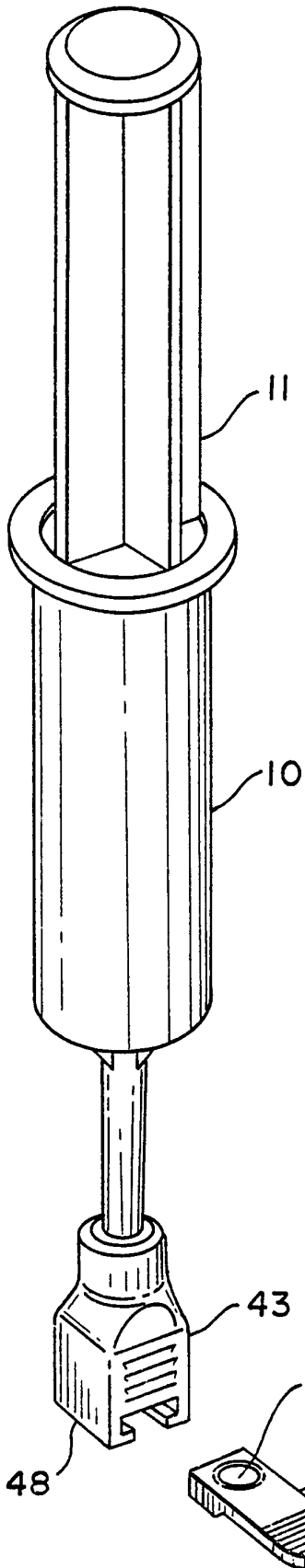


FIG. 4b

FIG. 4a

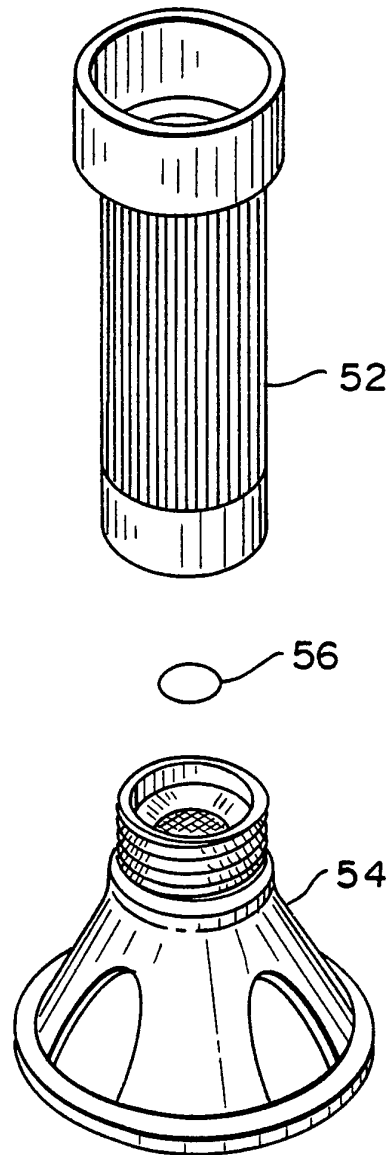
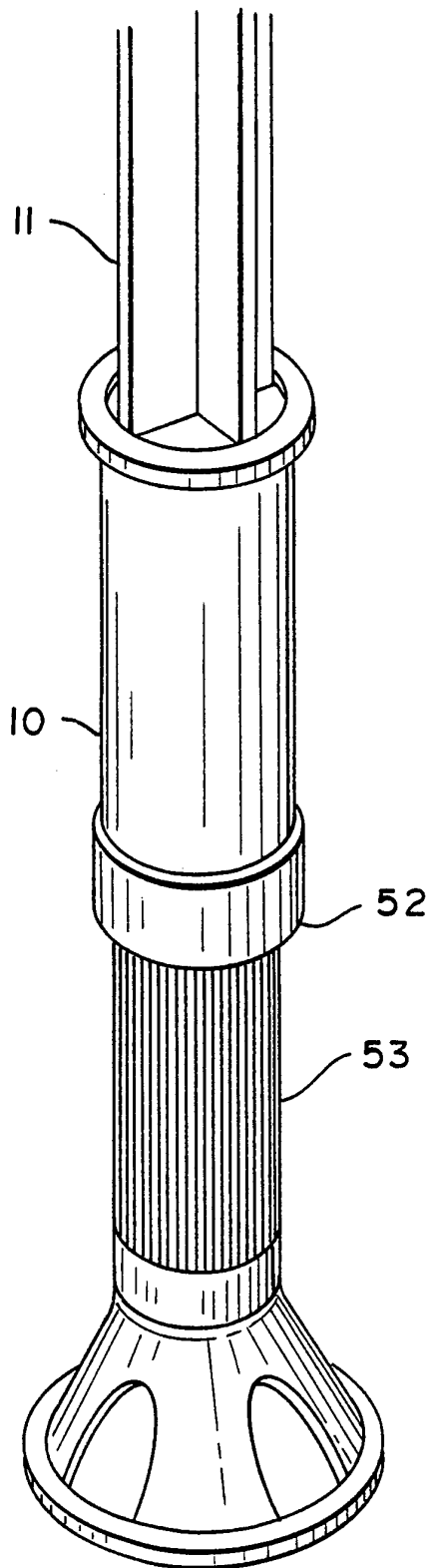
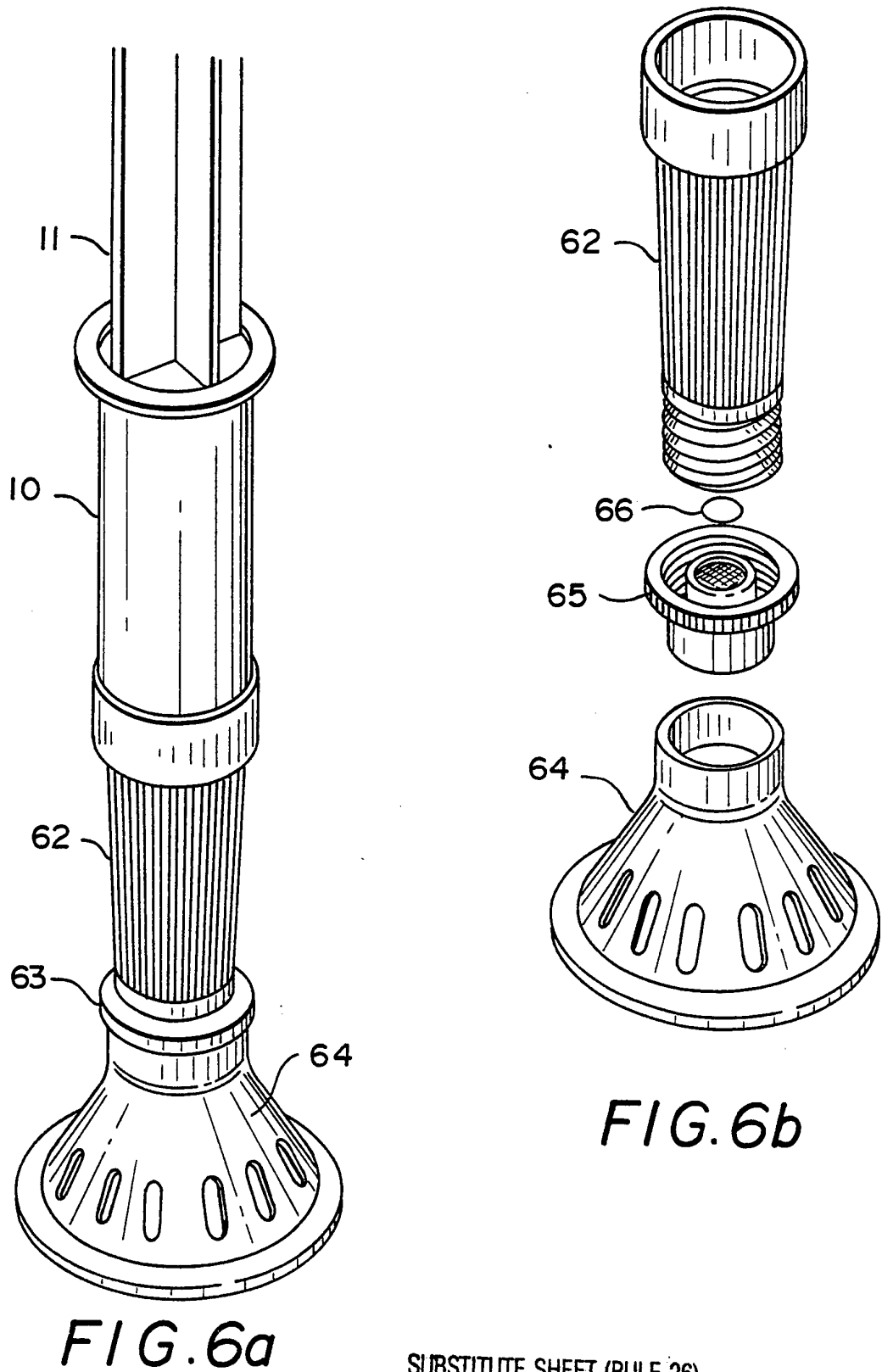


FIG. 5b

FIG. 5a





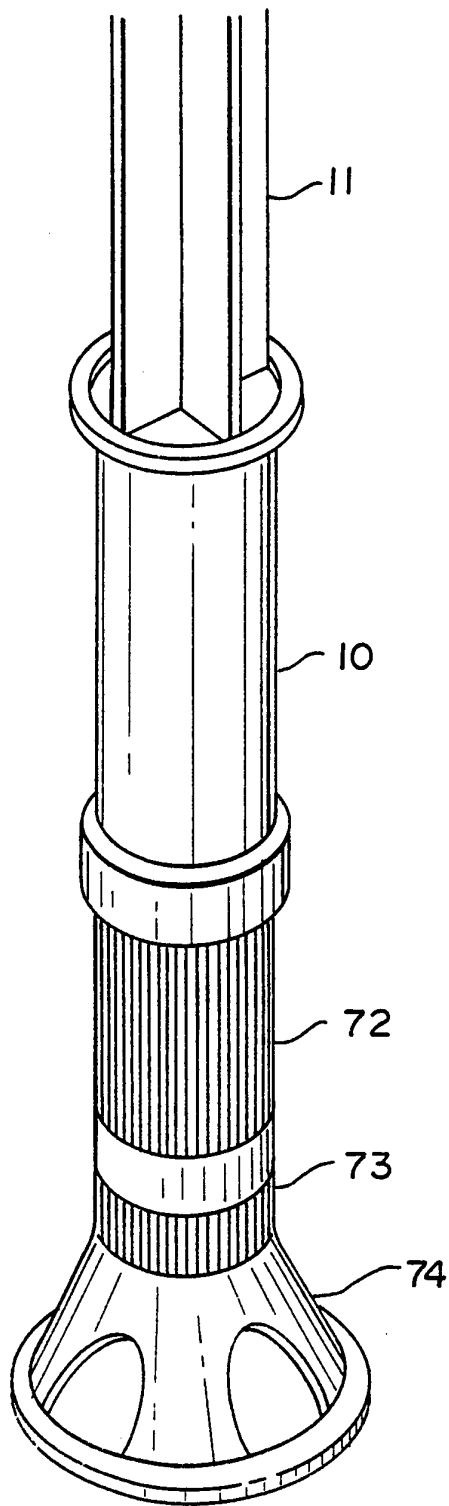


FIG. 7a

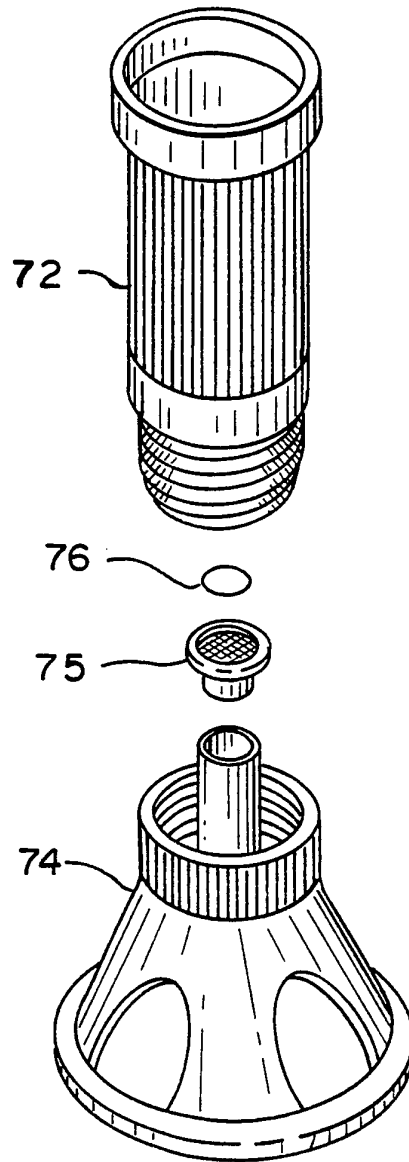


FIG. 7b

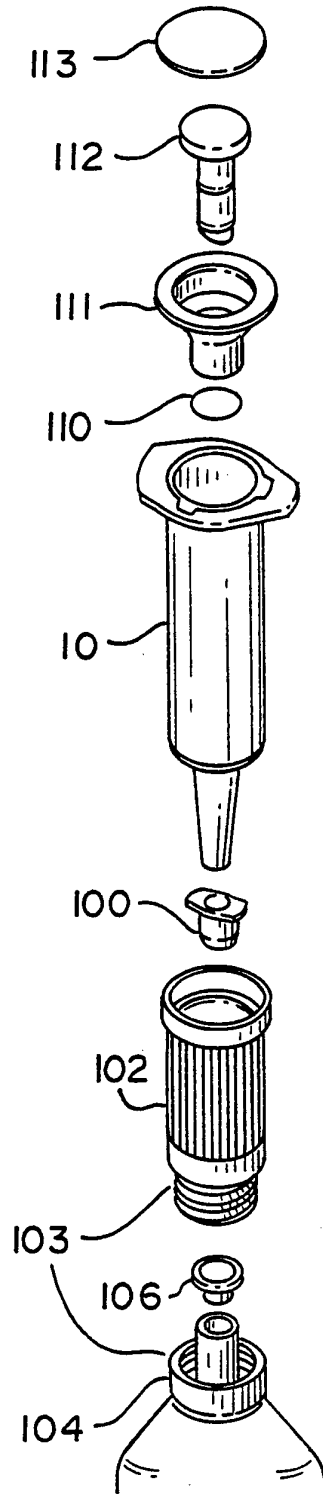


FIG. 8

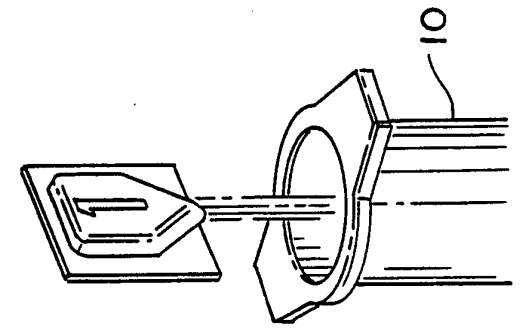


FIG. 9

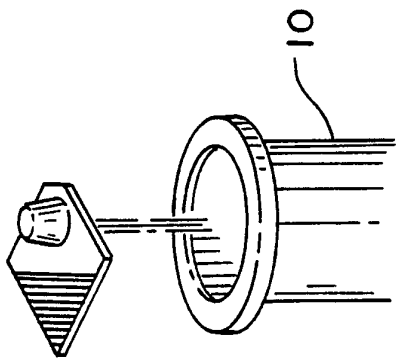


FIG. 10

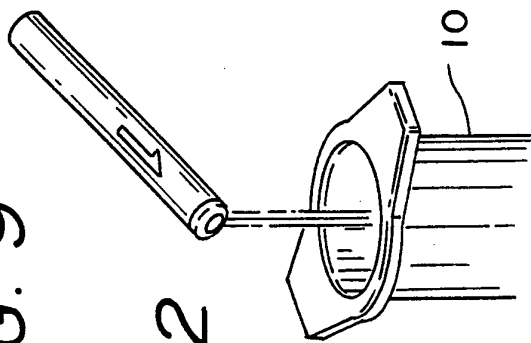


FIG. 11

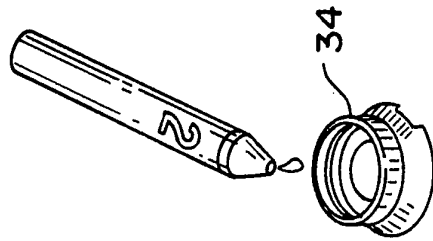


FIG. 12

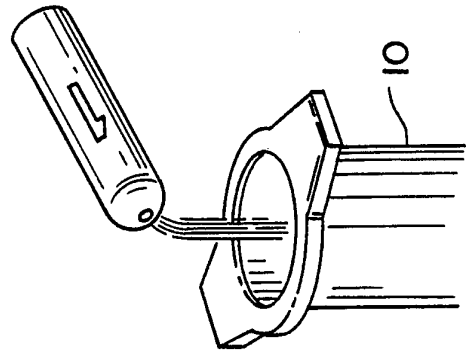


FIG. 13

FIG. 14

FIG. 14

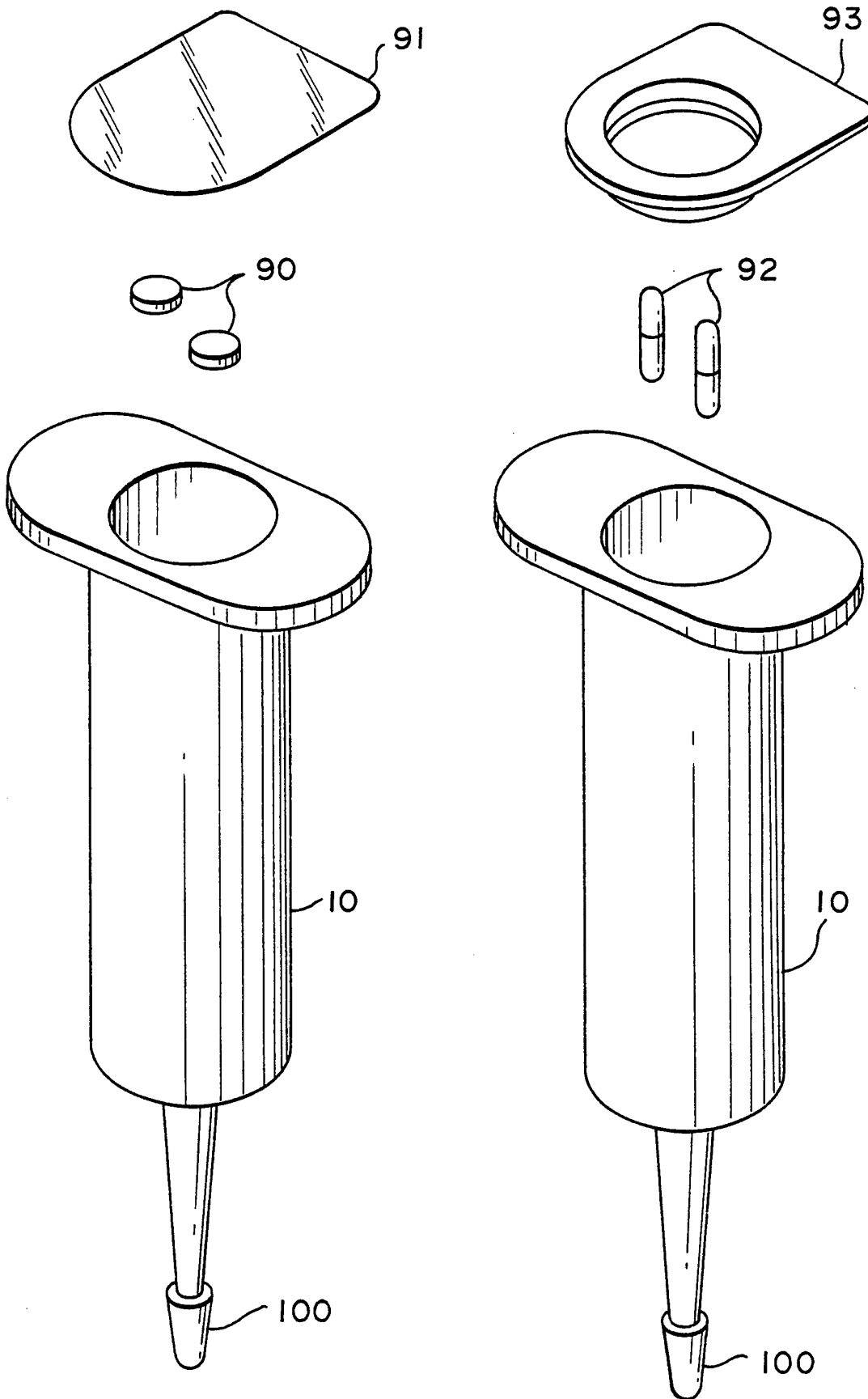


FIG. 15

FIG. 16

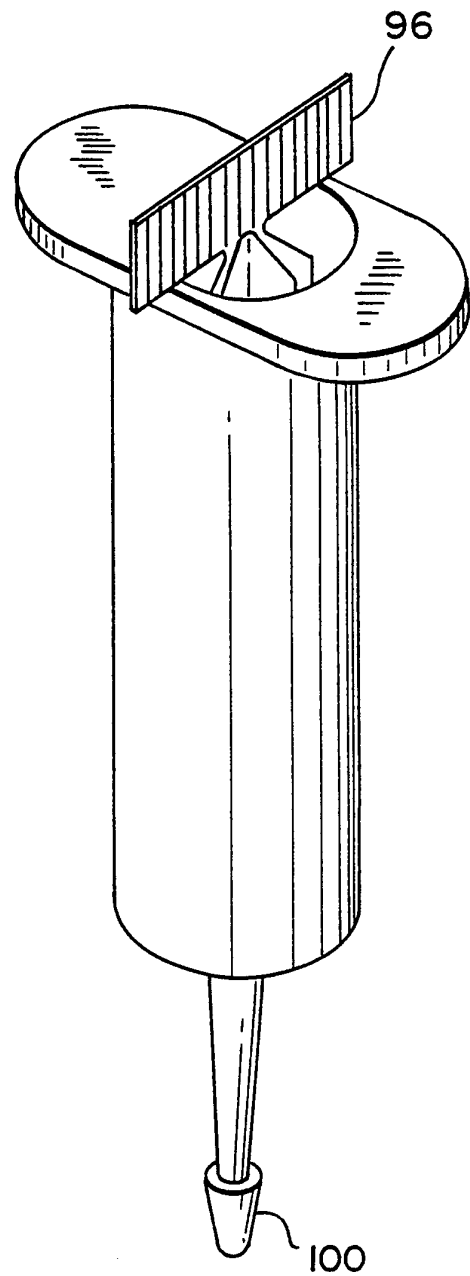
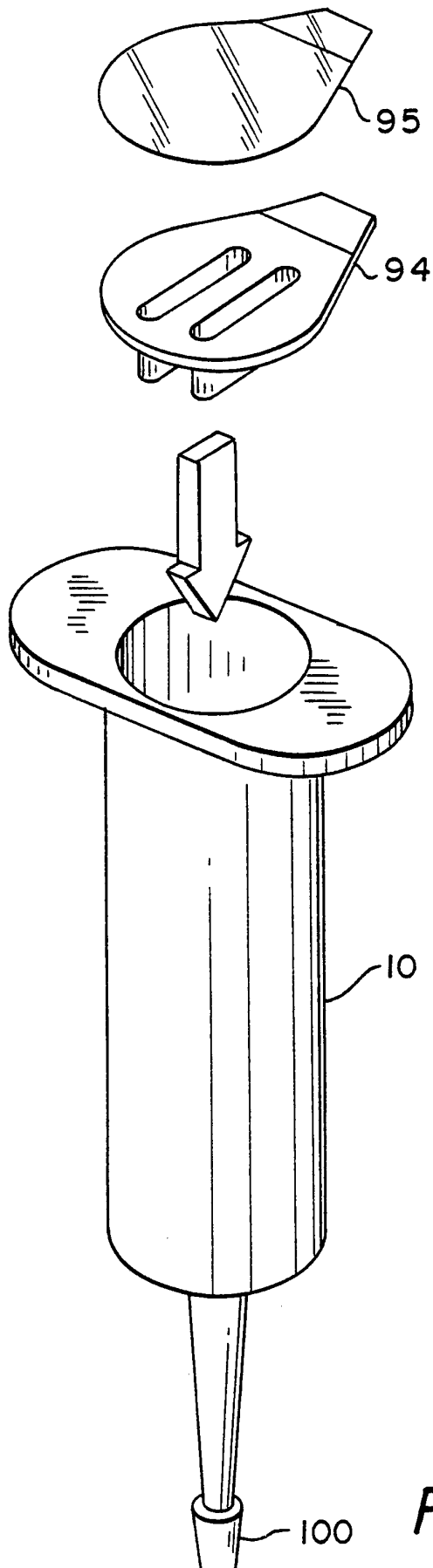


FIG. 17

FIG. 18

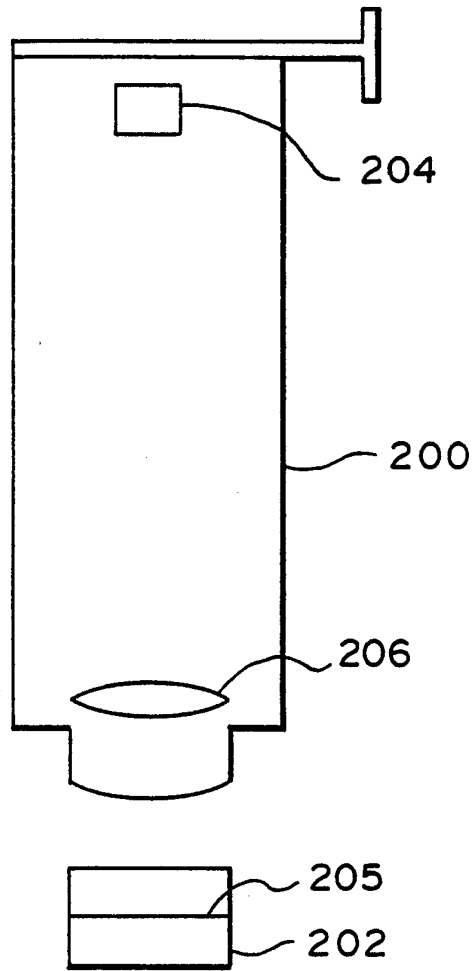


FIG. 19

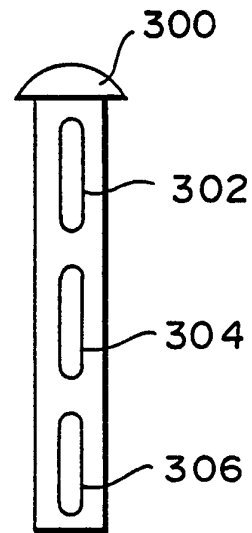


FIG. 20

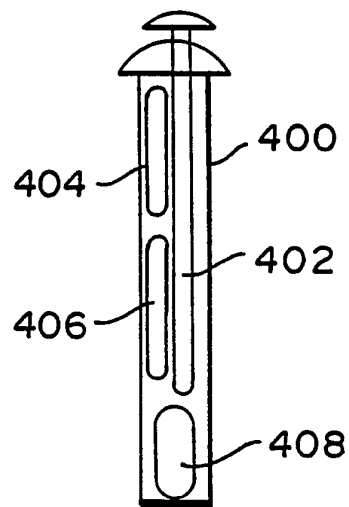


FIG. 21

INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US94/09215

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC(6) :G01N 33/20; B01L 11/00 US CL :Please See Extra Sheet. According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) U.S. : 436/73, 76, 77, 80, 81, 84, 164, 174, 175, 177; 422/61, 100, 101, 102, 103; 604/246, 406 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	Analytical Chemistry, Vol. 57, No. 1, issued January 1985, Tisue et al. "Preconcentration of Submicrogram Amounts of Metals from Natural Waters for X-ray Energy Spectrometric Determination Using Pyrrolidinecarbodithioic Acid", pages 82-84, and 87, see entire document.	1-22, 27-37
Y	Environmental Pollution, (Series B) Vol. 12, issued 1986, Preer et al. "A Simplified Method for Detection of Lead Contamination of Soil ", pages 1-13, see entire document.	1-22, 27-37
Y, P	US, A, 5,277,817 (MARTYAK ET AL.) 11 January 1994, column 1, lines 26-32.	1-22, 27-37
Y	US, A, 4,986,921 (YATES ET AL.) 22 January 1991, column 1, lines 23-28.	2-3, 11-22, 27-37
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family	
Date of the actual completion of the international search 04 NOVEMBER 1994	Date of mailing of the international search report 02 DEC 1994	
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703) 305-3230	Authorized officer RACHEL FREED <i>R. Kuzza</i> Telephone No. (703) 308-0196	

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US94/09215

## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- Y	US, A, 4,453,927 (SINKO) 12 June 1984, figure 1 and abstract.	23-25 ----- 26-37
X --- Y	US, A, 4,485,014 (GILROY ET AL.) 27 November 1984, figure 1 and columns 2-3.	23-25 ----- 26-37
X --- Y	US, A, 4,820,276 (MORENO) 11 April 1989, figure 1 and columns 2-3.	23-25 ----- 26-37
X --- Y	US, A, 5,064,418 (CRONIN) 12 November 1991, figure 1 and abstract.	23-25 ----- 26-37
X --- Y	US, A, 4,137,917 (COHEN) 06 February 1979, figure 1 and abstract.	23-25 ----- 26-37
X --- Y	US, A, 3,757,779 (ROVINSKI) 11 September 1973, figure 1 and abstract.	23-25 ----- 26-37
A	Microchemical Journal, Vol. 34, issued 1986, Jungries et al. "A Simple Direct Estimation of Ultramicroquantities of Lead in Drinking Water Using Sodium Rhodizonate", pages 219-221, see entire document.	1-37
A	Analytical Chemistry, Vol. 54, issued 1982, Lo et al. "Solvent Extraction of Dithiocarbamate Complexes and Back-Extraction with Mercury(II) for Determination of Trace Metals in Seawater by Atomic Absorption Spectrometry", pages 2536-2539, see entire document.	1-37



**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/US94/09215

**A. CLASSIFICATION OF SUBJECT MATTER:**

**US CL :**

436/73, 76, 77, 80, 81, 84, 164, 174, 175, 177; 422/61, 100, 101, 102, 103