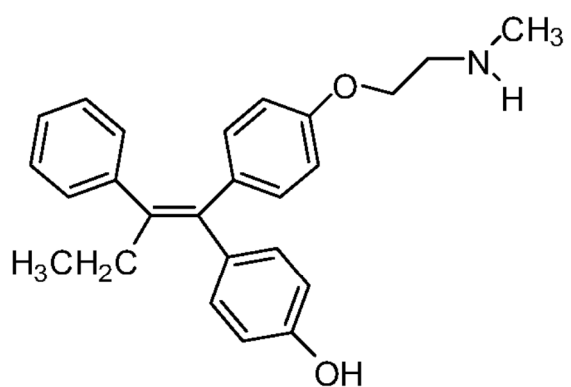


Figure 1



I

Figure 2

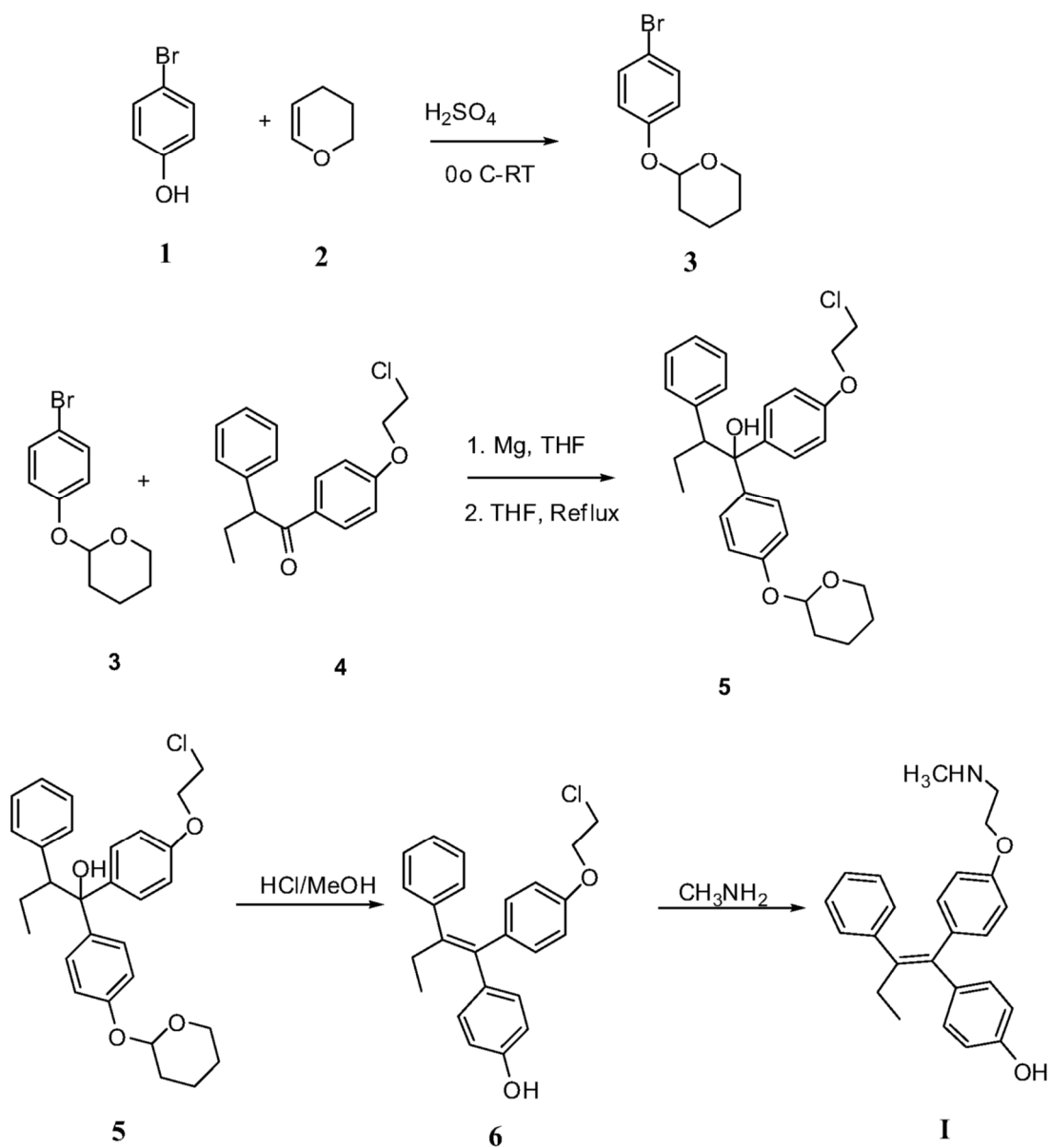


Figure 3

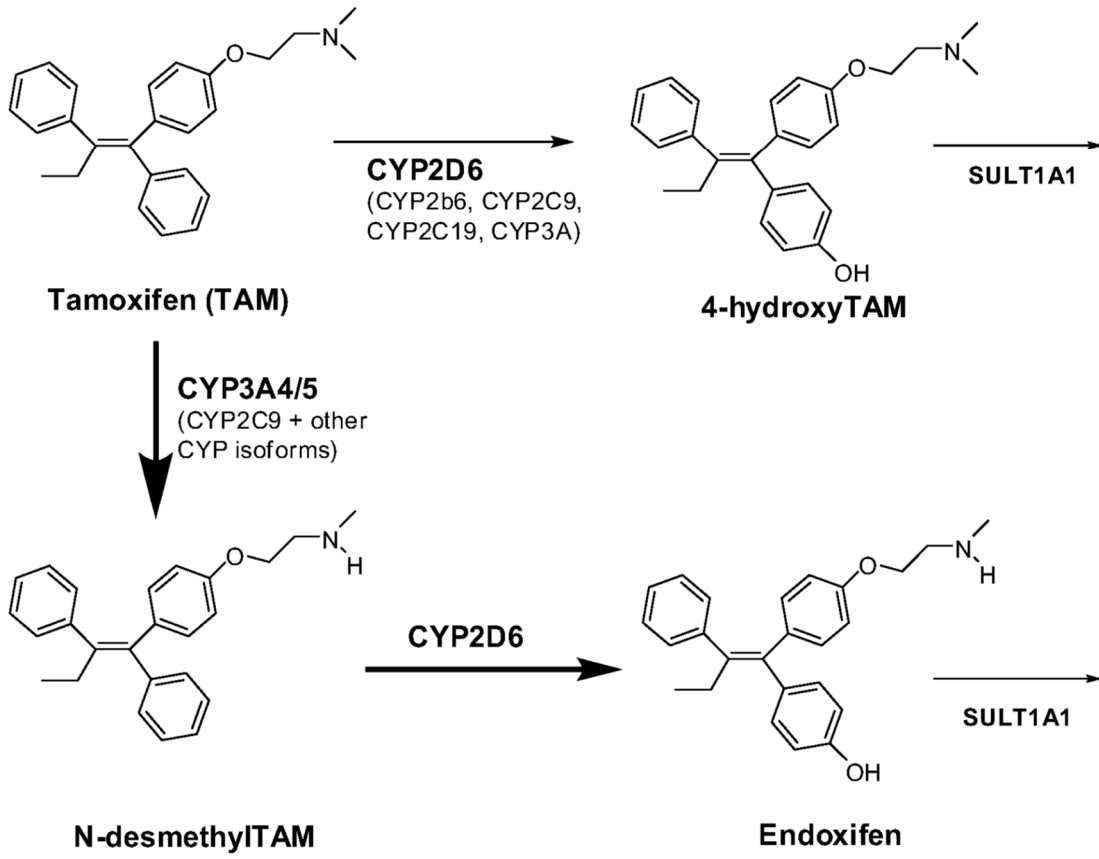


Figure 4

## Manufacturing Flow Chart of Endoxifen Tablets

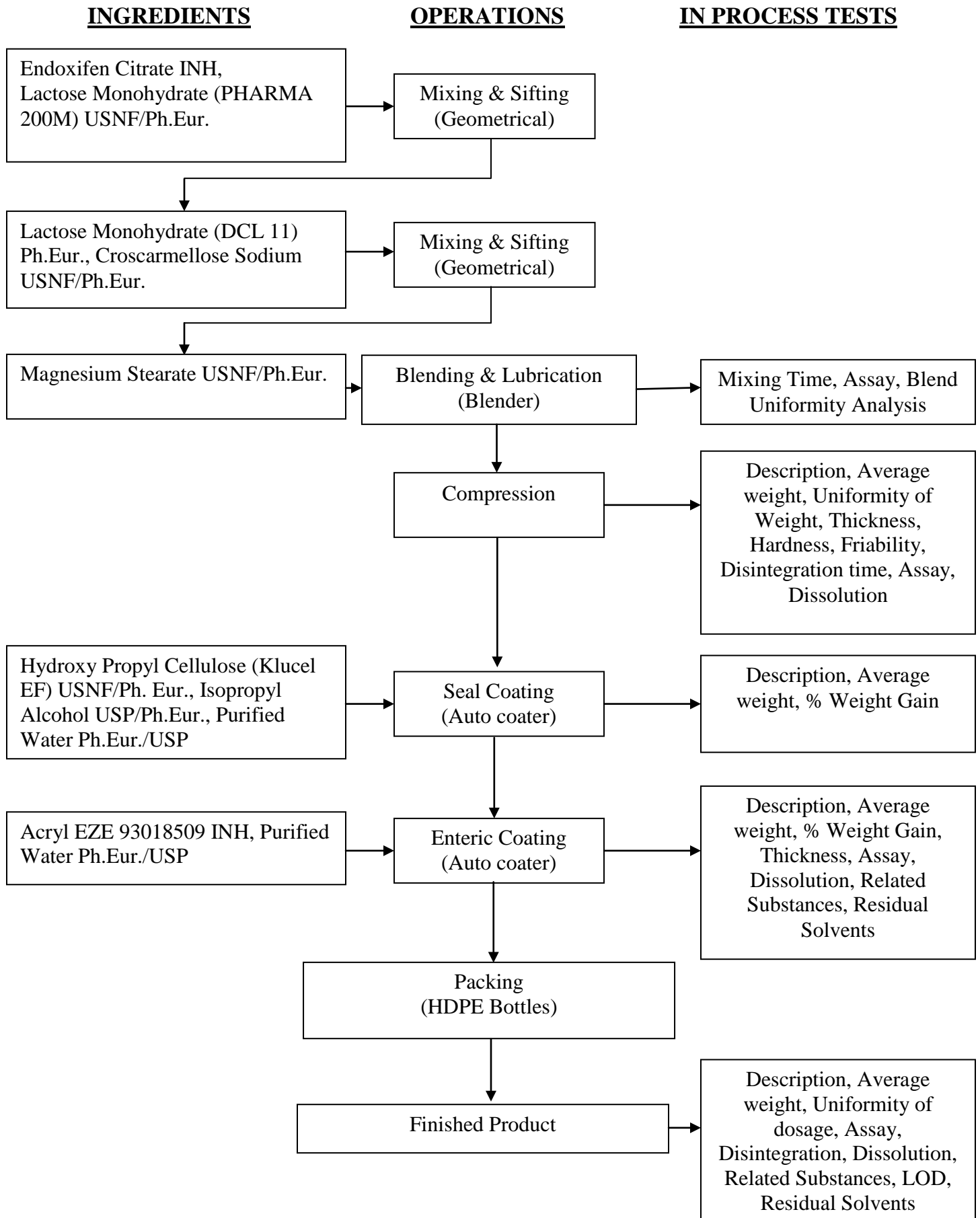
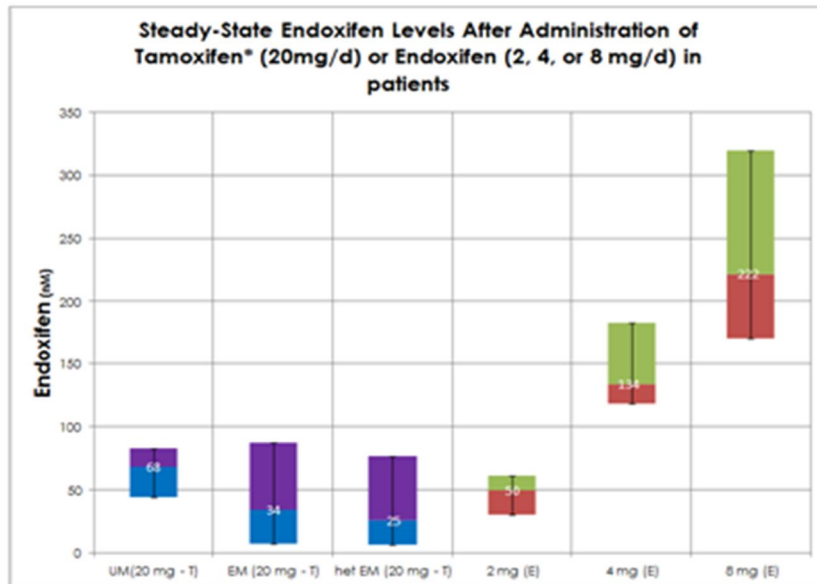


Figure 5



\*Dezentje et al. (2011) J Clin Oncol 29 (suppl; abstr 562). Tamoxifen (=T) and Endoxifen (=E)  
Median Endoxifen Level where the Blue and Purple or Red and Tan Meet  
CYP2D6 phenotypes ultrarapid (=UM), extensive (=EM), heterozygous extensive (=het EM).

Figure 5. Steady-state Endoxifen levels after administration of Tamoxifen\* (20mg/d) or enteric coated Endoxifen (2, 4, or 8 mg/d) in patients