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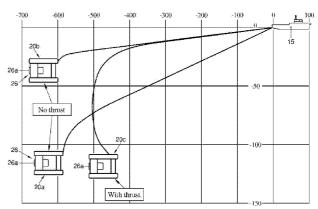
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(74) Gemachtigde:

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- 54) Surveying the seabed.
- A method for surveying the seabed comprising a towing vessel, a towed vehicle comprising a near-seabed measurement device, and a thruster system, and a tow cable that connects the towing vessel to the towed vehicle, the method comprising: the towing vessel towing the towed vehicle at a required survey depth in the vicinity of the seabed; operating the near-seabed measurement device so as to survey the seabed; calculating an amount of thrust to achieve the required survey depth for a selected length of tow cable and for a selected tow speed; and activating the thruster system to the calculated amount.



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Surveying the seabed

5 The present invention relates to surveying the seabed using a towed vehicle.

In a known system, a towed vehicle is towed by a towing vessel to be at 10-15 metres above the seabed. The towed vehicle carries one or more near-seabed measurement devices for surveying the seabed. Typically, one of the near-seabed measurement devices is a side-scan sonar system comprising a sonar source which transmits wide angle conical or fan-shaped pulses towards the seabed and sensors which receive the reflections from the seabed that allow an image of the seabed to be built up.

15 For a fixed length of cable the depth at which the towed vehicle can be towed is a function of speed with the towing depth becoming shallower as the speed increases. Thus, if it is desired to survey the seabed at greater speed, the towed vehicle can only be maintained at the required depth by lengthening the tow cable. In one exemplary system, in order to maintain the towed vehicle at a depth of 250m while the towing vessel is travelling at 20 2m/s, a 900m cable is required. When the towing vessel is travelling at 4m/s (approximately 8 knots), a cable of 3500m is required to maintain the towing depth. From a cable handling point of view, an excessively long cable is undesirable. Moreover, when the towing vessel is required to turn 25 during the survey, its turning circle must be sufficiently gentle to prevent the towed vehicle from crashing into the seabed. This problem is exacerbated the longer the cable is. Thus, an excessively long cable is also detrimental to the efficiency of the performance of the survey.

30 It is known to provide the towed vehicle with a depressor in order to increase the tow depth (for a given length of cable). The depressor is designed to provide a hydrodynamic depressive force to the towed vehicle

and help it to maintain depth even at higher towing speeds. However, the use of the depressor by increasing the load creates a vicious cycle, because the increased load means the cable diameter must be increased, which leads to increased cable drag, which decreases the tow depth.

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With this in mind, according to a first aspect, the present invention may provide a method for surveying the seabed comprising:

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providing a towing vessel, a towed vehicle comprising a near-seabed measurement device and a thruster system, and a tow cable that connects the towing vessel to the towed vehicle;

the towing vessel towing the towed vehicle at a required survey depth in the vicinity of the seabed;

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operating the near-seabed measurement device so as to survey the seabed;

calculating an amount of thrust to achieve the required survey depth for a selected length of tow cable and for a selected tow speed; and

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activating the thruster system to the calculated amount.

By providing a towed vehicle with a thruster system, the present invention through appropriate activation of the thruster system is able to reduce the load on the tow cable and thereby extend the operating envelope of the system, whereby greater survey/tow depths with shorter tow cables at higher tow speeds may be achieved.

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The towed vehicle may comprise one or more of the near-seabed measurement devices. The measurement devices may be active, for

example, a side-scan sonar system and/or passive, for example, a magnetometer and/or a gradiometer.

The thrust calculation may take place once at the beginning of a survey. In such a case, the selected length of tow cable and selected tow speed are selected *a priori* and are kept constant throughout the survey. Alternatively, in the case where the length of tow cable and/or the tow speed may vary during the survey, the thrust calculation may take place one or more times during the survey. This may be done periodically or in response to a change in the length of tow cable and/or the tow speed.

For example, in one embodiment, the selected tow speed may be the current speed of the towing vessel, for example, derived from a navigation or control system of the towing vessel. The thrust calculation may be performed as a result of a change in the speed of the towing vessel or carried out periodically.

Preferably, the thruster system is arranged to provide a rearward thrust, i.e. to propel the towed vehicle in the tow direction. The thruster system may comprise a single thruster or a plurality of thrusters. In one embodiment, the thruster-system may provide a rearward thrust only. In other embodiments, the towed vehicle may further comprise a further thruster arranged to provide an upward thrust (which serves to propel the towed vehicle downwardly).

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Preferably, the towed vehicle comprises moveable flaps for adjusting the position of the towed vehicle in the water when it is being towed.

Optionally, during the turning phase of a survey, the amount of activation of 30 the thruster system can be adjusted to assist in preventing the towed vehicle from crashing into the seabed during the turn. If the thruster system is not activated as the turn commences, this will mean activating the thruster system to a predetermined amount. If the thruster system is activated as the turn commences, this will mean adjusting the thrust of the thruster system by a predetermined amount.

According to a second aspect, the present invention may provide a towed vehicle for use in the method according to the first aspect comprising a near-seabed measurement device, preferably a side-scan sonar system comprising a sonar source and an array of sensors, and a thruster system that is arranged to provide rearward thrust only.

In the context of the present invention, the term "seabed" is to be construed broadly so as to cover the floor of other expanses of water, such as that of an ocean, regardless of whether the other expanses of water are technically seas or not.

Exemplary embodiments of the invention are hereinafter described with reference to the accompanying drawings, in which:

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Figure 1 shows a side view of an embodiment of the invention;

Figure 2 shows a schematic view of the controllers in an embodiment of the invention;

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Figure 3 illustrates how the position of the towed vehicle varies according to the speed of the towed vehicle and the activation of the thruster system;

Figure 4 illustrates how the flaps allow for fine-tuning of the vertical position of the towed vehicle; and

Figure 5 illustrates how the flaps allow the horizontal position of the towed vehicle to be adjusted.

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A side-scan sonar (SSS) system generally designated 10 for surveying the seabed 5 is shown in Figure 1. The system 10 comprises a towing vessel 15, a towed vehicle 20, and a tow cable 40 that connects the towing vessel 15 to the towed vehicle 20. In Figure 1, the towed vehicle 20 is shown in the vicinity of the seabed 5 at the required survey / tow depth D. Typically, the required survey depth is 10-15 meters above the seabed 5. The towed vehicle 20 comprises a near-seabed measurement device in the form of a side-scan sonar system. The side-scan sonar system comprises a sonar source 22 that emits conical or fan-shaped acoustic pulses towards the seabed 5 across a wide angle perpendicular to the direction of travel of the towed vehicle 20, thereby providing scan coverage of a wide swath of the seabed 5 along a track defined by the direction of travel of the towed vehicle 20. The side-scan sonar system comprises an array of sensors 24 that detects the acoustic reflections from the seabed 5 in a series of cross-track slices. In other embodiments, the towed vehicle 20, in addition to or as an alternative to the side-scan sonar system, may comprise other near-seabed measurement devices, such as magnetometers or gradiometers as examples. The towed vehicle 20 has a chassis which is rectangular in cross-section and is elongate having a longitudinal axis A. The towed vehicle 20 comprises a thruster system 26. In this embodiment, the thruster system 26 comprises a single thruster 26a that is mounted at the rear of the chassis and oriented so as to provide a rearward thrust in a direction along the longitudinal axis A, which serves to propel the towed vehicle 20 forward. The towed vehicle 20 comprises a plurality of moveable flaps (not shown). The flaps may be controlled by separate motors. The flaps serve as hydrodynamic control surfaces by which the up or down force that the towed vehicle 20 is subjected to can be made to vary, whereby the depth of the towed vehicle 20

can be adjusted, and/or by which the starboard or port force that the towed vehicle is subjected to can be made to vary, whereby the horizontal position of the towed vehicle 20 relative to the towing vessel 15 can be adjusted. The flaps may also be continually adjusted to keep the towed vehicle 20 levelled in the roll direction.

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Referring to Figure 2, the operation of the SSS system 10 is controlled by a first, main controller 16 located on the towing vessel 15 and a second, subsea controller 28 located on the towed vehicle 20. The main controller 16 and the subsea controller 28 communicate via a communication link 30.

When the tow cable 40 comprises a more complicated umbilical cord, the communication link 30 may comprise electrical cables or optical fibres housed within the umbilical cord via which data signals may be transmitted between the controllers. In the latter case, electrical cables may also be used to deliver power to the towed vehicle 20, whereby it need not have its own on-board power supply.

The subsea controller 28 controls the operation of the sonar source 22 and collects the data from the array of sensors 24. The subsea controller 28 transmits the sensor data via the communication link 30 to the main controller 16. The subsea controller 28 controls the activation of the thruster system 26. The subsea controller 28 can activate the thruster system 26 to a selected amount, whereby a controllable thrust in the direction of travel of the towed vehicle 20 may be generated. The subsea controller 28 controls the flaps to keep the towed vehicle levelled in the roll direction. The subsea controller 28 also controls the flaps for adjusting the position of the towed vehicle 20 in the water.

The main controller 16 directs the overall operation of the SSS system 10 and the subsea controller 28 in particular. Based on parameters related to the towing speed (S), the towing cable length (L), and the required survey/tow depth (D), the main controller 16 can calculate the amount of activation of the thruster system 26 and transmit that to the subsea controller 28 via the communication link 30.

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The calculation can be performed using one of the well-known formulae which define the drag and lift for tow bodies and cables in water. Preferably, the calculation further comprises a correction calculation which is empirically derived for a given system. The correction calculation corrects for, for example, strumming of the cable. Alternatively, the calculation can be based on data derived empirically derived for a given system.

The parameters can be input to the main controller 16 by the user via a keyboard (not shown) or automatically by other systems on the towing vessel 15. For example, the towing speed may be provided automatically by the navigation system (not shown) of the towing vessel 15. The main controller 16 receives the sensor data via the communication link 30 and processes it, using algorithms known in the art, to build up an image of the seabed 5 along the track being scanned.

Figure 3 illustrates how the position of the towed vehicle 20, in terms of its tow depth and its trailback from the towing vessel 15, varies according to the activation of the thruster system 26 and the tow speed for a constant length of tow cable 40.

Towed vehicle 20a represents a first dead tow situation in which the thruster system 26 is not activated and the tow speed is relatively low at 4 knots (2 m/s).

Towed vehicle 20b represents a second dead tow situation in which the thruster system 26 is again not activated and the tow speed has been doubled to a relatively high 8 knots (4 m/s). As a result of the increased tow speed, the load on the tow cable 40 is increased, whereby the towed vehicle 20b is forced to a shallower tow depth. It will be appreciated that both of these dead tow situations show the maximum possible tow depth for the indicated tow speed and a given cable length. With the thruster system 26 not activated, the system corresponds to the known SSS system in which the towed vehicle is not equipped with a thruster.

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Towed vehicle 20c represents the situation in which the thruster system 26 is activated to a predetermined amount. This has the effect of reducing the load on the tow cable 40, whereby the towed vehicle 20c assumes a deeper tow depth than is possible for an equivalent known SSS system in which the towed vehicle is not equipped with a thruster.

In this way, the operating envelope of the SSS system 10 is extended in comparison with an equivalent known SSS in which the towed vehicle is not equipped with a thruster.

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Although the nominal tow depth is determined by performing the abovementioned calculation and activating the thruster system 26 to the calculated amount, further fine-tuning of the vertical position of the towed vehicle 20 is possible through control of the flaps as illustrated in Figure 4.

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Figure 5 illustrates that through the control of the flaps the horizontal position of the towed vehicle 20 relative to the towing vessel 15 may be adjusted.

Depending on the flap design, either first and second separate groups of flaps may control the vertical and horizontal position of the towed vehicle 20, respectively, or a single group of flaps may control the vertical and horizontal position of the towed vehicle 20.

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The extended operating envelope afforded by the thruster-equipped towed vehicle 20 creates more operational options when performing a survey of the seabed as will be hereinafter explained.

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Higher survey speed

For economic reasons, it is always desirable to be able to carry out a survey at a higher speed. But, as discussed above, at a constant survey/tow depth, as the towing speed increases, the length requirements for the towing cable increase disproportionally and rapidly become impractically long. The SSS 10 deals with this problem by allowing the user to deploy a manageable length of towing cable L for a required survey tow depth D. With these parameters input into the main controller 16, the main controller 16 is able to calculate the amount the thruster system 26 should be activated to achieve the survey/tow speed. This calculation can be done *a priori*, or responsive to a signal from the navigation system of the towing vessel 25 that indicates its current speed. The required amount of thrust can then be transmitted to the subsea controller 28 on the towed vehicle 20 and the thruster system 26 appropriately activated. In this way, the required survey/tow depth can be achieved without an excessive length of towing cable and at higher speeds.

Limited cable length

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In some instances, it may be desirable to survey a relatively deep seabed and a relatively high speed with a towing vessel equipped with only a limited length of cable. The SSS 10 may then be configured to operate using, as an example, the maximum length of towing cable L_{max} and a required survey/tow depth D.

With these parameters input into the main controller 16, the main controller 16 is able to calculate the amount the thruster system 26 should be activated to achieve the current survey/tow speed. This calculated can be done responsive to a signal from the navigation system of the towing vessel

25 that indicates its current speed. The required amount of thrust can then be transmitted to the subsea controller 28 on the towed vehicle 20 and the thruster system 26 appropriately activated. In this way, for a given survey/tow speed and for a given length of cable, a required survey/tow depth, which is deeper than could be achieved without a thruster 26, can be achieved.

Turning during a survey

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Surveys are performed in a grid by scanning along a first track and then at the designated end-point of the track, turning the towing vessel 180 degrees and scanning a second track parallel to the first track and so on until the required grid is scanned. If the turn at the end of a track is too abrupt, the towed vehicle, since it is in the vicinity of the seabed may sink and crash into the seabed. The SSS 10, when operating in a mode when the thruster system 26 is activated can prevent the towed vehicle 20 from too rapidly decelerating in its forward direction during a turn, whereby its tendency to sink towards the seabed 5 is reduced. Moreover, optionally, when starting the turn, the main controller 16 can pre-emptively instruct the subsea controller 28, to activate the thruster system 26, or increase the amount of thrust generated by the thruster system 26, as the case may be, in order to reduce the tendency of the towed vehicle 20 to sink to the seabed during the turn.

In this way, the survey can be conducted more efficiently as the turning circle of the towing vessel 15 can be made quite abrupt without danger of the towed vehicle 20 crashing into the seabed 5.

The towed vehicle 20 of the SSS 10 is preferably provided with a fixed foil or depressor.

In other embodiments (not shown), the towed vehicle 20 can be a classic tow fish, for example, torpedo shaped, without any moveable flaps for adjusting the position of the tow fish in the water when it is being towed.

<u>List of parts</u>

	Seabed	5
	Side-scan sonar system	10
5	Towing vessel	15
	Main controller	16
	Towed vehicle	20
	Sonar source	22
	Array of sensors	24
10	Thruster system	26
	Thruster	26a
	Subsea controller	28
	Communication link	30
	Tow cable	40

Conclusies

1. Een methode om de zeebedding te onderzoeken omvattende:

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het voorzien van een sleepvaartuig, een gesleept vehikel dat een dichtbijzeebedding meetinstrument en een stuwkrachtsysteem omvat, en een sleepkabel die het sleepvaartuig met het gesleepte vehikel verbindt;

het slepen door het sleepvaartuig van het gesleepte vehikel op een gewenste diepte in de buurt van de zeebedding;

10 het zo bedienen van het dichtbij-zeebedding meetinstrument om de zeebedding te onderzoeken;

het berekenen van een hoeveelheid stuwkracht om de gewenste onderzoeksdiepte te bereiken voor een gekozen lengte van sleepkabel en voor een gekozen sleepsnelheid; en

het activeren van het stuwkrachtsysteem volgens de berekende hoeveelheid.

- 2. De methode volgens conclusie 1, waarbij het dichtbij-zeebedding 20 meetinstrument een zij-scan sonar omvat met een sonar bron en een reeks sensoren.
- 3. De methode volgens conclusie 1 of 2, waarbij het dichtbijzeebedding meetinstrument een magnetometer en/of een hellingmeter 25 omvat.

- 4. De methode volgens één der voorgaande conclusies, waarbij de gekozen sleepsnelheid de huidige snelheid van het sleepvaartuig is.
- 5. De methode volgens conclusie 4, waarbij de stuwkrachtberekening 5 wordt uitgevoerd als een gevolg van een verandering in de snelheid van het sleepvaartuig of periodiek wordt uitgevoerd tijdens het onderzoek.
 - 6. De methode volgens één der voorgaande conclusies, waarbij het stuwkrachtsysteem is ingericht om enkel een achterwaartse stuwkracht te verschaffen.
 - 7. De methode volgens conclusie 6, waarbij het stuwkrachtsysteem een enkele stuwer omvat.
- 15 8. De methode volgens conclusie 6, waarbij het stuwkrachtsysteem een veelvoud van parallelle stuwers omvat.
 - 9. De methode volgens één der voorgaande conclusies, waarbij het gesleepte vehikel beweegbare flappen omvat om de positie van het gesleepte vehikel in het water aan te passen.
 - 10. De methode volgens één der voorgaande conclusies, waarbij bij een draai de hoeveelheid stuwkracht voortgebracht door het stuwkrachtsysteem wordt verhoogd.

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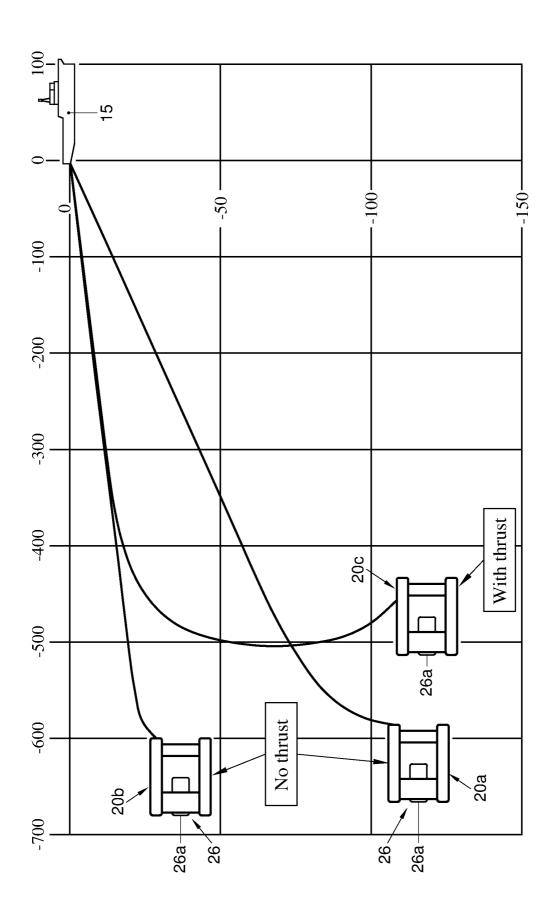
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11. De methode volgens één der voorgaande conclusies, waarbij het gesleepte vehikel een vaste folie of depressor omvat.

12. Een gesleept vehikel voor gebruik in de methode volgens één der voorgaande conclusies, met een dichtbij-zeebedding meetinstrument, en een stuwkrachtsysteem dat is ingericht om enkel achterwaartse stuwkracht te verschaffen.

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- 13. Een gesleept vehikel volgens conclusie 12, waarbij het dichtbijzeebedding meetinstrument een zij-scan sonar omvat met een sonar bron en een reeks sensoren.
- 10 14. Een gesleept vehikel volgens conclusies 12 of 13, verder beweegbare flappen omvattend om de positie van het gesleepte vehikel in het water aan te passen.
- 15. Een gesleept vehikel volgens één der conclusies 12-14, verder een
 15 vaste folie of een depressor omvattend.



ABSTRACT

A method for surveying the seabed comprising a towing vessel, a towed vehicle comprising a near-seabed measurement device, and a thruster system, and a tow cable that connects the towing vessel to the towed vehicle, the method comprising: the towing vessel towing the towed vehicle at a required survey depth in the vicinity of the seabed; operating the near-seabed measurement device so as to survey the seabed; calculating an amount of thrust to achieve the required survey depth for a selected length of tow cable and for a selected tow speed; and activating the thruster system to the calculated amount.

FIG. 3

SAMENWERKINGSVERDRAG (PCT)

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WRITTEN OPINION

F% No. SN63482	Fäng date (day/month/ear) 12.12.2014	Priority date (day/month/year)	Application No. NL2013970
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Applicant Fuggo N.V.			
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₿ Box No. V	Reasoned statement with regard applicability; citations and explain	d to novelly, inventive step or indus nations susporting such statement	trist
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☐ Box No. Vil	Certain defects in the application	요) 형	
C) Box No. VIII	Certain observations on the app	dication	
	interes (an full numerical) (with 140 albein) was to be an estimated with the destination of the second statement of the secon		
		Examinar	
		Scappazzoni, E	

Form NL237A (Dekblad) (July 2008)

WRITTEN OPINION

نستر	Box N	lo. I Basis of this op	noini					
١,	This o	pinion has been establ	ished on the	basis of t	ne latest set of claims filed before the start of the search.			
2	With r claims	With regard to any nucleotide and/or amino acid sequence disclosed in the application and necessary to the claimed invention, this opinion has been established on the basis of:						
	a, type of material:							
	O	🖸 a sequence tisting						
		☐ table(s) related to the sequence listing						
	b. forn	b format of material:						
	Ø	C on paper						
	□ in electronic torm							
	c. sime of filing furnishing:							
	Contained in the application as filed.							
	C) 18ed together with the application in electronic form							
	C3 furnished subsequently for the purposes of search.							
	hs Ca	as been filed or lumish	ed, the requ in the appl	ixed staten	sion or copy of a sequence listing and/or table relating thereto nents that the information in the subsequent or additional liked or does not go beyond the application as filled, as			
4	Addition	xnal comments:						
xccccc	Box N citatio	lo, V Reasoned stat vns and explanations			onovelty, inventive step or industrial applicability; ement			
1,	Statement							
	Novel		Yes:	Claims	2-11, 13-15			
			No:	Claims	1, 12			
		ive step	Yes:	Claims				
			No:	Claims	1-15			
	Indust	rial applicability	Yes:	Claims	1-15			
	Mes arti	de est destre broke ster sine autschaft die er	No:	Claims	9+9:08			
ž,	Citatio	ns and explanations						

see separate sheet

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Reference is made to the following documents:

D1 US 7 775 174 B1

D2 WO 2008/105667 A1

D3 GB 2 163 114 A

D4 GB 1 596 275 A

a. Document D1 discloses (the references in parentheses correspond to citations of this document):

Een methode om de zeebedding te onderzoeken (ligure 1, abstract, column 1, lines 39-46) omvattende:

het voorzien van een sleepvaartuig (towing vehicle 16), een gesleept vehikel (towable vehicle 12) dat een dichtbij-zeebedding meetinstrument (tigure 3, sensor 48a; column 5, line 62 - column 6, line 30) en een stuwkrachtsysteem (tigure 3, propeller 40; column 5, line 62 - column 6, line 30) omvat, en een sleepkabel (towline 18) die het sleepvaartuig met het gesleepte vehikel verbindt (tigures 1, 2);

het slepen door het sleepvaartuig van het gesleepte vehikel op een gewenste diepte in de buurt van de zeebedding (figures 1, 2);

het zo bedienen van het dichtbij-zeebedding meetinstrument om de zeebedding te onderzoeken (column 5, line 62 - column 6, line 30);

het berekenen van een hoeveelheid stuwkracht om de gewenste onderzoeksdiepte te bereiken voor een gekozen lengte van sleepkabel en voor een gekozen sleepsnelheid (tables 1-5; columns 14-18); en

het activeren van het stuwkrachtsysteem volgens de berekende hoeveelheid (tables 1-5; columns 14-18). The subject-matter of independent claim 1 is thus not new.

The features of dependent claims 2 to 11 are either disclosed in D1 or are straightforward options for the skilled person. The subject-matter of dependent claims 2 to 11 does not therefore involve an inventive step.

By using the same reasoning as above, mutatis mutandis, the subject-matter of independent claim 12 is not new and the subject-matter of dependent claims 13 to 15 does not involve an inventive step.

b. It should be further mentioned that the same reasoning as above can be done by using D2, D3 or D4 (see cited passages in the search report) instead of D1.