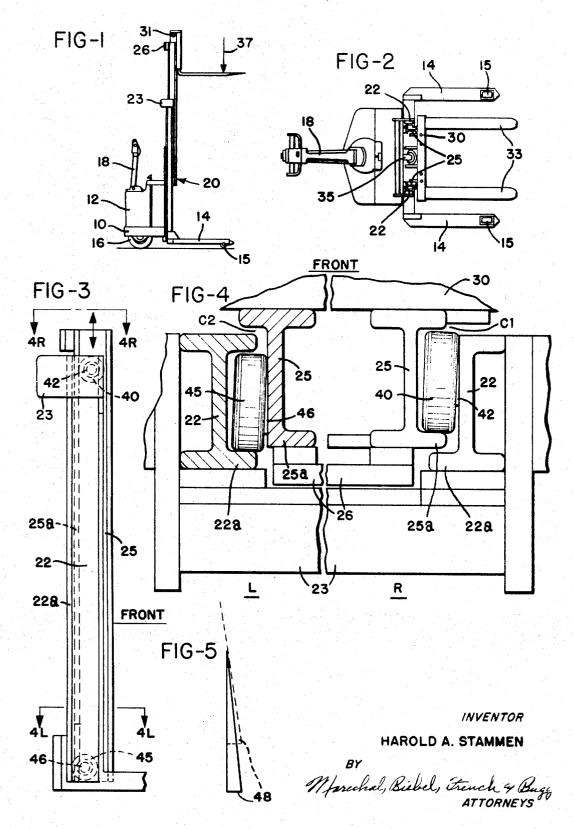
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H. A. STAMMEN LIFT TRUCK WITH TELESCOPIC MAST Filed Dec. 18, 1967



3,472,341

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3,472,341 LIFT TRUCK WITH TELESCOPIC MAST Harold A. Stammen, New Bremen, Ohio, assignor to Crown Controls Corporation, New Bremen, Ohio, a corporation of Ohio

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#### ABSTRACT OF THE DISCLOSURE

A lift truck provided with a telescopic mast including fixed upright mast members and movable mast members supported on the fixed mast members and in turn carrying a carriage for supporting a load, incorporates sup- 15 porting and guiding structure for the movable mast member causing it to tilt away from vertical alignment with the fixed mast member as the mast is extended vertically and in a direction to compensate for increased deflection 20 on the mast structure as a load is lifted.

#### Background of the invention

This invention relates to lift trucks and the like, either 25 hand-propelled or self-propelled, which incorporate a socalled telescopic mast and lift structure. In generally, this lift structure incorporates a fixed mast member which extends generally vertical from the truck frame, and a vertically movable mast member which in turn carries 30 the load supporting carriage. The carriage usually has forks or some equivalent structure for holding a load as it is lifted. In some instances, more than one movable mast member is employed, to obtain greater vertical extension. The load supported from the carriage is generally 35 carried outwardly of the carriage and mast structure, thus as the load is lifted and particularly as the mast structure is extended, increasing deflection in the mast and its parts. tending to cause the mast and carriage to tilt somewhat. Various proposals have been made to compensate for 40 this action, however most of them require some parts causing a tilting movement of the lower mast structure and making it movable with respect to the truck body and frame.

#### Brief description of the invention

The present invention provides a novel mast structure of the so-called telescopic type in which the parts supporting and guiding the movable mast member on the fixed mast member are so constructed and arranged that 50 as the mast is extended the movable mast member automatically is caused to tilt in a direction opposite to any deflection caused by the load supported from the carriage, thereby assuring an essentially vertical lifting action, and overcoming any tendency for the load to shift or lean 55 with respect to the mast as the mast is extended.

Accordingly, the primary object of the invention is to provide a novel guiding and supporting arrangement between the fixed and movable mast members, which cause the movable mast member to tilt increasingly away 60 from the vertical center line of the fixed mast member as the mast member is extended toward its full height; and to provide such an arrangement wherein this action is obtained by locating the axes of rotation of guiding and supporting rollers in the mast structure at such different distances from the vertical center line of the lower or fixed mast member that as the rollers move closer together, the offset of their respective axes of rotation is increasingly effective to tilt the movable mast member.

Other objects and advantages of the invention will be 70 apparent from the following description, the accompanying drawings and the appended claims.

In the drawing FIG. 1 is an overall side view of a typical lift truck employing the present invention;

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FIG. 2 is a plan view of the truck shown in FIG. 1, illustrating in a general way the arrangement of the tele-5 scopic mast and the lift carriage;

FIG. 3 is an enlarged view of one side of the telescopic mast, with the mast members retracted to their lowered position;

FIG. 4 is a view taken from the top of the mast structure shown in FIG. 3 with the left hand side in section, taken generally along the lines 4L-4L, and the right hand side shown in elevation taken generally along the line 4R—4R— in FIG. 3; and

FIG. 5 is a diagram illustrating the tiltback action of the mast structure as it is vertically extended.

#### Description of the preferred embodiment

Referring to the drawings, and particularly with reference to FIG. 1, a self-propelled walking lift truck is illustrated, as one typical type of truck to which the present invention is applicable. It will be clear to those skilled in the art that the invention is likewise applicable to handpropelled trucks, to self-propelled trucks which carry an operator, and to similar types of vehicles. The truck frame 10 supports the body 12, and includes rearwardly extending outriggers 14 which mount supporting wheels 15. A single front wheel 16 provides guidance and traction in this instance, being mounted for rotation within the frame and body under the control of a tiller arm 18, and being driven by a suitable electric motor (not shown) contained within the body 12, which also may house electric storage batteries as a suitable source of energy for the drive motor.

At the rear of the body 12, and generally at the forward end of the outriggers 14, there is a vertically extending mast structure indicated by the general reference numeral 20. This mast structure includes a fixed or stationary mast member including side channels 22 connected at their upper ends by a crosspiece 23. These channels are usually of the shape of an I-beam in cross-section, although of course they may be U-shaped or other configurations. On this stationary mast member there is supported a movable, vertically extensible mast member comprising a pair of side channels 25 which are connected by suitable crosspieces 26. In a typical arrangement the movable mast member is mounted in telescopic arrangement within the stationary mast member, as shown in FIGS. 2 and 4, although it is possible to reverse this arrangement and have the stationary mast member the innermost if so desired.

A lift carriage 30 is suitably supported on the movable mast member, usually through one or more rollers 31 (FIG. 1) which are received within and guided by the members 25. The carriage is provided with outwardly extending load supporting forks 33, or in some cases with equivalent load supporting devices for handling articles that cannot be accommodated on the usual forks.

Suitable lift structure (not shown in detail) is provided for moving the carriage 30 vertically along the inner mast member and also for moving the inner mast member vertically along the outer fixed mast member. The general location of this structure is shown at 35, however details are omitted since they form no part of this invention. A typical arrangement is shown in U.S. Patent No. 2,936,047, issued May 10, 1960 in the name of Quayle.

Bearing in mind that the lift capacity of equipment of this type can be substantial, ranging for example anywhere from 2,000 to 6,000 pounds, and bearing in mind that the length of the forks 33 may vary anywhere from

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30 to 52 inches in length, it is apparent that the load supported through the carriage 30 may be considerable and is located a substantial distance outwardly of the carriage. By way of example, the center of the load is illustrated in FIG. 1 between arrow 37, and it is apparent 5 that this load results in a bending moment on the mast structure and parts supported thereby, tending to tilt or deflect the entire mast structure in a direction rearward of the truck. As the load is lifted to greater height, the requirements on the mast structure to resist this deflection 10 increase, particularly as to the mast members which are now moved apart as far as possible, thereby placing an increasing load upon their connecting structure to keep the mast members in desired alignment.

In accordance with the invention, in order to overcome this tendency the following guiding and supporting structure is provided on the fixed and movable mast members. At the top of the fixed mast beams 22 are guiding rollers 40 which engage the adjacent flange 25*a* of the movable mast beams 25. The diameter of the rollers 20 40, and the location of their supporting pins 42 which define the axes of rotation, are so selected that the flange 25*a* is slightly spaced from the flange 22*a* of the stationary mast beam 22. This arrangement of course exists at both sides of the upper end of the mast, however it is shown in detail only on the right hand side of FIG. 4, in order to compare with the different arrangement provided at the bottom of the movable mast beams.

As shown at the left hand side of FIG. 4, rollers 45 are mounted on supporting pins 46 adjacent the lower 30 ends of the movable mast beams 25. In this region a portion of the flange 25a is cut away in order that the rim of the roller 45 can extend beyond and into contact with the flange 22a of the fixed mast beam. The size of the rollers 45 and/or the location of the pins 46 de-35fining their axes of rotation, are so selected and arranged that the flange 25a of the mast beam 25 is in this location spaced a significant amount from the flange 22a. This spacing is indicated in FIG. 5, as the base 48 of a right triangle, with the solid lines indicating the general 40 arrangement of the parts with the mast in its lowered or retracted position.

As the mast is extended, the distances 48 remain the same. The clearance between the flanges of the masts at the region of the rollers 40 likewise is maintained, therefore as the mast is extended the movable mast member automatically is caused to tilt in a direction toward the front of the truck, and in a direction opposite to any deflection caused by the load supported by the carriage. Obviously the further the extension of the movable mast 50 member, the more the angle of tilt increases.

By way of a typical example, in one mast structure constructed according to the invention the distances between points on the respective fixed and movable mast parts corresponding to the axes of the rollers 40 and 45, 55with the mast fully retracted is seventy-seven inches. At full extension the distance between these points is increased to one hundred forty-one inches, and the distance between the rollers themselves is decreased to about thirteen inches. Using rollers of the same diameter, for example three inches, the centers or axes of rotation of these rollers are so arranged that the clearance space C-1 between flanges of the mast members near the upper rollers 40 is about one-quarter inch. The clearance C-2 between these flanges adjacent the lower rollers 45 is <sub>65</sub> 187—95 about seven-sixteenths of an inch.

While the form of apparatus herein described constitutes a preferred embodiment of the invention, it is to be understood that the invention is not limited to this precise form of apparatus, and that changes may be made therein.

What is claimed is:

1. In a lift truck or the like having a body, a telescopic mast and lift structure comprising

- an upright first mast member attached to and extending upwardly from said body,
- a movable mast member vertically movable with respect to said first mast member,
- a carriage mounted for vertical movement on said movable mast member and adapted to support a load generally outboard of the mast,
- power means connected to move said carriage and said movable mast member between raised and lowered positions,
- and guiding means operatively connected between said first and movable mast members in such a manner so as to cause limited angular movement of said movable mast member automatically with respect to said first mast member and in a direction opposite to the load supported by said carriage as said movable mast member is extended to the raised position.

2. Apparatus as defined in claim 1, wherein said guiding means includes parts carried by said fixed mast member and said movable mast member, respectively, and engaging the opposite one of said mast members maintaining them in slight misalignment in the lowered position and causing an increase in such misalignment in a direction away from said carriage as said movable mast member is raised.

3. The mast and lift structure defined in claim 1 wherein said guiding means includes first flanges on opposite sides of said first mast member and corresponding second flanges on opposite sides of said movable mast member, said flanges extending next to each other,

first rollers mounted near the upper ends of said first flanges and in predetermined closely spaced relation thereto forming a space through which said second flanges move in contact with said first rollers as said movable mast member is raised and lowered,

- second rollers carried on the lower end of said movable mast member and adapted to roll along said first flanges,
- said rollers being of such size and having their centers so located with respect to said second flanges that said first and second flanges are maintained farther apart in the region of said second rollers than in the region of said first rollers thereby defining a slight angular relation between said first and second flanges in the lowered position which increases in magnitude as said movable mast member is raised.

#### **References** Cited

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U.S. Cl. X.R.