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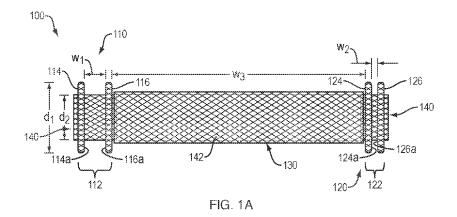
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(54) Title: STENTS WITH DUAL TISSUE-WALL ANCHORING FEATURES



(57) Abstract: The present disclosure relates generally to the field of stents for body lumen drainage. In particular, the present disclosure relates to systems and methods for forming a fluid channel between tissue walls of varying thickness using a stent.





STENTS WITH DUAL TISSUE-WALL ANCHORING FEATURES

CROSS REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of priority under 35 U.S.C. §119 to United States Provisional Patent Application Serial No. 62/478,998, filed on March 30, 2017, which is incorporated by reference in its entirety for all purposes.

FIELD

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The present disclosure relates generally to the field of body lumen drainage. In particular, the present disclosure relates to systems and methods for creating an open flow passage between tissue walls of varying thickness.

BACKGROUND

Drainage of body fluids from within a duct or other location in the body to a collection location outside of body through a path created percutaneously, can have attendant difficulties. For example, bile is yellowish brown fluid produced by the liver and delivered to the small intestine through bile ducts to assist in the digestion of lipids. Bile duct blockages may cause bile to accumulate within the body, resulting in physical manifestations including jaundice, itching and darkened urine. Percutaneous transhepatic biliary drainage is a medical procedure, typically performed when surgical or endoscopic management procedures have failed, in which a flexible plastic tube or self-expanding stent is introduced through the patient's skin into the bile duct to drain bile into a collection bag outside the body or the small intestine. A variety of delayed medical complications tend to follow such procedures, including bile leakage around the insertion site, trauma at the tissue wall anchoring site(s), tube migration, tube dislodgment and/or tube blockage.

A variety of advantageous medical outcomes may be realized by the systems and/or methods of the present disclosure, which provide drainage stents capable of securely anchoring tissue walls of varying thickness to inhibit stent migration and minimize tissue trauma, particularly in the field of minimally invasive devices and procedures for creating an open flow passage between tissue walls of varying thickness.

25 SUMMARY

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In one aspect, the present disclosure relates to a stent comprising an elongate body having a constrained configuration, and an expanded configuration in which a proximal portion of the body expands into a proximal retention member, a distal portion expands into a distal retention member, and a cylindrical saddle region extends between the proximal and distal retention members. The proximal retention member, distal retention member and cylindrical saddle region may define an open interior passage configured to permit flow therethrough. The proximal retention member may include first and second flanges separated from each other by a first distance, and the distal retention member may include third and fourth flanges separated from each other by a second distance, the first distance being greater than the second distance. The proximal retention member, distal retention member and cylindrical saddle region may be formed of a woven material. The proximal and distal retention members may be formed of a woven material and the cylindrical saddle region may be formed of a knitted material. The proximal and distal retention members may be formed of a woven material and the cylindrical saddle region may be formed of a polymeric material. The proximal and distal retention members may be formed of a polymeric material and the cylindrical saddle region may be formed of a woven material. The proximal retention member, distal retention member and/or cylindrical saddle region may be covered. The polymeric material may biodegradable or bioerodible. The second and third flanges may be separated by a third distance, the third distance being greater than the first distance. The first, second, third and fourth flanges may extend perpendicular to a circumference of the elongate body. A diameter of the first, second, third and fourth flanges may be larger than a diameter of the cylindrical saddle region. The first and second flanges may be configured to contact opposite sides of a first tissue layer, and the third and fourth flanges may be configured to contact opposite sides of a second tissue layer. A valve may be disposed within the open interior passage of the elongate body.

In another aspect, the present disclosure relates to a stent comprising a stent body formed of a woven filament having a constrained configuration, and an expanded configuration in which a proximal portion of the body expands into a proximal retention member, a distal portion expands into a distal retention member, and a cylindrical saddle region extends between the proximal and distal retention members. The proximal retention member, distal retention member and cylindrical saddle region may be covered. The proximal retention member, distal retention member and cylindrical saddle region may define an open interior passage configured to permit flow therethrough. The proximal retention member may include first and second flanges separated from each other by a first distance, and the distal retention member

may include third and fourth flanges separated from each other by a second distance, the first distance being greater than the second distance. The second and third flanges may be separated by a third distance, the third distance being greater than the first distance. The first, second, third and fourth flanges may extend perpendicular to a circumference of the stent body. A diameter of the first, second, third and fourth flanges may be larger than a diameter of the cylindrical saddle region. The first and second flanges may be configured to contact opposite sides of a first tissue layer, and the third and fourth flanges may be configured to contact opposite sides of a second tissue layer. A valve may be disposed within the open interior passage of the stent body.

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In another aspect, the present disclosure relates to a stent comprising an elongate body having a constrained configuration, and an expanded configuration in which a proximal portion of the body expands into a proximal retention member, a distal portion expands into a distal retention member, and a cylindrical saddle region extends between the proximal and distal retention members. The proximal and distal retention members may be formed of a woven material and the cylindrical saddle region may be formed of a knitted material. The proximal retention member, distal retention member and/or cylindrical saddle region may be covered. The proximal retention member, distal retention member and cylindrical saddle region may define an open interior passage configured to permit flow therethrough. The proximal retention member may include first and second flanges separated from each other by a first distance, and the distal retention member may include third and fourth flanges separated from each other by a second distance, the first distance being greater than the second distance. The second and third flanges may be separated by a third distance, the third distance being greater than the first distance. The first, second, third and fourth flanges may extend perpendicular to a circumference of the elongate body. A diameter of the first, second, third and fourth flanges may be larger than a diameter of the cylindrical saddle region. The first and second flanges may be configured to contact opposite sides of a first tissue layer, and the third and fourth flanges may be configured to contact opposite sides of a second tissue layer. A valve may be disposed within the open interior passage of the elongate body.

In yet another aspect, the present disclosure relates to a stent comprising an elongate body having a constrained configuration, and an expanded configuration in which a proximal portion of the body expands into a proximal retention member, a distal portion expands into a distal retention member, and a cylindrical saddle region extends between the proximal and distal flanges. The proximal and distal retention members may be formed of a woven material and the cylindrical saddle region may be formed of a polymeric material. The proximal

and/or distal retention members may be covered. The proximal retention member, distal retention member and cylindrical saddle region may define an open interior passage configured to permit flow therethrough. The proximal retention member may include first and second flanges separated from each other by a first distance, and the distal retention member may include third and fourth flanges separated from each other by a second distance, the first distance being greater than the second distance. The second and third flanges may be separated by a third distance, the third distance being greater than the first distance. The first, second, third and fourth flanges may extend perpendicular to a circumference of the elongate body. A diameter of the first, second, third and fourth flanges may be larger than a diameter of the cylindrical saddle region. The first and second flanges may be configured to contact opposite sides of a first tissue layer, and the third and fourth flanges may be configured to contact opposite sides of a second tissue layer. A valve may be disposed within the open interior passage of the stent body. The cylindrical saddle region may include an internal or external support structure. The cylindrical saddle region may include one or more corrugated portions.

In yet another aspect, the present disclosure relates to a stent comprising an elongate body having a constrained configuration, and an expanded configuration in which a proximal portion of the body expands into a proximal retention member, a distal portion expands into a distal retention member, and a cylindrical saddle region extends between the proximal and distal flanges. The proximal and distal retention members may be formed of a polymeric material and the cylindrical saddle region may be formed of a woven material. The cylindrical saddle region may be covered. The proximal retention member, distal retention member and cylindrical saddle region may define an open interior passage configured to permit flow therethrough. The proximal retention member may include first and second flanges separated from each other by a first distance, and the distal retention member may include third and fourth flanges separated from each other by a second distance, the first distance being greater than the second distance.

BRIEF DESCRIPTION OF THE DRAWINGS

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Non-limiting embodiments of the present disclosure are described by way of example with reference to the accompanying figures, which are schematic and not intended to be drawn to scale. In the figures, each identical or nearly identical component illustrated is typically represented by a single numeral. For purposes of clarity, not every component is labeled in every figure, nor is every component of each embodiment shown where illustration is not

necessary to allow those of ordinary skill in the art to understand the disclosure. In the figures:

- FIG. 1A provides a perspective view of a self-expanding drainage stent, according to one embodiment of the present disclosure.
- 5 FIG. 1B provides a perspective view of a self-expanding drainage stent, according to one embodiment of the present disclosure.
 - FIG. 1C provides a perspective view of a self-expanding drainage stent, according to one embodiment of the present disclosure.
 - FIG. 1D provides a perspective view of a self-expanding drainage stent, according to one embodiment of the present disclosure.
 - FIG. 1E provides a perspective view of a self-expanding drainage stent, according to one embodiment of the present disclosure.
 - FIG. 1F provides a perspective view of a self-expanding drainage stent, according to one embodiment of the present disclosure.
- FIG. 2 provides a perspective view of the self-expanding drainage stent of FIG. 1A disposed within a patient, according to one embodiment of the present disclosure.

DETAILED DESCRIPTION

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The present disclosure is not limited to the particular embodiments described. The terminology used herein is for the purpose of describing particular embodiments only, and is not intended to be limiting beyond the scope of the appended claims. Unless otherwise defined, all technical terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which the disclosure belongs.

Finally, although embodiments of the present disclosure are described with specific reference to medical devices and systems for drainage of the bile duct, it should be appreciated that such medical devices may be used to establish and/or maintain a temporary or permanent open flow passage between a variety of body organs, lumens and spaces, *e.g.*, the dermis, stomach, duodenum, kidneys and gall bladder. The devices can be inserted via different access points and approaches, e.g., percutaneously, endoscopically, laparoscopically or some combination. The stent described are self-expanding, but other embodiments where the stent is expandable by other means, for example, a balloon catheter, may be possible. Moreover, such medical devices are not limited to drainage, but may facilitate access to organs for other purposes, such as removing obstructions and delivering therapy, including non-invasive or

minimally invasive manipulation of the tissue within the organ and/or the introduction of pharmacological agents via the open flow passage.

As used herein, the singular forms "a," "an," and "the" are intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms "comprises" and/or "comprising," or "includes" and/or "including" when used herein, specify the presence of stated features, regions, steps elements and/or components, but do not preclude the presence or addition of one or more other features, regions, integers, steps, operations, elements, components and/or groups thereof.

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As used herein, the term "distal" refers to the end farthest away from the medical professional when introducing a device into a patient, while the term "proximal" refers to the end closest to the medical professional when introducing a device into a patient.

In one embodiment, the present disclosure relates to a self-expanding drainage stent configured to extend between separate tissue layers. Referring to FIG. 1A, in one embodiment, a drainage stent of the present disclosure may include an elongate body 100 formed of a woven, knitted or braided filament (e.g., nitinol, etc.) and configured to move between a constrained configuration and an expanded configuration. In the expanded configuration, a proximal portion 110 of the elongate body 100 may form a proximal retention member 112 comprising first and second flanges 114, 116, a distal portion 120 of the elongate body 100 may form a distal retention member 122 comprising third and fourth flanges 124, 126, with a cylindrical saddle region 130 extending between the proximal and distal retention members. The proximal retention member, distal retention member and/or cylindrical saddle region may include a coating 142 on an inner and/or outer surface thereof to define a contiguous open interior passage 140 configured for flow (e.g., body fluids, materials, and the like) therethrough. The coating 142 may comprise a variety of nondegradable and biocompatible polymeric materials (e.g., upon exposure to bodily fluids such as bile), including, for example, silicones, rubbers, polyethylenes, PVDF, Chronoflex® and thermoplastic elastomers. The first and second flanges 114 and 116 may be separated by a first distance W₁, and the third and fourth flanges 124, 126 may be separated by a second distance W_2 , with the first distance W_1 being greater than the second distance W_2 . The second and third flanges 116, 124 may be separated by a third distance W₃ to define a length of the saddle region 130. By way of non-limiting example, the first distance W₁ may be approximately 25.0 mm (e.g., at least 15.0 mm, at least 20.0 mm, at least 30.0 mm, at least 35.0 mm, etc.), the second distance may be approximately 0.5 mm (e.g., at least 0.25 mm, at least 0.75 mm, at least 1.00 mm, etc.). The third distance W₃ may be less than the first

distance W₁ but greater than the second distance W₂. For example, the third distance W₃ may be approximately 10.0 mm (*e.g.*, at least 5.0 mm, at least 15.0 mm, etc.). Alternatively, the third distance W₃ may be greater than the first distance W₁. For example, the third distance W₃ may be approximately 200.0 mm (*e.g.*, at least 50.0 mm, at least 100.0 mm, at least 150.0 mm, at least 250.0 mm, etc.). Each of the first, second, third and fourth flanges 114, 116, 124, 126 may extend perpendicular to a circumference of the elongate body 100 to define respective planar surfaces 114a, 116a, 124a, 126a. In various embodiments, the first, second, third and fourth flanges may include various configurations, such that one or more of the flanges extend radially at an angle that is not necessarily perpendicular to the elongate body and/or the surfaces 114a, 116a, 124a and/or 126a are not necessarily planar. For example, any or all of the first, second, third and fourth flanges may extend outward towards an end of the elongate body, back towards a center portion of the elongate body, or change directions in some combination of both.

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In various embodiments, the first distance W₁ may be sufficient for the planar surfaces 114a, 116a of the first and second flanges 114, 116 to contact and firmly compress (e.g., engage) opposite sides of a first tissue wall, such as, e.g., the abdominal wall. The second distance W₂ may be sufficient for the planar surfaces 124a, 126a of the third and fourth flanges 124, 126 to contact and firmly compress (e.g., engage) opposite sides of a second tissue wall, such as, e.g., the bile duct. One or more of the planar surfaces 114a, 116a, 124a, 126a may further include a surface pattern (e.g., bumps, projections, knobs, etc.) arranged in a variety of random or non-random patterns to engage the respective tissue wall to limit or prevent movement (e.g., rotation) of the stent within or between the tissue walls. The third distance W₃ may be sufficient to allow the cylindrical saddle region to extend between the first and second tissue walls to provide an open interior passage therebetween, without exerting undue tension on or between either tissue wall. In one embodiment, the portion of the elongate body 100 which forms the cylindrical saddle region 130 may be configured such that is does not foreshorten as either of the proximal or distal retention members are deployed, thereby minimizing tension applied between the first and second tissue walls. Each of the first, second, third and fourth flanges 114, 116, 124, 126 may include an outer diameter d₁ that is greater than an outer diameter d₂ of the cylindrical saddle region and/or the portion of the proximal and distal retention members 112, 122 between the respective flanges 114, 116, 124, 126. For example, outer diameter d₁ may be approximately 7.0 mm to approximately 30 mm, and outer diameter d₂ may be approximately 3.0 mm to approximately 15.0 mm. For example, in one or more embodiments, one or more of the first, second, third and fourth

flanges 114, 116, 124, 126 may include an outer diameter d_1 that is as much as 75%-100% greater than an outer diameter d_2 of the cylindrical saddle region and/or the portion of the proximal and distal retention members 112, 122 between the respective flanges 114, 116, 124, 126.

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Referring to FIG. 1B, in one embodiment, the first and second portions 110, 120 of the elongate body 100 may be formed of a woven or braided filament (*e.g.*, nitinol) configured to form proximal and distal retention members 112, 122 as discussed above, and the cylindrical saddle region 130 may be formed of a knitted filament (*e.g.*, nitinol, etc.). As compared to a woven or braided filament, the knitted filament may impart a greater degree of flexibility to the cylindrical saddle region, thereby reducing the likelihood of one or both retention members becoming dislodged or otherwise applying excessive force to either tissue wall as the patient moves. In one embodiment, the respective ends of the cylindrical saddle 130 region may be affixed (*e.g.*, adhered, bonded, interwoven, attached, etc.) to the proximal and distal portions 110, 120 using suitable glues, adhesives, resins or other bonding techniques. Alternatively, the weave of the cylindrical saddle region can be made different than the weave of the proximal and distal portions to impart a greater degree of flexibility to the saddle region. For example, the weave pattern and/or the pitch of the weave of the saddle

regions can be adjusted as necessary for the flexibility desired.

Referring to FIG. 1C, in one embodiment, the first and second portions 110, 120 of the elongate body 100 may be formed of a woven or braided filament (*e.g.*, nitinol) configured to form proximal and distal retention members 112, 122 as discussed above, and the cylindrical saddle region 130 may be formed of a polymeric material (*e.g.*, polyethylene terephthalate (PET), silicone, shape memory thermoplastics and/or thermosets, etc.). Alternatively, a portion of the cylindrical saddle region may be formed from a polymeric material, and another portion of the cylindrical saddle region may be formed from a woven, braided or knitted filament. In various embodiments, the polymeric material may impart sufficient flexibility or malleability to the cylindrical saddle region, or a portion thereof, such that the proximal and distal retention members may engage non-aligned openings in tissue walls without exerting undue pressure or strain on either tissue wall. In addition, or alternatively, the cylindrical saddle region may include a variety of internal or external support structures (*e.g.*, helical support structures, spiral support structures, corrugated sections, etc.) to impart increased flexibility between the proximal and distal retention members.

Referring to FIG. 1D, in one embodiment, the proximal and distal portions 110, 120 of the elongate body 100 may be formed of a polymeric material (e.g., polyethylene terephthalate

(PET), silicone, shape memory thermoplastics and/or thermosets, etc.) configured to form proximal and distal retention members 112, 122, and the cylindrical saddle region 130 may be formed of a woven or braided filament (*e.g.*, nitinol).

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In various embodiments, the polymeric material may include a biodegradable or bioerodible material configured to allow the proximal and/or distal retention members to partially or completely degrade over time, such that the stent is released from the first and second tissue walls without requiring surgical intervention. In either of the embodiments of FIGS. 1C-1D, the woven or braided filament may be affixed to the polymeric material using suitable glues, adhesives, resins or other bonding techniques. In addition, or alternatively, the braided filament in any of the various embodiments may be metal filament or polymer filament, and may further include a single filament woven upon itself or multiple filaments woven together. Referring to FIG. 1E, in one embodiment, the open interior passage 140 of the elongate body 100 may further include one or more valves 150 (*e.g.*, duck-bill valve, slit valve, etc.) moveable between closed and open configurations to block or prevent the flow of fluids therethrough, until the patient or medical professional determines that the valve should be

moveable between closed and open configurations to block or prevent the flow of fluids therethrough, until the patient or medical professional determines that the valve should be opened (*e.g.*, by inserting a drainage tube). Although the valve 150 is depicted within the first retention member 112, in various embodiments the valve 150 may be positioned anywhere along the open interior passage 140 of the elongate body 100. Examples of such valves are described in U.S. Patent Publication No. 2012/0226243, the contents of which is hereby incorporated by reference in its entirety. Such valves may comprise a variety of suitable biocompatible and non-degradable materials, including any of the polymers discussed herein, and may be utilized with any of the various embodiments described or otherwise contemplated as within the scope of the present disclosure.

Referring to FIG. 1F, in one embodiment, the first and second flanges 114 and 116 of the proximal retention member of the elongate body 100 may be separated by a first distance W_1 , and the third and fourth flanges 124, 126 of the distal retention member may be separated by a second distance W_2 , with the first distance and the second distances being substantially the same. The second and third flanges 116, 124 may be separated by a third distance W_3 to define a length of the saddle region 130. For example, the first distance W_1 and second distance W_2 may both be approximately 0.5 mm (e.g., at least 0.25 mm, at least 0.75 mm, at least 1.00 mm, etc.). In various embodiments, the first distance W_1 may be sufficient for the planar surfaces 114a, 116a of the first and second flanges 114, 116 to contact and firmly compress (e.g., engage) opposite sides of a first tissue wall, such as, e.g., the duodenum wall. The second distance W_2 may be sufficient for the planar surfaces 124a, 126a of the third and

fourth flanges 124, 126 to contact and firmly compress (*e.g.*, engage) opposite sides of a second tissue wall, such as, *e.g.*, the bile duct. The third distance W₃ may be sufficient to for the cylindrical saddle region to extend between the first and second tissue walls to provide an open interior passage therebetween without exerting undue tension on or between either tissue wall. In various embodiments, the first, second, third and fourth flanges may include various configurations, such that one or more of the flanges extend radially at an angle that is not necessarily perpendicular to the elongate body and/or the surfaces 114a, 116a, 124a and/or 126a are not necessarily planar. For example, any or all of the first, second, third and fourth flanges may extend outward towards an end of the elongate body, back towards a center portion of the elongate body, or change directions in some combination of both.

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Referring to FIG. 2, in one embodiment, a drainage stent 100 of the present disclosure may be positioned within a patient such that the planar surfaces 114a, 116a of the first and second flanges 114, 116 contact (*e.g.*, engage) opposite sides of the abdominal wall 60, the planar surfaces 124a, 126a of the third and fourth flanges 124, 126 contact opposite sides of the bile duct 70 and the cylindrical saddle region 130 extends between abdominal wall and bile duct to provide an open interior passage therebetween.

In use and by way of example, the drainage stent may be disposed in the constrained configuration within the lumen of a tissue-penetrating element. A sharpened distal end of the tissue penetrating element may be advanced through the abdominal wall and into an interior region of the bile duct. The distal portion 120 of the stent body 100 may then be advanced distally beyond the lumen of the tissue-penetrating element such that the fourth flange 126 is deployed within the bile duct and the planar surface 126a placed in contact with the inner wall thereof. The tissue-penetrating element may then be proximally retracted such that the sharpened distal end is disposed outside the bile duct, and the remaining distal portion 120 of the elongate body advanced distally beyond the lumen of the tissue-penetrating element such that the third flange 124 is deployed outside the bile duct and the planar surface 124a placed in contact with the outer wall thereof.

With the distal retention member fully deployed, the tissue-penetrating member may be proximally retracted such that the sharpened distal end is disposed adjacent to the inner surface of the abdominal wall. The proximal portion 110 of the stent body 110 may then be advanced distally beyond the lumen of the tissue-penetrating element such that the second flange is deployed to place the planar surface 116a in contact with the inner abdominal wall. The tissue-penetrating element may then be proximally retracted such that the sharpened distal end is disposed outside the patient, and the remaining proximal portion 110 of the

elongate body advanced distally beyond the lumen of the tissue-penetrating element such that the first flange is deployed to place the planar surface 114a in contact with the outer abdominal wall.

Alternatively, in the method above, a separate instrument with a sharpened distal tip may be advanced along the path above and into the bile duct to create a path, a guidewire put in place and the separate instrument withdrawn over the guidewire, and a drainage stent, according to the various embodiments described above, loaded on a delivery catheter inserted over the guidewire, and the stent then deployed according to the steps outlined above.

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In various embodiments, medical devices (*e.g.*, collection bags, etc.) may be attached to the portion of the stent body 100 extending outside the patient's body. In addition, or alternatively, a variety of medical devices may be inserted through the open interior passage defined by the stent body in the expanded configuration. For example, a drainage tube may be advanced through the open interior passage to facilitate drainage of fluids therethrough. Alternatively, a retrieval device may be introduced through the open interior passage to remove an obstruction (*e.g.*, gallstones, etc.) from within the bile duct.

All of the devices and/or methods disclosed and claimed herein can be made and executed without undue experimentation in light of the present disclosure. While the devices and methods of this disclosure have been described in terms of preferred embodiments, it may be apparent to those of skill in the art that variations can be applied to the devices and/or methods and in the steps or in the sequence of steps of the method described herein without departing from the concept, spirit and scope of the disclosure. All such similar substitutes and modifications apparent to those skilled in the art are deemed to be within the spirit, scope and concept of the disclosure as defined by the appended claims.

What is claimed is:

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1. A stent, comprising:

an elongate body having a constrained configuration,

the elongate body having an expanded configuration with a proximal portion of the body expanded into a proximal retention member, a distal portion expanded into a distal retention member, and a cylindrical saddle region extending between the proximal and distal retention members;

wherein the proximal retention member, distal retention member and cylindrical saddle region define an open interior passage configured to permit flow therethrough; and

wherein the proximal retention member includes first and second flanges separated from each other by a first distance, and the distal retention member includes third and fourth flanges separated from each other by a second distance, the first distance being greater than the second distance.

- 2. The stent of claim 1, wherein the proximal retention member, distal retention member and cylindrical saddle region are formed of a woven material.
 - 3. The stent of claim 1, wherein the proximal and distal retention members are formed of a woven material and the cylindrical saddle region is formed of a knitted material.
 - 4. The stent of claim 1, wherein the proximal and distal retention members are formed of a woven material and the cylindrical saddle region is formed of a polymeric material.
- 5. The stent of claim 1, wherein the proximal and distal retention members are formed of a polymeric material and the cylindrical saddle region is formed of a woven material.
 - 6. The stent of claim 2, wherein the proximal retention member, distal retention member and cylindrical saddle region are covered.
- 7. The stent of claim 3, wherein the proximal retention member, distal retention member and cylindrical saddle region are covered.
 - 8. The stent of claim 4, wherein the proximal and distal retention members are covered.
 - 9. The stent of claim 5, wherein the cylindrical saddle region is covered.
 - 10. The stent of claim 5, wherein the polymeric material is biodegradable or bioerodible.
- 11. The stent of any of claims 1-10, wherein the second and third flanges are separated by a third distance, the third distance being greater than the first distance.

12. The stent of any of claims 1-11, wherein the first, second, third and fourth flanges extend perpendicular to a circumference of the elongate body.

- 13. The stent of any of claims 1-12, wherein a diameter of the first, second, third and fourth flanges is larger than a diameter of the cylindrical saddle region.
- 5 14. The stent of any of claims 1-13, wherein the first and second flanges are configured to contact opposite sides of a first tissue layer, and the third and fourth flanges are configured to contact opposite sides of a second tissue layer.
 - 15. The stent of any of claims 1-14, further comprising a valve disposed within the open interior passage of the elongate body.

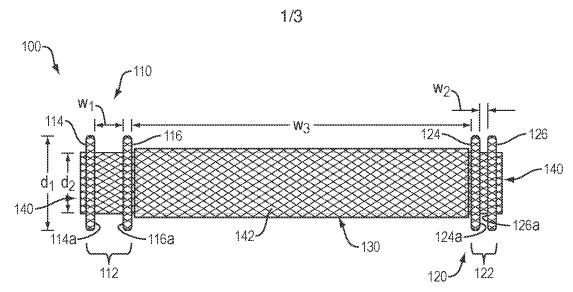


FIG. 1A

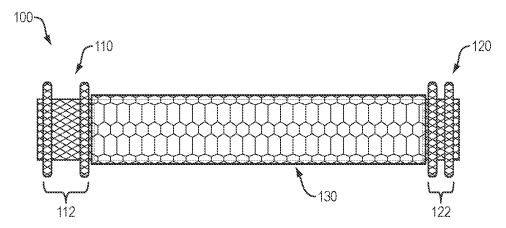
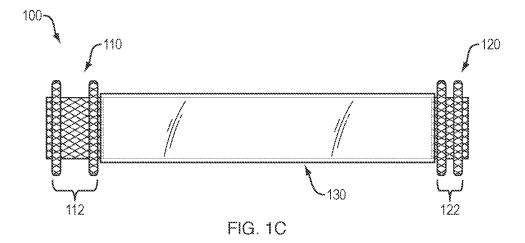


FIG. 1B



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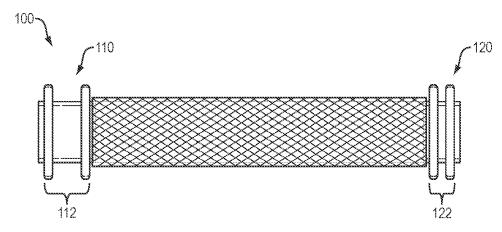


FIG. 1D

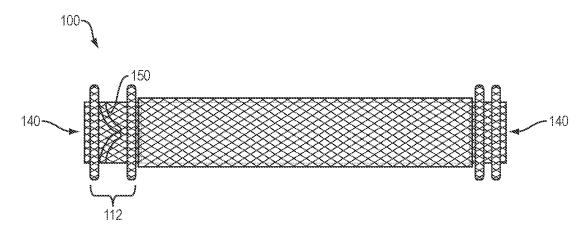
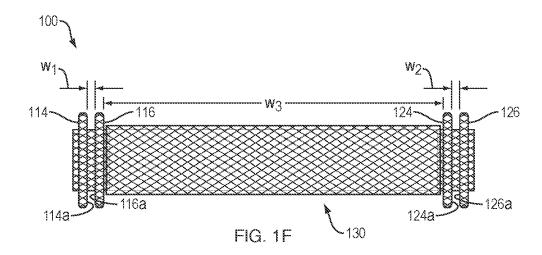


FIG. 1E



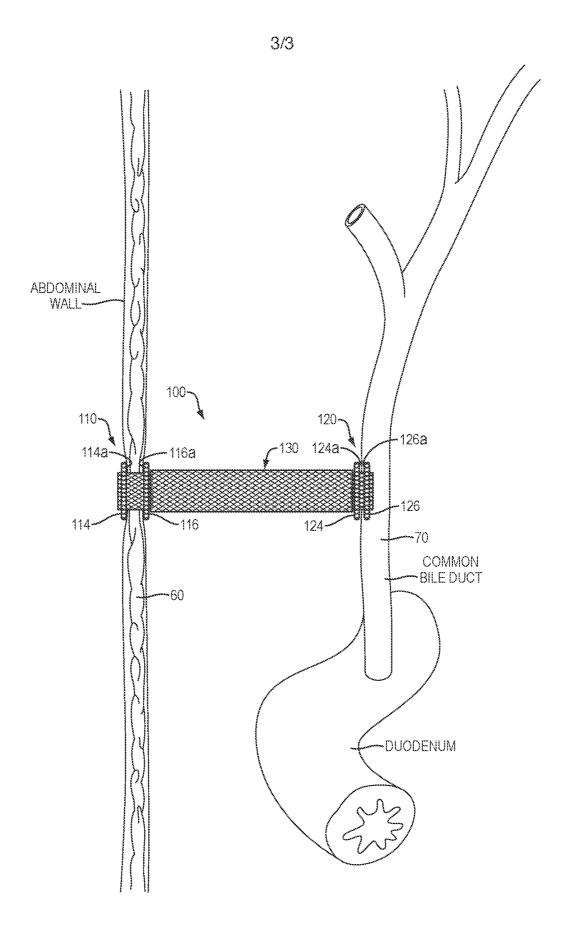


FIG. 2

INTERNATIONAL SEARCH REPORT

International application No PCT/US2018/024996

A. CLASSIFICATION OF SUBJECT MATTER INV. A61F2/06 ADD. A61F2/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
Х	WO 99/18887 A1 (VASCULAR SCIENCE INC [US]) 22 April 1999 (1999-04-22) page 15, line 1 - page 17, line 6; figures 17a, 18a-20b	1-15	
А	US 2002/082467 A1 (CAMPBELL LOUIS [US]) 27 June 2002 (2002-06-27) paragraph [0053]; figure 16	1-15	
Α	WO 2013/004264 A1 (ETHICON ENDO SURGERY INC [US]; PASTORELLI ALESSANDRO [IT]; HESS CHRIST) 10 January 2013 (2013-01-10) page 9, line 26 - page 10, line 20; figures 14A-14C	1-15	

Further documents are listed in the continuation of Box C.	X See patent family annex.
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
13 June 2018	21/06/2018
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer Chevalot, Nicolas

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/US2018/024996

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US 2002082467	A1	27-06-2002	NONE			
WO 2013004264	A1	10-01-2013	NONE			