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MICROPHONE APPARATUs

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This invention relates to microphone appara tus and relates more particularly to a micro phone device which employs a stiffness-controlled
acoustical-electrical transducer and is sensitive

5 to sound approaching from specific directions. In many acoustical applications, it is useful to have a microphone which is sensitive to sound waves incident upon it from specific directions and which will become notably less sensitive to

- 0 Sound waves incident upon it from other direc tions. Such a result may be accomplished by providing an acoustical-electrical transducer
which is actuated by the difference of pressures existing at two regions in space.
- If two points in space are in line with the 15 direction of motion of the sound wave, the pressures at these points will in general be un equal because of the var'ations of pressure along the line of propagation of a sound wave, and the
- 20 difference in these pressures may be converted into differences in electrical potential by a Suit able transducer. However, if the sound wave is made to Strike Such a transducer from one Side (perpendicular to a line between the points above referred to), the pressures at each of the points
- 25 are the same at all times and their difference is zero. In the case of sound waves approaching from directions between the two extremes above mentioned, the pressure differences will vary as
- 30 the cosine of the angle of incidence. It may be noted that sound waves approaching from the front or rear sides of the microphone will be effective while those approaching from either side

35 It is well known in the art that the ribbon type transducer having a mass-controlled movable ele will not.
It is well known in the art that the ribbon type ment may be employed for such bi-directional use. It is also known that the stiffness-controlled transducer Such as the piezo-electric or crystal type may be actuated through the difference in

- 40 pressure between two points and is, therefore, under these conditions, bi-directional. especially in the use of the crystal type of trans ducer, there is a notable discrimination in favor of the higher frequencies. It will be shown later
- 45 that, over a wide range of frequency, the pressure 50 bi-directional microphone heretofore impracti difference increases with increase of frequency of a constant-pressure sound wave. This variation has made the use of the crystal transducer in the
- cable. In the past, some attempts have been made to

5 5 system which system in itself discriminates in use a bi-directional microphone having a crystal transducer in combination with an amplifier

favor of the lower frequencies. This compensating means requires special amplifying equipment and therefore limits the use of the microphone to purposes where such equipment is available,

60 In my invention simple and adequate means

are provided for elimination of discrimination in favor of the higher frequencies encountered in pressure-difference operated stiffness-controlled transducers. Thus the microphone of my in vention employing stiffness-controlled elements is capable of being used with the standard amplifycapable of being used with the standard amplify ing equipment in Common use. A more specific object is to provide a microphone which employs an electrical network for rendering the electrical output of the transducer free from discrimina- 10^{-10} tion.

Another object is to provide a relatively large directional transducer which would have a rela tively high sensitivity, while retaining good fre quency response. Such increase in sensitivity ₁₅
makes it unnecessary to provide extremely high
gain in associated amplifying equipment. In most directional microphones previously known to the art the transducing element has had at least one important dimension small in size compared with the shortest wave-length to be received in order to achieve a sufficiently uniform frequency response, resulting in undesirably low sensitivity. 20

Still another object is to provide a transducer Substantially pressure-operated at frequencies for which the wave-length of sound is of the same magnitude, or smaller than twice the distance between the pressure-difference elements, yet capable of retaining its directional properties. 25

Yet another object is to provide simple means ³⁰ which will correct for the excessive pressure-
gradient common to low frequency spherical Sound-Waves.

A further object is to provide a stiffness controlled microphone which will deliver an effective voltage which is substantially in phase with sound-pressures at the transducer. In stiffness - controlled microphones which are stiffness - controlled microphones which actuated by pressure-difference, the generated voltage is out of phase with the pressure of the 40 sound-wave, and means is desired which will
correct for this phase shift over a substantial part of the audible-frequency spectrum.

Still another object is to provide means for reducing the effect upon the delivered voltage of 45 changes in the internal impedance of the trans-
ducer due to changes in its ambient temperature. Other specific objects will become apparent as the specification proceeds.

An embodiment of my invention is illustrated 50 in the accompanying drawing in which

Figure 1 is a diagrammatic view showing a transducer in cross section and indicating the electrical circuit; Fig. 2, a diagram of the equivalent electrical circuit; Fig. 3, a diagrammatic 55 view of a modification; Fig. 4, a graphical representation of phase relations; and Fig. 5, a diagrammatic view showing t illustrated in Fig. 1 but employing a single dia-
phragm. phragm,

5

As illustrated in Fig. 1, A designates an acous-
lical-electrical transducer; B, receiving apparatus to which the effective voltage of the microphone is delivered; and N, an electrical network asSociated with the transducer, the purpose of Which Will be apparent as the specification pro ceeds.

I prefer to use an acoustical-electrical trans

- ducer A of the piezo-electric type. As here θ shown, two diaphragms **10** and θ^a are employed, one at the front side and the other at the back side of the transducer. Each of diaphragms $\mathbf{10}$ and $\mathbf{10}^{\circ}$ is mechanically connected at its driving point to the piezo-electric crystal 11 and is
- 5 adapted to exert varying stresses upon the crys tal upon movement back and forth, thus generating a voltage Eg, due to strain in the crystal.
Conductors $\mathbf{12}$ and $\mathbf{12}^a$ connect the crystal $\mathbf{11}$ with the rest of the associated electrical ele-
- 20 ments, thus allowing the voltage Eg to establish electrical current in the combined electrical cir cuit.

25 These networks are provided for the purpose of The diaphragms 10 and 10^a are shown associated with acoustical networks 19 and 19° .

- nclosing cavities, damping resonances, and other-
wise affecting the volume-velocity of the soundwave at different points of the frequency spec trum, and can be made in addition to serve as
- 30 a protecting element for the internal mechanism of the transducer. These networks may be lo cated at any suitable position relative to the transducer.

is possible to allow each diaphragm to act upon 40 its own crystal, and to subtract the voltages gen-From inspection of Fig. 1 it is seen that forces 35 due to positive sound-pressure upon the diaphragms are in such a direction that their effects acting subtractively together upon one crystal, it
is possible to allow each diaphragm to act upon upon the crystal II are subtractive. Instead of

45 tude and phase to the force due to Sound-pres joining the acoustic centers of the diaphragms.
50 This plane is herein defined as the "plane of erated in the individual crystals.
It is evident that such a transducer is not operative when the total force, due to the soundpressure upon diaphragm 10, is equal in magnisure on diaphragm 10^a, such as is the case for sound waves traveling in a direction parallel with a plane perpendicular to and bisecting the line

symmetry' of the transducer, and is the plane

- $_{55}$ symmetry will act upon the diaphragms 10 and Thus a sound-wave approaching the transducer in a direction parallel with the plane of 8 in an exactly Similar manner because for every element of force due to the action of the sound pressure upon an elementary area of the diaphragm 0 there will be at the same time an
- 60 exactly equal element of force on the corre sponding elementary area of the diaphragm 10^a , and therefore the total stress upon the crystal $\mathfrak l$ i will be zero. On the other hand, a Sound wave moving in the direction of arrows 13 will reach
- 65 the diaphragm 0 earlier than it will reach the diaphragm 10^a by a time equal to that required for the Sound-wave to travel an effective acous tical distance, hereinafter known as d , between the diaphragms. Thus only waves having com
- 70 ponents perpendicular to the plane of symmetry 5. one of the diaphragms could be entirely dispensed of the diaphragm are effective in generating a voltage in the crystal 11. It should be observed here that use is made of two diaphragms to promote acoustical Symmetry, and in many cases

with; if such were the case, the distance d would be considered the effective acoustical path from the front to the back of the single remaining diaphragm. Such a transducer is illustrated in Fig. 5 which is similar to Fig. 1 except that it has only one diaphragm 25. The sound wave 26 has access to both sides of the diaphragm, the total effective force being proportional to the difference of pressure at the two sides of the to the piezoelectric crystal 27 in a manner similar to that used in connection with the piezoelectric crystal 11 in Fig. 1, and output leads 23 and 24 are used instead of the leads 12 and 12^a. 5 single diaphragm. This effective force is applied 10

The resultant force produced by a sound-wave 15 whose pressure is held constant and whose frequency is varied, increases with the frequency of the sound-wave up to a frequency whose corresponding wave-length is at least twice the dis tance d , which in a preferred form of my inven- 20 tion will occur at several thousands cycles per $\frac{1}{2}$ second. This can easily be shown in terms of mathematics.

ASSuming that the Sound-wave pressure due to a simple harmonic wave perpendicular to the 25 plane of Symmetry is, at the plane of symmetry, given by the equation:

$$
P_s = \sin P \sin (2 \pi ft) \tag{I}
$$

Where

- p_s is the instantaneous pressure at the plane of symmetry of the transducer
- P is the maximum value of the sound pres
- sure π is the constant 3.14159 . . 35
- t is the frequency of sound in cycles per sec.
- t is the time in seconds

then the sound-wave coming from the direction 13 will reach the front diaphragm 10, $d/2v$ sec-3 will reach the front diaphragm $10, d/2v$ seconds earlier, and will reach the diaphragm 10^a . $d/2v$ seconds later, than it will reach the plane of symmetry. Hence the forces exerted upon the front and back diaphragms will be

$$
f_1 = P A \sin 2\pi f (t + d/2v)
$$
 (II) 45

$$
f_b = P A \sin 2\pi f (t - d/2v)
$$
 (III)

in which all terms have the Sane meaning as before and in addition:

- f_f is the instantaneous force exerted upon 50
the front diaphragm.
- f_b is the instantaneous force exerted upon
the back diaphragm d is the effective acoustic path between the
diaphragms
- 55
- v is the velocity of sound
- A is the effective area of the diaphragms affected by Sound-wave pressure.

Since the transducer is arranged so that the $_{60}$ effects of the front and back force are subtractive, the net resultant force available at the driving points of the diaphragms will be given by the expression

$f_{\rm r}=f_{\rm f}-f_{\rm b}=2PA(\cos 2\pi ft)$ (sin $\pi fd/v$) (IV) 65

 f_r is the instantaneous resultant force available for generation of voltage

In a stiffness-controlled piezo-electric trans ducer, and more generally in most stiffness controlled transducers, the voltage generated is proportional to the resultant force applied on the transducer element. Hence it can be written: 70

> $e_{g}=2E(\cos 2\pi ft)$ (sin $\pi fd/v$) (V) 75

where all terms have the same meaning as before and in addition:

 $e_{\rm g}$ is the instantaneous voltage generated in the transducer

E is the value of the voltage generated at the tranducer upon application of the force PA upon the transducer element

10 Equation V can be rewritten in vector form, thus: For convenience in electrical analysis, the

$$
E_{\rm g}=j2E \sin \left(\pi f d/v\right) \qquad \qquad (VI)
$$

where E_g is the root-mean-square voltage generated

15 *j* is the imaginary unit $\sqrt{-1}$ used in the vector SenSe

For sound approaching in directions other than that indicated by the arrows 13 in Fig. 1, the gen-

- 20 erated voltage would be multiplied by the terms cos θ , where θ is the angle of departure from the direction of arrow 13. This implies that the di-
rectivity characteristic would be in a form of
- 25 rectivity characteristic would be in a form of
figure 8 with maximum receptivity in the di-
rections perpendicular to the plane of symmetry
of the transducer, and the minimum receptivity
in the directions parallel with the
- **80** seen that the generated voltage E_g is a sine-Upon an examination of the Equation VI, it is function of the frequency of the incident Sound wave for a given pressure. For frequencies at which the distance d is considerably smaller than a half wave-length, the voltage is closely propor-
- a half-wave-length, the voltage is closely propor-
35 tional to frequency. As the frequency becomes equal to half the length of the sound-wave, the condition for maximum pressure difference Oc curs. This maximum pressure difference as can be seen from Equation IV, is equal to twice the
- sound pressure in free space. The lowest fre quency at which such pressure first occurs will be subsequently referred to as the "critical frequency". It should not be inferred that when
- the frequency exceeds the critical frequency 45 value, the difference of pressure decreases following the sine function, because due to the baffle effect common to an object of dimension large
- 50 microphone, and a very substantial reduction of sound-pressure at the back of the microphone. compared with the wave-length, there is a doubling of sound-pressure at the front of the microphone, and a very substantial reduction of sound-pressure at the back of the microphone. Therefore, at frequencies much above th operated device, retaining to a very large extent
- 55 the directional characteristics common to the pressure-difference type, and generating a volt-
age proportional to the pressure of the sound, and substantially independent of the sound-fre-
quency except as modified by the acoustic net-
- 60 works 19 and 19^a. One of the important objects of my invention is to provide means in conjunction with a stiffness-controlled transducer which
will compensate for the dependence of the gen-
erated voltage of the transducer upon frequency
- 65 below the critical frequency, and which will also maintain the independence of the generated volt age from frequency effects above the critical frequency

70 work coordinated with the transducer, the trans s action of the network, in conjunction with the For this purpose, I provide an electrical net mission characteristic of said network being in versely proportional to the frequency up to the critical frequency, and above the critical fre quency becoming independent of frequency. This

opposite frequency characteristic of the generated voltage effectively renders the Output voltage of the microphone substantially independent of fre quency. Although a network with the required transmission characteristic can be made in a va simple type of network is entirely satisfactory under the common condition of receiving apparatus of relatively high impedance. Fig. 1 shows a preferred form of such a network N 10 which comprises a parallel combination of a re sistor R and a condenser C_3 , connected to conductor 12 , and a capacitance C_2 in series relation with the parallel combination of R and C3, and in electrical connection with the conductor 12^a 15 of the transducer. The voltage receiving appa ratus B is connected across the capacitance C2.

I have found that the inherent shunt capaci tance of a suitable cable leading to the receiving apparatus can be made to comprise the network 20 capacity C_2 . The conductors $6 \text{ and } 17 \text{ may be}$ considered the cable and the capacitance C2, indicated by dotted lines between them, the shunt capacitance. In the absence of sufficient capaci tance due to the conducting line, condenser of 25 Sufficient value may be added.

The action of the network N can be best under stood by reference to Fig. 2. The condenser C_2 is chosen so that its reactance is numerically equal to the resistance R at some low frequency, 30 such as 100 cycles per second. The condenser C3 is chosen so that its reactance is numerically equal to the resistance R at a high frequency, ap proximating the critical frequency, which, in the preferred form of my invention, occurs at sev- 35 eral thousands cycles per second depending upon the size of the diaphragms. I have found that
by using for the transducer element a piezoelectric crystal whose internal capacity lies beresults are obtained with a network having the following values: Condenser C_2 , between 200 and following values: Condenser C2, between 200 and 2,000 micro-micro farads; condenser C3 between 10 and 100 micro-micro farads and resistance R between 5 and 0.5 megohms. Although in a 45 preferred form of my invention, the critical fre quency occurs at approximately 2,000 cycles per second, the critical frequency may have any de sired value and still come within the scope of my invention. tween 500 and 5,000 micro-micro farads, good 40 50

Since the numerical value of the impedances of the condenser C_3 and resistance R are equal at approximately the critical frequency, the par-
allel branch formed by R and C_3 becomes preallel branch formed by R and C3 becomes pre-
dominantly resistive below the critical frequency
and predominantly capacitive above the critical frequency. In either case, at frequencies of the order of 100 cycles and above this parallel branch forms the greater part of the total series im pedance of the network, and hence its character- 60 istics determine the amount of current flowing in the circuit. 55

The output voltage Ef is the product of the current i and reactance of condenser C_2 . The generated voltage E_g is increased with the fre- $\overline{55}$ quency, at frequencies below the critical, as shown by Equation VI and since the control ling impedance is preponderately resistive be low the critical frequency, the current i will also be increasing. However, the reactance of the 70 condenser C₂ decreases with frequency, hence the produce of these two quantities or the out put voltage remains constant.

Now, considering the action of the transducer at frequencies considerably above the critical fre- **75**

quency, that is when the generated voltage is independent of the frequency of a constant-pres sure wave, the capacitance C3 may be considered as the sole element of the parallel combination of C_3 and R , and the network thus practically

- $\mathbf R$ reduces to a capacitive voltage divider, consisting of the two condensers C3 and C2. Thus the voltage Ef will be related to the voltage Eg by a constant factor, and therefore Ef will be in 0. dependent of frequency.
- The action of the transducer in the vicinity of the critical frequency is an intermediate One. Thus upon transition from a frequency below the critical to a frequency above the critical, the
- 5 transducer slowly changes from a pressure-differ ence device to a pressure-operated device. At the same time, the impedance of the parallel combination of R and C3 changes slowly from resistive to capacitive predominance. Therefore
- 20 the output voltage remains essentially independ ent of frequency during the transition period also. Thus the network described, when used with a stiffness-controlled transducer, pressuredifference operated throughout at least a part
- 30 production. 25 of the audio-frequency range, renders the output voltage substantially independent of frequency of the impressed sound-wave, thus en abling the microphone to be used with standard amplifying equipment for high-quality Sound re
	- It should be noted that if the critical frequency is placed at or near the maximum frequency to be transmitted, condenser C₃ may be eliminated without impairing the corrective action of the
- **35** network for frequencies below the critical.
The effects of the network upon the phase position of the output voltage Ef can be understood from inspection of Fig. 4 which is drawn in reference to Equations I to W inclusive. Thus curves
- 40 marked p_s , fr, and f_b represent the instantaneous pressure at the plane of symmetry of the trans-
ducer, and the forces upon the front and back diaphragm, respectively, in their proper phase position. The resultant force f_r is shown as a
- 45 result of subtracting f_b from f_i , and hence is leading p_s by 90°, and the generated voltage e_g is also shown in phase with p_r . Upon being impressed on the series combination of R and C₂, the output voltage E_f developed across C₂ is
- 50 shifted approximately 90° out of phase with E_g because of the quadrature relation of the impedance of C₂ and R for frequencies below the critical. Hence the network used in conjunction with the pressure-difference operated piezo-electric
- 55 transducer is effective in compensating for the phase shift of the voltage generated as referred to pressure at the plane of Symmetry of the tranSducer.

 60 above the Curie point (70° F.), the internal ca-With increase in the temperature of the crystal pacity of a Rochelle Salt piezo-electric transducer changes the output of a crystal microphone. However, with the network described, such varia

- 65 tion of output is so diminished as to be unim portant. Referring to Fig. 2, it will be seen that the presence of a relatively large resistance in the circuit renders unimportant changes in the value of capacitance C_1 so far as the value of the
- 70 effective voltage Ef is concerned. 5 ent associated with sphericity of the Sound waves, When the microphone is used for close-talking purposes, the response at low frequencies, say below 100 cycles per second, becomes unduly ex aggerated due to the increase of pressure gradi

My improved apparatus is effective also in cor recting for this tendency to distortion. It will be observed from Equation V that below the critical frequency, the generated voltage E_g tends to and this tendency is compensated for, in my invention, by the use of the associated electrical network. By adjusting the elements of the net work so that the compensating network becomes substantially inoperative at frequencies below say 0 100 cycles per second, the effective or resultant frequency discrimination than if the voltage were corrected for frequency distortion throughout the whole audible range of frequencies. For this 15 reason I prefer to provide a resistor R, which has a resistance value numerically equal to the ca somewhat above the lowest audible frequency. I have referred to the frequency of 100 cycles 20 per second Only as an example, and by varying the value of R relative to C_1 and C_2 the compensating effect of the network may begin at any other audible frequency that may be de sired. decrease with decrease in the frequency of sound, 5 25

In Fig, 3 of the drawing is illustrated a modi fied form of the invention in which two trans-
ducers are used. Here the two pressure-operated ducers are used. Here the two pressure-operated transducers X and Y are to be supported in spaced relation. So that their respective diaphragms 20 30 and 20^a are actuated by a sound wave in a way similar to that described in connection with dia phragms 10 and 10^a. Preferably adjacent to the diaphragms 20 and 20^a are the acoustical networks 22 and 22^a similar to the networks 19 and 35° 98 described in connection with the first-de scribed embodiment. The crystals 21 and 21^a of these transducers are electrically connected so that the voltages developed by them subtract and so that the generated voltage of their com- 40 bination is the difference of the voltages developed by each. This is another type of dual-directional microphone which constitutes an embodiment of my invention.

It is understood that in cases where the con- 45 ducting line leading to the receiving apparatus is very short, or otherwise has a very low internal capacity, a condenser may be connected across the line to supply adequate capacitance in the network.

It is understood that the corrective network herein described may be employed in connection with pressure-gradient operated transducers of types other than the piezo-electric variety. Any types other than the piezo-electric variety. Any stiffness-controlled pressure-gradient operated transducer in which the generated voltage is in herently a function of the displacement of the diaphragm or voltage-producing element, might be used. For example, the carbon type trans ducer may be effectively used in connection with 60 a corrective network and I have found it effective to employ a parallel combination of an induct-
ance and a resistance constituting the controlling impedance, and a resistance in series arrangement in the output circuit across which the out- 65 put voltage is developed. The amplifier input transformer may be used to reflect the proper value of resistance for the output branch of the network. 50 55

The foregoing detailed description has been 70 given for clearness of understanding only and no unnecessary limitations should be understood therefrom, but the appended claims should be construed as broadly as permissible, in view of the prior art. 76

1. In a microphone, a transducer element comprising a vibratory body having pressure-sensitive surfaces adapted to move substantially in accord

- ance with the pressure-difference due to a sound Wave at its press-sensitive surfaces at frequencies below the critical, and to move substantially in accordance with the pressure of said sound-wave at frequencies above the critical frequency, means
- O of changing the vibrations of said body into corre sponding electrical variations and a network whose transmission characteristic is substan tially inversely proportional to frequency below the critical frequency, and whose transmission
- 5 characteristic is substantially constant at fre quencies above the critical frequency, the input of the network being connected to the transducing element, and the output of the network being
- 20 connected to the terminals of the microphone.
2. In a microphone, a piezoelectric transducer element comprising a vibratory piezoelectric body having pressure-sensitive surfaces and being arranged to move substantially in accordance with the pressure difference at its pressure-sensitive
- 25 surfaces due to a sound-wave at frequencies be low the critical frequency, and to move substan tially in accordance with the pressure of the sound-wave at frequencies above the critical fre quency generating a voltage proportional to the
- 30 amplitude of said motions, and means including a network consisting of a parallel combination of a resistance and a condenser, said parallel com bination in series with a larger condenser, the
- 40 the larger capacitance. 35 mately equal to resistance at critical frequency, and the reactance of the larger condenser being equal to the resistance at a frequency in the vicinity of 100 cycles per second, the Output ter minals of the microphone being connected across
	- 3. In a microphone, an electroacoustic trans ducing element consisting of a diaphragm, means for supporting said diaphragm, means for estab lising an acoustic path from the front to back of
- 45 said diaphragm substantially greater than half the wavelength of the highest frequency to be received, means for coupling the diaphragm to a piezoelectric body adapted for generation of a potential proportional to the difference of pres
- sures at the faces of said diaphragm, and a net work consisting of a parallel combination of a resistance and a condenser, said parallel com

bination in series with a larger condenser, the network being connected across the leads of the transducing element, the output terminals of the microphone being connected across the larger condenser, the components of said network being 5 so proportioned that the capacitive reactance of the smaller condenser is approximately numerically equal to the resistance at the critical frequency, and the capacitive reactance of the equal to the resistance at a relatively low audible frequency. larger condenser is approximately numerically 10

4. A microphone composed of a transducing element consisting of two enclosures each one of which is provided with a diaphragm operating 15 upon a piezoelectric crystal adapted to generate a voltage proportional to the pressure of sound from each other that the equivalent effective sides is substantially larger than half the wavelength of the highest frequency to be received, a network composed of a parallel combination of a resistance and a condenser, said parallel com the values of said network elements being so adjusted that the reactance of the smaller con-
denser equals the resistance at approximately the critical frequency and the reactance of the larger condenser equals the resistance at some 30 low audible frequency, Said network being con nected across the transducing element, the out put voltage of the microphone being taken across the larger condenser. acoustical path between their pressure-sensitive 20 bination being in series with a larger condenser, 25

5. In a microphone, a transducing element 35 Operated by the difference of pressures at two regions in a sound wave at frequencies below the critical frequency, and operated substantially by the pressure of the sound wave at one of said regions above said critical frequency, said trans- 40 ducing element having means for changing the effect of said pressures into corresponding electrical variations, and a network associated therewith whose transmission characteristic is subwith whose transmission characteristic is substantially inversely proportional to frequency 45 below the critical frequency and substantially constant at frequencies above the critical fre quency, the input of the network being connected to the transducing element and the output of the network being connected to the terminals of SO the microphone,

BENJAMIN BAUMZWEIGER.

CERTIFICATE OF CORRECTION. April 23, 1940.
BENJAMIN BAUMZWEIGER.
It is hereby certified that error appears in the printed specification of the above numbered patent requiring correction as follows: Page 2, first column, line 26 , for $"nclosing"$ read --inclosing--; and second column, lines 45 and 46, insert a right hand parenthesis mark at the end of each equation;
page 5, first column, line 6, claim 1, for "press-sensitive" read--pressuresensitive--; line $\frac{1}{3}$ - $\frac{1}{4}$, claim 3, for "establising" read --establishing--; and that the said Letters Patent should be read with this correction thereand that the said Letters Patent should be read with the Patent Offic in that the same may conform to the record of the case in the case in the case in the Patent of signed and sealed this 24th day of September, A. D. 1940.

Henry Van Arsdale, (Seal) Acting Commissioner of Patents.