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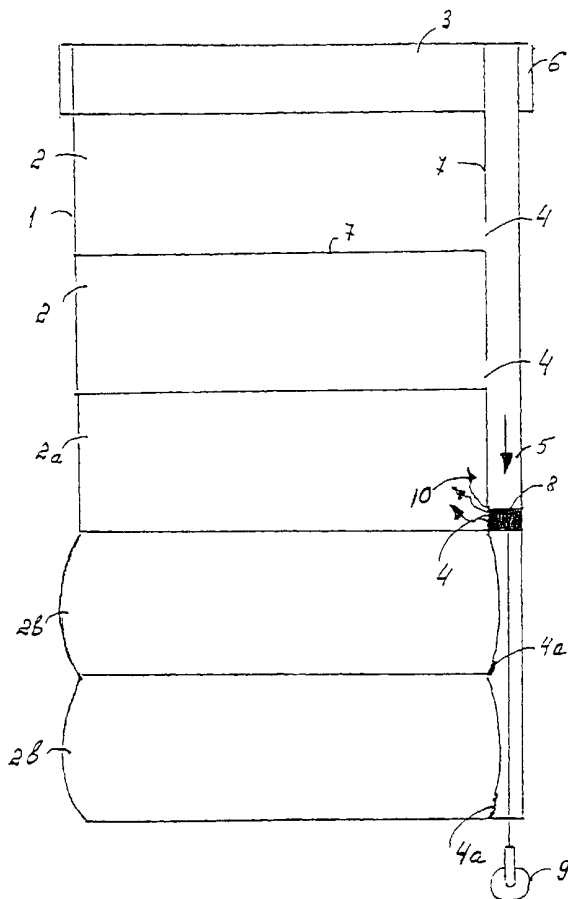
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[Continued on next page]

(54) Title: METHOD FOR MANUFACTURING AIR-FILLED CUSHIONING MATERIALS



(57) Abstract: A method for manufacturing a packing cushioning material, comprising: (a) preparing a roll (3) of plastic material having a plurality of pre-prepared two-dimensional non-inflated cells (2) by connecting two sheet layers (1) of said plastic material by soldering or welding seams (7) so as to form a double plastic film consisting of said cells (2) and having a passage (5) for inflating the cells (2), each of the cells (2) having an opening (4) into said passage (5) and said cells (2) being separated from each other by these seams (7) and, optionally, by perforation; (b) inflating each of the cells (2) with a blower (9) through the passage (5) while unrolling said roll (3) and thus blowing the cells (2) up into cushions, the air pressure in the cells (2) being about the atmospheric pressure; (c) sealing each cell (2) by welding immediately after inflating it; (d) cutting pieces of the inflated output cushioning material at a required length. The invention further relates to a device for use of this method.



WO 01/74686 A3



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# INTERNATIONAL SEARCH REPORT

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**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 B65D81/05 B65D30/24 B31D5/00

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 B65D B31D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

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A	---	3,6
Y	US 4 096 306 A (LARSON CURTIS L) 20 June 1978 (1978-06-20) the whole document	1,2,4,5, 7
Y	US 5 261 466 A (KOYANAGI SHINGO) 16 November 1993 (1993-11-16) column 1, line 45 -column 2, line 7 figures 1-6	1,2
Y	US 4 169 002 A (LARSON CURTIS L) 25 September 1979 (1979-09-25) the whole document	1,2
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Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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