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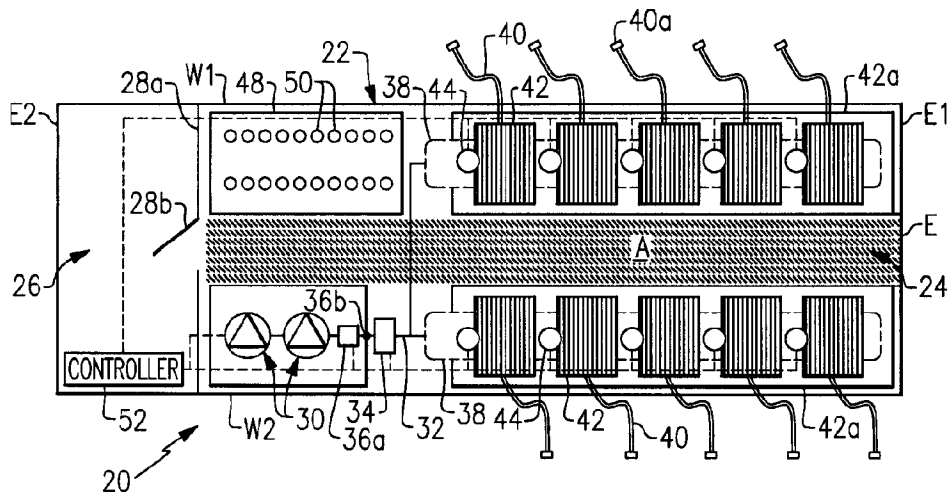
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(54) Titre : STATION DE DISTRIBUTION MOBILE A SECURITE INTEGREE

(54) Title: MOBILE DISTRIBUTION STATION WITH FAIL-SAFES



(57) **Abrégé/Abstract:**

A distribution station includes a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer and connected with the pump, a plurality of hoses in communication with the manifold, and a plurality of valves on the mobile trailer. Each of the valves is situated between the manifold and a respective different one of the hoses. The fluid level sensors are operable to detect respective different fluid levels. A controller is configured to operate the valves responsive to signals from the fluid level sensors, activate and deactivate the pump, identify whether there is a risk condition based upon at least one variable operating parameter, and deactivate the pump responsive to the risk condition.

ABSTRACT

A distribution station includes a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer and connected with the pump, a plurality of hoses in communication with the manifold, and a plurality of valves on the mobile trailer. Each of the valves is situated between the manifold and a respective different one of the hoses. Each of a plurality of fluid level sensors is associated with a respective different one of the hoses. The fluid level sensors are operable to detect respective different fluid levels. A controller is configured to operate the valves responsive to signals from the fluid level sensors, activate and deactivate the pump, identify whether there is a risk condition based upon at least one variable operating parameter, and deactivate the pump responsive to the risk condition.

MOBILE DISTRIBUTION STATION WITH FAIL-SAFES

BACKGROUND

5 Hydraulic fracturing (also known as fracking) is a well-stimulation process that utilizes pressurized liquids to fracture rock formations. Pumps and other equipment used for hydraulic fracturing typically operate at the surface of the well site. The equipment may operate semi-continuously, until refueling is needed, at which time the equipment may be shut-down for refueling. Shut-downs are costly and reduce efficiency. More preferably, to avoid shut-downs fuel is replenished in a hot-refueling operation while the equipment continues to run. This permits fracking operations to proceed fully continuously; however, hot-refueling can be difficult to reliably sustain for the duration of the fracking operation.

SUMMARY

15 A fuel distribution station according to an example of the present disclosure includes a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer connected with the pump, a plurality of hoses in fluid communication with the manifold, and a plurality of valves on the mobile trailer. Each of the valves is situated between the manifold and a respective different one of the hoses. Fluid level sensors are associated with respective different ones of the hoses, and the fluid level sensors are operable to detect respective different fluid levels. A controller is configured to operate the valves responsive to signals from the fluid level sensors, activate and deactivate the pump, identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition, limit the number of valves that are open based upon a minimum threshold fluid pressure, and delay an opening of one of the valves until closing of another one of the valves.

In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon the fluid pressure exceeding a preset fluid pressure threshold.

In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon change of the fluid pressure within a preset time period.

5 In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes one of the fluid levels, and the controller identifies whether there is the risk condition based upon a change in the one of the fluid levels.

10 In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes fluid temperature, and the controller identifies whether there is the risk condition based upon the fluid temperature exceeding a preset fluid temperature threshold.

In a further embodiment of any of the foregoing embodiments, the fluid temperature is taken at a point between the pump and the manifold.

In a further embodiment of any of the foregoing embodiments, the fluid temperature is taken at a point proximate the pump.

15 In a further embodiment of any of the foregoing embodiments, the controller is configured to limit the number of valves that are open based upon a minimum threshold fluid pressure.

20 In a further embodiment of any of the foregoing embodiments, the controller is configured to delay an opening of one of the valves until closing of another one of the valves.

A further embodiment of any of the foregoing embodiments includes an electronic register on the mobile trailer and connected with the pump.

A further embodiment of any of the foregoing embodiments includes an air eliminator between the pump and the electronic register.

25 A method for a distribution station according to an example of the present disclosure includes selectively opening the valves responsive to signals from the fluid level sensors. In correspondence with opening the valves, the method includes activating the pump to convey a fluid through any open ones of the valves and identifying whether there is a risk condition based upon at least one variable operating parameter. The pump
30 is deactivated responsive to the risk condition. The number of valves that are open is limited based upon a minimum threshold fluid pressure by delaying the opening of one of

the valves until closing of another one of the valves. In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes fluid pressure, and identifying whether there is the risk condition based upon the fluid pressure exceeding a preset fluid pressure threshold.

5 In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes fluid pressure, and identifying whether there is the risk condition based upon change of the fluid pressure within a preset time period.

10 In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes one of the fluid levels, and identifying whether there is the risk condition based upon a change in the one of the fluid levels.

In a further embodiment of any of the foregoing embodiments, the variable operating parameter includes fluid temperature, and identifying whether there is the risk condition based upon the fluid temperature exceeding a preset fluid temperature threshold.

15 A further embodiment of any of the foregoing embodiments includes taking the fluid temperature at a point between the pump and the manifold.

A further embodiment of any of the foregoing embodiments includes taking the fluid temperature at a point proximate the pump.

20 A further embodiment of any of the foregoing embodiments includes limiting the number of valves that are open based upon a minimum threshold fluid pressure by delaying the opening of one of the valves until closing of another one of the valves.

25 According to another general aspect of the present disclosure, there is provided a fuel distribution station comprising a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer and connected with the pump, a plurality of hoses in fluid communication with the manifold, a plurality of valves on the mobile trailer. Each of the plurality of valves is situated between the manifold and a respective different one of the plurality of hoses. The fuel distribution station further comprises a plurality of fluid level sensors, each of the plurality of fluid level sensors being associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors being operable to detect respective different fluid levels. The fuel distribution station further
30 comprises a controller configured to activate and deactivate the pump, open and close the

plurality of valves responsive to signals from the plurality of fluid level sensors, and limit the number of the plurality of valves that are open at one time with respect to a fluid pressure.

5 According to another general aspect of the present disclosure, there is provided a fuel distribution station comprising a mobile trailer; a pump on the mobile trailer; a manifold on the mobile trailer and connected with the pump; a plurality of hoses in fluid communication with the manifold; a plurality of valves on the mobile trailer, each of the plurality of valves being situated between the manifold and a respective different one of the plurality of hoses; a plurality of fluid level sensors, each of the plurality of fluid level sensors being associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors being operable to detect respective different fluid levels; and a controller configured to operate the plurality of valves responsive to signals from the plurality of fluid level sensors, activate and deactivate the pump, and identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition.

10 According to another general aspect of the present disclosure, there is provided a fuel distribution station comprising a mobile trailer; a pump on the mobile trailer; a manifold on the mobile trailer and connected with the pump; a plurality of hoses in fluid communication with the manifold; a plurality of valves on the mobile trailer, each of the plurality of valves being situated between the manifold and a respective different one of the plurality of hoses; a plurality of fluid level sensors, each of the plurality of fluid level sensors being associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors being operable to detect respective different fluid levels; and a controller configured to activate and deactivate the pump, open and close the plurality of valves responsive to signals from the plurality of fluid level sensors, and limit the number of the valves that are open at one time such that all of the plurality of valves are not open at one time.

20 According to another general aspect, there is provided a fuel distribution station comprising a mobile trailer, a pump on the mobile trailer, a tank, a manifold on the mobile trailer and connected with the pump, a plurality of hoses in fluid communication with the manifold, a plurality of valves on the mobile trailer, each of the plurality of valves being

situated between the manifold and a respective different one of the plurality of hoses, a plurality of fluid level sensors, each of the plurality of fluid level sensors associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors being operable to detect respective different fluid levels and a controller configured to
5 activate and deactivate the pump, open and close the plurality of valves responsive to signals from the plurality of fluid level sensors, and identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition, wherein the at least one variable operating parameter includes fluid level of the tank such that the risk condition exists if the controller identifies
10 that one of the plurality of valves is opened to begin filling the tank but there is no change in the fluid level associated with the tank within a preset time period.

BRIEF DESCRIPTION OF THE DRAWINGS

The various features and advantages of the present disclosure will become
15 apparent to those skilled in the art from the following detailed description. The drawings that accompany the detailed description can be briefly described as follows.

Figure 1 illustrates an example mobile fuel distribution station.

Figure 2 illustrates an internal layout of a mobile fuel distribution station.

Figure 3 illustrates an isolated view of hose reels on a support rack used in a mobile
20 fuel distribution station.

Figure 4 illustrates an example of a connection between a manifold, a control valve, and a reel.

Figure 5 illustrates a sectioned view of an example hose for a mobile fuel distribution station.

Figure 6 illustrates an example of an integrated fuel cap sensor for a mobile fuel
25 distribution station.

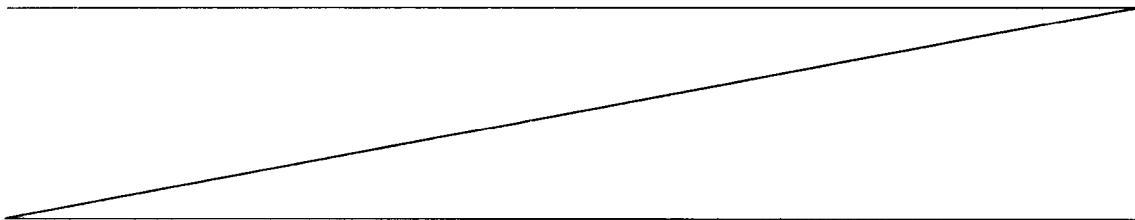


Figure 7 illustrates an example of the routing of a sensor communication line through a reel in a mobile fuel distribution station.

Figure 8 illustrates another example mobile fuel distribution station that is capable of delivering and tracking two different types of fluids.

5 Figure 9 illustrates a system that can be used to remotely monitor and manage one or more mobile distribution stations.

Figure 10 illustrates a workflow logic diagram that represents an example of a method for managing one or more mobile distribution stations.

10 Figure 11 illustrates another workflow logic diagram that represents an example of a method for managing one or more mobile distribution stations.

DETAILED DESCRIPTION

Figure 1 illustrates a mobile distribution station 20 and Figure 2 illustrates an internal layout of the station 20. As will be described, the station 20 may serve in a “hot-refueling” capacity to distribute fuel to multiple pieces of equipment while the equipment is running, such as fracking equipment at a well site. As will be appreciated, the station 20 is not limited to applications for fracking or for delivering fuel. The examples herein may be presented with respect to fuel delivery, but the station 20 may be used in mobile delivery of other fluids, in other gas/petroleum recovery operations, or in other operations where mobile refueling or fluid delivery will be of benefit.

20 In this example, the station 20 includes a mobile trailer 22. Generally, the mobile trailer 22 is elongated and has first and second opposed trailer side walls W1 and W2 that join first and second opposed trailer end walls E1 and E2. Most typically, the trailer 22 will also have a closed top (not shown). The mobile trailer 22 may have wheels that permit the mobile trailer 22 to be moved by a vehicle from site to site to service different hot-refueling operations. In this example, the mobile trailer 22 has two compartments. A first compartment 24 includes the physical components for distributing fuel, such as diesel fuel, and a second compartment 26 serves as an isolated control room for managing and monitoring fuel distribution. The compartments 24/26 are separated by an inside wall 28a that has an inside door 28b.

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The first compartment 24 includes one or more pumps 30. Fuel may be provided to the one or more pumps 30 from an external fuel source, such as a tanker truck on the site. On the trailer 22, the one or more pumps 30 are fluidly connected via a fuel line 32 with a high precision register 34 for metering fuel. The fuel line 32 may include, but is not limited to, hard piping. In this example, the fuel line 32 includes a filtration and air eliminator system 36a and one or more sensors 36b. Although optional, the system 36a is beneficial in many implementations, to remove foreign particles and air from the fuel prior to delivery to the equipment. The one or more sensors 36b may include a temperature sensor, a pressure sensor, or a combination thereof, which assist in fuel distribution management.

The fuel line 32 is connected with one or more manifolds 38. In the illustrated example, the station 20 includes two manifolds 38 that arranged on opposed sides of the compartment 24. As an example, the manifolds 38 are elongated tubes that are generally larger in diameter than the fuel line 32 and that have at least one inlet and multiple outlets. Each hose 40 is wound, at least initially, on a reel 42 that is rotatable to extend or retract the hose 40 externally through one or more windows of the trailer 22. Each reel 42 may have an associated motor to mechanically extend and retract the hose 40.

As shown in an isolated view in Figure 3, the reels 42 are mounted on a support rack 42a. In this example, the support rack 42a is configured with upper and lower rows of reels 42. Each row has five reels 42 such that each support rack 42a provides ten reels 42 and thus ten hoses 40. There are two support racks 42a (Figure2) arranged on opposed sides of the first compartment 24, with an aisle (A) that runs between the support racks 42a from an outside door E to the inside door 28b. The station 20 therefore provides twenty hoses 40 in the illustrated arrangement, with ten hoses 40 provided on each side of the station 20. As will be appreciated, fewer or additional reels and hoses may be used in alternative examples.

As shown in a representative example in Figure 4, each hose 40 is connected to a respective one of the reels 42 and a respective one of a plurality of control valves 44. For example, a secondary fuel line 46 leads from the manifold 38 to the reel 42. The control valve 44 is in the secondary fuel line 46. The control valve 44 is moveable between open and closed positions to selectively permit fuel flow from the manifold 38 to the reel 42

and the hose 40. For example, the control valve 44 is a powered valve, such as a solenoid valve.

In the illustrated example, the first compartment 24 also includes a sensor support rack 48. The sensor support rack 48 holds integrated fuel cap sensors 50 (when not in use),
5 or at least portions thereof. When in use, each integrated fuel cap sensor 50 is temporarily affixed to a piece of equipment (i.e., the fuel tank of the equipment) that is subject to the hot-refueling operation. Each hose 40 may include a connector end 40a and each integrated fuel cap sensor 50 may have a corresponding mating connector to facilitate rapid connection and disconnection of the hose 40 with the integrated fuel cap sensor 50.
10 For example, the connector end 40a and mating connector on the integrated fuel cap sensor 50 form a hydraulic quick-connect.

At least the control valves 44, pump or pumps 30, sensor or sensors 36b, and register 34 are in communication with a controller 52 located in the second compartment 26. As an example, the controller 52 includes software, hardware, or both that is
15 configured to carry out any of the functions described herein. In one further example, the controller 52 includes a programmable logic controller with a touch-screen for user input and display of status data. For example, the screen may simultaneously show multiple fluid levels of the equipment that is being serviced.

When in operation, the integrated fuel cap sensors 50 are mounted on respective
20 fuel tanks of the pieces of equipment that are subject to the hot-refueling operation. The hoses 40 are connected to the respective integrated fuel cap sensors 50. Each integrated fuel cap sensor 50 generates signals that are indicative of the fuel level in the fuel tank of the piece of equipment on which the integrated fuel cap sensor 50 is mounted. The signals are communicated to the controller 52.

25 The controller 52 interprets the signals and determines the fuel level for each fuel tank of each piece of equipment. In response to a fuel level that falls below a lower threshold, the controller 52 opens the control valve 44 associated with the hose 40 to that fuel tank and activates the pump or pumps 30. The pump or pumps 30 provide fuel flow into the manifolds 38 and through the open control valve 44 and reel 42 such that fuel is
30 provided through the respective hose 40 and integrated fuel cap sensor 50 into the fuel tank. The lower threshold may correspond to an empty fuel level of the fuel tank, but more

typically the lower threshold will be a level above the empty level to reduce the potential that the equipment completely runs out of fuel and shuts down.

The controller 52 also determines when the fuel level in the fuel tank reaches an upper threshold. The upper threshold may correspond to a full fuel level of the fuel tank, but more typically the upper threshold will be a level below the full level to reduce the potential for overflow. In response to reaching the upper threshold, the controller 52 closes the respective control valve 44 and ceases the pump or pumps 30. If other control valves 44 are open or are to be opened, the pump or pumps 30 may remain on. The controller 52 can also be programmed with an electronic stop failsafe measure to prevent over-filling. As an example, once an upper threshold is reached on a first tank and the control valve 44 is closed, but the pump 30 is otherwise to remain on to fill other tanks, if the fuel level continues to rise in the first tank, the controller 52 shuts the pump 30 off.

Multiple control valves 44 may be open at one time, to provide fuel to multiple pieces of equipment at one time. If there is demand for fuel from two or more fuel tanks, the controller 52 may manage which of the valves 44 open and when they open. For instance, the controller 52 is configured to limit the number of valves 44 that are open at one time based upon a minimum threshold fluid pressure. In one example, the controller 52 limits the number of valves 44 that are open at one time to four in order to ensure that there is adequate fuel pressure in the system to fill the equipment in a short time. In contrast, if a high number of valves were open at once, the fuel pressure may fall to a low level such that it takes a longer time to fill the fuel tanks of the equipment. The controller 52 may perform the functions above while in an automated operating mode. Additionally, the controller 52 may have a manual mode in which a user can control at least some functions through the PLC, such as starting and stopped the pump 30 and opening and closing control valves 44. For example, manual mode may be used at the beginning of a job when initially filling tanks to levels at which the fuel cap sensors 50 can detect fuel and/or during a job if a fuel cap sensor 50 becomes inoperable. Of course, operating in manual mode may deactivate some automated functions, such as filling at the low threshold or stopping at the high threshold.

In one example, the controller 52 sequentially opens the control valves 44 using a delay. In this example the limit of the number of valves 44 that can be open at one time is

four. If five fuel tanks require filling, rather than having the five corresponding valves 44 all open at once, the controller 52 opens four of the valves 44 and delays opening the fifth of the valves 44. Upon completion of filling of one of the fuel tanks, the controller 52 closes the corresponding valve 44 and opens the fifth valve 44. Thus, the delay involves a demand for fuel that would result in the opening of the valve 44 but that is instead displaced in time until a condition is met. In the example above, the condition is that the number of open valves 44 must be less than four before opening the fifth valve 44.

In addition to the use of the sensor signals to determine fuel level, or even as an alternative to use of the sensor signals, the refueling may be time-based. For instance, the fuel consumption of a given piece of equipment may be known such that the fuel tank reaches the lower threshold at known time intervals. The controller 52 is operable to refuel the fuel tank at the time intervals rather than on the basis of the sensor signals, although sensor signals may also be used to verify fuel level.

The controller 52 also tracks the amount of fuel provided to the fuel tanks. For instance, the register 34 precisely measures the amount of fuel provided from the pump or pumps 30. As an example, the register 34 is an electronic register and has a resolution of about 0.1 gallons. The register 34 communicates measurement data to the controller 52. The controller 52 can thus determine the total amount of fuel used to very precise levels. The controller 52 may also be configured to provide outputs of the total amount of fuel consumed. For instance, a user may program the controller 52 to provide outputs at desired intervals, such as by worker shifts or daily, weekly, or monthly periods. The outputs may also be used to generate invoices for the amount of fuel used. As an example, the controller 52 may provide a daily output of fuel use and trigger the generation of an invoice that corresponds to the daily fuel use, thereby enabling almost instantaneous invoicing.

The controller 52 is also configured with one or more fail-safes. A-safe ensures that the station 20 shuts down in response to an undesired circumstance or threat of an undesired circumstance, i.e. a risk condition. In this regard, during regular operation when there is no risk condition, the controller 52 selectively activates and deactivates the pump, and selectively opens and closes the valves 44 to provide fuel. The controller 52 identifies whether there is a risk condition based upon at least one variable operating parameter. An operating parameter may originate from the sensor or sensors 36b, fuel cap sensors 50, or

other particular locations in the system. Thus, a sensor may be implemented at a particular point of interest and connected for communication with the controller 52, such as by a transmitter or wired connection. Moreover, one or more sensor may be incorporated into the fuel cap sensors 50 to provide diagnostics at a fuel tank, such as tank temperature, pressure, etc. As will be discussed below, the operating parameters may relate to pressure, temperature, fluid level or other parameter indicative of an undesired circumstance. If the controller 52 identifies the risk condition, the controller 52 deactivates the pump 30 responsive to the risk condition and closes any valves 44 that are open. The deactivation of the pump 30 stops or slows the flow of fluid. For instance, a fluid leak may cause a divergence in an operating parameter and trigger the controller 52 to deactivate the pump 30, thereby slowing or stopping flow of leaking fuel.

In one further example, the variable operating parameter includes fluid pressure. For instance, the sensor or sensors 36b may include pressure sensors that provide fluid pressure feedback to the controller 52. The controller 52 identifies whether the risk condition is present based upon comparison of the fluid pressure to a preset fluid pressure threshold. If the fluid pressure exceeds the threshold, the controller 52 determines that the risk condition is present and deactivates the pump 30. As an example, if one of the valves 44 was supposed to open but did not open, there may be a pressure build-up to a level in excess of the threshold.

In a further example, the risk condition is additionally or alternatively based upon a change of the fluid pressure within a preset time period. If an expected change in pressure does not occur within the time period, the controller 52 determines that the risk condition is present and deactivates the pump 30. For instance, within a preset time period of the pump 30 being activated or one of the valves 44 being opened, if there is a decrease in pressure, the controller 52 determines that the risk condition is present and deactivates the pump 30. The decrease may need to exceed a preset threshold decrease for the controller 52 to determine that the risk condition is present.

In one further example, the variable operating parameter additionally or alternatively includes the fluid levels. If one or more of the valves 44 are opened to begin filling the corresponding tanks, the levels in those tanks are expected to change. However, if there is no change or substantially no change in a level within a preset time period,

which is otherwise expected to increase, the controller 52 determines that the risk condition is present and deactivates the pump 30. Thus, if a hose 40 were to rupture, spillage of fuel is limited to the volume of fuel in the hose 40. For instance, the preset time period may be three seconds, six seconds, ten seconds, or fifteen seconds, which may limit
5 spillage to approximately fifteen gallons for a given size of hose.

In one further example, the variable operating parameter additionally or alternatively includes fluid temperature. For instance, the sensor or sensors 36b may include a temperature sensor that provides fluid temperature feedback to the controller 52. The controller 52 identifies whether the risk condition is present based upon comparison
10 of the fluid temperature to a preset fluid temperature threshold. If the fluid temperature exceeds the threshold, the controller 52 determines that the risk condition is present and deactivates the pump 30 and closes any valves 44 that are open. As an example, if the pump 30 overheats, the fluid may heat to a temperature above the threshold. In this regard, the temperature can be taken from a location proximate the pump 30, such as at a point
15 between the pump 30 and the manifold 38.

The controller 52 may also represent a method for use with the station 20. For example, the method may include selectively opening the valves 44 responsive to signals from the integrated fuel cap sensors 50 and, in correspondence with opening the valves 44, activating the pump 30 to convey a fluid through any open ones of the valves 44. The
20 method then involves identifying whether there is a risk condition based upon at least one variable operating parameter and deactivating the pump 30 responsive to the risk condition.

In a further example, the integrated fuel cap sensors 50 are each hard-wired to the controller 52. The term “hard-wired” or variations thereof refers to a wired connection
25 between two components that serves for electronic communication there between, which here a sensor and a controller. The hard-wiring may facilitate providing more reliable signals from the integrated fuel cap sensors 50. For instance, the many pieces of equipment, vehicles, workers, etc. at a site may communicate using wireless devices. The wireless signals may interfere with each other and, therefore, degrade communication
30 reliability. Hard-wiring the integrated fuel cap sensors 50 to the controller 52 facilitates reduction in interference and thus enhances reliability.

In general, hard-wiring in a hot-refueling environment presents several challenges. For example, a site has many workers walking about and typically is located on rough terrain. Thus, as will be described below, each integrated fuel cap sensor 50 is hard-wired through the associated hose 40 to the controller 52.

5 Figure 5 illustrates a representative portion of one of the hoses 40 and, specifically, the end of the hose 40 that will be located at the fuel tank of the equipment being refueled. In this example, the hose 40 includes a connector 60 at the end for detachably connecting the hose 40 to the integrated fuel cap sensors 50. The hose 40 is formed of a tube 62 and a sleeve 64 that circumscribes the tube 62. As an example, the
10 tube 62 may be a flexible elastomeric tube and the sleeve 64 may be a flexible fabric sleeve. The sleeve 64 is generally loosely arranged around the tube 62, although the sleeve 64 may closely fit on the tube 62 to prevent substantial slipping of the sleeve 64 relative to the tube 62 during use and handling. Optionally, to further prevent slipping and/or to secure the sleeve 64, bands may be tightened around the hose 40. As an example, one or
15 more steel or stainless steel bands can be provided at least near the ends of the hose 40.

A plurality of sensor communication lines 66 (one shown) are routed with or in the respective hoses 40. For instance, each line 66 may include a wire, a wire bundle, and/or multiple wires or wire bundles. In one further example, the line 66 is a low milli-amp intrinsic safety wiring, which serves as a protection feature for reducing the concern for
20 operating electrical equipment in the presence of fuel by limiting the amount of thermal and electrical energy available for ignition. In this example, the line 66 is routed through the hose 40 between (radially) the tube 62 and the sleeve 64. The sleeve 64 thus serves to secure and protect the line 66, and the sleeve 64 may limit spill and spewing if there is a hose 40 rupture. In particular, since the line 66 is secured in the hose 40, the line 66 does
25 not present a tripping concern for workers. Moreover, in rough terrain environments where there are stones, sand, and other objects that could damage the line 66 if it were free, the sleeve 64 shields the line 66 from direct contact with such objects. In further examples, the line 66 may be embedded or partially embedded in the tube 62 or the sleeve 64.

In this example, the line 66 extends out from the end of the hose 40 and includes a
30 connector 68 that is detachably connectable with a respective one of the integrated fuel cap sensors 50. For example, Figure 6 illustrates a representative example of one of the

integrated fuel cap sensors 50. The integrated fuel cap sensor 50 includes a cap portion 50a and a fluid level sensor portion 50b. The cap portion 50a is detachably connectable with a port of a fuel tank. The cap portion 50a includes a connector port 50c, which is detachably connectable with the connector 60 of the hose 40. The sensor portion 50b includes a sensor 50d and a sensor port 50e that is detachably connectable with the connector 68 of the line 66. The fuel cap sensor 50 may also include a vent port that attaches to a drain hose, to drain any overflow into a containment bucket and/or reduce air pressure build-up in a fuel tank. Thus, a user may first mount the cap portion 50a on the fuel tank of the equipment, followed by connecting the hose 40 to the port 50c and connecting the line 66 to the port 50e.

The sensor 50d may be any type of sensor that is capable of detecting fluid or fuel level in a tank. In one example, the sensor 50d is a guided wave radar sensor. A guided wave radar sensor may include a transmitter/sensor that emits radar waves, most typically radio frequency waves, down a probe. A sheath may be provided around the probe. For example, the sheath may be a metal alloy (e.g., stainless steel or aluminum) or polymer tube that surrounds the probe. One or more bushings may be provided between the probe and the sheath, to separate the probe from the sheath. The sheath shields the probe from contact by external objects, the walls of a fuel tank, or other components in a fuel tank, which might otherwise increase the potential for faulty sensor readings. The probe serves as a guide for the radar waves. The radar waves reflect off of the surface of the fuel and the reflected radar waves are received into the transmitter/sensor. A sensor controller determines the “time of flight” of the radar waves, i.e., how long it takes from emission of the radar waves for the radar waves to reflect back to the transmitter/sensor. Based on the time, the sensor controller, or the controller 52 if the sensor controller does not have the capability, determines the distance that the radar waves travel. A longer distance thus indicates a lower fuel level (farther away) and a shorter distance indicates a higher fuel level (closer).

The line 66 routes through the hose 40 and back to the reel 42 in the trailer 22. For example, the line 66 is also routed or hard-wired through the reel 42 to the controller 52. Figure 7 illustrates a representative example of the routing in the reel 42. In this example, the reel 42 includes a spindle 42b about which the reel is rotatable. The spindle 42b may

be hollow, and the line 66 may be routed through the spindle 42b. The reel 42 may also include a connector 42c mounted thereon. The connector 42c receives the line 66 and serves as a port for connection with another line 66a to the controller 52.

5 The lines 66a may converge to one or more communication junction blocks or “bricks” prior to the controller 52. The communication junction blocks may serve to facilitate the relay of the signals back to the controller 52. The communication junction blocks may alternatively or additionally serve to facilitate identification of the lines 66, and thus the signals, with respect to which of the hoses a particular line 66 is associated with. For instance, a group of communication junction blocks may have unique identifiers and the lines 66 into a particular communication junction block may be associated with
10 identifiers. A signal relayed into the controller 52 may thus be associated with the identifier of the communication junction blocks and a particular line 66 of that communication junction block in order to identify which hose the signal is to be associated with. The valves 44 may also communicate with the controller 52 in a similar manner
15 through the communication junction blocks.

As can be appreciated from the examples herein, the station 20 permits continuous hot-refueling with enhanced reliability. While there might generally be a tendency to choose wireless sensor communication for convenience, a hard-wired approach mitigates the potential for signal interference that can arise with wireless. Moreover, by hard-wiring
20 the sensors through the hoses to the controller, wired communication lines are protected from exposure and do not pose additional concerns for workers on a site.

Figure 8 illustrates another example of a mobile fuel distribution station 120. In this disclosure, like reference numerals designate like elements where appropriate and reference numerals with the addition of one-hundred or multiples thereof designate
25 modified elements that are understood to incorporate the same features and benefits of the corresponding elements. In this example, the station 120 is similar to station 20 but is configured to deliver, and track, at least two different fluid products.

The first compartment 24 includes two pumps 130a/130b. Two different fluids, such as two different fuels, may be provided to the pumps 130a/130b from external fuel
30 sources, such as tanker trucks on the site. On the trailer 22, the pumps 130a/130b are fluidly connected via respective fuel lines 132a/132b with respective high precision

registers 134a/134b for metering fuel. The fuel lines 132a/132b may include, but are not limited to, hard piping. In this example, the fuel lines 132a/132b each include a respective filtration and air eliminator system 136a-1/136a-2 and one or more respective sensors 136b-1/136b-2. The sensors 136b-1/136b-2 may include a temperature sensor, a pressure sensor, or a combination thereof, which assist in fuel distribution management.

The pump 130a and fuel line 132a are connected with the one or more manifolds 38 as described above. The pump 130b and fuel line 132b are connected with the reel 142 and hose 140. The pump 130a serves to provide fuel to the manifolds 38 and then to the reels 42 and hoses 40. The pump 130b serves to separately provide fuel to the reel 142 and hose 140. Thus, a first type of fuel can be delivered and tracked via the pump 130a and hoses 40, and a second type of fuel can be delivered and tracked via the pump 130b and hose 140. For example, in the station 120, nineteen hoses 40 may be configured to deliver and track the first type of fuel and one hose 140 may be configured to deliver and track the second type of fuel. As can be appreciated, the station 120 can be modified to have greater or fewer of the hoses 40 that provide the first fuel and a greater number of the hoses 142 that provide the second fuel.

In this example, the hoses 40 are adapted for hot-refueling as discussed above with respect to the station 20. The hose 142 (or hoses 142 if there are more) may be adapted for a different purpose, such as to fuel on-road vehicles. In this regard, the hoses 40 include the connector ends 40a for connecting with the integrated fuel cap sensors 50. The hose or hoses 142 include or are configured to connect with a different type of end, such as a nozzle dispenser end 140a. The nozzle dispenser end 140a may include a handle that is configured to dispense fuel when manually depressed by a user. Thus, the hoses 40 and the hoses 142 have different ends that are adapted for different delivery functions.

One example implementation of the station 120 is to deliver and track different fuels, such as a clear diesel fuel and a dyed diesel fuel. Clear diesel fuel is typically used for road vehicles and is subject to government taxes; dyed diesel fuel is typically used for off-road vehicles and is not taxed. The dyed fuel can thus be delivered to off-road equipment at a site using the pump 130a and hoses 40, while clear fuel can be delivered to on-road vehicles at a site using the pump 130b and hose 142. Because the dyed diesel fuel and the clear diesel fuel are dispensed through different pumps and different registers

134a/134b, the consumption of these fuels can be separately tracked. In particular, the tax implications of the use of the two fuels can be more easily managed, to ensure with greater reliability that the proper fuels are used for the proper purposes.

Figure 9 illustrates a system 69 for remotely monitoring and/or managing at least one mobile distribution station 20 (A). It is to be appreciated that the system 69 may include additional mobile distribution stations, shown in phantom at 20 (B), 20 (C), and 20 (D) (collectively mobile distribution stations 20), for example. The mobile distribution stations 20 may be located at a single work site or located across several different work sites S1 and S2. Each mobile distribution station 20 is in communication with one or more servers 71 that are remotely located from the mobile distribution stations 20 and work sites S1/S2. In most implementations, the communication will be wireless.

The server 71 may include hardware, software, or both that is configured to perform the functions described herein. The server 71 may also be in communication with one or more electronic devices 73. The electronic device 73 is external of or remote from the mobile fuel distribution stations 20. For example, the electronic device 73 may be, but is not limited to, a computer, such as a desktop or laptop computer, a cellular device, or tablet device. The electronic device 73 may communicate and interact in the system 69 via data connectivity, which may involve internet connectivity, cellular connectivity, software, mobile application, or combinations of these.

The electronic device 73 may include a display 73a, such as an electronic screen, that is configured to display the fuel operating parameter data of each of the mobile distribution stations 20. As an example, the electronic device 73 may display in real-time the operating parameter data of each of the mobile distribution stations 20 in the system 69 to permit remote monitoring and management control of the mobile distribution stations 20. For instance, the operating parameter data may include fuel temperature, fuel pressure, fuel flow, total amount of fuel distributed, operational settings (e.g., low and high fuel level thresholds), or other parameters.

The server 71 may also be in communication with one or more cloud-based devices 75. The cloud-based device 75 may include one or more servers and a memory for communicating with and storing information from the server 71.

The server 71 is configured to communicate with the mobile distribution stations 20. Most typically, the server 71 will communicate with the controller 52 of the mobile distribution station 20. In this regard, the controller 52 of each mobile distribution station 20 may be include hardware, software, or both that is configured for external communication with the server 71. For example, each controller 52 may communicate and interact in the system 69 via data connectivity, which may involve internet connectivity, cellular connectivity, software, mobile application, or combinations of these.

The server 71 is configured to receive operating parameter data from the mobile distribution stations 20. The operating parameter data may include or represent physical measurements of operating conditions of the mobile distribution station 20, status information of the mobile distribution station 20, setting information of the mobile distribution station 20, or other information associated with control or management of the operation of the mobile distribution station 20.

For example, the server 71 utilizes the information to monitor and auto-manage the mobile distribution station 20. The monitoring and auto-management may be for purposes of identifying potential risk conditions that may require shutdown or alert, purposes of intelligently enhancing operation, or purposes of reading fuel or fluid levels in real-time via the sensors 50. As an example, the server 71 may utilize the information to monitor or display fuel or fluid levels, or determine whether the fuel operating parameter data is within a preset limit and send a control action in response to the operating parameter data being outside the preset limit. As will described in further detail below, the control action may be a shutdown instruction to the mobile fuel distribution stations 20, an adjustment instruction to the mobile fuel distribution stations 20, or an alert to the electronic device 73.

Figure 10 illustrates a workflow logic diagram of an example control method 77 which can be implemented with the system 69 or with other configurations of one or more mobile distribution stations 20 and one or more servers. In general, the illustrated method 77 can be used to provide a shutdown instruction or an alert if operating parameter data of one or more mobile distribution stations 20 is outside of a preset limit. For instance, if fuel pressure or fuel temperature in one of the mobile distribution stations 20 exceeds one or more limits, the method 77 shuts down the mobile distribution station 20 and/or sends an

alert so that appropriate action can, if needed, be taken in response to the situation. In particular, in hot-refueling implementations, the ability to automatically shut down or to provide a remote alert may facilitate enhancement of reliable and safe operation.

Referring to Figure 10, one or more current or instantaneous operating parameters are read (i.e., by the controller 52). An operating parameter may include, but is not limited to, fuel temperature and fuel pressure. Other parameters may additionally or alternatively be used, such as pump speed or power and fuel flow. Parameters may be first order parameters based on first order readings from sensor signals, or second order parameters that are derived or calculated from first order parameters or first order sensor signals. For instance, temperature is a first order parameter and direct detection of temperature to produce signals representative of temperature constitute first order sensor signals. The product of temperature and pressure, for example, is a second order parameter that is based on first order sensor signals of each of temperature and pressure. As will be appreciated, there may be additional types of second order parameters based on temperature, pressure, power, flow, etc., which may or may not be weighted in a calculation of a second order parameter.

In this example, the current operating parameter is compared with a prior operating parameter stored in memory in the controller 52. A difference in the current operating parameter and the prior operating parameter is calculated to produce a change (delta) value in the operating parameter. The change value is used as the operating parameter data for control purposes in the method 77. The operating parameter data thus represents the change in the operating parameter from the prior reading to the current reading. Use of the change value as the operating parameter data serves to reduce the amount of data that is to be sent in connection with the method 77. For example, the actual operating parameter values may be larger than the change values and may thus require more memory and bandwidth to send than the change values. The change values are sampled and calculated at a predesignated interval rate. In this example, the interval rate is once per second. Each operating parameter is stored in memory for use as the next “prior” operating parameter for comparison with a subsequent “new” operating parameter reading. The controller 52 may be programmed to perform the above steps. As will be appreciated, the steps above

achieve data efficiency, and actual values could alternatively or additionally be used if memory and bandwidth permit.

Each operating parameter data reading (i.e., change value) is published or sent via IoT (Internet of Things) Gateway to an IoT Platform, which may be implemented fully or partially on the server 71 and cloud device 75. The operating parameter data may also contain additional information, such as but not limited to, metadata with time stamp information and identification of the individual mobile distribution station 20. In this example, the operating parameter data of interest is associated with fuel pressure and fuel temperature. In the method 77, the operating parameter data for fuel temperature and fuel pressure are compared to, respectively, a preset fuel temperature shutdown limit and a preset fuel pressure shutdown limit. The shutdown limits may be temperature and pressure limits corresponding to rated limits of the pump 30, fuel line 32, and manifold 38, for example.

If the temperature or pressure are outside of the preset fuel temperature or pressure shutdown limits, the method 77 initiates a shutdown event. In this example, the shutdown event includes identifying the particular mobile distribution station 20 associated with the temperature or pressure that is outside of the preset limit, forming a shutdown instruction message, and publishing or sending the shutdown instruction message via the IoT Gateway to the corresponding identified mobile distribution station 20.

Upon receiving the shutdown instruction message, the controller 52 of the identified mobile distribution station 20 validates and executes the shutdown instruction. For instance, shutdown may include shutting off the pump 30 and closing all of the control valves 44. In this example, the method 77 includes a timing feature that waits for confirmation of shutdown. Confirmation may be generated by the controller 52 performing an electronic check of whether the pump 30 is off and the control valves 44 are closed. Confirmation may additionally or alternatively involve manual feedback via input into the controller 52 by a worker at the identified mobile distribution station 20.

Once shutdown is confirmed by the controller 52, confirmation of shutdown is published or sent via the Iot Gateway to the IoT Platform for subsequent issuance of an alert. If there is no confirmation of shutdown by a maximum preset time threshold, a non-confirmation of shutdown is published or sent for subsequent issuance of an alert.

If the temperature and/or pressure is not outside of the preset fuel temperature or pressure shutdown limits, the method 77 in this example continues to determine whether the fuel temperature and fuel pressure with are, respectively, outside of a preset fuel temperature threshold limit and a preset fuel pressure threshold limit. The threshold limits will typically be preset at levels which indicate a potential for shutdown conditions. For example, the threshold limits may be intermediate temperature or pressure levels which, if exceeded, may indicate an upward trend in temperature or pressure toward the shutdown limits. In one example, the threshold limits are rate of change thresholds. For instance, a change value in temperature and/or pressure that exceeds a corresponding threshold change limit may be indicative that temperature and/or pressure is rapidly elevating toward the shutdown condition.

In response to the temperature and/or pressure being outside of the preset fuel temperature or pressure threshold limits, the method 77 initiates an alert event. In this example, the alert event includes initiating an event notification. In the event notification, the method 77 conducts a lookup of notification channels and then issues an alert via one or more selected notification channels, such as an alert on the display 73a. As an example, the notification channels may be selected by user preferences and may include alerts by email, SMS (short message service), and/or mobile device app notification (e.g., banners, badges, home screen alerts, etc.). The event notification is also used for alerts of confirmation and non-confirmation of shutdown. The method 77 thus provides capability to nearly instantaneously issue an alert that can be immediately and readily viewed in real-time on the electronic device 73 so that appropriate action, if needed, can be taken. In one example, such actions may include adjustment of operation settings of the mobile distribution station 20, which may be communicated and implemented via the system 69 from the electronic device 73 to the mobile distribution station 20.

Figure 11 illustrates a workflow logic diagram of an example control management method 79 which can be implemented with the method 77 and with the system 69 or with other configurations of one or more mobile distribution stations 20 and one or more servers. For example, the method 79 is used to identify shutdown conditions and/or remotely intelligently auto-manage operation of one or more mobile distribution stations 20. The initial portion of the method 79 with respect to generating operating parameters

data may be similar to the method 77; however, the method 79 uses the operating parameter data to calculate an efficiency score and identify shutdown conditions or other actions to be taken in response to the efficiency score. For example, the efficiency score is a second order parameter and is a calculation based on multiple fuel operating parameters selected from fuel temperature, fuel pressure, fuel flow, and time. The efficiency score is then compared to an efficiency score shutdown limit. If the calculated efficiency score exceeds the limit, the method 79 initiates the shutdown event as described above. As an example, the efficiency score is the product of a safety score multiplied by one or more of a temperature score, a pressure score, a flow rate score, a tank level score, or the sum of two or more of these scores. For instance, the efficiency score is as shown in Equation I below.

Equation I:

$$\text{Efficiency Score} = \text{Safety Score} \times (\text{Temperature Score} + \text{Pressure Score} + \text{Flow Rate Score} + \text{Tank Level Score}).$$

In one example, the safety score is a product of a safety factor and logic values of one or zero for each of the temperature score, the pressure score, the flow rate score, and the tank level score. Thus, if any of the temperature score, the pressure score, the flow rate score, or the tank level score fails, resulting in a logic value of zero, the efficiency score will be zero. In response to an efficiency score of zero, the method 79 initiates the shutdown event as described above. The logic values are assigned according to whether the given parameter is within a predetermined minimum/maximum range. If the parameter is within the range, the logic value is one and if the parameter is outside of the range, the value is zero. As an example, the safety score may be determined by:

$$\text{Safety Score} = (\text{Safety Check Positive Response} / \text{Total Safety Checks}) * (\text{IF (Temperature Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE 0}) * (\text{IF (Pressure Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE 0}) * (\text{IF (Flow Rate Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE 0}) * (\text{IF (Tank Inventory Reading between MIN LIMIT and MAX LIMIT) THEN 1 ELSE 0}),$$

wherein

$$\text{Temperature Score} = (((\text{Temperature Reading} - \text{Min Limit}) / \text{Temperature Reading}) + ((\text{Max Limit} + \text{Temperature Reading}) / \text{Temperature Reading}))/2,$$

Pressure Score = (((Pressure Reading – Min Limit)/ Pressure Reading) + ((Max Limit + Pressure Reading)/ Pressure Reading))/2,

Flow Rate Score = (((Flow Rate Reading – Min Limit)/ Flow Rate Reading) + ((Max Limit + Flow Rate Reading)/ Flow Rate Reading))/2, and

5 Tank Level Score = (((Tank Level Reading – Min Limit)/ Tank Level Reading) + ((Max Limit + Tank Level Reading)/ Tank Level Reading))/2.

In one example, the safety factor includes a calculation based on safety checks of a mobile distribution station 20. For instance, the safety factor is the quotient of positive or passing safety checks divided by the total number of safety check made. A safety check
 10 may involve periodic validation of multiple parameters or conditions on the site of a station 20 and/or in the station 20. As examples, the safety check may include validation that electrical power supply is fully functional (e.g., a generator), validation of oil levels (e.g., in a generator), validation of whether there are any work obstructions at the site, etc. Thus, each safety check may involve validation of a set of parameters and conditions. If validation
 15 passes, the safety check is positive and if validation does not pass the safety check is negative. As an example, if 5 safety checks are conducted for a station 20 and four of the checks pass and one does not pass, the safety factor is equal to four divided by five, or 0.8.

The method 79 also uses the efficiency score to actively intelligently auto-manage operation of one or more of the mobile distribution stations 20. For example, the efficiency
 20 score is compared in the method 79 with an efficiency score threshold limit or efficiency score range. If the efficiency score is outside of the limit or range, the method 79 initiates an adjustment event to adjust settings of the operating parameters of the mobile distribution station 20. For example, pumping rate or power may be changed to increase or decrease fuel pressure. In further examples in the table below, preset actions are taken
 25 in response to efficiency scores within preset ranges.

| Efficiency Score | Action |
|------------------|-----------------|
| <= 1 | SHUTDOWN |
| >1 AND <= 2 | ALERT |
| >2 AND <= 3 | ADJUST SETTINGS |
| >3 AND <= 4 | NO ACTION |

The adjustment event may include forming an adjustment instruction message and publishing or sending the adjustment instruction message to the mobile distribution station

20 via the IoT Gateway. Upon receiving the adjustment instruction message the controller
52 of the mobile distribution station 20 validates and executes the message. The message
constitutes a control action to change one or more of the operating parameters to move the
efficiency score within the limit or range. As an example, pumping rate is changed to
5 change fuel pressure. Other parameters may additionally or alternatively be adjusted to
change the fuel efficiency score, such as but not limited to, fuel tank upper and lower
thresholds, sequence of opening/closing control valves 44, and number of control valves
44 that may be open at one time. Thus, once implemented, the method 79 can serve to
auto-adjust operation of one or more of the mobile distribution stations 20, without human
10 intervention, to achieve enhanced or optimize fuel distribution.

In one example, a rate of fuel consumption of one or more pieces of the equipment
may be calculated, and the upper and/or lower fuel level threshold settings are changed in
response to the calculated rate of fuel consumption. For instance, if consumption is lower
or higher than a given fuel level threshold setting warrants, the fuel level threshold setting
15 is responsively auto-adjusted up or down for more efficient operation. For a low
consumption rate, there may be a downward adjustment of the lower fuel level threshold,
since there is lower likelihood that the low consumption rate will lead to a fully empty
condition in the equipment. Similarly, for a high consumption rate, there may be an
upward adjustment of the lower fuel level threshold, since there is higher likelihood that
20 the high consumption rate will lead to a fully empty condition in the equipment. Thus, the
mobile distribution station 20 can be operated more efficiently and safely by distributing
fuel at proper times to ensure filling the equipment with desired safety margins.

Similar to the shutdown instruction message described above, the method 79 may
include a timing feature that waits for confirmation of adjustment. Once adjustment is
25 confirmed by the controller 52, confirmation of adjustment is published or sent via the IoT
Gateway to the IoT Platform for subsequent issuance of an alert. If there is no confirmation
of adjustment by a maximum preset time threshold, a non-confirmation of adjustment is
published or sent for subsequent issuance of an alert. In further examples, the method 79
may exclude use of the efficiency score for purposes of shutdown or for purposes of
30 intelligent auto-management. That is, the method 79 may employ the efficiency score for
only one or the other of shutdown or intelligent auto-management.

Additionally or alternatively, the system 69 with one or more mobile distribution stations 20 and one or more servers may be used for centralized, intelligent auto-filling. For example, fuel levels may be tracked in real-time or near real-time. When a fuel level associated with one of the stations 20 reaches the lower threshold, described above, an instruction may be sent via the system 69 to active the pump 30 and open the appropriate control valve 44. Moreover, the system 69 can ensure that there is minimal or zero delay time from the time of identifying the low threshold to the time that filling begins. Thus, at least a portion of the functionality of the controllers 52 may be remotely and centrally based in the server of the system 69.

Although a combination of features is shown in the illustrated examples, not all of them need to be combined to realize the benefits of various embodiments of this disclosure. In other words, a system designed according to an embodiment of this disclosure will not necessarily include all of the features shown in any one of the Figures or all of the portions schematically shown in the Figures. Moreover, selected features of one example embodiment may be combined with selected features of other example embodiments.

The preceding description is exemplary rather than limiting in nature. Variations and modifications to the disclosed examples may become apparent to those skilled in the art that do not necessarily depart from this disclosure. The scope of legal protection given to this disclosure can only be determined by studying the following claims.

CLAIMS

1. A fuel distribution station comprising:
 - a mobile trailer;
 - a pump on the mobile trailer;
 - a manifold on the mobile trailer and connected with the pump;
 - a plurality of hoses in fluid communication with the manifold;
 - a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses;
 - a plurality of fluid level sensors, each of the fluid level sensors associated with a respective different one of the hoses, and the fluid level sensors operable to detect respective different fluid levels; and
 - a controller configured to
 - operate the valves responsive to signals from the fluid level sensors,
 - activate and deactivate the pump,
 - identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition,
 - limit the number of valves that are open based upon a minimum threshold fluid pressure, and
 - delay an opening of one of the valves until closing of another one of the valves.
2. The fuel distribution station as recited in claim 1, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon the fluid pressure exceeding a preset fluid pressure threshold.
3. The fuel distribution station as recited in claim 1 or 2, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon change of the fluid pressure within a preset time period.

4. The fuel distribution station as recited in any one of claims 1 to 3, wherein the variable operating parameter includes one of the fluid levels, and the controller identifies whether there is the risk condition based upon a change in the one of the fluid levels.

5. The fuel distribution station as recited in any one of claims 1 to 4, wherein the variable operating parameter includes fluid temperature, and the controller identifies whether there is the risk condition based upon the fluid temperature exceeding a preset fluid temperature threshold.

6. The fuel distribution station as recited in claim 5, wherein the fluid temperature is taken at a point between the pump and the manifold.

7. The fuel distribution station as recited in claim 5 or 6, wherein the fluid temperature is taken at a point proximate the pump.

8. The fuel distribution station as recited in any one of claims 1 to 7, further comprising an electronic register on the mobile trailer and connected with the pump.

9. The fuel distribution station as recited in claim 8, further comprising an air eliminator between the pump and the electronic register.

10. A method for a distribution station, the distribution station including a mobile trailer, a pump on the mobile trailer, a manifold on the mobile trailer and connected with the pump, a plurality of hoses in fluid communication with the manifold, a plurality of valves on the mobile trailer, each of the valves situated between the manifold and a respective different one of the hoses, a plurality of fluid level sensors, each of the fluid level sensors associated with a respective different one of the hoses, and the fluid level sensors operable to detect respective different fluid levels, the method comprising:

selectively opening the valves responsive to signals from the fluid level sensors;

in correspondence with opening the valves, activating the pump to convey a fluid through any open ones of the valves;

identifying whether there is a risk condition based upon at least one variable operating parameter;

deactivating the pump responsive to the risk condition; and
limiting the number of valves that are open based upon a minimum threshold fluid pressure by delaying the opening of one of the valves until closing of another one of the valves.

11. The method as recited in claim 10, wherein the variable operating parameter includes fluid pressure, and identifying whether there is the risk condition based upon the fluid pressure exceeding a preset fluid pressure threshold.

12. The method as recited in claim 10 or 11, wherein the variable operating parameter includes fluid pressure, and identifying whether there is the risk condition based upon change of the fluid pressure within a preset time period.

13. The method as recited in any one of claims 10 to 12, wherein the variable operating parameter includes one of the fluid levels, and identifying whether there is the risk condition based upon a change in the one of the fluid levels.

14. The method as recited in any one of claims 10 to 13, wherein the variable operating parameter includes fluid temperature, and identifying whether there is the risk condition based upon the fluid temperature exceeding a preset fluid temperature threshold.

15. The method as recited in claim 14, further comprising taking the fluid temperature at a point between the pump and the manifold.

16. The method as recited in claim 14 or 15, further comprising taking the fluid temperature at a point proximate the pump.

17. A fuel distribution station comprising:
a mobile trailer;
a pump on the mobile trailer;
a manifold on the mobile trailer and connected with the pump;
a plurality of hoses in fluid communication with the manifold;

a plurality of valves on the mobile trailer, each of the plurality of valves situated between the manifold and a respective different one of the plurality of hoses;

a plurality of fluid level sensors, each of the plurality of fluid level sensors associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors operable to detect respective different fluid levels; and

a controller configured to

activate and deactivate the pump,

open and close the plurality of valves responsive to signals from the plurality of fluid level sensors, and

limit the number of the plurality of valves that are open at one time with respect to a fluid pressure.

18. The fuel distribution station according to claim 17, wherein the controller is configured to identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition.

19. The fuel distribution station according to claim 18, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon the fluid pressure exceeding a preset fluid pressure threshold.

20. The fuel distribution station according to claim 18 or 19, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon change of the fluid pressure within a preset time period.

21. The fuel distribution station according to any one of claims 18 to 20, wherein the variable operating parameter includes one of the fluid levels, and the controller identifies whether there is the risk condition based upon a change in the one of the fluid levels.

22. The fuel distribution station according to any one of claims 18 to 21, wherein the variable operating parameter includes fluid temperature, and the controller identifies whether there is the risk condition based upon the fluid temperature exceeding a preset fluid temperature threshold.

23. The fuel distribution station according to claim 22, wherein the fluid temperature is taken at a point proximate the pump.

24. A fuel distribution station comprising:

a mobile trailer;

a pump on the mobile trailer;

a tank;

a manifold on the mobile trailer and connected with the pump;

a plurality of hoses in fluid communication with the manifold;

a plurality of valves on the mobile trailer, each of the plurality of valves being situated between the manifold and a respective different one of the plurality of hoses;

a plurality of fluid level sensors, each of the plurality of fluid level sensors associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors being operable to detect respective different fluid levels; and

a controller configured to

activate and deactivate the pump,

open and close the plurality of valves responsive to signals from the plurality of fluid level sensors, and

identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition, wherein the at least one variable operating parameter includes fluid level of the tank such that the risk condition exists if the controller identifies that one of the plurality of valves is opened to begin filling the tank but there is no change in the fluid level associated with the tank within a preset time period.

25. The fuel distribution station according to claim 24, further comprising an electronic register on the mobile trailer and connected with the pump.

26. The fuel distribution station according to claim 25, further comprising an air eliminator between the pump and the electronic register.

27. A fuel distribution station comprising:

a mobile trailer;
a pump on the mobile trailer;
a manifold on the mobile trailer and connected with the pump;
a plurality of hoses in fluid communication with the manifold;
a plurality of valves on the mobile trailer, each of the plurality of valves being situated between the manifold and a respective different one of the plurality of hoses;
a plurality of fluid level sensors, each of the plurality of fluid level sensors being associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors being operable to detect respective different fluid levels; and
a controller configured to
 operate the plurality of valves responsive to signals from the plurality of fluid level sensors,
 activate and deactivate the pump, and
 identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition.

28. The fuel distribution station as recited in claim 27, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon the fluid pressure exceeding a preset fluid pressure threshold.

29. The fuel distribution station as recited in claim 27, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon change of the fluid pressure within a preset time period.

30. The fuel distribution station as recited in claim 27, wherein the variable operating parameter includes one of the fluid levels, and the controller identifies whether there is the risk condition based upon a change in the one of the fluid levels.

31. The fuel distribution station as recited in claim 27, wherein the variable operating parameter includes fluid temperature, and the controller identifies whether there is the risk condition based upon the fluid temperature exceeding a preset fluid temperature threshold.

32. The fuel distribution station as recited in claim 31, wherein the fluid temperature is taken at a point between the pump and the manifold.

33. The fuel distribution station as recited in claim 31 or 32, wherein the fluid temperature is taken at a point proximate the pump.

34. The fuel distribution station as recited in any one of claims 27 to 33, wherein the controller is configured to limit the number of valves that are open based upon a minimum threshold fluid pressure.

35. The fuel distribution station as recited in claim 34, wherein the controller is configured to delay an opening of one of the valves until closing of another one of the valves.

36. The fuel distribution station as recited in any one of claims 27 to 35, further comprising an electronic register on the mobile trailer and connected with the pump.

37. The fuel distribution station as recited in claim 36, further comprising an air eliminator between the pump and the electronic register.

38. A fuel distribution station comprising:

a mobile trailer;

a pump on the mobile trailer;

a manifold on the mobile trailer and connected with the pump;

a plurality of hoses in fluid communication with the manifold;

a plurality of valves on the mobile trailer, each of the plurality of valves being situated between the manifold and a respective different one of the plurality of hoses;

a plurality of fluid level sensors, each of the plurality of fluid level sensors being associated with a respective different one of the plurality of hoses, and the plurality of fluid level sensors being operable to detect respective different fluid levels; and

a controller configured to

activate and deactivate the pump,

open and close the plurality of valves responsive to signals from the plurality of fluid level sensors, and

limit the number of the valves that are open at one time such that all of the plurality of valves are not open at one time.

39. The fuel distribution station as recited in claim 38, wherein the controller is configured to identify whether there is a risk condition based upon at least one variable operating parameter and deactivate the pump responsive to the risk condition.

40. The fuel distribution station as recited in claim 39, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon the fluid pressure exceeding a preset fluid pressure threshold.

41. The fuel distribution station as recited in claim 39, wherein the variable operating parameter includes fluid pressure, and the controller identifies whether there is the risk condition based upon change of the fluid pressure within a preset time period.

42. The fuel distribution station as recited in claim 39, wherein the variable operating parameter includes one of the fluid levels, and the controller identifies whether there is the risk condition based upon a change in the one of the fluid levels.

43. The fuel distribution station as recited in claim 39, wherein the variable operating parameter includes fluid temperature, and the controller identifies whether there is the risk condition based upon the fluid temperature exceeding a preset fluid temperature threshold.

44. The fuel distribution station as recited in claim 43, wherein the fluid temperature is taken at a point proximate the pump.

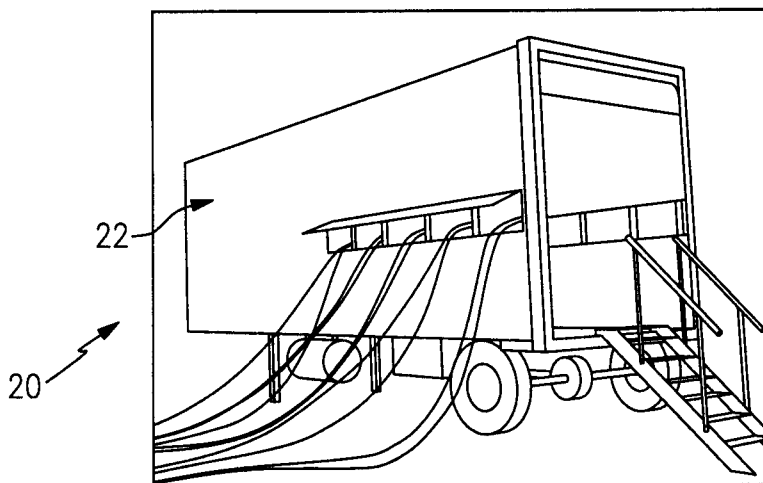


FIG. 1

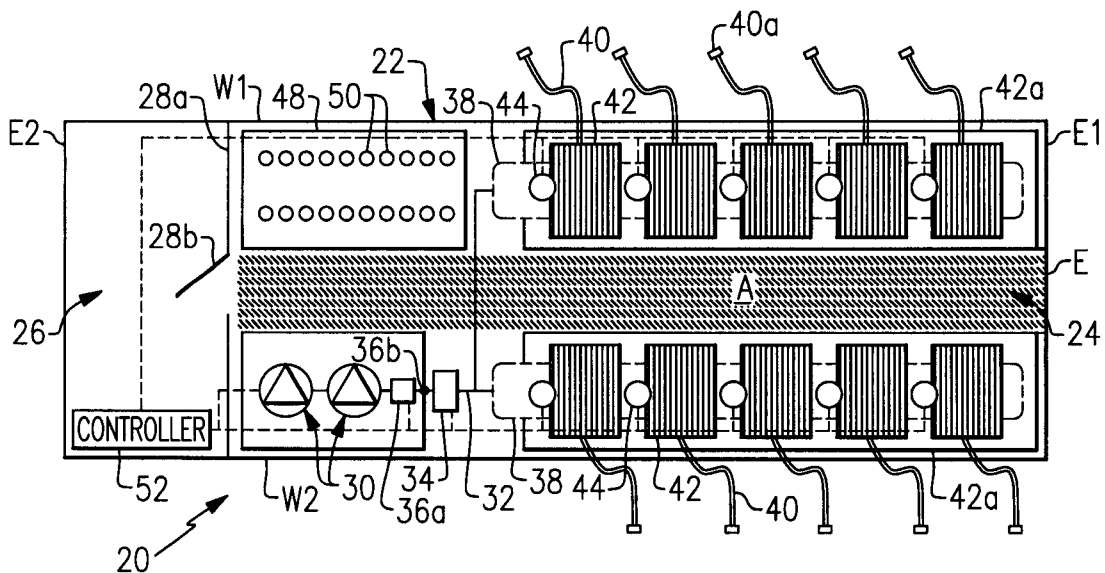


FIG. 2

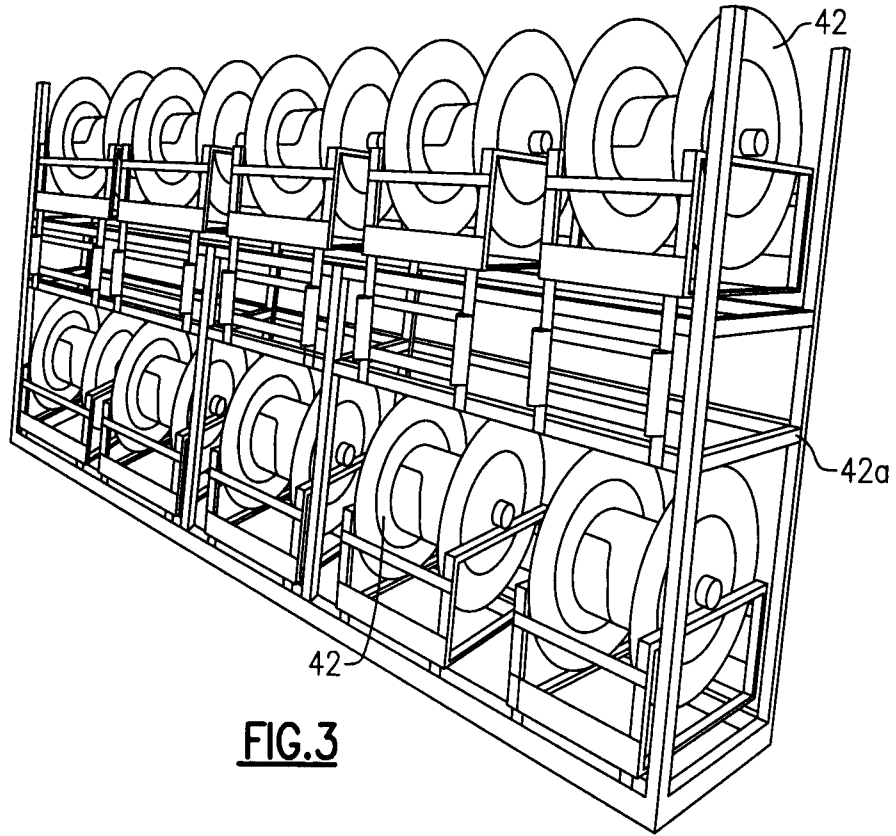


FIG. 3

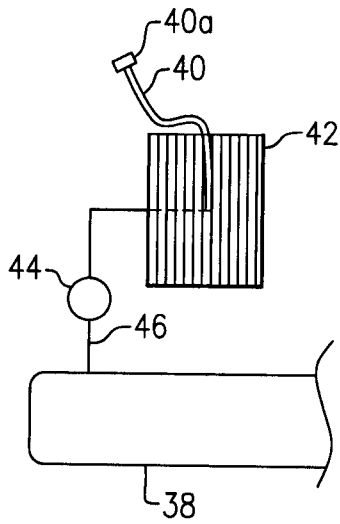
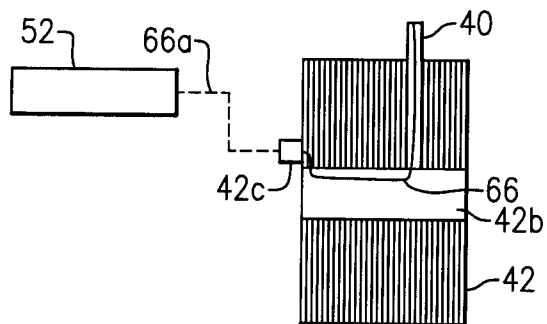
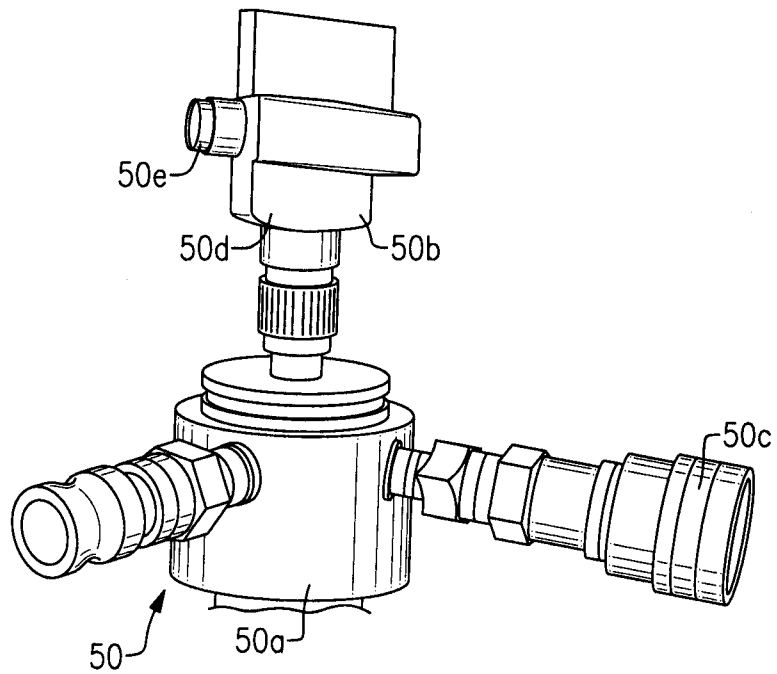
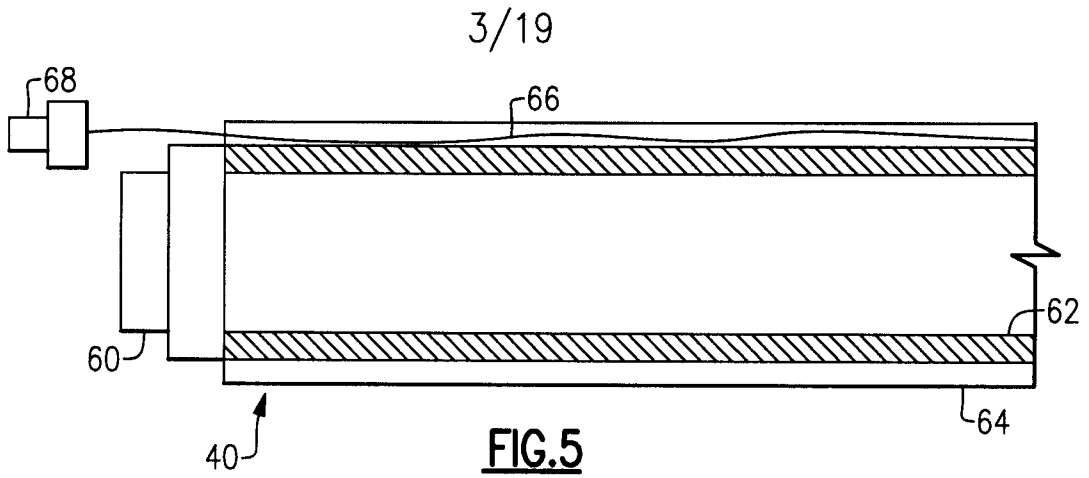


FIG. 4



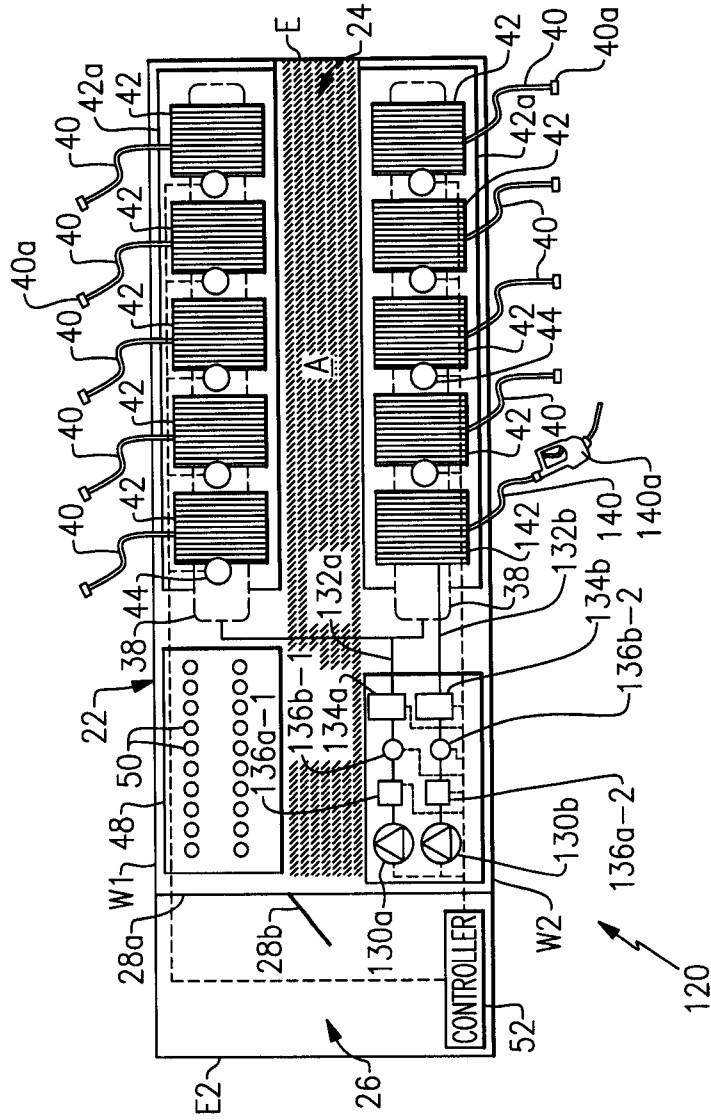


FIG.8

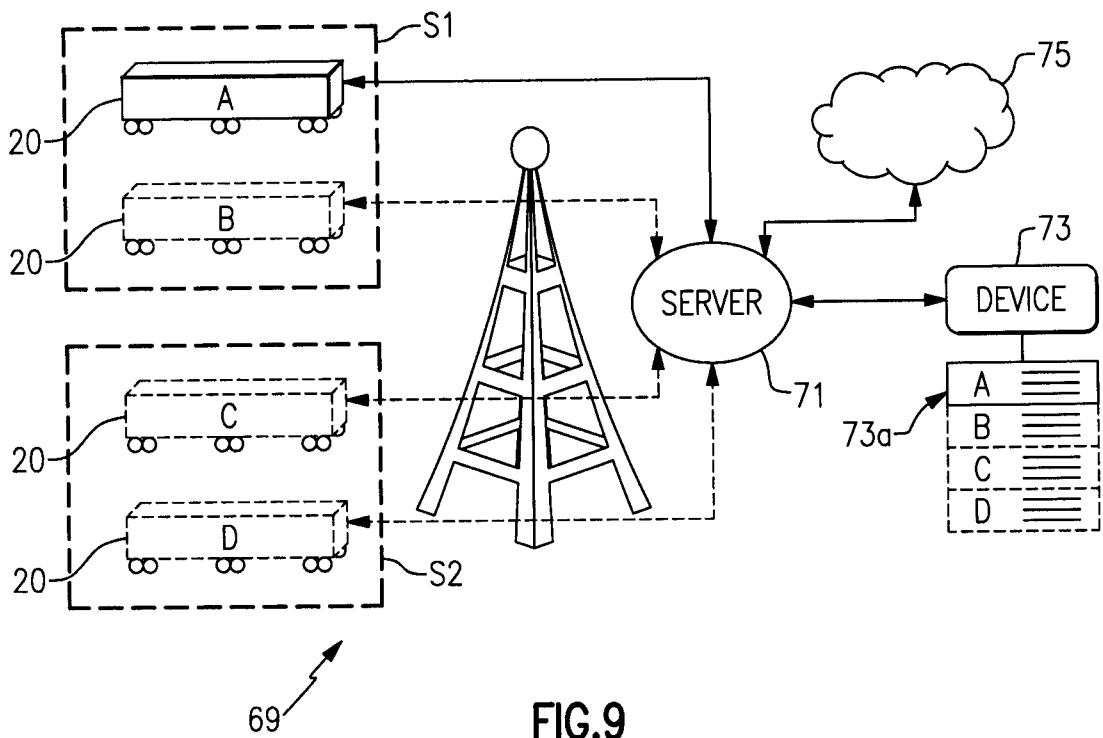


FIG.9

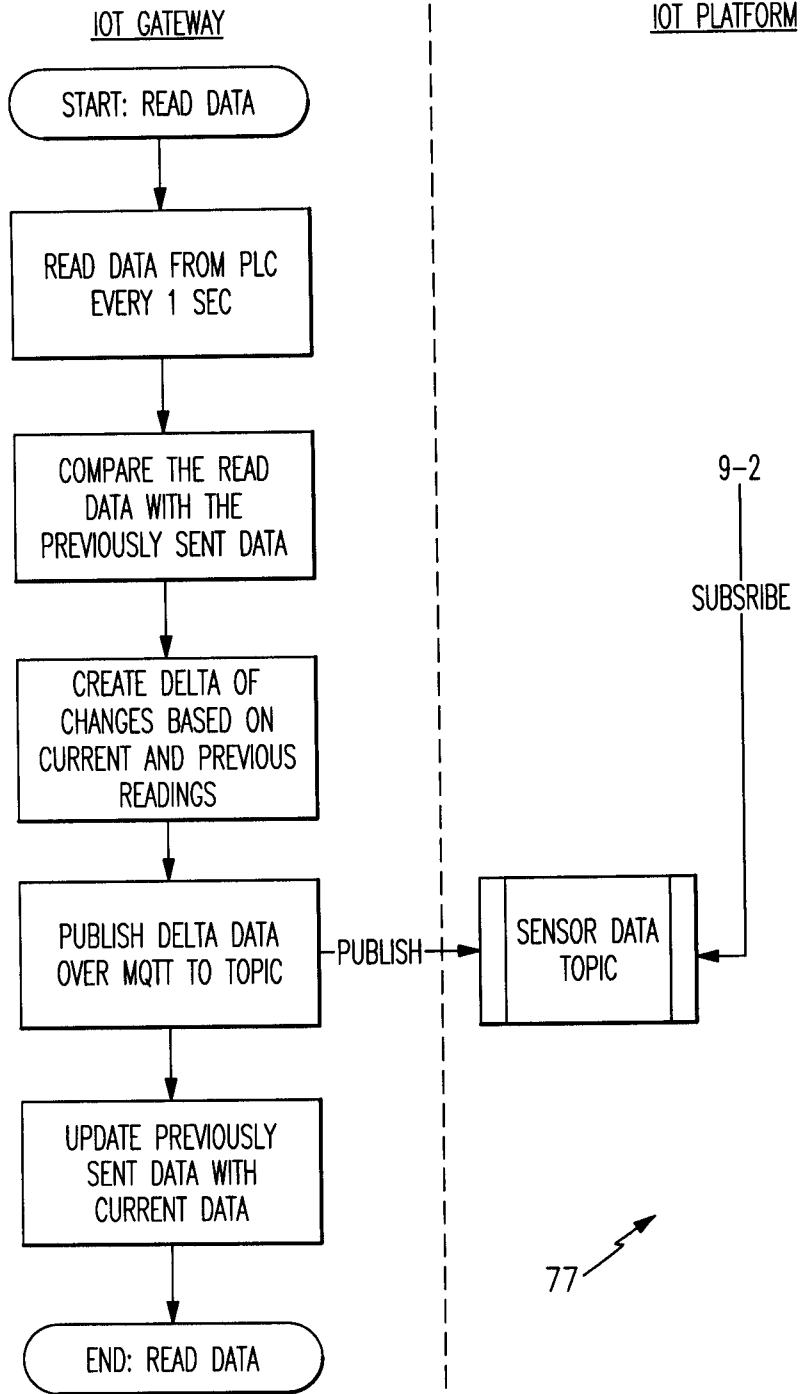


FIG.10-1

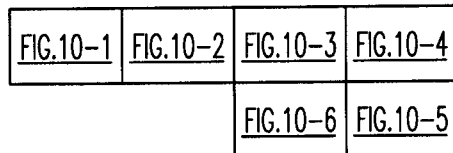


FIG.10

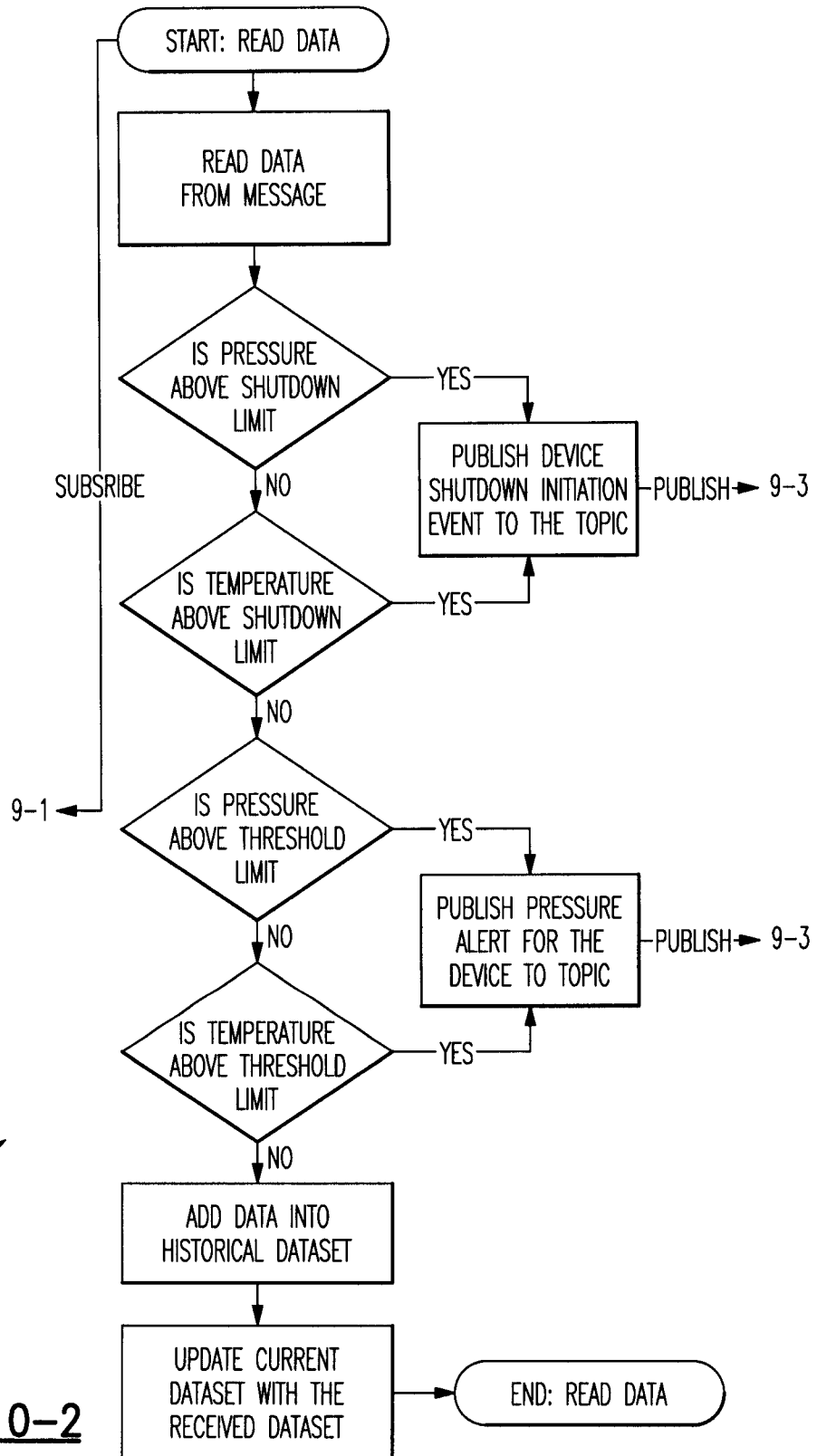


FIG.10-2

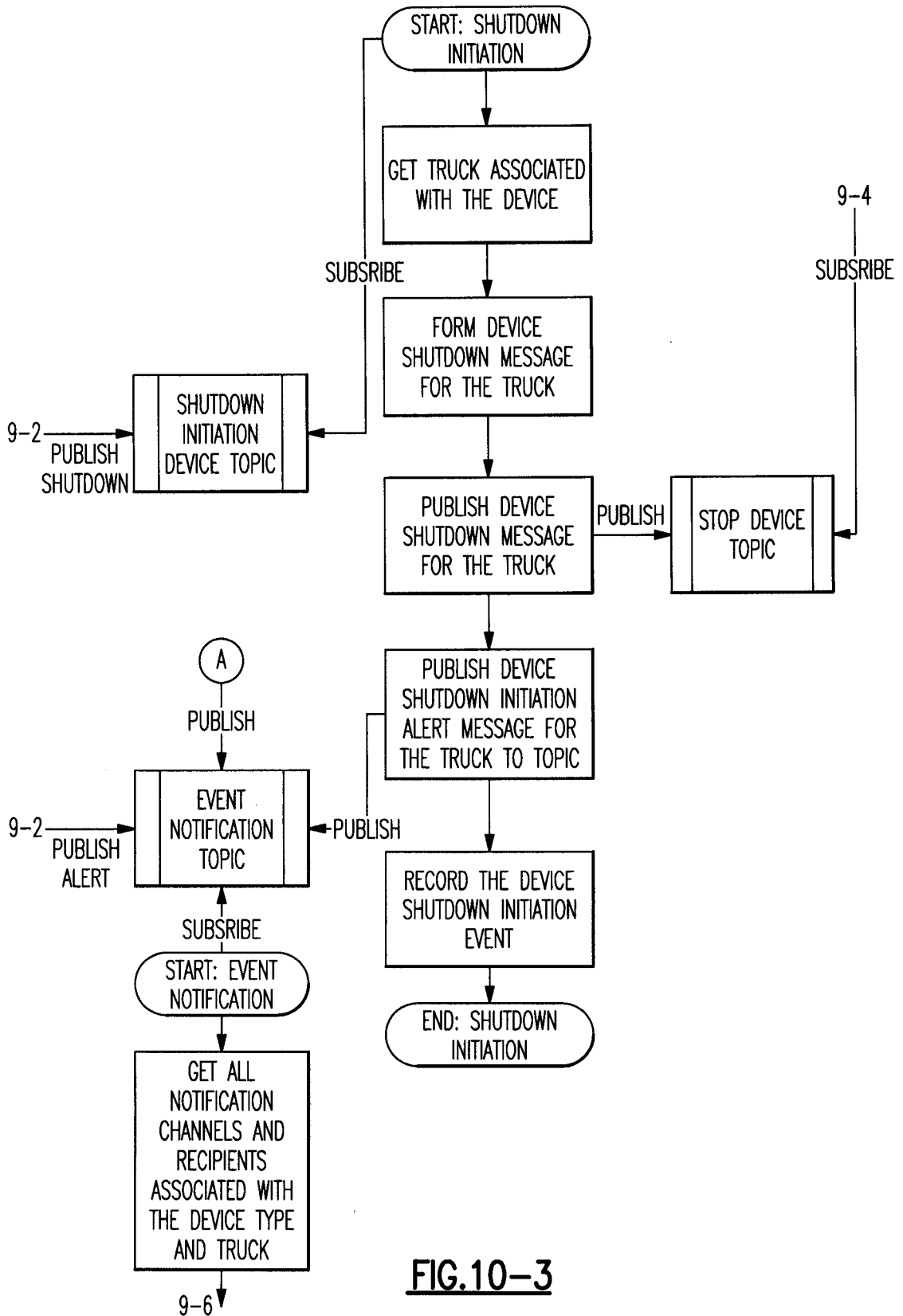


FIG.10-3

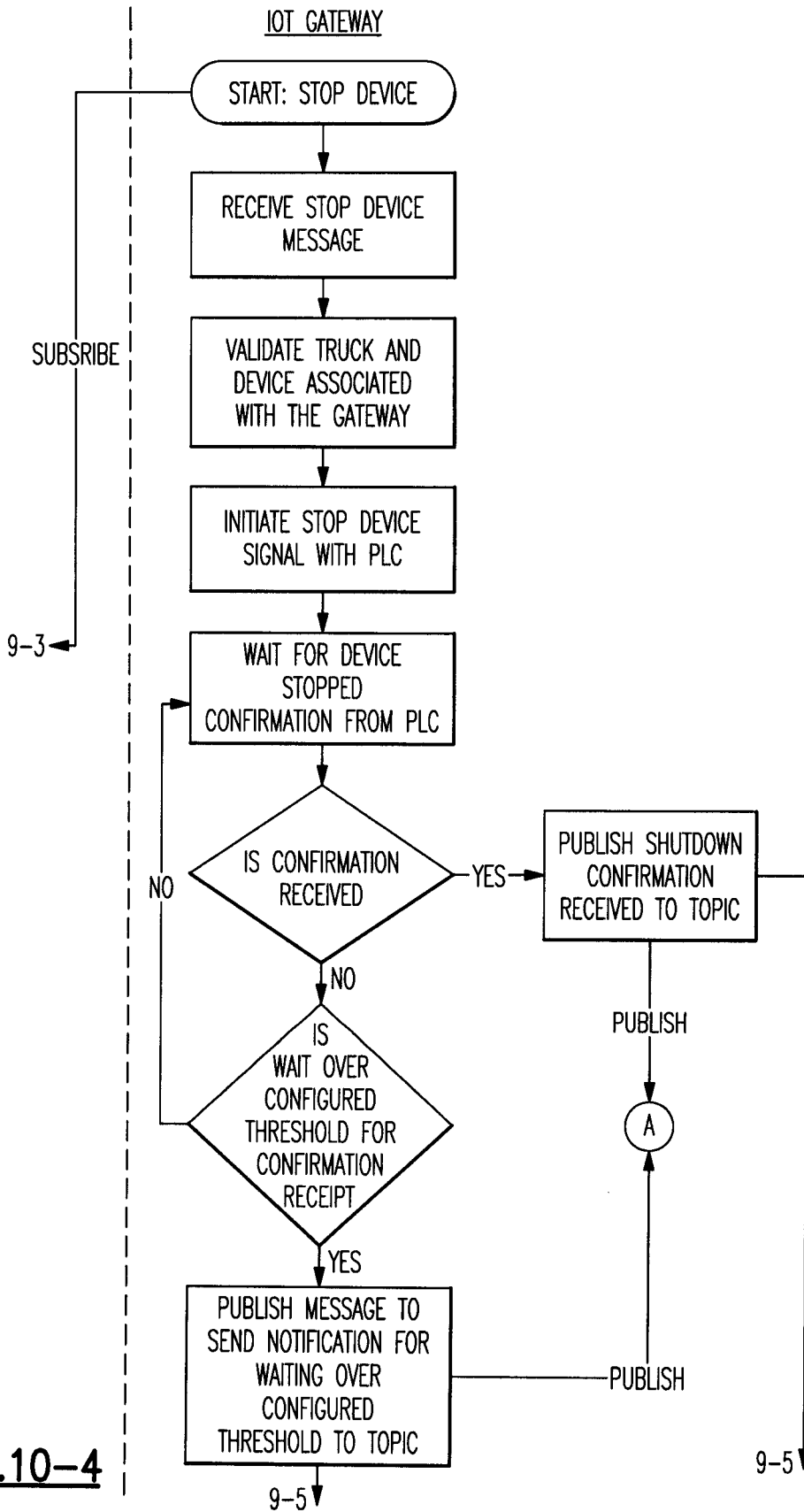


FIG.10-4

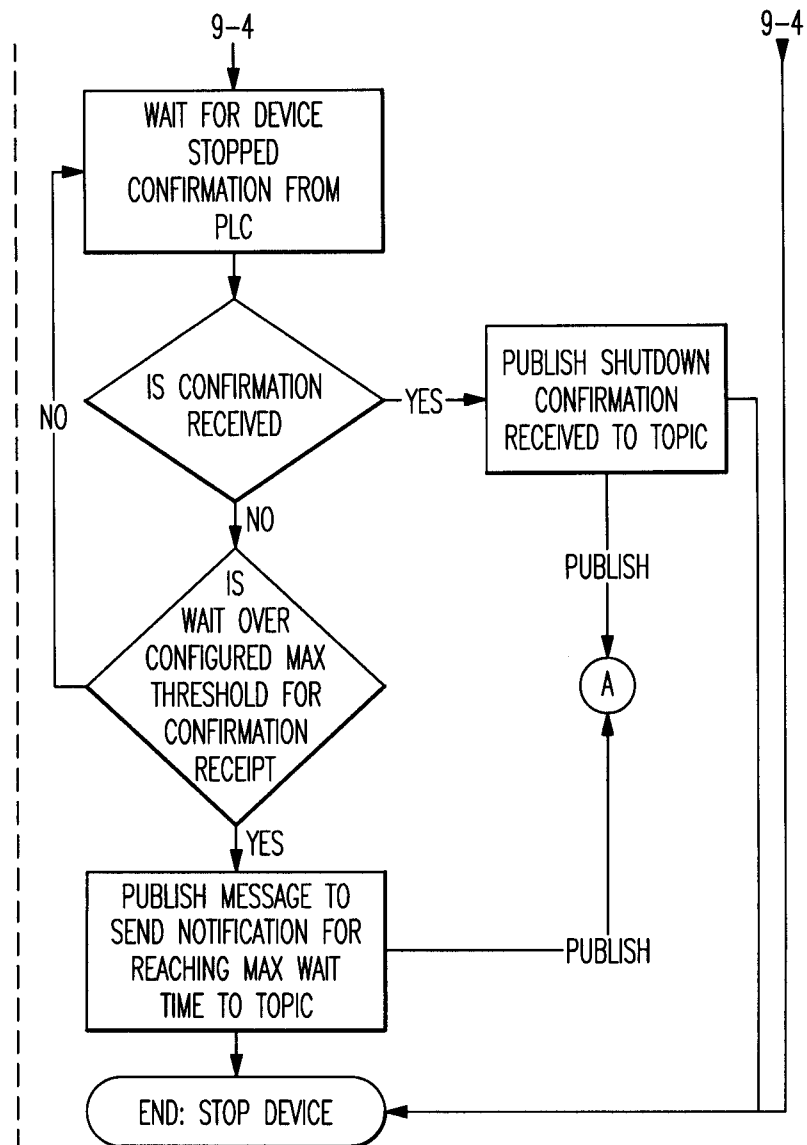


FIG.10-5

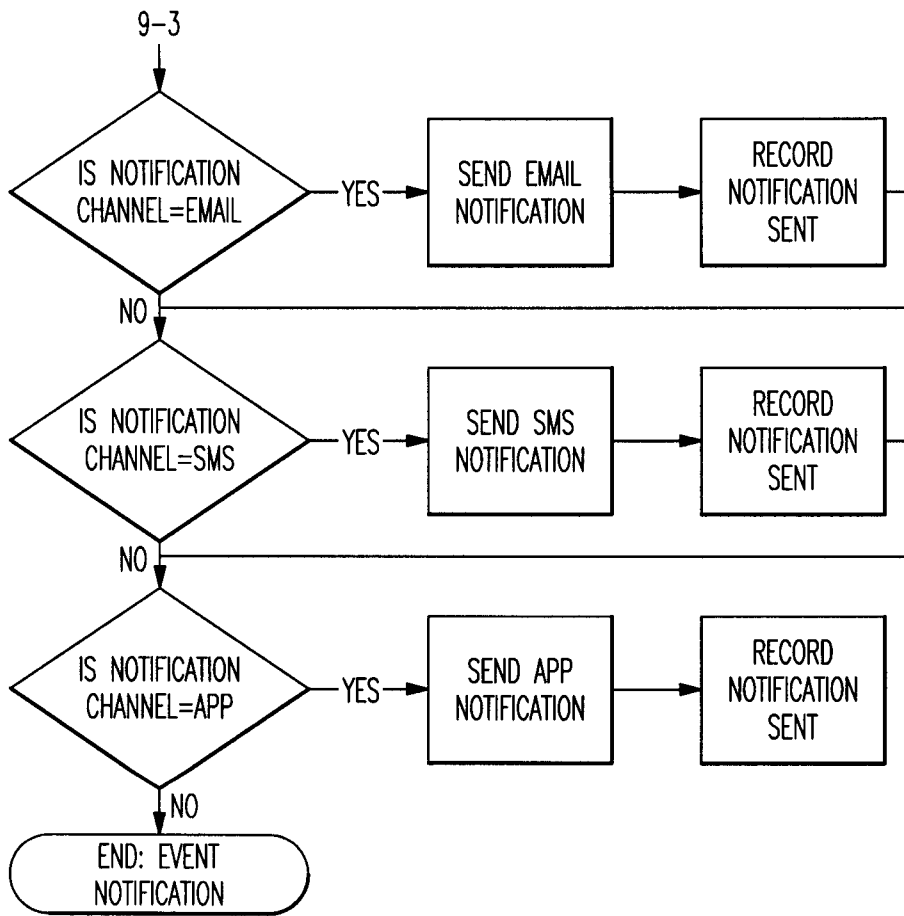


FIG. 10-6

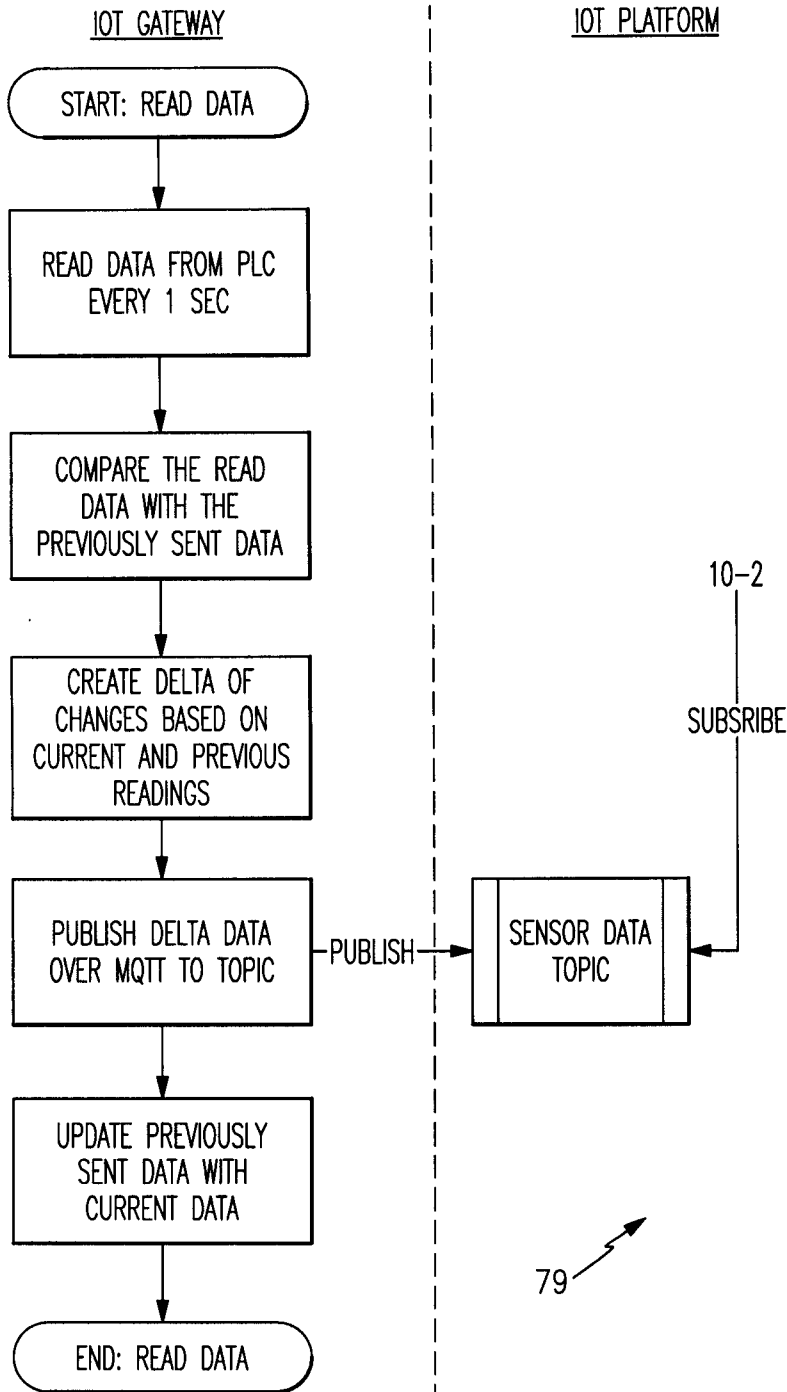


FIG.11-1

| | | | | |
|----------|----------|----------|----------|----------|
| FIG.11-1 | FIG.11-2 | FIG.11-3 | FIG.11-4 | FIG.11-5 |
| | | FIG.11-6 | FIG.11-7 | FIG.11-8 |

FIG.11

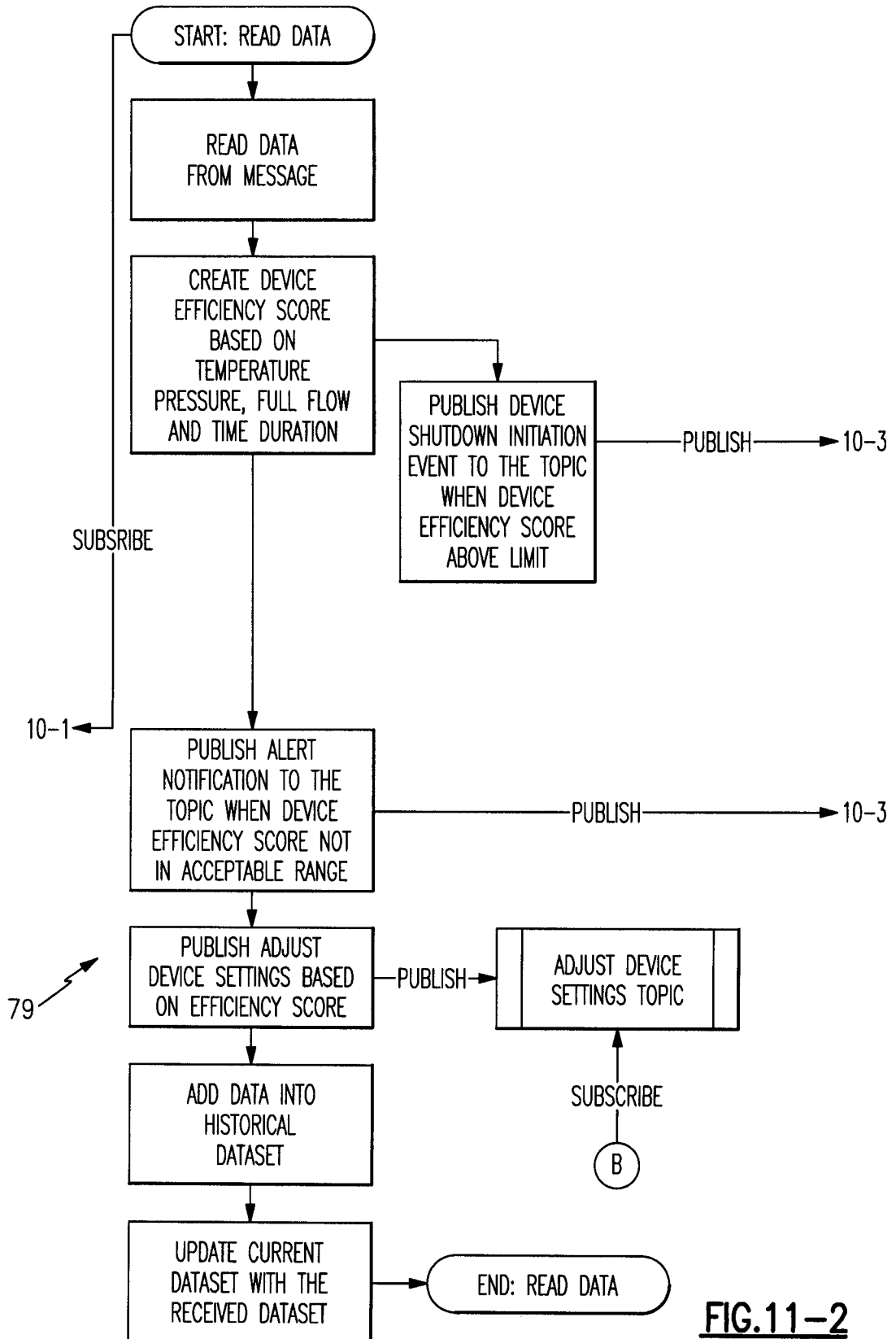


FIG.11-2

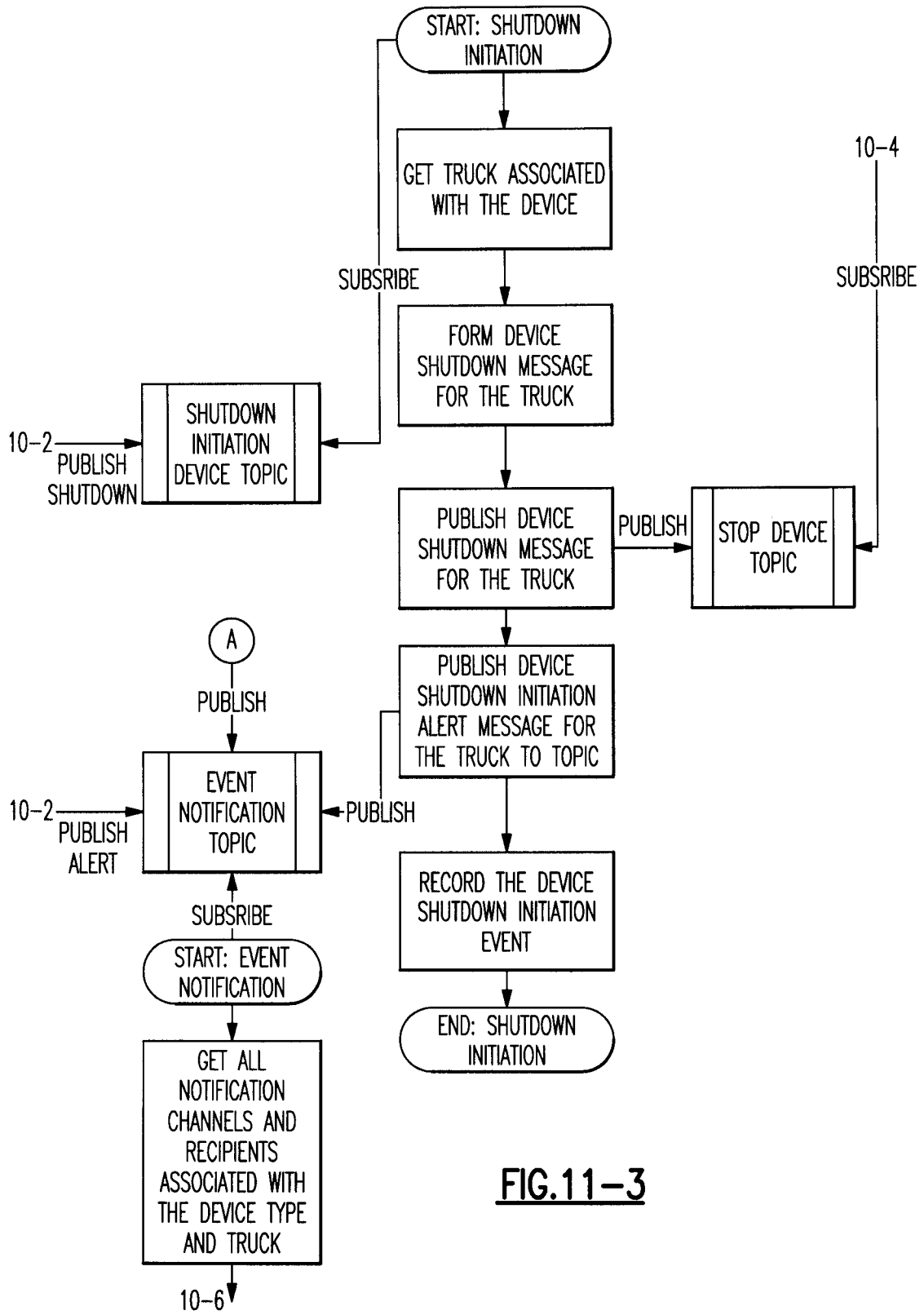


FIG.11-3

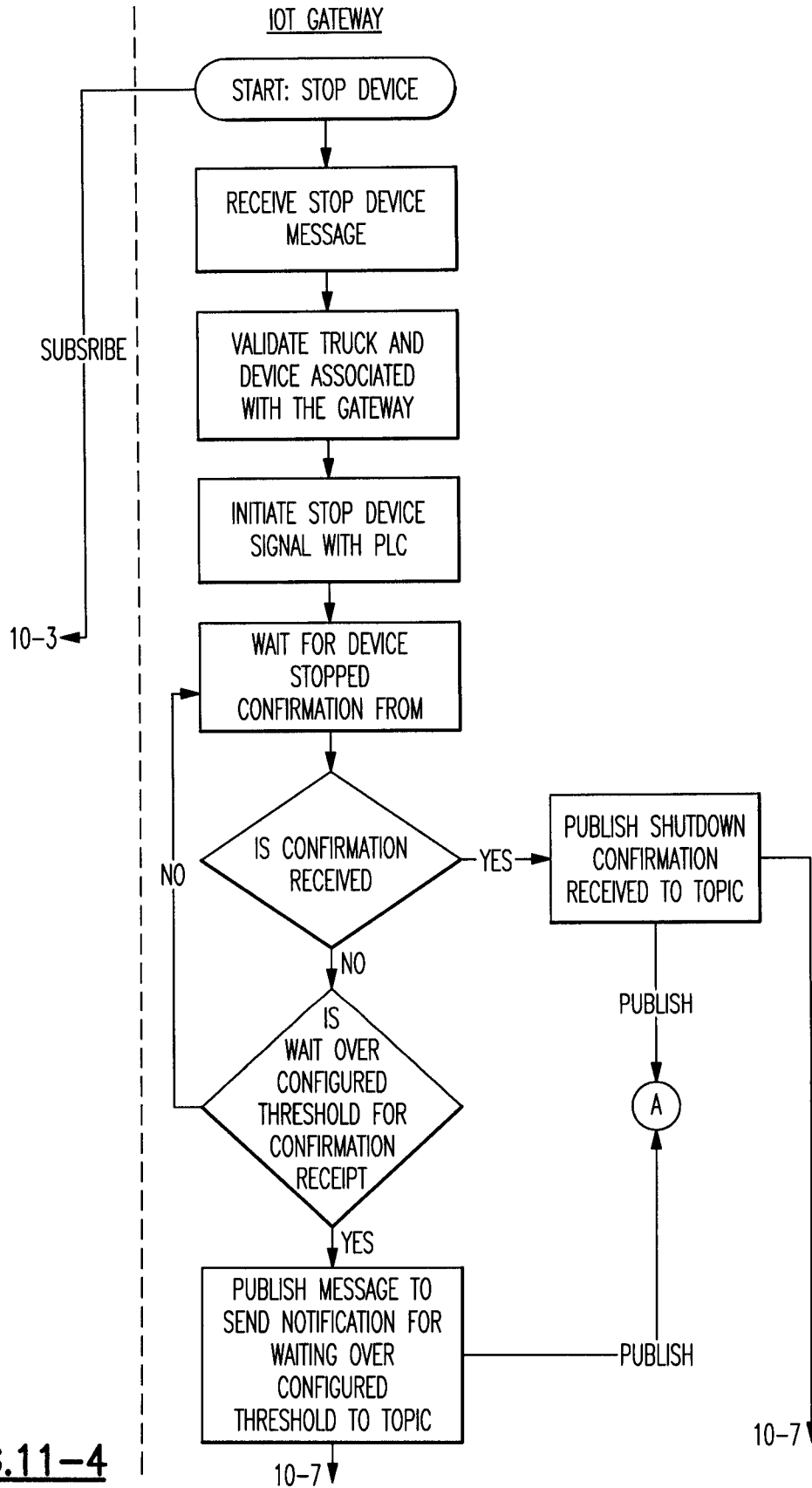


FIG.11-4

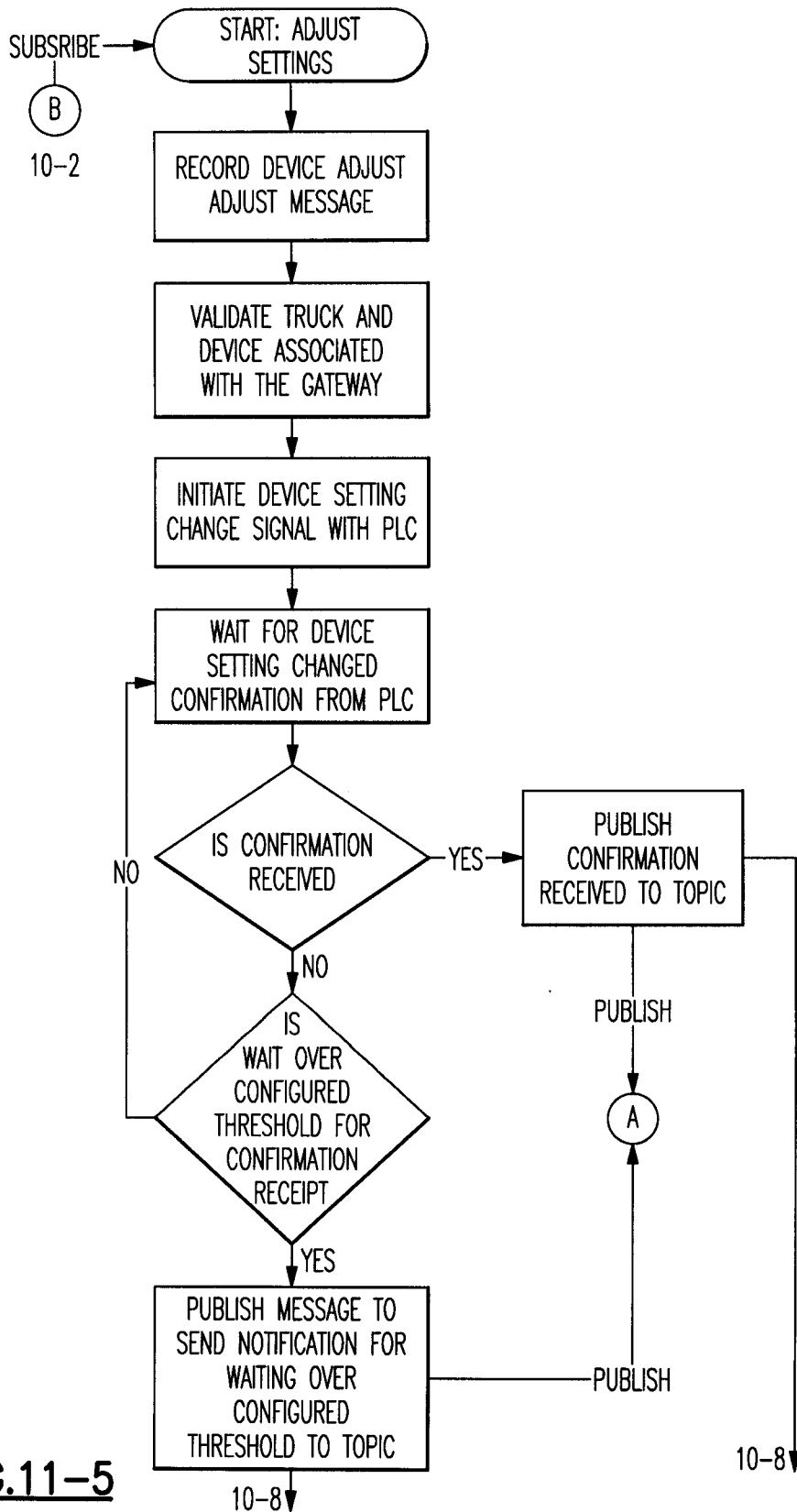


FIG. 11-5

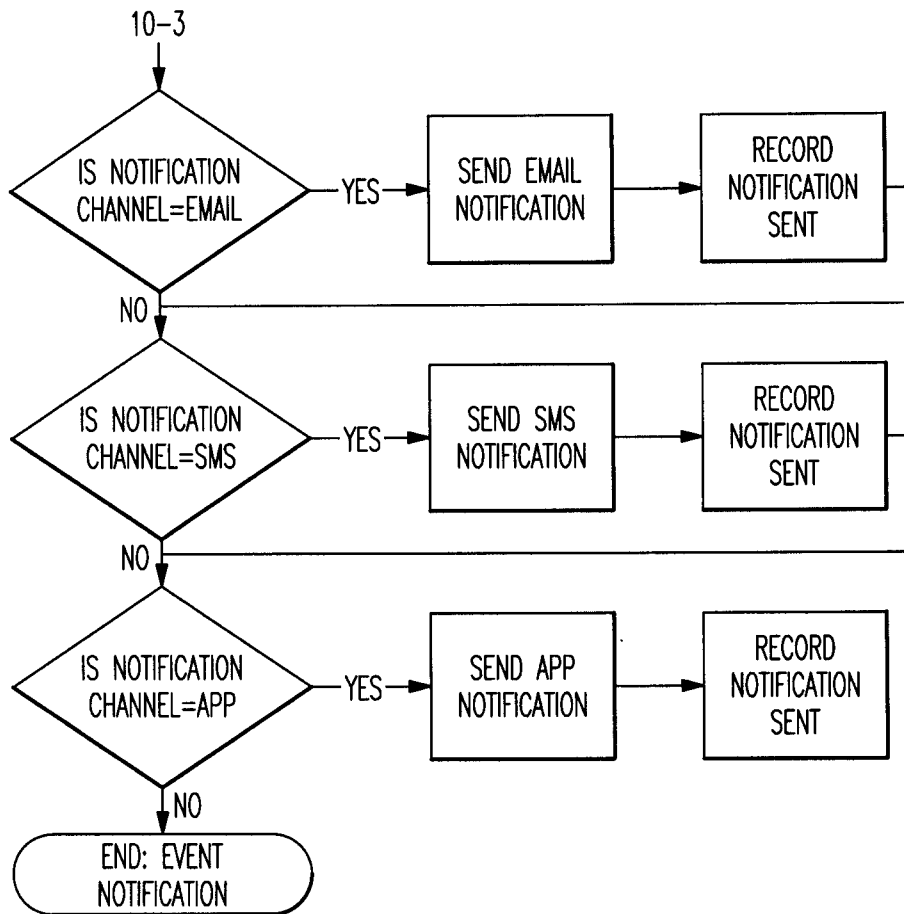


FIG.11-6

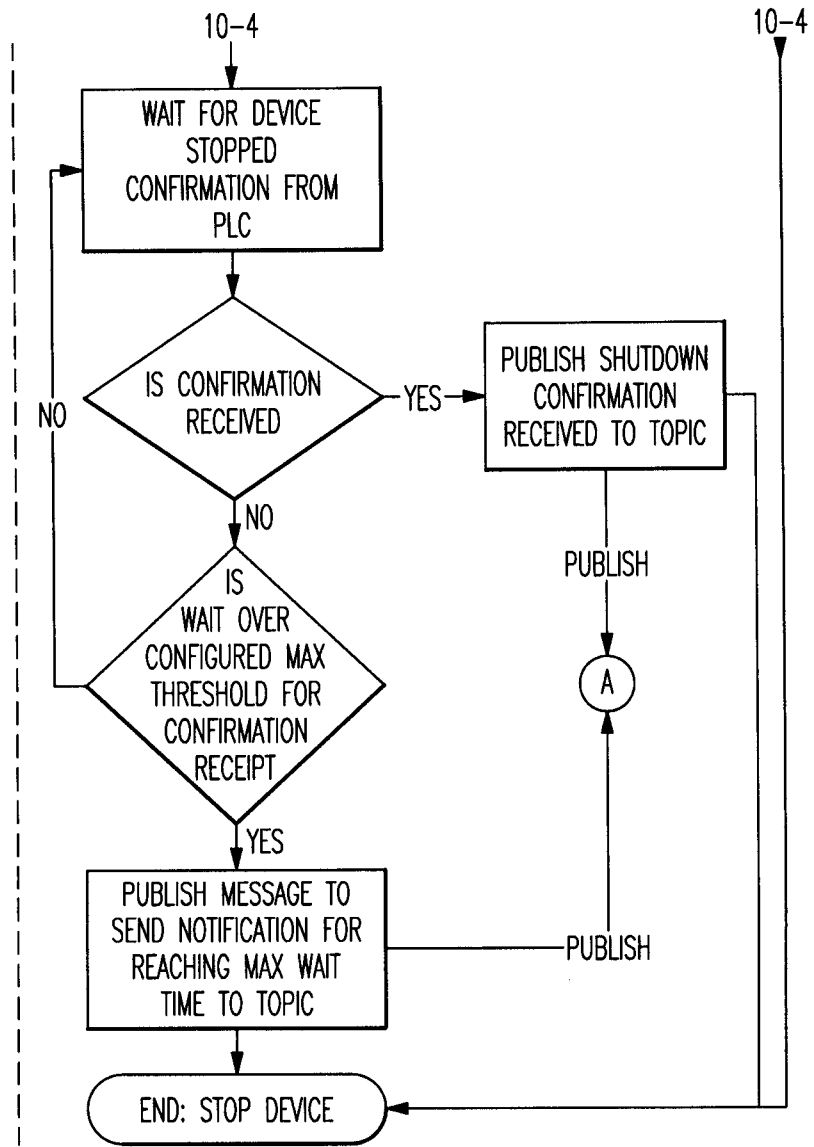


FIG.11-7

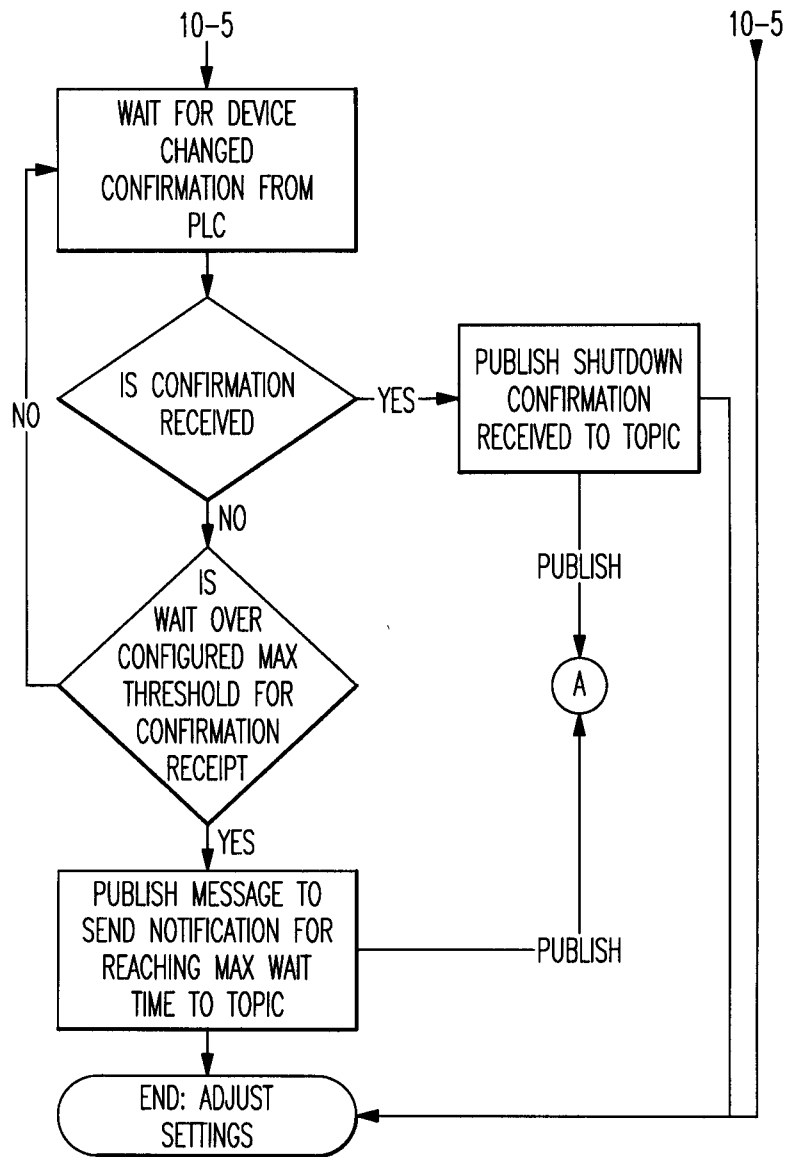


FIG.11-8

